



(51) International Patent Classification:

B60B 1/06 (2006.01) *B60B 3/10* (2006.01)
B60B 7/00 (2006.01) *B60B 7/18* (2006.01)
B60B 3/04 (2006.01) *B60B 5/02* (2006.01)

(21) International Application Number:

PCT/EP2015/080245

(22) International Filing Date:

17 December 2015 (17.12.2015)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

01994/14 19 December 2014 (19.12.2014) CH

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(81) Designated States (unless otherwise indicated, for every
kind of national protection available): AE, AG, AL, AM,
AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY,
BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM,
DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT,
HN, HR, HU, ID, IL, IN, IR, IS, JP, KE, KG, KN, KP, KR,
KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG,
MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM,
PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC,
SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN,
TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every
kind of regional protection available): ARIPO (BW, GH,
GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ,
TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU,
TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE,
DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU,
LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK,
SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ,
GW, KM, ML, MR, NE, SN, TD, TG).

Published:

— with international search report (Art. 21(3))

(54) Title: HEAT SHIELD STRUCTURE FOR A WHEEL

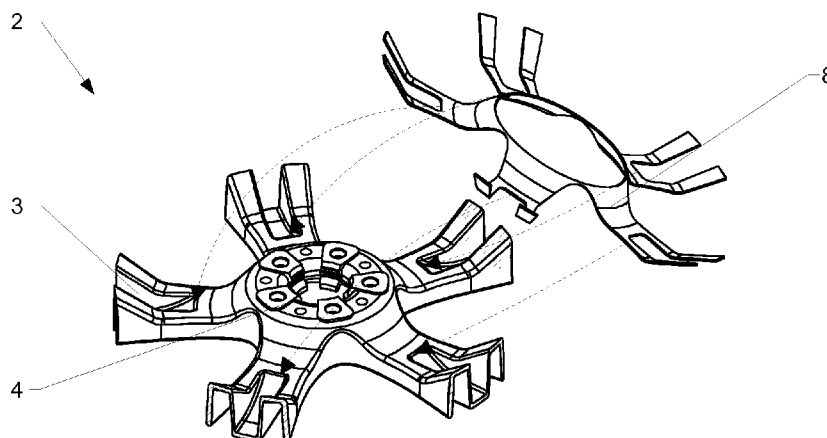


Fig. 4

(57) Abstract: The invention is directed to a heat shield structure (8) for a wheel (1) which comprises a base structure (11) that is at least partially made from a composite material. The heat shield structure (8) is arranged on the base structure (11) and is at least partially covering the base structure (11).

HEAT SHIELD STRUCTURE FOR A WHEEL

The present invention is directed to heat shield structures, in specific to heat shield structures which can be used for wheels, in particular for wheels made from carbon fiber reinforced plastics suited for motor vehicles and to wheels comprising
5 such heat shield structures.

BACKGROUND OF THE INVENTION

When braking, kinetic energy of a vehicle is converted into thermal energy, resulting in high temperatures generated by the brake system. In disk brake systems,
10 particularly in carbon-ceramic brakes which are widely used for motor vehicles, operating temperatures up to 1000 °C may occur. While driving, such high temperatures are not critical since both the brake systems and the adjacent wheels are efficiently cooled by the air flowing around the vehicle, respectively around
15 and through the wheels and the brake systems.

However, if a vehicle is braked from high speed and immediately afterwards parked, such active air cooling is missing. Consequently during up to 30 minutes after braking, a significant heat transfer from the hot brake systems to the wheels may occur. Because brake systems are usually not in direct physical contact with
20 the adjacent wheel, this transfer mainly takes place through radiation and convec-

tion, while conduction can almost be neglected. As for disk brakes, the distance between the wheel and the brake caliper as well as the brake disk is usually very low and therefore heat transfer by radiation and convection in this area may be very high. Whereas for conventional wheels made from metals such heat transfer is not high enough to induce thermal damage to the wheels, it may become critical for wheels made from other materials, such as fiber reinforced plastics.

DE3224929 was filed 03.07.1982 on behalf of Motor Wheel Corp. USA and describes a vehicle wheel made from a fiber reinforced resin material. A heat barrier plate is provided at the inboard disk face such that in use it prevents heat transfer from the vehicle's hub to the resin disk in order to prevent creeping in the resin disk material in the region of the wheel's mounting bolt holes.

