



(43) International Publication Date
12 October 2017 (12.10.2017)

- (51) International Patent Classification:
G08B 21/24 (2006.01) *A45C 13/24* (2006.01)
- (21) International Application Number:
PCT/US2017/026209
- (22) International Filing Date:
5 April 2017 (05.04.2017)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
62/318,722 5 April 2016 (05.04.2016) US
- (71) Applicant: **TETHER TECHNOLOGIES, INC.**
[US/US]; 24 Roy Street, Suite 25, Seattle, Washington
98109 (US).
- (72) Inventors: **SURYAN, John D.**; 16531 SE 5th Place, Bel-
levue, Washington 98006 (US). **NEELY, Edgar R. III**;
8060 SW Klahanie Rd, Vashon, Washington 98070 (US).

(74) Agent: **SANTARELLI, Bryan A.**; Fogg & Powers LLC,
4600 W 77th Street, Suite 305, Minneapolis, Minnesota
55435 (US).

(81) Designated States (*unless otherwise indicated, for every kind of national protection available*): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DJ, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IR, IS, JP, KE, KG, KH, KN, KP, KR, KW, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (*unless otherwise indicated, for every kind of regional protection available*): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU,

[Continued on next page]

(54) Title: INTELLIGENT ASSET DETACHMENT SENSOR SYSTEM

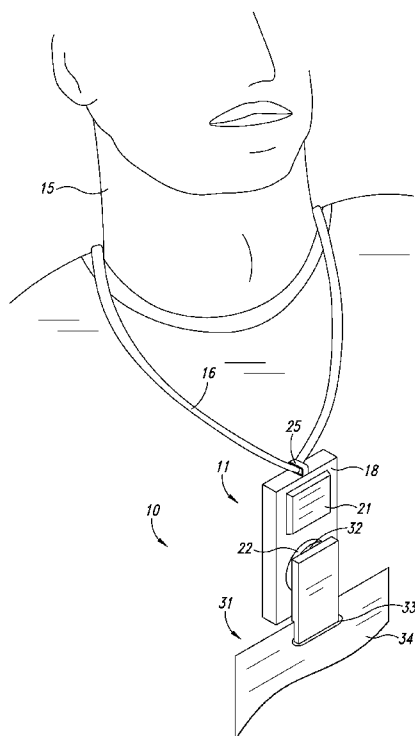


FIG. 5

(57) Abstract: An embodiment of an intelligent personal device detachment sensor apparatus and system for a lanyard, belt clip, pocket clip, or other worn device for displaying a security device, such as an identification and/or card or badge on an individual user. The device is particularly useful for monitoring the presence of the card, badge or other small asset, with many of such assets employed at security, environmental clearance, and access checkpoints. The apparatus consists of two parts, a user holder and an asset holder, held to one another in a "docked" condition using a permanent magnet of the asset holder attachable to a permanent magnet on the user holder. The user holder has a switch (e.g., a mechanical switch), an alarm device to produce an audible signal to the user, and a transmitter that transmits an alert through a network.



LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, **Published:**
SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, — *with international search report (Art. 21(3))*
GW, KM, ML, MR, NE, SN, TD, TG).

INTELLIGENT ASSET-DETACHMENT SENSOR SYSTEM

TECHNICAL FIELD

An embodiment relates to electronic devices, and more particularly to an intelligent sensor apparatus or system that is configured to inform a user, or other person, when an item or asset (*e.g.*, a workplace identification-and-access badge) normally attached to the user is detached from the user for longer than a threshold period of time.

SUMMARY

An embodiment of an intelligent sensor system includes a user holder and an asset holder. The user holder is configured for attachment to a user (typically a person), for example, with a lanyard, belt clip, or pocket clip, and the asset holder is configured to hold an item or asset, for example, an identification badge, an access badge, an identification-and-access badge, or key (hereinafter, “badge” refers to any of the aforementioned badges). The user holder and asset holder are configured to attach to one another in normal operation while the user goes about his/her routine. In response to the user detaching the asset holder from the user holder to use the asset (*e.g.*, to swipe a badge past a badge reader that gives the user access to a secure area of a building), at least one of the user holder and the asset holder measures the time elapsed from the detachment, and sounds an alarm (*e.g.*, a beep) in response to the elapsed time exceeding a time threshold (*e.g.*, ten seconds). The purpose of the alarm is to notify the user of the prolonged detachment, which can occur, for example, if the user leaves the asset behind, if another person detaches the asset holder from the user holder without the user’s knowledge, or if the asset holder detaches from the user holder *sua sponte* without the user’s knowledge.

Furthermore, at least one of the user holder and the asset holder can be configured to notify an entity other than the user of the prolonged detachment of the asset holder from the user holder. For example, wherein the asset is a badge, then at least one of the user holder and/or the asset holder can notify a security-monitoring service of the prolonged detachment so that the service can disable the badge’s ability to grant access to a secure area.

Moreover, the user holder can include a “panic button” that a user can press, or otherwise activate, to obtain assistance, for example, if the user injures himself/herself or finds himself/herself in a dangerous situation. In response to activating the panic button, the user

holder can generate an audible alarm, or can transmit an alarm signal or distress call to, *e.g.*, local police or to a security-monitoring service.

BACKGROUND

An identification (ID), or an access card or badge, is a common asset, often worn by a user to identify the user, to monitor the user, or to gain user access to a secure area. ID and electronic access badges vary in shape, size, engineered features, and construction, depending upon their intended purposes. Typical features of ID badges and access cards include a photo of the user, the user's name, and a machine-readable identification code, which may include a radio-frequency identification (RFID) tag or a similarly acting element.

Devices for attaching and securing an asset, such as an ID and access card or badge, to an individual often include, or otherwise make use of, lanyards with clip-on holders, and are well known. Typically, these devices either permanently attach to the asset, or allow the asset to disconnect from the holder by employing clips, snaps, or other metal or plastic fasteners. Other such devices employ a spring-loaded or coiled attachment cable, which allows a user to pull the asset a short distance from the user without actually detaching the asset from the device, and which then retracts or recoils to return the asset to the user.

Many of these wearable asset-attachment devices require some degree of dexterity to attach to the asset, and do not allow for the asset to be easily disconnected from the holder, as may be desired for ease of use. Furthermore, many of these devices are purely mechanical attachments, and provide no capability to alert the user, and potentially another person (*e.g.*, a security administrator) or entity (*e.g.*, a security-monitoring service), if the asset is misplaced, stolen or otherwise detached from the holder for a prolonged period of time.

Therefore, a need has arisen for a better attachment system for assets such as ID and access cards or badges, with easy-to-use, yet intelligent, attachment and monitoring features for both the wearer/user and the administrator of the badge or badge system.

One or more embodiments address this problem to provide a versatile, practical, and intelligent badge or other small-asset detachment-sensor system. With the following disclosure, one or more embodiments of the system are described with reference to the following detailed description, taken in conjunction with the accompanying drawings.

BRIEF DESCRIPTION OF DRAWINGS

FIG. 1 is a perspective frontward view of a user holder of an asset-detachment sensor apparatus and system, according to an embodiment.

FIG. 2 is a perspective rearward view of the user holder of FIG. 1, according to an embodiment;

FIG. 3 is side view of an asset holder of the asset-detachment sensor apparatus and system attached to the user holder of FIGS. 1 – 2, according to an embodiment;

FIG. 4 is a front view of the asset-detachment sensor apparatus and system, according to an embodiment.

FIG. 5 is a perspective frontward view of an asset holder attached to a user holder of the asset-detachment sensor apparatus and system, according to an embodiment.

FIG. 6 is a schematic view of electronic circuitry and other electronic components of the asset-detachment sensor apparatus and system, according to an embodiment.

FIG. 7 is a flow diagram of the operation of the asset-detachment sensor apparatus and system, according to an embodiment.

FIG. 8A is an isometric front view of an asset-detachment sensor apparatus and system, with an asset holder of the system attached to a user holder of the system, according to an embodiment.

FIG. 8B is an isometric front view of the asset-detachment sensor apparatus and system

of FIG. 8A with the asset holder detached from the user holder, according to an embodiment.

FIG. 9 is a schematic diagram of electronic circuitry of the asset-detachment sensor apparatus and system of FIGS. 8A – 8B, according to an embodiment.

FIG. 10 is an exploded isometric view of parts of the asset-detachment sensor apparatus and system of FIGS. 8A and 8B, according to an embodiment.

FIG. 11 is an exploded isometric bottom view of the asset-detachment sensor apparatus and system of FIGS. 8A – 8B and 10, according to an embodiment.

FIG. 12 is an exploded front view with portions broken away of the asset-detachment sensor apparatus and system of FIGS. 8A – 8B, 10 – 11, according to an embodiment.

FIG. 13 is an isometric cutaway partial view of the asset-detachment sensor apparatus and system of FIGS. 8A – 8B and 10 – 12, according to an embodiment.

FIG. 14 is a diagram of a network that includes the asset-detachment sensor apparatus and system of FIGS. 8A – 8B and 10 – 13, according to an embodiment.

FIG. 15 is a diagram of a network that includes the asset-detachment sensor apparatus and system of FIGS. 8A – 8B and 10 – 13, according to another embodiment.

FIG. 16 is an exploded isometric view of an asset-detachment sensor apparatus and system, according to another embodiment.

Reference characters included in the above drawings indicate corresponding parts throughout the several views, as discussed herein. The description herein illustrates one or more embodiments, in one form, and the description herein is not to be construed as limiting the scope of the disclosure or claims in any manner. It should be understood that the above-listed figures are not necessarily drawn to scale and may include fragmentary views, graphic symbols, diagrammatic representations, or schematic representations. Details that are not necessary for an understanding of embodiments by one skilled in the technology of the disclosed embodiments, or that render other details difficult to perceive, may be omitted.

DETAILED DESCRIPTION

An embodiment is an asset-detachment sensor apparatus and system, which is useful to attach an asset, such as an identification (ID) or access card or badge, or other common item or device; the asset-detachment system can be attached to a lanyard, clothing or belt clip, or other type of holder. Where the asset is a badge, the badge may vary in shape, size, engineered features and construction, as dependent upon its intended purpose. Usual features of ID and access badges include a photo of the user, and the user or wearer's name. Additionally, ID and

access badges may be ‘smart’ and include alternative identification capabilities, such as machine-readable or electronic identification codes, and may include, or include features similar to, radio-frequency-identification (RFID) elements or tags, or other passive or active transponders.

The asset-detachment sensor system, according to an embodiment, is versatile and intuitive to use. FIGS. 1 through 7 show embodiments of an asset-detachment sensor system, also referred to herein as a personal-device detachment sensor apparatus and system **10**.

As shown in FIG. 5, the personal-device detachment sensor apparatus and system **10** includes two parts, a user holder **11** and an asset holder **31**. The user holder is configured for attaching to a user **15**, as shown in FIG. 5, with, for example, a lanyard **16** or some similarly functioning device for attachment to the user. The lanyard **16** is a conventional tool for holding an asset, which is threaded-through, clipped, snapped, gripped, or in some other way, attached to the lanyard. Generally, the lanyard **16** may be any flexible ribbon, rope, string, or cable, adapted to hold a small asset. The user holder **11** includes a user attachment **25**, which may be a thread-through tab for receiving the lanyard **16**, or an attachment for receiving a clip type of attachment, or some similarly functioning attachment mechanism or device. Additionally, the asset holder **31** includes an asset attachment **33**, which is, for example, a clip attachment (*see* FIG. 3) that receives an asset **34**. The asset **34** is, for example, an identification (ID) or access device, such as a card, badge or key, as shown in FIGS. 3 – 5.

Alternatively, the asset **34** may be any security device, key-card, access-clearance device, or environmental-clearance device, for example, a badge used for personnel identification, access, or entry. Again, keys or key-cards are also considered as examples of a possible asset **34**, held in the asset holder **31** of the personal-device detachment sensor apparatus and system **10**.

