Office de la Propriété Intellectuelle du Canada
Un organisme d'Industrie Canada

Canadian Intellectual Property Office
An agency of Industry Canada

CA 2397748 A1 2001/08/23

(21) 2 397 748

(12) DEMANDE DE BREVET CANADIEN
CANADIAN PATENT APPLICATION

(13) A1

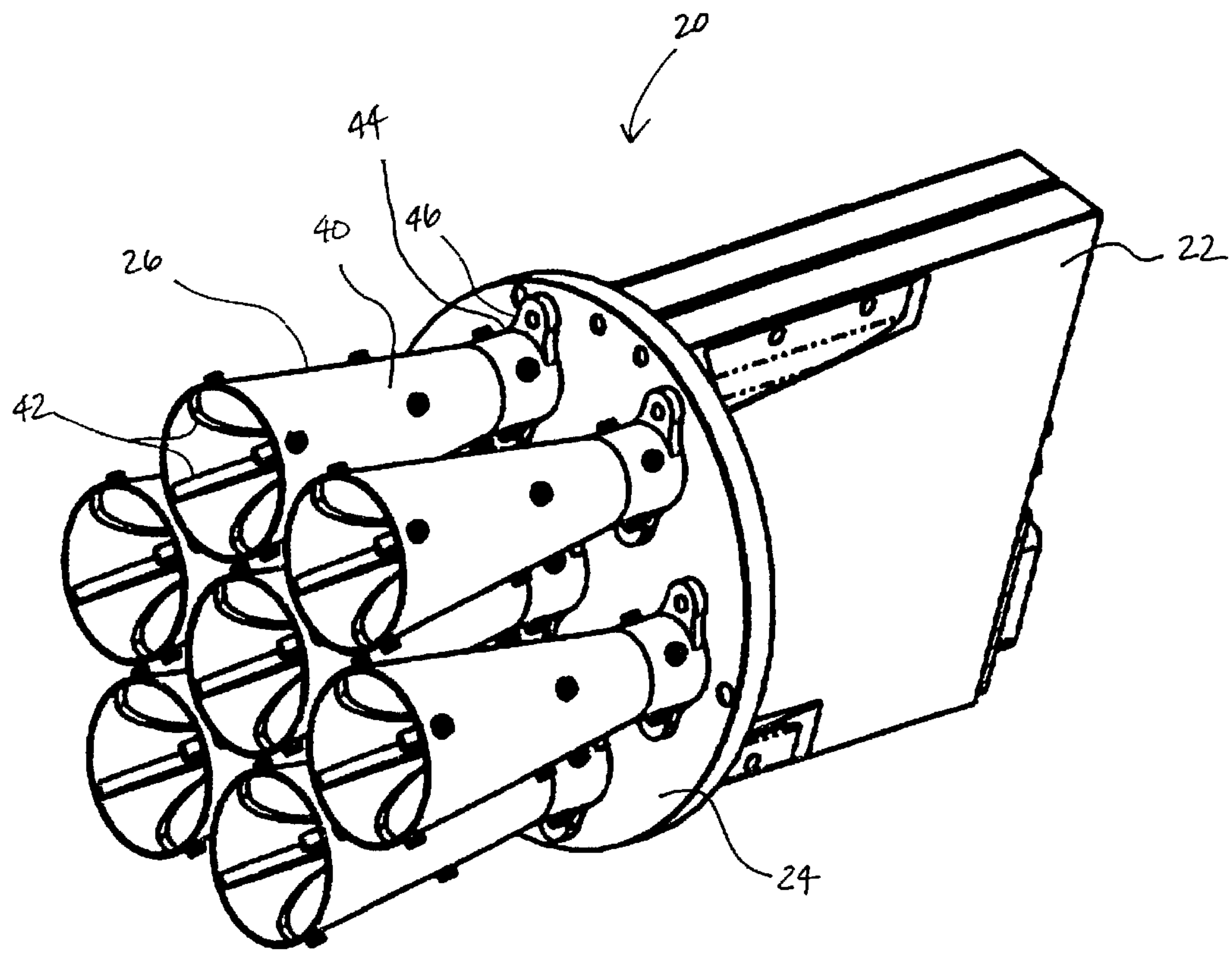
(86) Date de dépôt PCT/PCT Filing Date: 2001/02/08
(87) Date publication PCT/PCT Publication Date: 2001/08/23
(85) Entrée phase nationale/National Entry: 2002/07/15
(86) N° demande PCT/PCT Application No.: US 2001/004401
(87) N° publication PCT/PCT Publication No.: 2001/061785
(30) Priorité/Priority: 2000/02/15 (09/504,369) US

(51) Cl.Int.^{7}/Int.Cl.^{7} H01Q 13/02, H01Q 21/06, H01Q 23/00
(71) Demandeur/Applicant:
HARRIS CORPORATION, US

(72) Inventeurs/Inventors:
RIEF, GARY, US;
HECKAMAN, DOUGLAS, US;
SCHRIMPF, ROBERT, US

(74) Agent: OLDHAM, EDWARD H.

(54) Titre : CORNET D'ANTENNE ET PROCEDES ASSOCIES
(54) Title: ANTENNA HORN AND ASSOCIATED METHODS



(57) Abrégé/Abstract:
An antenna device includes a dual polarized quad-ridge antenna horn an electrically conductive conduit with first and second opposite ends along a horn axis. Four electrically conductive ridges are carried on an inner side of the electrically conductive conduit. A printed wiring board including a dielectric substrate is connected across the first end of the dual polarized quad-ridge antenna horn and transversely to the horn axis. Furthermore, an electrically conductive pattern is formed on the dielectric substrate and defines feed elements for the dual polarized quad-ridge antenna horn.

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau

(43) International Publication Date
23 August 2001 (23.08.2001)

PCT

(10) International Publication Number
WO 01/61785 A3

(51) International Patent Classification[7]: H01Q 13/02, 23/00, 21/06

(21) International Application Number: PCT/US01/04401

(22) International Filing Date: 8 February 2001 (08.02.2001)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
09/504,369 15 February 2000 (15.02.2000) US

(71) Applicant: HARRIS CORPORATION [US/US]; 1025 West Nasa Boulevard, Melbourne, FL 32919 (US).

(72) Inventors: RIEF, Gary; 514 Sacre Coeur Drive, Melbourne, FL 32935 (US). HECKAMAN, Douglas; 436 Oak Ridge Drive, Indialantic, FL 32903 (US). SCHRIMPF, Robert; 2380 Forest Park Drive, Melbourne, FL 32935 (US).

(74) Agent: NIYOGI, Bidyut; 95 Bulldog Boulevard, Suite 207, Melbourne, FL 32901 (US).

(81) Designated States *(national)*: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, UZ, VN, YU, ZA, ZW.

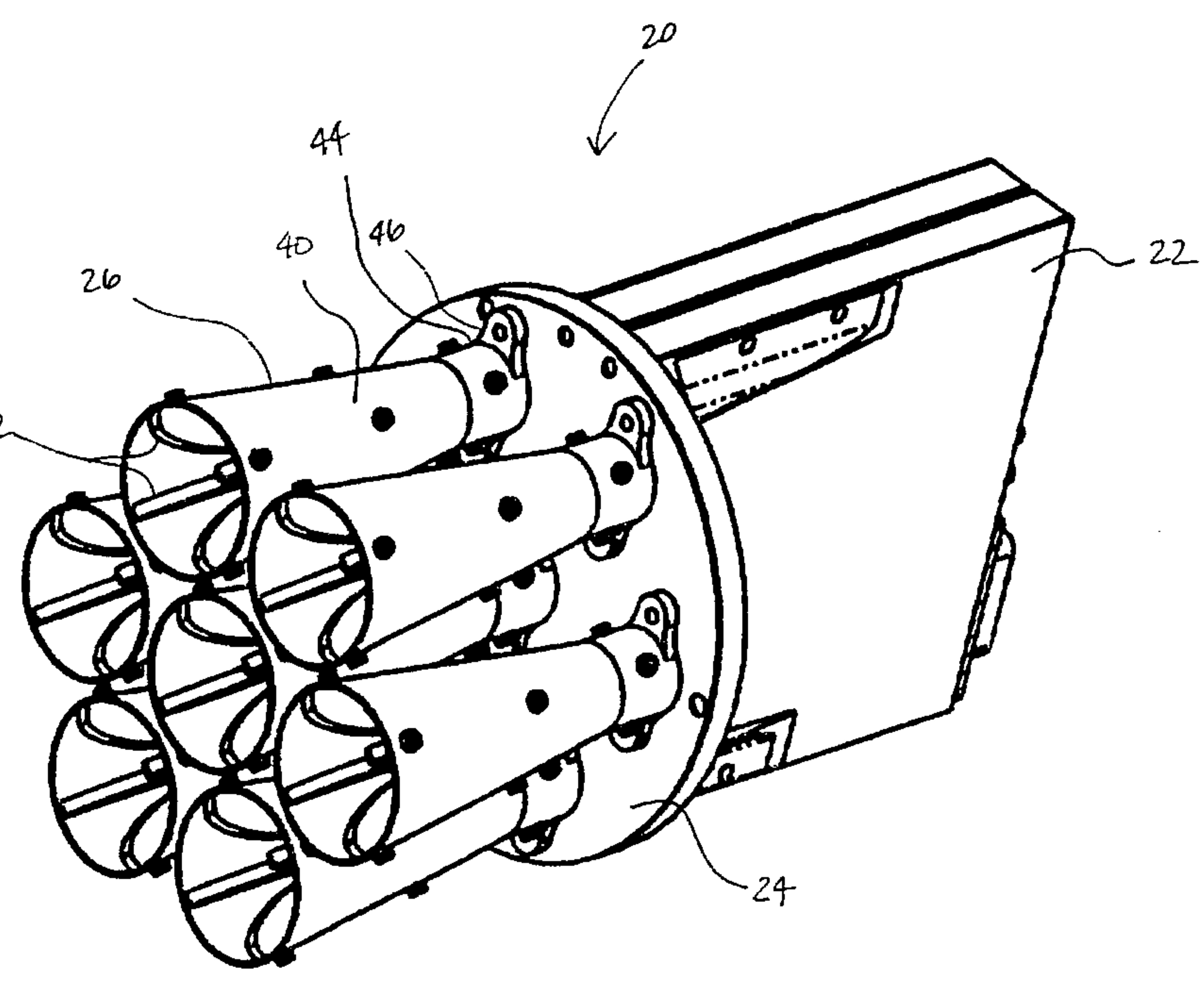
(84) Designated States *(regional)*: ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