US5538114 was filed 19.12.1994 on behalf of Jay D. White and Ralph W. Larson and shows an insulating wheel mounting system for reduced heat transfer for drum brake systems used in conventional wheels. According to the patent, an insulating ring is formed at the hub region of the wheel, disposed to be clamped against a drum extension attached to a cylindrical main drum. In an alternate embodiment, the drum extension is coated with a thermal insulating material such that a layer of the insulating material is disposed between the wheel's hub region and the drum extension.

US2010194179 was filed 22.01.2010 on behalf of Goodrich Corporation and shows a thermal management composite heat shield which comprises a shield portion and a dissipation portion. The shield portion may comprise a hot side skin,

a conduction layer, an insulation layer, and a cool side skin. The dissipation portion may comprise a fin array. Heat absorbed by the shield portion is partially or fully conducted to the dissipation portion for transfer to the ambient environment. According to the published application, the thermal management system may be
5 e.g. be used for aircraft and automotive wheels.

WO2009130229 was filed 21.04.2009 on behalf of Zircotec Limited and discloses a layer of magnesium zirconate to be applied on a carbon fiber reinforced plastic material in order to obtain good resistance to abrasion and other mechanical damage. The publication also mentions that such a layer is also resistant to
10 corrosion and chemical attack and has good thermal resistance forming a thermal barrier to protect the carbon fiber reinforced plastic material.

SUMMARY OF THE INVENTION

In order to obtain wheels with a low total mass and a low moment of inertia, fiber
15 reinforced plastics comprising e.g. carbon fibers or glass fibers, may be used for rims and wheel centers. Within the context of the present invention "wheel center" should be understood as to include any type of wheel center, such as spoke structures – respectively wheel spiders – or wheel disks. According to another approach, only the rim may be made from a fiber reinforced plastic, while the
20 wheel center is made from a metal – or vice versa. Such types of wheels may also be referred to as "hybrid wheels".

Unfortunately carbon fiber reinforced plastics – which from a structural mechanical point of view offer great potential for obtaining lightweight wheels and therefore are widely used – have only a very limited resistance to heat and at the same time a relatively high thermal conductivity. In specific, many matrices used in
5 combination with carbon fiber reinforced plastics are characterized by a fairly limited resistance to heat. This makes wheels comprising fiber reinforced plastics prone to thermal damage as induced by brake systems of vehicles. Therefore efficient protection from the thermal energy emitted by brake systems is needed, in particular for wheels comprising carbon fiber reinforced plastics.

10 Although from the prior art several systems to reduce heat transfer from a brake system to a wheel are known, all these systems require additional components which have to be arranged between the brake system (respectively suspension) and the wheel. For many vehicles this is not feasible as the space between wheel and suspension is very limited and thus the systems known from the prior art cannot be applied.
15

One object of the present invention therefore is to provide a heat shield structure which offers efficient thermal shielding for wheels made at least partially from fiber reinforced plastics and which does not require significant additional space in the region between wheel, brake system and suspension. As a consequence,
20 wheels equipped with heat shield structures according to the invention are suitable for a large range of vehicles without prior modification of the vehicles' suspensions and/or brake systems.

Therefore for wheels comprising a base structure that is at least partially made from a fiber reinforced plastic, a special heat shield structure is arranged on a wheel's base structure and is at least partially covering the base structure at least in the critical areas. Thus the flux of thermal energy into the wheel can be reduced
5 and the deposition of thermal energy can be controlled and distributed, such that hot spots, which would lead to thermal damage, can be prevented. Thus the heat shield structure becomes an integral part of the wheel, allowing a controlled dissipation of thermal energy using the structure of the wheel.

If appropriate, the heat shield structure may comprise at least one heat reflecting
10 layer. Such a layer reflects radiant heat more than it absorbs it. Thus such a layer decreases the flux of thermal energy from the brake system to the wheel, if compared to a wheel without a reflecting layer. Such a layer may be made from a metal, such as e.g. gold or aluminum.

Alternatively or in addition, the heat shield structure may comprise at least one
15 low thermal conductive layer that may serve as a thermal barrier. Such a layer may be made e.g. from a continuum plastic (e.g. aramide, polyamide) and/or a porous plastic and/or a fiber reinforced plastic and/or a continuum ceramic material and/or a fiber reinforced ceramic material and/or a porous ceramic material.

