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(54) **TORCH HAVING A ROTATABLE SAFETY CAP**

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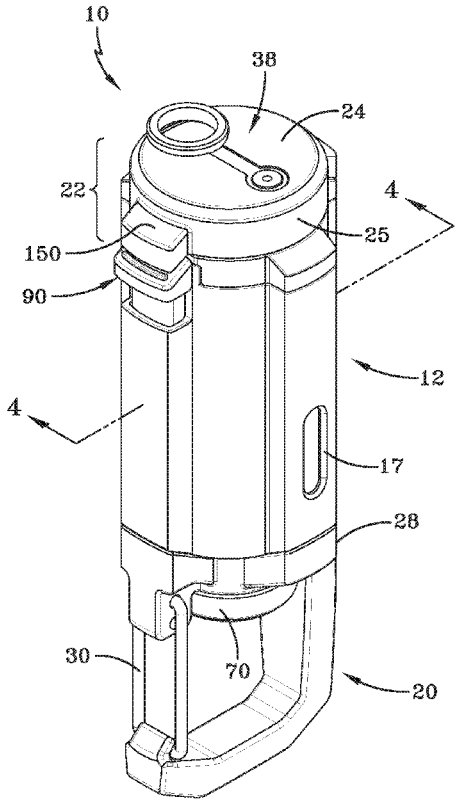
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F23D 14/46	(2006.01)
F23Q 2/28	(2006.01)

(52) **U.S. Cl.**

CPC ***F23Q 2/164*** (2013.01); ***F23Q 2/287*** (2013.01); ***F23D 14/465*** (2013.01)

(57) **ABSTRACT**

A torch includes a body, a fuel tank and a microjet burner. The torch also includes an ignition button that is movable relative to the body between an upper position and a depressed position, and a cap assembly, which includes a lower cap and a safety cap rotatably coupled with the lower cap. The safety cap includes an ignition button guard, defines a flame portal, and is rotatable between a closed position and an armed position. When the safety cap is in the closed position, the ignition button guard is aligned with the ignition button and inhibits access to the ignition button, and the safety cap covers the microjet burner. When the safety cap is in the armed position, the flame portal is aligned with the microjet burner, and the ignition button guard is misaligned with the ignition button, and access to the ignition button is unobstructed.



