

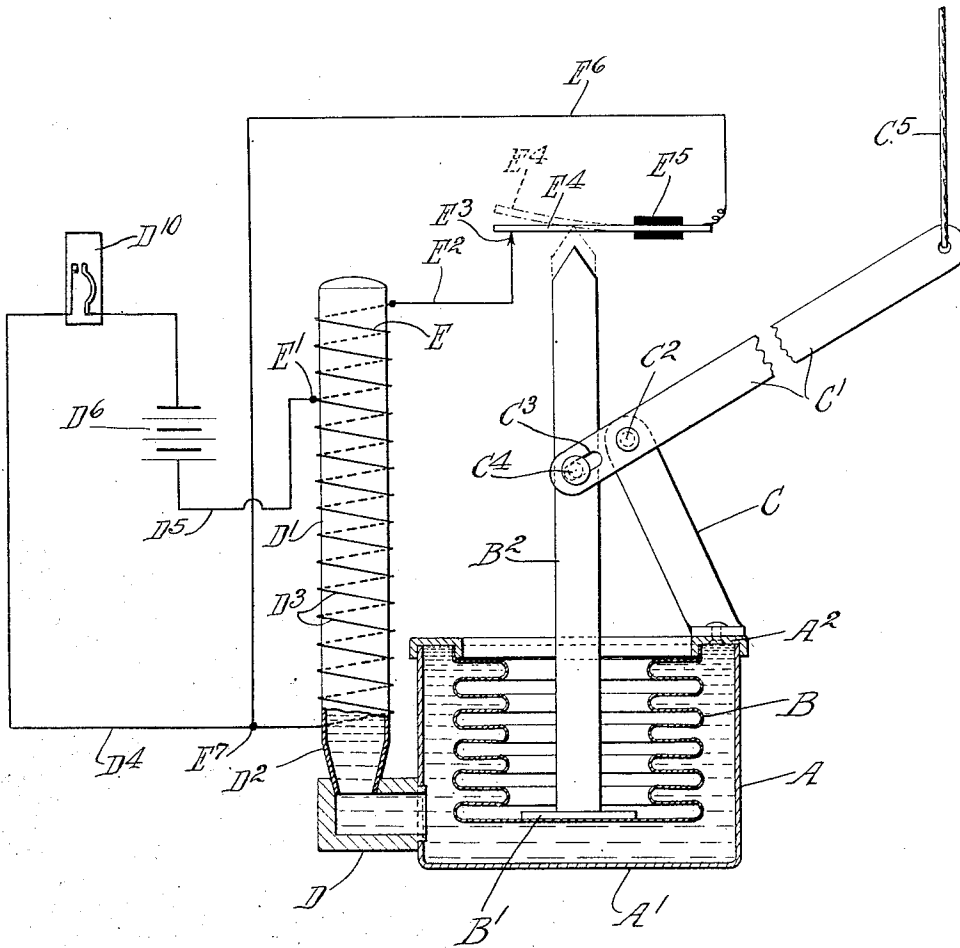
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VAPOR MOTOR

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UNITED STATES PATENT OFFICE

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VAPOR MOTOR

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My invention relates to improvements in electrically or otherwise heated vapor motors such as are used for operation of switches, controls and the like in response to temperature, pressure, or other conditions. It has for one object to provide, in connection with the conventional type of electrically heated vapor motor, means whereby increase in pressure in the working chamber may serve to limit or control the heat to which the fluid is subjected. Another object is the provision of means for so limiting and controlling the heat that, while keeping the liquid constantly subjected to heat, it is possible to reduce the total quantity of heat used during a portion of the period, permitting the use of relatively large heating effects intermittently, in cooperation with a smaller constant heating effect. Other objects will appear from time to time in the course of the specification and claims.

My invention is illustrated in the accompanying drawing which is a diagrammatic section through a vapor motor embodying my invention.

Like parts are indicated by like symbols throughout.

A indicates a rigid housing, herein shown as cylindrical, having a relatively rigid bottom portion A^1 and a flange or channel A^2 surrounding the upper edge of the housing.

Associated with the flange A^2 is a flexible metallic bellows generally indicated as B, which closes the end of the housing A opposite to the rigid end wall A^1 . The bellows B is provided with a relatively rigid plate B^1 to which is secured the rod or stem B^2 . This rod may be employed to perform work, as for example to operate a draft control in a heating plant.

I illustrate, as an example of means for transmitting the energy developed, a bracket C and a lever C^1 pivoted thereto as at C^2 , the lever being slotted as at C^3 to receive any suitable pin or connection C^4 whereby the movement of the stem B^2 is imparted to the lever. C^5 indicates any suitable power transmitting means, for example a rod or cord.

