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**Underwood et al.**(10) **Pub. No.: US 2006/0028459 A1**(43) **Pub. Date: Feb. 9, 2006**(54) **PRE-LOADED FORCE SENSOR**(75) Inventors: **Matthew John Underwood**, Balmain  
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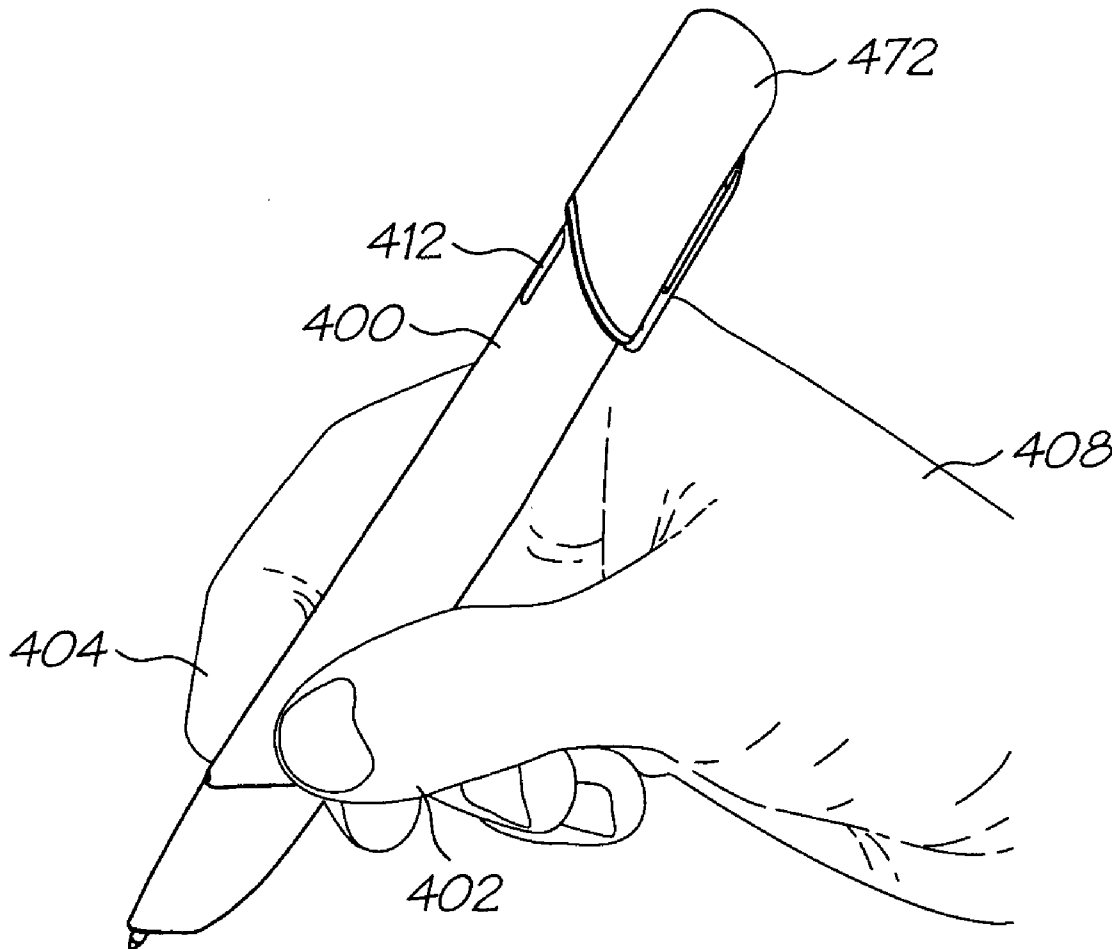
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(52)	<b>U.S. Cl.</b>	<b>345/179</b>

(73) Assignee: **Silverbrook Research Pty Ltd**(21) Appl. No.: **11/193,482**(22) Filed: **Aug. 1, 2005**(30) **Foreign Application Priority Data**

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(57) **ABSTRACT**

A force sensor comprising: a load bearing structure for contact with an input member subject to a force to be sensed; a sensor circuit for converting a force applied to the load bearing structure into a signal indicative of the force; and, a pre-load bias assembly for engaging the input member to bias it against the load bearing structure.



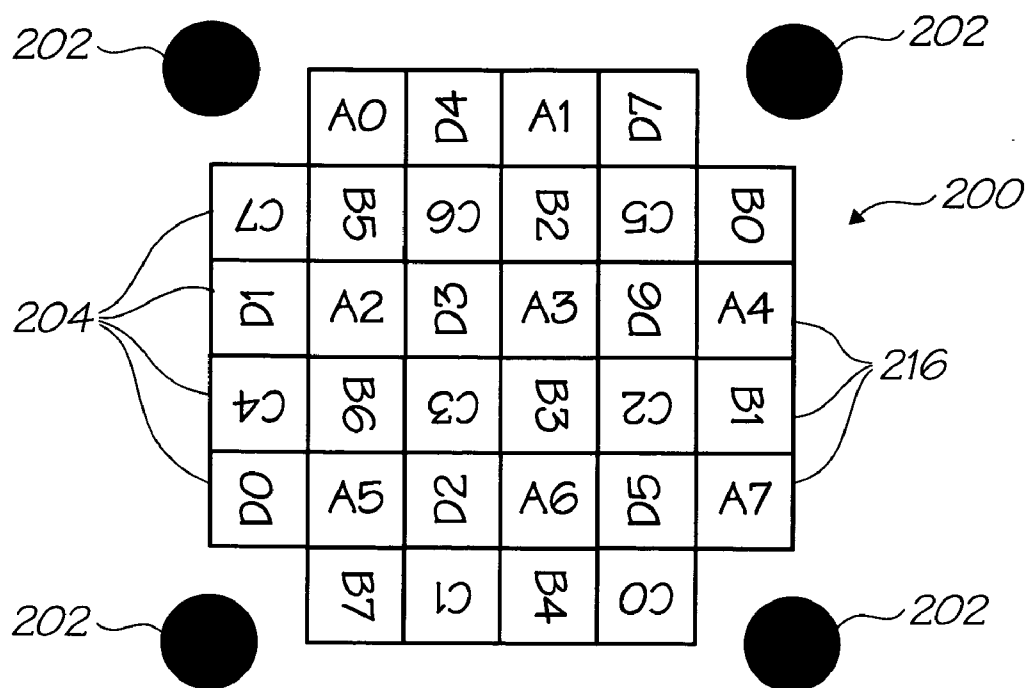


FIG. 1

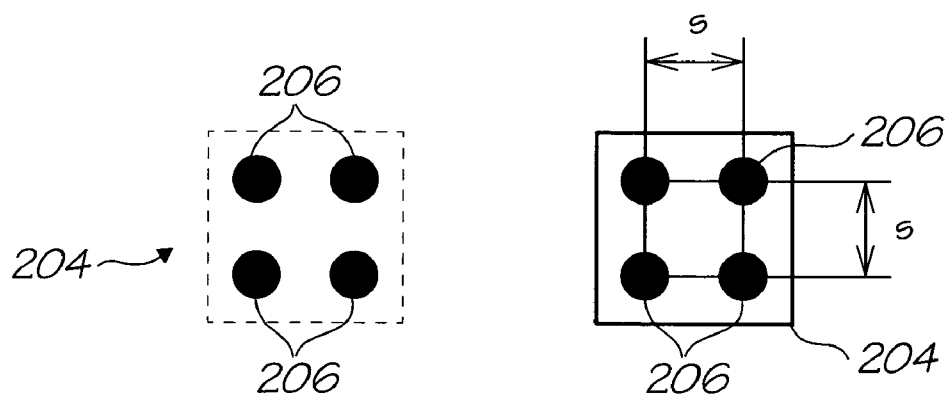


FIG. 2

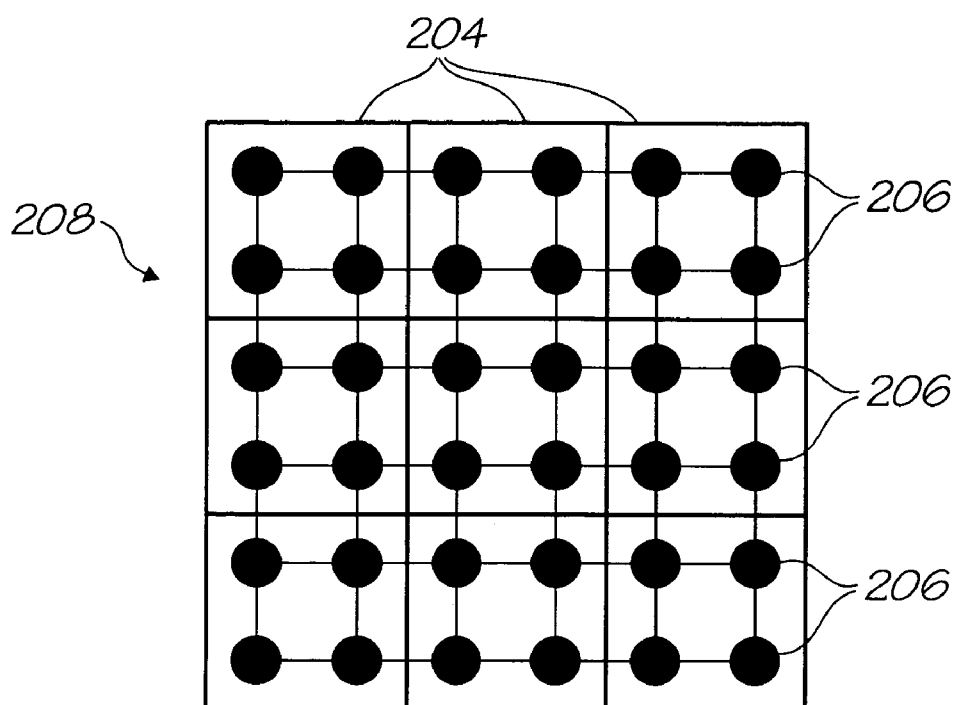


FIG. 3

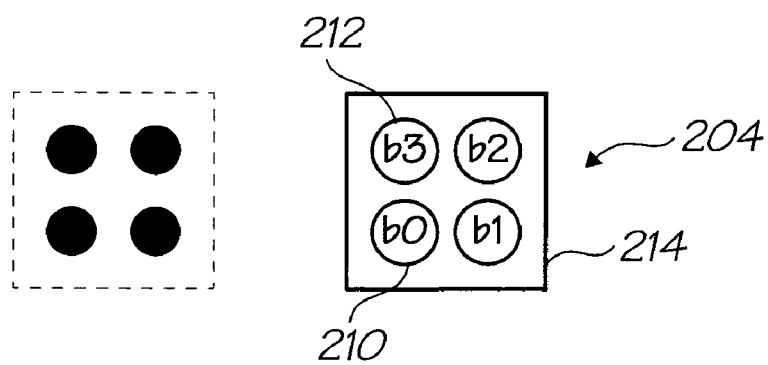


FIG. 4

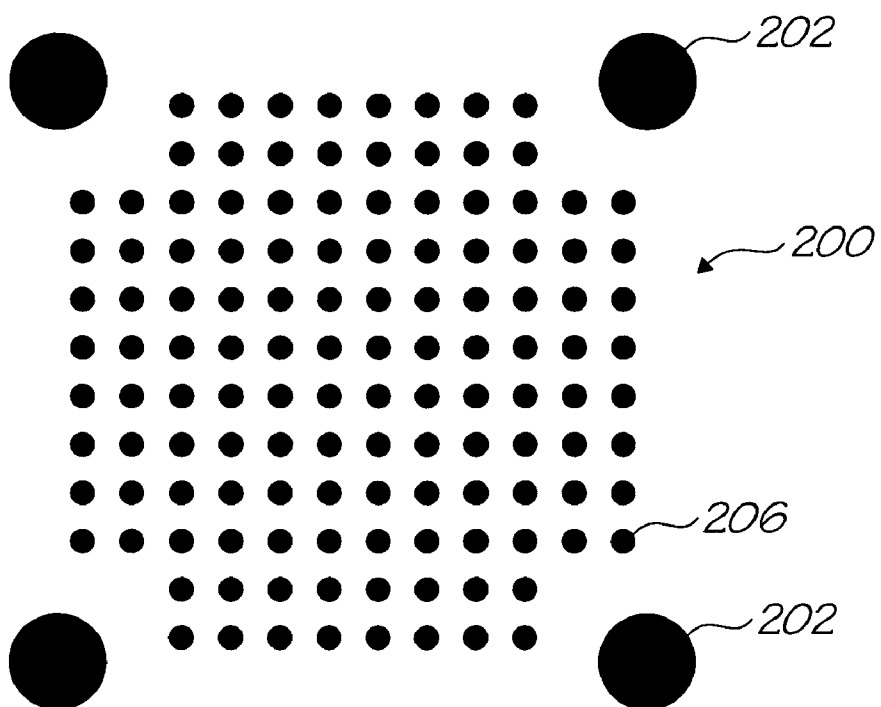


FIG. 5

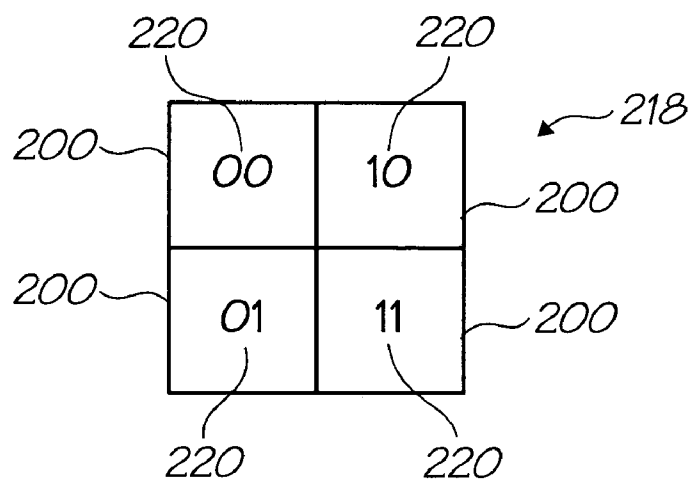


FIG. 6

222

00	10	00	10	00	10	220
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00	10	00	10	00	10	200
01	11	01	11	01	11	200

