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(54) **Titre : FLACON DE CULTURE DE TISSU MULTICOUCHE**
(54) **Title: MULTILAYER TISSUE CULTURE VESSEL**

(57) **Abrégé/Abstract:**

The present invention discloses a vessel for culturing cells which includes: a bottom including a base with an upwardly extending wall at least partially bounding the base of the bottom; a top including a base with a downwardly extending wall at least partially bounding the base of the top; a tubular neck with an opening defined therein; and, one or more shelves, wherein, each shelf includes a base with an upwardly extending wall at least partially bounding the base of the shelf. The upwardly extending wall of a first shelf adjoins the downwardly extending wall of the top with the first shelf being located intermediate the bottom and the top. The base of each of the shelves having at least one aperture formed therein. The bottom, the top and the one or more shelves collectively define an enclosed volume for culturing cells. The tubular neck extends from the vessel with the enclosed volume being accessible by the opening in the tubular neck. Advantageously, this vessel provides high volume cell culture in a manner that increases efficiency and reduces the cost of culturing cells.

Docket No.: 102-735 (P-8646)

Multilayer Tissue Culture Vessel

Abstract of the Disclosure

[0056] The present invention discloses a vessel for culturing cells which includes: a bottom including a base with an upwardly extending wall at least partially bounding the base of the bottom; a top including a base with a downwardly extending wall at least partially bounding the base of the top; a tubular neck with an opening defined therein; and, one or more shelves, wherein, each shelf includes a base with an upwardly extending wall at least partially bounding the base of the shelf. The upwardly extending wall of a first shelf adjoins the downwardly extending wall of the top with the first shelf being located intermediate the bottom and the top. The base of each of the shelves having at least one aperture formed therein. The bottom, the top and the one or more shelves collectively define an enclosed volume for culturing cells. The tubular neck extends from the vessel with the enclosed volume being accessible by the opening in the tubular neck. Advantageously, this vessel provides high volume cell culture in a manner that increases efficiency and reduces the cost of culturing cells.

Docket No.: P-8646 (102-735)

Patent Application

for

Multilayer Tissue Culture Vessel

By

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Field of the Invention

[0001] The present invention relates to laboratory vessels. More particularly, the present invention relates to multilayer tissue culture vessels.

Background of the Invention

[0002] Cells, such as eukaryotic cells, are cultured for a variety of purposes, including basic research and high-throughput screening. However, culturing cells under sterile conditions is both laborious and expensive. Thus, there is a need for more efficient and cost-effective laboratory vessels for culturing cells.

Summary of the Invention

[0003] The present invention discloses a vessel for culturing cells which includes: a bottom including a base with an upwardly extending wall at least partially bounding the base of the bottom; a top including a base with a downwardly extending wall at least partially bounding the base of the top; a tubular neck with an opening defined therein; and, one or more shelves, wherein, each shelf includes a base with an upwardly extending wall at least partially bounding the base of the shelf. The upwardly extending wall of a first shelf adjoins the downwardly extending wall of the top with the first shelf being located intermediate the bottom and the top. The base of each of the shelves having at least one aperture formed therein. The bottom, the top and the one or more shelves collectively define an enclosed volume for culturing cells. The

Docket No.: 102-735 (P-8646)

tubular neck extends from the vessel with the enclosed volume being accessible by the opening in the tubular neck. Advantageously, this vessel provides high volume cell culture in a manner that increases efficiency and reduces the cost of culturing cells.

[0004] The vessels of the present invention increase the total culture area per surface area of the footprint of a culture vessel. The vessels also increase the percent recovery of cells per surface area of the footprint of a culture vessel. Thus, the vessels provide means for efficient high volume cell culture. Such vessels may be used in a manual and/or automated fashion. Exemplary embodiments include, but are not limited to, vessels which maintain the general footprint of a standard BD Falcon T-175 flask, and are thus compatible with automated cell culture systems, such as The Automation Partnership's SelecT™ and CompacT™ automated cell culture systems. The vessels, however, may be expanded or reduced in comparison to the height of a standard flask, such as a BD Falcon T-175 flask. In particular, the stacking arrangement of shelves within the vessel permits the height to be varied such that the surface area for culturing cells can be expanded.

[0005] In addition, the vessel's design minimizes the number of manipulations required to fill and remove media thereby increasing the efficiency of culturing cells and decreasing the chance for contamination of the vessel with each movement. Preferably, the vessels include an opening sufficiently large for a pipette to access the back wall of the vessel thereby promoting good laboratory practices for good cell culture technique. Exemplary embodiments may include, but are not limited to, vessels wherein the opening is sufficiently large for a 10 mL pipette or even for a 50 mL pipette to access the back wall.

[0006] The vessels' design also decreases the amount of media as well as cells "hung up" along the walls and corners of the vessel's interior and allows for efficient removal of media and cells. The vessels' design also distributes liquid (e.g., media, phosphate buffered saline (PBS), trypsin) efficiently to the different layers of cells thereby decreasing the amount of liquid required, promoting more even distribution of liquid and promoting more even cell distribution during seeding. This provides more consistent distribution of nutrients, nutrient consumption rate, cell growth rate and dissociation rate at the time of cell harvest thereby fostering more uniform cell growth and/or differentiation as well as a healthier population of cells overall. Such

Docket No.: 102-735 (P-8646)

vessels also provide a great cost savings with respect to the amount of media and dissociation agent (e.g., trypsin) required for cell growth and dissociation of cells, respectively. In short, the vessels of the present invention decrease the amount of labor and expense associated with culturing cells.

[0007] These and other features of the invention will be better understood through a study of the following detailed description and accompanying drawings.

Brief Description of the Figures

[0008] FIG. 1 is a perspective view of a vessel formed in accordance with the subject invention.

[0009] FIG. 2 is a cross-sectional view taken along line 2-2 of FIG. 1.

[0010] FIG. 3 is a top plan view of the vessel.

[0011] FIG. 4 is a cross-sectional view taken along line 4-4 of FIG. 3.

[0012] FIG. 5 is a side view of the vessel.

[0013] FIG. 6 is a perspective view of a bottom useable with the subject invention.

[0014] FIG. 7 is a cross-sectional view taken along line 7-7 of FIG. 6.

[0015] FIG. 8 is a perspective view of a top useable with the subject invention.

[0016] FIG. 9 is a cross-sectional view taken along line 9-9 of FIG. 8.

[0017] FIG. 10 is a cross-sectional view taken along line 10-10 of FIG. 8.

[0018] FIG. 11 is a perspective view of a shelf useable with the subject invention.

[0019] FIG. 12 is a cross-sectional view taken along line 12-12 of FIG. 11.

[0020] FIG. 13 is a perspective view of a vessel formed in accordance with the subject invention.

[0021] FIG. 14 is a cross-sectional view taken along line 14-14 of FIG. 13.

[0022] FIG. 15 is a perspective view of a shelf useable with the subject invention.

[0023] FIG. 16 is a schematic demonstrating equilibration of cell media in a vessel formed in accordance with the subject invention.

[0024] FIG. 17 is a schematic demonstrating pipette access in a vessel formed in accordance with the subject invention.

Docket No.: 102-735 (P-8646)

- [0025]** FIG. 18 is a schematic demonstrating layered arrangement of cell media in a vessel formed in accordance with the subject invention.
- [0026]** FIG. 19 is a top plan view of a shelf useable with the subject invention.
- [0027]** FIG. 20 is a cross-sectional view taken along line 20-20 of FIG. 19.
- [0028]** FIGS. 21 and 22 are enlarged views of Sections 21 and 22, respectively, of FIG. 20.
- [0029]** FIGS. 23 and 24 depict different containment wall configurations.
- [0030]** FIGS. 25-27 depict caps useable with the subject invention.

Detailed Description of the Invention

[0031] With reference to the Figures, a vessel **10** for cell culturing is depicted. The vessel **10** may be utilized with various cell cultures, as will be appreciated by those skilled in the art. The vessel **10** generally includes a bottom **12**, a top **14**, a tubular neck **16**, having an opening **18** defined therein, and one or more shelves **20** located intermediate the bottom **12** and the top **14**. The bottom **12**, the top **14** and the shelves **20** collectively define an enclosed volume **22** for culturing cells. The tubular neck **16** extends from the vessel **10**, with the enclosed volume **22** being accessible by the opening **18** in the tubular neck **16**.

[0032] The bottom **12** is generally tray-shaped with a base **24** from which upwardly extends a wall **26** which at least partially bounds the base **24**. Preferably, the wall **26** fully bounds the base **24** perimetrically.

[0033] Depending on the overall desired size of the vessel **10**, one or more of the shelves **20** may be utilized. The greater the quantity of the shelves **20**, the greater the cell culturing capacity of the vessel **10**. Due to limits in gas flow and distribution, excessive size may not be desired. Embodiments utilizing two or four of the shelves **20** are envisioned. However, other quantities may be utilized. Each of the shelves **20** is generally tray-shaped having a base **28** with a wall **30** extending upwardly therefrom to at least partially bound the base **28**. Preferably, the wall **30** fully perimetrically bounds the base **28** for each of the shelves **20**. In addition, at least one aperture **32** is formed through the base **28** of each of the shelves **20**. Preferably, each of the shelves **20** includes at least two apertures **32**, a gas-transmission aperture **32a** and a flow aperture

Docket No.: 102-735 (P-8646)

32b. As discussed further below, the gas-flow apertures **32a** permit gas transmission through the shelves **20** so as to permit gas flow throughout the vessel **10**. The flow apertures **32b** may be provided for equilibrating cell media disposed into the vessel **10** so as to distribute the cell media between the various support layers of the vessel **10** as defined by the bottom **12** and the shelves **20**. Although it is preferred to utilize a two-aperture arrangement for each of the shelves **20**, a single aperture **32** may be provided for each of the shelves **20** which may perform both functions of gas transmission and equilibration. Further, more than two apertures **32** may be utilized for one or both of the functions of gas transmission and equilibration. It is preferred that the gas-transmission aperture **32a** and the flow aperture **32b** of a respective shelf **20** be spaced apart.

[0034] The top **14** has a generally inverted tray-shape with a base **34** and a wall **36** which extends downwardly therefrom to at least partially bound the base **34**. Preferably, the tubular neck **16** is formed integrally with the top **14** so as to extend therefrom. Alternatively, an opening may be formed in the top **14**, with the tubular neck **16** being formed as a separate component which is secured to the top **14** using any known technique, such as fusion or adhesive. It is further possible to form an opening which extends from the top **14** and into one or more of the shelves **20** to which the tubular neck **16** is attached. The opening **18** in the tubular neck **16** may be elliptical (including being circular) or semi-circular and may be formed with a constant or variable profile along the length of the tubular neck **16** (e.g., a portion of the opening **18** may be elliptical and a portion may be semi-circular along the length of the tubular neck **16**).

[0035] The bottom **12**, the top **14** and one or more of the shelves **20** are arranged in a stacked fashion so as to collectively form the vessel **10**. Preferably, the components are formed of a thermoplastic material which is compatible with the cells of interest. Polystyrene may be utilized. As will be appreciated by those skilled in the art, other materials may be utilized. The components may be formed clear, tinted (e.g., blue tint) or colored (e.g., amber). In addition, various portions of the bottom **12**, the top **14**, and the shelves **20** may be modified or treated so as to enhance certain conditions. For example, one or more biological agents may be applied to one or more portions of the bottom **12**, the top **14** and/or the shelves **20**, including, but not limited to, an extracellular matrix, or components thereof, such as laminin, fibronectin, and collagen, in any combination. In addition, or alternatively, synthetic agents may be applied. The

Docket No.: 102-735 (P-8646)

surfaces may also be pre-treated, such as with tissue-culture treatment or plasma polymerization. As will be appreciated by those skilled in the art, these various treatments or modifications may be used in various combinations and utilized depending on intended objectives.

[0036] The bottom **12**, the top **14** and the shelves **20** are adjoined to form the vessel **10**. In particular, the wall **36** of the top **14** is adjoined to the wall **30** of the shelf **20** located adjacent to the top **14**. All of the shelves **20** are located intermediate the bottom **12** and the top **14**. Adjacent shelves **20** are arranged in stacked fashion and adjoined with the wall **30** of the lower stacked shelf **20** being adjoined to the higher stacked adjacent shelf **20**. The bottom **12** is adjoined to the shelf **20** adjacent to the bottom **12**, which shall be the lowest stacked shelf **20** if a plurality of the shelves **20** is utilized, with the wall **26** of the bottom **12** being adjoined to the adjacent shelf **20**. Any known technique, such as fusion (e.g., by ultrasonic welding), adhesion, and/or mechanical interconnections (e.g., interlocking tongue and groove) may be utilized in any combination, so as to provide liquid-tight seals at the interfaces thereof. Sealing members, such as gaskets, may be interposed between adjacent components, such as between the top **14** and the adjacent shelf **20**. The gasket material may be chosen so as to be gas permeable, but liquid impermeable. In addition, one or more vented openings **37** may be formed in the bottom **12**, the top **14** and/or one or more of the shelves **20**. A gas permeable/liquid impermeable membrane **39** may be provided to extend across one or more of the vented openings **37**.

[0037] The bottom **12**, the top **14** and the shelves **20** may be sized with various shapes to provide different surface areas for cell culturing. Accordingly, the vessel **10** may be formed with different dimensions and different shapes, such as a flask shape, as shown in the figures. Alternatively, the vessel **10** may have a rectangular shape, or be formed of other polygonal or other shapes. Preferably, the vessel **10** includes a first end **38** formed to support the vessel **10** in an upright position where the shelves **20** are aligned upwardly. This is a preferred state for loading cell media to achieve equilibration. More preferably, the first end **38** is located at an opposite location on the vessel **10** from the opening **18** of the tubular neck **16**. The first end **38** may be a flat surface or a locus of points which collectively define a resting surface.

Docket No.: 102-735 (P-8646)

[0038] The bottom 12, the top 14 and the shelves 20 form the vessel 10. The walls 26, 30, 36 of the bottom 12, the top 14 and the shelves 20, respectively, and the bases 24, 28 of the bottom 12 and the top 14, respectively, define portions of the exterior surface of the vessel 10.

[0039] To achieve equilibration, it is preferred that the flow apertures 32b be located in proximity to the first end 38. In this manner, as shown in FIG. 16, with cell media C being disposed in the vessel 10, and with the vessel 10 resting on the first end 38, the cell media C may pass through the flow apertures 32b and achieve divided volumes (V_1 , V_2 , V_3 ...) in an equilibrated state between the bottom 12, the shelves 20 and the top 14. From the equilibrated state, the vessel 10 is caused to be placed horizontally resting on the bottom 12, as shown in FIG. 18. The divided amounts of the cell media C are thus caused to spread across the supporting underlayer, which may be defined by the bottom 12 or the shelves 20.

[0040] Preferably, the cell media C is caused to equilibrate into equal volumes between the bottom 12, the shelves 20 and the top 14. Equal spacing, such as spacing z, between the bases 24, 28 and 34 of the bottom 12, the top 14 and the shelves 20, respectively, can cause equal volumes to be entrapped between the layers, particularly adjacent to the first end 38 of the vessel 10.

