



- (51) International Patent Classification:
H04N 5/64 (2006.01)
- (21) International Application Number:
PCT/US2013/035880
- (22) International Filing Date:
10 April 2013 (10.04.2013)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
61/623,909 13 April 2012 (13.04.2012) US
- (71) Applicant: THOMSON LICENSING [FR/FR]; 1-5 rue Jeanne d'Arc, F-92130 Issy-les-Moulineaux (FR).
- (72) Inventors; and
- (71) Applicants : HUNT, Mickey, Jay [US/US]; 6876 East Ann Street, Camby, Indiana 46113 (US). DERNIER, William, Philip [US/US]; 7986 Springwater Drive West, Indianapolis, Indiana 46526 (US).
- (74) Agents: SHEDD, Robert, D. et al.; Thomson Licensing LLC, 2 Independence Way, Suite #200, Princeton, New Jersey 08540 (US).
- (81) Designated States (*unless otherwise indicated, for every kind of national protection available*): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.
- (84) Designated States (*unless otherwise indicated, for every kind of regional protection available*): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM,

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(54) Title: SET TOP BOX HAVING REMOVABLE HARD DRIVE

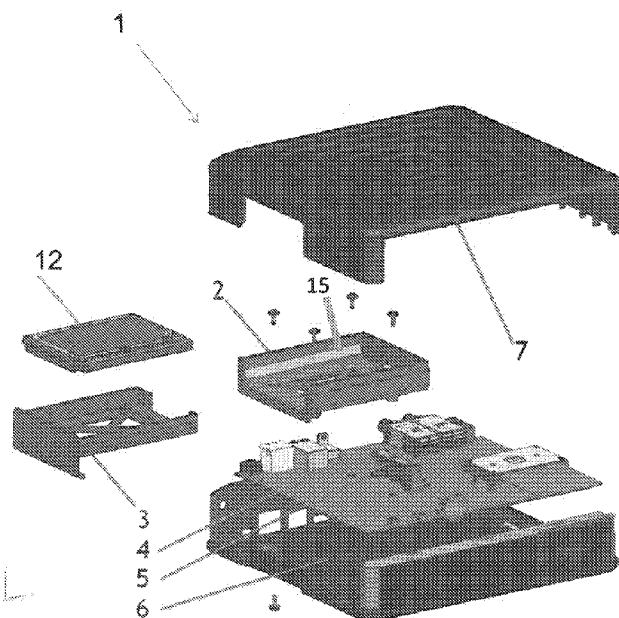


Figure 4

(57) Abstract: An electronic device such as a set top box is provided that includes a frame having flat bottom; a flat circuit board generally parallel to the flat bottom in which the flat circuit board has at least one aperture; at least one boss that extends from the flat bottom and extends through the at least one aperture in which the at least one boss has a screw receiving aperture; and an electronic component such as a hard drive or smart card assembly over the circuit board and electrically connected to the circuit board in which the electronic component has at least one screw to fasten the electronic device to the boss. The electronic component is supported by the bosses and not supported by the flat circuit board.

WO 2013/155128 A1



TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, **Published:**
ML, MR, NE, SN, TD, TG).

— *with international search report (Art. 21(3))*

SET TOP BOX HAVING REMOVABLE HARD DRIVE**CROSS-REFERENCE TO RELATED APPLICATIONS**

[0001] This application claims priority from U.S. Provisional Application 61/623,909 filed on April, 13 2012 which is incorporated by reference herein in its entirety.

5

FIELD OF THE INVENTION

[0002] The invention relates to mounting and supporting hard drives in electronic devices.

BACKGROUND

10 [0003] In set top boxes and the like, electronic components can apply detrimental mechanical loads to circuit boards. Component such as hard drives can particularly jeopardize circuit boards when they are mounted on or near circuit boards.

[0004] Because set top boxes and the like are increasingly using hard drives, a need exists to mount hard drives on or near circuit boards in a manner that lowers risks to boards.

15 [0005] The invention provides a novel support for a hard drive over a circuit board that eliminates the mechanical load on the circuit board and prevents risk of damage to the board.

SUMMARY OF THE INVENTION

[0006] Embodiments of the invention include devices such as set top boxes that include a
20 frame or chassis having a bottom; a circuit board over the bottom in which the circuit board has at least one aperture; and at least one boss extending from the bottom and having a mounting aperture in which the boss extends toward the at least one aperture; an electronic component assembly over the circuit board and electrically connected to the circuit board in which the

electronic component assembly has at least one bolt engaged in a corresponding bolt shaft, the bolt shaft extends through the at least one aperture of the circuit board, the bolt shaft surrounds and contacts the boss and the bolt fastens the electronic device assembly to the boss. The electronic component assembly is supported by the bosses and not supported by the flat circuit board.

