



- (51) International Patent Classification:
E21B 33/12 (2006.01) *E21B 33/06* (2006.01)
- (21) International Application Number:
PCT/US2013/023671
- (22) International Filing Date:
29 January 2013 (29.01.2013)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
13/366,078 3 February 2012 (03.02.2012) US
- (71) Applicant: NATIONAL OILWELL VARCO, L.P.
[US/US]; 7909 Parkwood Circle Drive, Houston, TX
77036 (US).
- (72) Inventors: WEIR, James, William; 16839 Blendstone,
Houston, TX 77084 (US). BENNETT, Dean, Allen; 7426
Broken Ridge Drive, Houston, TX 77095 (US).
- (74) Agent: SALAZAR, JL, Jennie; The JI Salazar Law Firm
PLLC, 1934 West Gray Street, Suite 401, Houston, TX
77019 (US).
- (81) Designated States (*unless otherwise indicated, for every
kind of national protection available*): AE, AG, AL, AM,

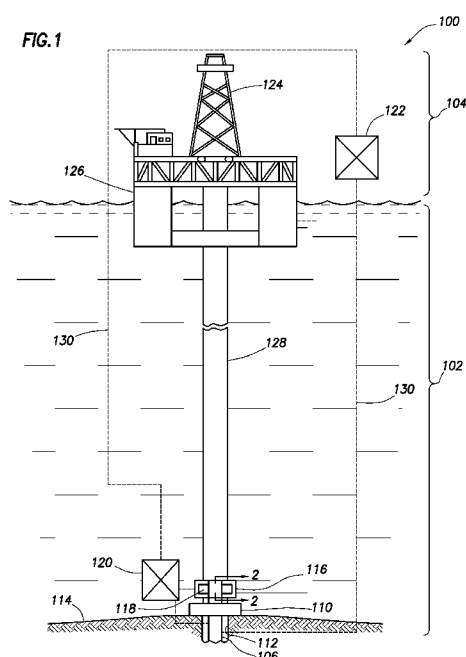
AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY,
BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM,
DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT,
HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP,
KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD,
ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI,
NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU,
RW, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ,
TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA,
ZM, ZW.

- (84) Designated States (*unless otherwise indicated, for every
kind of regional protection available*): ARIPO (BW, GH,
GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, SZ, TZ,
UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ,
TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK,
EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV,
MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM,
TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW,
ML, MR, NE, SN, TD, TG).

Published:

- *without international search report and to be republished
upon receipt of that report (Rule 48.2(g))*

- (54) Title: BLOWOUT PREVENTER AND METHOD OF USING SAME



(57) Abstract: The techniques herein relate to a blowout preventer a tubular of a wellbore penetrating a subterranean formation. The blowout preventer includes a housing having a bore therethrough* a segment carrier positionable in the housing, and a piston. The segment carrier includes a carrier ring for receiving the tubular and a plurality of segments pivotally movable radially thereabout. The piston is operative'ly connectable to the plurality of segments and actuaible for moving the plurality of segments between a disengaged and an engaged position about the tubular.

BLOWOUT PREVENTER AND METHOD OF USING SAME

BACKGROUND

This present invention relates generally to techniques for performing wellsite operations. More specifically, the present invention relates to techniques for preventing blowouts, for example, involving sealing a tubular at the wellsite.

Various oilfield operations may be performed to locate and gather valuable downhole fluids. Oil rigs are positioned at wellsites, and downhole tools, such as drilling tools, are deployed into the ground to reach subsurface reservoirs. Once the downhole tools form a wellbore (or borehole) to reach a desired reservoir, casings may be cemented into place within the wellbore, and the wellbore completed to initiate production of fluids from the reservoir. Tubulars (or tubular strings) may be positioned in the wellbore to enable the passage of subsurface fluids to the surface.

Leakage of subsurface fluids may pose an environmental threat if released from the wellbore. Equipment, such as blow out preventers (BOPs), may be positioned about the wellbore to form a seal about a tubular therein to prevent leakage of fluid as it is brought to the surface. Some BOPs may have selectively actuatable rams or ram bonnets, such as pipe or shear rams, that may be activated to seal and/or sever a tubular in a wellbore. Examples of BOPs and/or rams are provided in U.S. Patent/Application Nos. 7367396, 7814979, and 2011/0000670. Some BOPs may be spherical (or rotating or rotary) BOPs as described, for example, in US Patent Nos. 5588491 and 5662171, the entire contents of which are hereby incorporated by reference herein.

SUMMARY

In at least one aspect, the techniques herein may relate to a blowout preventer for a tubular of a wellbore penetrating a subterranean formation. The blowout preventer includes a housing having a bore therethrough, a segment carrier positionable in the housing (the segment carrier including a carrier ring for receiving the tubular and a plurality of segments pivotally movable radially thereabout), and a piston operatively connectable to the segments and actuatable for moving the segments between a disengaged and an engaged position about the tubular.

The piston may include upper and lower piston rings with a plurality of rods positioned

therebetween. The BOP may further include a plurality of linkages for operatively connecting the rods to the segments. The piston may be pressure balanced. The segments may be self-lockable by over-centering the piston in the housing such that the linkages are in a locked position normal to the rods. In the engaged position, the segments may converge and in the dis-engaged position the segments may diverge about the tubular. The segments may include cutting tips for cutting through at least a portion of the tubular, contact surfaces for deforming the tubular, and/or seals for sealing about the tubular. The segments may be movable between the disengaged and engaged position for selectively deforming, severing, sealingly engaging, and/or fluidly isolating the tubular. The housing may also include a tubular body with upper and lower flanges operatively connectable thereto, and/or locking dogs for operatively connecting the upper and lower flanges to the tubular body.

In another aspect, the techniques may relate to a blowout prevention system for a tubular of a wellbore penetrating a subterranean formation. The BOP includes an engagement assembly and an actuator. The engagement assembly includes a housing having a bore therethrough, a segment carrier positionable in the housing (the segment carrier including a carrier ring for receiving the tubular and a plurality of segments pivotally movable radially thereabout), and a piston operatively connectable to the segments and actuatable for moving the segments between a disengaged and an engaged position about the tubular. The actuator may be used for actuating the piston. The blowout preventer may also include a controller.