[0041] As shown in FIGS. 13-14, the base 34 of the top 14 may be formed generally planar throughout. To permit good pipette access, the base 34 of the top 14 may have portions thereof spaced from the base 28 of the adjacent shelf 20 greater than the spacing z found between the bases 28 of the shelves 20 or between the base 24 of the bottom 12 and the base 28 of the adjacent shelf 20, as shown in FIG. 14. This increased spacing (spacing q) enhances pipette access through the entire length of the vessel 10 into contact with the first end 38, as shown in FIG. 17. Thus, post cell culturing, and with the vessel 10 resting on the first end 38, efficient recovery of cell media and cells may be conducted utilizing the pipette access. Increased spacing, however, between the base 34 of the top 14 and the base 28 of the adjacent shelf 20 may result in an enlarged volume being entrapped between the top 14 and the adjacent shelf 20 as compared to the volumes entrapped between the shelves 20 and the volume entrapped between the bottom 12 and the adjacent shelf 20.

Docket No.: 102-735 (P-8646)

[0042] Preferably, the base **34** of the top **14** is formed with first, second and third portions, **42**, **44**, **46**, respectively, which reduce the volume entrapped between the base **34** of the top **14** and the base **28** of the adjacent shelf **20** in proximity to the first end **38**. In particular, with reference to FIG. 18, the first portion **42** is located a distance x from the base **28** of the adjacent shelf **20**, the second portion **44** is located a distance y from the base **28** of the adjacent shelf **20**, with the distance x being greater than the distance y . The second portion **44** extends from the first end **38** so as to partially enclose the volume adjacent to the first end **38**. Preferably, the distance y is equal to the spacing z set between each adjacent pairs of the shelves **20** and between the bottom **12** and the adjacent shelf **20**. It is further preferred that the second portion **44** have a predetermined length L extending from the first end **38** which is equal to or greater than the length necessary to accommodate the target equilibrated volume. In this manner, as shown in FIG. 16, with the cell media C being equilibrated, the second portion **44** extends coextensively with or beyond the height of the cell media C (as equilibrated as volumes V_1 , V_2 , $V_3 \dots$). It is preferred to have the height of the cell media C be below the third portion **46** in the equilibrated state. Height of the cell media C above the second portion **44** and into contact with the third portion **46** may result in uneven volumes resulting from equilibration. With the arrangement of the first, second and third portions **42**, **44**, **46**, good pipette access may be provided to the first end **38**, which includes access to the volume adjacent to the second portion **44** in proximity to the first end **38**, with the pipette passing through the greater height area adjacent to the first portion **42**. This arrangement also permits for equal volumes to be equilibrated between the various layers. The first and second portions **42**, **44** may be each formed flat and may be arranged in parallel although other configurations (e.g., arcuate) are useable.

[0043] The third portion **46** of the base **34** extends between and joins the first and second portions **42**, **44**. Preferably, the third portion **46** is formed flat, but may be formed with other shapes, such as with an arcuate profile. Advantageously, the third portion **46** may define a suitable surface for printing or for bearing other indicia, such as bar coding. With respect to a plane defined by the second portion **44**, the third portion **46** is disposed at an angle α in the range of about 10 – 90 degrees, more preferably in the range of about 10 – 30 degrees, and more

Docket No.: 102-735 (P-8646)

preferably at the angle α of about 20 degrees. The third portion **46**, as being disposed angularly relative to the second portion **44**, provides a tapered surface which directs the cell media C towards the first end **38** with the vessel **10** resting on the first end **38**. Although an angle α of 90 degrees is possible, it is preferred that the angle α be less than 90 degrees so as to prevent any cell media or cells being trapped at the intersection of the first and third portions **42**, **46**.

[0044] With the use of the second portion **44**, as shown in FIG. 1, a recess **48** may be defined in the vessel **10**. The wall **36** of the top **14** may partially bound the recess **48**. The recess **48** provides a handle function in exposing portions of the wall **36** in permitting gripping access thereto for a user.

[0045] As shown in FIG. 2, it is preferred that the gas-transmission apertures **32a** be in linear registration so as to define a gas flow channel **40** inside the enclosed volume **22**. Preferably, the gas flow channel **40** extends into proximity to the opening **18** defined in the tubular neck **16**. The gas flow channel **40**, by extending through the shelves **20**, permits gas flow to reach various portions of the enclosed volume **22**.

[0046] As discussed above, and shown in FIG. 18, in a cell culturing use state, the vessel **10** is disposed to rest on the bottom **12**. In this position, the cell media C, due to its liquid nature, is disposed across the face of the base **24**, **28** of the corresponding bottom **12** or shelf **20**. With respect to the bottom **12**, the wall **26** provides fluid containment in maintaining the cell media C atop the base **24**. With respect to the shelves **20**, to provide containment in preventing the cell media C from passing through any of the apertures **32** (**32a**, **32b**), a containment wall **50** may be disposed along the edge of each of the apertures **32** to act as a levee. Preferably, the height of the walls **30** of the shelves **20** is greater than the height of the containment walls **50**. In this manner, an open space can be maintained above each layer of the cell media C between the shelves **20**.

[0047] The bottom **12** and the shelves **20** may be configured to handle different volumes of the cell media C, although it is preferred that within the same vessel **10**, the same volume is accommodated for each layer. The base **24** and the wall **26** of the bottom **12** define the volume for receiving the cell media C on the bottom **12**. The base **28**, the wall **30**, and the containment wall(s) **50** of each of the shelves **20** define the volume for receiving the cell media C thereupon. The bottom **12** and the shelves **20** may be configured to each accommodate a volume of the cell

Docket No.: 102-735 (P-8646)

media C in the range of 4 – 50 mL. The surface area of the bottom **12** may be greater than the surface area of each of the shelves **20**, as the bottom **12** has none of the apertures **32** formed therein; as such, the height of the cell media C layer on the bottom **12** may have a slightly lower height than the height of the cell media C layers on the shelves **20**. The spacing *z* is set to take into consideration the amount of volume of the cell media C for each layer to ensure sufficient head-space above the layer of the cell media C for proper gas distribution.

[0048] Concerns exist over the cell media C being wicked by the containment walls **50** into the corresponding apertures **32**. It is preferred that the containment walls **50** be bowed along an arcuate longitudinal axis, as shown in FIGS. 11, 15 and 19. The bowed shape acts against capillary attraction and provides an anti-wicking effect to the containment walls **50**. The apertures **32** (**32a**, **32b**) may be formed with arcuate shapes with the containment walls **50** being disposed along edges thereof. In addition, as shown in FIGS. 11, 15 and 19, the apertures **32** may have various configurations. In particular, the gas-transmission apertures of **32a** may be formed to extend across a portion of a side edge **52** of the shelves **20** (FIGS. 11 and 15) or be formed to extend along the full length of the side edge **52** of the shelves **20** (FIG. 19).

[0049] The containment walls **50** may be provided with other anti-wicking features such as being angularly disposed relative to the base **28** of the respective shelf **20** (FIG. 21); being provided with arcuate cross-sections (FIG. 23); and/or, include non-smooth surfaces **53** facing away from the corresponding aperture **32**. The non-smooth surface **53**, as shown in FIGS. 20-24, may include various surface interruptions or protrusions, such as bumps, dimples, roughened areas, striations, and the like. The anti-wicking features are intended to disrupt capillary attraction. In addition, or alternatively, the containment walls **50** may be made or prepared to have hydrophobic portions to repel the cell media C. For example, free edges **54**, at which the containment walls **50** terminate, may be prepared to be hydrophobic. Other portions of the containment walls **50** may be likewise treated. To further enhance this effect, portions of the bases **28** of the shelves **20** may be formed hydrophilic so as to enhance the retentiveness of the cell media C on the bases **28** of the shelves **20**. These various anti-wicking features may be used in various combinations.

Docket No.: 102-735 (P-8646)

[0050] The vessel **10** may be provided with additional features or variations. For example, with reference to FIGS. 2 and 25, the tubular neck **16** may be provided at different angular orientations relative to the vessel **10**. As shown in FIG. 2, the tubular neck **16** extends along a longitudinal axis which is disposed at an angle β relative to a plane defined by the base **28** of the uppermost shelf **20**. The angle β may be in the range of about 0 degrees – 90 degrees. At 0 degrees, the tubular neck **16** protrudes from a side of the top **14**, as shown in FIG. 2. At 90 degrees, the tubular neck **16** has a vertical orientation and protrudes from the base **34** of the top **14**, as shown in FIG. 25. With this arrangement, pipette access may be provided through the gas flow channel **40** to the volume located adjacent to the base **24** of the bottom **12** for cell media or cell removal. The angle β may be alternatively an acute angle.

[0051] It is preferred that the vessel **10** be formed to be stackable with other vessels. To achieve such stacking, it is preferred that the top **14** define an upper resting surface which is parallel to a resting surface defined by the bottom **12**. In this manner, two or more of the vessels **10** may be stacked with the bottom **12** of the upper-stacked vessel being supported by the top **14** of the lower-stacked vessel **10**. To enhance stability, a bead **56** may be defined on the exterior surface of the bottom **12**. Correspondingly, the wall **36** of the top **14** may be formed to slightly protrude from the base **34**. The wall **36** may be formed to nestingly receive the bead **56** to provide lateral stability in a stacked configuration. It is noted that the wall **36** of the top **14**, particularly by protruding from the base **34**, may be configured to primarily bear the weight of the upper-stacked vessel **10**. Instability issues due to the existence of the recess **48** may thus be avoided.

[0052] The bases **28** of the shelves **20** are preferably formed to be flat. Alternatively, the bases **28** may be formed with a rippled, wavy, or other configuration to increase surface area. With any configuration, it is preferred that the layers of the cell media C supported by the shelves **20** be disposed to be parallel with the vessel **10** resting on the bottom **12**. The base **24** of the bottom **12** may be likewise configured to be rippled, wavy or otherwise formed to have increased surface area. With any configuration, it is preferred that the layer of the cell media C supported by the bottom **12** be parallel to the other layers of the cell media C.

Docket No.: 102-735 (P-8646)

[0053] The vessel **10** may be provided as an assembly with a corresponding cap **58** formed to mount onto the tubular neck **16** so as to seal the opening **18**. Any known arrangement for permitting mounting, such as a friction-fit, interference-fit, threaded or bayonet mounting, may be utilized. The cap **58** may be formed solid so as to be non-vented. Alternatively, the cap **58** may be provided with one or more vents **60** which may include gas permeable/liquid impermeable membrane **61**. Further, the cap **58** may include one or more adjustable valves **62** which permit selective aseptic connection between the enclosed volume **22** and an external fixture. Further, the cap **58** may include one or more tube connections **64** to permit direct and continuous communication with one or more supply tubes T (e.g., gas supply tubes).

[0054] In use, the vessel **10** is set upon the first end **38** and a sufficient amount of the cell media C is introduced into the enclosed volume **22** via the opening **18** to provide target volume amounts for the bottom **12** and each of the shelves **20**. A pipette may be used to introduce the cell media C with the pipette being inserted through the opening **18** and into the enclosed volume **22** in between the top **14** and the adjacent shelf **20**. The introduced cell media C collects in the volume adjacent to the first end **38** and equilibrates between the flow apertures **32b** to provide divided volumes of the cell media C corresponding to the bottom **12** and each of the shelves **20**. Once equilibrated, the vessel **10** is adjusted to rest on the bottom **12** with the cell media C dispersing across the bottom **12** and each of the shelves **20**. The cap **58** may be mounted to the tubular neck **16** to seal the opening **18**. Thereafter, the vessel **10** may be placed in an incubator. For transportation, it is preferred that the vessel **10** be held upright with the cell media C being accumulated in the enclosed volume **22** adjacent to the first end **38**. A plurality of the vessels **10** may be stacked during incubation.

[0055] To extract the cell media C for exchange or cell harvesting purposes, the vessel **10** may be set upon the first end **38**. A pipette, or other extraction device, may be introduced to extract the cell media C from adjacent the first end **38**. This permits thorough removal. The pipette may be introduced into the enclosed volume **22** in between the top **14** and the adjacent shelf **20** to access the volume adjacent to the first end **38** for extraction. Under negative pressure, the cell media C may be caused to be drawn through the flow apertures **32b** to the volume adjacent the top **14** for extraction therefrom. Alternatively, the cell media C may be

Docket No.: 102-735 (P-8646)

caused to be poured through the opening **18**. Trypsin, or other disassociation agents, may be utilized to release cells for harvest.