Depending on the application, the low thermal conductive layer may be applied as
20 a coating to the base structure. Therefore e.g. a varnish comprising low thermal conductive components (e.g. ceramic particles) may be used.

Depending on the application, good results may be obtained if the at least one low thermal conductive layer is made from a fiber reinforced plastic containing aramide fibers and/or stone fibers (e.g. basalt) and/or glass fibers which may be embedded in a heat-resistant matrix.

- 5 Depending on the geometry of the wheel and/or the brake system, a heat shield structure may also comprise at least one high thermal conductive layer. Such a layer may be used in order to enhance the distribution of thermal energy over a larger area and hence avoid energy concentration, respectively supercritical hot spots that would lead to damage of the subjacent base structure.
- 10 Good results may be obtained if a high thermal conductive layer is arranged between a heat reflecting layer and a low thermal conductive layer – the heat reflecting layer being on an outer face of a wheel. Such intermediate layers may be used in order to disperse locally applied thermal energy very efficiently over a larger area and hence to avoid local accumulation of heat which may lead to
- 15 damage of the subjacent structure.

A high thermal conductive layer may e.g. comprise a metal sheet, metal foil, a metal mesh (grid) or a metal fabric. Alternatively or in addition also sheets, foils, meshes/grids and fabrics made from other materials. Good results may be obtained if materials with a relatively high thermal conductivity are used.

Good results may also be obtained if the high thermal conductive layer also serves as a load bearing structure and hence as a mechanically reinforcing element for the heat shield structure and/or the subjacent base structure.

If appropriate, a heat shield structure may be at least partially embedded in the
5 base structure. Thus the shape (outer geometry) of a wheel will only be insignificantly altered by the presence of a heat shield structure.

A heat shield according to the present invention may be used for wheels that are suitable for motor vehicles (e.g. cars, motorbikes) but is not limited to such vehicles and therefore may also be used for example for aircraft.

10 A heat shield structure according to the invention will typically be applied at those regions of a wheel which are in the vicinity of the brake disk and/or caliper. However it may also extend to other regions, such as in order to dissipate the deposited thermal energy by distributing it over a larger area. Thus local heat concentration can be omitted and heat transfer out of the wheel by convection and/or
15 thermal radiation can be increased.

Good results may be obtained if a heat shielding structure is arranged in the hub region and/or on the rest of the wheel center and/or on the rim.

It is clear that the present invention may also be used in combination with other systems that prevent supercritical heat transfer between a brake system and a
20 wheel, such as additional heat shields or active cooling systems.

In addition, the present invention is not limited to be used in combination with disk brake systems, but may also be used in combination with virtually any other type of brake system, such as e.g. drum brake systems.

Furthermore it is also clear that the present invention is not only limited to wheels
5 made from carbon fibers reinforced plastics, but may also be used for wheels made from other materials that suffer from similar problems regarding heat resistance.

BRIEF DESCRIPTION OF THE DRAWINGS

The herein described invention will be more fully understood from the detailed
10 description of the given herein below and the accompanying drawings, which should not be considered as limiting to the invention described in the appended claims.

- Fig. 1 shows a wheel with a disk brake and a caliper in a frontal view;
- Fig. 2 shows the wheel of Fig. 2 in a perspective view from the back;
- 15 Fig. 3 shows the wheel of Fig. 2 in a perspective view from the back, part of the wheel being clipped for illustrative purposes;
- Fig. 4 shows a wheel center and a heat shield structure in a perspective view;

- Fig. 5 shows a rim and a heat shield structure in a perspective view, the wheel being partially clipped for illustrative purposes;
- Fig. 6 shows a first embodiment of a heat shield structure arranged on a base structure;
- 5 Fig. 7 shows a second embodiment of a heat shield structure arranged on a base structure;
- Fig. 8 shows a third embodiment of a heat shield structure arranged on a base structure;
- Fig. 9 shows a fourth embodiment of a heat shield structure arranged on a
10 base structure;
- Fig. 10 shows a fifth embodiment of a heat shield structure arranged on a base structure;
- Fig. 11 shows a sixth embodiment of a heat shield structure arranged on a base structure.