Published:
— *with international search report*

(88) Date of publication of the international search report: 24 January 2002

[Continued on next page]

(54) Title: ANTENNA HORN AND ASSOCIATED METHODS



(57) Abstract: An antenna device includes a dual polarized quad-ridge antenna horn an electrically conductive conduit with first and second opposite ends along a horn axis. Four electrically conductive ridges are carried on an inner side of the electrically conductive conduit. A printed wiring board including a dielectric substrate is connected across the first end of the dual polarized quad-ridge antenna horn and transversely to the horn axis. Furthermore, an electrically conductive pattern is formed on the dielectric substrate and defines feed elements for the dual polarized quad-ridge antenna horn.

WO 01/61785 A3

WO 01/61785 A3

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

ANTENNA HORN AND ASSOCIATED METHODS

The present invention relates to the field of Radio Frequency (RF) communications, and, more particularly, to microwave antennas.

The ridge horn antenna is a type of broadband antenna that is often used in communications systems. A ridge horn antenna generally includes ridges which carry electromagnetic energy from the signal source to the illumination area of the ridge horn antenna. An impedance transformer may be inserted between the ridges to match the input impedance of the antenna to the source. The antenna gain of the ridge horn antenna is typically higher than that of spiral and sinuous types of planar antennas, but generally less than most directional narrow beam antennas.

A reflector is often used to achieve a required level of gain for a highly directional antenna. A reflector antenna generally includes a reflector dish and a feed horn in one of many configurations. Two well known configurations of a feed horn antenna are the rectangular horn and cylindrical horn. In such configurations, the feed horn is a radiator mounted at the focal point of a reflector. Electromagnetic energy radiates from the feed horn to the metallic surface of the reflector dish from which it is reflected in a desired direction.

More specifically, a quad-ridge horn is an example of a ridge horn antenna and has a hollow conductive conduit usually having a circular cross section for propagation of microwaves between two points. The horn conduit may be formed of an electrically conductive material or of a non-conductive material that is plated or coated with an electrically conductive material. Moreover, to receive signals, horn antennas are dimensioned and flared to receive a concentration of low energy but discernable fields at one or more specific frequencies in the throat area of the horn.

A quad-ridge horn is dual-polarized and includes four ridges or tapered blades which aid in the propagation of the microwaves. Detectors are inserted or placed at the throat of the horn to receive the energy from the fields at the frequency or frequencies for which the horn has been designed. The horn is typically coupled to circuitry through orthogonal coaxial probes for input/output of Radio Frequency (RF) signals. Thus, external cables and connectors are necessary for transition to a planar distribution network.

Making an array of horns can be difficult because of the size requirements due to the RF input/output cabling, e.g. in higher frequency applications. Furthermore, soldering and micro-assembly during manufacture of the horn is difficult to automate resulting in higher costs and variable RF characteristics.

Additionally, some conventional dual-ridge horns with single polarization use microstrip feed lines or launches for transitions to circuitry. For example, U.S. Patent No. 4,973,925 to Nusair et al., entitled "Double-Ridge Waveguide to Microstrip Coupling" discloses the use of modified ridges of a section of a double-ridge waveguide to match a microstrip circuit. Also, U.S. Patent No. 4,157,550 to Reid et al., entitled "Microwave Detecting Device With Microstrip Feed Line" discloses the use of a slot in a waveguide to accommodate a microstrip feed line. However, in both patents, the microstrip circuit is positioned in the plane of the waveguide axis and the approaches are limited to single polarized dual-ridge waveguides/horns.

Additionally, U.S. Patent No. 5,359,339 to Agrawal et al., entitled "Broadband Short-horn Antenna" discloses a horn array having a short-circuiting wall carrying a plurality of feed probes for the horns. Although the short-circuiting wall is mounted at the rear of the horn array, feed probes are used which may make it difficult to automate soldering and micro-assembly during manufacture of the horn array, resulting in higher costs and variable RF characteristics.

In view of the foregoing background, it is therefore an object of the invention to ease the manufacture and decrease the size requirements for a quad-ridge horn with dual polarization and/or for an array of quad-ridge horns.

This and other objects, features and advantages in accordance with the present invention are provided by an antenna device which includes a dual polarized quad-ridge antenna horn having an electrically conductive conduit with first and second opposite ends along a horn axis. Four electrically conductive ridges extend longitudinally on an inner side of the conductive conduit. A dielectric substrate is connected across the first end of the dual polarized quad-ridge antenna horn and transversely to the horn axis. Furthermore, an electrically conductive pattern is formed on the dielectric substrate and defines feed elements for the dual polarized quad-ridge antenna horn.

The feed elements for each antenna horn are preferably positioned orthogonal to each other on the dielectric substrate, and the electrically conductive pattern may further comprises portions corresponding to the electrically conductive conduit and the four electrically conductive ridges. Thus, the electrically conductive conduit and the four electrically conductive ridges are preferably connected to the corresponding portions of the electrically conductive pattern with an electrically conductive adhesive. Also, the dielectric substrate includes first and second opposite sides, and the electrically conductive pattern includes a first side conductive pattern on the first side of the dielectric substrate, and a second side conductive pattern on the second side of the dielectric substrate. The dual polarized quad-ridge antenna horn is secured to the first side of the dielectric substrate and electrically connected to the first side conductive pattern. Here, the electrically conductive pattern on the first and second sides may be connected together via conductors through in the dielectric substrate. Additionally, active circuits for the antenna device may be provided on the dielectric substrate and connected to the electrically conductive pattern.

Moreover, a phased array antenna may be formed from a plurality of antenna horns with the dielectric substrate connected across the first ends of the plurality of antenna horns and transversely to the horn axes. Here, the electrically conductive pattern on the dielectric substrate defines feed elements for each of the plurality of antenna horns. Because of the elimination of RF input/ output cabling and the corresponding reduction in size, such a phased array antenna may be used in higher frequency applications. Furthermore, manufacture of the horn can be eased through automation resulting in lower costs and less variable RF characteristics.

Objects, features and advantages in accordance with the present invention are also provided by a method of making an antenna device including providing an antenna horn having first and second opposite ends along a horn axis; forming an electrically conductive pattern, defining at least one feed element for the antenna horn, on a dielectric substrate; and connecting the dielectric substrate across the first end of the antenna horn and transversely to the horn axis.

Also, a phased array antenna may be formed by providing a plurality of antenna horns, and forming the electrically conductive pattern to define feed elements for each of the plurality of antenna horns. The dielectric substrate is connected across the first ends of the plurality of antenna horns and transversely to the horn axes. Furthermore, each of the plurality of antenna horns may be a dual polarized quad-ridge horn each having an electrically conductive conduit and four electrically conductive ridges extending longitudinally on an inner side of the electrically conductive conduit. Here, the electrically conductive pattern preferably defines feed elements for each dual polarized quad-ridge horn, the feed elements being preferably positioned orthogonal to each other on the dielectric substrate.

The present invention will now be described, by way f example, with reference to the accompanying drawings, in which:

FIG. 1 is a perspective view of wideband phased array quad-ridge horn antenna in accordance with the present invention.

FIG. 2 is an exploded perspective view from the back of the phased array antenna of FIG. 1.

FIG. 3 is an exploded perspective view from the front of the phased array antenna of FIG. 1.

FIG. 4 is a longitudinal cross-sectional view of a quad-ridge horn in accordance with the present invention.

FIG. 5 is a perspective view of the quad-ridge horn of FIG. 4.

FIG. 6 is a bottom plan view of the substrate and conductive pattern for a phased array antenna as shown in FIG. 1.

FIG. 7 is a bottom plan view of the substrate and conductive pattern for a single quad-ridge horn in accordance with the present invention.