Finally, in another aspect, the techniques may relate to a method for a tubular of a wellbore penetrating a subterranean formation. The method may involve providing a blowout preventer (the blowout preventer including a housing having a bore therethrough, a segment carrier positionable in the housing, the segment carrier including a carrier ring and a plurality of segments pivotally movable radially thereabout, and a piston operatively connectable to the segments). The method may also involve receiving a tubular in the housing and through the carrier ring and the piston. The method may also involve actuating the piston to selectively move the segments between a disengaged and an engaged position about the tubular.

The actuating may involve sealing (e.g., deforming, and/or cutting) the tubular with the segments. The method may also involve actuating the piston by slidably moving the piston in the housing. The piston may include a pair of piston rings with a plurality of rods extending therebetween, the rods may be operatively connected to the segments by a plurality of linkages,

and the actuating may involve slidably moving the piston in the housing such that the linkages rotate the segments. The method may also involve self-locking the segments by moving the segments to an over-centered position in the housing.

BRIEF DESCRIPTION DRAWINGS

So that the above recited features and advantages can be understood in detail, a more particular description, briefly summarized above, may be had by reference to the embodiments thereof that are illustrated in the appended drawings. It is to be noted, however, that the appended drawings illustrate only typical embodiments and are, therefore, not to be considered limiting of its scope. The figures are not necessarily to scale and certain features and certain views of the figures may be shown exaggerated in scale or in schematic in the interest of clarity and conciseness.

Figure 1 is a schematic view of an offshore wellsite having a blowout preventer (BOP) with an engagement assembly for sealing a tubular of the wellsite.

Figures 2A-2D are cross-sectional views of the BOP of Figure 1 taken along line 2-2 depicting operation thereof.

Figure 3 is an exploded view of the BOP of Figure 1.

Figure 4 is a flow chart depicting a method of sealing a tubular.

DETAILED DESCRIPTION

The description that follows includes exemplary systems, apparatuses, methods, and instruction sequences that embody techniques of the subject matter herein. However, it is understood that the described embodiments may be practiced without these specific details.

The disclosure relates to techniques for sealing a tubular at a wellsite used, for example in preventing blowouts. Sealing as used herein may relate to contacting, deforming, cutting (e.g., puncturing, piercing, severing or otherwise passing through at least a portion the tubular), fluidly isolating and/or sealing part or all of the tubular (and/or wellbore). "Tubulars" as used herein may relate to devices, such as pipes, certain downhole tools, casings, drill pipe, liner, coiled tubing, production tubing, wireline, slickline, or other tubular members and associated components, such as drill collars, tool joints, drill bits, logging tools, packers, wellheads, wellhead connectors and the like, positioned about a wellbore.

The techniques herein also relate to a blowout preventer (BOP) positioned about the tubular for sealing the tubular in the event of a leak, a blowout, or other occurrence. The BOP may have a cylindrical configuration and be provided with a pressure-balanced piston for activating wedge-shaped segments to engage the tubular. The cylindrical configuration and pressure balanced piston may be used to reduce and/or balance pressure effects of the BOP. The BOP may be used to achieve one or more of the following, among others: reduced pressure, modular components, reduced weight, enhanced efficiency, reduced cost, locking and/or self-locking capabilities, etc.

Figure 1 depicts an offshore wellsite 100 having a subsea system 102 and a surface system 104. The wellsite 100 is described as being a subsea operation, but may be for any wellsite environment (e.g. land or water based). The subsea system 102 includes a tubular 106 extending from a wellhead 110 and into a wellbore 112 in a sea floor 114. A BOP 116 is positioned about the wellhead 110 for sealing the tubular 106. The BOP 116 has an engagement assembly 118 therein for engaging the tubular 106. The BOP 116 may be connected to one or more components above and/or below. The subsea system 102 may also have various devices, such as a stripper and a tubing delivery system (not shown). A controller 120 is provided for operating, monitoring and/or controlling the BOP 116 and/or other portions of the wellsite 100.

The surface system 104 includes a rig 124, a platform 126 (or vessel), a tubing 128 and a surface controller 122. The tubing 128 extends from the platform 126 to the BOP 116 for passing fluid to the surface. The surface controller 122 is provided for operating, monitoring and/or controlling the rig 124, platform 126 and/or other portions of the wellsite 100.

As shown the surface controller 122 is at a surface location and the subsea controller 120 is at a subsea location. However, it will be appreciated that the one or more controllers 120/122 may be located at various locations to control the surface 104 and/or the subsea systems 102. Communication links 130 may be provided for communication with various parts of the wellsite 100, such as the controllers 120/122.

Figures 2A-2D and 3 show the BOP 116 of Figure 1 in greater detail. The BOP 116 includes a housing 232 and the engagement assembly 118. The housing 232 is a modular tubular structure defining a pressure vessel for closing around the tubular 106, and for preventing fluid (e.g., drilling mud, gas, oil, water or other fluid) from escaping the wellbore 112 (see Fig. 1). The housing 232 may be configured to handle pressures in excess of about 16,000 psi (1125.2

kg/cm²) and various tubing diameters (e.g., about 18 3/4" (47.62cm)). The housing 232 has a tubular body with an upper flange 238 and a lower flange 240 connected thereto, and a bore 241 therethrough for receiving the tubular 106. The upper and lower flanges 238, 240 may be connected to other wellsite components, such as the wellhead, additional BOPs and/or other components. Locking dogs 242 or other connectors may be provided for connecting the upper and lower flanges 238, 240 to the housing 232. The locking dogs 242 are distributed radially about the upper and lower flanges 238, 240 for connection with the housing 232. While the housing 232 and upper and lower flanges 238 and 240 are depicted in a certain configuration as separate pieces, the housing 232 may be integral with various flanges or other components or provided in one or more pieces.

The engagement assembly 118 includes a piston 234 and a carrier 236 actuatable by an actuator 237. The piston 234 is a cylindrical component slidably positionable in the housing 232 along the upper flange 238 and the lower flange 240. The housing 232 has an inner surface shaped to receive the piston 234. The upper flange 238 has a shoulder defining an upper piston channel 244 between the upper flange 238 and the housing 232. The lower flange 240 has a shoulder defining a lower piston channel 246 between the lower flange 240 and the housing 232. The upper and lower piston channels 244, 246 are configured to receive the piston 234.

