



(51) International Patent Classification:
G02B 6/38 (2006.01)

(21) International Application Number:
PCT/US201 1/043303

(22) International Filing Date:
8 July 2011 (08.07.2011)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
12/833,086 9 July 2010 (09.07.2010) US

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(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PE, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

— with international search report (Art. 21(3))

(54) Title: CABLES AND CONNECTOR ASSEMBLIES EMPLOYING A FURCATION TUBE(S) FOR RADIO-FREQUENCY IDENTIFICATION (RFID)-EQUIPPED CONNECTORS, AND RELATED SYSTEMS AND METHODS

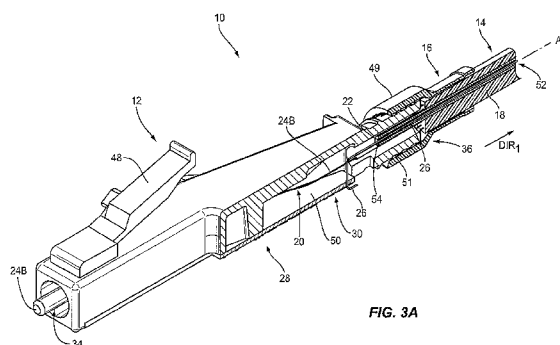


FIG. 3A

(57) Abstract: Embodiments disclosed in the detailed description include cables and connector assemblies employing a furcation tube(s) for radio - frequency identification (RFID) - equipped connectors, and related systems and methods. In one embodiment, a connector assembly (10) is provided that comprises a cable (14) comprising a cable end (16), an interior area, at least one communication line, and at least one furcation tube (22) disposed in the interior area. The connector assembly (10) also comprises a connector (12) operably connected to the cable end (16). At least one antenna wire (26) is configured to be electrically connected to at least one RFID tag (28) to serve as at least a portion of an RFID antenna (30) for at least one RFID tag (28). At least a portion of the at least one antenna wire (26) is disposed inside the furcation tube (22) in the cable. In this manner, the antenna wire is secured inside the rugged packaging of the cable to protect the antenna wire.

**CABLES AND CONNECTOR ASSEMBLIES EMPLOYING A FURCATION TUBE(S)
FOR RADIO-FREQUENCY IDENTIFICATION (RFID)-EQUIPPED CONNECTORS,
AND RELATED SYSTEMS AND METHODS**

RELATED APPLICATIONS

[0001] This application claims the benefit of priority under U.S.C. §120 of U.S. Application No. 12/833,086, filed on July 9, 2010, the content of which is relied upon and incorporated herein by reference in its entirety.

[0002] This application is related to U.S. Patent Application Serial No. 12/774,898 filed on May 6, 2010 and entitled "Radio Frequency Identification (RFID) In Communication Connections, Including Fiber Optic Components," which is incorporated herein by reference in its entirety.

[0003] This application is also related to U.S. Patent Application Serial No. 12/286,183 filed on September 29, 2008 and entitled "Optical Fiber Connector Assembly With Wire-based RFID Antenna," which is incorporated herein by reference in its entirety.

BACKGROUND

Field of the Disclosure

[0004] The technology of the disclosure relates to cables for use with radio-frequency identification (RFID)-equipped components and related assemblies, including, without limitation, fiber optic cables for use with RFID-equipped fiber optic connectors and adapters.

Technical Background

[0001] As networking equipment and networks become more complex, the identification of proper connectors (e.g., plugs and sockets into which plugs are mated) for setting up and maintaining the systems accordingly becomes more complex. For example, typical telecommunications data centers include large numbers of optical and electrical cable connections that join various types of network equipment. Examples of network equipment include electrically-powered (active) units such as servers, switches and routers, and unpowered (passive) units such as fanout boxes and patch panels. This network equipment is often installed within cabinets in standard equipment racks. Each piece of equipment typically provides one or more adapters where optical or electrical patch cables can be

physically connected to the equipment. These patch cables are generally routed to other network equipment located in the same cabinet or another cabinet.

[0002] A problem in telecommunications data center management is determining the latest configuration of all of the optical and electrical links among all of the network equipment. The configuration of optical and electrical links can be completely determined if the physical locations of all connected patch cable (or "jumper cable") connectors on installed network equipment are known. In this regard, indicia such as labels, hang tags, markings, coloration, and striping have been used to help identify specific fibers, cables, plugs, and/or sockets. Information about the physical location and connection status of the patch cables and their corresponding ports in a data center cabinet is typically manually recorded and added to a network management software database. While such indicia have been helpful in providing information to the craftsman setting up or servicing a system, large numbers of cables and connections are still complex to manage. Thus, this process is labor-intensive and prone to errors. Additionally, any changes made to the physical configuration of a cabinet must be followed up with corresponding changes to the network management software database, which delays providing the most up-to-date information about the network configuration. Furthermore, errors from manual recording and entering configuration data tend to accumulate over time, reducing the trustworthiness of the network management software database.

[0003] In response, radio-frequency identification (RFID) systems have been applied to provide information regarding connectors and related components. RFID systems can automatically and remotely identify individual connections (i.e., connector-port connections). For example, RFID may be employed in optical fiber connectors and adapters employed to establish connections to optical fibers disposed in fiber optic cables. RFID can also be employed for electrical connectors. These RFID systems can employ RFID transponders comprising an antenna and an RFID integrated circuit (IC) chip attached to or otherwise disposed in a connector for use in identification. The RFID IC chip stores information for radio-frequency (RF) communication. An RFID reader comprising a transceiver sends an RF signal to interrogate information from the RFID transponders. The RFID reader can determine stored information about the connector and the cables connected to the connector from the RFID transponders. Current commercially available automated solutions utilize an

overlay of copper wiring, which adds cost and complexity to the cabinet while providing only a limited ability to perform connector-port identifications.

[0004] While RFID systems have been employed in telecommunication systems to identify system components, one of the difficulties presented is the density and number of the connections involved, which leaves little room for RFID tags. For example, a typical present-day 4U (i.e., 1U equals standard 1.75 inches in height) data center cabinet may contain up to one hundred forty-four (144) ports. If each of these ports has at least one RFID tag, then the RFID tags need to be very compact. Such dense arrangements of RFID tags leave very little room for RFID tag antennas that can adequately and efficiently harvest energy from the RFID interrogation signals from the RF reader and ensure that all of the tags in the relatively small volume can communicate the connector-port information to the RF reader. In some cases, standard RFID tag antennas that might work for one RFID application do not work as well for other applications, such as telecommunication cabinets and like telecommunication assemblies, where the density of RFID tags can interfere with RF communication between the RFID tags and the RF reader.

SUMMARY OF THE DETAILED DESCRIPTION

[0005] Embodiments disclosed in the detailed description include cables and connector assemblies employing a furcation tube(s) for radio-frequency identification (RFID)-equipped connectors, and related systems and methods. The cables, connector assemblies, and related systems and methods provide for an antenna wire that either forms all or a portion of an antenna for an RFID transponder or tag. The RFID tag may be provided as part of the connector assembly. If the length of the antenna wire extends beyond or outside of the connector housing, embodiments disclosed herein provide for the antenna wire to be packaged inside at least one furcation tube disposed in a cable carrying a communication line(s) and forming part of the connector assembly. In this manner, the antenna wire is secured inside the cable of the cable assembly. The cable assembly provides a rugged assembly internal to the cable to protect the antenna wire from breakage. For example, bend relief provided as part of the cable or assembly to protect the communication line(s) can also protect the antenna wire. Packaging the antenna wire inside the cable may also avoid snagging of the antenna wire.

[0006] In this regard, in one embodiment, a connector assembly is provided. The connector assembly comprises a cable comprising a cable end, an interior area, at least one communication line, and at least one furcation tube disposed in the interior area of the cable. The connector assembly also comprises a connector operably connected to the cable end. The connector assembly also comprises at least one antenna wire configured to be electrically connected to at least one radio-frequency identification (RFID) tag to serve as at least a portion of an RFID antenna for the at least one RFID tag. At least a portion of the at least one antenna wire is disposed inside the at least one furcation tube in the cable to be supported in the interior area of the cable.

[0007] In another embodiment, a telecommunications assembly is provided. The telecommunications assembly comprises a plurality of connector assemblies. The plurality of connector assemblies each comprise a cable comprising a cable end, an interior area, at least one communication line, and at least one furcation tube disposed in the interior area, and a connector operably connected to the cable end. The plurality of connector assemblies also each include at least one antenna wire configured to be electrically connected to at least one radio-frequency identification (RFID) tag to serve as at least a portion of an RFID antenna for the at least one RFID tag. At least a portion of the at least one antenna wire is disposed inside the at least one furcation tube of a cable. The telecommunications assembly also comprises a plurality of adapters. The plurality of adapters have respective RFID tags. The plurality of adapters are operably engaged with the plurality of connector assemblies so that their RFID tags are respectively electrically connected to respective antenna wires of the corresponding connector assemblies. Further, the telecommunications assembly comprise at least one RFID reader arranged in relation to the antenna wires so as to operably communicate with the plurality of RFID tags via the respective antenna wires.

[0008] In another embodiment, a method of providing a connector assembly is provided. The method includes providing a connectorized cable comprising a cable end, an interior area, at least one communication line, at least one furcation tube disposed in the interior area, and a connector operably connected to the cable end. The method also includes disposing at least a portion of at least one antenna wire run from the connector inside the at least one furcation tube. The method also includes electrically connecting the at least one antenna wire

to an integrated circuit (IC) chip of at least one radio-frequency identification (RFID) tag so as to serve as at least a portion of an RFID antenna for the at least one RFID tag.

[0009] The cables disclosed herein may be any type of cable, including but not limited to a fiber optic cable, and electrical or magnetic communication cable, a power cable, etc. The communications lines provided in the cables may include, but are not limited to, optical fibers, copper lines, other electrically or magnetically conductive lines. The connectors and adapters disclosed herein may also be of any connector and adapter type, including but not limited to fiber optic connectors and adapters, electrical communication connectors and adapters, and magnetic communication connectors and adapters. Any type of connectors and/or adapters may be included in the assemblies disclosed herein.

[0010] The RFID transponders or tags disclosed herein may include active operation, semi-passive operation, or passive operation. Active RFID tags include a transmitter and thus also include a power source to power the transmitter. Semi-passive RFID tags include a power source, but do not include a transmitter. The power source provides power for an integrated circuit (IC) in the RFID tag to process received RF signals and reflect or backscatter the received RF signals over an antenna to an RFID reader. Passive RFID tags also receive RF signals and provide communications to RFID readers by reflecting or backscattering the received RF signals over an antenna. However, passive RFID tags do not include their own power source. Rather, passive RFID tags harvest energy from received RF signals to provide power. The connector assemblies disclosed herein may be particularly suitable for passive RFID tags, because antenna wires for passive RFID tags may be required to be longer in length to increase the ability of the RFID tag to harvest power from RF signals. Thus, the longer length antenna wires for passive RFID tags employed in connector assemblies may extend outside connector housings and thus benefit from being at least partially disposed in a cable provided as part of the cable assembly.

[0011] Additional features and advantages will be set forth in the detailed description which follows, and in part will be readily apparent to those skilled in the art from that description or recognized by practicing the embodiments as described herein, including the detailed description that follows, the claims, as well as the appended drawings.

[0012] It is to be understood that both the foregoing general description and the following detailed description present embodiments, and are intended to provide an overview or

framework for understanding the nature and character of the disclosure. The accompanying drawings are included to provide a further understanding, and are incorporated into and constitute a part of this specification. The drawings illustrate various embodiments, and together with the description serve to explain the principles and operation of the concepts disclosed.

BRIEF DESCRIPTION OF THE FIGURES

[0013] FIGS. 1A and 1B are top and bottom, perspective, exploded views, respectively, of an exemplary radio-frequency identification (RFID)-equipped connector assembly including a duplex LC fiber optic connector and duplex fiber optic cable having a furcation tube configured to receive an antenna wire of the duplex LC fiber optic connector;

[0014] FIGS. 2A and 2B are front, perspective views of the connector assembly of FIG. 1 assembled without and with a trigger housing provided for the duplex LC fiber optic connector, respectively;

[0015] FIGS. 3A and 3B are perspective cross-section views of the RFID-equipped connector assembly of FIG. 1;

[0016] FIG. 4 is a schematic diagram of an exemplary printed circuit board (PCB) configured to be disposed in the duplex LC fiber optic connector in FIG. 1 to provide an integrated RFID circuit and RFID-equipped duplex LC fiber optic connector;

[0017] FIG. 5 is a front view of an exemplary duplex fiber optic cable configured to receive at least a portion of an antenna wire of an RFID-equipped connector;

[0018] FIG. 6 is a front view of an alternative duplex fiber optic cable configured to receive at least a portion of an antenna wire of an RFID-equipped connector;

[0019] FIG. 7 is a front view of another alternative duplex fiber optic cable configured to receive at least a portion of an antenna wire of an RFID-equipped connector;

[0020] FIG. 8 is a top, perspective exploded view of two (2) RFID-equipped duplex LC fiber optic connector assemblies of FIG. 1 connected through an intermediary RFID-equipped duplex fiber optic adapter;

[0021] FIG. 9 is a schematic diagram of an exemplary circuit for communicatively coupling RFID-equipped integrated circuit (IC) chips forming RFID tags disposed in connected RFID-equipped connectors and/or adapters, wherein the RFID tags may be

configured to communicate data via radio-frequency (RF) communications to an RFID reader;

[0022] FIG. 10 is a top, perspective exploded view of an exemplary RFID-equipped MTP fiber optic connector assembly including an MTP fiber optic connector and fiber optic cable having a furcation tube configured to receive an antenna wire of the RFID-equipped MTP fiber optic connector;

[0023] FIG. 11 is a rear, perspective exploded view of the RFID-equipped MTP fiber optic connector and fiber optic cable of FIG. 10;

[0024] FIGS. 12A and 12B are perspective cross-section views of the RFID-equipped MTP fiber optic connector assembly of FIG. 11;

[0025] FIG. 13 is a schematic diagram of an exemplary PCB configured to be disposed in the MTP fiber optic connector in FIG. 10 to provide an integrated RFID circuit and RFID-equipped MTP fiber optic connector;

[0026] FIG. 14 is a front view of an exemplary fiber optic cable configured to receive at least a portion of an antenna wire of an RFID-equipped connector;

[0027] FIG. 15 is a front view of an alternative exemplary fiber optic cable configured to receive at least a portion of an antenna wire of an RFID-equipped connector;

[0028] FIG. 16 is a top, perspective exploded view of two (2) RFID-equipped MTP fiber optic connector assemblies of FIG. 11 connected through an intermediary fiber optic adapter;

[0029] FIG. 17 shows a schematic representation (not to scale) of a refractive index profile of a cross-section of a glass portion of an exemplary embodiment of multimode optical fiber disclosed herein wherein a depressed-index annular portion is offset from a core and is surrounded by an outer annular portion; and

[0030] FIG. 18 is a schematic representation (not to scale) of a cross-sectional view of an optical waveguide fiber of FIG. 17.

DETAILED DESCRIPTION

[0031] Reference will now be made in detail to the embodiments, examples of which are illustrated in the accompanying drawings, in which some, but not all embodiments are shown. Indeed, the concepts may be embodied in many different forms and should not be construed as limiting herein; rather, these embodiments are provided so that this disclosure will satisfy

applicable legal requirements. Whenever possible, like reference numbers will be used to refer to like components or parts.

[0032] Embodiments disclosed in the detailed description include cables and connector assemblies employing a furcation tube(s) for radio-frequency identification (RFID)-equipped connectors, and related systems and methods. The cables, connector assemblies, and related systems and methods provide for an antenna wire that either forms all or a portion of an antenna for an RFID transponder or tag. The RFID tag may be provided as part of the connector assembly. If the length of the antenna wire extends beyond or outside of the connector housing, embodiments disclosed herein provide for the antenna wire to be packaged inside at least one furcation tube disposed in a cable carrying a communication line(s) and forming part of the connector assembly. In this manner, the antenna wire is secured inside the cable of the cable assembly. The cable assembly provides a rugged assembly internal to the cable to protect the antenna wire from breakage. For example, bend relief provided as part of the cable or assembly to protect the communication line(s) can also protect the antenna wire. Packaging the antenna wire inside the cable may also avoid snagging of the antenna wire.

[0033] For example, in one embodiment, a connector assembly is provided. The connector assembly comprises a cable comprising a cable end, an interior area, at least one communication line, and at least one furcation tube disposed in the interior area of the cable. The connector assembly also comprises a connector operably connected to the cable end. The connector assembly also comprises at least one antenna wire configured to be electrically connected to at least one RFID tag to serve as at least a portion of an RFID antenna for the at least one RFID tag. At least a portion of the at least one antenna wire is disposed inside the at least one furcation tube in the cable to be supported in the interior area of the cable.

[0034] In this regard, **FIGS. 1A** and **1B** illustrate top and bottom perspective, exploded views, respectively, of one example of a connector assembly. The connector assembly is provided in the form of a fiber optic connector assembly 10. In this embodiment as will be discussed in more detail below, the fiber optic connector assembly 10 is RFID-equipped. In this example, the fiber optic connector assembly 10 includes a duplex LC fiber optic connector 12 and a fiber optic cable 14. The duplex LC fiber optic connector 12 is RFID-equipped, as discussed in more detail below. The fiber optic cable 14 comprises a cable end

16. The duplex LC fiber optic connector 12 is operably connected to the cable end 16, as illustrated in FIGS. 2A and 2B. FIGS. 2A and 2B illustrate the fiber optic connector assembly 10 in FIGS. 1A and 1B fully assembled.

