

[54] **2-SUBSTITUTED-4-ALKYL OR TRIHALOALKYL-5-DIAZOLECARBOXYLIC ACIDS**

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[56] **References Cited**

**FOREIGN PATENT DOCUMENTS**

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[57] **ABSTRACT**

Derivatives of 2-substituted-4-alkyl or trihaloalkyl-5-oxazolecarboxylic acid have been found to be effective in reducing herbicidal injury to crop plants caused by thiocarbamate and acetanilide herbicides, and especially in reducing herbicidal injury to rice, sorghum or wheat crops, especially rice and sorghum, caused by triallate, alachlor and butachlor herbicides.

**11 Claims, No Drawings**



## EXAMPLE 2

## Preparation of Ethyl

## 2-Chloro-4-Methyl-5-Oxazolecarboxylate

To 1.50 g (0.016 mol) of N-isopropylcyclohexylamine in 20 ml of dry THF at  $-78^{\circ}\text{C}$ . was added, under nitrogen, 4.1 ml of 2.4 M BuLi in hexane. The solution was stirred at  $-78^{\circ}\text{C}$ . for 5 min. A solution of 1.55 g (0.01 mol.) of the compound of Example 1, in 10 ml of THF, was added dropwise to the above lithium N-isopropylcyclohexylamide solution. The reaction mixture turned deep red. After 5 min. of stirring, 5 ml of  $\text{CCl}_4$  was added to the red solution and the reaction mixture was stirred at  $-78^{\circ}\text{C}$ . for 1 hr. Thereafter, the reaction mixture was poured into water and extracted with 100 ml of ether. The ether solution was washed with 1 N HCl, dried ( $\text{MgSO}_4$ ) and concentrated under reduced pressure. The residue was chromatographed on silica gel using 10% ether/petroleum ether as eluant. The first 800 ml of eluate gave a solid which was recrystallized from hexane at low temperature to give 200 mg of ethyl 2-chloro-4-methyl-5-oxazolecarboxylate as white solid, mp  $61^{\circ}\text{--}72^{\circ}\text{C}$ . An additional 330 mg, mp  $55^{\circ}\text{--}58^{\circ}\text{C}$ ., was obtained by concentration of the mother liquor and distillation of the residue; total yield 29%.

Anal. Calculated for  $\text{C}_7\text{H}_8\text{ClNO}_3$ : C, 44.34; H, 4.25; N, 7.39; Cl, 18.70. Found: C, 44.29; H, 4.27; N, 4.27; Cl, 18.68

## EXAMPLE 3

## Preparation of Ethyl

## 2-Iodo-4-Methyl-5-Oxazolecarboxylate

To a solution of lithium N-isopropylcyclohexylamide, prepared as described in Example 2 was added at  $-78^{\circ}\text{C}$ . a solution of 3.1 g (0.02 mol.) of the compound of Example 1 in 10 ml of THF. The resulting red solution was stirred at  $-78^{\circ}\text{C}$ . for 5 min and treated with a solution of 6.34 g (0.025 mol.) of  $\text{I}_2$  in 15 ml of THF. The resulting light brown solution was stirred for 20 min and poured into a solution of 30 ml of conc. HCl in 200 ml of water. The mixture was extracted with 100 ml of ether. The ether solution was washed with saturated  $\text{Na}_2\text{S}_2\text{O}_3$ , dried ( $\text{MgSO}_4$ ) and concentrated under reduced pressure. The residue was distilled on a Kugelrohr (0.5 mm Hg) to give 3.29 g of solid which was chromatographed on silica gel with 10% ether/petroleum ether (1:1) as eluant, to give 2.4 g (42%) of crude ethyl 2-iodo-4-methyl-5-oxazolecarboxylate, mp  $110^{\circ}\text{--}112^{\circ}\text{C}$ . Recrystallization of this material from hexane gave pure ethyl 2-iodo-4-methyl-5-oxazolecarboxylate, as white prisms, mp  $114^{\circ}\text{--}115^{\circ}\text{C}$ .

Anal. Calculated for  $\text{C}_7\text{H}_8\text{INO}_3$ : C, 29.91; H, 2.88; I, 45.15. Found: C, 29.99; H, 2.93; I, 45.05.

