(12) **United States Patent**
Robinson

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(54) **BUTTONS, SECURING INA LATHE**

(76) Inventor: **George W. Robinson**

The schedule referred to in these Letters Patent and making part of the same, containing a description in the words of the said George W. Robinson himself of his mode of securing a button in a Lathe for turning by two springs.

The springs are firmly attached to the chock or screw piece which screws to the mandrill. At the end of the spring pieces so that when they are fastened to the chock, is a shoulder on each spring projecting inwards, which shoulders have an impression made in them suitable for receiving the eye. A little distance back of these shoulders are two other shoulders or projections both of which together with those on the end of the springs shut down into a notch made thro the chock or screw-piece and a nut oval in the middle with a head like a thumb screw, is placed in the centre between the two springs thro the chock. The nut when turned one way bears upon the second described shoulders or projections on the spring pieces, the springs apart ready to receive the eye of the button.

The eye of the button is put thro a small orifice made in the end of the chock or screw piece large enough to receive it, then the oval nut being turned back so that it lies flatways with the springs, the springs force themselves immediately the two first described shoulders down fast on each side of the eye, nigh the root of the root of the eye, holding the button firm to the face of the chock or screw-piece which secures the button fast in the lathe for turning.

Witnesses
Obadiah Brown
Gideon Thornton

George W. Robinson

Recorded and examined the 17. Dec. 1831.
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