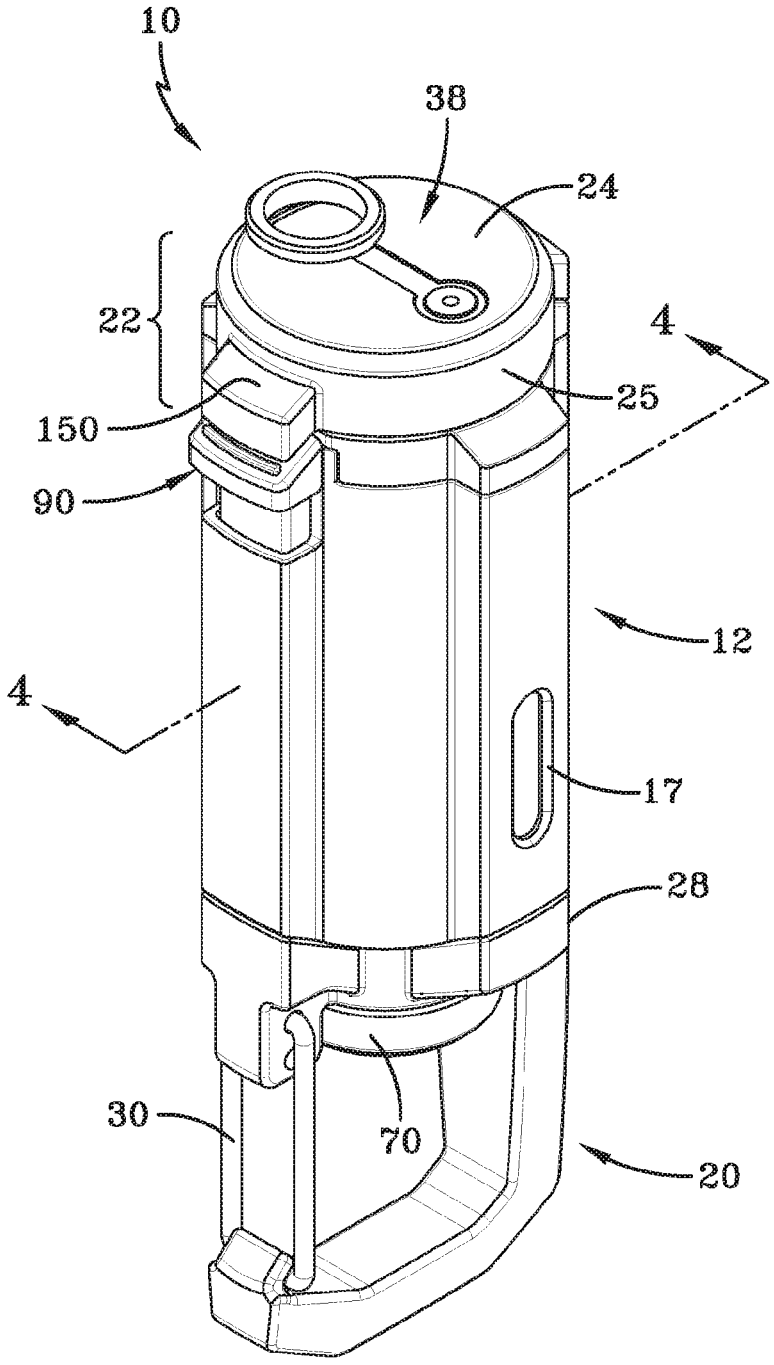


FIG-1

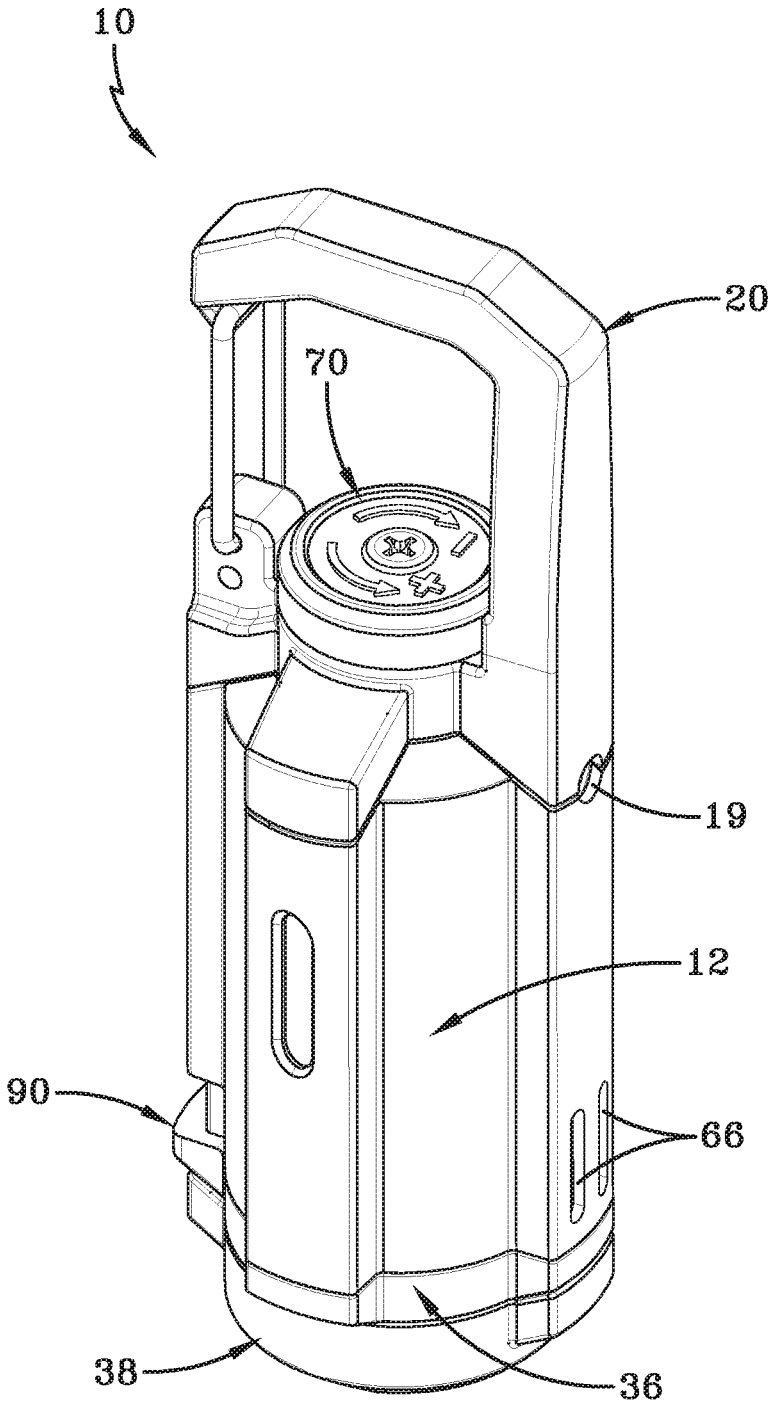


FIG-2

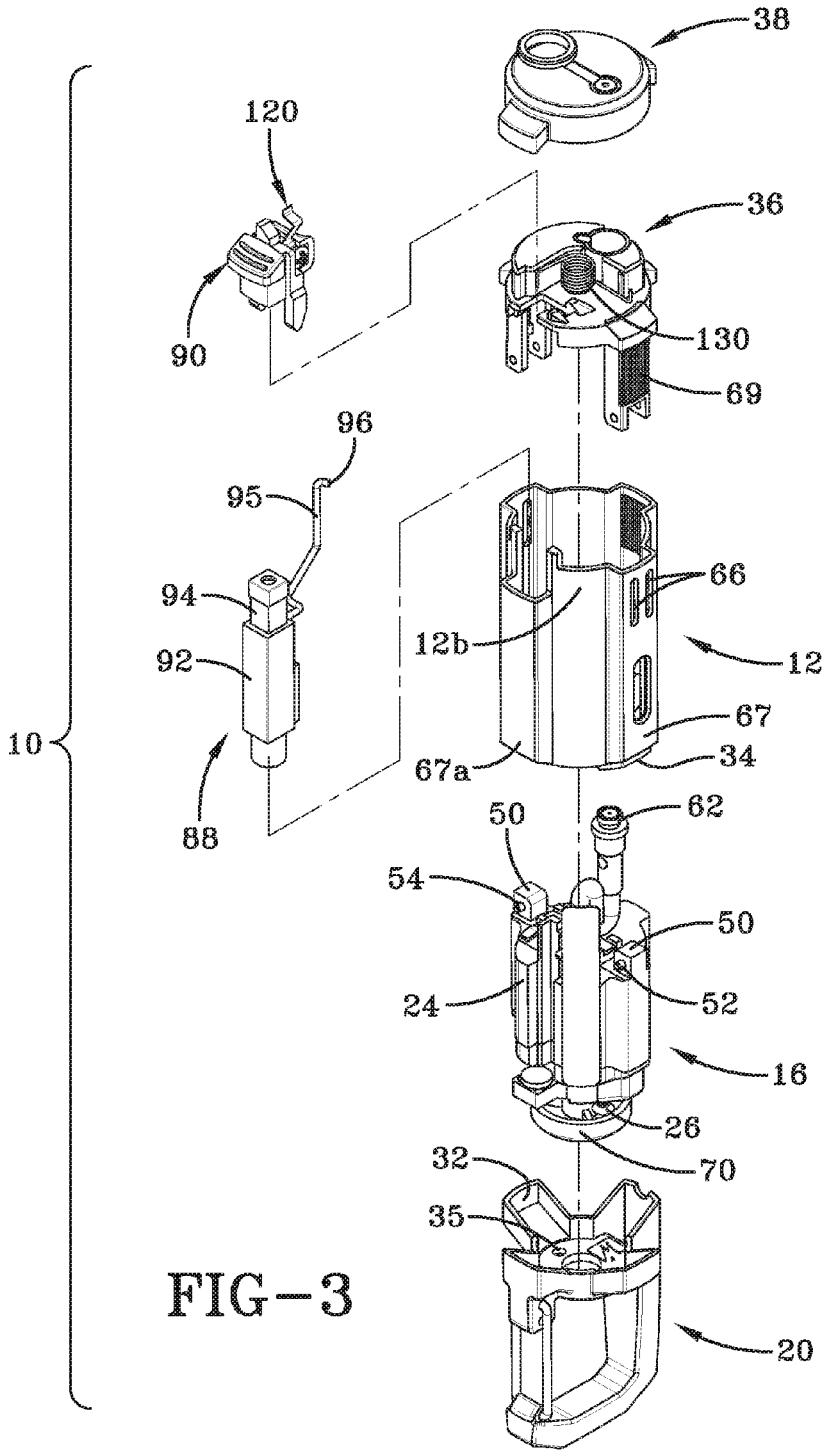
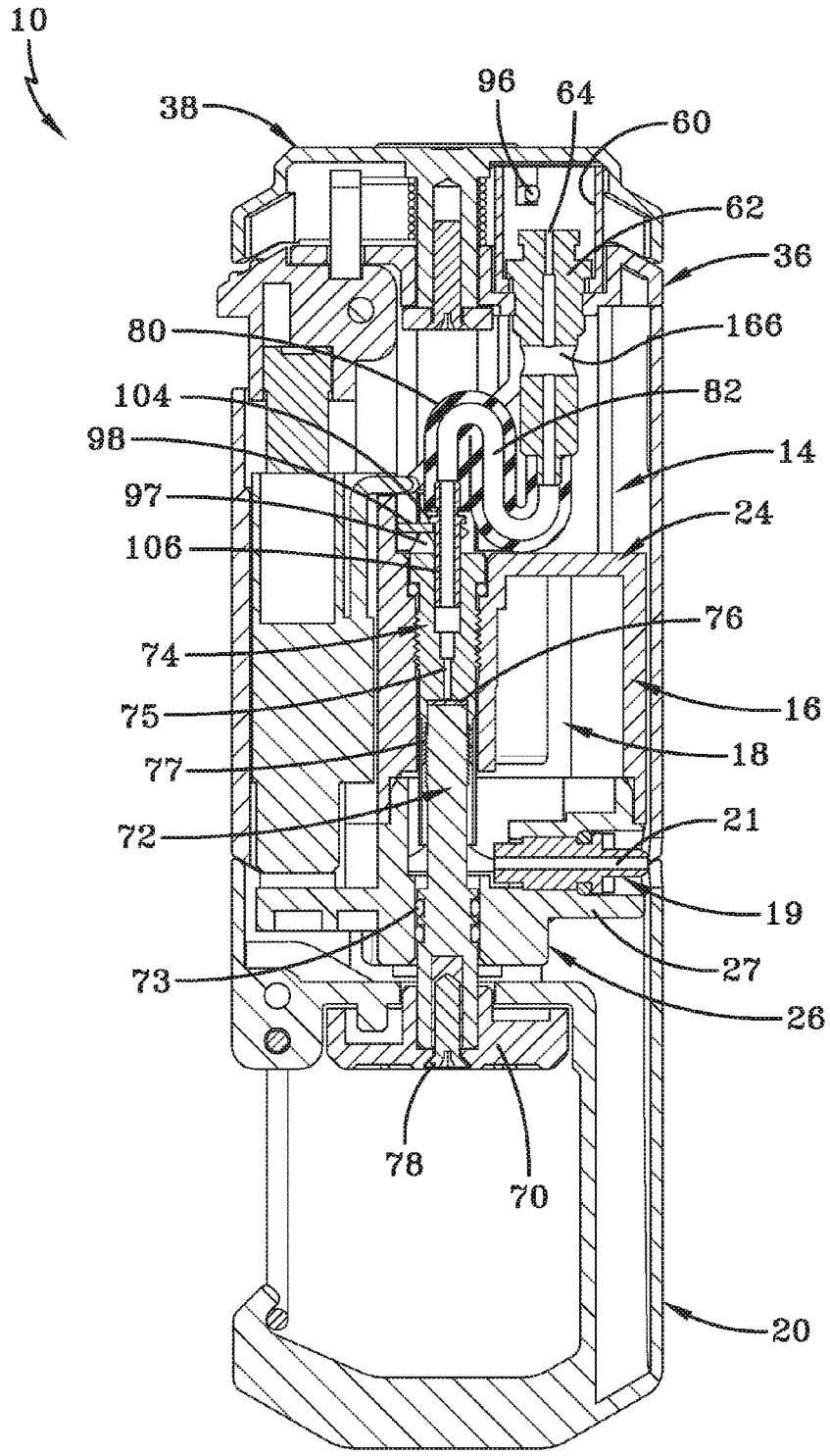
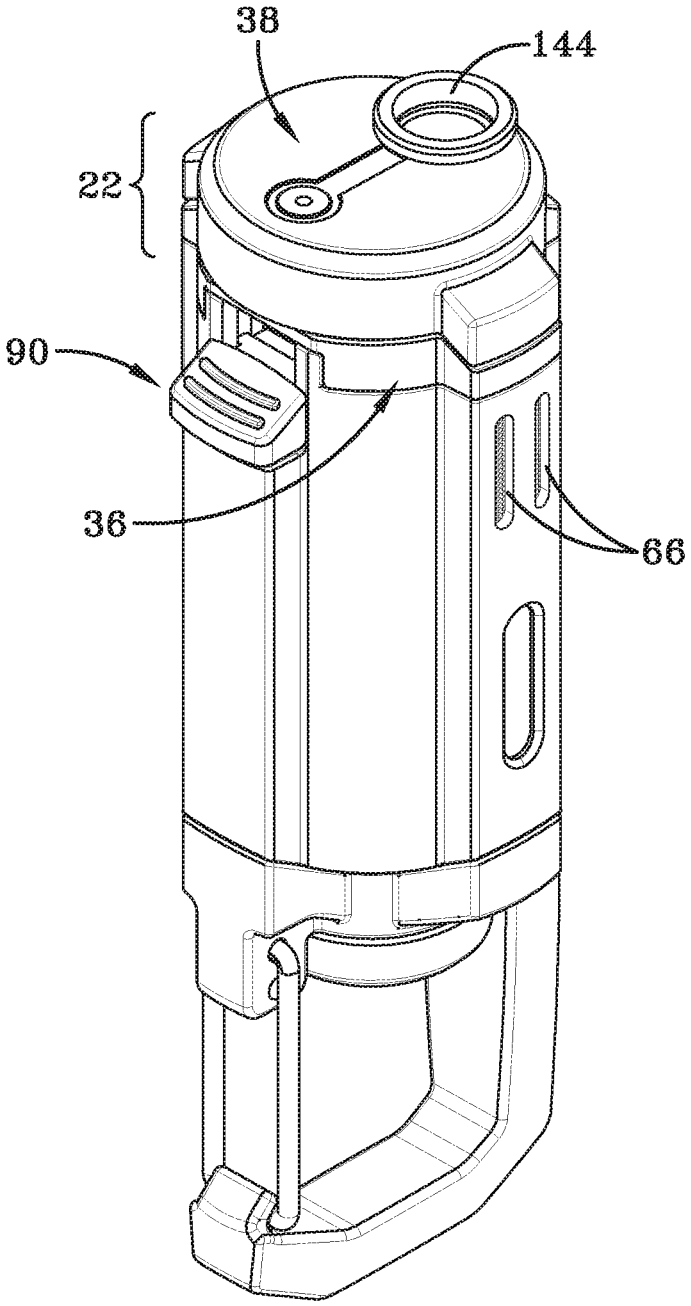

