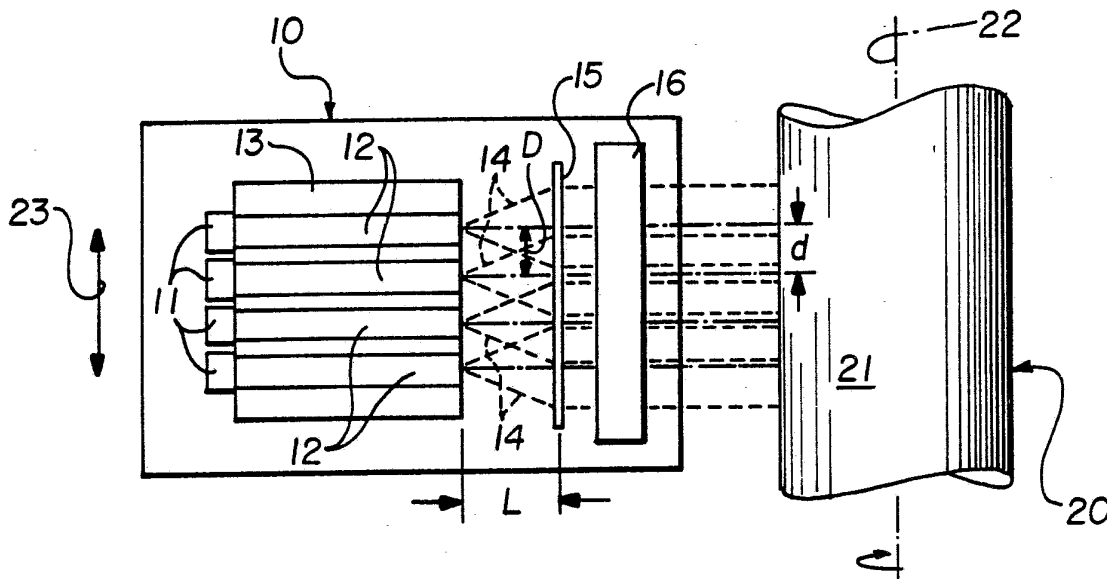




## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<p>(51) International Patent Classification <sup>5</sup> : H04N 1/036, G01D 15/14</p>	<p>A1</p>	<p>(11) International Publication Number: <b>WO 91/09486</b> (43) International Publication Date: 27 June 1991 (27.06.91)</p>
<p>(21) International Application Number: PCT/US90/07152 (22) International Filing Date: 6 December 1990 (06.12.90) (30) Priority data: 452,881 19 December 1989 (19.12.89) US (71) Applicant: EASTMAN KODAK COMPANY [US/US]; 343 State Street, Rochester, NY 14650 (US). (72) Inventor: DEBESIS, John, R. ; 146 Valley Green Drive, Penfield, NY 14526 (US). (74) Agent: CLOSE, Thomas, H.; 343 State Street, Rochester, NY 14650-2201 (US).</p>		<p>(81) Designated States: AT (European patent), BE (European patent), CH (European patent), DE (European patent), DK (European patent), ES (European patent), FR (European patent), GB (European patent), GR (European patent), IT (European patent), JP, LU (European patent), NL (European patent), SE (European patent).</p> <p><b>Published</b> <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i></p>

(54) Title: NON-CONTACT OPTICAL PRINT HEAD FOR IMAGE WRITING APPARATUS



## (57) Abstract

In a print head (10) that has a plurality of inline light beams (14) for simultaneously writing a corresponding plurality of lines of an image on a photoreceptor surface (21), the imaged spot size and center-to-center spacing are independently settable by projecting the light beams onto a diffusion screen (15) which is spaced from the light sources by an amount needed to achieve a desired spot size. The spots on the diffusion screen are then imaged onto the photoreceptor surface (21) by imaging optics with a desired magnification to achieve a desired center-to-center spacing (d) between spots on the photoreceptor surface. For a given magnification value the photoreceptor spot size can be set by the spacing between the light source and the diffusion screen independent of the center-to-center spacing between the spots.

