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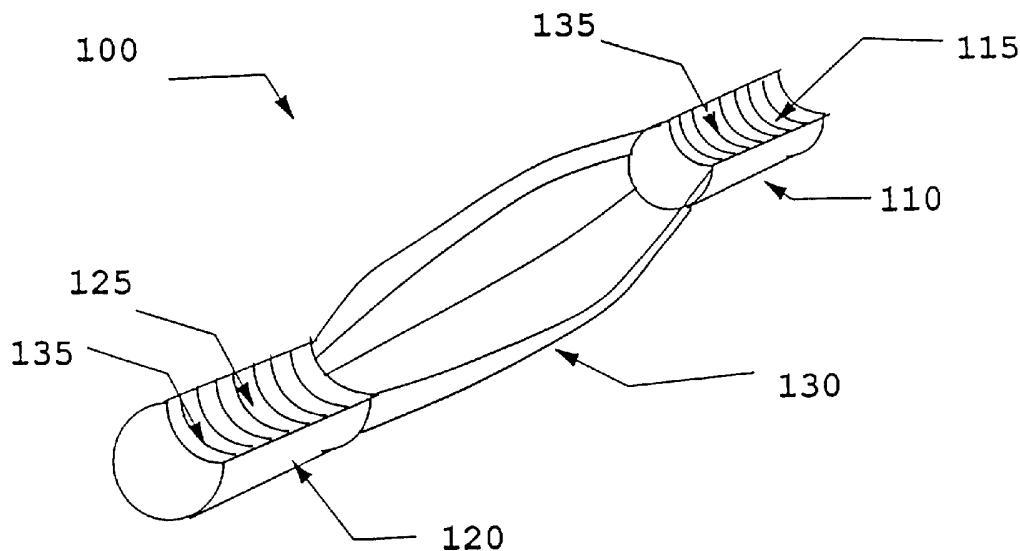
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- (71) Applicant: **REGENERATION TECHNOLOGIES, INC.** [US/US]; 11621 Research Circle, Alachua, FL 32615 (US). Published: — without international search report and to be republished upon receipt of that report
- (72) Inventors: **CARTER, Kevin, C.**; 1 Innovation Drive, Alachua, FL 32615 (US). **ESCH, Michael**; 1 Innovation Drive, Alachua, FL 32615 (US). **LAROCHELL, Paul**; For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: MATERIALS AND METHODS FOR IMPROVED BONE TENDON BONE TRANSPLANTATION



(57) Abstract: Disclosed herein is an improved Bone Tendon Bone graft for use in orthopedic surgical procedures. Specifically exemplified herein is a Bone Tendon Bone graft comprising one or more bone blocks having a groove cut into the surface thereof, wherein said groove is sufficient to accommodate a fixation screw. Also disclosed is a porcine bone tendon bone graft for use in orthopedic procedures. Additionally, also a method of harvesting grafts that has improved efficiency, increases the quantity of extracted tissue and minimizes time required by surgeon for implantation is disclosed.



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Title of the InventionMATERIALS AND METHODS FOR IMPROVED BONE TENDON BONE
TRANSPLANTATION

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Cross-reference to Related Applications

This application is a continuation in part of copending application no. 09/528034, filed March 17, 2000, which is a continuation in part of copending application no. 09/481,319, filed January 11, 2000. The benefit of priority under 35 USC § 120 is claimed for foregoing applications.

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Background of the Invention

Orthopedic medicine is increasingly becoming aware of the vast potential and advantages of using bone/tendon/bone grafts to repair common joint injuries, such as Anterior Cruciate Ligament (ACL) or Posterior Cruciate Ligament (PCL) tears. One technique that is currently used for repairing these types of injuries involves surgically reconnecting the torn portions of a damaged ligament. However, this technique is often not possible, especially when the damage to the ligament is extensive. To address situations where the damage to the joint ligaments is severe, another technique commonly performed involves redirecting tendons to provide increased support to a damaged knee. These conventional techniques are not without their shortcomings; in most cases, the repaired joint lacks flexibility and stability.

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The recent utilization of bone/tendon grafts has dramatically improved the results of joint repair in cases of severe trauma. Even in cases of extensive damage to the joint ligaments, orthopedic surgeons have been able to achieve 100 percent range of motion and stability using donor bone/tendon grafts.

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Despite these realized advantages, there have been some difficulties encountered with utilizing bone/tendon grafts. For example, surgical procedures involving transplantation and fixation of these grafts can be tedious and lengthy. Currently, bone/tendon/bone grafts must be specifically shaped for the recipient during surgery, which can require thirty minutes to over an hour of time. Further,

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surgeons must establish a means of attaching the graft, which also takes up valuable surgery time.

Another difficulty associated with using bone/tendon grafts is that there is a limited supply. This can result in a patient having to choose an inferior procedure simply based on the lack of availability of tissue. Accordingly, there is a need in the art for a system that addresses this and the foregoing concerns.

Summary of the Invention

The subject invention concerns a novel bone tendon bone graft (BTB) that facilitates an easier and more efficient surgery for reconstructing ligaments in a joint. One aspect of the subject invention pertains to a BTB that comprises a tendon and two bone blocks positioned at opposite ends of the tendon, wherein the bone blocks are pre-shaped for uniform and consistent alignment into a recipient bone.

In a specific aspect, the subject invention pertains to a bone tendon bone graft useful in orthopedic surgery comprising one or more bone blocks, and a tendon attached to said one or more bone blocks; wherein said one or more bone blocks is cut to provide a groove sufficient to accommodate a fixation screw. Alternatively, the subject invention pertains to a bone tendon bone graft useful in orthopedic surgery comprising one or more bone blocks and a tendon attached to said one or more bone blocks, wherein said one or more bone blocks is pre-shaped into a dowel.

A further aspect of the subject invention pertains to a method of obtaining a plurality of bone tendon bone grafts comprising excising a first bone plug having attached thereto a tendon or ligament; and excising a second bone plug having attached thereto a tendon or ligament; wherein said first bone plug and said second bone plug are derived from contiguous bone stock and overlap such that excision of said first bone plug or said second bone plug forms a groove in the bone plug that is excised subsequent to the other.

In yet another aspect, the subject invention pertains to a method of conducting orthopedic surgery on a human or an animal comprising obtaining a bone tendon bone graft, said graft comprising a tendon or ligament having two ends, and one or more bone blocks attached to said tendon or ligament, wherein at least one of said one or more bone blocks has a groove suitable for accommodating a fixation screw.

An alternative aspect of the invention pertains to an implant comprising a bone block and a tendon, wherein the bone block comprises a groove for accommodating a fixation screw.

Yet a further aspect of the subject invention pertains to a BTB core cutter for harvesting BTB grafts in accordance with the principles of the subject invention.

Further still, another aspect of the subject invention pertains to a BTB obtained from xenogenic sources. Preferred sources include, but are not limited to, porcine, bovine, goat and equine.

These and other advantageous aspects of the subject invention are described in further detail below.

Detailed Description of the Drawings

Figure 1 shows an embodiment of a BTB having a groove with a thread profile disposed thereon.

Figure 2 shows a side view of three different embodiments of BTBs in accordance with the subject invention.

Figure 3 depicts a frontal view of a donor area for harvesting BTBs in accordance with the teachings herein.

Figure 4 is a depiction of another embodiment of the invention illustrating a reconstruction of an injured area through implantation of a BTB in accordance with the teachings herein.

Figure 5 shows a side view of a BTB core cutter of the subject invention designed for harvesting BTB grafts.

Figure 6A shows a close up view of a teeth configuration that is less desired for use with the subject invention.

Figure 6B shows a close up view of a preferred embodiment of the teeth of the embodiment shown in Figure 5.

Figure 7 is a blown up view of the circled region as shown in Figure 5.

Figure 8 is three dimensional side view of a further embodiment of the subject BTB that comprises one block that is tapered on both ends.

Figure 9A is a photograph showing the posterior side of a single porcine Bone Tendon Bone graft traditionally cut and not pre-shaped. The longer bone is the tibia and the shorter bone is the patella. The tendon is also shown.

Figure 9B is a photograph showing the anterior view of the porcine BTB shown in figure 9A. The tibia is on the left and the patella is on the right.

Figure 9C is a side view of the porcine BTB shown in figure 9A to show the thickness of the tendon. The patella is shown on the left and the tendon is shown on the right.

