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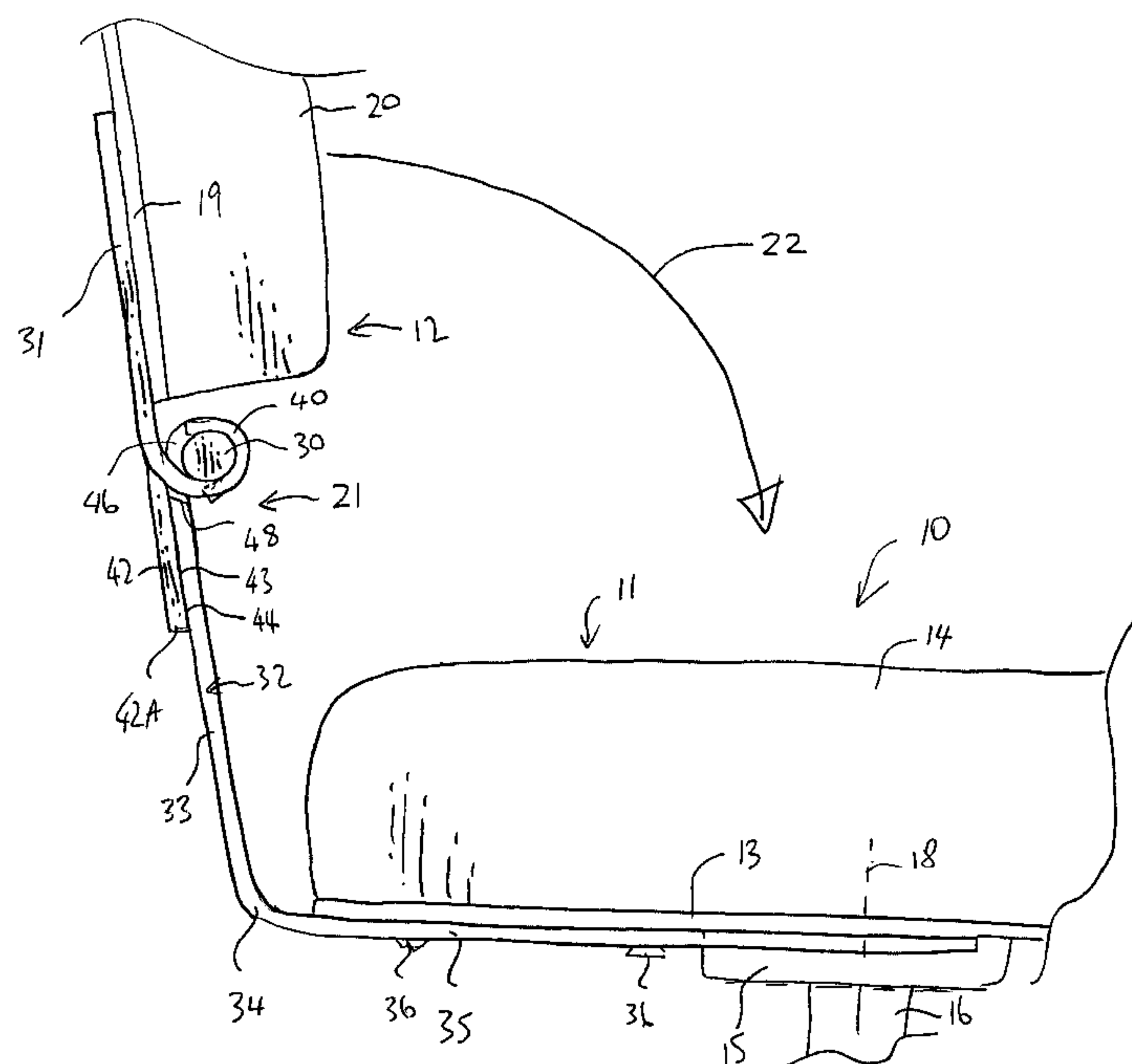
(72) Inventeur/Inventor:  
FRANK, CHARLOTTE E., CA

(73) Propriétaire/Owner:  
FRANK, CHARLOTTE E., CA

(74) Agent: ADE & COMPANY

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(54) Title: CHAIR WITH A FOLDING BACKREST AND A HINGE THEREFOR



(57) Abrégé/Abstract:

A chair primarily for a fishing boat has a chair seat having a seat base plate for attachment to a swivel support with a seat pad and a seat back having a back plate and a back pad. The back plate is connected to the seat base plate by two hinges which allow folding of the seat back onto the base. In order to accommodate the high forces from an occupant leaning against the seat back while riding over rough water at high speed the hinge includes a spring steel strap fastened to the seat base plate and extending up behind the seat base plate to a top edge above the seat pad which can flex to take up the forces. A hinge plate is attached to the back plate and extends therefrom downwardly into contact with the spring strap connected together by a hinge pin defining a horizontal hinge axis. The hinge plate includes a rear tab extending along a rear of the spring strap for communicating forces from the person leaning backward through the hinge to the flexing of the strap. The pin is held in place within loops at the strap and the hinge plate by a central circlip between two loops of the strap which are aligned with the tab of the hinge plate.

