

Aug. 19, 1947.

A. CHARNEY

2,425,784

GLOVE

Filed Nov. 24, 1943

3 Sheets-Sheet 1

Fig. 2.

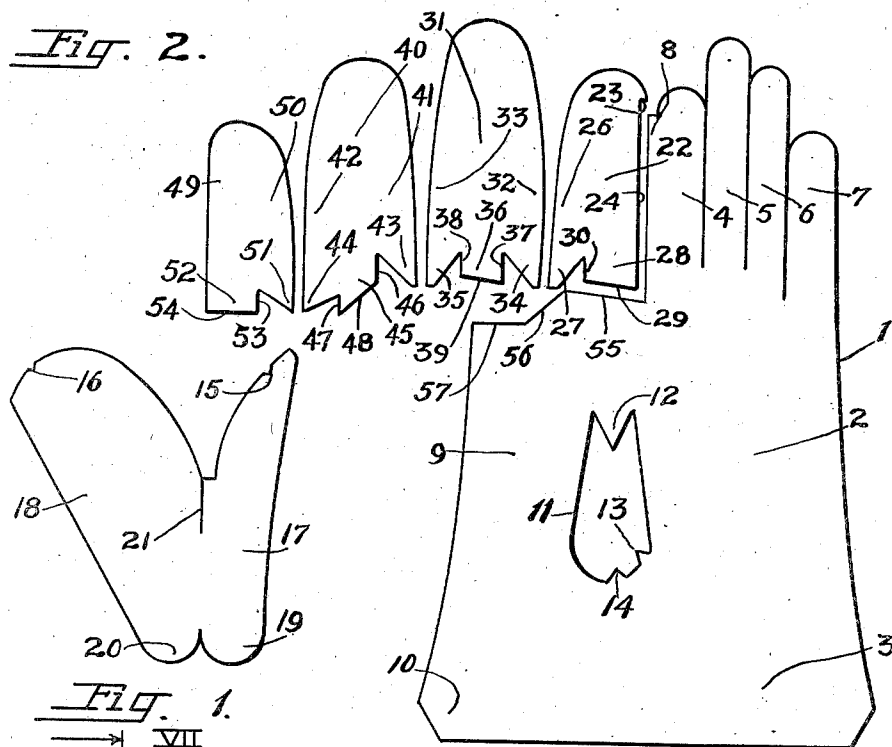


Fig. 1.

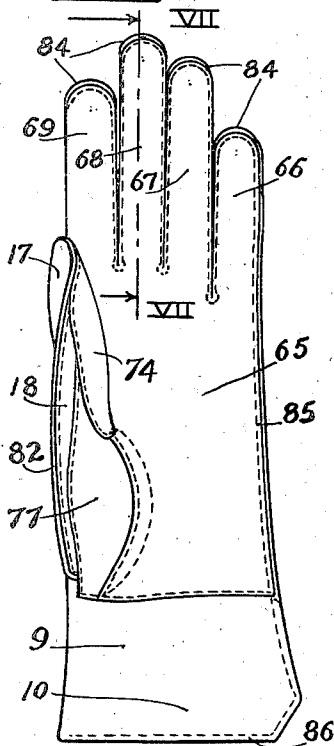
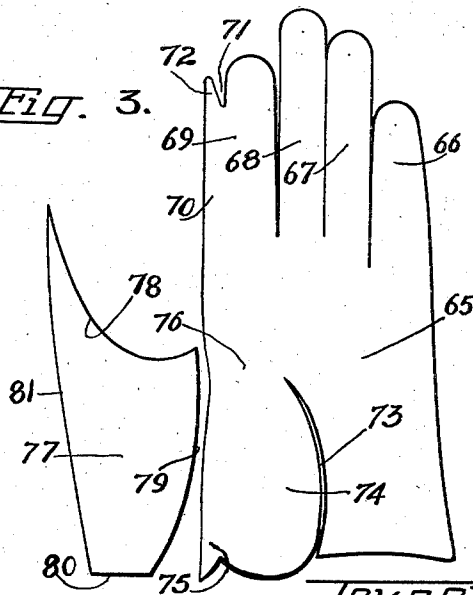


Fig. 3.



