

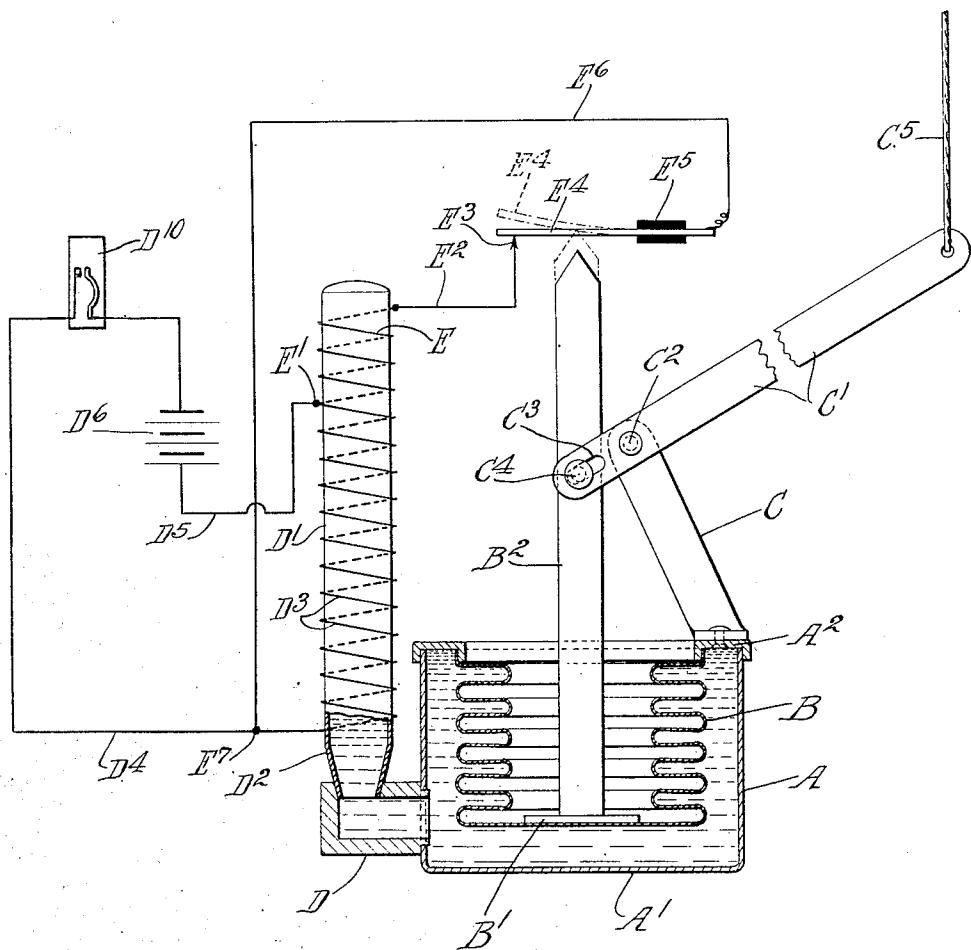
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VAPOR MOTOR

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UNITED STATES PATENT OFFICE

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VAPOR MOTOR

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My invention relates to improvements in electrically or otherwise heated vapor motors such as are used for operation of switches, controls and the like in response to temperature, pressure, or other conditions. It has for one object to provide, in connection with the conventional type of electrically heated vapor motor, means whereby increase in pressure in the working chamber may serve to limit or control the heat to which the fluid is subjected. Another object is the provision of means for so limiting and controlling the heat that, while keeping the liquid constantly subjected to heat, it is possible to reduce the total quantity of heat used during a portion of the period, permitting the use of relatively large heating effects intermittently, in cooperation with a smaller constant heating effect. Other objects will appear from time to time in the course of the specification and claims.

My invention is illustrated in the accompanying drawing which is a diagrammatic section through a vapor motor embodying my invention.

Like parts are indicated by like symbols throughout.

A indicates a rigid housing, herein shown as cylindrical, having a relatively rigid bottom portion A¹ and a flange or channel A² surrounding the upper edge of the housing.

Associated with the flange A² is a flexible metallic bellows generally indicated as B, which closes the end of the housing A opposite to the rigid end wall A¹. The bellows B is provided with a relatively rigid plate B¹ to which is secured the rod or stem B². This rod may be employed to perform work, as for example to operate a draft control in a heating plant.

I illustrate, as an example of means for transmitting the energy developed, a bracket C and a lever C¹ pivoted thereto as at C², the lever being slotted as at C³ to receive any suitable pin or connection C⁴ whereby the movement of the stem B² is imparted to the lever. C⁵ indicates any suitable power transmitting means, for example a rod or cord.