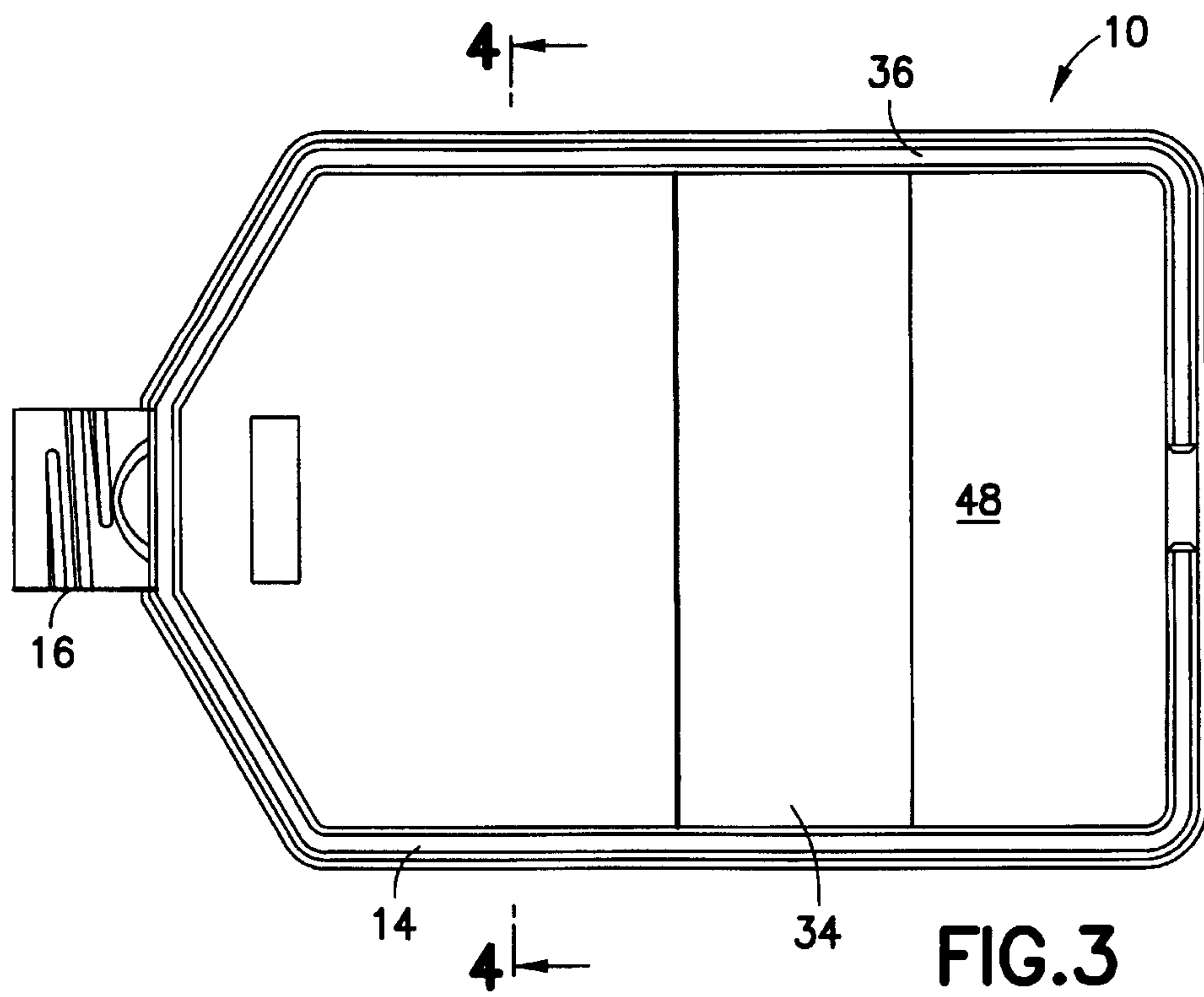
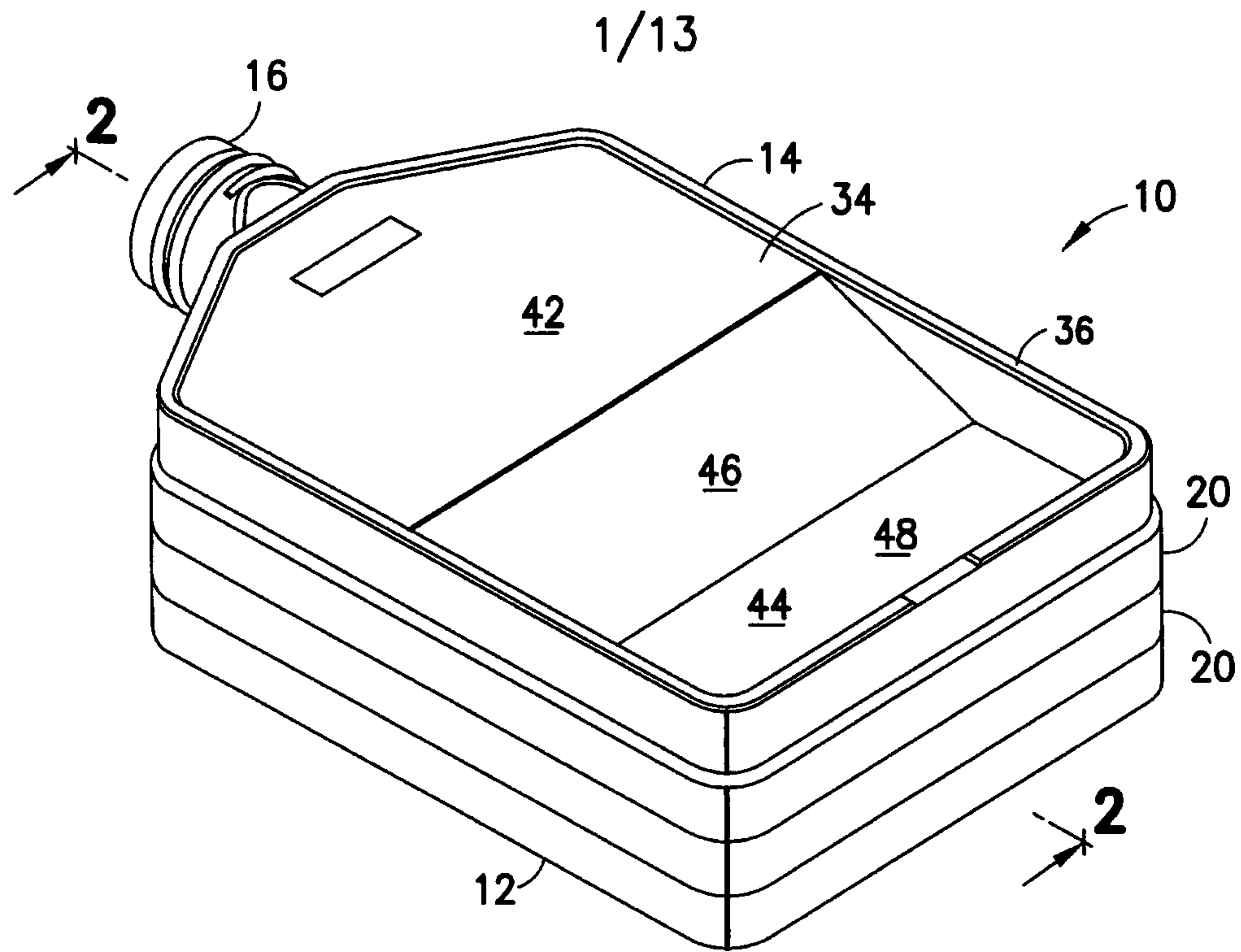
What is Claimed is:

1. A vessel for culturing cells comprising:
 - a bottom including a base with an upwardly extending wall at least partially bounding the base of the bottom;
 - a top including a base with a downwardly extending wall at least partially bounding the base of the top;
 - a tubular neck with an opening defined therein; and,
 - one or more shelves, each shelf including a base with an upwardly extending wall at least partially bounding the base of the shelf,
 wherein,
 - the upwardly extending wall of a first shelf of the one or more shelves adjoins the downwardly extending wall of the top,
 - the first shelf being located intermediate the bottom and the top,
 - the base of each of the shelves having at least one aperture formed therein,
 wherein,
 - the bottom, the top and the one or more shelves collectively defining an enclosed volume for culturing cells, the tubular neck extending from the vessel, the enclosed volume being accessible by the opening in the tubular neck.
2. The vessel of Claim 1, wherein the vessel comprises at least a first shelf and a second shelf, the second shelf being located intermediate the bottom and the first shelf, the wall of the bottom adjoining the second shelf.
3. The vessel of Claim 2, wherein the vessel has a first end, a first volume being defined between the top and the first shelf extending a predetermined length from the first end, a second volume being defined between the bottom and the second shelf extending the predetermined length from the first end, the first and second volumes being substantially equal.
4. The vessel of Claim 3, wherein the opening is aligned to permit pipette access to the first volume in proximity to the first end of the vessel.

5. The vessel of Claim 3, wherein a flow aperture is formed in each of the shelves, the first volume being in communication with the flow aperture of the first shelf, the second volume being in communication with the flow aperture of the second shelf.
6. The vessel of Claim 3, wherein the base of the top comprises a first portion spaced a first distance from the base of the first shelf, the base of the top having a second portion spaced a second distance from the base of the first shelf, the first distance being greater than the second distance.
7. The vessel of Claim 6, wherein the opening is aligned to permit pipette access to the first volume in proximity to the first end of the vessel.
8. The vessel of Claim 6, wherein the second portion extends from the first end of the vessel the predetermined length.
9. The vessel of Claim 6, wherein the base of the top includes a third portion extending between, and joining, the first and second portions of the base of the top.
10. The vessel of Claim 9, wherein the first and second portions of the base of the top are disposed to be generally parallel.
11. The vessel of Claim 10, wherein the third portion is generally flat and disposed at an angle relative to a plane defined by the second portion of the base, the angle being in the range of 10 - 90 degrees.
12. The vessel of Claim 11, wherein the angle is in the range of 10 - 30 degrees.
13. The vessel of Claim 11, wherein the angle is 20 degrees.
14. The vessel of Claim 6, wherein the tubular neck extends from the top.
15. The vessel of Claim 1, wherein the top further includes at least one vented opening.

16. The vessel of Claim 15, wherein a gas permeable membrane extends across the vented opening.
17. The vessel of Claim 1, wherein the opening in the tubular neck is elliptical or semi-circular for at least a portion along the length of the tubular neck.
18. The vessel of Claim 1, wherein the tubular neck extends along a longitudinal axis, the longitudinal axis being disposed at an angle relative to a plane defined by the base of the first shelf, the angle being in the range of 0 degrees - 90 degrees.
19. The vessel of Claim 18, wherein the angle is 0 degrees.
20. The vessel of Claim 18, wherein the angle is 90 degrees.
21. The vessel of Claim 18, wherein the angle is an acute angle.
22. The vessel of Claim 1, wherein a gas-transmission aperture is formed in each of the shelves, the gas-transmission apertures of the shelves being in linear alignment to define a gas flow channel.
23. The vessel of Claim 22, wherein the gas flow channel extends in proximity to the opening defined in the tubular neck.
24. The vessel of Claim 22, wherein a flow aperture is formed in each of the shelves, the flow aperture for each of the shelves separate from the gas-transmission aperture of the respective shelf.
25. The vessel of Claim 1, wherein each shelf includes a containment wall extending upwardly from the base, the containment wall defined along at least a portion of an aperture.
26. The vessel of Claim 25, wherein the containment wall is bowed along an arcuate longitudinal axis.

27. The vessel of Claim 25, wherein the containment wall is angularly disposed relative to the base of the respective shelf.
28. The vessel of Claim 25, wherein the containment wall has an arcuate cross-section.
29. The vessel of Claim 25, wherein the containment wall includes a non-smooth surface facing away from the respective aperture.
30. The vessel of Claim 25, wherein the containment wall terminates at a free edge, the containment wall being hydrophobic along at least the free edge.
31. The vessel of Claim 30, wherein the base of the respective shelf having hydrophilic portions spaced from the containment wall.
32. An assembly comprising:
 - a vessel formed in accordance with Claim 1; and,
 - a cap formed to mount onto the tubular neck.
33. The assembly of Claim 32, wherein the cap is vented.
34. The assembly of Claim 32, wherein the cap is not vented.
35. The assembly of Claim 32, wherein the cap includes a valve for permitting selective access to the enclosed volume.
36. The assembly of Claim 32, wherein the cap includes means for connecting one or more tubes.