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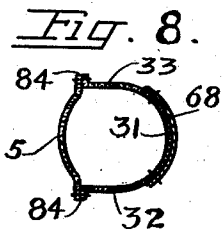
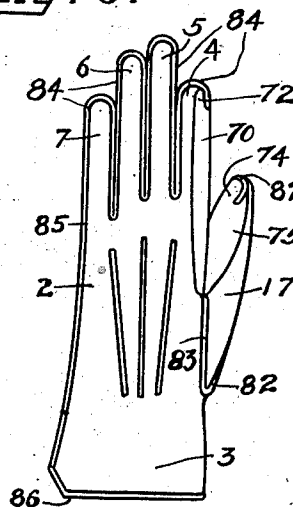
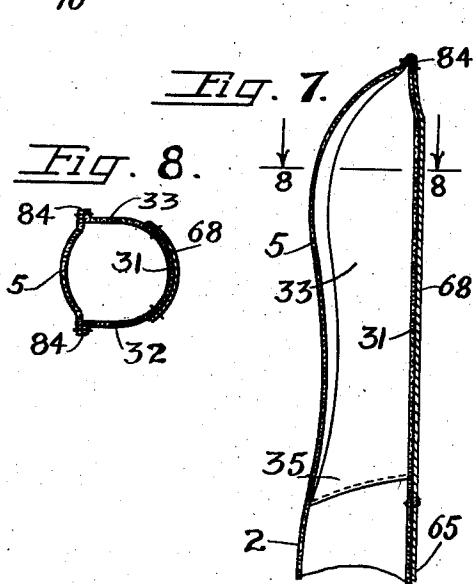
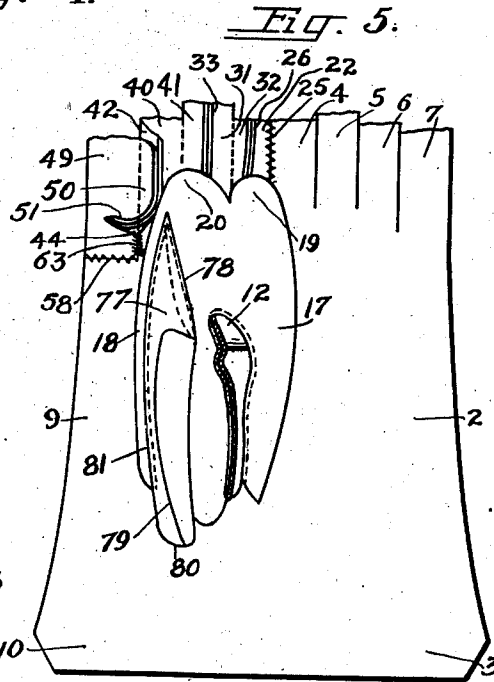
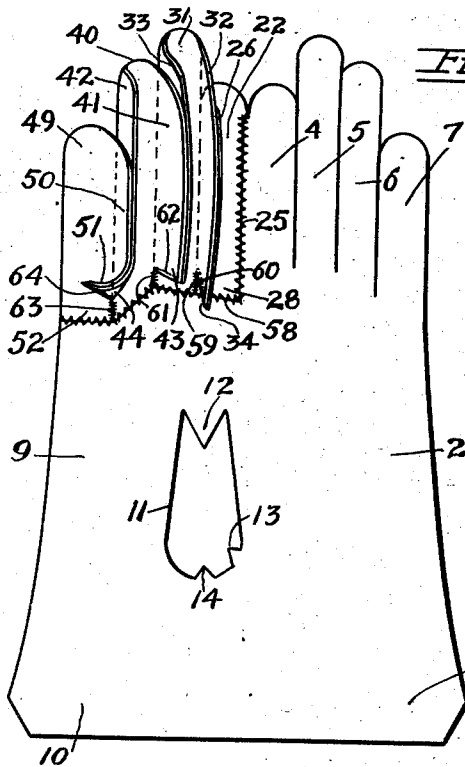
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Filed Nov. 24, 1943

3 Sheets-Sheet 2



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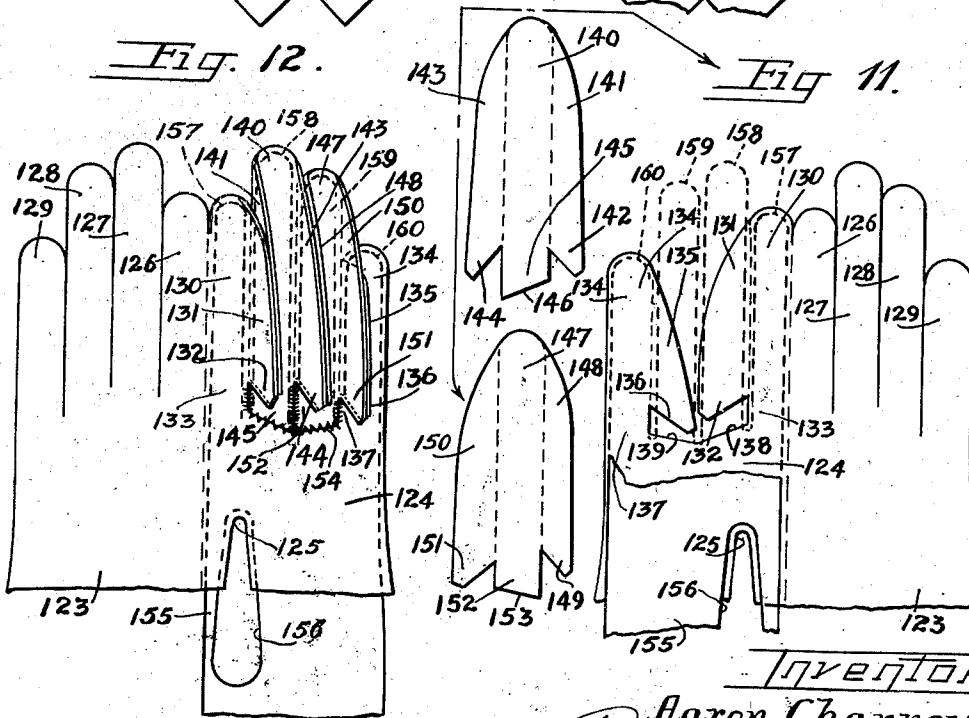
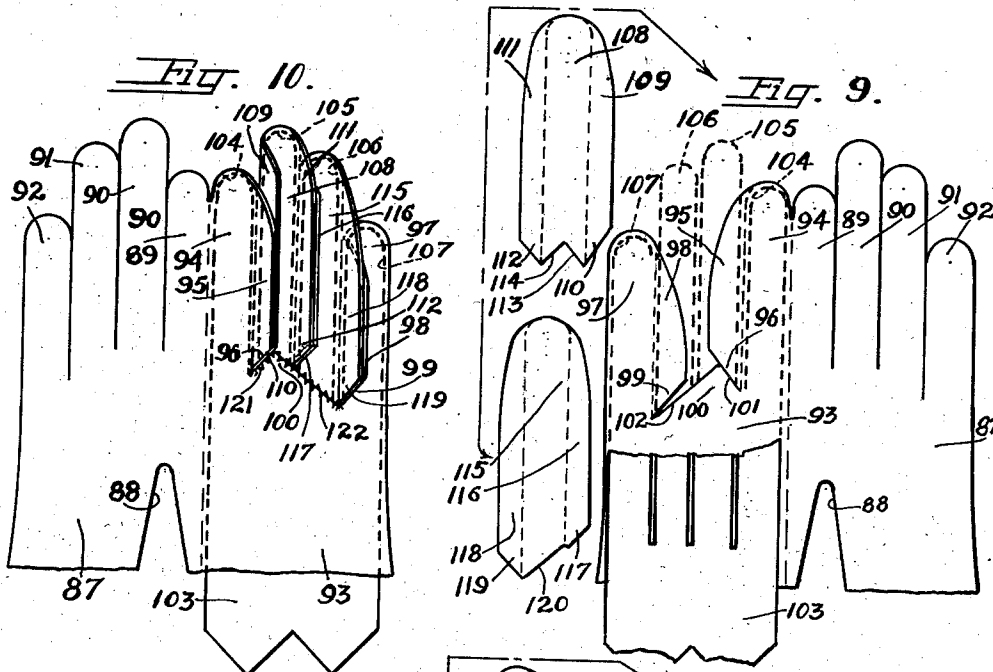
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GLOVE

