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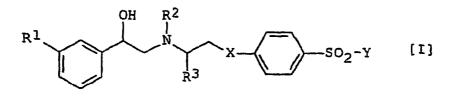
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(54) Title: AMINOALCOHOL DERIVATIVES AND THEIR USE AS BETA-3 ADRENERGIC RECEPTOR AGONISTS



(57) Abstract: The present invention relates to a compound formula [I] or a salt thereof. The compound [I] of the present invention and pharmaceutically acceptable salts thereof are useful for the prophylactic and/or the therapeutic treatment of pollakiurea or urinary incontinence.

PCT/JP2003/014767 WO 2004/045610

1

DESCRIPTION

AMINOALCOHOL DERIVATIVES AND THEIR USE AS BETA-3 ADRENERGIC RECEPTOR AGONISTS

5 TECHNICAL FIELD

This invention relates to new aminoalcohol derivatives and salts thereof which are beta-3 (β_3) adrenergic receptor agonists and useful as a medicament.

BACKGROUND OF THE INVENTION 10

International Publication No. WO 02/094770, published November 28, 2002, describes aminoalcohol derivatives useful as β_3 adrenergic receptor agonists.

DISCLOSURE OF INVENTION 15

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This invention relates to new aminoalcohol derivatives which are β_3 adrenergic receptor agonists and salts thereof.

More particularly, it relates to new aminoalcohol derivatives and salts thereof which have gut sympathomimetic, 20 anti-ulcerous, anti-pancreatitis, lipolytic, anti-urinary incontinence, anti-pollakiuria activities, anti-diabetes and anti-obesity, to processes for the preparation thereof, to a pharmaceutical composition comprising the same and to a method of using the same therapeutically in the treatment and/or prevention of gastro-intestinal disorders caused by smooth muscle contractions in a human being or an animal.

One object of this invention is to provide new and useful aminoalcohol derivatives and salts thereof which have gut sympathomimetic, anti-ulcerous, lipolytic, anti-urinary incontinence, anti-pollakiuria activities, anti-diabetes and anti-obesity.

Another object of this invention is to provide processes for the preparation of said aminoalcohol derivatives and salts thereof.

35 A further object of this invention is to provide a

pharmaceutical composition comprising, as an active ingredient, said aminoacohol derivatives and salts thereof.

Still further object of this invention is to provide a therapeutical method for the treatment and/or prevention of aforesaid diseases in a human being or an animal, using said aminoalcohol derivatives and salts thereof.

The object aminoalcohol derivatives of this invention are new and can be represented by compound of the following 10 formula [I]:

$$\mathbb{R}^1$$

$$\mathbb{R}^2$$

$$\mathbb{R}^3$$

$$\mathbb{R}^2$$

$$\mathbb{R}^2$$

$$\mathbb{R}^3$$

15

5

wherein

R¹ is hydrogen or halogen,

 R^2 is hydrogen or an amino protective group,

 R^3 is hydrogen or lower alkyl,

20 \times is bond , -CH₂- or -O-, and

Y is

25 in which R^4 is lower alkoxycarbonyl,

$$(2) \qquad \qquad \mathbb{R}^5$$

in which R⁵ is carboxy(lower)alkyl, (lower alkoxy)carbonyl(lower)alkyl, lower alkanoyl, mono(or di or
tri)halo(lower)alkylsulfonyloxy, carboxyphenoxy, (lower
alkoxy)carbonylphenoxy, carboxypyridyloxy, (lower
alkanoyl)pyridyl, carboxypyrrolidinyl(lower)alkyl,

(lower alkoxy)carbonylpyrrolidinyl(lower)alkyl,

carboxyphenyl or (lower alkyl)phenyl,

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in which R^6 is -OH, -COOH, -COOC₂H₅, -OCOOH or -OCOOC₂H₅,

provided that (i) when R^6 is -OH, then X is -CH $_2$ -,

(ii) when R^6 is -COOH, then R^1 is -H,

(iii) when R^6 is $-COOC_2H_5$, $-O\frown COOH$ or $-O\frown COOC_2H_5$, then X is -O-,

in which R^7 is -OH, -COOH, -COOC₂H₅, -O COOH or -O COOC₂H₅, and X is -CH₂-,

(5) _{R8}

in which R^8 is -OH, -COOH, -COOC₂H₅,

provided that when R^8 is -OH, $-0 \longrightarrow COOH \text{ or } -0 \longrightarrow COOC_2H_5,$ then R^3 is -CH₃,

(6) R9

in which R⁹ is hydroxy, cyclo(lower)alkyl, mono(or di or tri)halo(lower)alkyl, hydroxy(lower)alkoxy, lower

alkoxy(lower)alkoxy, carboxy(lower)alkoxy, lower
alkoxycarbonyl(lower)alkoxy, phenoxy, nitro, amino,
lower alkylamino, [lower alkoxy(lower)alkyl]amino,
[hydroxy(lower)alkyl]amino, [lower alkoxycarbonyl]amino,
lower alkanoylamino, [hydroxy(lower)alkanoyl]amino,
benzoylamino, (lower alkylsulfonyl)amino, lower
alkylthio or phenyl, and
R¹⁰ is carboxy, lower alkanoyl, lower alkoxycarbonyl,
carbamoyl, lower alkylcarbamoyl, carboxy(lower)alkyl,
(lower alkoxycarbonyl)(lower)alkyl, carboxy(lower)alkenyl, (lower alkoxycarbonyl)(lower)alkenyl or
phenyl optionally substituted with carboxy or lower
alkoxycarbonyl,

15 (7)
$$R^{11}$$
 R^{11} R^{12} or R^{12}

in which R¹¹ is halogen or lower alkyl, and R¹² is carboxy, lower alkanoyl, lower alkoxycarbonyl, carbamoyl, lower alkylcarbamoyl, carboxy(lower)alkyl, (lower alkoxycarbonyl)(lower)alkyl, carboxy(lower)-alkenyl or (lower alkoxycarbonyl)(lower)alkenyl,

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in which R^{13} is -Cl or -CH₃, R^{14} is -COOH or -COOC₂H₅, and X is -CH₂-,

in which R^{15} is -COOH or -COOC₂H₅, and X is -CH₂-, or

in which R^{16} is lower alkyl or lower alkoxy, and 5 R¹⁷ is carboxy or lower alkoxycarbonyl, or a prodrug thereof or a pharmaceutially acceptable salt thereof.

10 According to this invention, the object compounds can be prepared by processes which are illustrated in the following schemes.

Process 1

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or a salt thereof

or a salt thereof

Process 2

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$$R^{1}$$

$$N$$

$$R^{2}$$

$$R^{3}$$

$$SO_{2}-Y$$

35 or a salt thereof

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Process 3

10

15

[Id]
or a salt thereof

wherein R¹, R², R³, X and Y are each as defined above,
R² is an amino protective group, and
R⁵ is lower alkyl optionally substituted with
carboxy or lower alkoxycarbonyl; phenyl
substituted with lower alkanoyl, carboxy or
lower alkoxycarbonyl; or pyridyl optionally
substituted with lower alkanoyl, carboxy or
lower alkoxycarbonyl, and
Z is halogen.

WO 2004/045610

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As to the starting compounds [II], [III], [Ia], [Ic] and [IV], some of them are novel and can be prepared by the procedures described in the Preparations and Examples mentioned later or a conventional manner.

In the above and subsequent description of the present specification, suitable examples of the various definition to be included within the scope of the invention are explained in detail in the following.

The term "lower" is intended to mean a group having 1 to 6, preferably 1 to 4, carbon atom(s), unless otherwise indicated.

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Suitable "lower alkyl" and "lower alkyl" moiety in the term of "mono(or di or tri)halo(lower)alkylsulfonyloxy" may include straight or branched one having 1 to 6 carbon atom(s), such as methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, pentyl, 1-methylpentyl, tert-pentyl, neo-pentyl, hexyl, isohexyl and the like, in which more preferable one is C_1-C_4 alkyl, and the most preferable one is methyl, ethyl, propyl or isobutyl.

Suitable "cyclo(lower)alkyl" may include cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl and the like, in which the preferred one is $cyclo(C_3-C_6)alkyl$ and the most preferred one is cyclohexyl.

The term "lower alkenyl" means one having one or two double bond(s) in the straight or branched lower alkyl group as defined above.

Suitable "lower alkenyl" moiety in the terms of "carboxy(lower)alkenyl" and "(lower alkoxycarbonyl)(lower)-alkenyl" may include one having 2 to 6 carbon atoms such as

8

vinyl, 1-propenyl, 2-propenyl, 1,3-butadienyl, 1-methylvinyl and the like, in which the preferred one is vinyl.

Suitable "lower alkoxy" and "lower alkoxy" moiety in the term of "lower alkoxycarbonyl" may include methoxy, ethoxy, propoxy, isopropoxy, butoxy, iso-butoxy, t-butoxy, pentyloxy, t-pentyloxy, hexyloxy and the like, in which preferable one is C_1 - C_4 alkoxy, and the most preferable one is methoxy or ethoxy.

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Suitable "lower alkanoyl" may include formyl, acetyl, propanoyl, butanoyl, 2-methylpropanoyl, pentanoyl, 2,2-dimethylpropanoyl, hexanoyl and the like, in which preferable one is C_2 - C_4 alkanoyl, and the most preferable one is formyl.

Suitable "halogen" may be fluoro, chloro, bromo and iodo, in which preferable one is fluoro or chloro.

Suitable "mono(or di or tri)halo(lower)alkyl" and "mono(or di or tri)halo(lower)alkyl" moiety in the term of "mono(or di or tri)halo(lower)alkylsulfonyloxy" may include chloromethyl, dichloromethyl, trichloromethyl, bromomethyl, dibromomethyl, tribromomethyl, fluoromethyl, difluoromethyl, trifluoromethyl, 1 or 2-bromoethyl, 1 or 2-bromoethyl, 1 or 2-fluoroethyl, 1,1-difluoroethyl, 2,2-difluoroethyl and the like, in which more preferable one is mono(or di or tri)halo(C₁-C₄)alkyl, and the most preferable one is trifluoromethyl.

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Suitable example of "amino protective group" moiety may be common amino protective group such as substituted or unsubstituted lower alkanoyl [e.g. formyl, acetyl, propionyl, trifluoroacetyl, etc.], phthaloyl, lower alkoxycarbonyl [e.g. tert-butoxycarbonyl, tert-amyloxycarbonyl, etc.],

9

substituted or unsubstituted aralkyloxycarbonyl [e.g. benzyloxycarbonyl, p-nitrobenzyloxycarbonyl, etc.], substituted or unsubstituted arenesulfonyl [e.g. benzenesulfonyl, tosyl, etc.], nitrophenylsulfenyl, ar(lower)alkyl [e.g. trityl, benzyl, etc.], and the like, in which preferable one is benzyl or tert-butoxycarbonyl.

Suitable salts of the object aminoalcohol derivative
[I] are pharmaceutically acceptable salts and include

10 conventional non-toxic salts such as an inorganic acid addition salt [e.g. hydrochloride, hydrobromide, sulfate, phosphate, etc.], an organic acid addition salt [e.g. formate, acetate, trifluoroacetate, oxalate, maleate, fumarate, tartrate, citrate, methanesulfonate,

15 benzenesulfonate, toluenesulfonate, etc., an alkali metal salt [e.g. sodium salt, potassium salt, etc.] or the like.

The Processes 1 to 3 for preparing the object compounds of the present invention are explained in detail in the following.

Process 1

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The object compound [I] or a salt thereof can be prepared by reacting a compound [II] with a compound [III] or a salt thereof.

Suitable salt of the compound [III] may be the same as those exemplified for the compound [I].

The reaction is preferably carried out in the presence of a base such as an alkali metal carbonate [e.g. sodium carbonate, potassium carbonate, etc.], an alkaline earth metal carbonate [e.g. magnesium carbonate, calcium carbonate, etc.], an alkali metal bicarbonate [e.g. sodium bicarbonate, potassium bicarbonate, etc.], tri(lower)alkylamine [e.g. trimethylamine, triethylamine, etc.], picoline or the like.

The reaction is usually carried out in a conventional

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solvent, such as an alcohol [e.g. methanol, ethanol, propanol, isopropanol, etc.], diethyl ether, tetrahydrofuran, dioxane, or any other organic solvent which does not adversely influence the reaction.

5 The reaction temperature is not critical, and the reaction can be carried out under cooling to heating.

Process 2

The object compound [Ib] or a salt thereof can be
10 prepared by subjecting a compound [Ia] or a salt thereof to
elimination reaction of the amino protective group.

Suitable salts of the compounds [Ia] and [Ib] may be the same as those exemplified for the compound [I].

This reaction can be carried out in a similar manner to that of Example 7 or 25 mentioned below.

Process 3

The object compound [Id] or a salt thereof can be prepared by reacting a compound [Ic] or a salt thereof with a compound [IV] or a salt thereof.

Suitable salts of the compounds [Ic] and [IV] may be the same as those exemplified for the compound [I].

This reaction can be carried out in a similar manner to that of Example 22 or 24.

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The compounds obtained by the above processes can be isolated and purified by a conventional method such as pulverization, recrystallization, column chromatography, reprecipitation, or the like, and converted to the desired salt in conventional manners, if necessary.

It is to be noted that the compound [I] and the other compounds may include one or more stereoisomers due to asymmetric carbon atoms, and all of such isomers and mixture thereof are included within the scope of this invention.

It is further to be noted that isomerization or

11

rearrangement of the object compound [I] may occur due to the effect of the light, acid base or the like, and the compound obtained as the result of said isomerization or rearrangement if also included within the scope of the present invention.

It is also to be noted that the solvating form of the compound [I] (e.g. hydrate, etc.) and any form of the crystal of the compound [I] are included within the scope of the present invention.

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The object compound [I] or a salt thereof possesses gut sympathomimetic, anti-ulcerous, anti-pancreatitis, lipolytic, anti-urinary incontinence and anti-pollakiuria activities, and are useful for the treatment and/or prevention of 15 gastro-intestinal disorders caused by smooth muscle contractions in human beings or animals, and more parcitularly for the treatment and/or prevention of spasm or hyperanakinesia in case of irritable bowel syndrome, gastritis, gastric ulcer, duodenal ulcer, enteritis, 20 cholecystopathy, cholantitis, urinary calculus and the like; for the treatment and/or prevention of ulcer such as gastric ulcer, duodenal ulcer, peptic ulcer, ulcer causes by non steroidal anti-inflammatory drags, or the like; for the treatment and/or prevention of dysuria such as pollakiuria, 25 urinary incontinence or the like in case of nervous pollakiuria, neurogenic bladder dysfunction, nocturia, unstable bladder, cystospasm, chronic cystitis, chronic prostatitis, prostatic hypertrophy or the like; for the treatment and/or prevention of overactive bladder disorder, 30 stress incontinence, urge incontinence, mixted incontinence, functional incontinence, overflow incontinence; for the treatment and/or prevention of pancreatitis, obesity, diabetes, glycosuria, hyperlipidemia, hypertension, atherosclerosis, glaucoma, melancholia, depression or the like; for the treatment and/or prevention of diseases as the 35

12

result of insulin resistance (e.g. hypertension, hyperinsulinemia, etc.); for the treatment and/or prevention of neurogenetic inflammation; and for reducing a wasting condition, and the like.

Additionally, β_3 adrenergic receptor agonists are known to lower triglyceride and cholesterol levels and to raise high density lipoprotein levels in mammals (US Patent No. 5,451,677). Accordingly, the object compound [I] in useful in the treatment and/or prevention of conditions such as hyper-triglyceridaemia, hypercholesterolaemia and in lowering high density lipoprotein levels as well as in the treatment of atherosclerotic and cardiovascular diseases and relates conditions.

Moreover, the object compound [I] is useful for inhibiting uterine contractions, preventing premature labor, and treating and preventing dysmenorrhea.

For therapeutic purpose, the compound (I) and a 20 pharmaceutically acceptable salt thereof of the present invention can be used in a form of pharmaceutical preparation containing one of said compounds, as an active ingredient, in admixture with a pharmaceutically acceptable carrier such as an organic or inorganic solid or liquid 25 excipient suitable for oral, parenteral, external including topical, internal, intravenous, intramuscular, inhalant, nasal, intraarticular, intraspinal, transtracheal or transocular administration. The pharmaceutical preparations may be solid, semi-solid or solutions such as capsules, 30 tablets, pellets, dragees, powders, granules, suppositories, ointments, creams, lotions, inhalants, injections, cataplasms, gels, tapes, eye drops, solution, syrups, aerosols, suspension, emulsion, or the like. If desired, there may be included in these preparations, auxiliary 35 substances, stabilizing agents, wetting or emulsifying

13

agents, buffers and other commonly used additives.

While the dosage of the compound (I) will vary depending upon the age and condition of a patient, an average single dose of about 0.1 mg, 1 mg, 10 mg, 50 mg, 100 mg, 250 mg, 500 mg and 1000 mg of the compound (I) may be effective for treating diseases such as pollakiurea, urinary incontinence and the like. In general, amounts between 0.1 mg/body and about 1,000 mg/body may be administered per day.

In order to show the usefulness of the compound [I] for the prophylactic and therapeutic treatment of abovementioned disease in human being or animals, the pharmacological test data of a representative compound thereof are shown in the following.

15

Test

Effect on the increase in intravesical pressure induced by carbachol in anesthetized dog

20 Test Compound

(1) [[4-[[4-[(2R)-2-[[(2R)-2-(3-Chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]benzoyl](methyl)amino]acetic acid hydrochloride (the object compound of Example 25 mentioned below)

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Test Method

Female Beagle dogs weighing 8.0-15.0 kg were fasted for 24 hours and maintained under halothane anesthesia. A 12F Foley catheter was lubricated with water soluble jelly, 30 inserted into the urethral orifice and advanced approximately 10 cm until the balloon tip was placed well inside the bladder. The balloon was then inflated with 5 ml of room air and catheter slowly withdrawn just part the first resistance that is felt at the bladder neck. Urine 35 was completely drained out through the catheter, and 30 ml

of biological saline was infused. The catheter was connected to pressure transducer, and intravesical pressure was continuously recorded. Intravenous administration of test compound (I) inhibited carbachol (1.8 $\mu g/kg$)-induced increase in intravesical pressure (IVP).

Test Results

	% inhibition of carbachol-induced
Treatment	increase in IVP
Test Compound (1)	
(0.032 mg/kg)	80.8%

Preferred embodiments of the object compound [I] are as follows:

R¹ is hydrogen or chloride,
R² is hydrogen or benzyl,
15 R³ is hydrogen or methyl,
X is bond, -CH₂- or -O-, and
Y is

in which R^5 is COOH, COOC₂H₅, -CHO,

$$-\text{OSO}_2\text{CF}_3$$
, $-\text{O}_1$, $-\text{O}_2$

15

$$5 \qquad (3) \qquad R^6$$

in which R^6 is -OH, -COOH, -COOC₂H₅,

-0 COOH or -0
$$COOC_2H_5$$
,

provided that (i) when R^6 is -OH, then X is -CH₂-,

(ii) when R^6 is -COOH, then R^1 is -H,

(iii) when R^6 is $-COOC_2H_5$, -O COOH or -O COOC $_2H_5$, then X is -O-,

in which R^7 is -OH, -COOH, -COOC₂H₅, -O COOH or -O COOC₂H₅, and X is -CH₂-,

in which R^8 is -OH, -COOH, -COOC₂H₅, -O COOH or -O COOC₂H₅,

provided that when R^8 is -OH,

$$-0$$
 COOH or -0 COOC₂H₅, then R³ is -CH₃,

in which
$$R^9$$
 is -OH, $\stackrel{\text{H}}{\checkmark}$, $-CF_3$, $-0 \stackrel{\text{OH}}{\checkmark}$, 35 $-O \stackrel{\text{COOH}}{3}$, $-O \stackrel{\text{COOH}}{3}$

$$-NO_{2}, -NH_{2}, -NHCH_{3}, -NH \xrightarrow{OH}, -NHCOOCH_{3}, -NHCOC_{2}H_{5},$$

$$-NHCOCH_{3}, -NHCO- \xrightarrow{O}, -NHSO_{2}CH_{3}, -SCH_{3} \text{ or } \xrightarrow{O}, \text{ and}$$

$$R^{10} \text{ is } -COOH, -CHO, -COOCH_{3}, -COOC_{2}H_{5}, -CONH_{2},$$

$$-CONHCH_{3}, -CONHC_{2}H_{5}, & COOH, & COOCH_{3}, \\
-COOC_{2}H_{5}, & COOH, & COOCH_{3}, \\
-COOC_{2}H_{5}, & COOH, & COOCL_{4}H_{5}, \\
-COOC_{2}H_{5}, & COOCH_{3}, & COOC_{2}H_{5}, \\
-COOC_{2}H_{5}, & COOCH_{3}, & COOCL_{4}H_{5}, \\
-COOC_{2}H_{5}, & COOCH_{3}, & COOCL_{4}H_{5}, \\
-COOCL_{2}H_{5}, & COOCH_{3}, & COOCL_{4}H_{5}, \\
-COOCL_{4}H_{5}, & COOCH_{4}, & COOCL_{4}H_{5}, \\
-COOCL_{4}H_{5}, & COOCH_{4}, & COOCL_{4}H_{5}, \\
-COOCL_{4}H_{5}, & COOCL_{4}H_{5}, & COOCL_{4}H_{5}, & COOCL_{4}H_{5}, \\
-COOCL_{4}H_{5}, & COOCL_{4}H_{5}, & COOCL_{4}H_{$$

in which R^{11} is -F, -Cl or -CH₃, and R^{12} is -COOH, -CHO, -COOCH₃, -COOC₂H₅, -CONH₂, -CONHCH₃, -CONHC₂H₅, $COOCH_3$, $COOCH_3$,

$$^{\text{COOC}_2\text{H}_5}$$
 or $^{\text{COOC}_2\text{H}_5}$,

in which R^{13} is -Cl or -CH $_3$, 10 R^{14} is -COOH or -COOC $_2$ H $_5$, and X is -CH $_2$ -,

in which ${\rm R}^{15}$ is -COOH or -COOC $_2{\rm H}_5$, and X is -CH $_2$, or

in which R^{16} is $-\mathrm{CH}_3$ or $-\mathrm{OCH}_3$, and R^{17} is $-\mathrm{COOH}_3$, $-\mathrm{COOCH}_3$ or $-\mathrm{COOC}_2\mathrm{H}_5$.

More preferred embodiments of the object compound [I] are as follows:

30 Y is

in which R^9 is -OH, $-CF_3$, -O,

$$-0 OCH_{3}, -0 COOH, -0 COOC_{2}H_{5}, -0 O, \\ -NO_{2}, -NH_{2}, -NHCH_{3}, -NH CH_{3}, -NH OH, \\ -NH OCH_{3}, -NH OH, -NHCOOCH_{3}, -NHCOC_{2}H_{5}, \\ -NHCOCH_{3}, -NHCO O, -NHSO_{2}CH_{3}, -SCH_{3} or O, and \\ R^{10} is -COOH, -CHO, -COOCH_{3}, -COOC_{2}H_{5}, -CONH_{2}, \\ -CONHCH_{3}, -CONHC_{2}H_{5}, COOH, COOCH_{3}, \\ -COOCH_{3}, COOC_{2}H_{5}, COOH, COOCH_{3}, \\ -COOC_{2}H_{5}, COOH, COOCH_{3}, \\ -COOC_{2}H_{5}, COOH, COOCH_{3}, \\ -COOC_{2}H_{5}, COOH, COOCH_{3}, \\ -COOC_{2}H_{5}, COOCH_{3}, COOCH_{3}, \\ -COOCC_{2}H_{5}, \ COOCC_{2}H_{5}, \ COOCC_{2}H_{5}, \\ -COOCC_{2}H_{5}, \ COOCC_{2}H_{5}, \ COOCC_{2}H_{5}, \ COOCC_$$

in which R^{11} is -F, -Cl or -CH₃, and R^{12} is -COOH, -CHO, -COOCH₃, -COOC₂H₅, -CONH₂, -CONHCH₃, -CONHC₂H₅, COOC , COOC

19

$$_{\rm COOC_2H_5}$$
 or $_{\rm COOC_2H_5}$.

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And, more preferred embodiments of the object compound [I] are as follows:

Y is

in which R^9 is -OH, $_{-0}$ OH, $_{-0}$ OCH $_3$,

$$-NH_2$$
, $-NHCH_3$, $-NH$

CH₃, $-NH$

OH,

20 $_{\rm -NH}$ $_{\rm OCH_3}$, $_{\rm -NH}$ $_{\rm OH}$, $_{\rm -NHCOOCH_3}$, $_{\rm -NHCOC_2H_5}$,

-NHCOCH
$$_3$$
, -NHCO- \bigcirc , -NHSO $_2$ CH $_3$ or \bigcirc , and

 R^{10} is -COOH, -COOCH₃, -COOC₂H₅, -CONH₂,

-CONHCH
$$_3$$
, -CONHC $_2$ H $_5$, COOH or COOH, or

in which \mathbf{R}^{11} is $-\mathbf{CH}_3$, and \mathbf{R}^{12} is $-\mathbf{COOH}_3$, $-\mathbf{COOC}_2\mathbf{H}_5$, $-\mathbf{CONH}_2$,

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The following <u>Preparations</u> and <u>Examples</u> are given for the purpose of illustrating this invention.

Preparation 1 .

Under nitrogen, to a mixture of 2-phenylethanamine (40 g) and triethylamine (59.8 ml) in tetrahydrofuran (250 ml)

was added trifluoromethanesulfonic anhydride (51.3 ml) dropwise under ice-water cooling, and the mixture was stirred at the same temperature for 1 hour. The resulting mixture was poured into saturated aqueous sodium bicarbonate and the aqueous mixture was extracted with ethyl acetate.

The organic layer was dried over anhydrous magnesium sulfate, evaporated under reduced pressure and dried in vacuo to give 2,2,2-trifluoro-N-(2-phenylethyl)acetamide (67.73 g).

NMR (CHCl₃, δ): 2.89 (2H, t, J=7Hz), 3.64 (2H, q, J=7Hz), 7.20-7.40 (5H, m)

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Preparation 2

The following compound was obtained according to a similar manner to that of Preparation 48.

25 (R)-[2-[(Trifluoroacetyl)amino]propyl]benzenesulfonyl chloride

NMR (DMSO-d₆, δ): 2.83 (2H, t, J=7Hz), 3.40 (2H, q, J=7Hz), 7.10-7.20 (2H, m), 7.40-7.60 (2H, m)

30 Preparation 3

Under nitrogen atmosphere, to a suspension of zinc powder (2.29 g) in 1,2-dichloroethane (10 ml) was added dichlorodimethylsilane (4.3 ml). The mixture was heated to 55° C whereupon a solution of 4-[2-[(trifluoroacetyl)amino]-ethyl]benzenesulfonyl chloride (3.15 g) and 1,3-dimethyl-2-

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imidazolidinone (3.3 ml) in 1,2-dichloroethane (10 ml) was added dropwise while keeping the temperature below 75°C. The mixture was stirred at 70°C for 1.5 hours and allowed to cool to room temperature. Methanol (5 ml) was added to the mixture and the mixture was stirred at room temperature for 30 minutes. The mixture was partitioned between ethyl acetate and water. The organic layer was separated, washed successively with water and brine, dried over magnesium sulfate, and filtered. The filtrate was concentrated, and the residue was purified by column chromatography (silica gel, hexane/ethyl acetate) to give 2,2,2-trifluoro-N-[2-(4-mercaptophenyl)ethyl]acetamide (1.48 g) as a white powder.

NMR (CDCl₃, δ): 2.84 (2H, t, J=7Hz), 3.44 (1H, s), 3.59 (2H, q, J=7Hz), 6.27 (1H, br s), 7.06 (2H, d, J=8Hz), 7.25 (2H, d, J=8Hz)

(+) ESI-MS (m/z): 272 (M+Na) +

Preparation 4

Under nitrogen at room temperature, to a solution of 2,2,2-trifluoro-N-[2-(4-mercaptophenyl)ethyl]acetamide (1.0 20 g) in N,N-dimethylformamide (20 ml) were added 4-chloro-2pyridinecarboxylic acid (695 mg) and potassium carbonate (1.22 g), and the mixture was stirred at 100°C for 26 hours. The mixture was cooled to room temperature, and iodoethane 25 (0.355 ml) was added. After being stirred at the same temperature for 12 hours, the resulting mixture was poured into saturated aqueous sodium bicarbonate and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with water two times and brine, dried over anhydrous magnesium sulfate and evaporated under 30 reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 3:1 to 1:2) to give ethyl 4-[[2-[2-[(trifluoroacetyl)amino]ethyl]phenyl]thio]-2-pyridinecarboxylate (713 mg).

NMR (CDCl₃, δ): 1.41 (3H, t, J=7.1Hz), 2.97 (2H, t,

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J=7.1Hz), 3.6-3.7 (2H, m), 4.43 (2H, q, J=7.1Hz), 7.0-7.05 (1H, m), 7.31 (2H, d, J=8.1Hz), 7.53 (2H, d, J=8.1Hz), 7.76 (1H, d, J=1.9Hz), 8.44 (1H, d, J=5.4Hz)

(+)ESI-MS (m/z): 399 (M+H)⁺

Preparation 5

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To a solution of ethyl 4-[[4-[2-[(trifluoroacetyl)amino]ethyl]phenyl]thio]-2-pyridinecarboxylate (631 mg) in a mixture of ethanol (6.3 ml) and methanol (10 ml) was added 10 1N sodium hydroxide at room temperature, and the mixture was stirred at the same temperature overnight. To the resulting mixture was added 1N hydrochloric acid (6.3 ml) and the mixture was evaporated under reduced pressure. Under nitrogen, the mixture of the obtained product and a reagent 15 of 10-20% hydrogen chloride in methanol (20 ml) was refluxed for 24 hours. After evaporation, to a mixture of the residue in a mixture of tetrahydrofuran (5 ml) and water (5 ml) was added a solution of di-tert-butyl dicarbonate (691 mg) in tetrahydrofuran (3 ml) with adjusting pH to around 8 20 by 5N sodium hydroxide at room temperature. After being stirred at the same temperature for 1.5 hours, to the resulting mixture was added ethyl acetate followed by separation. The organic layer was washed with brine, dried over anhydrous magnesium sulfate and evaporated under 25 reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 1:1 to 1:5) to give methyl 4-[[4-[2-[(tert-butoxycarbonyl)amino]ethyl]phenyl]thio]-2-pyridinecarboxylate (470 mg).

NMR (CDCl₃, δ): 1.44 (9H, s), 2.87 (2H, t, J=7.0Hz), 3.35-3.5 (2H, m), 3.97 (3H, s), 7.0-7.05 (1H, m), 7.32 (2H, d, J=8.1Hz), 7.50 (2H, d, J=8.1Hz), 7.82 (1H, d, J=1.9Hz), 8.44 (1H, d, J=5.2Hz) (+)ESI-MS (m/z): 411 (M+Na)⁺

Preparation 6

Under nitrogen at 5°C, to a solution of methyl 4-[[4-[2-[(tert-butoxycarbonyl)amino]ethyl]phenyl]thio]-2pyridinecarboxylate (461 mg) in dichloromethane (10 ml) was added m-chloroperoxybenzoic acid (655 mg), and the mixture was stirred at room temperature for 3.5 hours. The resulting mixture was poured into aqueous sodium thiosulfate and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with saturated aqueous sodium bicarbonate two times and brine, dried over anhydrous magnesium sulfate, evaporated under reduced pressure and dried in vacuo to give methyl 4-[[4-[2-[(tert-butoxycarbonyl)amino]ethyl]phenyl]sulfonyl]-2pyridinecarboxylate (514 mg).

15 NMR (CDCl₃, δ): 1.39 (9H, s), 2.88 (2H, d, J=6.9Hz),
3.3-3.45 (2H, m), 4.04 (3H, s), 7.40 (2H, d,
J=8.3Hz), 7.85-8.0 (3H, m), 8.54 (1H, m), 8.95 (1H,
d, J=5.1Hs)
(+) ESI-MS (m/z): 443 (M+Na) +

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Preparation 7

Under nitrogen at room temperature, a solution of methyl 4-[[4-[2-[(tert-butoxycarbonyl)amino]ethyl]phenyl]-sulfonyl]-2-pyridinecarboxylate (500 mg) and hydrogen chloride (4N in ethyl acetate, 4 ml) in ethyl acetate (4 ml) was stirred for 3 hours. The resulting mixture was evaporated under reduced pressure. The residue was dissolved into a mixture of saturated aqueous sodium bicarbonate and chloroform. After separation, the organic layer was dried over anhydrous magnesium sulfate, evaporated under reduced pressure and dried in vacuo to give methyl 4-[[4-(2-aminoethyl)phenyl]sulfonyl]-2-pyridinecarboxylte (346 mg).

NMR (DMSO- d_6 , δ): 2.6-2.85 (4H, m), 3.8-3.9 (3H, m), 7.05-7.2 (2H, m), 7.35-7.5 (2H, m), 7.75-8.2 (3H,

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m) $(+)ESI-MS (m/z): 321 (M+H)^+$

Preparation 8

The following compound was obtained according to a similar manner to that of Preparation 44.

N-[2-[4-[(3,4-Dihydroxyphenyl)sulfonyl]phenyl]ethyl]-2,2,2-trifluoroacetamide

NMR (DMSO-d₆, δ): 2.86 (2H, t, J=7.0Hz), 3.2-3.5 (2H, m), 6.89 (1H, d, J=8.4Hz), 7.2-7.3 (2H, m), 7.42 (2H, d, J=8.3Hz), 7.78 (2H, d, J=8.3Hz) (+) ESI-MS (m/z): 412 (M+Na)⁺

15 Preparation 9

Under nitrogen at 5°C, to a solution of N-[2-[4-[(3,4-dihydroxyphenyl)sulfonyl]phenyl]ethyl]-2,2,2-trifluoroacetamide (8.68 g) in N,N-dimethylformamide (86 ml) were added potassium carbonate (3.39 g) and benzyl bromide (2.92 ml), and the mixture was stirred at room temperature for 36 hours. The resulting mixture was poured into 1N hydrochloric acid and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with water two times and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silicate (hexane/ethyl acetate = 2:1 to 4:3) to give N-[2-[4-[[4-

30 NMR (CDCl₃, δ): 2.93 (2H, t, J=7.1Hz), 3.5-3.7 (2H, m), 5.15 (2H, s), 6.95-7.1 (1H, m), 7.2-7.6 (9H, m), 7.8-7.9 (2H, m) (+)ESI-MS (m/z): 502 (M+Na)⁺

(benzyloxy) -3-hydroxyphenyl] sulfonyl] phenyl] ethyl] -2,2,2-

35 Preparation 10

trifluoroacetamide (4.38 q).

Under nitrogen at 5°C, to a solution of N-[2-[4-[4-(benzyloxy) -3-hydroxyphenyl] sulfonyl] phenyl] ethyl] -2,2,2trifluoroacetamide (1.68 g) and 2,6-lutidine (0.527 ml) in dichloromethane (50 ml) was added trifluoromethanesulfonic anhydride (0.648 ml), and the mixture was stirred at the same temperature for 1 hour. The resulting mixture was poured into aqueous ammonia and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with 1N hydrochloric acid, water, saturated aqueous sodium bicarbonate and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 2:1 to 4:3) to give 2-(benzyloxy) -5-[[4-[2-[(trifluoroacetyl)amino]ethyl]phenyl]sulfonyl]phenyl trifluoromethanesulfonate (1.59 g). NMR (CDCl₃, δ): 2.9-3.0 (2H, m), 3.55-3.7 (2H, m), 5.23

(2H, s), 7.15 (1H, d, J=8.7Hz), 7.3-7.45 (7H, m), 7.75-7.9 (4H, m)

(+) ESI-MS (m/z): 634 (M+Na)+

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Preparation 11

Under nitrogen at room temperature, to a solution of 2-(benzyloxy)-5-[[4-[2-[(trifluoroacetyl)amino]ethyl]phenyl]-sulfonyl]phenyl trifluoromethanesulfonate (1.58 g) in N,N-dimethylformamdie (12 ml) were added palladium(II) acetate (29 mg), 1,3-bis(diphenylphosphino)propane (53 mg), ethanol (6 ml) and triethylamine (1.08 ml), and under carbon monoxide (1 atm), the mixture was stirred at 60°C for 2 hours. The resulting mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with water two times and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 2:1 to 4:3) to give ethyl 2-(benzyloxy)-5-[[4-[2-

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[(trifluoroacetyl)amino]ethyl]phenyl]sulfonyl]benzoate (959 mg).

NMR (CDCl₃, δ): 1.34 (3H, t, J=7.1Hz), 2.85-3.0 (2H, m), 3.5-3.65 (2H, m), 4.37 (2H, q, J=7.1Hz), 5.22 (2H, s), 7.10 (1H, d, J=8.9Hz), 7.25-7.5 (5H, m), 7.85-7.9 (2H, m), 7.99 (1H, dd, J=2.5, 8.7Hz), 8.33 (1H, d, J=2.5Hz) (+) ESI-MS (m/z): 558 (M+Na)⁺

10 Preparation 12

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Under nitrogen at 5°C, to a solution of ethyl 2-(benzyloxy)-5-[[4-[2-[(trifluoroacetyl)amino]ethyl]phenyl]-sulfonyl]benzoate (957 mg) in N,N-dimethylformamide (15 ml) was added sodium hydride (60% in oil, 78.6 mg), and the mixture was stirred at room temperature for 30 minutes. The mixture was cooled to 5°C, and benzyl bromide (0.234 ml) was added. After being stirred at room temperature overnight, the resulting mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with water two times and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 2:1) to give ethyl 2-(benzyloxy)-5-[[4-[2-[benzyl(trifluoroacetyl)-amino]ethyl]phenyl]sulfonyl]benzoate (965 mg).

NMR (CDCl₃, δ): 1.33 (3H, t, J=7.1Hz), 2.75-2.95 (2H, m), 3.4-3.55 (2H, m), 4.36 (2H, q, J=7.1Hz), 4.45-4.70 (2H, m), 5.20 (2H, s), 7.07 (1H, d, J=8.9Hz), 7.1-7.5 (12H, m), 7.8-8.0 (3H, m), 8.32 (1H, d, J=2.4Hz)
(+) ESI-MS (m/z): 648 (M+Na) +

Preparation 13

A mixture of ethyl 2-(benzyloxy)-5-[[4-[2-[benzyl(trifluoroacetyl)amino]ethyl]phenyl]sulfonyl]benzoate

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(963 mg) and 10% palladium on activated carbon (50% wet, 100 mg) in ethanol (15 ml) was stirred at room temperature in the presence of hydrogen at an atmospheric pressure for 3 hours. After filtration, the filtrate was evaporated under reduced pressure followed by dryness in vacuo to give ethyl 5-[[4-[2-[benzyl(trifluoroacetyl)amino]ethyl]phenyl]-sulfonyl]-2-hydroxybenzoate (848 mg).

NMR (CDCl₃, δ): 1.45 (3H, t, J=7.1Hz), 2.75-2.95 (2H, m), 3.4-3.55 (2H, m), 4.4-4.7 (3H, m), 7.05 (1H, d, J=8.9Hz), 7.1-7.45 (7H, m), 7.8-7.95 (3H, m), 8.47 (1H, d, J=2.4Hz) (+) ESI-MS (m/z): 558 (M+Na) +

Preparation 14

15 Under nitrogen, the mixture of ethyl 5-[[4-[2[benzyl(trifluoroacetyl)amino]ethyl]phenyl]sulfonyl]-2hydroxybenzoate (845 mg) and hydrogen chloride (7N in
ethanol, 6 ml) in ethanol (3 ml) was refluxed for 2.5 days.
The resulting mixture was evaporated under reduced pressure.

20 The residue was dissolved into a mixture of saturated

The residue was dissolved into a mixture of saturated aqueous sodium bicarbonate and chloroform/methanol (10:1). After separation, the organic layer was washed with brine, dried over anhydrous magnesium sulfate, evaporated under reduced pressure and dried in vacuo to give ethyl 5-[[4-[2-(benzylamino)ethyl]phenyl]sulfonyl]-2-hydroxybenzoate (630 mg).

NMR (DMSO-d₆, δ): 1.33 (3H, t, J=7.1Hz), 2.65-2.9 (4H, m), 3.71 (2H, s), 4.35 (2H, q, J=7.1Hz), 7.09 (1H, d, J=8.8Hz), 7.15-7.3 (5H, m), 7.44 (2H, d, J=8.3Hz), 7.82 (2H, d, J=8.3Hz), 7.95 (1H, dd, J=2.5, 8.8Hz), 8.20 (1H, d, J=2.5Hz)
(+) ESI-MS (m/z): 440 (M+H) +

Preparation 15

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Under nitrogen at room temperature, to a solution of N-

[2-[4-[[4-(benzyloxy)-3-hydroxyphenyl]sulfonyl]phenyl]ethyl]-2,2,2-trifluoroacetamide (1.0 g) in N,Ndimethylformamide (10 ml) were added potassium carbonate
(346 mg) and chloromethyl methyl ether (0.339 ml), and the

mixture was stirred at the same temperature overnight. The
resulting mixture was poured into water and the aqueous
mixture was extracted with ethyl acetate. The organic layer
was washed successively with water two times and brine,
dried over anhydrous magnesium sulfate, evaporated under

reduced pressure and dried in vacuo to give N-[2-[4-[[4(benzyloxy)-3-(methoxymethoxy)phenyl]sulfonyl]phenyl]ethyl]2,2,2-trifluoroacetamide (1.1 g).

NMR (CDCl₃, δ): 2.85-3.0 (2H, m), 3.45-3.7 (5H, m), 5.15-5.3 (4H, m), 6.97 (1H, d, J=8.6Hz), 7.2-7.9 (11H, m) (+)ESI-MS (m/z): 546 (M+Na)⁺

Preparation 16

The following compounds were obtained according to a 20 similar manner to that of Preparation 13.

- (1) 2,2,2-Trifluoro-N-[2-[4-[[4-hydroxy-3-(methoxymethoxy)phenyl]sulfonyl]phenyl]ethyl]acetamide
 NMR (CDCl₃, δ): 2.85-3.0 (3H, m), 3.45-3.65 (5H, m),
 25 (2H, m), 7.02 (1H, d, J=8.4Hz), 7.31 (2H, d, J=8.2Hz), 7.45-7.65 (2H, m), 7.87 (2H, d, J=8.2Hz)
 (-)ESI-MS (m/z): 432 (M-H)

(3) Ethyl 5-[[4-[3-[benzyl(trifluoroacetyl)amino]propyl]phenyl]sulfonyl]-2-hydroxybenzoate

NMR (CDCl₃, δ): 1.45 (3H, t, J=7Hz), 1.68-2.02 (2H, m),
2.60 (2H, t, J=7Hz), 3.30 (2H, t, J=7Hz), 4.46 (2H,
q, J=7Hz), 4.57, 4.61 (2H, a pair of s), 6.95-7.45
(9H, m), 7.83 (2H, m), 7.92 (1H, dd, J=9, 2Hz),
8.48 (1H, d, J=2Hz), 11.41 (1H, s, OH)
(+) ESI-MS (m/z): 572 (M+Na)+

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(+) ESI-MS (m/z): 470 (M+Na) +

(+) ESI-MS (m/z): 560 (M+Na) +

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(5) Methyl 5-[[4-2-benzyl(trifluoroacetyl)amino]ethoxy]-phenyl]sulfonyl]-2-hydroxybenzoate
NMR (CDCl₃, δ): 3.60-3.85 (2H, m), 4.00 (3H, s), 4.04-4.25 (2H, m), 4.77, 4.81 (total 2H, a pair of s),
6.92 (2H, d, J=9Hz), 7.06 (1H, d, J=9Hz), 7.12-7.50 (5H, m), 7.85 (2H, d, J=8Hz), 7.93 (1H, dd, J=9, 2Hz), 8.46 (1H, d, J=2Hz), 11.25 (1H, br s, OH)

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Preparation 17

The following compounds were obtained according to a similar manner to that of Preparation 10.