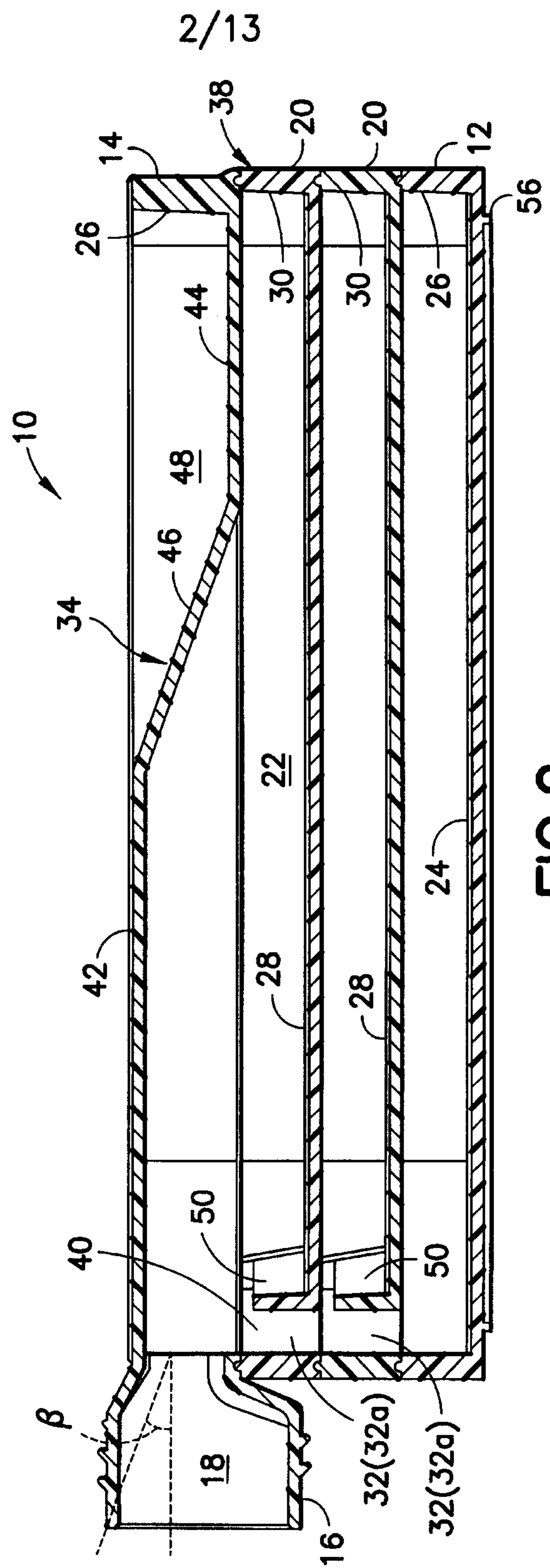


FIG.2

3/13

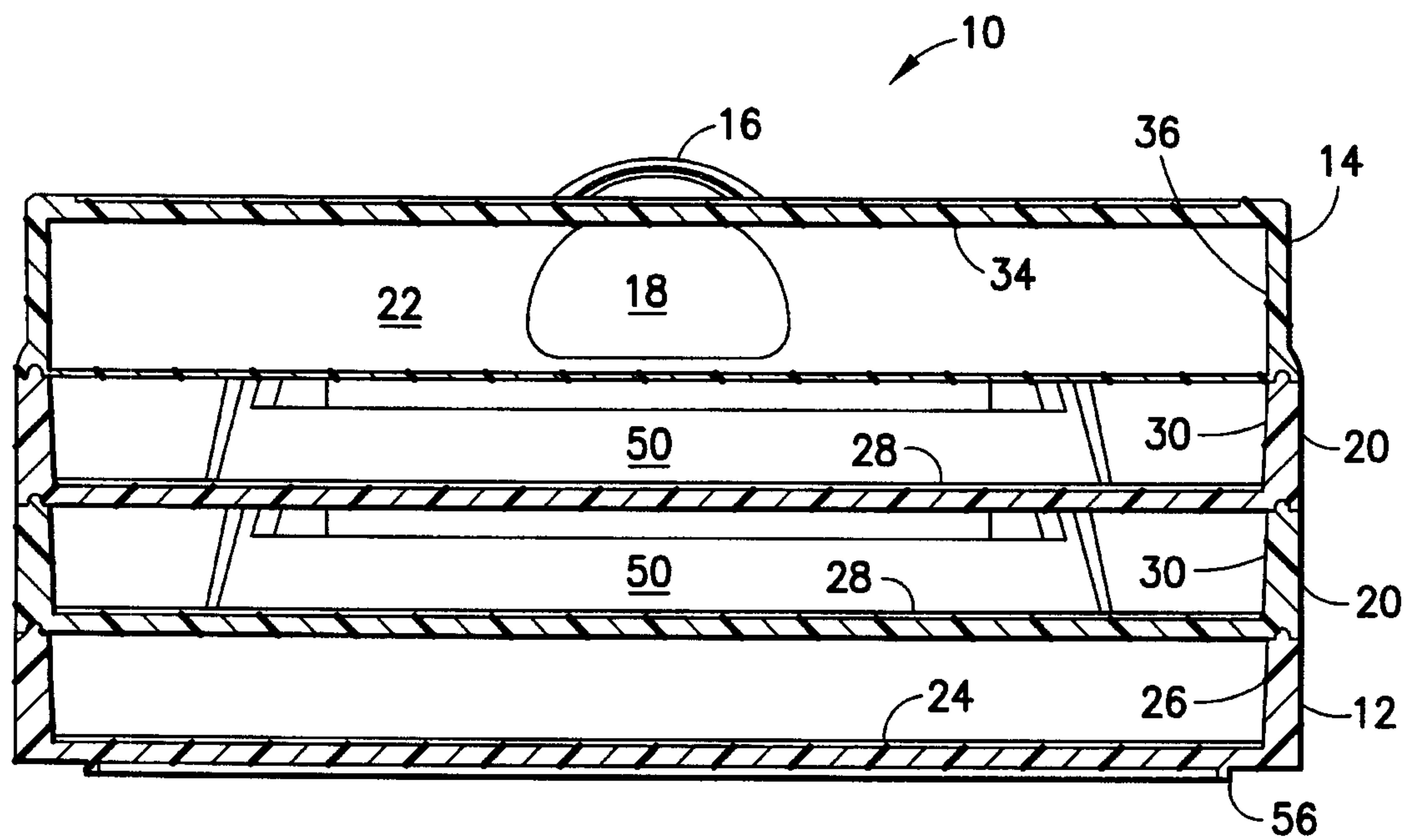


FIG. 4

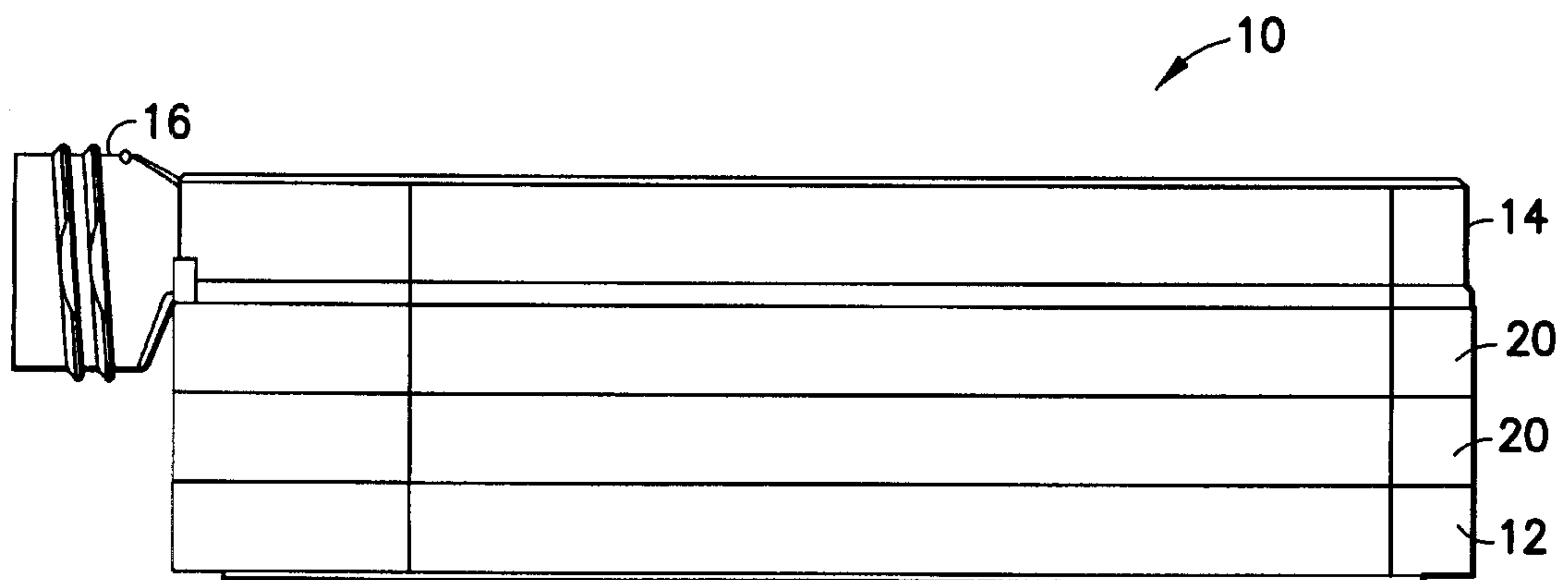


FIG. 5

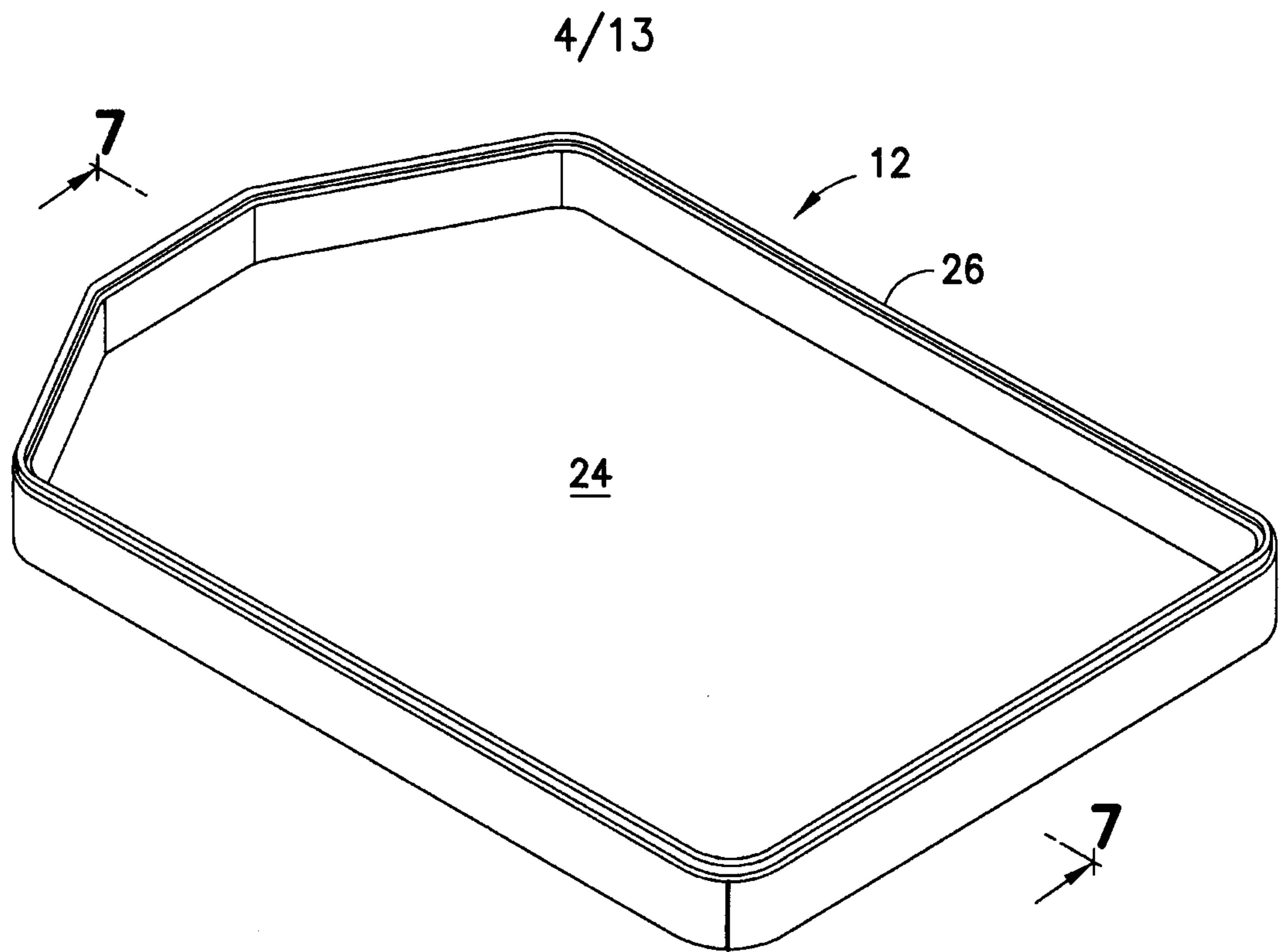


FIG. 6

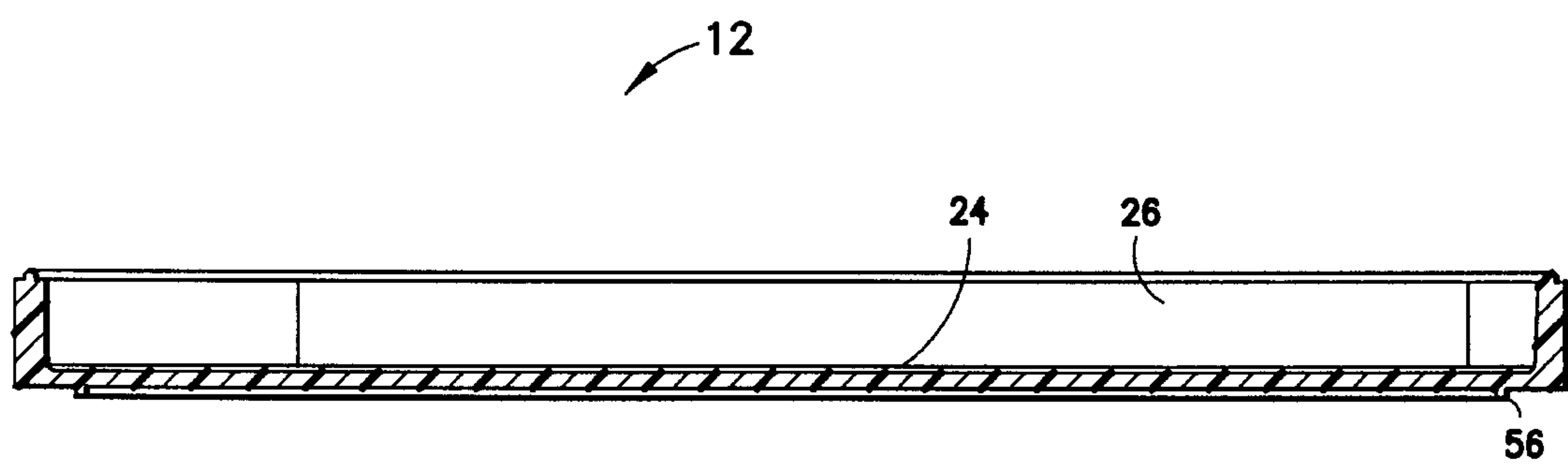


FIG. 7

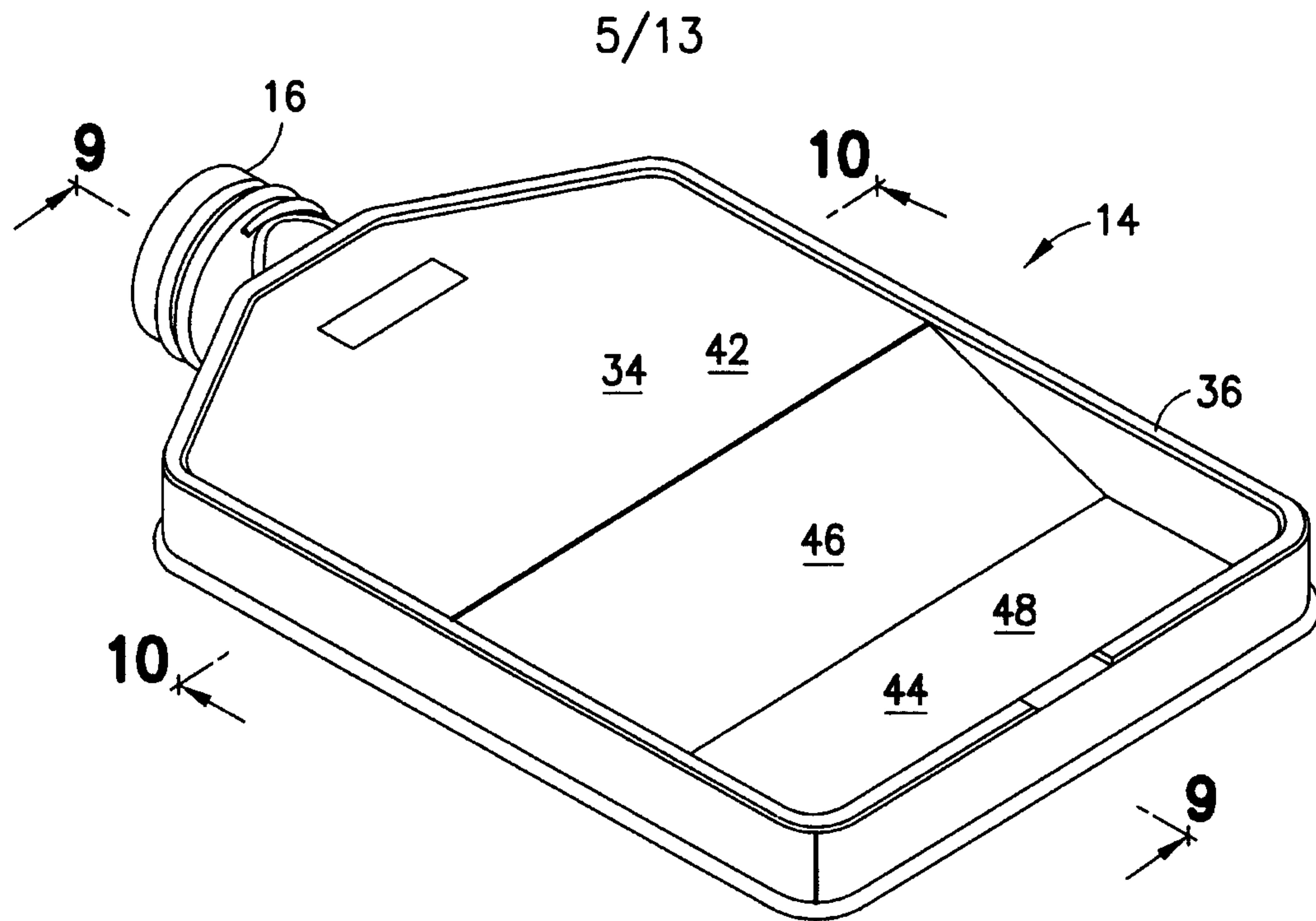