**ABSTRACT**

A chair primarily for a fishing boat has a chair seat having a seat base plate for attachment to a swivel support with a seat pad and a seat back having a back plate and a back pad. The back plate is connected to the seat base plate by two hinges which allow folding of the seat back onto the base. In order to accommodate the high forces from an occupant leaning against the seat back while riding over rough water at high speed the hinge includes a spring steel strap fastened to the seat base plate and extending up behind the seat base plate to a top edge above the seat pad which can flex to take up the forces. A hinge plate is attached to the back plate and extends therefrom downwardly into contact with the spring strap connected together by a hinge pin defining a horizontal hinge axis. The hinge plate includes a rear tab extending along a rear of the spring strap for communicating forces from the person leaning backward through the hinge to the flexing of the strap. The pin is held in place within loops at the strap and the hinge plate by a central circlip between two loops of the strap which are aligned with the tab of the hinge plate.

## **CHAIR WITH A FOLDING BACKREST AND A HINGE THEREFOR**

This invention relates to a chair with a folding back and to a hinge which can be used to pivotally mount the folding back on the chair seat for folding of the chair back onto the chair seat and for resilient spring movement of the chair back  
5 relative to the chair seat.

### **BACKGROUND OF THE INVENTION**

Chairs primarily for fishing boats often include a chair seat which is attached to a swivel mount by a base plate so that the occupant can swivel to different directions for travel from one fishing spot to another and for movement in  
10 fishing. The chairs generally also includes a seat back against which the occupant can rest during riding from one spot to another and during fishing. High speed travel across the water often includes some vertical vibrations which cause significant loads to be transferred from the occupant to the chair. In a situation where the occupant is leaning backwards, the weight from the occupant is heavily pressed  
15 against the back rest often damaging the structure.

In addition it is desirable in a fishing boat of this type to provide a chair back which can fold downwardly onto the seat so that the seat back of unused seats does not detract from or interfere with the vision of the occupants of the boat.

Hinges to date have little resilience so that all of the loading from the  
20 occupant due to leaning or vibration is applied to the hinge so that damage regularly occurs.

**SUMMARY OF THE INVENTION**

It is one object of the present invention therefore to provide a chair which allows folding of a seat back onto the seat base and also accommodates the forces from the occupant leaning backward onto the seatback.

5           According to one aspect of the invention there is provided a chair for a boat comprising:

          a chair seat having a seat base plate for attachment to a support for holding the seat base plate generally horizontal;

          a seat pad mounted on the base plate on which a person can sit;

10           a seat back having a back plate and a back pad against which a back of the person can rest;

          and two hinge members arranged side by side and connecting the back plate to the seat base plate, the hinge members each comprising:

          a spring strap directly fastened to the seat base plate and extending up  
15   behind the seat base plate to a top edge above the seat pad;

          a hinge plate directly fastened to the back plate and extending therefrom downwardly into contact with the spring strap;

          and a hinge pin defining a horizontal hinge axis;

          wherein the hinge plate and the spring strap of each hinge member is  
20   shaped to define a hinge at the hinge pin for movement about the hinge axis to allow the seat back to fold down into a folded position onto the seat pad;

          wherein the hinge plate and the spring strap of each hinge member is shaped to prevent movement of the seat back rearwardly beyond a raised position;

and wherein the spring straps of each hinge member are arranged such that forces from the person leaning backward on the seat back are communicated through the hinge into spring flexing movement of the spring straps.

Preferably either an upper part of the spring strap or a lower part of the  
5 hinge plate of each hinge member includes a rear tab for communicating forces from the person leaning backward.

Preferably an upper part of the spring strap is bent around the hinge axis to define a sleeve portion surrounding the hinge pin and a lower part of the hinge plate is bent around the hinge axis to define a sleeve portion surrounding the  
10 hinge pin with the sleeve portion of the spring strap and the sleeve portion of the hinge plate being arranged coaxially at the hinge pin and wherein the rear tab is formed by a portion of either the upper part of the spring strap or the lower part of the hinge plate at the sleeve portion thereof which extends beyond the hinge pin.

Preferably the rear tab is arranged on the lower portion of the hinge  
15 plate.

Preferably the sleeve portion of the hinge plate has two outer loops surrounding the hinge pin and the sleeve portion of the spring plate has a loop between the outer loops and wherein the rear tab is arranged on the lower portion of the hinge plate between the two outer loops.