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3 Sheets-Sheet 3



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UNITED STATES PATENT OFFICE

2,425,784

GLOVE

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Application November 24, 1943, Serial No. 511,508

3 Claims. (Cl. 2-169)

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The present invention relates to improvements in gloves and more particularly in dress or semi-dress gloves for ladies and gentlemen. The improved glove of this invention furthermore pertains to an all cloth glove body which is substantially complete in itself, constructed of a reduced number of seams and provided with either a leather back portion or with a leather palm cover thereby providing a semi-dress glove adaptable for auto driving and the like when the leather is secured to the palm side and affording a dress glove when the leather is applied to cover a portion of the glove back.

It is an object of this invention to provide an improved dress or semi-dress glove which is designed and constructed with improvements for increasing the assembly, adaptability and efficiency thereof.

It is also an object of this invention to provide an improved glove in which the main body of the glove is constructed of a trunk including a combination back and palm form or blank in which either the palm or the back section may be provided with four integral finger pieces requiring four attachable finger pieces, or a trunk in which the palm and back sections have six integral finger pieces requiring two separate finger pieces to complete the main body of the glove.

Another object of the invention is the provision of a dress glove wherein the main body of the glove is of cloth or fabric construction consisting of a main blank or trunk with auxiliary finger blanks flat seamed to either the palm section or to the back section, said main body of the cloth or fabric glove adapted to have secured thereto for covering the flat attaching seams of the auxiliary finger pieces, a leather finishing blank including finger pieces to complete the finished appearance of the glove.

It is a further object of this invention to provide a glove constructed of blanks adapted to be readily assembled and including separate finger blanks adapted to be flat seamed to a body blank to which a finishing cover of a selected material is stitched to cover the flat seams to provide a dress or semi-dress glove.

It is furthermore an object of this invention to provide an improved glove wherein the number of finger seams is reduced and the seams are on the side of the glove opposite to the side on which a leather covering is secured to cover finger piece attachment seams to enhance the appearance of the glove.

Another object of the invention is to provide a

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dress or semi-dress glove wherein the main body of the glove is formed from a combination palm and back trunk and auxiliary finger blanks having integral fourchette and crotch portions, said trunk and auxiliary blanks seamed to one another and having a finger cover piece covering the finger attachment seams before final shaping and seaming of the glove to complete the same.

Still another object of the invention is to provide right and left handed dress or semi-dress gloves each comprising a complete cloth glove body and a fingered cover piece adapted to be secured on either the back or the palm of the glove depending on which side of the glove the finger piece attachment seams are located.

It is an important object of this invention to provide an improved dress or semi-dress glove designed so that it can be produced at a reasonable cost by the proper cutting out of the major glove form and by the use of small stock or fittings for cutting out auxiliary forms, said main form and auxiliary forms being adapted to be assembled together with a fingered covering form before the assembled forms are finally seamed together to complete the glove.

Other and further objects and features of the invention will be apparent from the disclosures in the specification and the accompanying drawings.

The invention, in preferred forms, is illustrated in the drawings and hereinafter more fully described.

On the drawings:

Figure 1 illustrates a plan view of the palm side of an improved dress glove embodying the principles of this invention and preferably constructed of a cloth body provided with an attached leather covering on the palm side including thumb and finger pieces.

Figure 2 is a composite developed plan view of the inner face of the trunk or main body blank together with the thumb and four finger blanks of a left-hand glove and illustrating the six blanks required for the making of the main body of the glove.

Figure 3 is a plan view in developed form of the outer or finished side of a leather palm side covering including an integral leather thumb piece and a separate auxiliary leather thumb piece for the left-hand glove illustrated in Figure 1.

Figure 4 is a developed plan view of the left-handed glove trunk or main body blank shown in Figure 2 with the finger or sheath blanks posi-

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tioned in proper associated relationship and secured to the trunk or main body blank by means of butt or flat seams and seamed to one another at their adjacent lower sides beneath the finger crotches.

Figure 5 is a developed plan view similar to that illustrated in Figure 4 but with the upper portions of the finger members broken away and showing the thumb cloth blank partly seamed in position and projected through the thumb opening to the inner side of the glove trunk with the outer face of the thumb cloth blank showing and having the auxiliary leather thumb piece partly stitched thereto and also showing the triangular thumb crotch piece forming part of the trunk extending into and seamed to the sides forming the thumb crotch slit.

Figure 6 is a plan view of the back of the finished left-hand glove illustrated in Figure 1 and showing the exposed cloth finger and thumb seams of the finished glove.

Figure 7 is an enlarged longitudinal detailed section of the middle finger sheath taken on line VII—VII of Figure 1.

Figure 8 is a transverse detailed sectional view taken on line VIII—VIII of Figure 7.

Figure 9 is a developed plan view of a modified form of the glove illustrating a trunk of a left-hand glove having six integral finger pieces and two separate second and third finger pieces illustrated in developed form at the side of the trunk, said modified form of glove being of a type in which the leather covering is engaged over the back of the glove instead of on the palm side as illustrated in Figure 1.