[0035] As illustrated in FIGS. 3A and 3B described in more detail below, the fiber optic cable 14 contains an interior area 18. At least one communication line 20 and at least one furcation tube 22 are disposed in the interior area 18 of the fiber optic cable 14. For example, as illustrated in FIG. 1A, the communication line 20 is comprised of two optical fibers 24A, 24B forming a duplex pair of optical fibers. The fiber optic connector assembly 10 is configured such that the furcation tube 22 (FIGS. 3A and 3B) can receive at least a portion of an antenna wire 26. The antenna wire 26 is configured to be electrically connected to an RFID transponder or tag 28 (referred to as "RFID tag 28") disposed in the duplex LC fiber optic connector 12. The antenna wire 26 serves at least a portion of an RFID antenna 30 for the RFID tag 28 disposed in the duplex LC fiber optic connector 12. For example, the antenna wire 26 may form a dipole or monopole antennas as examples, but can form any type of antenna.

[0036] With continuing reference to FIGS. 1A and 1B, and FIGS. 2A and 2B, the duplex LC fiber optic connector 12 contains a housing 32 configured to hold ferrules 34 receiving the optical fibers 24A, 24B. The optical fibers 24A, 24B are exposed from the cable end 16 and inserted through an inlet opening 36 in the housing 32 to be routed to and disposed through the ferrules 34. Springs 38 are disposed in cavities located inside the housing 32 to spring-load the ferrules 34. The cable end 16 is placed through a boot 40 that provides bend relief for the optical fibers 24A, 24B. A trigger housing 42 is connected to the housing 32 and configured to receive the cable end 16 extending through the boot 40 through a trigger housing passage 44. The trigger housing 42 contains a trigger or latch 46 configured to engage duplex LC connector latches 48 on the housing 32 to release the housing 32 from a fiber optic adapter when connected thereto. To secure the cable end 16 to the housing 32, a crimp band 49 is provided to secure the cable end 16 to a crimp boss 51. The housing 32 of the duplex LC fiber optic connector 12 is RFID-equipped in this embodiment by being configured to receive a printed circuit board (PCB) 50 that contains traces, electronic devices, and/or antenna components configured to be electrically connected to the antenna wire 26 to provide the RFID tag 28 in the duplex LC fiber optic connector 12.

[0037] FIGS. 3A and 3B are perspective cross-section views of the fiber optic connector assembly 10 of FIGS. 1A and IB to provide more detail regarding disposition of the antenna wire 26 in the furcation tube 22 disposed in the fiber optic cable 14. FIG. 3B is a close-up view of cross-section view of the fiber optic connector assembly 10 illustrated in FIG. 3A. In this regard, the antenna wire 26 is connected to the PCB 50 to form at least a part of the RFID antenna 30 for the RFID tag 28. In this embodiment, the antenna wire 26 is bent approximately ninety (90) degrees to be oriented along a longitudinal axis A_1 of the furcation tube 22. The antenna wire 26 is provided as a pigtail. The antenna wire 26 may be of any length. As an example, the antenna wire 26 may be one hundred (100) millimeters (mm) in length. As another example, the antenna wire 26 may have an exposed section with any length desired, such as between 7.0 centimeters (cm) and 11.0 cm, as a non-limiting example.

[0038] Before the cable end 16 is secured to the crimp boss 51 of the housing 32, an end 52 of the antenna wire 26, as illustrated in FIGS. 1A, IB, 3A, and 3B, is inserted into an inlet opening 54 of the furcation tube 22. As the cable end 16 is moved forward towards the inlet opening 36, the antenna wire 26 moves in a direction DIRi inside the furcation tube 22 until the cable end 16 is secured to the inlet opening 36. In this manner, the antenna wire 26 is protected inside the furcation tube 22 to prevent breakage. Because the furcation tube 22 is disposed inside the fiber optic cable 14, the bend relief provided by the fiber optic cable 14 and the boot 40 (FIGS. 1A and IB) also serves to provide bend relief for the antenna wire 26 when the cable end 16 is bent. As an example, any whole or portion of the length of the antenna wire 26 may be disposed inside the furcation tube 22. As a non-limiting example, at least seventy-five percent (75%) of the length the antenna wire 26 may be disposed inside the furcation tube 22. In this embodiment, the furcation tube 22 extends past the cable end 16 and at least partially into the inlet opening 36 of the housing 32 to protect the antenna wire 26 from bending or kinking at the transition point between the housing 32 and the cable end 16.

[0039] The furcation tube 22 is any tube or enclosure configured to receive an antenna wire. The furcation tube 22 may be of any size outer and inner diameter desired. The furcation tube 22 may be constructed out of any material desired. For example, the furcation tube 22 may be constructed out of a polymer, such as a polyvinylidene fluoride (PVDF), as an example. It may be desired to construct the furcation tube 22 out of a material that provides low friction between the antenna wire 26 and the furcation tube 22 to facilitate easy

insertion of the antenna wire **26** into the furcation tube **22** and to avoid kinking and damaging the antenna wire **26** during insertion.

[0040] **FIG. 4** illustrates the PCB **50** disposed in the duplex LC fiber optic connector **12** in **FIGS. 1A-3B** in more detail. The PCB **50** establishes the circuit for the RFID tag **28** disposed in the housing **32** of the duplex LC fiber optic connector **12**. The PCB **50** contains an RFID integrated circuit (IC) chip **56** in a rear portion **58** of the PCB **50**. Traces **60** provided in a front portion **62** of the PCB **50** connect pins of the RFID IC chip **56** to electrical contacts **64** contained on the PCB **50**. These electrical contacts **64** are configured to establish electrical connections to the RFID IC chip **56** when the duplex LC fiber optic connector **12** is connected to a compatible duplex LC fiber optic adapter **84**, as illustrated in **FIG. 8** and described in more detail below. The RFID IC chip **56** is also coupled to an antenna matrix **66** provided in the PCB **50**, which is coupled to the antenna wire **26** extending out from the PCB **50**. The antenna matrix **66** provides a wire loop antenna integrated into the PCB **50** to provide radio-frequency (RF) signal frequency tuning for signals received on the antenna wire **26**. An activation button **68** can also be provided to enable the RFID IC chip **56** so that the RFID IC chip **56** can provide information to an RFID reader, such as identification information for example.

[0041] The RFID tag **28** provided in the fiber optic connector assembly **10** may include active operation, semi-passive operation, or passive operation. Active RFID tags include a transmitter and thus also include a power source to power the transmitter. Semi-passive RFID tags include a power source, but do not include a transmitter. The power source provides power for an integrated circuit (IC) in the RFID tag to process received RF signals and reflect or backscatter the received RF signals over an antenna to an RFID reader. Passive RFID tags also receive RF signals and provide communications to RFID readers by reflecting or backscattering the received RF signals over an antenna. However, passive RFID tags do not include their own power source. Rather, passive RFID tags harvest energy from received RF signals to provide power. The connector assemblies disclosed herein may be particularly suitable for passive RFID tags, because antenna wires for passive RFID tags may be required to be longer in length to increase the ability of the RFID tag to harvest power from RF signals. Thus, the longer length antenna wires for passive RFID tags employed in connector

assemblies may extend outside connector housings and thus benefit from being at least partially disposed in a cable provided as part of the cable assembly.

[0042] The fiber optic cable **14** arrangement and furcation tube **22** disposed therein in **FIGS. 1A-3B** can take any form or configuration desired. For example, **FIGS. 5-7** discussed below provide three (3) examples of duplex fiber optic cables **14(1)-14(3)**, respectively, that each includes a furcation tube **22(1)-22(3)** to receive at least a portion of an antenna wire. The duplex fiber optic cables **14(1)-14(3)** in **FIGS. 5-7** may be employed in the fiber optic connector assembly **10** in **FIGS. 1A-3B**.

[0043] **FIG. 5** is a front view of a first exemplary duplex fiber optic cable **14(1)** configured to receive at least a portion of an antenna wire of an RFID-equipped connector. The antenna wire may be the antenna wire **26** in the fiber optic connector assembly **10** in **FIGS. 1A-3B**. Likewise, the RFID-equipped connector may be the duplex LC fiber optic connector **12** in **FIGS. 1A-3B**. With reference to **FIG. 5**, the duplex fiber optic cable **14(1)** is provided. The duplex fiber optic cable **14(1)** is comprised of an outer jacket **70(1)** surrounding a strength member **72(1)**. For example, an outer diameter D_2 of the outer jacket **70(1)** may be 3.3 millimeters (mm) or 2.0 mm, as examples. The strength member **72(1)** may be comprised, for example, of a Kevlar® or other aramid material, such as yarn, or any other material desired. Two optical fibers **24A(1)**, **24B(1)** are disposed in an interior area **18(1)** formed by the outer jacket **70(1)** and strength member **72(1)** to provide duplex communications capability.

[0044] In this embodiment, the two optical fibers **24A(1)**, **24B(1)** are constructed of a core surrounded by a cladding **74A(1)**, **74B(1)**. A coating material **76A(1)**, **76B(1)** is disposed around the cladding **74A(1)**, **74B(1)** in this embodiment. For example, the coating material **76A(1)**, **76B(1)** may be any material desired, such as an acrylate for example. In this example, the outer diameter of the optical fibers **24A(1)**, **24B(1)** is one hundred twenty-five (125) micrometers (μm), and two hundred fifty (250) μm with the coating material **76A(1)**, **76B(1)**, but each can be of any diameter. The cladding **74A(1)**, **74B(1)** and/or coating material **76A(1)**, **76B(1)** could also be surrounded by a buffer material to be tightly buffered, if desired.

[0045] With continuing reference to **FIG. 5**, a furcation tube **22(1)** is also disposed in the interior area **18(1)**. The furcation tube **22(1)** is configured to receive at least a portion of an

antenna wire. For example, the furcation tube 22(1) could receive the antenna wire 26 in the fiber optic connector assembly 10 in FIGS. 1A-3B if the duplex fiber optic cable 14(1) were employed as the fiber optic cable 14 in the fiber optic connector assembly 10. An inner diameter D_3 of the furcation tube 22(1) can be any diameter desired as long as the inner diameter D_3 is large enough to receive the antenna wire provided in a fiber optic connector assembly employing the duplex fiber optic cable 14(1). It may be desired to provide for the inner diameter D_3 of the furcation tube 22(1) to be larger than the outer diameter of an antenna wire such that the antenna wire is loose inside the furcation tube 22(1) when disposed inside the furcation tube 22(1). In this manner, the antenna wire is loose to be able to move or rotate in the furcation tube 22(1) when the duplex fiber optic cable 14(1) is bent to reduce forces on the antenna wire and/or avoid or reduce the potential for damage to the antenna wire. For example, the inner diameter D_3 of the furcation tube 22(1) may be designed to be at least 0.100 mm larger than the outer diameter of an antenna wire.

[0046] FIG. 6 is a front view of an alternative duplex fiber optic cable 14(2) configured to receive at least a portion of an antenna wire of an RFID-equipped connector. The antenna wire may be the antenna wire 26 in the fiber optic connector assembly 10 in FIGS. 1A-3B. Likewise, the RFID-equipped connector may be the duplex LC fiber optic connector 12 in FIGS. 1A-3B. With reference to FIG. 6, the duplex fiber optic cable 14(2) is provided. Similar to the duplex fiber optic cable 14(1) in FIG. 5, the duplex fiber optic cable 14(2) is comprised of an outer jacket 70(2) surrounding a strength member 72(2). For example, an outer diameter D_4 of the outer jacket 70(2) may be 3.3 millimeters (mm) or 2.0 mm, as examples. The strength member 72(2) may be comprised, for example, of a Kevlar® or other aramid material or any other material desired. Two optical fibers 24A(2), 24B(2) are disposed in an interior area 18(2) formed by the outer jacket 70(2) and strength member 72(2) to provide duplex communications capability.

[0047] In this embodiment, the two optical fibers 24A(2), 24B(2) include a core surrounded by a cladding 74A(2), 74B(2). A coating material 76A(2), 76B(2) is disposed around the cladding 74A(2), 74B(2) in this embodiment. For example, the coating material 76A(2), 76B(2) may be any material desired, such as an acrylate for example. In this example, the outer diameter of the optical fibers 24A(2), 24B(2) is one hundred twenty-five μm , and two hundred fifty (250) μm with the coating material 76A(2), 76B(2), but each can

be of any diameter. The cladding **74A(2)**, **74B(2)** and/or coating material **76A(2)**, **76B(2)** could also be surrounded by a buffer material to be tightly buffered, if desired.

[0048] In distinction to the duplex fiber optic cable **14(1)** in **FIG. 5**, the duplex fiber optic cable **14(2)** in **FIG. 6** includes an additional buffer tube **78** in which the optical fibers **24A(2)**, **24B(2)** are disposed. Providing the buffer tube **78** keeps the optical fibers **24A(2)**, **24B(2)** grouped together in the interior area **18(2)** of the duplex fiber optic cable **14(2)** and prevents the optical fibers **24A(2)**, **24B(2)** from being damaged by any movement of a furcation tube **22(2)** within the interior area **18(2)**.

[0049] With continuing reference to **FIG. 6**, the furcation tube **22(2)** is also disposed in the interior area **18(2)**. The furcation tube **22(2)** is configured to receive at least a portion of an antenna wire. For example, the furcation tube **22(2)** could receive the antenna wire **26** in the fiber optic connector assembly **10** in **FIGS. 1A-3B** if the duplex fiber optic cable **14(2)** were employed as the fiber optic cable **14** in the fiber optic connector assembly **10**. An inner diameter D_5 of the furcation tube **22(2)** can be any diameter desired as long as the inner diameter D_5 is large enough to receive the antenna wire provided in a fiber optic connector assembly employing the duplex fiber optic cable **14(2)**. It may be desired to provide for the inner diameter D_5 of the furcation tube **22(2)** to be larger than the outer diameter of an antenna wire such that the antenna wire is loose inside the furcation tube **22(2)** when disposed inside the furcation tube **22(2)**. In this manner, the antenna wire is loose to be able to move or rotate in the furcation tube **22(2)** when the duplex fiber optic cable **14(2)** is bent to reduce forces on the antenna wire and/or avoid or reduce the potential for damage to the antenna wire. For example, the inner diameter D_5 of the furcation tube **22(2)** may be designed to be at least 0.100 mm larger than the outer diameter of an antenna wire.

[0050] **FIG. 7** is a front view of another alternative duplex fiber optic cable **14(3)** configured to receive an antenna wire of an RFID-equipped connector. The antenna wire may be the antenna wire **26** in the fiber optic connector assembly **10** in **FIGS. 1A-3B**. Likewise, the RFID-equipped connector may be the duplex LC fiber optic connector **12** in **FIGS. 1A-3B**. With reference to **FIG. 7**, the duplex fiber optic cable **14(3)** is provided. Similar to the fiber optic cable **14(1)** in **FIG. 5**, the duplex fiber optic cable **14(3)** is comprised of an outer jacket **70(3)** surrounding a strength member **72(3)**. For example, an outer diameter D_6 of the outer jacket **70(3)** may be 3.3 millimeters (mm) or 2.0 mm, as examples.

The strength member **72(3)** may be comprised, for example, of a Kevlar® or other aramid material or any other material desired. Two optical fibers **24A(3)**, **24B(3)** are disposed in an interior area **18(3)** formed by the outer jacket **70(3)** and strength member **72(3)** to provide duplex communications capability.

[0051] In this embodiment, the two optical fibers **24A(3)**, **24B(3)** are surrounded with a buffer material **80A**, **80B** to form tight buffered optical fibers. In this example, the outer diameter of the optical fibers **24A(3)**, **24B(3)** is one hundred twenty-five (125) μm , and nine hundred (900) μm with the buffer material **80A**, **80B**, but each can be of any diameter.

[0052] With continuing reference to **FIG. 7**, a furcation tube **22(3)** is also disposed in the interior area **18(3)**. The furcation tube **22(3)** is configured to receive at least a portion of an antenna wire. For example, the furcation tube **22(3)** could receive the antenna wire **26** in the fiber optic connector assembly **10** in **FIGS. 1A-3B** if the duplex fiber optic cable **14(3)** were employed as the fiber optic cable **14** in the fiber optic connector assembly **10**. An inner diameter D_7 of the furcation tube **22(3)** can be any diameter desired as long as the inner diameter D_7 is large enough to receive the antenna wire provided in the fiber optic connector assembly employing the duplex fiber optic cable **14(3)**. It may be desired to provide for the inner diameter D_7 of the furcation tube **22(3)** to be larger than the outer diameter of an antenna wire such that the antenna wire is loose inside the furcation tube **22(3)** when disposed inside the furcation tube **22(3)**. In this manner, the antenna wire is loose to be able to move or rotate in the furcation tube **22(3)** when the duplex fiber optic cable **14(3)** is bent to reduce forces on the antenna wire and/or avoid or reduce the potential for damage to the antenna wire. For example, the inner diameter D_7 of the furcation tube **22(3)** may be designed to be at least 0.100 mm larger than the outer diameter of an antenna wire.