20 Preferably either the sleeve portion of the hinge plate or the sleeve portion of the spring strap has two outer loops surrounding the hinge pin and the other has a loop between of the outer loops and wherein the hinge pin is held against axial movement by a circlip between the two outer loops.

It is a further object of the invention to provide an improved hinge member which can be used on a chair primarily but not exclusively for use on a boat.

According to a second aspect of the invention there is provided a hinge member for a chair having a chair seat having a seat base plate for attachment to a support for holding the seat base plate generally horizontal and a seat back against which a back of the person can rest having a back plate, the hinge member comprising:

a spring strap shaped and arranged to be fastened to the seat base plate and to extend up behind the seat base plate to a top edge above the seat base plate;

a hinge plate shaped and arranged to be fastened to the back plate and to extend therefrom downwardly into contact with the spring strap;

a hinge pin defining a horizontal hinge axis to allow the seat back to fold down into a folded position onto the seat pad;

an upper part of the spring strap being bent around the hinge axis to define a sleeve portion surrounding the hinge pin;

a lower part of the hinge plate being bent around the hinge axis to define a sleeve portion surrounding the hinge pin;

the sleeve portion of the spring strap and the sleeve portion of the hinge plate being arranged coaxially at the hinge pin;

the upper part of the spring strap and lower part of the hinge plate being shaped and arranged to prevent movement of the seat back rearwardly beyond a raised position;

5

the spring strap being arranged such that forces from the person leaning backward on the seat back are communicated through the hinge pin into spring flexing movement of the spring strap.

According to a third aspect of the invention there is provided a hinge member for a chair having a chair seat having a seat base plate for attachment to a support for holding the seat base plate generally horizontal and a seat back against which a back of the person can rest having a back plate, the hinge member comprising:

a spring strap shaped and arranged to be fastened to the seat base plate and to extend up behind the seat base plate to a top edge above the seat base plate;

a hinge plate shaped and arranged to be fastened to the back plate and to extend therefrom downwardly into contact with the spring strap;

a hinge pin defining a horizontal hinge axis to allow the seat back to fold down into a folded position onto the seat pad;

an upper part of the spring strap being shaped to engage the hinge pin;

a lower part of the hinge plate being shaped to engage the hinge pin;

the lower part of the hinge plate including a downwardly extending tab extending beyond the hinge pin into engagement with a rear part of the spring strap to prevent movement of the seat back rearwardly beyond a raised position;

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the spring strap being arranged such that forces from the person leaning backward on the seat back are communicated through the hinge pin into spring flexing movement of the spring strap.

#### BRIEF DESCRIPTION OF THE DRAWINGS

5 One embodiment of the invention will now be described in conjunction with the accompanying drawings, in which:

Figure 1 is a side elevational view of a chair including a hinge according to the present invention.

Figure 2 is a top plan view of the chair in the folded position.

10 Figure 3 is a rear elevational view of the hinge only in the folded position.

Figure 4 is a rear elevational view of the hinge only in the extended position.

15 In the drawings like characters of reference indicate corresponding parts in the different figures.

#### DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

A chair 10 as shown in Figures 1 and 2 include the chair seat 11 and a seat back 12. The seat 11 includes a base plate 13 and a covering pad 14 on which the occupant sits. The base plate is attached to a swivel mount 15 carried on a pedestal 16 to allow the base plate to rotate about a vertical axis 18.

The seat back 12 includes a back plate 19 and a back pad 20 carried by the plate.

The present invention is concerned with a mounting and hinge structure 21 which attaches the seat back to the seat base to provide resilience and to provide a folding action by which the seat back can be folded as indicated at 22 from the raised position shown in Figure 1 to a folded position shown in Figure 2.

5           The mounting 21 is formed by two hinges 23 and 24 each arranged adjacent a respective side of the seat back and the seat base so the hinges combine to allow folding action about a horizontal folding axis 25.

Each hinge comprises a hinge pin 30 lying on the axis 25. The hinge pin hingedly connects a hinge plate 31 to a spring strap 32. The string strap 32  
10   extends from the pin 30 downwardly in a first section 33 to a bottom corner 34 and then extends forwardly in a horizontal section 35 fastened by screws 36 to the base plate 13. The portion 33 is spaced rearwardly from the seat pad 14 so that it can flex freely. The spring strap is formed from spring steel which is tempered to provide the required strength but allows flexing at the corner 34 and in the rear section 33 so  
15   that the hinge pin 30 can move forwardly and rearwardly in a resilient suspension action.

The hinge plate 31 is similarly fastened to the back plate 19 by screws 37.