The actuator 237 may be, for example, a hydraulic actuator for adjusting pressure in the upper and/or lower piston channels 244, 246 for selectively moving the piston 234. As shown in Figure 3, the housing 232 may have a port 245 for selectively releasing pressure. The piston 234 may be slidably movable in the upper piston channel 244 and the lower piston channel 246, respectively. The piston 234 may be used to provide a balanced pressure configuration within the cylindrical housing 232. The piston 234 is positionable in the housing 232 such that internal pressure is 'cancelled out' during operation. The piston 234 includes elliptical piston rings 248, 250 on each end thereof with a plurality of rods 254 positioned radially thereabout between the piston rings 248, 250. Linkages 256 are pivotally connected to the rods 254 for operative connection to segments 260 of carrier 236. Various connectors 251 may be provided for securing the rods 254 in position. In the pressure balanced configuration, the piston 234 is movable within the piston channels 244, 246 for interaction with the segments 260 of carrier 236 such that pressure is distributed thereabout.

The carrier 236 includes an elliptical ring 258 positioned in the housing 232 adjacent the upper flange 238. Bolts 239 may be used to secure the elliptical carrier ring 258 to the upper flange 238. The elliptical carrier ring 258 has a plurality of segments 260 pivotally connected thereto. The segments 260 are positionable radially about the elliptical ring 258 and coupled to the linkages 256. Movement of the piston 254 through the housing 232 may be used to move the linkages 256 and the segments 260 connected thereto. Thus, the movement of the piston 234 and linkages 256 may be used to selectively move the segments 260.

Figures 2A-2D show the piston 234 and the carrier 236 in various positions. As shown in Figure 2A, the piston 234 is in an extended position at a lower end of the housing 232 with the linkages 256 in linear alignment with rods 254. In this position, the linkages 256 are retracted and the segments 260 are in a disengaged position away from the tubular 106.

The linkages 256 are pivotally movable about the rods 254 to an extended position as the piston 234 slides upwardly within the housing 232. Figures 2B-2C have directional arrows showing the piston 234 as it moves upwards to the upper piston channel 244, and the linkages 256 are moved to the extended position of Figure 2D.

The linkages 256 may be pivotally rotated to an extended (or horizontal) position perpendicular to the rods 254 as shown in Figure 2D. As the linkages 256 rotate, the segments 260 are pivotally rotated to an engaged (or converged) position about the tubular 106. The segments 260 are movable about the tubular at various positions and/or variable diameters. The segments 260 are configurable to a desired pipe and/or engagement diameter. The stroke and/or dimensions of the piston 234 may be adjusted such that the linkages 256 move the segments 260 to achieve the desired engagement diameter and/or engagement force.

The piston 234 may also be configured to be 'self-locking' by positioning the linkages 256 in an over-centered position as shown in Figure 2D. In this over-centered position, the piston 234 has moved upward to a top end position at or near a top of upper channel 244, the linkages 256 have rotated into a locked position adjacent the segments 260 and normal (or slightly beyond normal) to the rods 254 and an axis of the tubular 106, and the segments 260 have rotated into a locked position adjacent a lower end of upper flange 238. The piston 234 may remain in the locked position until moved back to the retracted positions of Figures 2A-2C, for example, by applying hydraulic pressure to move the piston 234 toward the lower piston channel 246.

In some cases, the segments 260 may be positioned in sealing engagement with an outer surface of the tubular 106, or extend through the tubular 106 thereby cutting (or deforming) the tubular 106. The segments 260 may have inner surfaces for engagement with the tubular 106 and/or seals 261 for sealing engagement with the tubular 106 as shown in Figure 2D. The segments 260 may have cutting tips 262 on an inner surface thereof for extending through the tubular 106 as shown in Figure 2D. Various tips, surfaces and combinations may be provided along one or more of the segments 260 for providing desired engagement.

Figure 4 shows a flow chart of a method 400 of sealing a tubular. The method involves providing 480 a blowout preventer. The blowout preventer includes a housing having a bore therethrough, a segment carrier positionable in the housing (the segment carrier including a carrier ring and a plurality of segments radially positionable thereabout), and a piston. The method further involves receiving 482 a tubular in the housing and through the carrier ring and the piston, and actuating 484 the piston to selectively move the plurality of segments between a disengaged and an engaged position about the tubular.

The method may also involve sealing the tubular with the segments, slidably moving the piston in the housing and/or self-locking the plurality of segments by over-centering the piston in the housing. The piston may include a pair of piston rings with a plurality of rods extending therebetween (the plurality of rods operatively connected to the plurality of segments by a plurality of linkages) and the method may further involve slidably moving the piston in the housing such that the linkages rotate the plurality of segments. The steps may be performed in any order, and repeated as desired.

It will be appreciated by those skilled in the art that the techniques disclosed herein can be implemented for automated/autonomous applications via software configured with algorithms to perform the desired functions. These aspects can be implemented by programming one or more suitable general-purpose computers having appropriate hardware. The programming may be accomplished through the use of one or more program storage devices readable by the processor(s) and encoding one or more programs of instructions executable by the computer for performing the operations described herein. The program storage device may take the form of, e.g., one or more floppy disks; a CD ROM or other optical disk; a read-only memory chip (ROM); and other forms of the kind well known in the art or subsequently developed. The program of instructions may be "object code," i.e., in binary form that is executable more-or-less

directly by the computer; in "source code" that requires compilation or interpretation before execution; or in some intermediate form such as partially compiled code. The precise forms of the program storage device and of the encoding of instructions are immaterial here. Aspects of the invention may also be configured to perform the described functions (via appropriate hardware/software) solely on site and/or remotely controlled via an extended communication (e.g., wireless, internet, satellite, etc.) network.

While the embodiments are described with reference to various implementations and exploitations, it will be understood that these embodiments are illustrative and that the scope of the inventive subject matter is not limited to them. Many variations, modifications, additions and improvements are possible. For example, one or more BOPs and/or BOP components may be used to seal the tubular.

