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(72) Inventeurs/Inventors:
WOUTTERS, STEVE ANDRE, BE;
LINDSAY, CHRIS IAN, BE
(73) Propriétaire/Owner:
HUNTSMAN INTERNATIONAL LLC, US
(74) Agent: SMART & BIGGAR

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(54) Title: A PROCESS FOR MAKING POLYUREA PARTICLES

(57) **Abrégé/Abstract:**

According to the invention, a method for providing urea particles in a solvent medium is provided. The method comprises the steps of • providing at least one polyisocyanate component dissolved in a first solvent; • providing at least one isocyanate-reactive polyamine component dissolved in a second solvent; • providing at least one isocyanate-reactive monoamine, optionally dissolved in a third solvent; • reacting the polyisocyanate component, the polyamine component and the monoamine, by combining the polyisocyanate component dissolved in the first solvent, the polyamine component dissolved in the second solvent and the monoamine optionally dissolved in the third solvent, thereby providing urea particles dispersed in a solvent medium, the solvent medium comprising said first solvent, the second solvent and optionally the third solvent, whereby the monoamine is a monoamine soluble in the solvent medium.

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(71) **Applicant** (*for all designated States except US*): **HUNTS-MAN INTERNATIONAL LLC** [US/US]; 500 Huntsman Way, Salt Lake City, Utah 84108 (US).

(72) **Inventors; and**

(75) **Inventors/Applicants** (*for US only*): **WOUTTERS, Steve Andre** [BE/BE]; Mortselsesteenweg 52, B-2100 Deurne (BE). **LINDSAY, Chris Ian** [GB/BE]; Robert Schuitenlaan 41, B-3080 Tervuren (BE).

(74) **Agents**: **VAN STEENLANDT, Wim** et al.; Everslaan 45, B-3078 Everberg (BE).

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(54) **Title**: A PROCESS FOR MAKING POLYUREA PARTICLES

(57) **Abstract**: According to the invention, a method for providing urea particles in a solvent medium is provided. The method comprises the steps of • providing at least one polyisocyanate component dissolved in a first solvent; • providing at least one isocyanate-reactive polyamine component dissolved in a second solvent; • providing at least one isocyanate-reactive monoamine, optionally dissolved in a third solvent; • reacting the polyisocyanate component, the polyamine component and the monoamine, by combining the polyisocyanate component dissolved in the first solvent, the polyamine component dissolved in the second solvent and the monoamine optionally dissolved in the third solvent, thereby providing urea particles dispersed in a solvent medium, the solvent medium comprising said first solvent, the second solvent and optionally the third solvent, whereby the monoamine is a monoamine soluble in the solvent medium.



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A PROCESS FOR MAKING POLYUREA PARTICLES

The present invention relates to a method to produce fine polyurea particles, optionally micron size or nano-particles, and to fine polyurea particles, optionally micron size or nano-particles.

In prior art, several methods are disclosed to make polyurethane / polyurea particles, in particular polyurethane / polyurea nano-particles. As an example, US2006/012885A1 discloses a method to make polyurethane-polyurea particles having two discrete maxima in the particle size distribution, consisting of at least two discrete steps, performed in batch mode. In a first step, amines carried in water are added to a prepolymer, i.e. the reaction product of polyisocyanate and a polyol, which polyisocyanate is carried in acetone. After the initial reaction, water is added to complete the forming of polyurethane-polyurea particles. In a further step, the large amount of acetone is to be evaporated.

It is an object of the present invention to provide a method for providing polyurea particles which process is more cost efficient and can be practiced as a continuous process.

The above objective is accomplished by method according to the present invention.

According to various aspects, the present invention relates to a method for providing urea particles having an equivalent diameter in the range 50nm up to 700 nm in a solvent medium, said method comprising at least the steps of

- a) providing at least one polyisocyanate component dissolved in a first solvent;
- b) providing at least one isocyanate-reactive polyamine component dissolved in a second solvent;
- c) providing at least one isocyanate-reactive monoamine, optionally dissolved in a third solvent;

- d) combining and reacting said isocyanate-reactive monoamine optionally dissolved in said third solvent with said polyisocyanate dissolved in said first solvent, thereby providing an urea-modified polyisocyanate dissolved in said first solvent and said optionally third solvent, and
- e) combining and reacting said urea-modified polyisocyanate dissolved in said first solvent and said optionally third solvent with said polyamine component dissolved in said second solvent.