FIG. 8 is a top plan view of the substrate and conductive pattern the single quad-ridge horn in accordance with the present invention.

FIG. 9 is a cross-sectional view of the dielectric substrate taken along line 9-9 of FIG. 7.

The present invention will now be described more fully hereinafter with reference to the accompanying drawings, in which preferred embodiments of the invention are shown. This invention may, however, be embodied in many different forms and should not be construed as limited to the embodiments set forth herein. Rather, these embodiments are provided so that this disclosure will be thorough and complete, and will fully convey the scope of the invention to those skilled in the art. Like numbers refer to like elements throughout. The dimensions of layers and regions may be exaggerated in the figures for clarity.

Referring to FIGs. 1-3, a wideband phased array quad-ridge horn antenna **20** in accordance with the present invention will now be described. A typical phased array antenna includes multiple stationary antenna elements in which the relative phases of the respective signals feeding the antenna elements are varied to scan an effective radiation pattern or beam in a desired direction. The phased array antenna **20** includes a control unit **22**, launch assembly **24** and a plurality of quad-ridge horns **26**. The launch assembly **24** includes a printed wiring board (PWB) **28** and a protector plate or PWB housing **30**.

Referring now to FIGs. 4 and 5, a quad-ridge horn **26** in accordance with the present invention will be described in further detail. The horn **26** includes a hollow electrically conductive conduit **40** having, for example, a circular cross section for propagation of microwaves between two points. The cross section increases in diameter from the first end to the second end. The horn conduit **40** may be formed of an electrically conductive material or of a non-conductive material that is plated or coated with an electrically conductive material as would be appreciated by the skilled artisan.

The conduit **40** is dimensioned and flared to receive and transmit a concentration of low energy but discernable fields at one or more specific frequencies in the throat area **44** of the horn **26** as would also be readily appreciated by those skilled in the art. This quad-ridge horn is dual-polarized and includes four electrically conductive tapered blades or ridges **42** which aid in the propagation of the microwaves. Here, these ridges **42** are equally spaced 90° apart and extend longitudinally to the opposite ends of the conduit **40** along the axis of the horn **26.** As can be seen in FIG. 5, the ends of the ridges **42** in the throat are **44** are flush with the end of the conduit **40.** Also, the throat area **44** of the conduit **40** includes mounting ears **46**, e.g. for securing the horn **26** to the launch assembly **24.**

Referring now to FIGs. 6-9, the PWB **28** will now be described in further detail. The PWB **28** includes a dielectric substrate **32** which is connected across first ends of the dual polarized quad-ridge antenna horn **26** and transversely to the horn axis. Furthermore, an electrically conductive pattern **50** is formed on the dielectric substrate **32** and defines feed elements **52, 53** for the dual polarized quad-ridge antenna horn **26.** The conductive pattern **50** may be formed with any conductive material, for example copper, by any deposition technique including, for example electro-deposition as would be understood by those skilled in the art.

The two feed elements **52, 53** for each antenna horn **26** are preferably positioned orthogonal to each other on the dielectric substrate **28**, and the conductive pattern **50** may further define portions **54** corresponding to the conductive conduit **40** and the four ridges **42.** The length of the feed elements **52, 53** correspond to fractions of a wavelength as would be readily appreciated by the skilled artisan. The feed elements **52, 53** extend through portions of the conductive pattern **50** corresponding to two of the ridges **42** which are orthogonal to each other. The feed elements **52, 53** connect to portions of the conductive pattern **50** which correspond to ridges **42** which are respectively opposite to each of the other two ridges **42.**

The PWB **28** may also include other active circuits or antenna electronics **56** such as, e.g., amplifiers or phase shifters, mounted on the dielectric substrate **32.** The conductive pattern **50** may also include input/output tabs **58** for interfacing with connectors and/or the antenna control unit **22.** The conductive conduit **40** and the four ridges **42** are preferably connected to corresponding portions of the conductive pattern **50** with an electrically conductive adhesive **64** on a side of the dielectric substrate **32** opposite to the side where the feed elements **52, 53** are disposed.

A dielectric substrate **32** for a single horn **26** will be described in reference to FIGs. 7 and

8. Again, the conductive pattern **50** includes portions **54** and feed elements **52, 53** which are connected to antenna electronics **56.** The portions **54** include plated through holes **60** or conductors for connecting the conductive pattern **50** to the conductive pattern on the opposite side of the dielectric PWB **28.** FIG. 7 illustrates the back side of the dielectric substrate **32** which is opposite to the side connected to the horn or horns **26** as can also be seen in FIGs. 2 and 6. FIG. 8 illustrates the front side of the dielectric substrate **32** which includes the conductive portion **54** substantially covering the surface thereof. The front side of the dielectric substrate **32** is connected to the horn or horns **26** as can also be seen in FIG. 3.

Referring now to FIG. 9, a cross section of the dielectric substrate **32** and conductive pattern **50** taken along the line **9-9** in FIG. 7 will be described. Feed element **52** is connected to the portion **54** of the conductive pattern **50** in the same plane as the conductive pattern. Feed element **53** is orthogonal to feed element **52** and is connected to the portion **54** which corresponds to the ridge **42** which is opposite to the portion of the conductive pattern **50** corresponding to the ridge which the feed element **53** extends through.

Here, for example, the feed element **53** may be connected to the portion **54** through a jumper **62** soldered at both ends to the conductive pattern **50.** Alternatively, this connection may be made with a conductive trace in another layer of the PWB **28.** Plated through hole **60** is shown as connecting the conductive portion **54** on opposite sides of the dielectric substrate **32.** Alternatively, these through holes **60** may be filled with a conductive material instead of just plated. The conductive conduit **40** and the four ridges **42** are connected to the conductive portions **54** with the conductive adhesive **64.**

Thus, a phased array antenna **20** may be formed from a plurality of antenna horns **26** with the substantially planar dielectric substrate **28** connected across first ends of the plurality of antenna horns and transversely to the horn axes. Because of the elimination of RF input/output cabling and the corresponding reduction in size, such a phased array antenna **20** may be used in higher frequency applications. Furthermore, manufacture of the antenna **20** and/or horns **26** can be eased through automation resulting in lower costs and less variable RF characteristics.

Another aspect of the invention includes a method of making an antenna device. The method includes providing an antenna horn **26** having first and second opposite ends along a horn axis, and forming the electrically conductive pattern **50**, defining at least one feed element **52, 53** for the antenna horn, on a dielectric substrate **32.** The method also includes connecting the dielectric substrate **32** across the first end of the antenna horn **26** and transversely to the horn axis.

Also, a method of making a phased array antenna **20** may include providing a plurality of antenna horns **26**, and forming the electrically conductive pattern **50** to define feed elements **52, 53** for each of the plurality of antenna horns. The dielectric substrate **32** is connected across the first ends of the plurality of antenna horns **26** and transversely to the horn axes. Furthermore, each of the plurality of antenna horns **26** may be a dual polarized quad-ridge horn each having an electrically conductive conduit **40** and four electrically conductive ridges **42** extending longitudinally on an inner side of the conductive conduit. Here, the conductive pattern **50** preferably defines at least two feed elements **52, 53** for each dual polarized quad-ridge horn **26.** The at least two feed elements **52, 53** are preferably positioned orthogonal to each other on the dielectric substrate **32.**

Many modifications and other embodiments of the invention will come to the mind of one skilled in the art having the benefit of the teachings presented in the foregoing descriptions and the associated drawings. Therefore, it is understood that the invention is not to be limited to the specific embodiments disclosed, and that modifications and embodiments are intended to be included within the scope of the appended claims.

An antenna device includes a dual polarized quad-ridge antenna horn having an electrically conductive conduit with first and second opposite ends along a horn axis. Four electrically conductive ridges are carried on an inner side of the electrically conductive conduit. A printed wiring board including a dielectric substrate is connected across the first end of the dual polarized quad-ridge antenna horn and transversely to the horn axis. Furthermore, an electrically conductive pattern is formed on the dielectric substrate and defines feed elements for the dual polarized quad-ridge antenna horn.

CLAIMS:

1. An antenna device comprising:

a dual polarized quad-ridge antenna horn comprising

an electrically conductive conduit having first and second opposite ends along a horn axis, and

four spaced apart electrically ridges extending longitudinally on an inner side of the electrically conductive conduit;

a dielectric substrate connected across the first end of the dual polarized quad-ridge antenna horn and transversely to the horn axis; and

an electrically conductive pattern on the dielectric substrate and defining feed elements for the dual polarized quad-ridge antenna horn.

2. An antenna device as claimed in claim 1 wherein the feed elements are positioned orthogonal to each other on the dielectric substrate.

3. An antenna device as claimed in claim 1 wherein the electrically conductive pattern further comprises portions corresponding to the electrically conductive conduit and the four ridges.

4. An antenna device as claimed in claim 3 further comprising a conductive adhesive securing the electrically conductive conduit and the four ridges to the corresponding portions of the electrically conductive pattern.