FIG. 8

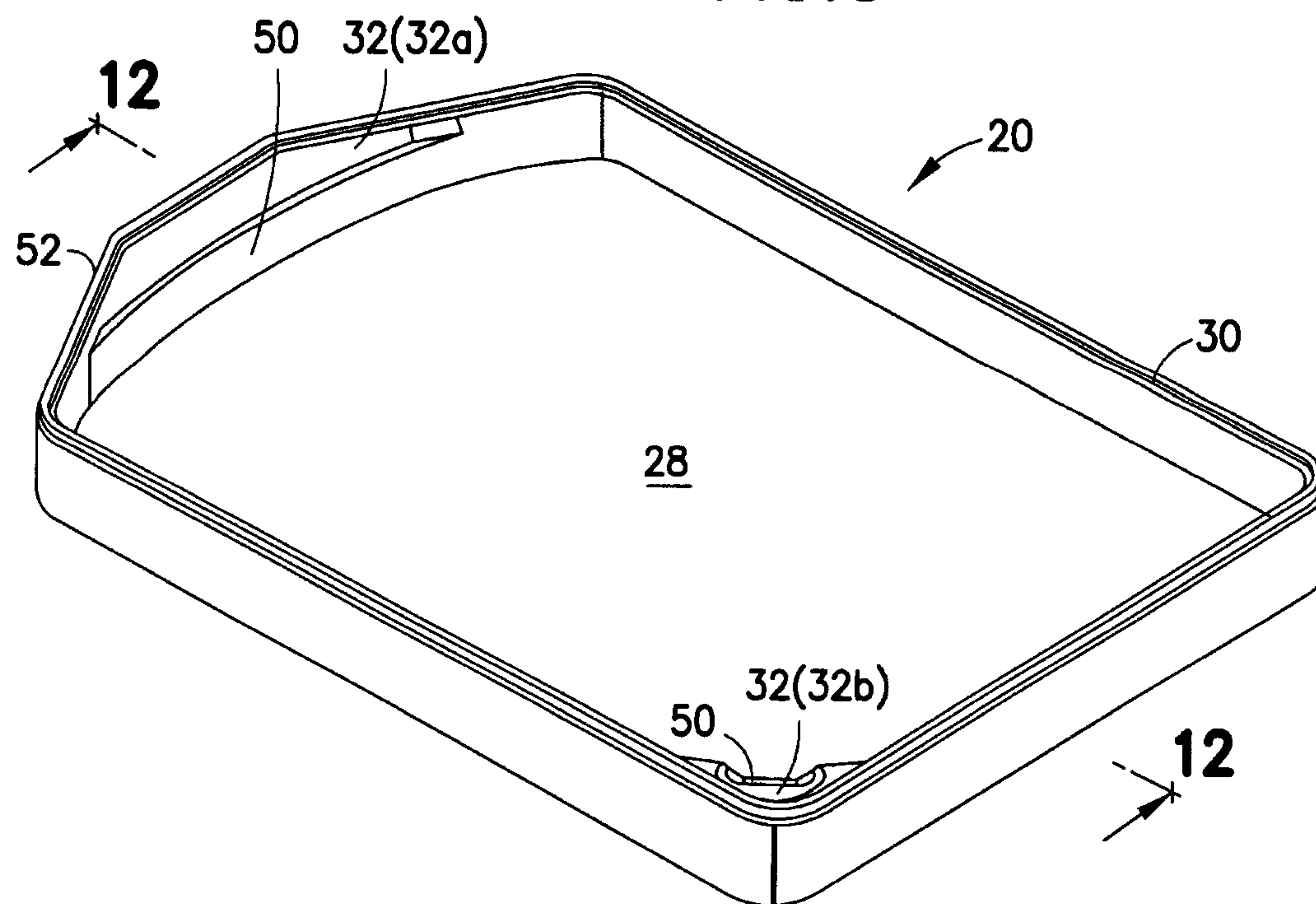


FIG. 11

6/13

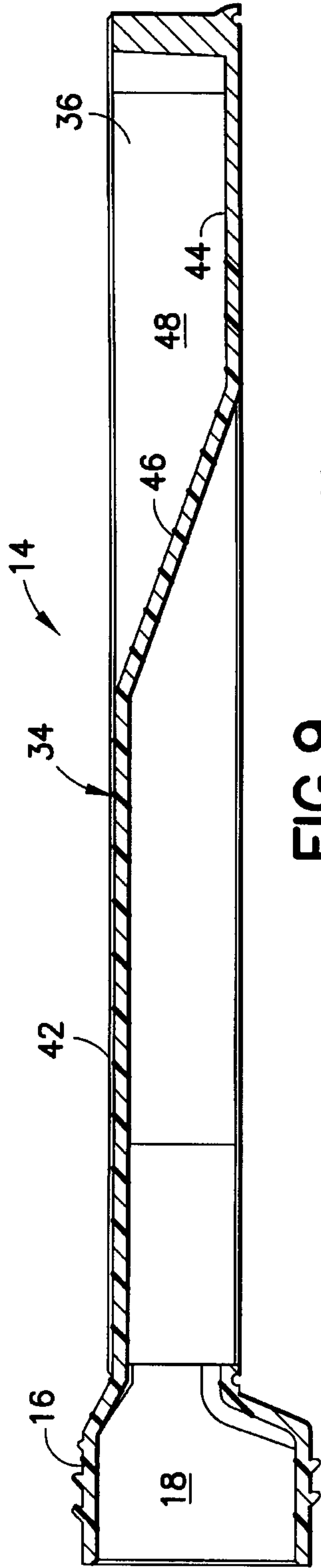


FIG. 9

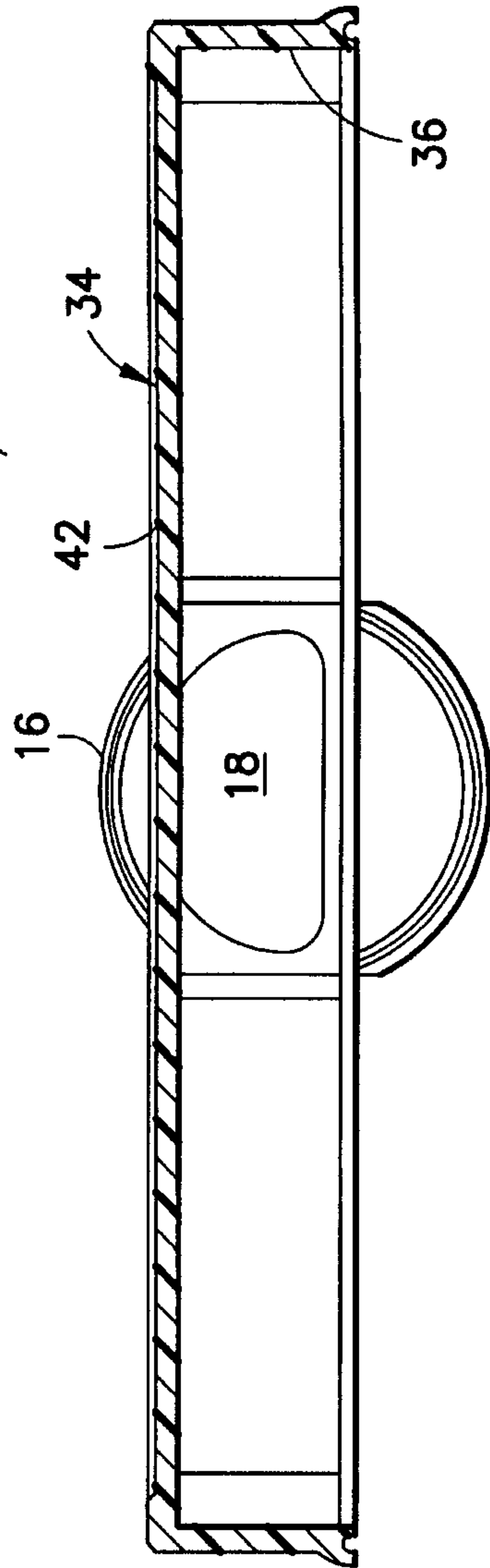


FIG. 10

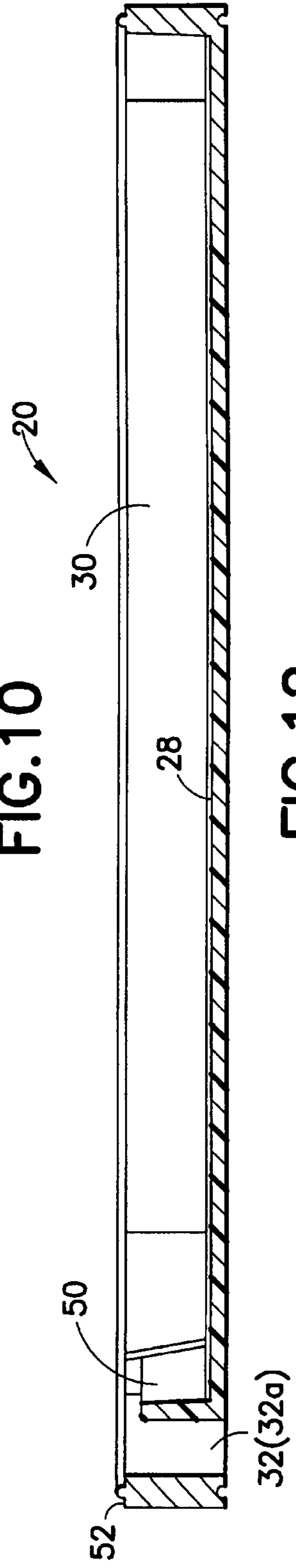
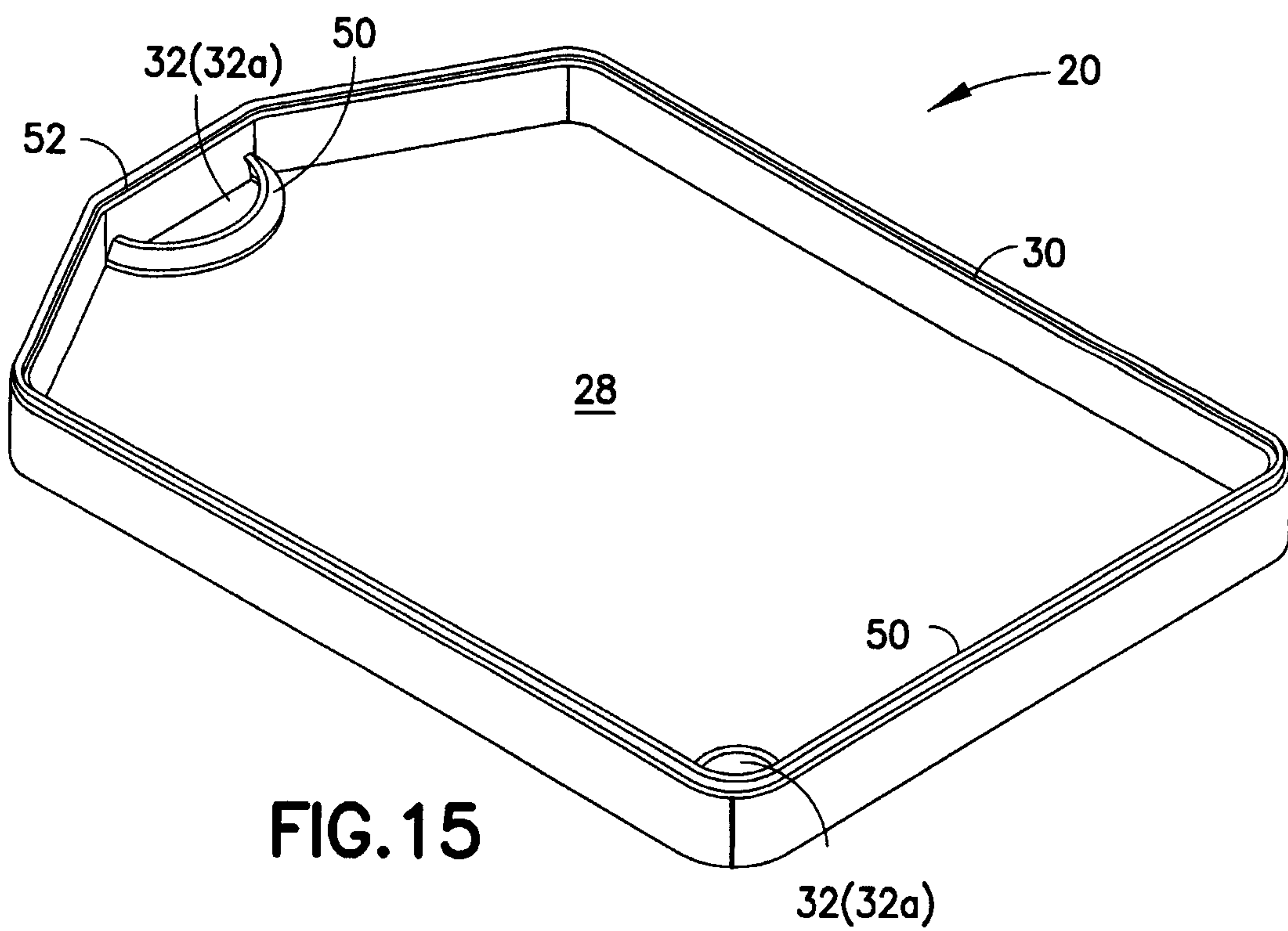
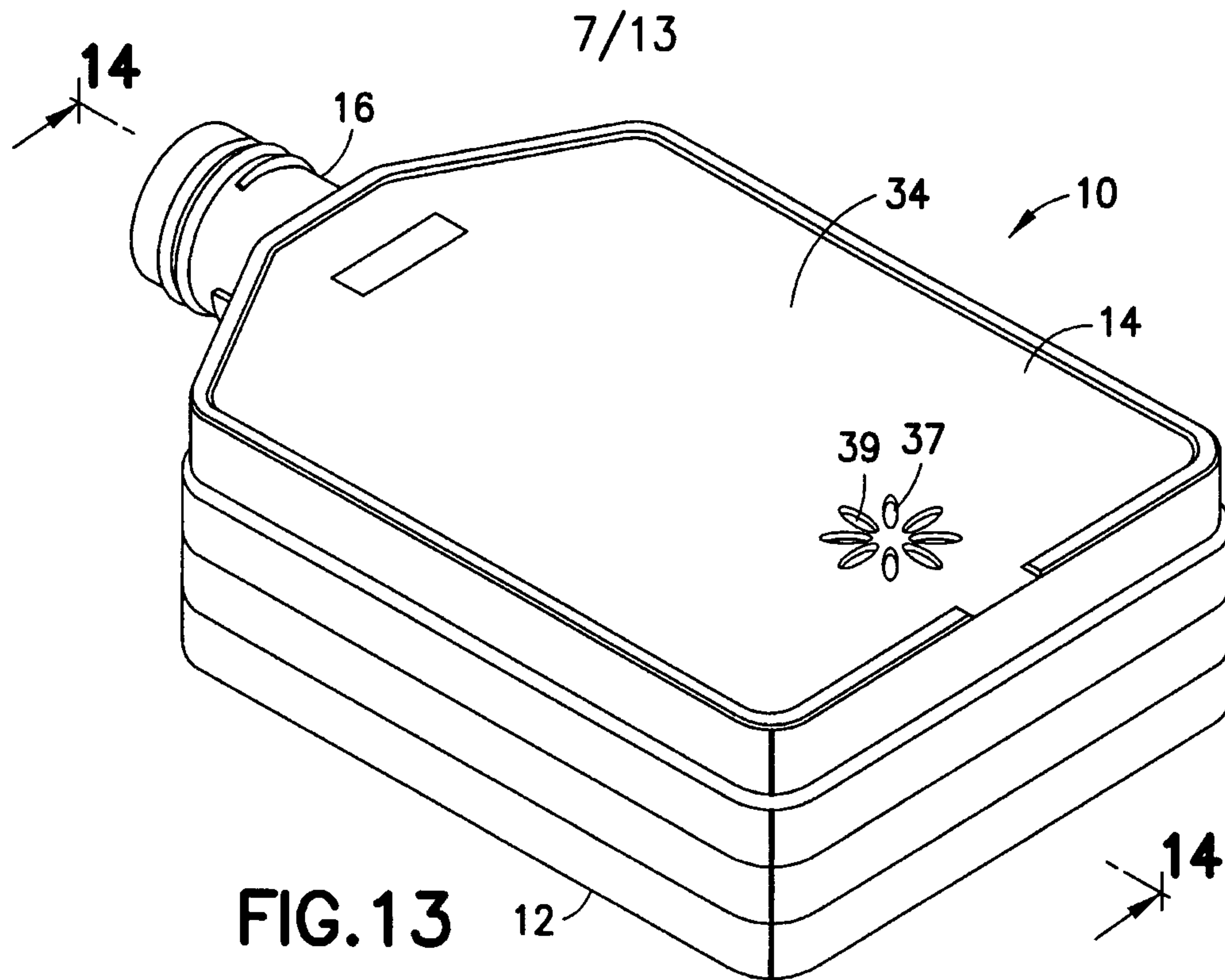


