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(54) **Paper-folding station**

Papierfaltstation

Station de pliage de papier

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Description

[0001] The present invention relates to a paper-folding station for sheets of paper generally used for assembling books, magazines, depliants, and the like.

[0002] As known, for example from document US 2003/0109367, paper sheets can be folded for manufacturing parts of books and magazines by means of so-called "pocket" folding stations, which allow the sheet to be folded transversely to the sheet-feeding direction along parallel lines. A paper-folding station generally comprises one or more folding units each having a triad of rollers arranged in square, two adjacent of which feed the sheet into a thin chamber, known as "pocket" or "buckle", having an adjustable thickness, with an inlet mouth and an adjustable transversal barrier which cause the sheets to stop and to bend into the shape of a groove below the inlet mouth. The groove progressively lengthens up to meet two adjacent folding rollers of the triad, which pinch the bottom of the groove and form the fold on the sheet.

[0003] The inlet mouth of the buckle is delimited between a lower profile, which must be as near as possible to, and along the tangent of, the outer folding roller, and an upper profile which also functions as a guide for a correct formation of the groove on the sheet. Since an accurate positioning of the profiles with respect to the rollers is critical for achieving an accurate and regular fold, as well as for reducing the risk of jamming, in the known paper-folding stations an accurate construction and assembling of the buckle is required, which buckle, consequently, is very fragile to use as well as expensive to manufacture, also because it must be made movable and removable from the structure of the machine which supports the folding rollers, in order to allow the operator either to carry out the required adjustments or to remedy any jamming of the paper.

[0004] Furthermore, in the known paper-folding stations, adjusting the position of the inlet mouth is an awkward operation because, when the buckle is in its operative position, it is not possible to control the exact position of the inlet mouth relative to the rollers, so that external rulers divided into millimetres must be used, which rulers, however, have a very low resolution.

[0005] Therefore, it is a main object of the present invention to improve the above-described paper-folding station in order to remove the drawbacks concerning the adjustment of the inlet mouth of the buckle, as well as to simplify the driving of the machine even by unskilled operators.

[0006] The above object and other advantages, which will better appear below, are achieved by the paper-folding station having the features recited in claim 1, while the dependent claims state other advantageous, thought secondary features of the invention.

[0007] The invention will be now described in more detail with reference to a preferred, non-exclusive embodiment, shown by way of non limiting example in the at-

tached drawings, wherein:

- Fig. 1 is a broken away view in side elevation of a paper-folding station according to the invention;
- Fig. 2 is a plan view of the paper-folding station of Fig. 1, made along line II-II of Fig. 1;
- Fig. 3 shows a detail of Fig. 1 to an enlarged scale;
- Figs. 4 to 7 are views similar to Fig. 1 and showing the paper-folding station during four successive operative steps.

[0008] With initial reference to Figs. 1 to 3, a paper-folding station 10 comprises a frame 11 supporting a motorized conveyor belt 12 extending between two pulleys 13a, 13b and arranged to feed sheets of paper such as F to a folding buckle 16, which will be better described below. A triad of parallel, adjacent rollers arranged in square are supported at the delivery end of conveyor belt 12. A first roller 18 is supported about a first transverse axis A1 at the delivery end of conveyor belt 12 for receiving sheets from it. A second roller 20 parallel to first roller 18 is supported above the latter on a first swinging support 22 that is pivoted about a second transverse axis A2. The angular position of first swinging support 22 is adjustable by a threaded knob 24 acting against a spring 26 in order to change the distance between the first roller and the second roller. Similarly, a third roller 28 is supported at a position diametrically opposed to conveyor belt 12 with respect to first roller 18, on a second swinging support 30 pivoted about a third transverse axis A3. The angular position of second swinging support 30 is also adjustable by a threaded knob 32 acting against a spring 34 in order to change the distance between the first roller and the third roller. An idle gearwheel 36 transmits the motion from a driving gearwheel 13h, which is integral with delivery pulley 13b of conveyor belt 12, to first roller 18, which has a respective gearwheel (not shown) meshing with idle gearwheel 36, at one of its ends. Second roller 20 and third roller 28 also have respective gearwheels integral with them, such as 20a with reference to second roller 20, which mesh with the gearwheel of the first roller.