FIG. 7

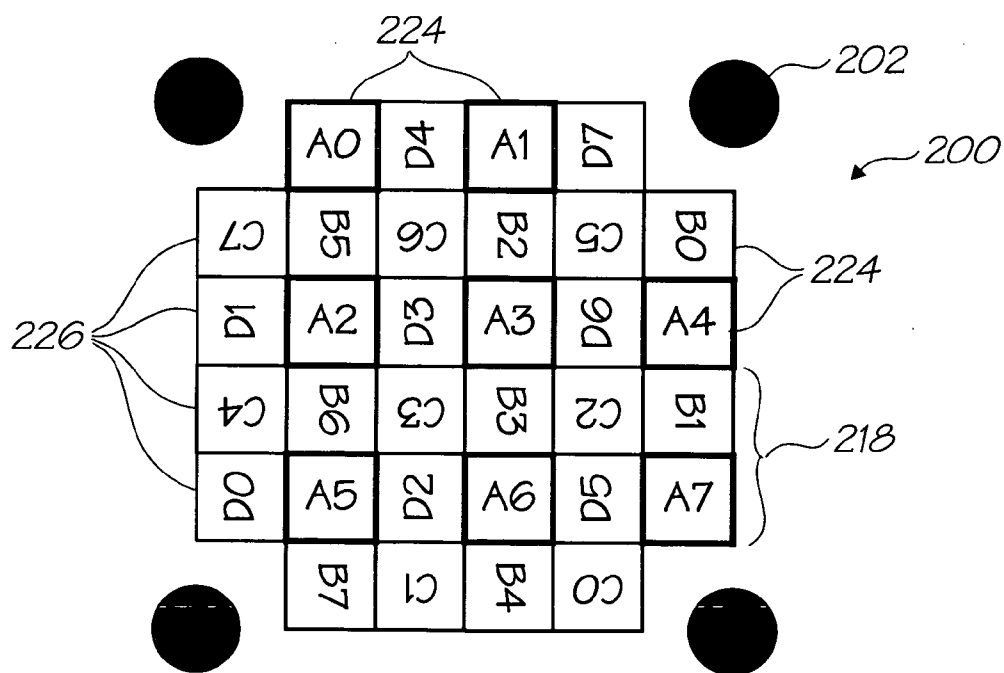


FIG. 8

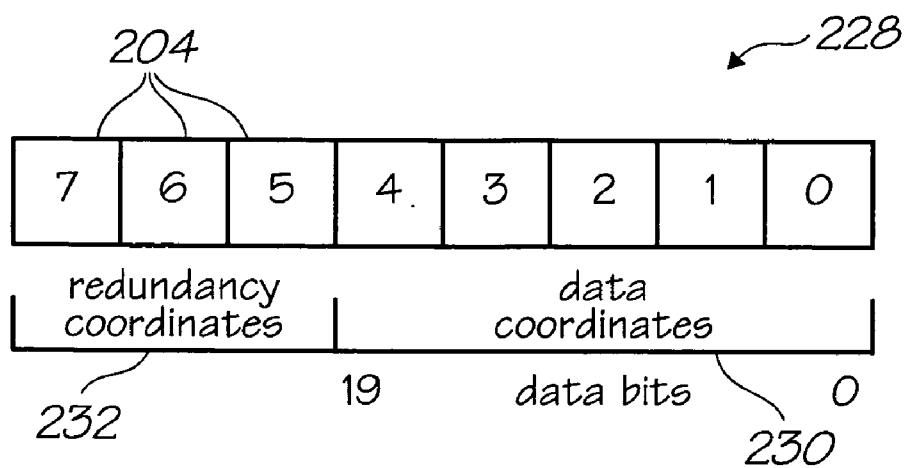


FIG. 9

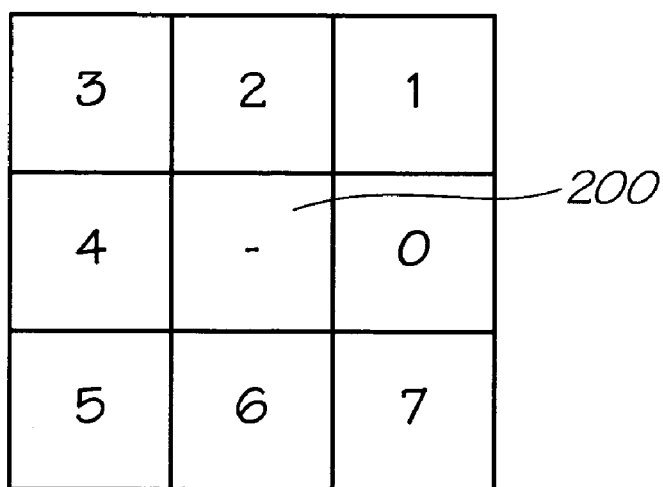


FIG. 10

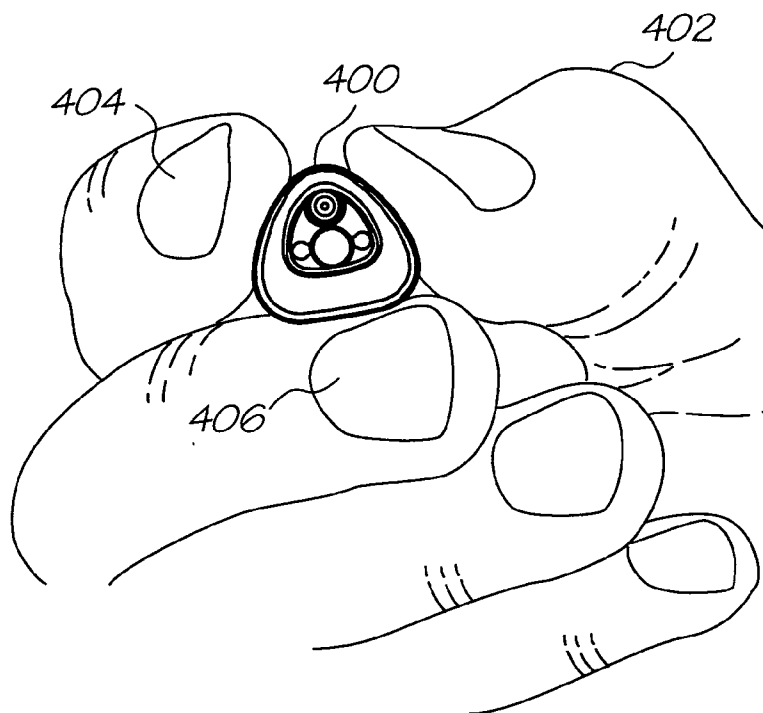


FIG. 11

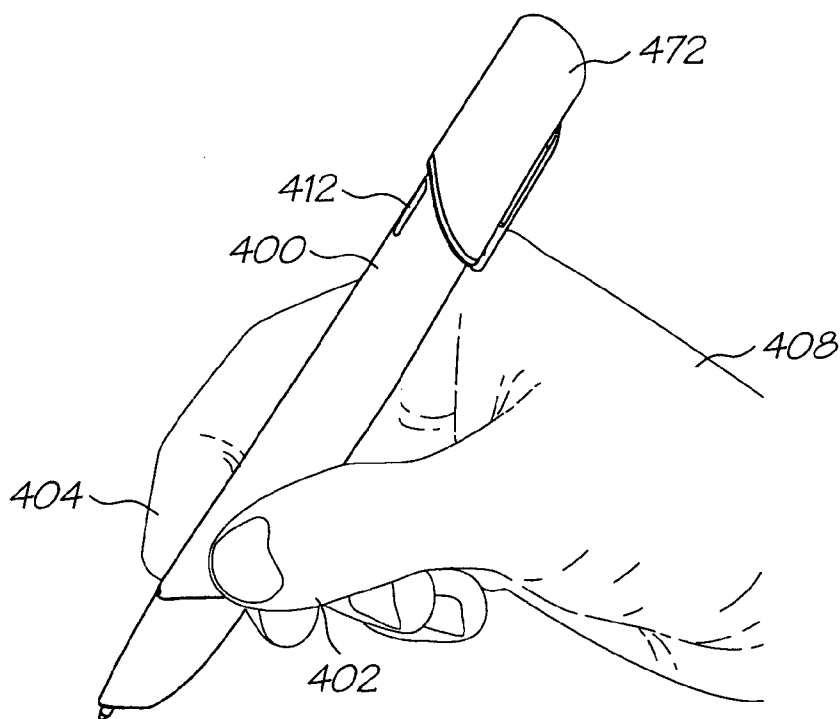


FIG. 12

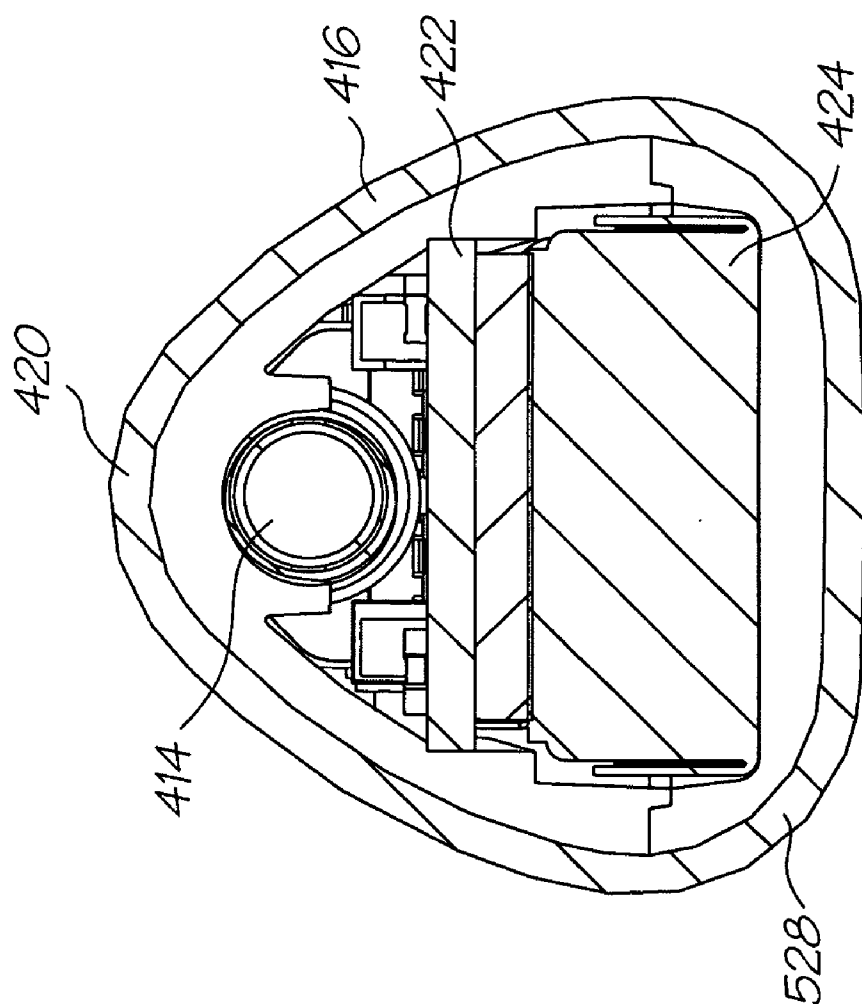


FIG. 13



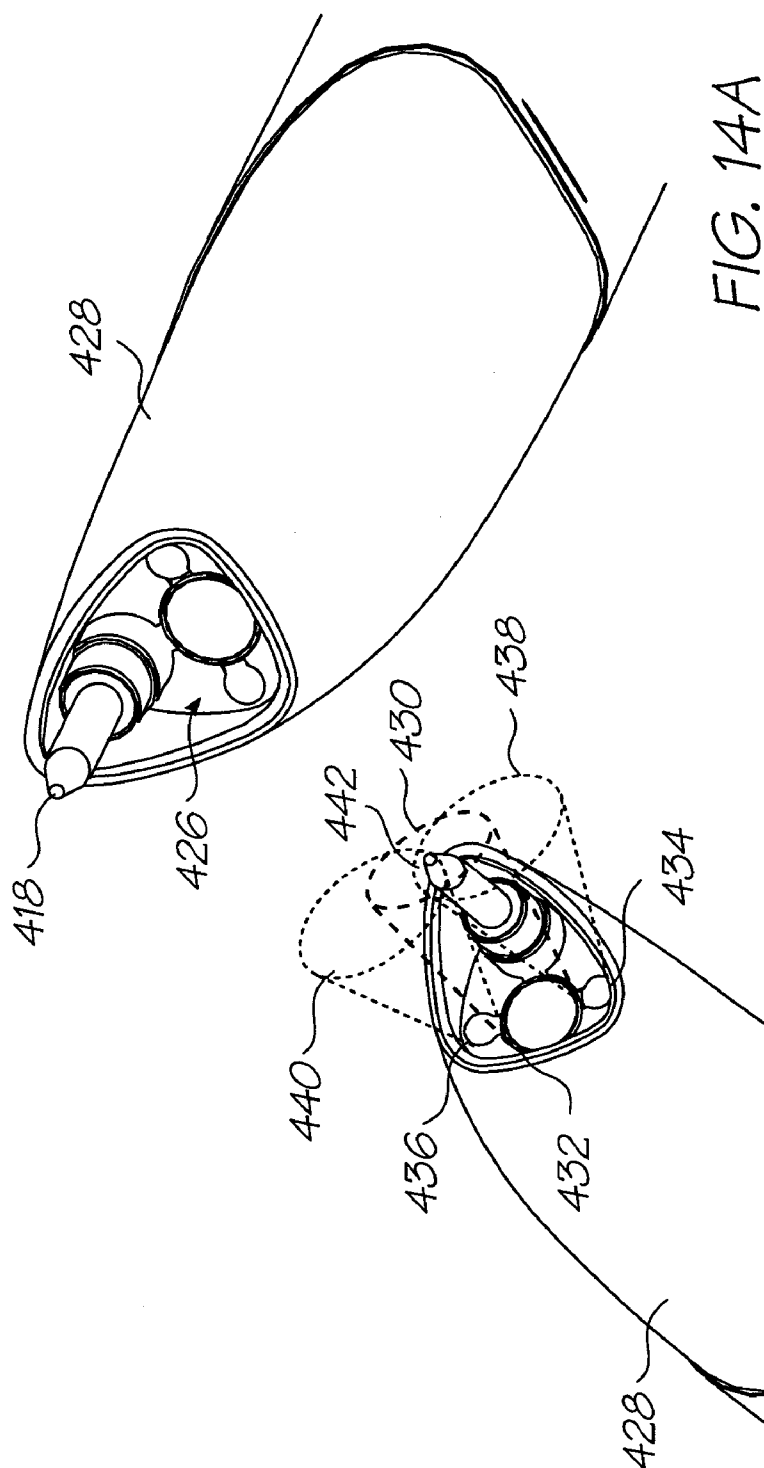


FIG. 14B

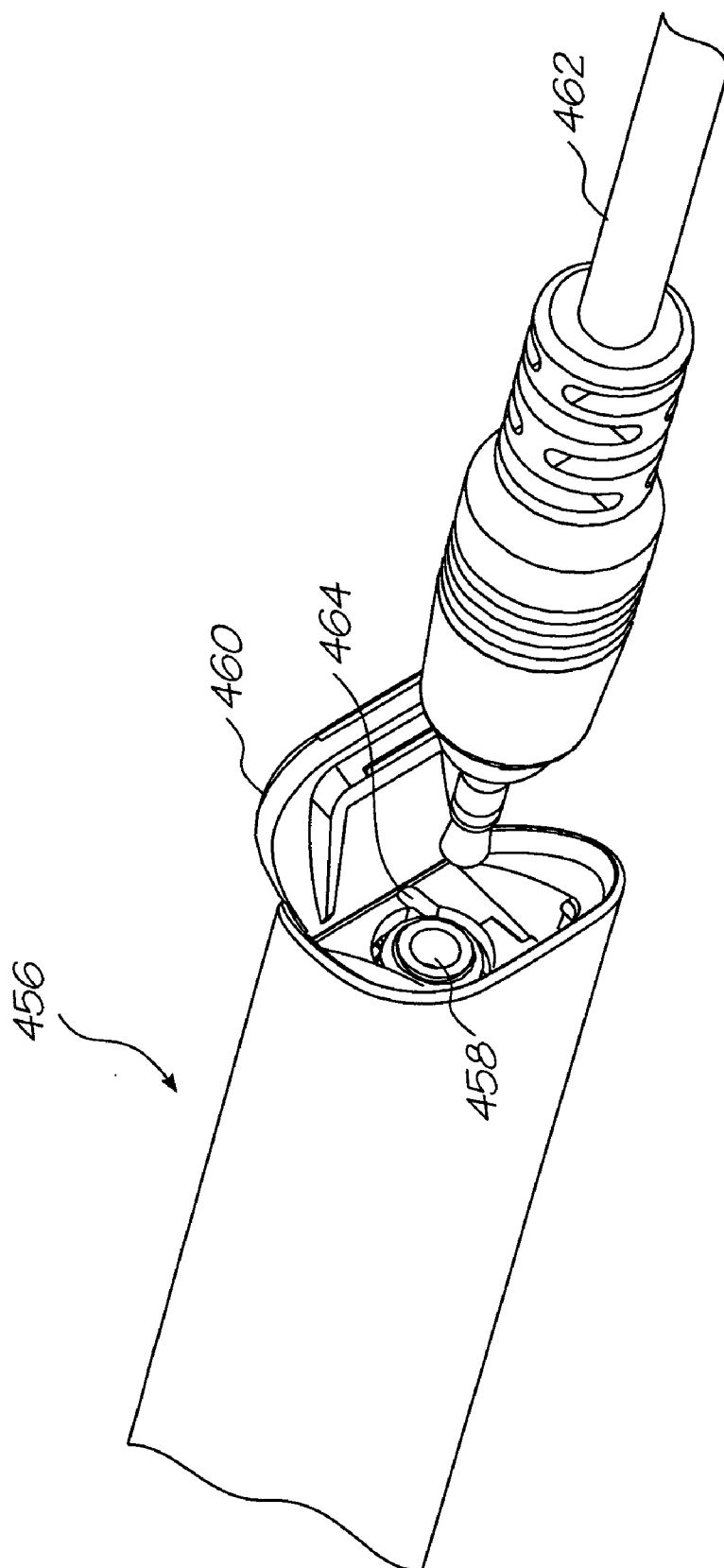
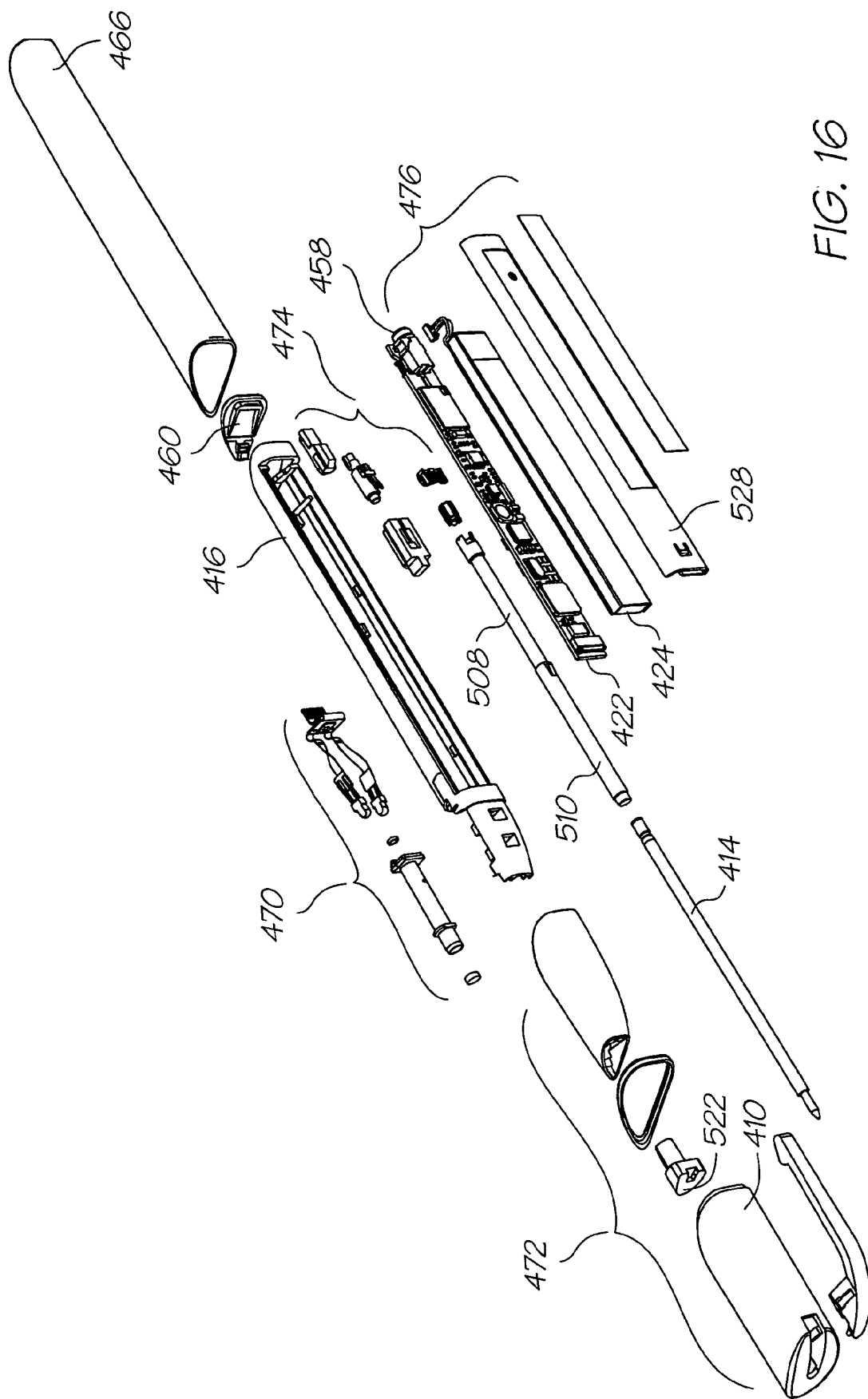


FIG. 15



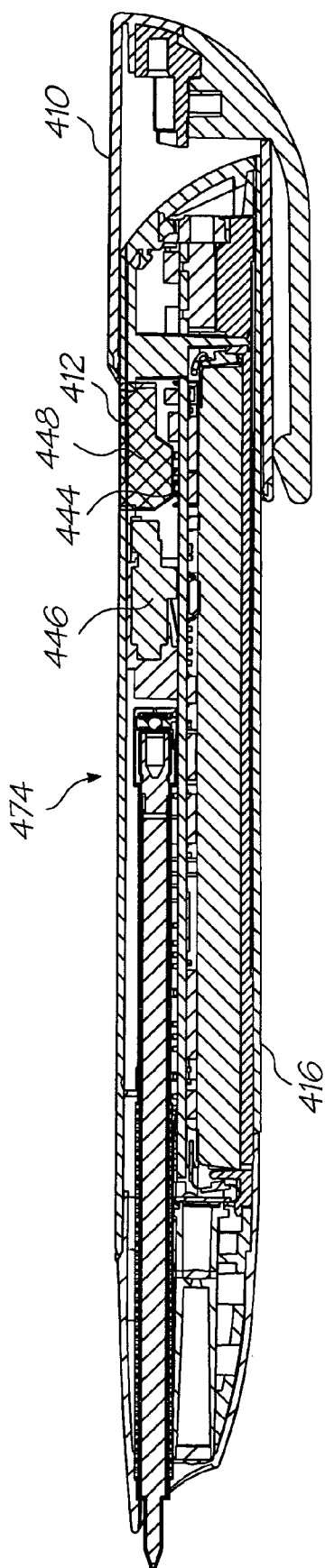


FIG. 17

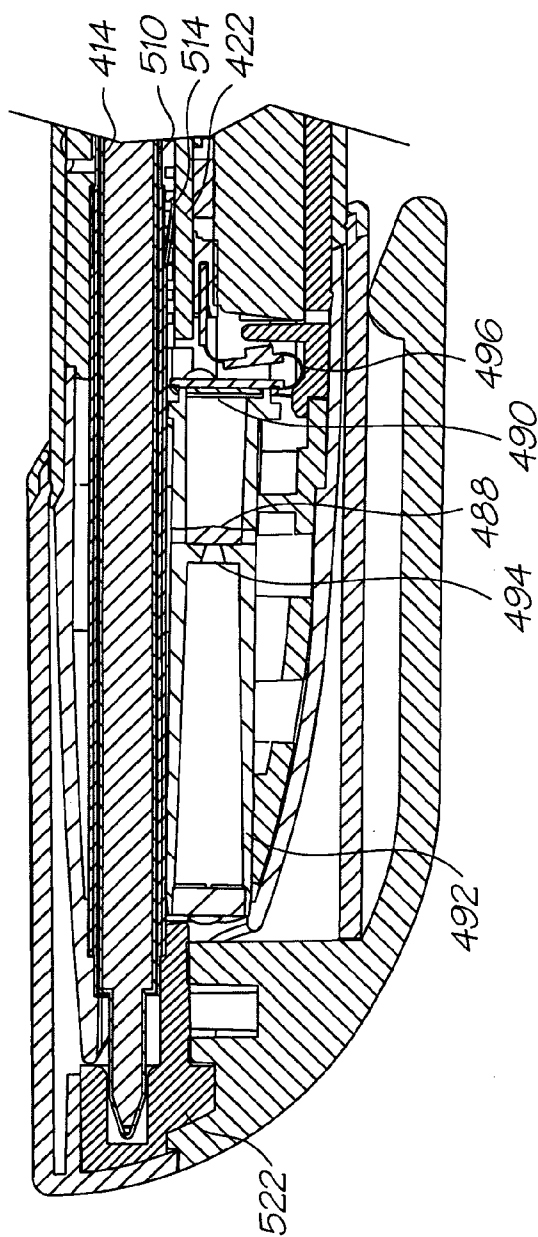


FIG. 18

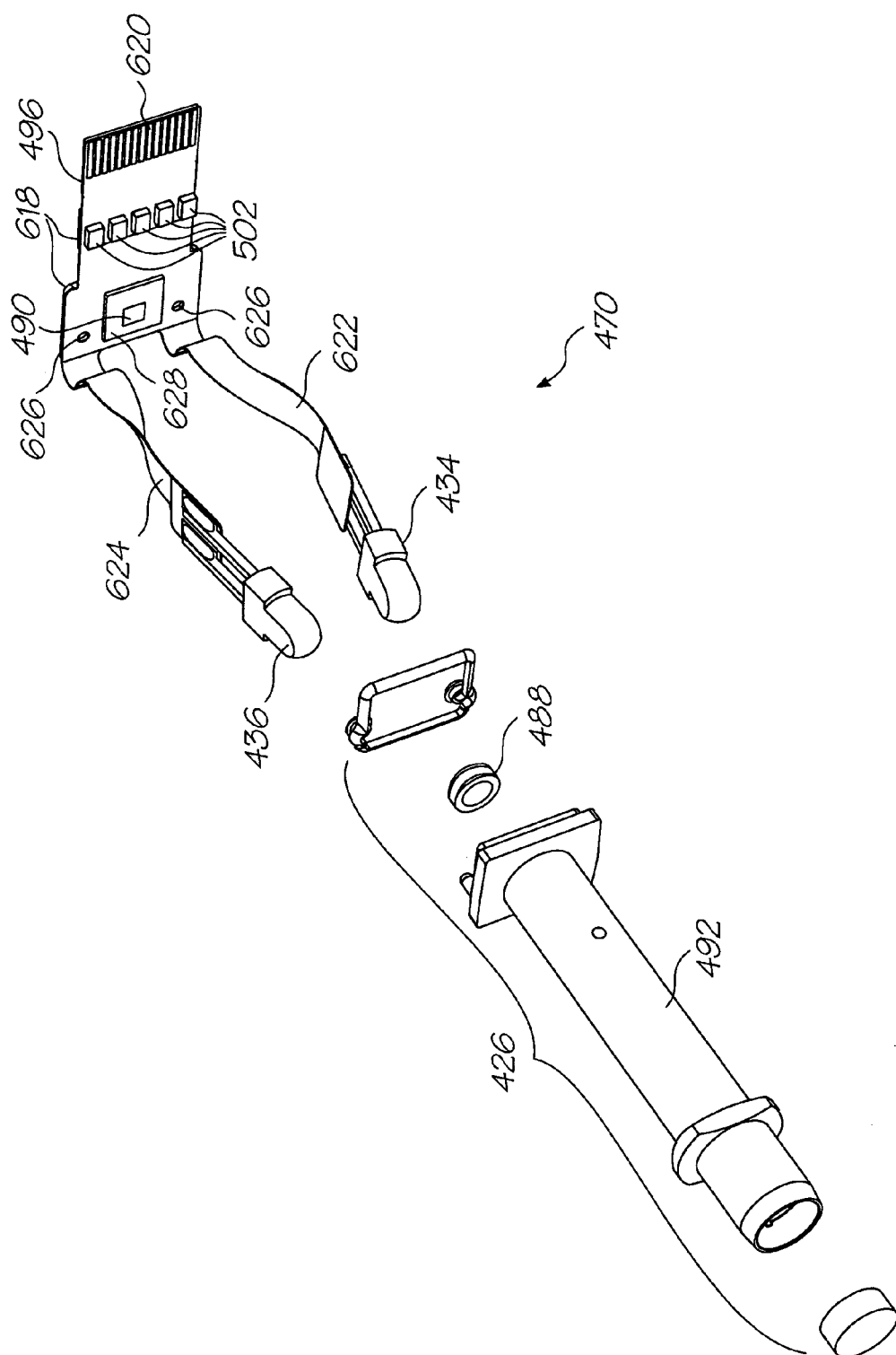
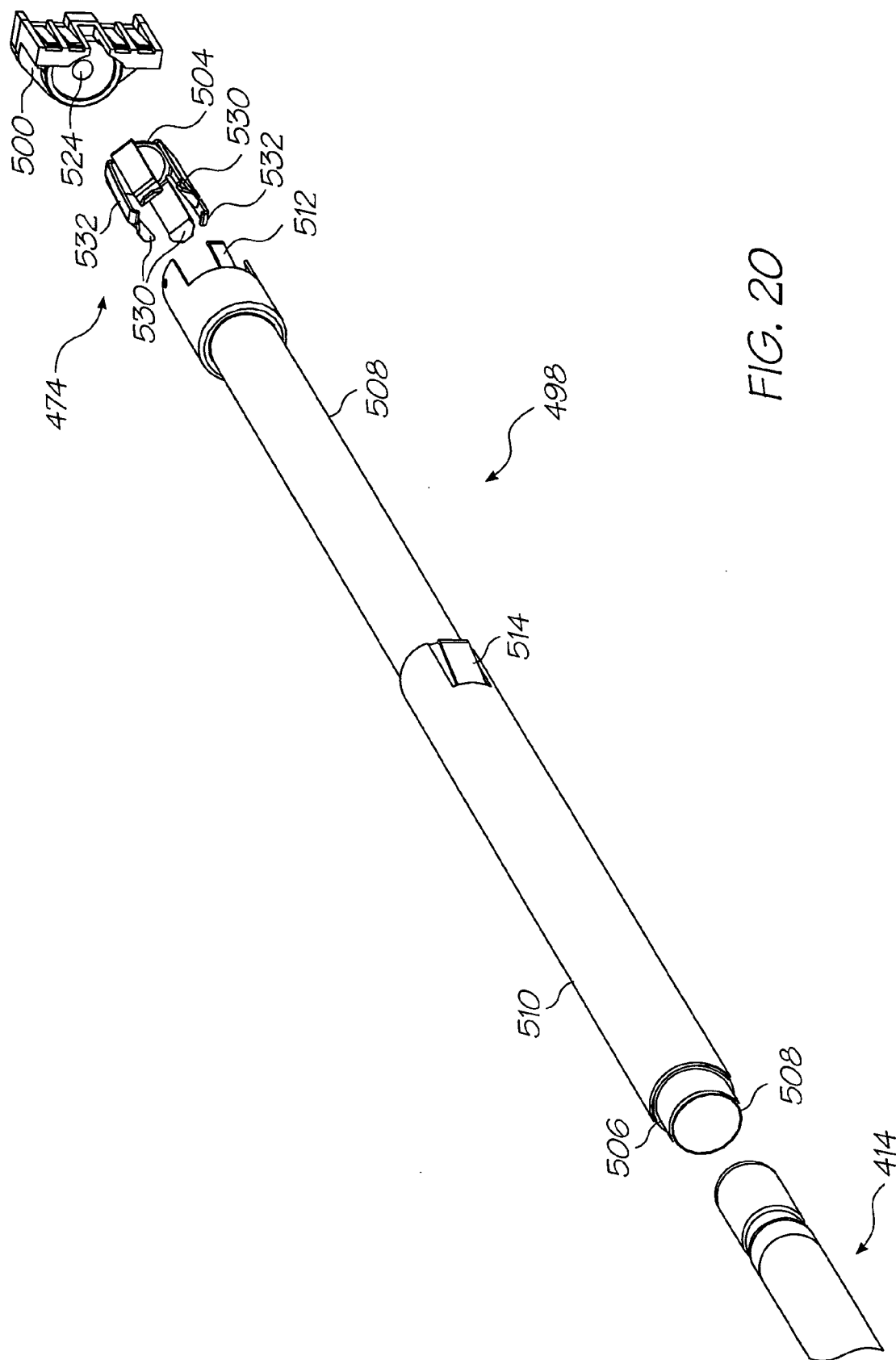
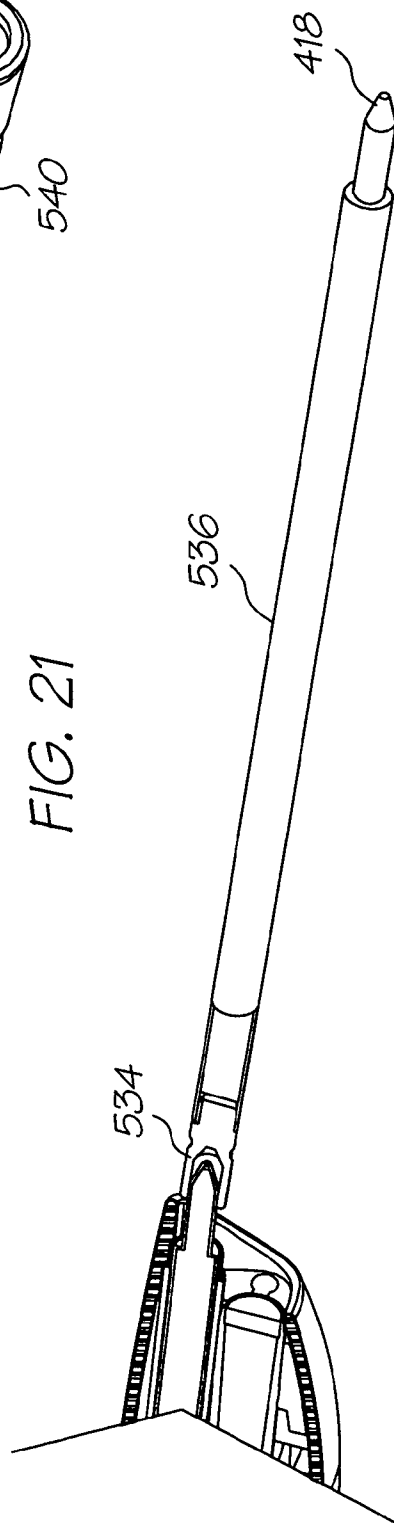
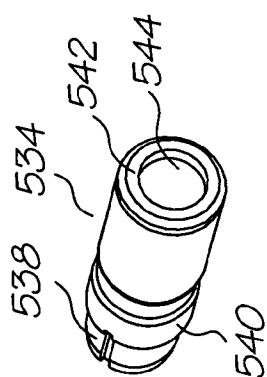
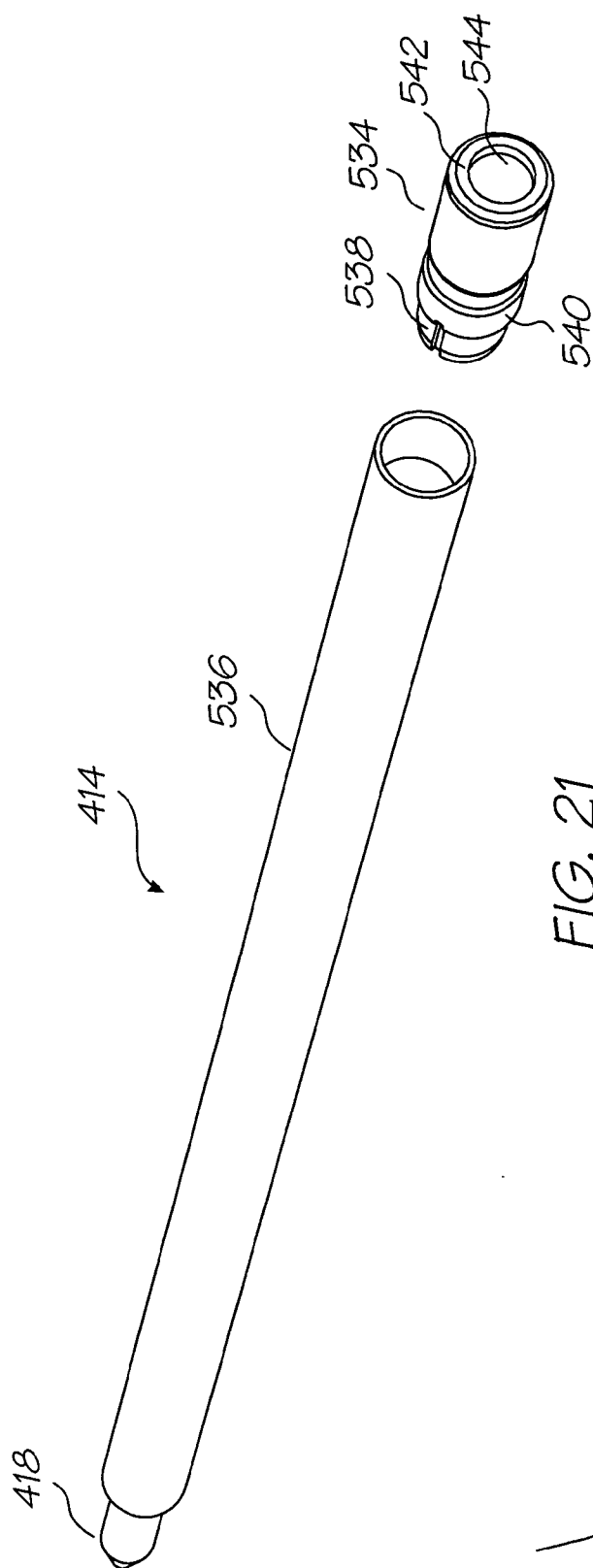