Detailed Disclosure of the Invention

Referring to Figure 1, there is shown an embodiment directed to a BTB **100** comprising a first bone block **110** and a second bone block **120** interconnected by a tendon **130**, wherein each bone block has been pre-shaped into dowels. The term “tendon” as used herein is intended in its broad sense and refers to fibrous connective tissue for use in grafts, such as, but not limited to, tendons, ligaments and demineralized bone. The terms “BTB” or “bone tendon bone graft” as used herein refer to a graft implant that comprises one or more tendon portions and one or more bone portions. The BTB is preferably isolated from the knee of a donor. However, in view of the teachings herein, those skilled in the art will readily appreciate that other areas of the body are suitable, albeit less preferred, for harvesting BTBs according to the subject invention, such as, but not limited to, the Achilles tendon/calcaneus region or shoulder region. In addition to BTBs having a tendon portion derived from naturally occurring tendon or ligament harvested from a donor, other examples of suitable implants would be readily appreciated by those skilled in the art, such as, but not limited to, segmentally demineralized bone (International Pub. No. WO/99/21515). In a more preferred embodiment, one of the bone blocks is derived from the patella while the other is derived from the end of the tibia, and the tendon is derived from the patellar tendon.

To facilitate placement of a fixation screw, the dowels are preferably machined down the length of the bone block to form radius cuts **115**, **125**. The radius cuts **115**, **125** aid in the attachment of the graft to recipient bone because they provide a groove to position a fixation screw, which results in increased surface area at the

contact between the bone block and the screw. The radius cuts **115**, **125** provide the additional advantage of increasing the pull out loads of the bone block, as well as filling of “dead” space in the tunnel.

5 Fixation methods known in the art can be used in accord with the principles of the subject invention, which include, but are not limited to, staples, buttons, screw and washer, interference screws, and self-taping screws. In a preferred embodiment, fixation is accomplished by interference screws and/or self-taping screws. In an even more preferred embodiment, the radius cuts **115**, **125** contain a thread profile **135** that matches the thread profile of the fixation screw, thereby further increasing the
10 stability of fixation.

Referring now to Figure 2, three different embodiments of the subject BTBs are shown. Figure 2A shows an embodiment that comprises a basic configuration of the subject BTBs. Bone blocks **210** and **220** are in a pre-shaped dowel form with no groove thereon, and are connected by tendon **100**. Figure 2B shows another version
15 of the BTB, wherein the bone blocks are pre-shaped into dowels with tapered ends. Bone block **212** is a dowel that has a proximal tapered region **216** in relation to tendon **200**, and bone block **214** is pre-shaped into a dowel that has a distal tapered region **218** in relation to tendon **200**. Figure 2C illustrates a preferred version of the invention, which has a bone block **230** with a proximal tapered region **239** and a
20 groove **238** positioned on the bone block **230**. This version also comprises a second bone block **234** with a distal tapered region and a groove **236** positioned on bone block **234** as well. The embodiments shown in Figures 2B-C are tapered such that implantation into a pre-formed tunnel in recipient bone is preferred to occur in the direction of the arrow (see also Figure 4).

25 Referring to Figure 3, an illustration of a donor area **300** is depicted, wherein three separate grafts **335**, **345**, and **355** are harvested. As shown, the three different grafts individually have at least one bone block **330**, **340**, and **350**. While the sequence of harvesting the grafts is not critical, preferably, graft **335** is excised first, followed by excision of the outside grafts **345**, **355**. Excising graft **335** first results in
30 the automatic cut in the other donor areas, thereby producing a groove in the bone blocks **340**, **350** of the other grafts upon excision. In a preferred embodiment, the donor area is located at the top of the Tibia at the insertion of the patellar tendon **320**.

In an even more preferred embodiment, the donor area extends the length of the patellar tendon to the patella, wherein bone blocks are excised from the patella.

The bone blocks can be extracted with the use of conventional tools and protocols routinely practiced in the art, such as core cutter and hole saws. In a preferred embodiment, the bone blocks can be extracted through the use of a BTB bone cutter according to the teachings further described below.

The extracted bone blocks **330**, **340**, and **350** are generally shaped like a plug or dowel and are preferably further shaped by machining through conventional methods known in the art. In a specific embodiment the dowel is machined into dimensions suitable for various surgical procedures. The machining is preferably conducted on a graduated die, a grinding wheel, a lathe, or machining tools may be specifically designed and adapted for this purpose in view of the teachings herein. Preferred dimensions for the dowels include 8mm, 9mm, 10mm, 11mm, and 12mm in diameter. Reproducibility of the product dimensions is an important feature for the successful use of such grafts in the clinical setting.

In a specific embodiment, the subject invention is directed to a method of repairing an injured cruciate ligament in the knee involving the implantation of a BTB. Figure 4 illustrates this procedure, and shows a femur **400** and tibia **410** having tunnels formed therein, **466** and **462**, respectively, for receiving BTB **430**, which comprises two bone blocks **432** and **434** connected by tendon **433**. To aid in guiding the BTB **430** through tunnel **462**, sutures **460** are optionally engaged to bone block **432**, which allow a surgeon to pull the BTB **430** through tunnel **462** where the sutures **460** can then be removed. Once the BTB **430** is properly situated in tunnels **462** and **466**, the BTB **430** is secured in the recipient bone by interference screws **440**. The interference screws **440** are preferably self tapping and are engaged by rotation in the space between grooves **438** and **436** and the inner walls of tunnels **466** and **462**, respectively. In an even more preferred embodiment, the BTB can be pre-marked with alignment markings. Such markings can be positioned on the BTB to aid the surgeon in visualizing the depth of the BTB in the tunnels formed for receiving the BTB, as well as visualizing bone ligament junctions and rotation of the BTB.

Referring now to Figures 5-7, another embodiment of the subject invention is shown that is directed to a BTB harvesting device, such as core cutter **500** that

comprises a shaft **502** having a first end **503** and a second end **505**. The first end **503** of the shaft **502** preferably has a cavity **501** longitudinally disposed thereon, which is designed for engaging a drill, such as by insertion of a Jacob's chuck attached to a power drill (e.g., Dupuy). The second end **505** of the shaft **502** can be attached to a first end **512** of a hollow cylinder **504**. The second end **514** of the cylinder **504** preferably has teeth **510** disposed thereon. In a preferred embodiment the cylinder has at least one slot **506** disposed on its surface to aid in the removal of the cut graft tissue from the core cutter **500**. The slot **506** also provides a means to wash the graft during the extraction procedure to thereby decrease the chance of frictional burning of the graft. In a preferred embodiment, the shaft **502** is approximately 90 mm in length, the cylinder **504** is approximately 50 mm in length, and the slot **506** is approximately 30 mm in length. In an even more preferred embodiment, the first end of the hollow cylinder **512** has a chamfered portion **522** which angles down to the shaft **502**.

A blown up view of the core cutter teeth **510** is illustrated in Figure 6. It is preferred that the radius of the teeth **A** and rake angle of the teeth **B** (also referred to as a bottom angle) are of appropriate values as to avoid failure (e.g. bending or breaking) of the teeth, as well as undesired damage to the graft. For example, figure 6A shows an unacceptable tooth pattern wherein the radius **A** and bottom angle **B** are too large, resulting in insufficient support structure for the tooth and inevitable failure. According to the subject invention, a core cutter having a diameter of approximately 10-11mm preferably has approximately 14 teeth, with a tooth radius **A** of approximately 20-30 mm (25 mm being more preferred) and a bottom angle **B** of approximately 10-20 degrees (15 degrees being more preferred). For core cutters designed for smaller or larger bone blocks, the foregoing dimensions are preferably maintained, while the number of teeth are appropriately decreased or increased. In a preferred embodiment, the number of teeth are decreased or increased by two for every millimeter below or above, respectively, the 10-11 mm cylinder diameter. For example, a core cutter having a 12 mm cylinder diameter would preferably have about 16 teeth.

A blown up view of an end section (circle shown in Figure 5) of the cylinder **504**, is shown in Figure 7, which illustrates a preferred embodiment of the cylinder **504** wherein the internal diameter (ID) is decreased slightly by adding a relief

thickness **520** to the inner surface of the cylinder **504**. This embodiment provides an additional convenience when using a size gauging device (e.g. ring) for selecting extracted bone blocks that are within desired parameters. For example, the selection of a BTB through a 10 mm sized gauging device would preferably require the BTB to be a slight fraction smaller in diameter than the gauging device, otherwise any insignificant irregularity in the shape of the BTB might cause it to fail to pass through the gauging device. The relief thickness **520** decreases the ID of the cylinder **504**, thereby effectuating this slight modification to the BTB.