D indicates a passage block or extension from one side of the housing A which receives the lower end D² of the heating chamber D¹

herein shown as a cylinder. About the chamber D¹ is any suitable resistance D³ which is connected, as by the conductors D⁴ and D⁵, with any suitable source of electric energy, diagrammatically indicated at D⁶. D¹⁰ diagrammatically indicates any suitable thermostat which may, for example, be responsive to room temperature if my device is employed to control a domestic heating plant. It will be observed from the diagram that, when the thermostat is in circuit closing position, the resistance D³ is in constant circuit with the source D⁶ and is therefore constantly heated, until the thermostat breaks the circuit.

I further indicate an additional resistance E which is in conductive communication with the resistance D³ and the conductor D⁵ as at the point E¹. E² indicates a conductor extending from the opposite end of the resistance E to a terminal E³ which is adapted to be engaged by the flexible switch member E⁴ which is mounted in any suitable and preferably fixed insulated base E⁵. E⁶ indicates a conductive connection from the switch member or connection E⁴ to the conductive line D⁴ which it meets as at E⁷.

It will be noted that the resistance E is at the upper portion of the cylinder, adjacent the upper portion of the liquid contained therein.

In the operation of my device it will be understood that the resistance D³ is constantly heated, but to a heat insufficient to collapse the bellows B and raise the stem B² to its maximum. Assuming that an input of ten watts is insufficient to hold the bellows collapsed, and that an input of fifteen watts would be sufficient I may employ a resistance D³ with an input of less than fifteen watts, say, of ten watts. But when the bellows are not collapsed, but are in the expanded position in which they are shown in the figure, the switch E⁴ is in contact with the terminal E³ and a circuit is closed which includes the electric power source D⁶ and a supplemental or intermittently operative resistance E. This resistance has an input sufficient to give a heating effect which, when taken in connection with the heating effect of the constant resistance D³, is sufficient to heat or boil

the liquid and create the pressure necessary to collapse the bellows B, to move the stem B² upwardly, to draw down on the connection C⁵, and, finally, to break the switch E⁴.

5 Note that the resistance E is positioned adjacent the upper level of the liquid, where the boiling starts and when the circuit therethrough is closed a quick action is obtainable. For example I may employ a resistance having an input of forty watts, which creates a rapid heating of the upper portion of the liquid and starts it quickly to boiling. As soon as the resultant pressure is sufficient to raise the stem B² to the dotted line position, 10 the switch E⁴ is opened and the resistance E, is thereby cut out, leaving only the constant resistance D³. The liquid and vapor in the tube or chamber D¹ remain heated for some time, the heating effect of the resistance D³ being only slightly below that necessary to maintain the bellows B collapsed. When finally sufficient heat has been lost to permit the switch E⁴ to be closed, the process 15 of intermittent heating at the upper level 20 of the liquid is repeated.

There is a great advantage in having an uneven distribution of the heating effect. For example with a 20 watt input and even distribution of heat the expansion takes 30 place, in one size of tube, in six minutes. With the same tube, with the concentration of heat at the top, as herein shown, a 20 watt input will result in expansion in two minutes. In the present method, not only is 35 the heat concentrated at the top, but an intense heat is employed. And I find, with a given size of tube that by employing an input of fifty watts at the top and ten watts at the bottom, a total input of sixty, I get 40 expansion in fifteen seconds.

It will be realized that whereas I have described and shown a practical and operative device, nevertheless many changes might be made in the size, shape, number and disposition of parts without departing from the 45 spirit of my invention. I therefore wish my description and drawing to be taken as in a broad sense illustrative and diagrammatic rather than as limiting me to my specific showing.

It will be understood that when in the claims I speak of one portion of the resistance being in constant circuit with the source of energy I wish to be understood as meaning 55 constant circuit during the time that the thermostat D¹⁰ is in circuit closing position. When such a thermostat is employed, and is in circuit breaking position, the circuit through the conductive lines D⁴ and D⁵ is 60 interrupted.

I claim:

1. In a vapor motor, a closed, liquid system including intercommunicating heating and working chambers, a working liquid in 65 said system, a sectional electrical resistance

heater associated with the heating chamber and adapted to heat the liquid therein, a source of electric energy in circuit with said heater, one portion of the heating resistance being in constant circuit with said source of energy, and means for intermittently cutting the other portion off and on, in response to the heating and cooling of said liquid.