FIG. 19





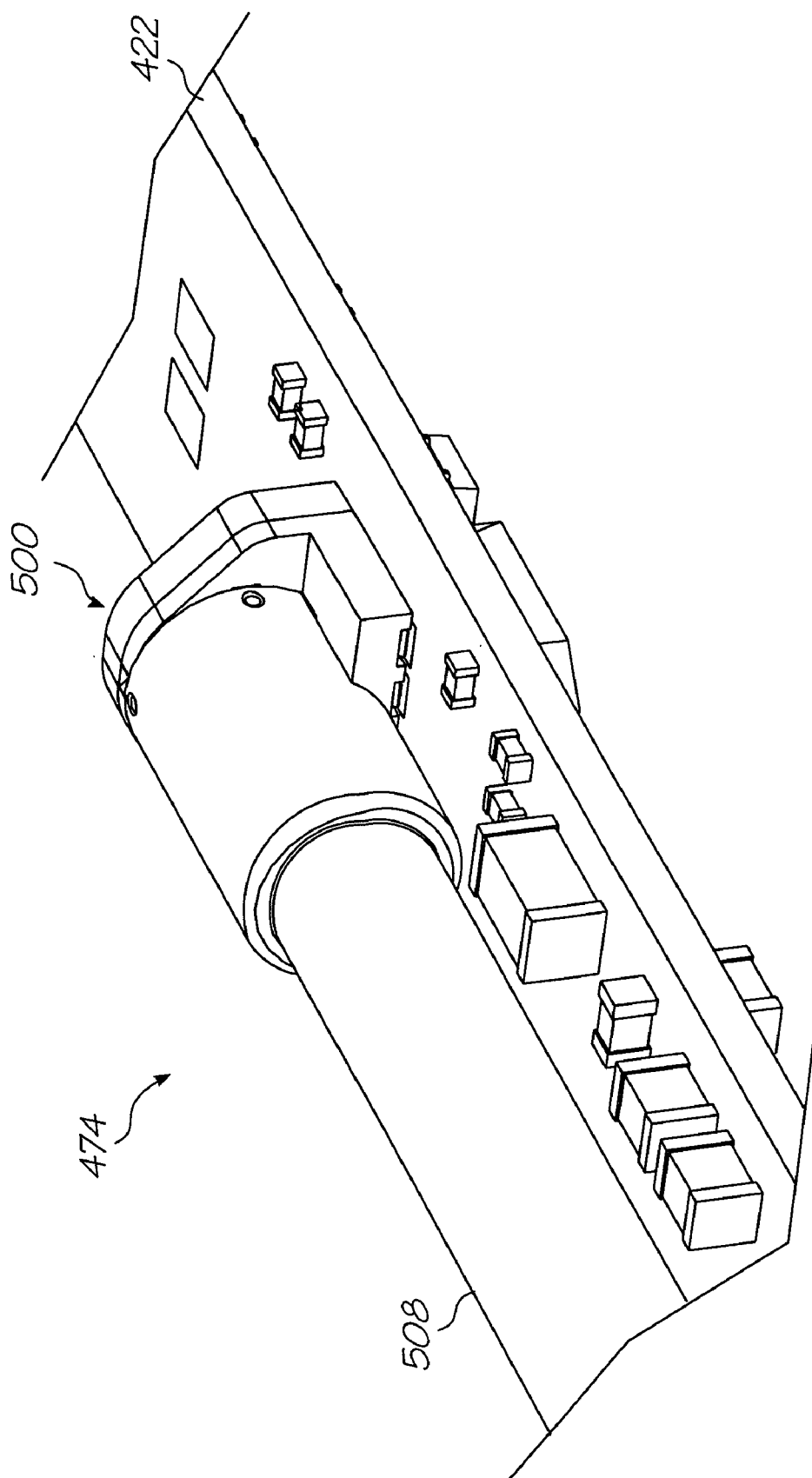


FIG. 23



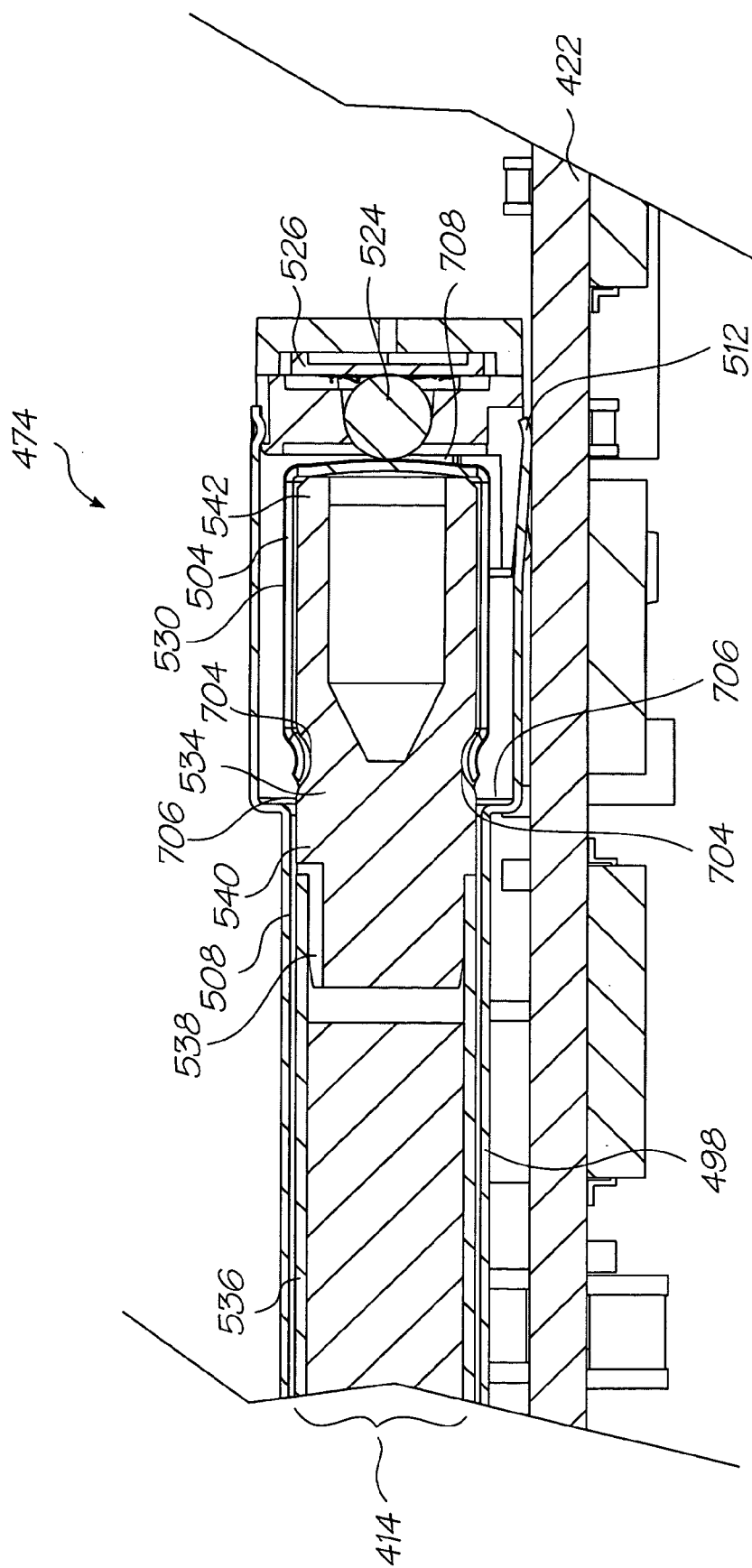


FIG. 24

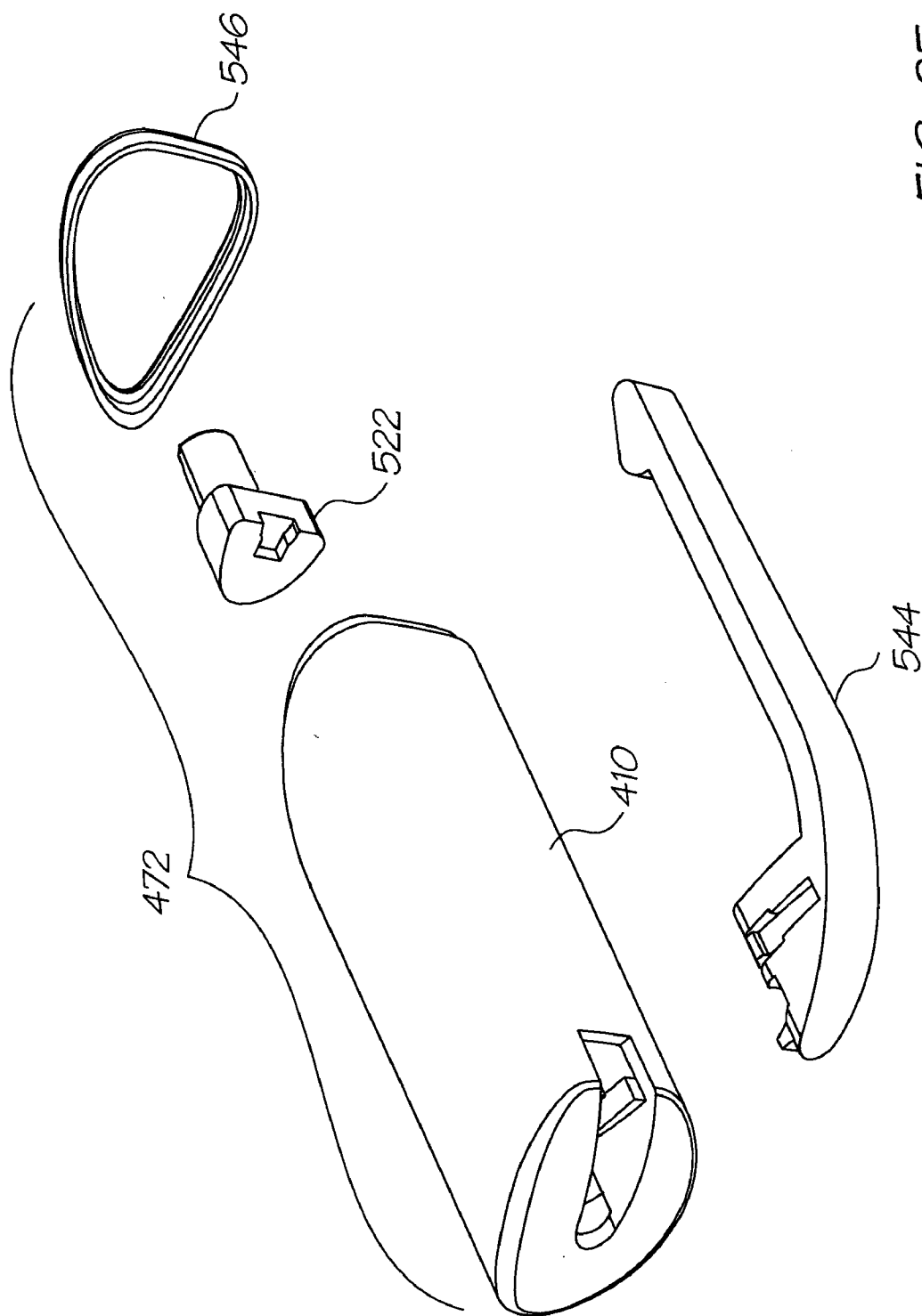


FIG. 25

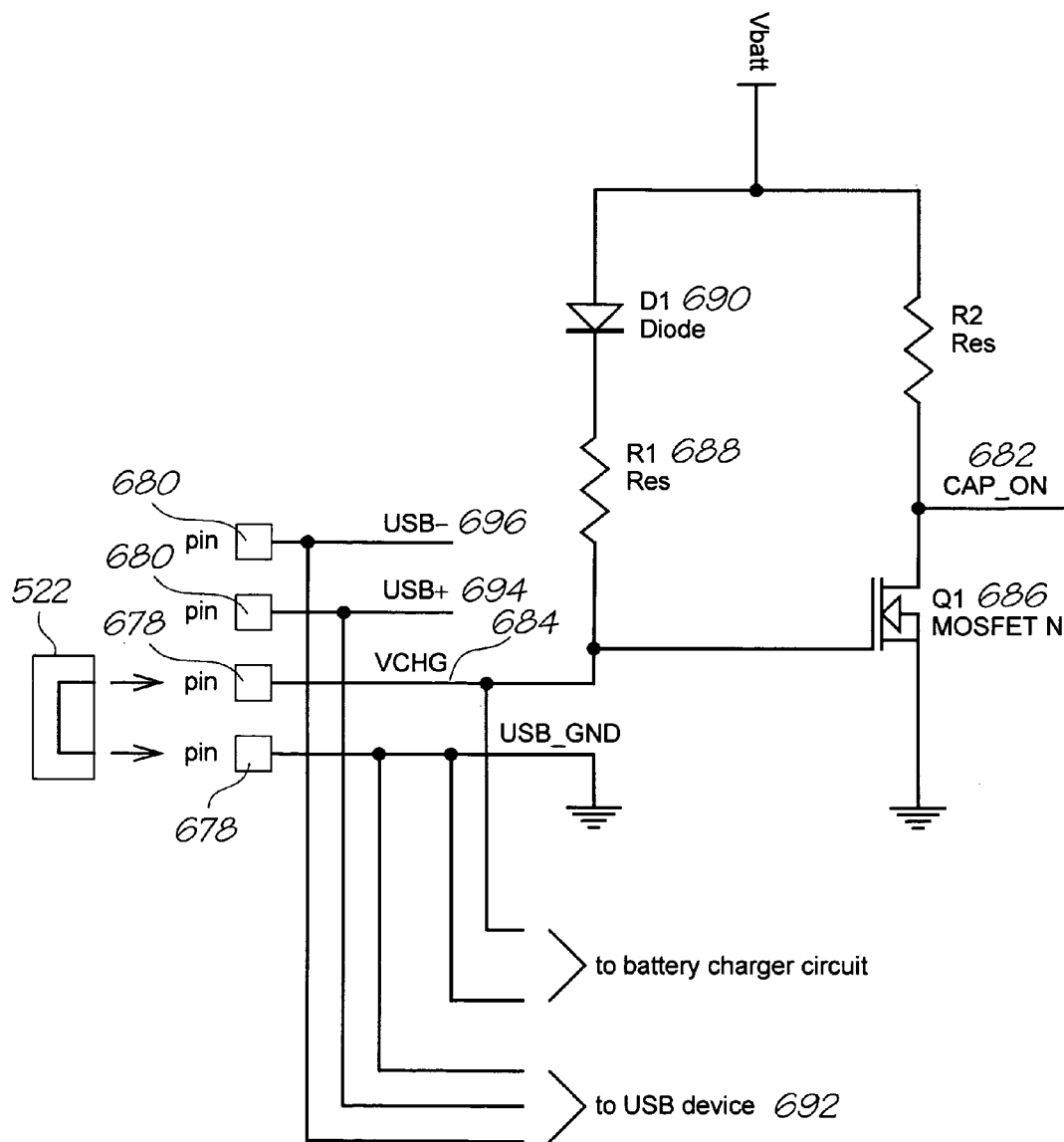


FIG. 26

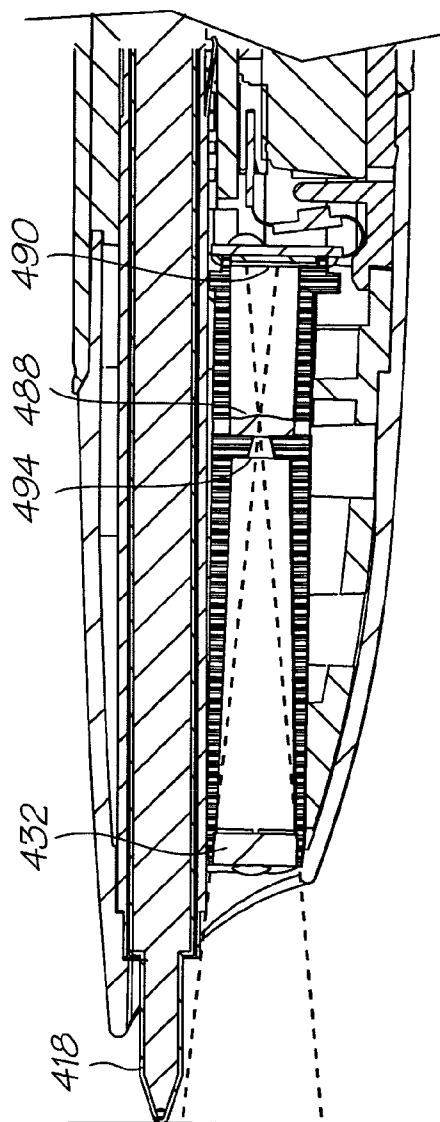


FIG. 27A

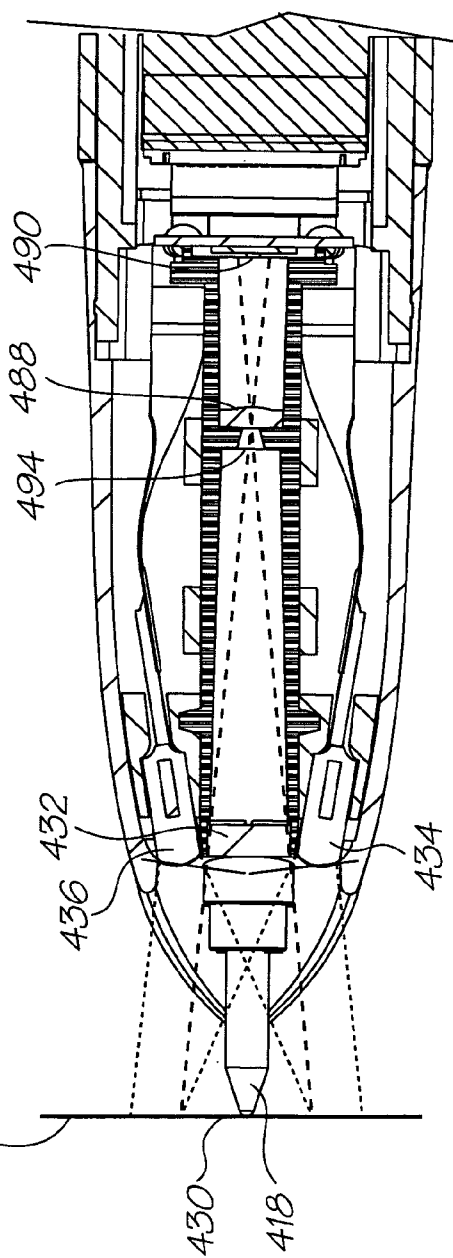


FIG. 27B

548

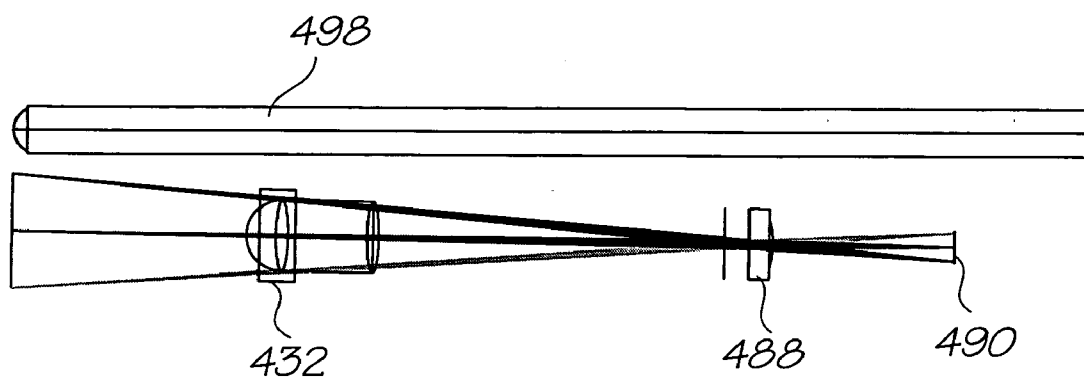


FIG. 28

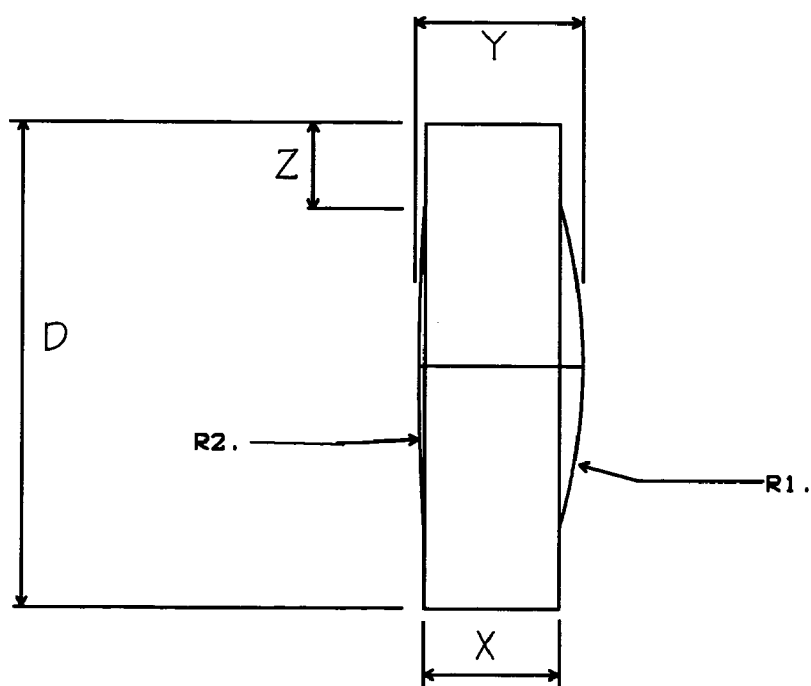


FIG. 29

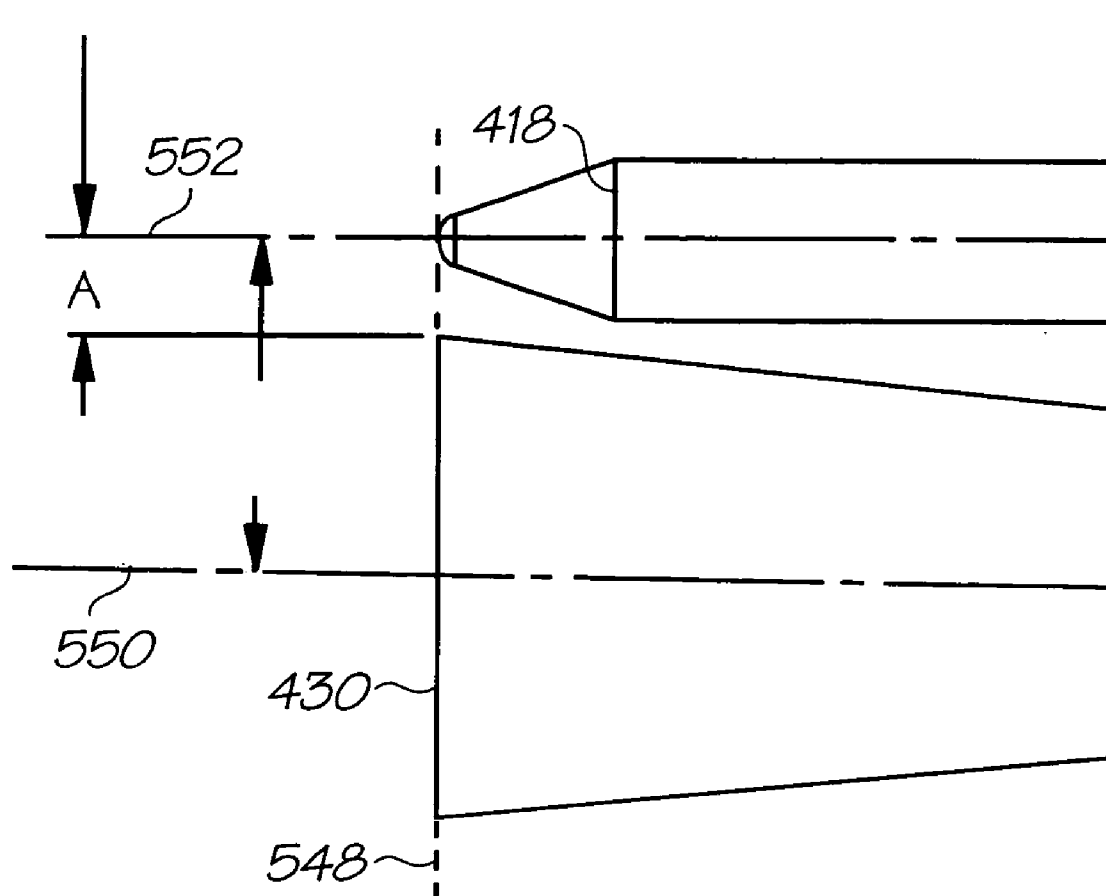
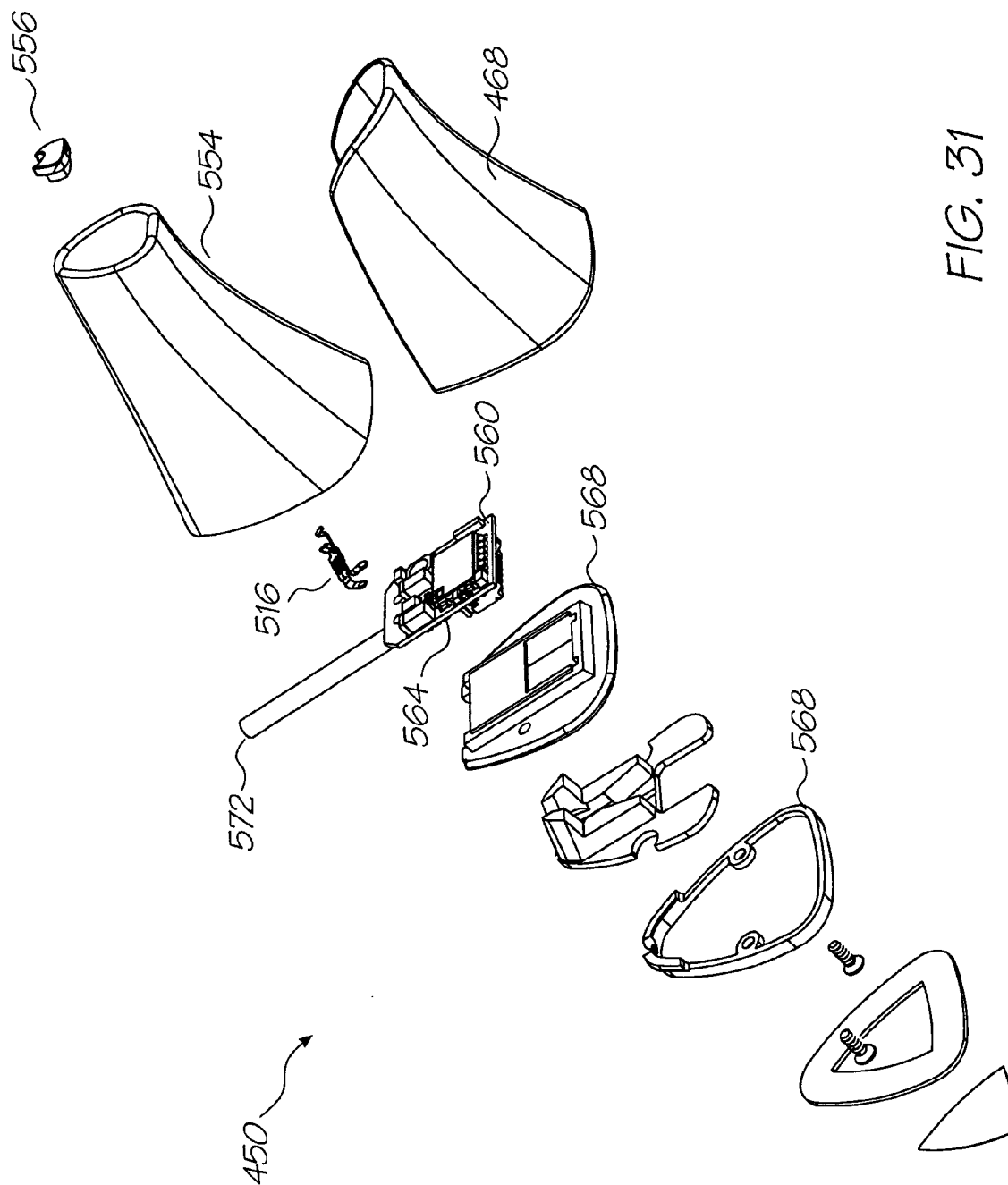