Plural instances may be provided for components, operations or structures described herein as a single instance. In general, structures and functionality presented as separate components in the exemplary configurations may be implemented as a combined structure or component. Similarly, structures and functionality presented as a single component may be implemented as separate components. These and other variations, modifications, additions, and improvements may fall within the scope of the inventive subject matter.

CLAIMS

What is claimed is:

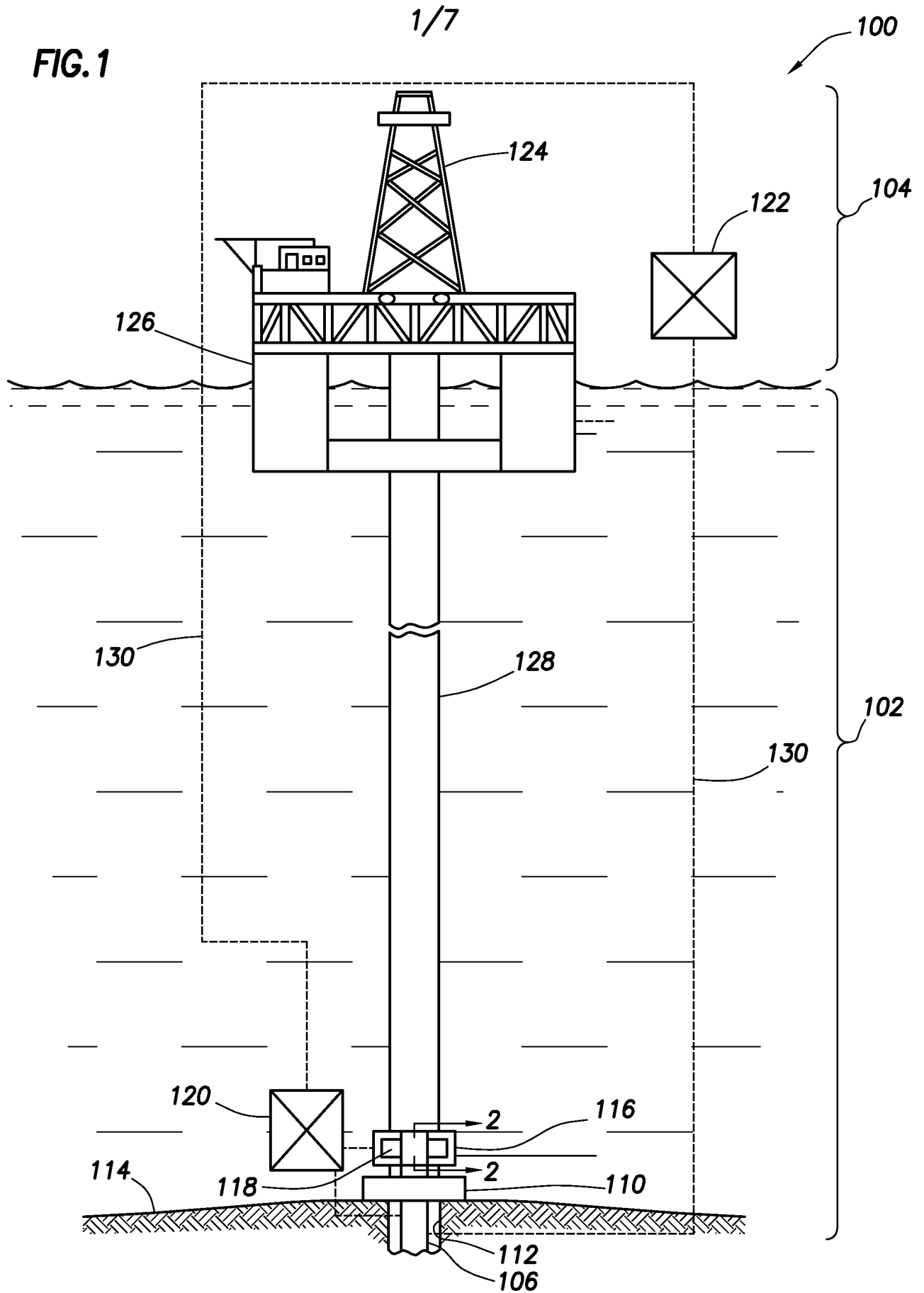
1. A blowout preventer for a tubular of a wellbore penetrating a subterranean formation, the blowout preventer comprising:
a housing having a bore therethrough;
a segment carrier positionable in the housing, the segment carrier comprising a carrier ring for receiving the tubular and a plurality of segments pivotally movable radially thereabout; and
a piston operatively connectable to the plurality of segments, the piston actuatable for moving the plurality of segments between a disengaged and an engaged position about the tubular.
2. The blowout preventer of Claim 1, wherein the piston comprises upper and lower piston rings with a plurality of rods positioned therebetween.
3. The blowout preventer of claim 2, wherein the piston is pressure balanced within the housing.
4. The blowout preventer of Claim 2, further comprising a plurality of linkages for operatively connecting the plurality of rods to the plurality of segments.
5. The blowout preventer of Claim 4, wherein the plurality of segments are self-lockable by moving the plurality of linkages to an over-centered position normal to the plurality of rods.
6. The blowout preventer of Claim 1, wherein in the engaged position the plurality of segments converge, and in the dis-engaged position the plurality of segments diverge about the tubular.
7. The blowout preventer of Claim 1, wherein the plurality of segments comprise cutting tips for extending through at least a portion of the tubular.
8. The blowout preventer of Claim 1, wherein the plurality of segments has contact surfaces for deforming the tubular.
9. The blowout preventer of Claim 1, wherein the plurality of segments has seals for forming a seal about the tubular.