Figure 10 is an inside face view of the trunk or pattern of the modified form of glove shown in Figure 9 partly broken away and showing the second and third finger pieces in position and also showing the leather cover piece engaged on the outer surface of the back of the glove trunk.

Figure 11 is a fragmentary plan view of the outer face of a right-hand modified form of glove blank or trunk for use with a leather covering on the palm side, which covering is partly shown in elevation and partly shown in dotted lines to show the construction of the palm portion of the glove trunk having two integral first and fourth finger pieces leaving a two-finger space for the reception of second and third finger blanks shown in developed form at the side of the trunk.

Figure 12 is a fragmentary plan view of the inside face of the trunk shown in Figure 11 showing the second and third finger pieces stitched in position with the attaching butt or flat seams covered by the leather palm piece.

As shown on the drawings:

The improved glove of this invention is preferably a dress or semi-dress glove adaptable for use for both ladies and gentlemen. The invention covers an all-cloth glove body including finger and thumb sheaths and an auxiliary trunk and pattern of leather or other material adapted to be stitched on either the thumb side or the back side of the glove body depending upon which side of the glove the connecting seams for the separate finger pieces appear, as hereinafter more fully described.

The gloves, of course, are adapted to be both right and left hand gloves. The body or main trunk of a glove may be provided with either four integral finger pieces or with six integral finger pieces, respectively requiring four and two separate finger pieces. The flat or butt attachment seams for the finger pieces are adapted to be

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covered by an auxiliary or cover trunk before final assembly of the glove to produce a dress or semi-dress glove in contrast to the ordinary types of reinforced work gloves usually provided with armored or heavily reinforced palm and back pieces secured to sections of the work glove.

For the sake of clearness one form of the improved glove as illustrated in Figures 1 to 8, inclusive, of the drawings covers a left-hand glove consisting of an all-cloth glove body with a cover section on the palm side of the glove, and including an integral thumb cover piece and a separate thumb cover piece, with said cover pieces constructed of leather or other suitable material sewn in position to produce the finished glove, the palm side of which is illustrated in Figure 1 of the drawings.

In the form of glove illustrated in Figures 1 to 8, inclusive, the improved glove is adapted to be constructed out of six blanks or forms which are cut from cloth or other suitable fabric, while two of the blanks are preferably cut from leather or similar material.

The glove may best be described by first describing the blanks out of which the glove is adapted to be formed, said blanks being clearly illustrated in Figures 2 and 3. Referring first to Figure 2 which illustrates the six blanks which are cut from cloth and when sewed together form the main body of the glove, the reference numeral 1 indicates a main glove pattern or trunk consisting of a back fold or shank portion 2, one end of which terminates in a wrist portion 3. Integrally formed along the opposite end of the trunk back fold 2 is a first or index finger piece 4, a second or middle finger piece 5, a third or ring finger piece 6 and a fourth or little finger piece 7. Integrally formed along the outer longitudinal edge of the first or index finger piece 4 is a side strip 8. Integrally formed on one side of the trunk back fold 2 is a trunk palm fold 9 having a palm wrist portion 10 integrally formed on one end thereof and integral with the back wrist portion 3. Cut or formed in the back palm fold 9 is a thumb opening 11 formed at one end with an inwardly projecting tapered or triangular thumb crotch piece 12. The opposite end, at one corner of the thumb opening 11, is formed with two inwardly projecting spaced darts or projections 13 and 14 which when the thumb unit is being assembled respectively project into receiving notches 15 and 16 on the main thumb blank which is formed of cloth or of the same material as the main body portion of the glove.

As illustrated in Figure 2, the main thumb blank comprises a minor wing or small thumb section 17 integrally with a major wing or large thumb section 18. The minor thumb section 17 is formed with a curved edge in which the notch 15 is provided while the major thumb section 18 is provided with the notch 16 in a curved edge thereof. The dart 14 is adapted to fit into the notch 16, while the dart 13 is adapted to project into the notch 15 when the main thumb blank is assembled to form a thumb sheath. The outer end of the thumb sheath is formed with rounded extensions 19 and 20, respectively, formed integrally on the thumb sections 17 and 18. In order to permit the thumb crotch piece 12 to interfit with the thumb blank, said blank is provided with a slit at 21 which when separated is adapted to have the edges thereof seamed to the two edges forming the thumb crotch piece 12. By means of the thumb piece notches 15 and 16, and the slit 21 the thumb blank can readily

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be fitted to the thumb opening 11 with the aid of the thumb crotch piece 12 and the darts 13 and 14.

Still referring to Figure 2 the main body portion of the glove requires four additional finger pieces or blanks for cooperation with the finger pieces 4, 5, 6 and 7, respectively. For coaction with the first or index finger piece 4 there is provided a separate first or index finger blank or pattern 22, which is illustrated in Figure 2 in a developed plan view, showing the inner face of the blank which at one side is provided with a long longitudinal notch or recess formed by the edges 23 and 24 adapted to receive the side strip 8 of the finger blank 4 seated therein and stitched thereto by a butt or flat seam 25 as clearly illustrated in Fig. 4. The index finger blank 22 on the side opposite the longitudinal notch is provided with an integral index finger fourchette piece 26 the lower end of which terminates in an integral index finger crotch piece 27 which is spaced at one side from an index finger trunk or extension piece 28 as clearly shown in Figure 2 bounded on two sides by the edges 29 and 30.

Positioned next to the index finger blank 22 in Figure 2 is a developed plan view of the inner face of a second or middle finger blank or pattern 31 having integrally formed on one side thereof a middle finger fourchette piece 32 and on the other side of middle finger fourchette piece 33. Integrally formed on the lower end of the fourchette piece 32 is a middle finger crotch piece 34 while the opposite fourchette piece 33 is provided with a middle finger crotch piece 35. Integrally formed at the lower end of the middle finger blank 31 between the crotch pieces 34 and 35 is a middle finger shank or extension piece 36 bounded by side edges 37 and 38 and by an inclined bottom edge 39.