[0053] The fiber optic connector assembly **10** in **FIGS. 1A-3B** can also be configured to be connected to another fiber optic connector assembly **10** via an adapter arrangement **82**, as illustrated in **FIG. 8**. In this example, the duplex LC fiber optic adapter **84** can be provided that provides an optical connection path between the optical fibers provided in each of two (2) duplex LC fiber optic connectors **12(1)**, **12(2)** each like the duplex LC fiber optic connector **12** in **FIGS. 1A-3B**. As will be discussed in more detail below with regard to **FIG. 9**, the duplex LC fiber optic adapter **84** can also be designed to provide an electrical connection path between the RFID IC chips **56** in the RFID tags **28** provided in the two

duplex LC fiber optic connectors **12(1)**, **12(2)**. The duplex LC fiber optic adapter **84** may also be RFID-equipped. In this manner, the duplex LC fiber optic connectors **12(1)**, **12(2)** and the RFID-equipped duplex LC fiber optic adapter **84** can provide information about their connector or support fiber optic cable, or adapter, as the case may be, to an RFID reader. Further, the duplex LC fiber optic connectors **12(1)**, **12(2)** and the duplex LC fiber optic adapter **84** can also communicate information to each other when a connection between them is established as previously discussed. For example, the duplex LC fiber optic connector **12(1)** may communicate a unique identification (ID) to the duplex LC fiber optic adapter **84** when a connection is established. This allows an RFID reader, by interrogating the duplex LC fiber optic connector **12(1)** and/or **12(2)** and/or duplex LC fiber optic adapter **84**, to be aware of the physical connection for any number of reasons, including connection mapping, etc., as previously discussed.

[0054] To provide further detail regarding how RFID tags provided in a fiber optic connector assembly **10(1)**, **10(2)** may be communicatively coupled with an RFID tag provided in the duplex LC fiber optic adapter **84** in **FIG. 8**, **FIG. 9** is provided. **FIG. 9** illustrates more detail on an exemplary IC chip and pin layout of an IC chip for an RFID tag connected to an IC chip of another RFID tag. In this regard, the RFID tag in the fiber optic connector may be RFID tag **28(1)** or RFID tag **28(2)**, as illustrated in **FIG. 9**, which are disposed in the duplex LC fiber optic connectors **12(1)** or **12(2)**, respectively, as illustrated in **FIG. 8**. IC chip **56(1)** or **56(2)** provided in the RFID tag **28(1)** or **28(2)** is electrically and communicatively coupled to an IC chip **88** provided as part of an RFID tag **90** in the duplex LC fiber optic adapter **84** when the duplex LC fiber optic connector **12(1)** or **12(2)** is connected to the duplex LC fiber optic adapter **84**, as illustrated in **FIG. 8**. The IC chips **56(1)** or **56(2)** and IC chip **88** form an RFID tag and an antenna interface adapted to be coupled to antennas to communicate wirelessly using RF communications.

[0055] Each IC chip **56(1)** or **56(2)** and **88** contains RF inputs in the form of RF input pins **92(1)**, **92(2)** configured to couple to an antenna **94(1)**, **94(2)**. The antennas **94(1)**, **94(2)** coupled to the IC chips **56(1)** or **56(2)** and **88** are configured to receive RF communication signals from an RFID reader **96** via the RF input pins **92(1)**, **92(2)**. Note that the RF input pins **92(1)**, **92(2)** can also support any type of antenna, including dipole antenna, monopole antenna, or any other type of antenna. An antenna coupled to the RF input pins **92(1)**, **92(2)**

may be configured to operate at any frequency desired, including 2.4 GHz and 900 MHz, as examples.

[0056] As further illustrated in **FIG. 9**, the RFID-enabled IC chips **56(1)** or **56(2)** and **88** can be designed to be coupled in a daisy-chain fashion. Ground (GND) is coupled together for each IC chip **56(1)** or **56(2)** and **88** when a connection is established by coupling ground pins **98(1)**, **98(2)** of the IC chips **56(1)** or **56(2)** and **88** together via ground line **100**. One or more capacitors **102(1)**, **102(2)** may be coupled between power (PWR) and GND to provide storage of energy harvested from the RF signals received from the antennas **94(1)**, **94(2)**. As also illustrated in **FIG. 9**, the IC chips **56(1)** or **56(2)** and **88** are configured to communicate with each other over a serial bus communication line **104** via connections between the electrical contacts **64** and electrical contacts **105** provided in the duplex LC fiber optic adapter **84**. Each IC chip **56(1)** or **56(2)** and **88** contains at least one communication pin **106(1)**, **106(2)**. Each communication pin **106(1)**, **106(2)** allows serial communications to and from the IC chips **56(1)** or **56(2)**.

[0057] Activating the RFID-enabled IC chips **56(1)** or **56(2)** and **88** allows information to be provided to the RFID reader **96** in response to an interrogation signal **108**. However, note that if the IC chips **56(1)** or **56(2)** and **88** are connected together, an electrical connection between the IC chips **56(1)** or **56(2)** and **88** is still made and information between the IC chips **56(1)** or **56(2)** and **88** can be exchanged without interrogation by the RFID reader **96**. In response to a condition change or activation, the RFID reader **96** may also communicate to the RFID tag **28(1)**, **28(2)**, and/or **90** to cause a light source **110**, such as a light emitting diode (LED) or other light source coupled to an LED pin **111**. Other examples of light sources that may comprise the light source **110** include a liquid crystal display (LCD), and an electroluminescent display. The light source **110** may be powered by energy from the interrogation signal **108** transmitted by the RFID reader **96**.

[0058] **FIG. 9** also illustrates an example of the RFID reader **96**, as discussed above. In this example, the RFID reader **96** is configured to transmit the interrogation signal **108**. The RFID reader **96** is also configured to receive information, such as identity information pairs signifying connection of duplex LC fiber optic connectors **12(1)**, **12(2)** with each other and/or with the duplex LC fiber optic adapter **84**, within the range of the RFID reader **96**. This information can be processed in a component management system **112** as an example. The

component management system **112** may include control systems and related software for processing the information received to perform a number of tasks. These tasks include, but are not limited to, recording the identity information pairs, providing identity information pairs information to a technician, recording connectors which are not mated, and providing other troubleshooting and diagnostic information, as will be described in greater detail below. Furthermore, the component management system **112**, and any associated database **114**, includes stored information relating to one or more RFID tags **28(1)**, **28(2)**, **90** in order to facilitate identification, mapping, or other processing of the information therefrom. More specifically, the RFID reader **96** includes information that correlates a unique identification number of an RFID tag **28(1)**, **28(2)**, **90** to a particular duplex LC fiber optic connector **12(1)**, **12(2)** and/or duplex LC fiber optic adapter **84**.

[0059] Other types of connectors can also be RFID-equipped and provided in an assembly that includes a furcation tube disposed in a cable to receive at least a portion of an antenna wire from the connectors. In this regard, **FIG. 10** is a top, perspective exploded view of an exemplary MTP fiber optic connector assembly **116**. In this embodiment, as will be discussed in more detail below, the MTP fiber optic connector assembly **116** is RFID-equipped. In this example, the MTP fiber optic connector assembly **116** is comprised of an MTP fiber optic connector **118** and a fiber optic cable **120**. The fiber optic cable **120** comprises a cable end **122**. The MTP fiber optic connector **118** is operable connected to the cable end **122**, as illustrated in **FIG. 11**.

[0060] **FIG. 11** illustrates the MTP fiber optic connector assembly **116** in **FIG. 10** fully assembled. As illustrated in **FIG. 12A** and **FIG. 12B**, which is an enlarged view of **FIG. 12A**, and described in more detail below, the fiber optic cable **120** comprises an outer jacket **121** providing an interior area **124**. Communication lines **126** and a furcation tube **128** are disposed in the interior area **124**. For example, as illustrated in **FIG. 10**, the communication lines **126** comprise twelve (12) optical fibers **130** provided in a single ribbon cable **132**. Note that any number of optical fibers **130** could be provided in the ribbon cable **132**, such as between four (4) and twenty-four (24) optical fibers as an example. Alternatively, the fibers may be in a loose configuration within the fiber optic cable **120** and ribbonized only on the ends protruding from the cable end **122** to facilitate connectorization. As illustrated in **FIGS. 10-12B** as will be described in more detail below, the MTP fiber optic connector assembly

116 is configured such the furcation tube **128** can receive at least a portion of an antenna wire **134**. The antenna wire **134** is configured to be electrically connected to an RFID transponder or tag **136** (referred to as "RFID tag **136**") disposed in the MTP fiber optic connector **118**. The antenna wire **134** serves at least a portion of an RFID antenna **138** for the RFID tag **136**.

[0061] With continuing reference to **FIGS. 10, 12A, and 12B**, the MTP fiber optic connector **118** contains a housing **140** configured to hold a ferrule **142** receiving the optical fibers **130**. The optical fibers **130** are exposed from the cable end **122** and inserted through a housing passage **152** of a housing **150** and an inlet opening **144** in the housing **140** to be routed through the ferrule **142**. Additionally, a spring **146** is provided to spring-load the ferrule **142**. The cable end **122** is placed through a boot **148** that provides bend relief. The housing **150** is connected to the boot **148** and configured to receive the cable end **122** extending through the boot **148** through the housing passage **152**. To secure the cable end **122** to the housing **150**, a crimp band **154** is provided to secure the cable end **122** to a crimp boss **156** of the housing **150**. The housing **150** is attached to the housing **140** to complete the connector assembly. As will be described in more detail below, the housing **140** of the MTP fiber optic connector **118** is also configured to receive a printed circuit board (PCB) **158**. The PCB **158** contains traces, electronic devices, and/or antenna components configured to be electrically connected to the antenna wire **134** and to provide the RFID tag **136** in the MTP fiber optic connector **118**.

[0062] **FIGS. 12A and 12B** are perspective cross-section views of the MTP fiber optic connector assembly **116** of **FIGS. 10 and 11** to provide more detail regarding disposition of the antenna wire **134** in the furcation tube **128** provided in the fiber optic cable **120**. **FIG. 12B** is a close-up view of the cross-section view of the MTP fiber optic connector assembly **116** illustrated in **FIG. 12A**. In this regard, the antenna wire **134** is connected to the PCB **158** to form at least a part of the RFID antenna **138** for the RFID tag **136**. The antenna wire **134** is provided as a pigtail. The antenna wire **134** may be of any length. As an example, the antenna wire **134** may be one hundred (100) millimeters (mm) in length.

[0063] Before the cable end **122** is secured to the crimp boss **156** of the housing **150**, an end **160** of the antenna wire **134** is inserted into an inlet opening **162** of the furcation tube **128**. As the cable end **122** is moved forward towards the connector **118**, the antenna wire **134** moves in a direction **DIRs** inside the furcation tube **128** until the cable end **122** is secured

to the crimp boss **156** of the housing **150**, as illustrated in **FIG. 10**. In this manner, the antenna wire **134** is protected inside the furcation tube **128**. Because the furcation tube **128** is disposed inside the fiber optic cable **120**, bend relief to the antenna wire **134** is provided by the fiber optic cable **120** when the cable end **122** is bent. The boot **148** also serves to provide bend relief for the antenna wire **134**. In this embodiment, the furcation tube **128** extends at least partially into the housing passage **152** of the housing **150** to provide protection for the antenna wire **134** as it extends from the housing **150** and into the fiber optic cable **120**.

[0064] The furcation tube **128** is any tube or enclosure configured to receive an antenna wire. The furcation tube **128** may be of any size inner or outer diameter desired. The furcation tube **128** may be constructed out of any material desired. For example, the furcation tube **128** may be constructed out of a polymer, such as a polyvinylidene fluoride (PVDF), as an example. It may be desired to construct the furcation tube **128** out of a material that provides low friction between the antenna wire **134** and the furcation tube **128** to facilitate easy insertion of the antenna wire **134** into the furcation tube **128** and to avoid kinking and damaging the antenna wire **26** during insertion.

[0065] **FIG. 13** illustrates the PCB **158** disposed in the MTP fiber optic connector **118** in **FIGS. 10-12B** in more detail. The PCB **158** establishes the circuit for the RFID tag **136** disposed in the housing **140** of the MTP fiber optic connector **118**. The PCB **158** contains an RFID IC chip **164** in a front portion **166** of the PCB **158**. Traces **168** provided in the front portion **166** of the PCB **158** connect pins of the RFID IC chip **164** to electrical contacts **170** contained on the PCB **158**. These electrical contacts **170** are configured to establish electrical connections to the RFID IC chip **164** when the MTP fiber optic connector **118** is connected to a compatible MTP fiber optic adapter **172**, as illustrated in **FIG. 16** and described in more detail below. With reference to **FIG. 13**, the RFID IC chip **164** is also coupled to an antenna matrix **174** provided in the PCB **158**, which is coupled to the antenna wire **134** extending out from the PCB **158**. The antenna matrix **174** provides a wire loop antenna integrated into the PCB **158** to provide RF signal frequency tuning for signals received on the antenna wire **134**. An activation button **176** can also be provided to enable the RFID IC chip **164** to allow the RFID IC chip **164** provide information through the RFID antenna **138** to an RFID reader, such as identification information for example.

[0066] The RFID tag **136** provided in the MTP fiber optic connector assembly **116** may include active operation, semi-passive operation, or passive operation. Active RFID tags include a transmitter and thus also include a power source to power the transmitter. Semi-passive RFID tags include a power source, but do not include a transmitter. The power source provides power for an integrated circuit in the RFID tag to process received RF signals and reflect or backscatter the received RF signals over an antenna to an RFID reader. Passive RFID tags also receive RF signals and provide communications to RFID readers by reflecting or backscattering the received RF signals over an antenna. However, passive RFID tags do not include their own power source. Rather, passive RFID tags harvest energy from received RF signals to provide power. The connector assemblies disclosed herein may be particularly suitable for passive RFID tags, because antenna wires for passive RFID tags may be required to be longer in length to increase the ability of the RFID tag to harvest power from RF signals. Thus, the longer length antenna wires for passive RFID tags employed in connector assemblies may extend outside connector housings and thus benefit from being at least partially disposed in a cable provided as part of the cable assembly.

[0067] The fiber optic cable **120** arrangement and furcation tube **128** disposed therein in **FIGS. 10-12B** can take any form or configuration desired. For example, **FIGS. 14** and **15** discussed below provide two (2) examples of fiber optic cables **120(1)** and **120(2)**, respectively, that each includes a furcation tube **128(1)** and **128(2)** to receive at least a portion of an antenna wire. The fiber optic cables **120(1)** and **120(2)** in **FIGS. 14** and **15** may be employed in the MTP fiber optic connector assembly **116** in **FIGS. 1A-3B**.

[0068] **FIG. 14** is a front view of a first exemplary fiber optic cable **120(1)** configured to receive at least a portion of an antenna wire of an RFID-equipped connector. The antenna wire may be the antenna wire **134** in the MTP fiber optic connector assembly **116** in **FIGS. 10-12B**. Likewise, the RFID-equipped connector may be the MTP fiber optic connector **118** in **FIGS. 10-12B**. With reference to **FIG. 14**, the fiber optic cable **120(1)** is provided. The fiber optic cable **120(1)** is comprised of an outer jacket **178(1)** surrounding a strength member **180(1)**. For example, an outer diameter D_9 of the outer jacket **178(1)** may be 3.3 millimeters (mm) or 2.0 mm, as examples. The strength member **180(1)** may be comprised, for example, of a Kevlar® or other aramid material or any other material desired. Twelve

(12) optical fibers **130(1)** are disposed in an interior area **124(1)** formed by the outer jacket **178(1)** and strength member **180(1)** to provide multiplex communications capability.

[0069] In this embodiment, the optical fibers **130(1)** comprise a core surrounded by a cladding **182(1)**. A coating material **184(1)** is disposed around the cladding **182(1)** in this embodiment. For example, the coating material **184(1)** may be any material desired, such as an acrylate for example. In this example, the outer diameter of each of the optical fibers **130(1)** is one hundred twenty-five (125) μm , and two hundred fifty (250) μm with the coating material **184(1)**, but each can be of any diameter. The cladding **182(1)** and/or coating material **184(1)** could also be surrounded by a buffer material to be tightly buffered, if desired.

[0070] With continuing reference to FIG. 14, a furcation tube **128(1)** is also disposed in the interior area **124(1)**. The furcation tube **128(1)** is configured to receive at least a portion of an antenna wire. For example, the furcation tube **128(1)** could receive the antenna wire **134** in the MTP fiber optic connector assembly **116** in FIGS. 10-12B if the fiber optic cable **120(1)** were employed as the fiber optic cable **120** in the MTP fiber optic connector assembly **116**. An inner diameter **Dio** of the furcation tube **128(1)** can be any diameter desired as long as the inner diameter **Dio** is large enough to receive the antenna wire provided in a fiber optic connector assembly employing the fiber optic cable **120(1)**. It may be desired to provide for the inner diameter **Dio** of the furcation tube **128(1)** to be larger than the outer diameter of an antenna wire such that the antenna wire is loose inside the furcation tube **128(1)** when disposed inside the furcation tube **128(1)**. In this manner, the antenna wire is loose to be able to move or rotate in the furcation tube **128(1)** when the fiber optic cable **120(1)** is bent to reduce forces on the antenna wire and/or avoid or reduce the potential for damage to the antenna wire. For example, the inner diameter **Dio** of the furcation tube **128(1)** may be designed to be at least ~ 0.100 mm larger than the outer diameter of an antenna wire.