35 (1) 2-(Methoxymethoxy)-4-[[4-[2-[(trifluoroacetyl)amino]-

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ethyl]phenyl]sulfonyl]phenyl trifluoromethanesulfonate NMR (CDCl₃, δ): 2.9-3.05 (2H, m), 3.5 (3H, m), 3.55-3.7 (2H, m), 5.30 (2H, s), 7.3-7.45 (3H, m), 7.60 (1H, dd, J=2.0, 8.5Hz), 7.8-7.95 (3H, m) (+)ESI-MS (m/z): 588 (M+Na)⁺

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Preparation 18

The following compounds were obtained according to a similar manner to that of Preparation 11.

30 (1) Ethyl 2-(methoxymethoxy)-4-[[4-[2-[(trifluoroacetyl)amino]ethyl]phenyl]sulfonyl]benzoate NMR (CDCl₃, δ): 1.36 (3H, t, J=7.1Hz), 2.96 (2H, t, J=7.1Hz), 3.50 (3H, s), 3.55-3.7 (2H, m), 4.36 (2H, q, J=7.1Hz), 5.28 (2H, s), 7.35 (2H, d, J=8.3Hz), 7.57 (1H, dd, J=1.5, 8.1Hz), 7.75 (1H, d, J=1.5Hz), WO 2004/045610

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7.80 (1H, d, J=8.1Hz), 7.85-7.95 (2H, m) (+)ESI-MS (m/z): 512 (M+Na)⁺

- (2) Ethyl 2-methyl-4-[[4-[3-[(trifluoroacetyl)amino]propyl]phenyl]sulfonyl]benzoate

 NMR (CDCl₃, δ):1.30 (3H, t, J=7.1Hz), 1.7-1.9 (2H, m),
 2.55 (3H, m), 2.6-2.75 (2H, m), 3.1-3.25 (2H, m),
 4.31 (2H, d, J=7.1Hz), 7.55-7.65 (2H, m), 7.8-8.0
 (5H, m)
- 10 (+)ESI-MS (m/z): 480 (M+Na)⁺
- 20 (+) ESI-MS (m/z): 572 (M+Na) +
- (4) Ethyl 2-methoxymethoxy-4-[[4-[3-[(trifluoroacetyl)-amino]propyl]phenyl]sulfonyl]benzoate
 NMR (CDCl₃, δ): 1.36 (3H, t, J=7Hz), 1.92 (2H, quintet, J=7Hz), 2.73 (2H, t, J=7Hz), 3.38 (2H, q, J=7Hz), 3.50 (3H, s), 4.36 (2H, q, J=7Hz), 5.28 (2H, s), 6.37 (1H, br s), 7.33 (2H, d, J=8Hz), 7.55 (1H, dd, J=8, 2Hz), 7.75 (1H, d, J=2Hz), 7.79 (1H, d,
- 30 (+)ESI-MS (m/z): 526 (M+Na)⁺

J=2Hz), 7.86 (2H, d, J=8Hz)

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4.41 (2H, q, J=7Hz), 6.31 (1H, br s), 7.35 (2H, d, J=8Hz), 7.75-7.94 (4H, m), 8.00 (1H, d, J=2Hz) (+) ESI-MS (m/z): 500 (M+Na) +

5 Preparation 19

The following compounds were obtained according to a similar manner to that of Preparation 12.

- (1) Ethyl 4-[[4-[2-[benzyl(trifluoroacetyl)amino]ethyl]phenyl]sulfonyl]-2-(methoxymethoxy)benzoate

 NMR (CDCl₃, δ): 1.35 (3H, t, J=7.2Hz), 2.75-2.95 (2H,
 m), 3.4-3.55 (5H, m), 4.36 (2H, q, J=7.2Hz), 4.454.7 (2H, m), 5.27 (2H, s), 7.1-7.4 (7H, m), 7.457.55 (1H, m), 7.7-7.9 (4H, m)
 (+) ESI-MS (m/z): 602 (M+Na)+
 - (2) Ethyl 4'-[[4-[2-[benzyl(trifluoroacetyl)amino]ethyl]-phenyl]sulfonyl]-2'-(methoxymethoxy)1,1'-biphenyl-3-carboxylate
- 20 NMR (CDCl₃, δ): 1.38 (3H, t, J=7.1Hz), 2.8-2.95 (2H, m), 3.37 (3H, s), 3.45-3.55 (2H, m), 4.36 (2H, q, J=7.1Hz), 4.5-4.7 (2H, m), 5.36 (2H, s), 7.15-7.5 (9H, m), 7.6-7.65 (2H, m), 7.75 (1H, m), 7.85-7.90 (2H, m), 8.05-8.1 (1H, m), 8.13 (1H, m)
- 25 (+) ESI-MS (m/z): 678 (M+Na) +
- (3) Ethyl 4-[[4-[3-[benzyl(trifluoroacetyl)amino]propyl] phenyl]sulfonyl]-2-(methoxymethoxy)benzoate
 NMR (CDCl₃, δ): 1.36 (3H, t, J=7Hz), 1.72-2.00 (2H, m),
 2.59-2.66 (2H, a pair of t, J=7Hz), 3.31, 3.33 (2H,
 a pair of t, J=7Hz), 3.50 (3H, s), 4.36 (2H, q,
 J=7Hz), 4.57, 4.61 (2H, a pair of s), 5.28 (2H, s),
 7.10-7.42 (7H, m), 7.55 (1H, dd, J=8, 2Hz), 7.70 7.95 (4H, m)

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(4) Ethyl 2-benzyloxy~5-[[4-[3-[benzyl(trifluoroacetyl) amino]propyl]phenyl]sulfonyl]benzoate

NMR (CDCl₃, δ): 1.34 (3H, t, J=7Hz), 1.65-2.00 (2H, m),
 2.58 (2H, t, J=7Hz), 3.30 (2H, m), 4.36 (2H, q,
 J=7Hz), 4.56, 4.61 (2H, a pair of s), 5.21 (2H, s),
 7.00-7.50 (13H, m), 7.81 (2H, m), 7.97 (1H, dd,
 J=9, 2Hz), 8.34 (1H, d, J=2Hz)
 (+)ESI-MS (m/z): 662 (M+Na)⁺

10 Preparation 20

The following compounds were obtained according to a similar manner to that of Preparation 14.

(1) Ethyl 4-[[4-[2-(benzylamino)ethyl]phenyl]sulfonyl]-215 hydroxybenzoate

NMR (CDCl₃, δ): 1.30 (3H, t, J=7.1Hz), 2.65-2.9 (4H, m),
3.68 (2H, s), 4.33 (2H, q, J=7.1Hz), 7.1-7.3 (5H,
m), 7.35-7.05 (4H, m), 7.8-7.9 (3H, m)

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(2) Ethyl (R)-3-[4-[[4-(2-aminopropyl)phenyl]sulfonyl]-phenoxy]benzoate

NMR (CDCl₃, δ): 1.12 (3H, d, J=6.2Hz), 1.38 (3H, t, J=7.2Hz), 2.5-2.7 (2H, m), 3.1-3.2 (1H, m), 4.37 (2H, q, J=7.2Hz), 6.95-7.1 (2H, m), 7.2-7.4 (3H, m), 7.47 (1H, t, J=8.0Hz), 7.7 (1H, m), 7.8-8.0 (5H, m)

(+) ESI-MS (m/z): 440 (M+H) +

(+) ESI-MS (m/z): 440 (M+H) +

30 (3) Ethyl 4-[[4-(3-aminopropyl)phenyl]sulfonyl]-2-methylbenzoate

NMR (CDCl₃, δ): 1.38 (3H, t, J=7.1Hz), 1.6-1.85 (2H, m), 2.62 (3H, s), 2.65-2.8 (4H, m), 4.36 (2H, q, J=7.1Hz), 7.33 (2H, d, J=8.3Hz), 7.7-7.9 (4H, m), 7.96 (1H, d, J=8.1Hz)

- (+) ESI-MS (m/z): 362 (M+H) +
- (4) (R)-Ethyl 3-[3-[[4-(2-aminopropyl)phenyl]sulfonyl]phenoxy]benzoate
- 5 NMR (CDCl₃, δ): 1.12 (3H, d, J=6.4Hz), 1.39 (3H, t, J=7.2Hz), 2.55-2.8 (2H, m), 3.1-3.3 (1H, m), 4.38 (2H, q, J=7.2Hz), 7.1-7.7 (9H, m), 7.8-7.9 (3H, m) (+)ESI-MS (m/z): 440 (M+H) +
- 10 (5) Ethyl (R)-4'-[[4-(2-aminopropyl)phenyl]sulfonyl]-1,1'-biphenyl-3-carboxylate

 NMR (CDCl₃, δ): 1.12 (3H, d, J=6.2Hz), 1.41 (3H, t, J=7.2Hz), 2.5-2.8 (2H, m), 3.1-3.3 (1H, m), 4.41 (2H, q, J=7.2Hz), 7.35 (2H, d, J=8.3Hz), 7.54 (1H, t, J=7.8Hz), 7.7-8.15 (8H, m), 8.24 (1H, m)
- 15 t, J=7.8Hz), 7.7-8.15 (8H, m), 8.24 (1H, m) (+) ESI-MS (m/z): 424 (M+H) +
 - (6) Ethyl (R)-3'-[[4-(2-aminopropyl)phenyl]sulfonyl]-1,1'-biphenyl-3-carboxylate
- NMR (CDCl₃, δ): 1.11 (3H, d, J=6.3Hz), 1.41 (3H, t, J=7.2Hz), 2.5-2.8 (2H, m), 3.1-3.25 (1H, m), 4.43 (2H, q, J=7.2Hz), 7.34 (2H, d, J=8.3Hz), 7.4-8.3 (10H, m)
 - (+) ESI-MS (m/z): 424 (M+H) +

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- (+) ESI-MS (m/z): 516 (M+H) +
 - (8) Ethyl (R)-4-[[4-[(2-aminopropyl)oxy]phenyl]-sulfonyl]benzoate
- 35 NMR (CDCl₃, δ): 1.17 (3H, d, J=6.5Hz), 1.39 (3H, t,

36

J=7.2Hz), 3.25-3.45 (1H, m), 3.65-3.8 (1H, m),
3.85-3.95 (1H, m), 4.39 (2H, q, J=7.2Hz), 6.95-7.0
(2H, m), 7.8-8.0 (4H, m), 8.1-8.2 (2H, m)
(+) ESI-MS (m/z): 364 (M+H)+

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- (9) Ethyl 5-[[4-[3-(benzylamino)propyl]phenyl]sulfonyl]-2-hydroxybenzoate
- NMR (DMSO-d₆, δ): 1.32 (3H, t, J=7Hz), 1.78 (2H, quintet, J=7Hz), 2.61 (2H, t, J=7Hz), 2.69 (2H, t, J=7Hz), 3.82 (2H, s), 4.33 (2H, q, J=7Hz), 7.07 (1H, d, J=9Hz), 7.20-7.42 (5H, m), 7.42 (2H, d, J=8Hz), 7.82 (2H, d, J=8Hz), 7.91 (1H, dd, J=9, 2Hz), 8.19 (1H, d, J=2Hz)

(+)APCI-MS (m/z): 454 (M+H) +

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- (10) Ethyl 4-[[4-[3-(benzylamino)propyl]phenyl]sulfonyl]-2-hydroxybenzoate
- NMR (DMSO-d₆, δ): 1.30 (3H, t, J=7Hz), 1.82 (2H, quintet, J=7Hz), 2.65 (2H, t, J=7Hz), 2.72 (2H, t, J=7Hz), 3.87 (2H, s), 4.33 (2H, q, J=7Hz), 7.10-7.55 (9H, m), 7.87 (2H, d, J=8Hz), 7.88 (1H, d, J=8Hz)
- (11) Ethyl 5-[[4-[2-(benzylamino)ethoxy]phenyl]sulfonyl]-2-25 hydroxybenzoate
- NMR (CDCl₃, δ): 1.45 (3H, t, J=7Hz), 3.03 (2H, t, J=5Hz), 3.87 (2H, s), 4.13 (2H, t, J=5Hz), 4.45 (2H, q, J=7Hz), 6.92 (2H, d, J=9Hz), 7.04 (1H, d, J=9Hz), 7.15-7.47 (5H, m), 7.84 (2H, d, J=9Hz), 7.90 (1H, dd, J=9, 2Hz), 8.46 (1H, d, J=2Hz) (+) ESI-MS (m/z): 456 (M+H) +
 - (12) Ethyl 4-[[4-(3-aminopropyl)phenyl]sulfonyl]-2-chlorobenzoate
- 35 NMR (DMSO- d_6 , δ): 1.30 (3H, t, J=7Hz), 1.84 (2H,

37

quintet, J=7Hz), 2.60-2.88 (4H, m), 4.35 (2H, q, J=7Hz), 7.51 (2H, d, J=8Hz), 7.85-8.10 (4H, m), 8.14 (1H, s)

(+) ESI-MS (m/z): 382 (M+H) +

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(13) Ethyl 5-[[4-(3-aminopropyl)phenyl]sulfonyl]-2-methoxybenzoate

NMR (DMSO-d₆, δ): 1.29 (3H, t, J=7Hz), 1.67 (2H, quintet, J=7Hz), 2.35-2.80 (4H, m), 3.90 (3H, s), 4.28 (2H, q, J=7Hz), 7.36 (1H, d, J=9Hz), 7.44 (2H, d, J=8Hz), 7.86 (2H, d, J=8Hz), 8.09 (1H, dd, J=9, 2Hz), 8.12 (1H, d, J=2Hz)

(+) ESI-MS (m/z): 378 (M+H) +

15 Preparation 21

To a solution of 2,2,2-trifluoro-N-[(1R)-1-methyl-2phenylethyl]acetamide (3.75 g) in acetic acid (32 ml) water (6.5 ml) - sulfuric acid (0.97 ml) were added iodine (1.65 g) and periodic acid dihydrate (740 mg) at room 20 temperature, and the mixture was heated to 60-80°C for 5 hours. After being allowed to cool to room temperature, the mixture was partitioned between hexane/ethyl acetate and water. The organic layer was separated, washed successively with water, sodium sulfite solution, water, and brine, dried over magnesium sulfate, and filtered. The filtrate was 25 concentrated and the residue was recrystallized from diisopropyl ether (44 ml) to give 2,2,2-trifluoro-N-[(1R)-2-(4-iodophenyl)-1-methylethyl]acetamide (2.15 g) as a colorless needle.

NMR (CDCl₃, δ): 1.21 (3H, d, J=7Hz), 2.74 (1H, dd, J=14, 7Hz), 2.85 (1H, dd, J=14, 6Hz), 4.26 (1H, m), 6.04 (1H, br s), 6.92 (2H, d, J=8Hz), 7.65 (2H, d, J=8Hz)

(+) ESI-MS (m/z): 380 (M+Na) +

38

Preparation 22

Under nitrogen at room temperature, to a mixture of bis(dibenzylideneacetone)palladium(0) (403 mg) and bis(2diphenylphosphinophenyl)ether (407 mg) was added toluene (90 ml). After being stirred at the same temperature for 15 minutes, (R)-2,2,2-trifluoro-N-[2-(4-iodophenyl)-1methylethyl]acetamide (5 g), potassium tert-butoxide (1.89 g) and 4-methoxybenzenethiol (1.89 ml) were added, and the mixture was stirred at 80°C for 3 hours. The resulting 10 mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with water and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 10:1 to 5:1) to give (R)-2,2,2-15 trifluoro-N-[2-[4-[(4-methoxyphenyl)thio]phenyl]-1methylethyl]acetamide (4.39 g).

NMR (DMSO-d₆, δ): 1.14 (3H, d, J=6.7Hz), 2.73 (2H, d, J=7.1Hz), 3.77 (3H, s), 3.9-4.1 (1H, m), 6.9-7.2 (6H, m), 7.3-7.4 (2H, m)
(+) ESI-MS (m/z): 392 (M+H) +

Preparation 23

20

Under nitrogen at 5°C, to a solution of (R)-2,2,2
trifluoro-N-[2-[4-[(4-methoxyphenyl)thio]phenyl]-1methylethyl]acetamide (4.38 g) in dichloromethane (88 ml)
was added boron tribromide (1M in dichloromethane, 35.6 ml)
dropwise, and the mixture was stirred at room temperature
overnight. The resulting mixture was evaporated under

reduced pressure. The residue was dissolved into a mixture
of saturated aqueous sodium bicarbonate and ethyl acetate.
After separation, the organic layer was washed successively
with water and brine, dried over anhydrous magnesium sulfate,
evaporated under reduced pressure and dried in vacuo to give

(R)-2,2,2-trifluoro-N-[2-[4-[(4-hydroxyphenyl)thio]phenyl]-

39

1-methylethyl]acetamide (3.97 g).

NMR (CDCl₃, δ): 1.20 (3H, d, J=6.6Hz), 2.65-2.9 (2H, m), 4.1-4.35 (1H, m), 6.75-6.9 (2H, m), 6.95-7.15 (4H, m), 7.3-7.4 (2H, m)

5 (+) ESI-MS (m/z): 378 (M+Na) +

Preparation 24

hydroxyphenyl)thio]phenyl]-1-methylethyl]acetamide (500 mg), 3-ethoxycarbonylphenylboronic acid (546 mg), copper(II) 10 acetate (256 mg), powdered molecular sieves 4 Å (500 mg) and pyridine (0.569 ml) in dichloromethane (15 ml) was stirred at room temperature for 4 days. After the resulting mixture was filtered with celite, the filtrate was poured into 0.1N 15 hydrochloric acid and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with saturated aqueous sodium bicarbonate and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column 20 chromatography on silica gel (hexane/ethyl acetate = 5:1) to give ethyl (R)-3-[4-[[4-[2-[(trifluoroacetyl)amino]propyl]phenyl]thio]phenoxy]benzoate (463 mg).

NMR (CDCl₃, δ): 1.22 (3H, d, J=6.6Hz), 1.39 (3H, t, J=6.9Hz), 2.7-2.95 (2H, m), 4.15-4.45 (3H, m), 25 6.9-7.85 (12H, m) (+) ESI-MS (m/z): 526 (M+Na) +

Preparation 25

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The following compounds were obtained according to a 30 similar manner to that of Preparation 6.

(1) Ethyl (R)-3-[4-[[4-[2-[(trifluoroacetyl)amino]propyl]phenyl]sulfonyl]phenoxy]benzoate NMR (CDCl₃, δ): 1.22 (3H, d, J=6.6Hz), 1.37 (3H, t, J=7.1Hz), 2.75-3.05 (2H, m), 4.15-4.45 (3H, m),

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6.95-7.1 (2H, m), 7.2-7.4 (3H, m), 7.47 (1H, t, J=8.0Hz), 7.7 (1H, m), 7.85-7.95 (5H, m) (+) ESI-MS (m/z): 558 (M+Na) +

- 5 (2) tert-Butyl benzyl[2-[4-[[4-(2-formylphenoxy)phenyl]-sulfonyl]phenyl]ethyl]carbamate

 NMR (CDCl₃, δ): 1.41 (9H, s), 2.7-2.9 (2H, m), 3.25-3.5 (2H, m), 4.25-4.5 (2H, m), 6.95-7.4 (10H, m), 7.5-7.65 (1H, m), 7.75-8.0 (6H, m), 10.31 (1H, s)

 (+) ESI-MS (m/z): 594 (M+Na)+
- (4) tert-Butyl [4-[[4-[2-[benzyl(tert-butoxycarbonyl)20 amino]ethyl]phenyl]sulfonyl]phenyl]acetate

 NMR (CDCl₃, δ): 1.39 (9H, br s), 1.42 (9H, s), 2.7-2.9

 (2H, m), 3.25-3.5 (2H, m), 3.56 (2H, s), 4.25-4.45

 (2H, m), 7.1-7.35 (9H, m), 7.8-7.95 (4H, m)

 (+)ESI-MS (m/z): 588 (M+Na)+

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(6) tert-Butyl benzyl[2-[4-[(3-hydroxyphenyl)sulfonyl] phenyl]ethyl]carbamate
 NMR (CDCl₃, δ): 1.38 (9H, br s), 2.7-2.9 (2H, m), 3.25-

41

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3.5 (2H, m), 4.37 (2H, br s), 6.95-7.05 (1H, m), 7.15-7.5 (10H, m), 7.75-7.85 (2H, m)

(+) ESI-MS (m/z): 490 (M+Na) +
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- 5 (7) Ethyl 4-[3-[[4-[2-[benzyl(tert-butoxycarbonyl)amino]-ethyl]phenyl]sulfonyl]phenoxy]benzoate

 NMR (CDCl₃, δ): 1.3-1.45 (12H, m), 2.7-2.9 (2H, m),

 3.3-3.5 (2H, m), 4.3-4.5 (4H, m), 6.95-7.05 (2H, m), 7.1-7.75 (13H, m), 7.82 (2H, d, J=8.2Hz), 8.0-8.1 (2H, m)

 (+) ESI-MS (m/z): 638 (M+Na)+
 - (8) Ethyl 3-[3-[[4-[2-[benzyl(tert-butoxycarbonyl)amino]-ethyl]phenyl]sulfonyl]phenoxy]benzoate
- NMR (CDCl₃, δ): 1.3-1.5 (12H, m), 2.7-2.95 (2H, m), 3.3-3.5 (2H, m), 4.25-4.5 (4H, m), 7.1-7.7 (14H, m), 7.75-7.9 (3H, m) (+)ESI-MS (m/z): 638 (M+Na)⁺
- 20 (9) tert-Butyl benzyl[2-[4-[(4-hydroxyphenyl)sulfonyl]-phenyl]ethyl]carbamate

 (+)ESI-MS (m/z): 490 (M+Na)+

(+) ESI-MS (m/z): 424 (M+Na) +

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(11) tert-Butyl benzyl[2-[4-[(4-hydroxyphenyl)sulfonyl] phenoxy]ethyl]carbamate

NMR (CDCl₃, δ): 1.45 (9H, s), 3.58 (2H, br s), 4.08 (2H,
 br s), 4.53 (2H, s), 6.86 (2H, d, J=8Hz), 6.89 (2H,

42

d, J=8Hz), 7.10-7.42 (5H, m), 7.64-7.90 (4H, m) (+)ESI-MS (m/z): 506 (M+Na)⁺

(12) Methyl 2-benzyloxy-5-[[4-[2-[benzyl(trifluoroacetyl)-amino]ethoxy]phenyl]sulfonyl]benzoate

NMR (CDCl₃, δ): 3.60-3.85 (2H, m), 3.91 (3H, s), 4.03-4.23 (2H, m), 4.77, 4.81 (total 2H, a pair of s), 5.23 (2H, s), 6.91 (2H, d, J=9Hz), 7.07 (1H, d, J=9Hz), 7.14-7.52 (10H, m), 7.85 (2H, d, J=8Hz), 7.96 (1H, dd, J=9, 2Hz), 8.35 (1H, d, J=2Hz) (+) ESI-MS (m/z): 650 (M+Na)+

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Preparation 26

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Under nitrogen at room temperature, to a solution of 4
fluorobenzaldehyde (3.0 g) in N,N-dimethylformamide (60 ml)

was added 4-methoxybenzenethiol (3.3 ml) and potassium

carbonate (3.7 g), and the mixture was stirred at 120°C for 6

hours. The resulting mixture was poured into water and the

aqueous mixture was extracted with ethyl acetate. The

20 organic layer was washed successively with water and brine,

dried over anhydrous magnesium sulfate and evaporated under

reduced pressure. The residue was purified by column

chromatgraphy on silica gel (hexane:ethyl acetate = 10:1) to

give 4-[(4-methoxyphenyl)thio]benzaldehyde (4.9 g).

NMR (CDCl₃, δ): 3.86 (3H, s), 6.95-7.0 (2H, m), 7.1-7.2 (2H, m), 7.45-7.5 (2H, m), 7.65-7.7 (2H, m), 9.89 (1H, s)

(+)APCI-MS (m/z): 245 (M+H)+

30 Preparation 27

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Under nitrogen at room temperature, to a solution of 4-[(4-methoxyphenyl)thio]benzaldehyde (5.1 g) in methanol (51 ml) were added nitromethane (1.7 ml), acetic acid (0.60 ml) and butylamine (1.0 ml), and the mixture was stirred at the same temperature overnight to give precipitates. Water (51

43

ml) was poured into the resulting mixture and the mixture was the mixture was stirred for 30 minutes. The deposits were collected by filtration and the filter cake was washed with water followed by air-drying to give 1-methoxy-4-[[4-(2-nitroethenyl)phenyl]thio]benzene (5.4 g).

NMR (CDCl₃, δ): 3.86 (3H, s), 6.9-7.15 (4H, m), 7.3-7.6 (5H, m), 7.85-7.95 (1H, m) (+)ESI-MS (m/z): 310 (M+Na)⁺

10 Preparation 28

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Under nitrogen at 5°C, to a suspension of lithium aluminum hydride (3.2 g) in tetrahydrofuran (80 ml) was added dropwise 1-methoxy-4-[[4-(2-nitroethenyl)phenyl]thio]benzene (4.8 g) in tetrahydrofuran (50 ml), and the mixture was refluxed for 6.5 hours. The resulting mixture was 15 cooled to 5°C , and to this one was added sodium fluoride (14 g) followed by water (4.5 ml) dropwise carefully. The mixture was vigorously stirred at room temperature for 30 minutes. The precipitates were removed by filtration, and the filter cake was washed with a mixture of ethyl acetate 20 and ethanol (95:5). The filtrate was evaporated under reduced pressure. The residue was dissolved into ethyl acetate (40 ml) and cooled to 5°C. To this one was added 4N hydrogen chloride in 1,4-dioxane (8.4 ml) and the mixture was stirred at room temperature for 30 minutes to deposit 25 the corresponding salt followed by collection by filtration. The filter cake was washed with ethyl acetate and dissolved into a mixture of ethyl acetate and 1N sodium hydroxide. After separation, the organic layer was dried over anhydrous magnesium sulfate, evaporated under reduced pressure and 30 dried to give 2-[4-[(4-methoxyphenyl)thio]phenyl]ethylamine (2.0 g).

NMR (CDCl₃, δ): 2.69 (2H, t, J=6.8Hz), 2.93 (2H, t, J=6.8Hz), 3.81 (3H, s), 6.85-6.95 (2H, m), 7.05-7.2 (4H, m), 7.35-7.45 (2H, m)

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(+)APCI-MS (m/z): 260 (M+H) *

Preparation 29

Under nitrogen at room temperature, to a solution of 2-[4-[(4-methoxyphenyl)thio]phenyl]ethylamine (2.0 g) in dichloromethane (20 ml) was added benzaldehyde (0.78 ml), and the mixture was stirred at the same temperature for 20 minutes. To this one was added toluene and evaporated under reduced pressure. Under nitrogen at 5°C, to a solution of the residue in tetrahydrofuran (20 ml) was added sodium 10 borohydride (0.32 g) followed by methanol (10 ml) dropwise and the mixture was stirred at room temperature for 40 minutes. The resulting mixture was poured into a mixture of ethyl acetate and water, and stirred for 10 minutes. After separation, the organic layer was washed with brine, dried 15 over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (chloroform:methanol = 100:1 to 20:1) to give N-benzyl-N-[2-[4-[(4-methoxyphenyl)thio]-20 phenyl]ethyl]amine (2.0 g). NMR (CDCl $_3$, δ): 2.7-2.9 (4H, m), 3.81 (2H, s), 3.83 (3H, s), 6.85-6.95 (2H, m), 7.05-7.45 (11H, m)

25 Preparation 30

The following compounds were obtained according to a similar manner to that of Preparation 23.

(1) 4-[[4-[2-(Benzylamino)ethyl]phenyl]thio]phenol
30 NMR (DMSO-d₆, δ): 2.65-2.75 (4H, m), 3.71 (2H, s),
6.75-6.85 (2H, m), 6.95-7.35 (11H, m)
(+)APCI-MS (m/z): 336 (M+H)+

(+)APCI-MS (m/z): 350 (M+H) +

(2) $3-[[4-[2-(Benzylamino)ethyl]phenyl]thio]phenol NMR (DMSO-d₆, <math>\delta$): 2.7-2.85 (4H, m), 3.74 (2H, s), 7.55-

45

7.75 (3H, m), 7.05-7.4 (10H, m) (+)APCI-MS (m/z): 336 (M+H)+

- (3) 2,2,2-Trifluoro-N-[3-[4-[(4-hydroxy-3-methylphenyl)sulfonyl]phenyl]propyl]acetamide

 NMR (CDCl₃, δ): 1.8-2.0 (2H, m), 2.24 (3H, s), 2.6-2.75 (2H, m), 3.3-3.45 (2H, m), 6.83 (1H, d, J=8.3Hz), 7.25-7.3 (2H, m), 7.6-7.7 (2H, m), 7.75-7.9 (2H, m)
- 10 (+) ESI-MS (m/z): 424 (M+Na) +
- 20 (5) (R)-N-[2-[4-[(3-Chloro-4-hydroxyphenyl) sulfonyl]-phenyl]-1-methylethyl]-2,2,2-trifluoroacetamide (+)APCI-MS (m/z): 444 (M+Na)+

(+) ESI-MS (m/z): 382 (M+H) +

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(7) 2-[[4-[(2R)-2-(Benzylamino)propyl]phenyl]sulfonyl]-phenol

NMR (DMSO- d_6 , δ): 0.95 (3H, d, J=7Hz), 2.40-3.00 (3H, m), 3.76 (1H, d, J=14Hz), 3.80 (1H, d, J=14Hz), 6.88 (1H, d, J=8Hz), 7.00 (1H, t, J=8Hz), 7.05-

46

7.35 (5H, m), 7.37 (2H, d, J=8Hz), 7.48 (1H, t, J=8Hz), 7.80 (2H, d, J=8Hz), 7.89 (1H, d, J=8Hz) (+) ESI-MS (m/z): 382 (M+H) +

5 (8) N-[3-[4-[(3-Chloro-4-hydroxyphenyl) sulfonyl] phenyl] propyl] -2,2,2-trifluroacetamide

NMR (CDCl₃, δ): 1.92 (2H, quintet, J=7Hz), 2.72 (2H, t,
J=7Hz), 3.38 (2H, q, J=7Hz), 6.15 (1H, s, OH),
6.33 (1H, br s), 7.10 (1H, d, J=9Hz), 7.32 (2H, d,
J=8Hz), 7.75 (1H, dd, J=9, 2Hz), 7.83 (2H, d,
J=8Hz), 7.93 (1H, d, J=2Hz)

(+) ESI-MS (m/z): 444 (M+Na) +

Preparation 31

- Under nitrogen at room temperature, to a solution of 4[[4-[2-(benzylamino)ethyl]phenyl]thio]phenol (794 mg) in
 tetrahydrofuran (8 ml) was added di-tert-butyl dicarbonate
 (775 mg) in tetrahydrofuran (2 ml), and the mixture was
 stirred at the same temperature for 9.5 hours. The
- resulting mixture was evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane:ethyl acetate = 10:1 to 2:1) to give tert-butyl benzyl[2-[4-[(4-hydroxyphenyl)thio]phenyl]ethyl]carbamate (849 mg).
- 25 NMR (CDCl₃, δ): 1.45 (9H, s), 2.6-2.85 (2H, m), 3.25-3.45 (2H, m), 4.3-4.45 (2H, m), 6.75-6.85 (2H, m), 6.9-7.4 (11H, m)
 (+)ESI-MS (m/z): 458 (M+Na)+

30 Preparation 32

Under nitrogen at room temperature, to a solution of tert-butyl benzyl[2-[4-[(4-hydroxyphenyl)thio]phenyl]-ethyl]carbamate (1.8 g) in N,N-dimethylformamide (20 ml) were added potassium carbonate (628 mg) and 2-

35 fluorobenzaldehyde (0.497 ml), and the mixture was stirred

47

at 130°C for 1.5 hours. The resulting mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with water two times and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 10:1 to 5:1) to give tert-butyl benzyl[2-[4-[[4-(2-formylphenoxy)phenyl]thio]phenyl]ethyl]-carbamate (1.76 g).

NMR (CDCl₃, δ): 1.46 (9H, s), 2.6-2.9 (2H, m), 3.25-3.5 (2H, m), 4.25-4.45 (2H, m), 6.9-7.4 (15H, m), 7.45-7.6 (1H, m), 7.9-8.0 (1H, m), 10.47 (1H, s) (+)ESI-MS (m/z): 562 (M+Na)⁺

15 Preparation 33

To a solution of tert-butyl benzyl[2-[4-[[4-(2formylphenoxy)phenyl]sulfonyl]phenyl]ethyl]carbamate (1.17 g) in acetonitrile (18 ml) were added sodium dihydrogenphosphate (51.6 mg) and 30% hydrogen peroxide (0.232 ml) at room temperature. After the mixture was 20 cooled to 5° C, sodium chlorite (333 mg) in water (18 ml) was added dropwise and the mixture was stirred at room temperature for 2.5 days. To the resulting mixture was added sodium sulfite, and the mixture was stirred for 10 25 minutes, followed by being adjusted pH to around 2.5 with 1N hydrochloric acid to give deposits. The precipitates were collected and washed with water followed by dryness in vacuo to give 2-[4-[[4-[2-[benzyl(tert-butoxycarbonyl)amino]ethyl]phenyl]sulfonyl]phenoxy]benzoic acid (1.0 g).

NMR (DMSO-d₆, δ): 1.0-1.4 (9H, m), 2.7-2.9 (2H, m), 3.1-3.45 (2H, m), 4.25-4.5 (2H, m), 6.8-7.5 (10H, m), 7.55-8.0 (7H, m) (-)ESI-MS (m/z): 586 (M-H)

35 Preparation 34

Under nitrogen at room temperature, to a solution of 2-[4-[[4-[2-[benzyl(tert-butoxycarbonyl)amino]ethyl]phenyl]sulfonyl]phenoxy]benzoic acid (1.0 g) in N, Ndimethylformamide (10 ml) were added potassium carbonate 5 (282 mg) and iodoethane (0.15 ml), and the mixture was stirred at the same temperature for 2.5 hours. resulting mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with water two times and brine, 10 dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 3:1 to 12:5) to give ethyl 2-[4-[[4-[2-[benzyl(tertbutoxycarbonyl)amino]ethyl]phenyl]sulfonyl]-15 phenoxy]benzoate (783 mg).

NMR (CDCl₃, δ): 1.06 (3H, t, J=7.1Hz), 1.41 (9H, s), 2.7-2.9 (2H, m), 3.25-3.5 (2H, m), 4.16 (2H, q, J=7.1Hz), 4.25-4.5 (2H, m), 6.85-7.4 (11H, m), 7.5-7.6 (1H, m), 7.75-8.0 (5H, m) (+) ESI-MS (m/z): 638 (M+Na) +

Preparation 35

The following compounds were obtained according to a similar manner to that of Preparation 7.

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- - (+) ESI-MS (m/z): 516 (M+H) +
- (2) Ethyl 2-[3-[[4-[2-(benzylamino)ethyl]phenyl]35 sulfonyl]phenoxy]benzoate

NMR (CDCl₃, δ): 1.04 (3H, t, J=7.2Hz), 2.8-2.95 (4H, m), 3.79 (2H, s), 4.05-4.2 (2H, m), 6.95-7.1 (2H, m), 7.2-7.65 (12H, m), 7.75-7.85 (2H, m), 7.9-8.0 (1H, m)

(+) ESI-MS (m/z): 516 (M+H) +

(3) 3-[[4-[2-(Benzylamino)ethyl]phenyl]sulfonyl]phenol

NMR (CDCl₃, δ): 2.7-3.0 (4H, m), 3.81 (2H, s), 6.9-7.0

(1H, m), 7.1-7.5 (10H, m), 7.75-7.85 (2H, m)

(-)APCI-MS (m/z): 366 (M-H)

(4) Ethyl 4-[3-[[4-[2-(benzylamino)ethyl]phenyl]-sulfonyl]phenoxy]benzoate

NMR (CDCl₃, δ): 1.40 (3H, t, J=7.1Hz), 2.8-2.95 (4H, m), 3.79 (2H, s), 4.38 (2H, q, J=7.1Hz), 6.95-7.05 (2H, m), 7.15-7.4 (8H, m), 7.48 (1H, t, J=8.0Hz), 7.55-7.75 (2H, m), 7.84 (2H, d, J=8.4Hz), 8.0-8.1 (2H, m)

(+) ESI-MS (m/z): 516 (M+H) +

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- (7) 4-[[4-[2-(Benzylamino)ethyl]phenyl]sulfonyl]phenol35 $(+)ESI-MS (m/z): 368 (M+H)^+$

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(8) 4-[[4-[2-(Benzylamino)ethoxy]phenyl]sulfonyl]phenol
NMR (DMSO-d₆, δ): 2.85 (2H, t, J=6Hz), 3.57 (2H, s),
4.10 (2H, t, J=6Hz), 6.90 (2H, d, J=8Hz), 7.09 (2H,
d, J=8Hz), 7.15-7.40 (5H, m), 7.72 (2H, d, J=8Hz),
7.79 (2H, d, J=8Hz)
(+) ESI-MS (m/z): 384 (M+H)+

Preparation 36

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The following compound was obtained according to a similar manner to that of Preparation 26.

4-[(3-Methoxyphenyl)thio]benzaldehyde

NMR (CDCl₃, δ): 3.81 (3H, s), 6.9-7.0 (1H, m), 7.05
7.15 (2H, m), 7.25-7.4 (3H, m), 7.7-7.8 (2H, m),

9.92 (1H, s)

(+)APCI-MS (m/z): 245 (M+H)⁺

Preparation 37

The following compound was obtained according to a similar manner to that of Preparation 27.

1-Methoxy-3-[[4-(2-nitroethenyl)phenyl]thio]benzene NMR (CDCl₃, δ): 3.80 (3H, s), 6.85-7.15 (3H, m), 7.2-25 7.55 (6H, m), 7.9-8.0 (1H, m) (+)ESI-MS (m/z): 310 (M+Na)+

Preparation 38

The following compound was obtained according to a 30 similar manner to that of Preparation 28.

 $2-[4-[(3-Methoxyphenyl)thio]phenyl]ethylamine \\ NMR (CDCl_3, \delta): 2.74 (2H, t, J=6.9Hz), 2.97 (2H, t, J=6.9Hz), 3.75 (3H, s), 6.7-6.9 (3H, m), 7.1-7.4 \\ (5H, m)$

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(+) ESI-MS (m/z): 260 (M+H) +

Preparation 39

The following compounds were obtained according to a similar manner to that of Preparation 29.

(1) N-Benzyl-N-[2-[4-[(3-methoxyphenyl)thio]phenyl]ethyl]-amine

NMR (CDCl₃, δ): 2.75-3.0 (4H, m), 3.78 (3H, s), 3.80 (2H, s), 6.7-6.95 (3H, m), 7.1-7.4 (10H, m) (+)APCI-MS (m/z): 350 (M+H)⁺

- (2) N-Benzyl-N-[3-[4-[(3-methoxyphenyl) sulfonyl] phenyl] propyl] amine
- NMR (CDCl₃, δ): 1.81 (2H, quintet, J=7Hz), 2.52-2.80 (4H, m), 3.77 (2H, s), 3.84 (3H, s), 7.00-7.12 (1H, m), 7.15-7.55 (10H, m), 7.83 (2H, d, J=8Hz) (+)ESI-MS (m/z): 396 (M+H) +
- 20 (3) N-Benzyl-N-[(1R)-2-[4-[(2-methoxyphenyl)sulfonyl]phenyl]-1-methylethyl]amine

 NMR (CDCl₃, δ): 1.07 (3H, d, J=6Hz), 2.68 (1H, dd, J=13,
 6Hz), 2.82 (1H, dd, J=13, 7Hz), 2.94 (1H, m), 3.72

 (1H, d, J=13Hz), 3.73 (3H, s), 3.83 (1H, d,

 J=13Hz), 6.89 (1H, d, J=8Hz), 7.10-7.43 (7H, m),

 7.14 (1H, t, J=8Hz), 7.54 (1H, t, J=8Hz), 7.88 (2H, d, J=8Hz), 8.15 (1H, d, J=8Hz)

30 Preparation 40

The following compound was obtained according to a similar manner to that of Preparation 31.

tert-Butyl benzyl [2-[4-[(3-

(+) ESI-MS (m/z): 396 (M+H) +

35 hydroxyphenyl)thio]phenyl]ethyl]carbamate

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NMR (CDCl₃, δ): 1.45 (9H, br s), 2.7-2.85 (2H, m), 3.3-3.5 (2H, m), 4.37 (2H, s), 6.55-6.7 (2H, m), 6.75-6.85 (1H, m), 7.05-7.4 (10H, m) (+)ESI-MS (m/z): 458 (M+Na)⁺

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Preparation 41

The following compound was obtained according to a similar manner to that of Preparation 32.

Preparation 42

The following compound was obtained according to a similar manner to that of Preparation 33.

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2-[3-[[4-[2-[Benzyl(tert-butoxycarbonyl)amino]ethyl]-phenyl]sulfonyl]phenoxy]benzoic acid

NMR (CDCl₃, δ): 1.0-1.4 (9H, m), 2.7-2.95 (2H, m), 3.2-3.5 (2H, m), 4.25-4.45 (2H, m), 6.8-8.0 (17H, m) (-)ESI-MS (m/z): 586 (M-H)

Preparation 43

The following compound was obtained according to a similar manner to that of Preparation 34.

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Ethyl 2-[3-[[4-[2-[benzyl(tert-butoxycarbonyl)amino]-ethyl]phenyl]sulfonyl]phenoxy]benzoate

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NMR (CDCl<sub>3</sub>, \delta): 1.06 (3H, t, J=7.1Hz), 1.42 (9H, s),
2.7-2.9 (2H, m), 3.25-3.5 (2H, m), 4.15 (2H, q,
J=7.1Hz), 4.25-4.5 (2H, m), 7.0-7.1 (2H, m), 7.1-
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7.6 (12H, m), 7.75-7.85 (2H, m), 7.9-8.0 (1H, m) (+) ESI-MS (m/z): 638 (M+Na)⁺

Preparation 44

5 Under nitrogen at room temperature, to a solution of (R) -2, 2, 2-trifluoro-N-(1-methyl-2-phenylethyl) acetamide (1.5 g) and methyl 5-(chlorosulfonyl)-2-hydroxybenzoate (2.18 g) in 1,2-dichloroethane (15 ml) was added aluminum chloride (3.03 g), and the mixture was stirred at 60-65°C for 4.5hours. After the resulting mixture was cooled to room 10 temperature, chloroform and water were added, followed by being stirred for 30 minutes. After separation, the organic layer was dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (chloroform/ethyl 15 acetate = 20:1) to give methyl (R)-2-hydroxy-5-[[4-[2-[(trifluoroacetyl)amino]propyl]phenyl]sulfonyl]benzoate (2.12 g).

NMR (CDCl₃, δ): 1.21 (3H, d, J=6.7Hz), 2.75-3.05 (2H, m), 3.98 (3H, s), 4.15-4.4 (1H, m), 7.07 (1H, d, J=8.8Hz), 7.32 (2H, d, J=8.3Hz), 7.87 (2H, d, J=8.3Hz), 7.95 (1H, dd, J=2.4, 8.9Hz), 8.48 (1H, d, J=2.4Hz)

(+) ESI-MS (m/z): 468 (M+Na) +

Preparation 45

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Under nitrogen at room temperature, a mixture of methyl (R)-2-hydroxy-5-[[4-[2-[(trifluoroacetyl)amino]propyl]-phenyl]sulfonyl]benzoate (2.1 g) and 7N hydrogen chloride in ethanol (40 ml) was refluxed for 12 hours. The resulting mixture was evaporated under reduced pressure followed by dryness in vacuo to give ethyl (R)-5-[[4-(2-aminopropyl)-phenyl]sulfonyl]-2-hydroxybenzoate hydrochloride (1.97 g). NMR (DMSO-d₆, δ): 1.11 (3H, d, J=6.5Hz), 1.34 (3H, t, J=7.1Hz), 2.8-3.55 (3H, m), 4.37 (2H, q, J=7.1Hz),

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7.22 (1H, d, J=8.7Hz), 7.51 (2H, d, J=8.3Hz), 7.85-8.3 (3H, m) $(+) \text{ESI-MS} \ \, (\text{m/z}): 364 \ \, (\text{M-HCl+H})^{+}$

5 Preparation 46

Ethyl (R)-5-[[4-(2-aminopropyl)phenyl]sulfonyl]-2hydroxybenzoate hydrochloride (1.96 g) was dissolved into a
mixture of chloroform/methanol (4:1) and water, and sodium
bicarbonate (412 mg) was added. After separation, the

10 organic layer was dried over anhydrous magnesium sulfate and
evaporated under reduced pressure. Under nitrogen, a
mixture of the residue and (R)-2-(3-chlorophenyl)oxirane
(758 mg) in ethanol (34 ml) was stirred at 70°C for 19.5
hours. The resulting mixture was evaporated under reduced

15 pressure. The residue was purified by column chromatography
on silica gel (chloroform/methanol = 20:1) to give ethyl 5[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-2-hydroxybenzoate (810 mg).