Shown in Figure 8 is a further embodiment **800** of the subject BTB that is especially adapted for implantation during knee surgery, wherein the implantation and securement of the BTB is bi-directional. BTB embodiment **800** comprises one bone block portion **810** and one tendon portion **820**. A preferred area from which embodiment **800** is harvested would be the heel, thigh, or shoulder. More preferably, the area from which embodiment **800** is harvested is the heel or thigh, whereby tendon portion **820** is derived from an Achilles tendon or quadriceps tendon of a donor. The bone block portion **810** comprises two ends **812** and **814** which both comprise a tapered region **816** and **818**, respectively. The presence of the two tapered regions **812** and **814** allows for the BTB embodiment **800** to be inserted and secured bi-directionally, which means, for example, implantation in either the tibial **462** or femoral **466** tunnels as discussed above in reference to the method diagrammed in Figure 4. Of course, the site of implantation could be approached from a superior point of entry, i.e., establishing a through-tunnel in the femur as opposed to the tibia; BTB embodiment **800** would be suitable for securement in either tunnels in such alternative procedure as well. Further, the bone block **810** can be provided with a groove **850** to aid in the securement of the implant. In addition, during implantation, it may be desirable to have a means for manipulating the implant, such as by sutures or graft insertion tools. Accordingly, BTB embodiment **800** is provided with preformed graft manipulation holes **852** and **854** for receiving a suture and/or graft insertion tools. By way of example of illustrating the orientation of the graft manipulation holes, holes **852** and **854** are shown as being vertical or horizontal, respectively, to the axis of the bone block **810**. The preformed graft manipulation holes can be made by conventional methods, such as by drilling. Appropriate tools

for insertion into preformed holes **852** and **854** will easily be appreciated by those skilled in the art. Preferably, the graft insertion tool(s) used comprise an end having a shape and size suitable for insertion into the graft manipulation holes.

5 A BTB obtained from a pig knee according to the disclosed method is shown in figure 9A, 9B and 9C. The BTB is traditionally cut and not pre-shaped. Figure 9A shows a posterior view of the BTB graft generally indicated at **900** comprising a section of tibia bone **901** bone, and a section of patella bone **902** connected together by a patella tendon **903**. Figure 9B shows the same graft from an anterior perspective showing the tibia bone **901**, patella bone **902** and tendon **903**. Figure 9C is a picture of
10 the BTB of figure 9A from the side to demonstrate the thickness of the tendon **903** between the tibia bone **901** and patella bone **902**.

Those skilled in the art will appreciate that the graft may be an autograft, allograft, or xenograft. Xenograft implants may further require treatments to minimize the level of antigenic agents and/or potentially pathogenic agents present in
15 the graft. Techniques now known, or those, which are later developed, for preparing tissue such that it is suitable for and not rejected by the recipient are incorporated herein. In cases where the graft is an allograft or xenograft, a donor is preferably screened for a wide variety of communicable diseases and pathogens, including
20 human immunodeficiency virus, cytomegalovirus hepatitis B, hepatitis C and several other pathogens. These tests may be conducted by any of a number of means conventional in the art, including, but not limited to, ELISA assays, PCR assays, or hemagglutination. Such testing follows the requirements of the following associations: (a) American Association of Tissue Banks. Technical Manual for Tissue Banking, Technical Manual-Musculoskeletal Tissues, pages M19-M20; (b) The Food
25 and Drug Administration, Interim Rule, Federal Register, Vol. 58, No. 238, Tuesday, December 14, Rules and Regulations, 65517, D. Infectious Disease Testing and Donor Screening; (c) MMWR, Vol.43, No. RR-8, Guidelines for Preventing Transmission of Human Immunodeficiency Virus Through Transplantation of Human Tissue and Organs, pages 4-7; (d) Florida Administrative Weekly, Vol. 10, No.34,
30 August 21, 1992, 59A-1.001-014, 59A-1.005(12)(c), F.A.C., (12)(a)-(h), 59A-1.005(15, F.A.C., (4) (a)-(8). In addition to a battery of standard biochemical assays, the donor, or their next of kin can be interviewed to ascertain whether the donor

engaged in any of a number of high risk behaviors such as having multiple sexual partners, suffering from hemophilia, engaging in intravenous drug use etc. Where allogenic and/or xenogenic sources are used, the grafts are preferably treated by techniques described in WO/0009037 and WO/01/08715. Once a donor has been ascertained to be acceptable, the tissue for obtention of the BTBs as described above are recovered and cleaned.

The present invention provides a source for obtaining a quantity of BTBs sufficient to meet the increasing demand for BTBs that heretofore has not been possible through use of human grafts alone. Furthermore, while Applicants have discovered that the anatomical status of non-human knees (e.g., porcine) provide a viable alternative source for procuring BTBs. While the procurement of BTBs from porcine sources is specifically exemplified, it is understood to those skilled in the art, in view of the teachings herein, that other xenograft sources can be used as well including, but not limited to, bovine, equine and other ruminant animals.

The teachings of all patents and publications cited throughout this specification are incorporated by reference in their entirety to the extent not inconsistent with the teachings herein.

It should be understood that the examples and embodiments described herein are for illustrative purposes only and that various modifications or changes in light thereof will be suggested to persons skilled in the art and are to be included within the spirit and purview of this application and the scope of the appended claims.

Example 1: Procedure for harvesting of crude BTB for Patellar tendon Tibial Donor

A BTB was harvested according to the following procedure:

1. Using blunt and sharp dissection remove the three layers of connective tissue from the anterior portion of the tendon.

2. Using scalpel or scissors cut along the medial and lateral borders of the tendon. Use the scissors to bluntly dissect under the tendon to separate it from the fat layer.

3. Cut around the Patellar block to separate it from the proximal tibia and distal femur. Leave approximately 4cm of quadriceps tendon attached to the patellar if

required. If no quadriceps tendon attachment is specified then remove quadriceps from patellar completely using sharp dissection.

5 4. Pull tendon away from capsule and remove all excess adipose tissue to the point of tibial insertion.

10 5. With a saw make a transverse cut through approximately the tibial tuberosity about 30mm from the tendon insertion point. Make a similar cut about 5mm proximal to the insertion point, which will remove the tibial plateau.

6. With a saw, cut and square the sides of the tibia bone block even with the tendon.

15 7. With a saw cut and square the patella block on three sides (if quadriceps tendon is still attached square off only the medial and lateral sides).

8. Remove all extraneous soft tissue and cartilage from the patella, tibial tuberosity and tendon.

20 9. To hemisect the patellar tendon use a scalpel to divide the tendon into a medial half and a lateral half. Each half should be 14mm or greater unless otherwise specified.

25 10. Using a saw, split the patella block and the tibia block in half following the same medial/lateral line used to split the tendon.

11. Thoroughly lavage the bone blocks with sterile water or saline.

30 Example 2: Procedure for forming Patellar Tendons with preshaped dowels for Patellar tendon Tibial Donor

A BTB was harvested according to the following procedure:

35 1. Using blunt and sharp dissection remove the three layers of connective tissue from the anterior portion of the tendon.

2. Using a scalpel or scissors cut along the medial and lateral borders of the tendon to separate it from the fat layer.

40 3. Cut around the Patellar block to separate it from the proximal tibia and distal femur.

45 4. Pull tendon away from capsule and remove all excess adipose tissue to the point of tibial insertion.

5. With a saw make a transverse cut through the tibial tuberosity about 30mm from the tendon insertion point. Make a similar cut just proximal to the insertion

point removing the tibial plateau. Make another cut across the coronal plane 20-30 mm posterior from the insertion point.

5 6. With a saw square the sides of the tibia bone block.

7. With a saw cut and square the patella block on the three sides.

10 8. Attach a vice to the tabletop. Place the tibia bone block in the vice so that it holds it along the proximal and distal sides. The distal side of the bone block should be facing the processor with the tendon going away from them. Tighten the vice so that it holds the bone securely but does not crush it.