FIG. 12



8/13

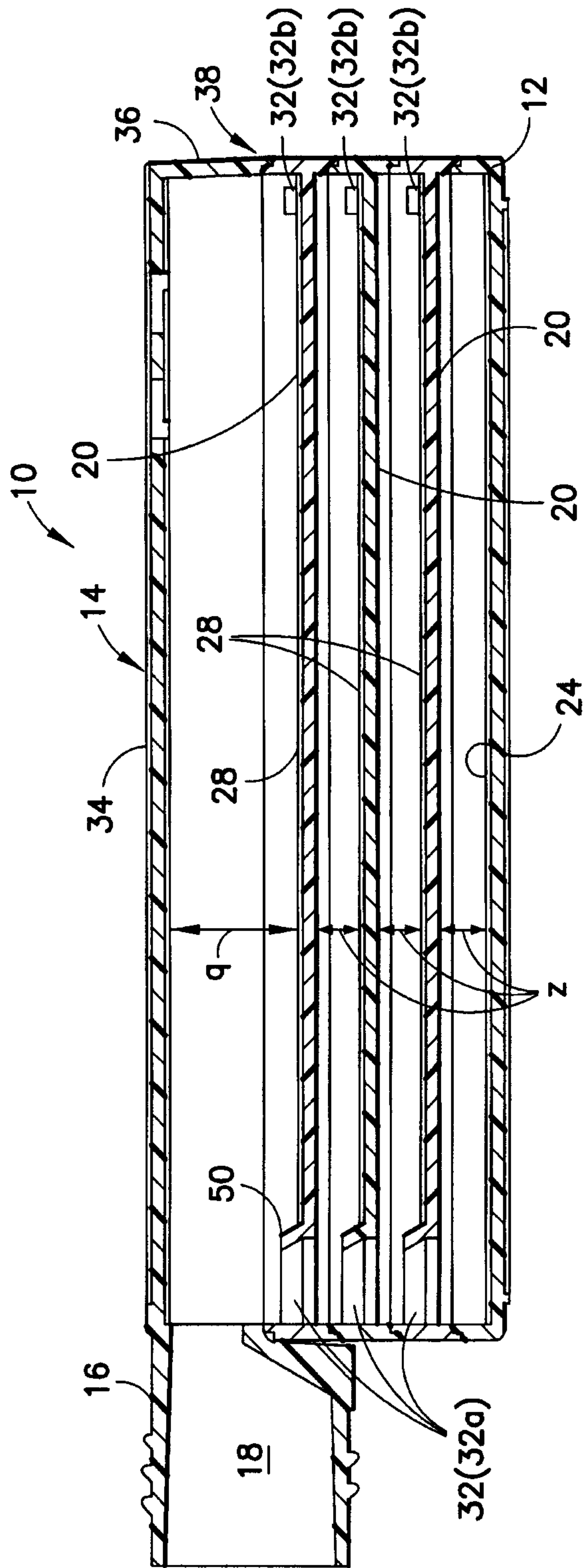


FIG.14

9/13

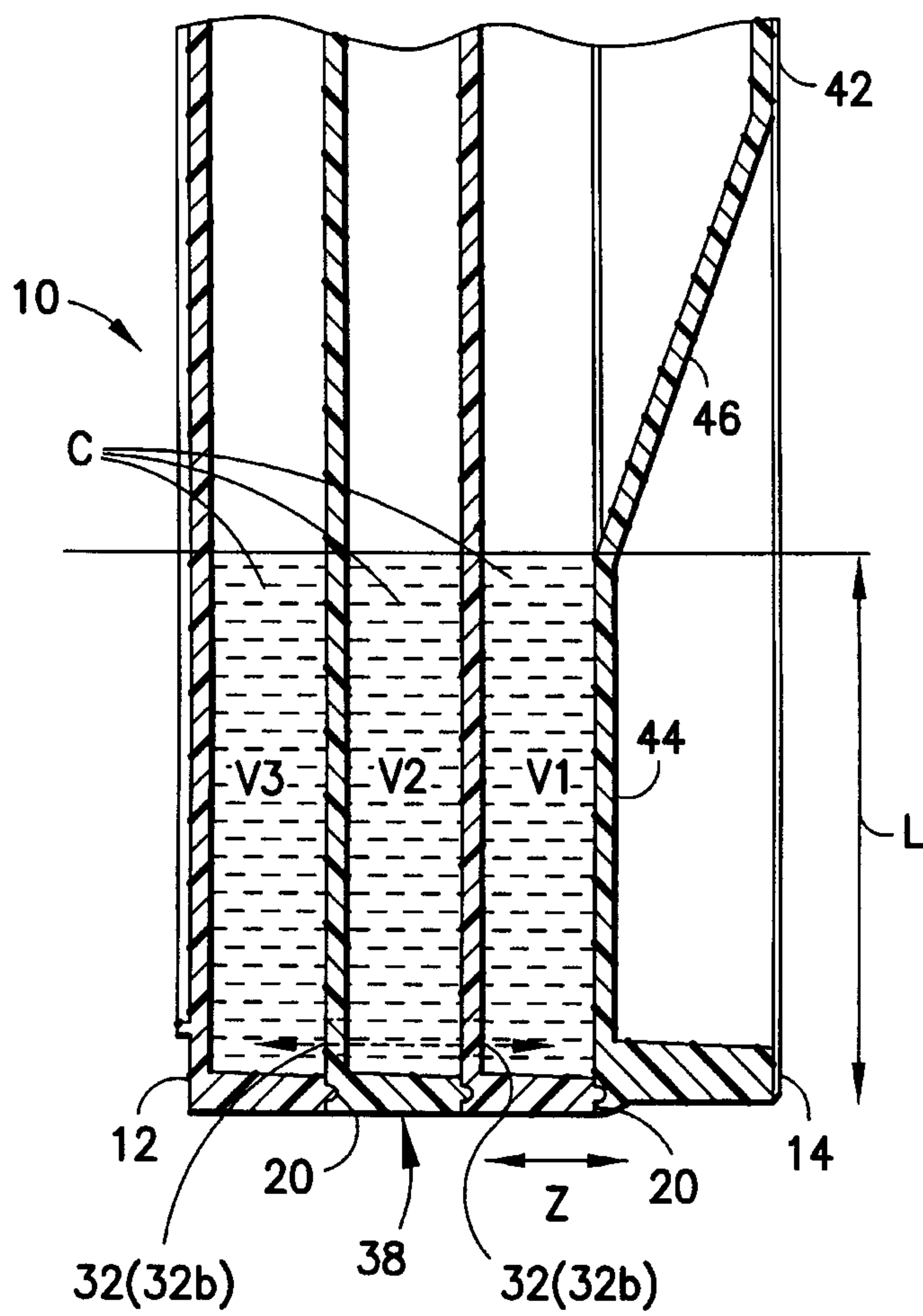


FIG. 16

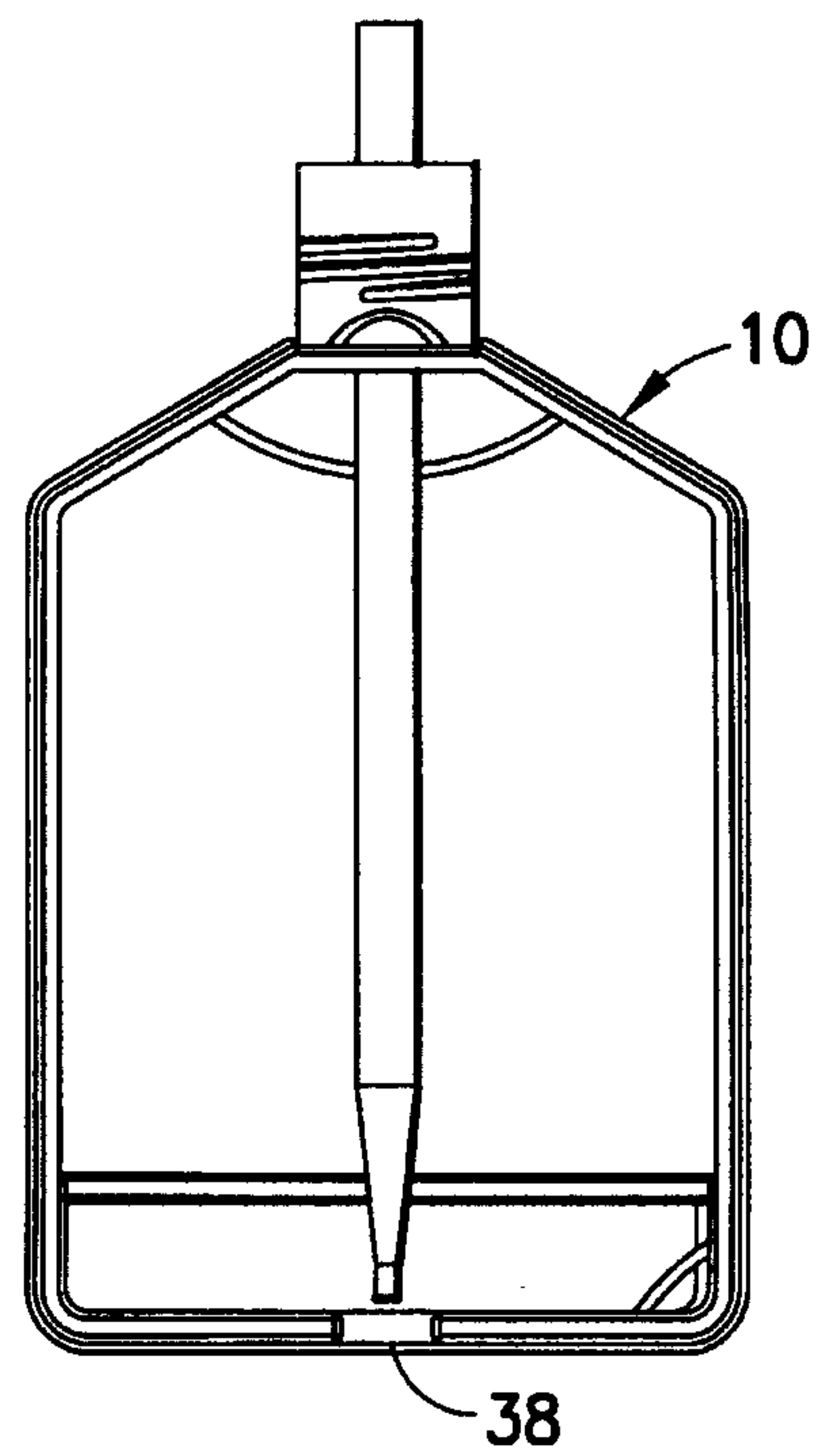
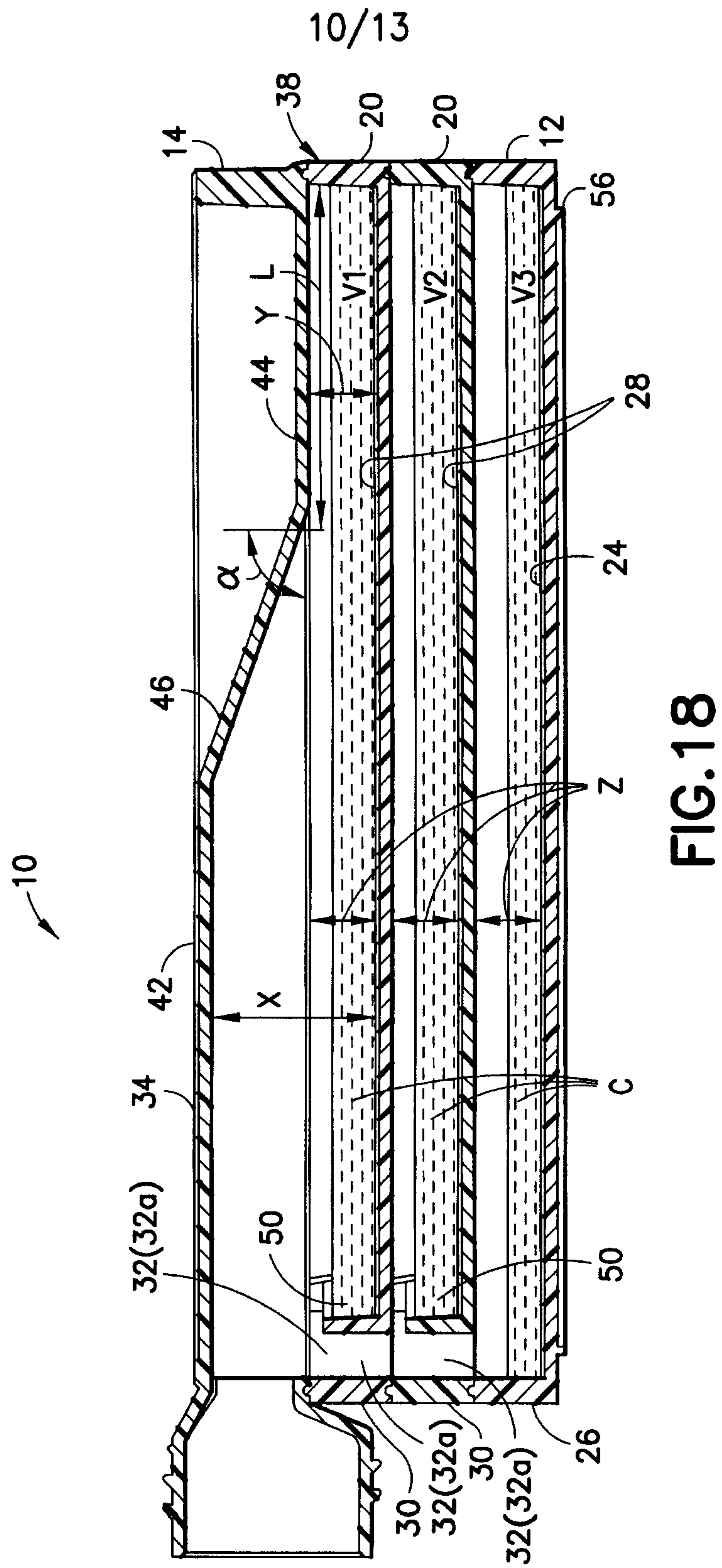