According to a first aspect of the present invention a method for providing urea particles in a solvent medium is provided. The method comprises the steps of

- providing at least one polyisocyanate component dissolved in a first solvent;
- providing at least one isocyanate-reactive polyamine component dissolved in a second solvent;
- providing at least one isocyanate-reactive monoamine, optionally dissolved in a third solvent;
- reacting the polyisocyanate component, the polyamine component and the monoamine, by combining the polyisocyanate component dissolved in the first solvent, the polyamine component dissolved in the second solvent and the

monoamine optionally dissolved in the third solvent, thereby providing urea particles dispersed in a solvent medium, the solvent medium comprising said first solvent, the second solvent and optionally the third solvent, whereby the monoamine is a monoamine soluble in the solvent medium

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The monoamine soluble in the solvent medium is understood as soluble at least at a temperature equal to the temperature during the reaction, but preferably the monoamine is soluble in the solvent medium at room temperature, i.e. 20 deg C.

10 The particles obtained may have very small dimensions, e.g. in the range of 50 nm to 10 μ m, optionally in the range of 50 nm to 5 μ m, such as in the range of 50 nm to 1 μ m. Preferably the particles have an equivalent diameter of only 50 to 700 nm, e.g. in the range of 100 nm to 700nm, more preferred between 100 nm and 250 nm. Equivalent diameter means the imaginary diameter of an imaginary sphere, which sphere has the same volume as the volume of the particle under consideration.

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The particles have in essence no urethane bonds in the structure.

The obtained dispersion can be kept stable at normal storage circumstances, e.g. at room temperature, for a longer period of time.

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To prepare the particles and the dispersion comprising said particles, the necessity of energy input, e.g. by means of ultrasonication, high shear mixing, pressure in crease and/or heating can be minimized, even avoided.

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The particles may have higher thermal stability compared to particles having bonds being substantially consisting of urethane bonds. They exhibit higher melting points and higher glass transition temperatures. This translates in a high hardness in a wide temperature range, which itself may be a useful property in applications such as reinforcing filler.

The choice of suitable isocyanate, polyamine and monoamine, is wide, facilitating to produce a wide range of particles using substantially the same process.

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According to some embodiments of the present invention, reacting the polyisocyanate component, the polyamine component and the monoamine may comprise

- combining and reacting said isocyanate-reactive monoamine optionally dissolved in the third solvent with said polyisocyanate dissolved in the first solvent, thereby providing an urea-modified polyisocyanate dissolved in the first solvent and the optionally third solvent, and
- 5 ▪ in a subsequent step combining and reacting the urea-modified polyisocyanate dissolved in the first solvent and the optionally third solvent with the polyamine component dissolved in the second solvent.

The urea-modified polyisocyanate hence is dissolved in the first solvent in case there is
10 no third solvent used, or in the combination of the first and third solvent in case there is a third solvent used.

According to some embodiments of the present invention, reacting the polyisocyanate component, the polyamine component and the monoamine may comprise

- 15 ▪ combining the isocyanate-reactive monoamine optionally dissolved in the third solvent with said polyamine component dissolved in the second solvent, thereby providing an amine mixture dissolved in the second solvent and the optionally third solvent, and
- 20 ▪ in a subsequent step combining and reacting the polyisocyanate dissolved in the first solvent with the amine mixture dissolved in the second solvent and optionally the third solvent.

The amine mixture hence is dissolved in the second solvent in case no third solvent is used or in the combination of the second and third solvent in case a third solvent is used.
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According to some embodiments of the present invention, the first and the second solvent may be identical.

According to some embodiments of the present invention, the isocyanate-reactive
30 monoamine may be dissolved in a third solvent.

The provision of this monoamine in a third solvent is preferred in case the monoamine is reacted with the polyisocyanate prior to reacting the resulting urea-modified polyisocyanate with the polyamine.

- 5 According to some embodiments of the present invention, the third solvent may be identical to the first solvent.