## EXAMPLE 4

## Preparation of Ethyl

## 2-Bromo-4-Methyl-5-Oxazolecarboxylate

To a cold ( $-78^{\circ}\text{C}$ .) solution of lithium N-isopropylcyclohexylamide was added a solution of 3.1 g (0.02 mol) of the compound of Example 1 in 15 ml of THF. The resulting solution was stirred at  $-78^{\circ}\text{C}$ . for 5 min and treated with 3 ml of  $\text{Br}_2$ . The resulting orange solution was stirred for 5 min and poured into 50 ml of 1 N HCl. The mixture was extracted with 150 ml of ether. The ether solution was washed with saturated  $\text{Na}_2\text{S}_2\text{O}_3$ , dried ( $\text{Na}_2\text{SO}_4$ ) and concentrated under reduced pressure. The residue was chromatographed on silica gel.

The first fraction obtained by eluting with 500 ml of 2% ether/petroleum ether and 500 ml of 5% ether/petroleum ether, yielded 0.2 g of unidentified solid. The second fraction, obtained by eluting with 1 liter of 10% ether/petroleum ether, gave 1.19 g of solid which was recrystallized from hexane, at low temperature, to give 1.0 g (21%) of a 91% (by glc) pure solid, mp  $87^{\circ}\text{--}91^{\circ}\text{C}$ . which was further recrystallized from hexane to give 94% pure ethyl 2-bromo-4-methyl-5-oxazolecarboxylate, mp  $94.5^{\circ}\text{--}95.5^{\circ}\text{C}$ .

Anal. Calculated for  $\text{C}_7\text{H}_8\text{BrNO}_3$ : C, 35.92; H, 3.44; N, 5.99; Br, 34.15. Found: C, 35.98; H, 3.45; N, 5.97; Br, 34.15

## EXAMPLE 5

## Preparation of Ethyl

## 2-Chloro-4-Trifluoromethyl-5-Oxazolecarboxylate

A magnetically stirred mixture of ethyl 2-chloro-4,4,4-trifluoroacetate (21.9 g, 0.1 mol) and sec-butyl carbamate (35.1 g, 0.3 mol) was heated with an oil bath at  $150^{\circ}\pm 5^{\circ}\text{C}$ . overnight. After cooling to ambient temperature, the mixture was slurried in ether. The ether slurry was washed three times with water and the ether layer was then extracted with 75 ml of saturated  $\text{NaHCO}_3$  solution. The yellow aqueous phase was washed with ether and then cautiously acidified with concentrated HCl. The oily suspension was extracted with ether, which was dried over  $\text{MgSO}_4$ , and concentrated *in vacuo* to yield 10.0 g of yellow oil. NMR spectrum indicated that this was approximately a 4:1 mixture of ethyl and sec-butyl esters. Sodium (1.18 g, 49 mmol) was added to 500 ml of absolute ethanol and this sodium ethoxide solution was treated in one portion with a solution of the 4:1 mixture of esters in 100 ml of absolute ethanol. This yellow solution was stirred overnight at ambient temperatures under a  $\text{CaSO}_4$  drying tube. This mixture was next neutralized with concentrated HCl and the whole mixture was concentrated *in vacuo*. The resulting solid was partitioned between ether and 5% HCl. The dried ( $\text{MgSO}_4$ ) ether layer was concentrated *in vacuo* to yield a yellow glass. Flash distillation at  $80^{\circ}\text{C}/1.5\text{ mm}$  yielded a small amount of starting sec-butyl carbamate which was carried through the workup. At  $130^{\circ}\text{C}/1.5\text{ mm}$ , Kugelrohr distillation yielded 5-carboethoxy-4-(trifluoromethyl)-2-oxazolinone as a pale yellow glass which solidified upon standing; 8.3 g (41%); mp  $50^{\circ}\text{--}53^{\circ}\text{C}$ .

Anal. Calculated for  $\text{C}_7\text{H}_6\text{F}_3\text{NO}_4$ : C, 37.35; H, 2.69; N, 6.22. Found: C, 37.45; H, 2.63; N, 6.32.