The user holder **11** and the asset holder **31** of the personal-device detachment sensor apparatus and system **10** are held together in an attached position **12**, as shown in FIGS. 3 and 5. As shown in FIG. 1, the user holder **11** contains a magnet dock **22**, which includes a non-magnetic material (*e.g.*, a metal such as steel) that is magnetically attracted to a magnet, such as a permanent magnet. Behind the magnet dock **22** is a magnetic-field sensor **24**, as shown in FIG. 2. The magnetic-field sensor **24** is, for example, a Hall-type integrated-circuit sensor switch, which is a magnetically activated switch, well known to those skilled in magnetic-switch technologies. The Hall switch can operate omni-polar, with both magnetic S-poles and N-poles, to detect the close proximity of magnets upon attachment.

The asset holder **31** has an asset magnet **32**, as shown in FIGS. 3 – 4, which is a permanent magnet that attaches and docks to the magnet dock **22** of the user holder **11**, as shown in FIG. 3. This magnetic connection is sensed by the magnetic-field sensor **24** to achieve an asset docked **50** functional condition for the personal-device detachment sensor apparatus and system **10**, as a programmed output of an electronic control **23**, with the functional operation steps of the electronic control shown schematically in FIG. 7.

The user holder **11** also includes an alarm device to produce an audible signal to the user **15**, with the alarm device, for example, embodied by an audio transducer **21** as shown in FIGS. 1 and 6, which may be a piezoelectric type of beeper, or any other electronic buzzer or beeper device. The audio transducer **21** is activated by the intelligent electronic control **23**, which is configured to monitor the magnetic-field sensor **24** and to drive the audio transducer **21**.

In an operational embodiment of the personal-device detachment sensor apparatus and system **10**, the asset holder **31** attaches to the user holder **11** in a magnet--to-magnet connection **35** for easy docking, and subsequently the asset holder easily detaches to break the magnetic connection between the magnetic dock **22** of the user holder and the asset magnet **32** of the asset holder. The magnetic connection supplies sufficient force in the attached position **12** to hold the asset holder **31** in place under normal circumstances, but allows the user **15** to disconnect the asset holder simply by pulling upon the asset holder with sufficient force to detach the asset holder from the user holder **11**. Then, the user **15** may securely reattach the asset holder **31** to the user holder **11**, simply by placing the asset magnet into the magnet dock. Additionally, the electronic control **23** monitors this connection with the magnetic-field sensor **24** and notifies the user with the audio transducer **21** to provide an audible warning signal directed to the user, when the asset holder is removed from the user holder.

FIG. 7 schematically details an embodiment of the functional operation of the electronic control **23** in the personal-device detachment sensor apparatus and system **10**, with the user holder ready **40** function, which is completed with the battery **26** in place to energize the electrical components of the user holder **11**. For example, the battery is a conventional replaceable, long life disc-type of battery, but could be a rechargeable battery, possibly rechargeable with a USB connection or interface of the system **10**. The asset undocked **45** is a first determination by the electronic control **23**, with the magnetic-field sensor **24** sensing a disconnection of the magnetic dock **22** from the asset Magnet **32** of the asset Holder **31**.

If the magnetic dock **22** is connected to the asset magnet **32**, the electronic control **23**

enters a sleep state **50** until the asset undocked **45** result is a “YES” **46** response, as shown in FIG. 7. With the asset magnet **32** detached from the magnetic dock, the electronic control **23** enters a user notification **60**. The user notification **60** is, for example, a ‘chirp’ or short-in-duration audible output from the audio transducer **21**, for the purpose of informing the user **15** that the asset **34** has been removed, or undocked, from the user holder **11**.

After an initial pre-set time period, for example, in the approximate range of five seconds to one minute, the electronic control **23** expects to enter an asset docked **55**. After entering the asset docked, the program of the electronic control **23** re-enters the sleep state **50** and waits for the asset undocked **45** to return the YES **46** response with the magnetic-field sensor **24** detecting a disconnection of the magnetic dock **22** from the asset magnet **32** of the asset holder **31**.

If instead, the initial pre-set time period passes after the user notification **60**, as a default upon failure to enter the asset docked **55** function or state, the electronic control **23** enters an alert delay **65**. For example, the alert delay **65** is a different audible signal from the audio transducer **21** that indicates a higher level of urgency as compared to the user notification signal, with the purpose of alert delay to inform the user **15** that the asset **34** has been removed from the user holder **11**, for at least the initial pre-set time period.

After a secondary pre-set time period, for example, in the approximate range of one minute to three minutes after the alert delay **65**, the electronic control **23** expects to enter the asset docked **55** state. Again, after entering the asset docked **55** function or state, the program of the electronic control **23** re-enters the sleep state **50** and waits for the asset undocked **45** to return the YES **46** response with the magnetic-field sensor **24** sensing a disconnection of the magnetic dock **22** from the asset magnet **32** of the asset holder **31**.

If instead, the secondary pre-set time period passes after the user notification **60**, as a default upon still failing to enter the asset docked **55** function or state, the electronic control **23** enters an alert **70**. The alert **70** function is, for example, a different audio signal that includes a higher level of urgency as compared to the alert delay **65**, again from the audio transducer **21**. The more urgent audible signal of the alert **70** informs the user **15** that the asset **34** has been removed from the user holder **11** for an extended period of time. In the alert **70** function, and within a terminal, pre-set time period, for example in the approximate range of three minutes to five minutes after the alert **70**, the electronic control **23** still expects to enter the asset docked **55**. If instead, the terminal pre-set time period passes after the alert delay **65**, the electronic control **23** can execute additional functions, as needed to prevent misuse of the asset **34**,

including activation of a transmitter **27**, as shown in FIG. 6, to notify a local intranet or other (e.g., cellular) network, of the extended loss of contact with the asset, so an administrator may take appropriate action. One such action may be locking-out any security clearance or access potentially provided by the asset **34** when the asset is, for example, an ID or access badge.

By intelligently detecting the presence or absence of the asset **34** and alerting the user **15** of the absence of the asset **34**, the personal-device detachment sensor apparatus and system **10** helps to eliminate the likelihood that the asset **34** will be misplaced, lost, stolen, or forgotten. Again, the asset can be any ID or access device, such as a card or badge, and the user holder **11** is attached to the user **15** by a lanyard **16** or equivalent acting clip device.

Referring again to FIG. 6, the electronic control **23** can be any suitable programmable or non-programmable circuit, such as a microprocessor, microcontroller, field-programmable gate array (FPGA), unprogrammable (hard-wired) analog or digital circuitry, or a combination of one or more of the aforementioned circuits. Furthermore, the electronic control **23** can include a battery-charger circuit configured to charge the battery **26** via, e.g., inductive charging or via accessible charging contacts (not shown in FIG. 6). Moreover, the transmitter **27** can be any type of transmitter, such as a cell-network transmitter configured to communicate directly with a cell tower or other cell base station, an internet-of-things (IoT) transmitter configured to make the system **10**, or at least the user holder **11**, part of an IoT network, a wireless transmitter configured to communicate with, for example, a wireless router, or a Bluetooth® or Low-Power Bluetooth® transmitter. The transmitter **27** also can be configured to communicate with, or via, a smart phone carried by the user **15** (FIG. 5). The transmitter **27** can include, or be coupled to, any suitable one or more transmit antennas, or one or more transmitter antenna arrays, which can be located, for example, onboard the user holder **11**. Moreover, the user holder **11** can include a receiver configured to receive information from a remote source, such as a cell tower, wireless router, or smart phone. Examples of such information include commands for execution by the electronic control **23**, software or firmware for programming the electronic control, and software or firmware updates for the electronic control.

Additional functionality may be added to the user holder **11** to provide additional alerts. For example, a button, or other input or signaling device, may be added to the user holder **11**, where if the user were to press and hold the button for one to three seconds, the transmitter **27** would be activated and a distress call could be issued, for example, to a security-monitoring service or to the police via a cellular network, or via the user's smart phone (or other smart

phone in range of the transmitter 27).

Referring to FIGS. 1 – 7, alternate embodiments of the system 10 are contemplated. For example, one or more of the components described as being disposed on the user holder 11 can be disposed on the asset holder 31. Likewise, one or more of the components described as being disposed on the asset holder 31 can be disposed on the user holder 11. Furthermore, the system 10 can incorporate one or more components of, functions of, or steps performed by, the system 80 as described below in conjunction with FIGS. 8A – 15, or the system 180 as described below in conjunction with FIG. 16.

FIGS. 8A and 8B are diagrams of a personal-device detachment sensor apparatus and system 80 securing an asset 82, according to an embodiment. The system 80 includes a user holder 84 and an asset holder 86. FIG. 8A is a diagram of the asset holder 86 docketed with, hereinafter attached to, the user holder 84, and FIG. 8B is a diagram of the asset holder undocked, hereinafter detached, from the user holder.

The user holder 84 includes a receptacle, hereinafter a female connector 88, configured to receive a plunger, hereinafter a male connector 90, of the asset holder 86. As described below, the female connector 88 and male connector 90 include respective magnets are, therefore, magnetized. The user holder 84 also includes an attachment structure 92, which is configured for securing the user holder to a user (*e.g.*, a person or other living being) via a lanyard 94 or other attachment mechanism or device. Furthermore, as described below, the user holder 84 includes electronic circuitry having an electronic control circuit, a sensor switch for detecting the attachment or detachment of the asset holder 86 from the user holder, and a battery for powering the electronic control circuit and the sensor switch.

In addition to the male connector 90, the asset holder 86 includes a clip 96, or other suitable mechanism or device, for holding the asset 82 (an identification-and-access badge in FIGS. 8A – 8B).

Still referring to FIGS. 8A – 8B, operation of the system 80 is described, according to an embodiment.

First, a user pulls on the asset holder 86 with a force sufficient to overcome the force of magnetic attraction between the connectors 88 and 90 so as to detach the asset holder from the user holder 84. For example, the user may detach the asset holder 86 from the user holder 84 to swipe the badge 82 through, or over, an access sensor to give the user access (*e.g.*, unlock a door) to a secure area of a building.

The detaching of the asset holder 86 from the user holder 84 transitions the

above-described sensor switch from an asset-holder-attached state to an asset-holder-detached state.

In response to detecting the transition of the switch from the asset-holder-attached state to the asset-holder-detached state, the electronic control circuit **102** (FIG. 9) first causes the audio transducer **21** to generate, for example, one or more “chirps to let the user know that the asset holder **86** has been detached, and also to indicate to the user that the battery **26** in the user holder **84** still holds a charge.

Next, the electronic control circuit **102** (FIG. 9) starts measuring an elapsed time starting from the time at which the electronic control circuit detected the state transition. For example, the electronic control circuit can include, or otherwise implement, a counter or timer.

The electronic control circuit **102** (FIG. 9) periodically compares the measured elapsed time to a first threshold length of time, which may be equal to a time deemed sufficient for the user to have used the asset **82** for its intended purpose and to have reattached the asset holder **86** to the user holder **84**. For example, the first threshold length of time may be in an approximate range of five seconds to one minute.

If the measured elapsed time equals or exceeds the first threshold before the asset holder **86** is reattached to the user holder **84**, then the electronic control circuit **102** (FIG. 9) generates, or causes the generation of, a first alert, such as an audible alarm like a series of “chirps” or “beeps.” The purpose of the first alert is to notify the user that the asset holder **86** is not yet reattached to the user holder **84**. For example, such failure to reattach the asset holder **86** to the user holder **84** may be due to the user forgetting to reattach the asset holder, or the user being unaware that he/she has dropped the asset holder or has left the asset holder behind.

If after the first alert the asset holder **86** still remains unattached to the user holder **84**, then the electronic control circuit continues **102** (FIG. 9) to measure the time elapsed since the electronic control circuit sensed the transition of the state of the sensor switch, and thus sensed the detachment of the asset holder from the user holder.