NMR (CDCl₃, δ): 1.05 (3H, d, J=6.1Hz), 1.45 (3H, t, J=7.2Hz), 2.55-3.0 (5H, m), 4.35-4.6 (3H, m), 7.06 (1H, d, J=8.9Hz), 7.1-7.35 (6H, m), 7.8-8.0 (3H, m), 8.50 (1H, d, J=2.3Hz) (+)ESI-MS (m/z): 518, 520 (M+H)⁺

25 Preparation 47

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Under nitrogen at room temperature, to a solution of 3-phenyl-1-propylamine (100 g) in methanol (500 ml) was added ethyl trifluoroacetate (106 ml) dropwise, and the mixture was stirred at the same temperature for 4 hours. The resulting mixture was evaporated under reduced pressure and dried in vacuo to give 2,2,2-trifluoro-N-(3-phenylpropyl)-acetamide (171 g).

NMR (CDCl₃, δ): 1.85-2.0 (2H, m), 2.69 (2H, t, J=7.4Hz), 3.3-3.5 (2H, m), 7.15-7.4 (5H, m) (+)ESI-MS (m/z): 254 (M+Na)⁺

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Preparation 48

Under nitrogen at 5°C, to a solution of 2,2,2-trifluoro-N-(3-phenylpropyl)acetamide (100 g) in chloroform (800 ml) was added chlorosulfonic acid (144 ml) dropwise, and the 5 mixture was stirred at the same temperature for 1 hour and at room temperature for 36 hours. The resulting mixture was carefully poured into a stirred mixture of water and chloroform under ice-water cooling. After separation, the organic layer was washed with water, dried over anhydrous 10 magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 4:1 to 2:1) to give 4-[3-[(trifluoroacetyl)amino]propyl]benzenesulfonyl chloride (109 15 g).

NMR (CDCl₃, δ): 1.9-2.1 (2H, m), 2.81 (2H, t, J=7.4Hz), 3.35-3.55 (2H, m), 7.4-7.5 (2H, m), 7.95-8.05 (2H, m)

20 Preparation 49

The following compounds were obtained according to a similar manner to that of Preparation 44.

- - (2) (R)-N-[2-[4-[(3-Chloro-4-methoxyphenyl)sulfonyl]-phenyl]-1-methylethyl]-2,2,2-trifluoroacetamide (+)APCI-MS (m/z): 458 (M+Na)+

(+) ESI-MS (m/z): 438 (M+Na) +

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- (4) N-[3-[4-[(3,4-Dihydroxyphenyl)sulfonyl]phenyl]propyl]-2,2,2-trifluoroacetamide
 NMR (DMSO-d₆, δ): 1.78 (2H, quintet, J=7Hz), 2.65 (2H, t, J=7Hz), 3.18 (2H, t, J=7Hz), 6.88 (1H, d, J=8Hz), 7.22 (1H, s), 7.24 (1H, d, J=8Hz), 7.43 (2H, d, J=8Hz), 7.76 (2H, d, J=8Hz)
 (-)ESI-MS (m/z): 402 (M-H)⁻
- (6) N-[3-[4-[(3-Chloro-4-methoxyphenyl) sulfonyl] phenyl] propyl] -2,2,2-trifluoroacetamide
 NMR (CDCl₃, δ): 1.92 (2H, quintet, J=7Hz), 2.72 (2H, t, J=7Hz), 3.38 (2H, q, J=7Hz), 3.94 (3H, s), 6.36 (1H, br s), 7.00 (1H, d, J=9Hz), 7.31 (2H, d, J=8Hz), 7.83 (2H, d, J=8Hz), 7.83 (1H, dd, J=9, 2Hz), 7.91 (1H, d, J=2Hz)
 (+) ESI-MS (m/z): 458 (M+Na) +

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(7) Methyl 2-hydroxy-5-[[4-[3-[(trifluoroacetyl)amino] propyl]phenyl]sulfonyl]benzoate

NMR (CDCl₃, δ): 1.92 (2H, quintet, J=7Hz), 2.72 (2H, t,
 J=7Hz), 3.38 (2H, q, J=7Hz), 4.00 (3H, s), 6.33
 (1H, br s), 7.07 (1H, d, J=9Hz), 7.31 (2H, d,
 J=8Hz), 7.85 (1H, d, J=8Hz), 7.95 (1H, dd, J=9 and
 2Hz), 8.48 (1H, d, J=2Hz), 11.28 (1H, s, OH)
(+) ESI-MS (m/z): 468 (M+Na) +

10 Preparation 50

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Under nitrogen at room temperature, to a solution of methyl (4-hydroxyphenyl) acetate (10 g) in N,N-dimethylformamide (50 ml) were added potassium carbonate (9.3 g) and benzyl bromide (8.0 ml), and the mixture was stirred at 60°C for 1 hour. The resulting mixture was poured into water and the aqueous mixture was extracted with hexane/ethyl acetate (1:1). The organic layer was washed successively with water and brine, dried over anhydrous magnesium sulfate, evaporated under reduced pressure and dried in vacuo to give methyl [4-(benzyloxy)phenyl]acetate (16 g).

NMR (CDCl₃, δ): 3.56 (2H, s), 3.68 (3H, s), 5.05 (2H, s), 6.9-7.0 (2H, m), 7.1-7.5 (7H, m) (+) ESI-MS (m/z): 279 (M+Na)⁺

Preparation 51

To a solution of methyl [4-(benzyloxy)phenyl]acetate (16 g) in methanol (160 ml) was added 1N sodium hydroxide (68.5 ml) at room temperature, and the mixture was stirred at the same temperature for 2 hours. After removal of methanol under reduced pressure, the residue was dissolved into a mixture of water and ethyl acetate. The aqueous layer was adjusted to pH 2-3 with 6N hydrochloric acid to give deposits. The precipitates were collected and washed with water followed by dryness in vacuo to give [4-

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(benzyloxy)phenyl]acetic acid (11 g).

NMR (DMSO- d_6 , δ): 3.48 (2H, s), 5.08 (2H, s), 6.9-7.0 (2H, m), 7.15-7.2 (2H, m), 7.25-7.5 (5H, m) (-)ESI-MS (m/z): 241 (M-H)

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Preparation 52

Under nitrogen, to a suspension of [4-(benzyloxy)phenyl]acetic acid (10.8 g) in dichloromethane (300 ml) were
added concentrated sulfuric acid (0.5 ml) and the excess
amount of isobutene in dryice-acetone bath, and the mixture
was raised to room temperature slowly followed by being
stirred at the same temperature for 3.5 days. The resulting
mixture was poured into saturated aqueous sodium bicarbonate
and the aqueous mixture was extracted with ethyl acetate.
The organic layer was washed successively with saturated
aqueous sodium bicarbonate two times and brine, dried over

aqueous sodium bicarbonate two times and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 10:1) to give tert-butyl [4-(benzyloxy)phenyl]acetate (11.3 g).

NMR (CDCl₃, δ): 1.43 (9H, s), 3.46 (2H, s), 5.05 (2H, s), 6.9-6.95 (2H, m), 7.15-7.5 (7H, m) (+)ESI-MS (m/z): 321 (M+Na)⁺

25 Preparation 53

A mixture of tert-butyl [4-(benzyloxy)phenyl]acetate (11.3 g) and 10% palladium on activated carbon (50% wet, 550 mg) in methanol (110 ml) was stirred at room temperature in the presence of hydrogen at an atmospheric pressure for 5.5 hours. After filtration, the filtrate was evaporated under reduced pressure and dried in vacuo to give tert-butyl (4-hydroxyphenyl)acetate (8.56 g).

NMR (CDCl₃, δ): 1.44 (9H, s), 3.45 (2H, s), 6.7-6.9 (2H, m), 7.05-7.15 (2H, m) (+)ESI-MS (m/z): 231 (M+Na)⁺

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Preparation 54

Under nitrogen at room temperature, to a solution of tert-butyl benzyl[2-[4-[(triisopropylsilyl)thio]phenyl]ethyl]carbamate (210 mg) in toluene (3 ml) were added tert-5 butyl [4-[[(trifluoromethyl)sulfonyl]oxy]phenyl]acetate (157 mg), bis(dibenzylideneacetone)palladium(0) (24.2 mg) bis(2diphenylphosphinophenyl)ether (22.6 mg) and cesium fluoride (70.2 mg), and the mixture was stirred at 80°C for 17 hours. The resulting mixture was poured into water and the aqueous 10 mixture was extracted with ethyl acetate. The organic layer was washed with brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 10:1) to give tert-butyl [4-[[4-[2-15 [benzyl(tert-butoxycarbonyl)amino]ethyl]phenyl]thio]phenyl]acetate (136 mg). NMR (CDCl₃, δ): 1.43 (9H, s), 1.46 (9H, s), 2.65-2.9

NMR (CDCl₃, δ): 1.43 (9H, s), 1.46 (9H, s), 2.65-2.9
(2H, m), 3.25-3.5 (4H, m), 4.3-4.45 (2H, m), 6.95
7.4 (13H, m)
(+)ESI-MS (m/z): 556 (M+Na)⁺

Preparation 55

Under nitrogen at room temperature, to a solution of

tert-butyl [4-[[4-[2-[benzyl(tert-butoxycarbonyl)amino]ethyl]phenyl]sulfonyl]phenyl]acetate (725 mg) in
dichloromethane (5 ml) was added trifluoroacetic acid (1 ml),
and the mixture was stirred at the same temperature for 4
hours. The resulting mixture was evaporated under reduced

pressure. Under nitrogen at room temperature, to the
residue in ethanol (10 ml) was added 4N hydrogen chloride in
1,4-dioxane (2 ml), and the mixture was stirred at the same
temperature overnight. The resulting mixture was evaporated
under reduced pressure. The residue was dissolved into a

mixture of saturated aqueous sodium bicarbonate and ethyl

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acetate. After separation, the organic layer was dried over anhydrous magnesium sulfate, evaporated under reduced pressure and dried in vacuo to give ethyl [4-[[4-[2-(benzylamino)ethyl]phenyl]sulfonyl]phenyl]acetate (573 mg).

NMR (CDCl₃, δ): 1.24 (3H, t, J=7.1Hz), 2.75-2.95 (4H, m), 3.65 (2H, s), 3.79 (2H, s), 4.14 (2H, q, J=7.1Hz), 7.15-7.5 (9H, m), 7.8-7.95 (4H, m) (+) ESI-MS (m/z): 438 (M+H) +

10 Preparation 56

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Under nitrogen at room temperature, to a mixture of bis(dibenzylideneacetone)palladium(0) (13.1 mg) and bis(2diphenylphosphinophenyl)ether (13.3 mg) was added toluene (2 ml). After being stirred at the same temperature for 15 minutes, tert-butyl benzyl[2-(4-iodophenyl)ethyl]carbamate (200 mg) in toluene (2 ml), potassium tert-butoxide (61.6 mq) and triisopropylsilanethiol (0.108 ml) were added, and the mixture was stirred at 80°C for 1 hour. The resulting mixture was poured into saturated aqueous sodium bicarbonate and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with water and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 20:1) to give tert-butyl benzyl[2-4-[(triisopropylsilyl)thio]phenyl]ethyl carbamate (210 mg).

NMR (CDCl₃, δ): 1.07 (18H, d, J=6.3Hz), 1.1-1.3 (3H, m), 1.4-1.6 (9H, m), 2.65-2.85 (2H, m), 3.2-3.45 (2H, m), 4.2-4.35 (2H, m), 6.9-7.45 (9H, m)

Preparation 57

Under nitrogen, a mixture of formic acid (0.828 ml) and acetic anhydride (2.07 ml) was stirred at 5°C for 30 minutes. To this one was added (R)-1-phenoxy-2-propanamine (1.66 g) in dichloromethane (5 ml), and the mixture was stirred at

61

room temperature for 2 hours. The resulting mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with saturated aqueous sodium bicarbonate, water and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 1:1 to 1:2) to give (R)-1-methyl-2-phenoxyethylformamide (147 g).

NMR (CDCl₃, δ): 1.3-1.4 (3H, m), 3.8-4.1 (2H, m), 4.35-

4.5 (1H, m), 6.8-7.05 (3H, m), 7.2-7.4 (2H, m), 8.17 (1H, s)

(+)ESI-MS (m/z): 202 (M+Na)⁺

Preparation 58

A mixture of 4-mercaptophenol (16.2 g) in dimethyl sulfoxide (15 ml) was stirred at 80°C for 5 hours. The resulting mixture was poured into a mixture of water and the aqueous mixture was extracted with hexane/ethyl acetate (1:1). After separation, the organic layer was washed successively with water two times and brine, dried over anhydrous magnesium sulfate, evaporated under reduced pressure and dried in vacuo to give di(4-hydroxyphenyl)-disulfide (16.54 g).

(-)ESI-MS (m/z): 249 (M-H)

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Preparation 59

Under nitrogen at room temperature, to a solution of N-benzylethanolamine (50 g) in methanol (250 ml) was added ethyl trifluoroacetate (59 ml) dropwise, and the mixture was stirred at 45°C for 2 hours. The resulting mixture was evaporated under reduced pressure. The residue was dissolved into a mixture of 1N hydrochloric acid and hexane/ethyl acetate (1:1). After separation, the organic layer was washed successively with water, saturated aqueous sodium bicarbonate and brine, dried over anhydrous magnesium

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sulfate, evaporated under reduced pressure and dried in vacuo to give N-benzyl-2,2,2-trifluoro-N-(2-hydroxyethyl)-acetamide (64 g).

(+)ESI-MS (m/z): 270 (M+Na) +

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Preparation 60

To a solution of (R)-2-chloro-4-[[4-[2-[(trifluoroacetyl)amino]propyl]phenyl]sulfonyl]phenyl trifluoromethanesulfonate (1.0 g) and 3ethoxycarbonylphenylboronic acid (455 mg) in 1,2-10 dimethoxyethane (10 ml) were added tetrakis(triphenylphosphine)palladium(0) (104 mg) and 2M sodium carbonate (1.90 ml) at room temperature, and the mixture was stirred at 80°C for 4 hours. The resulting mixture was poured into water and the aqueous mixture was 15 extracted with ethyl acetate. The organic layer was washed with brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 3:1 to 2:1) to give ethyl (R)-2'-chloro-4'-[[4-[2-20 [(trifluoroacetyl)amino]propyl]phenyl]sulfonyl]-1,1'biphenyl-3-carboxylate (783 mg).

NMR (CDCl₃, δ): 1.23 (3H, d, J=6.7Hz), 1.39 (3H, t, J=7.1Hz), 2.8-3.1 (2H, m), 4.2-4.5 (3H, m), 7.38 (2H, d, J=8.3Hz), 7.4-7.6 (3H, m), 7.8-8.2 (6H, m) (+)ESI-MS (m/z): 576 (M+Na)⁺

Preparation 61

Under nitrogen at room temperature, to a solution of (R)-1-phenoxy-2-propanamine (1.4 g) in methanol (7 ml) was added ethyl trifluoroacetate (1.32 ml) dropwise, and the mixture was stirred at the same temperature overnight. The resulting mixture was evaporated under reduced pressure and dried in vacuo to give (R)-2,2,2-trifluoro-N-(1-methyl-2-phenoxyethyl)acetamide (2.13 g).

63

NMR (CDCl₃, δ): 1.41 (3H, d, J=6.9Hz), 3.9-4.1 (2H, m), 4.3-4.55 (1H, m), 6.85-7.05 (3H, m), 7.2-7.4 (2H, m) (+)ESI-MS (m/z): 270 (M+Na)⁺

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Preparation 62

To a solution of 2,2,2-trifluoro-N-[3-[4-[(3-methoxyphenyl)sulfonyl]phenyl]propyl]acetamide (6.13 g) in 1,4-dioxane (61 ml) was added 1N sodium hydroxide solution (23 ml), and the mixture was stirred at room temperature for 12 hours. After being concentrated, the mixture was partitioned between ethyl acetate and water. The organic layer was washed with brine, dried over magnesium sulfate, and filtered. The filtrate was concentrated to give 3-[4-[(3-methoxyphenyl)sulfonyl]phenyl]propylamine (3.46 g) as a pale yellow oil.

NMR (CDCl₃, δ): 1.76 (2H, quintet, J=7Hz), 2.60-2.82 (4H, m), 3.84 (3H, s), 7.01-7.13 (1H, m), 7.20-7.55 (5H, m), 7.85 (2H, d, J=8Hz) (+)ESI-MS (m/z): 306 (M+H) +

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Preparation 63

Under nitrogen atmosphere, to an ice-cooled solution of 4-iodophenol (15.40 g), triphenylphosphine (22.03 g), and tert-butyl benzyl(2-hydroxyethyl)carbamate (21.05 g) in 25 tetrahydrofuran (123 ml) was added diethyl azodicarboxylate (14.58 g) in tetrahydrofuran (31 ml) for 25 minutes, and the mixture was stirred at room temperature for 2 hours. being concentrated, the mixture was treated with hexane/ethyl acetate (5/1, 180 ml). The precipitate formed 30 was filtered off, the filtrate was concentrated, and the residue was purified by column chromatography (silica gel, hexane/ethyl acetate) to give tert-butyl benzyl[2-(4iodophenoxy)ethyl]carbamate (7.17 g) as a colorless oil. NMR (CDCl₃, δ): 1.45 (9H, s), 3.58 (2H, br s), 4.07 (2H, 35

64

br s), 4.55 (2H, s), 6.62 (2H, d, J=8Hz), 7.10-7.40 (5H, m), 7.53 (2H, d, J=8Hz) (+)ESI-MS (m/z): 476 (M+Na)+

5 Preparation 64

To a solution of N-[2-[4-[[4-[2-[benzyl(2,2,2trifluoroacetyl)amino]ethoxy]phenyl]dithio]phenoxy]ethyl]-Nbenzyl-2,2,2-trifluoroacetamide (359 mg) in ethanol/tetrahydrofuran (2/1, 5.4 ml) was added 10 triphenylphosphine (142 mg), and the mixture was stirred at room temperature for 6 hours. The mixture was partitioned between ethyl acetate and water. The organic layer was separated, washed successively with water and brine, dried over magnesium sulfate, and filtered. The filtrate was concentrated to give N-benzyl-2,2,2-trifluoro-N-[2-(4-15 mercaptophenoxy)ethyl]acetamide (525 mg) as a colorless oil. NMR (CDCl₃, δ): 3.37 (1H, s), 3.55-3.85 (2H, m), 4.00-4.20 (2H, m), 4.80, 4.84 (total 2H, a pair of s),6.75 (2H, d, J=9Hz), 7.05-7.85 (7H, m)

20 (-)APCI-MS (m/z): 354 (M-H)

Preparation 65

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To a solution of methyl 5-iodosalicylate (5.56 g) in N,N-dimethylformamide (56 ml) were added powdered potassium carbonate (3.04 g) and benzyl bromide (2.6 ml), and the mixture was stirred at room temperature for 45 hours. The mixture was partitioned between hexane/ethyl acetate (1/2) and water. The organic layer was separated, washed successively with water and brine, dried over magnesium sulfate, and filtered. The solvent was evaporated to give methyl 2-benzyloxy-5-iodobenzoate (8.07 g) as a pale yellow oil.

NMR (CDCl₃, δ): 3.90 (3H, s), 5.17 (2H, s), 6.78 (1H, d, J=9Hz), 7.26-7.52 (5H, m), 7.69 (1H, dd, J=9, 2Hz), 8.10 (1H, d, J=2Hz)

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(+) ESI-MS (m/z): 391 (M+Na) +

Preparation 66

Chlorosulfonic acid (10 ml) was cooled in an ice bath whereupon methyl salicylate (7.60 g) was added dropwise over 20 minutes. The mixture was heated to 40°C for 30 minutes, allowed to cool to room temperature, and poured onto crashed ice. The precipitate formed was collected, washed with water, and dried in vacuo to give methyl 5-chlorosulfonyl-2-hydroxybenzoate (7.89 g) as a white powder.

NMR (CDCl₃, δ): 4.04 (3H, s), 7.18 (1H, d, J=9Hz), 8.09 (1H, dd, J=9, 2Hz), 8.57 (1H, d, J=2Hz), 11.55 (1H, s, OH)

15 Preparation 67

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Methyl 5-[[4-[[(2R)-2-(formylamino)propyl]oxy]phenyl]-sulfonyl]-2-hydroxybenzoate (1.60 g) and hydrogen chloride in methanol (10-20%, 16 ml) were mixed and stirred at room temperature for 12 hours. The solvent was evaporated to give methyl 5-[[4-[[(2R)-2-aminopropyl]oxy]phenyl]sulfonyl]-2-hydroxybenzoate hydrochloride (1.67 g) as a white solid.

NMR (DMSO-d₆, δ): 1.28 (3H, d, J=7Hz), 3.35-3.75 (1H, m), 3.89 (3H, s), 3.92-4.32 (2H, m), 7.18 (1H, d, J=9Hz), 7.19 (2H, d, J=9Hz), 7.90 (2H, d, J=9Hz), 7.97 (1H, dd, J=9, 2Hz), 8.21 (1H, d, J=2Hz), 11.27 (1H, s, OH)

(+) ESI-MS (m/z): 366 $(free, M+H)^+$

Preparation 68

To a solution of methyl 2-hydroxy-5-[[4-[3[(trifluoroacetyl)amino]propyl]phenyl]sulfonyl]benzoate
(4.43 g) in N,N-dimethylformamide (35 ml) were added
powdered potassium carbonate (2.73 g) and iodomethane (0.93
ml), and the mixture was stirred at 50°C for 2 hours. After
35 being allowed to cool to room temperature, the mixture was

WO 2004/045610

66

partitioned between hexane/ethyl acetate (1/2) and water. The organic layer was separated, washed successively with water and brine, dried over magnesium sulfate, and filtered. The filtrate was concentrated to give methyl 2-methoxy-5-

[[4-[3-[(trifluoroacetyl)amino]propyl]phenyl]sulfonyl]benzoate (4.81 g) as a pale yellow solid.

NMR (CDCl₃, δ): 1.92 (2H, quintet, J=7Hz), 2.68 (2H, t, J=7Hz), 3.38 (2H, q, J=7Hz), 3.86 (3H, s), 3.95 (3H, s), 6.40 (1H, br s), 7.06 (1H, d, J=9Hz), 10 7.31 (2H, d, J=8Hz), 7.85 (2H, d, J=8Hz), 8.03 (1H, dd, J=9, 2Hz), 8.34 (1H, d, J=2Hz) (-)ESI-MS (m/z): 458 (M-H)

Preparation 69

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- 15 The following compounds were obtained according to a similar manner to that of Preparation 22.
 - (1) (R)-2,2,2-Trifluoro-N-[2-[4-[(3-methoxyphenyl)thio]phenyl] -1-methylethyl] acetamide
- 20 NMR (CDCl₃, δ): 1.22 (3H, d, J=6.7Hz), 2.7-2.95 (2H, m), 3.75 (3H, s), 4.2-4.35 (1H, m), 6.7-6.95 (3H, m), 7.05-7.35 (5H, m) (+)ESI-MS (m/z): 392 (M+Na)⁺
- 25 2,2,2-Trifluoro-N-[3-[4-[(3-methoxyphenyl)thio]-(2) phenyl]propyl]acetamide NMR (CDCl₃, δ): 1.92 (2H, quintet, J=7Hz), 2.67 (2H, t, J=7Hz), 3.40 (2H, q, J=7Hz), 3.76 (3H, s), 6.25 (1H, br s), 6.65-6.95 (3H, m), 7.13 (2H, d, J=8Hz),30 7.20 (1H, t, J=8Hz), 7.32 (2H, d, J=8Hz) (+) ESI-MS (m/z): 392 (M+Na) +
 - tert-Butyl benzyl[2-[4-[(4-hydroxyphenyl)thio]phenoxy]ethyl]carbamate NMR (CDCl₃, δ): 1.45 (9H, s), 3.58 (2H, br s), 4.07 (2H,

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br s), 4.55 (2H, s), 5.20 (1H, br s, OH), 6.77 (4H, d, J=8Hz), 7.10-7.42 (9H, m)

(+) ESI-MS (m/z): 474 (M+Na) +

5 (4) Methyl 2-benzyloxy-5-[[4-[2-[benzyl(trifluoroacetyl)-amino]ethoxy]phenyl]thio]benzoate

NMR (CDCl₃, δ): 3.60-3.83 (2H, m), 3.88 (3H, s), 4.02-4.22 (2H, m), 4.81, 4.85 (total 2H, a pair of s), 5.16 (2H, s), 6.80 (2H, d, J=9Hz), 6.93 (1H, d, J=9Hz), 7.15-7.55 (13H, m), 7.80 (1H, d, J=2Hz)

(+) ESI-MS (m/z): 618 (M+Na) +

Preparation 70

The following compounds were obtained according to a similar manner to that of Preparation 24.

- (2) Ethyl 4-[3-[[4-[2-[benzyl(tert-butoxycarbonyl)amino]25 ethyl]phenyl]thio]phenoxy]benzoate
 NMR (CDCl₃, δ): 1.38 (3H, t, J=7.2Hz), 1.4-1.55 (9H, m),
 2.7-2.9 (2H, m), 3.3-3.5 (2H, m), 4.3-4.5 (4H, m),
 6.8-7.4 (15H, m), 7.95-8.0 (2H, m)
 (+)ESI-MS (m/z): 606 (M+Na)+

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(3) Ethyl 3-[3-[[4-[2-[benzyl(tert-butoxycarbonyl)amino]-ethyl]phenyl]thio]phenoxy]benzoate

NMR (CDCl₃, δ): 1.39 (3H, t, J=7.2Hz), 1.4-1.55 (9H, m), 2.65-2.85 (2H, m), 3.25-3.5 (2H, m), 4.3-4.5 (4H, m), 6.75-7.4 (15H, m), 7.64 (1H, m), 7.76 (1H, m)

68

(+) ESI-MS (m/z): 606 (M+Na) +

Preparation 71

The following compound was obtained according to a similar manner to that of Preparation 48.

(R)-4-[2-[(Trifluoroacetyl)amino]propyl]benzenesulfonyl chloride

NMR (CDCl₃, δ): 1.27 (3H, d, J=6.7Hz), 2.92 (1H, dd, J=7.3, 13.6Hz), 3.07 (1H, dd, J=6.1, 13.6Hz), 4.32 (1H, h, J=7.0Hz), 6.19 (1H, br), 7.44 (2H, d, J=8.5Hz), 8.00 (2H, d, J=8.5Hz)

Preparation 72

The following compounds were obtained according to a similar manner to that of Preparation 60.

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(2) Ethyl 2'-(methoxymethoxy)-4'-[[4-[2-[(trifluoroacetyl)amino]ethyl]phenyl]sulfonyl]-1,1'-biphenyl-3carboxylate

NMR (CDCl₃, δ): 1.26 (3H, t, J=7.1Hz), 2.97 (2H, t, J=7.1Hz), 3.93 (3H, s), 2.6-2.65 (2H, m), 4.38 (2H, q, J=7.1Hz), 5.18 (2H, s), 7.36 (2H, d, J=8.4Hz), 7.45-7.55 (2H, m), 7.6-7.7 (2H, m), 7.76 (1H, m), 7.96 (2H, d, J=8.4Hz), 8.05 (1H, d, J=7.8Hz), 8.15 (1H, m)

35 (+) ESI-MS (m/z): 588 (M+Na) +

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Preparation 73

The following compound was obtained according to a similar manner to that of Preparation 21.

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2,2,2-Trifluoro-N-[3-(4-iodophenyl)propyl]acetamide NMR (CDCl $_3$, δ): 1.90 (2H, quintet, J=7Hz), 2.62 (2H, t, J=7Hz), 3.38 (2H, q, J=7Hz), 6.26 (1H, br s), 6.93 (2H, d, J=8Hz), 7.62 (2H, d, J=8Hz)

10 (+) ESI-MS (m/z): 380 (M+Na) +

Preparation 74

The following compound was obtained according to a similar manner to that of Preparation 62.

15

(1R)-2-[4-[(2-Methoxyphenyl)sulfonyl]phenyl]-1-methylethylamine

NMR (CDCl₃, δ): 1.12 (3H, d, J=6Hz), 2.62 (1H, dd, J=13, 8Hz), 2.75 (1H, dd, J=13, 6Hz), 3.08-3.34 (1H, m), 3.77 (3H, s), 6.91 (1H, d, J=8Hz), 7.10 (1H, t, J=8Hz), 7.30 (2H, d, J=8Hz), 7.44-7.64 (1H, m), 7.90 (2H, d, J=8Hz), 8.15 (1H, d, J=8Hz) (+) ESI-MS (m/z): 306 (M+H) +

25 Preparation 75

The following compound was obtained according to a similar manner to that of Preparation 9.

N-[3-[4-[[4-(Benzyloxy)-3-hydroxyphenyl]sulfonyl]30 phenyl]propyl]-2,2,2-trifluoroacetamide

NMR (CDCl₃, δ): 1.89 (2H, quintet, J=7Hz), 2.69 (2H, t, J=7Hz), 3.36 (2H, q, J=7Hz), 5.14 (2H, s), 5.93

(1H, s, OH), 6.60 (1H, br s), 6.97 (1H, d, J=8Hz), 7.15-7.60 (9H, m), 7.80 (2H, d, J=8Hz)

(-)ESI-MS (m/z): 492 (M-H)

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Preparation 76

The following compound was obtained according to a similar manner to that of Preparation 15.

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N-[3-[4-[[4-Benzyloxy-3-(methoxymethoxy)phenyl]-sulfonyl]phenyl]propyl]-2,2,2-trifluoroacetamide

NMR (CDCl₃, δ): 1.95 (2H, quintet, J=7Hz), 2.71 (2H, t, J=7Hz), 3.37 (2H, q, J=7Hz), 3.50 (3H, s), 5.17

(2H, s), 5.24 (2H, s), 6.34 (1H, br s), 6.96 (1H, d, J=9Hz), 7.16-7.50 (7H, m), 7.54 (1H, dd, J=9, 2Hz), 7.67 (1H, d, J=2Hz), 7.83 (2H, d, J=8Hz)

(+) ESI-MS (m/z): 560 (M+Na)+

15 Preparation 77

The following compound was obtained according to a similar manner to that of Preparation 63.

N-[2-[4-[[4-[2-[Benzyl(2,2,2-trifluoroacetyl)amino]-20 ethoxy]phenyl]dithio]phenoxy]ethyl]-N-benzyl-2,2,2trifluoroacetamide

> NMR (CDCl₃, δ): 3.55-3.85 (4H, m), 4.00-4.25 (4H, m), 4.80, 4.84 (total 4H, a pair of s), 6.79 (4H, d, J=8Hz), 7.10-7.50 (14H, m) (+) ESI-MS (m/z): 731 (M+Na)⁺

Example 1

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Under nitrogen at room temperature, to a solution of methyl 4-[[4-(2-aminoethyl)phenyl]sulfonyl]-2-

- pyridinecarboxylate (335 mg) in dimethylsulfoxide (5 ml) was added N,O-bis(trimethylsilyl)acetamide (0.127 ml), and the mixture was stirred at the same temperature for 1 hour. To this one was added (R)-2-(3-chlorophenyl)oxirane (194 mg) and the mixture was stirred at 80°C for 20 hours. The
- 35 resulting mixture was cooled to room temperature and 10%

71

aqueous acetic acid was added. After being stirred for 20 minutes, the mixture was poured into saturated aqueous sodium bicarbonate and the aqueous mixture was extracted with chloroform. The organic layer was washed successively with water and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (chloroform/methanol = 20:1 to 15:1) to give methyl (R)-4-[[4-[2-[[2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]-phenyl]sulfonyl]-2-pyridinecarboxylate (158 mg).

NMR (CDCl₃, δ): 2.6-3.1 (6H, m), 4.03 (3H, s), 4.6-4.7 (1H, m), 7.15-8.05 (8H, m), 8.45-8.75 (2H, m), 8.95 (1H, d, J=5.0Hz) (+)ESI-MS (m/z): 475, 477 (M+H)+

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Example 2

To a suspension of methyl (R)-4-[[4-[2-[[2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-pyridinecarboxylate (155 mg) in a mixture of ethanol (3 ml) and tetrahydrofuran (1.5 ml) was added 1N sodium hydroxide (0.326 ml) at room temperature, and the mixture was stirred at the same temperature for 3.5 hours. The resulting mixture was evaporated under reduced pressure. The residue was purified by reversed phase chromatography to give sodium (R)-4-[[4-[2-[[2-(3-chlorophenyl)-2-hydroxyethyl]amino]-ethyl]phenyl]sulfonyl]-2-pyridinecarboxylate (3.9 mg).

NMR (DMSO- d_6 , δ): 2.55-2.85 (6H, m), 4.5-4.65 (1H, m), 7.2-7.35 (4H, m), 7.48 (2H, d, J=8.3Hz), 7.75-7.8 (1H, m), 7.87 (2H, d, J=8.3Hz), 8.15 (1H, br s), 8.72 (1H, d, J=5.0Hz) (-)ESI-MS (m/z): 459, 461 (M-Na)

Example 3

The following compounds were obtained according to a similar manner to that of Example 6.

- (1) Ethyl 5-[[4-[2-[benzyl](2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-hydroxybenzoate
- 5 NMR (CDCl₃, δ): 1.45 (3H, t, J=7Hz), 2.45-3.00 (6H, m), 3.54 (1H, d, J=13Hz), 3.63 (1H, br s, OH), 3.90 (1H, d, J=13Hz), 4.45 (2H, q, J=7Hz), 4.60 (1H, dd, J=10, 4Hz), 7.05 (1H, d, J=9Hz), 7.05-7.40 (11H, m), 7.80 (2H, d, J=8Hz), 7.92 (1H, dd, J=9, 2Hz), 8.49 (1H, d, J=2Hz), 11.40 (1H, s, OH) (+) ESI-MS (m/z): 594 (M+H) +
- (2) Ethyl 3-[4-[(4-[(2R)-2-[((2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]propyl]phenyl]sulfonyl]phenoxy]15 benzoate
 NMR (CDCl₃, δ): 1.06 (3H, d, J=6.2Hz), 1.37 (3H, t,
 J=7.1Hz), 2.6-3.0 (5H, m), 4.37 (2H, q, J=7.1Hz),
 4.55 (1H, dd, J=3.8, 8.5Hz), 6.95-7.1 (2H, m),

20 (+) ESI-MS (m/z): 594, 596 (M+H) +

(3) Ethyl (R)-2-[4-[[4-[2-[benzyl[2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]phenoxy]-benzoate

7.1-7.55 (8H, m), 7.7 (1H, m), 7.8-7.95 (5H, m)

- NMR (CDCl₃, δ): 1.06 (3H, t, J=7.1Hz), 2.5-2.95 (6H, m), 3.55 (1H, d, J=13.4Hz), 3.91 (1H, d, J=13.4Hz), 4.16 (2H, q, J=7.1Hz), 4.62 (1H, dd, J=3.5, 9.8Hz), 6.85-7.35 (15H, m), 7.5-7.6 (1H, m), 7.7-8.0 (5H, m)
- 30 (+) ESI-MS (m/z): 670, 672 (M+H) $^+$
 - (4) Ethyl (R)-2-[3-[[4-[2-[benzyl[2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]phenoxy]-benzoate
- 35 NMR (CDCl₃, δ): 1.06 (3H, t, J=7.1Hz), 2.5-2.95 (6H, m),

73

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3.56 (1H, d, J=13.4Hz), 3.92 (1H, d, J=13.4Hz),
4.15 (2H, d, J=7.1Hz), 4.62 (1H, dd, J=3.7, 9.8Hz),
6.95-7.6 (18H, m), 7.75-7.85 (2H, m), 7.9-8.0 (1H,
m)
(+)ESI-MS (m/z): 670 (M+H) +
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(5) Ethyl (R)-[4-[[4-[2-[benzyl[2-(3-chlorophenyl)-2hydroxyethyl]amino]ethyl]phenyl]sulfonyl]phenyl]acetate
NMR (CDCl₃, δ): 1.25 (3H, t, J=7.3Hz), 2.52.95 (6H, m),
3.55 (1H, d, J=13.4Hz), 3.64 (2H, s), 3.90 (1H, d,
J=13.4Hz), 4.12 (2H, t, J=7.3Hz), 4.61 (1H, dd,
J=3.7, 9.8Hz), 7.1-7.35 (11H, m), 7.41 (2H, d,
J=8.3Hz), 7.75-7.95 (4H, m)
(+) ESI-MS (m/z): 592, 594 (M+H) +

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- (7) Ethyl 3-[3-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]propyl]phenyl]sulfonyl]phenoxy]25 benzoate
 NMR (CDCl₃, δ): 1.07 (3H, d, J=6.2Hz), 1.38 (3H, t,
 J=7.2Hz), 2.6-3.0 (5H, m), 4.37 (2H, q, J=7.2Hz),
 4.5-4.6 (1H, m), 7.1-7.7 (13H, m), 7.8-7.9 (3H, m)
 (+)APCI-MS (m/z): 594 (M+H)+

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74

7.1-7.35 (6H, m), 7.55 (1H, t, J=7.7Hz), 7.65-8.1 (8H, m), 8.2-8.25 (1H, m) (+) ESI-MS (m/z): 578, 580 (M+H)+

- 5 (9) Ethyl 3'-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-1,1'-biphenyl-3-carboxylate

 NMR (CDCl₃, δ): 1.05 (3H, d, J=6.1Hz), 1.42 (3H, t, J=7.2Hz), 2.55-3.0 (5H, m), 4.42 (2H, q, J=7.2Hz), 4.45-4.55 (1H, m), 7.1-7.35 (6H, m), 7.45-7.65 (2H, m), 7.7-8.3 (8H, m)

 (+) ESI-MS (m/z): 578 (M+H)+

(11) Ethyl (R)-3-[3-[[4-[2-[benzyl[2-(3-chlorophenyl)-2hydroxyethyl]amino]ethyl]phenyl]sulfonyl]phenoxy]benzoate

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NMR (CDCl₃, δ): 1.38 (3H, t, J=7.1Hz), 2.5-2.95 (6H, m), 3.55 (1H, d, J=13.4Hz), 3.91 (1H, d, J=13.4Hz), 4.37 (2H, q, J=7.1Hz), 7.1-7.5 (15H, m), 7.55-7.7 (3H, m), 7.75-7.9 (3H, m) (+)ESI-MS (m/z): 670, 672 (M+H)⁺

30 (12) Ethyl 5-[[4-[3-[[(2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]propyl]phenyl]sulfonyl]-2methoxybenzoate
NMR (CDCl₃, δ): 1.38 (3H, t, J=7Hz), 1.82 (2H, quintet,

J=7Hz), 2.55-3.00 (6H, m), 3.93 (3H, s), 4.36 (2H, quintet, d, J=7Hz), 4.69 (1H, dd, J=9, 4Hz), 7.04 (1H, d,

75

J=9Hz), 7.10-7.45 (6H, m), 7.83 (2H, d, J=8Hz), 8.02 (1H, dd, J=9, 2Hz), 8.32 (1H, d, J=2Hz) (+)ESI-MS (m/z): 532 (M+H)+

- 5 (13) Ethyl (R)-4-[3-[[4-[2-[benzyl[2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]phenoxy]-benzoate
- NMR (CDCl₃, δ): 1.39 (3H, t, J=7.1Hz), 2.55-2.95 (6H, m), 3.55 (1H, d, J=13.4Hz), 3.91 (1H, d, J=13.4Hz), 4.38 (2H, q, J=7.1Hz), 4.61 (1H, dd, J=3.6, 9.8Hz), 6.95-7.05 (2H, m), 7.1-7.35 (12H, m), 7.4-7.75 (3H, m), 7.80 (2H, d, J=8.2Hz), 8.0-8.1 (2H, m) (+) ESI-MS (m/z): 670, 672 (M+H) +
- 15 (14) Ethyl 4'-[[4-[2-[benzyl[2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2'-hydroxy-1,1'-biphenyl-3-carboxylate

 NMR (CDCl₃, δ): 1.38 (3H, t, J=7.1Hz), 2.45-3.0 (6H, m),
 3.54 (1H, d, J=13.4Hz), 3.92 (1H, d, J=13.4Hz),
 4.38 (2H, q, J=7.1Hz), 4.53 (1H, dd, J=3.8, 9.9Hz),
 7.0-7.7 (16H, m), 7.90 (2H, d, J=8.3Hz), 8.0-8.2 (2H, m)
- 25 (15) Ethyl 4-[[4-[[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]oxy]phenyl]sulfonyl]benzoate

 NMR (CDCl₃, δ): 1.19 (3H, d, J=6.5Hz), 1.39 (3H, t,

 J=7.1Hz), 2.71 (1H, dd, J=9.0, 12.2Hz), 2.97 (1H,

 dd, J=3.7, 12.2Hz), 3.05-3.2 (1H, m), 3.8-4.0 (2H,

 m), 4.39 (2H, q, J=7.1Hz), 4.63 (1H, dd, J=3.6,

 8.9Hz), 6.9-7.0 (2H, m), 7.15-7.4 (4H, m), 7.8-8.0

 (4H, m), 8.1-8.2 (2H, m)

 (+) ESI-MS (m/z): 518, 520 (M+H) +
- 35 (16) 3-[[4-[3-[Benzyl](2R)-2-(3-chlorophenyl)-2-

(+)ESI-MS (m/z): 670, 672 (M+H)+

WO 2004/045610

5

76

hydroxyethyl]amino]propyl]phenyl]sulfonyl]phenol NMR (CDCl₃, δ): 1.81 (2H, quintet, J=7Hz), 2.35-2.80 (6H, m), 3.48 (1H, d, J=13Hz), 3.86 (1H, d, J=13Hz), 4.59 (1H, dd, J=10, 4Hz), 6.90-7.60 (15H, m), 7.80 (2H, d, J=8Hz) (+) ESI-MS (m/z): 536 (M+H) +

- (17) 4-[[4-[2-[Benzyl](2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]ethoxy]phenyl]sulfonyl]phenol 10 NMR (CDCl₃, δ): 2.65 (1H, dd, J=13, 10Hz), 2.82-3.22 (2H, m), 2.85 (1H, dd, J=13, 4Hz), 3.69 (1H, d, J=13Hz), 3.86-4.18 (2H, m), 3.94 (1H, d, J=13Hz), 4.64 (1H, dd, J=10, 3Hz), 6.85 (2H, d, J=8Hz), 6.91 (2H, d, J=8Hz), 7.05-7.40 (9H, m), 7.76 (2H, 15 d, J=8Hz), 7.81 (2H, d, J=8Hz) (+) ESI-MS (m/z): 538 (M+H) +
- (18) 2-[[4-[(2R)-2-[Benzyl](2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]propyl]phenyl]sulfonyl]phenol 20 NMR (CDCl₃, δ): 1.03 (3H, d, J=6Hz), 2.40-2.90 (4H, m), 3.00-3.25 (1H, m), 3.47 (1H, d, J=13Hz), 3.56 (1H, br s, OH), 3.80 (1H, d, J=13Hz), 4.56 (1H, dd, J=10, 4Hz), 6.85-7.55 (14H, m), 7.66 (1H, t, J=8Hz), 7.77 (2H, d, J=8Hz), 9.23 (1H, br s) 25 (-) ESI-MS (m/z): 534 (M-H)
 - (19) Ethyl 5-[[4-[3-[benzyl[(2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]propyl]phenyl]sulfonyl]-2hydroxybenzoate
- NMR (CDCl₃, δ): 1.45 (3H, t, J=7Hz), 1.80 (2H, quintet, 30 J=7Hz), 2.32-2.80 (6H, m), 3.48 (1H, d, J=13Hz), 3.87 (1H, d, J=13Hz), 3.90 (1H, br s, OH), 4.46 (2H, q, J=7Hz), 4.60 (1H, dd, J=10, 4Hz), 7.05 (1H, d, J=9Hz), 7.05-7.45 (11H, m), 7.80 (2H, d, J=8Hz), 35 7.93 (1H, dd, J=9, 2Hz), 8.49 (1H, d, J=2Hz),

77

11.40 (1H, s, OH)

15 (21) Ethyl 5-[[4-[2-[benzyl[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethoxy]phenyl]sulfonyl]-2-hydroxybenzoate

NMR (CDCl₃, δ): 1.49 (3H, t, J=7Hz), 2.64 (1H, dd, J=13, 10Hz), 2.83-3.20 (2H, m), 2.85 (1H, dd, J=13, 4Hz), 3.69 (1H, d, J=13Hz), 3.90-4.10 (2H, m), 3.94 (1H, d, J=13Hz), 4.46 (2H, q, J=7Hz), 4.64 (1H, dd, J=10, 4Hz), 6.93 (2H, d, J=9Hz), 7.05 (1H, d, J=9Hz), 7.10-7.38 (9H, m), 7.85 (2H, d, J=9Hz), 7.92 (1H, dd, J=9, 2Hz), 8.47 (1H, d, J=2Hz), 11.38 (1H, s, OH) (+) ESI-MS (m/z): 610 (M+H) +

(22) Ethyl 5-[[4-[[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]oxy]phenyl]sulfonyl]-2-hydroxybenzoate

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NMR (CDCl₃, δ): 1.19 (3H, d, J=6Hz), 1.45 (3H, t, J=7Hz), 2.70 (1H, dd, J=12, 9Hz), 2.97 (1H, dd, J=12, 4Hz), 3.00-3.25 (1H, m), 3.72-4.00 (2H, m), 4.45 (2H, q, J=7Hz), 4.63 (1H, dd, J=9, 4Hz), 6.96 (2H, d, J=9Hz), 7.05 (1H, d, J=9Hz), 7.12-7.45 (4H,

78

- m), 7.86 (2H, d, J=9Hz), 7.91 (1H, dd, J=9, 2Hz), 8.46 (1H, d, J=2Hz)

 (-)ESI-MS (m/z): 532 (M-H)
- 5 (23) Ethyl 2-chloro-4-[[4-[3-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]benzoate

 NMR (CDCl₃, δ): 1.39 (3H, t, J=7Hz), 1.94 (2H, quintet,

 J=7Hz), 2.60-3.10 (6H, m), 4.40 (2H, q, J=7Hz),

 4.89 (1H, dd, J=9, 4Hz), 7.10-7.45 (6H, m), 7.70
 7.97 (4H, m), 7.99 (1H, s)

 (+) ESI-MS (m/z): 536 (M+H) +

Example 4

The following compound was obtained according to a similar manner to that of Example 23.