To 2.25 g (10.0 mol) of the oxazolinone in 3.5 ml of  $\text{POCl}_3$  was added dropwise at  $0^{\circ}\text{C}$ . 1.2 ml (11.0 mol) of 2,6-lutidine. The resulting light brown mixture was heated at reflux for 2 hours and excess  $\text{POCl}_3$  removed *in vacuo*. The residual brown oil was dissolved in  $\text{CH}_2\text{Cl}_2$ , washed with water and thereafter concentrated *in vacuo* to yield a brown oil; 2.45 g. Bulb to bulb distillation at  $60\text{--}80^{\circ}\text{C}/0.5\text{ mm}$  yielded ethyl-2-chloro-4-trifluoromethyl-5-oxazolecarboxylate as a colorless oil; 1.9 g (78%).

Anal. Calculated for  $\text{C}_7\text{H}_5\text{ClF}_3\text{NO}_3$ : C, 34.52; H, 2.07; Cl, 14.56; N, 5.75. Found: C, 34.58; H, 2.08; Cl, 14.56; N, 5.87.

## EXAMPLE 6

## Preparation of Ethyl

## 2-Ethoxy-4-Trifluoromethyl-5-Oxazolecarboxylate

The compound of Example 5, ethyl 2-chloro-4-trifluoromethyl-5-oxazolecarboxylate (3.2 g; 0.013 mol) was added to NaOEt. The reaction was allowed to proceed at room temperature for 98 hours. Gas chromatographic analysis at this point determined the completion of the reaction. The light yellow liquid was then slurried in ether, washed with NaOH (5%), dried (MgSO<sub>4</sub>) and concentrated *in vacuo* to give 2.8 g of a brown semi-solid. Bulb to bulb distillation at 125° C/0.25 mm gave 1.93 g of ethyl 2-ethoxy-4-trifluoromethyl-5-oxazolecarboxylate as a colorless oil; bp 125° C., yield 59%.

Anal. Calculated for C<sub>9</sub>H<sub>10</sub>F<sub>3</sub>NO<sub>4</sub>: C, 42.70; H, 3.98; N, 5.53. Found: C, 42.58; H, 3.97; N, 5.48.

## EXAMPLE 7

## Preparation of Ethyl

## 2-Phenoxy-4-Trifluoromethyl-5-Oxazolecarboxylate

The compound of Example 5, ethyl 2-chloro-4-trifluoromethyl-5-oxazolecarboxylate (4.87 g; 0.02 mol) was added to a mixture of sodium phenol in 100 DMF. The reaction was allowed to progress at ambient temperature for 1 hour. Gas chromatographic analysis, at this point, indicated the completion of the reaction. The dark brown liquid was then slurried in ether and washed 5 times with NaOH (5%) and H<sub>2</sub>O. The resulting brown liquid was dried (MgSO<sub>4</sub>) and concentrated *in vacuo* to yield 5.2 g of a brown semi-solid. Bulb to bulb distillation at 75° C./25 mm gave 1.7 g of a colorless oil. Further distillation at 130° C./0.25 mm gave 2.8 g of a white solid. Recrystallization from methylcyclohexane gave 1.08 g of pure white solid, ethyl 2-phenoxy-4-trifluoromethyl-5-oxazolecarboxylate, mp 75°-77° C., yield 18%.

Anal. Calculated for C<sub>13</sub>H<sub>10</sub>F<sub>3</sub>NO<sub>4</sub>: C, 51.84; H, 3.35; N, 4.65. Found: C, 51.98; H, 3.38; N, 4.67.

In accordance with the novel aspects of the present invention, the 2-substituted-4-alkyl or 4-trihaloalkyl-5-oxazolecarboxylates are useful for reducing herbicidal injury to crop plants, such as rice, sorghum and wheat, caused by thiocarbamate and acetamide herbicides, as for example, triallate, alachlor and butachlor. The compounds of the present invention are preferentially employed as safeners for triallate herbicide in sorghum and rice, more preferably for triallate herbicide in sorghum. The compounds of the present invention are also particularly effective as safeners for alachlor herbicide in rice and sorghum and especially for sorghum.