The provision of this monoamine in a third solvent identical to the first solvent is preferred in case the monoamine is reacted with the polyisocyanate prior to reacting the resulting urea-modified polyisocyanate with the polyamine.

10

According to some embodiments of the present invention, the third solvent may be identical to the second solvent.

- 15 According to some embodiments of the present invention, the first solvent may be a ketone., e.g. acetone.

According to some embodiments of the present invention, the first solvent may be tetrahydrofuran (THF).

According to some embodiments of the present invention, the first solvent may be toluene.

- 20 According to some embodiments of the present invention, the first solvent may be a polyol.

According to some embodiments of the present invention, the second solvent may be water .

- 25 According to some embodiments of the present invention, the second solvent may be a polyol.

According to some embodiments of the present invention, the first and the second solvent may be identical.

- 30 According to some embodiments of the present invention, the first and said second solvent may be polyols, optionally identical polyol.

The provision of this monoamine in a third solvent identical to the second solvent is preferred in case the monoamine is combined with the polyamine in the second solvent, prior to reaction of the polyisocyanate with the mono- and polyamine.

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The first, second and the optionally third solvent are understood to be liquid solvents. The first, second and third solvent preferably comprises only one solvent components, optionally comprising traces of typical impurities.

With liquid is meant that the solvent can be present in liquid state in at least part of the temperature range wherein the reaction is to be performed, e.g. preferably in the temperature range between -30°C and 60°C, all at ambient pressure (100 kPa). Preferably the first and second solvent are well soluble one into the other. The volumes of the first and second solvent may be chosen such that no saturation levels are met. Preferably the first and second solvent are miscible, i.e. one solvent can be mixed with the other solvent or solvents in any ratio.

In case of the use of a third solvent, the third, the first and second solvent are well soluble one into the other. The volumes of the first, second and third solvent may be chosen such that no saturation levels are met. Preferably the first, second and third solvent are miscible, i.e. one solvent can be mixed with the other solvent or solvents in any ratio.

20

According to some embodiments of the present invention, the second solvent may be water. This water may be demineralized water.

When, during the process, the polyamine and the monoamine are reacted with the polyisocyanate component simultaneously, the second and third component may be identical, e.g. water.

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The second solvent may be inert to isocyanate, though may as well be isocyanate reactive. The second solvent can be of protonic or non-protonic nature. Suitable solvents are non-protonic solvents such as e.g. acetone, 2-butanone, diethylether, tetrahydrofuran (also referred to as THF), methylethylketon, ethylacetate, pyridine, dioxane, 1,2-dimethoxyethane (also known as glyme or DME) and diethylene glycol dimethyl ether

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(also known as diglyme), acetonitrile, toluene, dimethylacetamide (also referred to as DMAC), dimethylformamide (also referred to as DMF), dimethyl sulfoxide (also referred to as DMSO). The second solvent may be of protonic nature, e.g. water.

Optionally, the second solvent may be a polyol. As an example, the second solvent may be polyol or a polyol mixture having average hydroxyl numbers of from 20 to 300, especially from 25 to 150 mg KOH/g, and hydroxyl functionalities of from 1.5 to 3, especially from 1.8 to 2.2, and a MW generally from 750 to 6000. Suitable polyols include reaction products of alkylene oxides, for example ethylene oxide and/or propylene oxide, with initiators containing from 2 to 8 active hydrogen atoms per molecule. Suitable initiators include: polyols, for example glycerol, trimethylolpropane, triethanolamine, pentaerythritol, sorbitol and sucrose; polyamines, for example ethylene diamine, tolylene diamine (TDA), diaminodiphenylmethane (DADPM) and polymethylene polyphenylene polyamines; and aminoalcohols, for example ethanolamine and diethanolamine; and mixtures of such initiators. Other suitable polyols include polyesters obtained by the condensation of appropriate proportions of glycols and higher functionality polyols with dicarboxylic or polycarboxylic acids. Still further suitable polymeric polyols include hydroxyl terminated polythioethers, polyamides, polyesteramides, polycarbonates, polyacetals, polyolefins and polysiloxanes. Mixtures may be used.

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The second solvent medium may be a solvent in which the polyisocyanate component solves poorly, if soluble at all.

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The third solvent medium, if used, is suitable to dissolve the at least one isocyanate-reactive monoamine.