[0007] The electronic component assembly can include an electronic component such as a hard drive; a drawer that houses the electronic component; and receiving bay into which the drawer slides. Corresponding bolt shafts can extend from a bottom surface of the receiving bay. The receiving bay can comprise a pair of slots to enable the drawer to slide into the receiving bay and the drawer can have a pair of rails that engage the slots of the receiving for further enabling of the drawer to slide into receiving bay. The drawer can additionally have at least one protruding rib on a front wall and at least one protruding rib on a rear wall that contact a top surface of the electronic component to secure the electronic component in the drawer. The receiving bay can further include two bolt shafts positioned closer to the rear wall of the receiving bay than a front portion of the receiving bay. The bosses can be vertically oriented and cylindrically shaped such that the bosses have an upper surface that contact a portion of the bolt shaft to support the receiving bay. Additionally, the bolt shafts can be vertically oriented and have an upper cylindrical portion and a lower cylindrical portion in which the lower cylindrical portion has an inner diameter that is large enough to permit the bosses to be positioned within the lower cylindrical portion. The upper cylindrical portion can have an inner diameter smaller than the inner diameter of the lower cylindrical portion and the inner diameter of the upper cylindrical portion can be smaller than the outer diameter of the portion of the boss, whereby the portion of the bolt shaft that contacts the upper surface of the boss is the upper cylindrical portion. The

device can further include a bolt having a head that contacts an upper surface of the upper the cylindrical portion to secure the receiving bay. The lower cylindrical portion can also have an outer diameter that is smaller than the outer diameter of the upper cylindrical portion, wherein an inner surface of the lower cylindrical portion of the bolt shaft surrounds and contacts the boss.

5 The boss can be supported on a base portion having a diameter larger than the outer diameter of the lower cylindrical portion of the bolt shaft such that the circuit board has a top surface that contact the lower cylindrical portion around the aperture of the circuit board and the circuit board has a bottom surface that contacts a ledge of the base portion around the aperture of the circuit board. The circuit board can also include an electrical connector mounted on the top surface of
10 the circuit board such that the electrical connector protrudes through an opening in a bottom wall of the receiving bay, whereby the hard drive is electrically connected to the electrical connector when the drawer is in a closed position.

BRIEF DESCRIPTION OF THE DRAWINGS

15 [0008] The invention will be explained in detail with reference to the drawings in which:

[0009] Figure 1 shows a perspective view of a set top box incorporating a removable hard drive according to the invention;

[0010] Figure 2 shows another perspective view of the set top box incorporating the removable hard drive according to the invention;

20 [0011] Figure 3 shows views of the removable hard drive mounted in the hard drive drawer according to the invention;

[0012] Figure 4 shows a view of the electronic device according to the invention in a disassembled state;

[0013] Figure 5 shows bottom perspective views of a set top box incorporating the removable hard drive according to the invention;

[0014] Figure 6 shows views of the mounting and support system for the hard drive receiving bay according to the invention; and

5 [0015] Figure 7 shows another view of the removable hard drive mounted in the hard drive drawer according to the invention.

DETAILED DESCRIPTION OF THE EMBODIMENTS

[0016] Figure 1 shows a set top box 1 according to the invention that includes a removable
10 hard drive 12 in a hard drive drawer 3. Shown in Figure 1 is the exterior portion of the sliding drawer 3 which houses the removable hard drive 12 or functional equivalent.

[0017] Figure 2 shows another view of the set top box according to the invention in which the hard drive drawer 3 is in the open position. Rails or grooves 11 extend along the long axis of the hard drive drawer 3 and can be on both long vertical sides of the drawer. The rails or grooves 11
15 can be horizontally oriented and permit the hard drive drawer to be slidable.

[0018] Figure 3 shows various views of the removable hard drive 12 mounted in the hard drive drawer 3. The hard drive 12 can be held down by ribs or under-cut ribs 13 on the interior side of the front wall as shown in Figure 3(A) and ribs 13 on the back wall of the drawer 3 as shown in Figure 3(B). These views show a presently preferred means for securing the hard drive 12 within
20 the drawer 3 by the plurality of protruding ribs 13 on two interior walls of the drawer. The ribs 13 can have a triangular shape as shown in Figure 3(C) that can permit the hard drive 12 to slide into and out of the drawer 3 as needed. The ribs 13 provide enough of a protrusion to inhibit the hard drive from freely dislodging; however, the ribs can be angled and dimensioned such that

with appropriate upward force for removal or appropriate downward force for entry the wall(s) of the drawer can slightly flex outward to permit the hard drive to slide into or out of the drawer 3, respectively. Figure 3C also shows how a base 16 of the drawer helps support the hard drive in combination with the ribs 13.

5 [0019] Figure 4 shows a disassembled view of the set top box or electronic device 1 that has an electronic component 12 (such as a hard drive or smart card assembly) placed in a drawer or other carrier 3. A hard drive receiving bay 2, which can be referred to as a guide or receiver, and a connector 5 can be securely mounted to and/or over a printed circuit board 4 as well as the frame or chassis 6. The hard drive receiving bay 2 and the drawer 3 each can have an aperture
10 that are aligned with the connector 5 to permit the electronic component 12 to be electrically connected to the connector to operate. The apertures can be located near the interior end of the hard drive receiving bay 2 and the drawer 3. A cover 7 is secured to the frame/hard drive receiving bay/circuit board assembly. The component/drawer assembly can be inserted or removed from the assembly without cover removal. This allows for the exchange, addition
15 and/or upgrade to the component to be performed quickly and easily. The bay 2 is shown with interior slots 15 to receive the side rails 11 of the drawer 3. However, the bay could alternatively have exterior rails to engage the drawer.

[0020] Figure 5 shows bottom perspective views of the set top box in the vicinity of the sliding drawer. The sliding drawer 3 has a finger slot 19 for a user to open the drawer that is hidden
20 from view when the set top box is correctly positioned on a mounting surface. The sliding drawer 3 has the feature of a locking screw or bolt 18 that can be applied to the bottom of the drawer near the exterior end of the drawer that prevents the drawer from opening during shipping as shown in Figure 5(A). In operation, the screw can be removed to allow for easy access to the

hard drive as shown in Figure 5(B). A purpose of this screw is to make sure the hard drive drawer 3 does not open during shipping.