10. The blowout preventer of Claim 1, wherein the housing comprises a tubular body and upper and lower flanges.
11. The blowout preventer of Claim 10, further comprising locking dogs for operatively connecting the upper and lower flanges to the tubular body.
12. A blowout prevention system for a tubular of a wellbore penetrating a subterranean formation, the blowout preventer system comprising:
 - an engagement assembly, comprising:
 - a housing having a bore therethrough;
 - a segment carrier positionable in the housing, the segment carrier comprising a carrier ring for receiving the tubular and a plurality of segments pivotally movable radially thereabout; and
 - a piston operatively connectable to the plurality of segments, the piston actuatable for moving the plurality of segments between a disengaged and an engaged position about the tubular; and
 - an actuator for actuating the piston.
13. The system of Claim 12, further comprising a controller.
14. A method for sealing a tubular of a wellbore penetrating a subterranean formation, the method comprising:
 - providing a blowout preventer, the blowout preventer comprising:
 - a housing having a bore therethrough;
 - a segment carrier positionable in the housing, the segment carrier comprising a carrier ring and a plurality of segments radially positionable thereabout; and
 - a piston operatively connectable to the plurality of segments;
 - receiving the tubular in the housing and through the carrier ring and the piston;
 - actuating the piston to selectively move the plurality of segments between a dis-engaged position and an engaged position about the tubular.

15. The method of Claim 14, wherein the piston comprises a pair of piston rings with a plurality of rods extending therebetween, the plurality of rods operatively connected to the plurality of segments by a plurality of linkages and wherein the actuating comprises slidably moving the piston in the housing such that the plurality of linkages rotate the plurality of segments.
16. The method of Claim 15, further comprising self-locking the plurality of segments by moving the segment in an over-centered position normal to the plurality of rods.
17. The method of claim 15, further comprising pressure balancing the piston within the housing.
18. The method of Claim 14, wherein the actuating comprises forming a seal about the tubular with the plurality of segments.
19. The method of Claim 14, wherein the actuating comprises deforming the tubular with the plurality of segments.
20. The method of Claim 14, wherein the actuating comprises cutting the tubular with the plurality of segments.
21. The method of Claim 14, wherein the actuating comprises slidably moving the piston in the housing.