The electronic control circuit **102** (FIG. 9) periodically compares the measured elapsed time to a second threshold length of time, which is longer than the first threshold length of time and may be equal to a time deemed sufficient for the user to have reattached the asset holder **86** to the user holder **84** regardless of the reasons for the delayed reattachment. For example, the second threshold length of time may be in an approximate range of ten seconds to five minutes.

If the measured elapsed time equals or exceeds the second threshold before the asset

holder **86** is reattached to the user holder **84**, then the electronic control circuit **102** (FIG. 9) generates, or causes the generation of, a second alert, such as an audible alarm like a siren, which alert is louder, longer, or otherwise more intense than the first alert to indicate that this alert corresponds to a heightened level of urgency as compared to the first alert. Furthermore, the electronic control circuit may transmit a second alert to a remote location, such as a security-monitoring facility. The purpose of the second alert is to notify the user and security personnel that the asset holder **86** is not yet reattached to the user holder **84**. For example, such failure to reattach the asset holder **86** to the user holder **84** may be due to another person acquiring the badge **82** without authorization. In response to the second alert, security personnel can deactivate the badge **82**, or reconfigure a security system so that it does not “recognize” the badge, to prevent an unauthorized individual from accessing areas for which he/she is not authorized. Furthermore, security personnel can reconfigure the security system to generate a notification if/when one attempts to use the badge for access so that the badge holder can be located and, if appropriate, apprehended.

At some point, the user reattaches the asset holder **86** to the user holder **84**; if this reattachment occurs before the elapsed time equals or exceeds the first threshold length of time, then the electronic control circuit **102** generates no alerts. For example, to reattach the asset holder **86** to the user holder **84**, the user can guide the male connector **90** of the asset holder toward the female connector **88** of the user holder. When the male connector **90** is close enough (*e.g.*, within approximately 25 millimeters) to the female connector **88**, the magnetic attraction between the two connectors facilitates the engagement of the connector **90** into the connector **88**. In response to the male connector **90** fully engaging the female connector **88**, the sensor switch transitions from the asset-holder-detached state to the asset-holder-attached state.

In response to the reattachment of the asset holder **86** to the user holder **84**, the electronic control circuit stops measuring the elapsed time, and may “go to sleep” until the next time that asset holder is detached from the user holder.

Still referring to FIGS. 8A – 8B, alternate embodiments of the system **80**, and its operation, are contemplated. For example, the user holder **84** can include a male connector, and the asset holder **86** can include a female connector. Moreover, the electronic control circuit may be configured to compare the elapsed time to fewer than or more than two threshold lengths of time, and to generate, or to cause the generation of, fewer than or more than two types of notifications or alerts, respectively, in response to the elapsed time equaling or

exceeding one or more of the threshold lengths of time. In addition, the sensor switch can be any suitable type of sensor. Furthermore, the system **80** can include one or more of the operational features described above in conjunction with FIGS. 6 – 7 for the system **10**.

FIG. 9 is a schematic diagram of an electronic circuit **100** of the user holder **84**, and of the asset holder **86**, according to an embodiment, where components common to FIGS. 6 and 9 are labeled with common reference numbers.

The electronic circuit **100** includes the audio transducer **21**, the battery **26**, the transmitter **27**, an electronic control circuit **102**, an input device **104**, a sensor switch **106**, and a receiver **108**.

The electronic control circuit **102** is configured to control, and to otherwise communicate with, the audio transducer **21**, the battery **26**, the transmitter **27**, the input device **104**, the sensor switch **106**, and the receiver **108**, and is configured to execute program instructions that cause the electronic control circuit to operate as described above and as otherwise herein. The electronic control circuit **102** can include a memory and other circuitry, and can be, or can include, a microprocessor, microcontroller, FPGA, or hardwired state machine. The electronic control circuit **102** can also include a battery charger configured to charge the battery **26** in response to signals, such as magnetic signals, received from an external charging device (not shown in FIG. 9).

The input device **104** can be a push button, or other device, configured as a “panic button.” If a user finds himself/herself in a potentially dangerous, or otherwise dire, situation, he/she can activate the input device **104**. In response to the user activating the input device **104**, the electronic control circuit **102** is configured to cause the audio transducer **21** to sound an alarm, and to send a distress call, via the transmitter **27**, to a security-monitoring firm, the police, or other organization that responds to such distress calls.

The sensor switch **106** is configured to indicate whether the asset holder **86** is attached to the user holder **84**. In response to the male connector **90** of the asset holder **86** being fully inserted into the female connector **88** of the user holder **84** (FIGS. 8A and 8B), the switch **106** is configured to have a first state, *e.g.*, an electrically open or “off” state, which state indicates that the asset holder **86** is attached to the user holder **84**. Conversely, in response to the male connector **90** not being fully inserted into, or being completely removed from, the female connector **88**, the switch **106** is configured to have a second state, *e.g.*, an electrically closed or “on” state, which state indicates that the asset holder **86** is detached from the user holder **84**. Because it is anticipated that, during the lifetime of the system **80**, the asset holder **86** will be

attached to the user holder **84** for much longer than the asset holder will be detached from the user holder, configuring the switch **106** so that the first state is an electrically open or “off” state can reduce the power consumption of the electronic circuit **100**, and, therefore, can extend the lifetime of the battery **26**. For example, if the electronic circuit **100** lacks the input device **104** (or does not require the input device to be enabled while the asset holder **86** is attached to the user holder **84**), then the switch **106** can be coupled in series between the battery **26** and the parallel combination of the other components (*e.g.*, the audio transducer **21**, the transmitter **27**, the electronic control circuit **104**, and the receiver **108**) of the electronic circuit such that the electronic circuit draws little or no power from the battery while the asset holder is attached to the user holder. Furthermore, the sensor switch **106** can be, or can include, a mechanical switch, or any other suitable type of switch.

The receiver **108** can be any suitable type of receiver, such as a cellular-network receiver, a LAN (*e.g.*, 802.11 compatible) receiver, a Bluetooth® receiver, or a Low-Power Bluetooth® receiver. For example, the receiver **108** can be configured to receive software, firmware, and software or firmware updates, for the electronic control circuit **102** and for other components of the system **80**. The receiver **108** can include, or be coupled to, any suitable one or more receive antennas, or one or more receive antenna arrays, which can be located, for example, onboard the user holder **11**. Furthermore, the transmitter **27** and receiver **108** can share one or more antennas or antenna arrays.

Still referring to FIG. 9, alternate embodiments of the electronic circuitry **100** are contemplated. For example, the electronic circuitry **100** can include components in addition to those described, or can omit one or more of the above-described components. Furthermore, the electronic circuitry **100** can include one or more structural and operational features of the electronic circuitry of the user holder **11** as described above in conjunction with FIGS. 6 – 7.

FIG. 10 is an exploded partial isometric view of the system **80** of FIGS. 8A - 9, according to an embodiment. In addition to the battery **26**, the audio transducer **21**, and the sensor switch **106**, the user holder **84** (FIGS. 8A – 8B) includes a first magnet **120**, and the asset holder **86** (FIGS. 8A – 8B) includes a second magnet **122**. The first magnet **120** is disposed at an inner end of the female connector **88** (FIGS. 8A – 8B) of the user holder **84**, and the second magnet **122** is disposed within the male connector **90** (FIGS. 8A – 8B) of the asset holder **86**. When within a range of magnetic attraction, for example, of approximately 2.5 mm, the magnets **120** and **122** attract one another, and, therefore, facilitate attachment and reattachment of the asset holder **86** to the user holder **84**.

FIG. 11 is an exploded isometric view of the system **80**, according to an embodiment. The male connector **90** of the asset holder **86** includes a cavity **130** configured to receive and to hold the magnet **122**, and the male connector and the female connector **88** of the user holder **84** have a peripheral shape (similar to Mickey Mouse® ears in an embodiment) that allows the male connector to fit within the female connector in only a single orientation. The peripheral shape being configured to allow an engagement of the connectors **88** and **90** in only a single orientation prevents inadvertent damage to, and possible improper operation of, the system **80**, and helps to ensure that the held asset (*e.g.*, a badge) always has a proper orientation when the asset holder **86** is attached to the user holder **84**.

FIG. 12 is an exploded transparent view of the system **80**, according to an embodiment. The sensor switch **106** is disposed behind the magnet **120**, and includes a spring-loaded toggle member **140**. While the asset holder **86** is detached from the user holder **84**, the toggle member **140** has an extended position (the position shown in FIG. 12) that corresponds to the electrically closed or “on” state of the switch **106**. And while the asset holder **86** is attached to the user holder **84**, a portion of the male connector **90** contacts the toggle member **140**, and forces the toggle member to rotate toward the electronic control circuit **102** into a collapsed position that corresponds to the electrically open or “off” state of the switch **106**. Therefore, in response to the user removing the asset holder **86** from the user holder **84**, the spring action of the toggle member **140** causes the toggle member to move into its extended position, and to thus transition the switch **106** from its “off” state to its “on” state. As discussed above, the electronic control circuit **102** senses this state transition of the switch **106** and, in response to this state transition, determines that the asset member **86** is detached from the user holder **84** and implements one of the routines described above in conjunction with FIGS. 7 – 8B, or a similar routine.

Still referring to FIG. 12, alternate embodiments are contemplated. For example, the toggle member **140** of the sensor switch **106** can be replaced with a different type of structure such as a spring-loaded push button.

FIG. 13 is a cutaway isometric view of the system **80** while the asset holder **86** is attached to the user holder **84**, according to an embodiment. As described above in conjunction with FIG. 12, a portion **150** of the male connector **90** forces the toggle member **140** of the sensor switch **106** into its collapsed position while the asset holder **86** is attached to the user holder **84**.

FIG. 14 is a block diagram of a cellular-based network **160** to which the system **80**

belongs, according to an embodiment.

In addition to the system **80**, the network **160** includes a cell tower or cell base station **162**, the internet (or cloud) **164**, and a remote server **166**, which can be, for example, a security-monitoring server or a police-department server.

In operation, the electronic control circuit **102** can send, via the transmitter **27**, data to the remote server **166** via the cell tower **162** and the internet **164**. Examples of the transmitted data include an alert that the asset holder **86** (*e.g.*, FIG. 12) has been detached from the user holder **84** (*e.g.*, FIG. 12) for a length of time that is longer than a threshold time, or can include a distress call initiated by the user activating the input device **104**.

Furthermore, the electronic control circuit **102** can receive, via the receiver **108**, data from the remote server **166** via the internet **164** and the cell tower **162**. Examples of the received data include a software or firmware download or update.

Still referring to FIG. 14, alternate embodiments of the network **160** are contemplated. For example, the network **160** can include components not described, or can omit one or more of the described components. Furthermore, a smart phone can be added to the network **160** as an interface between the system **80** and the cell tower **162**. For example, in response to the asset holder **86** being detached from the user holder **84** for a length of time that exceeds a threshold length of time, the electronic control circuit **102** can send an alert to the remote server **166** via the transmitter **27**, a smart phone (*e.g.*, the user's smart phone with which the user holder was previously paired), the cell tower **162**, and the internet **164**. Or, the electronic control circuit **102** can send, to the smart phone via the transmitter **27**, a request that the smart phone generate and send an alert to the remote server **166** via the cell tower **162** and the internet **164**. In response to the alert, the remote server **166**, or other device or person, can, for example, disable access privileges for a badge **82** attached to the asset holder **86**. Moreover, the remote server **166** can be configured to determine the physical location of the user holder **84** of the system **80**; the ability to determine the physical location of the user holder can be particularly useful if a user activates the input device **104** to send a distress call. For example, the electronic circuitry **100** of the user holder **84** can be configured to determine its own location using onboard GPS circuitry, and to send its location to the remote server **166**. Or, the remote server **166** can be configured to approximate the location of the user holder **84** from location information provided by the cell tower **162**, or may even be able to triangulate the location of the user holder if the user holder can communicate with at least three cell towers. In addition, the remote server **166** can query a database instantiated on the remote server, or

instantiated elsewhere, to determine a time and/or a location of the badge **82** at its last use or attempted use. Moreover, the asset holder **86** (e.g., FIG. 12) can include electronic circuitry configured to communicate with the remote server **166**, for example, to send an alert that it is detached from the user holder **84** or to provide a location of the detached asset holder (in this latter case, the asset holder's electronic circuitry may include GPS circuitry, or the remote server can be configured to approximate the location of the asset holder in a manner similar to the manner described above in which the remote server may approximate the location of the user holder).