[0021] Figure 6 shows views for supporting an electronic component such as a hard drive or smart card assembly in an electronic device such as a set top box. In this embodiment, the set top

box 1 as shown in Figure 6(B) can have a frame or chassis 6 having a flat bottom and a flat circuit board 4 generally parallel to the flat bottom in which the flat circuit board has at least one aperture. Figure 6(B) shows a view of a support shaft 8 of the bay 2 shown in Figure 6(A) near the rear wall of the bay adjacent the connector 5. Figure 6(C) shows a bottom view of the shaft 8 and Figure 6(D) shows a view of the boss 9 of the chassis 6 that engages and supports the boss 8,

thereby supporting the bay 2 and ultimately the hard drive 12. The chassis 6 can have at least one boss 9 that extends from the flat bottom and extends through the at least one aperture of the board 4 and the at least one boss has a receiving aperture 17 for a screw or bolt. This

construction permits the electronic component 3 (i.e. hard drive or smart card assembly) to be supported over the circuit board and electrically connected to the circuit board. A screw or bolt

secures the bay to the boss 9 when the screw or bolt 10 is inserted into the corresponding screw shaft 8 and threaded or screwed into the boss 9. The screw shaft 8 surrounds and contacts the boss and the screw fastens the bay 2 to the boss 9 such that the electronic component or hard drive 12 is supported by the bosses instead of being supported by the flat circuit board. This feature is particularly advantageous in that it prevents potential mechanical loads due to the hard

drive assembly from applying forces on a circuit board that can damage the circuit board. In other words, this feature lowers the risk to the board by reducing or eliminating the mechanical load. Figure 6(A) further shows that a hard drive connector can be mounted on main circuit board 4 and positioned on the interior side of the back wall of the receiving bay 2. A rib

structure 20 on the exterior side of the back wall of the receiving bay 2 can be provided as shown in Figure 6(A) to prevent the hard drive connector 5 from flexing and possibly breaking off of the board 4 when the consumer plugs in the hard drive assembly by sliding the drawer 3 into the bay 2. With the construction shown in Figure 6(B), any Z-force or vertical downward force applied to or by the bay 2 will be applied to the top of the boss of the chassis 6 and not necessarily to the circuit board 4 and any X-Y force or lateral force applied to or by the bay 2 is applied to boss 9 of the chassis 6 and not to the printed circuit board (PCB).

[0022] Some nondestructive force can be applied to the board by having the board being pinched or cushioned between the boss and the bolt shaft as shown in Figure 6(B). Here, the circuit board is stabilized/secured to not move such that the board does not provide the support for the hard drive assembly.

[0023] In sum, the boss 9 design essentially applies all stresses to bottom chassis 6 and not to the board 4. In one embodiment, there are at least two of the bosses 9 at the rear of the bay 2.

[0024] Figure 7 shows a view of how the hard drive receiving bay 2 receives the drawer 3 and further shows that the bay can include front support rods 21 near the front of the bay. The front support rods 21 can contact the chassis 6 to assist in supporting the front portion of the bay. In some embodiments, the front support rods 21 are positioned outside the periphery of the circuit board 6.

CLAIMS

5 1. A device comprising:

a frame having a bottom;

a circuit board over the bottom, the circuit board having at least one aperture;

at least one boss extending from the bottom and having a mounting aperture, the boss
extending toward the aperture;

10 an electronic component assembly over the circuit board and electrically connected to the
circuit board, the electronic component assembly having at least one bolt engaged in at least one
corresponding bolt shaft, the bolt shaft extending through the aperture of the circuit board, the
bolt shaft surrounding and contacting the boss and the bolt fastening the electronic device
assembly to the boss;

15 wherein the electronic component assembly is supported directly by the at least one boss.

2. The device of claim 1 wherein the electronic component assembly comprises:

an electronic component;

a drawer that houses the electronic component; and

20 a receiving bay into which the drawer slides;

wherein the bolt shaft extends from a bottom surface of the receiving bay.

3. The device of claim 2 wherein the receiving bay comprises has a pair of slots to enable the drawer to slide into the receiving bay.

5 4. The device of claim 3 wherein the drawer has a pair of rails that engage the slots of the receiving bay for the drawer to slide into receiving bay.

5. The device of claim 4 wherein the drawer has at least one protruding rib on a front wall and at least one protruding rib on a rear wall that contacts a top surface of the electronic component to
10 secure the electronic component in the drawer.

6. The device of claim 2 wherein the receiving bay has two of the bolt shafts and the bolt shafts each extend through the apertures of the circuit board and engage the bosses.

15 7. The device of claim 6 wherein the electronic component is a hard drive.

8. The device of claim 7 wherein the bosses are vertically oriented and cylindrically shaped, the bosses having an upper surface that contact a portion of the bolt shaft to support the receiving bay.

20

9. The device of claim 8 wherein the bolt shafts are vertically oriented and have an upper cylindrical portion and a lower cylindrical portion, wherein

the lower cylindrical portion has an inner diameter that is large enough to permit the boss
5 to be positioned within the lower cylindrical portion, and

the upper cylindrical portion has an inner diameter smaller than the inner diameter of the lower cylindrical portion.

10. The device of claim 9 wherein the inner diameter of the upper cylindrical portion is smaller
10 than the outer diameter of the boss, whereby the portion of the bolt shaft that contacts the upper surface of the boss is the upper cylindrical portion.

11. The device of claim 10 wherein the bolt has a head that contacts an upper surface of the upper the cylindrical portion to secure the receiving bay.

15

12. The device of claim 11 wherein the lower cylindrical portion has an outer diameter that is smaller than the outer diameter of the upper cylindrical portion, wherein an inner surface of the lower cylindrical portion of the bolt shaft surrounds and contacts the boss.