The amount of safening agent employed in the methods and compositions of the invention will vary depending upon the manner of application, rate of application, environmental factors, as well as other factors known in the art. In each instance, the amount employed is a

"safening effective amount," i.e., the amount which reduces crop injury by the herbicide.

The safening agent may be applied to the plant locus in a mixture with the herbicide or it may be applied directly to the crop seed itself. By application to the "plant locus" is meant application to the plant growing medium, such as the soil, as well as the seeds, emerging seedlings, roots, stems, leaves, flowers, fruits or other plant parts.

To illustrate the effectiveness of the 2-substituted-4-alkyl or 4-trihaloalkyl-5-oxazolecarboxylates of this invention the following examples are presented. These examples are presented merely as being illustrative of the novel aspects of the invention and are not intended to be a limitation as to the scope thereof.

## EXAMPLE 8

A good grade of top soil is placed in a container and compacted to a depth of approximately 1.27 cm. from the top of said container. A predetermined number of seeds, of the crop to be tested, are placed on top of the soil. A quantity of soil sufficient to substantially fill the container is measured and placed in a second container. A measured quantity of the safening agent dispersed or dissolved in a suitable carrier is applied to the soil in the second container. A measured quantity of herbicide dispersed or dissolved in a suitable carrier is then sprayed on the soil already treated with the safening agent. The soil containing the safening agent and the herbicide is thoroughly mixed. This mixing is sometimes referred to as incorporation of the herbicide and safening agent into the soil. The mixing or incorporation provides a substantially uniform distribution of the safening agent and herbicide throughout the soil. The crop seeds are covered with the soil containing the safening agent and herbicide and the pans are leveled. The pans are then placed on a sand bench in the greenhouse and watered from below as needed. The crop plants are observed at the end of approximately 21 days and the results in terms of percent inhibition of each seed lot are recorded. For each test series a pan of plants is also prepared containing no herbicide and no safening agent as a control. For each series of tests the herbicidal effect of the herbicide is observed from pans of crop plants treated with the same quantity of herbicide alone.

The "safening effect" is determined by adding the herbicidal effect, i.e., % inhibition, of the herbicide when applied alone to the herbicidal effect, i.e. % inhibition, of the safening agent when applied alone (in no instance, however, will this sum be greater than 100) and subtracting from that, the combined herbicidal effect, i.e. % inhibition, when the herbicide and safening agent are incorporated into the soil as discussed above.

Table I summarizes the results obtained when several of the compounds of the present invention were tested in accordance with the procedure of Example 8.

TABLE I

Herbicide	Rate of Herb. (kg/h)	Safening Agent Compound of Example	Rate of Safening Agent (kg/h)	Safening Effect* Crop		
				Rice	Sorghum	Wheat
Triallate	0.56	1	8.96	*	40	*
Alachlor	2.24	1	8.96	*	*	*
Butachlor	4.48	1	8.96	*	20	*
Triallate	0.56	3	8.96	60	60	20
Alachlor	4.48	3	8.96	*	29	*
Butachlor	4.48	3	8.96	33	58	28
Triallate	0.56	2	8.96	23	75	*

TABLE I-continued

Herbicide	Rate of Herb. (kg/h)	Safening Agent Compound of Example	Rate of Safening Agent (kg/h)	Safening Effect* Crop		
				Rice	Sorghum	Wheat
Alachlor	2.24	2	8.96	20	*	*
Butachlor	4.48	2	8.96	60	*	*
Triallate	0.56	4	8.96	40	80	*
Alachlor	2.24	4	8.96	25	23	*
Butachlor	4.48	4	8.96	63	*	*
Triallate	0.56	5	8.96	*	*	*
Alachlor	2.24	5	8.96	*	*	*
Butachlor	6.72	5	8.96	50	*	*
Triallate	0.56	7	8.96	*	57	*
Alachlor	2.24	7	8.96	*	*	30
Butachlor	6.72	7	8.96	*	*	*
Triallate	0.56	6	8.96	*	80	*
Alachlor	2.24	6	8.96	*	45	*
Butachlor	6.72	6	8.96	*	45	60

\*Safening effect observed between 0 and 19.