15 9. Attach a Jacob's chuck to a drill and insert the appropriate size cutter. Tighten the chuck with the chuck key. Note: At least two plugs should be cut from each bone block.

20 10. Position the cutter against the bone block so the teeth of the cutter will skim just over the top of the tendon without catching the tendon. Position the cutter so that the maximum attachment is obtained throughout the length of the bone plug.

11. Turn drill on and begin drilling the plug. When the cutter nears the end of the plug, slow the drill until the cutter just breaks through the proximal end of the bone block. Remove the plug from the cutter and drill without damaging the tendon.

25 12. Repeat steps 10 and 11 for the second plug.

13. Using scissors or a scalpel hemisect the tendon into medial and lateral halves.

30 14. Remove the excess bone from the table vice and place the patella bone block into the vice so that it holds it along the medial and lateral sides of the block. The proximal side of the patella should be facing the processor with the tendon going away from them. Tighten the vice so that it holds the bone block securely but does not crush it.

35 15. Repeat steps 10 and 11 for both plugs.

40 16. When the plugs are completed, remove the excess patella bone from the vice and detach the vice from the table.

17. Remove the cutter from the Jacob's chuck and place a 1.5mm drill bit into the chuck. Tighten with the chuck key.

45 18. Using a saw, cut each plug to approximately 30mm in length (no less than 25mm)

5 19. Using the Arthrex clamp, place the plug into it with the end of the plug flush with the end of the clamp. Position the plug in the anterior/posterior position. Using the first guide hole nearest the flush end of the plug, drill a hole through the plug with the 1.5mm drill bit. Turn the plug 180 degrees so that it is positioned in the medial/lateral position. Use the second guide hole from the flush end of the plug to drill a second hole through the plug.

20. Repeat step 19 for all bone plugs.

10 21. Using a sizing apparatus insert each bone plug into the appropriate size gauge. The entire BTB should slide completely through easily. Trim if necessary.

22. Thoroughly lavage bone plugs with sterile water or saline.

15 Example 3: Production of Porcine BTB

A tissue sample was harvested from a pig knee to form a traditionally shaped BTB shown in figures 9A, 9B and 9C according to the above disclosed method. The graft measured 65mm (l) x 14mm (w), with a total length of 131mm and thickness of 6mm. The tibia block measured 35mm (l) x 16mm (w) x 12mm (h) and the patellar block measured 32mm (l) x 16mm (w) x 17mm (h). The graft looked similar to a human BTB graft, and had a very dense, cancellous bone on the patella and tibia.

25 Example 4: Load To Failure Data For Two Porcine Grafts:

Two porcine BTBs were harvested and pre-shaped according to the disclosed method from pig knees for testing of maximum strength. Specimen 1 measured 79mm (l) x 11mm (w), and was 4.5 mm thick. The tibia bone block measured 21mm (l) x 9.5mm (w) x 9.5mm (h) and the patella bone block measured 3.6mm(l) x 9.6(w) x 9.5 mm (h). The graft failed at the tendon at maximum load of 1055N. Specimen 2 measured 63mm (l) x 13 mm (w), and was 6.0 mm thick. The tibial bone block measured 26mm(l) x 9.6mm(w) x 9.5mm (h), while the patellar bone block measured 29mm(l) x 9.7mm (w) x 9.5mm (h). The graft failed at a maximum load of 1187 N.

ClaimsWhat is claimed is:

1. A Xenograft bone tendon bone graft useful in orthopedic surgery
5 comprising one or more bone blocks and a tendon attached to said one or more bone
blocks, wherein said one or more bone blocks is cut to provide a groove sufficient to
accommodate a fixation screw.

2. The graft of claim 1, wherein said graft is obtained from porcine, bovine,
10 equine, goat and other ruminant sources.

3. A xenograft bone tendon bone graft useful in orthopedic surgery comprising
one or more bone blocks and a tendon attached to said one or more bone blocks.

4. The xenograft bone tendon bone graft of claim 3, wherein said one or more
15 bone blocks is shaped into a dowel.

5. The xenograft bone tendon bone graft of claim 4, wherein said one or more
bone blocks are 9mm, 10mm, 11mm, or 12 mm in size.

6. The xenograft bone tendon bone graft of claim 3, wherein said bone tendon
bone graft is obtained from porcine, bovine, equine or goat sources.

7. The xenograft bone tendon bone graft of claim 3, wherein said one or more
20 bone blocks is cut to provide a groove sufficient to accommodate a fixation screw.

8. The porcine bone tendon bone graft of claim 7, wherein said groove is a
radius cut extending the length of the bone block.

9. The xenograft bone tendon bone graft of claim 7, wherein said bone block
25 has a thread profile positioned on its surface in said groove.

10. The xenograft bone tendon bone graft of claim 3, wherein said tendon has
a first end and a second end, and wherein said one or more bone blocks comprises a

first bone block attached to said first end and a second bone block attached to said second end.

11. The xenograft bone tendon bone graft of claim 8, wherein said first bone block is derived from a patella, said second bone block is derived from a tibia, and said tendon is derived from a patellar tendon.

12. A method of obtaining a plurality of porcine bone tendon bone grafts comprising:

- a). excising a first bone plug having attached thereto a tendon; and
 - b). excising a second bone plug having attached thereto a tendon,
- wherein said first bone plug and said second bone plug are contiguous and overlap such that excision of said first bone plug or said second bone plug forms a groove in the bone plug that is excised subsequent to the other.

13. The method of claim 12, wherein excision is accomplished by a core drill.

14. The method of claim 12, wherein said first porcine bone plug is obtained from the group of bones consisting of patella, femur, and tibia.

15. A method of obtaining a plurality of bone tendon bone grafts comprising:

- a). excising a first bone plug from a first bone, wherein said first bone plug has a tendon attached thereto;
- b). excising a second bone plug from a second bone, wherein said second bone plug is attached to said tendon;
- c). excising a third bone plug from said first bone, wherein said first bone plug and said third bone plug are contiguous and overlap such that excision of said first bone plug or said third bone plug forms a groove in the bone plug that is excised subsequent to the other.

16. The method of claim 15, wherein excision is accomplished by a core drill.

17. The method of claim 15, wherein said first bone is selected from the group bones consisting of patella, femur and tibia.

5 18. The method of claim 15, wherein said second bone is selected from the group of bones consisting of patella, femur, and tibia.

10 19. A method of conducting orthopedic surgery on an animal comprising: obtaining a porcine bone tendon bone graft, said graft comprising a tendon having two ends, and one or more bone blocks attached to said tendon, wherein at least one of said one or more bone blocks has a groove suitable for accommodating a fixation screw.

20. The method of claim 19 further comprising affixing said one or more bone blocks to one or more bones of said animal.

15 21. The method of claim 19 wherein said one or more bones of said animal are selected from the group of bones consisting of patella, femur and tibia.

22. The method of claim 19 wherein said one or more bone blocks is pre-shaped into a dowel.

23. The method of claim 19 wherein said one or more bone blocks are of a size selected from the group consisting of 9mm, 10mm, 11mm, and 12mm.

20 24. The method of claim 19 wherein two of said one or more bone blocks are different in size.

25. A method of conducting orthopedic surgery on an animal comprising:

obtaining a bone tendon bone graft, said graft comprising a tendon having two ends and one or more bone blocks attached to said tendon, wherein at least one of said one or more bone blocks is pre-shaped into a dowel.

5

26. The method of claim 25 wherein said orthopedic surgery is a repair or replacement of an Anterior Cruciate Ligament or Posterior Cruciate Ligament.

27. A bone tendon bone graft useful in orthopedic surgery comprising one or more bone blocks and a tendon attached to said one or more bone blocks, wherein said one or more bone blocks is pre-shaped into a dowel.