20 13. The device of claim 12 wherein the boss is supported on a base portion having a diameter larger than the outer diameter of the lower cylindrical portion.

14. The device of claim 13 wherein the circuit board has a top surface that contacts the lower cylindrical portion around the aperture of the circuit board and the circuit board has a bottom surface that contacts a ledge of the base portion around the aperture of the circuit board.

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15. The device of claim 14 wherein the circuit board has an electrical connector mounted on the top surface, the electrical connector protrudes through an opening in a bottom wall of the receiving bay, whereby the hard drive is electrically connected to the electrical connector when the drawer is in a closed position.

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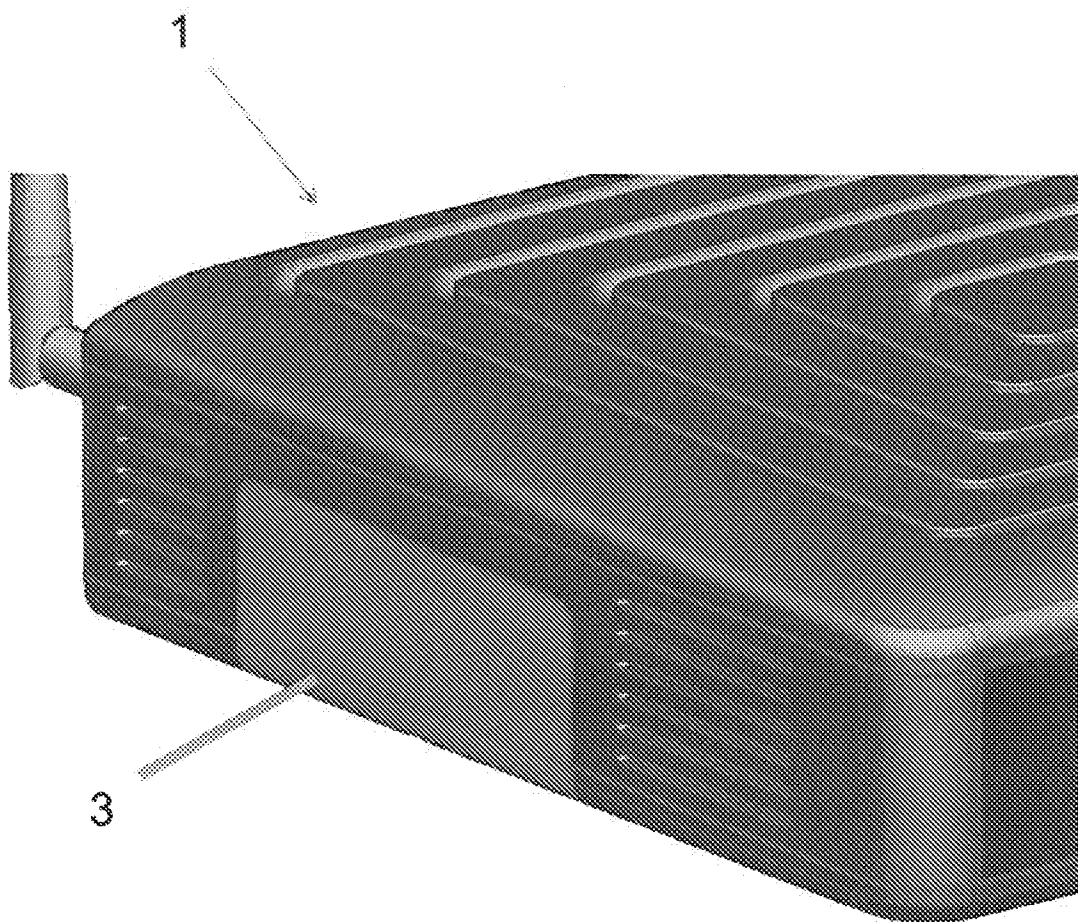