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NON-CONTACT OPTICAL PRINT HEAD  
FOR IMAGE WRITING APPARATUS  
FIELD OF INVENTION

This invention relates to non-contact print  
5 heads of the type employing a linear array of  
independently modulated light beams to  
simultaneously expose a plurality of image scan  
lines on a photoreceptor surface.

BACKGROUND OF INVENTION

10 Print heads of the type described are well  
known. For example, U.S. Patent 4,364,064 describes  
a fiber optic print head in which an in-line array  
of optic fibers are held in grooves etched into a  
silicon plate. Each optical fiber has an  
15 independently modulatable laser diode optically  
coupled to its input end and the head is positioned  
with the fiber output ends closely adjacent to the  
photoreceptor surface so that, as the head is  
translated along the surface, the several modulated  
20 light beams exiting the fibers simultaneously write  
a corresponding number of parallel image scan lines.

The need for high resolution image writing,  
e.g. 2400-2800 pixels per inch, dictates that the  
center-to-center spacing between adjacent beam spots  
25 on the photoreceptor surface be very close. For  
example, a resolution of 2800 pixels per inch  
requires a spacing of 9.07 microns. Conventional,  
unmodified single mode fibers are presently  
available with an 80 micron diameter and can be  
30 mounted on a substrate with a center-to-center  
spacing of 90 microns. If the light beams are  
projected directly onto the photoreceptor, as is  
described in the above patent, such a head would  
write a comparatively low resolution image of about  
35 280 pixels per inch in the cross-scan direction.

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Multi-mode fibers are available with with a diameter of 50 microns but even these would give a relatively low cross-scan resolution on the order of only 420 pixels per inch.

5           Various techniques for achieving the desired close spacing are known. One such technique involves tilting the head at an angle to the writing direction. However, for reasonable tilt angles, the fibers must be etched to reduce the diameter so as  
10 to increase the packing density of the fibers in the head. Fiber etching processes increase the cost of the head unduly and can introduce unwanted  
centration errors in the fibers. Moreover, only  
15 single mode fibers, which have thick external cladding, can be etched. Multi-mode fibers, which have a much larger numerical aperture and very thin cladding, cannot be effectively etched.

In addition to direct projection of the beams onto the photoreceptor, it is also known to  
20 interpose an optical imaging system between the print head and the photoreceptor to increase the depth of field and allow the head to be spaced safely away from the moving photoreceptor surface. By using imaging optics with a fractional  
25 magnification, the center-to-center spacing of the spots can be reduced to achieve the desired spacing. Unfortunately, however, this would also result in reduction of the spot size to an unacceptable level. For single mode fibers  
30 operating with light beams near infrared wavelength, the spot size at the end of the fibers is typically on the order of 5 to 6 microns in diameter at the  $1/e^2$  point while the spot size required at the photoreceptor surface is on the order of 19  
35 microns. If an optical system with a 0.1x

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magnification is used to bring a 90 micron spacing down to 9 microns, the spot size would also be reduced by a factor of 0.1x on the photoreceptor surface.

5 It is therefore an object of the invention to provide scanning apparatus employing a non-contact print head that is economical to produce.

10 It is another object of the invention to provide scanning apparatus using an in-line fiber optic print head utilizing readily available optical fibers that do not need to be etched to achieve desired center-to-center spacing for high resolution image writing.

15 It is another object of the invention to provide a non-contact optical print head that utilizes imaging optics both to improve the depth of field of the print head so as to increase the spacing between the head and the target surface and to achieve desired image resolution.

20 It is another object of the invention to provide a non-contact optical print head of the type described in which spot size and spacing between spots on a photoreceptor target surface can be set independent of each other.

25 SUMMARY OF INVENTION

In carrying out the objects of the invention, an optical print head for simultaneously scanning multiple lines of pixel information onto the photoreceptor surface of image writing apparatus  
30 comprises light source means for providing a plurality of individually modulated, uncollimated light beams with a first center-to-center spacing between adjacent light beams. According to a particular feature of the invention a diffusion  
35 screen is positioned in the path of the light beams