In accordance with the procedure described in Example 8, the compounds of Example 3 and 4 were tested utilizing alachlor herbicide at varying rates. The results observed are summarized in Table II.

TABLE II

Rate of Alachlor kg/h	Safening Agent Compound of Example	Rate of Safening Agent kg/h	Safening Effect* Crop		
			Rice	Sorghum	Wheat
0.56	4	8.96	30	30	20
1.12	4	8.96	25	32	32
2.24	4	8.96	25	35	20
4.42	4	8.96	*	*	*
0.56	3	8.96	90	*	25
1.12	3	8.96	90	*	20
2.24	3	8.96	20	*	*
4.48	3	8.96	*	*	*

\*Safening effect observed between 0 and 19.

## EXAMPLE 9

Plastic pots (4×4×3 inches deep) were filled with 2 inches of Ray silt loam soil. The compound of Example 2 and butachlor herbicide were applied sequentially to the soil surface with a belt sprayer. Pre-soaked rice (2 day duration) was seeded into flooded pots. The water level was lowered to the soil surface after 24 hours and maintained at this level for 5 or 6 days after which the pots were reflooded for the duration of the test. Pots containing rice plants to which butachlor alone was applied served as the control. The results are summarized in Table III.

TABLE III

Control - No Safening Agent			Test			
Rate of Butachlor (kg/h)	Rate of Safening Agent (kg/h)	% Inhibition	Rate of Butachlor (kg/h)	Rate of Safening Agent (kg/h)	% Inhibition	Safening Effect*
			0	0.56	0	—
0.07	0	59	0.07	0.56	13	46
0.28	0	95	0.28	0.56	18	77
1.12	0	100	1.12	0.56	96	*

\*Safening effect observed between 0 and 19.

The compound of Example 4 did not safen sorghum plants against the herbicidal effects of alachlor herbicide when applied to the sorghum seed, prior to planting, at rates varying from 0.031 to 1 gram of compound per kilogram of sorghum seed. Alachlor herbicide was applied to the soil surface at rates of 0.28 to 4.48 kilograms per hectare utilizing a belt sprayer.

The above examples illustrate that the compounds of the present invention are useful in reducing herbicidal injury to various crop plants. The preferred crop plants to be safened by the compounds of the invention are sorghum, rice and wheat, especially preferred are sorghum and rice. The compounds of the invention effectively safen thiocarbamate and acetanilide herbicides, preferably triallate, alachlor and butachlor herbicides.

Compounds of this invention wherein R is lower alkyl, especially ethyl, R<sub>1</sub> is methyl or trifluoromethyl and wherein R<sub>2</sub> is iodo, bromo or ethoxy are particularly useful to safen sorghum against the herbicidal effects of triallate, alachlor or butachlor.

Compounds of this invention wherein R is lower alkyl, especially ethyl, R<sub>1</sub> is methyl and R<sub>2</sub> is chloro or bromo are particularly useful to safen rice against the herbicidal effects of triallate, alachlor or butachlor herbicides. The safening agents may be applied to the plant locus as a mixture, i.e., a mixture of a herbicidally effective amount of triallate, alachlor or butachlor and a safening effective amount of safening agent, or sequentially, i.e., the plant locus may be treated with an effective amount of triallate, alachlor or butachlor followed by a treatment with the safening agent or vice versa. The ratio of herbicide to safening agent may vary depending upon various factors, such as the weeds to be inhibited, mode of application, etc., but normally a herbicide to safening agent ratio ranging from 1:25 to 25:1, preferably 1:15 to 15:1, and most preferably 1:10 to 10:1 parts by weight may be employed.

The herbicide, safening agent or mixture thereof may

be applied to the plant locus alone or the herbicide, safening agent or mixture thereof may be applied in conjunction with a material referred to in the art as an adjuvant in liquid or solid form. Mixtures containing the appropriate herbicide and safening agent usually are prepared by admixing said herbicide and safening agent with an adjuvant including diluents, extenders, carriers and conditioning agents to provide compositions in the