5. An antenna device as claimed in claim 3 wherein the dielectric substrate includes first and second opposite sides; wherein the electrically conductive pattern includes a first side conductive pattern on the first side of the dielectric substrate, and a second side conductive pattern on the second side of the dielectric substrate; and wherein the dual polarized quad-ridge antenna horn is secured to the first side of the dielectric substrate and electrically connected to the first side conductive pattern.

6. An antenna device as claimed in claim 5 further comprising conductors through the dielectric substrate electrically connecting the first side conductive pattern on the first side of the dielectric substrate with the second side conductive pattern on the second side of the dielectric substrate.

7. An antenna device as claimed in claim 1 further comprising active circuits on the dielectric substrate and connected to the electrically conductive pattern.

8. An antenna device comprising:

an antenna horn having first and second opposite ends along a horn axis;

a dielectric substrate connected across the first end of the antenna horn and transversely to the horn axis; and

an electrically conductive pattern on the dielectric substrate and defining at least one feed element for the antenna horn.

9. An antenna device as claimed in claim 8 wherein the electrically conductive pattern further comprises a portion corresponding to the antenna horn.

10. An antenna device as claimed in claim 9 further comprising an electrically conductive adhesive securing the antenna horn to the corresponding portion of the electrically conductive pattern.

11. An antenna device as claimed in claim 9 wherein the dielectric substrate includes first and second opposite sides; wherein the electrically conductive pattern includes a first side conductive pattern on the first side of the dielectric substrate, and a second side conductive pattern on the second side of the dielectric substrate; and wherein the antenna horn is secured to the first side of the dielectric substrate and electrically connected to the first side conductive pattern.

12. An antenna device as claimed in claim 11 further comprising conductors through the dielectric substrate electrically connecting the first side conductive pattern on the first side of the dielectric substrate with the second side conductive pattern on the second side of the dielectric substrate.

13. An antenna device as claimed in claim 8 further comprising active circuits on the dielectric substrate and connected to the electrically conductive pattern.

14. A phased array antenna comprising:

a plurality of antenna horns each having first and second opposite ends along a horn axis;

a dielectric substrate connected across the first ends of the plurality of antenna horns and transversely to the horn axes; and

an electrically conductive pattern on the dielectric substrate and defining feed elements for each of the plurality of antenna horns.

15. A phased array antenna as claimed in claim 14 wherein each of the plurality of antenna horns comprises a dual polarized quad-ridge horn each comprising an electrically conductive conduit and four spaced apart electrically conductive ridges extending longitudinally on an inner side of the electrically conductive conduit.

16. A phased array antenna as claimed in claim 15 wherein the electrically conductive pattern defines two feed elements for each dual polarized quad-ridge horn, the two feed

elements being positioned orthogonal to each other on the dielectric substrate.

17. A phased array antenna as claimed in claim 15 wherein the electrically conductive pattern further comprises portions corresponding to each of the plurality of antenna horns.

18. A phased array antenna as claimed in claim 17 further comprising a conductive adhesive securing the electrically conductive conduit and the four electrically conductive ridges of each antenna horn to the corresponding portions of the electrically conductive pattern.

19. A phased array antenna as claimed in claim 17 wherein the dielectric substrate includes first and second opposite sides; wherein the electrically conductive pattern includes a first side conductive pattern on the first side of the dielectric substrate, and a second side conductive pattern on the second side of the dielectric substrate; and wherein the plurality of antenna horns are secured to the first side of the dielectric substrate and electrically connected to the first side conductive pattern.

20. A phased array antenna as claimed in claim 19 further comprising conductors through the dielectric substrate electrically connecting the first side conductive pattern on the first side of the dielectric substrate with the second side conductive pattern on the second side of the dielectric substrate.

21. A phased array antenna as claimed in claim 14 further comprising active circuits on the dielectric substrate and connected to the electrically conductive pattern.

22. A method of making an antenna device comprising the steps of:

providing an antenna horn having first and second opposite ends along a horn axis;

forming an electrically conductive pattern, defining at least one feed element for the antenna horn, on a dielectric substrate; and

connecting the dielectric substrate across the first end of the antenna horn and transversely to the horn axis.

23. A method as claimed in claim 22 wherein the electrically conductive pattern further comprises a portion corresponding to the antenna horn.

24. A method as claimed in claim 23 wherein the step of connecting the dielectric substrate across the first end of the antenna horn further comprises connecting the antenna horn to the corresponding portion of the electrically conductive pattern with an electrically conductive adhesive.

25. A method as claimed in claim 23 wherein the dielectric substrate includes first and second opposite sides; wherein the electrically conductive pattern includes a first side conductive pattern on the first side of the dielectric substrate, and a second side conductive

pattern on the second side of the dielectric substrate; and wherein the antenna horn is secured to the first side of the dielectric substrate and electrically connected to the first side conductive pattern.

26. A method as claimed in claim 25 further comprising the step of electrically connecting the first side conductive pattern on the first side of the dielectric substrate and the second side conductive pattern on the second side of the dielectric substrate with conductors through the dielectric substrate.

27. A method as claimed in claim 22 further comprising the step of providing active circuits on the dielectric substrate and connected to the electrically conductive pattern.

28. A method of making a phased array antenna comprising the steps of:

providing a plurality of antenna horns each having first and second opposite ends along a horn axis;

forming an electrically conductive pattern, defining feed elements for each of the plurality of antenna horns, on a dielectric substrate; and

connecting the dielectric substrate across the first ends of the plurality of antenna horns and transversely to the horn axes.

29. A method as claimed in claim 28 wherein each of the plurality of antenna horns comprises a dual polarized quad-ridge horn each comprising an electrically conductive conduit and four spaced apart electrically conductive ridges extending longitudinally on an inner side of the electrically conductive conduit.

30. A method as claimed in claim 29 wherein the electrically conductive pattern defines feed elements for each dual polarized quad-ridge horn, the feed elements for each dual polarized quad-ridge horn being positioned orthogonal to each other on the dielectric substrate.

31. A method as claimed in claim 29 wherein the electrically conductive pattern further comprises portions corresponding to each of the plurality of antenna horns.

32. A method as claimed in claim 31 wherein the step of connecting the dielectric substrate across the first ends of the plurality of antenna horns comprises connecting the electrically conductive conduit and the four electrically conductive ridges of each antenna horn to the corresponding portions of the electrically conductive pattern with an electrically conductive adhesive.

33. A method as claimed in claim 31 wherein the dielectric substrate includes first and second opposite sides; wherein the electrically conductive pattern includes a first side conductive pattern on the first side of the dielectric substrate, and a second side conductive pattern on the second side of the dielectric substrate; and wherein the plurality of antenna horns

are secured to the first side of the dielectric substrate and electrically connected to the first side conductive pattern.

34. A method as claimed in claim 33 further comprising the step of electrically connecting the first side conductive pattern on the first side of the dielectric substrate and the second side conductive pattern on the second side of the dielectric substrate with conductors through the dielectric substrate.

35. A method as claimed in claim 28 further comprising the step of providing active circuits on the dielectric substrate and connected to the electrically conductive pattern.