FIG. 17



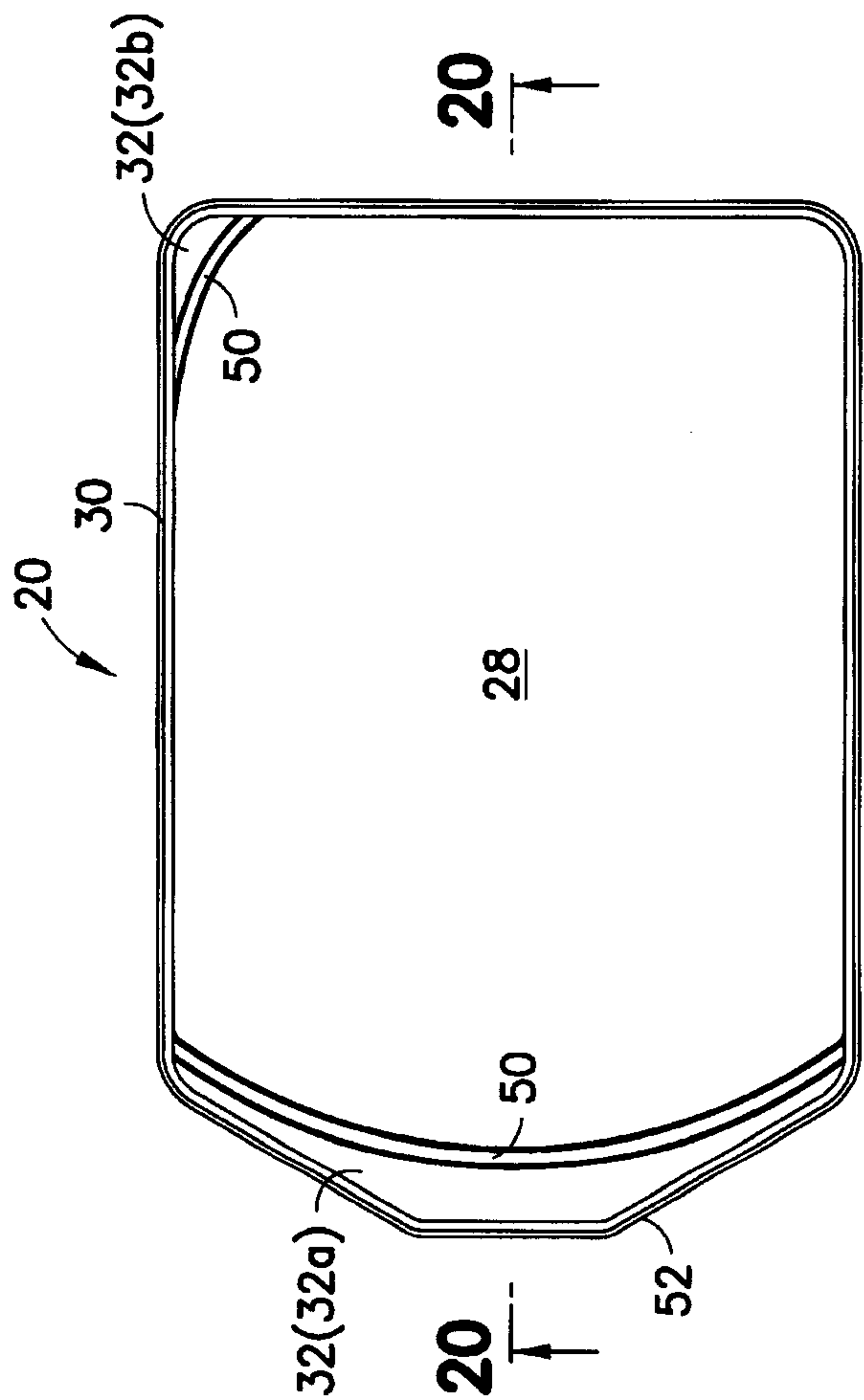


FIG. 19

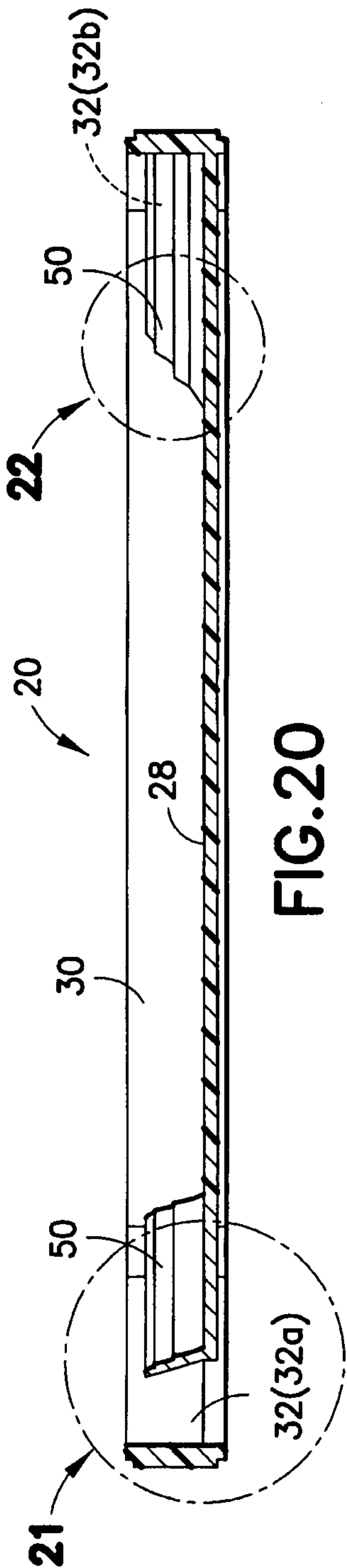


FIG. 20

12/13

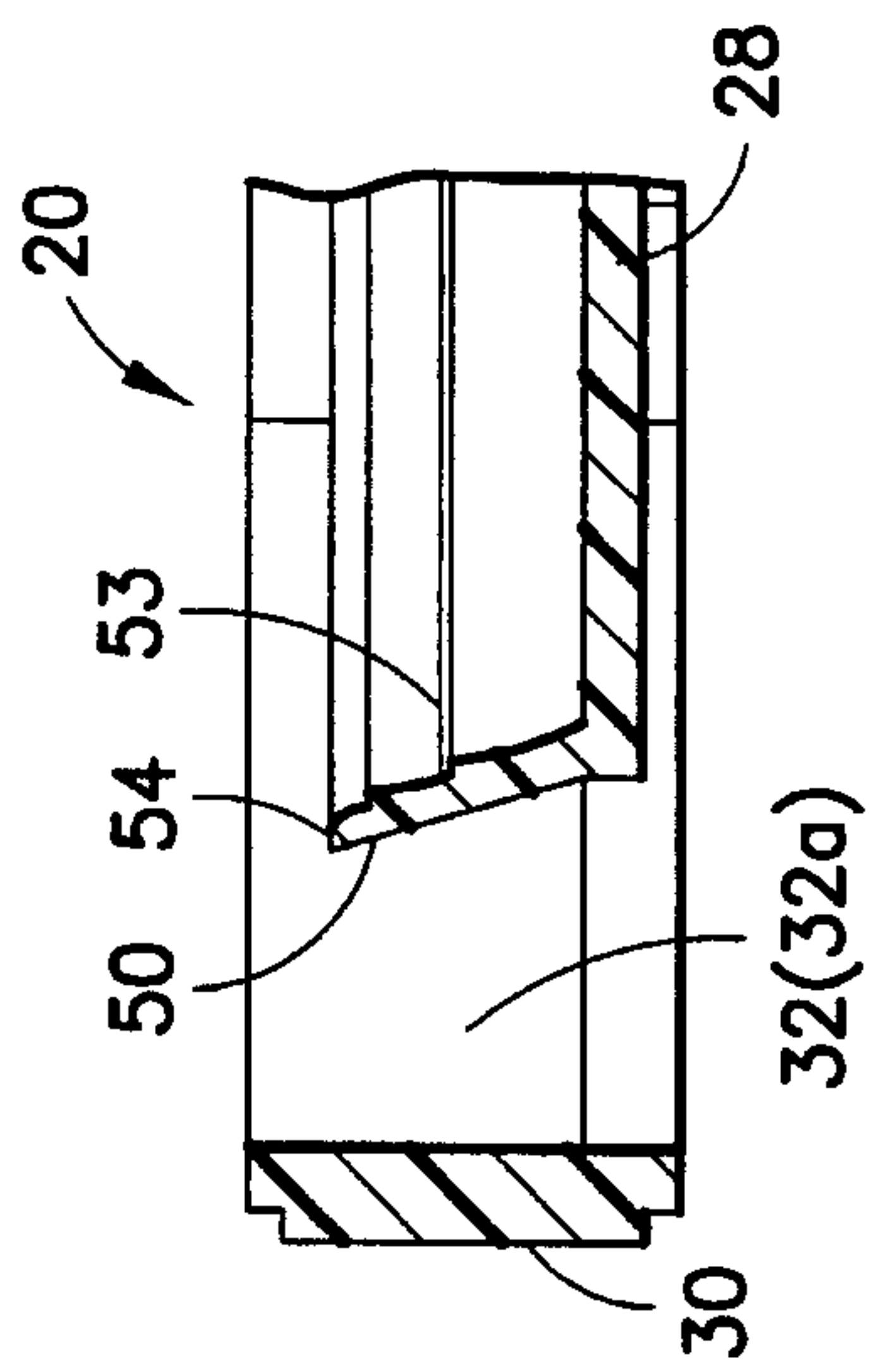


FIG. 21

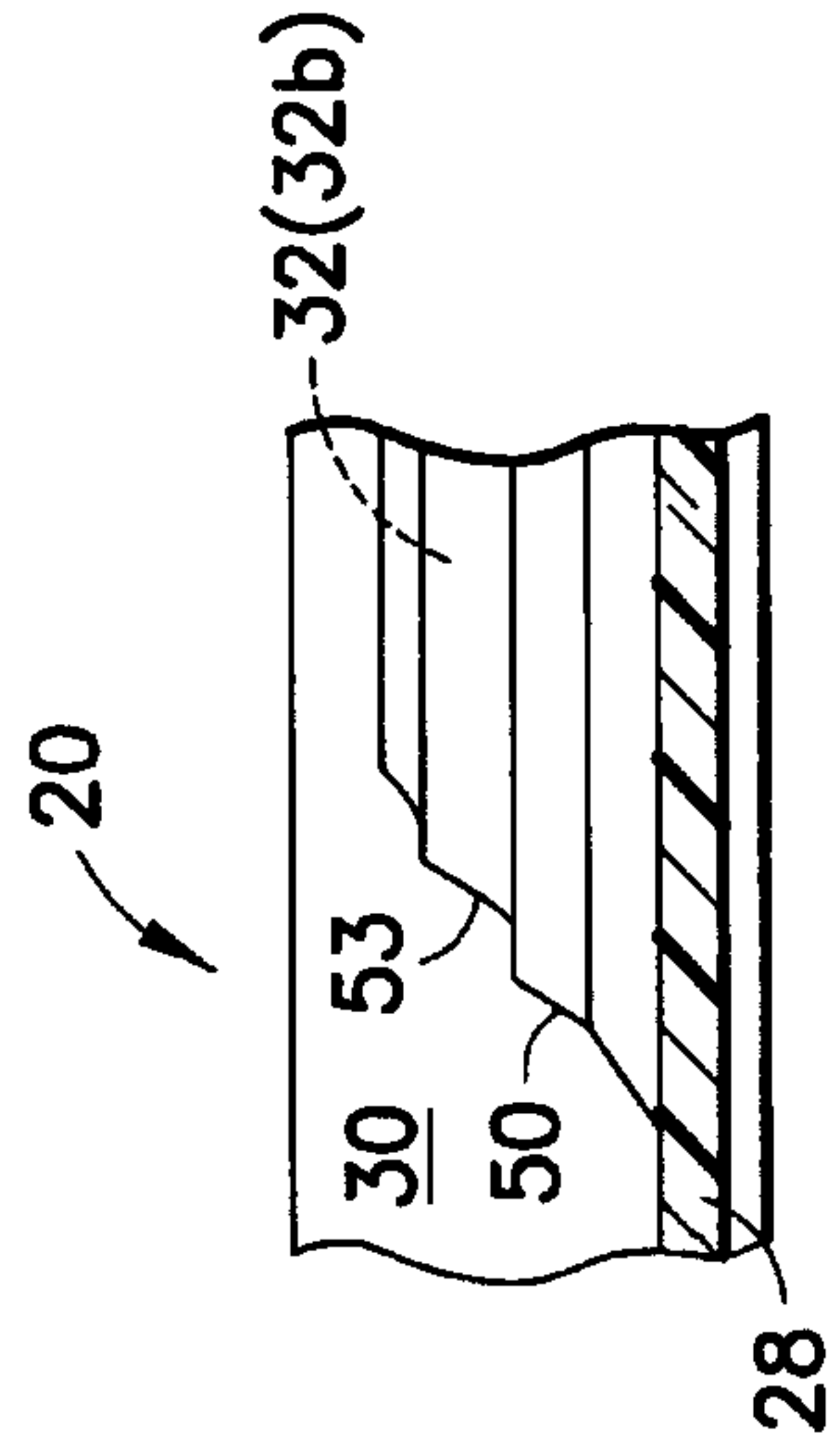


FIG. 22