[0009] Folding buckle 16 comprises a first array of longitudinal, parallel bars 38 defining a lower sliding surface and interconnected by a first pair of transverse rods 40, 42, as well as a second array of longitudinal, parallel bars 44 arranged above the first bars and interconnected by a second pair of transverse rods 46, 48 to define an upper sliding surface. Transverse rods 40, 42 supporting the lower bars are connected to transverse rods 46, 48 supporting the upper bars via threaded tie rods such as 49 with respective nuts 49a, with interposition of respective springs 49b. Therefore, a thin gap H is defined between the upper sliding surface and the lower sliding surface, with a mouth I (Fig. 3) through which the sheets to be folded are insertable. The thickness of the gap is manu-

ally adjustable by operating tie rods 49. The transverse rods supporting the lower bars are mounted on a pair of longitudinal members 50, 52 lying on respective slanting guides 54, 56 which are attached to frame 11 and are locked in position by respective locking knobs 58, 60. The longitudinal position of longitudinal members 50, 52 with respect to guides 54, 56 is accurately adjustable by means of a pair of respective adjusting screws 62, 64, which are screwed to respective projections 66, 68 integral with the longitudinal members and arranged to abut against guides 54, 56 in a longitudinal direction. Between transverse rods 46, 48 supporting the upper bars, a rod 69 parallel to the bars is anchored, along which a slide 69a is slidable. Slide 69a supports an array of parallel bands 70 projecting into the intervals between the bars to define a barrier for the sheet entering the buckle. Slide 69a is lockable in position by a respective threaded locking knob 72.

[0010] According to the invention, first swinging support 22 and second swinging support 30 bear respective transverse beams 74, 76 (Fig. 3) which partially surround the respective rollers and have respective, mutually facing plane surfaces 74a, 76a having a thin passage defined therebetween, with an inlet section at the level of the line of tangency between first roller 18 and second roller 20, and an outlet section leading to mouth I of folding buckle 16. Beams 74, 76 are arranged obliquely so that the thin passage defined therebetween substantially has the same slant of buckle 16.

[0011] Having now particular reference to Figs. 4 to 7, in the operation conveyor belt 12 feeds sheets of paper to first roller 18 and second roller 20, which draw the sheets and convey them to the folding buckle via the slanting passage defined between upper beam 74 and lower beam 76, which accurately guide the insertion of the sheets into the buckle. In particular, as shown in Fig. 5, each sheet is deviated by lower beam 76 to enter the mouth I defined between lower bars 38 and upper bars 44. The sheet moves forward until it abuts against the barrier defined by the bands 70, then it starts to bend into the shape of a groove D below inlet mouth I (Fig. 6). As shown in Fig. 6, during the formation of the groove the sheet is biased against upper beam 74 which, accordingly, controls the bending of the sheet, thereby defining the correct geometry of the groove. Finally, groove D progressively lengthens until it is pinched between first roller 18 and third roller 28 which form the transverse fold on the sheet.

[0012] The position of the beams with respect to the rollers is defined in the designing stage by a person skilled in the art in order to definitively optimize the insertion of the sheet and the formation of the groove, when the sheet is biased against the upper beam. Thereafter, no other adjustments are required, because whenever the distance either between first roller 18 and second roller 20 or between first roller 18 and third roller 28 must be adjusted by operating knobs 24 or 32, the beams will integrally follow the movements of the respective rollers,

thereby maintaining the correct relative position with respect to the rollers. Of course, any removal and reinstalling of the buckle for adjustments or jamming does not affect the accuracy of the insertion of the sheets and of the formation of the groove.