15 DETAILED DESCRIPTION OF THE INVENTION

The foregoing summary, as well as the following detailed description of the preferred embodiments, is better understood when read in conjunction with the appended drawings. For the purpose of illustrating the invention, an embodiment

that is presently preferred, in which like numerals represent similar parts throughout the several views of the drawings, it being understood, however, that the invention is not limited to the specific methods and instrumentalities disclosed.

Figures 1 to 3 show an embodiment of a wheel 1 together with a disk brake system, comprising a brake disk 6 which is aligned with a caliper 7. Other parts of the wheel suspension have been omitted for illustrative purposes. The wheel 1 of the embodiment shown is made from a fiber reinforced plastic. It comprises a wheel center 2 with several spokes 3 that connect a central hub 4 with a peripheral rim 5, which is designed in order to receive a tire (not shown). As indicated in **Figure 3** by dotted circles, the distance between the brake disk 6 and the spokes 3, the hub 4 and the rim 5 is at some locations relatively small. The same holds true for the distance between the caliper 7 and the spokes 3, respectively the rim 5. This particularly holds true for the protuberances of the caliper 7, where e.g. the pistons for the brake pads (not shown) are arranged. Hence these regions of the wheel 1 are prone to thermal damage due to the heat dissipated by the disk brake system during and after braking.

Therefore, according to the present invention, these regions of the wheel 1 may be provided by heat shield structures, as shown in **Figures 4 and 5**. **Figure 4** shows a wheel center 2 which is thermally shielded by a heat shield structure 8 that is positioned on the wheel's surface that is in critical proximity to the disk brake system (not shown). In the embodiment shown, the region adjacent to the hub 4 as well as parts of the spokes 3, may be protected by such a heat shield

structure 8. As shown in **Figure 5**, also the inner (centripetal) surface of the rim 5 may be thermally shielded by such heat shield structures 8.

Figures 6 to 11 show different variations of heat shield structure 8 which may be used in order to protect a subjacent base structure 11 from thermal damage. **Figure 6** shows a first variation of a heat shield structure 8 comprising a heat reflecting layer 9 which is arranged on the surface of a base structure 11 which is made from a fiber reinforced plastic. The heat reflecting layer 9 comprises a layer that is made from a material which reflects radiant heat more than it absorbs it. Suitable materials may be a metals, as e.g. aluminum or gold. Such a type of heat shield structure 8 may be applied as some type of coating for the base structure 11.

Figure 7 shows another variation of a heat shield structure 8, comprising a low thermal conductive layer 10 that is embedded in the base structure 11. The heat shield structure 8 itself has a high heat resistance and protects the base structure 11, which in contrast may be made from a relatively thermosensitive material, such as a carbon fiber reinforced plastic, from thermal damage. Such a type of low thermal conductive layer 10 prevents that heat input on the surface is conducted into the solid. As the heat shield structure 8 is embedded in the base structure 11, the outer shape, respectively geometry, of the wheel 1 is not affected by the presence of the heat shield structure 8.

Figure 8 shows another variation of a heat shield structure 8 which comprises a heat reflecting layer 9 and a subjacent low thermal conductive layer 10 that is embedded in the base structure 10. Hence using such a variation of a heat shield

structure 8 allows combining the concept of minimizing heat deposition on the surface of the structure with the concept of minimizing heat transfer to the subjacent thermosensitive base structure 11.

As shown in **Figures 9** and **10**, in a variation of the invention a heat reflecting layer 9 and a low thermal conductive layer 10 may also both be embedded in the base structure 11. As indicated in **Figure 9**, in some variations of the invention a heat reflecting layer 9 may be embedded in a low thermal conductive layer 10 without being in direct physical contact with the base structure to be protected from thermal damage. Therefore the heat reflecting layer 9 may even be heated up to high temperatures without inducing damage to the base structure 11. In the variation shown in **Figure 10** a heat reflecting layer 9 is embedded in the base structure 11 while fully covering the subjacent low thermal conductive layer 10. Such a variation may e.g. be used for application where thermal deposition is very localized and the heat reflecting layer 9 serves also to distribute the deposited thermal energy to a larger area and decrease by thermal radiation and convection.

Figure 11 shows a variation of a heat shield structure 8 which comprises a high thermal conductive layer 12 which is embedded in a low thermal conductive layer 10 in order to improve distribution of thermal energy over a larger area. The heat shield structure 8 shown in **Figure 11** further comprises a heat reflecting layer 9.