[0071] FIG. 15 is a front view of an alternative fiber optic cable **120(2)** configured to receive at least a portion of an antenna wire of an RFID-equipped connector. The antenna wire may be the antenna wire **134** in the MTP fiber optic connector assembly **116** in FIGS. 10-12B. Likewise, the RFID-equipped connector may be the MTP fiber optic connector **118** in FIGS. 10-12B. With reference to FIG. 15, the fiber optic cable **120(2)** is provided. Similar to the fiber optic cable **120(1)** in FIG. 14, the fiber optic cable **120(2)** is comprised of

an outer jacket **178(2)** surrounding a strength member **180(2)**. For example, an outer diameter D_{11} of the outer jacket **178(2)** may be 3.3 mm or 2.0 mm, as examples. The strength member **180(2)** may be comprised, for example, of a Kevlar® or other aramid material or any other material desired. Twelve (12) optical fibers **130(2)** are disposed in an interior area **124(2)** formed by the outer jacket **178(2)** and strength member **180(2)** to provide multiplex communications capability.

[0072] In this embodiment, the optical fibers **130(2)** comprise a core surrounded by a cladding **182(2)**. A coating material **184(2)** is disposed around the cladding **182(2)** in this embodiment. For example, the coating material **184(2)** may be any material desired, such as an acrylate for example. In this example, the outer diameter of each of the optical fibers **130(2)** is one hundred twenty-five (125) μm , and two hundred fifty (250) μm with the coating material **184(2)**, but each can be of any diameter. The cladding **182(2)** and/or coating material **184(2)** could also be surrounded by a buffer material to be tightly buffered, if desired.

[0073] In distinction to the fiber optic cable **120(1)** in FIG. 14, the fiber optic cable **120(2)** in FIG. 15 includes an additional buffer tube **186** in which the optical fibers **130(2)** are disposed. Providing the buffer tube **186** keeps the optical fibers **130(2)** grouped together in the interior area **124(2)** of the fiber optic cable **120(2)** and prevents the optical fibers **130(2)** from being damaged by any movement of a furcation tube **128(2)** within the interior area **124(2)**.

[0074] With continuing reference to FIG. 15, the furcation tube **128(2)** is also disposed in the interior area **124(2)**. The furcation tube **128(2)** is configured to receive at least a portion of an antenna wire. For example, the furcation tube **128(2)** could receive the antenna wire **134** in the MTP fiber optic connector assembly **116** in FIGS. 10-12B if the fiber optic cable **120(2)** were employed as the fiber optic cable **120** in the MTP fiber optic connector assembly **116**. An inner diameter D_{12} of the furcation tube **128(2)** can be any diameter desired as long as the inner diameter D_{12} is large enough to receive the antenna wire provided in a fiber optic connector assembly employing the fiber optic cable **120(2)**. It may be desired to provide for the inner diameter D_{12} of the furcation tube **128(2)** to be larger than the outer diameter of an antenna wire such that the antenna wire is loose inside the furcation tube **128(2)** when disposed inside the furcation tube **128(2)**. In this manner, the antenna wire is loose to be able

to move or rotate in the furcation tube **128(2)** when the fiber optic cable **120(2)** is bent to reduce forces on the antenna wire and/or avoid or reduce the potential for damage to the antenna wire. For example, the inner diameter D_{12} of the furcation tube **128(2)** may be designed to be at least ~ 0.100 mm larger than the outer diameter of an antenna wire.

[0075] The MTP fiber optic connector assembly **116** in **FIGS. 10-12B** can also be configured to be connected to another MTP fiber optic connector assembly **116** via an adapter arrangement **188**, as illustrated in **FIG. 16**. In this example, the MTP fiber optic adapter **172** can be provided that provides an optical connection path between the optical fibers provided in each of two (2) MTP fiber optic connectors **118(1)**, **118(2)** each like the MTP fiber optic connector **118** in **FIGS. 10-12B**. As previously discussed and illustrated in **FIG. 9**, which is also applicable here, the MTP fiber optic adapter **172** can also be designed to provide an electrical connection path between the RFID IC chips **164** in RFID tags **136** provided in the two (2) fiber optic connectors **118(1)**, **118(2)**. The MTP fiber optic adapter **172** may also be RFID-equipped. In this manner, the MTP fiber optic connectors **118(1)**, **118(2)** and the MTP fiber optic adapter **172** are RFID-equipped to provide information about their connector or support fiber optic cable, or adapter, as the case may be, to an RFID reader. Further, the MTP fiber optic connectors **118(1)**, **118(2)** and the MTP fiber optic adapter **172** can also communicate information to each other when a connection between them is established as previously discussed. For example, the MTP fiber optic connector **118(1)** may communicate a unique identification (ID) to the MTP fiber optic adapter **172** when a connection is established. This allows an RFID reader, by interrogating the fiber optic connector **118(1)** and/or **118(2)**, and/or the MTP fiber optic adapter **172**, to be aware of the physical connection for any number of reasons, including connection mapping, etc., as previously discussed.

[0076] Further detail regarding how RFID tags provided in a fiber optic connector assembly **116(1)**, **116(2)** may be communicatively coupled with an RFID tag provided in the MTP fiber optic adapter **172** in **FIG. 16** was previously discussed and illustrated in **FIG. 9**. In this regard, **FIG. 9** is applicable for the adapter arrangement **188** and MTP fiber optic connector assemblies **116(1)**, **116(2)** and MTP fiber optic adapter **172** in **FIG. 16**.

[0077] Further, as used herein, it is intended that terms "fiber optic cables" and/or "optical fibers" include all types of single mode and multi-mode light waveguides, including one or more optical fibers that may be upcoated, colored, buffered, ribbonized and/or have

other organizing or protective structure in a cable such as one or more tubes, strength members, jackets or the like. The optical fibers disclosed herein can be single mode or multimode optical fibers. Likewise, other types of suitable optical fibers include bend-insensitive optical fibers, or any other expedient of a medium for transmitting light signals. An example of a bend-insensitive, or bend resistant, optical fiber is ClearCurve® Multimode fiber commercially available from Corning Incorporated. Suitable fibers of this type are disclosed, for example, in U.S. Patent Application Publication Nos. 2008/0166094 and 2009/0169163, the disclosures of which are incorporated herein by reference in their entireties.

[0078] Bend resistant multimode optical fibers may comprise a graded-index core region and a cladding region surrounding and directly adjacent to the core region, the cladding region comprising a depressed-index annular portion comprising a depressed relative refractive index relative to another portion of the cladding. The depressed-index annular portion of the cladding is preferably spaced apart from the core. Preferably, the refractive index profile of the core has a parabolic or substantially curved shape. The depressed-index annular portion may, for example, comprise a) glass comprising a plurality of voids, or b) glass doped with one or more dopants such as fluorine, boron, individually or mixtures thereof. The depressed-index annular portion may have a refractive index delta less than about -0.2 % and a width of at least about 1 micron, said depressed-index annular portion being spaced from said core by at least about 0.5 microns.

[0079] In some embodiments that comprise a cladding with voids, the voids in some preferred embodiments are non-periodically located within the depressed-index annular portion. By "non-periodically located" we mean that when one takes a cross section (such as a cross section perpendicular to the longitudinal axis) of the optical fiber, the non-periodically disposed voids are randomly or non-periodically distributed across a portion of the fiber (e.g. within the depressed-index annular region). Similar cross sections taken at different points along the length of the fiber will reveal different randomly distributed cross-sectional hole patterns, i.e., various cross sections will have different hole patterns, wherein the distributions of voids and sizes of voids do not exactly match for each such cross section. That is, the voids are non-periodic, i.e., they are not periodically disposed within the fiber structure. These voids are stretched (elongated) along the length (i.e. generally parallel to the longitudinal axis) of the optical fiber, but do not extend the entire length of the entire fiber for

typical lengths of transmission fiber. It is believed that the voids extend along the length of the fiber a distance less than about 20 meters, more preferably less than about 10 meters, even more preferably less than about 5 meters, and in some embodiments less than 1 meter.

[0080] The multimode optical fiber disclosed herein exhibits very low bend induced attenuation, in particular very low macrobending induced attenuation. In some embodiments, high bandwidth is provided by low maximum relative refractive index in the core, and low bend losses are also provided. Consequently, the multimode optical fiber may comprise a graded index glass core; and an inner cladding surrounding and in contact with the core, and a second cladding comprising a depressed-index annular portion surrounding the inner cladding, said depressed-index annular portion having a refractive index delta less than about -0.2 % and a width of at least 1 micron, wherein the width of said inner cladding is at least about 0.5 microns and the fiber further exhibits a 1 turn, 10 mm diameter mandrel wrap attenuation increase of less than or equal to about 0.4 dB/turn at 850 nm, a numerical aperture of greater than 0.14, more preferably greater than 0.17, even more preferably greater than 0.18, and most preferably greater than 0.185, and an overfilled bandwidth greater than 1.5 GHz-km at 850 nm.

[0081] 50 micron diameter core multimode fibers can be made which provide (a) an overfilled (OFL) bandwidth of greater than 1.5 GHz-km, more preferably greater than 2.0 GHz-km, even more preferably greater than 3.0 GHz-km, and most preferably greater than 4.0 GHz-km at an 850nm wavelength . These high bandwidths can be achieved while still maintaining a 1 turn, 10 mm diameter mandrel wrap attenuation increase at an 850nm wavelength of less than 0.5 dB, more preferably less than 0.3 dB, even more preferably less than 0.2 dB, and most preferably less than 0.15 dB. These high bandwidths can also be achieved while also maintaining a 1 turn, 20 mm diameter mandrel wrap attenuation increase at an 850nm wavelength of less than 0.2 dB, more preferably less than 0.1 dB, and most preferably less than 0.05 dB, and a 1 turn, 15 mm diameter mandrel wrap attenuation increase at an 850nm wavelength, of less than 0.2 dB, preferably less than 0.1 dB, and more preferably less than 0.05 dB. Such fibers are further capable of providing a numerical aperture (NA) greater than 0.17, more preferably greater than 0.18, and most preferably greater than 0.185. Such fibers are further simultaneously capable of exhibiting an OFL bandwidth at 1300 nm which is greater than about 500 MHz-km, more preferably greater

than about 600 MHz-km, even more preferably greater than about 700 MHz-km. Such fibers are further simultaneously capable of exhibiting minimum calculated effective modal bandwidth (Min EMBc) bandwidth of greater than about 1.5 MHz-km, more preferably greater than about 1.8 MHz-km and most preferably greater than about 2.0 MHz-km at 850 nm.

[0082] Preferably, the multimode optical fiber disclosed herein exhibits a spectral attenuation of less than 3 dB/km at 850 nm, preferably less than 2.5 dB/km at 850 nm, even more preferably less than 2.4 dB/km at 850 nm and still more preferably less than 2.3 dB/km at 850 nm. Preferably, the multimode optical fiber disclosed herein exhibits a spectral attenuation of less than 1.0 dB/km at 1300 nm, preferably less than 0.8 dB/km at 1300 nm, even more preferably less than 0.6 dB/km at 1300 nm.

[0083] In some embodiments, the numerical aperture ("NA") of the optical fiber is preferably less than 0.23 and greater than 0.17, more preferably greater than 0.18, and most preferably less than 0.215 and greater than 0.185.

[0084] In some embodiments, the core extends radially outwardly from the centerline to a radius R_1 , wherein $10 \leq R_1 \leq 40$ microns, more preferably $20 \leq R_1 \leq 40$ microns. In some embodiments, $22 \leq R_1 \leq 34$ microns. In some preferred embodiments, the outer radius of the core is between about 22 to 28 microns. In some other preferred embodiments, the outer radius of the core is between about 28 to 34 microns.

[0085] In some embodiments, the core has a maximum relative refractive index, less than or equal to 1.2% and greater than 0.5%, more preferably greater than 0.8%. In other embodiments, the core has a maximum relative refractive index, less than or equal to 1.1% and greater than 0.9%.

[0086] In some embodiments, the optical fiber exhibits a 1 turn, 10 mm diameter mandrel attenuation increase of no more than 1.0 dB, preferably no more than 0.6 dB, more preferably no more than 0.4 dB, even more preferably no more than 0.2 dB, and still more preferably no more than 0.1 dB, at all wavelengths between 800 and 1400 nm.

[0087] **FIG. 17** shows a schematic representation of the refractive index profile of a cross-section of the glass portion of an embodiment of a multimode optical fiber **190** comprising a glass core **192** and a glass cladding **194**, the cladding comprising an inner annular portion **196**, a depressed-index annular portion **198**, and an outer annular portion **200**.

FIG. 18 is a schematic representation (not to scale) of a cross-sectional view of the optical waveguide fiber of **FIG. 17**. The core **192** has outer radius R_1 and maximum refractive index delta $\Delta 1_{MAX}$. The inner annular portion **196** has width W_2 and outer radius R_2 . Depressed-index annular portion **198** has minimum refractive index delta percent $\Delta 3_{MIN}$, width W_3 and outer radius R_3 . The depressed-index annular portion **198** is shown offset, or spaced away, from the core **192** by the inner annular portion **196**. The depressed-index annular portion **198** surrounds and contacts the inner annular portion **196**. The outer annular portion **200** surrounds and contacts the depressed-indexed annular portion **198**. The clad layer **194** is surrounded by at least one coating **202**, which may in some embodiments comprise a low modulus primary coating and a high modulus secondary coating.

[0088] The inner annular portion **196** has a refractive index profile $\Delta 2(r)$ with a maximum relative refractive index $\Delta 2_{MAX}$, and a minimum relative refractive index $\Delta 2_{MIN}$, where in some embodiments $\Delta 2_{MAX} = \Delta 2_{MIN}$. The depressed-index annular portion **198** has a refractive index profile $\Delta 3(r)$ with a minimum relative refractive index $\Delta 3_{MIN}$. The outer annular portion **200** has a refractive index profile $\Delta 4(r)$ with a maximum relative refractive index $\Delta 4_{MAX}$, and a minimum relative refractive index $\Delta 4_{MIN}$, where in some embodiments $\Delta 4_{MAX} = \Delta 4_{MIN}$. Preferably, $\Delta 1_{MAX} > \Delta 2_{MAX} > \Delta 3_{MIN}$. In some embodiments, the inner annular portion **196** has a substantially constant refractive index profile, as shown in **FIG. 18** with a constant $\Delta 2(r)$; in some of these embodiments, $\Delta 2(r) = 0\%$. In some embodiments, the outer annular portion **200** has a substantially constant refractive index profile, as shown in **FIG. 18** with a constant $\Delta 4(r)$; in some of these embodiments, $\Delta 4(r) = 0\%$. The core **192** has an entirely positive refractive index profile, where $\Delta 1(r) > 0\%$. R_1 is defined as the radius at which the refractive index delta of the core first reaches value of 0.05%, going radially outwardly from the centerline. Preferably, the core **192** contains substantially no fluorine, and more preferably the core **192** contains no fluorine. In some embodiments, the inner annular portion **196** preferably has a relative refractive index profile $\Delta 2(r)$ having a maximum absolute magnitude less than 0.05%, and $\Delta 2_{MAX} < 0.05\%$ and $\Delta 2_{MIN} > -0.05\%$, and the depressed-index annular portion **198** begins where the relative refractive index of the cladding first reaches a value of less than -0.05%, going radially outwardly from the centerline. In some embodiments, the outer annular portion **200** has a relative refractive index profile $\Delta 4(r)$ having a maximum absolute

magnitude less than 0.05%, and $\Delta 4_{MAX} < 0.05\%$ and $\Delta 4_{MIN} > -0.05\%$, and the depressed-index annular portion **198** ends where the relative refractive index of the cladding first reaches a value of greater than -0.05%, going radially outwardly from the radius where $\Delta 3_{MIN}$ is found.

[0089] Many modifications and other embodiments of the embodiments set forth herein will come to mind to one skilled in the art to which the embodiments pertain having the benefit of the teachings presented in the foregoing descriptions and the associated drawings. For example, fiber optic connector assemblies are disclosed herein. However, the connector assembly does not have to include optical fibers. The connector assembly could include any type of communication line, including for example electrical. In this regard, the cables disclosed herein having at least one furcation tube disposed therein are not limited to fiber optic cables. The cables could include electrical cables, power cables, or any other type of cables. The cables could include more than one type of cable or communication line disposed there, such as a cable including both optical fibers and copper wires as an example. Further, the connector and adapter types disclosed herein are not limited. For example, duplex LC and MTP fiber optic connectors and adapters are disclosed herein. However, if the connectors and adapters are fiber optic connectors and adapters, other types may be provided, including but not limited to FC, SC, ST, and MPO, as examples. The terms "connector" and "adapter" are not limited. A "connector" can be provided in any form or package desired that is capable of providing a connection to allow one or more communications lines to be communicatively connected or coupled to other communications lines disposed in another adapter or connector in which the connector is attached.