[0013] With the paper-folding station according to the invention, only the distance between the upper surface and the lower surface, as well as the position of the barrier, can be adjusted in the buckle, which adjustments, as mentioned above, are coarse and consequently are not affected by inaccuracies of positioning and of assembling of the buckle. Accordingly, since the tolerances of manufacturing and of positioning of the buckle are less restrictive, the buckle can be manufactured in a way less expensive than the conventional buckles.

[0014] A preferred embodiment of the invention has been described herein, but of course many changes may be made by a person skilled in the art within the scope of the claims. In particular, in a way similar to the conventional paper-folding stations, the station according to the invention could be provided with a plurality of folding buckles arranged to perform a number of parallel folds on the sheets, in a way that will be obvious to a person skilled in the art. Furthermore, though in the preferred embodiment both the rollers mounted on swinging supports are provided with respective beams, a considerable improvement could be achieved by providing only one of the rollers with a beam. Moreover, the swinging supports could also be replaced with other movable supports of a different type, for instance, supports mounted on rectilinear guides, provided that they allow the distance between the respective rollers and first roller 18 to be accurately adjusted. Furthermore, the beams could also be mounted on respective dedicated supports designed to follow the movements of the respective rollers.

Claims

1. A paper-folding station (10), comprising

- a frame (11),
- a paper-feeder (12),
- a first pair of motorized, substantially adjacent rollers (18, 20) supported at the delivery end of the paper-feeder (12) about respective parallel axes to draw sheets of paper from the feeder (12), one roller (20) of said first pair being mounted on a first support (22) adjustable in position to change the distance between said rollers of the first pair,
- a folding buckle (16) arranged to receive the sheets from said first pair of rollers (18, 20) through an inlet mouth (I), and having a barrier (70) causing the sheets to stop and to bend into the shape of a groove below the inlet mouth,
- a second pair of motorized, substantially adjacent rollers (18, 28) supported near said inlet

mouth (I) about respective parallel axes to pinch the groove (D) and to make a transverse fold on the sheet, one roller (28) of said second pair being mounted on a second support (30) adjustable in position to change the distance between said rollers of the second pair,

characterized in that it comprises at least one transverse beam (74, 76), which is connected to follow the changes in position of a respective one of said first support (22) and second support (30), and is arranged to guide the sheet near said inlet mouth (I).

2. The paper-folding station of claim 1, **characterized in that** said at least one transverse beam (74, 76) is integrally connected to the respective support (22, 30).
3. The paper-folding station of claim 1 or 2, **characterized in that** a transverse beam (74) associated with said first support (22) is arranged to control the bending of the sheet during the formation of the groove, thereby defining the correct geometry of the groove.
4. The paper-folding station of any of claims 1 to 3, **characterized in that** a transverse beam (76) associated with said second support (30) is arranged to guide the insertion of the sheet into the buckle.
5. The paper-folding station of any of claims 1 to 4, **characterized in that** both said first support (22) and second support (30) bear respective transverse beams (74, 76) integral with them, between which a thin passage is defined with an inlet section near said first pair of rollers (18, 20) and an outlet section leading to said mouth (I).
6. The paper-folding station of any of claims 1 to 5, **characterized in that** at least one of said supports adjustable in position is pivoted to said frame (11) under the action of a knob (32) acting against elastic means (34).

Patentansprüche

1. Papierfaltstation (10), die umfasst:
 - ein Gestell bzw. einen Rahmen (11),
 - eine Papierzuführung (12),
 - ein erstes Paar motorisierter, im Wesentlichen benachbarter Walzen (18, 20), die an dem Ausgabeeende der Papierzuführung (12) um jeweilige parallele Achsen gelagert sind, um Papierblätter aus der Zuführung (12) zu ziehen, wobei eine Walze (20) des ersten Paares auf ein erstes Auflager (22) montiert ist, das in der Position