10

28. The bone tendon bone graft of claim 27, wherein said graft is obtained from porcine, bovine, equine or goat sources.

29. A bone tendon bone graft produced by the method of claim 12

30. A bone tendon bone graft produced by the method of claim 15.

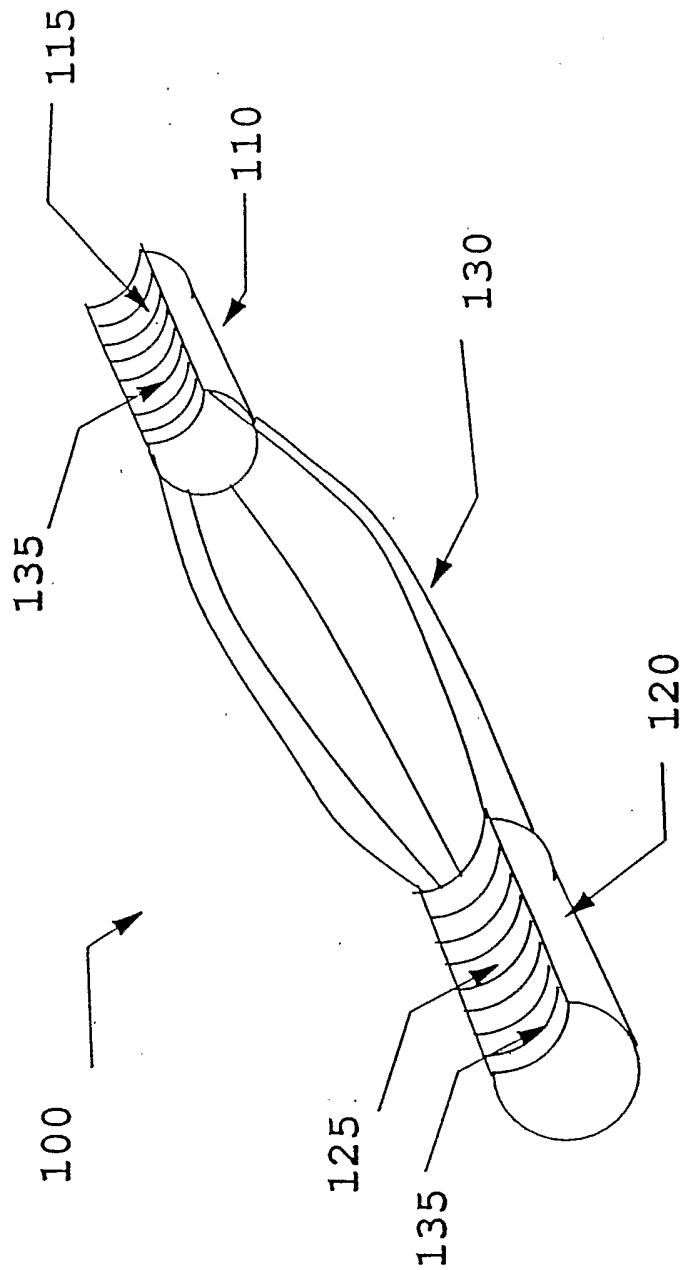


FIGURE 1

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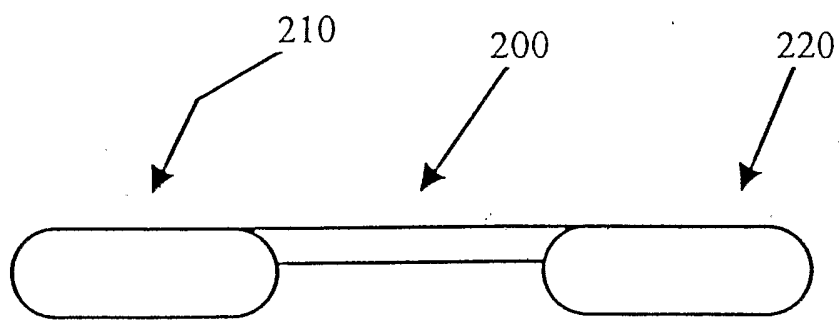