[0090] Therefore, it is to be understood that the description and claims are not to be limited to the specific embodiments disclosed and that modifications and other embodiments are intended to be included within the scope of the appended claims. It is intended that the embodiments cover the modifications and variations of the embodiments provided they come within the scope of the appended claims and their equivalents. Although specific terms are employed herein, they are used in a generic and descriptive sense only and not for purposes of limitation.

What is claimed is:

1. A connector assembly, comprising:
 - a cable comprising a cable end, an interior area, at least one communication line, and at least one furcation tube disposed in the interior area;
 - a connector operably connected to the cable end; and
 - at least one antenna wire configured to be electrically connected to at least one radio-frequency identification (RFID) tag to serve as at least a portion of an RFID antenna for the at least one RFID tag;wherein at least a portion of the at least one antenna wire is disposed inside the at least one furcation tube.
2. The connector assembly of claim 1, wherein the cable is comprised of a fiber optic cable, and the connector is comprised of a fiber optic connector.
3. The connector assembly of claim 1, further comprising a strain relief connected between the cable end and the connector to provide strain relief for the at least one antenna wire.
4. The connector assembly of claim 1, wherein the at least one antenna wire is loosely contained inside the at least one furcation tube to accommodate movement of the cable.
5. The connector assembly of claim 1, wherein an inner diameter of the at least one furcation tube is at least -0.1 millimeters (mm) larger than an outer diameter of the at least one antenna wire.
6. The connector assembly of claim 1, wherein the at least one antenna wire has an exposed section with a length in a range between 7.0 centimeters (cm) and 11.0 cm.
7. The connector assembly of claim 1, wherein at least seventy-five percent (75%) of the length of the at least one antenna wire is disposed inside the at least one furcation tube.

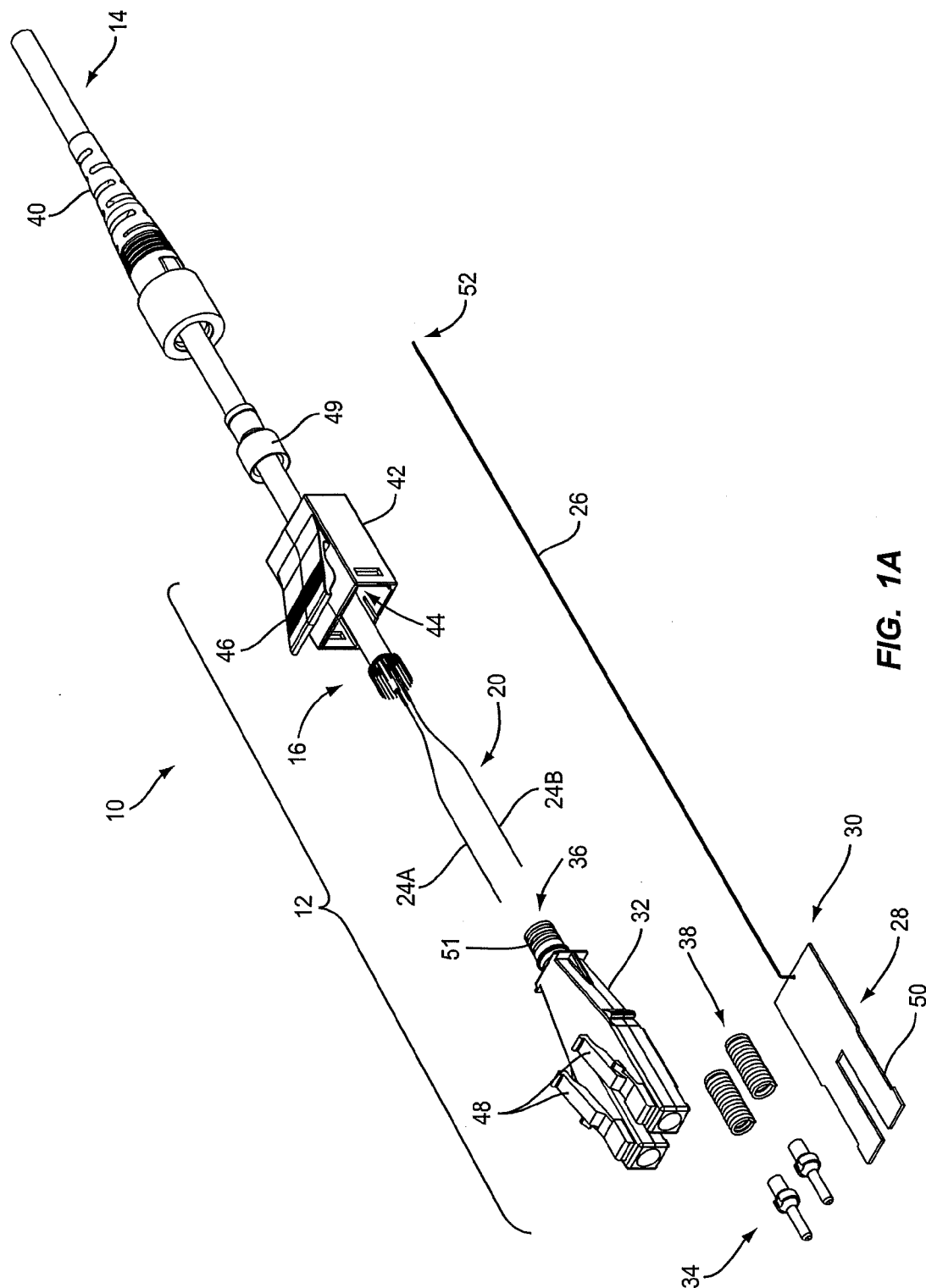
8. The connector assembly of claim 1, wherein the at least one furcation tube resides adjacent to the at least one communication line in the interior area.
9. The connector assembly of claim 1, wherein the at least one RFID tag is included in the connector and is electrically connected to the at least one antenna wire.
10. The connector assembly of claim 9, wherein the at least one RFID tag is comprised of a passive RFID tag.
11. The connector assembly of claim 1, wherein the at least one communication line is comprised of at least one bend-insensitive optical fiber.
12. The connector assembly of claim 1, wherein the at least one antenna wire includes a first wire and the at least one RFID tag includes a first RFID tag, the connector assembly further comprising:
 - an adapter configured to operably engage with the connector and that includes the first RFID tag and a first electrical contact electrically connected to the first RFID tag; and
 - a connector electrical contact supported by the connector and electrically connected to the first wire and configured to electrically contact the first electrical contact when the connector and the adapter operably engage so that the first wire serves as at least a portion of the RFID antenna for the first RFID tag.
13. The connector assembly of claim 12, wherein the at least one antenna wire further includes a second wire and the at least one RFID tag includes a second RFID tag, and wherein:
 - the connector supports the second RFID tag; and
 - the second wire is electrically connected to the second RFID tag and serves as the portion of the RFID antenna for the second RFID tag.
14. The connector assembly of claim 1, further comprising an adapter configured to operably engage with the connector, and that includes the at least one RFID tag.

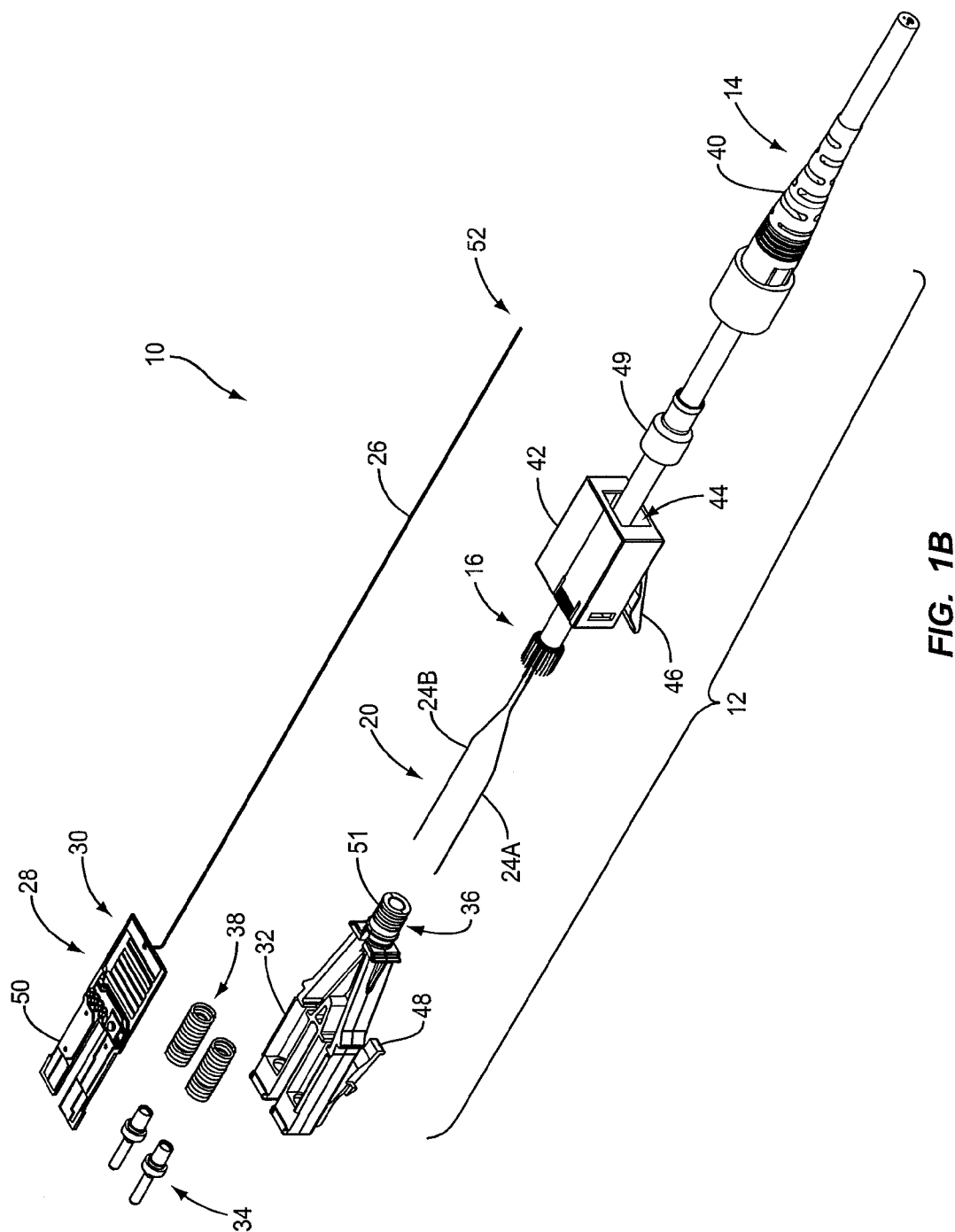
15. A telecommunications assembly, comprising:
a plurality of connector assemblies each comprising:
a cable comprising a cable end, an interior area, at least one communication line, and at least one furcation tube disposed in the interior area;
a connector operably connected to the cable end; and
at least one antenna wire configured to be electrically connected to at least one radio-frequency identification (RFID) tag to serve as at least a portion of an RFID antenna for the at least one RFID tag;
wherein at least a portion of the at least one antenna wire is disposed inside the at least one furcation tube;
a plurality of adapters having respective RFID tags and that are operably engaged with the plurality of connector assemblies so that the RFID tags are respectively electrically connected to the respective RFID tags of the corresponding connector assemblies; and
at least one RFID reader arranged in relation to the antenna wires so as to operably communicate with the plurality of RFID tags.
16. The telecommunications assembly of claim 15, wherein one or more of the plurality of RFID tags each have respective antennas, and wherein the respective antenna wires of the one or more of the plurality of the RFID tags are electrically connected to the respective antennas.
17. The telecommunications assembly of claim 15, wherein the respective antenna wires of the one or more RFID tags serve as substantially an entire antenna for the corresponding one or more RFID tags.
18. The telecommunications assembly of claim 15, wherein the cable in the plurality of connector assemblies is comprised of a fiber optic cable, and the connector in the plurality of connector assemblies is comprised of a fiber optic connector.

19. A method of providing a connector assembly, comprising:
 - providing a connectorized cable comprising a cable comprising a cable end, an interior area, at least one communication line, at least one furcation tube disposed in the interior area, and a connector operably connected to the cable end;
 - disposing at least a portion of at least one antenna wire run from the at least one radio-frequency identification (RFID) tag inside the at least one furcation tube; and
 - electrically connecting the at least one antenna wire to an integrated circuit (IC) chip of the at least one RFID tag so as to serve as at least a portion of an RFID antenna for the at least one RFID tag.
20. The method of claim 19, further comprising supporting the at least one RFID tag by the connector.
21. The method of claim 20, further comprising the at least one RFID tag harvesting power exclusively from radio-frequency (RF) signals received over the RFID antenna.
22. The method of claim 19, further comprising:
 - supporting the at least one RFID tag by an adapter configured to operably engage with the connector; and
 - operably engaging the connector and the adapter so as to cause the at least one antenna wire to be electrically connected to the IC chip.
23. The method of claim 19, where electrically connecting the at least one antenna wire to the IC chip further comprises electrically connecting the at least one antenna wire to the portion of the RFID antenna electrically connected to the IC chip of the at least one RFID tag.
24. The method of claim 19, wherein disposing the at least a portion of the at least one antenna wire comprises disposing at least seventy-five percent (75%) of the length of the at least one antenna wire inside the at least one furcation tube.

25. The method of claim 19, wherein the at least one communication line is comprised of at least one bend-insensitive optical fiber.

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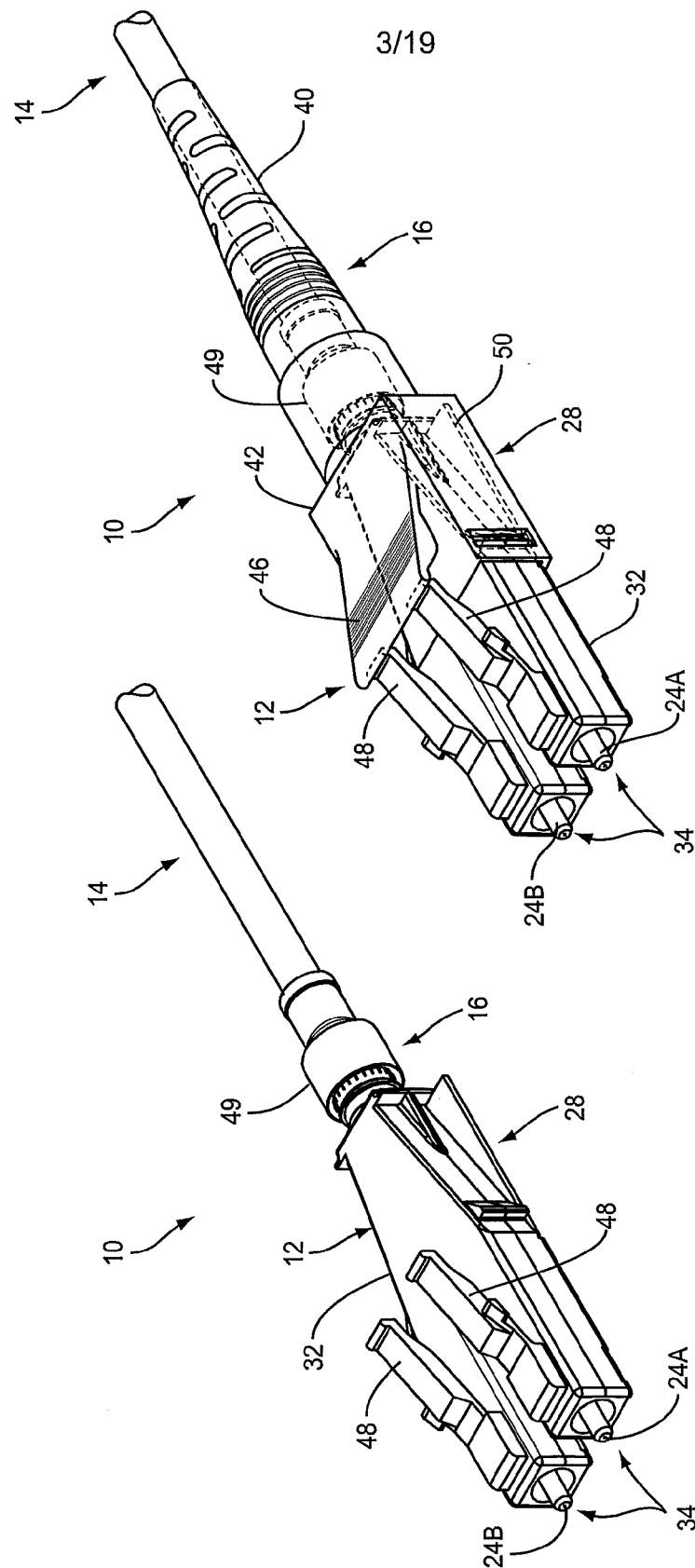