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FIG-3


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FIG–4



FIG—5

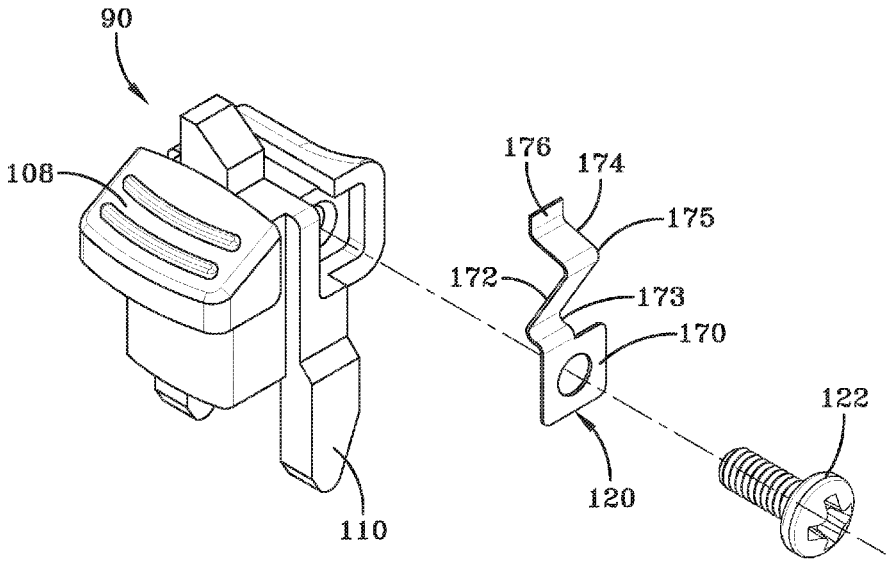


FIG-6

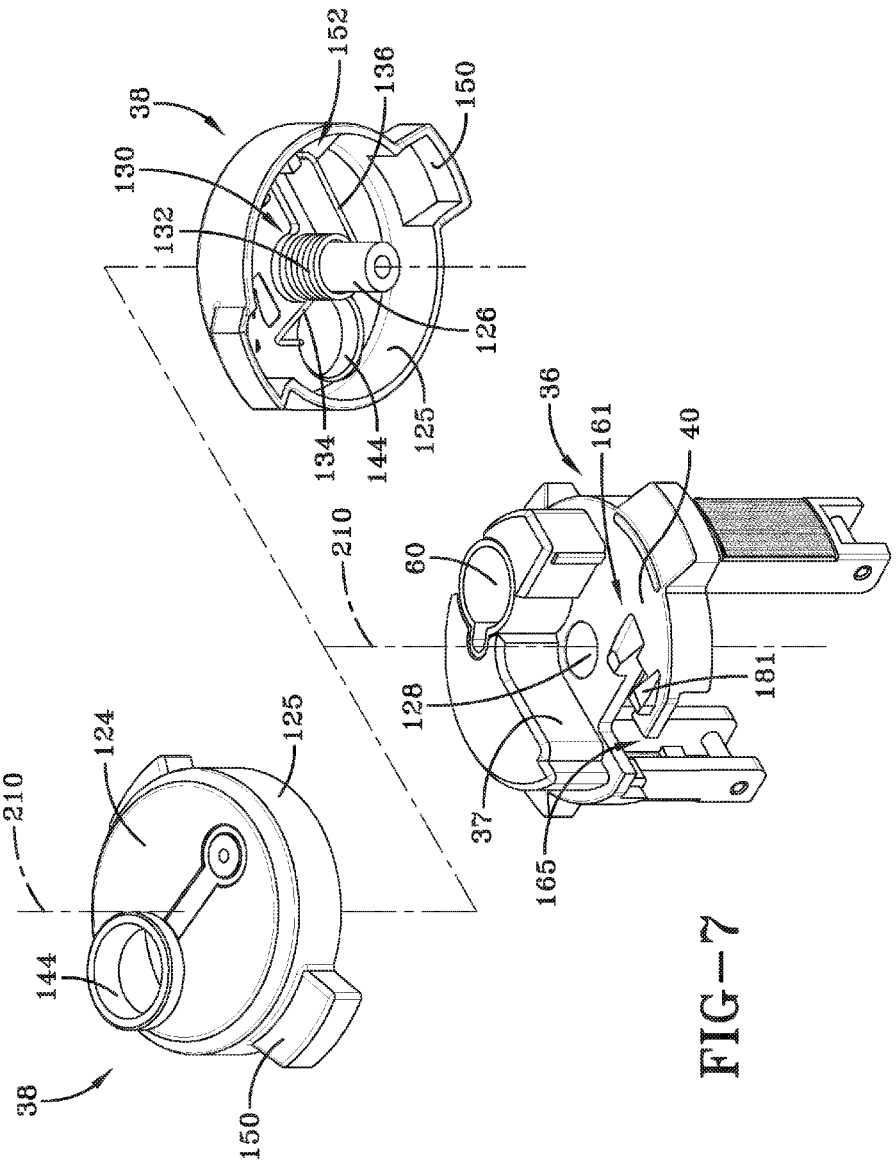

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FIG-7

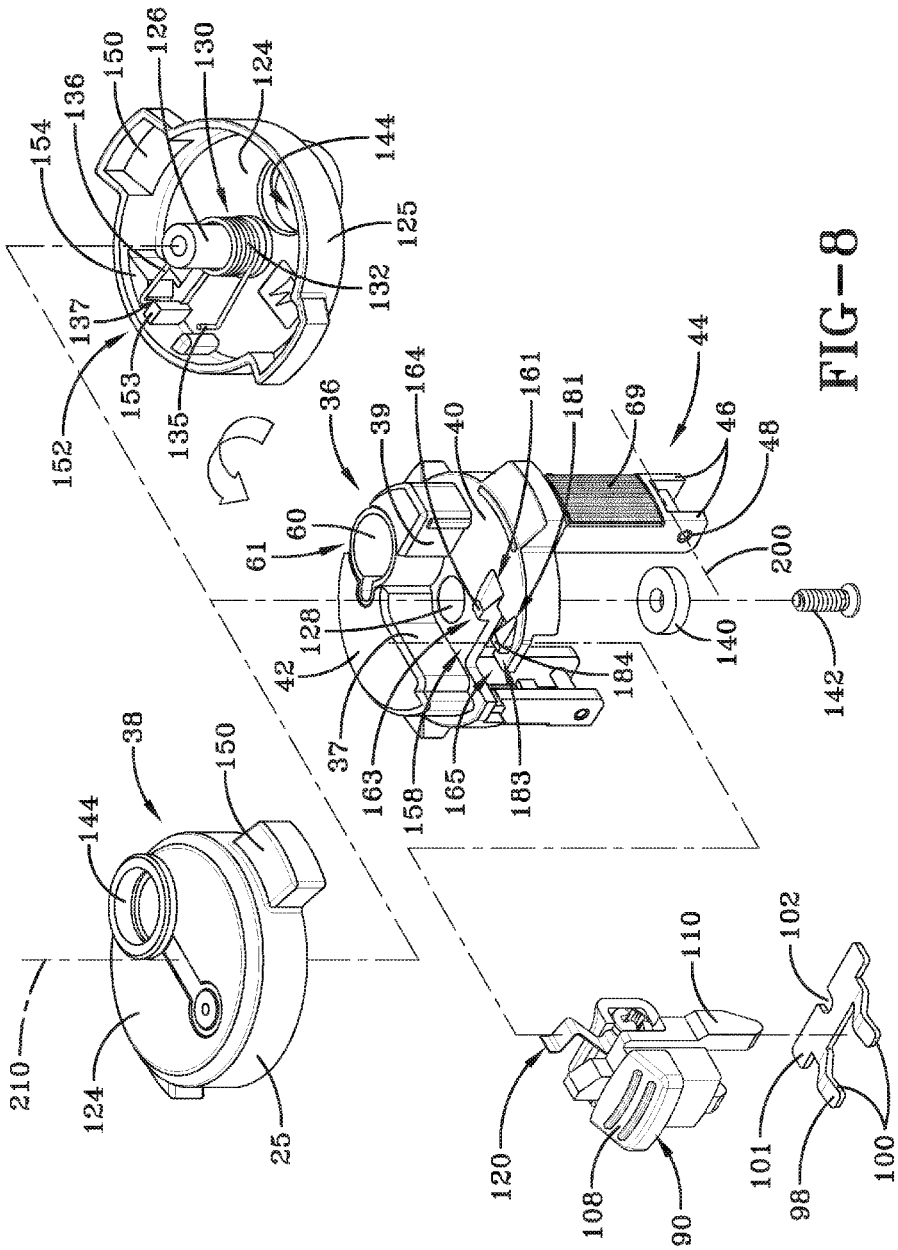

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FIG-8

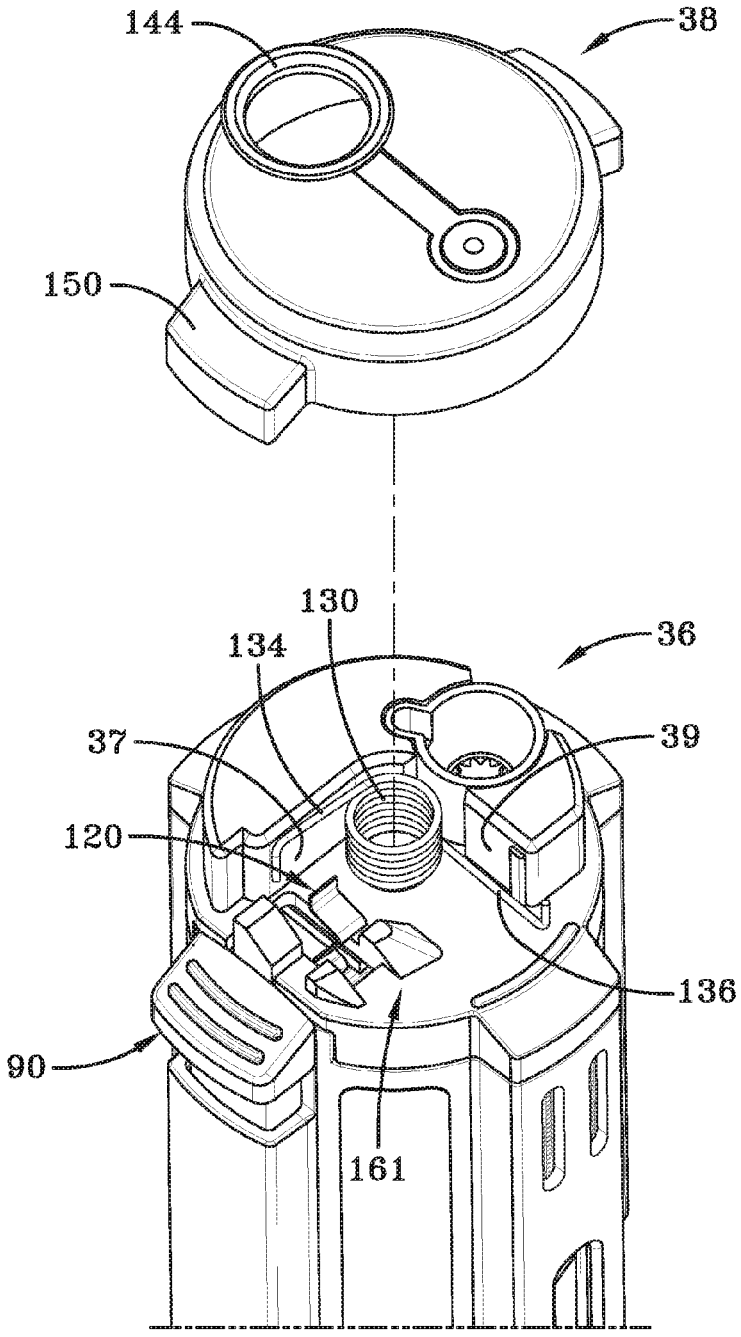


FIG-9A

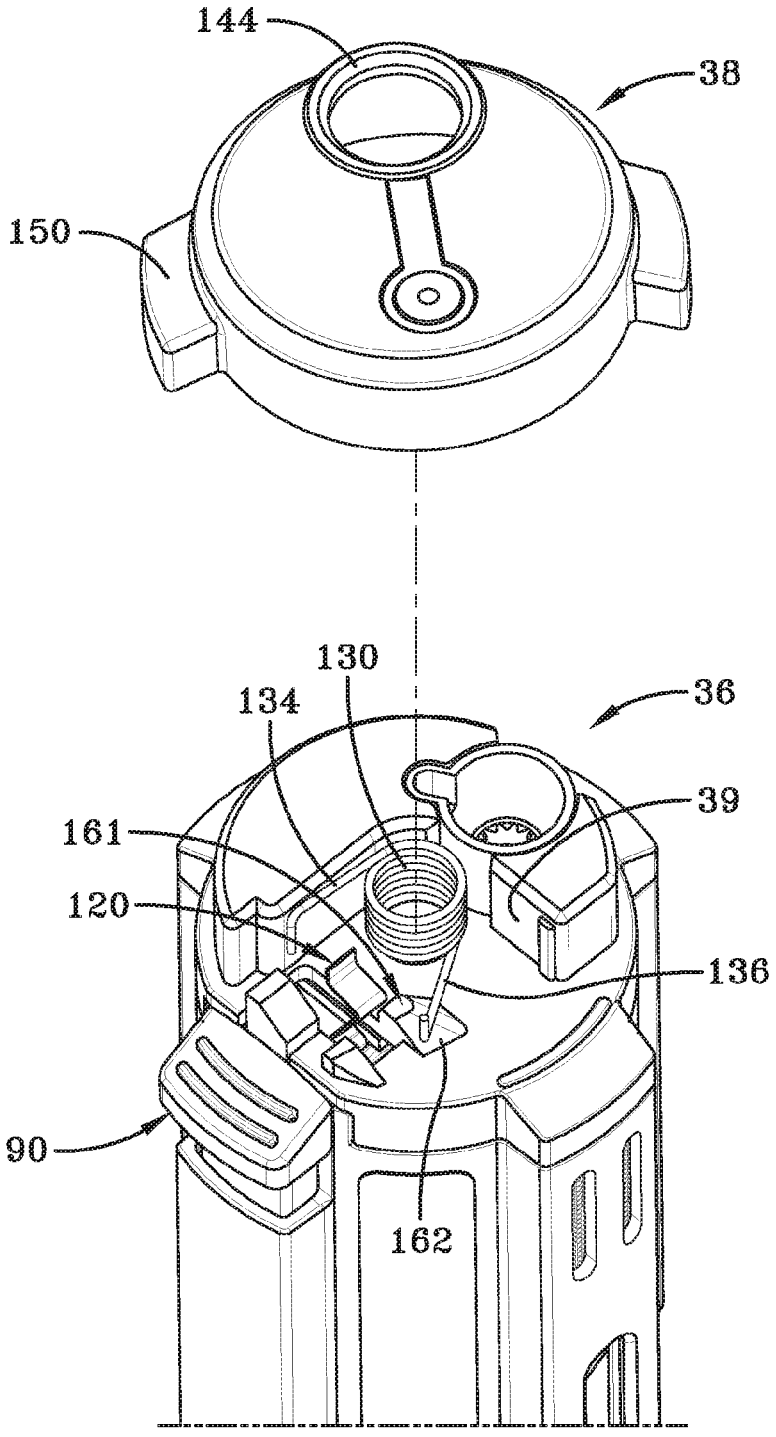
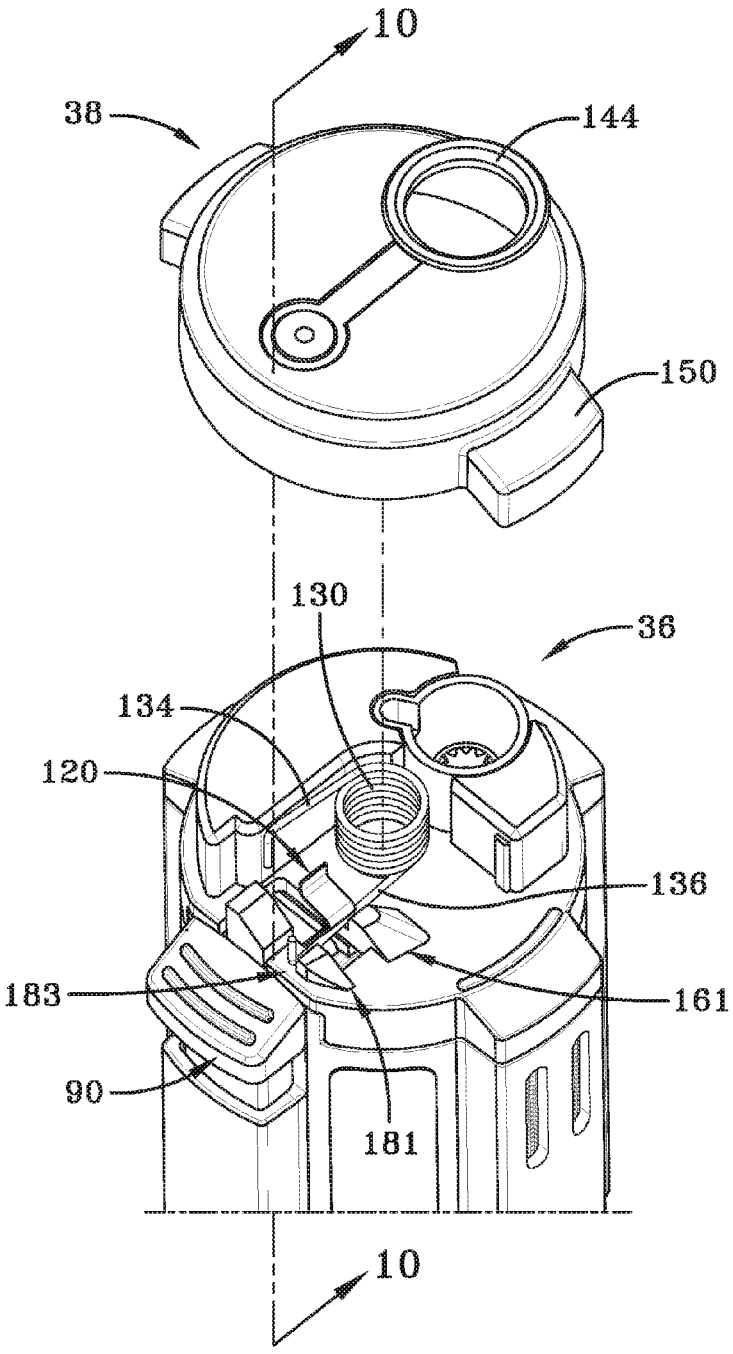