FIG. 1

1/7



2/7

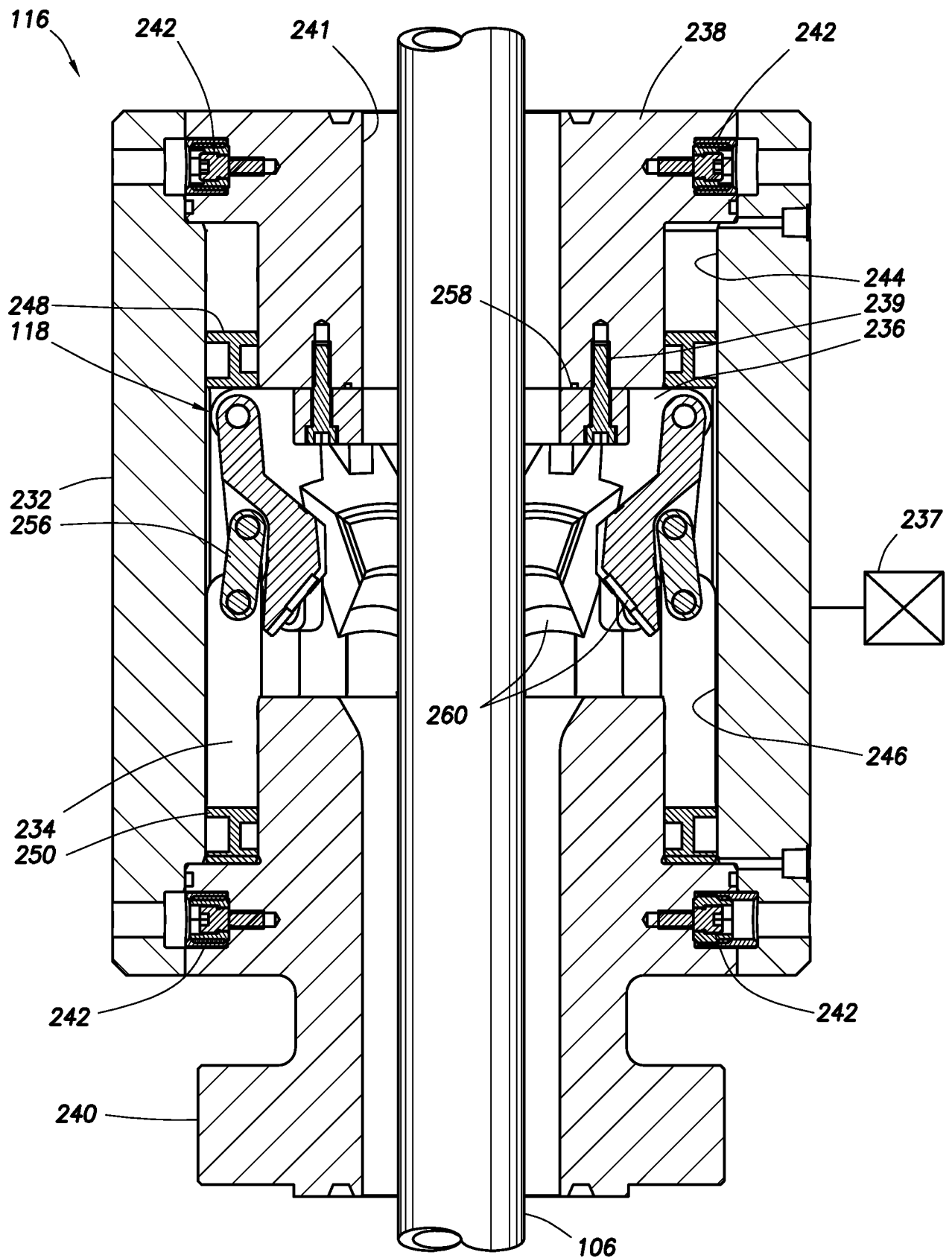


FIG. 2A

3/7

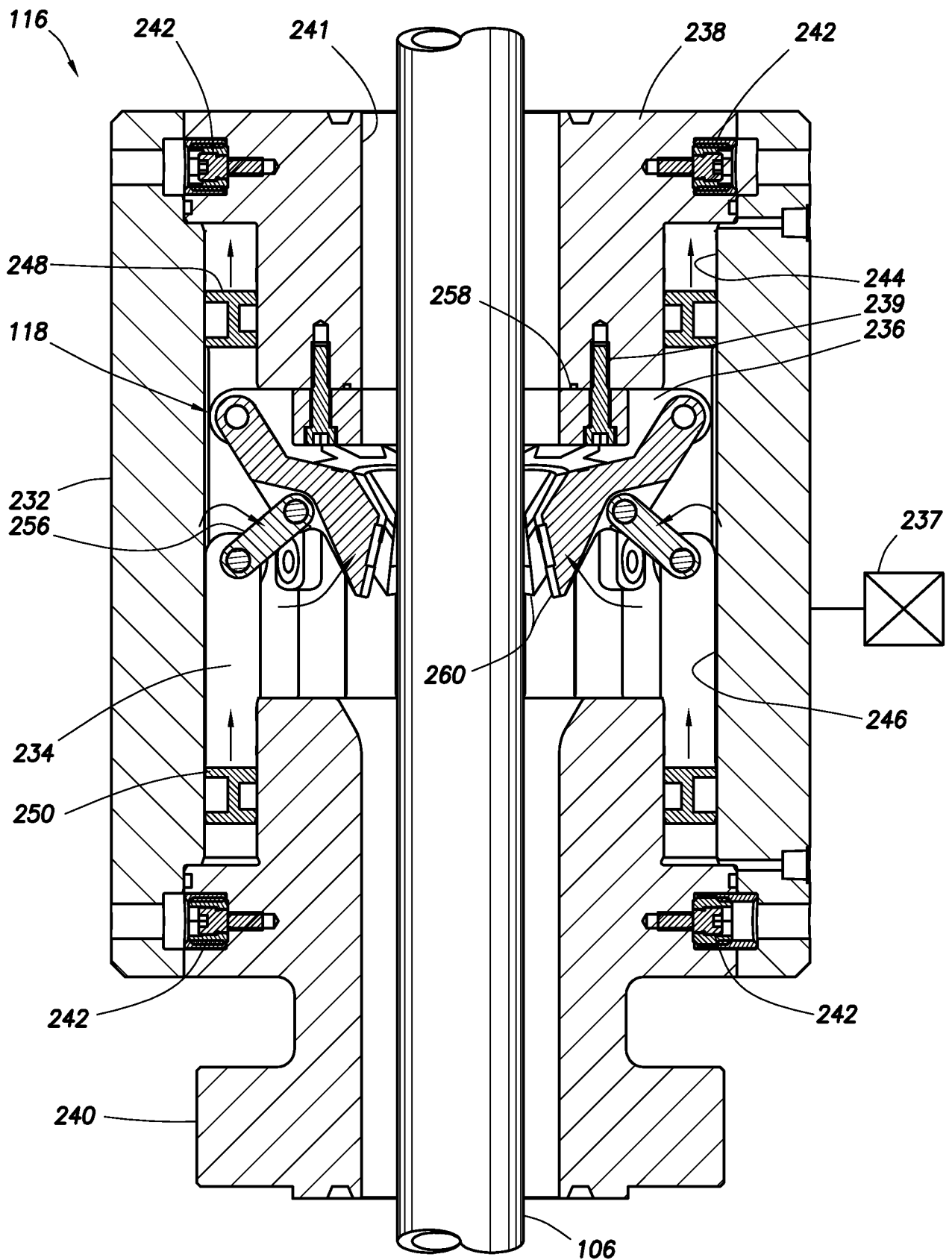