FIG. 30



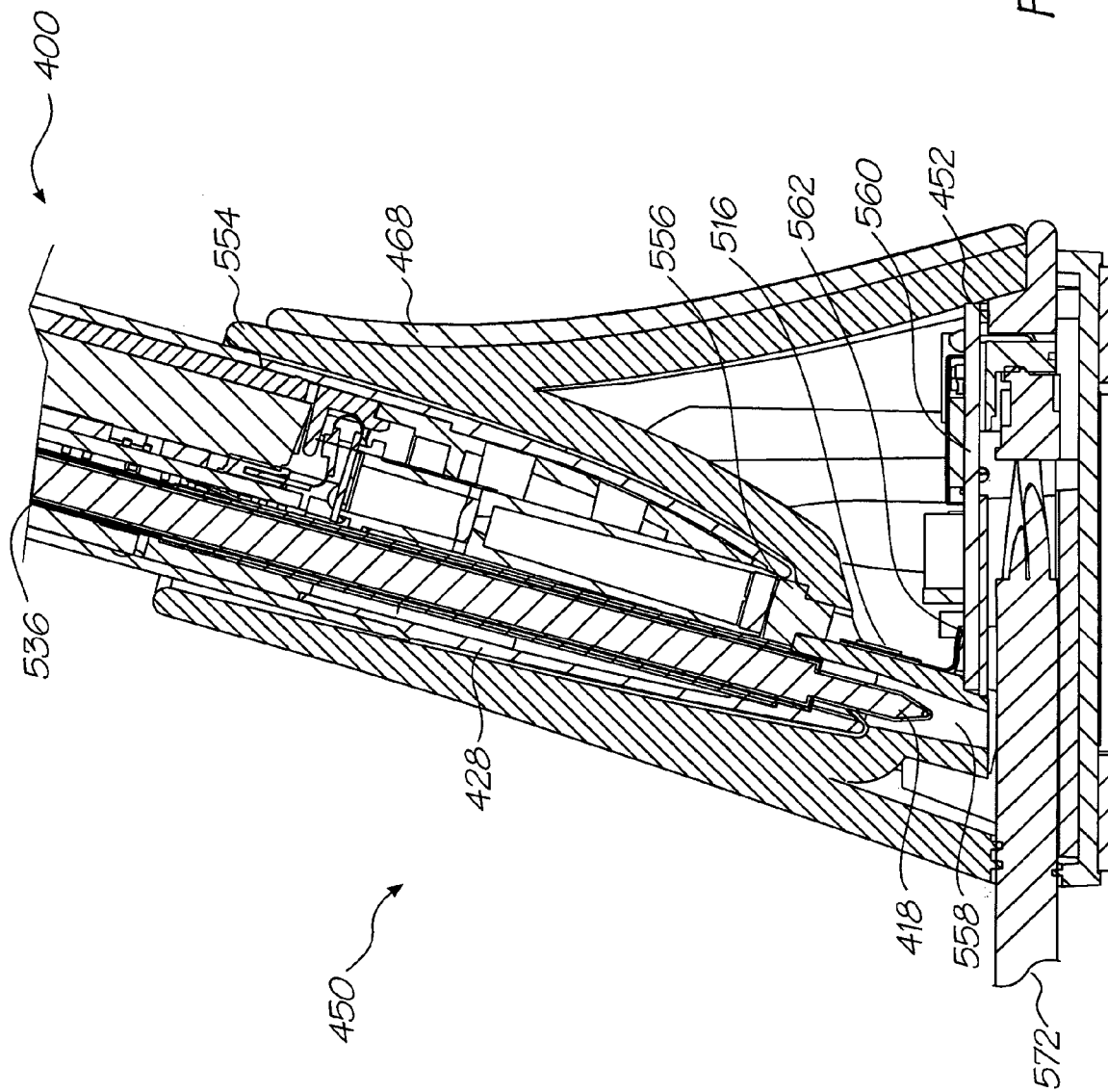


FIG. 32



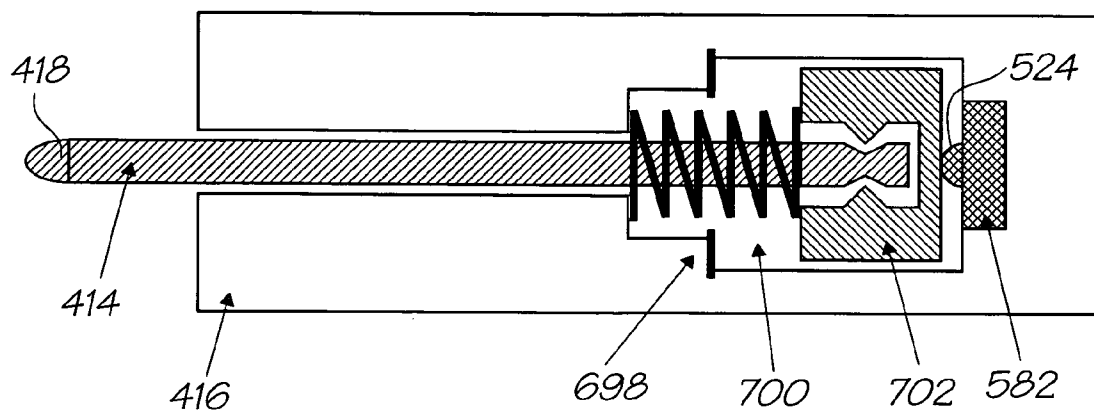


FIG. 33

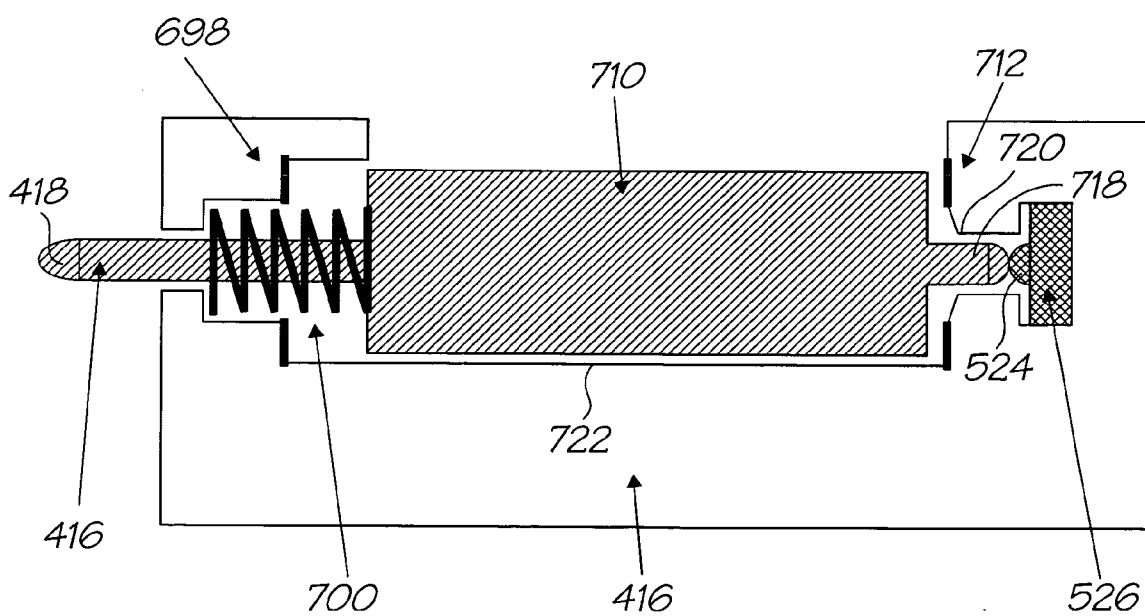


FIG. 34

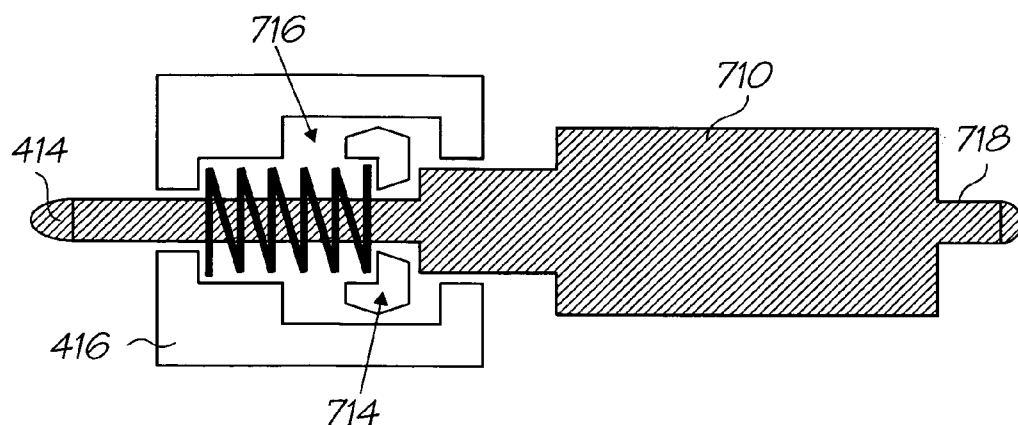


FIG. 35

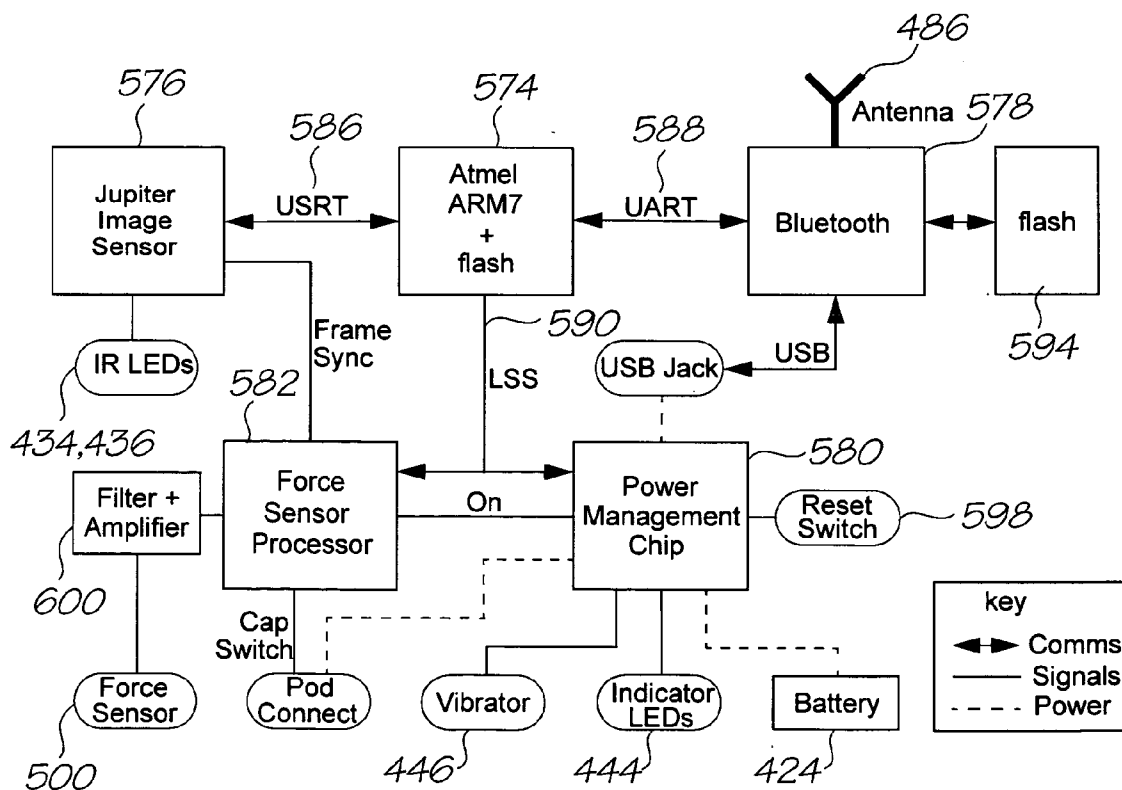


FIG. 36

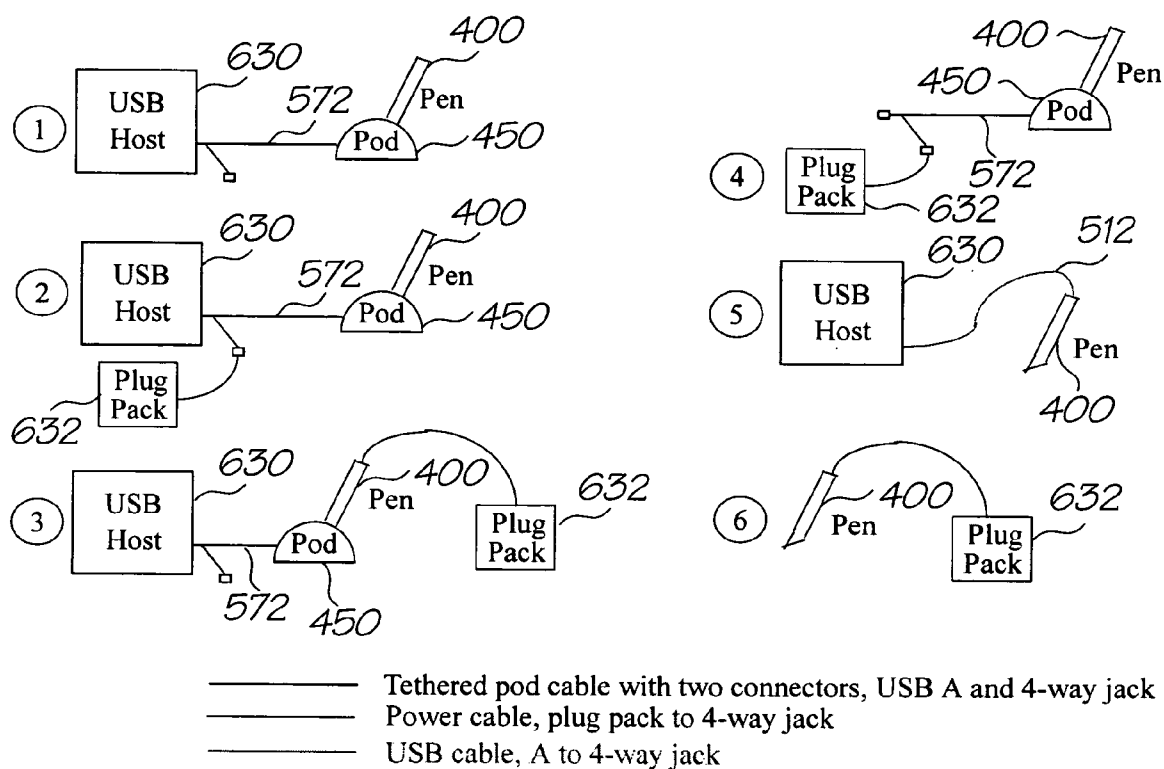


FIG. 37

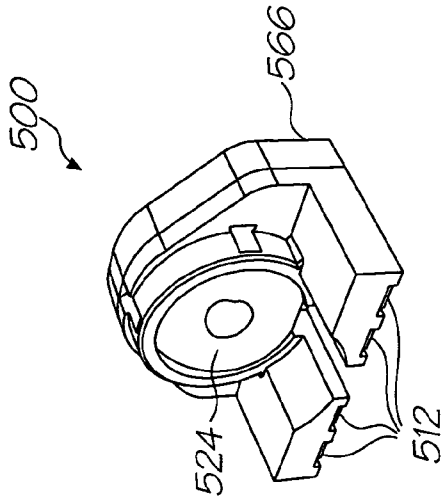


FIG. 38D

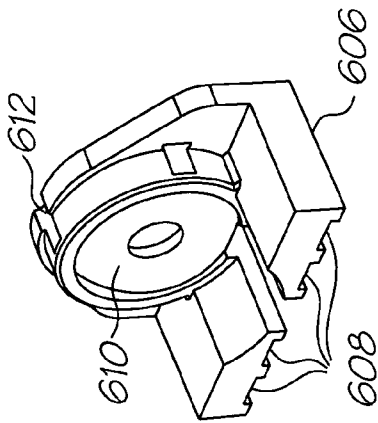


FIG. 38C

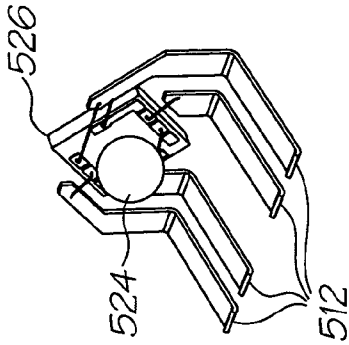


FIG. 38A

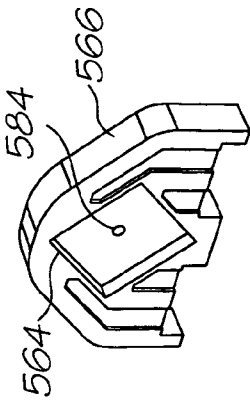


FIG. 38B

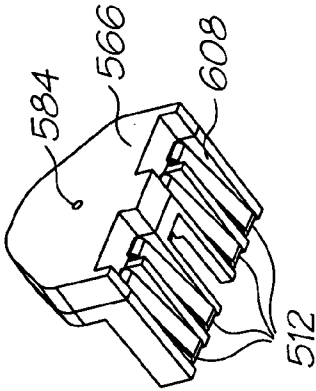
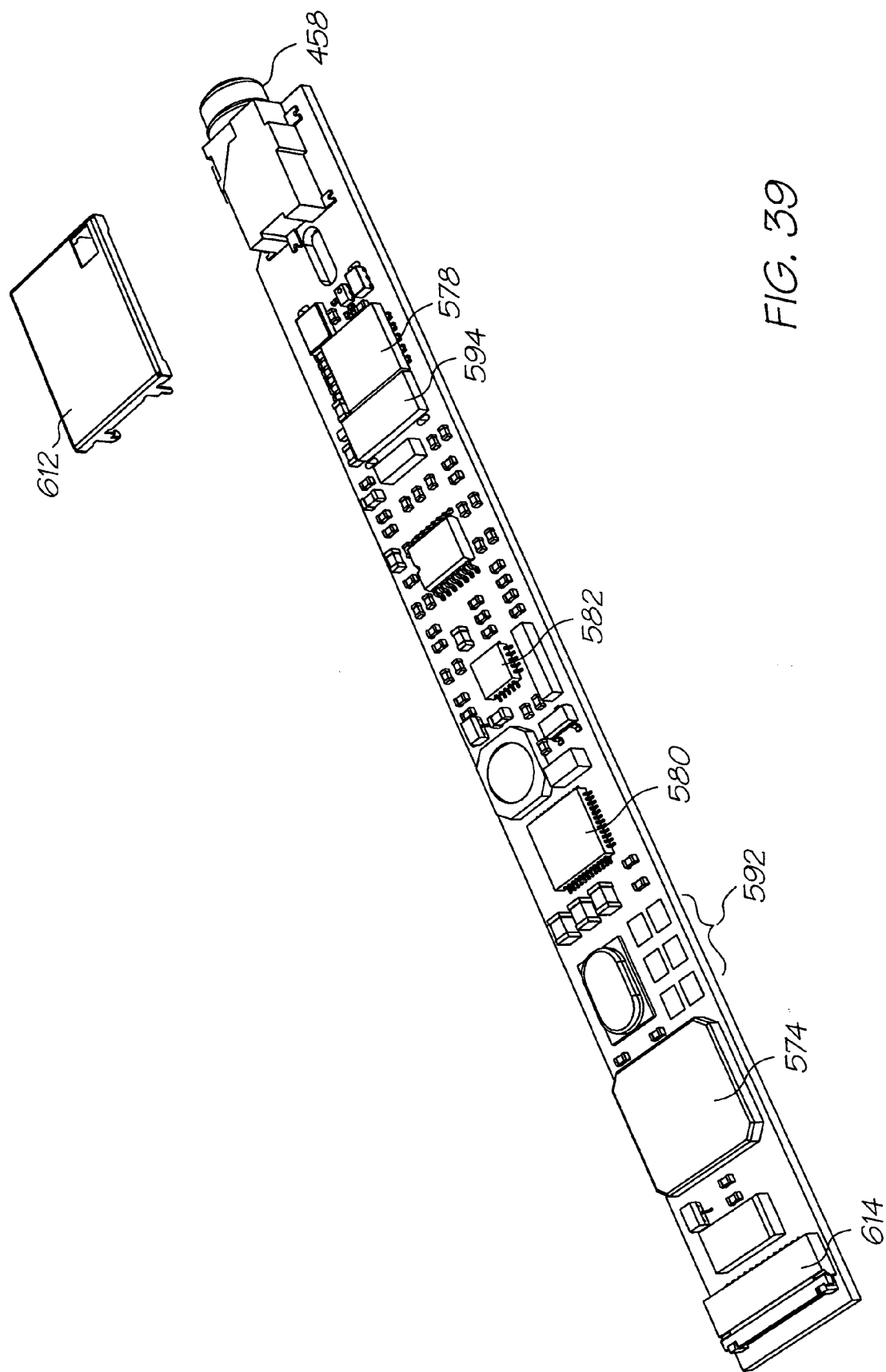