In case the monoamine and the polyisocyanate are reacted first, prior to reaction with the polyamine, this third solvent medium is preferably suitable to dissolve the polyisocyanate.

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According to some embodiments of the present invention, the first solvent medium, or one or more of the solvent components of this first solvent medium, may be a ketone. The

ketone may be acetone. Alternatively the first solvent may be any other suitable organic solvent such as THF (tetrahydrofuran). Toluene can be used as well.

Alternatively, the first solvent may be a polyol. As an example, the first solvent may be polyol or a polyol mixture having average hydroxyl numbers of from 20 to 300, especially from 25 to 150 mg KOH/g, and hydroxyl functionalities of from 1.5 to 3, especially from 1.8 to 2.2, and a MW generally from 750 to 6000. Suitable polyols include reaction products of alkylene oxides, for example ethylene oxide and/or propylene oxide, with initiators containing from 2 to 8 active hydrogen atoms per molecule. Suitable initiators include: polyols, for example glycerol, trimethylolpropane, triethanolamine, pentaerythritol, sorbitol and sucrose; polyamines, for example ethylene diamine, tolylene diamine (TDA), diaminodiphenylmethane (DADPM) and polymethylene polyphenylene polyamines; and aminoalcohols, for example ethanolamine and diethanolamine; and mixtures of such initiators. Other suitable polyols include polyesters obtained by the condensation of appropriate proportions of glycols and higher functionality polyols with dicarboxylic or polycarboxylic acids. Still further suitable polymeric polyols include hydroxyl terminated polythioethers, polyamides, polyesteramides, polycarbonates, polyacetals, polyolefins and polysiloxanes. Mixtures may be used.

In case the first solvent is a polyol, the polyol and the isocyanate may only be reactive on to the other at temperatures above the typical process temperature used according to the present invention, hence preferably reactive one to the other at temperatures above 60°C.

According to some embodiments of the present invention, in case of use of a third solvent, the third solvent, or one or more of the solvent components of this third solvent, may be water or a polyol. Alternatively the third solvent may be any suitable organic solvent such as ketones, e.g. acetone, 2-butanone, pyridine, dioxane, 1,2-dimethoxyethane (also known as glyme or DME) and diethylene glycol dimethyl ether (also known as diglyme), acetonitrile, dimethylformamide (also referred to as DMF), dimethyl sulfoxide (also referred to as DMSO) and tetrahydrofuran (also referred to as THF). The third solvent may be a polyol, similar or identical to the polyols suitable to provide the first and/or the second solvent.

Preferably the first solvent and the second solvent do not form an azeotrope, which simplifies the purification of the components of the first and second solvent once the urea particles are formed and optionally removed. Also the combination of a first and third, a second and third or a first, second and third solvent preferably does not form an azeotrope.

Preferably the weight percentage of the polyisocyanate or polyisocyanates together in the first solvent is in the range of 0.1 to 25 wt%, more preferred in the range of 0.1 to 12 wt%.

10 Preferably the weight percentage of the polyamine or polyamines together in the second solvent is in the range of 1 to 25 wt% more preferred in the range of 5 to 10 wt%.

The monoamine or monoamines can be used undiluted or undissolved. In case the monoamine or monoamines are dissolved in a third solvent, the weight percentage of the monoamine or monoamines together in the third solvent is in the range of 0.01 to 65 wt% more preferred in the range of 0.01 to 50 wt%, even 0.01 to 25 wt%.

The weight ratio of the first solvent and the polyisocyanate or polyisocyanates over the second solvent and the polyamine or polyamines is may vary to a large extent.

20 The ratio of isocyanate groups of the polyisocyanate or polyisocyanates (referred to as ISO-groups) over the number of reactive hydrogens of the monoamine or monoamines (referred to as H_{ma}) is preferably in the range of 0.7 to 200, preferably in the range of 1 to 50.

25 The ratio of isocyanate groups of the polyisocyanate or polyisocyanates over the number of primary and secondary amine groups (i.e. the sum of the primary amines and the secondary amine groups) of the monoamine or monoamines (referred to as N_{ma}) is preferably in the range of 1.4 to 400, preferably in the range of 2 to 100.