As shown in Figures 3 and 4, the hinge plate 31 includes two outer  
20   loops 40 and 41 which extend from the hinge plate forwardly and wrap around the pin 30 so as to locate the pin on the hinge plate forwardly of the hinge plate. In between the two loops, the hinge plate includes a tab 42 which remains co-planar with the main body of the hinge plate 31 and thus extends downwardly behind the

planar main body 33 of the spring strap. Thus the tab 42 has a front surface 43 which abuts a rear surface 34 of the spring strap. The tab is of sufficient length so as to communicate the forces from the hinge plate into the spring strap. It will be noted therefore that in the raised position of the seat back, the tab presses against the spring strap but in the folded position shown in Figure 2, the tap projects outwardly away from the spring strap. The tab therefore has no effect on the folding action except that when in the raised position it allows communication of forces down the hinge plate 31 and into the spring strap.

The spring strap includes also two loops 45 and 46 separated by a groove 47. Each loop extends upwardly from the top edge 48 of the spring strap around the pin 30 in a direction opposite to that of the loops 40 and 41 so as to locate the pin 30 at the top of the spring strap. The loops 45 and 46 are aligned with the tab 42 so that the combined width of the loops is equal to the width of the tab.

In the groove 47 is located a cir-clip 50 which engages a groove in the pin 30 so as to locate the pin against axial movement within the loops. The cir clip butts against the inner faces of the loop 45 and 46. The top edge 48 is located just underneath the loops 40 and 41 so that the whole of the area between the top edge 48 of the spring strap and the bottom edge 42A of the tab is overlapped to provide the communication of forces between the two elements.

The device can therefore accommodate significant loads by a heavy occupant leaning backwards since those loads are primarily communicated through the hinge and into the flexing action of the spring strap. This is particularly effective

where the occupant is leaning backwards while vertical vibration within the boat caused by high speed travel acts to flex the spring strap.

The hinge can be used for manufacture of new chairs or can be used as a retrofit to replace broken chairs where the existing hinge has broken due to  
5 overloading.

Since various modifications can be made in our invention as herein above described, and many apparently widely different embodiments of same made within the spirit and scope of the claims without department from such spirit and scope, it is intended that all matter contained in the accompanying specification shall  
10 be interpreted as illustrative only and not in a limiting sense.

## CLAIMS:

1. A chair for a boat comprising:

a chair seat having a seat base plate for attachment to a support for holding the seat base plate generally horizontal;

5 a seat pad mounted on the base plate on which a person can sit;

a seat back having a back plate and a back pad against which a back of the person can rest;

10 and two separate hinge members arranged side by side and connecting the back plate to the seat base plate, the separate hinge members each comprising:

a spring strap directly fastened to the seat base plate with the strap being bent to extend up behind the seat base plate to a top edge above the seat pad;

15 a hinge plate directly fastened to the back plate and extending therefrom downwardly into contact with the spring strap;

and a hinge pin defining a horizontal hinge axis;

20 wherein the hinge plate and the spring strap of each hinge member are each bent to define a sleeve surrounding the hinge pin for movement about the hinge axis to allow the seat back to fold down into a folded position onto the seat pad;

wherein the hinge plate and the spring strap of each hinge member are shaped to prevent movement of the seat back rearwardly beyond a raised position;

and wherein the spring straps of each hinge member are arranged such that forces from the person leaning backward on the seat back are communicated through the hinge into spring flexing movement of the spring straps.

2. The chair according to Claim 1 wherein either an upper part of  
5 the spring strap or a lower part of the hinge plate of each hinge member includes a rear tab for communicating forces from the person leaning backward.

3. The chair according to Claim 2 wherein an upper part of the spring strap is bent around the hinge axis to define a sleeve portion surrounding the hinge pin and a lower part of the hinge plate is bent around the hinge axis to define a  
10 sleeve portion surrounding the hinge pin with the sleeve portion of the spring strap and the sleeve portion of the hinge plate being arranged coaxially at the hinge pin and wherein the rear tab is formed by a portion of either the upper part of the spring strap or the lower part of the hinge plate at the sleeve portion thereof which extends beyond the hinge pin.

15 4. The chair according to Claim 3 wherein the rear tab is arranged on the lower portion of the hinge plate.

5. The chair according to Claim 4 wherein the sleeve portion of the hinge plate has two outer loops surrounding the hinge pin and the sleeve portion of the spring plate has a loop between the outer loops and wherein the rear tab is  
20 arranged on the lower portion of the hinge plate between the two outer loops.

6. The chair according to Claim 3 wherein either the sleeve portion of the hinge plate or the sleeve portion of the spring strap has two outer loops surrounding the hinge pin and the other has a loop between of the outer loops and

wherein the hinge pin is held against axial movement by a circlip between the two outer loops.