D indicates a passage block or extension from one side of the housing A which receives the lower end D^2 of the heating chamber D^1

herein shown as a cylinder. About the chamber D^1 is any suitable resistance D^3 which is connected, as by the conductors D^4 and D^5 , with any suitable source of electric energy, diagrammatically indicated at D^6 . D^{10} diagrammatically indicates any suitable thermostat which may, for example, be responsive to room temperature if my device is employed to control a domestic heating plant. It will be observed from the diagram that, when the thermostat is in circuit closing position, the resistance D^3 is in constant circuit with the source D^6 and is therefore constantly heated, until the thermostat breaks the circuit.

I further indicate an additional resistance E which is in conductive communication with the resistance D^3 and the conductor D^5 as at the point E^1 . E^2 indicates a conductor extending from the opposite end of the resistance E to a terminal E^3 which is adapted to be engaged by the flexible switch member E^4 which is mounted in any suitable and preferably fixed insulated base E^5 . E^6 indicates a conductive connection from the switch member or connection E^4 to the conductive line D^4 which it meets as at E^7 .

It will be noted that the resistance E is at the upper portion of the cylinder, adjacent the upper portion of the liquid contained therein.

In the operation of my device it will be understood that the resistance D^3 is constantly heated, but to a heat insufficient to collapse the bellows B and raise the stem B^2 to its maximum. Assuming that an input of ten watts is insufficient to hold the bellows collapsed, and that an input of fifteen watts would be sufficient I may employ a resistance D^3 with an input of less than fifteen watts, say, of ten watts. But when the bellows are not collapsed, but are in the expanded position in which they are shown in the figure, the switch E^4 is in contact with the terminal E^3 and a circuit is closed which includes the electric power source D^6 and a supplemental or intermittently operative resistance E. This resistance has an input sufficient to give a heating effect which, when taken in connection with the heating effect of the constant resistance D^3 , is sufficient to heat or boil

the liquid and create the pressure necessary to collapse the bellows B, to move the stem B² upwardly, to draw down on the connection C⁵, and, finally, to break the switch E⁴.

5 Note that the resistance E is positioned adjacent the upper level of the liquid, where the boiling starts and when the circuit there-
through is closed a quick action is obtain-
10 able. For example I may employ a resist-
ance having an input of forty watts, which
creates a rapid heating of the upper portion
of the liquid and starts it quickly to boiling.
As soon as the resultant pressure is sufficient
15 to raise the stem B² to the dotted line posi-
tion, the switch E⁴ is opened and the resist-
ance E, is thereby cut out, leaving only the
constant resistance D³. The liquid and vapor
in the tube or chamber D¹ remain heated for
20 some time, the heating effect of the resist-
ance D³ being only slightly below that nec-
essary to maintain the bellows B collapsed.
When finally sufficient heat has been lost to
25 permit the switch E⁴ to be closed, the process
of intermittent heating at the upper level
of the liquid is repeated.

There is a great advantage in having an
uneven distribution of the heating effect.
For example with a 20 watt input and even
30 distribution of heat the expansion takes
place, in one size of tube, in six minutes.
With the same tube, with the concentration
of heat at the top, as herein shown, a 20
watt input will result in expansion in two
minutes. In the present method, not only is
35 the heat concentrated at the top, but an in-
tense heat is employed. And I find, with
a given size of tube that by employing an
input of fifty watts at the top and ten watts
at the bottom, a total input of sixty, I get
40 expansion in fifteen seconds.

It will be realized that whereas I have de-
scribed and shown a practical and operative
device, nevertheless many changes might be
45 made in the size, shape, number and dispo-
sition of parts without departing from the
spirit of my invention. I therefore wish my
description and drawing to be taken as in
a broad sense illustrative and diagrammatic
50 rather than as limiting me to my specific
showing.

It will be understood that when in the
claims I speak of one portion of the resist-
ance being in constant circuit with the source
of energy I wish to be understood as mean-
55 ing constant circuit during the time that the
thermostat D¹⁰ is in circuit closing position.
When such a thermostat is employed, and
is in circuit breaking position, the circuit
through the conductive lines D⁴ and D⁵ is
60 interrupted.

I claim:

1. In a vapor motor, a closed, liquid sys-
tem including intercommunicating heating
and working chambers, a working liquid in
65 said system, a sectional electrical resistance

heater associated with the heating chamber
and adapted to heat the liquid therein, a
source of electric energy in circuit with said
heater, one portion of the heating resistance
70 being in constant circuit with said source of
energy, and means for intermittently cutting
the other portion off and on, in response to the
heating and cooling of said liquid.