FIG-9B



FIG–9C

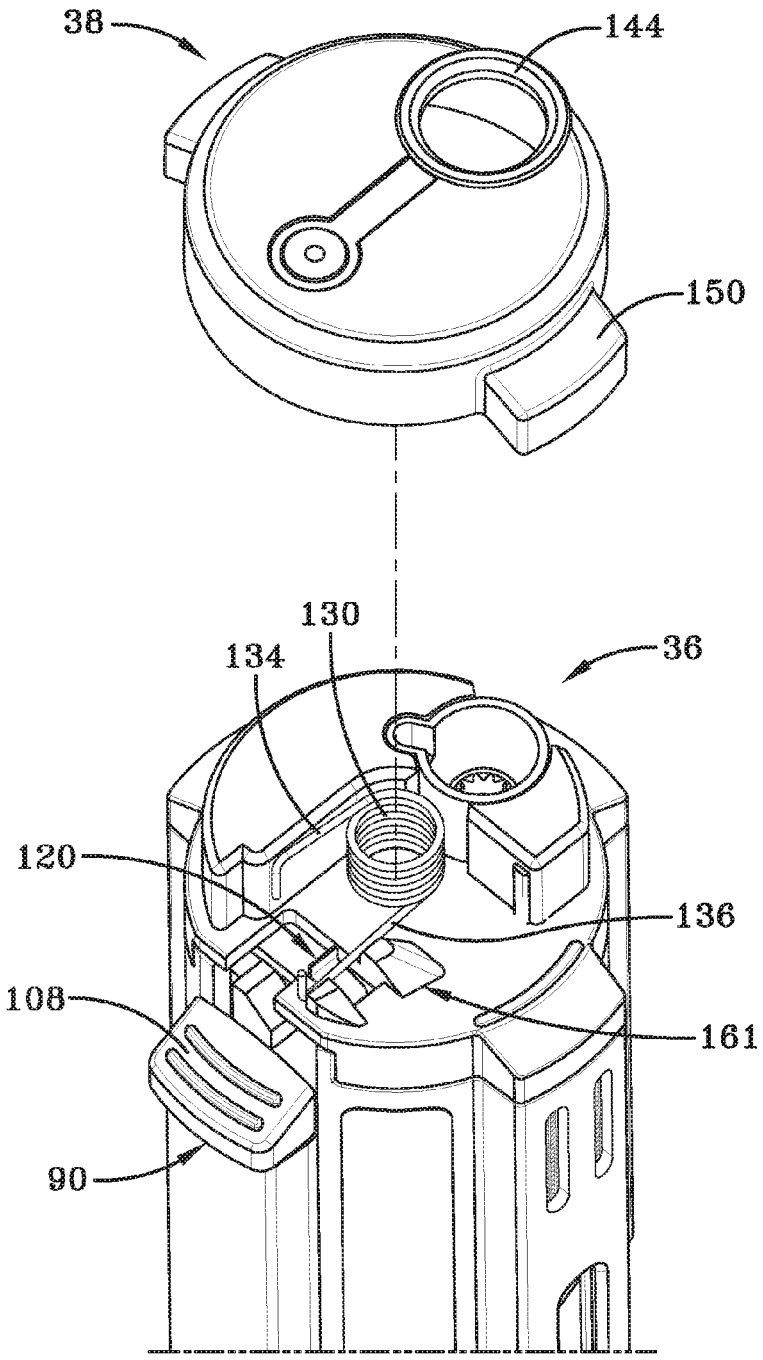
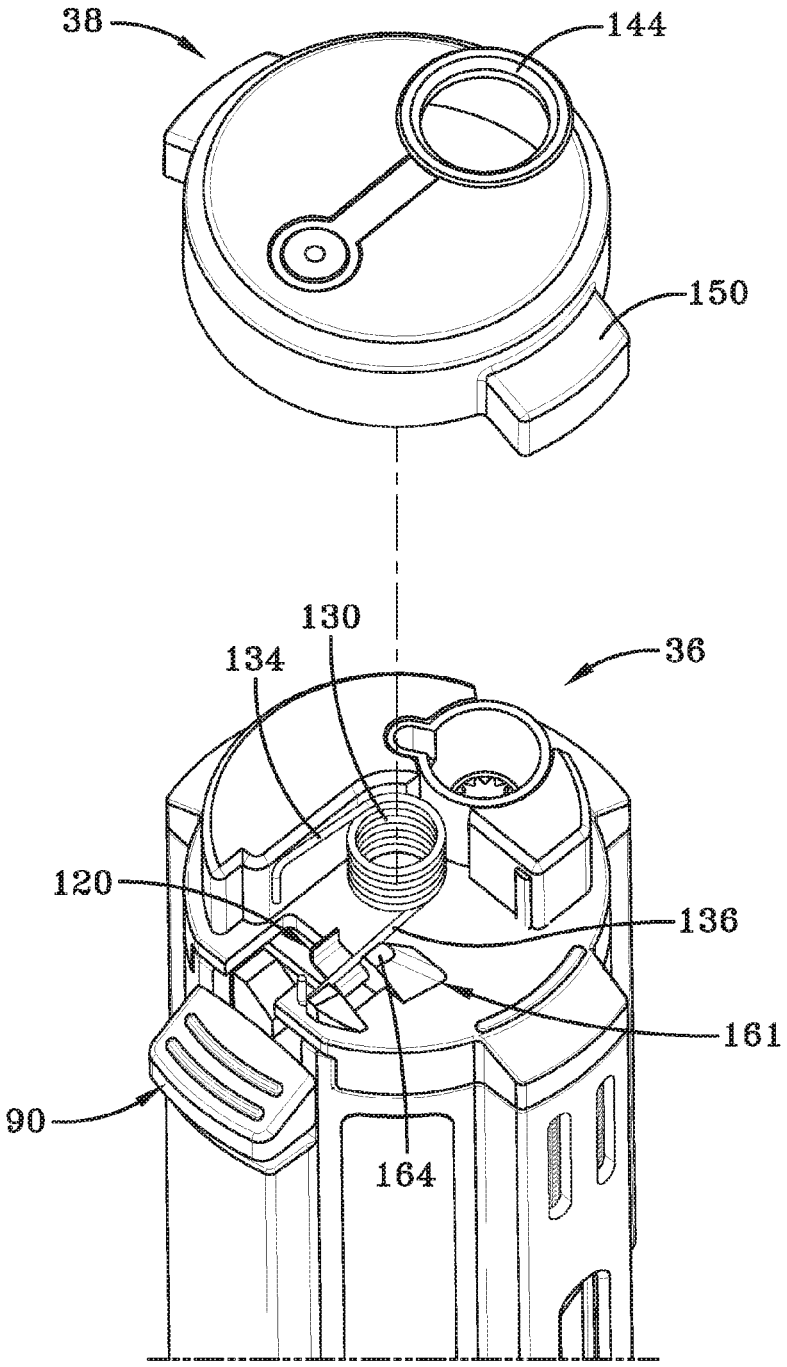
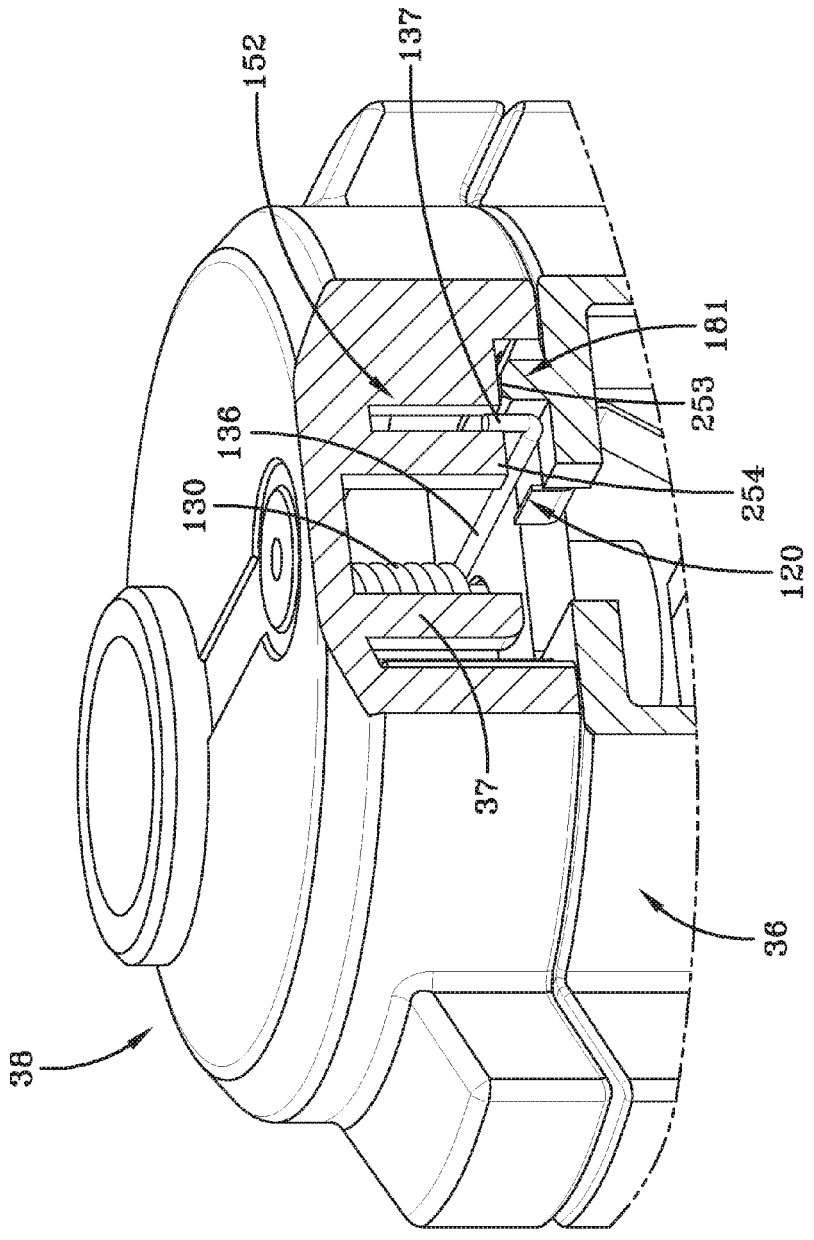