7. A hinge member for a chair having a chair seat having a seat base plate on which a person can sit for attachment to a support for holding the seat base plate generally horizontal and a seat back against which a back of the person can rest having a back plate, the hinge member comprising:

a spring strap shaped and arranged to be fastened to the seat base plate with an upper portion bent to extend up behind the seat base plate to a top edge above the seat base plate;

10 a hinge plate shaped and arranged to be fastened to the back plate and to extend therefrom downwardly into contact with the spring strap;

a hinge pin defining a horizontal hinge axis to allow the seat back to fold down into a folded position onto the seat base plate;

15 an upper part of the spring strap being bent around the hinge axis to define a sleeve portion surrounding the hinge pin;

a lower part of the hinge plate being bent around the hinge axis to define a sleeve portion surrounding the hinge pin;

the sleeve portion of the spring strap and the sleeve portion of the hinge plate being arranged coaxially at the hinge pin;

20 the upper part of the spring strap and lower part of the hinge plate being shaped and arranged to prevent movement of the seat back rearwardly beyond a raised position;

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the spring strap being arranged such that forces from the person leaning backward on the seat back are communicated through the hinge pin into spring flexing movement of the spring strap.

8. The hinge member according to Claim 7 wherein either the  
5 upper part of the spring strap or the lower part of the hinge plate includes a rear tab extending along a rear of the other for communicating forces from the person leaning backward.

9. The hinge member according to Claim 8 wherein the rear tab is formed by a portion of either the upper part of the spring strap or the lower part of  
10 the hinge plate at the sleeve portion thereof which extends beyond the hinge pin.

10. The hinge member according to Claim 7, 8 or 9 wherein the rear tab is arranged on the hinge plate and projects downwardly onto the back of the spring strap.

11. The hinge member according to Claim 10 wherein the sleeve  
15 portion of the hinge plate has two outer loops surrounding the hinge pin and the sleeve portion of the spring plate has a loop between the outer loops and wherein the rear tab is arranged on the lower portion of the hinge plate between the two outer loops.

12. The hinge member according to any one of Claims 7 to 10  
20 wherein either the sleeve portion of the hinge plate or the sleeve portion of the spring strap has two outer loops surrounding the hinge pin and the other has a loop between of the outer loops and wherein the hinge pin is held against axial movement by a circlip between the two outer loops.

13. A hinge member for a chair having a chair seat having a seat base plate on which a person can sit for attachment to a support for holding the seat base plate generally horizontal and a seat back against which a back of the person can rest having a back plate, the hinge member comprising:

5 a spring strap shaped and arranged to be fastened to the seat base plate with an upper portion bent to extend up behind the seat base plate to a top edge above the seat base plate;

a hinge plate shaped and arranged to be fastened to the back plate and to extend therefrom downwardly into contact with the spring strap;

10 a hinge pin defining a horizontal hinge axis to allow the seat back to fold down into a folded position onto the seat base plate;

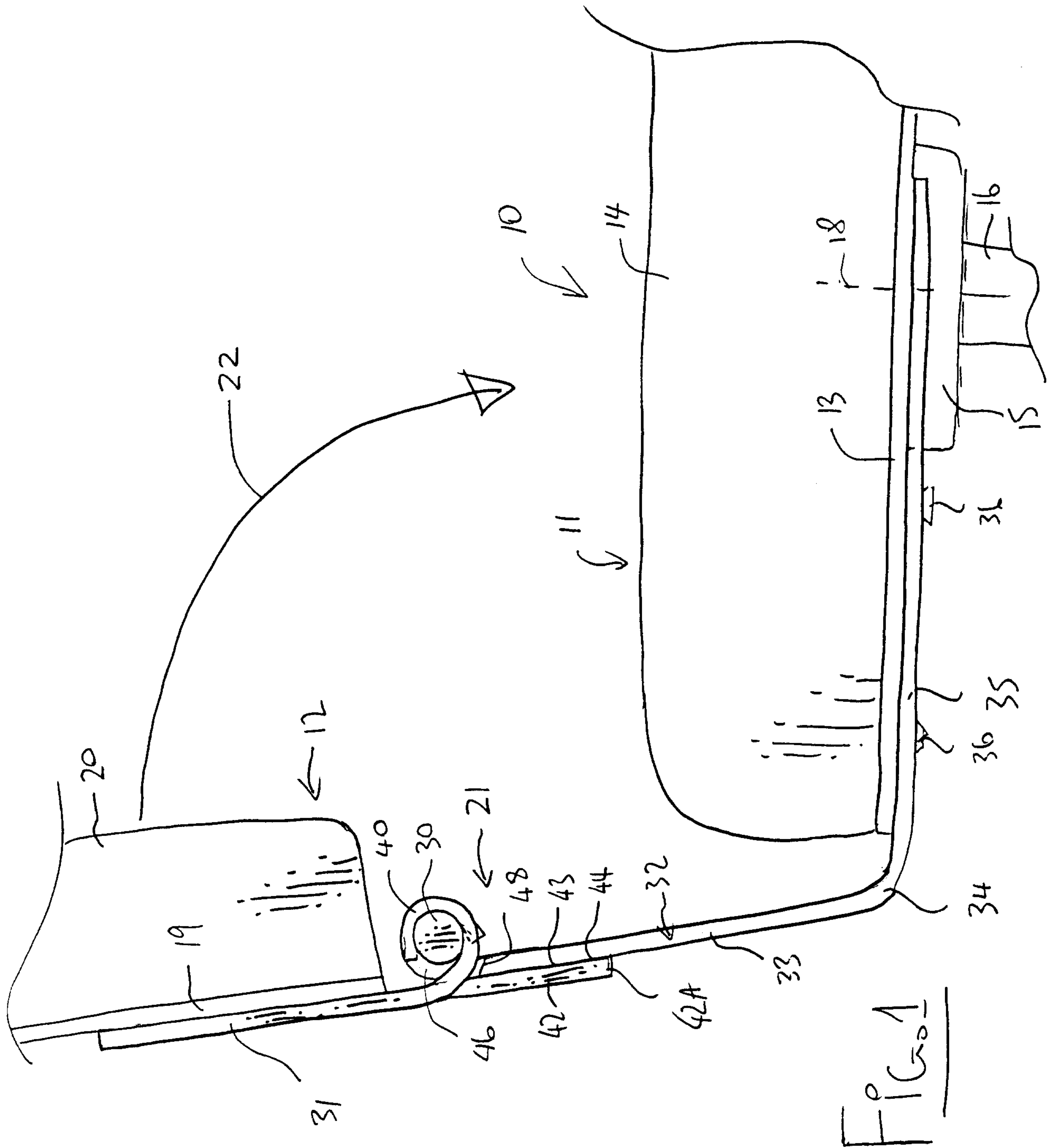
an upper part of the spring strap being shaped to engage the hinge pin;