Positioned next to the middle finger blank 31 in Figure 2 is a third or ring finger blank or pattern 40 formed with integral side fourchette pieces 41 and 42, respectively terminating in integral crotch pieces 43 and 44. Integrally formed on the lower end of the ring finger piece 40 is a shank 45 bounded by side edges 46 and 47 and by an inclined bottom edge 48.

Also shown in Figure 2 to the side of the ring finger blank 40 is a fourth or little finger blank or pattern 49 having integrally formed on one side thereof a fourchette piece 50, the lower end of which terminates in an integral crotch piece 51. Integrally formed on the lower end of the little finger blank 49 is a shank or extension piece 52 having a side edge 53 and a bottom edge 54.

The trunk palm fold 9, as clearly illustrated in Figure 2, is formed at one end with a finger attaching margin bounded by the edges 55, 56 and 57. The finger piece shank bottom edges 29 and 39 are adapted to abut against the palm fold edge 55, while the bottom edge 48 of the ring finger shank 45 is adapted to be placed to abut the palm fold edge 56, leaving the bottom edge 54 of the little finger shank 52 to seat or abut against the palm fold edge 57. The bottom edges of the shanks of the four finger pieces are adapted to be stitched to the palm fold edges mentioned by means of cross stitching to form a flat or butt palm seam 58 illustrated in Figure 4, with the inner end of said seam 58 terminating at the lower end of the index finger seam 25.

The shank edges 30 and 37 of the first and second finger blanks are sewed together to form a short seam 59 and the bottom inclined edges of the two crotches 27 and 34 are also stitched together to form an inclined crotch seam 60 to fit

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between the first and second fingers. In a similar manner the side shank edges 38 and 46 of the finger pieces 31 and 40 are adapted to be sewed together to form a seam 61 while the lower inclined edges of the two crotch pieces 35 and 43 are stitched together to form an inclined crotch seam 62 between the second and third fingers. The side edges 47 and 53 of the shank pieces of the third and fourth fingers are adapted to be sewed together to form a short seam 63 and the two inclined lower edges of the crotch pieces 44 and 51 are stitched together to form an inclined crotch seam 64 between the third and fourth fingers.

Before the cloth body portion of the glove is completed and before the thumb cloth blank is secured in place, the leather blanks for covering the palm side of the glove and portions of the cloth thumb sheath are first partly secured in place as hereinafter more fully described.

Referring now to Figure 3 of the drawings which illustrates the cover pieces, which are formed of leather or other suitable material, the reference numeral 65 indicates a main cover piece palm section, the outer or finished side of which is illustrated in Figure 3. Integrally formed on one end of the palm section 65 is a little finger piece 66, a ring finger piece 67, a middle finger piece 68 and an index finger piece 69. The index finger piece 69 has integrally formed on the outer side thereof a strip 70, the upper end of which is separated from the index finger piece 69 by a notch 71 leaving a triangular or tapered tip 72. Integrally connected with the cover piece palm section 65 and separated therefrom by means of an arcuate slit 73 is a leather thumb cover piece 74. Integrally formed on the outer side of the leather thumb cover piece 74 is an extension piece 75, which in the finished glove extends over and forms a cover part for the back of the thumb sheath of the glove, while the main thumb cover piece 74 is disposed on the inner or palm side of the thumb sheath and affords an integral thumb crotch at 76 where the thumb cover piece 74 joins the cover piece palm section 65.

Illustrated in Figure 3 adjacent the leather thumb cover piece for the glove is an auxiliary thumb cover blank or pattern 77 constructed of leather or of the same material as the main cover piece palm section 65. The auxiliary thumb cover blank 77 has one end thereof formed with a curved or concave arcuate edge 78 the lower end of which connects up with a convex arcuate edge 79, the lower end of which terminates at a straight bottom edge 80. One end of the bottom edge 80 terminates at the bottom of a long substantially straight side edge 81 which extends upwardly and terminates at the upper end of the concave arcuate edge 78.

Having described the eight blanks illustrated in Figures 2 and 3 of the drawings the glove is assembled by first assembling the four auxiliary finger blanks 22, 31, 40 and 49 by sewing the inclined edges of the crotch pieces 27 and 34 together and then sewing the side edges 30 and 37 together to form the first crotch. The inclined edges of the crotch pieces 35 and 43 and the shank side edges 38 and 46 are sewed together to form the second crotch, and the inclined edges of the crotch pieces 44 and 51 and the shank side edges 47 and 53 are next sewed together to form the third glove crotch. The edges of the side strip 8 of the first finger piece 4 are then sewed to the edges 23 and 24 forming the receiving notch in one side of the first finger blank 22. After this

has been done the lower edges 29 and 39 of the extension shank portions 28 and 36 of the first and second fingers are then flat seamed to the edge 55 of the palm fold 9, while the edge 48 of the third finger is flat seamed to the palm fold edge 56 and finally the bottom edge 54 of the little finger is flat seamed to the edge 57 of the palm fold 9. The stitching of the finger pieces to the palm fold is done to form flat or butt seams 25 and 58 as shown in Figure 4. The stitching of the seams 25 and 58 and the seams between the shank extension portions 28, 36, 45 and 52 are preferably sewed together by what is known as a zigzag machine to produce the desired flat seams on the palm side of the glove.

The auxiliary leather thumb blank 77 is next placed in position on the outer face of the cloth thumb blank section 18 and is secured thereto by sewing or stitching the edges 78 and 81 of the leather blank 77 to the cloth thumb section 18 as shown in Figure 5. The cloth thumb blank is next secured in place by opening the cloth slit 21 and projecting the thumb cloth crotch piece 12 therein and then stitching the edges of the crotch piece 12 to the edges of the thumb blank slit. The thumb blank edges containing the notches 15 and 16 are sewed to the edges of the thumb blank opening 11 in the trunk palm fold 9, so that the dart or projection 13 fits into the notch 15 and the dart or projection 14 fits into the notch 16.