FIG-9D



FIG–9E



FIG—10

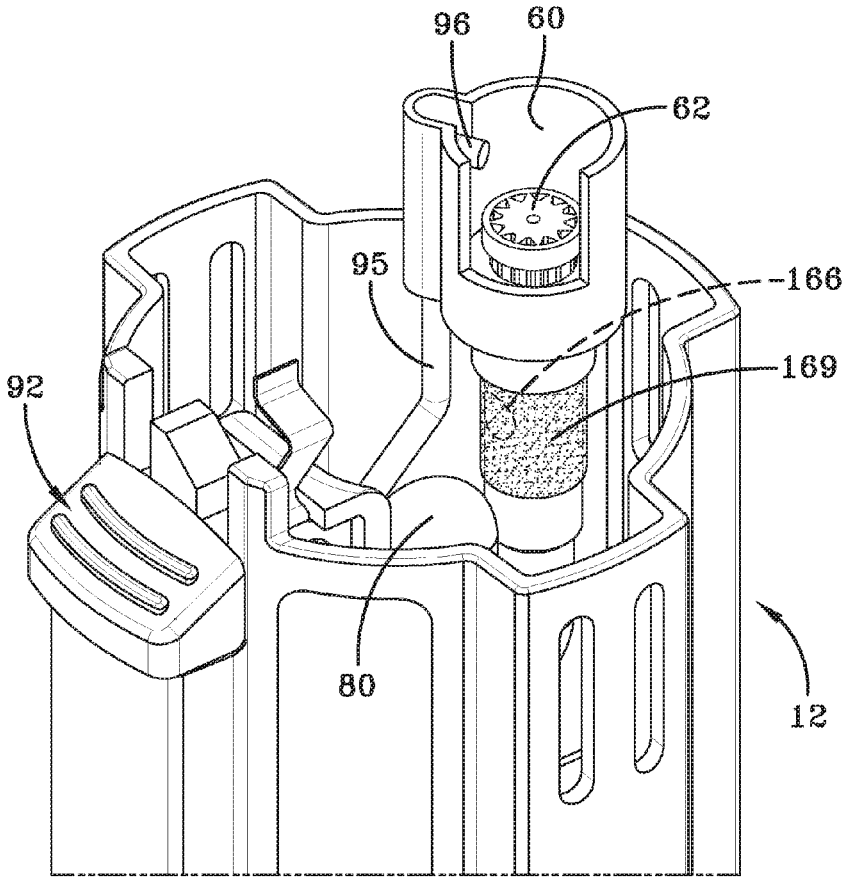


FIG-11

TORCH HAVING A ROTATABLE SAFETY CAP

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] The present invention claims the benefit of U.S. Provisional Application 62/502,919, filed May 8, 2017, and U.S. Provisional Application 62/356,192, filed Jun. 29, 2016, the disclosures of which are incorporated by reference.

TECHNICAL FIELD

[0002] This application relates generally to portable fuel torches.

BACKGROUND OF THE INVENTION

[0003] Known hand-held, gas-burning devices include those that incorporate child-safety features to at least inhibit inadvertent ignition of the gas-burning device, for example, by a child. Known lighters include those having an upper cap, or cover, which can be "flipped" open to use the lighter, but does not automatically return to the non-use, closed position.

SUMMARY OF THE INVENTION

[0004] According to one embodiment, a torch includes a body and a fuel tank. The body defines an interior chamber and the fuel tank defines a fuel reservoir. The torch also includes a microjet burner, which is supported by the body and defines a fuel discharge passage. The torch further includes a piezoelectric igniter and an ignition button. The ignition button is movable relative to the body between an upper, neutral position, and a depressed, ignition position. The torch also includes a cap assembly, which includes a lower cap connected to the body, and an upper safety cap rotatably coupled with the lower cap. The fuel reservoir is in selective fluid communication with the fuel discharge passage of the microjet burner. A portion of each of the fuel tank, the microjet burner, the piezoelectric igniter and the ignition button is disposed within the interior chamber. The safety cap includes an ignition button guard extending from a periphery of the safety cap, and has an aperture defined by a flame portal. The safety cap is rotatable between a closed position and an armed position. When the safety cap is in the closed position, the extending ignition button guard is vertically disposed over and aligned with the ignition button, to inhibit digit (finger or thumb) access to the ignition button, for depressing the ignition button, and a portion of an upper or top wall of the safety cap is vertically disposed over and covers the microjet burner. When the safety cap is in the armed position, the flame portal has been rotated into a position vertically disposed over and aligned with the microjet burner, and the ignition button guard has been rotated to a position misaligned with the ignition button, and access to the ignition button is unobstructed.

BRIEF DESCRIPTION OF THE DRAWINGS

[0005] Various embodiments of a torch will become better understood with regards to the following description, appended claims and accompanying drawings wherein:

[0006] FIG. **1** is a perspective view of a torch according to the invention, with the torch depicted in an inactive, default configuration, with a safety cap disposed in a closed position, and an ignition button in a neutral position.

[0007] FIG. **2** is the torch of FIG. **1**, in an inverted orientation.

[0008] FIG. **3** is an exploded view of the torch of FIG. **1**.

[0009] FIG. **4** is a front elevation view of the torch of FIG. **1**.

[0010] FIG. **5** is the torch of FIG. **1**, with the safety cap disposed in an armed position, and the ignition button in a depressed, strike position.

[0011] FIG. **6** is detailed view of an ignition button used in the torch of FIG. **1**.

[0012] FIG. **7** is a perspective view of the cap assembly with a safety cap in a closed rotated position.

[0013] FIG. **8** is a perspective view of the cap assembly of FIG. **6** and the ignition button, with the safety cap in an armed rotated position.

[0014] FIG. **9**A is an exploded view of the cap assembly with the safety cap in a closed position, with the ignition button disposed in its neutral position.

[0015] FIG. **9**B is the cap assembly of FIG. **9**A with the safety cap rotated from the closed position toward an armed position.

[0016] FIG. **9**C is the cap assembly of FIG. **9**A with the safety cap rotated to the armed position.

[0017] FIG. **9**D is the cap assembly of FIG. **9**C with the safety cap rotated to the armed position, and the ignition button depressed to the igniting position.

[0018] FIG. **9**E is the cap assembly of FIG. **9**D, with the ignition button being released to its neutral position.

[0019] FIG. **10** is sectional view through the cap assembly of a torch, taken through line **10**-**10** of FIG. **9**C.

[0020] FIG. **11** is perspective view of an embodiment of a torch, detailing the microjet burner.

DETAILED DESCRIPTION OF THE INVENTION

[0021] In one application, a torch can be advantageously used by campers to start campfires, and for a variety of other uses and activities. The torch can provide more robust combustion power in a durable, compact form that permits a camper or other user to position a jet flame at any angle during use, even in windy conditions,

[0022] FIGS. **1**-**4** illustrate a torch **10** that includes a fuel delivery system that includes a fuel tank **16**, a fuel flow adjustment cap **70**, a throttling valve stern **72**, shown in FIG. **4**, a fuel outlet valve **74**, shown in FIG. **4**, and a microjet burner **62**.

[0023] The torch **10** also includes an outer body **12** that confines the other components of the torch, and has air inlet apertures **66** and one or more air filter media **69** for filtering the inlet air used in the fuel combustion.

[0024] The torch **10** also includes an ignition system that includes a piezoelectric igniter **88**, an ignition button **90**, and an ignition wire **95**.

[0025] The torch **10** also includes a safety system, for preventing inadvertent ignition of the fuel, for example, by a child. The safety cap system includes a base cap **36**, a rotatable safety cap **38**, a safety cap return spring **130**, and a spring release member **120** attached to the ignition button **90**. When not in use, the torch is configured in a first, inactive or default configuration, in which a rotatable safety cap is in a closed or blocking position that at least inhibits

access to an ignition button, and reduces the likelihood of an inadvertent ignition of the torch.

[0026] In a second, armed configuration, the safety cap has been rotated away from its closed position and is in an armed position, to uncover and expose the ignition button, and to provide unobstructed access to the ignition button, where subsequent depressing the ignition button initiates and delivers fuel flow, and effects flame ignition.

[0027] In an alternative embodiment, the torch **10** can include a utility feature, illustrated as a carabiner clip **20**.

The Fuel delivery System

[0028] The body **12** defines an interior chamber **14**, and confines the fuel tank **16**, that defines a fuel reservoir **18**. The fuel tank **16** comprises an upper tank portion **24** with a peripheral edge wall sealingly joined along a peripheral edge wall of a lower tank portion **26**. In one embodiment, the fuel tank **16** can be made of plastic, e.g., nylon, and the upper tank portion **24** can be sonic welded to the lower tank portion **26**. The body **12** can be made as a unitary structure, and the fuel tank **16** can be slidingly and frictionally engaged within the body **12** during assembly and disassembly of torch **10**. The upper tank portion **24** can be disposed within the interior chamber **14** and the lower tank portion **26** of fuel tank **16** can protrude from the bottom end of the body **12**. Torch **10** can include a fuel fill port **19** threaded into a hollow boss **27** of the lower portion **26** of fuel tank **16** to define a sealable fuel inlet passage **21** in fluid communication with the fuel reservoir **18**. To add fuel to the tank **16**, the fuel inlet passage **21** can be placed into selective fluid communication with an interior chamber of a source of fuel, for example, an interior chamber of a tank or cylinder containing a hydrocarbon fuel, e.g., butane. Body **12** can also have an aperture that defines a fuel window **17**, for example, an elongated or oval-shaped aperture, adjacent to and along a side wall of the fuel tank **16**, to facilitate observing and determining the amount of fuel remaining within the fuel tank reservoir **18**. The fuel tank **16** can be made of a translucent or transparent material, such as a fuel-inert plastic or even glass. The fuel tank **16** can also include a polished, reflective interior surface (not shown) within the fuel reservoir **18**, which can facilitate observing the fuel level through a translucent material of the fuel tank **16**.

[0029] The torch **10** includes a cap assembly **22** that includes a lower base cap **36**, and an upper safety cap **38** that is positioned over and coupled rotatably to the base cap **36**. The safety cap **38** can be selectively rotated relative to the base cap **36** between a closed position as shown in FIGS. **1** and **6**, and an armed position as shown in FIGS. **2** and **7**. The lower cap **36** includes a base **40** and a platform **42** that can be integral with the base **40** and can extend above base **40** to define a sweep area of the base **40**.

[0030] Torch device **10** includes a fuel flow adjustment cap **70** threadedly attached into a mating threaded bore in a lower end of a lower elongate throttle valve member **72** with a fastener **78**, for rotation relative to the fuel tank **16** and body **12**, an upper fuel outlet valve **74**, and a porous compressible member **76** disposed between the lower elongate member **72** and the upper fuel outlet valve **74**. The porous compressible member **76** can be a sponge, porous, resilient material, or other sponge-like material. Two or more annular seals **73** provide a fuel fluid seal between the lower elongate member **72** and the lower portion **26** of fuel tank **16**. The mating threads **77** of the lower, elongate member **72** and the upper, fuel outlet valve **74** are sufficiently loose to allow fuel liquid and or fuel vapor to pass from the reservoir of the fuel tank **16**, through the annular threads **77**, into the porous member **76**. Fuel from the porous member **76** can flow into the upper fuel outlet valve **74**, which has a valve outlet passage **75** in fluid communication with a plunger **106**, which can be manipulated by an ignitor fork **98** through operation of the ignition button **90**, as described herein after, for selectively discharging fuel from the fuel tank **16** to valve outlet passage **75**. A conduit **80** defines a conduit flow passage **82** in the fluid communication between the valve outlet passage **75** and the fuel discharge passage **64** of the microjet burner(s) **62**.