FIG. 15 is a block diagram of a local-area-based network **170** to which the system **80** belongs, according to an embodiment.

In addition to the system **80**, the network **170** includes a wireless router/modem **172**, the internet (or cloud) **174**, and a remote server **176**, which can be, for example, a security-monitoring server or a police-department server.

In operation, the electronic control circuit **102** can send, via the transmitter **27**, data to the remote location **176** via the router/modem **172** and the internet **164**. Examples of the transmitted data include an alert that the asset holder **86** (e.g., FIG. 12) has been detached from the user holder **84** (e.g., FIG. 12) for a length of time that is longer than a threshold time, or can include a distress call initiated by the user activating the input device **104**.

Furthermore, the electronic control circuit **102** can receive, via the receiver **108**, data from the remote location **176** via internet **174** and the router/modem **172**. Examples of the received data include a software or firmware download or update.

Still referring to FIG. 15, alternate embodiments of the network **170** are contemplated. For example, the network **170** can include components not described, or can omit one or more of the described components. Furthermore, a smart phone can be added to the network **170** as an interface between the system **80** and the router/modem **172**. For example, in response to the asset holder **86** being detached from the user holder **84** for a length of time that exceeds a threshold length of time, the electronic control circuit **102** can send an alert to the remote server **176** via the transmitter **27**, a smart phone (e.g., the user's smart phone with which the user holder was previously paired), the router/modem **172**, and the internet **174**. Or, the electronic control circuit **102** can send, to the smart phone via the transmitter **27**, a request that the smart phone generate and send an alert to the remote server **176** via the router/modem **172** and the internet **174**. In response to the alert, the remote server **176**, or other device or person, can, for example, disable access privileges for a badge **82** attached to the asset holder **86**.

Moreover, the remote server **176** can be configured to determine the physical location of the user holder **84** of the system **80**; the ability to determine the physical location of the user holder can be particularly useful if a user activates the input device **104** to send a distress call. For example, the electronic circuitry **100** of the user holder **84** can be configured to determine its own location using onboard GPS circuitry, and to send its location to the remote server **176**, or the electronic circuitry can be configured to communicate with the user's, or another's, smartphone via the transmitter **27** and use the smartphone's onboard GPS circuitry to determine or approximate the location of the user holder. Or, the remote server **176** can be configured to approximate the location of the user holder **84** from location information provided by the modem/router **172**. In addition, the asset holder **86** (e.g., FIG. 12) can include electronic circuitry configured to communicate with the remote server **176**, for example, to send an alert that it is detached from the user holder **84** or to provide a location of the detached asset holder (in this latter case, the asset holder's electronic circuitry may include GPS circuitry, or the remote server can be configured to approximate the location of the asset holder in a manner similar to the manner described above in which the remote server may approximate the location of the user holder).

Referring to FIGS. 8A – 15, alternate embodiments of the system **80** are contemplated. For example, the system **80** can incorporate one or more components of, functions of, or steps performed by, the system **10** as described above in conjunction with FIGS. 1 – 7, or the system **180** as described below in conjunction with FIG. 16.

FIG. 16 is an exploded view of a personal-device detachment sensor apparatus and system **180**, according to an embodiment. The system **180** includes the user holder **84** and an asset holder **182**, which can be similar in structure and operation to the asset holder **86** of FIGS. 8A – 15 except that the asset holder **182** includes an opening **184** configured to hold an asset such as one or more keys (not shown in FIG. 16). Referring to FIGS. 8A – 8B and 16, the user holder **84** can be configured to be compatible with different types of asset holders, such as the asset holders **86** and **182**, so that a user can swap out asset holders with the same user holder depending on the asset that the user wants to secure to the asset holder.

Referring to FIG. 16, alternate embodiments of the system **180** are contemplated. For example, the system **180** can incorporate one or more components of, functions of, or steps performed by, the system **10** as described above in conjunction with FIGS. 1 – 7, or the system **80** as described above in conjunction with FIGS. 8A – 15.

In compliance with the statutes, one or more embodiments have been described in

language more or less specific as to structural features and process steps. Furthermore, the specification illustrates embodiments with the understanding that the present disclosure is to be considered an exemplification of the principles of one or more embodiments, and the disclosure is not intended to limit the disclosure to the particular embodiments described. Those with ordinary skill in the art will appreciate that other embodiments and variations are possible, which employ the same or similar concepts as described above. Therefore, the invention is not to be limited except by the following claims, as appropriately interpreted.

Of note, the terms “substantially,” “proximate to” and “approximately” are employed herein throughout, including this detailed description and the attached claims, with the understanding that is denotes a level of exactitude or equivalence in amount or location commensurate with the skill and precision typical for the particular field of endeavor, as applicable. For example, when describing a quantity, such a physical length or length of time, these terms can indicate a range of values of the quantity within $\pm 10\%$ of the given value of the quantity. As an example, “approximately ten seconds” would indicate a range of time within 10 ± 1 seconds.

CLAIMS

1. A personal-device detachment sensor apparatus, comprising:
a user holder attached to a user with a user attachment device, the user holder having a magnetic dock, the magnetic dock including a magnet and a mechanical switch, and the user holder including an alarm device, the alarm device produces an audible signal to the user;
an asset holder that receives an asset, the asset holder having an asset magnet, the asset magnet including a permanent magnet that attaches to the magnetic dock of the user holder;
the asset holder held to the user holder in an attached position with a magnet to magnet connection; and
a break of the magnetic connection between the asset holder held and the user holder triggering a mechanical switch to achieve an un-docked condition, with the un-docked condition a program input to an electronic control, and the alarm device activated by the electronic control when the un-docked condition is detected by the mechanical switch.
2. The personal-device detachment sensor of claim 1, wherein the asset is a security device, such as a key that opens a mechanical door lock.
3. The personal-device detachment sensor of claim 1, wherein the asset is an identification device.
4. The personal-device detachment sensor of claim 3, wherein the identification device is an access clearance device.
5. The personal-device detachment sensor of claim 3, wherein the identification device is an identification badge.
6. The personal-device detachment sensor of claim 3, wherein the identification device is an identification card.
7. The personal-device detachment sensor of claim 1, wherein the user attachment is a clip attachment.
8. The personal-device detachment sensor of claim 1, wherein the user attachment is a key

ring holder for a key ring.

9. The personal-device detachment sensor of claim 1, wherein the mechanical switch is an integrated mechanical switch that detects the presence or lack thereof of a magnet to magnet attachment.

10. The personal-device detachment sensor of claim 1, wherein the alarm device includes an audio transducer.

11. The personal-device detachment sensor of claim 10, wherein the audio transducer includes a piezo electronic device that produces an audible signal.

12. The personal-device detachment sensor of claim 10, wherein the electronic control monitors the magnetic field sensor and the electronic control drives the audio transducer.

13. A personal-device detachment sensor system as described or shown in the above written description and drawings.

14. A personal-device detachment sensor system as described or shown in the above written description and drawings.

15. An asset holder, comprising:
a holding assembly configured to secure an asset; and
a first magnetic connector configured to engage a second magnetic connector of a user holder.

16. The asset holder of claim 15 wherein the asset includes a badge.

17. The asset holder of claim 15 wherein the asset includes a key.

18. A user holder, comprising:
a first connector configured to engage a second connector of an asset holder;
a notifier; and
an electronic control circuit coupled to the notifier and configured
to determine whether the second connector of the asset holder is disengaged from the

first connector for at least a first threshold length of time, and
to activate the notifier in response to determining that the second connector is
disengaged from the first connector for at least the first threshold length of time.

19. The user holder of claim 18 wherein one of the first and second connectors fits into the other of the first and second connectors.

20. The user holder of claim 18 wherein:
the first connector includes a first magnetic connector; and
the second connector includes a second magnetic connector

21. The user holder of claim 18 wherein the notifier includes an audio transducer.

22. The user holder of claim 18 wherein the electronic control circuit includes a microprocessor or a microcontroller.

23. The user holder of claim 18, further comprising a switch configured:
to have a first state in response to the second connector of the asset holder being engaged with
the first connector; and
to have a second state in response to the second connector of the asset holder being disengaged
from the first connector.

24. The user holder of claim 18 wherein the switch includes an electromechanical switch.

25. The user holder of claim 18 wherein the switch includes a Hall effect sensor.

26. The user holder of claim 18, further comprising:
a transmitter coupled to the electronic control circuit;
wherein the electronic control circuit is configured
to determine whether the second connector of the asset holder is disengaged from the
first connector for at least a second threshold length of time that is longer than
the first threshold length of time, and
to send, via the transmitter, a notification to a remote location in response to
determining that the second connector is disengaged from the first connector for

at least the second threshold length of time

27. The user holder of claim 18, further comprising:
an input device configured to be activated by a living being; and
wherein the electronic circuit is configured to activate the notifier in response to a living being activating the input device.
28. The user holder of claim 18, further comprising:
a transmitter;
an input device configured to be activated by a living being; and
wherein the electronic circuit is configured to send, via the transmitter, a notification to a remote location in response to a living being activating the input device.
29. The user holder of claim 18 wherein:
the electronic control circuit is configured
to cause the notifier to generate a first alert in response to determining that the second connector is disengaged from the first connector for at least the first threshold length of time;
to determine whether the second connector of the asset holder is disengaged from the first connector for at least a second threshold length of time that is longer than the first threshold length of time, and
to cause the notifier to generate a second alert that is different from the first alert in response to determining that the second connector is disengaged from the first connector for at least the second threshold length of time.
30. A system, comprising:
an asset holder configured to hold an asset; and
a user holder configured
to engage the asset holder;
to determine whether the asset holder has been disengaged from the user holder for at least a first threshold length of time; and
to generate a notification in response to determining that the asset holder has been disengaged from the user holder for at least the threshold length of time.

31. The system of claim 30, wherein the user holder is configured for attachment to a user.

32. A method, comprising:

detecting a detachment of an asset holder from a user holder;

measuring a time that has elapsed since the detecting of the detachment;

determining if the measured time exceeds a first threshold; and

generating a first notification in response to determining that the measured time exceeds the first threshold.

33. The method of claim 32 wherein detecting the detachment includes detecting a transition of a switch from a first state to a second state.

34. The method of claim 32, further comprising:

determining if the measured time exceeds a second threshold that is shorter than the first threshold; and

generating a second notification that is different from the first notification in response to determining that the measured time exceeds the second threshold.