NUMBERS

- 1 Wheel
- 2 Wheel center
- 3 Spoke
- 5 4 Hub
- 5 Rim
- 6 Brake disk
- 7 Caliper
- 8 Heat shield structure
- 10 9 Heat reflecting layer
- 10 Low thermal conductive layer
- 11 Base structure
- 12 High thermal conductive layer

CLAIMS

1. A heat shield structure (8) for a wheel (1), the wheel (1) comprising a base structure (11) that is at least partially made from a composite material, **wherein** the heat shield structure (8) is arranged on the base structure (11) and is at least partially covering the base structure (11).
2. The heat shield structure (8) according to claim 1, **wherein**, the heat shield structure (8) comprises at least one heat reflecting layer (9).
3. The heat shield structure (8) according to claim 2, **wherein** the at least one heat reflecting layer (9) is made from a metal or a ceramic material.
4. The heat shield structure (8) according to any of the preceding claims, **wherein** the heat shield structure (8) comprises at least one low thermal conductive layer (10).
5. The heat shield structure (8) according to claim 4, **wherein** the at least one low thermal conductive layer (10) is made from a continuum plastic and/or a porous plastic and/or a fiber reinforced plastic and/or a continuum ceramic material or/or a fiber reinforced ceramic material and/or a porous ceramic material.

6. The heat shield structure (8) according to any of the preceding claims,
wherein the heat shield structure (8) comprises at least one high thermal
conductive layer (12).
7. The heat shield structure (8) according to claim 6, **wherein** the at least
one high thermal conductive layer (12) is made from a metal sheet
and/or a metal foil and/or a metal mesh and/or a metal fabric.
8. The heat shield structure (8) according to any of the preceding claims,
wherein the heat shield structure (8) is at least partially embedded in the
base structure (11).
9. The heat shield structure (8) according to any of claims 1 to 7, **wherein**
the heat shield structure (8) is arranged on the surface of the base struc-
ture (11).
10. A wheel (1) comprising a heat shield structure (8) according to any of
the preceding claims.
11. The wheel (1) according to claim 10, **wherein** the heat shield structure
(8) is arranged in the hub region (4) and/or on the other parts of the
wheel center (2) and/or on the rim (5).
12. The wheel (1) according to any of claims 10 or 11, **wherein** the wheel is
used for a motor vehicle or an aircraft.

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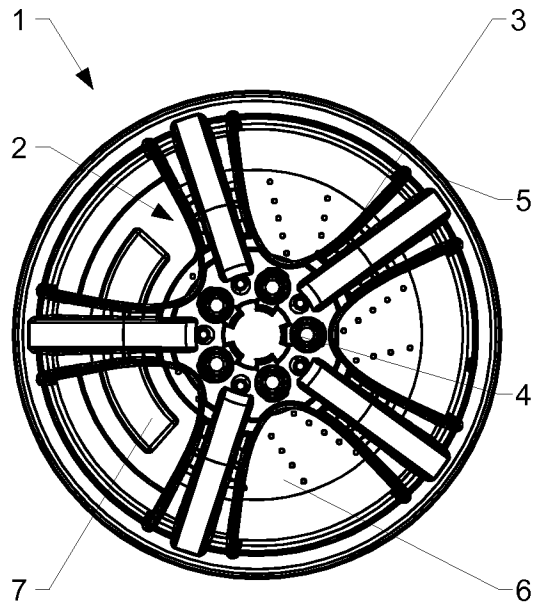