FIG. 38E



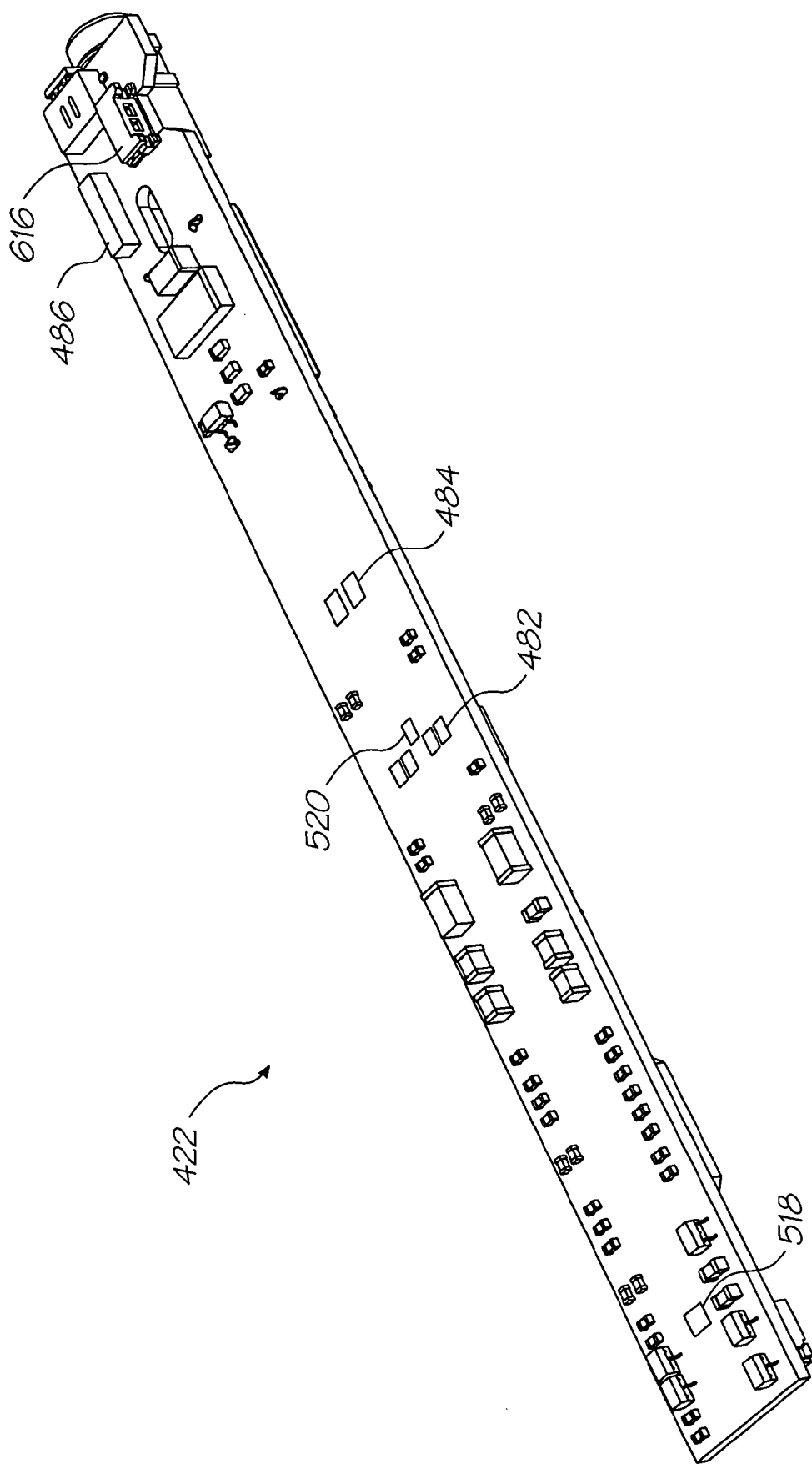


FIG. 40

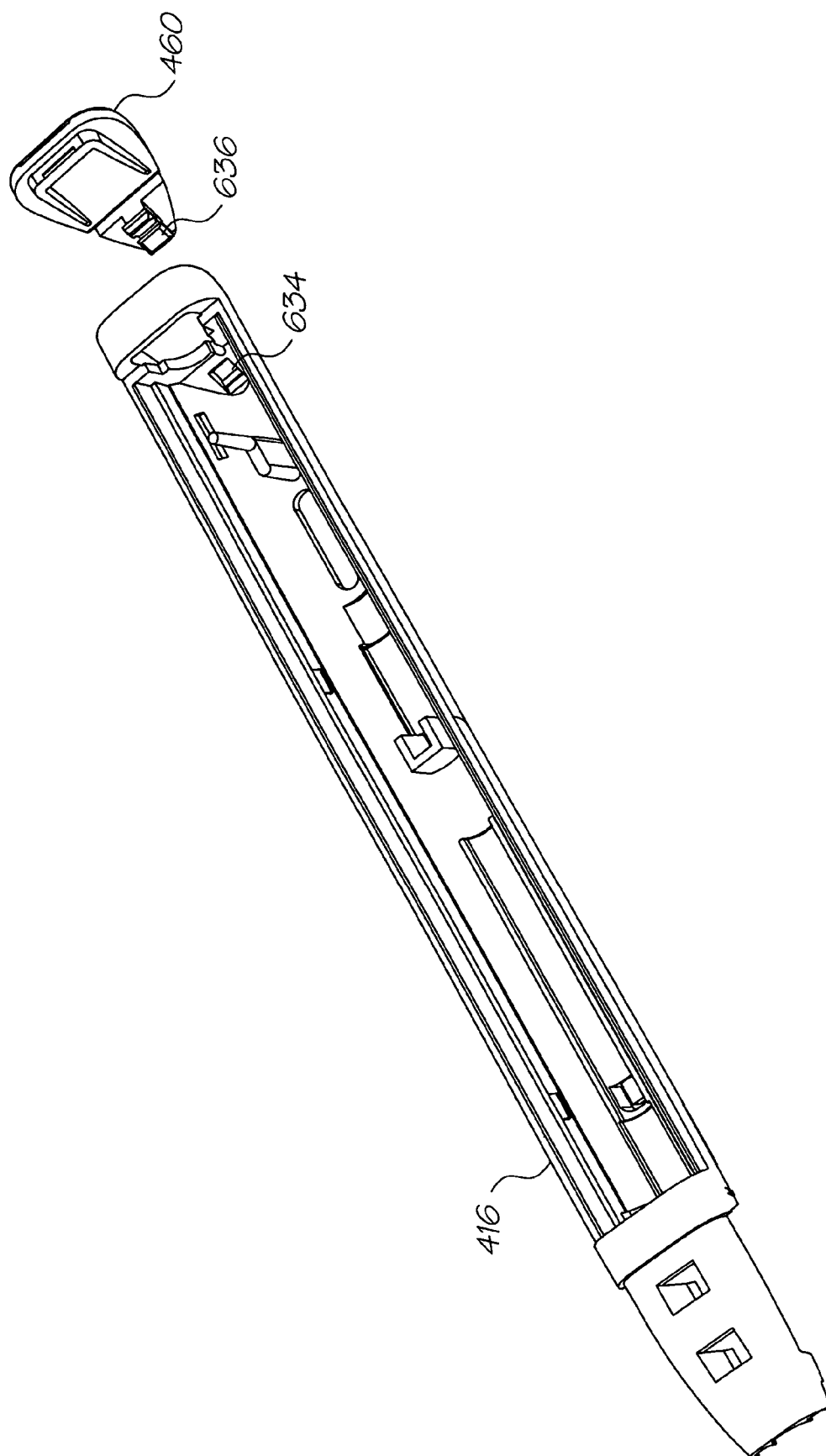
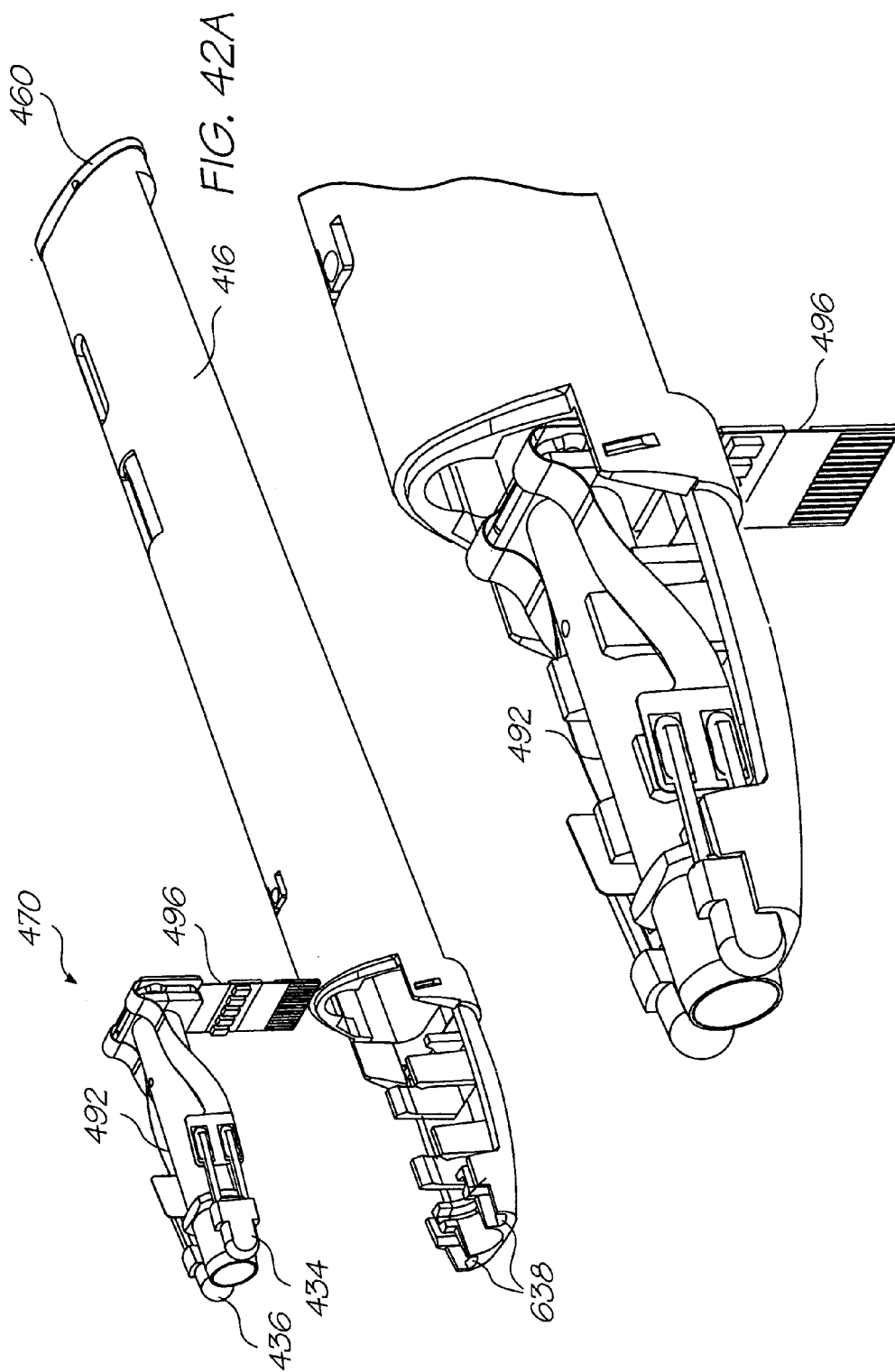
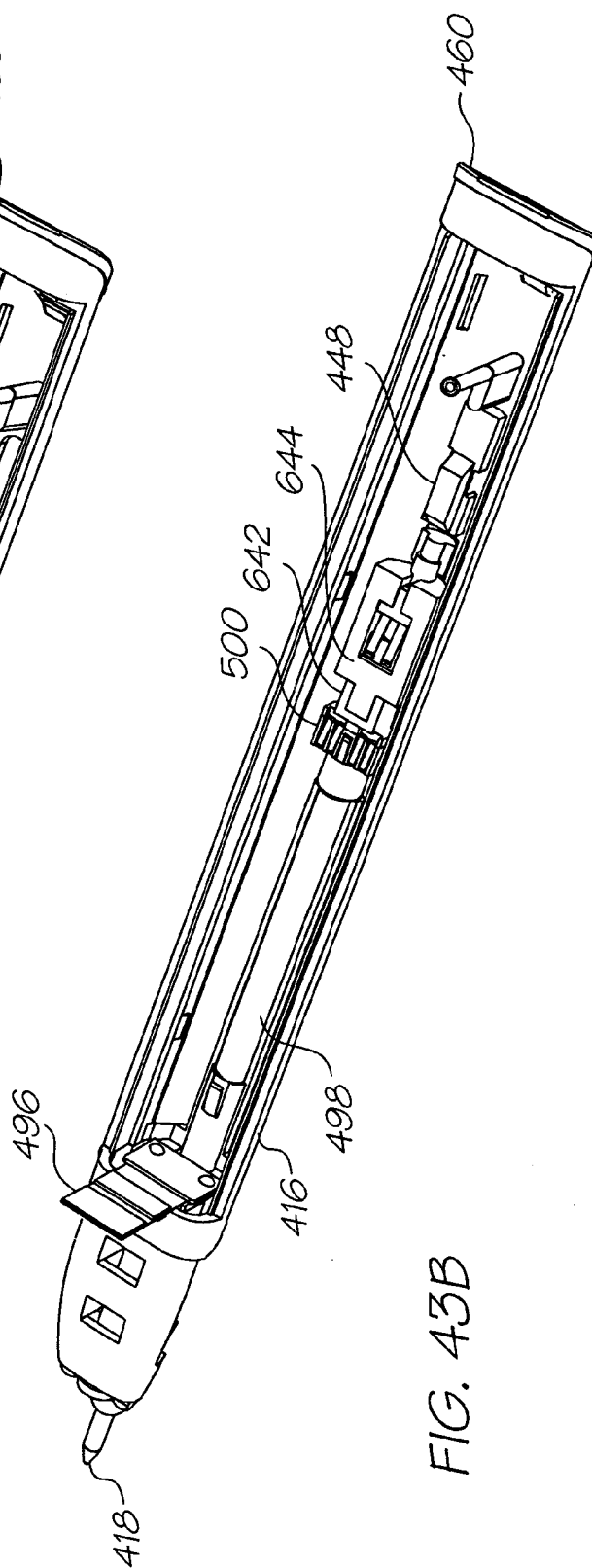
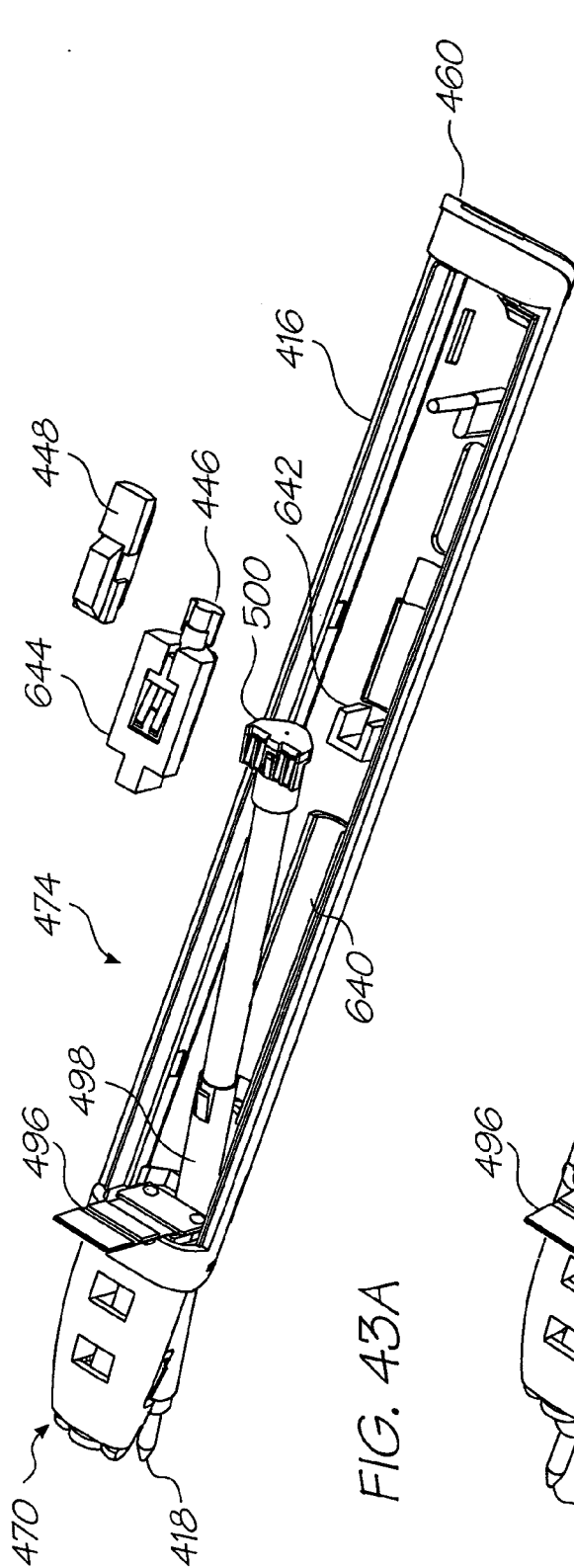


FIG. 41







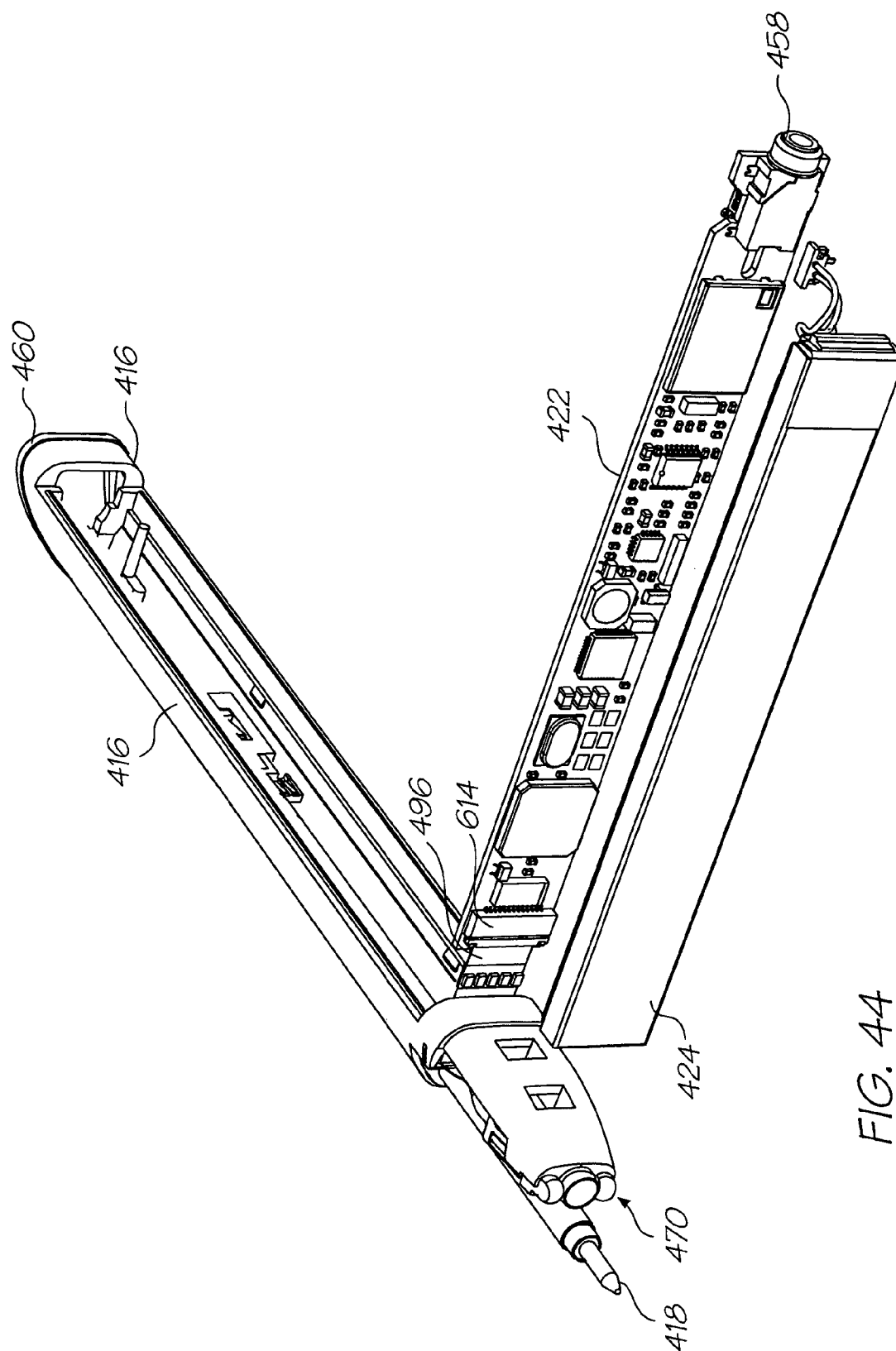


FIG. 44

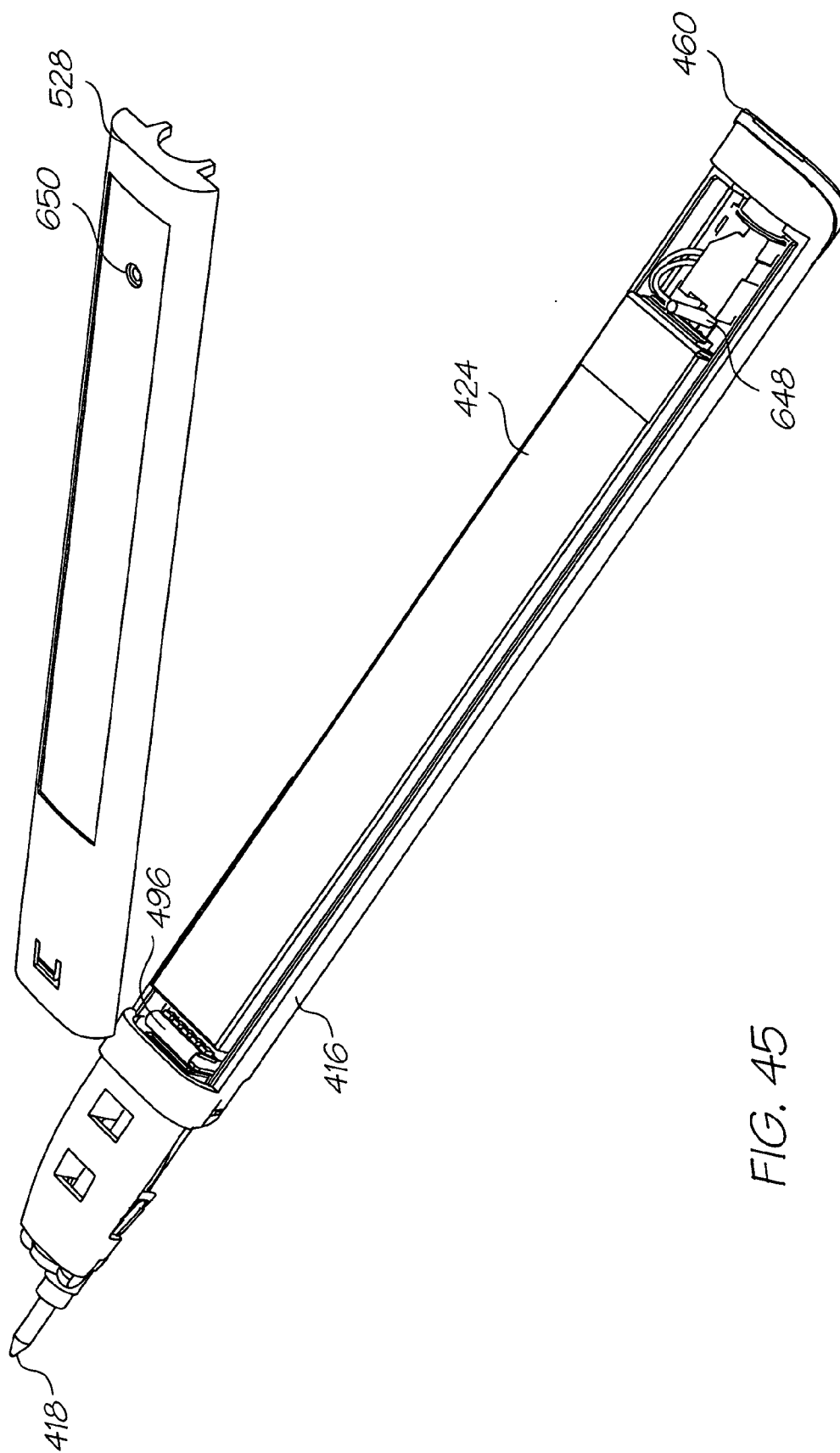
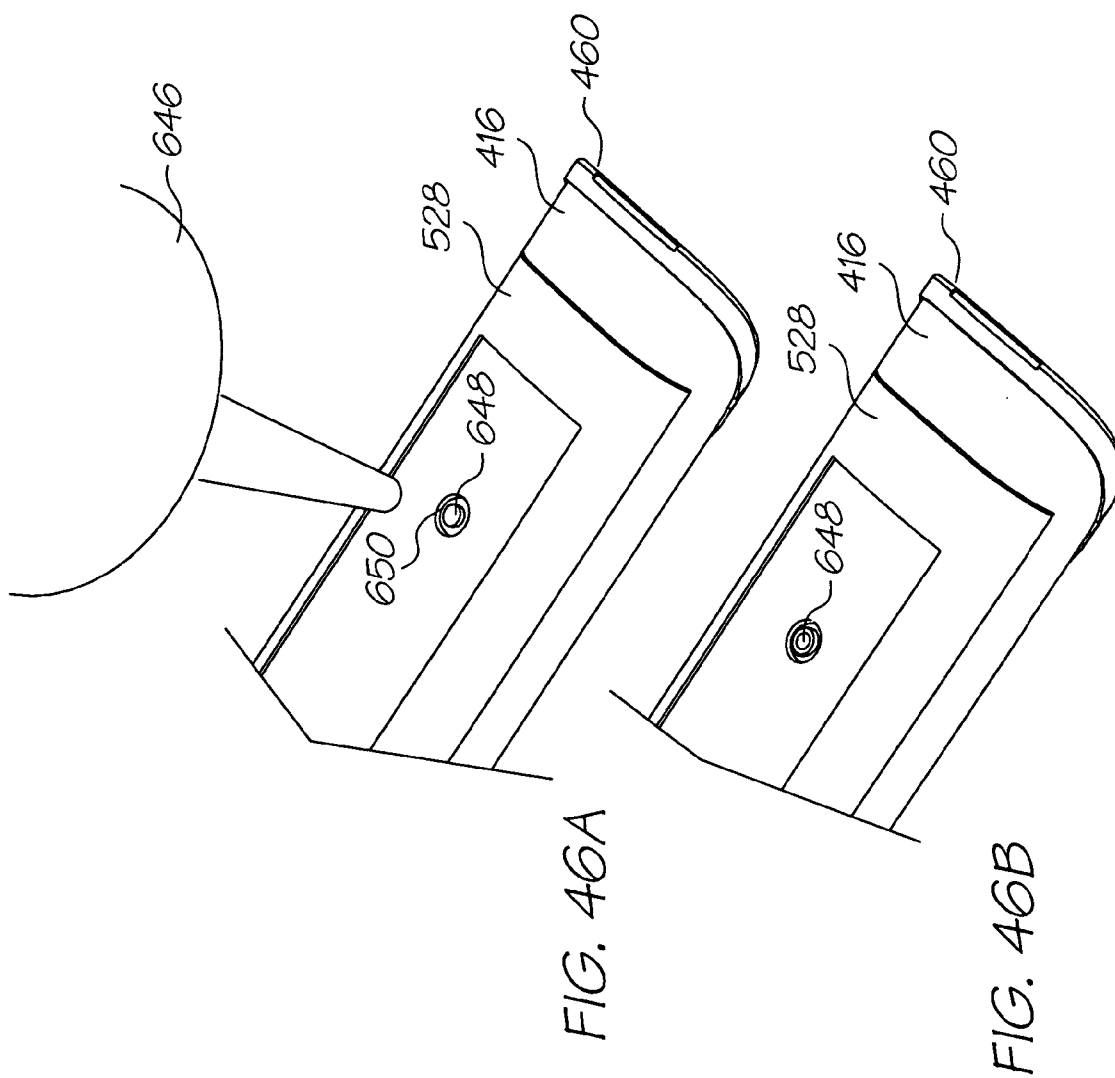