The next step in the operation is to place the leather cover blank upon the outer face of the palm side of the trunk and then stitch the leather finger pieces 66, 67, 68 and 69 to the respective cloth finger blanks 49, 40, 31, and 22 respectively. The operation is continued by stitching the main leather thumb blank 74 to the cloth thumb blank. The main part of the leather blank 74 is stitched to the thumb blank section 18 and with the side extension 75 of the thumb blank extending over to cover a portion of and be stitched to the cloth thumb blank section 17. The margin 79 of the leather auxiliary thumb piece 77 is projected under the margin of the cover blank palm piece 65 under an edge formed by the slit 73 and is stitched in place to the cloth palm fold 9. When the leather thumb blank 74 is stitched to the cloth thumb blank one margin of the blank 74, formed by the slit 73, projects over the margin 78 of the auxiliary leather blank 77 and is stitched thereto and to the cloth thumb blank section 18. By doing this the leather thumb covering pieces cover the palm side of the cloth thumb sheath with the leather crotch portion 76 of the leather cover engaged over and covering the cloth crotch seams of the crotch piece 12. The remaining side edges of the cloth blank sections 17 and 18 are now stitched together to form the main thumb seam 82. A seam 83 (Figure 6) is formed where the cloth thumb blank section 17 containing the notch 15 is sewed to the side of the thumb opening 11 with the dart 13 fitting into the notch 15.

The next step in the assembly operation consists of folding the cloth back over upon the inner face of the leather covered palm side of the glove and then stitching the cloth finger pieces 4, 5, 6 and 7 to the tips of the cloth finger pieces 22, 31, 40 and 49 respectively and to the respective fourchettes to form the exposed finger seams 84 on the back side of the finger section of the glove. The open side of the glove is next sewed from the top of the little finger down to the beginning of the wrist or cuff portion of the glove to form an outer glove seam 85. Finally the open end of the glove is sewed around the

edges of the wrist or cuff portion of the glove to form the hem 86.

Referring to Figures 7 and 8 it will be noted that the finger sheaths are formed with finger seams only on the back side of the finger portion of the glove and that there are no connecting seams on the palm side of the fingers. The leather cover trunk 65 covers the flat finger attachment seams 58 and the flat seam 25 between the first finger blanks to produce a finished dress or semi-dress glove consisting of an all-cloth dress glove body section provided with a leather covering on the palm side covering the flat seams 25, 52, 59, 61 and 63 and also covering the cloth thumb crotch seams to provide an attractive as well as comfortable glove.

The improved glove as clearly illustrated in Figure 6 is constructed with less seams than the ordinary types of gloves, and while exposed seams are illustrated and described in connection with the four fingers and the thumb it will of course be understood that seams may be of the hidden or inturned type. Attention is also called to Figure 8 in which only two back seams are required for the second and the third fingers while the first finger and the little finger have the finger seams extending only across the tip and then down on the inner side of the back of said fingers. The little finger outer seam extends downwardly from the tip of the finger and continues along the side of the glove to form the main glove seam 35 which extends down to the cuff or wrist portion. The stitching of said side seam 35 is also used to stitch one side of the leather cover trunk 65 in place. As further shown in Figure 8 it will be noted that there are no finger seams beneath the leather finger pieces 66, 67, 68 and 69, which feature together with the fact that the auxiliary cloth finger pieces are secured to the main trunk of the glove by means of flat or butt seams produces not only a very comfortable but also an attractive glove adaptable for dress or semi-dress use.

Figures 9 and 10 illustrate a modified form of dress or semi-dress glove adaptable for use for ladies or gentlemen and covering a type in which a cover constructed of leather or similar material is secured to cover the back portion of the glove instead of the palm portion as shown in the glove illustrated in Figure 1. In the modified form of glove illustrated in Figures 9 and 10 the main body portion of the glove is constructed of cloth or other selected material and in which the thumb sheath may also be constructed only of cloth, without leather cover pieces, and may be formed from any selected standard type of thumb blank or pattern or from a cloth thumb blank of the type shown in Figure 2.

For the sake of convenience a left-hand glove is illustrated in Figures 9 and 10. Figure 9 shows the outer faces of the three blanks or patterns for forming the main body of the glove with the thumb blank or pattern omitted and also showing the leather back cover partly in elevation and partly in dotted lines. The main body portion of the glove is adapted to be formed from a trunk constructed of cloth or other similar material and comprising a trunk palm fold portion 87 provided with a thumb opening 88. Integrally formed on the trunk palm fold portion 87 are four finger pieces, namely a first or index finger piece 89, a second or middle finger piece 90, a third or ring finger piece 91, and a fourth or little finger piece 92. Integrally connected with the trunk palm fold portion 87 is a trunk back fold portion 93

which is constructed with two integral finger pieces and requiring the addition of two auxiliary finger pieces for the second and third fingers.

Integrally formed on the back fold portion 93 is an index finger back piece 94 having one side thereof integral with the outer side of the index finger palm piece 89. Integrally formed on the other side of the index finger back piece 94 is a fourchette 95 extending from the tip of the finger piece 94 and terminating at the opposite or inner end in a crotch piece 96. Also integrally formed on the trunk back portion 93 is a fourth or little finger back piece 97 having integrally formed on its inner side thereof a little finger fourchette 98 terminating at its lower end in a little finger crotch piece 99. This construction leaves a space between the index and little finger pieces for the auxiliary middle and ring finger pieces or blanks. Integrally formed on the trunk back fold portion 93 between the finger pieces 94 and 97 is a back fold extension piece 100 having a short inclined edge 101 and a long inclined edge 102.

Stitched to the trunk back fold 93 and to the finger pieces formed thereon and seamed thereto is a back cover piece or trunk 103 having integrally formed on one end thereof a first or index finger piece 104, a second or middle finger piece 105, a third or ring finger piece 106 and a fourth or little finger piece 107.