FIG. 2B

FIG. 2A

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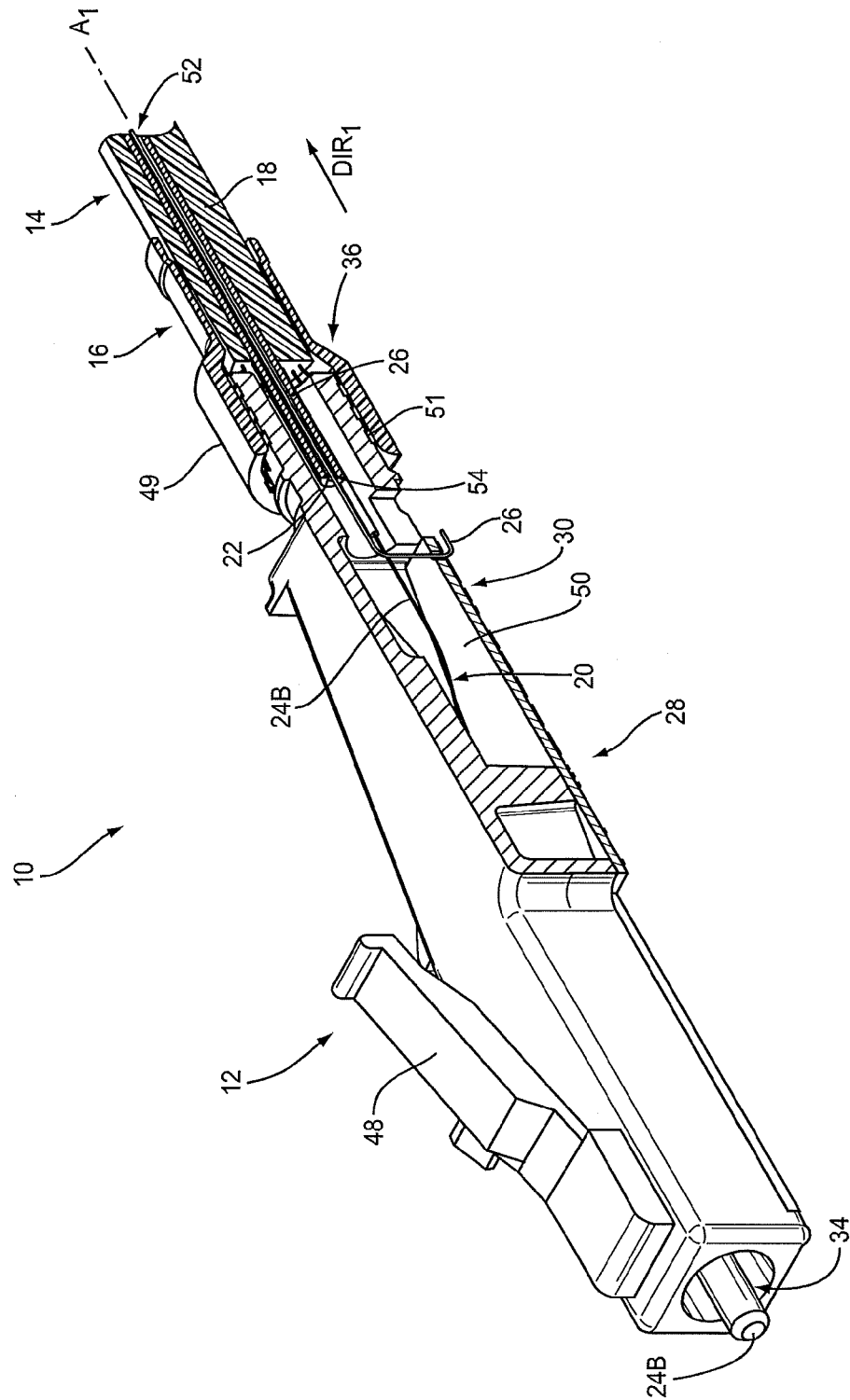


FIG. 3A

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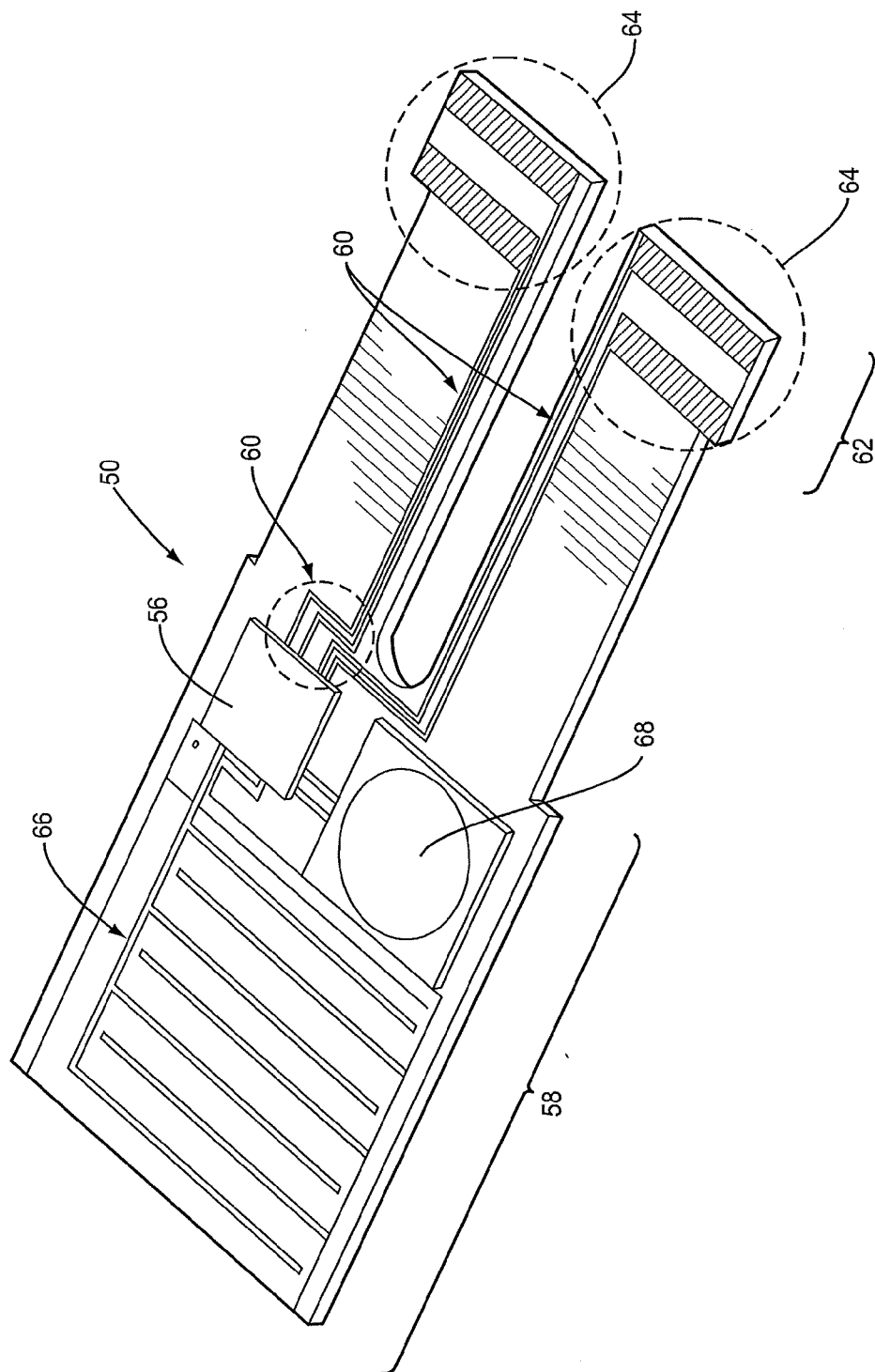


FIG. 4

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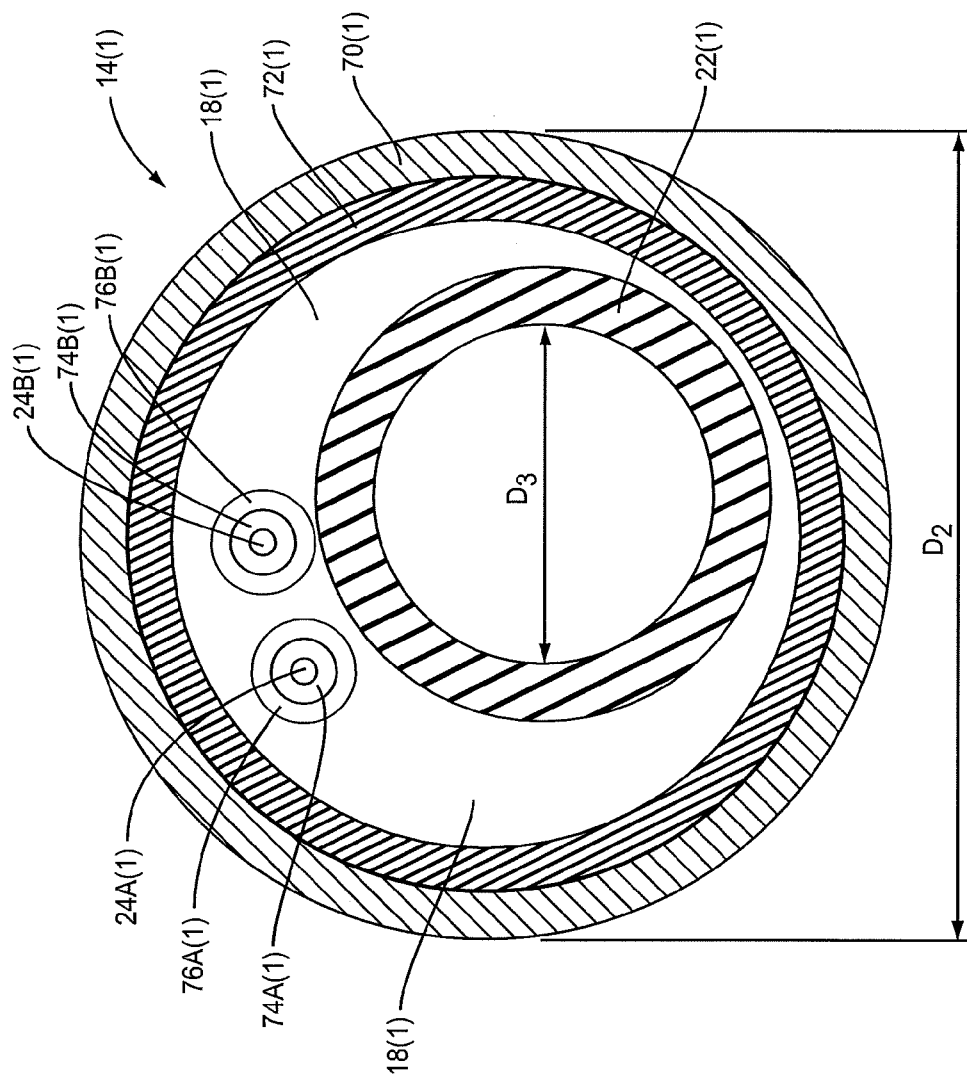