FIG. 45



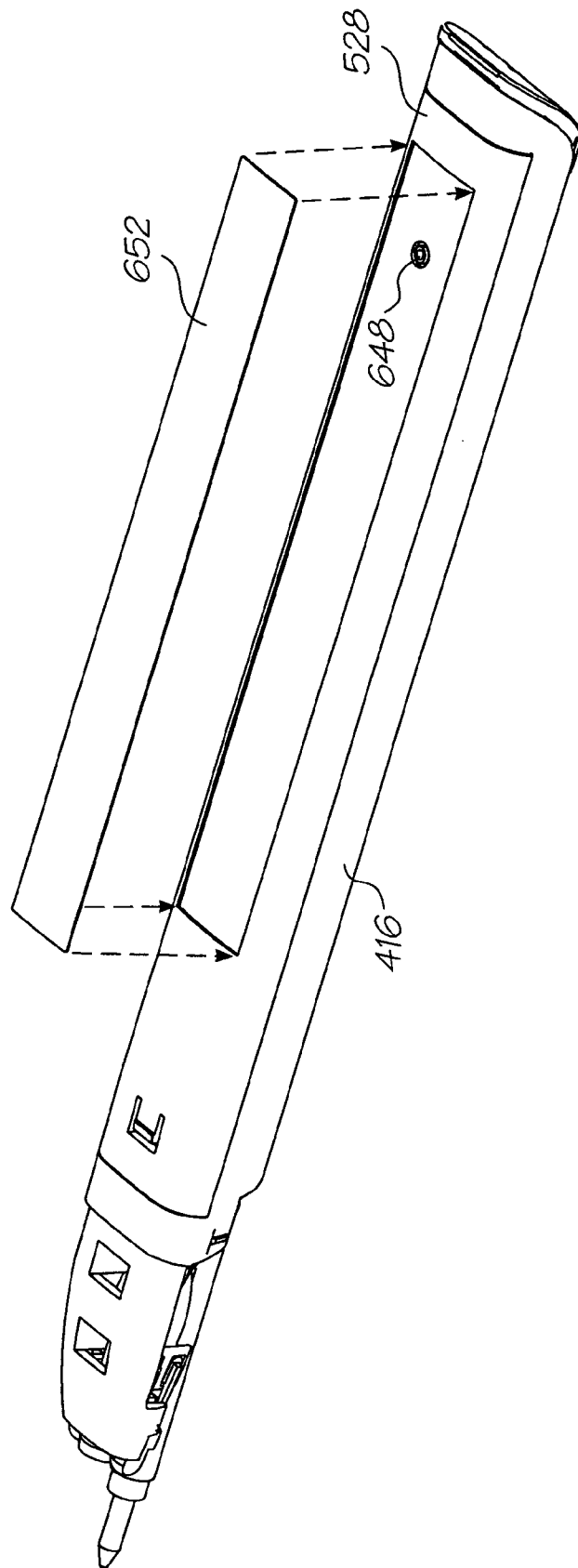


FIG. 47

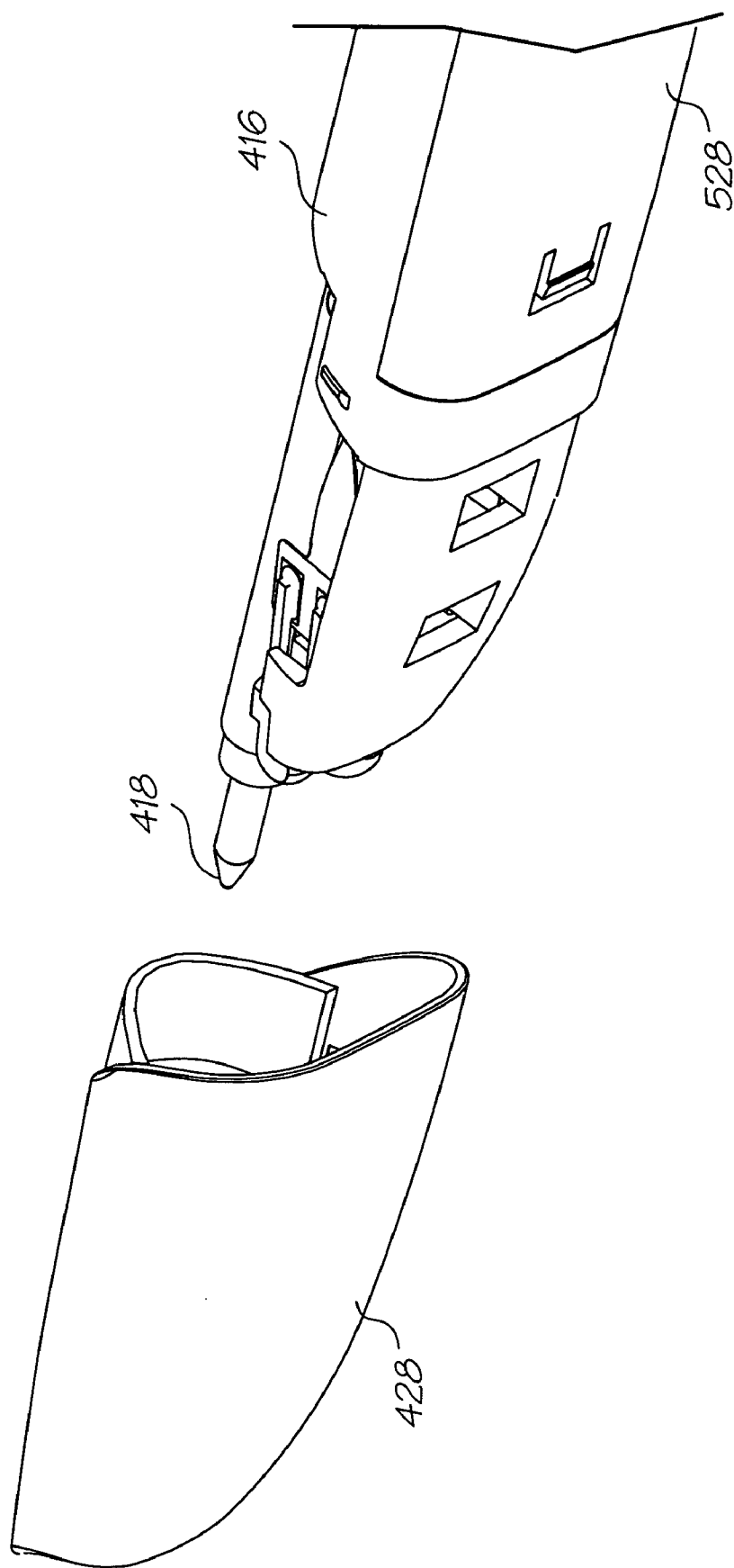


FIG. 48

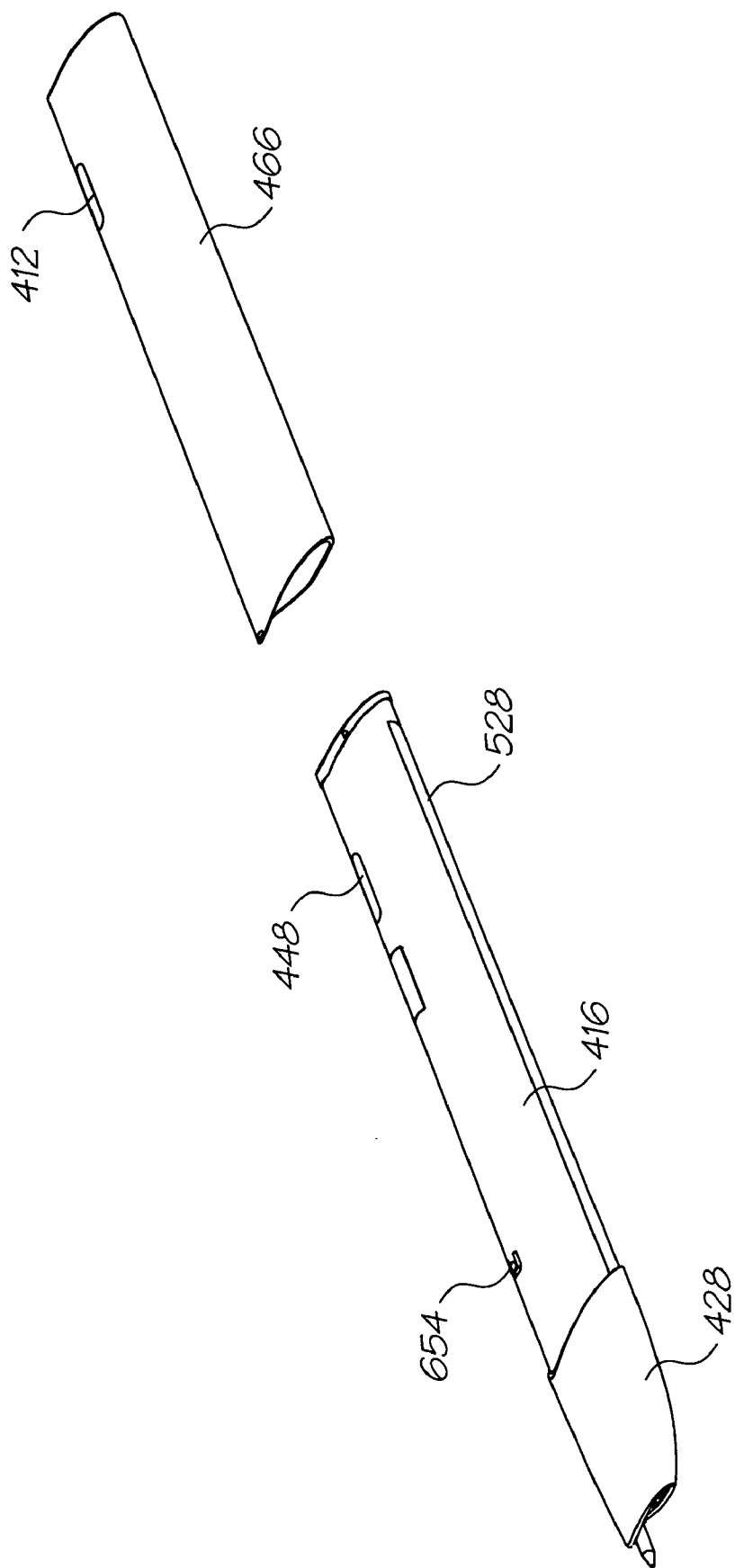
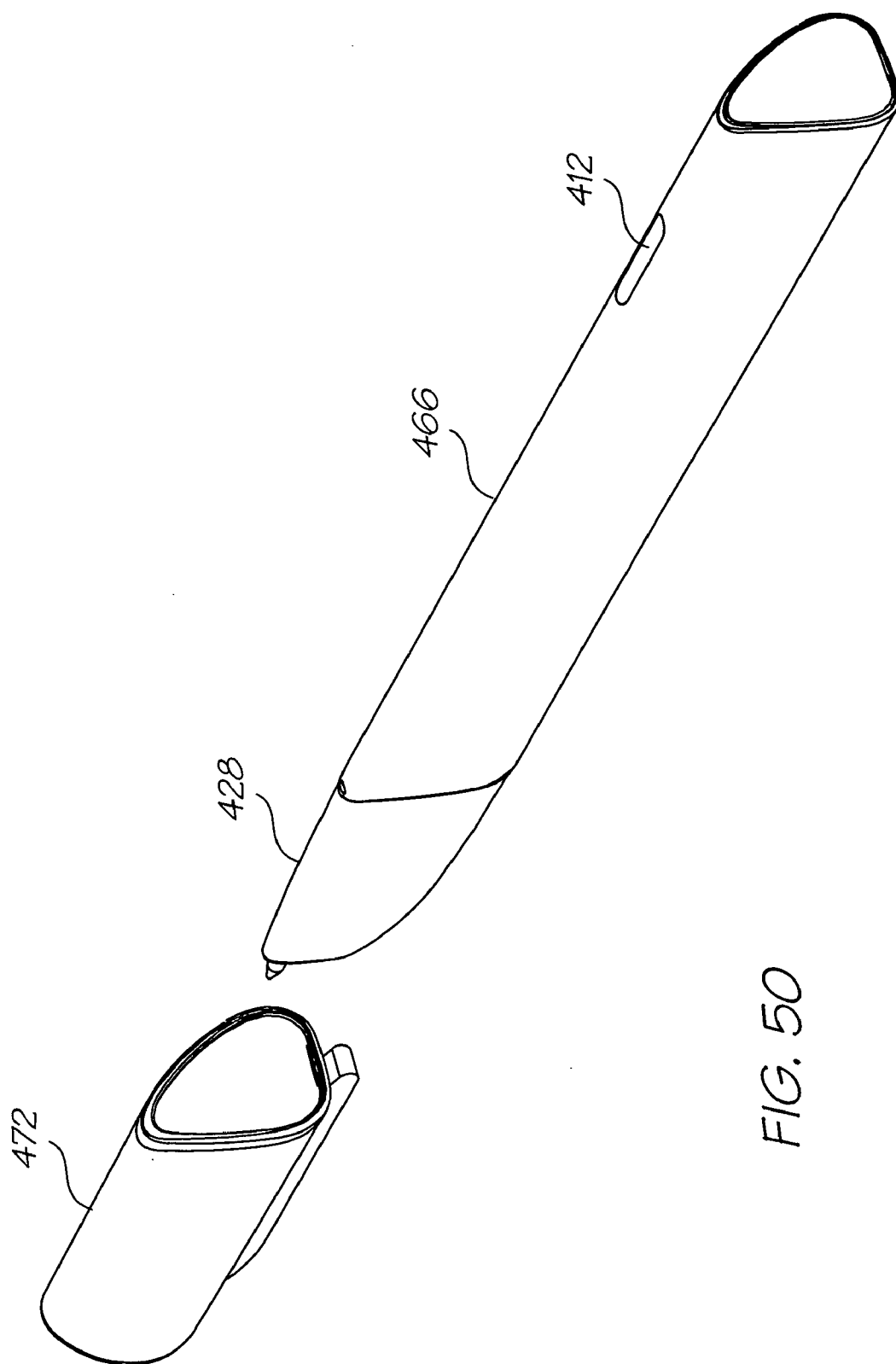


FIG. 49





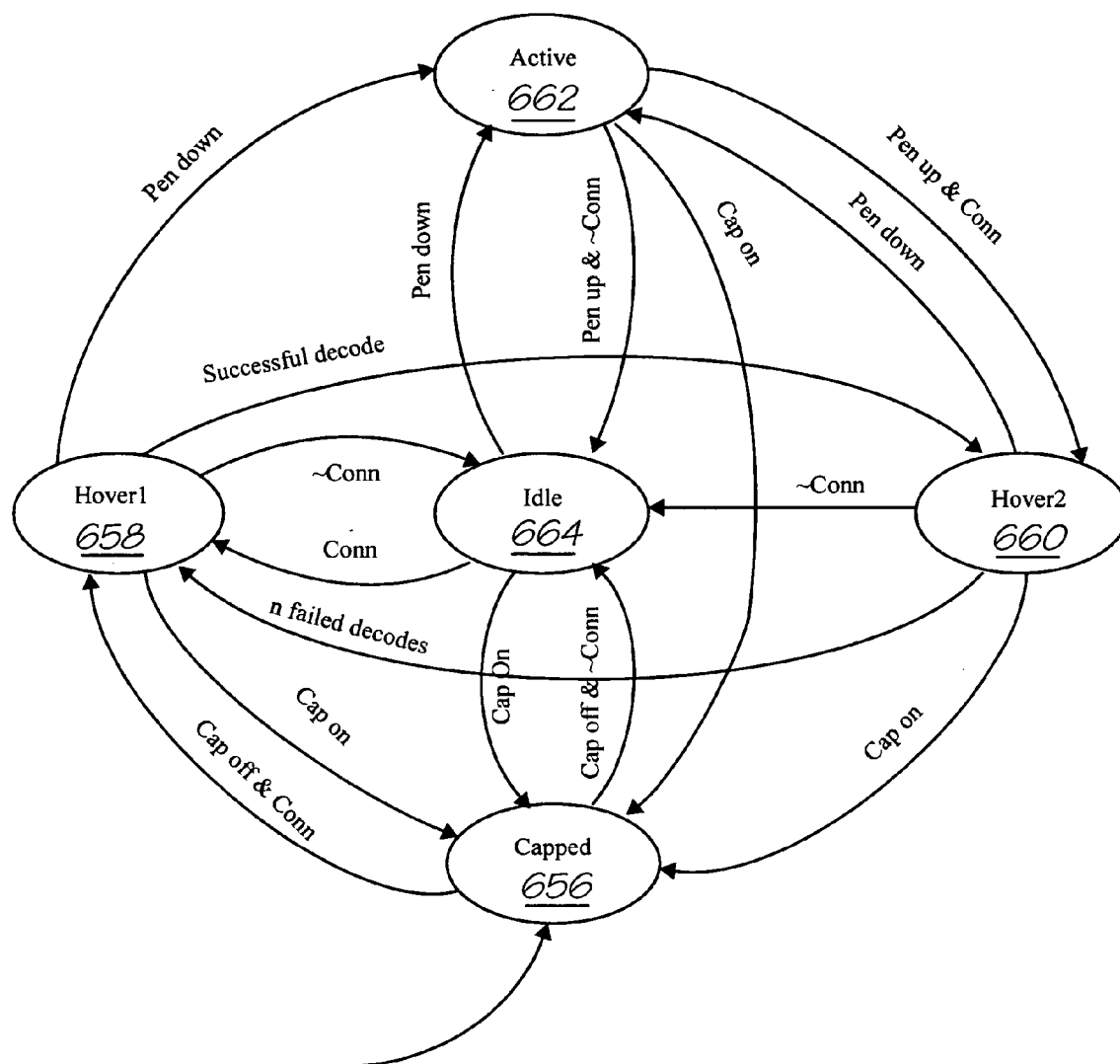


FIG. 51

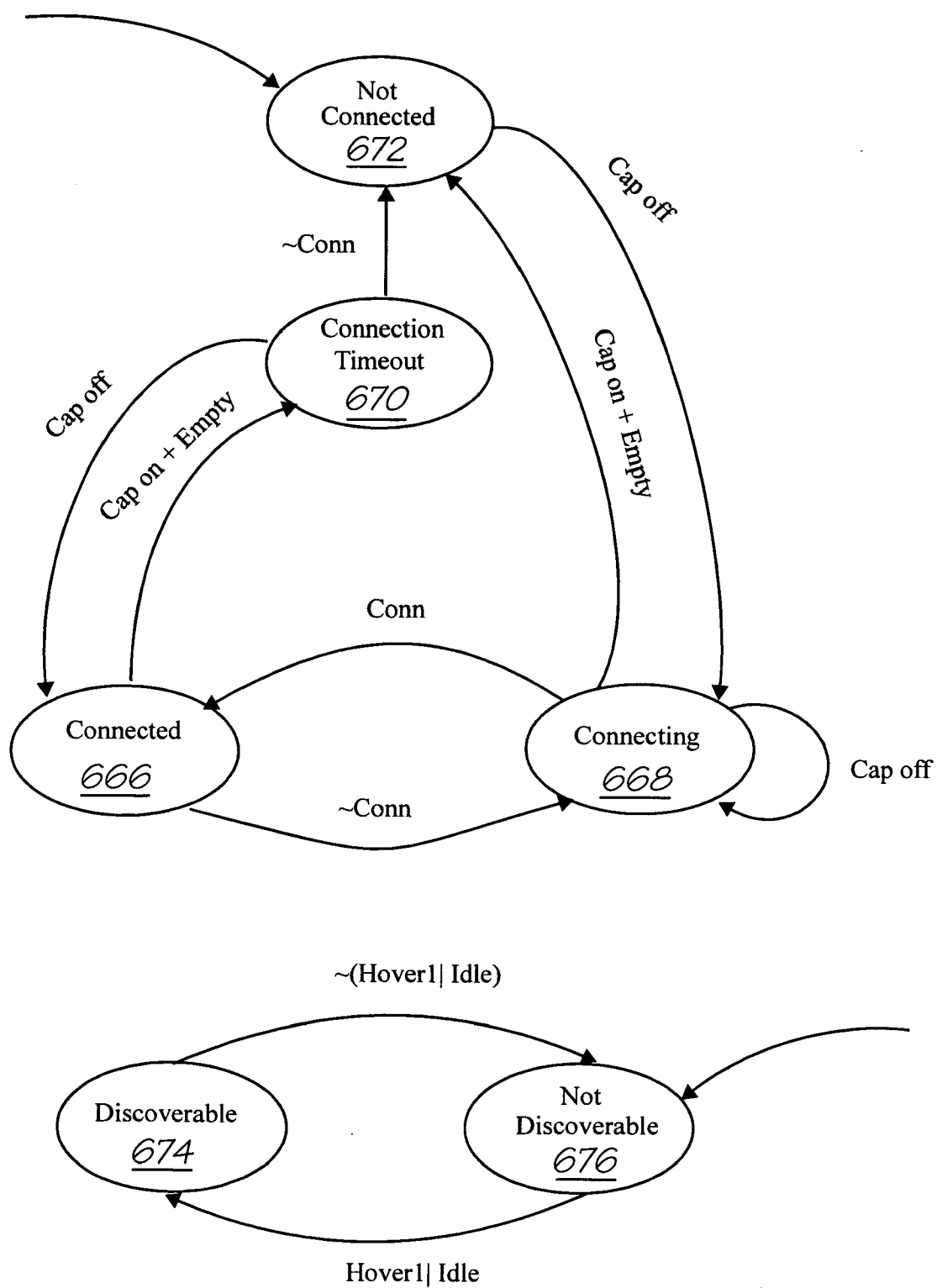


FIG. 52

**PRE-LOADED FORCE SENSOR****FIELD OF THE INVENTION**

[0001] The present invention relates to the fields of interactive paper, printing systems, computer publishing, computer applications, human-computer interfaces using styli with force sensors and information appliances.

**CO-PENDING REFERENCES**

NPS101US

NPS108US

NPS110US

**CROSS-REFERENCES**

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09/517539	6566858	09/112762	6331946	6246970	6442525	09/517384
09/505951	6374354	09/517608	6816968	6757832	6334190	6745331
09/517541	10/203559	10/203560	10/203564	10/636263	10/636283	10/866608
10/902889	10/902833	10/940653	10/942858	10/727181	10/727162	10/727163
10/727245	10/727204	10/727233	10/727280	10/727157	10/727178	10/727210
10/727257	10/727238	10/727251	10/727159	10/727180	10/727179	10/727192
10/727274	10/727164	10/727161	10/727198	10/727158	10/754536	10/754938
10/727227	10/727160	10/934720	10/296522	6795215	10/296535	09/575109
6805419	6859289	09/607985	6398332	6394573	6622923	6747760
6921144	10/884881	10/943941	10/949294	11/039866	11/123011	11/123010
11/144769	11/148237	10/922846	10/922845	10/854521	10/854522	10/854488
10/854487	10/854503	10/854504	10/854509	10/854510	10/854496	10/854497
10/854495	10/854498	10/854511	10/854512	10/854525	10/854526	10/854516
10/854508	10/854507	10/854515	10/854506	10/854505	10/854493	10/854494
10/854489	10/854490	10/854492	10/854491	10/854528	10/854523	10/854527
10/854524	10/854520	10/854514	10/854519	10/854513	10/854499	10/854501
10/854500	10/854502	10/854518	10/854517	10/934628	11/003786	11/003354
11/003616	11/003418	11/003334	11/003600	11/003404	11/003419	11/003700
11/003601	11/003618	11/003615	11/003337	11/003698	11/003420	11/003682
11/003699	11/071473	11/003463	11/003701	11/003683	11/003614	11/003702
11/003684	11/003619	11/003617	10/760254	10/760210	10/760202	10/760197
10/760198	10/760249	10/760263	10/760196	10/760247	10/760223	10/760264
10/760244	10/760245	10/760222	10/760248	10/760236	10/760192	10/760203
10/760204	10/760205	10/760206	10/760267	10/760270	10/760259	10/760271
10/760275	10/760274	10/760268	10/760184	10/760195	10/760186	10/760261
10/760258	11/014764	11/014763	11/014748	11/014747	11/014761	11/014760
11/014757	11/014714	11/014713	11/014762	11/014724	11/014723	11/014756
11/014736	11/014759	11/014758	11/014725	11/014739	11/014738	11/014737
11/014726	11/014745	11/014712	11/014715	11/014751	11/014735	11/014734
11/014719	11/014750	11/014749	11/014746	11/014769	11/014729	11/014743
11/014733	11/014754	11/014755	11/014765	11/014766	11/014740	11/014720
11/014753	11/014752	11/014744	11/014741	11/014768	11/014767	11/014718
11/014717	11/014716	11/014732	11/014742	11/097268	11/097185	11/097184
10/728804	10/728952	10/728806	10/728834	10/729790	10/728884	10/728970
10/728784	10/728783	10/728925	10/728842	10/728803	10/728780	10/728779
10/773189	10/773204	10/773198	10/773199	6830318	10/773201	10/773191
10/773183	10/773195	10/773196	10/773186	10/773200	10/773185	10/773192
10/773197	10/773203	10/773187	10/773202	10/773188	10/773194	10/773193
10/773184	11/008118	11/060751	11/060805	MTB40US	11/097308	11/097309
11/097335	11/097299	11/097310	11/097213	11/097212	10/760272	10/760273
10/760187	10/760182	10/760188	10/760218	10/760217	10/760216	10/760233
10/760246	10/760212	10/760243	10/760201	10/760185	10/760253	10/760255
10/760209	10/760208	10/760194	10/760238	10/760234	10/760235	10/760183
10/760189	10/760262	10/760232	10/760231	10/760200	10/760190	10/760191
10/760227	10/760207	10/760181	10/407212	10/407207	10/683064	10/683041
6750901	6476863	6788336	6623101	6406129	6505916	6457809
6550895	6457812	10/296434	6428133	6746105		

[0002] The disclosures of these co-pending applications are incorporated herein by cross-reference. Some applications are temporarily identified by their docket number. This will be replaced by the corresponding USSN when available.

#### BACKGROUND OF THE INVENTION

[0003] The Applicant has developed the Netpage system discussed in detail below and in many of the above cross reference documents. As the invention is particularly well suited to this system, it will be described in a Netpage context. However, it will be appreciated that hand-held optical sensors have broad ranging application in many different fields and the invention is not limited to its use within the Netpage system.

[0004] The Netpage system involves the interaction between a user and a computer network (or stand alone computer) via a pen and paper based interface. The 'pen' is

an electronic stylus with a marking or non-marking nib and an optical sensor for reading a pattern of coded data on the paper (or other surface).

[0005] One of the primary features of the Netpage pen is its ability to 'click' on interactive elements on a Netpage in the same way a mouse can click on screen-based interactive elements (e.g. hyperlinks and so on). However, with a Netpage pen, the user simply puts the nib on the interactive element in order to click on it. The optical sensor identifies the element via its unique page and location ID while a force sensor registers a 'pen down' condition when the nib is pressed against the page. Registering 'pen down' and 'pen up' is also fundamental to capturing the user's handwriting on Netpage input fields. Non-binary force signals are also captured for reproducing hand-drawn strokes with varying force-related width and opacity. Force variation can also be used as one of the dimensions examined during signature verification.

[0006] To accurately sense relatively light forces (such as the force of handwriting on a nib) the force sensor needs to be mounted against the nib or cartridge with very fine tolerances. With a full span movement of sensor being relatively small (typically less than 50 microns), positioning the force sensor and the replaceable cartridge with sufficiently accuracy can be prohibitively difficult and commercially impractical for a mass produced article.

#### SUMMARY OF THE INVENTION

[0007] According to a first aspect, the present invention provides a force sensor comprising:

[0008] a load bearing structure for contact with an input member subject to a force to be sensed;

[0009] a sensor circuit for converting a force applied to the load bearing structure into a signal indicative of the force; and,

[0010] a pre-load bias assembly for engaging the input member to bias it against the load bearing structure.