a lower part of the hinge plate being shaped to engage the hinge pin;

15 the lower part of the hinge plate including a downwardly extending tab extending beyond the hinge pin into engagement with a rear part of the spring strap to prevent movement of the seat back rearwardly beyond a raised position;

the spring strap being arranged such that forces from the person leaning backward on the seat back are communicated through the hinge pin into  
20 spring flexing movement of the spring strap.

14. The hinge member according to any one of Claims 7 to 13 wherein the spring strap and the hinge member are arranged for direct attachment to the base plate and the back plate for direct communication of forces thereto.



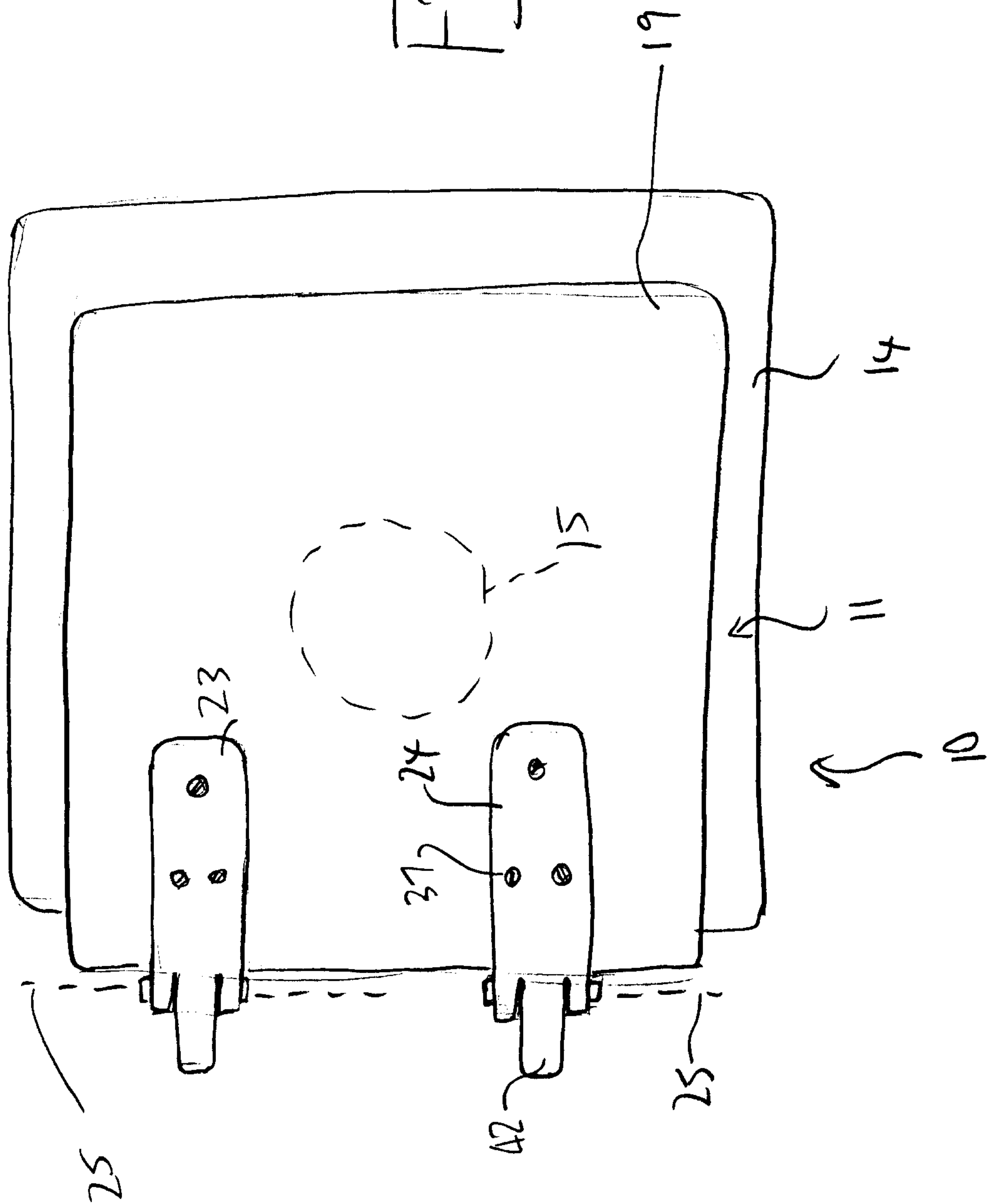
**INVENTOR:**

**CHARLOTTE E. FRANK**

**PER:**

ADE &amp; COMPANY

Fig 2

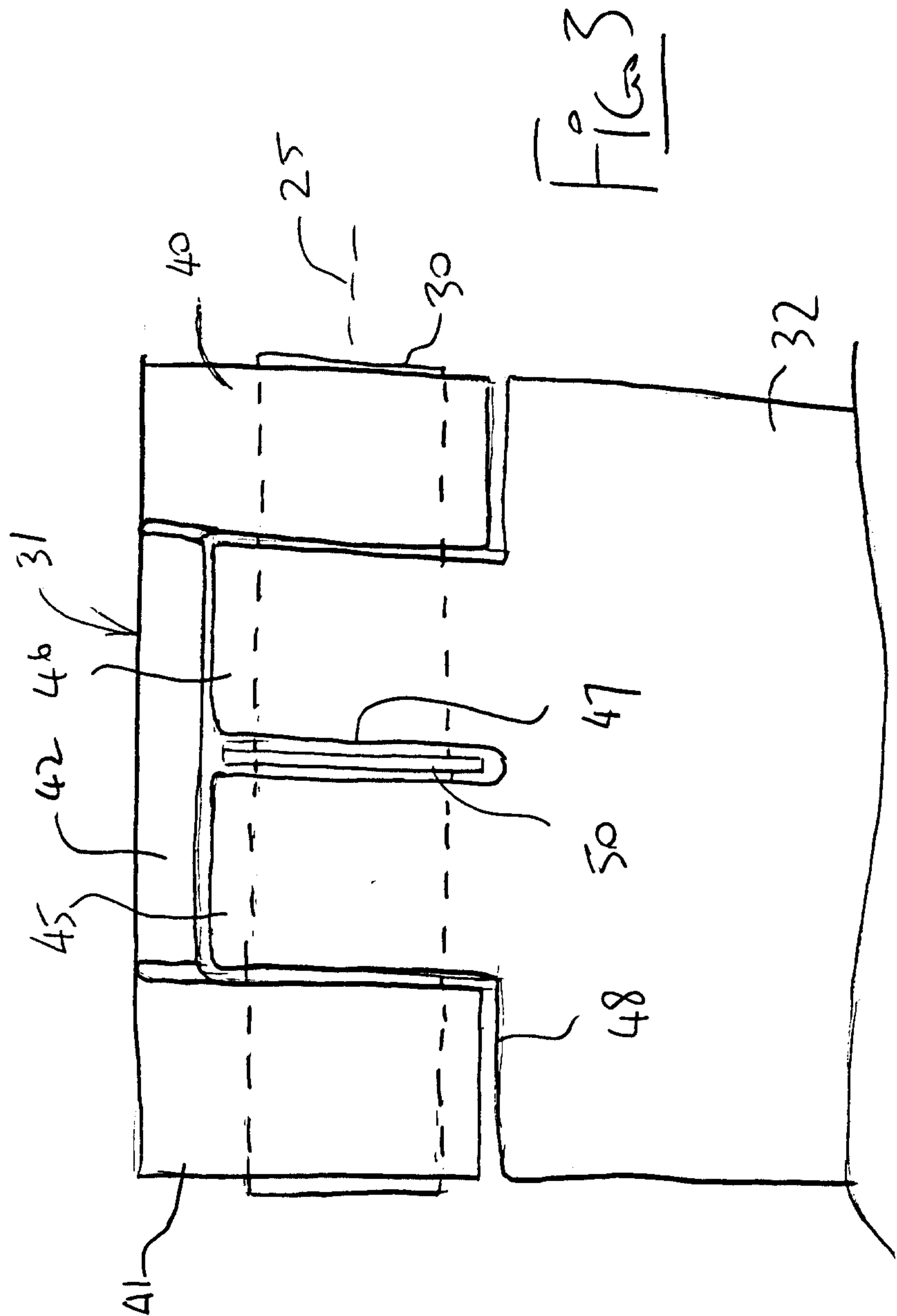


**INVENTOR:**

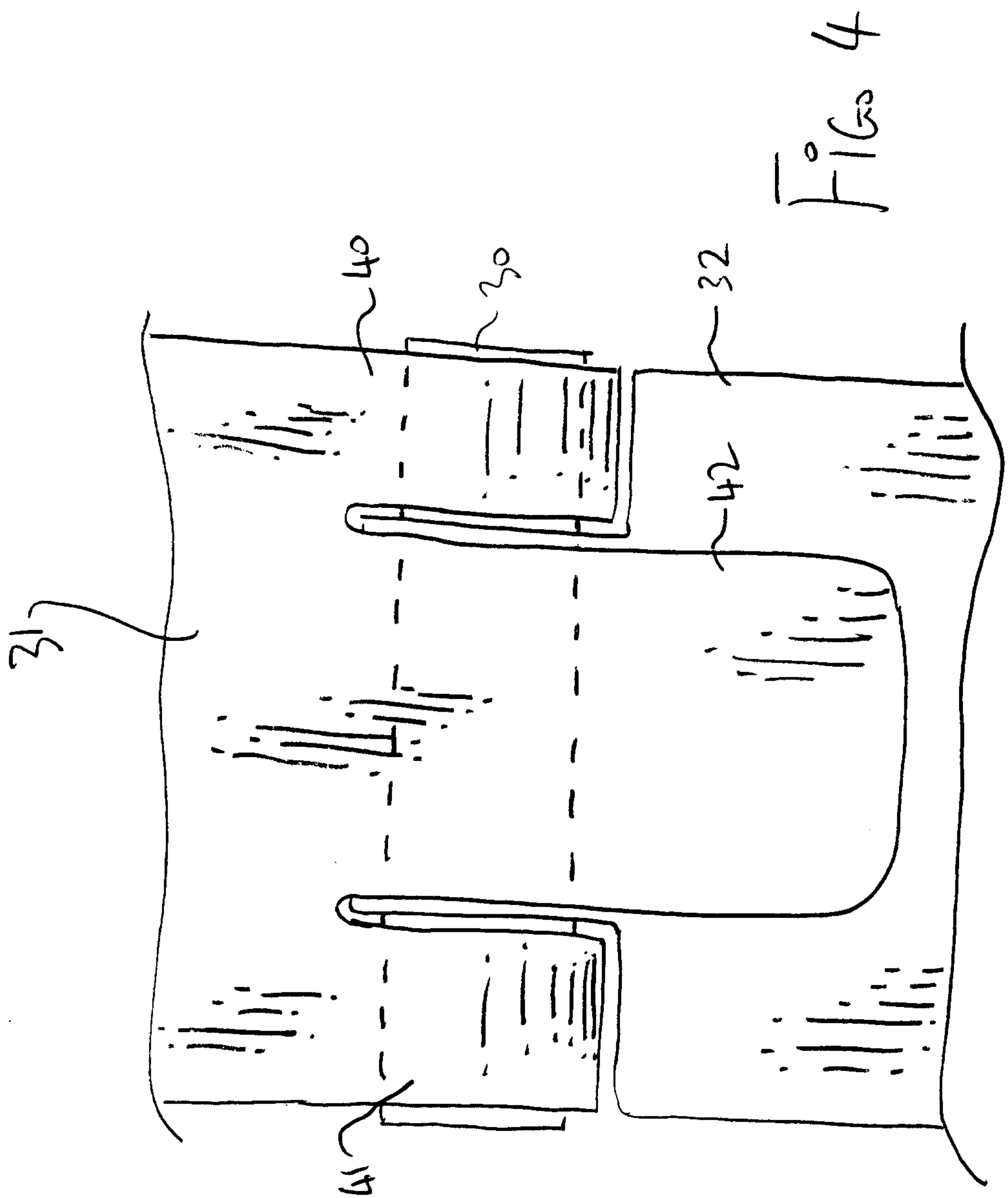
CHARLOTTE E. FRANK

PER:

ADE &amp; COMPANY



INVENTOR: CHARLOTTE E. FRANK  
PER: ADE & COMPANY



INVENTOR: CHARLOTTE E. FRANK  
PER: ADE & COMPANY