[0031] The fuel flow adjustment cap **70**, the lower elongate member **72**, the porous compressible member **76**, and the upper fuel outlet valve **74**, cooperate to control the fuel flow rate from the fuel reservoir **18** to the fuel discharge passage **64** of the microjet burner **62**. During operation of torch **10**, pressurized fuel flows from the fuel reservoir **18** through the annular, or generally annular, spaces between the mating threads **77** of the lower elongate member **72** and the upper fuel outlet valve **74**, to the porous compressible member **76**. The rotation of the fuel flow adjustment cap **70** controls the rate of fuel flow in the system. When the fuel flow adjustment cap **70** is rotated in a first direction, the lower elongate member **72** advances farther into the upper, fuel outlet valve **74**, which compresses the porous compressible member **76** and effects a reduction in the porosity of the porous compressible member **76**, which correspondingly reduces the fuel flow rate through the porous compressible member **76** and into the valve outlet passage **75**. When the fuel flow adjustment cap **70** is rotated in an opposite direction, to withdraw it from the upper fuel outlet valve **74**, the porous compressible member **76** can expand, effecting an increase in its porosity, and resulting in an increase in fuel flow rate through the porous, compressible member **76** and into the valve passage **75**.

The Fuel Ignition System

[0032] The ignition system of the torch **10** includes a piezoelectric igniter **88** and the ignition button **90**, shown in additional detail in FIG. **6**. The piezoelectric igniter **88** can be a conventional device, and includes a body **92** and a piezoelectric plunger **94**, which can be movable axially upward and downward, relative to the body **92**. The ignition button **90** is movable between a raised neutral position shown in FIG. **1**, and a depressed strike position shown in FIG. **5**. When the ignition button **90** is pushed downwardly toward the depressed position, the ignition button **90** forces the piezo plunger **94** downwardly. When the ignition button **90** reaches a fully depressed position, the plunger **94** activates the piezoelectric igniter **88**. A spring (not shown) disposed within the body **92** of the piezoelectric igniter **88**, provides a means for biasing the plunger **94** and the ignition button **90** upwardly to the neutral position. After the force used to depress the ignition button **90** has been released, the compressed spring biases the piezoelectric plunger **94** to its neutral position.

[0033] The top surface of an upper portion **24** of fuel tank **16** can include a fulcrum **97**, and torch **10** can include the ignition fork **98** that includes an intermediate portion that is disposed across the fulcrum **97**, so that ignition fork **98** can pivot about the fulcrum **97**. As illustrated in FIG. **8**, a first end **99** of the ignition fork **98** includes a pair of spaced tines **100**, and a second opposite end **101** has a notch **102** that is

configured to receive a proximal end **104** of the fuel plunger **106** of the upper fuel outlet valve **74**, as shown in FIG. **4**. The ignition button **90** includes a pad **108** configured to receive an end of a finger or thumb of a user. The ignition button **90** can also include a pair of spaced and downwardly extending prongs **110**. The prongs **110** can be spaced sufficiently to straddle an upper portion of the body **92** of the piezoelectric igniter **88**. The pad **108** and prongs **110** of ignition button **90** can be made as a unitary structure.

[0034] When the torch **10** is in the inactive, default configuration, the ignition button **90** is in the upper or raised position. When the torch **10** is in the inactive, default configuration, the upper fuel outlet valve **74** is closed, and fuel is not provided to the fuel discharge passage **64**. In this position, though the prongs **110** of the ignition button **90** may contact the tines **100** of the ignition fork **98** the second end **101** of the ignition fork **98** may not pivot upwardly at all, or may not pivot upwardly by a distance sufficient to raise the fuel plunger **106** and to discharge fuel from the upper fuel outlet valve **74**.

The Cap Safety System

[0035] The cap safety system of the torch device **10** is now described. The safety interlock system includes the cap assembly **22**, and the ignition button **90**, including a spring release member **120**. The base cap **36** can also include a plurality of downwardly extending members **44**, and each of the members **44** can include a pair of distal prongs **46**. Each prong **46** of each of the members **44**, can define an aperture **48**, and the apertures **48** can be aligned along an axis line **200**. The distal prongs **46** can be spaced from one another on opposite sides of the base cap **36**, and can be configured so that each pair of prongs **46** can engage a post **50** of an upper portion **24** the fuel tank **16**, shown in FIG. **3**, to secure the base cap **36** to the fuel tank **16**. Each post **50** has an aperture **52** that when aligned with the apertures **48** of the respective pair of distal prongs **46**, provides a through hole through which pins **54** can be inserted to connect the base cap **36** to the fuel tank **16**. In the illustrated embodiment, the wall **12** includes four outer troughs **67** extending along the length and at 90° spacing around the wall **12**. The ignition button **90** is shown disposed within one trough **67***a* of the troughs **67**. The lower cap **36** includes three downwardly extending members **44**, at 90° spacing around the wall **12** with the ignition button **90**, which extend down into the three remaining troughs **67** and connect to an upper portion **24** of the fuel tank **16**.

[0036] The base cap **36** can include an insulator **60** (FIG. **5**) having a cylindrical shape that defines an interior space **61**, and can be made of a ceramic material. The platform **42** of the lower cap **36** of cap assembly **22** can be configured with an opening to receive the insulator **60**. The torch **10** also includes a microjet burner **62**, which is disposed and fixed in position within the interior space **61** of the insulator **60**. A lower portion of the microjet burner **62** extends through the base **40** into the interior chamber **14** of torch body **12**, as shown in FIG. **4**. An upper portion of the microjet burner **62** is disposed within the interior space **61**. The microjet burner **62** includes a fuel discharge passage **64** from which fuel is ejected and ignited. The fuel reservoir **18** is in selective fluid communication with the fuel discharge passage **64**.

[0037] As shown in FIGS. **7** and **8**, the safety cap **38** includes a body comprising an upper surface wall **124**, a cylindrical peripheral wall **125** that can be formed integrally with the upper surface wall **124**, and a pivot stern **126** extending downwardly from the undersurface of the upper surface wall **124** along a central pivot axis **210**. The base **40** of the base cap **36** has a central bore **128** configured to receive the pivot stem **126** when the safety cap **38** is positioned onto the base cap **36**. A torsion spring **130** is disposed over the pivot stem **126**, comprising a coiled wire portion **132**, an upper spring leg **134** extending away from one end of the coiled wire portion **132**, and a lower spring leg **136** extending away from the other end of the coiled wire portion **132** The pivot stem **126** of the safety cap **38** extends through the center channel of the coiled wire portion **132**, and down through the bore **128**. The pivot stem **126** is configured to rotate within the bore **128**, allowing the safety cap **38** to rotate between its closed position and armed position. The safety cap **38** can be retained within the bore **128** by well-known means, for example, a washer **140** and a fastener **142** threaded into a bore in the pivot stem **126** (FIG. **8**). The washer **140** can have an outside diameter that can be greater than a diameter of the bore **128**, such that the washer **140** can abut a bottom surface of the stem **126**, and the base **40** of the lower cap **36**, to prevent the safety cap **38** from moving axially upwardly away from the lower cap **36**.

[0038] The safety cap **38** includes a flame portal **144** in or extending upwardly from the upper surface wall **124**, defining an opening sufficiently large in diameter through which the torch's flame will project from the microjet burner **62**. The flame portal **144** is disposed a same radial distance from the centerline **210** of the safety cap **38** as the microjet burner **62** is disposed from the centerline **210** of the base cap **36**, so that when the safety cap **38** is rotated in registry with the base cap **36** to its armed position, the flame portal **144** aligns axially with the microjet burner **62**. In alternative embodiments, the flame portal **144** can extend further upwardly, than is illustrated, from the upper surface of the upper surface wall **124** to its distal edge, to provide improved wind shielding, to sustain a flame in higher wind velocities, and improved stability for the emitted flame.

[0039] When the safety cap **38** in its closed position, the flame portal **144** is spaced circumferentially from, and not in axial alignment with, the microjet burner **62**, such that a portion of the upper surface wall **124** of the safety cap **38** covers the microjet burner **62**, to minimize ingress of debris and protect the microjet burner. The safety interlock system also includes a means for concealing the microjet burner(s) **62** while the safety cap **38** is in its closed position, and for exposing or revealing the microjet burner(s) **62** only while the safety cap **38** is in its armed position.

[0040] The safety cap **38** also includes an ignition button guard **150**, which extends radially outwardly from the cylindrical, peripheral wall **125** of the safety cap **38**. In the illustrated embodiment, a pair of ignition button guards **150** is disposed on diametrically opposite sides of the safety cap **38**. The upper surface wall **124**, the peripheral wall **125**, the pivot stem **126**, and the ignition button guard **150** can be made as a unitary structure. The safety cap system includes the ignition button guard **150** as a means for inhibiting or preventing the delivery of fuel to the microjet burner, and for inhibiting or preventing a sparking from the ignition system that could ignite a flow of fuel. The safety cap system inhibits or prevents depressing of the ignition button **90** unless the safety cap **38** is rotated away from its closed position, toward or to its armed position.

[0041] The ignition button guard **150** of the safety cap **38** provide a selective means for inhibiting or preventing a user from depressing the ignition button **90**. When the torch device **10** is not in use and is in the inactive, default configuration, the ignition button **90** is in its raised neutral position, and the safety cap **38** is positioned in its closed position, with the one or more ignition button guard **150** circumferentially aligned directly above and over the ignition button **90**. In this position, the ignition button guard **150** inhibit access to the pad **108** of the ignition button **90**, and at least reduce the likelihood of an inadvertent ignition of torch **10**, for example, by a child.

The Safety Cap Return Mechanism

[0042] The safety cap system also includes a means for automatically returning the safety cap **38** to its closed position, and concealing the microjet burner **62**, when the depressing force is removed and the ignition button **90** returns to the neutral position. The safety cap **38** includes a pair of adjacent posts **153** and **154** extending from the undersurface of the upper surface wall **124**, which define a spring-tip retaining slot **152**. The upper spring leg **134** of the torsion spring **130** includes a down-turned tip **135** (shown "up-turned" with the "inverted" safety cap **38** of FIG. **5**), and the lower spring leg **136** includes an up-turned tip **137** (shown "down-turned" with the "inverted" safety cap **38** of FIG. **5**). The slot **152** in the safety cap **38** is configured to receive and capture at least an upper portion of the up-turned tip **137** of the lower spring leg **136** of the torsion spring **130**. The upper spring leg **134** is biased by spring torsion against the neutral wall **37**. With the safety cap **38** in its closed position, the torsion spring **130** exerts a torque force to bias the safety cap **38** towards the closed position. The neutral wall **37** and the slot **152** control torqueing of the torsion spring **130** as the base cap **36** is rotated between its neutral or closed position, and its armed position. The up-turned tip **137** stabilizes the upper spring leg **134** against the neutral wall **37** of the base cap **36**. The up-turned tip **137** of the lower spring leg **136** extends a distance into the slot **152** sufficient to stabilize the lower spring leg **136** within the slot **152** when the safety cap **38** is rotated from the closed position toward the armed position. The down-turned tip **135** and up-turned tip **137** also help to prevent the respective upper spring leg **134** and lower spring leg **136** from rotating axially along their respective length.

[0043] When the safety cap **38** is positioned over the base cap **36**, with the up-turned tip **137** captured within the slot **152** between the posts **153** and **154**, the lower spring leg **136** can be swept arcuately across the surface of the base **40** when the safety cap **38** is rotated between the closed position and the armed position. The lower base cap **36** includes a ramp post **161** extending upwardly from the base **40**, which lies in the arcuate swept path of the lower spring leg **136**. The ramp post **161** includes a sloped or inclined forward ramp surface **162**,facing the sweep wall **39**, which is angled upwardly from an upper surface of the base **40**, and slopes upwardly while moving circumferentially from the sweep wall **39** toward the neutral wall **37** of the base cap **36**. Ramp post **161** can also include a top surface **164**, which can be generally parallel with the upper surface **158** of base **40**, with the ramp surface **162** extending between the upper surface of the base **40** and the top surface **164** of the ramp post **161**. Ramp post **161** also includes a rear blocking surface **163** disposed opposite the ramp surface **162** and extending downward and perpendicularly away from the top surface **164** of ramp post **161** to the upper surface of base **40**.