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The ratio of isocyanate groups of the polyisocyanate or polyisocyanates over the number of reactive hydrogens of the polyamine or polyamines (referred to as H_{pa}) is preferably in the range of 0.5 to 3.5, such as in the range of 0.504 to 3.5, e.g. from 0.508 to 2.0, the ranges being inclusive.

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The ratio of isocyanate groups of the polyisocyanate or polyisocyanates over the number of primary and secondary amine groups (i.e. the sum of the primary amines and the secondary amine groups) of the polyamine or polyamines (referred to as N_{pa}) is preferably in the range of 1.0 to 7.0, such as in the range of 1.008 to 7.00, preferably in the range of 1.016 to 4.00.

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Most preferably the ISO-index of the system consisting of polyisocyanate(s), monoamine(s) and polyamine(s) may be in the range of 0.2 to 2.0, such as in the range of 0.9 to 1.1.

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Urea particles refer to particles in which the number of urethane bonds, as compared to the number of urea bonds, is substantially negligible.

The ratio of urethane bonds over urea bonds expresses the number of urethane bonds over the number of urea bonds per weight unit of particles.

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Preferably this ratio of urethane bonds over urea bonds in the particles is less than 0.2, or even less than 0.1, even less than 0.01.

The urea bonds in the particles means the number of functional groups $RR'N-CO-NRR'$, i.e. a carbonyl group attached to two nitrogens, present in the particles.

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The urethane bonds in the particles means the number of functional groups $RNH-CO-OR'$ present in the particles.

Suitable polyisocyanates are polyisocyanates of the type $R-(NCO)_x$ with x at least 2 and R being an aromatic or aliphatic group, such as diphenylmethane, toluene, dicyclohexylmethane, hexamethylene, or a similar polyisocyanate, and mixtures thereof.

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Suitable polyisocyanates are toluene diisocyanates (TDI), diphenylmethane diisocyanate (MDI) – type isocyanates, and prepolymers of these isocyanates. Preferably the polyisocyanates may have at least two aromatic rings in its structure, and are liquid products or liquefiable at the process temperature used, i.e. liquefiable at temperatures preferably of 40 deg C or less. Polymeric isocyanates having a functionality greater than 2 may be used.

Examples of suitable polyisocyanates are tolylene diisocyanate (also known as toluene diisocyanate, and referred to as TDI), such as 2,4 TDI and 2,6 TDI in any suitable isomer mixture, hexamethylene diisocyanate (HMDI or HDI), isophorone diisocyanate (IPDI), butylene diisocyanate, trimethylhexamethylene diisocyanate, di(isocyanatocyclohexyl)methane, e.g. 4,4'-diisocyanatodicyclohexylmethane (H₁₂MDI), isocyanatomethyl-1,8-octane diisocyanate and tetramethylxylene diisocyanate (TMXDI), 1,5-naphtalenediisocyanate (NDI), p-phenylenediisocyanate (PPDI), 1,4-cyclohexanediisocyanate (CDI), tolidine diisocyanate (TODI), any suitable mixture of these polyisocyanates, and any suitable mixture of one or more of these polyisocyanates with MDI in the form of its 2,4'-, 2,2'- and 4,4'-isomers and mixtures thereof (also referred to as pure MDI), the mixtures of diphenylmethane diisocyanates (MDI) and oligomers thereof (known in the art as "crude" or polymeric MDI), and reaction products of polyisocyanates (e.g. polyisocyanates as set out above, and preferably MDI-based polyisocyanates), with components containing isocyanate-reactive hydrogen atoms forming polymeric polyisocyanates or so-called prepolymers. An other suitable polyisocyanate is xylenediisocyanate.

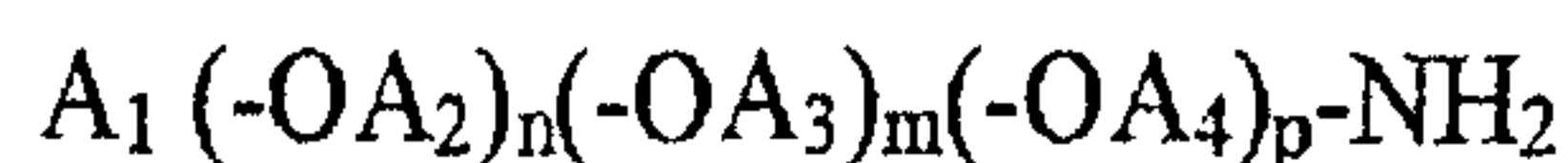
Examples of components containing isocyanate-reactive hydrogen atoms suitable to provide applicable polymeric polyisocyanates or prepolymers include alcohols, glycols or even relatively high molecular weight polyether polyols and polyester polyols, mercaptans, carboxylic acids such as polybasic acids, amines, urea and amides.