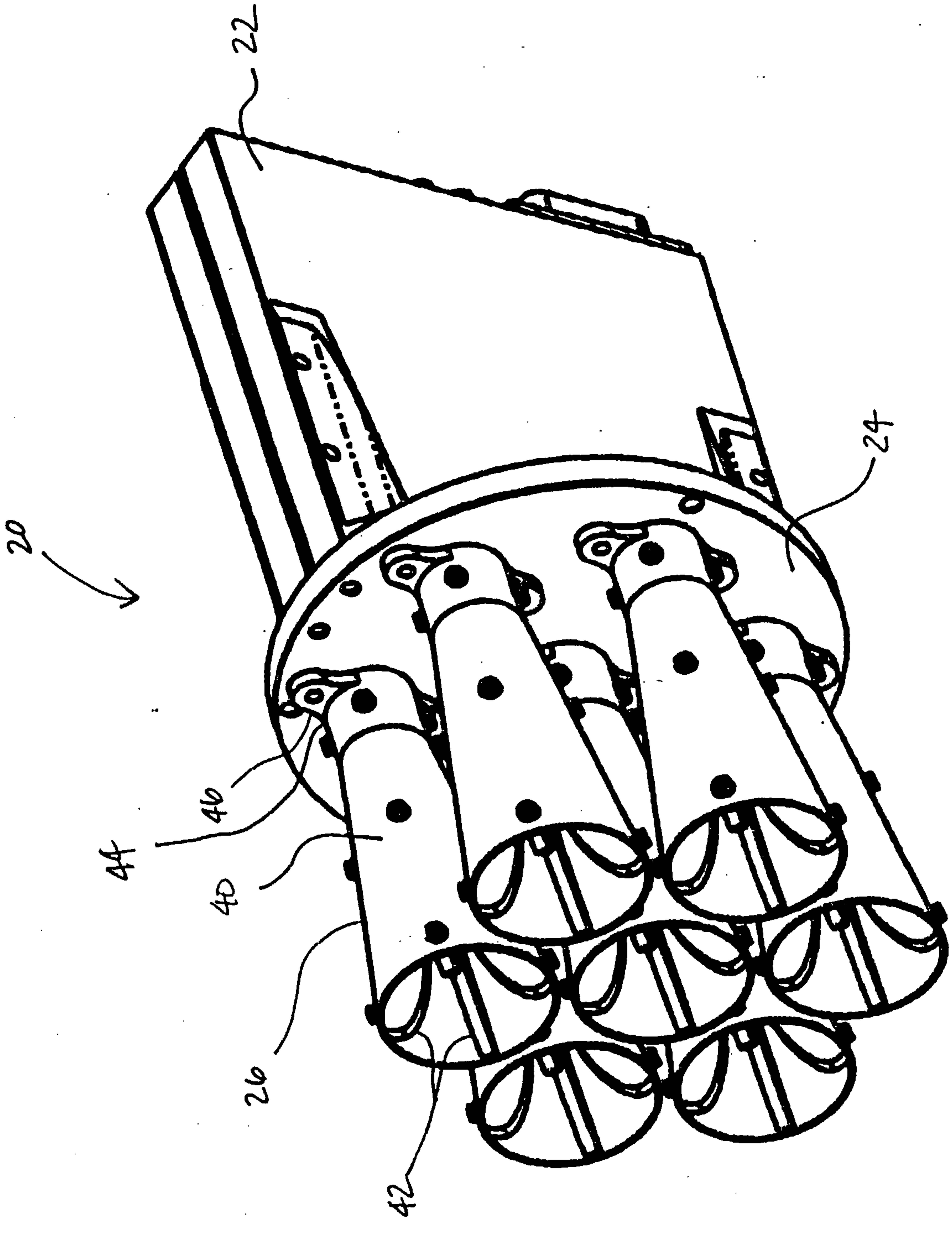


FIG. 1

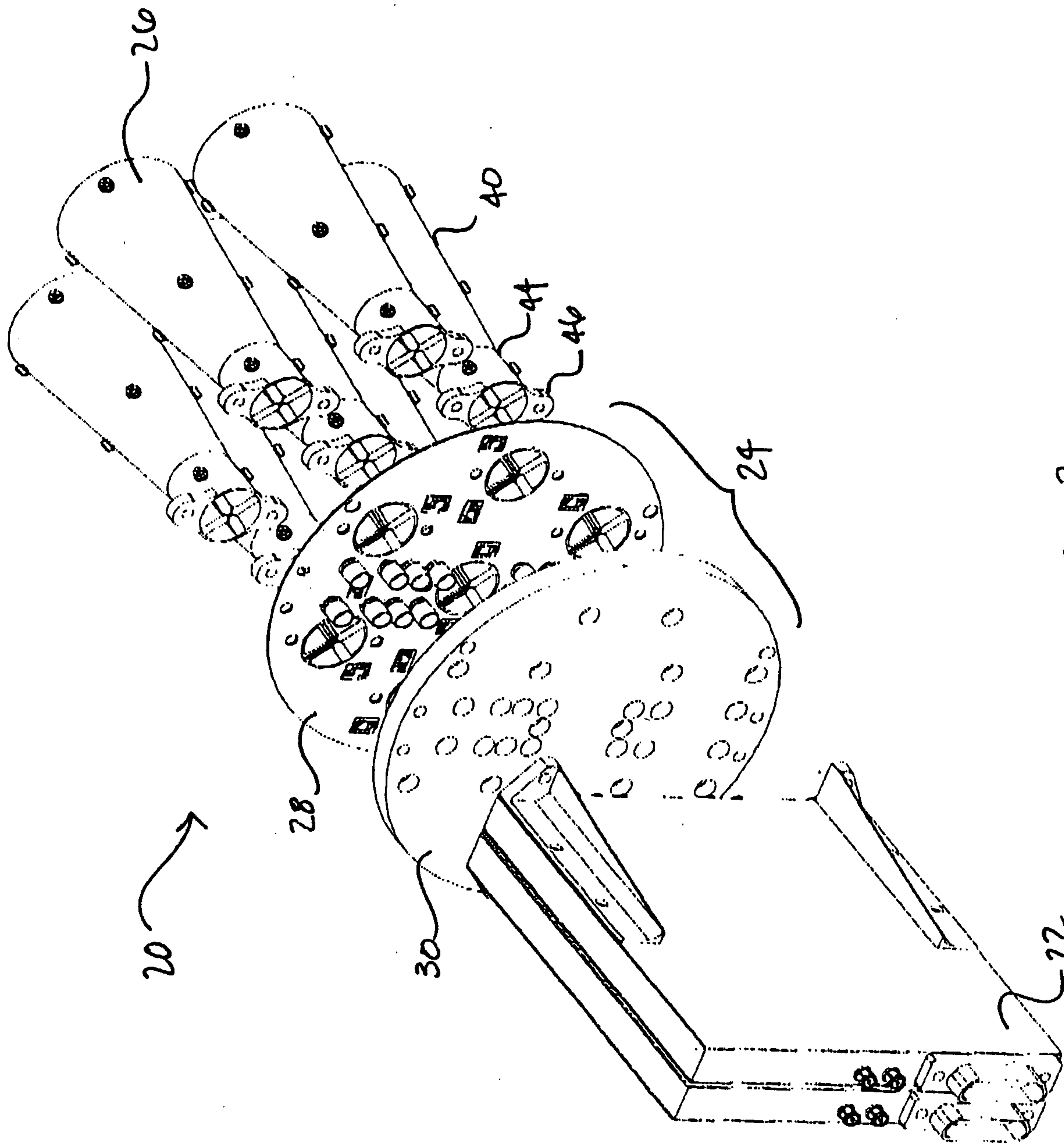


FIG. 2

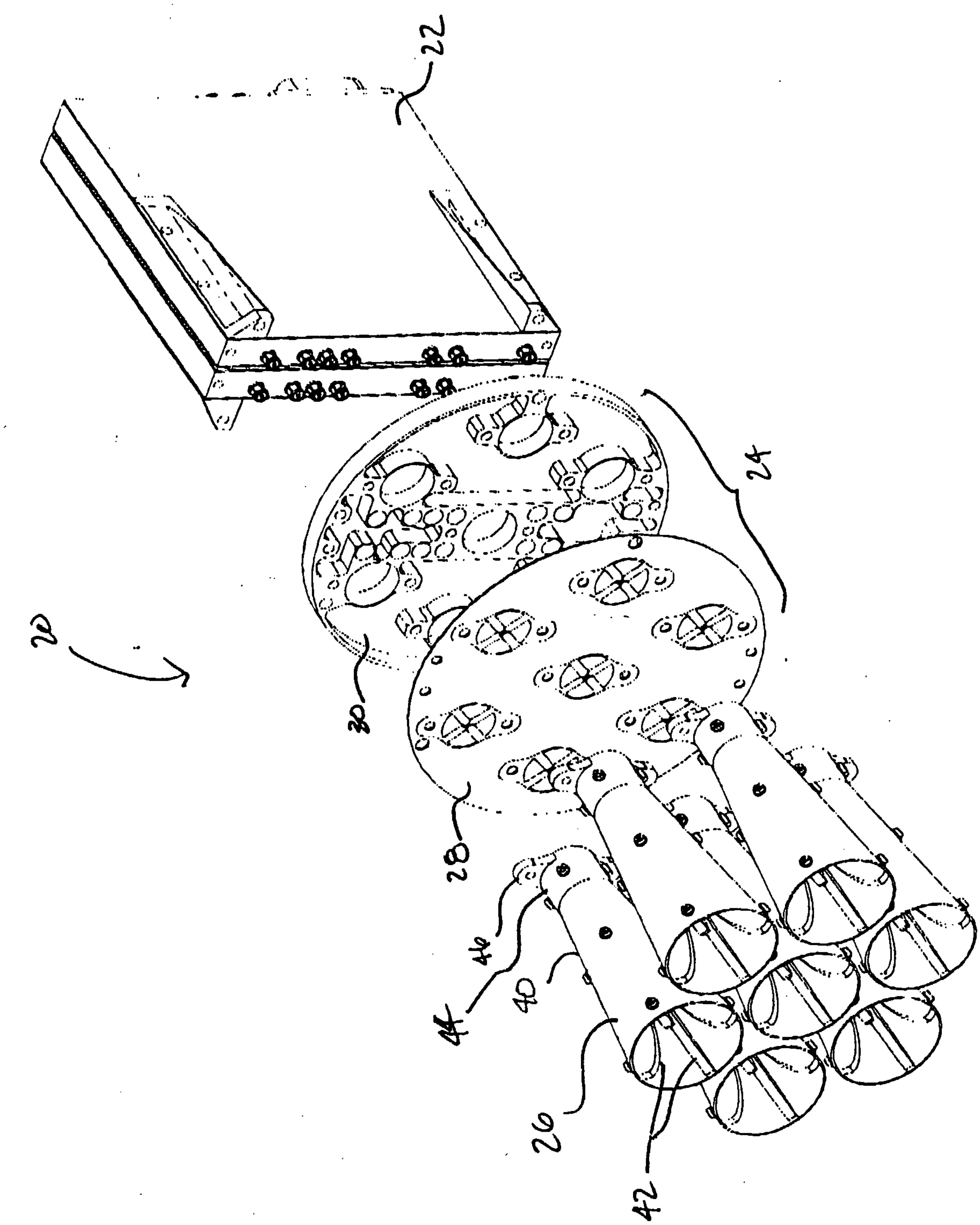