Also shown in Figure 9 is a second or middle finger blank or pattern 108 having integrally formed on one side thereof a fourchette 109 terminating at its lower end in a crotch piece 110. Integrally formed on the opposite side of the middle finger blank 108 is a fourchette 111 terminating at its lower end in a crotch piece 112. The lower end of the middle finger piece 108 is provided with a notch formed by the edges 113 and 114.

Also shown in Figure 9 is a third or ring finger blank or pattern 115 having integrally formed on one side thereof a fourchette 116 terminating at its lower end in a crotch piece 117. Integrally formed on the opposite side of the third or ring finger blank 115 is a fourchette 118 terminating at its lower end in a crotch piece 119. The lower end of the third or ring finger blank 115 terminates in an inclined edge 120.

The second or middle back finger blank 108 has the lower end thereof positioned so that the notch therein will fit against the edges of the triangular portion of the back fold extension 100 with the edge 113 of the notch contacting the edge 101 of the extension and with the edge 114 seating against a portion of the extension edge 102. The lower end of the third or ring finger blank 115 is positioned so that the lower inclined edge 120 thereof abuts or seats against the lower portion of the inclined edge 102 of the back extension 100. The lower edges of the finger blanks 108 and 115 are secured to the back fold extension 100 by means of butt or flat seam zig-zag stitching to form the flat seams 121 and 122. The three crotch seams are now formed by stitching together the lower inclined crotch between the first and second fingers, then stitching the lower inclined edges of the crotch pieces 112 and 117 to form an inclined crotch between the second and third fingers, and finally stitching together the lower inclined edges of the crotch pieces 99 and 119 to form an inclined crotch between the third and fourth fingers.

After the cloth back of the glove has been assembled by securing the second and third

finger blanks in position (Figure 10) as hereinbefore described the leather back cover trunk 103 is stitched to the cloth back fold portion 93 and the leather finger pieces 104, 105, 106 and 107 are respectively stitched to the cloth finger pieces 94, 108, 115 and 97, thereby covering the butt or flat seams 121 and 122 by the leather cover trunk.

The cloth thumb sheath is next secured in place by stitching the same to the margin of the trunk forming the thumb opening 88.

The final assembly of the modified form of glove shown in Figures 9 and 10 is accomplished by folding the trunk along the dotted line between the trunk palm fold portion 87 and the back fold portion 93 and then stitching the respective finger blanks on the palm fold section to the finger units on the back fold section to form the finger sheaths, and finally completing the main seam from the top of the little finger downwardly along the body portion of one side of the glove to the end of the glove or to the cuff or gauntlet portion of the glove if the same is so constructed.

Referring to Figures 11 and 12 another modified form of dress or semi-dress glove is illustrated and is one in which the palm side of the glove is provided with two integral finger pieces and with two auxiliary finger blanks for attachment thereto while the back of the glove is provided with four integral finger pieces. In Figures 11 and 12 a right-hand glove is illustrated and comprises a main trunk constructed of cloth or other selected material and comprises a trunk back fold portion 123 and a trunk palm fold portion 124. Figure 11 shows the outer face of the trunk while Figure 12 illustrates the inner face of the trunk of the glove. The palm fold portion 124 is provided with a thumb opening 125 for the reception of a thumb sheath, which is not shown but which may be of any standard type and is constructed of the same material as the trunk of the glove. Integrally formed on one end of the trunk back fold portion 123 is a first or index finger back piece 126, a second or middle finger back piece 127, a third or ring finger back piece 128 and a fourth or little finger back piece 129.

The trunk palm fold portion 124 has integrally formed thereon a first or index finger palm piece 130, one side of which is integral with the index finger back piece 126. Integrally formed on the opposite side of the index finger palm piece 130 is a fourchette 131, the upper end of which terminates at the tip of the finger piece 130 while the lower end is formed with an integral crotch piece 132. The finger piece 130 extends downwardly below the crotch piece 132 in the form of a shank 133 to join the palm fold portion 124. Also integrally formed on the trunk palm fold portion 124 is a fourth or little finger palm piece 134 having integrally formed on the inner side thereof a fourchette 135 the lower end of which terminates in a crotch piece 136.

As clearly illustrated in Figure 11 the trunk palm fold portion 124 is provided with a space between the first and fourth fingers for the reception of separate finger pieces or blanks for forming the palm side of the second and third fingers. The opening for the second and third fingers is bounded on one side by the shank 133 of the first finger and on the opposite side by the shank 137 of the little finger 134, and on the bottom by a second finger inclined attaching edge 138 and a third finger inclined attaching edge 139. As shown in Figure 11 the two inclined

edges 138 and 139 are formed on the upper middle portion of the trunk palm fold portion 124 and extend downwardly to meet one another.

Also shown in Figure 11 is a second or middle finger blank or pattern 140 having integrally formed on one side thereof a fourchette 141 terminating at its lower end in an integral crotch piece 142. Integrally formed on the other side of the middle finger piece 140 is a fourchette 143 terminating at its lower end in an integral crotch piece 144. Integrally formed on the lower end of the second or middle finger blank 140 is a shank 145 terminating in an inclined lower edge 146.

Also illustrated in Figure 11 is a third or ring finger blank or pattern 147 having integrally formed on one side thereof a fourchette 148 terminating at its lower end in an integral crotch piece 149. Integrally formed on the opposite side of the finger blank 147 is a fourchette 150 the lower end of which terminates in an integral crotch piece 151. The lower end of the finger blank 147 extends downwardly to form a shank 152 provided with a lower inclined edge 153.