2. In a vapor motor, a closed, liquid system
including intercommunicating heating and
75 working chambers, a working liquid in said
system, a sectional electrical resistance heater
associated with the heating chamber and
adapted to heat the liquid therein, a source
of electric energy in circuit with said heater,
80 one portion of the heating resistance being in
constant circuit with said source of energy,
and means for intermittently cutting the
other portion off and on, in response to vari-
ations in the pressure in said working cham-
85 ber.

3. In a vapor motor, a closed, liquid system
including a heating chamber and a working
chamber, said chambers being interconnected
for fluid flow, a liquid in said system, a mov-
90 able pressure responsive work performing
member associated with said working cham-
ber and movable in response to changes in
pressure in said working chamber, and means
for creating pressure in said heating cham-
95 ber, and thus in said working chamber, in-
cluding a resistance associated with said
heating chamber, and a source of electric en-
ergy in circuit with said resistance, said re-
sistance including a portion with a relatively
100 small input, in constant circuit with the
source of electric energy, and a portion with
a relatively large input, and means for inter-
mittently connecting the last mentioned por-
tion of the resistance in circuit with said
105 source of energy, said portion with the rela-
tively large input being positioned above
the portion with the relatively small input
and adjacent the upper portion of the liquid
contained in said heating chamber.

4. In a vapor motor, a closed, liquid sys-
tem including a generally upright tubular
heating chamber and a working chamber in
communication therewith, a working liquid
110 in said system, a movable member operatively
associated with the working chamber and
movable in response to pressure variations
within the liquid therein, a resistance associ-
ated with said tubular heating chamber, said
115 resistance including a portion about the lower
portion of said chamber, with a relatively low
input, and a portion about the upper portion
of said heating chamber, adjacent the upper
portion of the liquid contained therein, hav-
120 ing a relatively high input, a source of po-
tential for energizing the resistance, a tem-
perature responsive switch for connecting
said resistance to the source of potential, and
an auxiliary switch operatively associated
125 with the movable member of the working
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chamber for selectively de-energizing the upper portion of the resistance in response to pressure variations within the working chamber.

5 5. In a vapor motor, a closed, liquid filled system including communicating heating and working chambers, a work performing member associated with said working chamber and adapted to do work in response to changes
10 in pressure in said working chamber, and means for creating pressure in said heating chamber, and thus in said working chamber, including a resistance associated with said heating chamber, and a source of electric energy in circuit with said resistance, said resistance including a portion having a low heating value and a portion having a higher heating value, the force required to operate the work-performing member being greater
15 than that resulting from the heat effect of the first mentioned portion, said first mentioned resistance portion being in constant circuit with the source of electric energy, and said second mentioned resistance portion having an input sufficient, in connection with the first mentioned resistance portion, to cause the work performing member to do work, and means for putting said second mentioned resistance portion intermittently in circuit with
20 said source of energy.

6. In a vapor motor, a closed, liquid filled system including communicating heating and working chambers, a work performing member associated with said working chamber
25 and adapted to do work in response to changes in pressure in said working chamber, and means for creating pressure in said heating chamber, and thus in said working chamber, including a resistance associated with said heating chamber, and a source of electric energy in circuit with said resistance, said resistance including a portion having a low heating value and a portion having a higher heating value, the force required to
30 operate the work-performing member being greater than that resulting from the heat effect of the first mentioned portion, said first mentioned resistance portion being in constant circuit with the source of electric energy, and said second mentioned resistance portion having an input sufficient, in connection with the first mentioned resistance portion, to cause the work performing member to do work, and means for putting said second mentioned resistance portion intermittently in circuit with said source of energy,
35 in response to movement of said work performing member.

7. In a vapor motor and control means adapted to be actuated thereby, a closed system, including a heating chamber, an expansible liquid therein, an expansion member associated with said chamber, resistance heating means for said chamber, an actuating
40 circuit therefor and means for cutting out a

portion of said resistance heating means in response to a predetermined movement of said expansion member.

8. The structure of claim 7 characterized by the employment of a supplemental circuit
45 including a portion of said resistance heating means, a movable switch member in said circuit and means for moving said movable switch member in response to a predetermined movement of the expansion member.

9. In a vapor motor and control means adapted to be actuated thereby, a closed system including an elongated tubular heating chamber, an expansible liquid therein, an expansion member associated with said chamber, an electrical resistance heating coil surrounding the heating chamber and extending along the outer surface thereof, an energizing circuit for the heating resistance and means for cutting out a portion of said resistance in response to a predetermined movement of said expansion member, said portion of the heating resistance cut out in response to movement of the expansion member being positioned at the upper end of the heating chamber, and said chamber being positioned substantially upright.

Signed at St. Louis, Missouri, this 9th day of April 1929.

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