FIG.3

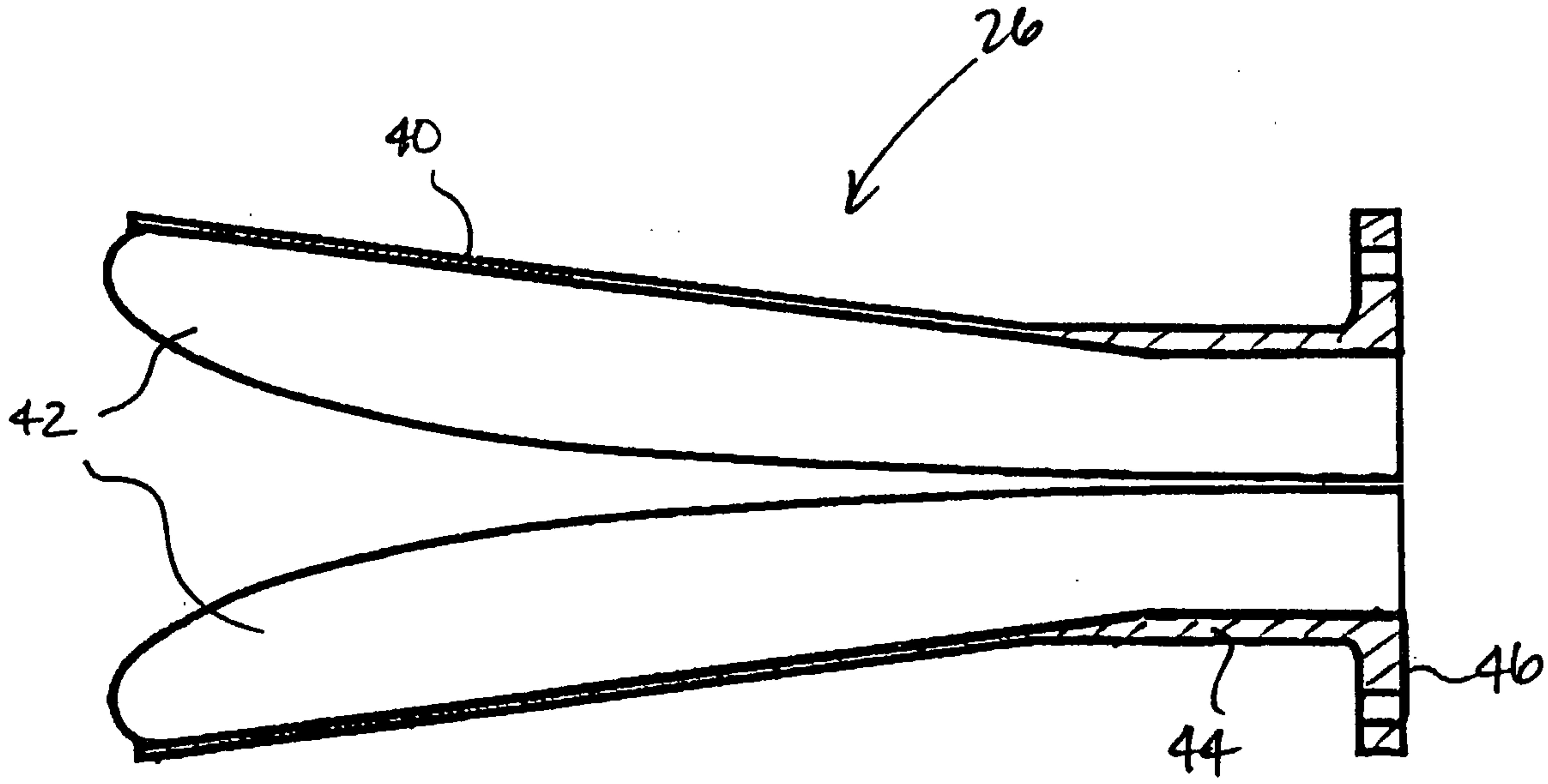


FIG.4

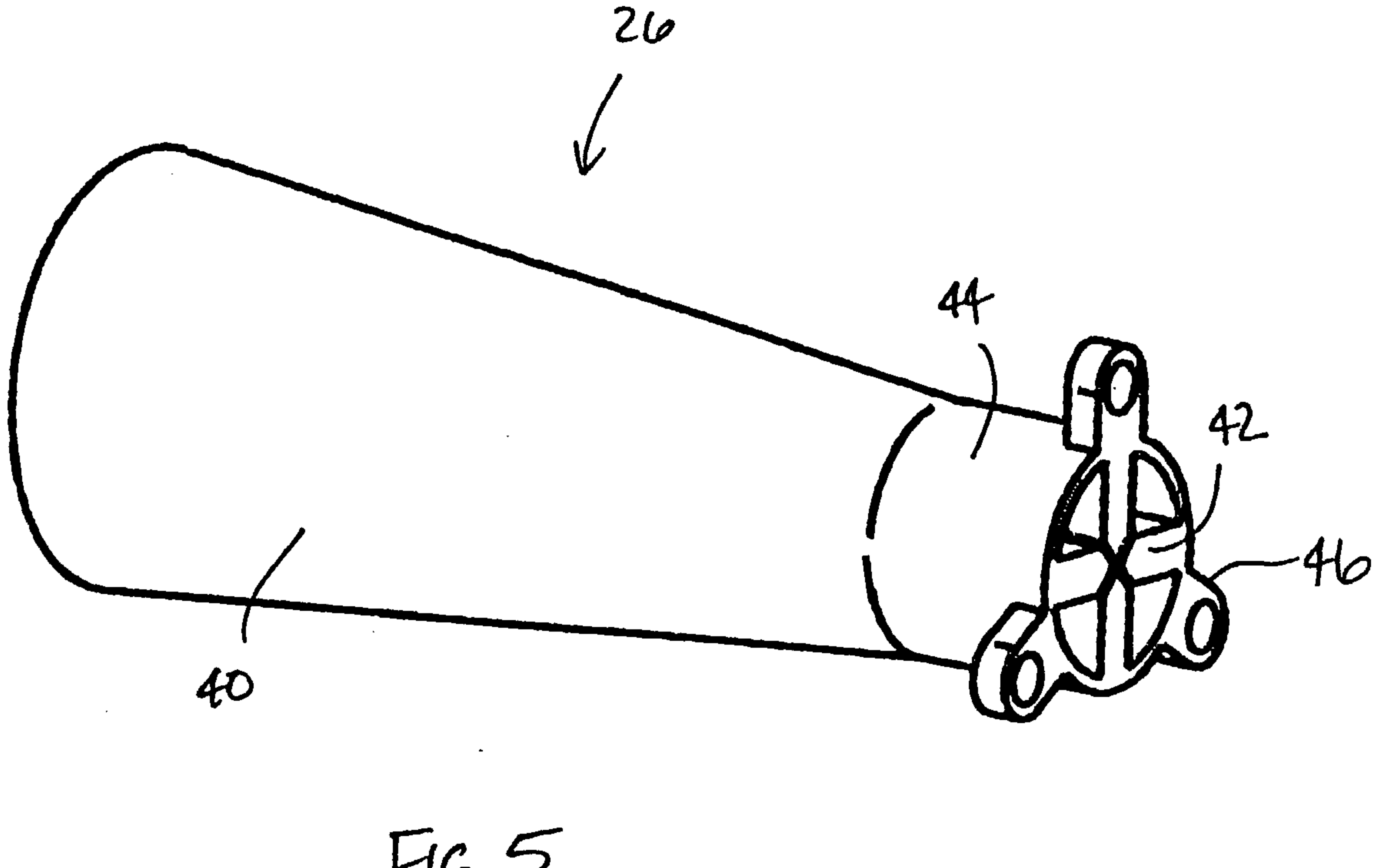


FIG.5