Preferably the polyisocyanates used and dissolved in the first solvent are urethane bond free, i.e. do not comprise urethane bonds.

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The monoamines used in this invention are preferably are comprises primary amine groups.

Preferably the monoamines are alkylpolyoxyalkyl monoamines, in general



wherein

A1 typically is a C1 to C6 chain, most preferably a CH₃-group.

A2, A3 and A4 typically are mutually different C1 to C6 chains, most preferably at least one of them being a C2-chain, at least one being a branched C3-chain and at least one being a straight C3-chain.

N, m and p independently are a positive integers, at least one of them being more than zero.

Alternatively A1 may be C₉H₁₉-Ø-, wherein Ø is an aromatic C₆-ring, e.g. SurfonamineTM B-100 of Huntsman International LLC.

The OA1-, OA2 and OA3- groups may be distributed randomly (random alkoxy polymers) or may be present as one or more groups (block alkoxy copolymers).

Most preferred, the monoamines are alkyl EO/PO copolymer monoamines, i.e. a copolymer of ethoxy-groups and propoxy-groups, either random or block copolymerized, which is terminated at one side of the chain by an alkyl group, typically methyl, and at the other side of the chain terminated by a primary amine group.

Typical examples are monoamines as sold by Huntsman International LLC under the name JeffamineTM M-amines, such as JeffamineTM M1000 and JeffamineTM M 2070, JeffamineTM M2005, JeffamineTM M600 and SurfonamineTM L-300.

According to some embodiments of the invention, only one monoamine is used.

According to some embodiments of the invention, a combination of different monoamines is used. According to some embodiments of the present invention, at least

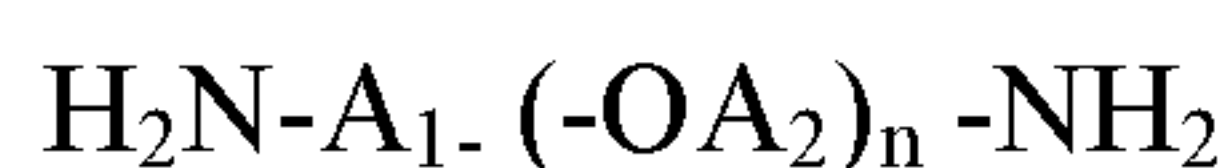
one monoamine may be a primary amine group. According to other embodiments of the present invention, the at least one monoamine may be a secondary amine group.

A polyamine is a component comprising at least two amine groups.

5

According to some embodiments of the present invention, the at least one polyamine may comprise only primary amine groups, only secondary amine groups or both primary amine groups and secondary amine groups.

10 Preferably the polyamines may be amines with general structure



Wherein, n may be 0 or an integer from 1 till 12, e.g. 1,2,3,4,5,6,7,8,9,10,11 or 12. Most preferably n is an integer from 0 till 2.

If n is more than zero, A2 preferably is a C1 to C6 linear or branched aliphatic group.

15 A1 preferably is a C2 to C6 linear or branched aliphatic group, an aromatic group or a cycloaliphatic group.

When n is at least one, A1 preferably is a C2, C3 or branched C3 group.

The polyamines may have the structure

20



wherein A1 and A2 being C2, C3 or branched C3 groups.

The polyamines may have the structure



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with A1 being a branched C3 and A2 being C2, C3 or branched C3. Or A2 is a group with the structure $-(\text{OB}_1)-$, with B1 being a C2, C3 or branched C3. n can be a number ranging from 1 to 10.