Ethyl 5-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-hydroxybenzoatehydrochloride

- 20 NMR (DMSO-d₆, δ): 1.34 (3H, t, J=7Hz), 2.92-3.32 (6H, m), 4.37 (2H, q, J=7Hz), 4.98 (1H, m), 6.33 (1H, br s, OH), 7.19 (1H, d, J=9Hz), 7.25-7.60 (6H, m), 7.91 (2H, d, J=8Hz), 8.00 (1H, dd, J=9, 2Hz), 8.23 (1H, d, J=2Hz)
- 25 (+) ESI-MS (m/z): 504 (free, M+H) $^{+}$

Example 5

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The following compounds were obtained according to a similar manner to that of Example $8\,.$

79

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m), 7.65 (1H, dd, J=9, 2Hz), 7.73 (2H, d, J=8Hz), 8.13 (1H, d, J=2Hz), 18.20 (1H, br s, OH) (-) ESI-MS (m/z): 474 (free, M-H)
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5 (2) Sodium (R)-2-[4-[[4-[2-[[2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]phenoxy]-benzoate

NMR (DMSO- d_6 , δ): 2.65-2.85 (6H, m), 4.5-4.65 (2H, m), 6.8-6.95 (3H, m), 7.1-7.6 (9H, m), 7.75-7.9 (4H, m)

(-) ESI-MS (m/z): 550, 552 $(M-Na)^-$

- (3) Sodium 3-[4-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]phenoxy]-benzoate
- NMR (DMSO- d_6 , δ): 0.90 (3H, d, J=5.9Hz), 2.4-2.95 (5H, m), 4.45-4.55 (1H, m), 6.95-7.5 (11H, m), 7.65-7.95 (5H, m)
 - (-) ESI-MS (m/z): 564, 566 (M-Na)

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- (4) Sodium (R)-2-[3-[[4-(2-[[2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl)phenyl]sulfonyl]phenoxy]-benzoate
- NMR (DMSO-d₆, δ): 2.55-2.85 (6H, m), 4.55-4.7 (1H, m), 25 6.85-7.6 (14H, m), 7.80 (2H, d, J=8.2Hz) (-)ESI-MS (m/z): 550, 552 (M-Na)
 - (5) Sodium 5-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-2-
- 30 hydroxybenzoate

NMR (DMSO-d₆, δ): 1.06 (3H, d, J=6.2Hz), 2.6-3.3 (5H, m), 4.8-4.95 (1H, m), 6.74 (1H, d, J=8.8Hz), 7.25-7.55 (6H, m), 7.68 (1H, dd, J=2.6, 8.6Hz), 7.82 (2H, d, J=8.3Hz), 8.15 (1H, m)

35 (-)ESI-MS (m/z): 488, 490 (M-Na)

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(6) Sodium 3-[3-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]phenoxy]-benzoate
```

5 NMR (DMSO- d_6 , δ): 1.04 (3H, d, J=6.1Hz), 2.4-2.9 (5H, m), 4.5-4.6 (1H, m), 7.0-7.05 (1H, m), 7.2-7.9 (15H, m) (-)ESI-MS (m/z): 564, 566 (M-Na)

10 (7) Sodium 4'-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-1,1'-biphenyl-3-carboxylate

NMR (DMSO-d₆, δ): 0.92 (3H, d, J=5.9Hz), 2.4-2.95 (5H, m), 4.55-4.65 (1H, m), 7.2-7.55 (7H, m), 7.75-8.1

(8H, m), 8.2 (1H, m)

(8) Sodium 3'-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]propyl]phenyl]sulfonyl]-1,1'20 biphenyl-3-carboxylate

(-) ESI-MS (m/z): 548, 550 $(M-Na)^-$

NMR (DMSO- d_6 , δ): 0.89 (3H, d, J=5.9Hz), 2.5-2.9 (5H, m), 4.5-4.9 (1H, m), 7.15-7.45 (7H, m), 7.55-7.75 (2H, m), 7.85-8.0 (5H, m), 8.1-8.15 (2H, m) (-)ESI-MS (m/z): 548, 550 (M-Na)

25

(9) Sodium (R)-3'-[[4-[2-[[2-(3-chlorophenyl)-2hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-1,1'biphenyl-4-carboxylate

NMR (DMSO- d_6 , δ): 2.55-2.9 (6H, m), 4.55-4.65 (1H, m), 7.2-7.5 (6H, m), 7.6-7.8 (3H, m), 7.85-8.1 (6H, m), 8.18 (1H, m) (-)ESI-MS (m/z): 535 (M-Na)

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biphenyl-3-carboxylate
          NMR (DMSO-d_6, \delta): 2.5-2.8 (6H, m), 4.5-4.6 (1H, m),
               7.2-7.5 (7H, m), 7.6-7.8 (2H, m), 7.85-8.0 (5H, m),
               8.1-8.15 (2H, m)
 5
          (-)ESI-MS (m/z): 534 (M-Na)
     (11) Sodium (R)-3'-[[4-(2-[[2-(3-chlorophenyl)-2-
          hydroxyethyl]amino]ethyl)phenyl]sulfonyl]-1,1'-
          biphenyl-2-carboxylate
          NMR (DMSO-d_6, \delta): 2.5-2.9 (6H, m), 4.55-4.7 (1H, m),
10
               7.15-8.0 (16H, m)
          (-) ESI-MS (m/z): 534, 536 (M-Na)^-
     (12) Sodium (R)-4-[3-[[4-[2-[[2-(3-chlorophenyl)-2-
15
          hydroxyethyl]amino]ethyl]phenyl]sulfonyl]phenoxy]-
          benzoate
          NMR (DMSO-d_{6}, \delta): 2.5-2.9 (6H, m), 4.45-4.6 (1H, m),
               6.85-7.0 (2H, m), 7.15-7.5 (8H, m), 7.5-7.7 (2H,
               m), 7.7-8.0 (4H, m)
20
          (-)ESI-MS (m/z): 550, 552 (M-Na)
     (13) Sodium (R)-3-[3-[[4-[2-[[2-(3-chlorophenyl)-2-
          hydroxyethyl]amino]ethyl]phenyl]sulfonyl]phenoxy]-
          benzoate
25
          NMR (DMSO-d_6, \delta): 2.55-2.85 (6H, m), 4.55-4.7 (1H, m),
               7.0-7.1 (1H, m), 7.2-7.5 (10H, m), 7.55-7.9 (5H,
               m)
          (-)ESI-MS (m/z): 550, 552 (M-Na)^-
30
     (14) Sodium (R)-4'-[[4-[2-[[2-(3-chlorophenyl)-2-
          hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2'-hydroxy-
          1,1'-biphenyl-3-carboxylate
         NMR (DMSO-d_6, \delta): 2.4-3.0 (6H, m), 4.2-4.4 (1H, m),
               7.2-7.65 (11H, m), 7.75-7.9 (3H, m), 8.07 (1H, m)
35
          (-)ESI-MS (m/z): 550, 552 (M-Na)^-
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- (15) Sodium [3-[[4-[3-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]phenoxy]-acetate
- NMR (DMSO- d_6 , δ): 1.67 (2H, quintet, J=7Hz), 2.40-2.80 (6H, m), 4.17 (2H, s), 4.60 (1H, m), 5.51 (1H, br s, OH), 6.92-7.60 (1H, m), 7.82 (2H, d, J=8Hz) (-)ESI-MS (m/z): 502 (free, M-H)
- 10 (16) Sodium 3-[[4-[3-[[(2R)-2-(3-chlorphenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]benzoate

 NMR (DMSO-d₆, δ): 1.66 (2H, quintet, J=7Hz), 2.40-2.80

 (6H, m), 4.60 (1H, m), 5.44 (1H, br s, OH), 7.15
 7.60 (7H, m), 7.72-7.92 (3H, m), 8.07 (1H, d,

 J=8Hz), 8.30 (1H, s)

 (-)ESI-MS (m/z): 472 (free, M-H)

(17) Sodium [4-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2-

- hydroxyethyl]amino]ethoxy]phenyl]sulfonyl]phenoxy]
 acetate

 NMR (DMSO-d₆, δ): 2.55-3.00 (4H, m), 4.08 (2H, m), 4.20

 (2H, s), 4.63 (1H, m), 5.50 (1H, br s, OH), 6.93

 (2H, d, J=8Hz), 7.08 (2H, d, J=8Hz), 7.15-7.45 (4H, m), 7.75 (2H, d, J=8Hz), 7.80 (2H, d, J=8Hz)

 (+)ESI-MS (m/z): 504 (free, M+H)+
- (18) Sodium 4-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]ethoxy]phenyl]sulfonyl]benzoate
 NMR (DMSO-d₆, δ): 2.58-3.00 (4H, m), 4.08 (2H, m), 4.63

 (1H, m), 5.47 (1H, br s, OH), 7.11 (2H, d, J=8Hz),
 7.20-7.45 (4H, m), 7.79 (2H, d, J=8Hz), 7.84 (2H,
 d, J=8Hz), 7.98 (2H, d, J=8Hz)
 (+)ESI-MS (m/z): 474 (free, M+H)+
- 35 (19) Sodium [2-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-

WO 2004/045610

hydroxyethyl]amino]propyl]phenyl]sulfonyl]phenoxy]acetate

NMR (DMSO- d_6 , δ): 0.93 (3H, d, J=6Hz), 2.40-3.10 (5H, m), 4.03 (2H, s), 4.54 (1H, m), 6.04 (1H, br s, 5 OH), 6.82-7.62 (9H, m), 7.78-8.05 (3H, m) (-)ESI-MS (m/z): 502 (free, M-H)

- (20) Sodium 2-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]propyl[phenyl]sulfonyl]benzoate NMR (DMSO- d_6 , δ): 0.74 (3H, d, J=6Hz), 2.50-3.20 (5H, 10 m), 4.72 (1H, m), 7.10-7.60 (9H, m), 7.80-8.15 (3H, m) (-) ESI-MS (m/z): 472 $(free, M-H)^-$
- (21) Sodium 4'-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2-15 hydroxyethyl]amino]ethoxy]phenyl]sulfonyl]-1,1'biphenyl-3-carboxylate NMR (DMSO- d_6 , δ): 2.58-3.02 (4H, m), 4.10 (2H, m), 4.64 (1H, m), 5.56 (1H, br s, OH), 7.05-7.75 (8H, m), 20 7.75-8.10 (7H, m), 8.20 (1H, s) (-) ESI-MS (m/z): 550 $(free, M-H)^-$
- (22) Sodium 4'-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2hydroxyethyl)amino]ethoxy]phenyl]sulfonyl]-1,1'-25 biphenyl-4-carboxylate NMR (DMSO- d_6 , δ): 2.60-3.05 (4H, m), 4.12 (2H, m), 4.66 (1H, m), 5.58 (1H, br s, OH), 7.15 (2H, d, J=8Hz), 7.17-7.50 (4H, m), 7.63 (2H, d, J=8Hz), 7.80-8.18 (8H, m) 30

(+) ESI-MS (m/z): 550 $(free, M+H)^+$

35

(23) Sodium 4'-[[4-[3-[[(2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]propyl]phenyl]sulfonyl]-1,1'biphenyl-3-carboxylate NMR (DMSO- d_6 , δ): 1.67 (2H, quintet, J=7Hz), 2.40-2.80

84

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(6H, m), 4.60 (1H, m), 5.48 (1H, br s, OH), 7.10-8.28 (16H, m)
(+)ESI-MS (m/z): 550 (free, M+H)+
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5 (24) Sodium 4'-[[4-[3-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-1,1'-biphenyl-4-carboxylate

NMR (DMSO-d₆, δ): 1.67 (2H, quintet, J=7Hz), 2.40-2.80

(6H, m), 4.61 (1H, m), 5.53 (1H, br s, OH), 7.05
8.20 (16H, m)

(+) ESI-MS (m/z): 550 (free, M+H) +

(25) Sodium 3-[4-[[4-[3-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]phenoxy]-

15 benzoate

NMR (DMSO-d₆, δ): 1.67 (2H, quintet, J=7Hz), 2.40-2.80 (6H, m), 4.60 (1H, m), 5.51 (1H, br s, OH), 6.95-8.00 (16H, m)

(+) ESI-MS (m/z): 566 $(free, M+H)^+$

20

(26) Sodium 3'-[[4-[3-[[(2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]propyl]phenyl]sulfonyl]-1,1'biphenyl-3-carboxylate

NMR (DMSO-d₆, δ): 1.65 (2H, quintet, J=7Hz), 2.40-2.80 (6H, m), 4.61 (1H, m), 5.68 (1H, br s, OH), 7.10-8.30 (1H, m)

(+) ESI-MS (m/z): 550 $(free, M+H)^+$

(27) Sodium 3-[3-[[4-[3-[[(2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]propyl]phenyl]sulfonyl]phenoxy]benzoate

NMR (DMSO-d₆, δ): 1.65 (2H, quintet, J=7Hz), 2.40-2.80 (6H, m), 4.61 (1H, m), 6.90-8.05 (16H, m) (+)ESI-MS (m/z): 566 (free, M+H)⁺

85

(28) Sodium 5-[[4-[3-[[(2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]propyl]phenyl]sulfonyl]-2hydroxybenzoate

NMR (DMSO-d₆, δ): 1.64 (2H, quintet, J=7Hz), 2.40-2.90

(6H, m), 4.63 (1H, m), 6.73 (1H, d, J=9Hz), 7.107.50 (6H, m), 7.66 (1H, dd, J=9, 2Hz), 7.75 (2H, d, J=8Hz), 8.14 (1H, d, J=2Hz)
(+)ESI-MS (m/z): 490 (free, M+H)+
10 (29) Sodium 4-[[4-[3-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-2-

hydroxyethyl]amino]propyl]phenyl]sulfonyl]-2hydroxybenzoate

NMR (DMSO-d₆, δ): 1.77 (2H, quintet, J=7Hz), 2.50-2.90

(6H, m), 4.72 (1H, m), 7.00-7.55 (8H, m), 7.83 (2H,
d, J=8Hz), 7.84 (1H, d, J=8Hz)

(+)ESI-MS (m/z): 490 (free, M+H) +

- (30) Sodium 5-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethoxy]phenyl]sulfonyl]-2
 hydroxybenzoate

 NMR (DMSO-d₆, δ): 2.55-3.05 (4H, m), 4.08 (2H, m), 4.64

 (1H, m), 5.45 (1H, br s, OH), 6.72 (1H, d, J=9Hz),

 7.09 (2H, d, J=9Hz), 7.15-7.45 (4H, m), 7.64 (1H, dd, J=9, 2Hz), 7.77 (2H, d, J=9Hz), 8.12 (1H, d, J=2Hz)

 (-) ESI-MS (m/z): 490 (free, M-H)
- (31) Sodium 5-[[4-[[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]oxy]phenyl]sulfonyl]-2-hydroxybenzoate

 NMR (DMSO-d₆, δ): 1.21 (3H, d, J=6Hz), 2.75-3.55 (3H, m), 4.09 (2H, m), 4.80 (1H, m), 5.91 (1H, br s, OH), 6.70 (1H, d, J=9Hz), 7.11 (2H, d, J=9Hz), 7.22-7.50 (4H, m), 7.63 (1H, dd, J=9, 2Hz), 7.80 (2H, d, J=9Hz), 8.09 (1H, d, J=2Hz)

86

(-)ESI-MS (m/z): 504 $(free, M-H)^-$

(32) Sodium 2-chloro-4-[[4-[3-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]benzoate

NMR (DMSO-d₆, δ): 1.69 (2H, quintet, J=7Hz), 2.32-2.82

(6H, m), 4.63 (1H, m), 5.55 (1H, br s, OH), 7.17-7.55 (7H, m), 7.60-7.86 (2H, m), 7.86 (2H, d, J=8Hz)

(+) ESI-MS (m/z): 508 $(free, M+H)^+$

10

5

(33) Sodium 5-[[4-[3-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-2-methoxybenzoate

NMR (DMSO-d₆, δ): 1.66 (2H, quintet, J=7Hz), 2.32-2.75

(6H, m), 3.73 (3H, s), 4.56 (1H, m), 5.47 (1H, br s, OH), 7.02 (1H, d, J=9Hz), 7.15-7.48 (6H, m), 7.55 (1H, d, J=2Hz), 7.69 (1H, dd, J=9, 2Hz), 7.76 (2H, d, J=8Hz)

(+) ESI-MS (m/z): 504 (free, M+H) +

20

35

Example 6

Under nitrogen, a mixture of ethyl 4-[[4-[2-(benzylamino)ethyl]phenyl]sulfonyl]-2-hydroxybenzoate (215 mg) and (R)-2-(3-chlorophenyl)oxirane (90.7 mg) in ethanol (10 ml) was refluxed for 48 hours. The resulting mixture was evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 3:1 to 3:2) to give ethyl (R)-4-[[4-[2-[benzyl[2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]- phenyl]sulfonyl]-2-hydroxybenzoate (208 mg).

NMR (CDCl₃, δ): 1.40 (3H, t, J=7.1Hz), 2.55-2.9 (6H, m), 3.55 (1H, d, J=13.4Hz), 3.96 (1H, d, J=13.4Hz), 4.42 (2H, q, J=7.1Hz), 4.6-4.65 (1H, m), 7.15-7.35 (11H, m), 7.4-7.45 (1H, m), 7.5 (1H, m), 7.82 (2H, d, J=8.4Hz), 7.95 (1H, d, J=8.3Hz)

87

(+) ESI-MS (m/z): 594, 596 (M+H) +

Example 7

To a solution of ethyl (R)-4-[[4-[2-[benzyl[2-(3chlorophenyl) -2-hydroxyethyl] amino] ethyl] phenyl] sulfonyl] -2-5 hydroxybenzoate (204 mg) in ethyl acetate (3 ml) was added 4N hydrogen chloride in ethyl acetate (0.5 ml) at room temperature, and the mixture was evaporated under reduced pressure. A mixture of the residue and 10% palladium on activated carbon (50% wet, 10 mg) in a mixture of ethanol 10 (1.5 ml) and chlorobenzene (3.5 ml) was stirred at room temperature in the presence of hydrogen at an atmospheric pressure for 2 hours. After filtration, the filtrate was evaporated under reduced pressure. The residue was 15 dissolved into a mixture of saturated aqueous sodium bicarbonate and ethyl acetate which contained a little of methanol. After separation, the organic layer was dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (chloroform/methanol = 20:1 to 20 15:1) to give ethyl (R)-4-[[4-[2-[[2-(3-chlorophenyl)-2hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-hydroxybenzoate (149 mg).

NMR (CDCl₃, δ): 1.41 (3H, t, J=7.2Hz), 2.65-3.0 (6H, m),
4.43 (2H, q, J=7.2Hz), 4.6-4.65 (1H, m), 7.15-7.45
(7H, m), 7.52 (1H, m), 7.85-7.9 (2H, m), 7.97 (1H,
d, J=8.4Hz)
(+) ESI-MS (m/z): 504, 506 (M+H)+

30 Example 8

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To a suspension of ethyl (R)-4-[[4-[2-[[2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-hydroxybenzoate (145 mg) in methanol (3 ml) was added 1N sodiumhydroxide (0.72 ml) at room temperature, and the mixture was stirred at the same temperature for 4 days. To

the resulting mixture was added 1N hydrochloric acid (0.43 ml), and the mixture was evaporated under reduced pressure. The residue was purified by reversed phase chromatography to give sodium (R)-4-[[4-[2-[[2-(3-chlorophenyl)-2-

5 hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-hydroxybenzoate
(110 mg).

NMR (DMSO- d_6 , δ): 2.85-3.2 (6H, m), 4.75-4.9 (1H, m), 7.0-7.1 (2H, m), 7.25-7.55 (6H, m), 7.75-7.9 (3H, m)

10 (-) ESI-MS (m/z): 474, 476 (M-Na)

Example 9

The following compounds were obtained according to a similar manner to that of Example 7.

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- (1) Ethyl (R)-2-[4-[[4-[2-[[2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]phenoxy]-benzoate
- NMR (CDCl₃, δ): 1.08 (3H, t, J=7.1Hz), 2.6-3.0 (6H, m),
 4.17 (2H, q, J=7.1Hz), 4.64 (1H, dd, J=3.6, 8.7Hz),
 6.85-7.0 (2H, m), 7.05-7.4 (8H, m), 7.5-7.6 (1H,
 m), 7.8-8.0 (5H, m)
 (+) ESI-MS (m/z): 580, 582 (M+H) +
- 25 (2) Ethyl (R)-2-[3-[[4-[2-[[2-(3-chlorophenyl)-2-hydroxyethyl)amino]ethyl]phenyl]sulfonyl]phenoxy]-benzoate

NMR (CDCl₃, δ): 1.07 (3H, t, J=7.1Hz), 2.6-3.0 (6H, m),
4.15 (2H, q, J=7.1Hz), 4.64 (1H, dd, J=3.6, 8.8Hz),
7.0-7.1 (2H, m), 7.15-7.65 (11H, m), 7.8-7.9 (2H,
m), 7.95-8.0 (1H, m)
(+) ESI-MS (m/z): 580 (M+H)+

(3) Ethyl (R)-[4-[[4-[2-[[2-(3-chlorophenyl)-2hydroxyethyl]amino]ethyl]phenyl]sulfonyl]phenyl]acetate

89

NMR (CDCl₃, δ): 1.24 (3H, t, J=7.1Hz), 2.6-3.0 (6H, m), 3.65 (2H, s), 4.14 (2H, q, J=7.1Hz), 4.63 (1H, dd, J=3.7, 8.8Hz), 7.15-7.35 (6H, m), 7.42 (2H, d, J=8.3Hz), 7.8-7.95 (4H, m)

5 (+)ESI-MS (m/z): 502, 504 (M+H)⁺

- (4) Methyl (R)-3'-[[4-[2-[[2-(3-chlorophenyl)-2hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-1,1'biphenyl-4-carboxylate
- NMR (CDCl₃, δ): 2.6-3.0 (6H, m), 3.95 (3H, s), 4.62 (1H, dd, J=3.6, 8.7Hz), 7.1-7.4 (6H, m), 7.55-7.7 (3H, m), 7.75-8.0 (4H, m), 8.1-8.2 (3H, m) (+)ESI-MS (m/z): 550, 552 (M+H)⁺
- 15 (5) Ethyl (R)-3'-[[4-[2-[[2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-1,1'-biphenyl-3-carboxylate

 NMR (CDCl₃, δ): 1.42 (3H, t, J=7.2Hz), 2.6-3.0 (6H, m),
 4.42 (2H, q, J=7.2Hz), 4.63 (1H, dd, J=3.6, 8.7Hz),
 7.1-7.4 (6H, m), 7.5-7.7 (2H, m), 7.7-8.0 (5H, m),
 8.05-8.3 (3H, m)
 (+) ESI-MS (m/z): 564, 566 (M+H)+
- (6) Ethyl (R)-3'-[[4-[2-[[2-(3-chlorophenyl)-2hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-1,1'biphenyl-2-carboxylate

 NMR (CDCl₃, δ): 0.87 (3H, t, J=7.1Hz), 2.6-2.7 (1H, m),
 2.8-3.0 (5H, m), 3.96 (2H, q, J=7.1Hz), 4.64 (1H,
 dd, J=3.5, 8.9Hz), 7.15-7.35 (7H, m), 7.45-7.6 (4H,
 m), 7.85-8.0 (5H, m)
 (+)ESI-MS (m/z): 564 (M+H)+
 - (7) Ethyl (R)-4-[3-[[4-[2-[[2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]phenoxy]-benzoate

90

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NMR (CDCl<sub>3</sub>, δ): 1.40 (3H, t, J=7.1Hz), 2.6-3.05 (6H, m), 4.38 (2H, q, J=7.1Hz), 4.64 (1H, dd, J=3.7, 8.8Hz), 6.95-7.05 (2H, m), 7.15-7.35 (7H, m), 7.4-7.75 (3H, m), 7.8-7.9 (2H, m), 8.0-8.1 (2H, m) (-)ESI-MS (m/z): 578, 580 (M-H)
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(8) Ethyl (R)-3-[3-[[4-[2-[[2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]phenoxy]-benzoate

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- NMR (CDCl₃, δ): 1.38 (3H, t, J=7.1Hz), 2.6-3.0 (6H, m), 4.37 (2H, q, J=7.1Hz), 4.64 (1H, dd, J=3.7, 8.8Hz), 7.1-7.7 (13H, m), 7.8-7.9 (3H, m) (+) ESI-MS (m/z): 580, 582 (M+H)⁺
- 15 (9) Ethyl (R)-4'-[[4-[2-[[2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2'-hydroxy-1,1'-biphenyl-3-carboxylate

 NMR (CDCl₃, δ): 1.37 (3H, t, J=7.1Hz), 2.6-3.0 (6H, m),
 4.38 (2H, q, J=7.1Hz), 4.65 (1H, dd, J=3.6, 8.8Hz),
 7.1-7.7 (10H, m), 7.90 (2H, d, J=8.3Hz), 8.0-8.1 (1H, m), 8.16 (1H, m)
 (+)ESI-MS (m/z): 580, 582 (M+H)+

(10) Ethyl [2-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-

(11) Ethyl 2-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]benzoate

91

NMR (CDCl₃, δ): 1.06 (3H, d, J=6Hz), 1.38 (3H, t, J=7Hz), 2.50-3.05 (5H, m), 4.42 (2H, q, J=7Hz), 4.53 (1H, dd, J=9, 4Hz), 7.00-8.20 (12H, m) (+)ESI-MS (m/z): 502 (M+H) +

5

Example 10

Under nitrogen, a mixture of ethyl 4-[[4-(3-aminopropyl)phenyl]sulfonyl]-2-methylbenzoate (3.42 g) and (R)-2-(3-chlorophenyl)oxirane (731 mg) in ethanol (34 ml)

10 was refluxed for 24 hours. The resulting mixture was evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (chloroform/methanol = 20:1 to 40:3) to give ethyl (R)-4-[[4-[3-[[2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]
15 2-methylbenzoate (1.44 g).

NMR (CDCl₃, δ): 1.38 (3H, t, J=7.1Hz), 1.7-1.9 (2H, m), 2.55-2.9 (7H, m), 4.36 (2H, q, J=7.1Hz), 4.64 (1H, dd, J=3.6, 8.7Hz), 7.15-7.4 (6H, m), 7.7-8.0 (5H, m)

20 (+) ESI-MS (m/z): 516, 518 (M+H) +

Example 11

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To a suspension of ethyl (R)-4-[[4-[3-[[2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-2-methylbenzoate (1.42 g) in ethanol (14 ml) was added 1N sodiumhydroxide (2.75 ml) at room temperature, and the mixture was stirred at 60°C for 1.3 hours. The resulting mixture was evaporated under reduced pressure and dried in vacuo to give sodium (R)-4-[[4-[3-[[2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-2-methylbenzoate (1.42g).

NMR (DMSO- d_6 , δ): 1.55-1.75 (2H, m), 2.35-2.7 (9H, m), 4.55-4.65 (1H, m), 7.2-7.65 (9H, m), 7.81 (2H, d, J=8.2Hz)

35 (-)ESI-MS (m/z): 486, 488 (M-Na)

92

Example 12

The following compound was obtained according to a similar manner to that of Example 11.

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Sodium (R)-[4-[[4-[2-[[2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]phenyl]acetate NMR (DMSO-d₆, δ): 2.55-2.8 (6H, m), 3.23 (2H, s), 4.55-4.65 (1H, m), 7.2-7.45 (8H, m), 7.7-7.85 (4H, m) (+)ESI-MS (m/z): 472, 474 (M-Na)

Example 13

A mixture of (R)-4-[[4-[2-[benzyl[2-(3-chlorophenyl)-2hydroxyethyl]amino]ethyl]phenyl]sulfonyl]phenol (1.31 g), triethylamine (3.3 ml) and 10% palladium on activated carbon 15 (50% wet, 0.65 g) in a mixture of methanol (13 ml) and chlorobenzene (13 ml) was stirred at room temperature in the presence of hydrogen at an atmospheric pressure for 5 hours. After filtration, the filtrate was evaporated under reduced pressure. The residue was dissolved into a mixture of ethyl 20 acetate and saturated aqueous sodium hydrogencarbonate. After separation, the organic layer was washed with brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column 25 chromatography on silica gel (chloroform:methanol = 20:1 to 8:1) to give (R)-4-[[4-[2-[[2-(3-chlorophenyl)-2hydroxyethyl]amino]ethyl]phenyl]sulfonyl]phenol (789 mg). NMR (DMSO- d_6 , δ): 2.55-2.85 (6H, m), 4.55-4.6 (1H, m), 6.9-6.95 (2H, m), 7.2-7.8 (4H, m) 30 (+) ESI-MS (m/z): 432, 434 (M+H) +

Example 14

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Under nitrogen at room temperature, to a solution of (R)-4-[[4-[2-[[2-(3-chlorophenyl)-2-hydroxyethyl]amino]-ethyl]phenyl]sulfonyl]phenol (1.0 g) in tetrahydrofuran (8

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ml) was added di-tert-butyl dicarbonate (0.56 g) in tetrahydrofuran (2 ml), and the mixture was stirred at the same temperature for 12 hours. The resulting mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed with brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane:ethyl acetate = 2:1 to 1:1) to give tert-butyl (R)-[2-(3-chlorophenyl)-2-hydroxyethyl][2-[4-[(4-hydroxyphenyl)sulfonyl]phenyl]-

hydroxyethyl] [2-[4-[(4-hydroxyphenyl)sulfonyl]phenyl]ethyl]carbamate (1.1 g).

NMR (CDCl₃, δ): 1.2-1.5 (9H, m), 2.6-2.95 (2H, m), 3.15-3.6 (4H, m), 4.8-4.95 (1H, m), 6.8-6.95 (2H, m), 7.15-7.45 (6H, m), 7.7-7.9 (2H, m) (+)ESI-MS (m/z): 554, 556 (M+Na)⁺

Example 15

A mixture of (R)-3-[[4-[2-[benzyl[2-(3-chlorophenyl])-2hydroxyethyl]amino]ethyl]phenyl]sulfonyl]phenol (202 mg) and 10% palladium on activated carbon (50% wet, 100 mg) in a 20 mixture of methanol (2 ml) and chlorobenzene (2 ml) was stirred at room temperature in the presence of hydrogen at an atmospheric pressure for 2 hours. After filtration, the filtrate was evaporated under reduced pressure. The residue was dissolved into a mixture of saturated aqueous sodium 25 bicarbonate and ethyl acetate. After separation, the organic layer was dried over magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (chloroform:methanol = 20:1 to 8:1) followed by treatment with 4N hydrogen 30 chloride in 1,4-dioxane and dryness to give (R)-3-[[4-[2-[[2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]phenol hydrochloride (90 mg).

NMR (DMSO- d_6 , δ): 2.9-3.5 (6H, m), 4.85-5.0 (1H, m), 7.0-7.1 (1H, m), 7.2-7.6 (9H, m), 7.85-7.95 (2H,

94

m) (+)APCI-MS (m/z): 432, 434 (M-HCl+H)+

Example 16

5 Under nitrogen, to a solution of (R)-3-[[4-[2-[benzyl[2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]phenol (3.55 g) and 2,6-lutidine (1.09 ml) in dichloromethane (35 ml) was added trifluoromethanesulfonic anhydride (1.26 ml) in dryice-10 acetone bath, and the mixture was stirred at the same temperature for 1 hour. The resulting mixture was poured into 1N hydrochloric acid and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with water, saturated aqueous sodium bicarbonate and brine, dried over anhydrous magnesium 15 sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 5:1 to 2:1) to give (R)-3-[[4-[2-[benzyl[2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]phenyl trifluoromethanesulfonate (3.95 g). 20 NMR (CDCl₃, δ): 2.5-2.9 (6H, m), 3.55 (1H, d, J=13.4Hz), 3.90 (1H, d, J=13.4Hz), 4.60 (1H, dd, J=3.7, 9.9Hz), 7.1-7.35 (11H, m), 7.4-7.7 (2H, m), 7.8-8.0 (4H, m)

(+)ESI-MS (m/z): 654 (M+H) +

Example 17

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To a solution of (R)-3-[[4-[2-[benzyl[2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]30 phenyl trifluoromethanesulfonate (480 mg) and 2-carboxyphenylboronic acid (480 mg) in 1,2-dimethoxyethane (7 ml) were added tetrakis(triphenylphosphine)palladium(0)
(42.4 mg) and 2M sodium carbonate (1.14 ml) at room temperature, and the mixture was stirred at 80°C for 10 hours.
35 The resulting mixture was poured into pH 4 phosphate buffer

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and the aqueous mixture was extracted with chloroform. The organic layer was dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (chloroform/methanol = 30:1 to 20:1) to give (R)-3'-[[4-[2-[benzyl[2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-1,1'-biphenyl-2-carboxylic acid (354 mg).

NMR (DMSO-d₆, δ): 2.55-2.8 (6H, m), 3.58 (1H, d, J=13.9Hz), 3.73 (1H, d, J=13.9Hz), 4.6-4.75 (1H, m), 6.95-8.0 (21H, m)

(-)ESI-MS (m/z): 624 (M-H)

Example 18

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To a solution of methyl 4'-[[4-[2-[(tert-15 butoxycarbonyl) [(2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-1,1'-biphenyl-3carboxylate (125 mg) in 1,4-dioxane (1.3 ml) was added 1N sodium hydroxide solution (0.48 ml), and the mixture was stirred at 50°C for 19 hours. After the solution was made acidic with 1N hydrochloric acid, the mixture was extracted 20 with chloroform-methanol. The organic layer was washed with brine, dried over magnesium sulfate, and filtered. filtrate was concentrated to give 4'-[[4-[2-[(tertbutoxycarbonyl) [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]-25 amino]ethyl]phenyl]sulfonyl]-1,1'-biphenyl-3-carboxylic acid (104 mg) as a white amorphous.

NMR (DMSO- d_6 , δ): 1.07, 1.19 (total 9H, a pair of s), 2.70-2.95 (2H, m), 2.95-3.45 (4H, m), 4.71 (1H, m), 5.58 (1H, br s, OH), 7.10-7.53 (6H, m), 7.64 (1H, t, J=8Hz), 7.82-8.12 (8H, s), 8.20 (1H, s) (-)ESI-MS (m/z): 634 (M-H)

Example 19

4' [[4-[2-[(tert-Butoxycarbonyl)]((2R)-2-(3-

35 chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-

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1,1'-biphenyl-3-carboxylic acid (91 mg) and 4N hydrogen chloride in 1,4-dioxane (0.92 ml) were mixed and stirred at room temperature for 15.5 hours. The solvent was evaporated and the residual powder was treated with ethanol (0.92 ml) -1N sodium hydroxide solution (0.35 ml). The solvent was 5 evaporated to give sodium 4'-[[4-[2-[[(2R)-2-(3chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-1,1'-biphenyl-3-carboxylate (54 mg) as a white powder. NMR (DMSO- d_6 , δ): 2.50-2.90 (6H, m), 4.60 (1H, m), 5.48 (1H, br s, OH), 7.10-7.55 (7H, m), 7.55-7.72 (1H, m), 7.72-8.10 (7H, m), 8.20 (1H, s)(-)ESI-MS (m/z): 534 $(free, M-H)^-$

Example 20

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15 Ethyl 3-[4-[[4-[2-[(tert-butoxycarbonyl)]((2R)-2-(3chlorophenyl) -2-hydroxyethyl] amino] ethyl] phenyl] sulfonyl] phenoxy]benzoate (48 mg) and 4N hydrogen chloride in 1,4dioxane (1 ml) were mixed and stirred at room temperature for 6.5 hours. The solvent was evaporated and the residual powder was treated with ethanol (1 ml) - 1N sodium hydroxide 20 solution (0.16 ml). After the mixture was heated to reflux for 9 hours, the solvent was evaporated to give sodium 3-[4-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]phenoxy]benzoate (46 mg) as a white 25 powder.

> NMR (DMSO- d_6 , δ): 2.50-2.90 (6H, m),4.60 (1H, m), 5.50 (1H, br s, OH), 6.95-7.16 (3H, m), 7.16-7.60 (8H, m), 7.65-8.00 (5H, m) (+) ESI-MS (m/z): 552 $(free, M+H)^+$

Example 21

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Under nitrogen atmosphere, a mixture of 4-[[4-[2-[(tert-butoxycarbonyl) [(2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]ethyl]phenyl]sulfonyl]phenyl trifluoromethanesulfonate (265 mg), palladium(II) acetate (5 mg), 2-[bis(tert-butyl)phosphino]biphenyl (12 mg), and powdered potassium phosphate (177 mg) in toluene (2.6 ml) was heated to 100°C for 10 hours. After being allowed to cool to room temperature, the mixture was concentrated and the residue was purified by column chromatography (silica gel, hexane/ethyl acetate) to give ethyl 4-[4-[[4-[2-[(tert-butoxycarbonyl)[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]-amino]ethyl]phenyl]sulfonyl]phenoxy]benzoate (93 mg) as a white amorphous.

10 NMR (CDCl₃, δ): 1.36 (9H, br s), 1.40 (3H, t, J=7Hz), 2.60-3.05 (2H, m), 3.05-3.60 (4H, m), 4.27 (1H, br s, OH), 4.38 (2H, q, J=7Hz), 4.86 (1H, m), 6.90-7.45 (10H, m), 7.86 (2H, d, J=8Hz), 7.90 (2H, d, J=8Hz), 8.07 (2H, d, J=8Hz)

(+) ESI-MS (m/z): 702 (M+Na) +

Example 22

To a solution of 3-[[4-[3-[benzyl](2R)-2-(3chlorophenyl) -2-hydroxyethyl] amino] propyl] phenyl] sulfonyl] -20 phenol (282 mg) in N,N-dimethylformamide (2.3 ml) were added powdered potassium carbonate (88 mg) and ethyl bromoacetate (0.07 ml), and the mixture was stirred at 60°C for 1.5 hours. After being allowed to cool to room temperature, the mixture was partitioned between hexane/ethyl acetate (1/2) and water. The organic layer was separated, washed successively with 25 water and brine, dried over magnesium sulfate, and filtered. The filtrate was concentrated and the residue was purified by column chromatography (silica gel, hexane/ethyl acetate) to give ethyl [3-[[4-[3-[benzyl[(2R)-2-(3-chlorophenyl)-2-30 hydroxyethyl]amino]propyl]phenyl]sulfonyl]phenoxy]acetate (270 mg) as a colorless oil.

NMR (CDCl₃, δ): 1.29 (3H, t, J=7Hz), 1.80 (2H, quintet, J=7Hz), 2.35-2.80 (6H, m), 3.48 (1H, d, J=13Hz), 3.87 (1H, d, J=13Hz), 4.26 (2H, q, J=7Hz), 4.61 (1H, dd, J=10, 4Hz), 4.65 (2H, s), 7.00-7.62 (15H,

98

m), 7.80 (2H, d, J=8Hz) (+)ESI-MS (m/z): 622 (M+H) $^+$

Example 23

To a solution of ethyl [3-[[4-[3-[benzyl](2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-phenoxy]acetate (252 mg) in ethyl acetate (2.5 ml) was added 4N hydrogen chloride/ethyl acetate (0.5 ml). After the solvent was evaporated, the residue was dissolved in

10 chlorobenzene (3.5 ml) - ethanol (1.5 ml), and the solution was hydrogenated (1 atm) over 10% palladium on carbon (12 mg) at room temperature for 3.5 hours. After the catalyst was filtered off, the filtrate was concentrated to give ethyl [3-[[4-[3-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]-amino]propyl]phenyl]sulfonyl]phenoxy]acetate hydrochloride (221 mg) as a white powder.

NMR (DMSO-d₆, δ): 1.19 (3H, t, J=7Hz), 1.96 (2H, quintet, J=7Hz), 2.73 (2H, t, J=7Hz), 2.80-3.25 (4H, m), 4.15 (2H, q, J=7Hz), 4.92 (2H, s), 4.95 (1H, m), 6.29 (1H, br s, OH), 7.15-7.62 (10H, m), 7.92 (2H, d, J=8Hz) (+) ESI-MS (m/z): 532 (free, M+H) +

Example 24

To a solution of 3-[[4-[3-[benzyl](2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-phenol (287 mg) in dimethyl sulfoxide (1.5 ml) were added powdered potassium carbonate (115 mg) and 2-fluorobenzaldehyde (79 mg), and the mixture was stirred at 100°C for 4 hours. After being allowed to cool to room temperature, the mixture was partitioned between hexane/ethyl acetate (1/2) and water. The organic layer was separated, washed successively with water and brine, dried over magnesium sulfate, and filtered. The filtrate was concentrated and the residue was purified by column

99

chromatography (silica gel, hexane/ethyl acetate) to give 2-[3-[[4-[3-[benzyl[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]-amino]propyl]phenyl]sulfonyl]phenoxy]benzaldehyde (166 mg) as a colorless oil.

5 NMR (CDCl₃, δ): 1.81 (2H, quintet, J=7Hz), 2.35-2.80 (6H, m), 3.49 (1H, d, J=13Hz), 3.88 (1H, d, J=13Hz), 4.61 (1H, dd, J=10, 4Hz), 6.80-8.10 (21H, m), 10.40 (1H, s) (+) ESI-MS (m/z): 640 (M+H) +

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Example 25

2-[3-[[4-[3-[(tert-Butoxycarbonyl)](2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-phenoxy]benzoic acid (171 mg) and 4N hydrogen chloride in 1,4-dioxane (1.7 ml) were mixed and stirred at room temperature for 15 hours. The solvent was evaporated to give 2-[3-[[4-[3-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]-amino]propyl]phenyl]sulfonyl]phenoxy]benzoic acid hydrochloride (163 mg) as a white amorphous.

NMR (DMSO- d_6 , δ): 1.82-2.12 (2H, m), 2.74 (2H, t, J=7Hz), 2.83-3.30 (4H, m), 4.96 (1H, m), 6.31 (1H, br s, OH), 7.08-7.98 (16H, m) (-)ESI-MS (m/z): 564 (free, M-H)

25 Example 26

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To a suspension of 3-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]phenol hydrochloride (324 mg) in tetrahydrofuran (3.2 ml) were added 1N sodium hydroxide solution (0.7 ml) and di-tert-butyl dicarbonate (169 mg), and the mixture was stirred at room temperature for 1 hour. The mixture was partitioned between ethyl acetate and water. The organic layer was separated, washed successively with water and brine, dried over magnesium sulfate, and filtered. The filtrate was concentrated and the residue was purified by column

100

chromatography (silica gel, hexane/ethyl acetate) to give tert-butyl [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl] [2-[4-[(3-hydroxyphenyl)sulfonyl]phenyl]ethyl]carbamate (318 mg) as a white amorphous.

5 NMR (CDCl₃, δ): 1.33 (9H, s), 2.45-3.00 (2H, m) 3.00-3.65 (4H, m), 4.55 (1H, br s, OH), 4.71 (1H, m), 6.50-8.00 (12H, m) (+)ESI-MS (m/z): 554 (M+Na)+

10 Example 27

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35

The following compounds were obtained according to a similar manner to that of Example 16.

(3) 4-[[4-[2-[Benzyl](2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]ethoxy]phenyl]sulfonyl]phenyl
trifluoromethanesulfonate
NMR (CDCl₃, δ): 2.65 (1H, dd, J=13, 10Hz), 2.84-3.22
(2H, m), 2.86 (1H, dd, J=13, 4Hz), 3.69 (1H, d,

101

J=13Hz), 3.95 (1H, d, J=13Hz), 3.97-4.09 (2H, m), 4.65 (1H, dd, J=10, 4Hz), 6.95 (2H, d, J=8Hz), 7.10-7.38 (9H, m), 7.39 (2H, d, J=8Hz), 7.87 (2H, d, J=8Hz), 8.02 (2H, d, J=8Hz)

5 (+)ESI-MS (m/z): 670 (M+H)⁺

- (4) 2-[[4-[(2R)-[Benzyl[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]phenyl trifluoromethanesulfonate
- 10 NMR (CDCl₃, δ): 1.03 (3H, d, J=6Hz), 2.35-2.95 (4H, m), 3.00-3.26 (1H, m), 3.51 (1H, d, J=13Hz), 3.84 (1H, d, J=13Hz), 4.53 (1H, dd, J=10, 4Hz), 6.85-7.95 (16H, m), 8.29 (1H, d, J=8Hz) (+) ESI-MS (m/z): 668 (M+H) +

15

(5) 4-[[4-[3-[Benzyl[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]phenyltrifluoromethanesulfonate

NMR (CDCl₃, δ): 1.81 (2H, quintet, J=7Hz), 2.38-2.80

(6H, m), 3.49 (1H, d, J=13Hz), 3.88 (1H, d, J=13Hz), 4.61 (1H, dd, J=10, 4Hz), 7.05-7.50 (13H, m), 7.82 (2H, d, J=8Hz), 8.03 (2H, d, J=8Hz)

(+) ESI-MS (m/z): 668 (M+H) +

25 Example 28

The following compound was obtained according to a similar manner to that of Example 11.

Sodium 4-[[4-[[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-30 hydroxyethyl]amino]propyl]oxy]phenyl]sulfonyl]benzoate NMR (DMSO-d₆, δ): 1.0-1.1 (3H, m), 2.65-2.75 (2H, m), 2.9-3.05 (1H, m), 3.75-3.9 (2H, m), 4.55-4.65 (1H, m), 7.05-7.15 (2H, m), 7.2-7.4 (4H, m), 7.75-7.9 (4H, m), 7.95-8.0 (2H, m)

102

Example 29

The following compound was obtained according to a similar manner to that of Example 18.

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4'-[[4-[2-[(tert-Butoxycarbonyl)]((2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-1,1'-biphenyl-4-carboxylic acid

NMR (DMSO-d₆, δ): 1.07, 1.19 (total 9H, a pair of s), 2.70-2.95 (2H, m), 2.95-3.45 (4H, m), 4.72 (1H, m), 5.59 (1H, br s, OH), 7.10-7.52 (6H, m), 7.75-8.12 (10H, m) (-)ESI-MS (m/z): 634 (M-H)

15 Example 30

The following compound was obtained according to a similar manner to that of Example 19.

Sodium 4'-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-1,1'-biphenyl-4-carboxylate

NMR (DMSO-d₆, δ): 2.50-2.90 (6H, m), 4.60 (1H, m), 5.49 (1H, br s, OH), 7.10-7.72 (8H, m), 7.72-8.10 (8H, m)

25 (-) ESI-MS (m/z): 534 (free, M-H)

Example 31

The following compounds were obtained according to a similar manner to that of Example 20.

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(1) Sodium 3-[4-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]phenoxy]-benzoate

NMR (DMSO- d_6 , δ): 2.50-2.90 (6H, m), 4.63 (1H, m), 7.00-7.20 (3H, m), 7.20-7.55 (8H, m), 7.65-8.00

103

(5H, m) (-)ESI-MS (m/z): 550 (free, M-H)

(2) Sodium 4-[4-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]phenoxyl-benzoate

NMR (DMSO-d₆, δ): 2.50-2.90 (6H, m), 4.61 (1H, m), 6.31 (1H, br s, OH), 6.90-8.10 (16H, m) (-)ESI-MS (m/z): 550 (free, M-H)

10

25

35

(3) Sodium 2-[3-[[4-[3-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]phenoxy]-nicotinate

NMR (DMSO-d₆, δ): 1.67 (2H, quintet, J=7Hz), 2.30-2.80 (6H, m), 4.61 (1H, m), 5.54 (1H, br s, OH), 7.00-8.10 (15H, m)

(+) ESI-MS (m/z): 567 $(free, M+H)^+$

Example 32

- The following compounds were obtained according to a similar manner to that of Example 21.
 - (1) Methyl 3-[4-[[4-[2-[(tert-butoxycarbonyl)]((2R)-2-(3chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]phenoxy]benzoate

NMR (CDCl₃, δ): 1.36 (9H, br s), 2.60-3.05 (2H, m), 3.05-3.60 (4H, m), 3.91 (3H, s), 4.31 (1H, br s, OH), 4.86 (1H, m), 7.00 (2H, d, J=9Hz), 7.10-7.40 (7H, m), 7.48 (1H, t, J=8Hz), 7.67 (1H, s), 7.75-7.98 (5H, m)

(+) ESI-MS (m/z): 688 (M+Na) +

(2) Ethyl 3-[4-[[4-[3-[benzyl](2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]phenoxy]-benzoate

104

NMR (CDCl₃, δ): 1.41 (3H, t, J=7Hz), 1.81 (2H, quintet, J=7Hz), 2.37-2.80 (6H, m), 3.49 (1H, d, J=13Hz), 3.87 (1H, d, J=13Hz), 4.37 (2H, q, J=7Hz), 4.61 (1H, dd, J=10, 4Hz), 7.01 (2H, d, J=8Hz), 7.05-7.70 (15H, m), 7.81 (2H, d, J=8Hz), 7.89 (2H, d, J=8Hz)

(+) ESI-MS (m/z): 684 (M+H) +

Example 33

5

15

- The following compounds were obtained according to a similar manner to that of Example 22.
 - (1) Ethyl [2-[[4-[(2R)-2-[benzyl[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]phenoxy]-acetate

NMR (CDCl₃, δ): 1.02 (3H, d, J=6Hz), 1.24 (3H, t, J=7Hz), 2.40-2.90 (4H, m), 2.98-3.22 (1H, m), 3.48 (1H, d, J=13Hz), 3.82 (1H, d, J=13Hz), 4.19 (2H, q, J=7Hz), 4.52 (1H, dd, J=10, 4Hz), 4.59 (2H, s), 6.81 (1H, d, J=8Hz), 6.92-7.40 (12H, m), 7.51 (1H, t, J=8Hz), 7.94 (2H, d, J=8Hz), 8.17 (1H, d, J=8Hz)

(+) ESI-MS (m/z): 644 (M+Na) +

- 25 (2) Ethyl [4-[[4-[2-[benzyl](2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethoxy]phenyl]sulfonyl]phenoxy]-acetate
- NMR (CDCl₃, δ): 1.29 (3H, t, J=7Hz) 2.64 (1H, dd, J=13, 10Hz), 2.80-3.22 (2H, m), 2.85 (1H, dd, J=13, 4Hz), 3.69 (1H, d, J=13Hz), 3.94-4.10 (2H, m), 4.01 (1H, d, J=13Hz), 4.26 (2H, q, J=7Hz), 4.64 (1H, dd, J=10, 3Hz), 4.65 (2H, s), 6.91 (2H, d, J=8Hz), 6.95 (2H, d, J=8Hz), 7.06-7.40 (9H, m), 7.83 (2H, d, J=8Hz), 7.86 (2H, d, J=8Hz)

35 (+) ESI-MS (m/z): 624 (M+H) +

105

Example 34

The following compounds were obtained according to a similar manner to that of Example 23.

5