Fig. 1

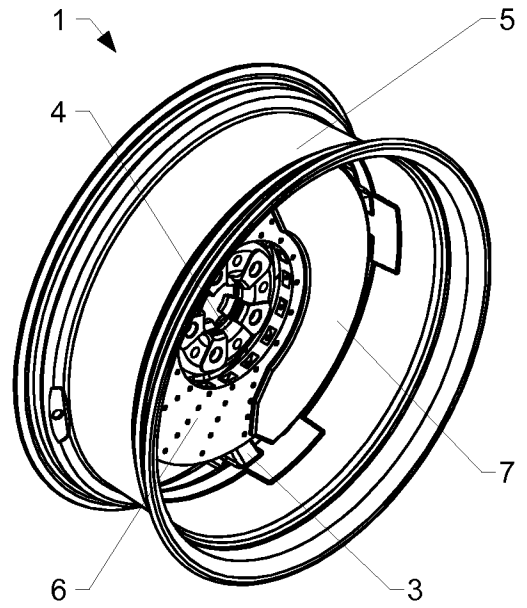


Fig. 2

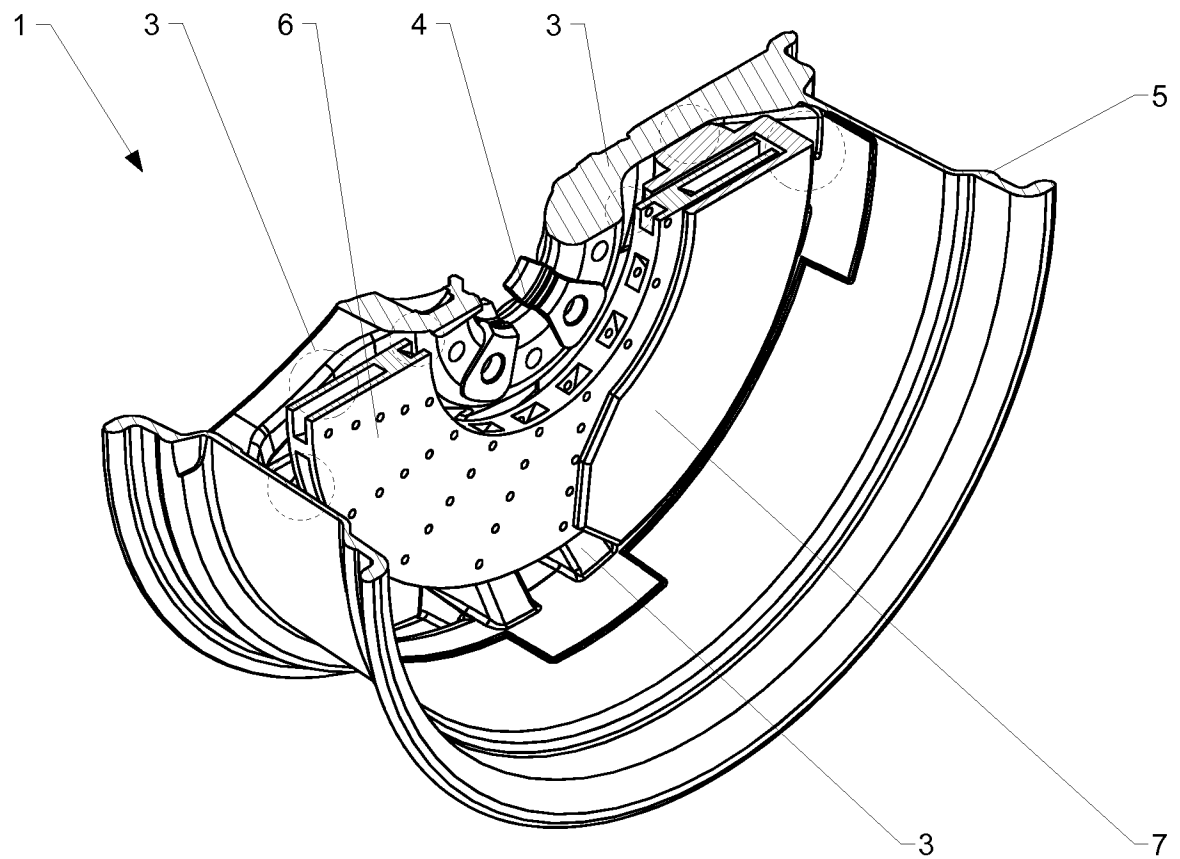


Fig. 3

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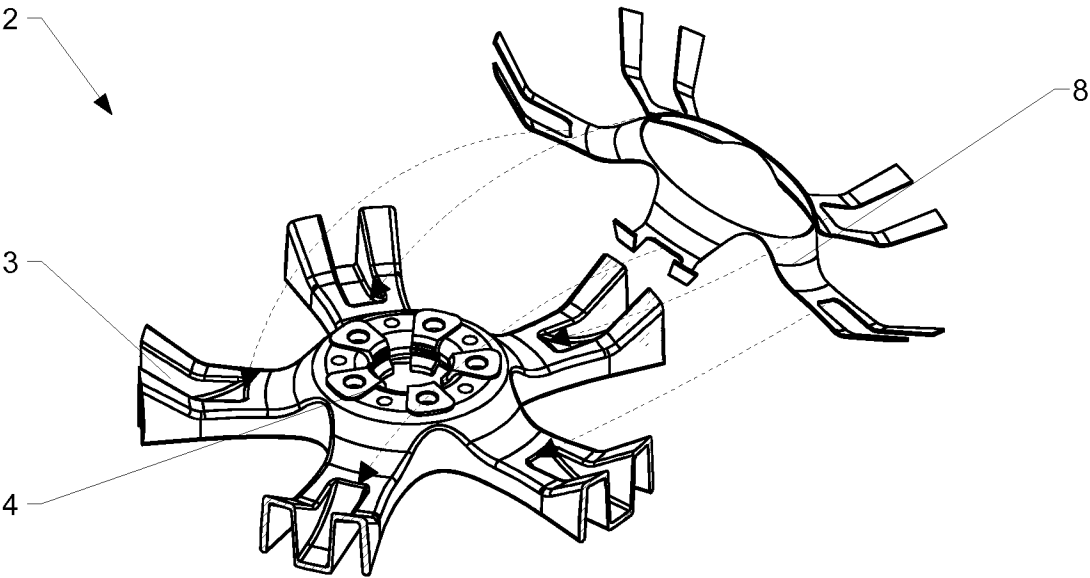