FIG. 2B

4/7

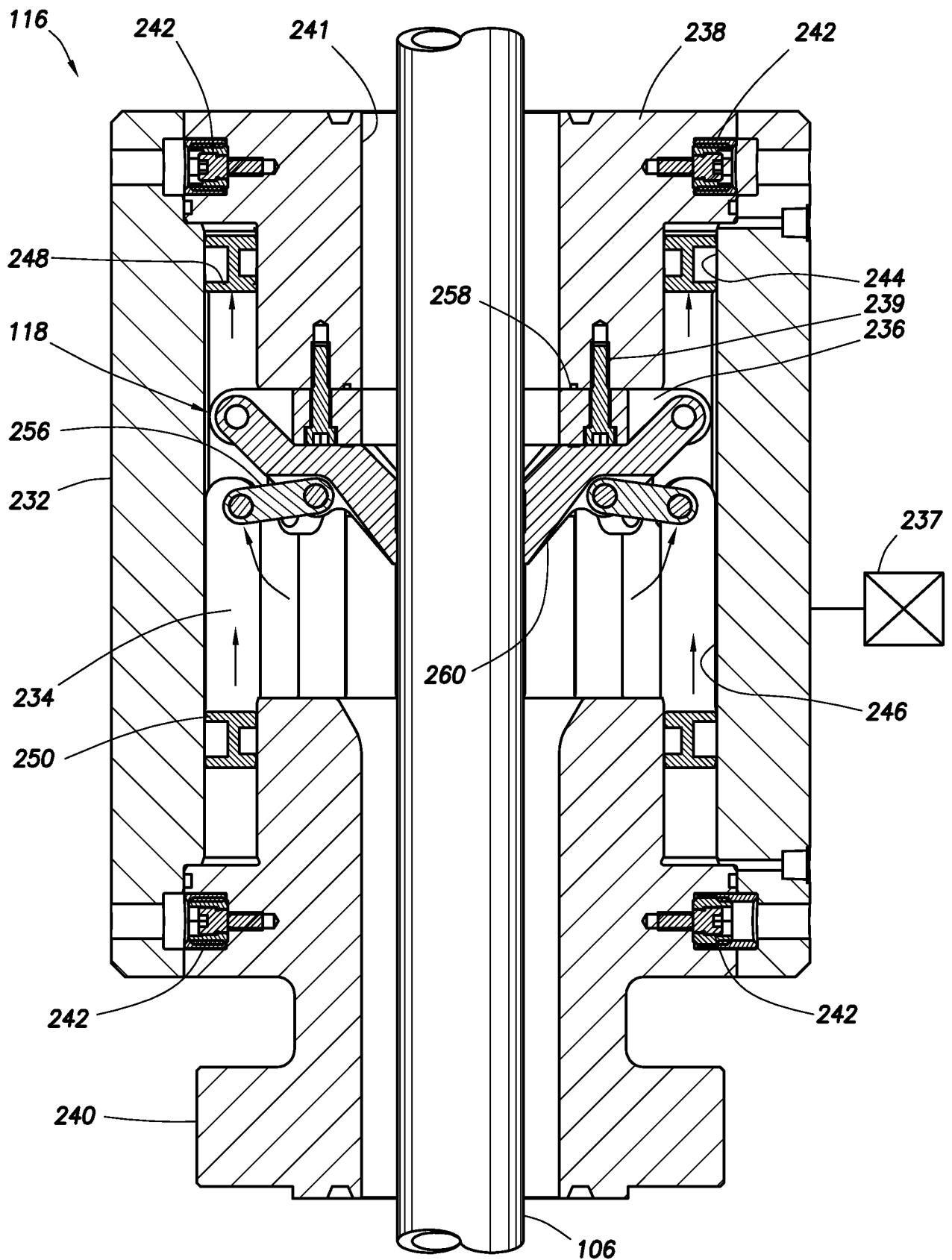


FIG. 2C

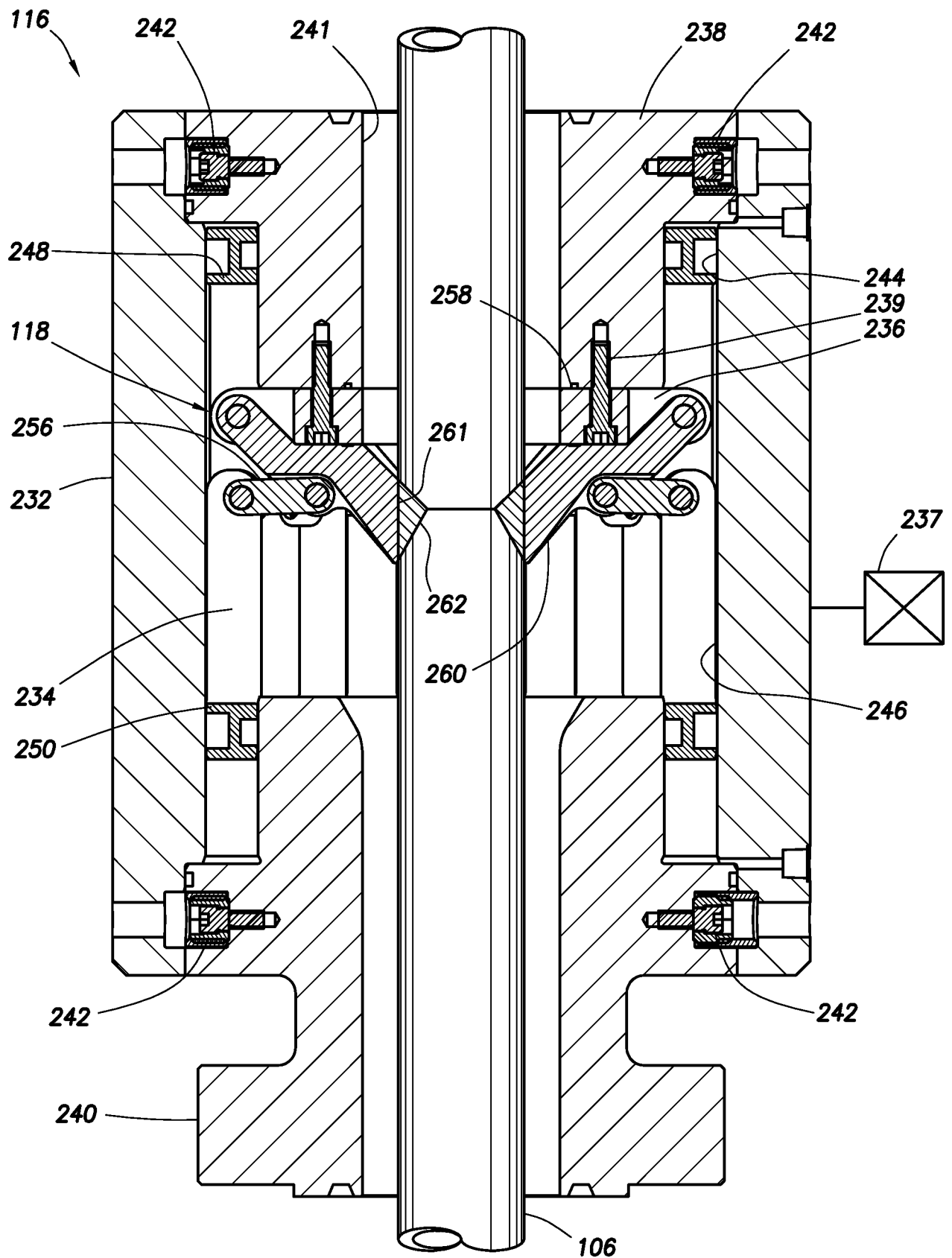