```
(1) Ethyl 4-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethoxy]phenyl]sulfonyl]benzoatehydrochloride
```

```
NMR (DMSO-d_6, \delta): 1.32 (3H, t, J=7Hz), 2.95-3.55 (4H, m), 4.34 (2H, q, J=7Hz), 4.40 (2H, m), 5.02 (1H, m), 6.32 (1H, br s, OH), 7.20 (2H, d, J=8Hz), 7.30-7.50 (4H, m), 7.95 (2H, d, J=8Hz), 8.06 (2H, d, J=8Hz), 8.14 (2H, d, J=8Hz) (+)ESI-MS (m/z): 534 (free, M+H) +
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15

(2) Ethyl [4-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]ethoxy]phenyl]sulfonyl]phenoxy]acetate hydrochloride

```
NMR (DMSO-d<sub>6</sub>, \delta): 1.20 (3H, t, J=7Hz), 2.95-3.50 (4H, m), 4.16 (2H, q, J=7Hz), 4.39 (2H, m), 4.90 (2H, s), 5.01 (1H, m), 6.32 (1H, br s, OH), 7.11 (2H, d, J=8Hz), 7.17 (2H, d, J=8Hz), 7.30-7.50 (4H, m), 7.84 (2H, d, J=8Hz), 7.89 (2H, d, J=8Hz) (+)ESI-MS (m/z): 534 (free, M+H) +
```

25

(3) Ethyl 3-[[4-[3-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]benzoate hydrochloride

```
NMR (DMSO-d<sub>6</sub>, \delta): 1.34 (3H, t, J=7Hz), 1.96 (2H, quintet, J=7Hz), 2.74 (2H, t, J=7Hz), 2.80-3.25 (4H, m), 4.36 (2H, q, J=7Hz), 4.96 (1H, m), 6.30 (1H, br s, OH), 7.26-7.60 (6H, m), 7.80 (1H, t, J=8Hz), 7.95 (2H, d, J=8Hz), 8.23 (1H, d, J=8Hz), 8.23 (1H, d, J=8Hz), 8.39 (1H, s)
```

35 (+) ESI-MS (m/z): 502 (free, M+H) +

```
(4)
         Ethyl 4'-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2-
          hydroxyethyl]amino]ethoxy]phenyl]sulfonyl]-1,1'-
          biphenyl-3-carboxylate hydrochloride
 5
          NMR (DMSO-d_6, \delta): 1.34 (3H, t, J=7Hz), 2.95-3.55 (4H,
               m), 4.35 (2H, q, J=7Hz), 4.40 (2H, m), 5.00 (1H,
               m), 6.33 (1H, br s, OH), 7.20 (2H, d, J=8Hz),
               7.30-7.53 (5H, m), 7.67 (1H, t, J=8Hz), 7.85-8.13
               (7H, m), 8.20 (1H, s)
10
          (+) ESI-MS (m/z): 580 (free, M+H)^+
         Methyl 4'-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2-
          hydroxyethyl]amino]ethoxy]phenyl]sulfonyl]-1,1'-
          biphenyl-4-carboxylate hydrochloride
15
          NMR (DMSO-d_6, \delta): 2.98-3.50 (4H, m), 3.88 (3H, s), 4.40
               (2H, m), 5.01 (1H, m), 6.32 (1H, br s, OH), 7.20
               (2H, d, J=8Hz), 7.28-7.50 (4H, m), 7.80-8.15 (10H,
               m)
          (+) ESI-MS (m/z): 566 (free, M+H) +
20
         Ethyl 4'-[[4-[3-[[(2R)-2-(3-chlorophenyl)-2-
         hydroxyethyl]amino]propyl]phenyl]sulfonyl]-1,1'-
         biphenyl-3-carboxylate hydrochloride
         NMR (DMSO-d_6, \delta): 1.34 (3H, t, J=7Hz), 1.97 (2H,
25
               quintet, J=7Hz), 2.74 (2H, t, J=7Hz), 2.82-3.25
               (4H, m), 4.35 (2H, q, J=7Hz), 4.95 (1H, m), 6.29
               (1H, br s, OH), 7.20-8.28 (16H, m)
          (+) ESI-MS (m/z): 578 (free, M+H)^+
30
         Methyl 4'-[[4-[3-[[(2R)-2-(3-chlorophenyl)-2-
         hydroxyethyl]amino]propyl]phenyl]sulfonyl]-1,1'-
         biphenyl-4-carboxylate hydrochloride
         NMR (DMSO-d_6, \delta): 1.97 (2H, quintet, J=7Hz), 2.74 (2H,
               t, J=7Hz), 2.82-3.22 (4H, m), 3.88 (3H, s), 4.97
35
               (1H, m), 6.29 (1H, br s, OH) 7.20-7.60 (6H, m),
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107

7.80-8.15 (10H, m) (+)ESI-MS (m/z): 564 (free, M+H)+

108

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(6H, m), 4.60 (1H, m), 5.54 (1H, br s, OH), 6.80-7.95 (16H, m)

(-)ESI-MS (m/z): 564 (free, M-H)
```

- 5 (12) 3-[[4-[3-[[(2R)-2-(3-Chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]phenol hydrochloride
- NMR (DMSO-d₆, δ): 1.97 (2H, quintet, J=7Hz), 2.73 (2H, t, J=7Hz), 2.75-3.30 (4H, m), 4.96 (1H, m), 6.30 (1H, br s, OH), 6.95-7.60 (10H, m), 7.86 (2H, d, J=8Hz), 8.75 (1H, br s), 9.03 (1H, br s), 10.32 (1H, s, OH)
 - (+) ESI-MS (m/z): 446 (free, M+H) +

(+) ESI-MS (m/z): 518 $(free, M+H)^+$

- 15 (13) Ethyl 5-[[4-[3-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-2-hydroxybenzoate hydrochloride

 NMR (DMSO-d₆, δ): 1.34 (3H, t, J=7Hz), 2.00 (2H, quintet, J=7Hz), 2.60-3.25 (6H, m), 4.37 (2H, q, J=7Hz), 4.96 (1H, m), 6.28 (1H, br s, OH) 7.19 (1H, d, J=9Hz), 7.25-7.60 (6H, m), 7.88 (2H, d, J=8Hz), 8.00 (1H, dd, J=9, 2Hz), 8.23 (1H, d, J=2Hz)
- 25 (14) Ethyl 4-[[4-[3-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-2-hydroxybenzoate hydrochloride

 NMR (DMSO-d₆, δ): 1.30 (3H, t, J=7Hz), 1.97 (2H, quintet, J=7Hz), 2.60-3.30 (6H, m), 4.33 (2H, q, J=7Hz), 4.96 (1H, m), 6.29 (1H, br s, OH), 7.20-7.62 (8H, m), 7.77-8.03 (3H, m)

 (+) ESI-MS (m/z): 518 (free, M+H) +
- (15) Ethyl 5-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]ethoxy]phenyl]sulfonyl]-2-

109

hydroxybenzoate hydrochloride

NMR (DMSO-d₆, δ): 1.34 (3H, t, J=7Hz), 2.95-3.55 (4H, m), 4.37 (2H, q, J=7Hz), 4.38 (2H, m), 5.01 (1H, m), 6.33 (1H, br s, OH), 7.18 (2H, d, J=9Hz), 7.25-7.55 (5H, m), 7.91 (2H, d, J=9Hz), 7.98 (1H, dd, J=9, 2Hz), 8.21 (12H, d, J=2Hz), 11.27 (1H, br s, OH)

(+) ESI-MS (m/z): 520 $(free, M+H)^+$

10 Example 35

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The following compounds were obtained according to a similar manner to that of Example 24.

- NMR (CDCl₃, δ): 1.44 (9H, s), 1.60-1.95 (2H, m), 2.61 (2H, t, J=7Hz), 2.90-3.60 (4H, m), 4.47 (1H, br s, OH), 4.89 (1H, m), 6.91 (1H, d, J=8Hz), 7.10-8.02 (15H, m), 10.39 (1H, s) (+) ESI-MS (m/z): 672 (M+Na)⁺
- (2) tert-Butyl [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl][2[4-[[3-[(3-formyl-2-pyridyl)oxy]phenyl]sulfonyl]phenyl]ethyl]carbamate

NMR (CDCl₃, δ): 1.36 (9H, s), 2.60-3.02 (2H, m), 3.02-3.60 (4H, m), 4.29 (1H, br s, OH), 4.87 (1H, m), 7.05-7.65 (9H, m), 7.70-8.00 (4H, m), 8.20-8.40 (2H, m)

- 30 (-) ESI-MS (m/z): 635 (M-H)
 - (3) tert-Butyl [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl][2[4-[[4-[(3-formyl-2-pyridyl)oxy]phenyl]sulfonyl]phenyl]ethyl]carbamate
- 35 NMR (CDCl₃, δ): 1.36 (9H, s), 2.60-3.00 (2H, m), 3.05-

110

3.60 (4H, m), 4.30 (1H, br s, OH), 4.88 (1H, m), 7.10-7.45 (9H, m), 7.89 (2H, d, J=8Hz), 8.00 (2H, d, J=8Hz), 8.20-8.40 (2H, m)

(-) ESI-MS (m/z): 635 (M-H)

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- (4) tert-Butyl [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl][3-[4-[[3-[(3-formyl-2-pyridyl)oxy]phenyl]sulfonyl]-phenyl]propyl]carbamade
- NMR (CDCl₃, δ): 1.44 (9H, s), 1.76 (2H, quintet, J=7Hz),

 2.61 (2H, m), 2.85-3.55 (4H, m), 4.48 (1H, br s,

 OH), 4.88 (1H, m), 7.05-7.65 (9H, m), 7.70-8.00

 (4H, m), 8.20-8.36 (2H, m), 10.51 (1H, s)

 (-)ESI-MS (m/z): 649 (M-H)

15 Example 36

The following compounds were obtained according to a similar manner to that of Example 25.

- - (2) 2-[4-[[4-[2-[[(2R)-2-(3-Chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]phenoxy]-nicotinic acid dihydrochloride
- NMR (DMSO-d₆, δ): 2.90-3.40 (6H, m), 4.99 (1H, m), 6.34 (1H, br s, OH), 7.22-7.62 (9H, m), 7.96 (2H, d, J=8Hz), 7.99 (2H, d, J=8Hz), 8.23-8.40 (2H, m) (-)ESI-MS (m/z): 551 (free, M-H)

35 Example 37

111

The following compound was obtained according to a similar manner to that of Example 26.

```
tert-Butyl [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl][3-5 [4-[(3-hydroxyphenyl) sulfonyl]phenyl]propyl]carbamate

NMR (CDCl<sub>3</sub>, δ): 1.43 (9H, s), 1.78 (2H, quintet, J=7Hz),

2.60 (2H, t, J=7Hz), 2.85-3.50 (4H, m), 4.58 (1H,

br s, OH), 4.86 (1H, m), 6.84 (1H, br s, OH),

6.92-7.52 (10H, m), 7.81 (2H, d, J=8Hz)

(+) ESI-MS (m/z): 568 (M+Na)<sup>+</sup>
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Example 38

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The following compound was obtained according to a similar manner to that of Preparation 24 starting from the object compound of Example 14.

Ethyl 3-[4-[[4-[2-[(tert-butoxycarbonyl)]((2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-phenoxy]benzoate

```
20 NMR (CDCl<sub>3</sub>, δ): 1.37 (9H, br s), 1.38 (3H, t, J=7Hz), 2.60-3.05 (2H, m), 3.05-3.60 (4H, d), 4.33 (1H, br s, OH), 4.37 (2H, q, J=7Hz), 4.87 (1H, m), 7.00 (2H, d, J=9Hz), 7.10-7.42 (7H, m), 7.47 (1H, t, J=8Hz), 7.69 (1H, s), 7.74-7.96 (5H, m)
25 (+)ESI-MS (m/z): 702 (M+Na)<sup>+</sup>
```

Example 39

The following compound was obtained according to a similar manner to that of Preparation 24 starting from the object compound of Example 3-(16).

```
Ethyl 3-[3-[[4-[3-[benzyl](2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]phenoxy]benzoate

NMR (CDCl<sub>3</sub>, δ): 1.38 (3H, t, J=7Hz), 1.81 (2H, quintet, J=7Hz), 2.35-2.83 (6H, m), 3.49 (1H, d, J=13Hz),
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112

3.87 (1H, d, J=13Hz), 3.91 (1H, br s, OH), 4.37 (2H, q, J=7Hz), 4.61 (1H, dd, J=10 and 4Hz), 7.05-7.95 (21H, m) (+) ESI-MS (m/z): 684 (M+H)+

5

Example 40

The following compounds were obtained according to a similar manner to that of Preparation 60 starting from the object compound of Example 16.

10

- (1) Methyl (R)-3'-[[4-[2-[benyl[2-(3-chlorophenyl)-2hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-1,1'biphenyl-4-carboxylate
- NMR (CDCl₃, δ): 2.5-2.9 (6H, m), 3.53 (1H, d, J=13.4Hz), 3.90 (1H, d, J=13.4Hz), 3.95 (3H, s), 4.59 (1H, dd, J=3.7, 9.8Hz), 7.1-7.35 (11H, m), 7.55-7.7 (3H, m), 7.75-8.0 (4H, m), 8.1-8.2 (3H, m) (+)ESI-MS (m/z): 640, 642 (M+H)⁺
- 20 (2) Ethyl (R)-3'-[[4-[2-[benzyl[2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-1,1'-biphenyl-3-carboxylate

NMR (CDCl₃, δ): 1.42 (3H, t, J=7.2Hz), 2.5-2.9 (6H, m),
3.54 (1H, d, J=13.4Hz), 3.89 (1H, d, J=13.4Hz),
4.42 (2H, q, J=7.2Hz), 4.60 (1H, dd, J=3.6, 9.9Hz),
7.1-7.35 (11H, m), 7.45-7.65 (2H, m), 7.75-8.0 (5H, m), 8.05-8.3 (3H, m)
(+)ESI-MS (m/z): 654, 656 (M+H)⁺

30 Example 41

The following compounds were obtained according to a similar manner to that of Preparation 60 starting from the object compound of Example 27-(1).

35 (1) Methyl 4'-[[4-[2-[(tert-butoxycarbonyl)]((2R)-2-(3-

113

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chlorophenyl) -2-hydroxyethyl] amino] ethyl] phenyl] -
         sulfonyl]-1,1'-biphenyl-3-carboxylate
         NMR (CDCl<sub>3</sub>, \delta): 1.34 (9H, br s) 2.60-3.00 (2H, m),
              3.00-3.70 (4H, m), 3.95 (3H, s), 4.30 (1H, br s,
5
              OH), 4.85 (1H, m), 7.10-7.42 (6H, m), 7.55 (1H, t,
              J=8Hz), 7.63-7.82 (3H, m), 7.90 (2H, d, J=8Hz),
              8.00 (2H, d, J=8Hz), 8.08 (1H, d, J=8Hz), 8.23 (1H,
              s)
         (+) ESI-MS (m/z): 672 (M+Na) +
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Methyl 4'-[[4-[2-[(tert-butoxycarbonyl)]((2R)-2-(3-(2) chlorophenyl) - 2 - hydroxyethyl] amino] ethyl] phenyl] sulfonyl]-1,1'-biphenyl-4-carboxylate NMR (CDCl₃, δ): 1.34 (9H, br s),2.60-3.04 (2H, m), 3.04-3.70 (4H, m), 3.95 (3H, s), 4.28 (1H, br s, OH), 4.84 (1H, m), 7.08-7.42 (6H, m), 7.61 (2H, d, J=8Hz), 7.70 (2H, d, J=8Hz), 7.90 (2H, d, J=8Hz), 8.01 (2H, d, J=8Hz), 8.12 (2H, d, J=8Hz)(+) ESI-MS (m/z): 672 (M+Na) +

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Example 42

The following compounds were obtained according to a similar manner to that of Preparation 60 starting from the object compound of Example 27-(3).

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- (1)Ethyl 4'-[[4-[2-[benzyl](2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]ethoxy]phenyl]sulfonyl]-1,1'biphenyl-3-carboxylate
- NMR (CDCl₃, δ): 1.41 (3H, t, J=7Hz), 2.64 (1H, dd, J=13, 10Hz), 2.85 (1H, dd, J=13, 4Hz), 2.86-3.20 (2H, m), 30 3.69 (1H, d, J=13Hz), 3.94 (1H, d, J=13Hz), 3.96(br s, OH), 3.96-4.10 (2H, m), 4.41 (2H, q, J=7Hz), 4.64 (1H, dd, J=10, 3Hz), 6.94 (2H, d, J=8Hz), 7.08-7.40 (9H, m), 7.53 (1H, t, J=8Hz), 7.63-7.82 35 (3H, m), 7.90 (2H, d, J=8Hz), 8.00 (2H, d, J=8Hz),

114

8.08 (1H, d, J=8Hz), 8.23 (1H, s) (+) ESI-MS (m/z): 670 (M+H) +

(2) Methyl 4'-[[4-[2-[benzyl](2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]ethoxy]phenyl]sulfonyl]-1,1'biphenyl-4-carboxylate

NMR (CDCl₃, δ): 2.64 (1H, dd, J=13, 10Hz), 2.85 (1H, dd,
J=13, 4Hz), 2.86-3.20 (2H, m), 3.68 (1H, d,
J=13Hz), 3.94 (3H, s), 3.94 (1H, d, J=13Hz), 3.964.10 (2H, m), 4.64 (1H, dd, J=10, 3Hz), 6.94 (2H,
d, J=8Hz), 7.08-7.42 (9H, m), 7.63 (2H, d, J=8Hz),
7.72 2H, d, J=8Hz), 7.90 (2H, d, J=8Hz), 8.00 (2H,

d, J=8Hz), 8.12 (2H, d, J=8Hz) (+)ESI-MS (m/z): 656 (M+H)⁺

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Example 43

The following compounds were obtained according to a similar manner to that of Preparation 60 starting from the object compound of Example 27-(5).

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- (1) Ethyl 4'-[[4-[3-[benzyl](2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-1,1'-biphenyl-3-carboxylate
- NMR (CDCl₃, δ): 1.41 (3H, t, J=7Hz), 1.81 (2H, quintet, J=7Hz), 2.32-2.80 (6H, m), 3.48 (1H, d, J=13Hz), 3.87 (1H, d, J=13Hz), 3.90 (1H, br s, OH), 4.41 (2H, q, J=7Hz), 4.60 (1H, dd, J=10, 4Hz), 7.05-7.40 (11H, m), 7.53 (1H, t, J=8Hz), 7.62-7.84 (3H, m), 7.86 (2H, d, J=8Hz), 8.02 (2H, d, J=8Hz), 8.08 (1H, d, J=8Hz), 8.23 (1H, s) (+) ESI-MS (m/z): 668 (M+H) +
 - (2) Methyl 4'-[[4-[3-[benzyl](2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]propyl]phenyl]sulfonyl]-1,1biphenyl-4-carboxylate

115

NMR (CDCl₃, δ): 1.81 (2H, quintet, J=7Hz), 2.35-2.80 (6H, m), 3.48 (1H, d, J=13Hz), 3.87 (1H, d, J=13Hz), 3.95 (3H, s), 4.60 (1H, dd, J=10, 4Hz), 7.05-7.40 (11H, m), 7.62 (2H, d, J=8Hz), 7.72 (2H, d, J=8Hz), 7.86 (2H, d, J=8Hz), 8.02 (2H, d, J=8Hz), 8.12 (2H, d, J=8Hz) (+)ESI-MS (m/z): 654 (M+Na)+

Example 44

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The following compound was obtained according to a similar manner to that of Preparation 60 starting from the object compound of Example 27-(2).

Ethyl 3'-[[4-[3-[benzyl[(2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]propyl]phenyl]sulfonyl]-1,1'-biphenyl-3carboxylate

NMR (CDCl₃, δ): 1.42 (3H, t, J=7Hz), 1.80 (2H, quintet, J=7Hz), 2.32-2.78 (6H, m), 3.48 (1H, d, J=13Hz), 3.86 (1H, d, J=13Hz), 4.43 (2H, q, J=7Hz), 4.60 (1H, dd, J=10, 4Hz), 7.03-8.30 (21H, m) (+)ESI-MS (m/z): 668 (M+H)+

Example 45

The following compound was obtained according to a similar manner to that of Preparation 11 starting from the object compound of Example 27-(3).

Ethyl 4-[[4-[2-[benzyl](2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethoxy]phenyl]sulfonyl]benzoate

NMR (CDCl₃, δ): 1.39 (3H, t, J=7Hz), 2.64 (1H, dd, J=13, 10Hz), 2.84-3.22 (2H, m), 2.85 (1H, dd, J=13, 4Hz), 3.68 (1H, d, J=13Hz), 3.94 (1H, d, J=13Hz), 3.94-4.10 (2H, m), 4.39 (2H, q, J=7Hz), 4.64 (1H, dd, J=10, 3Hz), 6.93 (2H, d, J=8Hz), 7.05-7.40 (9H, m), 7.87 (2H, d, J=8Hz), 7.97 (2H, d, J=8Hz), 8.14 (2H,

116

d, J=8Hz)
(+)ESI-MS (m/z): 594 (M+H)+

Example 46

The following compound was obtained according to a similar manner to that of Preparation 11 starting from the object compound of Example 27-(2).

Example 47

20 The following compound was obtained according to a similar manner to that of Preparation 11 starting from the object compound of Example 27-(4).

Ethyl 2-[[4-[(2R)-2-[benzyl]((2R)-2-(3-chlorophenyl)-225 hydroxyethyl]amino]propyl]phenyl]sulfonyl]benzoate

NMR (CDCl₃, δ): 1.01 (3H, d, J=6Hz), 1.38 (3H, t,

J=7Hz), 2.40-2.90 (4H, m), 2.98-3.22 (1H, m), 3.49

(1H, d, J=13Hz), 3.57 (1H, br s, OH), 3.83 (1H, d,

J=13Hz), 4.43 (2H, q, J=7Hz), 4.58 (1H, dd, J=10,

4Hz), 6.85-8.20 (17H, m)

(+) ESI-MS (m/z): 592 (M+H) +

Example 48

The following compound was obtained according to a similar manner to that of Preparation 33 starting from the

117

object compound of Example 24.

2-[3-[4-[3-[Benzyl](2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]phenoxy]benzoic acid

NMR (CDCl₃, δ): 1.96 (2H, quintet, J=7Hz), 2.35-3.00 (6H, m), 3.86 (1H, d, J=13Hz), 3.89 (1H, d, J=13Hz), 4.66 (1H, dd, J=10, 3Hz), 6.80-8.10 (21H, m)

10 (+)ESI-MS (m/z): 656 (M+H) +

Example 49

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The following compound was obtained according to a similar manner to that of Preparation 33 starting from the object compound of Example 35-(1).

- 2-[3-[4-[3-[(tert-Butoxycarbonyl)](2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-phenoxy]benzoic_acid
- NMR (DMSO-d₆, δ): 1.28 (9H, s), 1.60-1.88 (2H, m), 2.58 (2H, t, J=7Hz), 2.98-3.44 (4H, m), 4.72 (1H, m), 5.56 (1H, br s, OH), 7.05-8.00 (16H, m) (-)ESI-MS (m/z): 664 (M-H)

25 Example 50

The following compound was obtained according to a similar manner to that of Preparation 33 starting from the object compound of Example 9-(7).

- 2-[3-[[4-[2-[(tert-Butoxycarbonyl)](2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-phenoxy]nicotinic acid
- NMR (DMSO-d₆, δ): 1.08, 1.21 (total 9H, a pair of s), 2.65-3.00 (2H, m), 3.00-3.60 (4H, m), 4.73 (1H, m), 5.59 (1H, br s, OH), 7.10-8.00 (13H, m), 8.20-8.40

118

(2H, m) (-)ESI-MS (m/z): 651 (M-H)

Example 51

5 The following compound was obtained according to a similar manner to that of Preparation 33 starting from the object compound of Example 35-(3).

2-[4-[[4-[2-[(tert-Butoxycarbonyl)](2R)-2-(3-

Example 52

The following compound was obtained according to a similar manner to that of Preparation 33 starting from the object compound of Example 35-(4).

2-[3-[[4-[3-[(tert-Butoxycarbonyl)](2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]phenoxy]nicotinic acid

Example 53

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The following compound was obtained according to a similar manner to that of Preparation 34 starting from the object compound of Example 17.

119

Ethyl (R)-3'-[[4-[2-[benzyl[2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-1,1'-biphenyl-2-carboxylate

5 NMR (CDCl₃, δ): 0.85 (3H, t, J=7.1Hz), 2.5-2.9 (6H, m), 3.55 (1H, d, J=13.4Hz), 3.85-4.0 (3H, m), 4.62 (1H, dd, J=3.7, 9.9Hz), 7.15-7.35 (12H, m), 7.4-7.6 (4H, m), 7.8-7.95 (5H, m) (+) ESI-MS (m/z): 654, 656 (M+H) +

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Preparation 78

Under nitrogen at 5°C, to a solution of 4iodophenylacetic acid (11.6 g) in N, N-dimethylformamide (110 ml) were added (1R)-2-amino-1-(3-chlorophenyl)ethanol hydrochloride (9.19 g), 1-(3-dimethylaminopropyl)-3-15 ethylcarbodiimide (7.54 g) and 1-hydroxybenzotriazole (6.56 g), and the mixture was stirred at room temperature for 12 hours. The resulting mixture was poured into 1N sodium hydroxide and the aqueous mixture was extracted with a mixture of hexane and ethyl acetate (1:1). The organic 20 layer was washed successively with water (two times) and brine, dried over anhydrous magnesium sulfate, evaporated under reduced pressure and dried in vacuo to give N-[(2R)-2-(3-chlorophenyl)-2-hudroxyethyl]-2-(4-iodophenyl)acetamide 25 (16.7 q).

(+) ESI-MS (m/z): 438 (M+Na) +

Preparation 79

Under nitrogen at 5°C, to a solution of N-[(2R)-2-(3-30 chlorophenyl)-2-hydroxyethyl]-2-(4-iodophenyl)acetamide (16.7 g) in tetrahydrofuran (170 ml) was added dropwise a solution of borane-methyl sulfide complex (12.8 ml) in tetrahydrofuran (13 ml), and the mixture was refluxed for 1 hour. The resulting mixture was cooled to 5°C, and to this one was added 6N hydrochloric acid (82 ml) dropwise, and the

120

mixture was stirred at room temperature for 2.5 days. The mixture was cooled to 5°C, adjusted to pH 8.7 with 3N sodium hydroxide, and to this one was added dropwise a solution of di-tert-butyl dicarbonate (9.64 g) in tetrahydrofuran (30 ml) with controlling pH. The mixture was stirred at room temperature for 2 hours. The resulting mixture was diluted with ethyl acetate. After separation, the organic layer was washed successively with water and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 7:1 to 4:1) to give tert-butyl [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl][2-(4-iodophenyl)ethyl]carbamate (18.9 g).

(+)ESI-MS (m/z): 524 (M+Na)⁺

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Preparation 80

The following compounds were obtained according to a similar manner to that of Preparation 56.

20 (1) tert-Butyl [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl] [2-[4-[(triisopropylsilyl)thio]phenyl]ethyl]carbamate

NMR (CDCl₃, δ): 1.05 (3H, d, J=6.3Hz), 1.1-1.3 (3H, m),

1.48 (9H, s), 2.6-2.8 (2H, m), 3.1-3.4 (4H, m),

4.8-4.9 (1H, m), 6.9-7.1 (2H, m), 7.15-7.5 (6H, m)

(2) tert-Butyl [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl][(1R)-1-methyl-2-[4-[(triisopropylsilyl)thio]phenyl]ethyl]carbamate

NMR (CDCl₃, δ): 0.95-1.2 (24H, m), 1.43 (9H, br s),
2.45-2.8 (3H, m), 3.05-2.15 (1H, m), 3.3-3.55 (1H,
m), 4.7-4.8 (1H, m), 6.9-7.0 (2H, m), 7.2-7.45 (6H,
m)

Preparation 81

Under nitrogen at room temperature, to a solution of

121

tert-butyl [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl][2-[4-[(triisopropylsilyl)thio]phenyl]ethyl]carbamate (2.12 g) in N, N-dimethylformamide (20 ml) were added potassium carbonate (571 mg), 5-fluoro-2-nitorobenzoic acid (730 mg) and cesium fluoride (628 mg), and the mixture was stirred at 60°C for 1.5 hours. The mixture was cooled to room temperature and to this one was added iodoethane (0.33 ml). After stirred for 3 days, the mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. organic layer was washed successively with water (two times) 10 and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate. = 3:1 to 3:1.25) to give ethyl 5-[[4-[2-[(tert-15 butoxycarbonyl) [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]thio]-2-nitrobenzoate (2.13 g). (+) ESI-MS (m/z): 623, 625 (M+Na) +

Preparation 82

- The following compounds were obtained according to a similar manner to that of Preparation 81.
- (1) tert-Butyl [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl][2[4-[(4-formylphenyl)thio]phenyl]ethyl]carbamate
 25 (+)ESI-MS (m/z): 534, 536 (M+Na)+
 - (2) tert-Butyl [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl][(1R)-2-[4-[[2-formyl-4-(trifluoromethyl)phenyl]thio]phenyl]-1-methylethyl]carbamate
 (+)ESI-MS (m/z): 616, 618 (M+Na)+

Preparation 83

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Under nitrogen at 5°C, to a solution of 2methoxyethanol (1.0 g) in dichloromethane (10 ml) were added 35 pyridine (1.25 g) and p-nitrobenzenesulfonyl chloride (3.2

122

g), and the mixture was stirred at the same temperature for 2 hours. The resulting mixture was poured into 1N hydrochloric acid and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with saturated aqueous sodium bicarbonate, water and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (chloroform) to give 2-methoxyethyl 4-nitrobenzenesulfonate (2.56 q).

10 NMR (CDCl₃, δ): 3.28 (3H, s), 3.5-3.65 (2H, m), 4.25-4.35 (2H, m), 8.05-8.2 (2H, m), 8.35-8.45 (2H, m)

Preparation 84

The following compound was obtained according to a similar manner to that of Preparation 58.

2-(2-Iodoethoxy) tetrahydro-2H-pyran (+) ESI-MS (m/z): 279 (M+Na) +

20 Preparation 85

Under nitrogen at room temperature, to a solution of 4[2-[(trifluoroacetyl)amino]ethyl]benzenesulfonyl chloride
(2.0 g) and methyl (2-methoxyphenyl)acetate (1.37 g) in 1,2dichloroethane (10 ml) was added aluminum chloride (2.11 g),
and the mixture was refluxed for 4 days. The resulting
mixture was poured into a mixture of ice-cold water and
ethyl acetate, and the mixture was stirred for 10 minutes.
After separation, the organic layer was washed with brine,
dried over anhydrous magnesium sulfate and evaporated under
reduced pressure. The residue was purified by column
chromatography on silica gel (hexane/ethyl acetate = 2:1 to
1:1) to give methyl [2-methoxy-5-[[4-[2-[(trifluoroacetyl)amino]ethyl]phenyl]sulfonyl]phenyl]acetate (1.2 g).

(+) ESI-MS (m/z): 482 (M+Na) +

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Preparation 86

The following compounds were obtained according to a similar manner to that of Preparation 85.

- 5 (1) Methyl 2-hydroxy-4-methyl-5-[[4-[(2R)-2-[(trifluoroacetyl)amino]propyl]phenyl]sulfonyl]benzoate (+)ESI-MS (m/z): 482 (M+Na)+
- (3) A mixture of N-[(1R)-2-[4-[(4-chloro-2methoxyphenyl)slufonyl]phenyl]-1-methylethyl]-2,2,2trifluoroacetamide and N-[(1R)-2-[4-[(2-chloro-4methoxyphenyl)sulfonyl]phenyl]-1-methylethyl]-2,2,2trifluoroacetamide
 (+)ESI-MS (m/z): 458 (M+Na)+

20 Preparation 87

Under nitrogen at 5°C, to a solution of methyl [2methoxy-5-[[4-[2-[(trifluoroacetyl)amino]ethyl]phenyl]sulfonyl]phenyl]acetate (1.17 g) in dichloromethane (23 ml) was added boron tribromide (1M in dichloromethane, 10 ml), 25 and the mixture was stirred at the same temperature for 30 minutes. The resulting mixture was evaporated under reduced pressure. The residue was dissolved into a mixture of water and ethyl acetate. After separation, the organic layer was washed successively with water and brine, dried over anhydrous magnesium sulfate and evaporated under reduced 30 pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 1:1 to 1:2) to give methyl [2-hydroxy-5-[[4-[2-[(trifluoroacetyl)amino]ethyl]phenyl]sulfonyl]phenyl]acetate (787 mg).

35 (+) ESI-MS (m/z): 468 (M+Na) +

124

Preparation 88

The following compounds were obtained according to a similar manner to that of Preparation 87.

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- (2) N-[(1R)-2-[4-[(2-Chloro-4-hydroxyphenyl) sulfonyl]phenyl]-1-methylethyl]-2,2,2-trifluoroacetamide

 NMR (CDCl₃, δ): 1.22 (3H, d, J=6.8Hz), 2.75-3.1 (2H, m),
 4.1-4.4 (1H, m), 6.9-7.05 (2H, m), 7.35 (2H, d,
 J=8.3Hz), 7.57 (1H, d, J=8.5Hz), 7.8-7.9 (2H, m)
 (+)ESI-MS (m/z): 444 (M+Na)+

20 Preparation 89

Under nitrogen at room temperature, to methyl [2-hydroxy-5-[[4-[2-[(trifluoroacetyl)amino]ethyl]phenyl]-sulfonyl]phenyl]acetate (775 mg) was added 5.5N hydrogen chloride in ethanol (15 ml), and the mixture was refluxed for 19 hours. The resulting mixture was evaporated under reduced pressure. The residue was dissolved into a mixture of aqueous sodium bicarbonate and chloroform/methanol (4:1). After separation, the organic layer was dried over anhydrous magnesium sulfate, evaporated and dried in vacuo to give ethyl [5-[[4-(2-aminoethyl)phenyl]sulfonyl]-2-hydroxyphenyl]acetate (463 mg).

Preparation 90

The following compounds were obtained according to a

(+) ESI-MS (m/z): 364 (M+H) +

125

similar manner to that of Preparation 89.