Figure 1

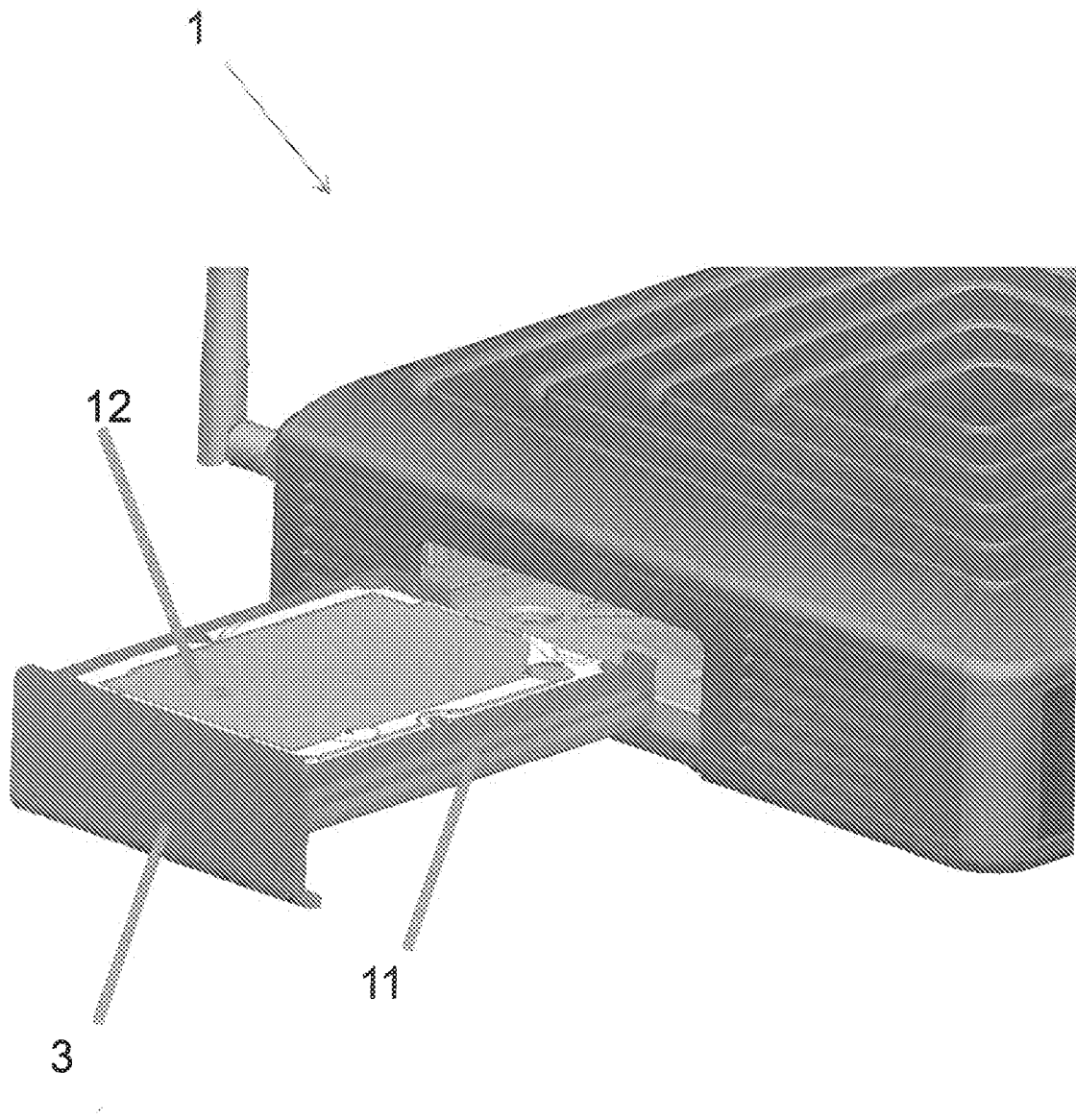


Figure 2

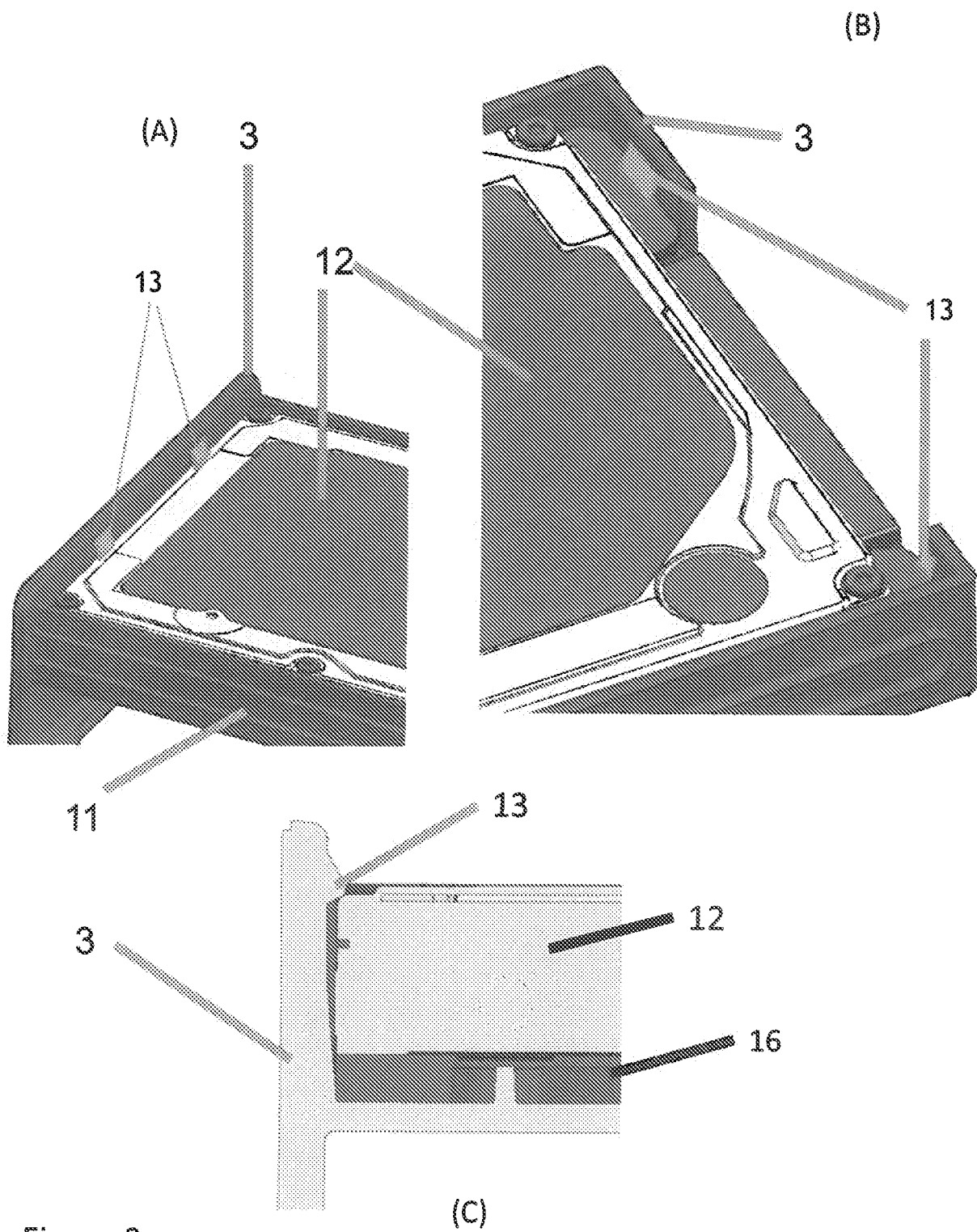


Figure 3

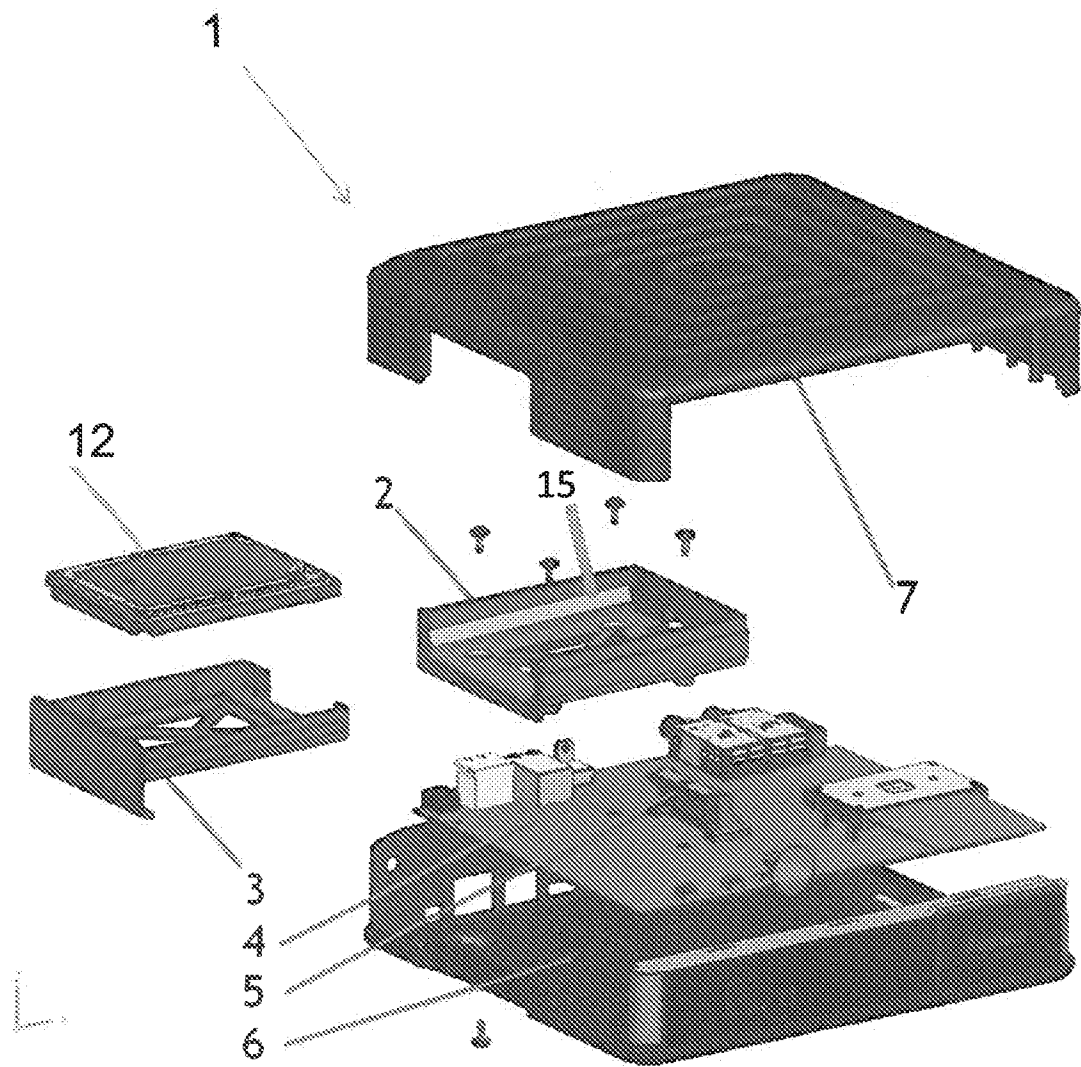


Figure 4

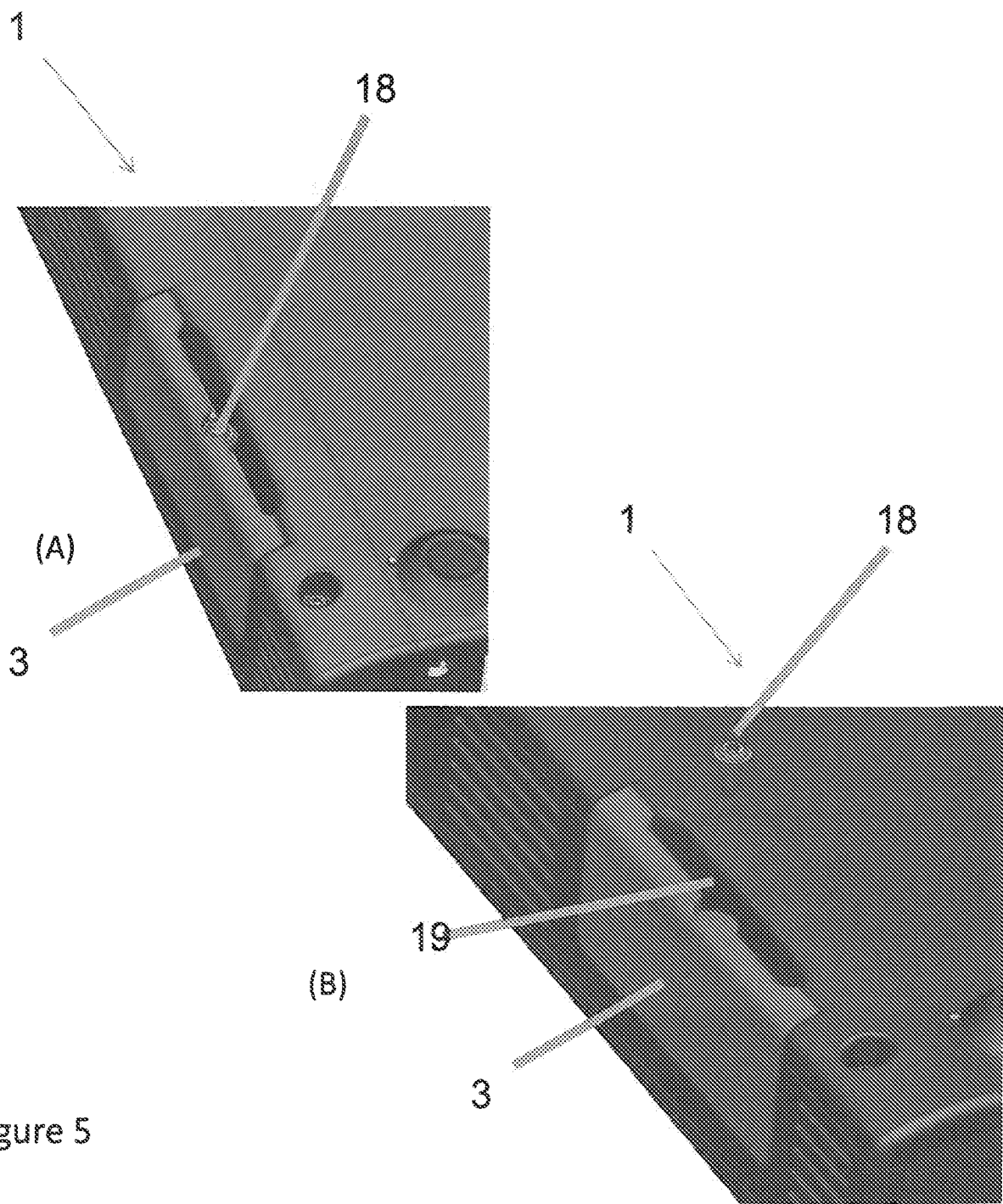


Figure 5

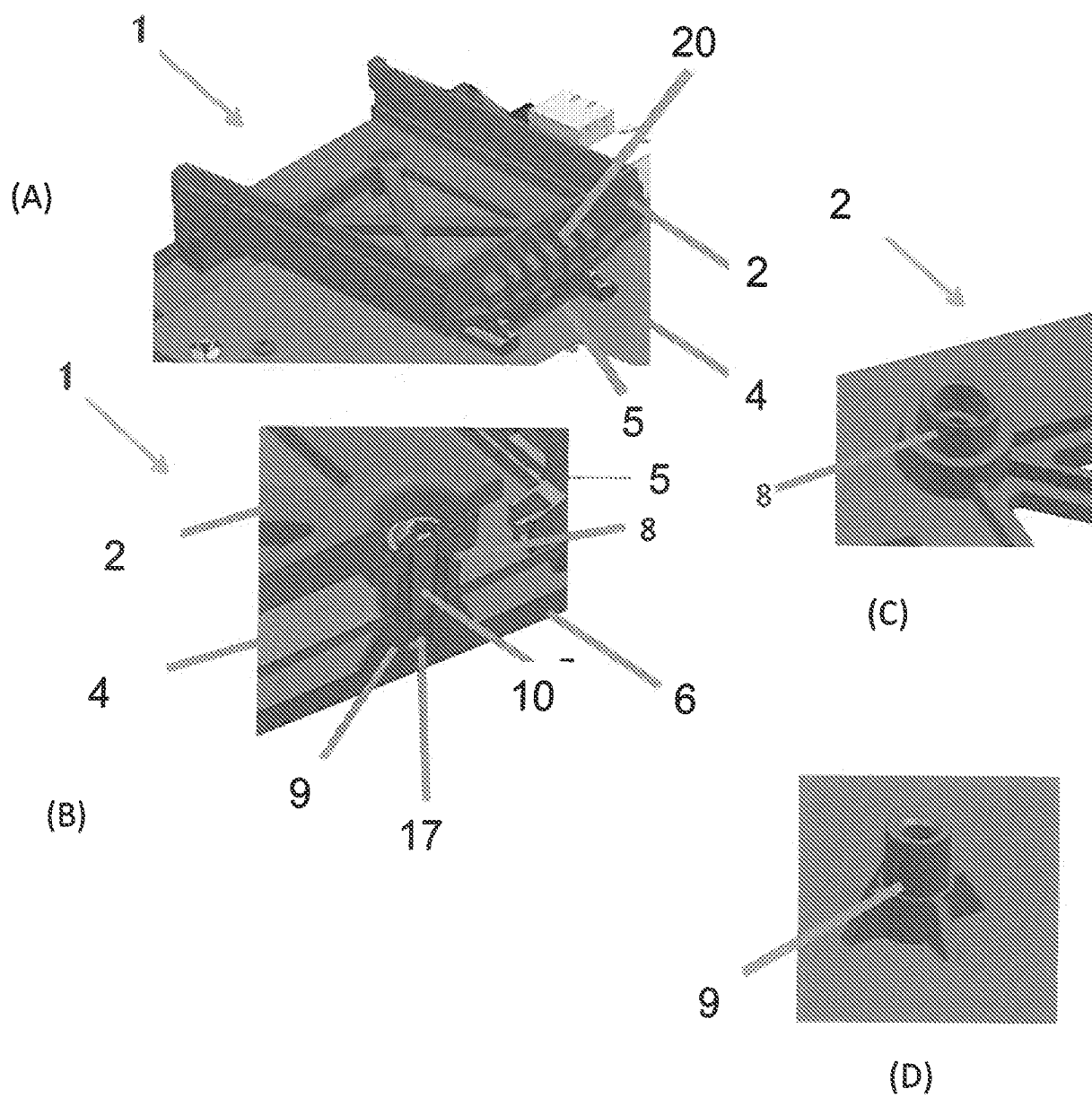


Figure 6

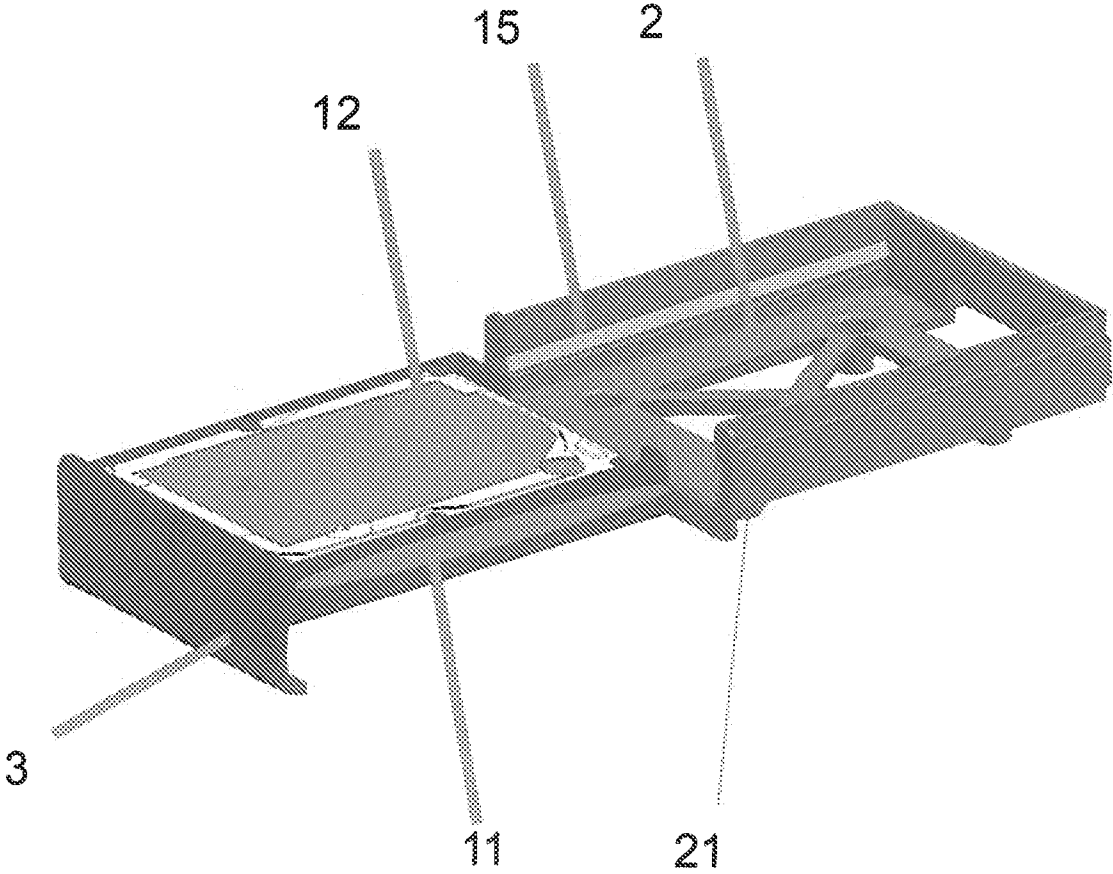


Figure 7

INTERNATIONAL SEARCH REPORT

International application No

PCT/US2013/035880

A. CLASSIFICATION OF SUBJECT MATTER

INV. H04N5/64

ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

H04N

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2010/254080 A1 (TAMAKI YUUTA [JP]) 7 October 2010 (2010-10-07) figures 4-5 paragraph [0006] -----	1-15
A	TW M 422 249 U (TATUNG TECHNOLOGY INC [TW]) 1 February 2012 (2012-02-01) figures 1-4 -----	2-15
A	CN 201 919 126 U (CHUNMING ZHAO) 3 August 2011 (2011-08-03) figure 2 -----	1
A	WO 2011/071516 A1 (THOMSON LICENSING [FR]; RITTER DARIN BRADLEY [US]; HUNT MICKEY JAY [US]) 16 June 2011 (2011-06-16) figure 4 -----	1-15

☐ Further documents are listed in the continuation of Box C.

☒ See patent family annex.

* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

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"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

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Date of the actual completion of the international search

4 July 2013

Date of mailing of the international search report

11/07/2013

Name and mailing address of the ISA/

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040,
Fax: (+31-70) 340-3016

Authorized officer

Ogor, Pascal

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/US2013/035880

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