2. In a vapor motor, a closed, liquid system including intercommunicating heating and working chambers, a working liquid in said system, a sectional electrical resistance heater associated with the heating chamber and adapted to heat the liquid therein, a source of electric energy in circuit with said heater, one portion of the heating resistance being in constant circuit with said source of energy, and means for intermittently cutting the other portion off and on, in response to variations in the pressure in said working chamber.

3. In a vapor motor, a closed, liquid system including a heating chamber and a working chamber, said chambers being interconnected for fluid flow, a liquid in said system, a movable pressure responsive work performing member associated with said working chamber and movable in response to changes in pressure in said working chamber, and means for creating pressure in said heating chamber, and thus in said working chamber, including a resistance associated with said heating chamber, and a source of electric energy in circuit with said resistance, said resistance including a portion with a relatively small input, in constant circuit with the source of electric energy, and a portion with a relatively large input, and means for intermittently connecting the last mentioned portion of the resistance in circuit with said source of energy, said portion with the relatively large input being positioned above the portion with the relatively small input and adjacent the upper portion of the liquid contained in said heating chamber.

4. In a vapor motor, a closed, liquid system including a generally upright tubular heating chamber and a working chamber in communication therewith, a working liquid in said system, a movable member operatively associated with the working chamber and movable in response to pressure variations within the liquid therein, a resistance associated with said tubular heating chamber, said resistance including a portion about the lower portion of said chamber, with a relatively low input, and a portion about the upper portion of said heating chamber, adjacent the upper portion of the liquid contained therein, having a relatively high input, a source of potential for energizing the resistance, a temperature responsive switch for connecting said resistance to the source of potential, and an auxiliary switch operatively associated with the movable member of the working

chamber for selectively de-energizing the upper portion of the resistance in response to pressure variations within the working chamber.

5 5. In a vapor motor, a closed, liquid filled system including communicating heating and working chambers, a work performing member associated with said working chamber and adapted to do work in response to changes 10 in pressure in said working chamber, and means for creating pressure in said heating chamber, and thus in said working chamber, including a resistance associated with said heating chamber, and a source of electric energy 15 in circuit with said resistance, said resistance including a portion having a low heating value and a portion having a higher heating value, the force required to operate the work-performing member being greater 20 than that resulting from the heat effect of the first mentioned portion, said first mentioned resistance portion being in constant circuit with the source of electric energy, and said second mentioned resistance portion having 25 an input sufficient, in connection with the first mentioned resistance portion, to cause the work performing member to do work, and means for putting said second mentioned resistance portion intermittently in circuit with 30 said source of energy.

6. In a vapor motor, a closed, liquid filled system including communicating heating and working chambers, a work performing member associated with said working chamber 35 and adapted to do work in response to changes in pressure in said working chamber, and means for creating pressure in said heating chamber, and thus in said working chamber, including a resistance associated 40 with said heating chamber, and a source of electric energy in circuit with said resistance, said resistance including a portion having a low heating value and a portion having a higher heating value, the force required to 45 operate the work-performing member being greater than that resulting from the heat effect of the first mentioned portion, said first mentioned resistance portion being in constant circuit with the source of electric energy, and said second mentioned resistance portion having 50 an input sufficient, in connection with the first mentioned resistance portion, to cause the work performing member to do work, and means for putting said second mentioned resistance portion intermittently in circuit with said source of energy, in response to movement of said work performing member.

7. In a vapor motor and control means 55 adapted to be actuated thereby, a closed system, including a heating chamber, an expansible liquid therein, an expansion member associated with said chamber, resistance heating means for said chamber, an actuating circuit therefor and means for cutting out a

portion of said resistance heating means in response to a predetermined movement of said expansion member.

8. The structure of claim 7 characterized by the employment of a supplemental circuit 70 including a portion of said resistance heating means, a movable switch member in said circuit and means for moving said movable switch member in response to a predetermined movement of the expansion member. 75

9. In a vapor motor and control means adapted to be actuated thereby, a closed system including an elongated tubular heating chamber, an expansible liquid therein, an expansion member associated with said chamber, an electrical resistance heating coil surrounding the heating chamber and extending along the outer surface thereof, an energizing circuit for the heating resistance and means for cutting out a portion of said resistance in response to a predetermined movement of said expansion member, said portion of the heating resistance cut out in response to movement of the expansion member being positioned at the upper end of the heating 80 chamber, and said chamber being positioned substantially upright. 85

Signed at St. Louis, Missouri, this 9th day of April 1929.

LAURENCE M. PERSONS. 95

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