1/13

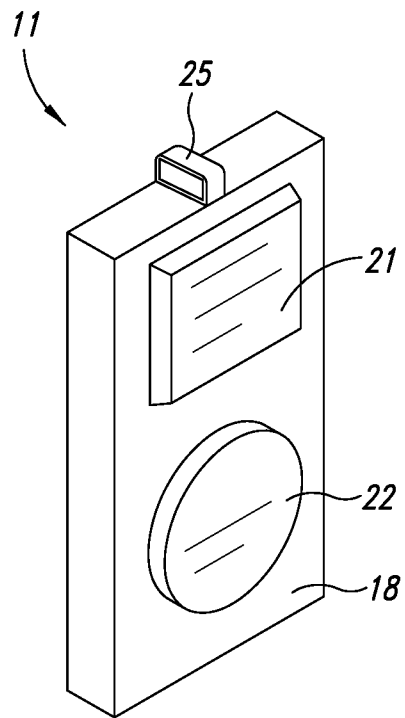


FIG. 1

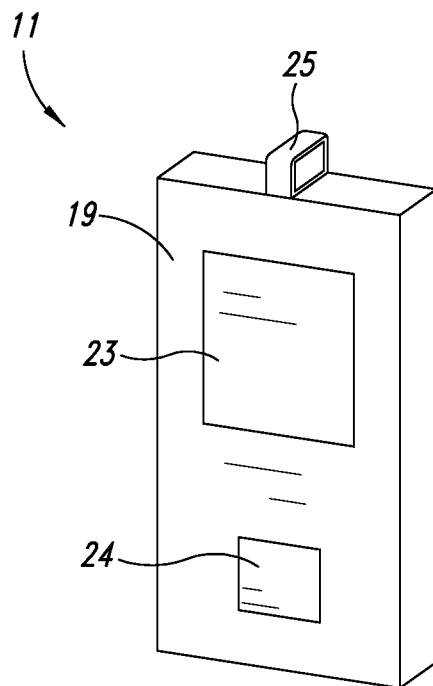


FIG. 2

2/13

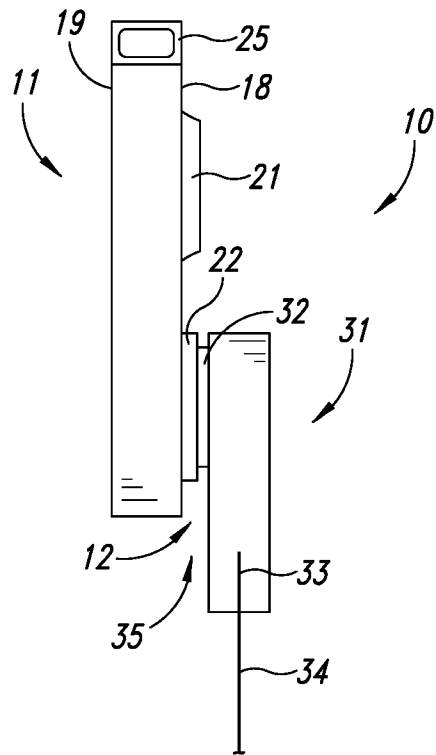


FIG. 3

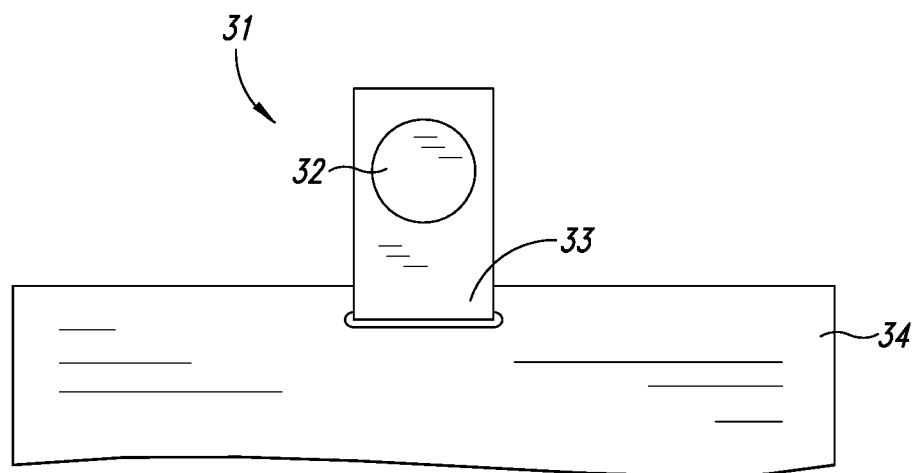


FIG. 4

3/13

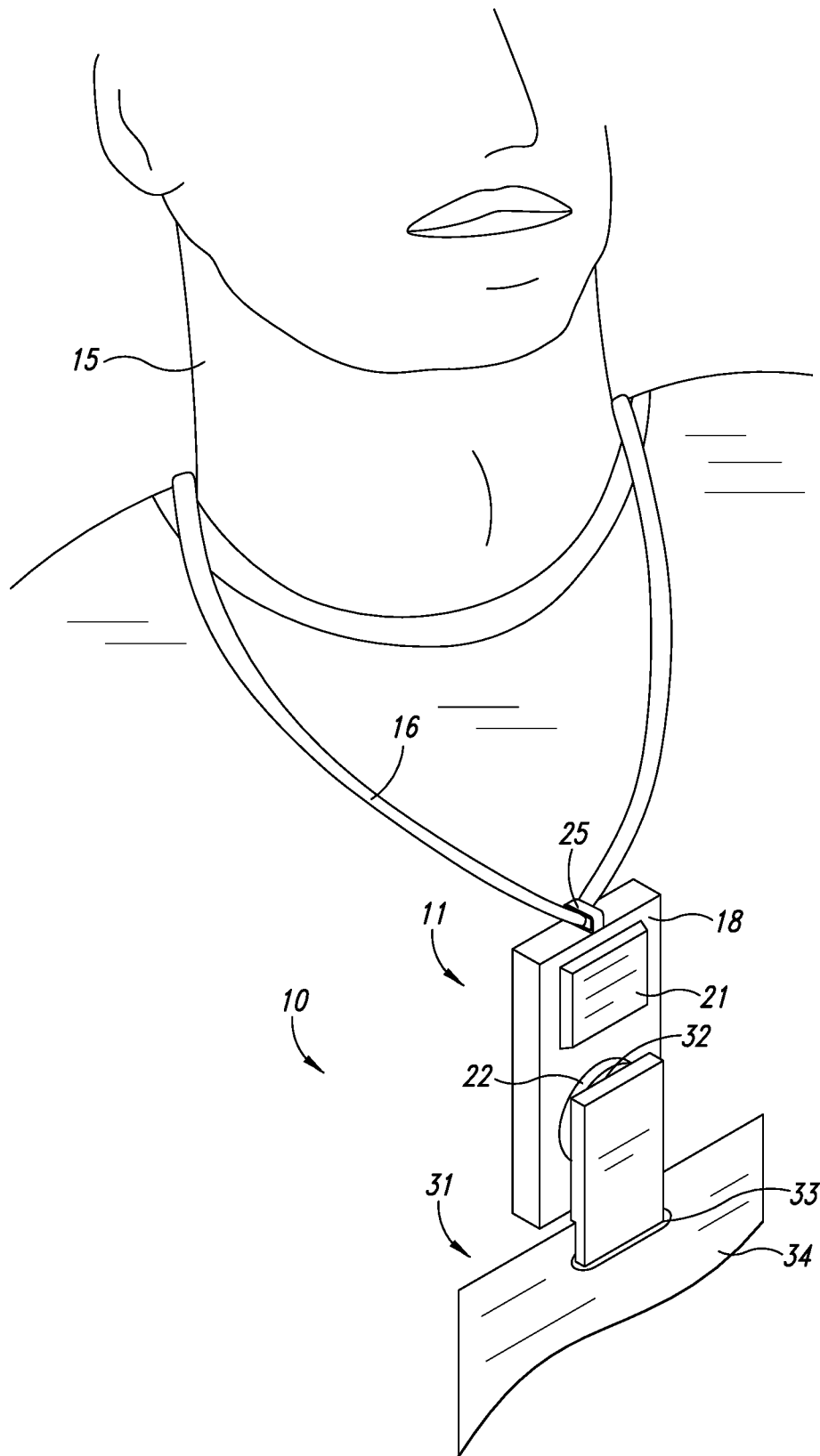


FIG. 5

4/13

Personal Device Detachment Sensor Apparatus and System

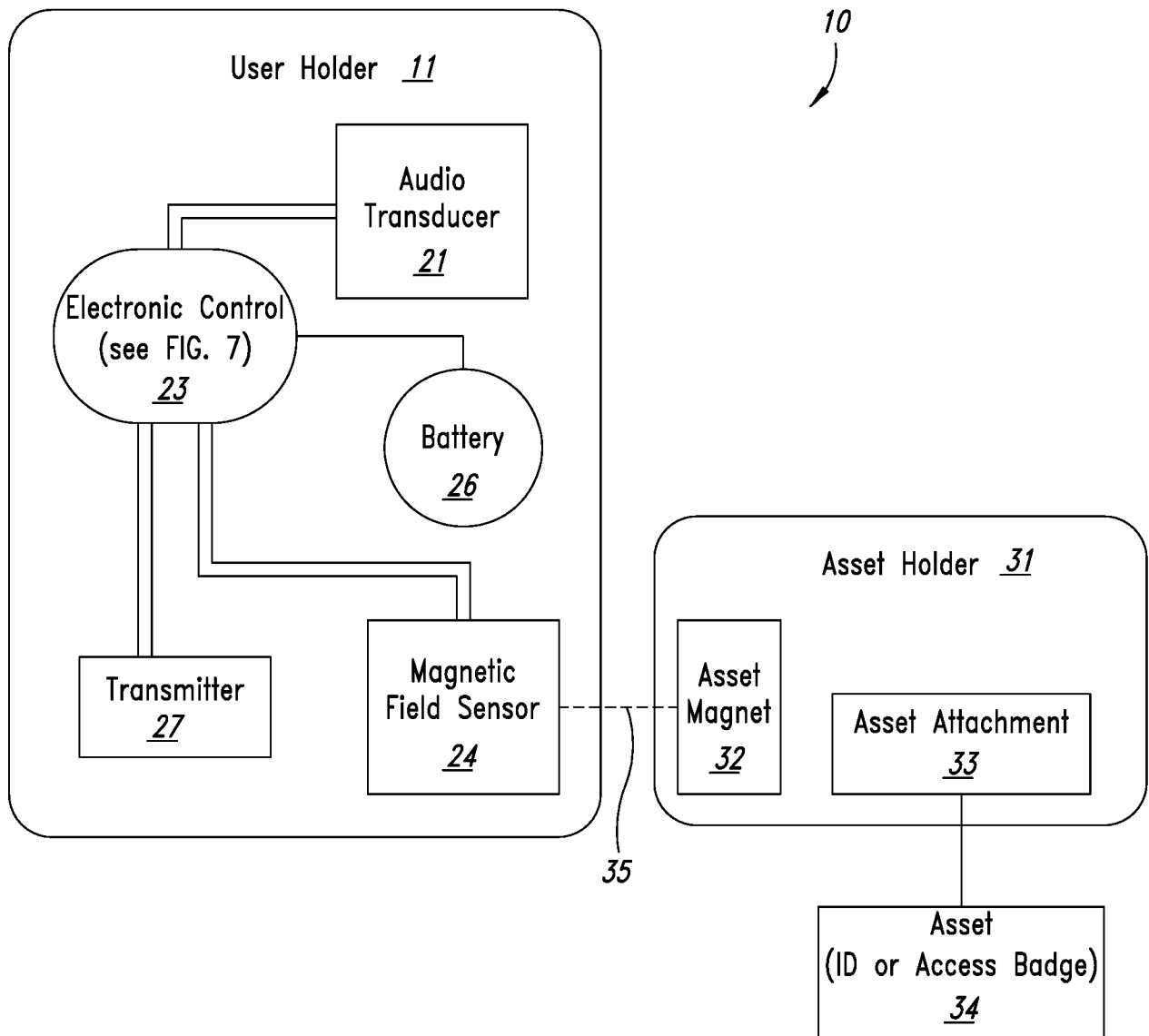


FIG. 6

5/13

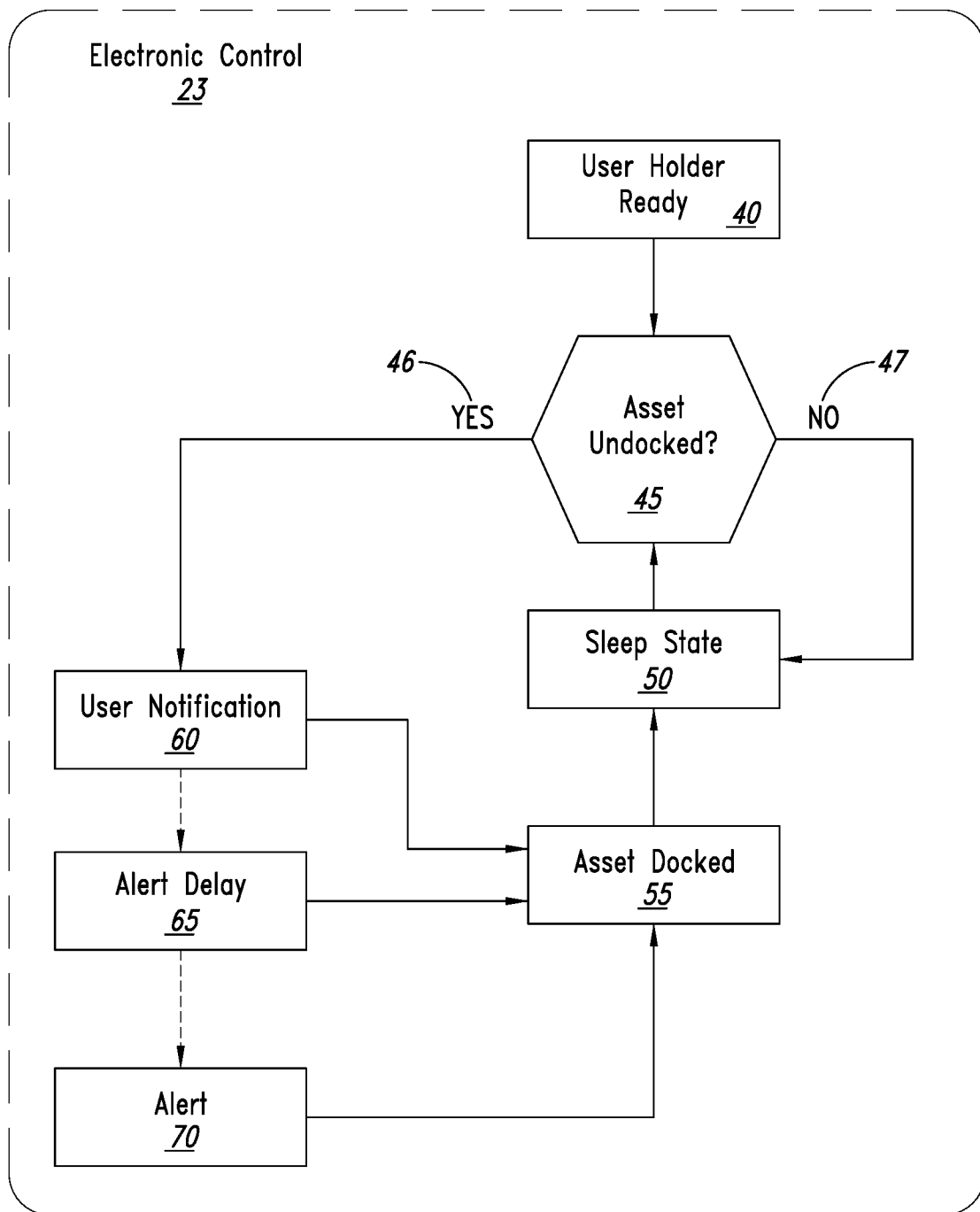


FIG. 7

6/13

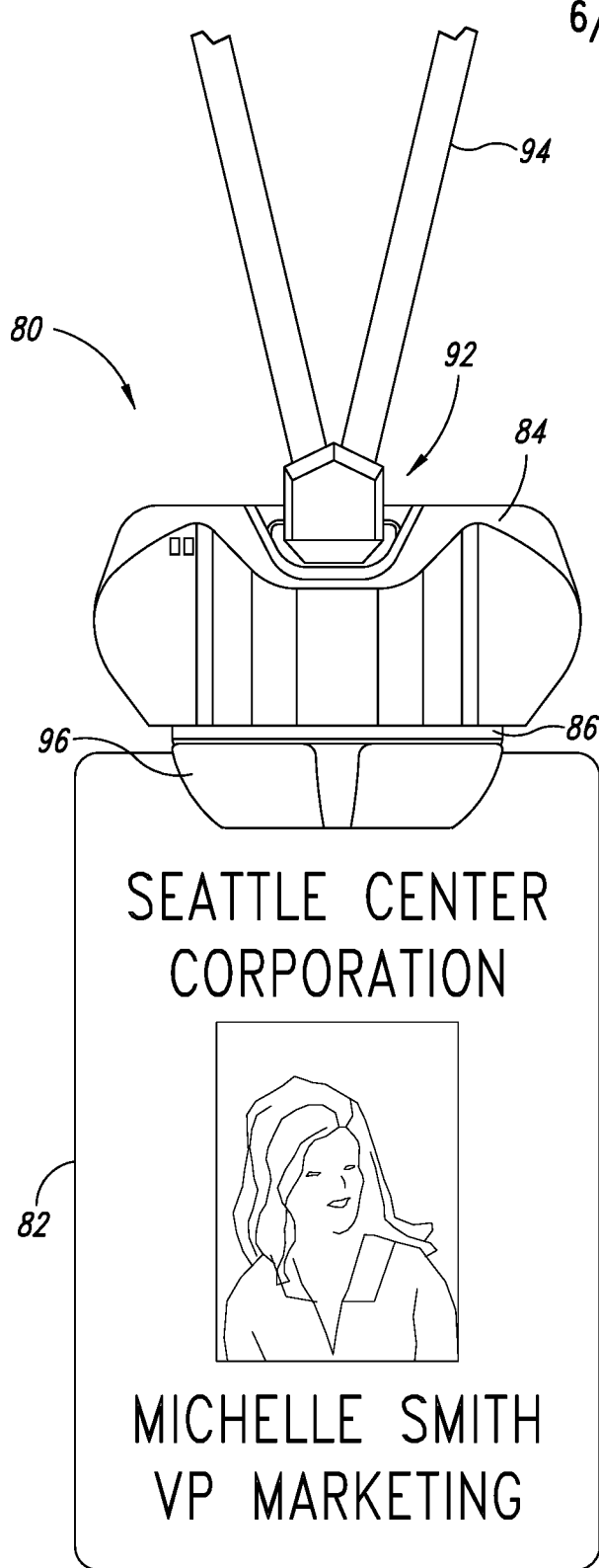


FIG. 8A

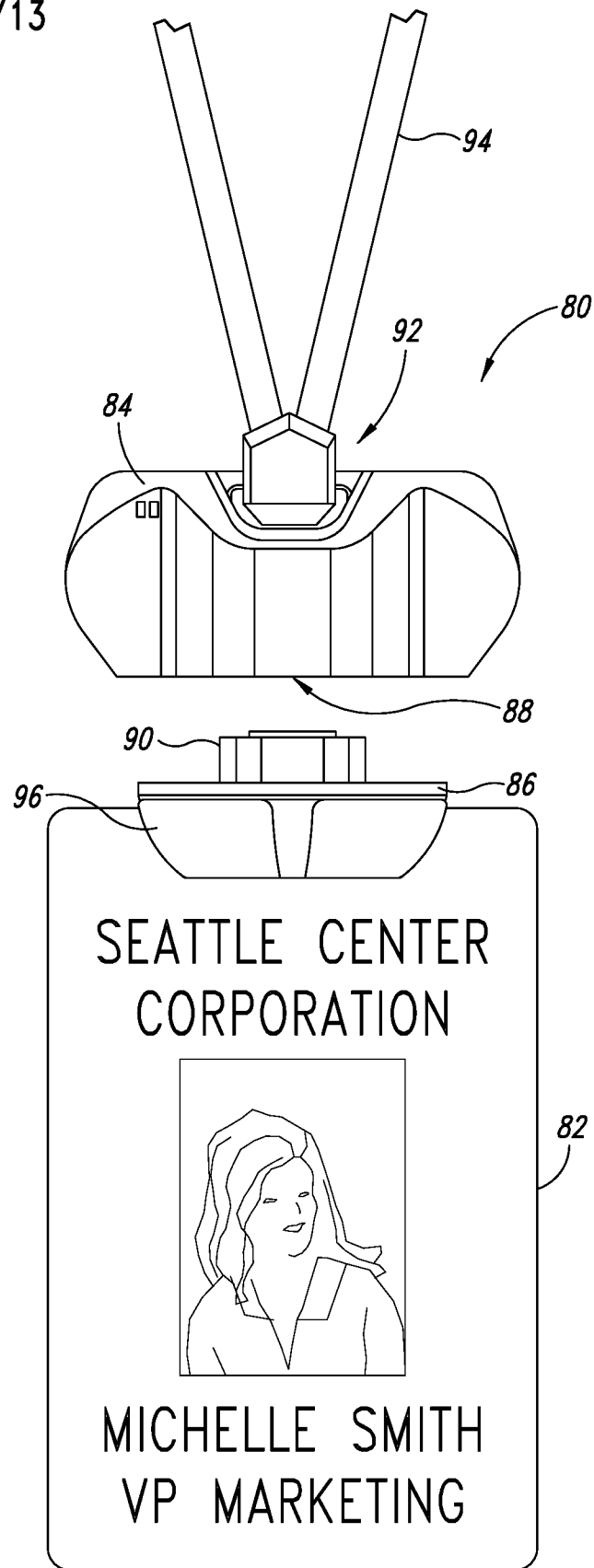


FIG. 8B

7/13

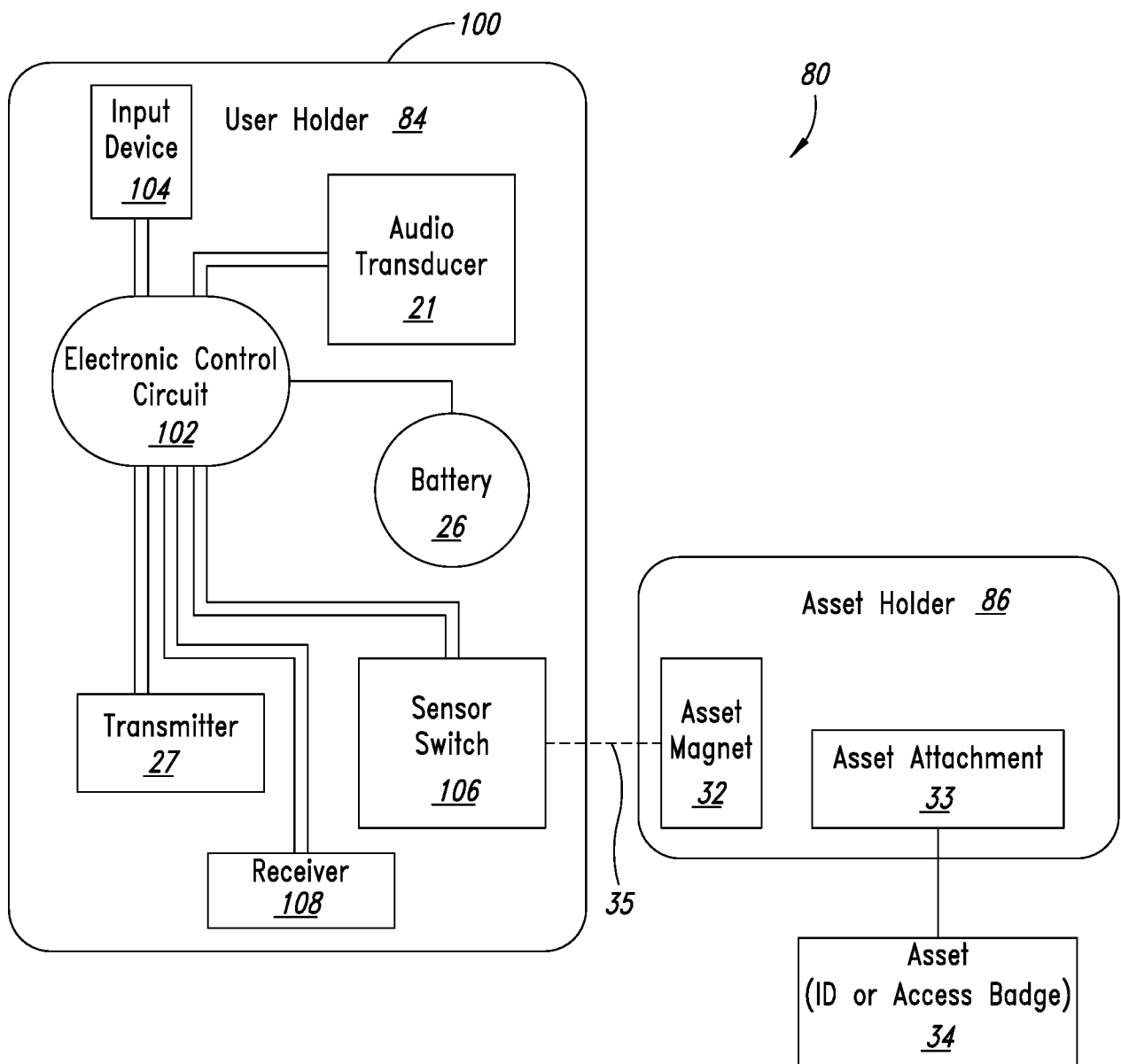


FIG. 9

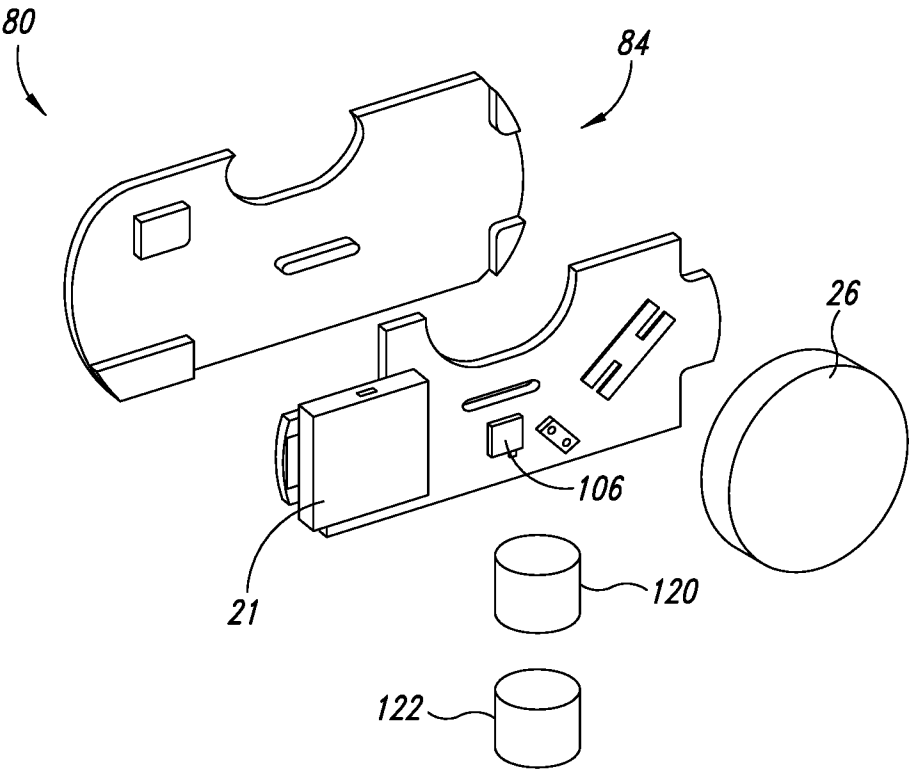


FIG. 10

9/13

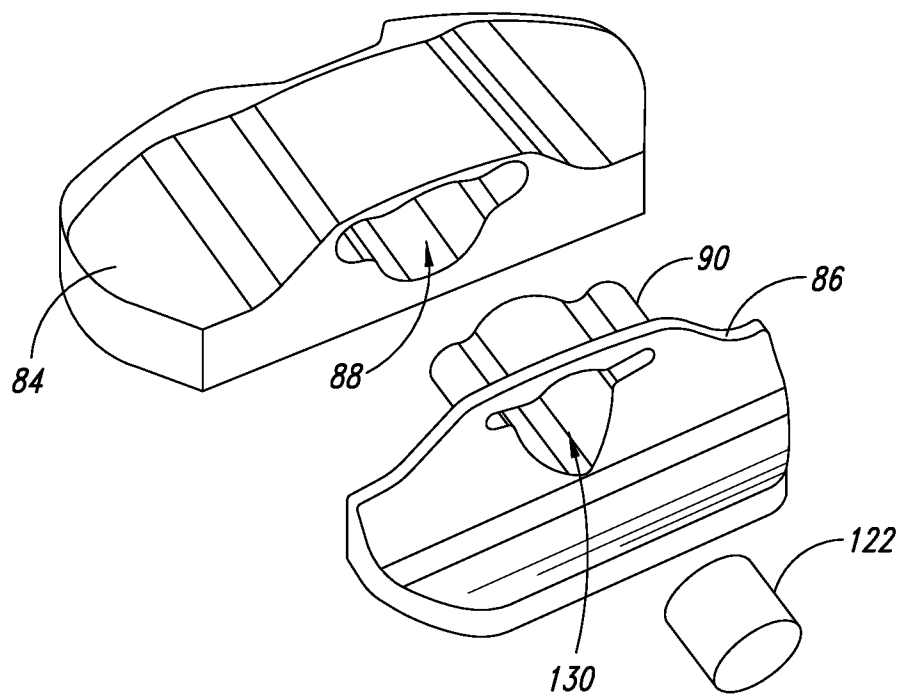


FIG. 11

10/13

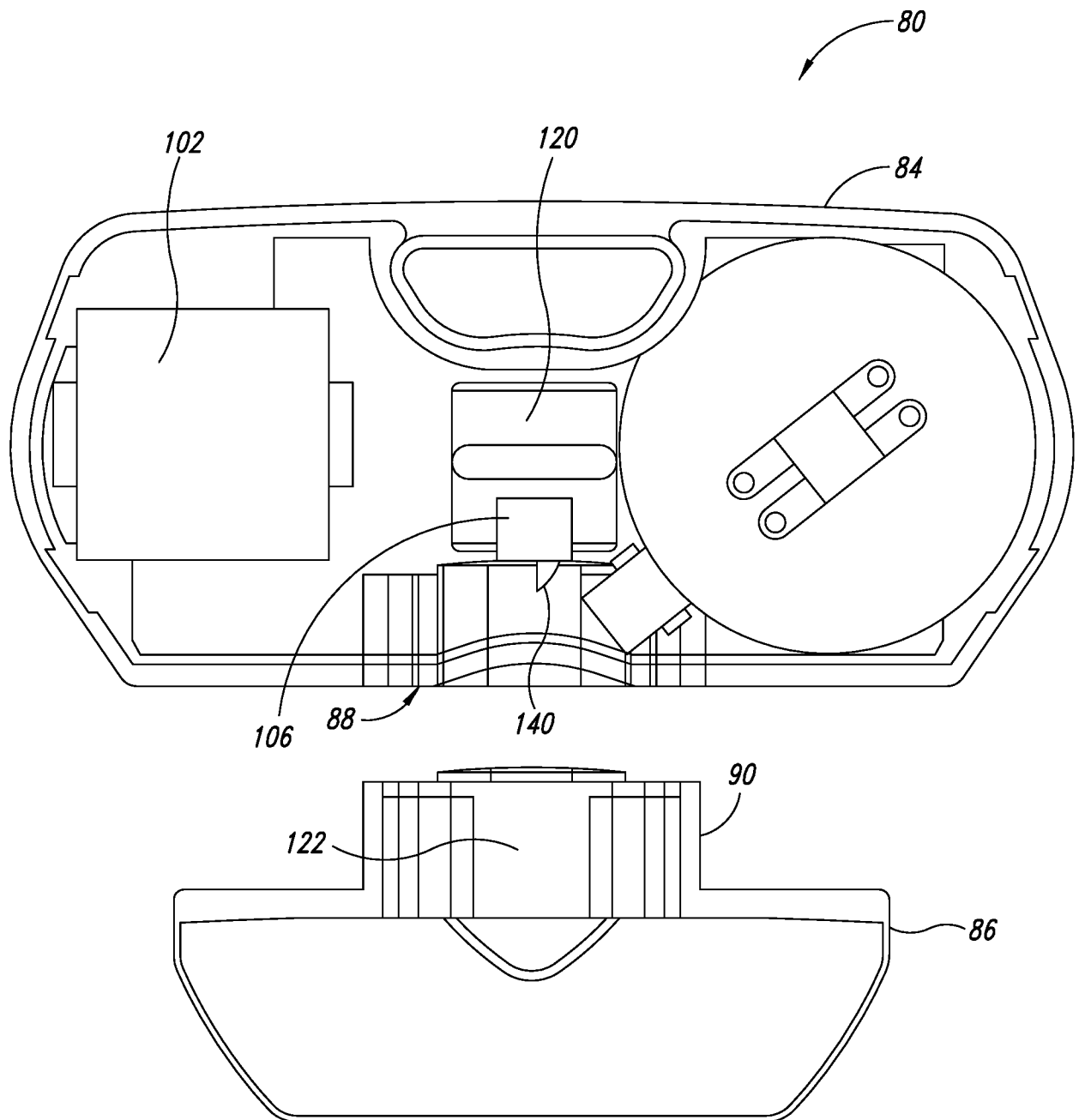


FIG. 12

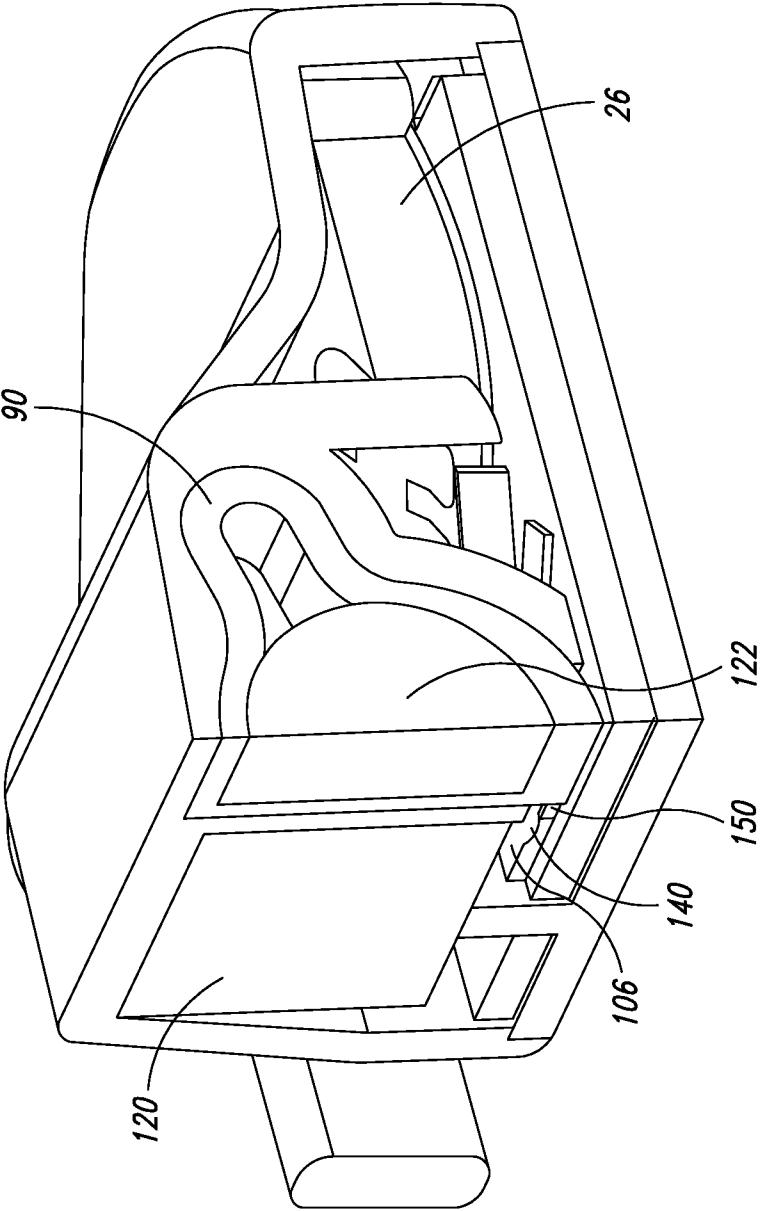


FIG. 13

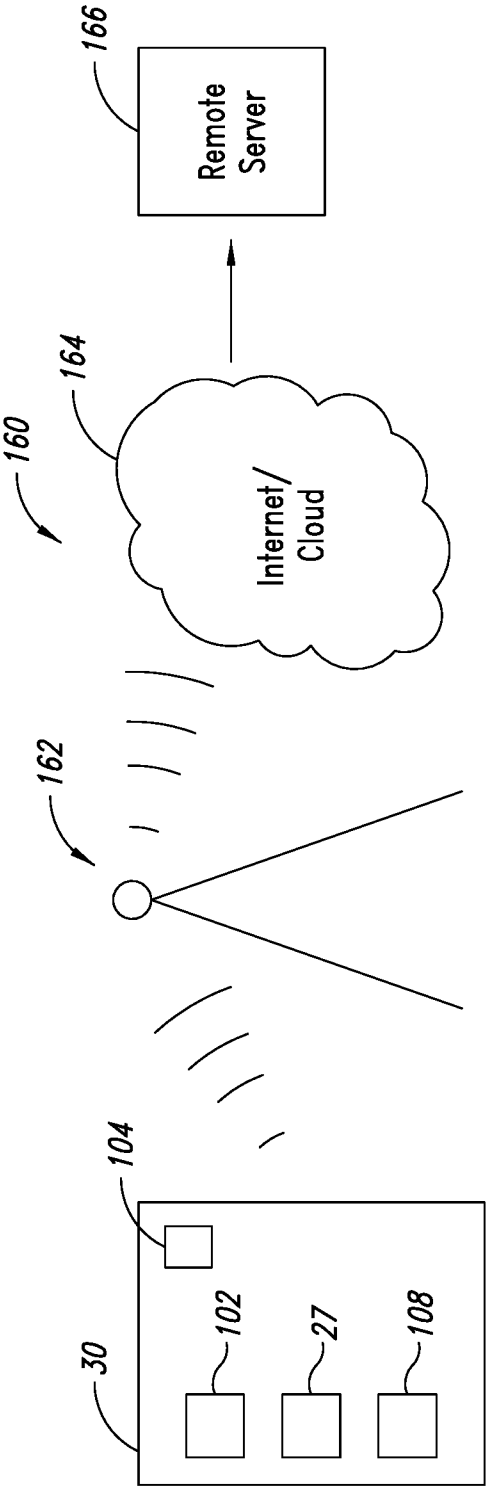