[0011] By keeping the input member biased against the load bearing structure of the sensor, accurately mounting the sensor next to the input member is no longer an issue. The biasing mechanism can be a simple spring structure while still providing a suitably consistent biasing force. Such a mechanism has relatively low production costs and avoids the need to adhere to fine tolerances.

[0012] Optionally, the pre-load bias assembly has a spring and engagement formations for releasably engaging the input member. Optionally, the sensor circuit is a piezoresistive bridge circuit. Optionally the sensor circuit is a capacitive or inductive force sensing circuit. Optionally, the sensor circuit senses forces up to about 500 grams (5 Newtons). Optionally the signal output from the sensor circuit supports a hand writing recognition facility. Optionally the load bearing structure has a 10 micron full span movement during operation. Optionally, the pre-load bias assembly applies a bias of about 10 grams to 20 grams (0.1 Newtons to 0.2 Newtons).

[0013] Optionally, the input member is an ink cartridge within a writing stylus. Optionally the load bearing structure has an elastomeric member to absorb shock loads to the input member.

[0014] According to a second aspect, the present invention provides an electronic stylus comprising:

[0015] an elongate molding;

[0016] a nib at one end of the elongate molding; and,

[0017] a force sensor mounted to the elongate molding, the force sensor having a load bearing structure for contact with an input member connected to the nib, a sensor circuit for converting a force applied to the nib into a signal indicative of the force, and a pre-load bias assembly for engaging the input member to bias it against the load bearing structure.

[0018] Optionally, the nib is a ball point nib and the input member is an ink cartridge in fluid communication with the nib.

#### ADDITIONAL ASPECTS

[0019] Related aspects of the invention are set out below together with a discussion of their backgrounds to provide suitable context for the broad descriptions of these aspects.

#### Electronic Stylus with Substantially Triangular Cross-Section

##### Background

[0020] The Netpage system involves the interaction between a user and a computer network (or stand alone computer) via a pen and paper based interface. The 'pen' is an electronic stylus with a marking or non-marking nib and an optical sensor for reading a pattern of coded data on the paper (or other surface).

[0021] The pen is intended to be held in the same manner as a normal pen and therefore inclined relative to paper instead of normal to the plane of the paper. The optical sensor is adjacent the nib and so the distance between the lens and the surface of the page will differ depending on whether the lens is above, below or beside the nib as it is held inclined to the paper. As the focal length of the lens is generally fixed, the optics require a large depth of field and blur tolerance to accommodate every possible position of the lens relative to the paper. This imposes practical limits on the size of the coded data, the optics and the tilt of the pen during use.

##### Summary

[0022] Accordingly, this aspect provides a hand-held, electronic stylus for use with a surface having coded data disposed thereon, the stylus comprising:

[0023] an elongate casing with a grip having a substantially triangular cross section for pen-like manipulation of the stylus;

[0024] a nib at one end of the casing for contact with the surface, the nib having a longitudinal axis that is offset from the longitudinal axis of the casing; and,

[0025] a sensor positioned adjacent the nib for optically sensing the coded data; wherein during use,

[0026] the stylus is held such that the longitudinal axis of the nib is proximate the apex of the substantially triangular cross section.

[0027] A rounded triangular profile gives the pen an ergonomically comfortable shape to grip and use the pen in the correct functional orientation. It offers a natural conformity to a triangular shape between thumb, index finger and middle finger. The range of pitch angles over which the pen is able to image the pattern on the paper can be optimised for this asymmetric usage. The shape of the pen helps to orient the pen correctly in the user's hand and to discourage the user from using the pen "upside-down".

[0028] It is also a practical shape for accommodating the internal components. The ballpoint pen cartridge fits naturally into the apex of the triangular cross section, placing it consistently with the user's grip. This in turn provides space for the main PCB in the centre of the pen and for the battery in the base of the pen. It also naturally places the tag-sensing optics unobtrusively below the nib (with respect to nominal pitch).

[0029] Optionally, the nib is a ball point nib mounted to an elongate ink cartridge such that the cartridge extends along the longitudinal axis of the nib, proximate the apex of the substantially triangular cross section.

[0030] Optionally, the stylus further comprises an elongate battery mounted along the base of the triangular cross section, opposite the apex.

[0031] Optionally, the stylus further comprises a printed circuit board mounted between the battery and the cartridge.

[0032] Optionally, the sensor has an image sensor and lens for capturing images of the coded data when the sensor is in an operative position relative to the surface;

[0033] the sensor further comprising a plurality of light sources for illuminating the coded data for the image sensor, the light sources each configured for illuminating an area of the surface such that there is a common region illuminated by all the light sources; wherein during use,

[0034] at least one of the light sources is selectively extinguishable while at least one of the light sources provides sufficient illumination for image capture.

[0035] Optionally, the plurality of light sources are two LEDs mounted on either side of the lens.

[0036] Optionally, the substantially triangular cross section extends the length of the elongate casing.

[0037] Optionally, the substantially triangular cross section has rounded corners.

[0038] Optionally, the substantially triangular cross section approximates an equilateral triangle.

#### Hand-Held Optical Sensor with Multiple Light Sources

##### Background

[0039] The Netpage system involves the interaction between a user and a computer network (or stand alone computer) via a pen and paper based interface. The 'pen' is an electronic stylus with a marking or non-marking nib and an optical sensor for reading a pattern of coded data on the paper (or other surface). A source of light in the optical sensor brightly illuminates the surface so that an image of the coded data on the paper is focused by a lens onto the active region of an image sensor. The spectral emission peak of the light source is matched to the spectral absorption peak of the ink used to print the coded data to maximise contrast in captured image.

[0040] Unfortunately, as the pen is hand-held, it may be held to the paper at an angle that causes reflections from the light source that are detrimental to the image sensor. Glossy paper is particularly prone to this and the user is not likely to realise that any failure of the optical sensor to read the coded data is caused by the angle at which they are holding the pen.

##### Summary

[0041] Accordingly, this aspect provides a hand-held optical sensor for sensing coded data disposed on a surface, the sensor comprising:

[0042] an image sensor and lens for capturing images of the coded data when the optical sensor is in an operative position relative to the surface;

[0043] a plurality of light sources for illuminating the coded data for the image sensor, the light sources each

configured for illuminating an area of the surface such that there is a common region illuminated by all the light sources; wherein during use,

[0044] at least one of the light sources is selectively extinguishable while at least one of the light sources provides sufficient illumination for image capture.

[0045] The use of two light sources that can be individually selected allows dynamic avoidance of undesirable reflections when the pen is held at some angles, especially on glossy paper. It also ensures a more uniform illumination of the coded data.

[0046] Optionally, the plurality of light sources are two illumination sources mounted on opposite sides of the lens.

[0047] Optionally, the two illumination sources have intersecting axes of illumination. Optionally, the optical sensor further comprises a control unit connected to the image sensor and the two illumination sources such that the control unit extinguishes one of the two illumination sources upon detection of undesirable reflection from the surface. Optionally the control unit predicts undesirable reflection from the surface using past detection of the undesirable reflection. Optionally, the control unit uses one or more captured images to compute the position of the stylus relative to the surface in order to predict when undesirable reflection will occur.

#### End Cap Switch for Electronic Stylus

##### Background

[0048] The Netpage system involves the interaction between a user and a computer network (or stand alone computer) via a pen and paper based interface. The 'pen' is an electronic stylus with a marking or non-marking nib and an optical sensor for reading a pattern of coded data on the paper (or other surface).

[0049] For convenience the electronics within the pen are powered by a rechargeable battery. This affords the pen a high degree of portability is likely to be carried about by the user for much of the day. However there will be prolonged periods where the pen is not used and it is inconvenient to return it to a battery recharger. To preserve the battery the user should ideally switch the pen off after each use. Unfortunately, users often forget to turn off the pen after each and every use. The pen can automatically power down after a set period of being idle. However a significant amount of battery power is wasted during the idle period.

##### Summary

[0050] Accordingly, this aspect provides an electronic stylus and end cap assembly comprising:

[0051] a stylus with an elongate casing that houses battery powered electronic components;

[0052] electrical contacts exposed by an opening in the elongate casing; and,

[0053] a cap that fits over one end of the stylus, the cap having a conductive portion positioned such that fitting the cap over said one end of the stylus electrically connects the contacts to control power to the electronic components.

[0054] By linking the power switch to the removal and replacement of the end cap, the pen is only active when it is

uncapped. Whenever it is capped (and therefore not in use) it switched to a low power state to conserve power and extend battery life. The contacts of the on/off switch can be proximate the nib, in which case fitting the cap over the nib and closing the switch deactivates the pen. Alternatively the contacts can be at the opposite end of the pen and the cap closes the contacts to activate the pen immediately before use.

[0055] Optionally, the electronic stylus further comprises a nib at said one end of the elongate casing and fitting the cap over the nib, and the electrical contacts are proximate the nib such that fitting the cap over the nib switches the stylus to a low power inactive state.

[0056] Optionally, the stylus is configured to use the electrical contacts to recharge the battery.

[0057] Optionally, the conductive portion in the cap is a conductive elastomeric molding.

[0058] Optionally, the nib is a ball point nib and the stylus further comprises an tubular ink cartridge and a structure defining a cavity for retaining the ink cartridge, the structure having an open end for axially receiving the ink cartridge as it is slid into the cavity; wherein,

[0059] the open end of the structure is at least partially formed by the electrical contacts.

[0060] Optionally, the structure has conductive sections connected to the electrical contacts for transmitting power to the battery. Optionally, the structure is tubular with an internal conductive layer insulated from an outer conductive layer by an insulating layer.

#### Ink Cartridge with Inbuilt Cartridge Removal Tool

##### Background

[0061] The Netpage system involves the interaction between a user and a computer network (or stand alone computer) via a pen and paper based interface. The 'pen' is an electronic stylus with a marking or non-marking nib and an optical sensor for reading a pattern of coded data on the paper (or other surface).

[0062] One of the primary features of the Netpage pen is its ability to 'click' on interactive elements on a Netpage in the same way a mouse can click on screen-based interactive elements (e.g. hyperlinks and so on). However, with a Netpage pen, the user simply puts the nib on the interactive element in order to click on it. The optical sensor identifies the element via its unique page and page location while a force sensor registers a 'pen down' condition when the nib is pressed against the page. Registering 'pen down' and 'pen up' is also fundamental to capturing the users handwriting on Netpage input fields.

[0063] For optimal operation, the cartridge should be securely coupled to the force sensor. However, the cartridge should be easily de-coupled from the force sensor whenever it is replaced with a fresh cartridge.

##### Summary

[0064] Accordingly this aspect provides an ink cartridge for insertion into a stylus, the ink cartridge comprising:

[0065] an elongate body for containing a supply of ink, the elongate body having a nib end and an opposing end; and

[0066] an engagement formation at the opposing end for engaging the nib end of another ink cartridge of the same type in the stylus in order to extract it from the stylus.

[0067] By forming the customized removal tool on the cartridge itself, it will always be convenient to the user when a spent cartridge is to be replaced. The tool allows the user to grip the replacement cartridge for better purchase and more force when removing the existing cartridge from the stylus. With a greater extracting force, the releasable coupling between the cartridge and the force sensor can be tighter and more secure. Furthermore, extracting the cartridge through the nib end of the pen rather than the back (as is the case with many conventional pens) minimizes pen disassembly and the force sensor can remain in place.

[0068] Optionally, the nib end has a writing nib in fluid communication with the supply of ink.

#### Electronic Stylus with Recharging Contacts at Ink Cartridge Receptacle Opening

##### Background

[0069] The Netpage system involves the interaction between a user and a computer network (or stand alone computer) via a pen and paper based interface. The 'pen' is usually an electronic stylus with a writing nib and an optical sensor for reading a pattern of coded data on the paper (or other surface).

[0070] For convenience the electronics within the pen are powered by a rechargeable battery. Typically the pen is used frequently throughout the day with many intervening periods when the pen is not used. The battery can be sized to accommodate a full day's use before overnight recharging. However, it will be appreciated that battery size directly affects the overall size and weight of the pen. To keep the battery size down to a practical size, the user should be encouraged to connect the pen to the recharger when it is not in use. In light of this, connecting the pen to the recharger should be quick and simple for the user.

##### Summary

[0071] Accordingly this aspect provides an electronic stylus comprising:

[0072] an outer casing housing electronic components and a rechargeable battery;

[0073] a structure defining a receptacle for retaining an ink cartridge with a ball point nib at one end, the structure having an open end for axially receiving the ink cartridge as it is slid into the receptacle; wherein,

[0074] the open end of the structure is at least partially formed by electrical contacts configured for connection to complementary contacts within a battery recharger.

[0075] Putting the recharging contacts at the opening of the ink cartridge receptacle allows the pen to be simply placed into a cup style recharger when the pen is not being used. The internal shape of the recharger can be formed so that the outer casing and/or the nib accurately guides the recharging contacts into engagement with the complementary contacts. In this way, the recharger can effectively double as a pen holder on the user's desk.

[0076] Optionally, the structure has conductive sections connected to the electrical contacts for transmitting power to the battery. Optionally, the structure is tubular with an internal conductive layer insulated from an outer conductive layer by an insulating layer.

[0077] Optionally, the stylus further comprises a cap that fits over the nib, the cap having a conductive portion positioned such that fitting the cap over the nib switches the stylus to a low power inactive state.

[0078] Optionally, the stylus further comprises a printed circuit board (PCB) wherein the internal conductive layer and the outer conductive layer engage respective electrical contacts on the PCB.

#### Stylus with Customizable Appearance

##### Background

[0079] The Netpage system involves the interaction between a user and a computer network (or stand alone computer) via a pen and paper based interface. The 'pen' is an electronic stylus with a marking or non-marking nib and an optical sensor for reading a pattern of coded data on the paper (or other surface).

[0080] Netpage pens have a unique identity so that the owner of the pen can be recorded in the network. Registering the owner of each pen has a number of advantages such 'walk-up' printing (described below), signature recognition and so on. In light of this, pen owners will want to be able to quickly identify their own Netpage pen(s) from those of others.

[0081] Beyond the Netpage context, most people with quality pens consider them to be personal property and may engrave them to indicate ownership. However, this has little impact on the appearance of the pen and there is still a risk of confusion if several co-workers have the same brand of pen.

##### Summary

[0082] Accordingly, this aspect provides a stylus comprising:

[0083] an elongate chassis molding;

[0084] a nib at one end of the chassis molding; and,

[0085] an elongate cover molding for close-fitting engagement with the chassis molding; such that, the cover molding is user replaceable.

[0086] By providing a cover molding that the user can easily remove and replace at will, each pen can be individually customized. The owner of each pen can quickly distinguish their pen from those of others. Regular replacement of the cover prevents the pen from looking worn and lets a user choose a new appearance if they tire of the old one, or if they discover a co-worker already has the same cover.

[0087] Optionally, the stylus is an electronic stylus wherein the chassis molding houses electronic components. Optionally, the cover molding is a tubular molding that snap locks onto the chassis molding exterior. Optionally, the tubular molding is slid into place on the chassis molding, wherein the chassis molding has a location detail to indicate that the tubular molding has been pushed home. Optionally, the tubular molding can be slid off the chassis molding by

grasping the nib end of the stylus and pulling the tubular molding off the opposing end. Optionally, the cover molding is a suitable substrate for aquagraphic prints.

[0088] Optionally, the chassis has LEDs to indicate the operational status of the stylus and the tubular molding has one or more transparent windows for viewing the LEDs.

#### Pen with Side Loading Cartridge

##### Background

[0089] This Netpage system involves the interaction between a user and a computer network (or stand alone computer) via a pen and paper based interface. The 'pen' is an electronic stylus with a marking or non-marking nib and an optical sensor for reading a pattern of coded data on the paper (or other surface).

[0090] The Netpage pen is an electronic stylus with force sensing, optical sensing and Bluetooth communication assemblies. A significant number of electronic components need to be housed within the pen casing together with a battery large enough to provide a useful battery life. Despite this, the overall dimensions of the pen need to be small enough for a user to manipulate it as they would a normal pen.

[0091] If the Netpage pen has a ballpoint nib, the ink cartridge must be kept as small as possible to conserve space within the pen casing, yet not so small that it needs to be replaced too frequently. Furthermore, the force sensor is best located at the end of the cartridge axially opposite the nib. This effectively precludes retracting the cartridge through the top (non-writing end) of the pen without disassembling much of the pen.

[0092] Beyond the Netpage context, most ink pens have cartridges that need to be inserted or withdrawn through the ends of the tubular pen casing. This imposes structural restrictions of the shape of the cartridge and therefore its ink storage capacity.

##### Summary

[0093] Accordingly, this aspect provides a pen comprising:

[0094] an elongate chassis molding; and,

[0095] a cartridge with a nib and an elongate body; wherein,

[0096] the cartridge is configured for insertion and removal from the elongate chassis mold from a direction transverse to the longitudinal axis of the chassis molding.

[0097] Optionally, the cartridge is an ink cartridge and the elongate body houses an ink reservoir.

[0098] According to a closely related aspect, the present invention provides an ink cartridge for a pen, the ink cartridge comprising:

[0099] an elongate ink reservoir; and,

[0100] a writing nib in fluid communication with the ink reservoir; wherein,

[0101] the elongate ink reservoir has an enlarged transverse cross section along a portion of its length intermediate its ends.



[0102] By configuring the pen chassis and cartridge so that it can be inserted and removed from the side rather than through the ends, the capacity of the cartridge can be significantly increased. An enlarged section between the ends of the ink cartridge increases the capacity while allowing the relatively thin ends to be supported at the nib molding and opposing end of the pen chassis. In a Netpage pen, inserting the cartridge from the side avoids the need to remove the force sensor when replacing the cartridge. Again, the thinner sections at each end of the cartridge allow it to engage a ball point nib supported in the nib molding and directly engage the force sensor at the other end, while the enlarged middle portion increases the ink capacity.

#### BRIEF DESCRIPTION OF THE DRAWINGS

[0103] Embodiments of the invention will now be described by way of example only with reference to the accompanying drawings in which:

[0104] FIG. 1 shows the structure of a complete tag;

[0105] FIG. 2 shows a symbol unit cell;

[0106] FIG. 3 shows nine symbol unit cells;

[0107] FIG. 4 shows the bit ordering in a symbol;

[0108] FIG. 5 shows a tag with all bits set;

[0109] FIG. 6 shows a tag group made up of four tag types;

[0110] FIG. 7 shows the continuous tiling of tag groups;

[0111] FIG. 8 shows the interleaving of codewords A, B, C & D within a tag;

[0112] FIG. 9 shows a codeword layout;

[0113] FIG. 10 shows a tag and its eight immediate neighbours labelled with its corresponding bit index;

[0114] FIG. 11 shows a nib and elevation of the pen held by a user;

[0115] FIG. 12 shows the pen held by a user at a typical incline to a writing surface;

[0116] FIG. 13 is a lateral cross section through the pen;

[0117] FIG. 14A is a bottom and nib end partial perspective of the pen;

[0118] FIG. 14B is a bottom and nib end partial perspective with the fields of illumination and field of view of the sensor window shown in dotted outline;

[0119] FIG. 15 is a partial perspective of the USB cable and USB socket in the top end of the pen;

[0120] FIG. 16 is an exploded perspective of the pen components;

[0121] FIG. 17 is a longitudinal cross section of the pen;

[0122] FIG. 18 is a partial longitudinal cross section of the cap placed over the nib end of the pen;

[0123] FIG. 19 is an exploded perspective of the optics assembly;

[0124] FIG. 20 is an exploded perspective of the force sensor assembly;

[0125] FIG. 21 is an exploded perspective of the ink cartridge tube and nib engaging removal tool;

[0126] FIG. 22 is a partially sectioned perspective of a new ink cartridge engaging the nib end of the currently installed ink cartridge;

[0127] FIG. 23 is a partial perspective of the packaged force sensor on the main PCB;

[0128] FIG. 24 is a longitudinal cross section of the force sensor and main PCB shown in FIG. 15;

[0129] FIG. 25 is an exploded perspective of the cap assembly;

[0130] FIG. 26 is a circuit diagram of the pen USB and power CCT's;

[0131] FIG. 27A is a partial longitudinal cross section of the nib and barrel molding;

[0132] FIG. 27B is a partial longitudinal cross section of the IR LED's and the barrel molding;

[0133] FIG. 28 is a ray trace of the pen optics adjacent a sketch of the ink cartridge;

[0134] FIG. 29 is a side elevation of the lens;

[0135] FIG. 30 is a side elevation of the nib and the field of view of the optical sensor;

[0136] FIG. 31 is an exploded perspective of the pad;

[0137] FIG. 32 is a longitudinal cross section of the pad with the pen inserted;

[0138] FIG. 33 is a schematic representation of the force sensor assembly;

[0139] FIG. 34 is a schematic representation of a top-loading ink cartridge and force sensor;

[0140] FIG. 35 is a schematic representation of a top loading ink cartridge into a pen with a retaining cavity for the pre-load spring;

[0141] FIG. 36 is a block diagram of the pen electronics;

[0142] FIG. 37 show the charging and connection options for the pen and the pod;

[0143] FIGS. 38A to 38E show the various components of the packaged force sensor;

[0144] FIG. 39 is a bottom perspective of the main PCB with the Bluetooth antenna shield removed;

[0145] FIG. 40 is a top perspective of the main PCB;

[0146] FIG. 41 is a bottom perspective of the chassis molding and elastomeric and cap;

[0147] FIG. 42A is a perspective of the optics assembly lifted from the chassis molding;

[0148] FIG. 42B is an enlarged partial perspective of the optics assembly seated in the chassis molding;

[0149] FIG. 43A is a bottom perspective of the force sensor assembly partially installed in the chassis molding;

[0150] FIG. 43B is a bottom perspective of the force sensing assembly installed in the chassis molding;

[0151] FIG. 44 is a bottom perspective of the battery and main PCB partially installed in the chassis molding;

[0152] FIG. 45 is a bottom perspective of the chassis molding with the base molding lifted clear;

[0153] FIGS. 46A and 46B are enlarged partial perspectives showing the cold stake on the chassis molding being swaged and sealed to the base molding;

[0154] FIG. 47 is a bottom perspective of the product label being fixed to the base molding;

[0155] FIG. 48 is an enlarged partial perspective of the nib molding being inserted on the chassis molding;

[0156] FIG. 49 is a perspective of the tube molding being inserted over the chassis molding;

[0157] FIG. 50 is a perspective of the cap assembly being placed on the nib molding;

[0158] FIG. 51 is a diagram of the major power states of the pen; and,

[0159] FIG. 52 is a diagram of the operational states of the Bluetooth module.

#### DETAILED DESCRIPTION

[0160] As discussed above, the invention is well suited for incorporation in the Assignee's Netpage system. In light of this, the invention has been described as a component of a broader Netpage architecture. However, it will be readily appreciated that electronic styli have much broader application in many different fields. Accordingly, the present invention is not restricted to a Netpage context.

#### Netpage Surface Coding

##### Introduction

[0161] This section defines a surface coding used by the Netpage system (described in co-pending application Docket No. NPS110US as well as many of the other cross referenced documents listed above) to imbue otherwise passive surfaces with interactivity in conjunction with Netpage sensing devices (described below).

[0162] When interacting with a Netpage coded surface, a Netpage sensing device generates a digital ink stream which indicates both the identity of the surface region relative to which the sensing device is moving, and the absolute path of the sensing device within the region.

##### Surface Coding

[0163] The Netpage surface coding consists of a dense planar tiling of tags. Each tag encodes its own location in the plane.

[0164] Each tag also encodes, in conjunction with adjacent tags, an identifier of the region containing the tag. In the Netpage system, the region typically corresponds to the entire extent of the tagged surface, such as one side of a sheet of paper.

[0165] Each tag is represented by a pattern which contains two kinds of elements. The first kind of element is a target.

[0166] Targets allow a tag to be located in an image of a coded surface, and allow the perspective distortion of the tag

to be inferred. The second kind of element is a macrodot. Each macrodot encodes the value of a bit by its presence or absence.

[0167] The pattern is represented on the coded surface in such a way as to allow it to be acquired by an optical imaging system, and in particular by an optical system with a narrowband response in the near-infrared. The pattern is typically printed onto the surface using a narrowband near-infrared ink.

##### Tag Structure

[0168] FIG. 1 shows the structure of a complete tag 200. Each of the four black circles 202 is a target. The tag 200, and the overall pattern, has four-fold rotational symmetry at the physical level.

[0169] Each square region represents a symbol 204, and each symbol represents four bits of information. Each symbol 204 shown in the tag structure has a unique label 216. Each label 216 has an alphabetic prefix and a numeric suffix.

[0170] FIG. 2 shows the structure of a symbol 204. It contains four macrodots 206, each of which represents the value of one bit by its presence (one) or absence (zero).

[0171] The macrodot 206 spacing is specified by the parameter S throughout this specification. It has a nominal value of 143  $\mu\text{m}$ , based on 9 dots printed at a pitch of 1600 dots per inch. However, it is allowed to vary within defined bounds according to the capabilities of the device used to produce the pattern.

[0172] FIG. 3 shows an array 208 of nine adjacent symbols 204. The macrodot 206 spacing is uniform both within and between symbols 208.

[0173] FIG. 4 shows the ordering of the bits within a symbol 204.

[0174] Bit zero 210 is the least significant within a symbol 204; bit three 212 is the most significant. Note that this ordering is relative to the orientation of the symbol 204. The orientation of a particular symbol 204 within the tag 200 is indicated by the orientation of the label 216 of the symbol in the tag diagrams (see for example FIG. 1). In general, the orientation of all symbols 204 within a particular segment of the tag 200 is the same, consistent with the bottom of the symbol being closest to the centre of the tag.

[0175] Only the macrodots 206 are part of the representation of a symbol 204 in the pattern. The square outline 214 of a symbol 204 is used in this specification to more clearly elucidate the structure of a tag 204. FIG. 5, by way of illustration, shows the actual pattern of a tag 200 with every bit 206 set. Note that, in practice, every bit 206 of a tag 200 can never be set.

[0176] A macrodot 206 is nominally circular with a nominal diameter of (5/9)s. However, it is allowed to vary in size by  $\pm 10\%$  according to the capabilities of the device used to produce the pattern.

[0177] A target 202 is nominally circular with a nominal diameter of (17/9)s. However, it is allowed to vary in size by  $\pm 10\%$  according to the capabilities of the device used to produce the pattern.

