(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization

International Bureau



(43) International Publication Date 3 July 2008 (03.07.2008)

(51) International Patent Classification: G02B 27/30 (2006.01)

(21) International Application Number:

PCT/US2007/088812

(22) International Filing Date:

26 December 2007 (26.12.2007)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data: 60/871,581

22 December 2006 (22.12.2006) US

(71) Applicant (for all designated States except US): LAMINA LIGHTING, INC. [US/US]; 120 Hancock Lane, Westampton, NJ 08060 (US).

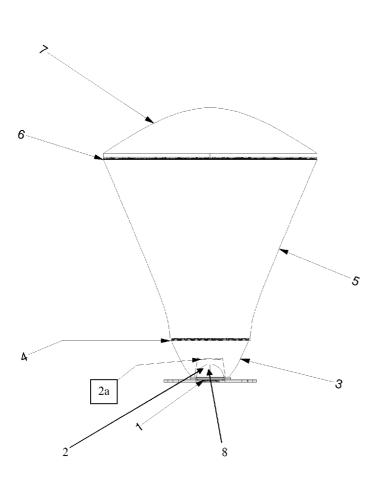
- (72) Inventor; and
- (75) Inventor/Applicant (for US only): BAILEY, Edward [US/US]; 39 Sawgrass Dr., Westampton, NJ 08060 (US).

(10) International Publication Number WO 2008/080165 A3

- (74) Agents: LUDWIG, Peter, S. et al.; Darby & Darby P.C., P.O. Box 770, Church Street Station, New York, NY 10008-0770 (US).
- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, SV, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, MT, NL, PL,

[Continued on next page]

(54) Title: MULTI-PRIMARY LED COLLIMATION OPTIC ASSEMBLIES



(57) Abstract: The present invention relates to an optical assembly which improves color uniformity and improved collimation of light produced by multiple LED light sources in a light engine. The optical assembly is specifically tailored to match the placement of the solid-state emitters making up the light engine or light producing element. Specifically, a shaped free-form spline patch inner collimation lens having an optimized cross-sectional shape and micro-ridges is used to disperse light; multi-lobe TIR collimation lens having an optimized cross-sectional shape and micro-ridges is used to disperse and redistribute phase as well as provide collimation; primary mixing lenslet array having an optimized surface is used to disperse light from the light emitter; a spline profile reflector further mixes and collimates the light; a secondary lenslet array further mixes the light; and a secondary collimation lens further collimates the light.



WO 2008/080165 A3



PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

the filing date of the international application is within two months from the date of expiration of the priority period

Published:

with international search report

(88) Date of publication of the international search report:

12 September 2008

INTERNATIONAL SEARCH REPORT

International application No. PCT/US 07/88812

CLASSIFICATION OF SUBJECT MATTER

IPC(8) - G02B 27/30 (2008.04) USPC - 359/641, 800

According to International Patent Classification (IPC) or to both national classification and IPC

FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC(8) - G02B 27/30 (2008.04) USPC - 359/641, 800

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched IPC(8) - G02B 27/30 (2008.04) -see keyword below-USPC - 359/641, 642, 738, 800 -see keyword below-

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
PubWEST(USPT,PGPB,EPAB,JPAB); Google patents: DialogPRO

Search terms - Tertiary lens, multiple, optical elements, color, uniformity, micro lens, lenslet, reflector, concentrator, total internal reflection, fly's eye, LED, light emitting diode, TIR, light engine.

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Υ	US 6,637,924 B2 (PELKA et al.) 28 October 2003 (28.10.2003) Figures 2, 3, and 11; col. 5, ln. 52-54; col. 5, ln. 55-63.	1-25
Y	US 6,560,038 B1 (PARKYN, Jr., et al.) 06 May 2003 (06.05.2003) Figure 3	1-25
Y	US 2004/0070841 A1 (BIERHUIZEN) 15 April 2004 (15.04.2004) para [0051]	1-25
Y	US 2002/0067549 A1 (TAWA et al.) 06 June 2002 (06.06.2002) para [0070]	4, 5, 10, 11, 19, and 20
Y	US 7,006,306 B2 (FALICOFF et al.) 28 February 2006 (28.02.2006) Figure 5	7-9
Υ	US 5,245,481 A (KANEKO et al.) 14 September 1993 (14.09.1993) Abstract	22

Further documents are listed in the continuation of Box C.	
Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier application or patent but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
Date of the actual completion of the international search 15 May 2008 (15.05.2008)	Date of mailing of the international search report 1 0 JUN 2008
Name and mailing address of the ISA/US Mail Stop PCT, Attn: ISA/US, Commissioner for Patents P.O. Box 1450, Alexandria, Virginia 22313-1450 Facsimile No. 571-273-3201	Authorized officer: Lee W. Young PCT Helpdesk: 571-272-4300 PCT OSP: 571-272-7774