FIG. 14

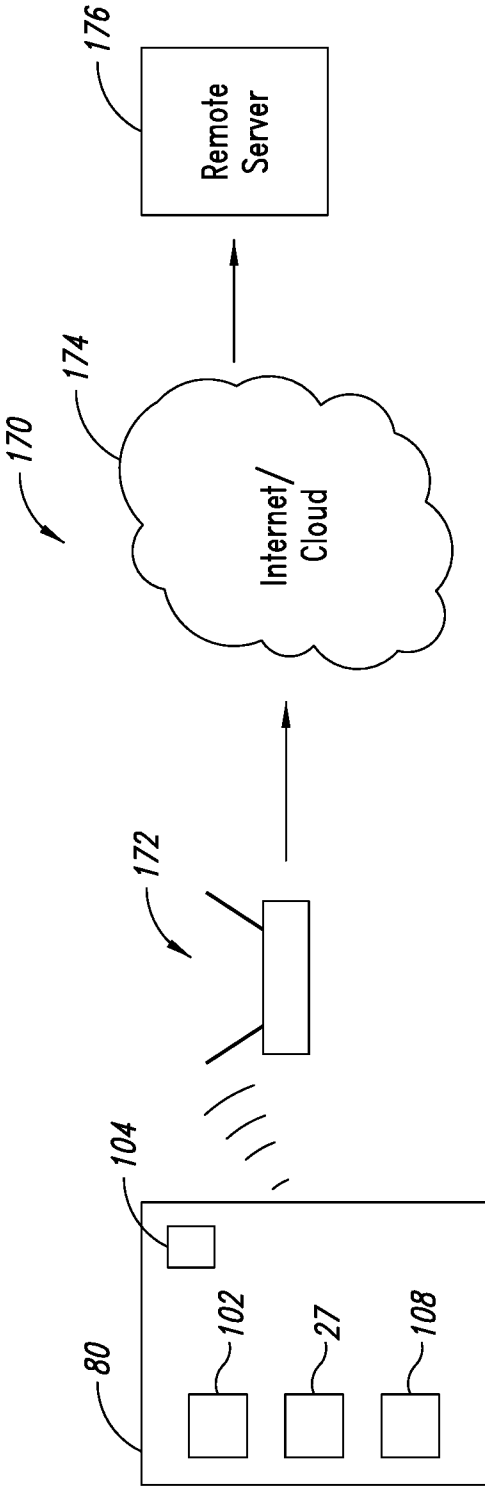


FIG. 15

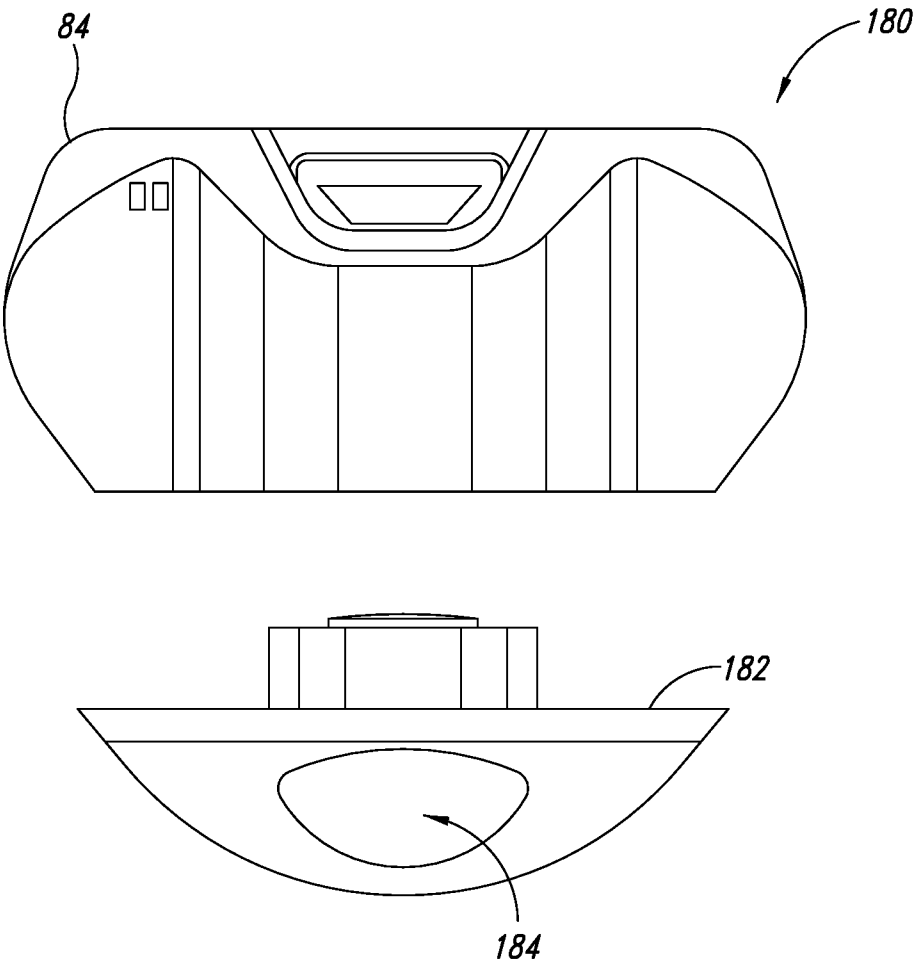


FIG. 16

INTERNATIONAL SEARCH REPORT

International application No
PCT/US2017/026209

A. CLASSIFICATION OF SUBJECT MATTER
INV. G08B21/24 A45C13/24
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

G08B A45C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EP0-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	EP 0 283 495 A1 (NILSEN MORTEN NOLDUS) 28 September 1988 (1988-09-28) figures 1,2 column 1, lines 6-14 column 2, lines 35-38, 49-52 column 3, lines 6-9, 11-17, 38-45 ----- -/-	1-34



Further documents are listed in the continuation of Box C.



See patent family annex.

* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

12 July 2017

Date of mailing of the international search report

21/07/2017