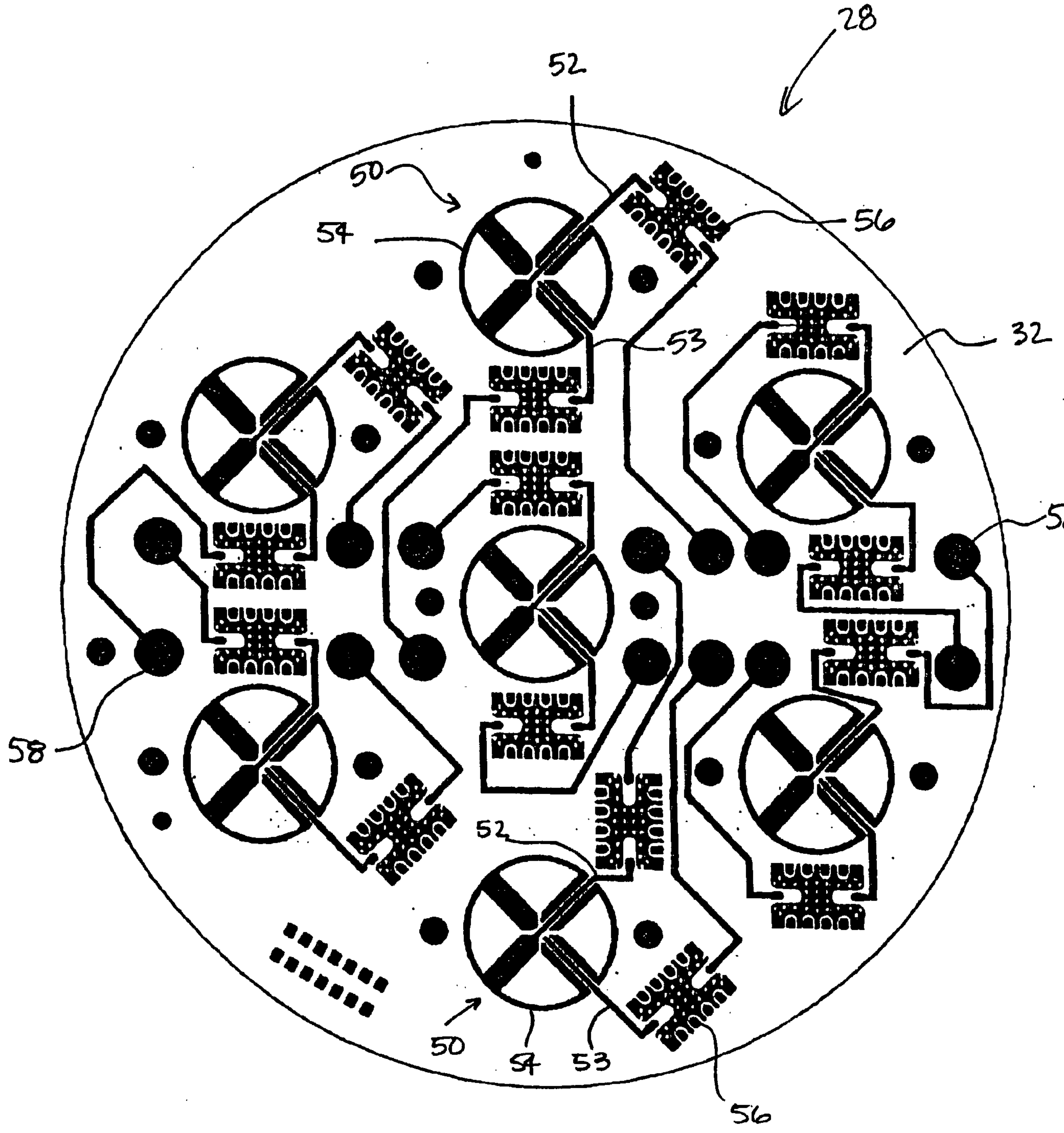


FIG. 6

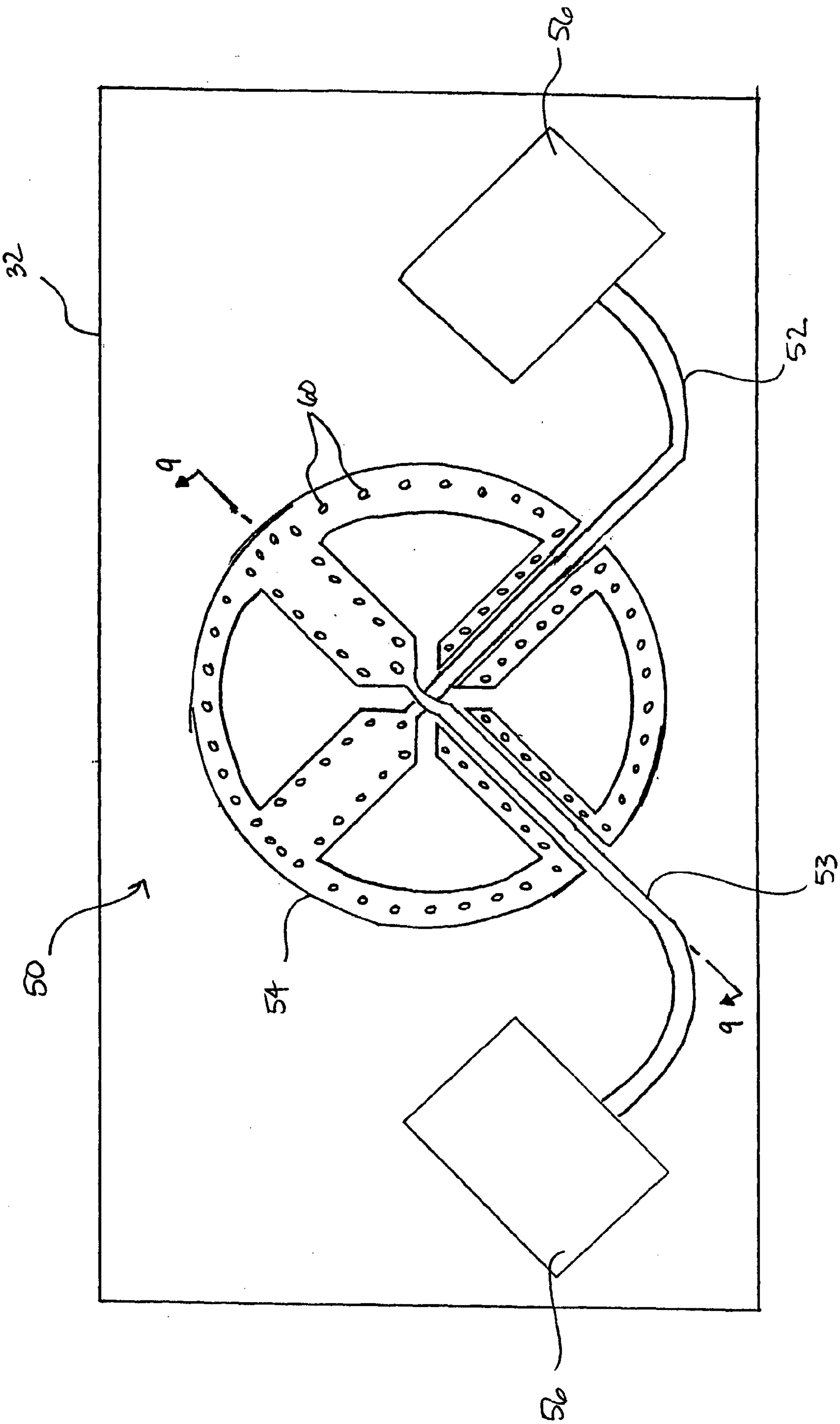


FIG.7

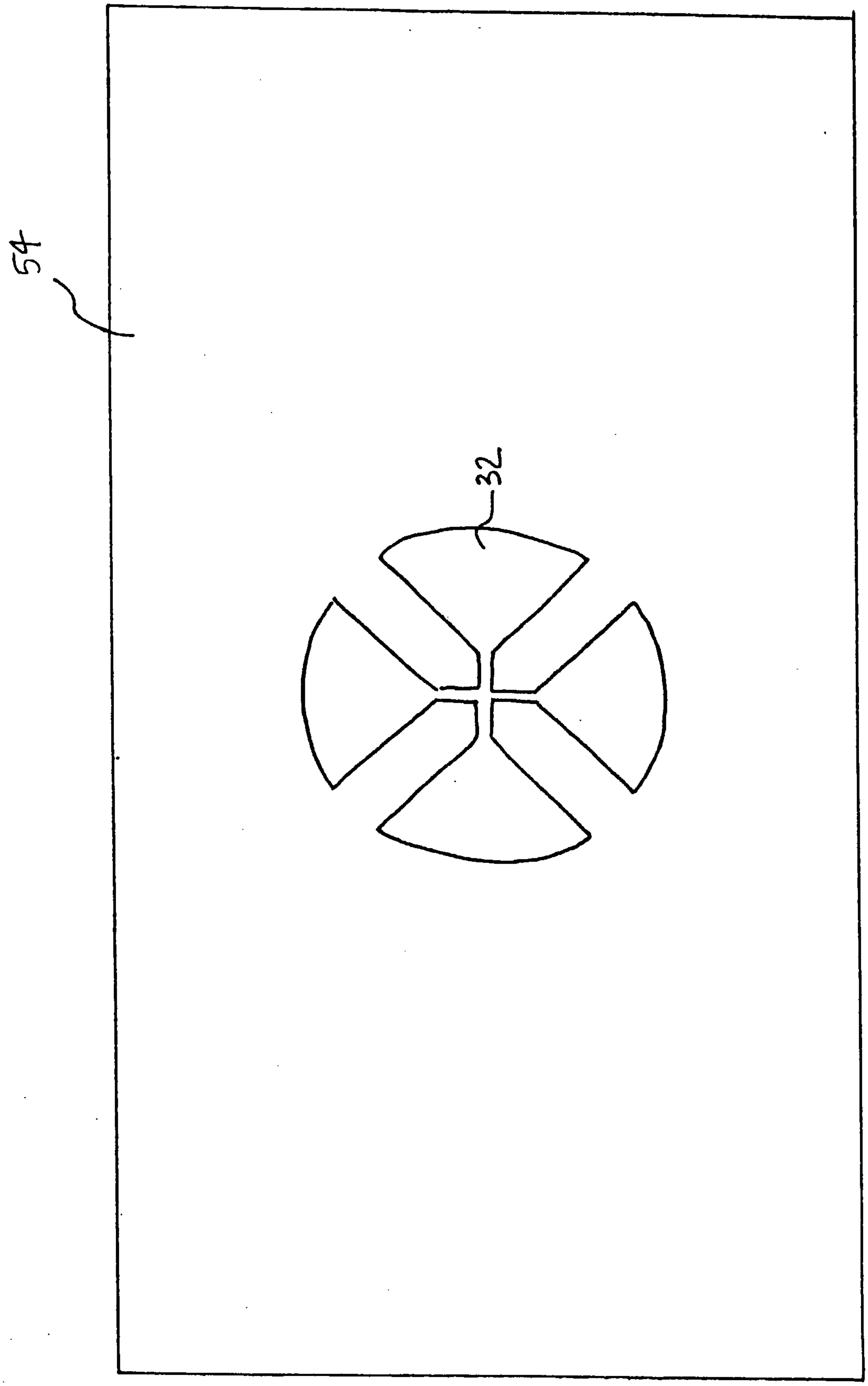