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a distance L from the light source means to form an array of light spots on the diffusion screen. The print head of the invention further comprises optical imaging means positioned between the  
5 diffusion screen and the target surface, the imaging means having a predetermined magnification for imaging the light spots from the diffusion screen onto the target surface with a desired  
10 center-to-center spacing between adjacent light spots being determined by the center-to-center spacing between the light beams as processed by the magnification of the optical imaging means. The distance L between the light source means and the  
15 diffusion screen is such as to produce light spots of a desired size and overlap at the photoreceptor surface independent of the center-to-center spacing between the spots. By placing the diffusion screen or the light source means, or both, on an adjustable mount, the size of the light spots on the target  
20 surface can be made variably adjustable to a desired size and overlap without varying the spacing between the light spots on the photoreceptor surface. Additionally, by using optical imaging means with a variable magnification, the center-to-center spacing  
25 may be variably adjusted to a desired setting without varying the size of the spots on the photoreceptor surface.

#### BRIEF DESCRIPTION OF DRAWINGS

In the drawings:

30 Fig. 1 is a schematic plan view of one embodiment of a write head illustrating the principles of the invention.

Fig. 2 is a schematic plan view of an alternative embodiment of a write head illustrating  
35 further principles of the invention.

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Fig. 3 is a schematic plan view of another embodiment of the invention.

Fig. 4 illustrates profiles of beam shapes developed in the embodiments of Figs. 1 and 2.

5 Fig. 5 illustrates profiles of beam shapes developed in the embodiment of Fig. 3.

#### DETAILED DESCRIPTION

Referring to Fig. 1, a print head 10 according to the invention includes a linear array of laser diodes 11 optically coupled to input ends of optical fibers 12 mounted in known manner on a substrate 13. The laser diodes are separately modulated by drive signals supplied from electronic circuits, not shown, to cause individually modulated, uncollimated (typically divergent) light beams 14 to be projected from the exit ends of fibers 12. Although only four light source combinations of laser and optical fiber are illustrated, it will be appreciated that any number of such combinations may be included in the print head.

According to an important feature of the invention, a diffusion screen 15 is positioned in the path of the light beams 14 and is separated by a distance L from the exit ends of fibers 12. The beams project from the exit ends of fibers 12 onto the surface of the diffusion screen to form an array of light spots on the screen with a desired size (diameter) and with a desired center-to-center spacing "D" between adjacent beams. The beam size and spacing may or may not be the same as that required in the ultimate written image as will become apparent subsequently.

Print head 10 is also provided with an optical imaging system 16 of conventional design

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positioned on the opposite side of diffusion screen 15 from the light source optical fibers 12 to image the spots formed on the diffusion screen onto a photoreceptor surface 21, which may comprise a layer of light sensitive film placed around the circumference of a rotating support drum 20. As the drum rotates, the imaged spots simultaneously write a plurality of pixel modulated lines of image information on the film. A carriage mechanism, not shown, causes write head 10 to be translated in a direction parallel with the axis of rotation 22 of drum 20, as shown by arrow 23, to repetitively scan the image lines along the length of the film to create a complete two dimensional image.

In the Fig. 1 embodiment, the magnification of the optical imaging system 16 is 1-to-1, or  $1x$ , with the result that the center-to-center spacing  $d$  between adjacent spots on the film 21 is the same as the center-to-center spacing  $D$  between adjacent light beams 14 at the exit ends of fibers 12. However, for a given size of the divergent light beams 14 exiting the fibers 12 and magnification of the imaging optics 16, the size of the imaged spots on the film is determined solely by the distance  $L$  between the diffusion screen 15 and the exit ends of fibers 12. As a result, the diffusion screen 15 can be set at a any distance  $L$  from the ends of fibers 12 that produces a desired size of the imaged spots on the photoreceptor surface to achieve a desired amount of overlap between adjacent spots without affecting the center-to-center spacing between adjacent spots. With a magnification of  $1x$ , the size of the spots on the diffusion screen is, of course, the same as on the photoreceptor surface.