Fig. 4

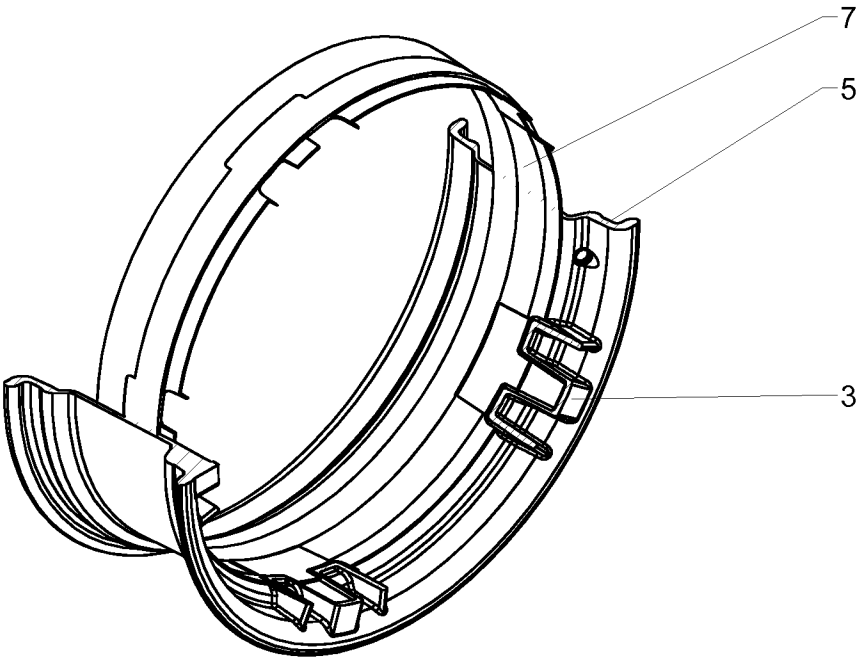


Fig. 5

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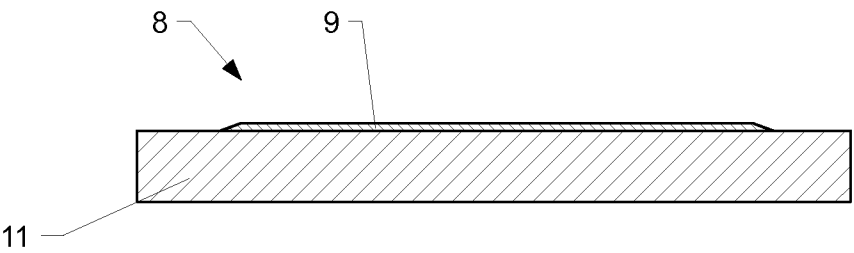