FIG. 5

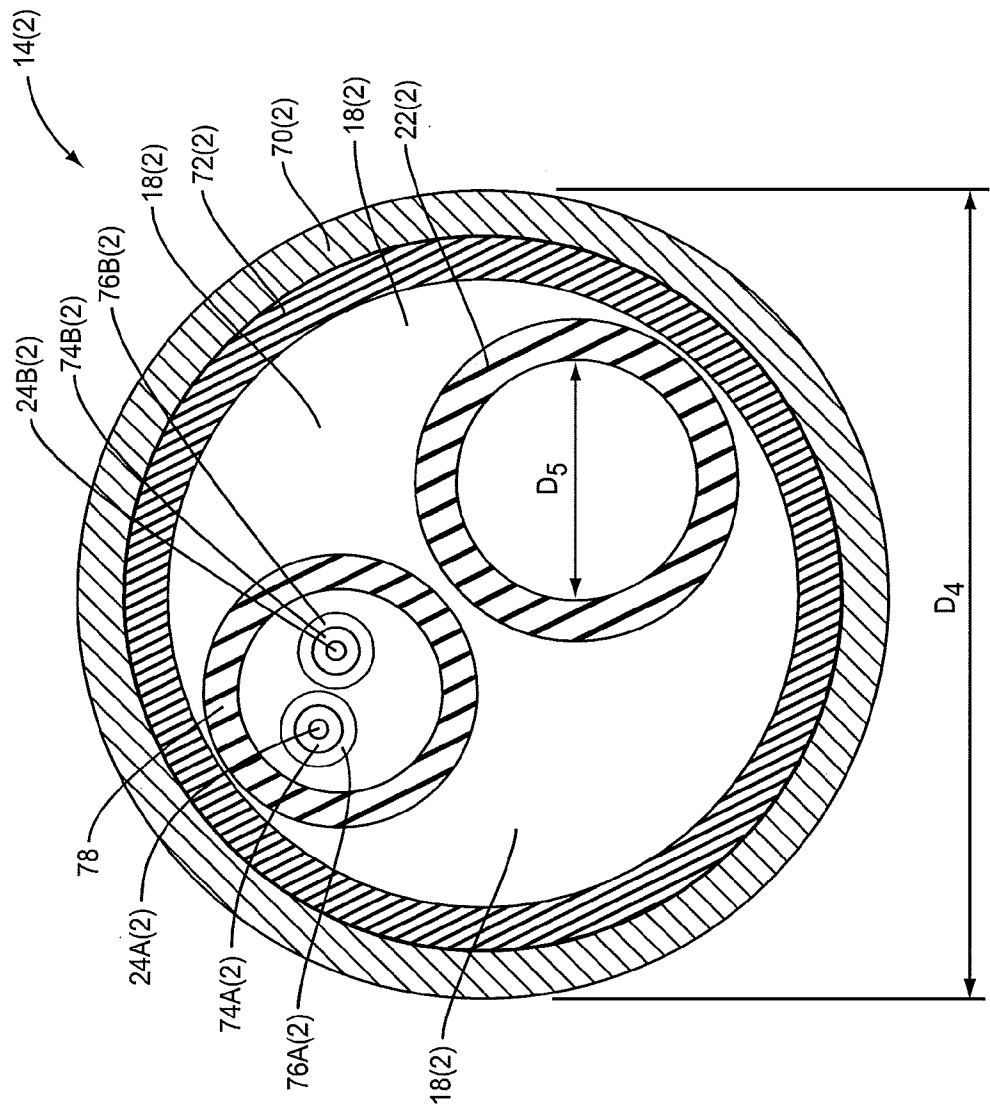


FIG. 6

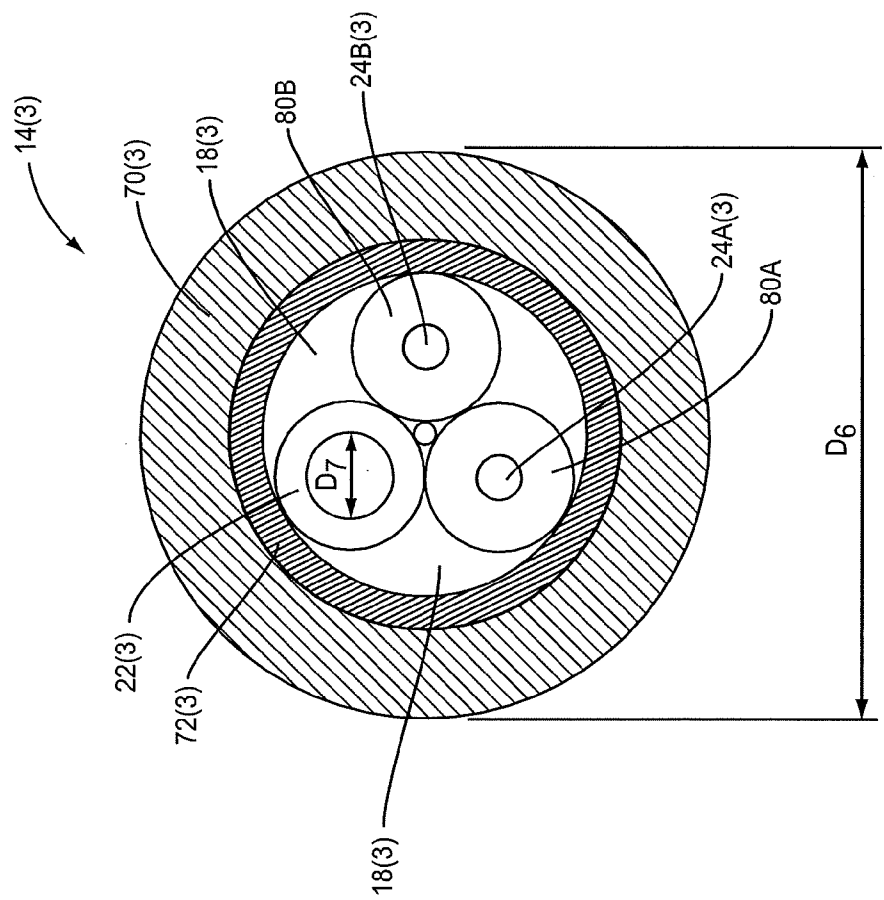


FIG. 7

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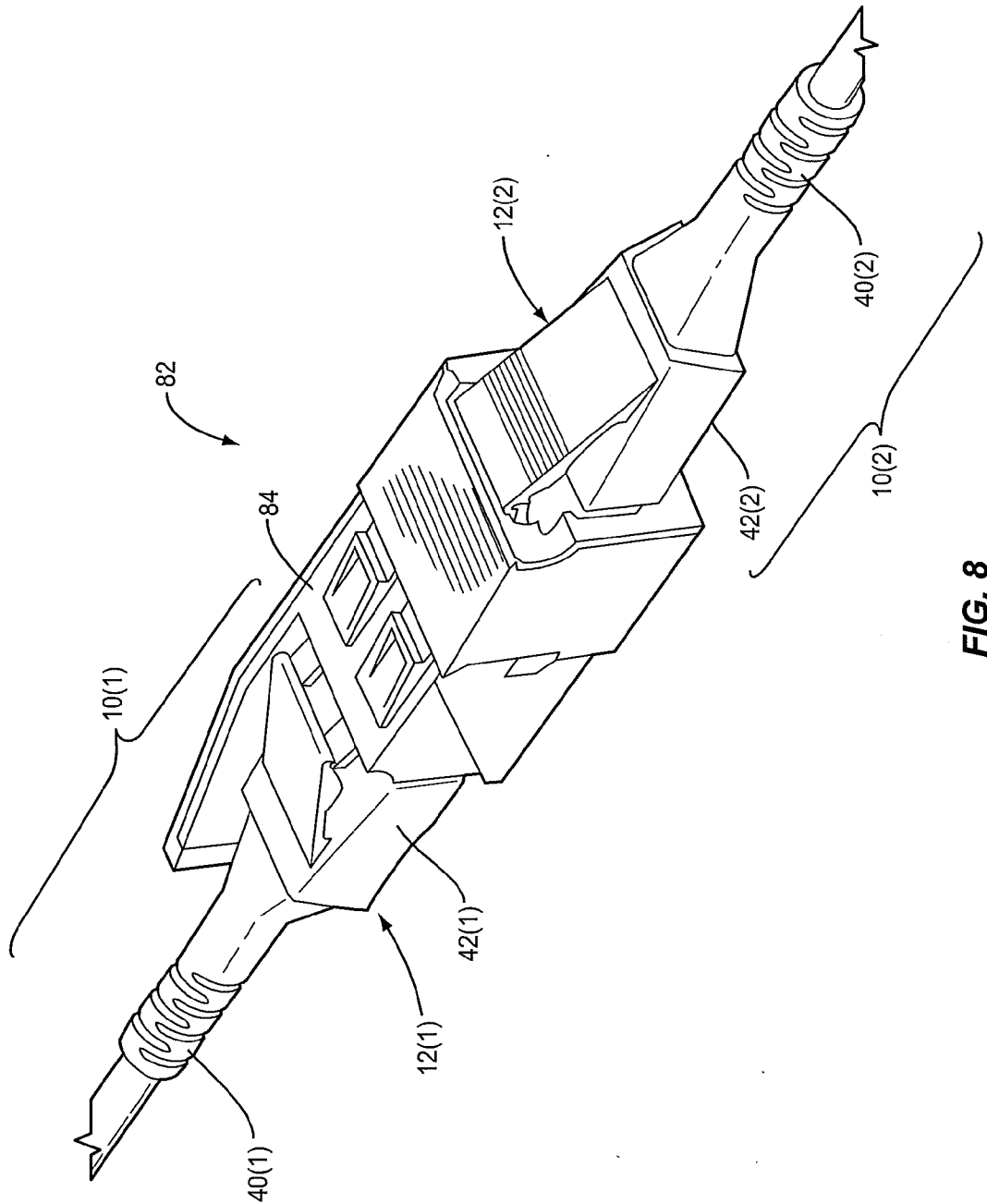


FIG. 8

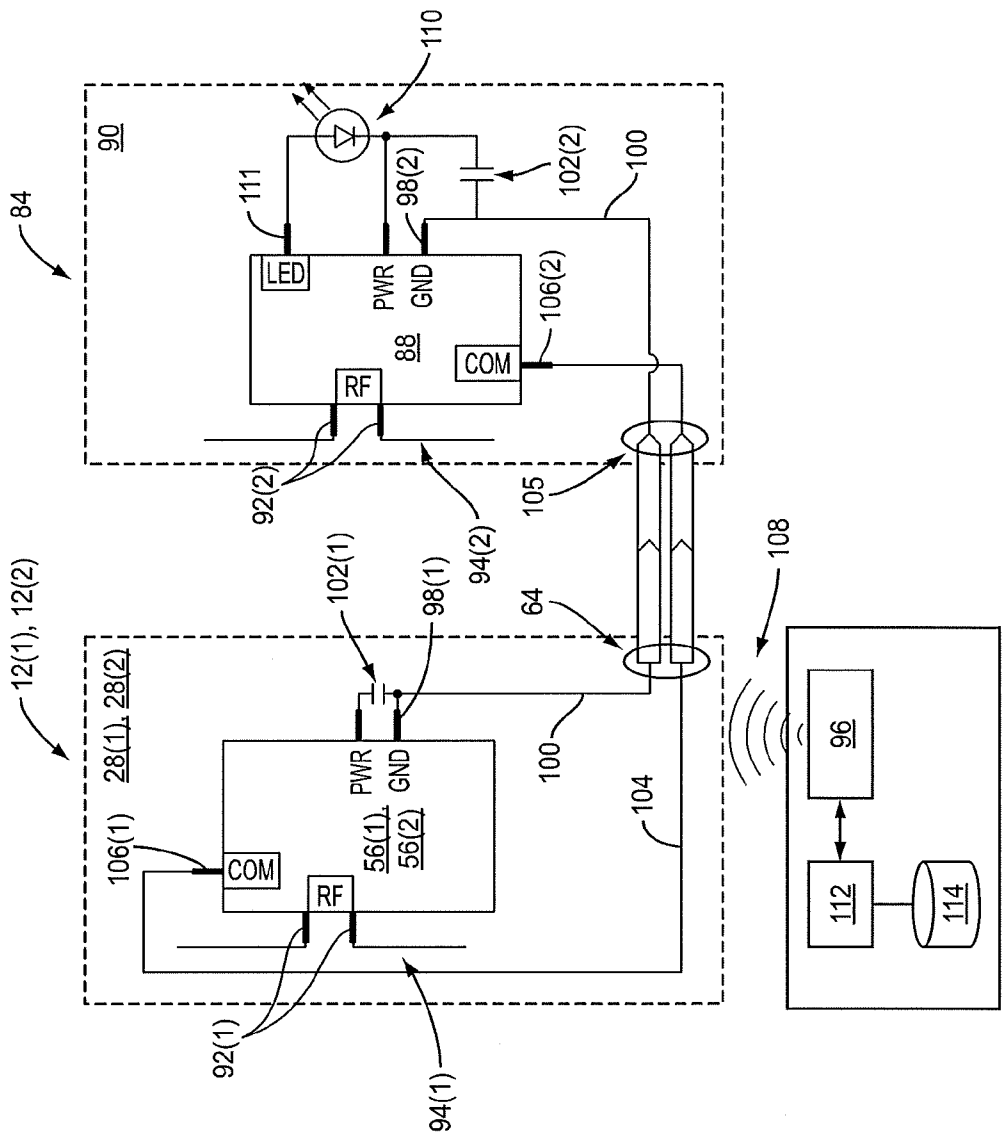
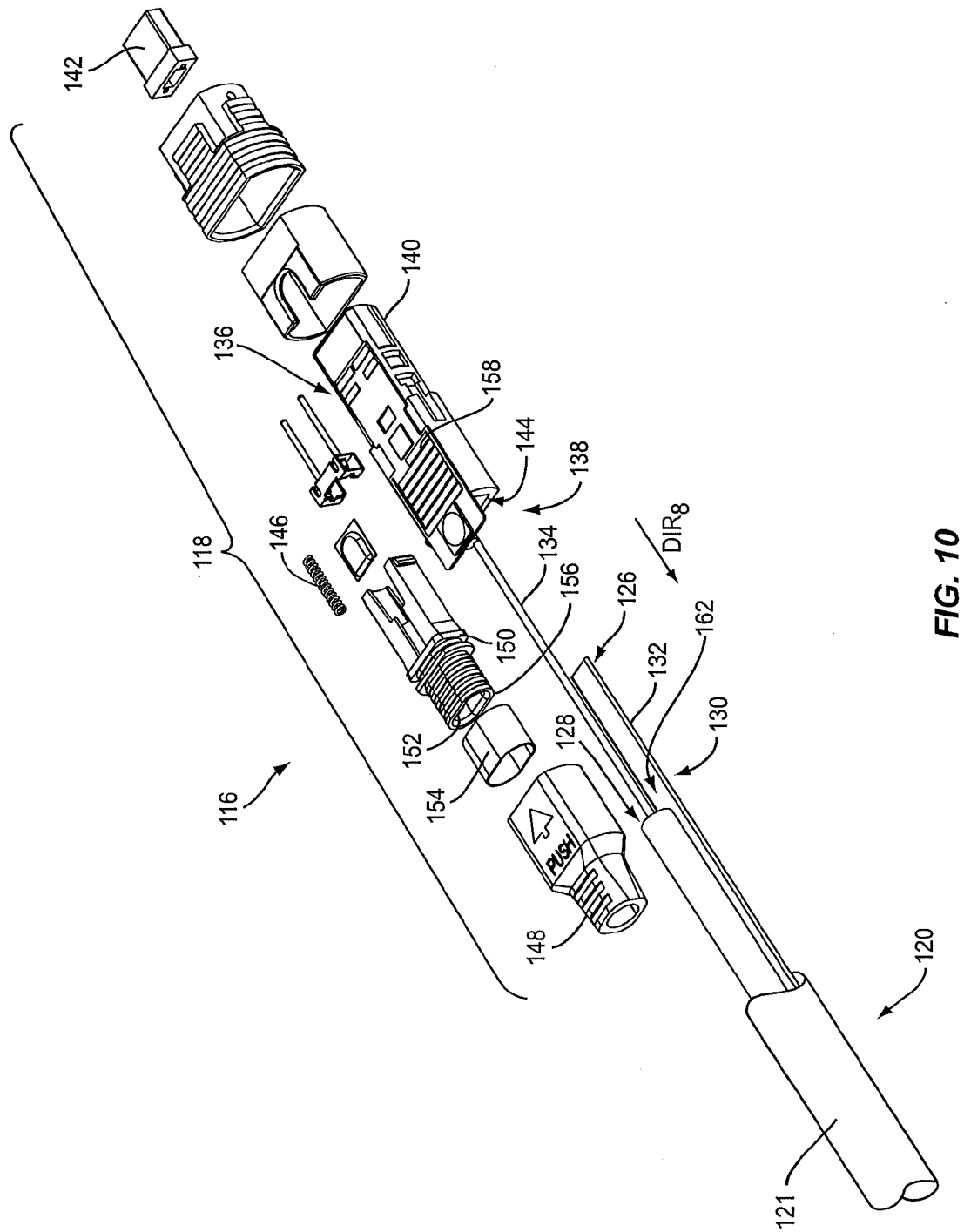
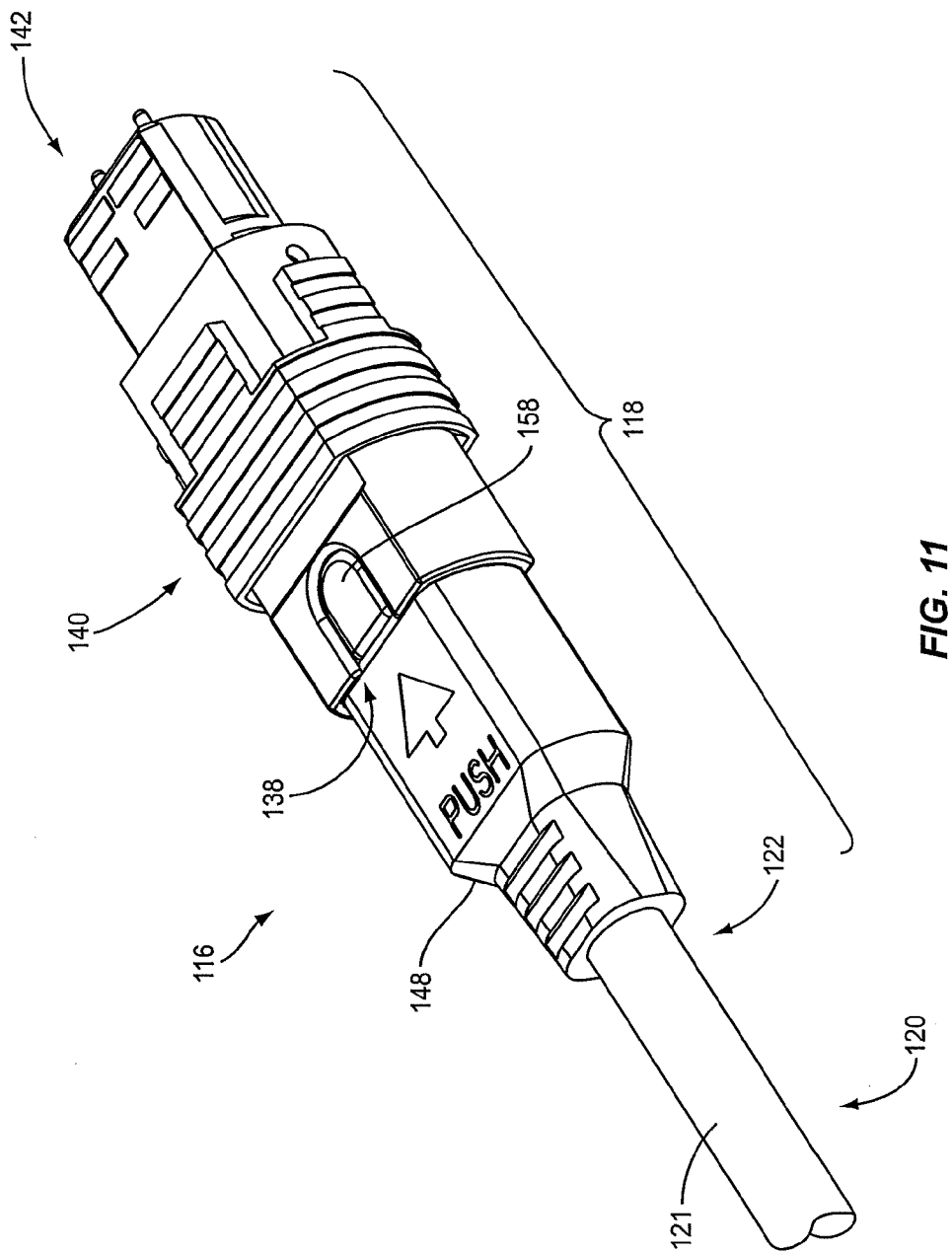


FIG. 9

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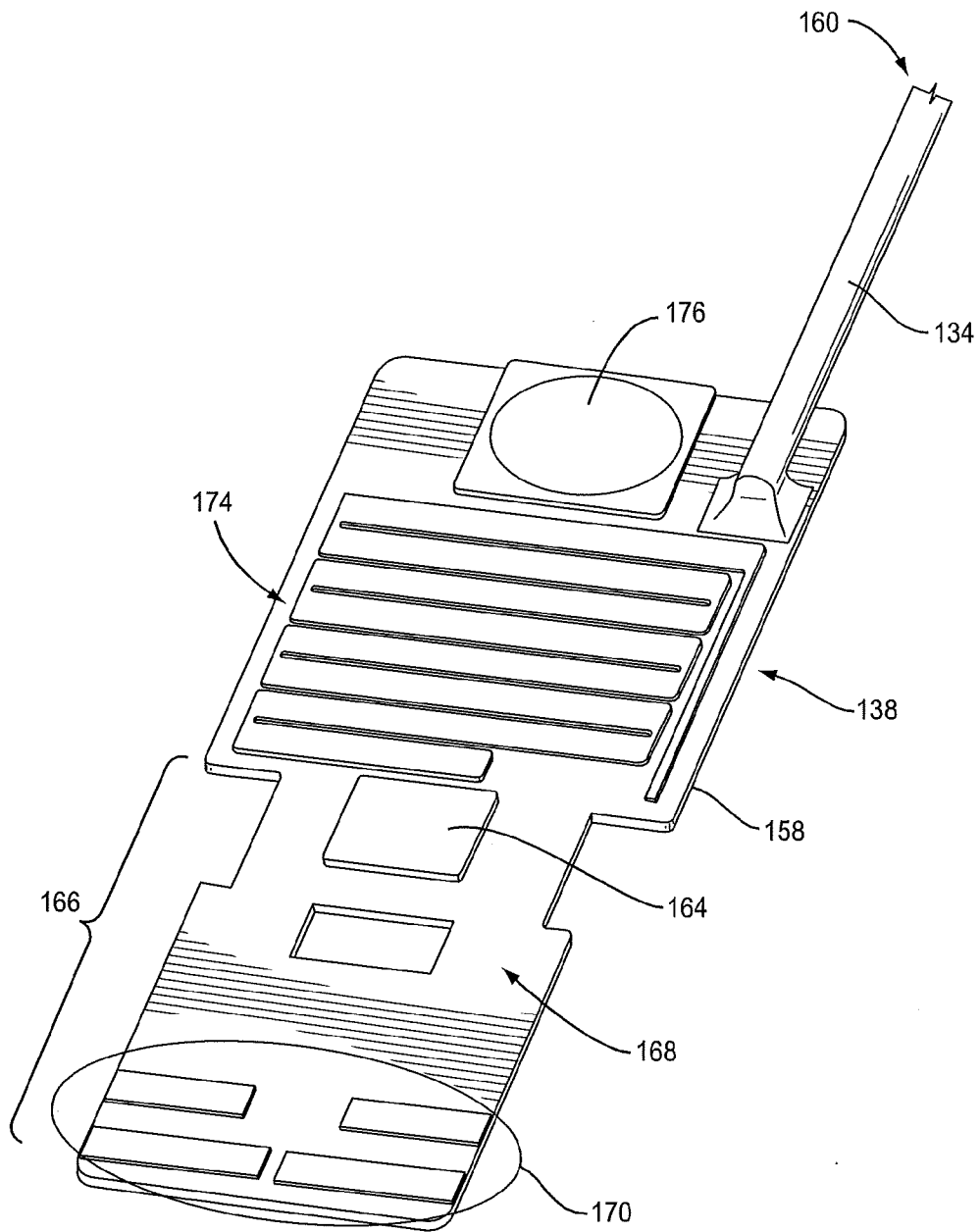