FIG. 8

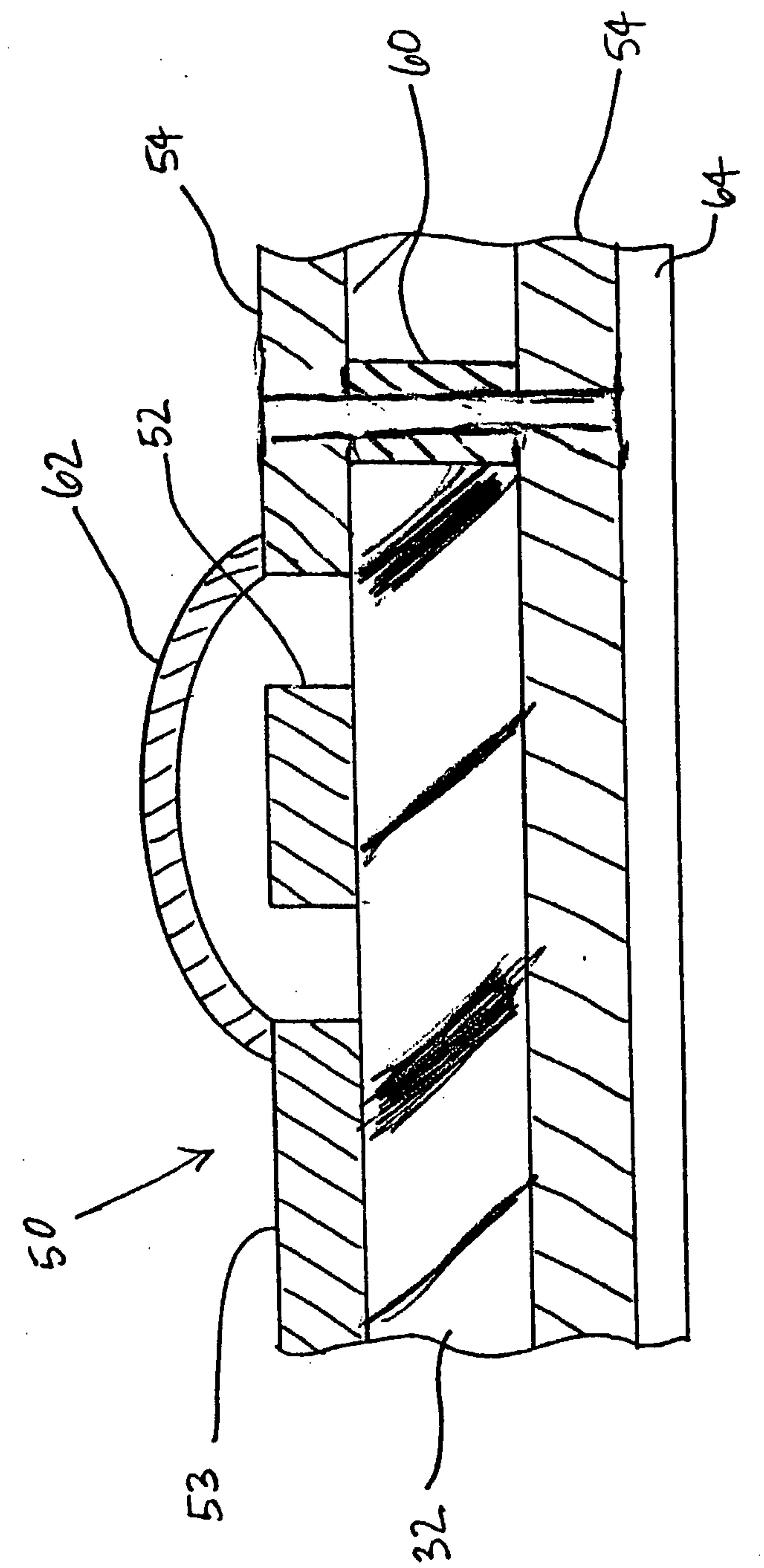
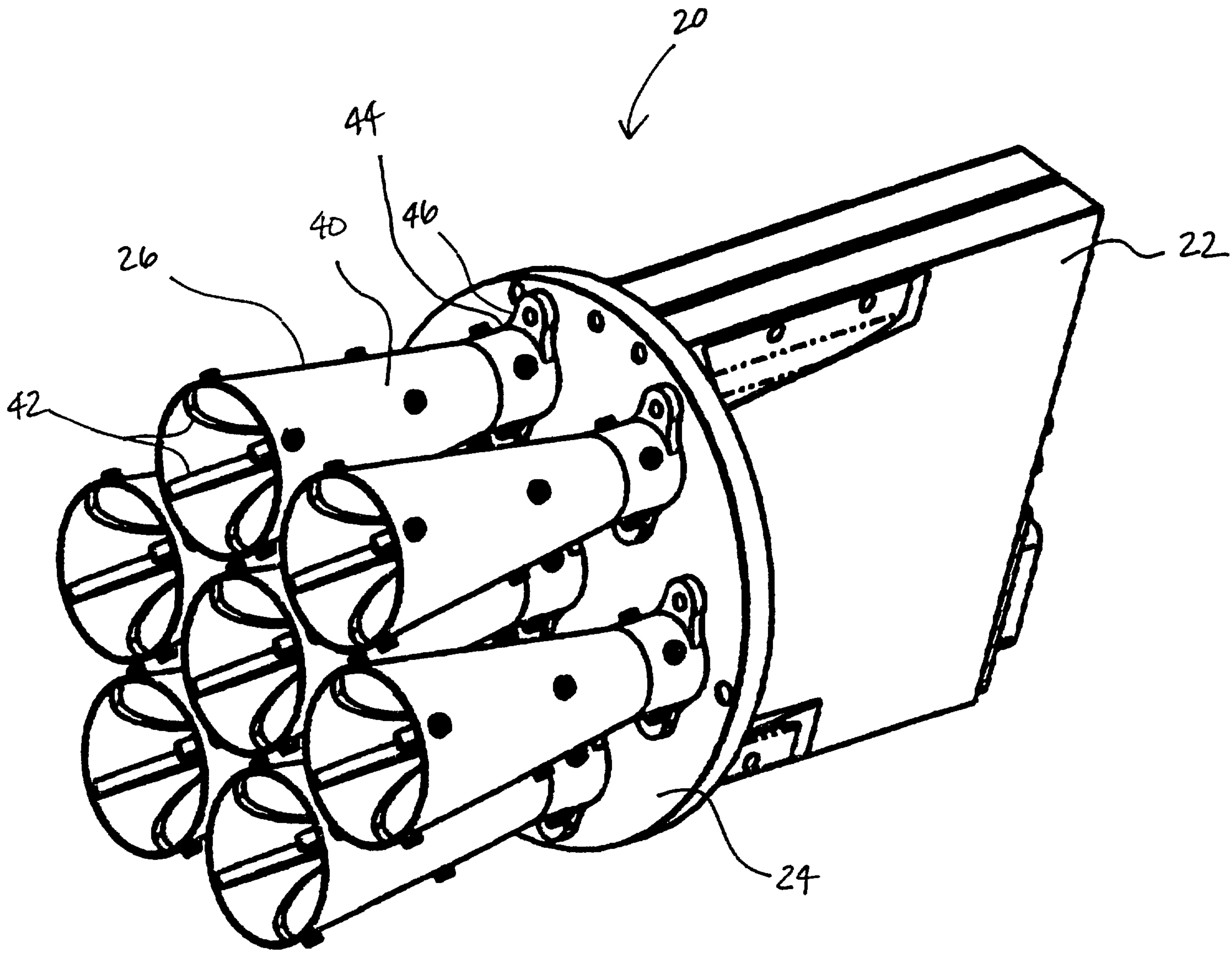


FIG. 9


20
44
46
40
26
22
42
24