In Fig. 2, a modification of the write head

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of Fig. 1 is shown in which optical fibers 12' are curved so as to be spaced apart at the input ends to accommodate the bulk of the laser diodes. Additionally, optical imaging 16 is provided with a fractional magnification power substantially less than 1, such as 0.1x, that serves to compress the center-to-center spacing of the imaged spots on the film to a desired spacing for high resolution image writing that cannot be achieved with commonly available optical fibers having a diameter of 80 microns. For a write head with 80 micron fibers mounted on the substrate with a center-to-center spacing of 90 microns, an imaging optical system with a 0.1x magnification will provide the desired 9 micron spacing of the spots on the film which, as previously noted, is in the range of the spacing needed for high resolution writing at 2800 pixels per inch. However, without diffusion screen 15, the use of 0.1x imaging optics would result in an imaged spot size of 0.1x the cross section size of the beams at the exit end of fibers 12, e.g. 0.1x 5 microns, resulting in an imaged spot size of 0.5 micron. With the interposition of the diffusion screen 15, the position of the screen can be set at a distance L that causes the diverging beams to create oversized spots on the screen of, for example, 190 microns which would then result in an image spot size of 19 microns on the film 21 to provide the desired spot overlap, such sizing being accomplished without affecting the center-to-center spacing of the imaged spots on the film.

In Fig. 3, another embodiment of the invention is shown in which the transmission type of diffusion screen 15 employed in the embodiments of Figs. 1 and 2 is replaced by a reflecting diffusion

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screen 15'. The light source 13' is positioned on the same side of the screen as the optical imaging system 16 and at an angle to the diffusion screen 15'. With this arrangement, a desirable reshaping of the beam profile is achieved. In the print heads of Figs. 1 and 2, the spot profiles 14a of the beams 14 on the diffusion screen 15 is generally circular as seen in Fig. 4. However, by virtue of the angular relationship between the incident beams 14 and the reflected beams 14r, as seen by optical imaging system 16' (only beam centerlines being shown for clarity), the spot profiles 14b (Fig. 5) are elliptical in profile with the major axes of the spots normal to the writing direction indicated by arrow 29 in Fig. 5. This has the advantage that, as relative movement occurs in the write direction between the print head 10" and the photoreceptor film 21, the finite time that the data signal is on for writing a pixel of information on the photoreceptor results in an elongation of the corresponding spot on the film in the write direction 29. Thus, the elliptical spot shape on diffusion screen 15' is desirably converted into a generally circular pixel spot on the photoreceptor film 21. With a circular spot shape on diffusion screen 15', the same phenomenon would create a less desirable elliptical pixel spot profile on the film 21.

The invention has been described in detail with particular reference to a presently preferred embodiment, but it will be understood that variations and modifications can be effected within the spirit and scope of the invention. For example, alternative light source means may be used in place of the laser driven fiber optic arrays, such as

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light-emitting diodes or parallel electro-optical modulator channels.

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What is claimed is:

1. A non-contact optical print head for simultaneously writing multiple lines of pixel information onto a photoreceptor surface comprising:

5 light source means for providing a plurality of individually modulated, uncollimated light beams with a first center-to-center spacing between adjacent light beams;

10 a diffusion screen positioned in the path of the light beams a predetermined distance from the light source means to form an array of light spots on the diffusion screen;

15 optical imaging means positioned between the diffusion screen and the photoreceptor surface and having a predetermined magnification for imaging the light spots from the diffusion screen onto the photoreceptor surface with a center-to-center spacing between adjacent light spots being determined by the center-to-center spacing between the light beams as  
20 processed by the magnification of the optical imaging means;

25 the predetermined distance between the light source means and the diffusion screen being such as to produce light spots of a desired size at the photoreceptor surface independent of the center-to-center spacing between the spots at the photoreceptor surface.

30 2. The print head of claim 1 in which the optical imaging means has a fractional magnification to reduce the center-to-center spacing of the spots on the photoreceptor surface relative to the spacing of the light beams at the light source means.

35 3. The print head of claim 2 in which the light beams from the light source means are divergent and the distance between the diffusion screen and the

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light source means is such as to produce oversized spots on the diffusion screen by an amount inversely proportional to the fractional magnification of the optical imaging means thereby to produce imaged spots on the desired size on the photoreceptor surface.

4. The print head of claim 1 in which the setting of the diffusion screen is adjustable to enable variable sizing of the spots on the target surface independent of the center-to-center spacing of the spots on the target surface.

5. The print head of claim 1 in which the magnification of the optical imaging means is adjustable to allow variable setting of the center-to-center spacing of the spots on the target surface independent of the size of the spots on the target surface.