FIG. 13

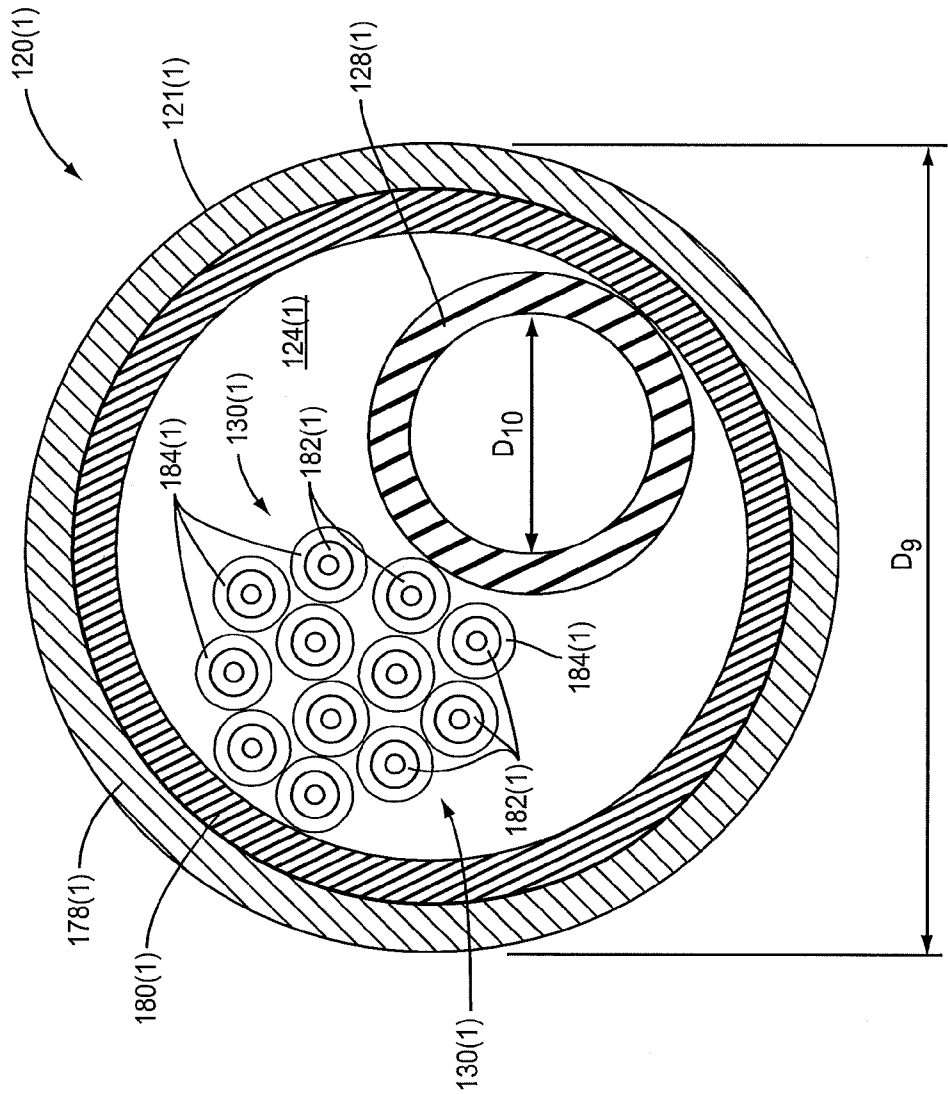


FIG. 14

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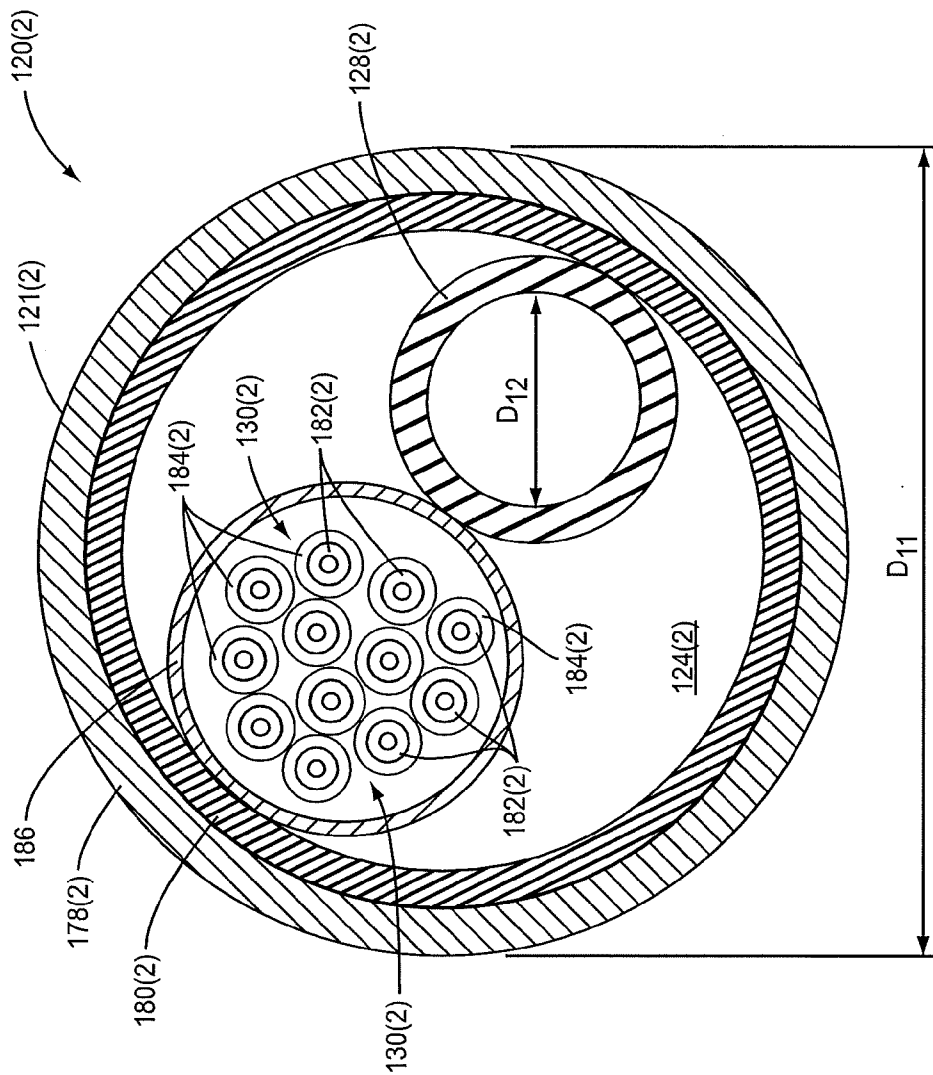


FIG. 15

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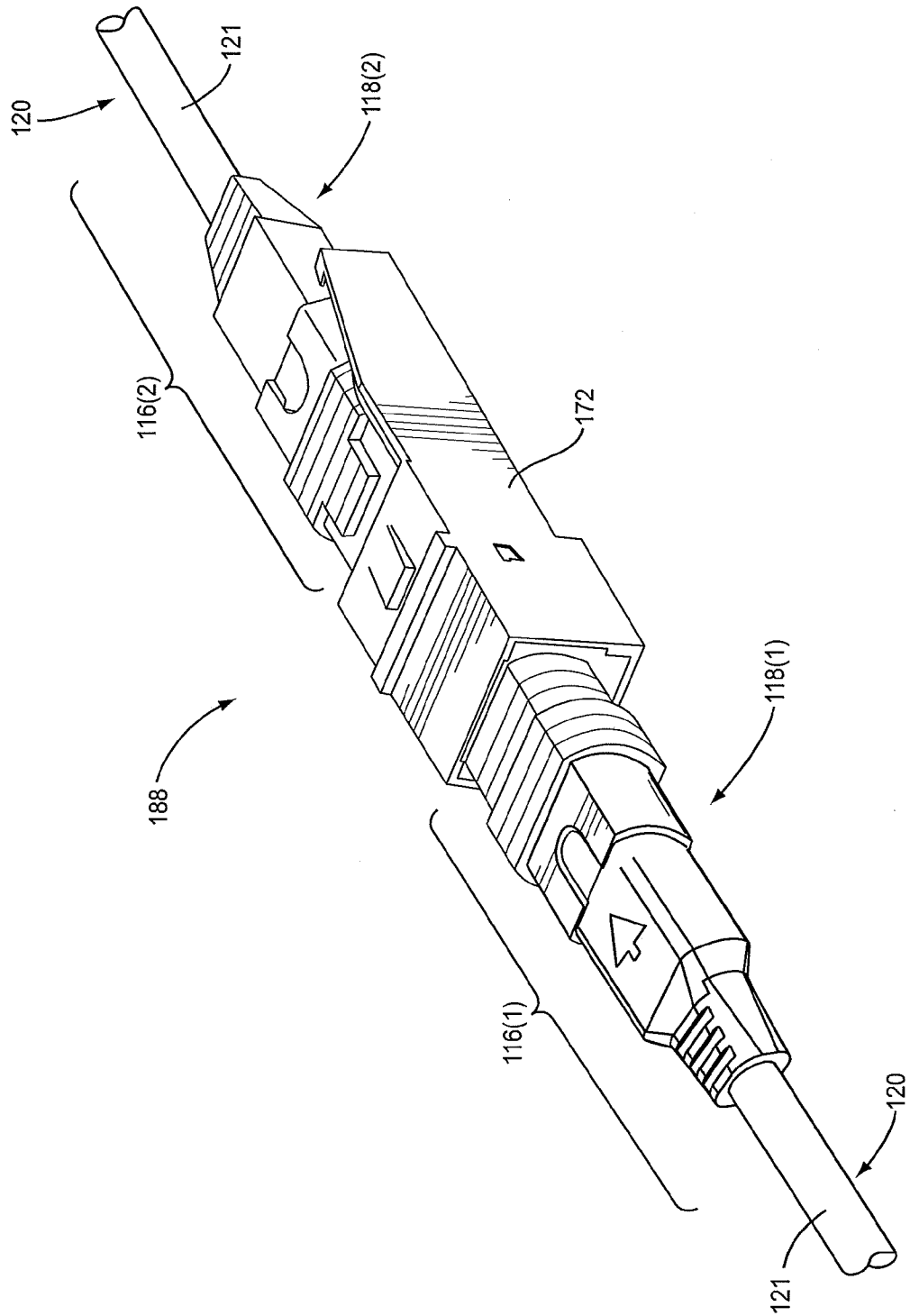
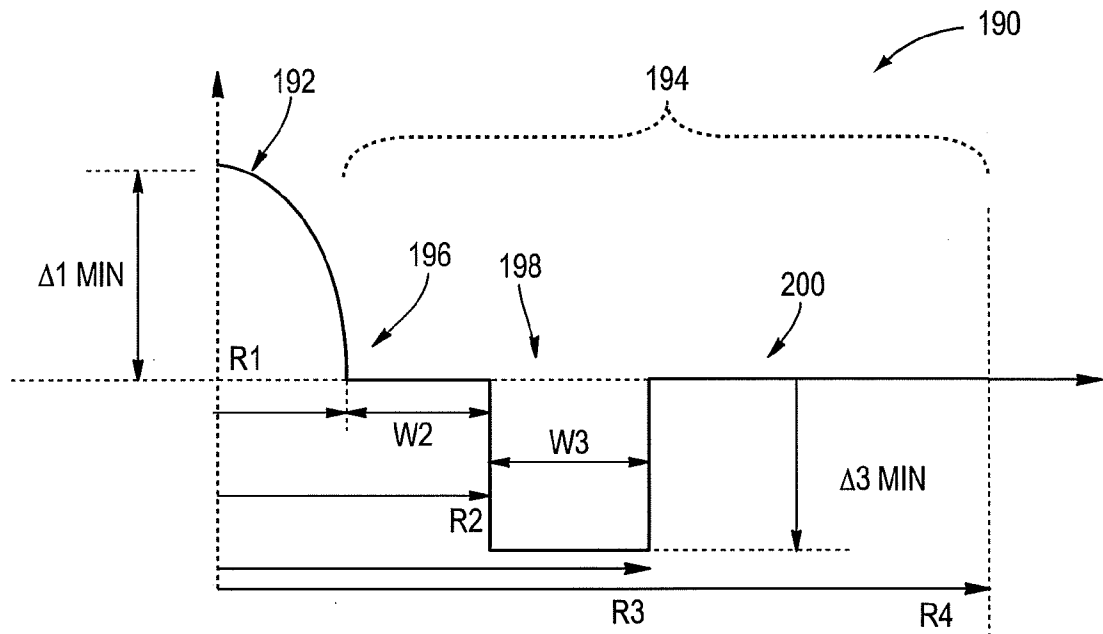
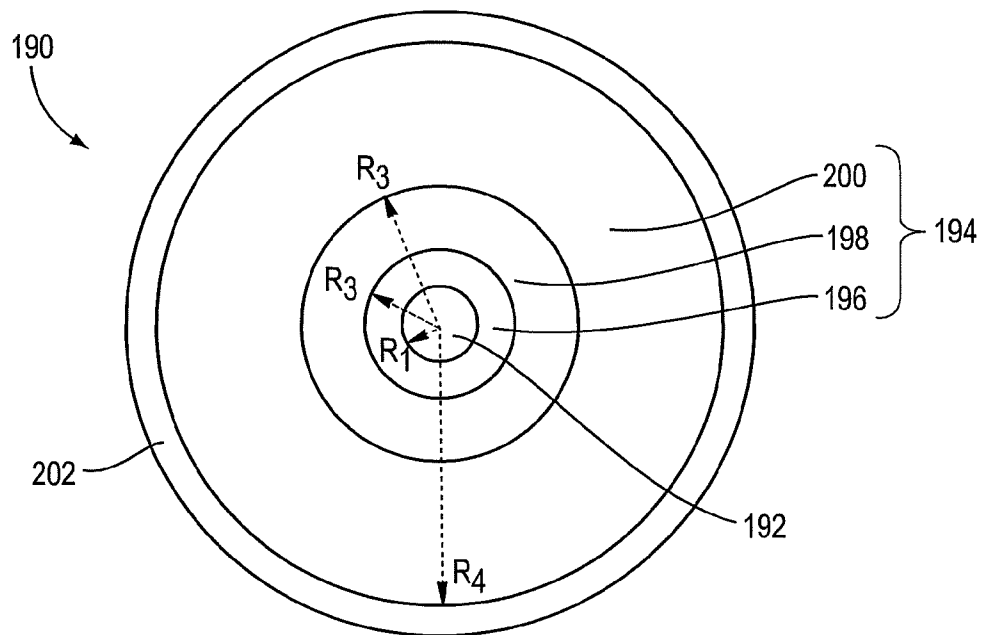


FIG. 16

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**FIG. 17****FIG. 18**

INTERNATIONAL SEARCH REPORT

International application No
PCT/US2011/043303

A. CLASSIFICATION OF SUBJECT MATTER
INV. G02B6/38
ADD..

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
G02B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal , WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

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Y	US 2009/045961 A1 (CHAMARTI ARAVIND [US] ET AL) 19 February 2009 (2009-02-19) paragraphs [0008] , [0047] - [0049] ; figures 5-6 -----	1-25
Y	US 2010/079248 A1 (GREVELING JOHANNES IAN [US]) 1 April 2010 (2010-04-01) claim 10; figures 2,4-10 -----	1-25
Y	US 2008/273844 A1 (KEWITSCH ANTHONY S [US] KEWITSCH ANTHONY STEPHEN [US]) 6 November 2008 (2008-11-06) paragraphs [0038] , [0042] , [0045] ; figures 5,7A-H -----	1-25
Y	US 2004/156601 A1 (K0YASU 0SAMU [JP] ET AL) 12 August 2004 (2004-08-12) paragraphs [0046] - [0049]; figures 1-5 -----	1-25



Further documents are listed in the continuation of Box C.



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Date of the actual completion of the international search

30 August 2011

Date of mailing of the international search report

07/09/2011

Name and mailing address of the ISA/

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Authorized officer

Riblet, Philippe

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/US2011/043303

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