einstellbar ist, um den Abstand zwischen den Walzen des ersten Paares zu ändern,
 - ein Taschenfalzwerk (16), das eingerichtet ist, um die Blätter von dem ersten Paar Walzen (18, 20) durch eine Einlassmündung (I) zu erhalten, und das eine Barriere (70) hat, um zu bewirken, dass die Blätter anhalten und unter der Einlassmündung in die Form einer Nut gebogen werden,
 - ein zweites Paar motorisierter, im Wesentlichen benachbarter Walzen (18, 28), die nahe der Einlassmündung (I) um jeweilige parallele Achsen gelagert sind, um die Nut (D) einzuklemmen und eine Querschaltung auf dem Blatt zu machen, wobei eine Walze (28) des zweiten Paares auf ein zweites Auflager (30) montiert ist, das in der Position einstellbar ist, um den Abstand zwischen den Walzen des zweiten Paares zu ändern,

dadurch gekennzeichnet, dass sie wenigstens einen Querbalken (74, 76) umfasst, der verbunden ist, um den Positionsänderungen eines jeweiligen des ersten Lagers (22) und des zweiten Lagers (30) zu folgen, und der eingerichtet ist, um das Blatt nahe der Einlassmündung (I) zu führen.

2. Papierfaltstation nach Anspruch 1, **dadurch gekennzeichnet, dass** der wenigstens eine Querbalken (74, 76) integral mit dem jeweiligen Auflager (22, 30) verbunden ist.
3. Papierfaltstation nach Anspruch 1 oder 2, **dadurch gekennzeichnet, dass** ein Querbalken (74), der mit dem ersten Auflager (22) verbunden ist, eingerichtet ist, um das Biegen des Blatts während der Bildung der Nut zu steuern, wodurch die korrekte Geometrie der Nut definiert wird.
4. Papierfaltstation nach einem der Ansprüche 1 bis 3, **dadurch gekennzeichnet, dass** ein mit dem zweiten Auflager (30) verbundener Querbalken (76) eingerichtet ist, um das Einbringen des Blatts in das Falzwerk zu führen.
5. Papierfaltstation nach einem der Ansprüche 1 bis 4, **dadurch gekennzeichnet, dass** sowohl das erste Auflager (22) als auch das zweite Auflager (30) jeweilige Querträger (74, 76) integral mit sich tragen, zwischen welchen ein dünner Durchgang mit einem Einlassabschnitt nahe dem ersten Paar von Walzen (18, 20) und einem zu der Mündung (I) führenden Auslassabschnitt definiert ist.
6. Papierfaltstation nach einem der Ansprüche 1 bis 5, **dadurch gekennzeichnet, dass** wenigstens eines der in der Position einstellbaren Auflager unter der Wirkung eines Knopfs (32), der gegen elastische Mit-

tel (34) wirkt, schwenkbar an dem Rahmen (11) gelagert ist.

Revendications

1. Poste de pliage de papier (10), comprenant

- un cadre (11),
- un dispositif d'alimentation en papier (12),
- une première paire de rouleaux (18, 20) motorisés essentiellement adjacents supportés à l'extrémité de délivrance du dispositif d'alimentation en papier (12) autour d'axes parallèles respectifs pour tirer des feuilles de papier à partir du dispositif d'alimentation (12), un rouleau (20) de ladite première paire étant monté sur un premier support (22) réglable en position pour modifier la distance entre lesdits rouleaux de la première paire,
- une boucle de pliage (16) agencée pour recevoir les feuilles à partir de ladite première paire de rouleaux (18, 20) à travers une embouchure d'admission (I), et ayant une barrière (70) amendant les feuilles à s'arrêter et à se courber en forme de gorge sous l'embouchure d'admission (I),
- une deuxième paire de rouleaux (18, 28) motorisés essentiellement adjacents supportés près de ladite embouchure d'admission (1) autour d'axes parallèles respectifs pour pincer la gorge (D) et pour effectuer une pliure transversale sur la feuille, un rouleau (28) de ladite deuxième paire étant monté sur un deuxième support (30) réglable en position pour modifier la distance entre lesdits rouleaux de la deuxième paire,

caractérisé en ce qu'il comprend au moins une poutre transversale (74, 76) qui est raccordée pour suivre les modifications de position d'un support respectif parmi ledit premier support (22) et ledit deuxième support (30), et qui est agencée pour guider la feuille près de ladite embouchure d'admission (I).