6. The print head of claim 1 in which the diffusion screen is a transmission type of screen.

7. The print head of claim 1 in which the diffusion screen is a reflecting type of screen.

8. Print head for simultaneously writing multiple lines of pixel information in a predetermined writing direction onto a photoreceptor surface comprising:

light source means for providing a plurality of individually modulated, uncollimated light beams of a first shape profile and with a first center-to-center spacing between adjacent light beams;

a reflecting diffusion screen positioned in the path of the light beams a predetermined distance from the light source means to form an array of light spots on the diffusion screen;

optical imaging means positioned on the same side of the diffusion screen as the light source means and between the diffusion screen and the target

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surface and having a predetermined magnification for  
imaging the light spots from the diffusion screen  
onto the photoreceptor surface with a  
center-to-center spacing between adjacent light spots  
5 being determined by the center-to-center spacing  
between the light beams as modified by the  
magnification of the optical imaging means;

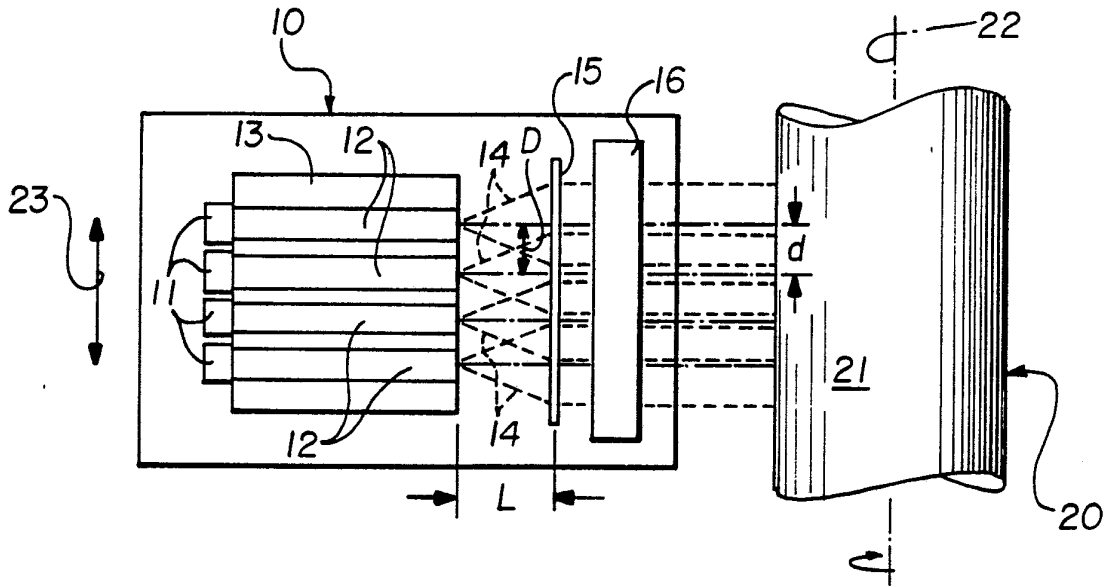
the light source means and the optical  
imaging means being oriented relative to each other  
10 and to the diffusion screen such that the imaged  
light spots on the photoreceptor surface have a shape  
profile different from that of the light beams from  
the light source means;

the predetermined distance between the  
15 light source means and the diffusion screen being  
such as to produce light spots of a desired size at  
the target surface independent of the  
center-to-center spacing between the spots at the  
target surface.