Fig. 6

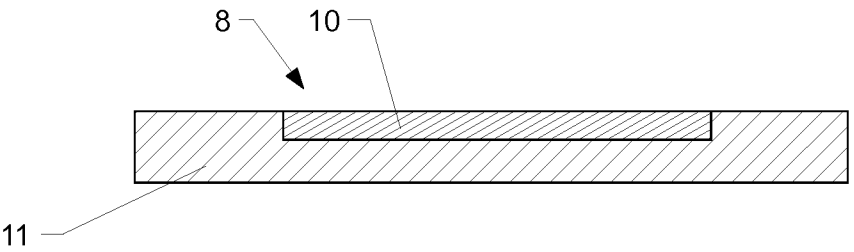


Fig. 7

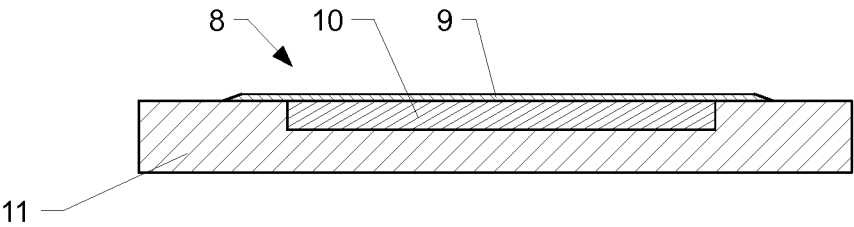


Fig. 8

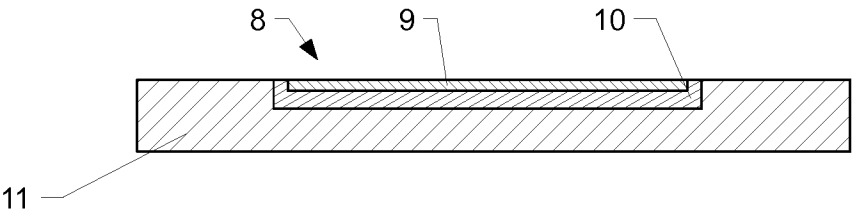


Fig. 9

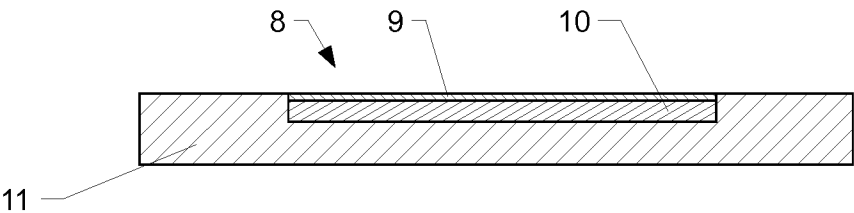
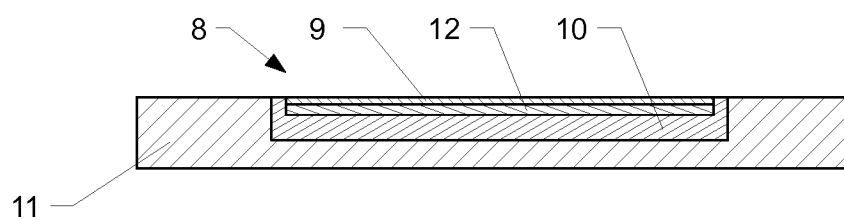


Fig. 10

4/4**Fig. 11**

INTERNATIONAL SEARCH REPORT

International application No
PCT/EP2015/080245

A. CLASSIFICATION OF SUBJECT MATTER

INV. B60B1/06 B60B7/00
ADD. B60B3/04 B60B3/10 B60B7/18 B60B5/02

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
B60B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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X	US 4 900 097 A (KOSTOV GEORGI D [BG] ET AL) 13 February 1990 (1990-02-13) the whole document -----	1-5,9-12
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X	JP 2010 030374 A (HONDA MOTOR CO LTD) 12 February 2010 (2010-02-12) paragraph [0021] - paragraph [0022]; figure 1 ----- -/--	1-4,9-12

☒ Further documents are listed in the continuation of Box C.

☒ See patent family annex.

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Date of the actual completion of the international search

24 February 2016

Date of mailing of the international search report

03/03/2016

Name and mailing address of the ISA/

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INTERNATIONAL SEARCH REPORT

International application No

PCT/EP2015/080245

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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Information on patent family members

International application No

PCT/EP2015/080245

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