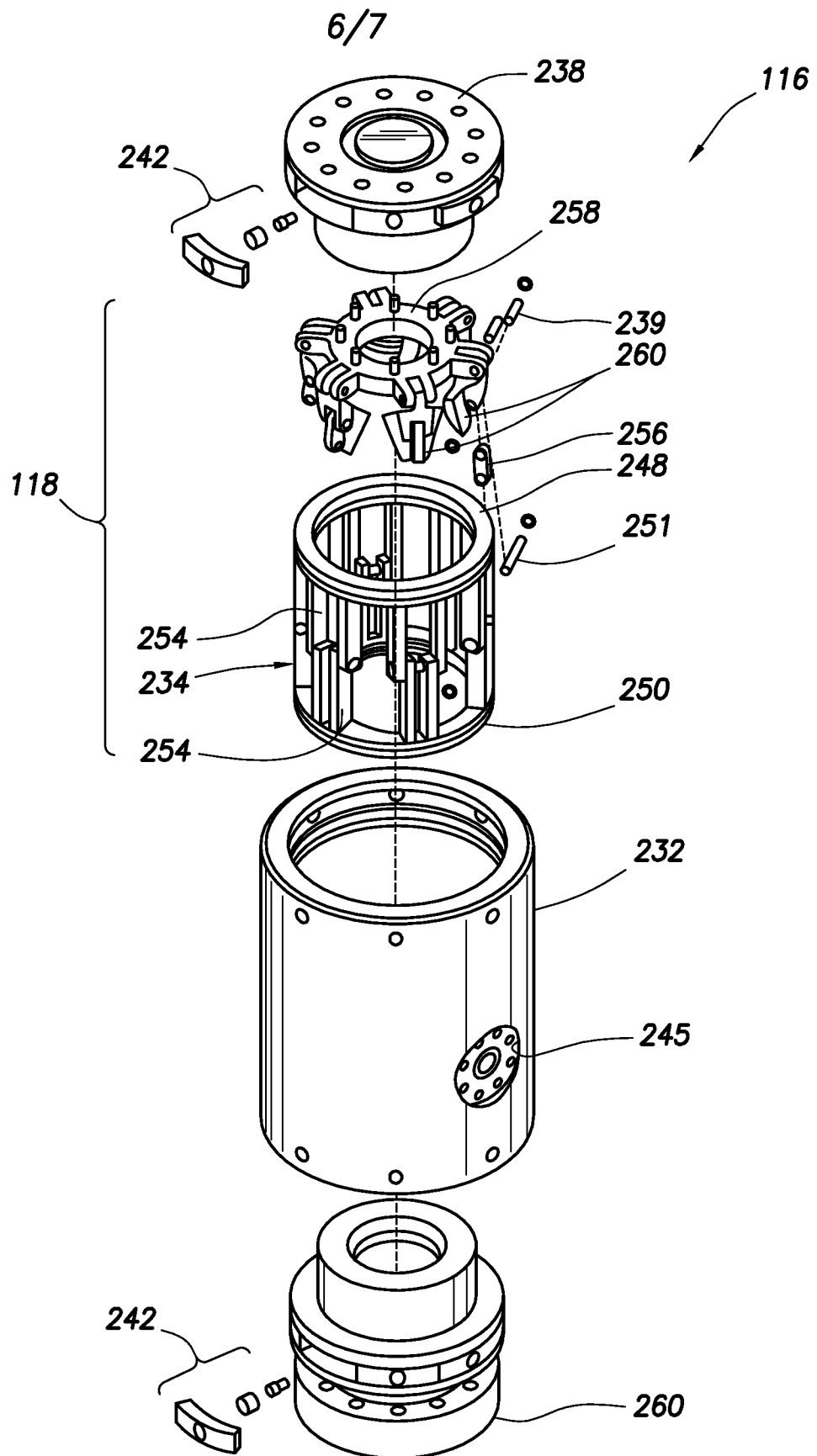
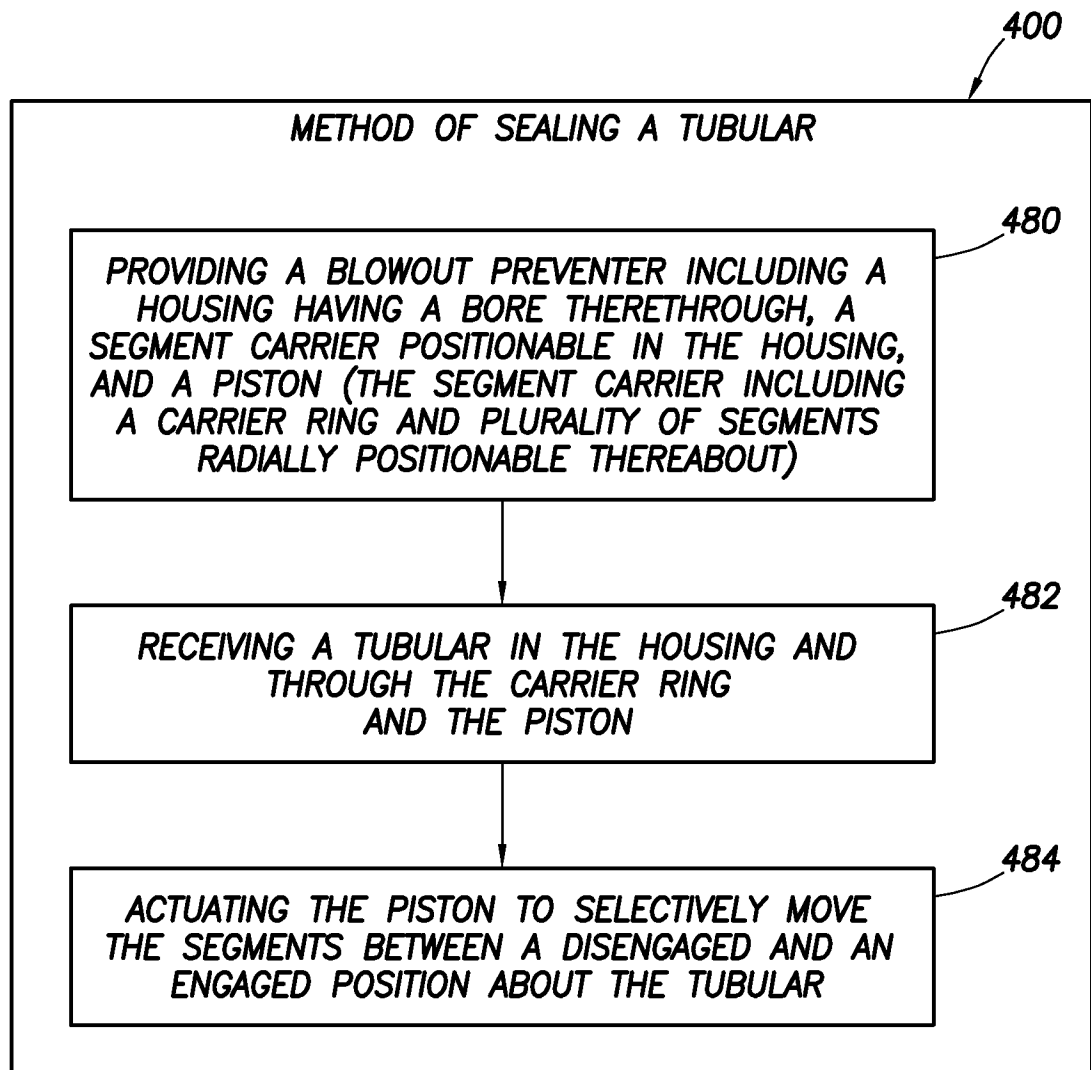


FIG.2D

FIG.3



7/7

**FIG.4**