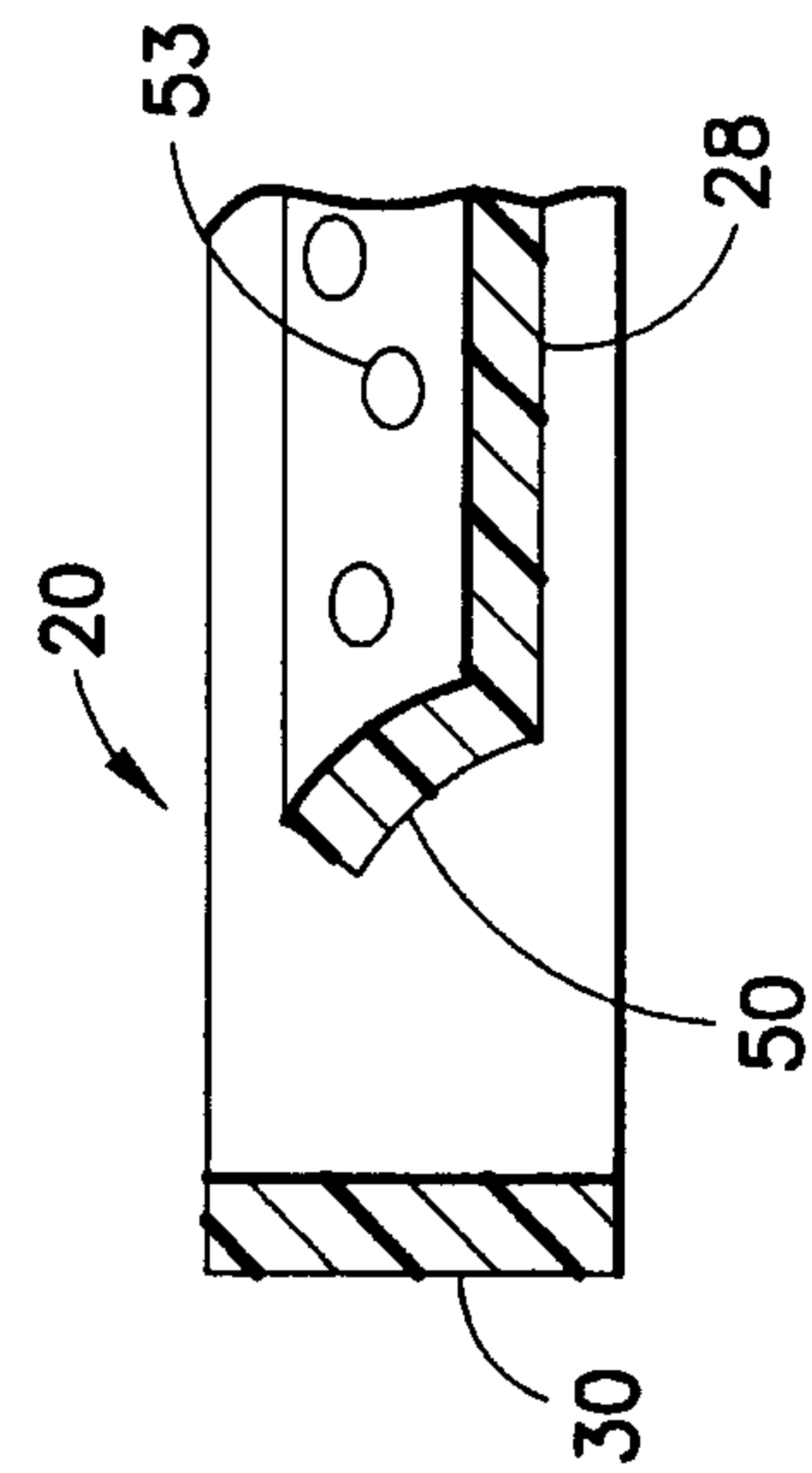


FIG. 23

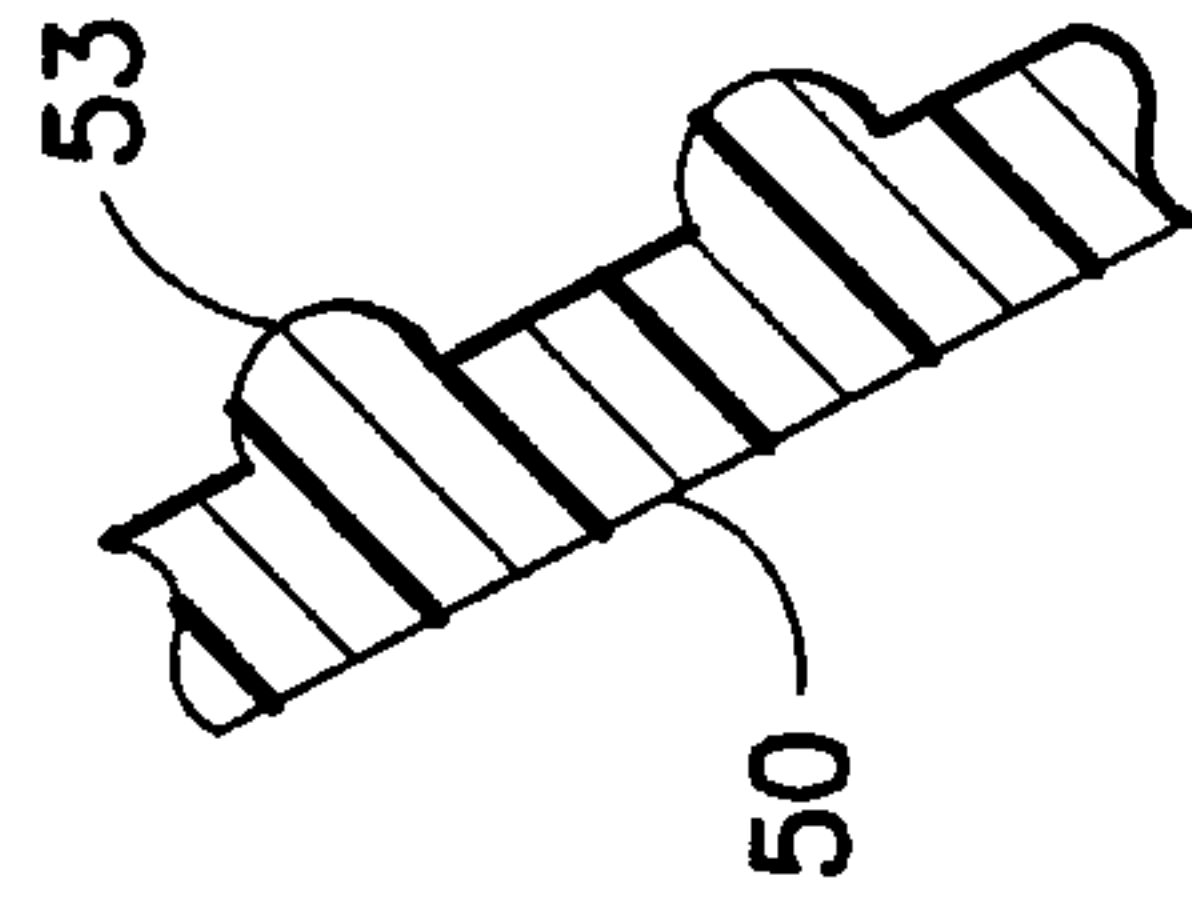


FIG. 24

13/13

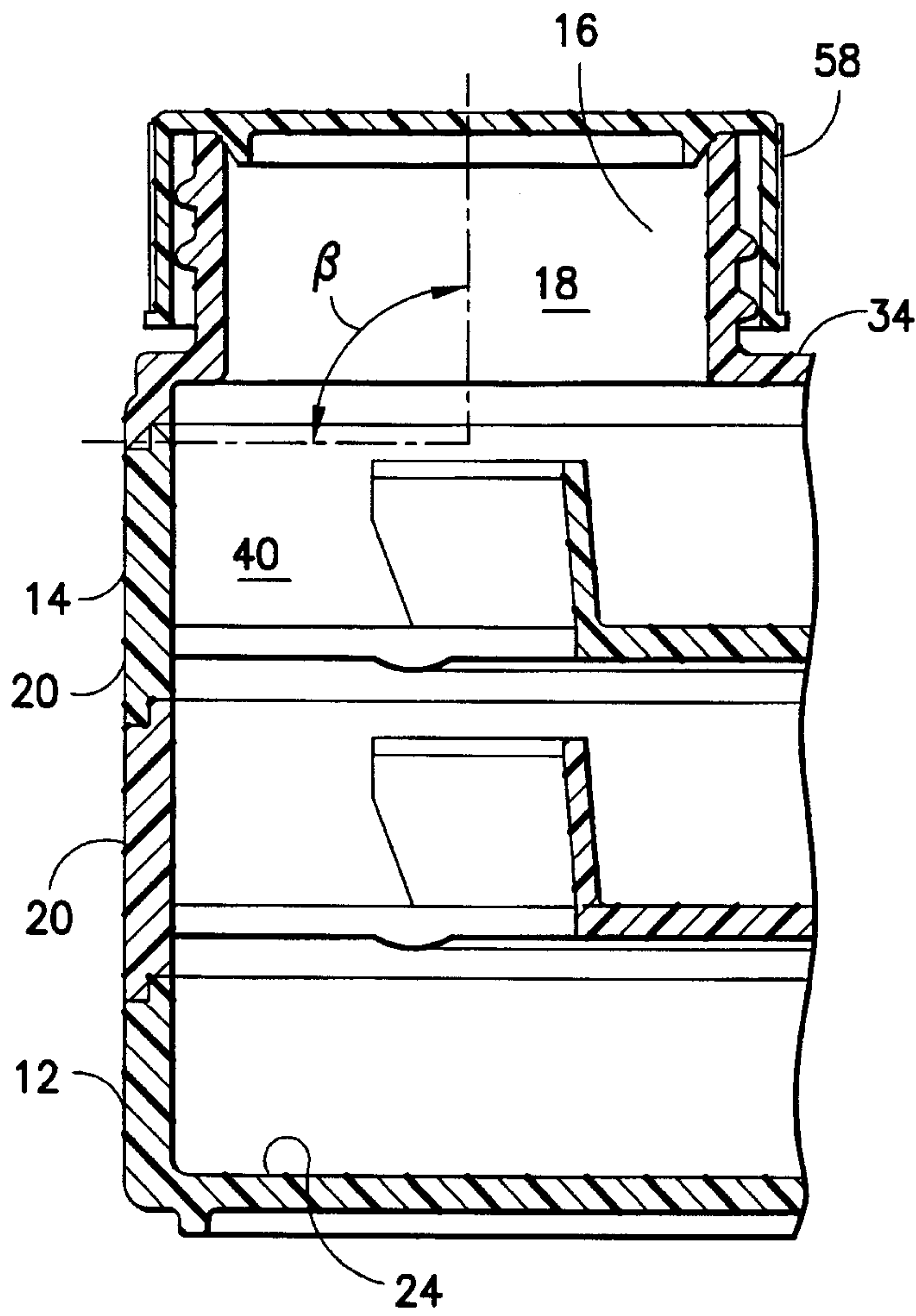


FIG.25

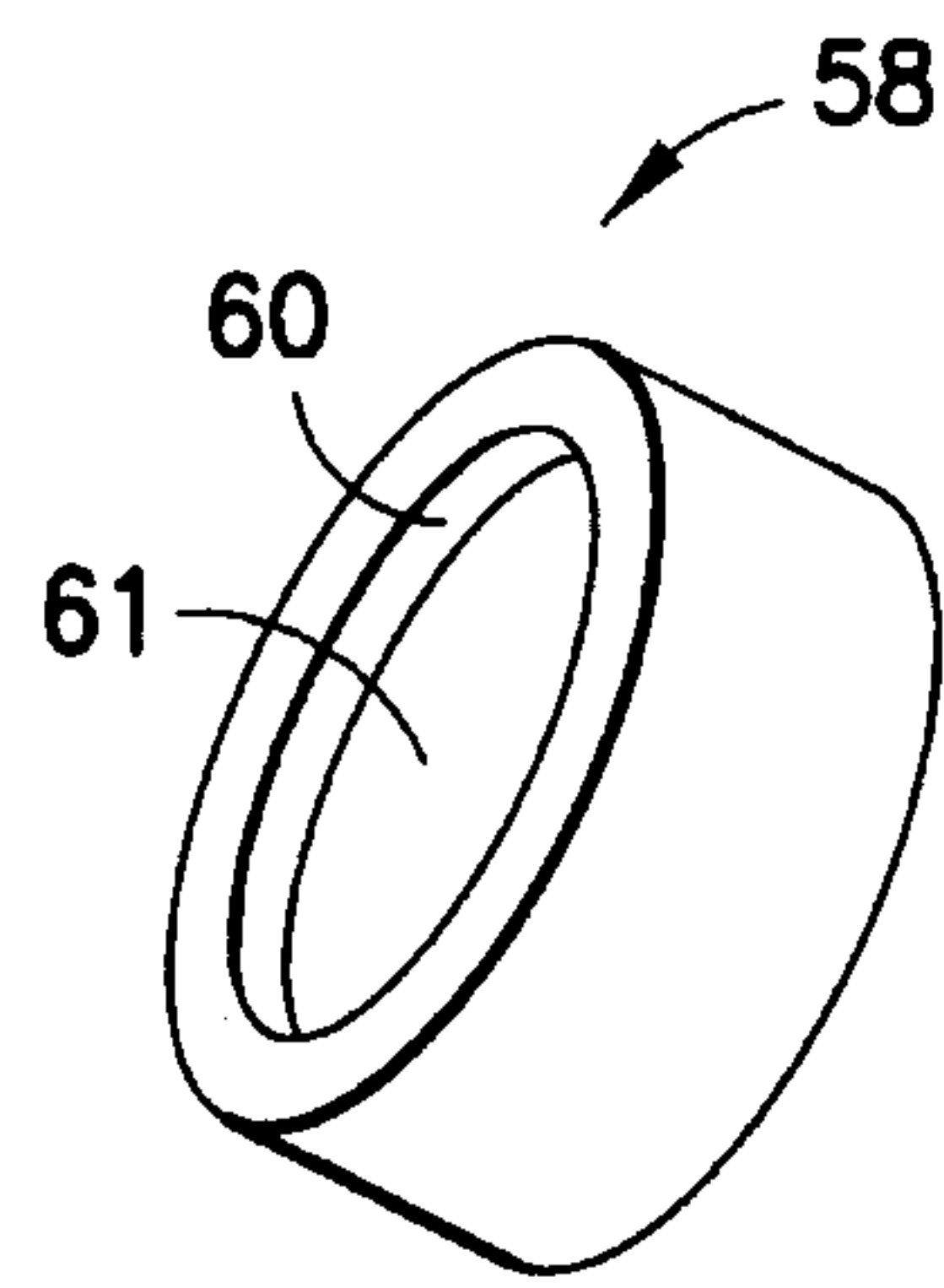


FIG.26

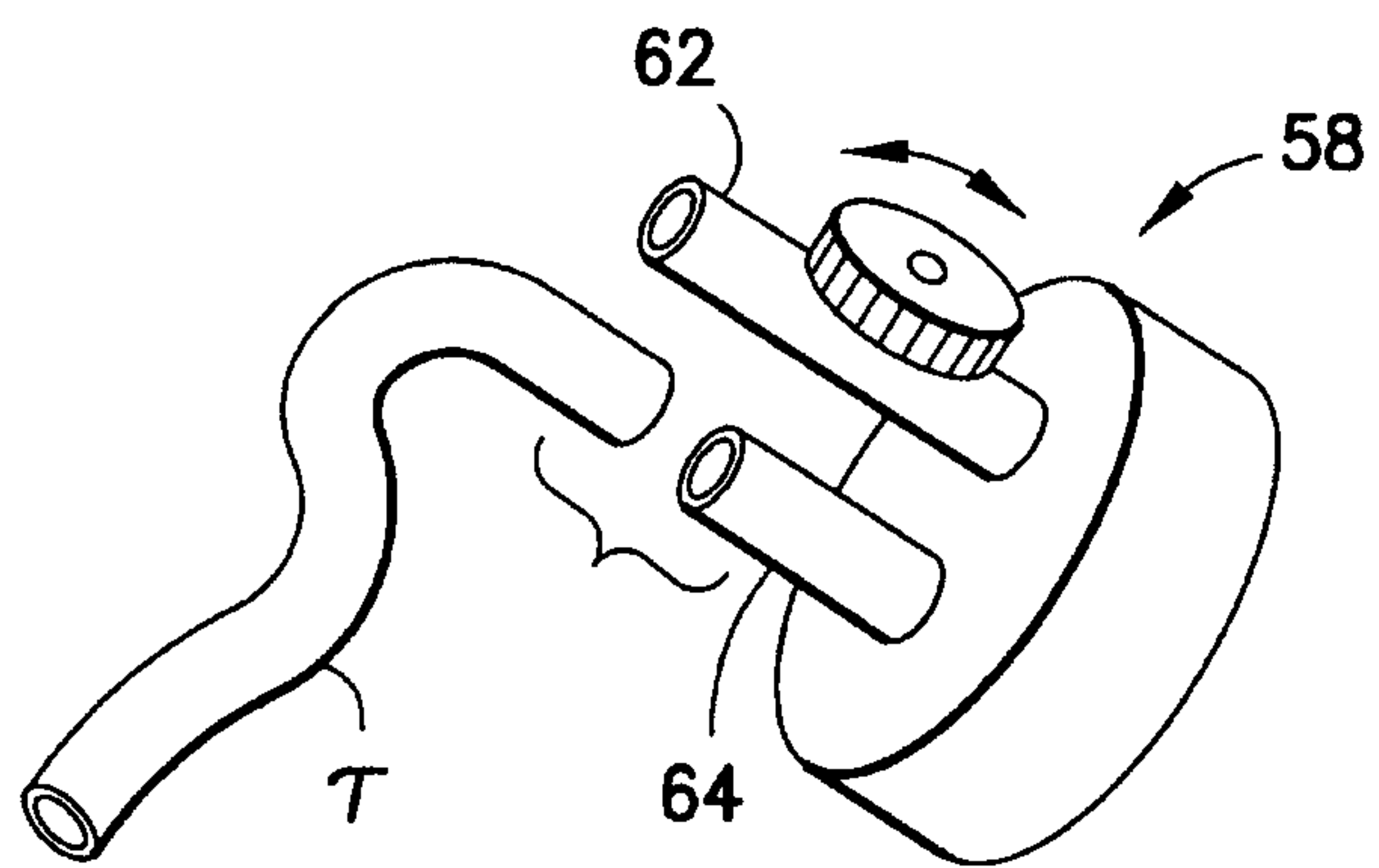


FIG.27