Name and mailing address of the ISA/

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040,
Fax: (+31-70) 340-3016

Authorized officer

Plathner, B

INTERNATIONAL SEARCH REPORT

International application No
PCT/US2017/026209

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	DE 32 17 888 A1 (BURGER MANFRED R; KUROPKA WOLFGANG; SCHERBAUM HANS) 17 November 1983 (1983-11-17) figures 1,1A,2,2A,4,6 abstract page 5, lines 19-22 page 6, lines 7-31 page 7, lines 6-12 page 8, lines 16-21 page 9, lines 11-14,26-32 page 12, line 19 page 12, line 31 - page 13, line 3 -----	1-34
A	FR 2 634 040 A1 (CARPENE PIERRE [FR]; TROUILLARD JEAN PIERRE [FR]; MACHETEL HENRI [FR];) 12 January 1990 (1990-01-12) abstract page 1, lines 6-9 page 1, line 34 - page 2, line 5 page 2, lines 30-36 page 3, lines 5-8 page 5, lines 36,37 page 6, lines 33-37 -----	1-34
A	GB 2 436 718 A (SENTRIX TECHNOLOGY LTD [HK]) 3 October 2007 (2007-10-03) page 1, lines 6,7 page 6, lines 3-10 page 7, lines 20-24 page 9, lines 18-29 figures 1-4,10,11 -----	1-34

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/US2017/026209

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP 0283495	A1	28-09-1988	AT 85446 T 15-02-1993
			AU 593143 B2 01-02-1990
			BR 8707489 A 06-12-1988
			CA 1287818 C 20-08-1991
			DE 3784054 T2 19-05-1993
			DK 255588 A 26-05-1988
			EP 0283495 A1 28-09-1988
			ES 2008899 A6 16-08-1989
			FI 882520 A 27-05-1988
			GR 871486 B 03-02-1988
			JP H01501021 A 06-04-1989
			NO 863893 A 05-04-1988
			PT 85817 A 14-10-1988
			US 4882815 A 28-11-1989
			WO 8802526 A1 07-04-1988
DE 3217888	A1	17-11-1983	NONE
FR 2634040	A1	12-01-1990	NONE
GB 2436718	A	03-10-2007	GB 2436718 A 03-10-2007
			US 2007285231 A1 13-12-2007