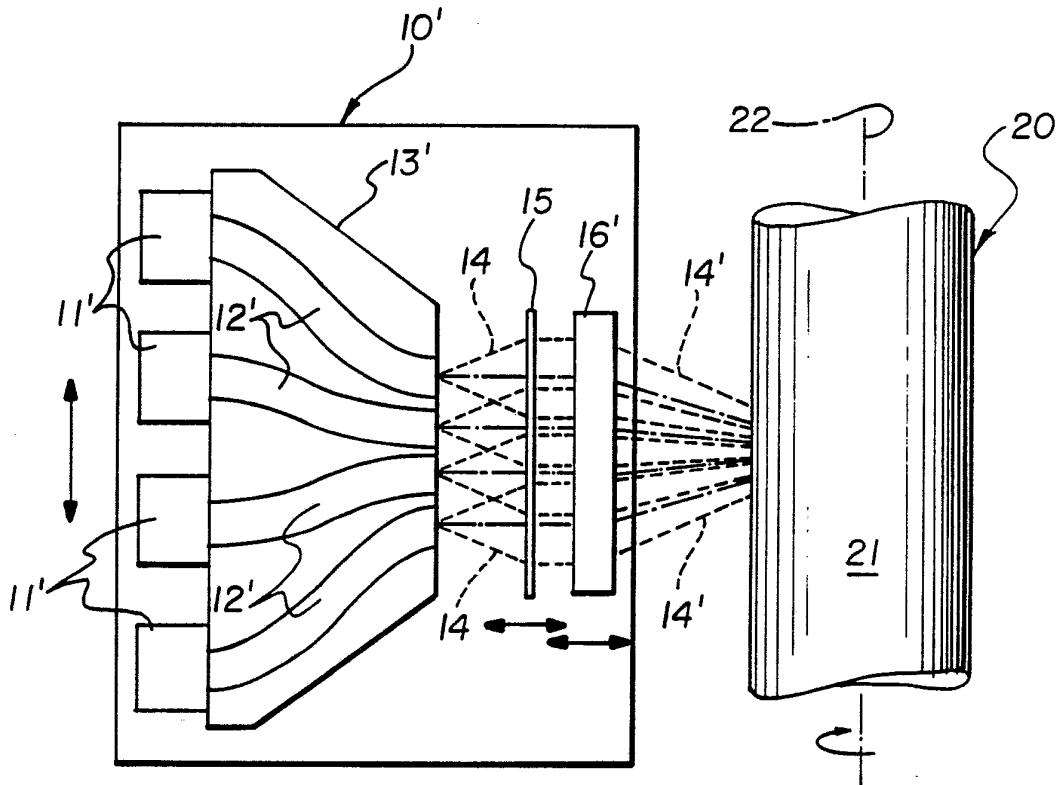
20 9. The print head of claim 8 in which the  
shape profile of the light beams from the lights  
source means are approximately circular and the shape  
profile of the imaged spots on the photoreceptor  
surface are elliptical with the major axes therefore  
25 being normal to the writing direction on the  
photoreceptor surface.

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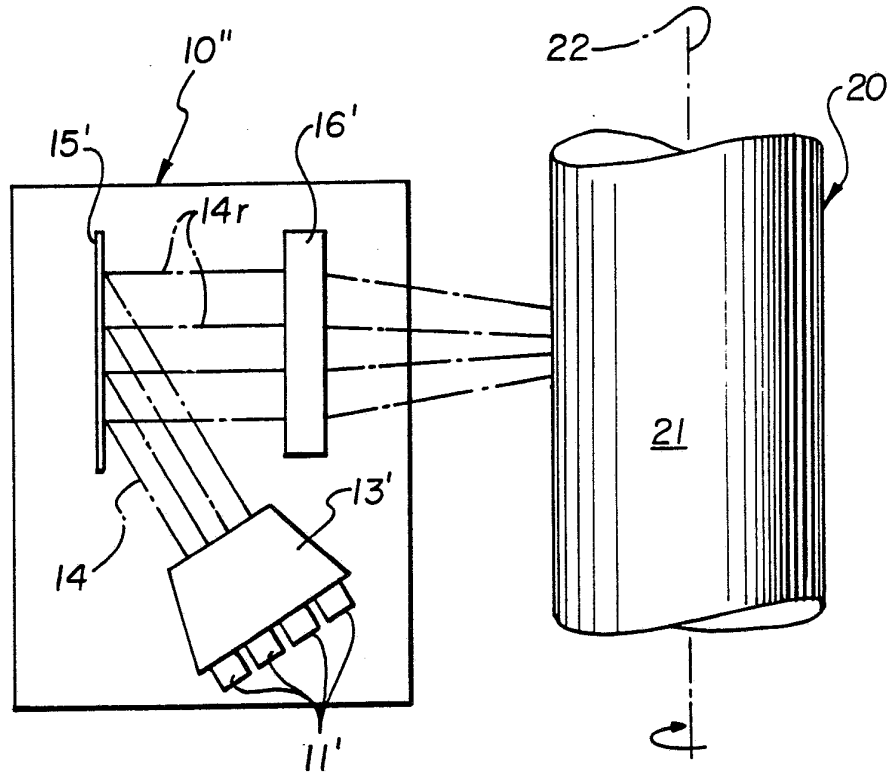
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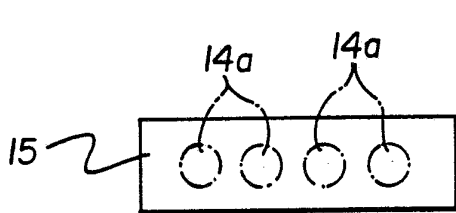
**FIG. 1**