[0044] The surfaces and ramps of the ramp post **161** interact with and control the axial (vertical) movement of the lower spring leg **136** of the torsion spring **130** as the safety cap **38** sweeps the lower spring leg **136** in its swept arc across the upper surface of the base **40** of the safety cap **38**. FIG. **9**A shows safety cap **38**, base cap **36**, and lower spring leg **136** of the torsion spring **130** in their neutral and closed positions. In this position, the tension spring **130** exerts a torque on the lower spring leg **136**, which exerts a force against the sweep wall **39**, and provide rotative resistance to movement of the safety cap **38** from its closed position.

[0045] When the lower spring leg **136** is swept in the arc across the top surface of the base **40**, retained within the slot **152** of safety cap **38** the lower spring leg **136** rides up the inclined surface **162** of the ramp post **161** as shown in FIG. **913**, and across the top **164**. As the lower spring leg **136** is swept off the top **164**, the lower spring leg **136** pushes the intermediate member **172** of the ignition spring release member **120** laterally away, and springs downward axially along the rear blocking surface **163** of the ramp post **161**, to an armed position, as shown in FIG. **9**C, where it becomes trapped from springing back along the arc path and returning to its neutral position. In the armed position, the up-turned tip **137** of the lower spring leg **136** remains captured in the slot **152** between the posts **153**,**154**, preventing the safety cap **38** from being rotated back to its closed position. The safety cap **38** remains in the armed position, so long as the lower spring leg **136** remains trapped behind the rear blocking surface **163**.

[0046] When the lower spring leg **136** of the torsion spring **130** snaps downward from the top **164** of the ramp post **161** to the trapped position behind a ramp post **161**, either or both of the downward force of the lower spring leg **136** striking the base **40**, and the snapping sound resulting therefrom, provide tactile and audible feedback to the user that the safety cap is locked into its armed position.

[0047] In the illustrated embodiment, the lower spring leg **136** can sweep in an arc angle of about 90°, corresponding to the rotative angle of the safety cap **38** (although the arc angle and the rotation of the safety cap **38** from neutral position to armed position can be either larger than or smaller than 90°). The force applied to the safety cap **38** to sweep the lower spring leg **136** to the armed position builds up torque in the coil, which biases the lower spring leg **136** to move back toward its neutral position. In order to return the safety cap **38** to its neutral position, a means is provided to raise the distal end of the lower spring leg **136** along the height of the rear blocking surface **163** and from behind the ramp post **161**, to spring the lower spring leg **136** back to the neutral position, drawing with it the safety cap **38**. The ignition button **90** include ignition spring release member **120** attached rigidly to the ignition button **90**, e.g., with a screw fastener **122** as shown in FIG. **6**, so that the ignition spring release member **120** can move upwardly and downwardly with the ignition button **90** as the ignition button **90** is depressed downwardly and released upwardly. When the ignition button **90** is in its upper, neutral position, the intermediate member **172** and upper lifting member **174** of the ignition spring release member **120** extend through a through opening **165** in the base **40** of the lower cap **36**. As shown in FIG. **7**, the through opening **165** extends through the base **40**, and can have a rectangular shape in plan view,

and is of a size sufficient for the ignition spring release member **120** of the ignition button **90** to pass down and up through the opening **165** when the ignition button **90** is depressed and released from its neutral raised position to the depressed strike position. The through opening **165** is disposed adjacent and radially outboard from the rear blocking surface **163** of the ramp post **161**.

[0048] The ignition spring release member **120** is shown in more detail in FIG. **6**. The ignition spring release member **120** includes a mount portion **170** having an aperture to accept the fastener **122** to attach ignition spring release member **120** to ignition button **90**, such has a threaded screw into a threaded bore in the ignition button **90**. The ignition spring release member **120** can include a spring body comprising a thin resilient plate that extends from the mount portion **170** at a flexing portion **173**. The spring body includes an upwardly extending, intermediate member **172** that is inclined at an angle relative to vertical and away from the ignition button **90**, and an upper lifting member **174** extending from a distal end of the intermediate member **172**, angled back toward the ignition button **90**, and configured to extend generally parallel with the upper surface **158** of base **40** in a non-deflected, unbiased orientation. An upturned distal end member **176** can extend from a distal end of the upper lifting member **174**. The mount portion **170**, intermediate member **172**, upper lifting member **174**, and distal end member **176** can be made as a unitary structure from a resilient sheet or plate material of plastic or spring steel. The intermediate member **172** is configured to flex slightly at the flexing portion **173** when a lateral force is applied to the intermediate member **172**, and return when the force is released. The upper lifting member **174** is configured to flex minimally at its joint **175** when a vertical force is applied along the upper lifting member **174**.

[0049] The ignition spring release member **120** that extends upwardly from the body of the ignition button **90** provides the means for lifting or raising the swept and trapped lower spring leg **136** of the torsion spring **130** upward along the height of the rear blocking surface **163**, and over the top **164** of the ramp post **161**. As the upper lifting member **174** passes through the opening **165**, it contacts a portion of the lower spring leg **136** disposed in its armed position against the base **40**, that spans across the opening **165** as shown in FIG. **9**D. As the ignition button **90** and ignition spring release member **120** continue rising, the upper lifting member **174** lifts up and raises the lower spring leg **136** to the top **164** of the ramp post **161**, shown in FIG. **9**E, where the coil of the torsion spring **130** swings the lower spring leg **136** back to its neutral position, as shown previously in FIG. **9**A. Once the lower spring leg **136** clears the top **164**, the wound coil of the torsion spring **130** unwinds and the biases lower spring leg **136** returns down the forward ramp surface **162**, across the base **40** to the neutral position, while the up-turned tip **137** of the lower spring leg **136** rotates the safety cap **38** back to the closed position.

[0050] As shown in FIG. **8** and FIG. **9**C, the ramp post **161** is positioned proximate midpoint of the length of the lower spring leg **136**, to provide anti-rotation movement by the lower spring leg **136**, until the user releases the ignition button **90**, causing the upper lifting member **174** to raise the lower spring leg **136** to the top **164** of the ramp post **161** and to swing back to its neutral position. Thus, so long at the user continues to depress the ignition button **90**, the lower spring leg **136** remains trapped behind ramp post **161**, with the up-turned tip **137** of the lower spring leg **136** captured within the slot **152** of the safety cap **38**, disposed in its armed position. In case an inadvertent or accidental event where the user decides to manually grasp and counter-rotate the safety cap **38**, while also firmly depressing the ignition button, the return rotation of the safety cap **38** will apply a counter-rotative lateral force upon the up-turned tip **137** and the distal end of the lower spring leg **136**, while the proximal end of the lower spring leg **136** is prevented from counter rotation by the ramp post at its approximate midpoint. The counter rotation of the safety cap by the user may apply a counter-rotative lateral force on the up-turned tip **137** that is sufficient to bend the lower spring leg **136** around the ramp post **161** acting as a fulcrum, proximate its midpoint. In order to resist or prevent the inadvertent or accidental counter-rotation of the safety cap, while firmly depressing the ignition button, a second counter-rotation post **181** is provided on and extending upward from the base **40** of the lower base cap **36**. The counter-rotation post **181** typically does not assist in the ramping up of the lower spring leg **136**, though it top surface is typically flush with the top surface **164** of the ramp post **161**. As shown in FIG. **10**, the pair of adjacent posts **153** and **154** of the safety cap **38** are configured to extend downward only sufficiently to retain the up-turned tip **137** of the lower spring leg **136**, with their distal ends **253** and **254** sufficiently clearing across the top surface **184** of the counter-rotation post **181**.

[0051] It can be understood that in other embodiments, the safety cap can be locked in the armed position, using other structures and means of different configuration. For example, the ramp post can be replaced by a ratchet device, that allows the lower spring leg to ratchet past a sloped end of a pivoting element, which pivots out of the sweeping path of the lower spring leg, and then biases back into position to capture the lower spring leg in the armed position. The lower spring leg can be released from the armed position by manually pivoting the pivoting element out of the sweeping path, to allow the lower spring leg to sweep back to its neutral position.

[0052] When a user, for example a camper, wishes to use torch device **10**, for example to light a campfire, the user must first rotate (for example, clockwise) the safety cap **38** to the armed position. At the armed rotated position, the lower spring leg **136** of the torsion spring **130** becomes trapped behind the ramp post **161**, the ignition button **90** is uncovered by the ignition button guard **150**, and the interior space **61** aligns with the microjet burner **62**. The user then depresses the ignition button **90** to both start the flow of fuel to the microjet(s), and to strike the piezoelectric igniter **88** and emit a spark at ignition wire **96**, and the microjet burner **62** emits a flame from the torch **10** through the interior space **61**. The flame remains so long as the user continues to hold the ignition button **90** in the depressed position.

[0053] When the ignition button **90** is released (by the user), the fuel flow is cut off and the flame extinguishes, and the lower spring leg **136** is released from its trapped position, swinging the safety cap **38** back to its closed position where the ignition button guard **150** again aligns with and blocks the ignition button **90**, and the microjet burner **62** are covered by the upper surface wall **124**. The upward force exerted on the ignition fork **98** by the prongs **110** of the ignition button **90** is released, and the fuel outlet valve **74** returns to its closed position to shutoff the fuel flow.

[0054] In another embodiment of the invention, the body **12** of the torch device **120** can have one or more air inlet apertures **66**, which are in fluid communication with the interior chamber **14** of the body **12**. The interior chamber **14** is, in turn, in fluid communication with the interior space **61** with the insulator **60**, to deliver combustion air for burning the fuel from the microjet burners. In the illustrated embodiment, the body **12** includes an upper portion **12***b* of the wall **12** that is disposed or extends above an upper portion of the upper tank portion **24** the fuel tank **16**. The upper portion **12***b* of the wall **12** has a one or more, and preferably a plurality, of air inlet apertures **66**, in one portion or face of the torch body **12**. In the illustrated embodiments, the wall **12** includes four outer troughs **67** extending along the length and at 90° spacing around the wall **12**. The ignition button **90** is disposed within one trough **67***a* of the troughs **67**, while in each of the remaining three troughs **67**, in the upper portion **12***b* of the wall **12**, a pair of air inlet apertures **66** is formed. In other embodiments, body **12** can define other numbers of air inlet apertures **66**, the one or more air inlet apertures **66** can be disposed circumferentially in other portions or faces of the torch body. An advantage of placing the one or more air inlets **66** into circumferentially different positions or faces is to ensure that at least one of the air inlets **66** is open and unobstructed by the hand or fingers of a user while the user is grasping the torch tool during use of the fuel torch. The air inlet apertures **66** can be sized to establish the desired fuel/air mixture ratio during operation of torch **10**. On the inside surface of the wall **12**, covering the air inlet apertures **66**, is placed an air filtering media **69**, illustrated as a rectangular sheet. The air filtering media can be mesh sheet material or woven or non-woven sheet material, suitable to filter out particulate from the inlet air. One air filtering media **69** covers each pair of air inlet apertures **66**. In the illustrated embodiments, each of the downwardly extending members **44** of the base cap **36** include a frame that is positioned in contact with the inside surface of the upper wall **12***b* , with each frame holding one of the air filtering media **69**.

[0055] In an alternative embodiment of the invention, an air filtering media can be placed over an air inlet opening of the microjet burner **62**. As illustrated in FIG. **11**, a cylindrical sheet of filter media **169** can be positioned over and inlet air port **166** of the microjet burner **62**. This embodiment enables removing particulate from the inlet air where the inlet air enters the inlet air port **166** of the microjet burner **62**, negating the necessity of placing inlet air filters over each of the air inlet ports **66** in the wall **16**,

[0056] As shown in FIG. **1**, clip **20** can include a base **28** and a pivotable latch member **30**, which can be pivotally coupled with the base **28**, and can be pivotable between a closed position (FIG. **1**) and an open position (not shown). A lowermost portion of body **12** can engage clip **20** in a "slip fit". For example, clip **20** can include a plurality of receptacles **32**, and body **12** can include one or more protrusions **34**, and each protrusion **34** can be configured for insertion into one of the receptacles **32**. The clip **20** can be attached to the fuel tank **16**. For example, the clip **20** can be fastened to the lower portion **26** of the fuel tank. In the illustrated embodiment, clip **20** can be fastened to the lower portion **26** of fuel tank **16** with two male fasteners **35** (FIG. **3**), which can extend through the base **28** of clip **20** and can be threaded into the lower portion **26** of fuel tank **16**. In other embodiments, different numbers of fasteners can be used.