- (1) Ethyl 2-[[4-[(2R)-2-aminopropyl]phenyl]sulfonyl]-5-chlorobenzoate
- 5 (+) ESI-MS (m/z): 382 (M+H) +
 - (2) Ethyl 4-[[4-[(2R)-2-aminopropyl]phenyl]sulfonyl]-3-chlorobenzoate

(+) ESI-MS (m/z): 382 (M+H) +

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- (3) Methyl 2-[[4-[(2R)-2-aminopropyl]phenyl]sulfonyl]-4-chlorobenzoate
 - (+) ESI-MS (m/z): 368 (M+H) +
- 15 (4) Ethyl 5-methoxy-2-[[4-[(2R)-2-[(trifluoroacetyl)amino]-propyl]phenyl]sulfonyl]benzoate
 (+)ESI-MS (m/z): 404 (M+Na)+
- - (6) Ethyl 2-[[4-[(2R)-2-aminopropyl]phenyl]sulfonyl]-5-methoxybenzoate
- 25 (+) ESI-MS (m/z): 400 (M+Na) +
 - (7) Ethyl 2-[[4-[(2R)-2-aminopropyl]phenyl]sulfonyl]-5-phenoxybenzoate

(+)ESI-MS (m/z): 461 (M+Na)⁺

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- (8) Ethyl 2-[[4-[(2R)-2-aminopropyl]phenyl]sulfonyl]-5propylbenzoate
 (+) ESI-MS (m/z): 390 (M+H)+
- 35 (9) Ethyl 2-[[4-[(2R)-2-aminopropyl]phenyl]sulfonyl]-5-(3-

126

methylbutyl)benzoate
(+)ESI-MS (m/z): 418 (M+H)+

- - (11) Ethyl 2-[[4-[(2R)-2-aminopropyl]phenyl]sulfonyl]-4-propylbenzoate
- 10 (+) ESI-MS (m/z): 412 (M+Na) +
 - (12) Ethyl 4-[[4-[(2R)-2-aminopropyl]phenyl]sulfonyl]-3biphenylcarboxylate
 (+) ESI-MS (m/z): 424 (M+H)+
 - (13) Ethyl 5-[[4-[(2R)-2-aminopropyl]phenyl]sulfonyl]-2hydroxy-4-methylbenzoate
 (+)ESI-MS (m/z): 378 (M+H)+
- 20 (14) Ethyl 5-[[4-[(2R)-2-aminopropyl]phenyl]sulfonyl]-2-hydroxy-4-methoxybenzoate
 (+)ESI-MS (m/z): 394 (M+H)+
- (15) Ethyl 4-[[4-[(2R)-2-aminopropyl]phenyl]sulfonyl]-25 benzoate (+)ESI-MS (m/z): 348 (M+H)+
 - (16) Ethyl 5-[[4-[(2R)-2-aminopropyl]phenyl]sulfonyl]-2-hydroxybenzoate

30 (+) ESI-MS (m/z): 364 (M+H) +

Preparation 91

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Under nitrogen at room temperature, to a suspension of ethyl [5-[[4-(2-aminoethyl)phenyl]sulfonyl]-2-

35 hydroxyphenyl]acetate (460 mg) in chloroform (10 ml) was

127

added benzaldehyde (141 mg), and the mixture was stirred at the same temperature for 1 hour. After the resulting mixture was evaporated under reduced pressure, to a suspension of the residue in tetrahydrofuran (5 ml) was added sodium borohydride (53 mg) at 5°C under nitrogen, followed by methanol (5 ml) dropwise, and the mixture was stirred at room temperature for 12 hours. The resulting mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed with brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (chloroform/methanol = 20:1 to 15:1) to give ethyl [5-[[4-[2-(benzylamino)ethyl]-phenyl]sulfonyl]-2-hydroxyphenyl]acetate (385 mg).

15 (+) ESI-MS (m/z): 454 (M+H) +

Preparation 92

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Under nitrogen at 5°C, to a solution of N-[(1R)-2-[4-[(4-chloro-2-hydroxyphenyl)sulfonyl]phenyl]-1-methylethyl]-20 2,2,2-trifluoroacetamide (1.0 g) in dichloromethane (10 ml) were added 2,6-lutidine (330 mg) and trifluoromethanesulfonic anhydride (736 mg), and the mixture was stirred at the same temperature for 1.5 hours. resulting mixture was poured into 1N hydrochloric acid and 25 the aqueous mixture was extracted with ethyl acetate. organic layer was washed successively with saturated aqueous sodium bicarbonate and brine, dried over anhydrous magnesium sulfate, evaporated and dried in vacuo to give 5-chloro-2-[[4-[(2R)-2-[(trifluoroacetyl)amino]propyl]phenyl]sulfonyl]-30 phenyl trifluoromethanesulfonate (1.17 g).

(+) ESI-MS (m/z): 576 (M+Na) +

Preparation 93

The following compounds were obtained according to a similar manner to that of Preparation 92.

128

(1) 3-Chloro-4-[[4-[(2R)-2-[(trifluoroacetyl)amino]propyl]phenyl]sulfonyl]phenyl trifluoromethanesulfonate
(+) ESI-MS (m/z): 576 (M+Na)+

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- (2) Methyl 4-chloro-2-[[(trifluoromethyl)sulfonyl]oxy]-benzoate
 - (+) ESI-MS (m/z): 341 (M+Na) +
- - (+) ESI-MS (m/z): 321 (M+Na) +

Preparation 94

- The following compounds were obtained according to a similar manner to that of Preparation 11.
 - (1) Ethyl 5-chloro-2-[[4-[(2R)-2-[(trifluoroacetyl)amino]-propyl]phenyl]sulfonyl]benzoate
- 20 (+) ESI-MS (m/z): 500 (M+Na) +
 - (2) Ethyl 3-chloro-4-[[4-[(2R)-2-[(trifluoroacetyl)amino]propyl]phenyl]sulfonyl]benzoate
 (+)ESI-MS (m/z): 500 (M+Na)+

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Preparation 95

To a solution of 2,2,2-trifluoro-N-[(1R)-2-(4-iodophenyl)-1-methylethyl]acetamide (10 g) in 1,4-dioxane (100 ml) was added 1N sodium hydroxide (56 ml), and the mixture was stirred at 50°C for 1 hour. 1,4-Dioxane was removed by evaporation, and the aqueous mixture was extracted with a mixture of chloroform and methanol (5:1). The organic layer was dried over anhydrous magnesium sulfate, evaporated and dried in vacuo to give (2R)-1-(4-iodophenyl)-35 2-propanamine (7.75 g).

129

(+) ESI-MS (m/z): 262 (M+H) +

Preparation 96

The following compound was obtained according to a similar manner to that of Example 83.

(1R) -1-(3-Chlorophenyl) -2-[[(1R) -2-(4-iodophenyl) -1-methylethyl] amino] ethanol

(+) ESI-MS (m/z): 415 (M+H) +

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Preparation 97

To a suspension of (1R)-1-(3-chlorophenyl)-2-[[(1R)-2-(4-iodophenyl)-1-methylethyl]amino]ethanol (6.65g) in a mixture of tetrahydrofuran (66 ml) and water (66 ml) was added dropwise a solution of di-tert-butyl dicarbonate (3.84 g) in tetrahydrofuran (10 ml) with adjusting pH to 8 by 1N sodium hydroxide, and the mixture was stirred at room temperature for 2 hours. The resulting mixture was diluted with ethyl acetate. After separation, the organic layer was washed with water, dried over anhydrous magnesium sulfate, evaporated and dried in vacuo to give tert-butyl [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl][(1R)-2-(4-iodophenyl)-1-methylethyl]carbamate (8.32 g).

(+) ESI-MS (m/z): 537 (M+Na) +

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Preparation 98

Under nitrogen at room temperature, to a solution of tert-butyl [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl][(1R)-1-methyl-2-[4-[(triisopropylsilyl)thio]phenyl]ethyl]carbamate (227 mg) in N,N-dimethylformamide (5 ml) was added 2-chloro-6-fluorobenzaldehyde (69 mg) and cesium fluoride (66 mg), and the mixture was stirred at 60°C for 1 hour. The resulting mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with water (two times) and brine,

130

dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 5:1 to 3:1) to give tert-butyl [(1R)-2-[4-[(3-chloro-2-formylphenyl)thio]phenyl]-1-methylethyl][(2R)-2-(3-

formylphenyl) thio phenyl] -1-methylethyl] [(2R) -2-(3-chlorophenyl) -2-hydroxyethyl] carbamate (184 mg).

(+) ESI-MS (m/z): 582, 584 (M+Na) +

Preparation 99

A solution of 4-chloro-2-hydroxybenzoic acid (3.6 g) and concentrated sulfonic acid (3.6 ml) in methanol (36 ml) was refluxed for 3 days. The resulting mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with saturated aqueous sodium bicarbonate and brine, dried over anhydrous magnesium sulfate, evaporated and dried in vacuo to give methyl 4-chloro-2-hydroxybenzoate (3.59 g).

NMR (CDCl₃, δ): 3.95 (3H, s), 6.87 (1H, dd, J=2.0, 8.5Hz), 7.01 (1H, d, J=2.0Hz), 7.76 (1H, d, J=8.5Hz)

Preparation 100

The following compound was obtained according to a similar manner to that of Preparation 99.

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Methyl 2-hydroxy-4-methylbenzoate $\label{eq:methylbenzoate} $$ NMR (CDCl_3, \delta): 2.34 (3H, s), 3.92 (3H, s), 6.65-6.7 \\ (1H, m), 6.79 (1H, m), 7.70 (1H, d, J=8.1Hz)$

30 Preparation 101

The following compound was obtained according to a similar manner to that of Preparation 3.

2,2,2-Trifluoro-N-[(1R)-2-(4-mercaptophenyl)-1-35 methylethyl]acetamide

131

(+) ESI-MS (m/z): 286 (M+Na) +

Preparation 102

Under nitrogen at room temperature, to a mixture of bis(dibenzylideneacetone)palladium(0) (328 mg) and bis(2-diphenylphosphinophenyl)ether (307 mg) was added toluene (30 ml). After being stirred at the same temperature for 10 minutes, 2,2,2-trifluoro-N-[(1R)-2-(4-mercaptophenyl)-1-methylethyl]acetamide (1.5 g), methyl 4-chloro-2-

[[(trifluoromethyl)sulfonyl]oxy]benzoate (2.0 g) and potassium tert-butoxide (703 mg) were added, and the mixture was stirred at 100°C for 1 hour. The resulting mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. The organic layer was dried over anhydrous

magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 5:1 to 3:1) to give methyl 4-chloro-2-[[4-[(2R)-2-[(trifluoroacetyl)amino]propyl]phenyl]-thio]benzoate (650 mg).

20 (+) ESI-MS (m/z): 454 (M+Na) +

Preparation 103

The following compound was obtained according to a similar manner to that of Preparation 102.

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Methyl 5-methyl-2-[[4-[(2R)-2-[(trifluoroacetyl)amino]-propyl]phenyl]thio]benzoate

(+) ESI-MS (m/z): 434 (M+Na) +

30 Preparation 104

The following compounds were obtained according to a similar manner to that of Example 91.

(1) Methyl 4-chloro-2-[[4-[(2R)-2-[(trifluoroacetyl)amino]35 propyl]phenyl]sulfonyl]benzoate

132

(+) ESI-MS (m/z): 486 (M+Na) +

- (2) N-[(1R)-2-[4-[(2-Chloro-6-formylphenyl)sulfonyl]-phenyl]-1-methylethyl]-2,2,2-trifluoroacetamide

 (-)ESI-MS (m/z): 432, 434 (M-H)
 - (3) Methyl 5-methyl-2-[[4-[(2R)-2-[(trifluoroacetyl)amino]propyl]phenyl]sulfonyl]benzoate
 (+) ESI-MS (m/z): 466 (M+Na)+

(4) 2,2,2-Trifluoro-N-[(1R)-2-[4-[(2-formyl-4methoxyphenyl)sulfonyl]phenyl]-1-methylethyl]acetamide
(+)ESI-MS (m/z): 452 (M+Na)+

- 15 (5) 2,2,2-Trifluoro-N-[(1R)-2-[4-[(4-fluoro-2-formylphenyl)sulfonyl]phenyl]-1-methylethyl]acetamide (+)ESI-MS (m/z): 440 (M+Na)+
- (7) 2,2,2-Trifluoro-N-[(1R)-2-[4-[(2-formyl-5-iodophenyl)sulfonyl]phenyl]-1-methylethyl]acetamide (+)ESI-MS (m/z): 548 (M+Na)+
 - (8) 2,2,2-Trifluoro-N-[(1R)-2-[4-[(4-formylphenyl)sulfonyl]phenyl]-1-methylethyl]acetamide
 (+)ESI-MS (m/z): 422 (M+Na)+

Preparation 105

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Under nitrogen at room temperature, to a solution of 2,2,2-trifluoro-N-[(1R)-2-(4-mercaptophenyl)-1-methylethyl]-acetamide (700 mg) in N,N-dimethylformamide (10 ml) were added 3-chloro-2-fluorobenzaldehyde (464 mg) and potassium

133

carbonate (404 mg), and the mixture was stirred at 60°C for The resulting mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. organic layer was washed successively with water and brine, 5 dried over anhydrous magnesium sulfate, evaporated under reduced pressure. The residue was triturated with diisopropyl ether and collected by filtration followed by dryness to give N-[(1R)-2-[4-[(2-hloro-6-formylphenyl)thio]phenyl]-1-methylethyl]-2,2,2-trifluoroacetamide (824 mq).

(+) ESI-MS (m/z): 424 (M+Na) +

Preparation 106

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The following compounds were obtained according to a 15 similar manner to that of Preparation 33.

- (1)3-Chloro-2-[[4-[(2R)-2-[(trifluoroacetyl)amino]propyl]phenyl]sulfonyl]benzoic acid (-) ESI-MS (m/z): 404 (M-COOH)
- 5-Methoxy-2-[[4-[(2R)-2-[(trifluoroacetyl)amino]propyl]phenyl]sulfonyl]benzoic acid (-) ESI-MS (m/z): 400 (M-COOH)
- 25 5-Phenoxy-2-[[4-[(2R)-2-[(trifluoroacetyl)amino]-(3) propyl]phenyl]sulfonyl]benzoic acid (-)ESI-MS (m/z): 506 (M-H)
- (4)5-Iodo-2-[[4-[(2R)-2-[(trifluoroacetyl)amino]propyl]-30 phenyl]sulfonyl]benzoic acid (-)ESI-MS (m/z): 540 (M-H)
 - 4-Iodo-2-[[4-[(2R)-2-[(trifluoroacetyl)amino]propyl]phenyl]sulfonyl]benzoic acid (-)ESI-MS (m/z): 540 (M-H)

134

(6) 4-[[4-[(2R)-2-[(Trifluoroacetyl)amino]propyl]phenyl]sulfonyl]benzoic acid

(-) ESI-MS (m/z): 414 (M-H)

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Preparation 107

Under nitrogen at room temperature, to a solution of 3-chloro-2-[[4-[(2R)-2-[(trifluoroacetyl)amino]propyl]phenyl]-sulfonyl]benzoic acid (629 mg) in N,N-dimethylformamide (6 ml) were added iodoethane (240 mg) and potassium carbonate (213 mg), and the mixture was stirred at the same temperature for 4 hours. The resulting mixture was poured into saturated aqueous sodium bicarbonate and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with water (two times) and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 2:1 to 1:1) to give ethyl 3-chloro-2-[[4-[(2R)-2-

20 [(trifluoroacetyl)amino]propyl]phenyl]sulfonyl]benzoate (395 mg).

(+) ESI-MS (m/z): 500 (M+Na) +

Preparation 108

- 25 The following compounds were obtained according to a similar manner to that of Preparation 107.
 - (1) Ethyl 5-methoxy-2-[[4-[(2R)-2-[(trifluoroacetyl)amino]-propyl]phenyl]sulfonyl]benzoate
- 30 (+) ESI-MS (m/z): 495 (M+Na) +
 - (2) Ethyl 5-phenoxy-2-[[4-[(2R)-2-[(trifluoroacetyl)amino]propyl]phenyl]sulfonyl]benzoate
 (+)ESI-MS (m/z): 557 (M+Na)+

135

- (3) Ethyl 5-iodo-2-[[4-[(2R)-2-[(trifluoroacetyl)amino]propyl]phenyl]sulfonyl]benzoate
 (+)ESI-MS (m/z): 592 (M+Na)+
- 5 (4) Ethyl 4-iodo-2-[[4-[(2R)-2-[(trifluoroacetyl)amino]-propyl]phenyl]sulfonyl]benzoate
 (+)ESI-MS (m/z): 592 (M+Na)+
- (5) Ethyl 4-[[4-[(2R)-2-[(trifluoroacetyl)amino]10 propyl]phenyl]sulfonyl]benzoate
 (+)ESI-MS (m/z): 466 (M+Na)+

Preparation 109

Under nitrogen at room temperature, to a solution of 15 tert-butyl [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl][(1R)-1methyl-2-[4-[(triisopropylsilyl)thio]phenyl]ethyl]carbamate (1.7 g) in N, N-dimethylformamide (17 ml) were added 3fluoro-5-methoxybenzaldehyde (1.1 g) and potassium carbonate (982 mg), and the mixture was stirred at 60°C for 1.5 hours. The resulting mixture was poured into water and the aqueous 20 mixture was extracted with ethyl acetate. The organic layer was washed successively with water and brine, dried over anhydrous magnesium sulfate, and evaporated under reduced pressure. The residue was purified by column chromatography 25 on silica gel (hexane/ethyl acetate = 4:1 to 3:1) to give 2,2,2-trifluoro-N-[(1R)-2-[4-[(2-formyl-4-methoxyphenyl)thio]phenyl]-1-methylethyl]acetamide (2.0 g). (+) ESI-MS (m/z): 420 (M+Na) +

(+) MDI-MD (M/Z): 420 (M+Md)

30 Preparation 110

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Under nitrogen at room temperature, to a solution of tert-butyl [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl][(1R)-1-methyl-2-[4-[(triisopropylsilyl)thio]phenyl]ethyl]carbamate (1.01 g) in N,N-dimethylformamide (10 ml)was added 2,5-difluorobenzaldehyde (273 mg) and cesium fluoride (292 mg),

WO 2004/045610

136

and the mixture was stirred at 60°C for 1.5 hours. The resulting mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with water (two times) and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 5:1 to 3:1) to give tert-butyl [(2R)-2-(3-chlorophnyl)-2-hydroxyethyl][(1R)-2-[4-[(4-fluoro-2-formylphenyl)thio]-phenyl]-1-methylethyl]carbamate (803 mg).

(+)ESI-MS (m/z): 566 (M+Na)+

Preparation 111

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Under nitrogen at 5°C, to a solution of tert-butyl [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl][(1R)-2-[4-[(4-15 fluoro-2-formylphenyl)thio]phenyl]-1-methylethyl]carbamate (790 mg) in N,N-dimethylformamide (10 ml) were added imidazole (158 mg) and tert-butyldimethylsilyl chloride (350 mg), and the mixture was stirred at room temperature for 22 hours. The resulting mixture was poured into 1N 20 hydrochloric acid and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with water, saturated aqueous sodium bicarbonate and brine, dried over anhydrous magnesium sulfate and evaporated under 25 reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 10:1) to give tert-butyl [(2R)-2-[[tert-butyl(dimethyl)silyl]oxy]-2-(3-chlorophenyl)ethyl][(1R)-2-[4-[(4-fluoro-2formylphenyl)thio]phenyl]-1-methylethyl]carbamate (886 mg). 30 (+)ESI-MS (m/z): 680 (M+Na)⁺

Preparation 112

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Under nitrogen at room temperature, to a solution of 2,2,2-trifluoro-N-[(1R)-2-(4-mercaptophenyl)-1-methylethyl]acetamide (2.0 g) in N,N-dimethylformamide (20

137

ml) were added 2,5-difluorobenzaldehyde (1.19 g) and potassium carbonate (1.15 g), and the mixture was stirred at 60°C for 1 hour. The resulting mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with 5 water and brine, dried over anhydrous magnesium sulfate, evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (chloroform/ethyl acetate = 100:1) to give 2,2,2-trifluoro-N-[(1R)-2-[4-[(4fluoro-2-formylphenyl)thio]phenyl]-1-methylethyl]acetamide (2.28 q).

(+) ESI-MS (m/z): 408 (M+Na) +

Preparation 113

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15 Under nitrogen at 5°C, to a suspension of sodium hydride (60% in oil, 32 mg) in N,N-dimethylformamide (5 ml) was added phenol (74 mg), and the mixture was stirred at room temperature for 30 minutes. To this one was added 2,2,2-trifluoro-N-[(1R)-2-[4-[(4-fluoro-2-

formylphenyl)sulfonyl]phenyl]-1-methylethyl]acetamide (300 20 mg), and the mixture was stirred at 60°C for 1.5 hours. resulting mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with water (two times) and brine,

25 dried over anhydrous magnesium sulfate, evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (chloroform/ethyl acetate = 30:1 to 20:1) to give 2,2,2-trifluoro-N-[(1R)-2-[4-[(2formyl-4-phenoxyphenyl)sulfonyl]phenyl]-1-methylethyl]acetamide (288 mg). 30

(+) ESI-MS (m/z): 514 (M+Na) +

Preparation 114

Under nitrogen in acetone-dry ice bath, to a solution of 2-fluoro-6-methoxybenzaldehyde (3.0 g) in dichloromethane 35

WO 2004/045610

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PCT/JP2003/014767

138

(15 ml) was added boron tribromide (1M in dichloromethane, 21.4 ml), and the temperature of the mixture was raised to 5°C over a period of 2 hours. The resulting mixture was poured into a mixture of ice-cold water and ethyl acetate, and stirred for 5 minutes, followed by adjusting pH to ca. 6.5 with 5N sodium hydroxide. After separation, the organic layer was washed successively with water and brine, dried over anhydrous magnesium sulfate, evaporated and dried in vacuo to give 2-fluoro-6-hydroxybenzaldehyde (2.18 g).

NMR (CDCl₃, δ): 6.55-6.65 (1H, m), 6.75-6.8 (1H, m), 7.4-7.55 (1H, m), 10.27 (1H, s)

Preparation 115

Under nitrogen at room temperature, to a solution of 2-fluoro-6-hydroxybenzaldehyde (1.04 g) in N,N-dimethylformamide (10 ml) were added chloromethyl methyl ether (1.28 g) and potassium carbonate (1.13 g), and the mixture was stirred at 45°C for 2 hours. The resulting mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with water (two times) and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 5:1 to 3:1) to give 2-fluoro-6-(methoxymethoxy)benzaldehyde (842 mg).

(+) ESI-MS (m/z): 207 (M+Na) +

Preparation 116

Under nitrogen at room temperature, to a solution of

tert-butyl [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl][(1R)-1methyl-2-[4-[(triisopropylsilyl)thio]phenyl]ethyl]carbamate

(437 mg) in N,N-dimethylformamide (4 ml) was added 2-fluoro6-(methoxymethoxy)benzaldehyde (153 mg) and cesium fluoride

(126 mg), and the mixture was stirred at 55°C for 5 hours.

The resulting mixture was poured into water and the aqueous

139

mixture was extracted with ethyl acetate. The organic layer was washed successively with water (two times) and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 4:1 to 3:1) to give tert-butyl [(2R)-2-(3-chlorophenyl)-2hydroxyethyl] [(1R)-2-[4-[[2-formyl-3-(methoxymethoxy)phenyl]thio]phenyl]-1-methylethyl]carbamate (326 mg).

(+) ESI-MS (m/z): 608, 610 (M+Na)+

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Preparation 117

Under nitrogen at room temperature, to a solution of 2,2,2-trifluoro-N-[(1R)-2-(4-mercaptophenyl)-1methylethyl]acetamide (2.0 g) in N,N-dimethylformamide (20 15 ml) was added 2-fluoro-5-iodobenzaldehyde (2.09 g) and potassium carbonate (1.15 g), and the mixture was stirred at 60°C for 2 hours. The resulting mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with water (two times) and brine, dried over anhydrous magnesium 20 sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/chloroform = 1:3 to only chloroform) to give 2,2,2trifluoro-N-[(1R)-2-[4-[(2-formyl-4-iodophenyl)thio]phenyl]-25 1-methylethyl]acetamide (3.06 g). (+) ESI-MS (m/z): 516 (M+Na) +

Preparation 118

Under nitrogen at room temperature, to a suspension of indium (68 mg) in N, N-dimethylformamide (1 ml) was added 30 allyl iodide (149 mg), and the mixture was stirred at room temperature for 100 minutes. Under nitrogen at room temperature, to a mixture of ethyl 5-iodo-2-[[4-[(2R)-2-[(trifluoroacetyl)amino]propyl]phenyl]sulfonyl]benzoate (336 mg), tris(dibenzylideneacetone)dipalladium(0)-chloroform 35

140

adduct (27 mg), triphenylphosphine (50 mg) and lithium chloride (75 mg) was added N, N-dimethylformamide (4 ml), and the mixture was stirred at the same temperature for 15 To this one was added the allylic indium reagent which was obtained above, and the mixture was stirred at 80°C for 1.5 hours. The resulting mixture was poured into a mixture of saturated aqueous sodium bicarbonate and ethyl acetate, and the mixture was stirred for 5 minutes. separation, the organic layer was washed successively with water (two times) and brine, dried over anhydrous magnesium 10 sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (chloroform/ethyl acetate = 20:1 to 10:1) to give ethyl 5allyl-2-[[4-[(2R)-2-[(trifluoroacetyl)amino]propyl]phenyl]-15 sulfonyl]benzoate (231 mg).

(+) ESI-MS (m/z): 506 (M+Na) +

Preparation 119

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The following compounds were obtained according to a 20 similar manner to that of Preparation 118.

- (1) Ethyl 5-(3-methyl-2-buten-1-yl)-2-[[4-[(2R)-2[(trifluoroacetyl)amino]propyl]phenyl]sulfonyl]benzoate
 (+) ESI-MS (m/z): 534 (M+Na)+
- (2) Ethyl 5-(2-cyclohexen-1-yl)-2-[[4-[(2R)-2[(trifluoroacetyl)amino]propyl]phenyl]sulfonyl]benzoate
 (+)ESI-MS (m/z): 546 (M+Na)+
- 30 (3) Ethyl 4-allyl-2-[[4-[(2R)-2-[(trifluoroacetyl)amino]-propyl]phenyl]sulfonyl]benzoate
 (+)ESI-MS (m/z): 506 (M+Na)+

Preparation 120

35 A mixture of ethyl 5-allyl-2-[[4-[(2R)-2-

141

[(trifluoroacetyl)amino]propyl]phenyl]sulfonyl]benzoate (318 mg) and 10% palladium on activated carbon (50% wet, 30 mg) in ethanol (4 ml) was stirred at room temperature in the presence of hydrogen at an atmospheric pressure for 2 hours. After filtration, the filtrate was evaporated and dried in vacuo to give ethyl 5-propyl-2-[[4-[(2R)-2-[(trifluoroacetyl)amino]propyl]phenyl]sulfonyl]benzoate (321 mg).

(+) ESI-MS (m/z): 508 (M+Na) +

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Preparation 121

The following compounds were obtained according to a similar manner to that of Preparation 120.

- 15 (1) Ethyl 5-(3-methylbutyl)-2-[[4-[(2R)-2-[(trifluoroacetyl)amino]propyl]phenyl]sulfonyl]benzoate (+)ESI-MS (m/z): 536 (M+Na)+

Preparation 122

A mixture of ethyl 5-(2-cyclohexen-1-yl)-2-[[4-[(2R)-2-[(trifluoroacetyl)amino]propyl]phenyl]sulfonyl]benzoate (186 mg) and 10% palladium on activated carbon (50% wet, 38 mg) in ethanol (5 ml) was stirred at room temperature in the presence of hydrogen at an atmospheric pressure for 5 hours. After filtration, the filtrate was evaporated under reduced pressure. The residue was dissolved into a mixture of 1N hydrochloric acid and ethyl acetate. After separation, the organic layer was washed successively with saturated aqueous sodium bicarbonate and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel

142

(hexane/ethyl acetate = 3:1 to 2:1 to give ethyl 5-cyclohexyl-2-[[4-[(2R)-2-[(trifluoroacetyl)amino]propyl]-phenyl]sulfonyl]benzoate (108 mg).

(+) ESI-MS (m/z): 548 (M+Na) +

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Preparation 123

Under nitrogen at room temperature, to a solution of 4-bromo-2-fluorobenzaldehyde (5.0 g) in toluene (50 ml) were added ethylene glycol (4.59 g) and p-toluenesulfonic acid monohydrate (468 mg), and the mixture was refluxed for 2.5 hours to remove water by azeotropic distillation. The resulting mixture was poured into aqueous sodium bicarbonate and the aqueous mixture was extracted with toluene. The organic layer was washed successively with saturated aqueous sodium bicarbonate and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 20:1) to give 2-(4-bromo-2-fluorophenyl)-1,3-dioxolane (5.5 g).

20 NMR (CDCl₃, δ): 3.95-4.2 (4H, m), 6.03 (1H, s), 7.2-7.5 (3H, m)

Preparation 124

Of 2-(4-bromo-2-fluorophenyl)-1,3-dioxolane (5.5 g) in tetrahydrofuran (80 ml) was added butyl lithium (1.58M in hexane, 14.8 ml), and the mixture was stirred at the same temperature for 40 minutes. To this one was added a solution of iodine (17 g) in tetrahydrofuran (30 ml) in dry ice-acetone bath, and the mixture was stirred at the same temperature for 40 minutes and then at 5°C for 1.5 hours. To the resulting mixture was added aqueous sodium thiosulfate and ethyl acetate at 5°C, and the mixture was stirred at the same temperature for 5 minutes. After

143

saturated aqueous sodium bicarbonate and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 10:1) to give iodo

5 compounds. To the solution of the iodo compounds in a mixture of tetrahydrofuran (20 ml) and methanol (20 ml) was added 6N hydrochloric acid (10 ml) at room temperature, and the mixture was stirred at the same temperature for 12 hours. The volatile solvents were removed by evaporation to give precipitates. To this one was added water, and the mixture was stirred for 1 hour. The precipitates were collected by filtration and dried in vacuo to give 2-fluoro-4-iodobenzaldehyde (1.79 g).

NMR (CDCl₃, δ): 7.5-7.75 (3H, m), 10.31 (1H, s)

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Preparation 125

Under nitrogen at room temperature, to a solution of 2,2,2-trifluoro-N-[(1R)-2-(4-mercaptophenyl)-1methylethyl]acetamide (4.0 g) in N,N-dimethylformamide (40 20 ml) was added 2-fluoro-4-iodobenzaldehyde (4.18 g) and potassium carbonate (2.31 g), and the mixture was stirred at 60°C for 2 hours. The resulting mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with water (two times) and brine, dried over anhydrous magnesium 25 sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (chloroform/ethyl acetate = 10:1) to give 2,2,2-trifluoro-N-[(1R)-2-[4-[(2-formyl-5-iodophenyl)thio]phenyl]-1methylethyl]acetamide (5.02 g). 30

(+) ESI-MS (m/z): 516 (M+Na) +

Preparation 126

Under nitrogen at room temperature, to a solution of ethyl 5-iodo-2-[[4-[(2R)-2-[(trifluoroacetyl)amino]propyl]-

144

phenyl]sulfonyl]benzoate (500 mg) and phenylboronic acid (300 mg) in 1,2-dimethoxyethane (5 ml) were added tetrakis(triphenylphosphine)palladium(0) (101 mg) and 2M sodium carbonate (1.8 ml), and the mixture was stirred at 80°C for 7.5 hours. The resulting mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed with brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 2:1 to 3:2) to give ethyl 4-[[4-[(2R)-2-[(trifluoroacetyl)amino]-propyl]phenyl]sulfonyl]-3-biphenylcarboxylate (416 mg). (+)ESI-MS (m/z): 542 (M+Na)+

Preparation 127

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Under nitrogen at room temperature, to a solution of tert-butyl [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl][(1R)-1methyl-2-[4-[(triisopropylsilyl)thio]phenyl]ethyl]carbamate (0.92 g) in N, N-dimethylformamide (10 ml) was added 2-20 fluoro-5-methylbenzaldehyde (242 mg) and cesium fluoride (266 mg), and the mixture was stirred at 55°C for 2 hours. The resulting mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with water (two times) and brine, 25 dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 6:1 to 4:1) to give tert-butyl [(2R)-2-(3-chlorophneyl)-2hydroxyethyl] [(1R)-2-[4-[(2-formyl-4-methylphenyl)thio]-30 phenyl]-1-methylethyl]carbamate (512 mg).

Preparation 128

Under nitrogen at 5°C, to methyl 2-hydroxy-4-35 methylbenzoate (16.1 g) was added chlorosulfonic acid (33.8

(+) ESI-MS (m/z): 562, 564 (M+Na)⁺

145

g) dropwise, and the mixture was stirred at 70°C for 3 hours. The resulting mixture was poured into ice-cold water and the aqueous mixture was extracted with chloroform. The organic layer was dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (chloroform) to give methyl 5-(chlorosulfonyl)-2-hydroxy-4-methylbenzoate (6.96 g).

NMR (CDCl₃, δ): 2.77 (3H, s), 4.01 (3H, s), 6.99 (1H, s), 8.58 (1H, s)

Preparation 129

The following compound was obtained according to a similar manner to that of Preparation 128.

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Methyl 5-(chlorosulfonyl)-2-hydroxy-4-methoxybenzoate NMR (CDCl $_3$, δ): 3.98 (3H, s), 4.07 (3H, s), 6.60 (1H, s), 8.50 (1H, s)

20 Preparation 130

Under nitrogen at room temperature, to a solution of 2,2,2-trifluoro-N-[(1R)-2-(4-mercaptophenyl)-1-methylethyl]-acetamide (2.0 g) in N,N-dimethylformamide (20 ml) was added 4-fluorobenzaldehyde (1.04 g) and potassium carbonate (1.15 g), and the mixture was stirred at 60°C for 2 hours. The resulting mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with water (two times) and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 4:1 to 3:1) to give 2,2,2-trifluoro-N-[(1R)-2-[4-[(4-formylphenyl)-thio]phenyl]-1-methylethyl]acetamide (2.19 g).

(+)ESI-MS (m/z): 390 (M+Na)⁺

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Preparation 131

Under nitrogen at room temperature, to (2-phenylethyl)amine (20 g) was added dropwise ethyl formate (49.6 g), and the mixture was stirred at 50°C for 1.5 hours. The resulting mixture was evaporated and dried in vacuo to give (2-phenylethyl)formamide (25 mg).

(-) ESI-MS (m/z): 148 (M-H)

Preparation 132

Under nitrogen at room temperature, to a mixture of (2-10 phenylethyl) formamide (500 mg) and methyl 5-(chlorosulfonyl)-2-hydroxybenzoate (840 mg) in nitrobenzene (5 ml) was added aluminum chloride (1.56 g), and the mixture was stirred at 100°C for 4 hours. To the resulting mixture were added ice-cold 1N hydrochloric acid and ethyl acetate, 15 and the mixture was stirred for 20 minutes. After separation, the organic layer was dried over anhydrous magnesium sulfate and evaporated under reduced pressure. the residue was added hydrogen chloride methanol reagent 10 20 (5 ml) at room temperature under nitrogen, and the mixture was stirred at 40°C for 2.5 hours. The resulting mixture was evaporated under reduced pressure. To the residue was added diisopropyl ether (20 ml), and the mixture was stirred for 1 hour. The precipitates were collected by filtration 25 and dried in vacuo to give methyl 5-[[4-(2-aminoethyl)phenyl]sulfonyl]-2-hydroxybenzoate hydrochloride (1.03 g). (+) ESI-MS (m/z): 336 (M-HCl+H) +

Preparation 133

To a suspension of methyl 5-[[4-(2-aminoethyl)phenyl]sulfonyl]-2-hydroxybenzoate hydrochloride (3.0 g) in a
mixture of tetrahydrofuran (30 ml) and water (30 ml) was
added dropwise a solution of di-tert-butyl dicarbonate (1.85
g) in tetrahydrofuran (5 ml) with adjusting pH to 8 by 5N
sodium hydroxide, and the mixture was stirred at room

147

temperature for 1.5 hours. The resulting mixture was diluted with ethyl acetate. After separation, the organic layer was washed with brine, dried over anhydrous magnesium sulfate, evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 2:1 to 1:1) to give methyl 5-[[4-[2-[(tert-butoxycarbonyl)amino]ethyl]phenyl]sulfonyl]-2-hydroxybenzoate (3.04 g).

(+) ESI-MS (m/z): 458 (M+Na) +

(+) ESI-MS (m/z): 544 (M+Na) +

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Preparation 134

Under nitrogen at room temperature, to a solution of methyl 5-[[4-[2-[(tert-butoxycarbonyl)amino]ethyl]phenyl]-sulfonyl]-2-hydroxybenzoate (3.03 g) in N,N
dimethylformamide (30 ml) was added potassium carbonate (1.06 g) and ethyl bromoacetate (1.28 g), and the mixture was stirred at 60°C for 1 hour. The resulting mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with water and brine, dried over anhydrous magnesium sulfate, evaporated and dried in vacuo to give methyl 5-[[4-[2-[(tert-butoxycarbonyl)amino]ethyl]phenyl]sulfonyl]-2-(2-ethoxy-2-oxoethoxy)benzoate (3.71 q).

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Preparation 135

Under nitrogen at room temperature, to methyl 5-[[4-[2-[(tert-butoxycarbonyl)amino]ethyl]phenyl]sulfonyl]-2-(2-ethoxy-2-oxoethoxy)benzoate (1.53 g) was added 4N hydrogen chloride in ethyl acetate (15 ml), and the mixture was stirred at the same temperature for 12 hours. The resulting mixture was evaporated under reduced pressure. The residue was dissolved into a mixture of saturated aqueous sodium bicarbonate and chloroform/methanol (4:1). After separation, the organic layer was dried over anhydrous magnesium sulfate,

148

evaporated and dried in vacuo to give methyl 5-[[4-(2-aminoethyl)phenyl]sulfonyl]-2-(2-ethoxy-2-oxoethoxy)benzoate (1.04 g).

(+) ESI-MS (m/z): 422 (M+H) +

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Preparation 136

The following compound was obtained according to a similar manner to that of Preparation 135.

10 Methyl 5-[[4-(2-aminoethyl)phenyl]sulfonyl]-2-(2-hydroxyethoxy)benzoate.

(+) ESI-MS (m/z): 380 (M+H) +

Preparation 137

Under nitrogen at 5°C, to a solution of methyl 5-[[4-[2-[(tert-butoxycarbonyl)amino]ethyl]phenyl]sulfonyl]-2-(2-ethoxy-2-oxoethoxy)benzoate (2.18 g) in tetrahydrofuran (22 ml) was added sodium borohydride (174 mg) followed by methanol (10 ml) dropwise, and the mixture was stirred at room temperature for 12 hours. The resulting mixture was poured into saturated aqueous sodium bicarbonate and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with water and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 1:1 to 1:5) to give methyl 5-[[4-[2-[(tert-butoxycabonyl)amino]-ethyl]phenyl]sulfonyl]-2-(2-hydroxyethoxy)benzoate (852 mg). (+) ESI-MS (m/z): 502 (M+Na)+

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Preparation 138

Under nitrogen at room temperature, to a suspension of methyl 5-[[4-(2-aminoethyl)phenyl]sulfonyl]-2-hydroxybenzoate hydrochloride (10 g) in methanol (300 ml) was added potassium carbonate (3.82 g), and the mixture was

149

stirred at the same temperature for 1.5 hours. The resulting mixture was concentrated to ca. 150 ml and diluted with chloroform (150 ml). The insoluble materials were removed by filtration, and the filtrate was evaporated under reduced pressure. Under nitrogen at room temperature, to a suspension of the residue in tetrahydrofuran (300 ml) was added benzaldehyde (5.71 g), and the mixture was stirred at 50°C for 2 hours. The resulting mixture was evaporated under reduced pressure. Under nitrogen at 5°C, to a 10 suspension of the residue in tetrahydrofuran (300 ml) was added sodium borohydride (3.05 g) followed by methanol (300 ml) dropwise, and the mixture was stirred at room temperature for 2 hours. The resulting mixture was poured into a mixture of water and chloroform/methanol (4:1). After separation, the organic layer was washed with brine, 15 dried over anhydrous magnesium sulfate and evaporated under reduced pressure. To the residue was added ethyl acetate, and the mixture was stirred for 12 hours. The precipitates were collected by filtration and dried in vacuo to give methyl 5-[[4-[2-(benzylamino)ethyl]phenyl]sulfonyl]-2-20 hydroxybenzoate (8.28 g).

(+) ESI-MS (m/z): 426 (M+H) +

Preparation 139

The following compound was obtained according to a similar manner to that of Preparation 9.

Methyl 2-(benzyloxy)-5-[[4-[2-[(tert-butoxycarbonyl)-amino]ethyl]phenyl]sulfonyl]benzoate

(+)ESI-MS (m/z): 548 (M+Na)⁺

Preparation 140

The following compound was obtained according to a similar manner to that of Preparation 12.

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Methyl 5-[[4-[2-[benzyl(tert-butoxycarbonyl)amino]ethyl]phenyl]sulfonyl]-2-(benzyloxy)benzoate
 (+)ESI-MS (m/z): 638 (M+Na)+

5 Preparation 141

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To a solution of methyl 5-[[4-[2-[benzyl(tert-butoxycarbonyl)amino]ethyl]phenyl]sulfonyl]-2-(benzyloxy)-benzoate (559 mg) in ethanol (10 ml) was added 1N sodium hydroxide (2.72 ml) at room temperature, and the mixture was stirred at 45°C for 2 hours. The resulting mixture was poured into 1N hydrochloric acid and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed with brine, dried over anhydrous magnesium sulfate, evaporated and dried in vacuo to give 5-[[4-[2-[benzyl(tert-butoxycarbonyl)amino]ethyl]phenyl]sulfonyl]-2-(benzyloxy)-benzoic acid (551 mg).

(-)ESI-MS (m/z): 600 $(M-H)^-$

Preparation 142

20 Under nitrogen at 5° C, to a solution of 5-[[4-[2-[benzyl(tert-butoxycarbonyl)amino]ethyl]phenyl]sulfonyl]-2-(benzyloxy) benzoic acid (537 mg) in N, N-dimethylformamide (6 ml) were added methylamine hydrochloride (72 mg), 1hydroxybenzotriazole (145 mg) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (166 mg), and the mixture was stirred at 25 room temperature for 3 days. The resulting mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with water (two times) and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. 30 The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 2:1 to 1:2) to give tert-butyl benzyl[2-[4-[[4-(benzyloxy)-3-[(methylamino)carbonyl]phenyl]sulfonyl]phenyl]ethyl]carbamate (497 mg).

35 (+)ESI-MS (m/z): 637 (M+Na)+

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Preparation 143

A mixture of tert-butyl benzyl[2-[4-[[4-(benzyloxy)-3-[(methylamino)carbonyl]phenyl]sulfonyl]phenyl]ethyl]
5 carbamate (492 mg) and 10% palladium on activated carbon (50% wet, 25 mg) in methanol (5 ml) was stirred at room temperature in the presence of hydrogen at an atmospheric pressure for 2 hours. After filtration, the filtrate was evaporated and dried in vacuo to give tert-butyl benzyl[2
10 [4-[[4-hydroxy-3-[(methylamino)carbonyl]phenyl]sulfonyl]-phenyl]ethyl]carbamate (398 mg).

(+) ESI-MS (m/z): 547 (M+Na) +

Preparation 144

The following compound was obtained according to a similar manner to that of Preparation 135.

5-[[4-[2-(Benzylamino)ethyl]phenyl]sulfonyl]-2-hydroxy-N-methylbenzamide

20 (+) ESI-MS (m/z): 425 (M+H) +

Example 54

The following compound was obtained according to a similar manner to that of Preparation 6.