2. Poste de pliage de papier selon la revendication 1, **caractérisé en ce que** ladite poutre transversale (74, 76), au moins au nombre de un, est raccordée d'une seule pièce avec le support respectif (22, 30).

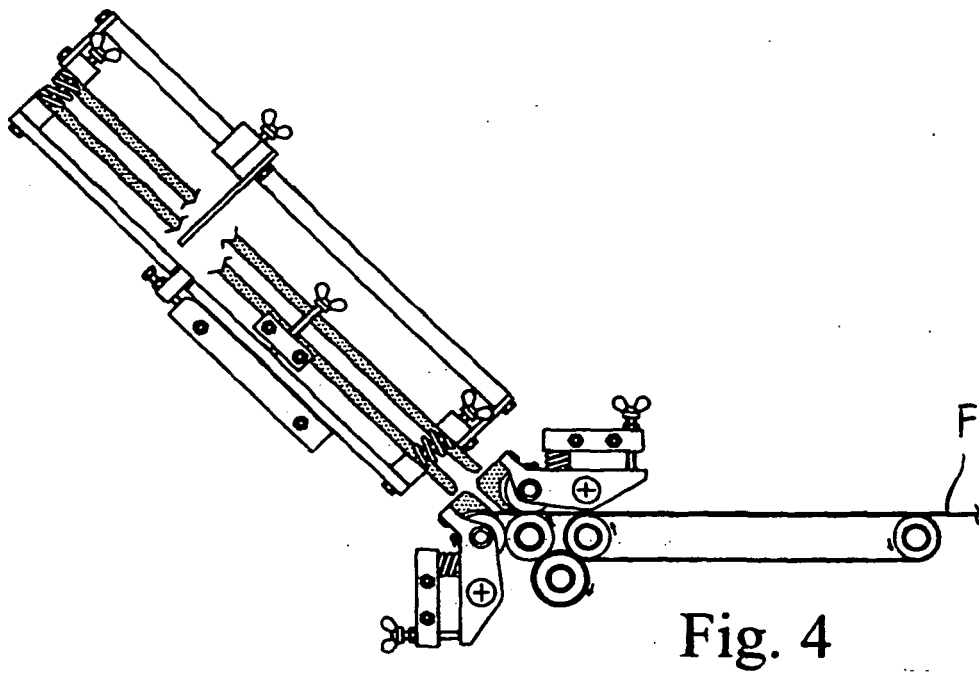
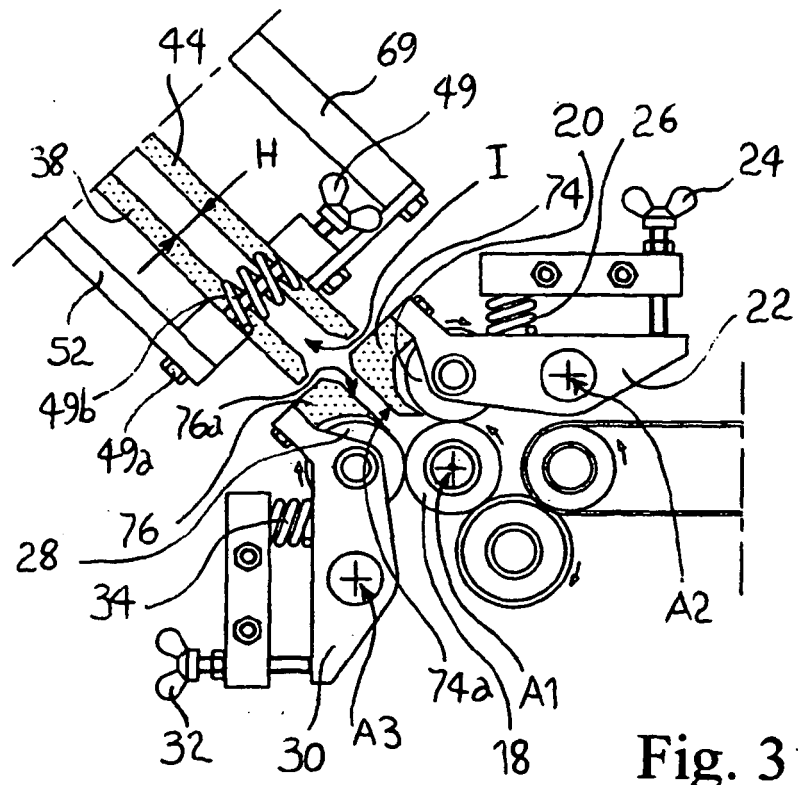
3. Poste de pliage de papier selon la revendication 1 ou la revendication 2, **caractérisé en ce qu'une** poutre transversale (74) associée audit premier support (22) est agencée pour commander la courbure de la feuille pendant la formation de la gorge, définissant ainsi la bonne géométrie de la gorge.