Figure 2A

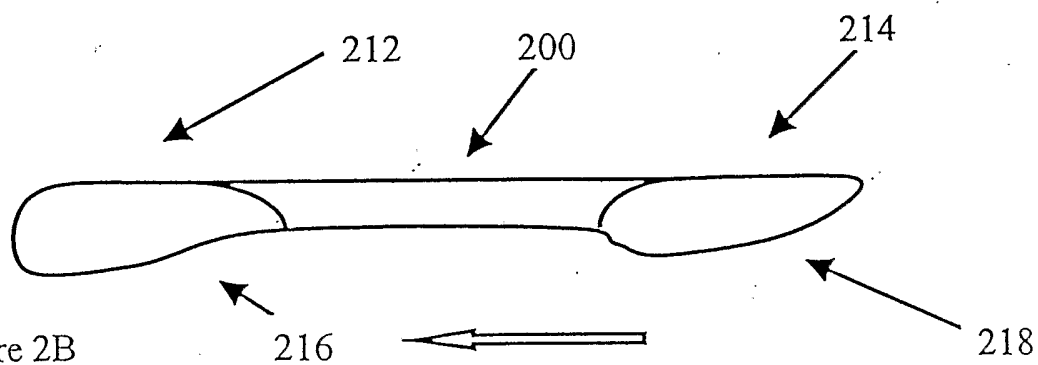


Figure 2B

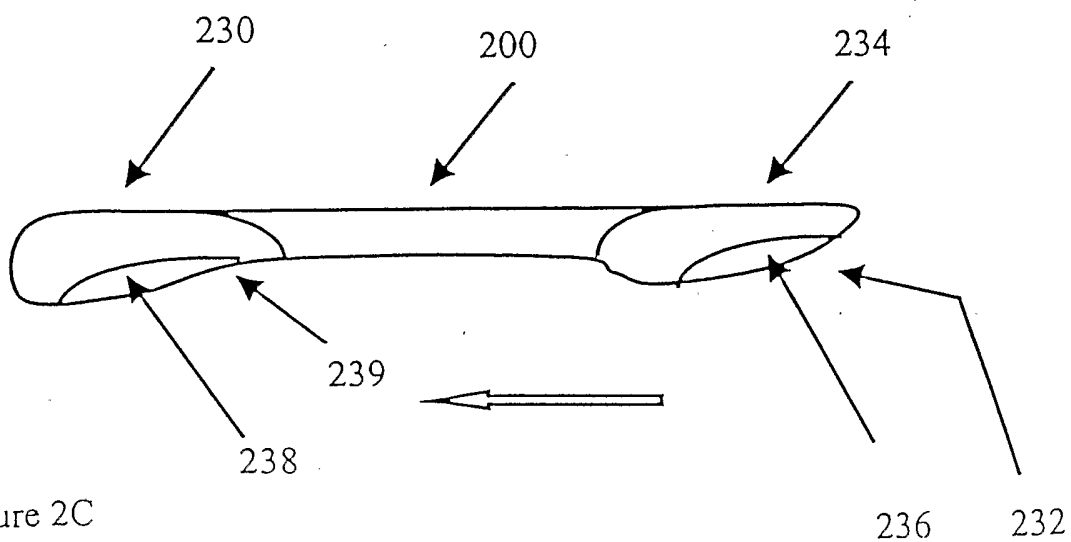


Figure 2C

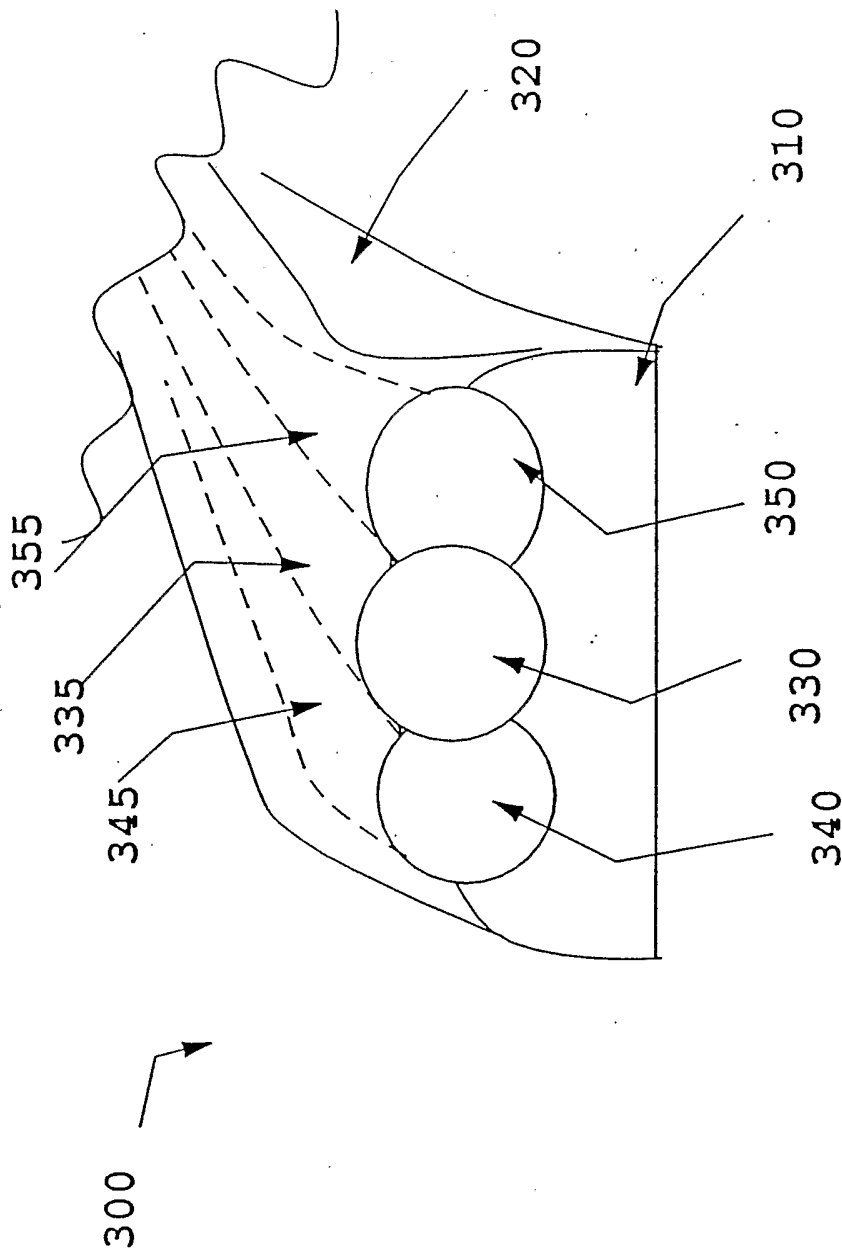


FIGURE 3

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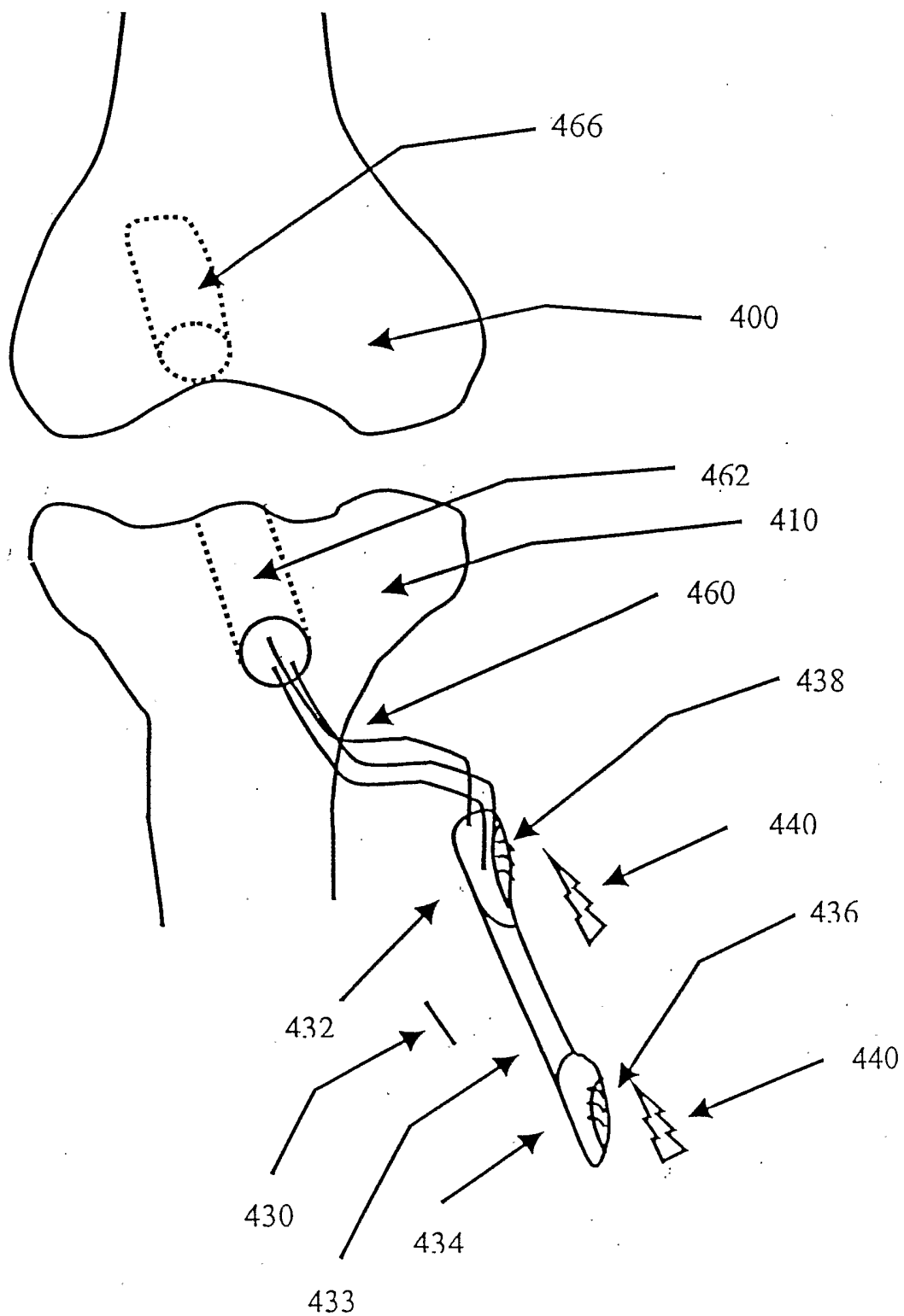


Figure 4

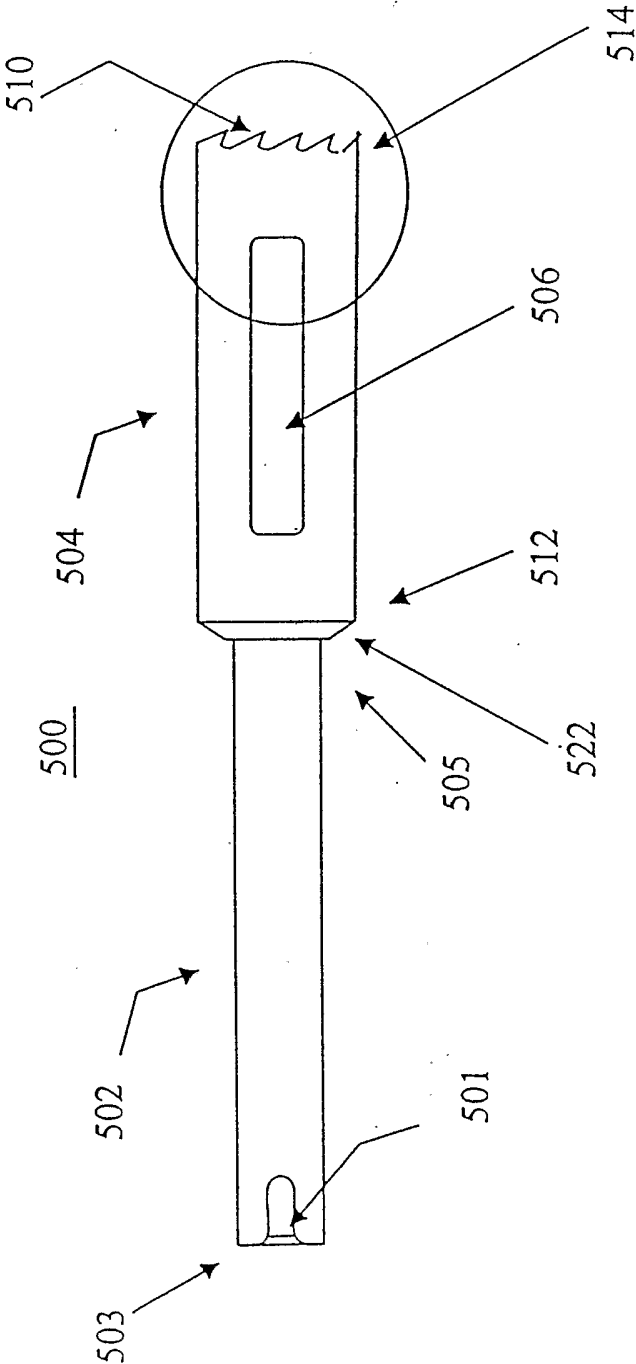


Figure 5

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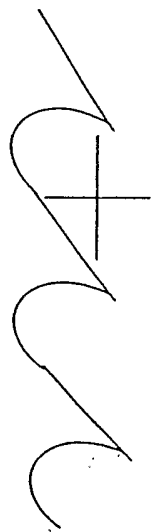