The auxiliary palm side finger pieces 140 and 147 are adapted to be united with the palm fold portion 124 of the glove by first seaming the lower inclined edges of the crotch pieces 144 and 149 together to form an inclined finger crotch and also stitching the two abutting edges of the shank portions 145 and 152 to form a flat seam. The lower inclined edges of the two crotch pieces 142 and 132 are next seamed after to form an inclined finger crotch. The abutting edges of the shank portions 133 and 145 are stitched together to form a flat seam. The lower edges of the crotch pieces 136 and 151 are also stitched together to form an inclined finger crotch, as are also the abutting edges of the shank portions 137 and 152 to form a flat seam. With the second and third finger blanks 140 and 147 connected in position as described the lower edge 146 of the second finger blank abuts against the palm fold edge 139 and the lower edge 153 of the third finger blank abuts against the edge 139 of the palm fold portion 124. The lower inclined edges of the two auxiliary finger blanks 140 and 147 are secured or attached to the palm fold portion 124 of the glove trunk by means of cross-stitching to form a butt or flat seam 154 as shown in Figure 12.

Stitched to the trunk palm fold portion 124 and to the four finger blanks formed integrally thereon or secured thereto is a palm cover piece or trunk constructed of leather or other selected material and comprising a palm section 155 having a thumb opening 156 therein. Integrally formed on one end of the cover piece palm section 155 is a first or index finger cover piece 157, a second or middle finger cover piece 158, a third or ring finger cover piece 159 and a fourth or little finger cover piece 160.

With the two auxiliary finger blanks 140 and 147 secured in place as described and with the leather palm cover piece stitched to the cloth trunk and to the cloth finger pieces forming a part thereof on the palm side of the cloth glove, the trunk back fold section 123 is folded over along the dotted line shown in Figure 11 to cover the trunk palm fold section 124. The corresponding finger blanks on the back and palm sides of the glove are then stitched together to form the finger sheaths. The main side seam is next sewed and extends down from the tip of the little finger on the outer side thereof along the open sides

of the trunk, thereby securing the side edges of the trunk fold sections 123 and 124, and the outer edge of the leather cover piece 155 with a single main seam down to the cuff or wrist portion of the glove to produce a finished glove similar to the finished glove illustrated in Figures 1 and 6. In this particular form of glove it will be noted that the leather cover piece or trunk covers the butt or flat seam 154 connecting the second and third finger pieces to the palm fold section 124, and also covers the short flat seams between the shank portions of the finger blanks on the palm side of the glove between the flat seam 154 and the finger crotches.

It will be noted that the drawings disclose dress or semi-dress gloves in which the main body of the glove is constructed of cloth or other suitable selected material formed from a trunk and associated finger pieces which are attached in place by means of flat or butt seams either on the back or the palm side of the glove depending upon the portion of the glove on which it is desired to have the leather cover piece applied, so that the flat seams are covered leaving only a minimum number of exposed seams on either the back of the glove or on the palm side of the glove opposite the side on which the leather cover trunk is secured.

While the forms of gloves herein illustrated and described are of a type constructed of trunks having the back and palm sections integrally connected, it is to be understood that the body of the gloves may also be constructed of individual back and palm sections, for which only one additional body seam will be required opposite the main body seam 85 for the formation of a complete glove.

It will, of course, be understood that various details of construction may be varied through a wide range without departing from the principles of this invention and it is, therefore, not the purpose to limit the patent granted hereon otherwise than necessitated by the scope of the appended claims.

What I claim is:

1. In a glove, including a body unit formed of a trunk consisting of integral back and palm fold portions and four finger pieces integral with the back fold portion, four auxiliary finger pieces flat seamed to the palm fold portion, fourchettes integrally formed on the auxiliary finger pieces and seamed to the back fold finger pieces to form finger sheaths with seams only on the back sides thereof, crotch pieces integrally formed on the fourchettes with the crotch pieces of adjacent fourchettes seamed together to form inclined crotches between the finger sheaths, and a main cover piece including four finger cover pieces respectively secured to the palm fold portion and to the four auxiliary finger pieces and covering the flat attachment seams thereof.

2. In a glove including in combination a body unit comprising a trunk consisting of integral back and palm fold portions and first, second, third and fourth finger blanks integrally formed on one of said trunk portions, said first finger blank having a side longitudinal extension strip formed thereon, first, second, third and fourth auxiliary finger blanks flat seamed to the other of said trunk portions, each of said auxiliary finger blanks having fourchette and crotch pieces formed thereon with adjacent crotch pieces stitched together to form inclined crotches between the finger blanks, said auxiliary finger blanks and the fourchettes thereof seamed to the

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corresponding integral finger blanks to form finger sheaths with seams only on one face thereof, said auxiliary first finger blank having a recess formed longitudinally in one side thereof for receiving the extension strip of the integral first finger blank secured therein by a flat seam, and a main cover piece including four finger cover pieces stitched to the trunk portion to which the auxiliary finger blanks are flat seamed with said finger cover pieces stitched to the finger sheath faces opposite the seamed faces thereof and covering the flat seams of the glove body unit.

3. A glove comprising a trunk consisting of integral back and palm fold portions and first, second, third and fourth finger blanks integrally formed on one of said trunk portions, said first finger blank having a side extension strip formed thereon, a thumb sheath secured to one of said trunk fold portions, first, second, third and fourth auxiliary finger blanks flat seamed to the other of said trunk fold portions, each of said auxiliary finger blanks having fourchette and crotch pieces formed thereon with adjacent crotch pieces stitched together to form inclined crotches between the finger blanks, said auxiliary finger blanks and the fourchettes thereof seamed to the corresponding integral finger blanks to form finger sheaths with seams only on one side thereof, said auxiliary first finger blank formed with a recess in one side thereof for receiving the side

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extension strip of the integral first finger blank secured therein by a flat seam, and a main cover piece including four finger cover pieces stitched to the trunk fold portion to which the auxiliary finger blanks are flat seamed with said finger cover pieces stitched to the finger sheath faces opposite the seamed faces thereof and covering the flat seams of the glove, said fourth finger blanks and the fourth finger cover piece stitched together to form an outer main glove seam which continues along one side of the glove to stitch one side of the main cover piece and the open sides of the trunk fold portions together.

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