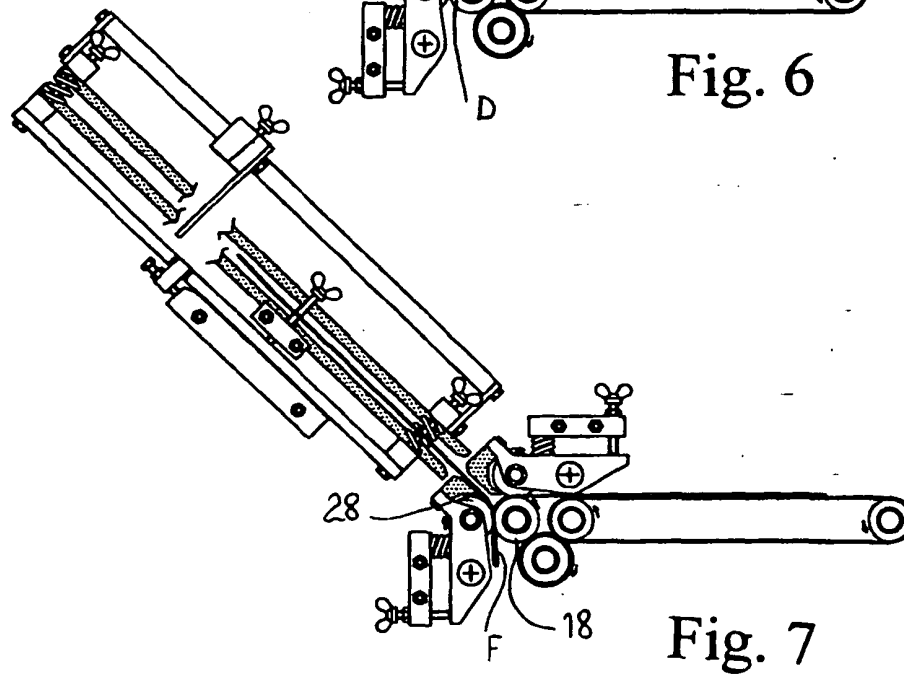
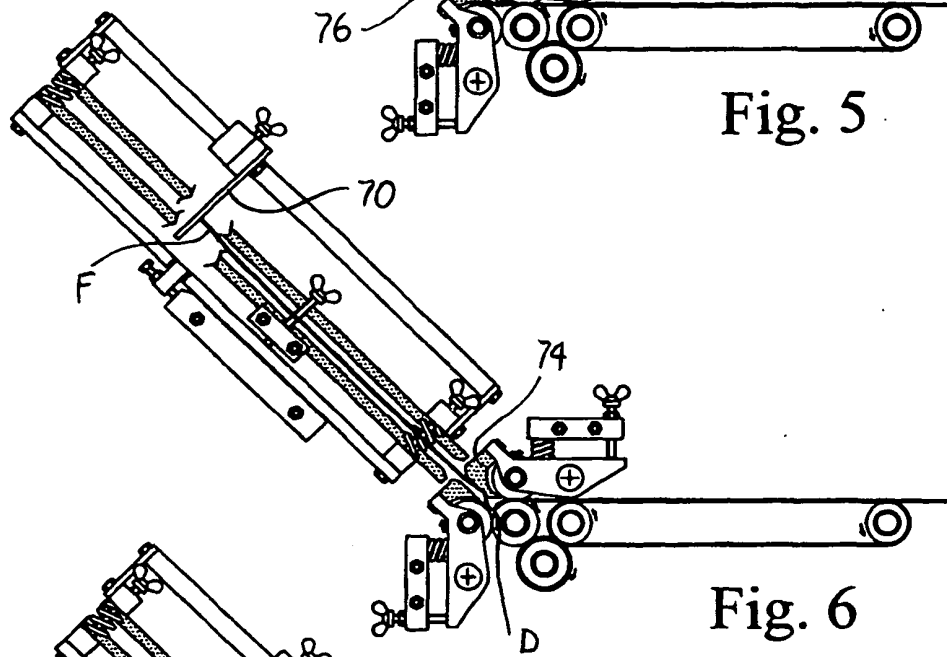
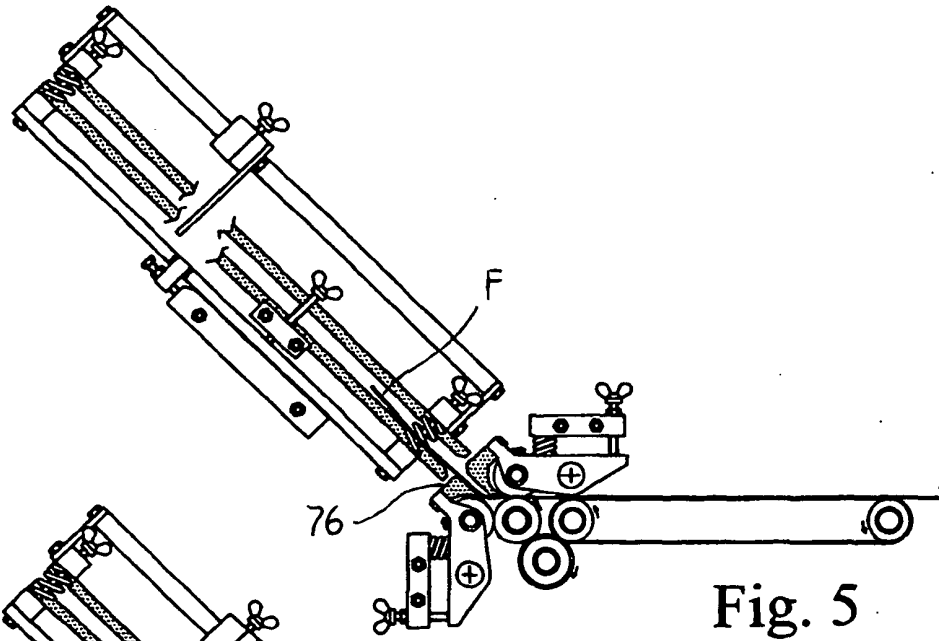
4. Poste de pliage de papier selon l'une quelconque

des revendications 1 à 3, **caractérisé en ce qu'une** poutre transversale (76) associée audit deuxième support (30) est agencée pour guider l'insertion de la feuille dans la boucle.

5. Poste de pliage de papier selon l'une quelconque des revendications 1 à 4, **caractérisé en ce que** lesdits premier support (22) et deuxième support (30) portent tous deux des poutres transversales (74, 76) respectives formant une seule pièce avec eux, entre lesquelles un mince passage est défini avec un tronçon d'admission près de ladite paire de rouleaux (18, 20) et un tronçon d'évacuation conduisant à ladite embouchure (I).

6. Poste de pliage de papier selon l'une quelconque des revendications 1 à 5, **caractérisé en ce qu'au** moins un desdits supports réglables en position est pivoté vers ledit cadre (11) sous l'action d'un bouton (32) agissant contre des moyens élastiques (34).





REFERENCES CITED IN THE DESCRIPTION

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