Figure 6A

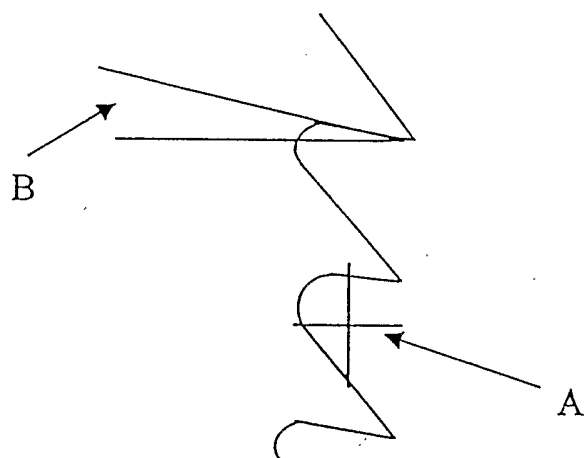


Figure 6B

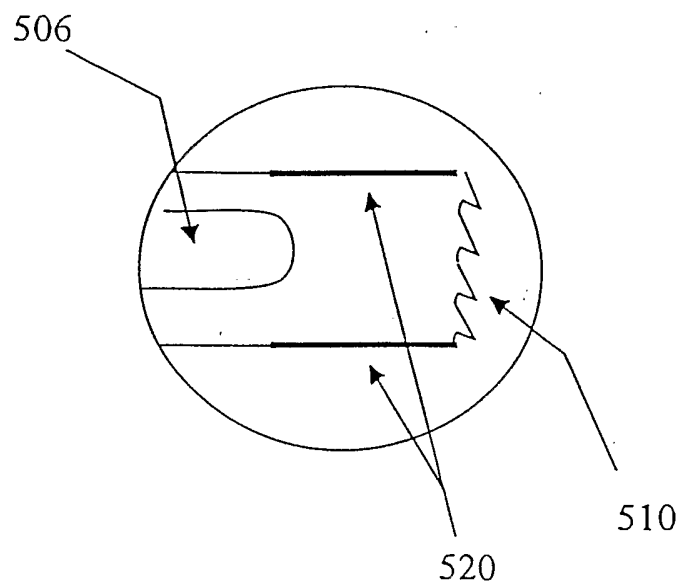


Figure 7

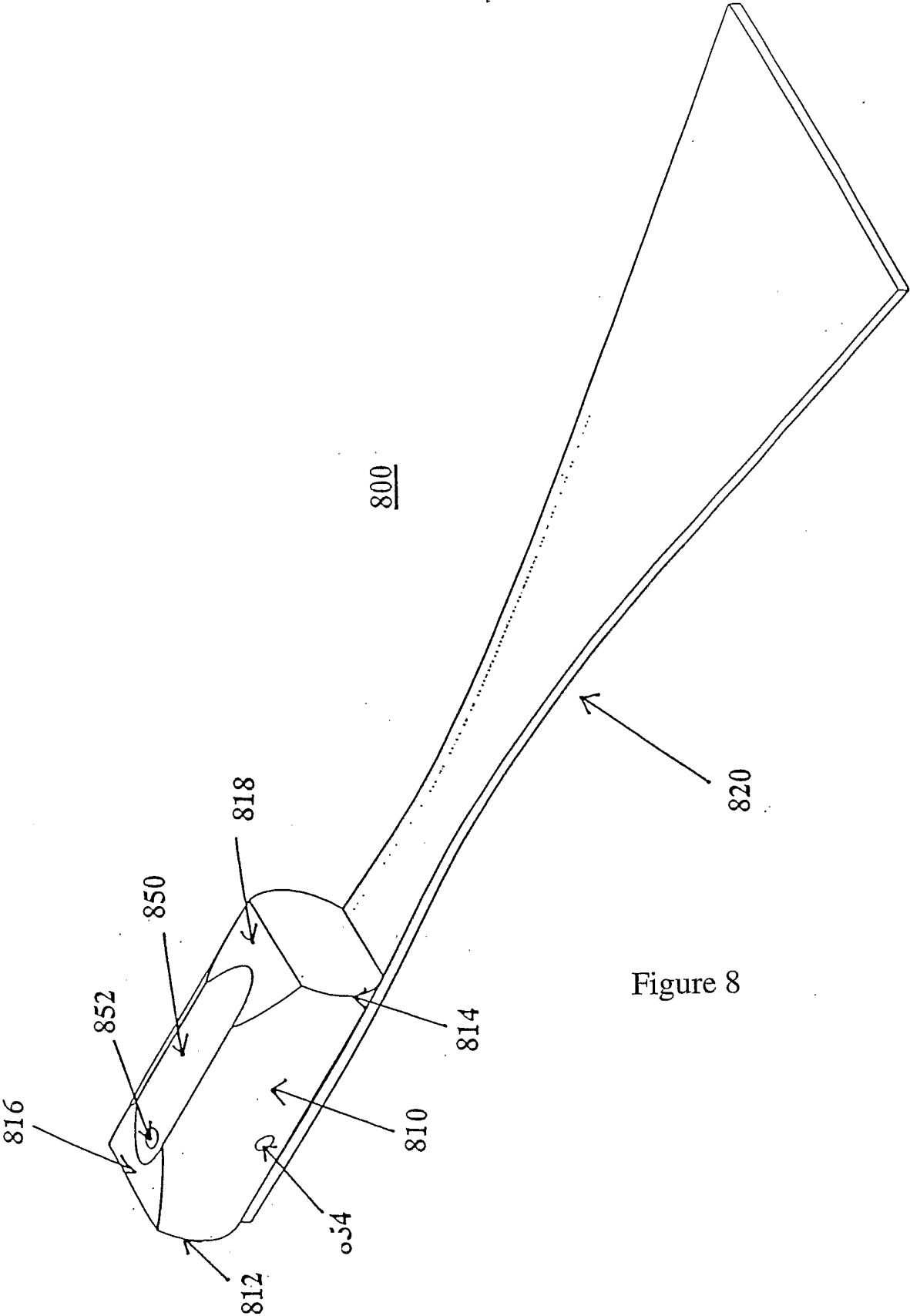