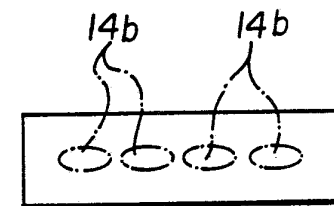
**FIG. 2**



**FIG. 3**



**FIG. 4**

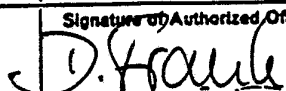


**FIG. 5**

# INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 90/07152

<b>I. CLASSIFICATION OF SUBJECT MATTER</b> (if several classification symbols apply, indicate all) <sup>6</sup>		
According to International Patent Classification (IPC) or to both National Classification and IPC		
IPC <sup>5</sup> : H 04 N 1/036, G 01 D 15/14		
<b>II. FIELDS SEARCHED</b>		
Minimum Documentation Searched <sup>7</sup>		
Classification System	Classification Symbols	
IPC <sup>5</sup>	H 04 N 1/00, G 01 D 15/00, G 01 D 9/00	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched <sup>8</sup>		
<b>III. DOCUMENTS CONSIDERED TO BE RELEVANT</b> <sup>9</sup>		
Category <sup>10</sup>	Citation of Document, <sup>11</sup> with Indication, where appropriate, of the relevant passages <sup>12</sup>	Relevant to Claim No. <sup>13</sup>
X	US, A, 4 506 275 (MAEDA) 19 March 1985 (19.03.85), see fig. 5,6, column 4, line 53 - column 6, line 6. --	1,2,8
P,A	US, A, 4 928 118 (LEKSELL et al.) 22 May 1990 (22.05.90), see fig. 2A,2B. --	1,8,9
A	DE, A1, 3 504 516 (DAINIPPON SCREEN MANUFAC- TURING) 22 August 1985 (22.08.85), see fig. 1,2, claims. --	1, 4-6,8
A	US, A, 4 841 311 (SUZUKI et al.) 20 June 1989 (20.06.89), see fig. 2; column 2, line 46 - column 5, line 7, claims 1-5. --	1,8
<p><sup>10</sup> Special categories of cited documents:</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"Z" document member of the same patent family</p>		
<b>IV. CERTIFICATION</b>		
Date of the Actual Completion of the International Search	Date of Mailing of this International Search Report	
15 April 1991	05.05.91	
International Searching Authority	Signature of Authorized Officer	
EUROPEAN PATENT OFFICE	 Mme Dagmar FRANK	

III. DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)		
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A	US, A, 4 383 261 (GOLDBERG) 10 May 1983 (10.05.83), see fig. 5, column 5, lines 12-40. -----	1,2,8

ANHANG  
zum internationalen Recherchen-  
bericht über die internationale  
Patentanmeldung Nr.

ANNEX  
to the International Search  
Report to the International Patent  
Application No.

ANNEXE  
au rapport de recherche inter-  
national relatif à la demande de brevet  
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PCT/US 90/07152

In diesem Anhang sind die Mitglieder  
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members relating to the patent documents  
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Im Recherchenbericht angeführtes Patentdokument Patent document cited in search report Document de brevet cité dans le rapport de recherche	Datum der Veröffentlichung Publication date Date de publication	Mitglied(er) der Patentfamilie Patent family member(s) Membre(s) de la famille de brevets.	Datum der Veröffentlichung Publication date Date de publication
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