Examples of suitable polyamines are Ethylenediamine, diethylenetriamine, Jeffamine EDR-104, Jeffamine EDR-148, Jeffamine EDR-176, Jeffamine SD-231, Jeffamine D-230,

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tricyclodecanediamine, hexamethylenediamine, neopentanediamine, diethyltoluenediamine, 4-methyl-1,2-phenylenediamine

A process according to the present invention may have the steps of

A. Providing an isocyanate and dissolve it in a suitable solvent (first solvent).
B. providing a monoamine and optionally dissolve it in a suitable solvent (third
5 solvent)

C. Providing a polyamine and dissolve it in a suitable solvent (second solvent)

D. Add the monoamine to the isocyanate solution while mixing. The speed of
addition of the monoamine in the isocyanate solution, the monoamine
concentration (in case of dissolved monoamine in a third solvent), the isocyanate
10 concentration in the isocyanate solution and the mixing energy may be chosen to
avoid to a large extent local high concentrations of the monoamine in the
isocyanate solution. Preferably a low concentration of monoamine, high
concentration of isocyanate, slow addition of the monoamine and a high mixing
energy is selected.

E. Subsequently the polyamine solution is added to the reaction product of
isocyanate and monoamine made in D. Again, the addition speed of adding the
polyamine in the reaction mixture, the polyamine concentration in the second
solvent, the isocyanate concentration in the reaction mixture and the mixing
energy may be chosen to avoid to a large extent local high concentrations of the
20 polyamine in the isocyanate solution. The most ideal conditions to achieve this
are low concentration of the monoamine, high concentration of
isocyanate/monoamine-adduct, slow addition of the polyamine and a high mixing
energy.

25 The independent and dependent claims set out particular and preferred features of the
invention. Features from the dependent claims may be combined with features of the
independent or other dependent claims as appropriate.

The above and other characteristics, features and advantages of the present invention will
30 become apparent from the following detailed description which illustrates, by way of

example, the principles of the invention. This description is given for the sake of example only, without limiting the scope of the invention.

The present invention will be described with respect to particular embodiments.

5 It is to be noticed that the term "comprising", used in the claims, should not be interpreted as being restricted to the means listed thereafter; it does not exclude other elements or steps. It is thus to be interpreted as specifying the presence of the stated features, steps or components as referred to, but does not preclude the presence or addition of one or more other features, steps or components, or groups thereof. Thus, the scope of the expression
10 "a device comprising means A and B" should not be limited to devices consisting only of components A and B. It means that with respect to the present invention, the only relevant components of the device are A and B.

Throughout this specification, reference to "one embodiment" or "an embodiment" are made. Such references indicate that a particular feature, described in relation to the
15 embodiment is included in at least one embodiment of the present invention. Thus, appearances of the phrases "in one embodiment" or "in an embodiment" in various places throughout this specification are not necessarily all referring to the same embodiment, though they could. Furthermore, the particular features or characteristics may be combined in any suitable manner in one or more embodiments, as would be apparent to
20 one of ordinary skill in the art.

The following terms are provided solely to aid in the understanding of the invention.

Unless otherwise expressed, the weight percentage of a component in a composition
25 refers to the weight of the component over the total weight of the composition in which it is present, and expressed as percentage.

Unless otherwise specified, the ranges are inclusive, i.e. the values delimiting the range are included in the range specified.

"nm" means nanometer, or 10^{-9} meter.

30 "μm" means micrometer or 10^{-6} meter.

In the examples under, the following product are used:

- Jeffamine M-2070 being a polyether monoamine with a propyleneoxide/ethyleneoxide mol ratio of 10/31;
- Jeffamine M2005 being a polyether monoamine with a propyleneoxide/ethyleneoxide mol ratio of 29/6;
- Jeffamine EDR-104 being bis(aminoethyl)ether;
- Daltocel F477 being glycerol initiated EO end-tipped polypropylene oxide polyol with 15% EO, a functionality of 2.4, OHv 28mgKOH/g, and an average mole weight of 6000.

Example 1

For solution A 1.26g of 4,4'-diphenylmethanediisocyanate (Huntsman) was dissolved in 11.42g of acetone. For solution B 0.50g of bis(aminoethyl)ether (Huntsman) and 1.08g of Jeffamine M-2070 (Huntsman) were dissolved in 38.5g of demineralized water. The dispersions were prepared by fast addition of solution B to a stirred solution A. Particle size measurement using dynamic light scattering resulted in a cumulant average size of 258nm.