Figure 8

900

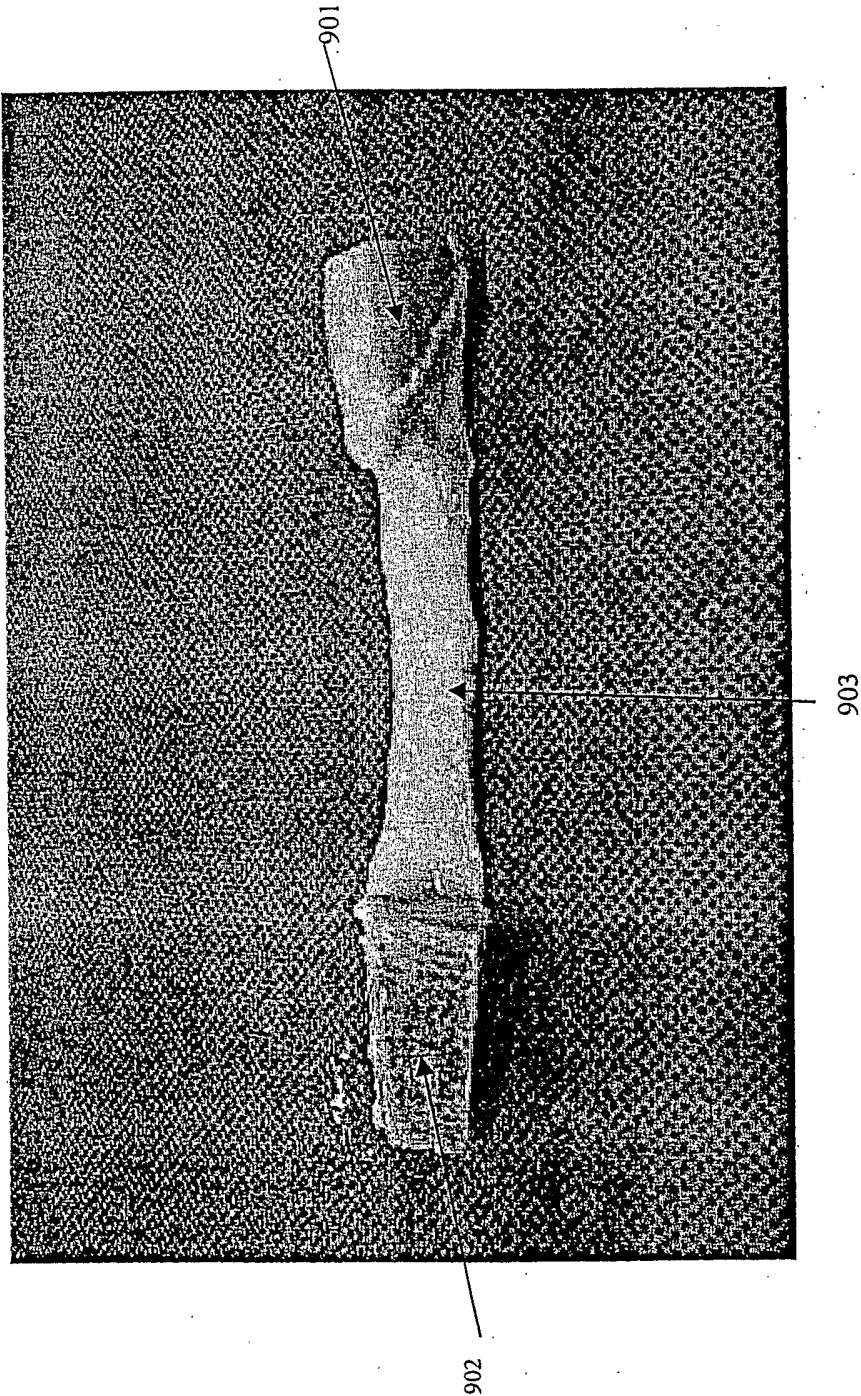


FIG. 9A

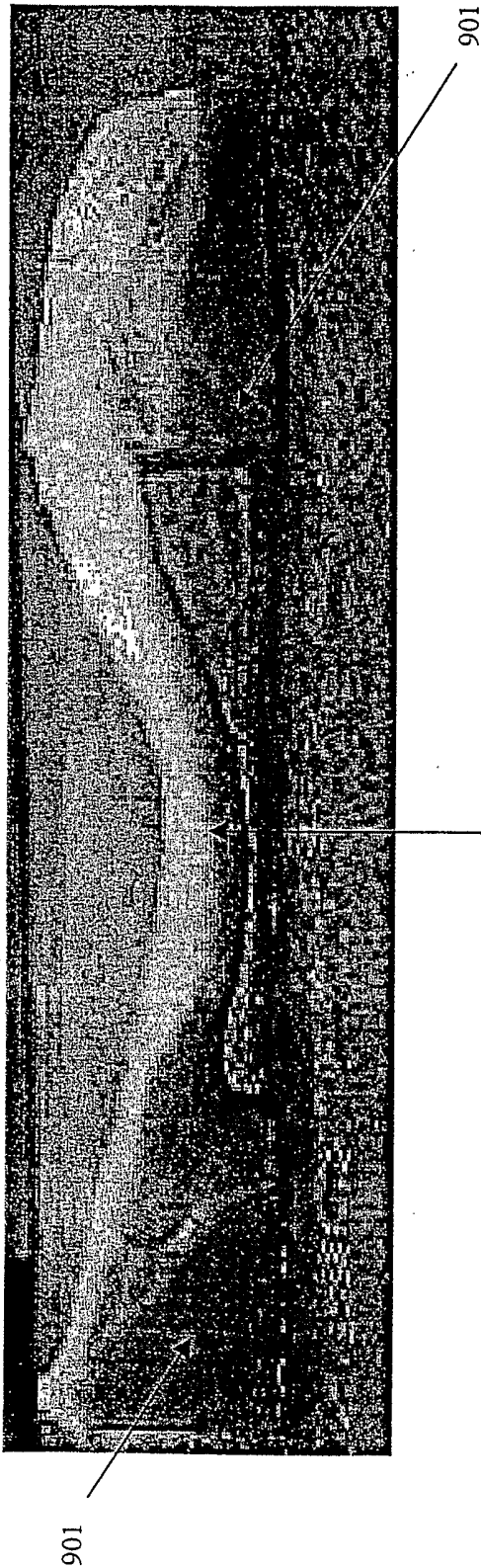


FIG. 9B

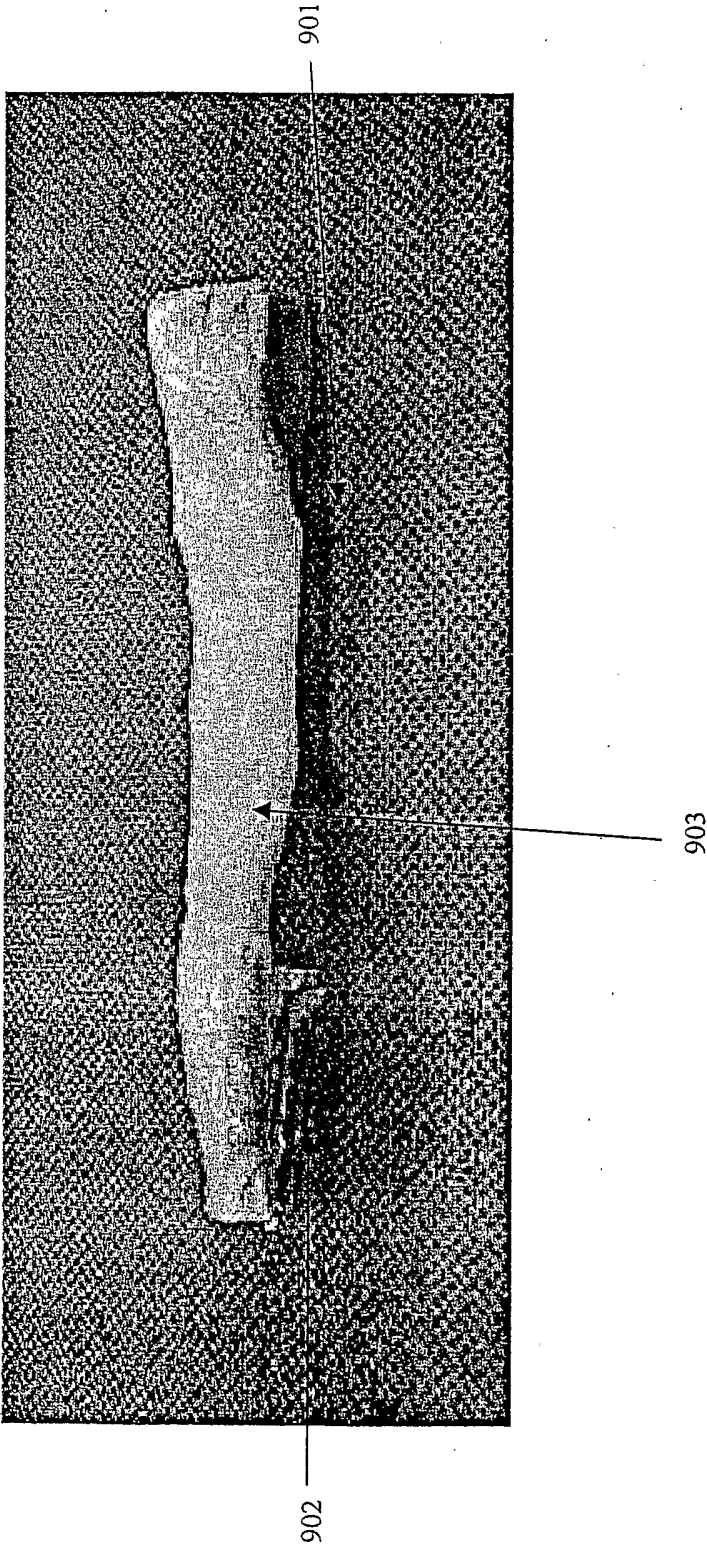


FIG 9C