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Ethyl 5-[[4-[2-[(tert-butoxycarbonyl)](2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-nitrobenzoate

(+) ESI-MS (m/z): 655 (M+Na) +

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Example 55

Under nitrogen at room temperature, to a solution of ethyl 5-[[4-[2-[(tert-butoxycarbonyl)[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-nitrobenzoate (1.85 g) in a mixture of ethanol (15 ml) and

152

water (5 ml) were added reduced iron (490 mg) and ammonium chloride (78 mg), and the mixture was refluxed for 1 hour. The insoluble materials were filtered with celite and the filtrate was concentrated under reduced pressure. The residue was dissolved into a mixture of saturated aqueous sodium bicarbonate and ethyl acetate. After separation, the organic layer was washed successively with water and brine, dried over anhydrous magnesium sulfate, evaporated under reduced pressure and dried in vacuo to give ethyl 2-amino-5-[[4-[2-[(tert-butoxycarbonyl)](2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]benzoate (1.6 g). (+)ESI-MS (m/z): 625, 627 (M+Na)+

Example 56

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15 To a solution of ethyl 2-amino-5-[[4-[2-[(tertbutoxycarbonyl) [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]benzoate (200 mg) in ethanol (5 ml) was added 1N sodium hydroxide (0.663 ml) at room temperature, and the mixture was stirred at the same temperature for 21 hours. To the resulting mixture was 20 added 1N hydrochloric acid (0.663 ml) and the mixture was evaporated under reduced pressure. The residue was dissolved into a mixture of water and chloroform/methanol (5:1). After separation, the organic layer was dried over anhydrous 25 magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (chloroform/methanol = 20:1 to 10:1) to give 2-amino-5-[[4-[2-[(tert-butoxycarbonyl)](2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]ethyl]phenyl]sulfonyl]benzoic acid (159 30 mg).

(-)ESI-MS (m/z): 573 (M-H)

Example 57

Under nitrogen at room temperature, to a solution of 2-35 amino-5-[[4-[2-[(tert-butoxycarbonyl)](2R)-2-(3-

153

chlorophenyl) -2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]benzoic acid (157 mg) in ethyl acetate (2 ml) was added 4Nhydrogen chloride in ethyl acetate (2 ml), and the mixture was stirred at the same temperature for 3.5 hours. resulting mixture was diluted with diethyl ether, and the precipitates were collected by filtration, followed by dryness to give 2-amino-5-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]benzoic acid dihydrochloride (126 mg).

10 NMR (DMSO- d_6 , δ): 2.9-3.3 (6H, m), 4.9-5.05 (1H, m), 6.88 (1H, d, J=8.9Hz), 7.25-7.5 (6H, m), 7.69 (1H, dd, J=2.4, 9.0Hz), 7.84 (2H, d, J=8.3Hz), 8.21 (1H, d, J=2.4Hz) (-) ESI-MS (m/z): 473 $(M-2HCl-H)^-$

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Example 58

Under nitrogen at room temperature, to a solution of 5-[[4-[2-[(tert-butoxycarbonyl)](2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]ethyl]phenyl]thio]-2-nitrobenzoate (203 20 mg) in dichloromethane (3 ml) were added 3,4-dihydro-2Hpyran (54 mg) and pyridinium p-toluenesulfonate (8.1 mg), and the mixture was stirred at the same temperature for 4 The resulting mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. 25 organic layer was washed successively with saturated aqueous sodium bicarbonate and brine, dried over anhydrous magnesium sulfate, evaporated and dried in vacuo to give ethyl 5-[[4-[2-[(tert-butoxycarbonyl)[(2R)-2-(3-chlorophenyl)-2-(tetrahydro-2H-pyran-2-yloxy) ethyl] amino] ethyl] phenyl] sulfonyl]-2-nitrobenzoate (266 mg).

(+) ESI-MS (m/z): 739, 741 (M+Na) +

Example 59

Under nitrogen at room temperature, to a solution of ethyl 5-[[4-[2-[(tert-butoxycarbonyl)]((2R)-2-(3-35

154

chlorophenyl) -2- (tetrahydro-2H-pyran-2-yloxy) ethyl] amino] ethyl]phenyl]sulfonyl]-2-nitrobenzoate (261 mg) in a mixture of ethanol (6 ml) and water (2 ml) were added reduced iron (61 mg) and ammonium chloride (9.7 mg), and the mixture was refluxed for 30 minutes. The insoluble materials were removed by filtration with celite and the filtrate was concentrated under reduced pressure. The residue was dissolved into a mixture of saturated aqueous sodium bicarbonate and ethyl acetate. After separation, the organic layer was washed successively with water and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 3:1 to 2:1) to give ethyl 2-amino-5-[[4-[2-[(tert-butoxycarbonyl)-[(2R)-2-(3-chlorophenyl)-2-(tetrahydro-2H-pyran-2-yloxy)ethyl]amino]ethyl]phenyl]sulfonyl]benzoate (168 mg). (+) ESI-MS (m/z): 709, 711 (M+Na) +

Example 60

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20 Under nitrogen at 5°C, to a suspension of sodium hydride (60% in oil, 13 mg) in N,N-dimethylformamide (6 ml) was added ethyl 2-amino-5-[[4-[2-[(tert-butoxycarbonyl)-[(2R)-2-(3-chlorophenyl)-2-(tetrahydro-2H-pyran-2yloxy)ethyl]amino]ethyl]phenyl]sulfonyl]benzoate (200 mg), and the resulting mixture was stirred at the same 25 temperature for 20 minutes. To this one was added iodomethane (45 mg) at 5°C and the mixture was stirred at the same temperature for 80 minutes. The resulting mixture was poured into water and the aqueous mixture was extracted 30 with ethyl acetate. The organic layer was washed successively with water (two times) and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 3:1 to 2:1) to give ethyl 5-[[4-[2-[(tert-butoxycarbonyl)](2R)-2-(3-35

155

chlorophenyl)-2-(tetrahydro-2H-pyran-2-yloxy)ethyl]amino]-ethyl]phenyl]sulfonyl]-2-(methylamino)benzoate (167 mg).
(+)ESI-MS (m/z): 723, 725 (M+Na)+

5 Example 61

The following compound was obtained according to a similar manner to that of Example 60.

Ethyl 5-[[4-[2-[(tert-butoxycarbonyl)] (2R)-2-(3-10 chlorophenyl)-2-(tetrahydro-2H-pyran-2-yloxy)ethyl]amino]ethyl]phenyl]sulfonyl]-2-(ethylamino)benzoate (+)ESI-MS (m/z): 737, 739 (M+Na)+

Example 62

- 15 Under nitrogen at room temperature, to a solution of ethyl 5-[[4-[2-[(tert-butoxycarbonyl)]((2R)-2-(3chlorophenyl) -2- (tetrahydro-2H-pyran-2-yloxy) ethyl] amino] ethyl]phenyl]sulfonyl]-2-(methylamino)benzoate (164 mg) in methanol (3 ml) was added a catalytic amount of ptoluenesulfonic acid monohydrate, and the mixture was 20 stirred at the same temperature for 8.5 hours. resulting mixture was poured into saturated aqueous sodium bicarbonate and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with 25 saturated aqueous sodium bicarbonate and brine, dried over anhydrous magnesium sulfate, evaporated under reduced pressure and dried in vacuo to give ethyl 5-[[4-[2-[(tertbutoxycarbonyl) [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-(methylamino)benzoate (140 30 mg).
 - (+) ESI-MS (m/z): 639, 641 (M+Na) +

Example 63

The following compounds were obtained according to a similar manner to that of Example 62.

156

- (1) Ethyl 5-[[4-[2-[(tert-butoxycarbonyl)](2R)-2-(3chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-(ethylamino)benzoate
 (+)ESI-MS (m/z): 653, 655 (M+Na)+
- (2) Ethyl 5-[[4-[2-[(tert-butoxycarbonyl)]((2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-(propylamino)benzoate
 (+)ESI-MS (m/z): 667, 669 (M+Na)+
- (3) Ethyl 5-[[4-[2-[(tert-butoxycarbonyl)] (2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]-sulfonyl]-2-[(2-methoxyethyl)amino]benzoate (+)ESI-MS (m/z): 683, 685 (M+Na)+
- (4) Ethyl 5-[[4-[2-[(tert-butoxycarbonyl)](2R)-2-(3chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-[(2-hydroxyethyl)amino]benzoate
 (+)ESI-MS (m/z): 669, 671 (M+Na)+
 - (5) Methyl 5-[[4-[2-[(tert-butoxycarbonyl)] (2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-[(methoxycarbonyl)amino]benzoate
 (+)ESI-MS (m/z): 669, 671 (M+Na)+
 - (6) Ethyl 5-[[4-[2-[(tert-butoxycarbonyl)] ((2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-[(methylsulfonyl)amino]benzoate
 (-)ESI-MS (m/z): 679, 681 (M-H)-

Example 64

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To a solution of ethyl 5-[[4-[2-[(tert-butoxycarbonyl)-[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-(methylamino)benzoate (137 mg) in ethanol (3 ml)

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was added 1N sodium hydroxide (0.444 ml) at room temperature, and the mixture was stirred at 45°C for 4 hours. To the resulting mixture was added 1N hydrochloric acid (0.444 ml) and the mixture was evaporated under reduced pressure. The residue was dissolved into a mixture of water and chloroform/methanol (5:1). After separation, the organic layer was dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (chloroform/methanol = 20:1 to 10:1) to give 5-[[4-[2-[(tert-butoxycarbonyl)-[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]-sulfonyl]-2-(methylamino)benzoic acid (129 mg).

15 Example 65

The following compounds were obtained according to a similar manner to that of Example 64.

- (1) 5-[[4-[2-[(tert-Butoxycarbonyl)]((2R)-2-(320 chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-(ethylamino)benzoic acid
 (-)ESI-MS (m/z): 601, 603 (M-H)-
- (2) 5-[[4-[2-[(tert-Butoxycarbonyl)] (2R)-2-(3-25 chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-(propylamino)benzoic acid (-)ESI-MS (m/z): 615, 617 (M-H)
- (3) (2S)-1-[4-[[4-[2-[(tert-Butoxycarbonyl)](2R)-2-(3-30 chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]benzyl]-2-pyrrolidinecarboxylic acid (-)ESI-MS (m/z): 641, 643 (M-H)-

Example 66

Under nitrogen at room temperature, to a solution of 5-

158

[[4-[2-[(tert-butoxycarbonyl)]]]] (2R)-2-(3-chlorophenyl)-2-hydroxyethyl] amino] ethyl] phenyl] sulfonyl]-2-(methylamino)-benzoic acid (125 mg) in ethyl acetate (1 ml) was added 4N hydrogen chloride in ethyl acetate (2 ml), and the mixture was stirred at the same temperature for 2.5 hours. The resulting mixture was decanted and the residue was washed with ethyl acetate, followed by dryness to give 5-[[4-[2-[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]]] amino]ethyl]-phenyl]sulfonyl]-2-(methylamino)benzoic acid hydrochloride (94 mg).

NMR (DMSO- d_6 , δ): 2.88 (3H, s), 2.95-3.45 (6H, m), 4.9-5.0 (1H, m), 6.84 (1H, d, J=9.2Hz), 7.3-7.55 (6H, m), 7.75-7.9 (3H, m), 8.26 (1H, d, J=2.4Hz) (-)ESI-MS (m/z): 487 (M-HCl-H)

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Example 67

Under nitrogen at room temperature, to a solution of 5-[[4-[2-[(tert-butoxycarbonyl)](2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-(ethylamino)-benzoic acid (82 mg) in ethyl acetate (1 ml) was added 4N hydrogen chloride in ethyl acetate (2 ml), and the mixture was stirred at the same temperature for 2 hours. The resulting mixture was evaporated under reduced pressure and dried in vacuo to give 5-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-(ethylamino)-benzoic acid hydrochloride (67 mg).

NMR (DMSO-d₆, δ): 1.18 (3H, t, J=7.1Hz), 2.95-3.45 (8H, m), 4.9-5.0 (1H, m), 6.88 (1H, d, J=9.2Hz), 7.3-7.5 (6H, m), 7.75-7.9 (3H, m), 8.27 (1H, d, J=2.4Hz)

(-)ESI-MS (m/z): 501, 503 (M-HCl-H)

Example 68

The following compounds were obtained according to a similar manner to that of Example 67.

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(1): 5-[[4-[2-[[(2R)-2-(3-Chlorophenyl)-2-hydroxyethyl]-amino]ethyl]phenyl]sulfonyl]-2-(propylamino)benzoic acid hydrochloride
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5 NMR (DMSO-d₆, δ): 0.92 (3H, t, J=7.2Hz), 1.5-1.7 (2H, m), 2.95-3.45 (8H, m), 4.9-5.0 (1H, m), 6.89 (1H, d, J=9.2Hz), 7.3-7.5 (6H, m), 7.75-7.9 (3H, m), 8.27 (1H, d, J=2.4Hz)

(-)ESI-MS (m/z): 515, 517 (M-HCl-H)

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- (2) 5-[[4-[2-[[(2R)-2-(3-Chlorophenyl)-2-hydroxyethyl]-amino]ethyl]phenyl]sulfonyl]-2-[(2-methoxyethyl)amino]-benzoic acid hydrochloride
- NMR (DMSO-d₆, δ): 2.95-3.7 (13H, m), 4.9-5.0 (1H, m), 6.92 (1H, d, J=9.2Hz), 7.3-7.5 (6H, m), 7.75-7.9 (3H, m), 8.27 (1H, d, J=2.4Hz) (-)ESI-MS (m/z): 531, 533 (M-HCl-H)
- (3) 5-[[4-[2-[[(2R)-2-(3-Chlorophenyl)-2-hydroxyethyl]20 amino]ethyl]phenyl]sulfonyl]-2-[(2-hydroxyethyl)amino]benzoic acid hydrochloride
 NMR (DMSO-d₆, δ): 2.95-3.65 (10H, m), 4.9-5.0 (1H, m),

6.92 (1H, d, J=9.2Hz), 7.3-7.55 (6H, m), 7.75-7.9 (3H, m), 8.27 (1H, d, J=2.4Hz)

(-)ESI-MS (m/z): 517, 519 (M-HCl-H)

- (4) 5-[[4-[2-[[(2R)-2-(3-Chlorophenyl)-2-hydroxyethyl]-amino]ethyl]phenyl]sulfonyl]-2-(propionylamino)benzoic acid hydrochloride
- NMR (DMSO-d₆, δ): 1.10 (3H, t, J=7.5Hz), 2.95-3.6 (6H, m), 4.9-5.0 (1H, m), 7.3-7.55 (6H, m), 7.93 (2H, d, J=8.3Hz), 8.12 (1H, dd, J=2.4, 8.9Hz), 8.44 (1H, d, J=2.3Hz), 8.69 (1H, d, J=8.9Hz)

(-) ESI-MS (m/z): 529, 531 $(M-HCl-H)^-$

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(5) 5-[[4-[2-[[(2R)-2-(3-Chlorophenyl)-2-hydroxyethyl]-
amino]ethyl]phenyl]sulfonyl]-2-(glycoloylamino)benzoic
acid hydrochloride
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NMR (DMSO-d<sub>6</sub>, \delta): 2.9-3.6 (6H, m), 4.0-4.05 (2H, m), 4.9-5.0 (1H, m), 7.3-7.6 (6H, m), 7.94 (2H, d, J=8.3Hz), 8.16 (1H, dd, J=2.4, 8.9Hz), 8.47 (1H, d, J=2.4Hz), 8.89 (1H, d, J=9.0Hz) (-)ESI-MS (m/z): 531 (M-HCl-H)
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- 10 (6) 5-[[4-[2-[[(2R)-2-(3-Chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-[(methoxycarbonyl)amino]benzoic acid hydrochloride

 NMR (DMSO-d₆, δ): 2.9-3.6 (6H, m), 4.9-5.0 (1H, m),
 7.3-7.6 (6H, m), 7.92 (2H, d, J=8.3Hz), 8.12 (1H,
 dd, J=2.3, 9.0Hz), 8.4-8.5 (2H, m)
 (-)ESI-MS (m/z): 531, 533 (M-HCl-H)
- (8) (2S)-1-[4-[[4-[2-[[(2R)-2-(3-Chlorophenyl)-2hydroxyethyl]amino]ethyl]phenyl]sulfonyl]benzyl]-2pyrrolidinecarboxylic acid dihydrochloride

 NMR (DMSO-d₆, δ): 1.7-2.1 (4H, m), 2.9-3.6 (8H, m),
 4.15-4.6 (3H, m), 4.9-5.0 (1H, m), 7.25-7.6 (6H,
 m), 7.76 (2H, d, J=8.3Hz), 7.95 (2H, d, J=8.3Hz),
 8.03 (2H, d, J=8.3Hz)
 (-)ESI-MS (m/z): 541, 543 (M-2HCl-H)⁻

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161

- (9) 2-Chloro-6-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]propyl]phenyl]sulfonyl]benzoic acid
 hydrochloride
- NMR (DMSO- d_6 , δ): 1.10 (3H, d, J=6.3Hz), 2.7-2.9 (2H, m), 3.0-3.6 (3H, m), 5.0-5.1 (1H, m), 7.3-7.6 (6H, m), 7.67 (1H, t, J=8.0Hz), 7.88 (1H, d, J=7.4Hz), 7.95 (2H, d, J=6.7Hz), 8.05-8.15 (1H, m) (-)ESI-MS (m/z): 506, 508 (M-HCl-H)
- 10 (10) (2E)-3-[2-[[4-[(2R)-2-[[(2R)-2-(3-Chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-5methylphenyl]acrylic acid hydrochloride

2.65-2.9 (1H, m), 3.0-3.6 (4H, m), 4.9-5.05 (1H, m), 6.34 (1H, d, J=15.7Hz), 7.3-7.6 (7H, m), 7.7-7.85 (3H, m), 8.07 (1H, d, J=8.1Hz), 8.25 (1H, d, J=15.8Hz)

NMR (DMSO- d_6 , δ): 1.06 (3H, d, J=6.3Hz), 2.40 (3H, s),

(-)ESI-MS (m/z): 512 (M-HCl-H)

20 (11) (2Z)-3-[2-[[4-[(2R)-2-[[(2R)-2-(3-Chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-5-methylphenyl]acrylic acid hydrochloride

NMR (DMSO-d₆, δ): 1.05 (3H, d, J=6.3Hz), 2.34 (3H, s),

2.6-2.9 (1H, m), 3.0-3.55 (4H, m), 4.9-5.0 (1H, m),

5.96 (1H, d, J=12.0Hz), 7.15 (1H, s), 7.25-7.5 (8H, m), 7.76 (2H, d, J=8.2Hz), 8.00 (1H, d, J=8.1Hz)

(-)ESI-MS (m/z): 512 (M-HCl-H)

Example 69

30 Under nitrogen at 5°C, to a suspension of ethyl 2-amino-5-[[4-[2-[(tert-butoxycarbonyl)](2R)-2-(3-chlorophenyl)-2-(tetrahydro-2H-pyran-2-yloxy)ethyl]amino]-ethyl]phenyl]sulfonyl]benzoate (134 mg) in N,N-dimethylformamide (3 ml) was added sodium hydride (60% in oil, 8.6 mg), and the resulting mixture was stirred at the

162

same temperature for 15 minutes. To this one was added 1-bromopropane (120 mg) and potassium iodide (162 mg) at 5°C and the mixture was stirred at room temperature for 3 days. The resulting mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with water (two times) and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 3:1 to 2:1) to give ethyl 5-[[4-[2-[(tert-butoxycarbonyl)](2R)-2-(3-chlorophenyl)-2-(tetrahydro-2H-pyran-2-yloxy)ethyl]-amino]ethyl]phenyl]sulfonyl]-2-(propylamino)benzoate (72 mg). (+)ESI-MS (m/z): 751, 753 (M+Na)+

15 Example 70

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Under nitrogen at 5°C, to a solution of 2-amino-5-[[4-[2-[(tert-butoxycarbonyl)]((2R)-2-(3-chlorophenyl)-2-(tetrahydro-2H-pyran-2-yloxy) ethyl] amino] ethyl] phenyl] sulfonyl]benzoate (200 mg) in N,N-dimethylformamide (4 ml) was added sodium hydride (60% in oil, 13 mg), and the 20 resulting mixture was stirred at the same temperature for 20 minutes. To this one was added 2-methoxyethyl 4nitrobenzenesulfonate (228 mg) at 5°C and the mixture was stirred at the same temperature for 6 hours. The resulting 25 mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with water (two times) and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 3:2) to give ethyl 5-30 [[4-[2-[(tert-butoxycarbonyl)](2R)-2-(3-chlorophenyl)-2-(tetrahydro-2H-pyran-2-yloxy) ethyl] amino] ethyl] phenyl] sulfonyl]-2-[(2-methoxyethyl)amino]benzoate (124 mg).

(+) ESI-MS (m/z): 767, 769 (M+Na)⁺

WO 2004/045610

163

PCT/JP2003/014767

Example 71

To a solution of ethyl 5-[[4-[2-[(tert-butoxycarbonyl)-[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-[(2-methoxyethyl)amino]benzoate (42 mg) in ethanol (2 ml) was added 1N sodium hydroxide (0.19 ml) at 5 room temperature, and the mixture was stirred at 45°C for 2 The resulting mixture was poured into 1N hours. hydrochloric acid and the aqueous mixture was extracted with chloroform/methanol (4:1). After separation, the organic 10 layer was dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (chloroform/methanol = 20:1 to 10:1) to give 5-[[4-[2-[(tert-butoxycarbonyl)-[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]-15 sulfonyl]-2-[(2-methoxyethyl)amino]benzoic acid (33 mg). (-) ESI-MS (m/z): 631, 633 (M-H)

Example 72

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The following compounds were obtained according to a 20 similar manner to that of Example 71.

- (1) 5-[[4-[2-[(tert-Butoxycarbonyl)]((2R)-2-(3chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-[(2-hydroxyethyl)amino]benzoic acid
 (-)ESI-MS (m/z): 617, 619 (M-H)-
 - (2) 5-[[4-[2-[(tert-Butoxycarbonyl)] (2R)-2-(3chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-[(methoxycarbonyl)amino]benzoic acid
 (-)ESI-MS (m/z): 631, 633 (M-H)-
 - (3) 5-[[4-[2-[(tert-Butoxycarbonyl)](2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]-sulfonyl]-2-[(methylsulfonyl)amino]benzoic acid (-)ESI-MS (m/z): 651, 653 (M-H)

164

Example 73

Under nitrogen at 5°C, to a solution of ethyl 2-amino-5-[[4-[2-[(tert-butoxycarbonyl)]((2R)-2-(3-chlorophenyl)-2-(tetrahydro-2H-pyran-2-yloxy)ethyl]amino]ethyl]phenyl]-5 sulfonyl]benzoate (200 mg) in N,N-dimethylformamide (4 ml) was added sodium hydride (60% in oil, 13 mg), and the resulting mixture was stirred at the same temperature for 20 To this one was added 2-(2-iodoethoxy) tetrahydro-2H-pyran (224 mg) at 5°C and the mixture was stirred at the 10 same temperature for 5 hours. The resulting mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with water (two times) and brine, dried over anhydrous 15 magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 2:1 to 3:2) to give ethyl 5-[[4-[2-[(tert-butoxycarbonyl)](2R)-2-(3-chorophenyl)-2-(tetrahydro-2H-pyran-2-yloxy) ethyl] amino] ethyl] phenyl] sulfonyl] -2-[[2-(tetrahydro-2H-pyran-2-yloxy)ethyl]amino]-20 benzoate (177 mg).

(+) ESI-MS (m/z): 837, 839 (M+Na) +

Example 74

To a solution of ethyl 2-amino-5-[[4-[2-[(tert-butoxycarbonyl)] (2R)-2-(3-chlorophenyl)-2-(tetrahydro-2H-pyran-2-yloxy)ethyl]amino]ethyl]phenyl]sulfonyl]benzoate (200 mg) in ethanol (8 ml) was added 1N sodium hydroxide (0.58 ml) at room temperature, and the mixture was stirred at 45°C for 4 hours. To the resulting mixture was added 1N hydrochloric acid (0.58 ml) and the mixture was evaporated and dried in vacuo. To a solution of the residue in dichloromethane (3 ml) were added pyridine (230 mg) and acetyl chloride (48 mg) at 5°C under nitrogen, and the mixture was stirred at the same temperature for 3.5 hours.

165

The resulting mixture was poured into a mixture of 1N hydrochloric acid and ethyl acetate, and the mixture was stirred for 15 minutes. After separation, the organic layer was dried over anhydrous magnesium sulfate, evaporated under reduced pressure and dried in vacuo to give 2-(acetylamino)-5-[[4-[2-[(tert-butoxycarbonyl)[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]benzoic acid (199 mg).

(-)ESI-MS (m/z): 615, 617 (M-H)

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Example 75

Under nitrogen at room temperature, to a solution of 2-(acetylamino)-5-[[4-[2-[(tert-butoxycarbonyl)](2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-benzoic acid (197 mg) in ethyl acetate (1 ml) was added 4N hydrogen chloride in ethyl acetate (3 ml), and the mixture was stirred at the same temperature for 3 hours. The precipitates were collected by filtration, followed by dryness to give 2-(acetylamino)-5-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-benzoic acid hydrochlride (139 mg).

NMR (DMSO-d₆, δ): 2.17 (3H, s), 2.9-3.6 (6H, m), 4.9-5.0 (1H, m), 7.3-7.6 (6H, m), 7.93 (2H, d, J=8.2Hz), 8.14 (1H, dd, J=2.4, 8.9Hz), 8.43 (1H, d, J=2.3Hz), 8.65 (1H, d, J=8.9Hz)

(-)ESI-MS (m/z): 515, 517 (M-HCl-H)

Example 76

The following compounds were obtained according to a 30 similar manner to that of Example 75.

- (1) 2-(Benzoylamino)-5-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]benzoic acid hydrochloride
- 35 NMR (DMSO- d_6 , δ): 2.9-3.6 (6H, m), 4.9-5.0 (1H, m),

166

7.3-7.7 (9H, m), 7.9-8.0 (4H, m), 8.21 (1H, dd, J=2.4, 8.9Hz), 8.51 (1H, d, J=2.4Hz), 8.90 (1H, d, J=8.9Hz)

(-)ESI-MS (m/z): 577, 579 $(M-HCl-H)^-$

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- 2-[[4-[(2R)-2-[[(2R)-2-(3-Chlorophenyl)-2-(2) hydroxyethyl]amino]propyl]phenyl]sulfonyl]-5-(methylthio) benzoic acid hydrochloride NMR (DMSO- d_6 , δ): 1.05-1.15 (3H, m), 2.55 (3H, s), 2.7-10 3.6 (5H, m), 4.95-5.1 (1H, m), 7.3-7.6 (8H, m), 7.92 (2H, d, J=8.3Hz), 8.00 (1H, d, J=8.5Hz) (-)ESI-MS (m/z): 518, 520 $(M-HCl-H)^-$
- 2-[[4-[(2R)-2-[[(2R)-2-(3-Chlorophenyl)-2-15 hydroxyethyl]amino]propyl]phenyl]sulfonyl]-5-(trifluoromethyl)benzoic acid hydrochloride NMR (DMSO- d_6 , δ): 1.05-1.15 (3H, m), 2.7-2.9 (1H, m), 3.0-3.65 (4H, m), 4.95-5.1 (1H, m), 7.35-7.6 (6H, m), 7.9-8.2 (4H, m), 8.39 (1H, d, J=8.3Hz) (-)ESI-MS (m/z): 540, 542 $(M-HCl-H)^-$ 20

Example 77

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To a solution of ethyl 2-amino-5-[[4-[2-[(tertbutoxycarbonyl) [(2R)-2-(3-chlorophenyl)-2-(tetrahydro-2H-25 pyran-2-yloxy) ethyl] amino] ethyl] phenyl] sulfonyl] benzoate (800 mg) in ethanol (10 ml) was added 1N sodium hydroxide (2.32 ml) at room temperature, and the mixture was stirred at 45°C for 2.5 hours. To the resulting mixture was added 1N hydrochloric acid (2.32 ml) and the mixture was evaporated under reduced pressure. To the residue was added a mixture of chloroform and methanol (4:1), and the mixture was stirred for 30 minutes. The insoluble materials were removed by filtration, and the filtrate was evaporated and dried in vacuo to give 2-amino-5-[[4-[2-[(tertbutoxycarbonyl) [(2R)-2-(3-chlorophenyl)-2-(tetrahydro-2H-

167

pyran-2-yloxy)ethyl]amino]ethyl]phenyl]sulfonyl]benzoic acid
(822 mg).

(-)ESI-MS (m/z): 657, 659 (M-H)

5 Example 78

Under nitrogen at 5°C, to a solution of 2-amino-5-[[4-[2-[(tert-butoxycarbonyl)](2R)-2-(3-chlorophenyl)-2-(tetrahydro-2H-pyran-2-yloxy) ethyl] amino] ethyl] phenyl] sulfonyl]benzoic acid (150 mg) in dichloromethane (3 ml) were added pyridine (180 mg) and propionyl chloride (51 mg), 10 and the mixture was stirred at the same temperature for 4.5 The resulting mixture was poured into a mixture of 1N hydrochloric acid and ethyl acetate, and the mixture was stirred for 15 minutes. After separation, the organic layer 15 was dried over anhydrous magnesium sulfate and evaporated under reduced pressure. To a solution of the residue in a mixture of methanol (3 ml) and water (0.5 ml) was added a catalytic amount of p-toluenesulfonic acid monohydrate at room temperature, and the mixture was stirred at the same temperature for 43 hours. The resulting mixture was poured 20 into 1N hydrochloric acid and the aqueous mixture was extracted with a mixture of chloroform and methanol (4:1). The organic layer was dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel 25 (chloroform/methanol = 10:1 to 6:1) to give 5-[[4-[2-[(tertbutoxycarbonyl) [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-(propionylamino)benzoic acid (51 mq).

30 (-)ESI-MS (m/z): 629, 631 (M-H)

Example 79

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Under nitrogen at 5°C, to a solution of 2-amino-5-[[4-[2-[(tert-butoxycarbonyl)[(2R)-2-(3-chlorophenyl)-2-(tetrahydro-2H-pyran-2-yloxy)ethyl]amino]ethyl]phenyl]-

168

sulfonyl]benzoic acid (150 mg) in dichloromethane (3 ml) were added pyridine (180 mg) and benzoyl chloride (77 mg), and the mixture was stirred at room temperature for 4 days. The resulting mixture was poured into 1N hydrochloric acid and the aqueous mixture was extracted with ethyl acetate. The organic layer was dried over anhydrous magnesium sulfate and evaporated under reduced pressure. To a solution of the residue in tetrahydrofuran (4 ml) was added 1N sodium hydroxide at room temperature, and the mixture was stirred at the same temperature for 2 hours. The resulting mixture 10 was poured into 1N hydrochloric acid and the aqueous mixture was extracted with a mixture of chloroform and methanol (4:1). The organic layer was dried over anhydrous magnesium sulfate and evaporated under reduced pressure. To a solution of the residue in a mixture of methanol (4 ml) and 15 water (0.5 ml) was added a catalytic amount of ptoluenesulfonic acid monohydrate at room temperature, and the mixture was stirred at the same temperature for 36 hours. The resulting mixture was poured into 1N hydrochloric acid 20 and the aqueous mixture was extracted with a mixture of chloroform and methanol (4:1). The organic layer was dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (chloroform/methanol = 10:1 to 25 8:1) to give 2-(benzoylamino)-5-[[4-[2-[(tertbutoxycarbonyl) [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]benzoic acid (85 mg). (-)ESI-MS (m/z): 677, 679 (M-H)

Example 80

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Under nitrogen at 5°C, to a solution of 2-amino-5-[[4-[2-[(tert-butoxycarbonyl)[(2R)-2-(3-chlorophenyl)-2-(tetrahydro-2H-pyran-2-yloxy)ethyl]amino]ethyl]phenyl]-sulfonyl]benzoic acid (311 mg) in dichloromethane (5 ml) were added pyridine (373 mg) and acetoxyacetyl chloride (135

169

mg), and the mixture was stirred at the same temperature for 100 minutes. The resulting mixture was poured into a mixture of 1N hydrochloric acid and ethyl acetate, and the mixture was stirred for 30 minutes. After separation, the organic layer was dried over anhydrous magnesium sulfate and evaporated under reduced pressure. To a solution of the residue in methanol (3 ml) was added Amberlyst 15 at room temperature, and the mixture was stirred at the same temperature for 12 hours. Amberlyst 15 was removed by filtration, and the filtrate was evaporated under reduced 10 pressure. To a solution of the residue in tetrahydrofuran (5 ml) was added 1N sodium hydroxide (1.4 ml) at 5°C, and the mixture was stirred at the same temperature for 3 hours. The resulting mixture was poured into 1N hydrochloric acid 15 and the aqueous mixture was extracted with a mixture of chloroform and methanol (4:1). The organic layer was dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (chloroform/methanol = 10:1 to 5:1) to give 5-[[4-[2-[(tert-butoxycarbonyl)]((2R)-2-(3-20 chlorophenyl) -2-hydroxyethyl] amino] ethyl] phenyl] sulfonyl] -2-(glycoloylamino) benzoic acid (196 mg).

(-) ESI-MS (m/z): 631, 633 $(M-H)^-$

25 Example 81

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Under nitrogen at 5°C, to a solution of ethyl 2-amino-5-[[4-[2-[(tert-butoxycarbonyl)[(2R)-2-(3-chlorophenyl)-2-(tetrahydro-2H-pyran-2-yloxy)ethyl]amino]ethyl]phenyl]-sulfonyl]benzoate (300 mg) in N,N-dimethylformamide (5 ml) was added sodium hydride (60% in oil, 18 mg), and the resulting mixture was stirred at the same temperature for 20 minutes. After the mixture was cooled in dry ice-acetone bath, dimethyl carbonate (79 mg) was added, and the mixture was stirred at 5°C for 1 hour. The resulting mixture was poured into water and the aqueous mixture was extracted with

170

ethyl acetate. The organic layer was washed successively with water (two times) and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 3:1 to 2:1) to give methyl 5-[[4-[2-[(tert-butoxycarbonyl)[(2R)-2-(3-chlorophenyl)-2-(tetrahydro-2H-pyran-2-yloxy)ethyl]amino]ethyl]phenyl]-sulfonyl]-2-[(methoxycarbonyl)amino]benzoate (106 mg). (+)ESI-MS (m/z): 753, 755 (M+Na)+

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Example 82

Under nitrogen at 5°C, to a solution of ethyl 2-amino-5-[[4-[2-[(tert-butoxycarbonyl)]((2R)-2-(3-chlorophenyl)-2-(tetrahydro-2H-pyran-2-yloxy) ethyl] amino] ethyl] phenyl] -15 sulfonyl]benzoate (200 mg) in dichloromethane (4 ml) were added pyridine (230 mg) and methanesulfonyl chloride (90 mg), and the mixture was stirred at room temperature for 19.5 The resulting mixture was poured into a mixture of 1N hydrochloric acid and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed 20 successively with 1N hydrochloric acid, saturated aqueous sodium bicarbonate and brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel 25 (hexane/ethyl acetate = 2:1 to 3:2) to give 5-[[4-[2-[(tertbutoxycarbonyl) [(2R)-2-(3-chlorophenyl)-2-(tetrahydro-2Hpyran-2-yloxy) ethyl] amino] ethyl] phenyl] sulfonyl] -2-[(methylsulfonyl)amino]benzoate (125 mg). (-)ESI-MS (m/z): 763, 765 (M-H)

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Example 83

A solution of ethyl [5-[[4-[2-(benzylamino)ethyl]-phenyl]sulfonyl]-2-hydroxyphenyl]acetate (375 mg) and (2R)-2-(3-chlorophenyl)oxirane (141 mg) in ethanol (5 ml) was refluxed for 47.5 hours. The resulting mixture was

171

evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 2:1 to 4:3) to give ethyl [5-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-hydroxyphenyl]acetate (346 mg).

(+) ESI-MS (m/z): 608, 610 (M+H) +

Example 84

The following compounds were obtained according to a 10 similar manner to that of Example 83.

(1) Ethyl 5-chloro-2-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]benzoate
(+) ESI-MS (m/z): 536, 538 (M+H) +

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- (2) Ethyl 3-chloro-4-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]benzoate
 (+)ESI-MS (m/z): 536, 538 (M+H)+
- 20 (3) Methyl 4-chloro-2-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]-sulfonyl]benzoate
 (+)ESI-MS (m/z): 522, 524 (M+H)+
- 25 (4) Ethyl 3-chloro-2-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]benzoate (+)ESI-MS (m/z): 535, 537 (M+H)+
- (5) Methyl 2-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-230 hydroxyethyl]amino]propyl]phenyl]sulfonyl]-5methylbenzoate
 (+)ESI-MS (m/z): 502, 504 (M+H)+
- (6) Ethyl 2-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-35 hydroxyethyl]amino]propyl]phenyl]sulfonyl]-5-

172

 ${\tt methoxybenzoate}$

(+) ESI-MS (m/z): 532 (M+H) +

- (7) Ethyl 2-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-5-phenoxybenzoate
 (+)ESI-MS (m/z): 594, 596 (M+H)+
- (8) Ethyl 2-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-210 hydroxyethyl]amino]propyl]phenyl]sulfonyl]-5propylbenzoate
 - (+) ESI-MS (m/z): 544, 546 (M+H) +
- (9) Ethyl 2-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]propyl]phenyl]sulfonyl]-5-(3methylbutyl)benzoate
 (+)ESI-MS (m/z): 572, 574 (M+H)+
- (11) Ethyl 2-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]propyl]phenyl]sulfonyl]-4propylbenzoate
 (+)ESI-MS (m/z): 544, 546 (M+H)+
- (12) Ethyl 4-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-230 hydroxyethyl]amino]propyl]phenyl]sulfonyl]-3biphenylcarboxylate
 (+)ESI-MS (m/z): 578, 580 (M+H)+
- (13) Ethyl 5-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-hydroxy-4-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-2-hydroxy-4-

173

methylbenzoate

(+) ESI-MS (m/z): 532, 534 (M+H) +

- (14) Ethyl 5-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]propyl]phenyl]sulfonyl]-2-hydroxy-4methoxybenzoate
 (+) ESI-MS (m/z): 548, 550 (M+H)+
- (16) Methyl 5-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-(2hydroxyethoxy)benzoate
 (+)ESI-MS (m/z): 534, 536 (M+H)+

Example 85

20 To a solution of ethyl [5-[[4-[2-[[(2R)-2-(3chlorophenyl) -2-hydroxyethyl] amino] ethyl] phenyl] sulfonyl] -2hydroxyphenyl]acetate (343 mg) in ethanol (5 ml) was added 4N hydrogenchloride in ethyl acetate (0.5 ml), and the mixture was evaporated under reduced pressure. A mixture of 25 the residue and 10% palladium on activated carbon (50% wet, 17 mg) in a mixture of ethanol (3 ml) and chlorobenzene (7 ml) was stirred at room temperature in the presence of hydrogen at an atmospheric pressure for 2 hours. After filtration, the filtrate was evaporated under reduced 30 pressure. The residue was dissolved into a mixture of saturated aqueous sodium bicarbonate and ethyl acetate. After separation, the organic layer was washed with brine, dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column 35 chromatography on silica gel (chloroform/methanol = 20:1 to

174

15:1) to give ethyl [5-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-hydroxyphenyl]-acetate (258 mg).

(+) ESI-MS (m/z): 518, 520 (M+H) +

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Example 86

To a solution of ethyl [5-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-hydroxyphenyl]acetate (255 mg) in methanol (5 ml) was added 1N sodium hydroxide (1.48 ml) at room temperature, and the mixture was stirred at 45°C for 3 hours. To the resulting mixture was added 1N hydrochloric acid (2.46 ml) and the mixture was evaporated under reduced pressure. The residue was purified by reversed phase chromatography to give [5-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]-ethyl]phenyl]sulfonyl]-2-hydroxyphenyl]acetic acid hydrochloride (222 mg).

NMR (DMSO-d₆, δ): 2.95-3.4 (6H, m), 3.54 (2H, s), 4.9-5.0 (1H, m), 6.98 (1H, d, J=8.4Hz), 7.3-7.55 (6H, m), 7.65-7.8 (2H, m), 7.86 (2H, d, J=8.2Hz) (-)ESI-MS (m/z): 488, 490 (M-HCl-H)

Example 87

Under nitrogen at 5°C, to a solution of tert-butyl

[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl][2-[4-[(4formylphenyl)thio]phenyl]ethyl]carbamate (1.33 g) in
dichloromethane (15 ml) was added m-chloroperbenzoic acid
(1.34 g), and the mixture was stirred at room temperature
for 5.5 hours. The resulting mixture was poured into water

which was adjusted to pH 7.2 by sodium sulfite and sodium
bicarbonate and the aqueous mixture was extracted with ethyl
acetate. The organic layer was washed with water, dried
over anhydrous magnesium sulfate, evaporated and dried in
vacuo to give tert-butyl [(2R)-2-(3-chlorophenyl)-2hydroxyethyl][2-[4-[(4-formylphenyl)sulfonyl]phenyl]ethyl]-

175

carbamate (1.25 g). (+)ESI-MS (m/z): 566, 568 (M+Na)+

Example 88

Under nitrogen at 5°C, to a solution of tert-butyl 5 [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl][2-[4-[(4formylphenyl)sulfonyl]phenyl]ethyl]carbamate (300 mg) and Lproline methyl ester (78 mg) in 1,2-dichloroethane (6 ml) was added sodium triacetoxyborohydride (292 mg), and the mixture was stirred at room temperature for 12 hours. 10 resulting mixture was poured into a mixture of 1N hydrochloric acid and ethyl acetate, and the mixture was stirred for 20 minutes. After separation, the organic layer was washed successively with water, saturated aqueous sodium bicarbonate and brine, dried over anhydrous magnesium 15 sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 2:1 to 1:1) to give methyl (2S)-1-[4-[[4-[2-[(tert-butoxycarbonyl)](2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]ethyl]phenyl]sulfonyl]benzyl]-2-20 pyrrolidinecarboxylate (183 mg).

(+) ESI-MS (m/z): 679, 681 (M+Na) +

Example 89

To a solution of ethyl 5-chloro-2-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]benzoate (88 mg) in ethanol (2 ml) was added 1N
sodium hydroxide (0.25 ml) at room temperature, and the
mixture was stirred at 50°C for 5 hours. To the resulting

mixture was added 1N hydrochloric acid (0.082 ml) and the
mixture was evaporated under reduced pressure. The residue
was purified by reversed phase chromatography to give sodium
5-chloro-2-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]propyl]phenyl]sulfonyl]benzoate (27 mg).

NMR (DMSO-d₆, δ): 0.94 (3H, d, J=6.0Hz), 2.4-3.0 (5H,

176

m), 4.55-4.7 (1H, m), 7.2-7.5 (8H, m), 7.90 (1H, d, J=8.5Hz), 7.98 (2H, d, J=8.3Hz).

(-)ESI-MS (m/z): 506, 508 (M-Na)

5 Example 90

The following compounds were obtained according to a similar manner to that of Example 89.