Example 2

For solution A 1.26g of 4,4'-diphenylmethanediisocyanate (Huntsman) was diluted with 12.0g of acetone. For solution B 0.50g of bis(aminoethyl)ether (Huntsman) was diluted in 40.0g of demineralized water. For preparation of the dispersion 1.08g of Jeffamine M-2070 (Huntsman) was added to solution A, followed by dropwise addition of solution B. Particle size measurement using dynamic light scattering resulted in a cumulant average of 210nm.

Example 3

For solution A 1.26g of 4,4'-diphenylmethanediisocyanate (Huntsman) was dissolved in 12.2g of tetrahydrofuran. For solution B 0.50g of bis(aminoethyl)ether (Huntsman) was dissolved in 19.5g of THF. For solution C 1.00g of Jeffamine M2005 (Huntsman) was dissolved in 9.0g THF.. For preparation of the dispersion solution C was first added

dropwise to solution A, followed by dropwise addition of solution B. Particle size measurement using dynamic light scattering resulted in a cumulant average of 114nm.

Example 4

For solution A 1.262g of 4,4'-diphenylmethanediisocyanate (Huntsman) was dissolved in 8.08g of toluene. For solution B 2.52g of bis(aminoethyl)ether (Huntsman) was dissolved in 10.1g of toluene. For solution C 2.02g of Jeffamine M2005 (Huntsman) was dissolved in 6.0g of toluene. For preparation of the dispersion solution C was added dropwise to solution A, followed by dropwise addition of solution B. Particle size measurement using dynamic light scattering resulted in a cumulant average of 89.7nm.

Example 5

For solution A 2.65g of uretonimine modified 4,4'-diphenylmethanediisocyanate (Huntsman) was dissolved in 23.85g of a polyether polyol (Daltocel F477 from Huntsman). For solution B 2.0g of bis(aminoethyl)ether (Huntsman) was dissolved in 8.0g of Daltocel F477. For solution C 4.0g of Jeffamine M2005 (Huntsman) was dissolved in 16.0g of Daltocel F477. For preparation of the dispersion solution C was added to solution A, followed by dropwise addition of solution B. Particle size measurement using dynamic light scattering resulted in a cumulant average of 271nm.

The scope of the claims should not be limited by the preferred embodiments set forth in the examples, but should be given the broadest interpretation consistent with the description as a whole.

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CLAIMS

1. A method for providing urea particles having an equivalent diameter in the range 50nm up to 700 nm in a solvent medium, said method comprising at least the steps of
 - 5 a) providing at least one polyisocyanate component dissolved in a first solvent;
 - b) providing at least one isocyanate-reactive polyamine component dissolved in a second solvent;
 - c) providing at least one isocyanate-reactive monoamine, optionally dissolved in a third solvent;
 - 10 d) combining and reacting said isocyanate-reactive monoamine optionally dissolved in said third solvent with said polyisocyanate dissolved in said first solvent, thereby providing an urea-modified polyisocyanate dissolved in said first solvent and said optionally third solvent, and
 - 15 e) combining and reacting said urea-modified polyisocyanate dissolved in said first solvent and said optionally third solvent with said polyamine component dissolved in said second solvent.
2. The method according to claim 1, wherein said isocyanate-reactive monoamine is dissolved in a third solvent.
- 20 3. The method according to claim 2, wherein said third solvent is identical to said first solvent.
4. The method according to claim 2, wherein said third solvent is identical to said second solvent.
- 25 5. The method according to any one of claims 1 to 4, wherein the first solvent is a ketone.
- 30 6. The method according to claim 5, wherein the ketone is acetone.

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7. The method according to any one of claims 1 to 4, wherein the first solvent is tetrahydrofuran (THF).

5 8. The method according to any one of claims 1 to 4, wherein the first solvent is a polyol.

9. The method according to any one of claims 1 to 8, wherein the second solvent is water.

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10. The method according to any one of claims 1 to 8, wherein the second solvent is a polyol.

11. The method according to any one of claims 1 to 8, wherein said first and said second
15 solvent are identical.

12. The method according to any one of claims 1 to 4, wherein said first and said second solvent are polyols.