[0057] The use of torch **10** can result in various advantages. When not in use, the torch **10** can be in an inactive or unarmed default configuration. In this configuration, access to an ignition button (e.g., **90**) can be inhibited by the position of an ignition button guard (e.g., **150**), which can be aligned with, and positioned above, an ignition button (e.g., **90**). A safety cap (e.g., **38**) must be rotated from a closed position to an armed position, to provide unobstructed access to an ignition button (e.g., **90**). The ignition button (e.g., **90**) must then be depressed to ignite torch **10**. Accordingly, torch **10** can include a two-stage, child-safety ignition system—requiring rotation of the safety cap, followed by depressing of the ignition button, to reduce the likelihood of an inadvertent ignition of torch **10**, for example by a child.

[0058] Use of torch **10** can result in additional advantages, for example, when used by a camper to start a campfire. Conventional lighters are typically not made for use outdoors. For example, typically they produce soft lazy flames that provide too little heat, are hard to position, and can be extinguished during windy conditions. Accordingly, starting a campfire with such conventional lighters can be difficult. In contrast, torch **10** can provide the power of a torch in a durable, compact form that can permit the user, for example a camper, to position the jet flame at any angle during use, even in windy conditions.

[0059] Torch **10** can also include a fuel fill port (e.g., **19**), which can facilitate conveniently refilling torch **10** with a hydrocarbon fuel, for example butane. Torch **10** can also include a fuel tank window (e.g., **17**), which can assist the user in determining the level of fuel within a fuel reservoir (e.g., **18**). Torch **10** can include a clip, for example, a carabiner clip (e.g., **20**), which can permit the torch **10** to be easily, and releasably, attached to a backpack or other camping accessory, to reduce the potential for misplacing or losing torch **10**.

[0060] While various embodiments of a torch have been illustrated by the foregoing description and have been described in considerable detail, it is not intended to restrict or in any way limit the scope of the appended claims to such detail. Additional advantages and modifications will be readily apparent to those skilled in the art.

What is claimed is:

1. A torch including an ignition button having an ignition spring release member, the ignition button movable axially between an upper neutral position and a depressed ignition position, and a cap assembly, the cap assembly including:

a) a torsion spring including:

i) a spring coil configured to be retained on a pivot stem of the cap assembly,

ii) an upper spring leg extending from the spring coil, including a down-turned tip, and

iii) a lower spring extending from the spring coil, including an up-turned tip,

b) an upper safety cap including:

i) an upper surface wall having a portal through which a torch flame can be emitted, wherein the pivot stem extends from an underside of the upper surface wall, and

ii) a post body extending from the underside of the upper surface wall and having a retaining slot extending axially within the post body, the retaining slot configured to receive and capture at least an upper portion of the up-turned tip of the lower spring leg of the torsion spring, in both a first position

where the lower spring leg is adjacent the base, and a second position where the lower spring leg is moved axially away from the base and into the retaining slot, and

c) a lower base cap, wherein the upper safety cap is configured to be rotatably fixed to the lower base cap, including

i) a base having a base surface,

ii) a pair of angularly-spaced walls, including a sweep wall and a neutral wall, extending upwardly from the base and configured to retain the lower spring leg and the upper spring leg of the torsion spring, respectively,

iii) a ramp disposed angularly from the sweep wall, including an inclined surface that slopes from the base to a top surface, and that faces toward the sweep wall, and a rear blocking surface, disposed opposite the ramp surface, that extends downwardly from the top surface of ramp, and that faces away from the sweep wall,

wherein the base of the lower base cap has a through opening adjacent and radially outboard from the rear blocking surface of the ramp,

wherein the lower spring leg of the torsion spring is configured, upon manual rotation of the upper safety cap relative to the lower base cap, to sweep along the base surface, upwardly along the inclined surface of the ramp, and downwardly from the top surface to behind rear blocking surface of the ramp, and thereby compressing the torsion spring, and

wherein the ignition spring release member is disposed axially below the base of the lower base cap when the ignition button is in its depressed ignition position, and is movable upwardly through the through opening when the ignition button moves to the upper neutral position, to engage and raise the lower spring leg up and over the rear blocking surface to the top surface of the ramp, where the release of the manual rotation biases the lower spring leg to the sweep wall.

2. The torch of claim **1**, wherein when the safety cap is in the armed position and the ignition button is in the depressed position, the piezoelectric igniter is activated and the fuel reservoir is in fluid communication with the fuel discharge passage defined by the microjet burner.

3. The torch of claim **1**, wherein: the cap assembly further comprises a torsion spring; and the torsion spring biases the safety cap toward the closed position.

4. The torch of claim **3**, wherein the safety cap comprises a cylindrical, peripheral wall; the ignition button guard protrudes radially outwardly from the cylindrical, peripheral wall; and the ignition button guard is circumferentially spaced from the ignition button when the safety cap is in the armed position.

5. The torch of claim **1**, wherein: the lower cap comprises a base, the base defining a bore; the safety cap comprises an upper member and a stem extending downwardly from the upper member and through the bore.

6. The torch of claim **5**, wherein: the lower cap comprises a base and a platform integral with, and extending upwardly from, the base; the torsion spring comprises a coiled portion, an upper leg extending away from the coiled portion and a lower leg extending away from the coiled portion; the upper leg of the torsion spring is pressed against the platform of the lower cap; and the lower leg of the torsion spring is coupled with the safety cap and is rotatable with the safety cap.

7. The torch of claim **6**, wherein: the lower cap further comprises a ramp integral with, and extending upwardly from, the base; the ramp comprises an inclined forward surface, a flat top surface and an upwardly extending rear surface; when the safety cap is rotated from the closed position to the armed position, the torsion spring is compressed, and the lower leg of the torsion spring slides along the base of the lower cap, upwardly along the inclined, forward surface of the ramp, across the top surface of the ramp, and downwardly along the rear surface of the ramp, to at least inhibit rotation of the safety cap when the safety cap is in the armed position.

8. A torch comprising:

a body defining an interior chamber;

a fuel tank defining a fuel reservoir;

a microjet burner, the microjet burner being supported by the body and defining a fuel discharge passage;

a piezoelectric igniter;

an ignition button, the ignition button being movable relative to the body between an upper position and a depressed position; and

a cap assembly comprising a lower cap connected to the fuel tank and a safety cap rotatably coupled with the lower cap; wherein

the fuel reservoir is in selective fluid communication with the fuel discharge passage;

a portion of each of the fuel tank, the microjet burner, the piezoelectric igniter and the ignition button is disposed within the interior chamber;

the safety cap comprises an ignition button guard and defines a flame portal, the safety cap being rotatable between a closed position and an armed position;

when the safety cap is in the closed position, the ignition button guard is aligned with the ignition button and inhibits access to the ignition button, and the safety cap covers the microjet burner; and

when the safety cap is in the armed position, the flame portal is aligned with the microjet burner, and the ignition button guard is misaligned with the ignition button, and access to the ignition button is unobstructed.

9. The torch of claim **8**, wherein: the piezoelectric igniter comprises a body and a plunger movably coupled with the body, the plunger is movable between an upper position and a lower position; the plunger biases the ignition button toward the upper position; and when the igniter button is in the depressed position, the plunger is in the lower position.

10. The torch of claim **8**, wherein the ignition button guard is positioned above the ignition button when the safety cap is in the closed position.

11. The torch of claim **2**, further comprising: a fuel flow adjustment cap, a lower, elongate member, an upper, fuel outlet valve, and a porous, compressible member; wherein the fuel flow adjustment cap is rotatable; the fuel tank comprises an upper portion and a lower portion; the upper, fuel outlet valve is threadedly connected to the upper portion of the fuel tank; the lower, elongate member extends through the lower portion of the fuel tank and is threadedly connected to the upper, fuel outlet valve; the porous, compressible member is disposed between the upper, fuel outlet valve and the lower, elongate member; and the fuel flow adjust-

ment cap is attached to the lower elongate member, the lower elongate member being rotatable with the fuel flow adjustment cap.

12. The torch of claim **11**, wherein: the upper, fuel outlet valve defines a valve passage; the porous, compressible member is in fluid communication with the fuel reservoir and is in selective fluid communication with the valve passage; when the fuel flow adjustment cap is rotated in a first direction, the porous compressible member is compressed and fluid communication between the fuel reservoir and the valve passage is at least inhibited; and when the fuel flow adjustment cap is rotated in a second direction, fluid communication between the fuel reservoir and the valve passage is facilitated.

13. The torch of claim **12**, further comprising: a fuel conduit connected to the upper, fuel outlet valve and the microjet burner; the lower, elongate member comprises a needle valve; the porous, compressible member comprises a sponge; and when the upper, fuel outlet valve is in an open position, the valve passage is in fluid communication with the fuel discharge passage.

14. The torch of claim **13**, further comprising: an ignition fork; wherein the ignition fork comprises a first end and a second end; the upper portion of the fuel tank comprises a fulcrum, the ignition fork being pivotable about the fulcrum; when the ignition button is in the upper position, the upper, fuel outlet valve is closed; and when the ignition button is moved from the upper position to the depressed position, the ignition button forces the first end of the ignition fork downwardly, causing the second end of the ignition fork to move upwardly and open the upper, fuel outlet valve.

15. The torch of claims **11**, wherein: the upper, fuel outlet valve comprises a valve plunger and a valve housing; the valve housing defines the valve passage; the valve plunger extends into the valve passage and comprises a proximal portion in sealing engagement with the valve housing when the upper, fuel outlet valve is closed; the second end of the ignition fork forces the proximal end of the valve plunger upwardly away from the valve housing to open the upper, fuel outlet valve, as the ignition button moves downwardly toward the depressed position.

16. The torch of claim **8**, further comprising: an ignition button spring attached to the ignition button; wherein the ignition button spring is movable upwardly and downwardly with the ignition button; when the ignition button is released from the depressed position and moves upwardly, the ignition button spring forces the lower leg of the torsion spring upwardly over the ramp, which permits the safety cap to rotate toward the closed position.

17. The torch of claim **8**, further comprising: a clip; wherein the clip comprises a base attached to the fuel tank; the clip further comprises an arm that is pivotably coupled with the base, the arm being pivotable between a closed position and an open position.

18. The torch of claim **8**, further comprising: a fuel fill port; wherein the fuel fill port is attached to the fuel tank and defines a fuel inlet passage.

19. A torch comprising: a body defining an interior chamber; a fuel tank defining a fuel reservoir; a microjet burner, the microjet burner being supported by the body and defining a fuel discharge passage; a piezoelectric igniter; an ignition button, the ignition button being movable relative to the body between an upper position and a depressed position; a cap assembly comprising a lower cap connected to the fuel tank and a safety cap rotatably coupled with the lower cap; and a clip attached to the fuel tank; wherein the fuel reservoir is in selective fluid communication with the fuel discharge passage; a portion of each of the fuel tank, the microjet burner, the piezoelectric igniter and the ignition button is disposed within the interior chamber; the safety cap comprises an ignition button guard and defines a flame portal, the safety cap being rotatable between a closed position and an armed position; when the safety cap is in the closed position, the ignition button guard is aligned with the ignition button and inhibits access to the ignition button, and the safety cap covers the microjet burner; and when the safety cap is in the armed position, the flame portal is aligned with the microjet burner, and the ignition button guard is misaligned with the ignition button, and access to the ignition button is unobstructed.

20. The torch of claim **19**, wherein: when the safety cap is in the armed position and the ignition button is in the depressed position, the piezoelectric igniter is activated and the fuel reservoir is in fluid communication with the fuel discharge passage defined by the microjet burner.

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