- (2) Sodium 4-chloro-2-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]20 sulfonyl]benzoate

 NMR (DMSO-d₆, δ): 1.00 (3H, d, J=5.9Hz), 2.6-3.6 (5H, m), 4.9-5.1 (1H, m), 7.2-7.5 (7H, m), 7.66 (1H, dd, J=2.1, 8.2Hz), 8.00 (1H, d, J=2.0Hz), 8.04 (2H, d, J=8.3Hz)
- 25 (-)ESI-MS (m/z): 506, 508 (M-Na)
 - (3) Sodium 2-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-5-methylbenzoate
- NMR (DMSO- d_6 , δ): 0.94 (3H, d, J=6.0Hz), 2.30 (3H, s), 2.5-3.6 (5H, m), 4.65-4.85 (1H, m), 7.05-7.5 (8H, m), 7.79 (1H, d, J=8.1Hz), 7.97 (2H, d, J=8.2Hz) (-)ESI-MS (m/z): 486 (M-Na)
- 35 (4) Sodium 2-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-

177

hydroxyethyl]amino]propyl]phenyl]sulfonyl]-5phenoxybenzoate

NMR (DMSO- d_6 , δ): 0.96 (3H, d, J=5.9Hz), 2.5-3.6 (5H, m), 4.75-4.95 (1H, m), 6.70 (1H, d, J=2.4Hz), 6.97 (1H, dd, J=2.6, 8.7Hz), 7.05-7.5 (11H, m), 7.9-8.0 (3H, m)

(-) ESI-MS (m/z): 564, 566 $(M-Na)^-$

(5) Sodium 5-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-hydroxy-4-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-2-hydroxy-4-methylbenzoate

NMR (DMSO-d₆, δ): 1.01 (3H, d, J=6.2Hz), 2.20 (3H, s), 2.55-2.75 (1H, m), 2.8-3.5 (4H, m), 4.7-4.85 (1H, m), 6.50 (1H, s), 7.25-7.5 (6H, m), 7.68 (2H, d, J=8.2Hz), 8.38 (1H, s) (-)ESI-MS (m/z): 502, 504 (M-Na)

(6) Sodium 5-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-2-hydroxy-4-methoxybenzoate

NMR (DMSO-d₆, δ): 0.97 (3H, d, J=6.1Hz), 2.5-3.4 (5H, m), 3.63 (3H, s), 4.6-4.8 (1H, m), 6.15 (1H, s), 7.25-7.5 (6H, m), 7.72 (2H, d, J=8.2Hz), 8.25 (1H, s)

(-)ESI-MS (m/z): 518, 520 (M-Na)

Example 91

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Under nitrogen at 5°C, to a solution of tert-butyl [(1R)-2-[4-[(3-chloro-2-formylphenyl)thio]phenyl]-1
methylethyl][(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]carbamate (173 mg) in dichloromethane (4 ml) was added mchloroperbenzoic acid (160 mg), and the mixture was stirred
at room temperature for 2.5 hours. The resulting mixture
was poured into saturated aqueous sodium bicarbonate and the

aqueous mixture was extracted with ethyl acetate. The

178

organic layer was washed successively with saturated aqueous sodium bicarbonate (two times) and brine, dried over anhydrous magnesium sulfate, evaporated and dried in vacuo to give tert-butyl [(1R)-2-[4-[(3-chloro-2-formylphenyl)-sulfonyl]phenyl]-1-methylethyl][(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]carbamate (204 mg).

(+) ESI-MS (m/z): 614, 616 (M+Na)⁺

Example 92

- The following compounds were obtained according to a similar manner to that of Preparation 33.

- (3) 2-[[4-[(2R)-2-[(tert-Butoxycarbonyl)]((2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]25 sulfonyl]-5-(trifluoromethyl)benzoic acid
 (-)ESI-MS (m/z): 640, 642 (M-H)-

Example 93

To a solution of ethyl 3-chloro-2-[[4-[(2R)-2-[(2R)-2-35 (3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]-

179

sulfonyl]benzoate (172 mg) in 1,4-dioxane (4 ml) was added 6N hydrochloric acid (6 ml) at room temperature, and the mixture was refluxed for 42 hours. The resulting mixture was evaporated under reduced pressure. The residue was purified by reversed phase chromatography to give sodium 3-chloro-2-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]benzoate (55 mg). NMR (DMSO-d₆, δ): 0.89 (3H, d, J=5.9Hz), 2.45-2.9 (5H, m), 4.5-4.6 (1H, m), 7.1-7.5 (9H, m), 8.22 (2H, d, J=8.3Hz)

Example 94

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To a solution of ethyl 2-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-5-methoxybenzoate (211 mg) in ethanol (5 ml) was added 1N sodium hydroxide (0.79 ml) at room temperature, and the mixture was refluxed for 2.5 hours. To the resulting mixture was added 1N hydrochloric acid (0.79 ml) and the mixture was evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (chloroform/methanol = 10:1 to 5:1), followed by treatment of 4N hydrogen chloride in ethyl acetate to give 2-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]-propyl]phenyl]sulfonyl]-5-methoxybenzoic acid hydrochloride (77 mg).

NMR (DMSO-d₆, δ): 1.09 (3H, d, J=6.3Hz), 2.65-2.9 (1H, m), 3.0-3.6 (4H, m), 3.86 (3H, s), 4.95-5.1 (1H, m), 7.12 (1H, d, J=2.5Hz), 7.23 (1H, dd, J=2.6, 8.9Hz), 7.5-7.55 (6H, m), 7.91 (2H, d, J=8.3Hz), 8.07 (1H, d, J=8.9Hz)

(-)ESI-MS (m/z): 502, 504 (M-HCl-H)

Example 95

The following compounds were obtained according to a similar manner to that of Example 91.

180

- (2) tert-Butyl [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl][(1R)-2-[4-[[2-formyl-4-(trifluoromethyl)]phenyl]sulfonyl]phenyl]-1-methylethyl]carbamate
 (+)ESI-MS (m/z): 648, 650 (M+Na)+
- (3) tert-Butyl [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl][(1R)-2-[4-[[2-formyl-3-(methoxymethoxy)phenyl]sulfonyl]phenyl]-1-methylethyl]carbamate
 (+)ESI-MS (m/z): 640, 642 (M+Na)+
 - (4) tert-Butyl [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl][(1R)-2-[4-[(2-formyl-3-methoxyphenyl)sulfonyl]phenyl]1-methylethyl]carbamate
 (+)ESI-MS (m/z): 594, 596 (M+Na)+

Example 96

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Under nitrogen at room temperature, to a solution of 2- [[4-[(2R)-2-[(tert-butoxycarbonyl)](2R)-2-[[tert-

- butyl(dimethyl)silyl]oxy]-2-(3-chlorophenyl)ethyl]amino]propyl]phenyl]sulfonyl]-5-fluorobenzoic acid (150 mg) in
 N,N-dimethylformamide (3 ml) was added sodium thiomethoxide
 (33 mg), and the mixture was stirred at 60°C for 1.5 hours.
 The mixture was cooled to room temperature, and n-
- tetrabutylammonium fluoride (1M in tetrahydrofuran, 0.64 ml)
 was added. The mixture was stirred at room temperature for
 1.5 hours. The resulting mixture was poured into 1N
 hydrochloric acid and the aqueous mixture was extracted with
 ethyl acetate. The organic layer was dried over anhydrous
 magnesium sulfate and evaporated under reduced pressure.

181

The residue was purified by column chromatography on silica gel (chloroform/methanol = 10:1 to 8:1) to give 2-[[4-[(2R)-2-[(tert-butoxycarbonyl)](2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-5-(methylthio)benzoic acid (149 mg).

(-) ESI-MS (m/z): 618, 620 (M-H)

Example 97

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Under nitrogen at room temperature, to a solution of 2
[[4-[(2R)-2-[(tert-butoxycarbonyl)](2R)-2-(3-chlorophenyl)2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-6(methoxymethoxy)benzoic acid (208 mg) in 1,4-dioxane (2 ml)
was added 6N hydrochloric acid (2 ml), and the mixture was
stirred at the same temperature for 12 hours. The resulting

mixture was evaporated and dried in vacuo to give 2-[[4[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-6-hydroxybenzoic acid hydrochloride
(181 mg).

NMR (DMSO- d_6 , δ): 1.10 (3H, d, J=6.5Hz), 2.65-2.9 (1H, m), 3.0-3.6 (4H, m), 4.95-5.1 (1H, m), 7.18 (1H, dd, J=2.7, 6.4Hz), 7.3-7.6 (8H, m), 7.92 (2H, d, J=8.3Hz) (-)ESI-MS (m/z): 488, 490 (M-HCl-H)

25 Example 98

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Under nitrogen at room temperature, to a solution of ethyl 2-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-5-propylbenzoate (179 mg) in 1,4-dioxane (2 ml) was added a solution of ditert-butyl dicarbonate (79 mg) in 1,4-dioxane (1 ml), and the mixture was stirred at the same temperature for 7 hours. To this one was added 1N sodium hydroxide (0.99 ml) and 1,4-dioxane (2 ml), and the mixture was stirred at 50°C for 2.5 days. The resulting mixture was poured into a mixture of 1N hydrochloric acid and chloroform/methanol (5:1), and the

182

mixture was stirred for 20 minutes. After separation, the organic layer was dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (chloroform/methanol = 20:1 to 10:1) to give 2-[[4-[(2R)-2-[(tert-butoxycarbonyl)[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]-amino]propyl]phenyl]sulfonyl]-5-propylbenzoic acid (183 mg). (-)ESI-MS (m/z): 614, 616 (M-H)

10 Example 99

Under nitrogen at room temperature, to a solution of 2-[4-[(2R)-2-[(tert-butoxycarbonyl)](2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-5-propylbenzoic acid (180 mg) in ethyl acetate (1 ml) was added 4N hydrogen 15 chloride in ethyl acetate (2 ml), and the mixture was stirred at the same temperature for 9 hours. The resulting mixture was evaporated under reduced pressure. The residue was purified by reversed phase chromatography, followed by treatment with 1N hydrochloric acid to give 2-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]-20 phenyl]sulfonyl]-5-propylbenzoic acid hydrochloride (93 mg). NMR (DMSO- d_6 , δ): 0.87 (3H, t, J=7.3Hz), 1.10 (3H, d, J=6.3Hz), 1.45-1.7 (2H, m), 2.55-2.9 (3H, m), 3.0-3.6 (4H, m), 4.95-5.1 (1H, m), 7.35-7.6 (8H, m), 25 7.93 (2H, d, J=8.3Hz), 8.04 (1H, d, J=8.2Hz) (-) ESI-MS (m/z): 514, 516 $(M-HCl-H)^-$

Example 100

To a solution of ethyl 2-[[4-[(2R)-2-[[(2R)-2-(330 chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]5-(3-methylbutyl)benzoate (44 mg) in ethanol (2 ml) was
added 1N sodium hydroxide (0.387 ml), and the mixture was
stirred at 45°C for 4.5 hours. The resulting mixture was
cooled to room temperature, 1N hydrochloric acid (0.542 ml)
35 was added, and the mixture was purified by reversed phase

183

chromatography, followed by treatment with 1N hydrochloric acid to give 2-[[4-[(2R)-2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-5-(3-methylbutyl)benzoic acid hydrochloride (41 mg).

5 NMR (DMSO- d_6 , δ): 0.90 (6H, d, J=6.0Hz), 1.10 (3H, d, J=6.3Hz), 1.35-1.65 (3H, m), 2.6-2.9 (3H, m), 3.0-3.6 (4H, m), 4.95-5.1 (1H, m), 7.35-7.6 (8H, m), 7.93 (2H, d, J=8.3Hz), 8.03 (1H, d, J=8.1Hz) (-)ESI-MS (m/z): 542, 544 (M-HCl-H)

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Example 101

The following compounds were obtained according to a similar manner to that of Example 100.

- 15 (1) 2-[[4-[(2R)-2-[[(2R)-2-(3-Chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-5-cyclohexylbenzoic acid hydrochloride

 NMR (DMSO-d₆, δ): 1.10 (3H, d, J=6.3Hz), 1.15-1.9 (10H, m), 2.55-2.9 (2H, m), 3.0-3.6 (4H, m), 4.95-5.1 (1H, m), 7.35-7.6 (8H, m), 7.94 (2H, d, J=8.2Hz), 8.04 (1H, d, J=8.3Hz)

 (-) ESI-MS (m/z): 554, 556 (M-HCl-H)
- - (3) 4-[[4-[(2R)-2-[[(2R)-2-(3-Chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-3-biphenylcarboxylic acid hydrochloride

184

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NMR (DMSO-d<sub>6</sub>, δ): 1.11 (3H, d, J=6.3Hz), 2.7-2.9 (1H, m), 3.0-3.6 (4H, m), 4.95-5.1 (1H, m), 7.3-7.6 (9H, m), 7.7-7.8 (2H, m), 7.88 (1H, d, J=1.7Hz), 7.9-8.05 (3H, m), 8.21 (1H, d, J=8.4Hz)

(-) ESI-MS (m/z): 548, 550 (M-HCl-H)
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(4) 4-[[4-[(2R)-2-[[(2R)-2-Hydroxy-2-phenylethyl]amino] propyl]phenyl]sulfonyl]benzoic acid hydrochloride
 NMR (DMSO-d₆, δ): 1.09 (3H, d, J=6.3Hz), 2.75-2.9 (1H,
 m), 3.0-3.6 (4H, m), 4.9-5.0 (1H, m), 7.25-7.5 (5H,
 m), 7.53 (2H, d, J=8.3Hz), 7.97 (2H, d, J=8.3Hz),
 8.0-8.2 (4H, m)
 (-)ESI-MS (m/z): 438 (M-HCl-H)⁻

15 Example 102

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Under nitrogen at room temperature, to a solution of tert-butyl [(2R)-2-(3-chlorophenyl)-2-hydroxyethyl][(1R)-2-[4-[(2-formyl-4-methylphenyl)sulfonyl]phenyl]-1methylethyl]carbamate (490 mg) in tetrahydrofuran (10 ml) was added (carboethoxymethylene) triphenylphosphorane (328 20 mg), and the mixture was stirred at 50°C for 2.5 hours. resulting mixture was poured into saturated aqueous sodium bicarbonate and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed with brine, dried 25 over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (chloroform/ethyl acetate = 20:1 to 10:1) to give a mixture (327 mg) of ethyl (2E)-3-[2-[[4-[(2R)-2-[(tert-butoxycarbonyl)](2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-5-30 methylphenyl]acrylate and ethyl (2Z)-3-[2-[[4-[(2R)-2-[(tert-butoxycarbonyl) [(2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]propyl]phenyl]sulfonyl]-5-methylphenyl]acrylate.

35 (+) ESI-MS (m/z): 664 (M+Na)⁺

185

Example 103

Under nitrogen at 5°C, to a solution of a mixture (225 mg) of ethyl (2E)-3-[2-[[4-[(2R)-2-[(tert-butoxycarbonyl)-[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]-5 phenyl]sulfonyl]-5-methylphenyl]acrylate and ethyl (2Z)-3-[2-[4-(2R)-2-(tert-butoxycarbonyl)](2R)-2-(3chlorophenyl) -2-hydroxyethyl] amino] propyl] phenyl] sulfonyl] -5-methylphenyl]acrylate, and copper(I) chloride (52 mg) in 10 methanol (8 ml) was added sodium borohydride (133 mg) in small portions over a period of 30 minutes, and the mixture was stirred at the same temperature for 1 hour. resulting mixture was poured into a mixture of 1N hydrochloric acid and ethyl acetate and the mixture was stirred for 5 minutes. After separation, the organic layer 15 was washed successively with saturated aqueous sodium bicarbonate and brine, dried over anhydrous magnesium sulfate, evaporated and dried in vacuo to give ethyl 3-[2-[[4-[(2R)-2-[(terty-butoxycarbonyl)](2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-5-20 methylphenyl]propanoate (215 mg).

(+) ESI-MS (m/z): 666 (M+Na) +

Example 104

To a solution of ethyl 3-[2-[[4-[(2R)-2-[(tert-butoxycarbonyl)](2R)-2-(3-chlorophenyl)-2-hydroxyethyl]-amino]propyl]phenyl]sulfonyl]-5-methylphenyl]propanoate (210 mg) in ethanol (5 ml) was added 1N sodium hydroxide (0.652 ml) at room temperature, and the mixture was stirred at the same temperature for 2.5 days. The resulting mixture was poured into 1N hydrochloric acid and the aqueous mixture was extracted with a mixture of chloroform and methanol (5:1). The organic layer was dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel

186

(chloroform/methanol = 30:1 to 20:1) to give 3-[2-[[4-[(2R)-2-[(tert-butoxycarbonyl)]((2R)-2-(3-chlorophenyl)-2hydroxyethyl]amino]propyl]phenyl]sulfonyl]-5-methylphenyl]propanoic acid (167 mg).

(-)ESI-MS (m/z): 614, 616 (M-H)

Example 105

The following compound was obtained according to a similar manner to that of Example 57.

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3-[2-[[4-[(2R)-2-[[(2R)-2-(3-Chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-5-methylphenyl]propanoic acid hydrochloride

NMR (DMSO-d₆, δ): 1.08 (3H, d, J=6.3Hz), 2.15-2.3 (2H, m), 2.40 (3H, s), 2.65-3.6 (7H, m), 4.95-5.1 (1H, m), 7.25-7.55 (8H, m), 7.78 (2H, d, J=8.3Hz), 8.00 (1H, d, J=8.1Hz) (-)ESI-MS (m/z): 514, 516 (M-HCl-H)

20 Example 106

The following compounds were obtained according to a similar manner to that of Example 104.

- (1) (2E)-3-[2-[[4-[(2R)-2-[(tert-Butoxycarbonyl)](2R)-2-(3-25 chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-5-methylphenyl]acrylic acid (-)ESI-MS (m/z): 612, 614 (M-H)⁻
- (2) (2Z)-3-[2-[[4-[(2R)-2-[(tert-Butoxycarbonyl)](2R)-2-(3-30 chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-5-methylphenyl]acrylic acid (-)ESI-MS (m/z): 612, 614 (M-H)-

Example 107

A solution of ethyl 4-[[4-[(2R)-2-aminopropyl]phenyl]-

187

sulfonyl]benzoate (212 mg) and (R)-styrene oxide (73 mg) in a mixture of ethanol (10 ml) and chloroform (3 ml) was refluxed for 22 hours. The resulting mixture was evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (chloroform/methanol = 50:1 to 20:1) to give ethyl $4-[[4-[(2R)-2-[[(2R)-2-hydroxy-2-phenylethyl]amino]propyl]phenyl]sulfonyl]benzoate (85 mg). (+)ESI-MS (m/z): <math>468 (M+H)^+$

10 Example 108

A solution of ethyl 5-[[4-[(2R)-2-aminopropyl]phenyl]sulfonyl]-2-hydroxybenzoate (277 mg) and (R)-styrene oxide (128 mg) in a mixture of methanol (4 ml) and chloroform (4 ml) was refluxed for 47 hours. The resulting mixture was evaporated under reduced pressure. The residue was purified 15 by column chromatography on silica gel (chloroform/methanol = 50:1 to 30:1). Under nitrogen at room temperature, to a solution of the product which was obtained above, in tetrahydrofuran (2 ml) was added di-tert-butyl dicarbonate (79 mg), and the mixture was stirred at the same temperature 20 for 12 hours. The resulting mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed with brine, dried over anhydrous magnesium sulfate and evaporated under reduced 25 pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 3:1 to 2:1) to give 5-[[4-[(2R)-2-[(tert-butoxycarbonyl)]((2R)-2-hydroxy-2phenylethyl]amino]propyl]phenyl]sulfonyl]-2-hydroxybenzoate (68 mg).

(+) ESI-MS (m/z): 606 (M+Na)⁺

Example 109

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To a solution of 5-[[4-[(2R)-2-[(tert-butoxycarbonyl)-[(2R)-2-hydroxy-2-phenylethyl]amino]propyl]phenyl]sulfonyl]-2-hydroxybenzoate (62 mg) in ethanol (2 ml) was added 1N

188

sodium hydroxide (0.53 ml) at room temperature, and the mixture was stirred at 45°C for 4 hours. The resulting mixture was poured into 1N hydrochloric acid and the aqueous mixture was extracted with a mixture of chloroform and methanol (4:1). After separation, the organic layer was dried over anhydrous magnesium sulfate, evaporated and dried in vacuo to give 5-[[4-[(2R)-2-[(tert-butoxycarbonyl)](2R)-2-hydroxy-2-phenylethyl]amino]propyl]phenyl]sulfonyl]-2-hydroxybenzoic acid (65 mg).

10 (-)ESI-MS (m/z): 554 (M-H)

Example 110

The following compound was obtained according to a similar manner to that of Example 66.

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2-Hydroxy-5-[[4-[(2R)-2-[[(2R)-2-hydroxy-2-phenylethyl]amino]propyl]phenyl]sulfonyl]benzoic acid hydrochloride

NMR (DMSO-d₆, δ): 1.10 (3H, d, J=6.3Hz), 2.65-3.6 (5H, m), 4.85-5.0 (1H, m), 6.85-7.0 (1H, m), 7.25-7.6 (7H, m), 7.75-7.95 (3H, m), 8.20 (1H, d, J=2.5Hz) (-)ESI-MS (m/z): 454 (M-HCl-H)

Example 111

To a solution of methyl 5-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-(2-ethoxy-2-oxoethoxy)benzoate (349 mg) in ethanol (7 ml) was added 1N sodium hydroxide (1.21 ml) at room temperature, and the mixture was stirred at 60°C for 110 minutes. The resulting mixture was evaporated under reduced pressure. The residue was triturated with ethanol, and the precipitates were collected by filtration, followed by dryness in vacuo to give disodium 5-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-35 (2-oxido-2-oxoethoxy)benzoate (315 mg).

189

NMR (DMSO- d_6 , δ): 2.35-2.85 (6H, m), 4.12 (2H, s), 4.55-4.7 (1H, m), 7.0-7.1 (1H, m), 7.15-7.55 (5H, m), 7.6-7.85 (4H, m), 7.9-8.0 (1H, m) (-)ESI-MS (m/z): 532 (M-2Na)

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Example 112

To a solution of methyl 5-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-(2-hydroxyethoxy)benzoate (207 mg) in ethanol (2 ml) was added 1N sodium hydroxide (0.388 ml) at room temperature, and the mixture was stirred at 60°C for 2 hours. The resulting mixture was evaporated and dried in vacuo to give sodium 5-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]-amino]ethyl]phenyl]sulfonyl]-2-(2-hydroxyethoxy)benzoate (213 mg).

NMR (DMSO-d₆, δ): 2.55-2.8 (6H, m), 3.4-3.55 (2H, m), 4.1-4.2 (2H, m), 4.55-4.65 (1H, m), 7.1-7.45 (7H, m), 7.7-7.85 (4H, m) (-)ESI-MS (m/z): 518, 520 (M-Na)

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Example 113

The following compound was obtained according to a similar manner to that of Example 107.

25 Methyl 5-[[4-[2-[benzyl](2R)-2-hydroxy-2-phenylethyl]amino]ethyl]phenyl]sulfonyl]-2-hydroxybenzoate (+)ESI-MS (m/z): 546 (M+H)+

Example 114

To a solution of methyl 5-[[4-[2-[benzyl](2R)-2-hydroxy-2-phenylethyl]amino]ethyl]phenyl]sulfonyl]-2-hydroxybenzoate (158 mg) in methanol (5 ml) was added hydrogen chloride methanol reagent 10 (0.5 ml), and the mixture was evaporated under reduced pressure. A mixture of the residue and 10% palladium on activated carbon (50% wet,

PCT/JP2003/014767

190

8 mg) in methanol (3 ml) was stirred at room temperature in the presence of hydrogen at an atmospheric pressure for 5 hours. After filtration, the filtrate was evaporated under reduced pressure. The residue was dissolved into a mixture of saturated aqueous sodium bicarbonate and chloroform/methanol (4:1). After separation, the organic layer was dried over anhydrous magnesium sulfate and evaporated under reduced pressure. Under nitrogen at room temperature, to a solution of the residue in a mixture of 10 tetrahydrofuran (5 ml) and N, N-dimethylformamide (5 ml) was added di-tert-butyl dicarbonate (65 mg), and the mixture was stirred at the same temperature for 2.5 hours. resulting mixture was poured into water and the aqueous mixture was extracted with ethyl acetate. The organic layer was washed successively with water (two times) and brine, 15 dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (hexane/ethyl acetate = 2:1 to 4:3) to give methyl 5-[[4-[2-[(tert-butoxycarbonyl)]((2R)-2-20 hydroxy-2-phenylethyl]amino]ethyl]phenyl]sulfonyl]-2hydroxybenzoate (112 mg).

(+) ESI-MS (m/z): 578 (M+Na) +

Example 115

25 The following compound was obtained according to a similar manner to that of Example 109.

5-[[4-[2-[(tert-Butoxycarbonyl)](2R)-2-hydroxy-2-phenylethyl]amino]ethyl]phenyl]sulfonyl]-2-hydroxybenzoic acid

(-)ESI-MS (m/z): 540 (M-H)

Example 116

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The following compound was obtained according to a similar manner to that of Example 75.

191

2-Hydroxy-5-[[4-[2-[[(2R)-2-hydroxy-2-phenylethyl]amino]ethyl]phenyl]sulfonyl]benzoic acid hydrochloride

NMR (DMSO-d₆, δ): 2.9-3.35 (6H, m), 4.85-5.0 (1H, m),
7.05-7.15 (1H, m), 7.25-7.45 (5H, m), 7.50 (2H, d,
J=8.3Hz), 78-8.0 (3H, m), 8.25-8.3 (1H, m)
(-)ESI-MS (m/z): 440 (M-HCl-H)

Example 117

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The following compound was obtained according to a similar manner to that of Example 83.

5-[[4-[2-[Benzyl](2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-hydroxy-N-methylbenzamide

(+) ESI-MS (m/z): 579, 581 (M+H) +

Example 118

To a solution of 5-[[4-[2-[benzyl](2R)-2-(3-20 chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2hydroxy-N-methylbenzamide (143 mg) in methanol (3 ml) was added hydrogen chloride methanol reagent 10 (0.5 ml), and the mixture was evaporated under reduced pressure. A mixture of the residue and 10% palladium on activated carbon (50% wet, 7 mg) in a mixture of chlorobenzene (2.1 ml) and 25 methanol (0.9 ml) was stirred at room temperature in the presence of hydrogen at an atmospheric pressure for 2 hours. After filtration, the filtrate was evaporated under reduced pressure. The residue was dissolved into a mixture of 30 saturated aqueous sodium bicarbonate and chloroform/methanol (5:1). After separation, the organic layer was dried over anhydrous magnesium sulfate and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel (chloroform/methanol = 20:1 to 8:1) followed by treatment of hydrogen chloride methanol reagent 10 to 35

give 5-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]-amino]ethyl]phenyl]sulfonyl]-2-hydroxy-N-methylbenzamidehydrochloride (71 mg).

NMR (DMSO- d_6 , δ): 2.83 (3H, d, J=4.5Hz), 2.95-3.5 (6H, m), 4.9-5.0 (1H, m), 7.10 (1H, d, J=8.7Hz), 7.3-7.6 (6H, m), 7.85-7.95 (3H, m), 8.49 (1H, d, J=2.3Hz)

(+) ESI-MS (m/z): 489, 491 (M-HC1+H) +

193

CLAIMS

1. A compound of the formula [I]:

5 OH R^2 $X \longrightarrow SO_2 - Y$ [I]

10 wherein

 \mathbb{R}^1 is hydrogen or halogen,

 \mathbb{R}^2 is hydrogen or an amino protective group,

 \mathbb{R}^3 is hydrogen or lower alkyl,

X is bond , $-CH_2-$ or -O-, and

15 Y is

$$(1) \qquad \stackrel{\mathbb{R}^4}{\bigvee_{N}},$$

in which \mathbf{R}^4 is lower alkoxycarbonyl,

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in which R⁵ is carboxy(lower)alkyl, (lower alkanoyl, mono(or alkoxy)carbonyl(lower)alkyl, lower alkanoyl, mono(or di or tri)halo(lower)alkylsulfonyloxy, carboxyphenoxy, (lower alkoxy)carbonylphenoxy, carboxypyridyloxy, (lower alkanoyl)pyridyl, carboxypyrrolidinyl(lower)alkyl, (lower alkoxy)carbonylpyrrolidinyl(lower)alkyl, carboxyphenyl or (lower alkyl)phenyl,

in which R^6 is -OH, -COOH, -COOC₂H₅,

194

provided that (i) when R^6 is -OH, then X is -CH₂-, (ii) when R^6 is -COOH, then R^1 is -H, or

(iii) when R^6 is $-COOC_2H_5$, -O

-0 $\cos_2 H_5$, then X is -0-,

in which R^7 is -OH, -COOH, -COOC₂H₅, -O COOH or -O COOC₂H₅, and X is -CH₂-,

(5) _{p.8}

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in which R^8 is -OH, -COOH, -COOC₂H₅, -O COOH or -O COOC₂H₅, provided that when R^8 is -OH, -O COOH or -O COOC₂H₅, then R^3 is -CH₃,

25 (6) R9,

in which R⁹ is hydroxy, cyclo(lower)alkyl, mono(or di or tri)halo(lower)alkyl, hydroxy(lower)alkoxy, lower alkoxy(lower)alkoxy, carboxy(lower)alkoxy, lower alkoxycarbonyl(lower)alkoxy, phenoxy, nitro, amino, lower alkylamino, [lower alkoxy(lower)-alkyl]amino, [hydroxy(lower)alkyl]amino, [lower alkoxycarbonyl]amino, lower alkanoylamino, (lower alkylsulfonyl)amino, lower alkylthio or phenyl, and

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R¹⁰ is carboxy, lower alkanoyl, lower alkoxycarbonyl, carbamoyl, lower alkylcarbamoyl, carboxy(lower)alkyl, (lower alkoxycarbonyl)(lower)alkyl, carboxy(lower)-alkenyl, (lower alkoxycarbonyl)(lower)alkenyl or phenyl optionally substituted with carboxy or lower alkoxycarbonyl,

in which R¹¹ is halogen or lower alkyl, and R¹² is carboxy, lower alkanoyl, lower alkoxycarbonyl, carbamoyl, lower alkylcarbamoyl, carboxy(lower)alkyl, (lower alkoxycarbonyl)(lower)alkyl, carboxy(lower)-alkenyl or (lower alkoxycarbonyl)(lower)alkenyl,

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in which R^{13} is -Cl or -CH₃, R^{14} is -COOH or -COOC₂H₅, and X is -CH₂-,

 $(9) \qquad \qquad \bigcirc \text{OCH}_3$

in which R^{15} is -COOH or -COOC $_2\mathrm{H}_5$, and X is -CH $_2$ -, or

(10) R16
OH

in which R^{16} is lower alkyl or lower alkoxy, and

196

 $\ensuremath{\mathbb{R}^{17}}$ is carboxy or lower alkoxycarbonyl, or a prodrug thereof or a pharmaceutically acceptable salt thereof.

A compound of calim 1, wherein R¹ is hydrogen or chloride, R² is hydrogen or benzyl, R³ is hydrogen or methyl, X is bond, -CH₂- or -O-, and

10 Y is

15 (2) R⁵,

in which R^5 is COOH, COOC₂H₅, -CHO,

 $-0SO_2CF_3, \quad -0 \xrightarrow{COOH}, \quad -0 \xrightarrow{COOC_2H_5}, \quad -0 \xrightarrow{N}, \quad -0 \xrightarrow{N$

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$$^{\text{COOCH}_3}$$
 or $^{\text{COOC}_2\text{H}_5}$

 $30 \qquad (3) \qquad R^6,$

in which R^6 is -OH, -COOH, -COOC₂H₅, -O COOH or -O COOC₂H₅,

provided that (i) when R^6 is -OH, then X is -CH₂-,

197

(iii) when R^6 is -COOH, then R^1 is -H, or (iii) when R^6 is -COOC₂H₅, -O COOH or -O COOC₂H₅, then X is -O-,

5 (4) — R7

in which R^7 is -OH, -COOH, -COOC₂H₅, -O COOH or -O COOC₂H₅, and X is -CH₂-,

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in which R^8 is -OH, -COOH, -COOC₂H₅, -O\(\) COOH or -O\(\) COOC₂H₅,

provided that when R^8 is -OH, -0 COOH or -0 COOC₂H₅, then R^3 is -CH₃,

in which R^9 is -OH, $-CF_3$, -O $-OOCH_3$, $-OCOOC_2H_5$, -O $-NO_2$, $-NH_2$, $-NHCH_3$, -NH $-NHCH_3$, -NH $-NHCH_3$, -NH -NH

 $_{\rm NH}$ $_{\rm OCH_3}$, $_{\rm NH}$ $_{\rm OH}$, $_{\rm NHCOOCH_3}$, $_{\rm NHCOC_2H_5}$,

$$-\text{NHCOCH}_3$$
, $-\text{NHCO-}\bigcirc$, $-\text{NHSO}_2\text{CH}_3$, $-\text{SCH}_3$ or

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198

(7)

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in which R^{11} is -F, -Cl or -CH₃, and R^{12} is -COOH, -CHO, -COOCH₃, -COOC₂H₅, -CONH₂, -CONHCH₃, -CONHC₂H₅, $COOC_{2}$ H₅, $COOC_{2}$

in which R^{13} is -Cl or -CH $_3$, $\mathrm{R}^{14} \text{ is -COOH or -COOC}_2\mathrm{H}_5, \text{ and}$ X is -CH $_2$ -,

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in which ${\rm R}^{15}$ is -COOH or -COOC $_2{\rm H}_5$, and X is -CH $_2$, or

in which ${\rm R}^{16}$ is ${\rm -CH_3}$ or ${\rm -OCH_3},$ and ${\rm R}^{17}$ is ${\rm -COOH},$ ${\rm -COOCH_3}$ or ${\rm -COOC_2H_5}.$

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3. A compound of claim 2, wherein Y is

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in which R^9 is -OH, $-CF_3$, -O OH, -O $COOC_2H_5$, -O OH, $-NO_2$, $-NH_2$, $-NHCH_3$, -NH OH

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$$-\text{NH} \xrightarrow{\text{OCH}_3}$$
, $-\text{NH} \xrightarrow{\text{OH}}$, $-\text{NHCOOCH}_3$, $-\text{NHCOC}_2\text{H}_5$,

-NHCOCH
$$_3$$
, -NHCO- $\left(\begin{array}{c} \end{array}\right)$, -NHSO $_2$ CH $_3$, -SCH $_3$ or

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(2) $R^{11} = R^{11} = R^{11}$

in which R^{11} is -F, -Cl or -CH₃, and R^{12} is -COOH, -CHO, -COOCH₃, -COOC₂H₅, -CONH₂,

-CONHCH₃, -CONHC₂H₅, COOH, COOC₂H₅, COOC₂H₅, $COOC_2H_5$, COOCH₃, COOCH₃, COOC₂H₅, $COOC_2H_5$, $COOCH_3$, $COOCH_3$, $COOCH_3$,

4. A compound of claim 3, wherein Y is

201

in which R^9 is -OH, $-OOCH_3$, $-OOCH_$

$$-\text{NH}$$
 CH_3 , $-\text{NH}$ OH , $-\text{NH}$ OCH_3 , $-\text{NH}$ OH ,

-NHCOOCH₃, -NHCOC₂H₅, -NHCOCH₃, -NHCO- \bigcirc , -NHSO₂CH₃ or \bigcirc , and

15 R^{10} is -COOH, -COOCH₃, -COOC₂H₅, -CONH₂, -CONHCH₃, -CONHC₂H₅, COOH or COOH, or

in which R^{11} is $-CH_3$, and R^{12} is $-COOH_3$, $-COOC_2H_5$, $-CONH_2$, $-CONHCH_3$, $-CONHC_2H_5$, COOH or COOH .

- 5. A compound of claim 4, which is selected from a group of
 - (1) 2-Amino-5-[[4-[2-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]benzoic acid,
- (2) 5-[[4-[2-[[(2R)-2-(3-Chlorophenyl)-2hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-

202

(methylamino) benzoic acid,

- (3) 5-[[4-[2-[[(2R)-2-(3-Chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2[(methylsulfonyl)amino]benzoic acid,
- 5 (4) 5-[[4-[2-[[(2R)-2-(3-Chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-(propionylamino)benzoic acid,

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- (5) 5-[[4-[2-[[(2R)-2-(3-Chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-[(2-hydroxyethyl)amino]benzoic acid,
- (6) 5-[[4-[2-[[(2R)-2-(3-Chlorophenyl)-2-hydroxyethyl]amino]ethyl]phenyl]sulfonyl]-2-hydroxy-N-methylbenzamide,
- (7) [4-[[4-[3-[[(2R)-2-(3-Chlorophenyl)-2hydroxyethyl]amino]propyl]phenyl]sulfonyl]phenoxy]acetic acid,
 - (8) 2-Hydroxy-5-[[4-[2-[[(2R)-2-hydroxy-2-phenylethyl]amino]ethyl]phenyl]sulfonyl]benzoic acid,
- 20 (9) 5-[[4-[3-[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-2-hydroxybenzoic acid,
 - (10) 2-[[4-[(2R)-2-[[(2R)-2-(3-Chlorophenyl)-2hydroxyethyl]amino]propyl]phenyl]sulfonyl]-5propylbenzoic acid,
 - (11) 4-[[4-[(2R)-2-[[(2R)-2-(3-Chlorophenyl)-2hydroxyethyl]amino]propyl]phenyl]sulfonyl]-3biphenylcarboxylic acid, and
- (12) (2Z)-3-[2-[[4-[(2R)-2-[[(2R)-2-(3-Chlorophenyl)-2-hydroxyethyl]amino]propyl]phenyl]sulfonyl]-5-methylphenyl]acrylic acid,
 or a pharmaceutically acceptable salt thereof.
- 6. A process for preparing a compound of claim 1, or a salt thereof,

203

which comprises,

(i) reacting a compound [II] of the formula:

$$R^{1} \xrightarrow{\text{CH-CH}_{2}}$$

wherein R^1 is defined in claim 1, with a compound [III] of the formula:

$$\begin{array}{c}
\mathbb{R}^{2} \\
\mathbb{H}\mathbb{N} \\
\mathbb{R}^{3}
\end{array}$$

$$\mathbb{S}^{0}_{2}^{-1}$$
[III]

wherein R^2 , R^3 , X and Y are each as defined in claim 1, or a salt thereof, to give a compound [I] of the formula:

wherein R^1 , R^2 , R^3 , X and Y are each as defined in claim 1, or a salt thereof,

(ii) subjecting a compound [Ia] of the formula:

$$R^{1}$$

$$N$$

$$R^{2}$$

$$N$$

$$R^{3}$$

$$N$$

$$SO_{2}-Y$$

$$[Ia]$$

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204

wherein R^1 , R^3 , X and Y are each as defined in claim 1, and

 R_a^2 is an amino protective group, or a salt thereof, to elimination reaction of the amino protective group, to give a compound [Ib] of the formula:

wherein ${\mbox{R}}^1, \ {\mbox{R}}^3, \ {\mbox{X}}$ and Y are each as defined in claim 1, or a salt thereof, and

(iii) reacting a compound [Ic] of the formula:

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$$R^{1}$$

$$R^{2}$$

$$R^{3}$$

$$R^{2}$$

$$R^{3}$$

$$R^{2}$$

$$R^{3}$$

$$R^{2}$$

$$R^{3}$$

$$R^{2}$$

$$R^{3}$$

$$R^{3}$$

$$R^{3}$$

$$R^{3}$$

wherein R^1 , R^2 , R^3 and X are each as defined in claim 1, or a salt thereof with a compound [IV] of the formula:

$$Z-R_a^5$$
 [IV]

wherein R_a⁵ is lower alkyl optionally substituted with carboxy or lower alkoxycarbonyl; phenyl substituted with lower alkanoyl, carboxy or lower alkoxycarbonyl; or pyridyl optionally substituted with lower alkanoyl, carboxy or lower alkoxycarbonyl, and

Z is halogen,

205

or a salt thereof to give a compound [Id] of the formula:

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$$\mathbb{R}^1$$
 \mathbb{R}^2 \mathbb{R}^3 \mathbb{R}^3 \mathbb{R}^3 \mathbb{R}^5 [Id]

wherein R^1 , R^2 , R^3 and X are each as defined in claim 1, and

 R_a^5 is as defined above, or a salt thereof.

- 7. A pharmaceutical composition which comprises, as an
 active ingredient, a compound of claim 1 or a
 pharmaceutically acceptable salt thereof in admixture
 with pharmaceutically acceptable carriers or excipients.
- 8. Use of a compound of claim 1 or a pharmaceutically acceptable salt thereof for the manufacture of a medicament.

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- 9. A compound of claim 1 or a pharmaceutically acceptable salt thereof for use as a medicament.
- 10. A compound of claim 1 or a pharmaceutically acceptable salt thereof for use as selective β_3 adrenergic receptor agonists.
- 30 11. A method for the prophylactic and/or the therapeutic treatment of pollakiuria or urinary incontinence which comprises administering a compound of claim 1 or a pharmaceutically acceptable salt thereof to a human being or an animal.

INTERNATIONAL SEARCH REPORT

Intern: Application No PCT/JP 03/14767

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 A61K31/4412 C07D213/79 C07D213/80 C07D213/64 C07D207/16 CO7C317/14 A61P13/00 According to International Patent Classification (IPC) or to both national classification and IPC **B. FIELDS SEARCHED** Minimum documentation searched (classification system followed by classification symbols) CO7D CO7C Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal, WPI Data, PAJ, CHEM ABS Data C. DOCUMENTS CONSIDERED TO BE RELEVANT Category 6 Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. P,X WO 2002 094770 A (FUJISAWA PHARMACEUTICAL 1 - 11CO., LTD., JAPAN) 28 November 2002 (2002-11-28) cited in the application claims 1,11,12 Υ WO 02 006250 A (AMERICAN HOME PRODUCTS 1 - 11CORPORATION, USA) 24 January 2002 (2002-01-24) claims 1-14 WO 02 06229 A (AMERICAN HOME PROD) 1 - 1124 January 2002 (2002-01-24) claims 1-20EP 0 089 154 A (BEECHAM GROUP PLC) 1 - 11Α 21 September 1983 (1983-09-21) the whole document Patent family members are listed in annex. Further documents are listed in the continuation of box C. χ ° Special categories of cited documents: "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the "A" document defining the general state of the art which is not considered to be of particular relevance invention "E" earlier document but published on or after the international "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the part of t "O" document referring to an oral disclosure, use, exhibition or other means *P* document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 1 March 2004 31/03/2004 Name and mailing address of the ISA Authorized officer European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk Tel. (+31–70) 340–2040, Tx. 31 651 epo nl, Fax: (+31–70) 340–3016 Bérillon, L

INTERNATIONAL SEARCH REPORT

onal application No. rCT/JP 03/14767

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)	
This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:	
1. X Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:	i
Although claim 11 is directed to a method of treatment of the human/animal body, the search has been carried out and based on the alleged effects of the compound/composition.	
2. X Claims Nos.: 1-11 (part) because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically: see FURTHER INFORMATION sheet PCT/ISA/210	
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).	
Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)	
This International Searching Authority found multiple inventions in this international application, as follows:	
1. As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.	
2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.	
3. As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:	
A. No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:	
Remark on Protest The additional search fees were accompanied by the applicant's protest.	
No protest accompanied the payment of additional search fees.	

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

Continuation of Box I.2

Claims Nos.: 1-11 (part)

Present claims 1-11 relate to compounds defined by reference to a desirable characteristic or property, namely "prodrugs". The claims cover all compounds having this characteristic or property, whereas the application provides support within the meaning of Article 6 PCT and/or disclosure within the meaning of Article 5 PCT for only a very limited number of such compounds. In the present case, the claims so lack support, and the application so lacks disclosure, that a meaningful search over the whole of the claimed scope is impossible. Independent of the above reasoning, the claims also lack clarity (Article 6 PCT). An attempt is made to define the compounds by reference to a result to be achieved. Again, this lack of clarity in the present case is such as to render a meaningful search over the whole of the claimed scope impossible. Consequently, the search has been carried out for those parts of the claims which appear to be clear, supported and disclosed, namely those parts relating to the compounds of formula I or pharmaceutically acceptable salts thereof.

The applicant's attention is drawn to the fact that claims, or parts of claims, relating to inventions in respect of which no international search report has been established need not be the subject of an international preliminary examination (Rule 66.1(e) PCT). The applicant is advised that the EPO policy when acting as an International Preliminary Examining Authority is normally not to carry out a preliminary examination on matter which has not been searched. This is the case irrespective of whether or not the claims are amended following receipt of the search report or during any Chapter II procedure.

INTERNATIONAL SEARCH REPORT

nation on patent family members

Interna Application No
PCT/ur 03/14767

Patent document cited in search report		Publication date		Patent family member(s)	Publication date
WO 2002094770	Α	28-11-2002	EP WO	1389185 A2 02094770 A2	18-02-2004 28-11-2002
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