[0178] The tag pattern is allowed to vary in scale by up to  $\pm 10\%$  according to the capabilities of the device used to produce the pattern. Any deviation from the nominal scale is recorded in the tag data to allow accurate generation of position samples.

### Tag Groups

[0179] Tags **200** are arranged into tag groups **218**. Each tag group contains four tags arranged in a square. Each tag **200** has one of four possible tag types, each of which is labelled according to its location within the tag group **218**. The tag type labels **220** are 00, 10, 01 and 11, as shown in FIG. 6.

[0180] FIG. 7 shows how tag groups are repeated in a continuous tiling of tags, or tag pattern **222**. The tiling guarantees the any set of four adjacent tags **200** contains one tag of each type **220**.

### Codewords

[0181] The tag contains four complete codewords. The layout of the four codewords is shown in FIG. 8. Each codeword is of a punctured  $2^4$ -ary (8, 5) Reed-Solomon code. The codewords are labelled A, B, C and D. Fragments of each codeword are distributed throughout the tag **200**.

[0182] Two of the codewords are unique to the tag **200**. These are referred to as local codewords **224** and are labelled A and B. The tag **200** therefore encodes up to 40 bits of information unique to the tag.

[0183] The remaining two codewords are unique to a tag type, but common to all tags of the same type within a contiguous tiling of tags **222**. These are referred to as global codewords **226** and are labelled C and D, subscripted by tag type. A tag group **218** therefore encodes up to 160 bits of information common to all tag groups within a contiguous tiling of tags.

### Reed-Solomon Encoding

[0184] Codewords are encoded using a punctured  $2^4$ -ary (8, 5) Reed-Solomon code. A  $2^4$ -ary (8, 5) Reed-Solomon code encodes 20 data bits (i.e. five 4-bit symbols) and 12 redundancy bits (i.e. three 4-bit symbols) in each codeword. Its error-detecting capacity is three symbols. Its error-correcting capacity is one symbol.

[0185] FIG. 9 shows a codeword **228** of eight symbols **204**, with five symbols encoding data coordinates **230** and three symbols encoding redundancy coordinates **232**. The codeword coordinates are indexed in coefficient order, and the data bit ordering follows the codeword bit ordering.

[0186] A punctured  $2^4$ -ary (8, 5) Reed-Solomon code is a  $2^4$ -ary (15, 5) Reed-Solomon code with seven redundancy coordinates removed. The removed coordinates are the most significant redundancy coordinates.

[0187] The code has the following primitive polynomial:

$$p(x)=x^4+x+1 \quad (\text{EQ } 1)$$

The code has the following generator polynomial:

$$g(x)=(x+\alpha)(x+\alpha^2) \dots (x+\alpha^{10}) \quad (\text{EQ } 2)$$

For a detailed description of Reed-Solomon codes, refer to Wicker, S. B. and V. K. Bhargava, eds., *Reed-Solomon Codes and Their Applications*, IEEE Press, 1994, the contents of which are incorporated herein by reference.

### The Tag Coordinate Space

[0188] The tag coordinate space has two orthogonal axes labelled x and y respectively. When the positive x axis points to the right, then the positive y axis points down.

[0189] The surface coding does not specify the location of the tag coordinate space origin on a particular tagged

surface, nor the orientation of the tag coordinate space with respect to the surface. This information is application-specific. For example, if the tagged surface is a sheet of paper, then the application which prints the tags onto the paper may record the actual offset and orientation, and these can be used to normalise any digital ink subsequently captured in conjunction with the surface.

[0190] The position encoded in a tag is defined in units of tags. By convention, the position is taken to be the position of the centre of the target closest to the origin.

### Tag Information Content

[0191] Table 1 defines the information fields embedded in the surface coding. Table 2 defines how these fields map to codewords.

TABLE 1

Field definitions	
field	width description
<u>per codeword</u>	
codeword type	2 The type of the codeword, i.e. one of A (b'00'), B (b'01'), C (b'10') and D (b'11').
<u>per tag</u>	
tag type	2 The type <sup>1</sup> of the tag, i.e. one of 00 (b'00'), 01 (b'01'), 10 (b'10') and 11 (b'11').
x coordinate	13 The unsigned x coordinate of the tag <sup>2</sup> .
y coordinate	13 The unsigned y coordinate of the tag <sup>3</sup> .
active area flag	1 A flag indicating whether the tag is a member of an active area. b'1' indicates membership.
active area map flag	1 A flag indicating whether an active area map is present. b'1' indicates the presence of a map (see next field). If the map is absent then the value of each map entry is derived from the active area flag (see previous field).
active area map	8 A map <sup>3</sup> of which of the tag's immediate eight neighbours are members of an active area. b'1' indicates membership.
data fragment	8 A fragment of an embedded data stream. Only present if the active area map is absent.
<u>per tag group</u>	
encoding format	8 The format of the encoding. 0: the present encoding Other values are TBA.
region flags	8 Flags controlling the interpretation and routing of region-related information. 0: region ID is an EPC 1: region is linked 2: region is interactive 3: region is signed 4: region includes data 5: region relates to mobile application Other bits are reserved and must be zero.
tag size adjustment	16 The difference between the actual tag size and the nominal tag size <sup>4</sup> , in 10 nm units, in sign-magnitude format.
region ID	96 The ID of the region containing the tags.
CRC	16 A CRC <sup>5</sup> of tag group data.
total	320

<sup>1</sup>corresponds to the bottom two bits of the x and y coordinates of the tag

<sup>2</sup>allows a maximum coordinate value of approximately 14 m

<sup>3</sup>FIG. 29 indicates the bit ordering of the map

<sup>4</sup>the nominal tag size is 1.7145 mm (based on 1600 dpi, 9 dots per macro-dot, and 12 macrodots per tag)

<sup>5</sup>CCITT CRC-16 [7]

[0192] FIG. 10 shows a tag **200** and its eight immediate neighbours, each labelled with its corresponding bit index in the active area map. An active area map indicates whether

the corresponding tags are members of an active area. An active area is an area within any captured input should be immediately forwarded to the corresponding Netpage server for interpretation. It also allows the Netpage sensing device to signal to the user that the input will have an immediate effect.

TABLE 2

Mapping of fields to codewords				
codeword	codeword bits	field	width	field bits
A	1:0	codeword type (b'00')	2	all
	10:2	x coordinate	9	12:4
	19:11	y coordinate	9	12:4
B	1:0	codeword type (b'01')	2	all
	2	tag type	1	0
	5:2	x coordinate	4	3:0
	6	tag type	1	1
	9:6	y coordinate	4	3:0
	10	active area flag	1	all
	11	active area map flag	1	all
	19:12	active area map	8	all
C <sub>00</sub>	19:12	data fragment	8	all
	1:0	codeword type (b'10')	2	all
	9:2	encoding format	8	all
	17:10	region flags	8	all
C <sub>01</sub>	19:18	tag size adjustment	2	1:0
	1:0	codeword type (b'10')	2	all
	15:2	tag size adjustment	14	15:2
C <sub>10</sub>	19:16	region ID	4	3:0
	1:0	codeword type (b'10')	2	all
C <sub>11</sub>	19:2	region ID	18	21:4
	1:0	codeword type (b'10')	2	all
D <sub>00</sub>	19:2	region ID	18	39:22
	1:0	codeword type (b'11')	2	all
D <sub>01</sub>	19:2	region ID	18	57:40
	1:0	codeword type (b'11')	2	all
D <sub>10</sub>	19:2	region ID	18	75:58
	1:0	codeword type (b'11')	2	all
D <sub>11</sub>	19:2	region ID	18	93:76
	1:0	codeword type (b'11')	2	all
	3:2	region ID	2	95:94
	19:4	CRC	16	all

[0193] Note that the tag type can be moved into a global codeword to maximise local codeword utilization. This in turn can allow larger coordinates and/or 16-bit data fragments (potentially configurably in conjunction with coordinate precision). However, this reduces the independence of position decoding from region ID decoding and has not been included in the specification at this time.

#### Embedded Data

[0194] If the "region includes data" flag in the region flags is set then the surface coding contains embedded data. The data is encoded in multiple contiguous tags' data fragments, and is replicated in the surface coding as many times as it will fit.

[0195] The embedded data is encoded in such a way that a random and partial scan of the surface coding containing

the embedded data can be sufficient to retrieve the entire data. The scanning system reassembles the data from retrieved fragments, and reports to the user when sufficient fragments have been retrieved without error.

[0196] As shown in Table 3, a 200-bit data block encodes 160 bits of data. The block data is encoded in the data fragments of A contiguous group of 25 tags arranged in a 5x5 square. A tag belongs to a block whose integer coordinate is the tag's coordinate divided by 5. Within each block the data is arranged into tags with increasing x coordinate within increasing y coordinate.

[0197] A data fragment may be missing from a block where an active area map is present. However, the missing data fragment is likely to be recoverable from another copy of the block.

[0198] Data of arbitrary size is encoded into a superblock consisting of a contiguous set of blocks arranged in a rectangle. The size of the superblock is encoded in each block. A block belongs to a superblock whose integer coordinate is the block's coordinate divided by the superblock size. Within each superblock the data is arranged into blocks with increasing x coordinate within increasing y coordinate.

[0199] The superblock is replicated in the surface coding as many times as it will fit, including partially along the edges of the surface coding.

[0200] The data encoded in the superblock may include more precise type information, more precise size information, and more extensive error detection and/or correction data.

TABLE 3

Embedded data block		
field	width	description
data type	8	The type of the data in the superblock. Values include: 0: type is controlled by region flags 1: MIME Other values are TBA.
superblock width	8	The width of the superblock, in blocks.
superblock height	8	The height of the superblock, in blocks.
data	160	The block data.
CRC	16	A CRC <sup>6</sup> of the block data.
total	200	

<sup>6</sup>CCIT CRC-16[7]

#### Cryptographic Signature of Region ID

[0201] If the "region is signed" flag in the region flags is set then the surface coding contains a 160-bit cryptographic signature of the region ID. The signature is encoded in a one-block superblock.

[0202] In an online environment any signature fragment can be used, in conjunction with the region ID, to validate the signature. In an offline environment the entire signature can be recovered by reading multiple tags, and can then be validated using the corresponding public signature key. This is discussed in more detail in Netpage Surface Coding Security section of the cross reference co-pending applica-

tion Docket No. NPS100US, which is entirely incorporated into the application with docket no. NPS101US.

#### MIME Data

[0203] If the embedded data type is “MIME” then the superblock contains Multipurpose Internet Mail Extensions (MIME) data according to RFC 2045 (see Freed, N., and N. Borenstein, “Multipurpose Internet Mail Extensions (MIME)—Part One: Format of Internet Message Bodies”, RFC 2045, November 1996), RFC 2046 (see Freed, N., and N. Borenstein, “Multipurpose Internet Mail Extensions (MIME)—Part Two: Media Types”, RFC 2046, November 1996) and related RFCs. The MIME data consists of a header followed by a body. The header is encoded as a variable-length text string preceded by an 8-bit string length. The body is encoded as a variable-length type-specific octet stream preceded by a 16-bit size in big-endian format.

[0204] The basic top-level media types described in RFC 2046 include text, image, audio, video and application.

[0205] RFC 2425 (see Howes, T., M. Smith and F. Dawson, “A MIME Content-Type for Directory Information”, RFC 2045, September 1998) and RFC 2426 (see Dawson, F., and T. Howes, “vCard MIME Directory Profile”, RFC 2046, September 1998) describe a text subtype for directory information suitable, for example, for encoding contact information which might appear on a business card.

#### Encoding and Printing Considerations

[0206] The Print Engine Controller (PEC) supports the encoding of two fixed (per-page)  $2^4$ -ary (15, 5) Reed-Solomon codewords and six variable (per-tag)  $2^4$ -ary (15, 5) Reed-Solomon codewords. Furthermore, PEC supports the rendering of tags via a rectangular unit cell whose layout is constant (per page) but whose variable codeword data may vary from one unit cell to the next. PEC does not allow unit cells to overlap in the direction of page movement. A unit cell compatible with PEC contains a single tag group consisting of four tags. The tag group contains a single A codeword unique to the tag group but replicated four times within the tag group, and four unique B codewords. These can be encoded using five of PEC’s six supported variable codewords. The tag group also contains eight fixed C and D codewords. One of these can be encoded using the remaining one of PEC’s variable codewords, two more can be encoded using PEC’s two fixed codewords, and the remaining five can be encoded and pre-rendered into the Tag Format Structure (TFS) supplied to PEC.

[0207] PEC imposes a limit of 32 unique bit addresses per TFS row. The contents of the unit cell respect this limit. PEC also imposes a limit of 384 on the width of the TFS. The contents of the unit cell respect this limit.

[0208] Note that for a reasonable page size, the number of variable coordinate bits in the A codeword is modest, making encoding via a lookup table tractable. Encoding of the B codeword via a lookup table may also be possible. Note that since a Reed-Solomon code is systematic, only the redundancy data needs to appear in the lookup table.

#### Imaging and Decoding Considerations

[0209] The minimum imaging field of view required to guarantee acquisition of an entire tag has a diameter of  $39.6s$  (i.e.  $(2 \times (12+2))\sqrt{2}s$ ), allowing for arbitrary alignment

between the surface coding and the field of view. Given a macrodot spacing of  $143 \mu\text{m}$ , this gives a required field of view of 5.7 mm.

[0210] Table 4 gives pitch ranges achievable for the present surface coding for different sampling rates, assuming an image sensor size of 128 pixels.

TABLE 4

Pitch ranges achievable for present surface coding for different sampling rates; dot pitch = 1600 dpi, macrodot pitch = 9 dots, viewing distance = 30 mm, nib-to-FOV separation = 1 mm, image sensor size = 128 pixels	
sampling rate	pitch range
2	−40 to +49
2.5	−27 to +36
3	−10 to +18

[0211] Given the present surface coding, the corresponding decoding sequence is as follows:

- [0212] locate targets of complete tag
- [0213] infer perspective transform from targets
- [0214] sample and decode any one of tag’s four codewords
- [0215] determine codeword type and hence tag orientation
- [0216] sample and decode required local (A and B) codewords
- [0217] codeword redundancy is only 12 bits, so only detect errors
- [0218] on decode error flag bad position sample
- [0219] determine tag x-y location, with reference to tag orientation
- [0220] infer 3D tag transform from oriented targets
- [0221] determine nib x-y location from tag x-y location and 3D transform
- [0222] determine active area status of nib location with reference to active area map
- [0223] generate local feedback based on nib active area status
- [0224] determine tag type from A codeword
- [0225] sample and decode required global (C and D) codewords (modulo window alignment, with reference to tag type)
- [0226] although codeword redundancy is only 12 bits, correct errors; subsequent CRC verification will detect erroneous error correction
- [0227] verify tag group data CRC
- [0228] on decode error flag bad region ID sample
- [0229] determine encoding type, and reject unknown encoding
- [0230] determine region flags

[0231] determine region ID

[0232] encode region ID, nib x-y location, nib active area status in digital ink

[0233] route digital ink based on region flags

[0234] Note that region ID decoding need not occur at the same rate as position decoding.

[0235] Note that decoding of a codeword can be avoided if the codeword is found to be identical to an already-known good codeword.

### Netpage Pen

#### Functional Overview

[0236] The Netpage pen is a motion-sensing writing instrument which works in conjunction with a tagged Netpage surface (see Netpage Surface Coding and Netpage Surface Coding Security sections above). The pen incorporates a conventional ballpoint pen cartridge for marking the surface, a motion sensor for simultaneously capturing the absolute path of the pen on the surface, an identity sensor for simultaneously identifying the surface, a force sensor for simultaneously measuring the force exerted on the nib, and a real-time clock for simultaneously measuring the passage of time.

[0237] While in contact with a tagged surface, as indicated by the force sensor, the pen continuously images the surface region adjacent to the nib, and decodes the nearest tag in its field of view to determine both the identity of the surface, its own instantaneous position on the surface and the pose of the pen. The pen thus generates a stream of timestamped position samples relative to a particular surface, and transmits this stream to a Netpage server (see Netpage Architecture section in co-pending application Docket No. NPS110US). The sample stream describes a series of strokes, and is conventionally referred to as digital ink (DIInk). Each stroke is delimited by a pen down and a pen up event, as detected by the force sensor.

[0238] The pen samples its position at a sufficiently high rate (nominally 100 Hz) to allow a Netpage server to accurately reproduce hand-drawn strokes, recognise hand-written text, and verify hand-written signatures.

[0239] The Netpage pen also supports hover mode in interactive applications. In hover mode the pen is not in contact with the paper and may be some small distance above the surface of the paper (or tablet etc.). This allows the position of the pen, including its height and pose to be reported. In the case of an interactive application the hover mode behaviour can be used to move the cursor without marking the paper, or the distance of the nib from the coded surface could be used for tool behaviour control, for example an air brush function.

[0240] The pen includes a Bluetooth radio transceiver for transmitting digital ink via a relay device to a Netpage server.

[0241] When operating offline from a Netpage server the pen buffers captured digital ink in non-volatile memory. When operating online to a Netpage server the pen transmits digital ink in real time.

[0242] The pen is supplied with a docking cradle or “pod”. The pod contains a Bluetooth to USB relay. The pod is connected via a USB cable to a computer which provides communications support for local applications and access to Netpage services.

[0243] The pen is powered by a rechargeable battery. The battery is not accessible to or replaceable by the user. Power to charge the pen can be taken from the USB connection or from an external power adapter through the pod. The pen also has a power and USB-compatible data socket to allow it to be externally connected and powered while in use. The pen cap serves the dual purpose of protecting the nib and the imaging optics when the cap is fitted and signalling the pen to leave a power-preserving state when uncapped.

#### Pen Form Factor

[0244] The overall weight (45 g), size and shape (159 mm×17 mm) of the Netpage pen fall within the conventional bounds of hand-held writing instruments.

#### Ergonomics and Layout

[0245] FIG. 11 shows a rounded triangular profile gives the pen 400 an ergonomically comfortable shape to grip and use the pen in the correct functional orientation. It is also a practical shape for accommodating the internal components. A normal pen-like grip naturally conforms to a triangular shape between thumb 402, index finger 404 and middle finger 406.

[0246] As shown in FIG. 12, a typical user writes with the pen 400 at a nominal pitch of about 30 degrees from the normal toward the hand 408 when held (positive angle) but seldom operates a pen at more than about 10 degrees of negative pitch (away from the hand). The range of pitch angles over which the pen 400 is able to image the pattern on the paper has been optimised for this asymmetric usage. The shape of the pen 400 helps to orient the pen correctly in the user's hand 408 and to discourage the user from using the pen “upside-down”. The pen functions “upside-down” but the allowable tilt angle range is reduced.

[0247] The cap 410 is designed to fit over the top end of the pen 400, allowing it to be securely stowed while the pen is in use. Multi colour LEDs illuminate a status window 412 in the top edge (as in the apex of the rounded triangular cross section) of the pen 400 near its top end. The status window 412 remains un-observed when the cap is stowed. A vibration motor is also included in the pen as a haptic feedback system (described in detail below).

[0248] As shown in FIG. 13, the grip portion of the pen has a hollow chassis molding 416 enclosed by a base molding 528 to house the other components. The ink cartridge 414 for the ball point nib (not shown) fits naturally into the apex 420 of the triangular cross section, placing it consistently with the user's grip. This in turn provides space for the main PCB 422 in the centre of the pen and for the battery 424 in the base of the pen. By referring to FIG. 14a, it can be seen that this also naturally places the tag-sensing optics 426 unobtrusively below the nib 418 (with respect to nominal pitch). The nib molding 428 of the pen 400 is swept back below the ink cartridge 414 to prevent contact between the nib molding 428 and the paper surface when the pen is operated at maximum pitch.

[0249] As best shown in **FIG. 14b**, the imaging field of view **430** emerges through a centrally positioned IR filter/window **432** below the nib **418**, and two near-infrared illumination LEDs **434**, **436** emerge from the two bottom corners of the nib molding **428**. The use of two illumination LEDs **434**, **436** ensures a more uniform illumination field **438**, **440**.

[0250] As the pen is hand-held, it may be held at an angle that causes reflections from one of the LED's that are detrimental to the image sensor. By providing more than one LED, the LED causing the offending reflections can be extinguished.

#### Pen Feedback Indications

[0251] **FIG. 17** is a longitudinal cross section through the centre-line of the pen **400** (with the cap **410** stowed on the end of the pen). The pen incorporates red and green LEDs **444** to indicate several states, using colours and intensity modulation. A light pipe **448** on the LEDs **444** transmit the signal to the status indicator window **412** in the tube molding **416**. These signal status information to the user including power-on, battery level, untransmitted digital ink, network connection on-line, fault or error with an action.

[0252] A vibration motor **446** is used to haptically convey information to the user for important verification functions during transactions. This system is used for important interactive indications that might be missed due to inattention to the LED indicators **444** or high levels of ambient light. The haptic system indicates to the user when:

[0253] The pen wakes from standby mode

[0254] There is an error with an action

[0255] To acknowledge a transaction

#### Pod Feedback Indications

[0256] Turning briefly to the recharging pod **450** shown in **FIGS. 31 and 32**, red and green LEDs **452** to indicate various states using colours and intensity modulation. The light from the LEDs is transmitted to the exterior of the pod via the polymer light pipe molding **454**. These signal status information to the user including charging state, and untransmitted digital ink by illuminating/pulsating one LEDs **452** at a time.

#### Features and Accessories

[0257] As shown in **FIG. 15**, the pen has a power and data socket **458** is located in the top end **456** of the pen, hidden and moisture-sealed behind an elastomeric end-cap **460**. The end-cap can be prised open to give access to the socket **458** and reset switch (at the bottom of recess **464**) and remains open while the cable **462** is in use. The USB power and data cable **462** allows the pen to be used for periods that exceed the battery life.

[0258] The usual method of charging the pen **400** is via the charging pod **450** shown in **FIGS. 31 and 32**. As will be described in greater detail below, the pod **450** includes a Bluetooth transceiver connected by USB to a computer and several LEDs to indicate for charging status. The pod is compact to minimise its desktop footprint, and has a weighted base for stability. Data transfer occurs between the pen and the pod via a Bluetooth radio link.

#### Market Differentiation

[0259] Digital mobile products and quality pens are usually considered as personal items. This pen product is used by both genders from 5 years upwards for personal, educational and business use, so many markets have to be catered for. The pen design allows for substantial user customisation of the external appearance of the pen **400** and the pod **450** by having user changeable parts, namely the cap **410**, an outer tube molding **466** (best shown in **FIGS. 16 and 49**) and the pod jacket **468** (best shown in **FIGS. 31 and 32**). These parts are aquagraphic printed (a water based transfer system) to produce a variety of high quality graphic images and textures over all surfaces of these parts. These parts are accessories to the pen, allowing the user to change the appearance whenever they wish. A number of licensed images provide enhancers for the sale of accessories as an additional business model, similar to the practice with mobile phone covers.

#### Pen Mechanical Design

##### Parts and Assemblies

[0260] Referring to **FIG. 16**, the pen **400** has been designed as a high volume product and has four major sub-assemblies:

[0261] an optical assembly **470**;

[0262] a force sensing assembly **474**;

[0263] a cap assembly **472**; and,

[0264] the main assembly **476**, which holds the main PCB **422** and battery **424**.

[0265] Wherever possible, moldings have been designed as line-of-draw to reduce cost and promote longevity in the tooling.

[0266] These assemblies and the other major parts can be identified in **FIG. 17**. As the form factor of the pen is to be as small as possible these parts are packed as closely as practical. The electrical components in the upper part of the pen, namely the force sensor assembly **474** and the vibration motor **446** all have sprung contacts (**512** of **FIG. 24** and **480** of **FIG. 38A** respectively) directly mating with contact pads **482** and **484** respectively (see **FIG. 40**) on the PCB **422**. This eliminates the need for connectors and also decouples these parts from putting any stress onto the main PCB.

[0267] Although certain individual molded parts are thin walled (0.8 to 1.2 mm) the combination of these moldings creates a strong structure. The pen is designed not to be user serviceable and therefore has a cold stake under the exterior label to prevent user entry. Non-conducting plastics moldings are used wherever possible to allow an omnidirectional beam pattern to be formed by the Bluetooth radio antenna **486** (see **FIG. 40**).

##### Optics Assembly

[0268] The major components of the optical assembly are as shown in **FIGS. 18 and 19**. The axial alignment of the lens **488** to the image sensor **490** is toleranced to be better than 50  $\mu$ m to minimise blur at the image. The barrel molding **492** is therefore has high precision with tight tolerancing. It has a molded-in aperture **494** near the image sensor **490**, which provides the location for the lens **488**. As

the effect of thermal expansion is very small on a molding this size, it is not necessary to use a more expensive material.

[0269] The flex PCB 496 mounts two infrared LEDs 434 and 436, a wire bonded Chip-on-Flex image sensor 490 and some chip capacitors 502. The flex PCB 496 is 75 micron thick polyimide, which allows the two infrared LEDs 434 and 436 to be manipulated. Stiffeners are required in certain areas on the flex as backing for the attached components. The flex PCB 496 is laser cut to provide accuracy for mounting onto the barrel molding 492 and fine pitch connector alignment.

#### Force Sensing Assembly and Ink Cartridge

[0270] FIGS. 20, 23, 24 and 40 show the components and installation of the force sensing assembly. The force sensing assembly 474 is designed to accurately measure force put on the ink cartridge 414 during use. It is specified to sense between 0 and 500 grams force with enough fidelity to support handwriting recognition in the Netpage services. This captive assembly has two coaxial conductive metal tubes 498, a retainer spring 504 and a packaged force sensor 500.

#### Conductive Metal Tube

[0271] The conductive metal tubes 498 has an insert molded insulation layer 506 between two metal tubes (inner tube 508 and outer tube 510), which each have a sprung gold plated contact finger (512 and 514 respectively). Power for charging the battery is provided by two contacts 516 (see FIG. 31) in the charging pod 450 and is conducted by these two tubes directly to recharging contacts 518 and 520 (see FIG. 40) on the main PCB 422, via a spring contact (512 and 514 respectively) on each tube.

[0272] When the pen cap assembly 472 is placed on the front of the pen 400, a conductive elastomeric molding in the pen cap mates with the ends of both concentric tubes in the conductive metal tube part, completing the circuit and signalling the cap presence to the pen electronics (see FIG. 18).

#### Force Sensor Operating Principles

[0273] FIG. 33 schematically illustrates the operation of the force sensing assembly 474. The spring 700 applies a pre-load to the force sensor IC 526 (via a ball bearing 524) before the cartridge 414 is subject to any force at the nib 418. The cartridge 414 itself is not pushed against the force sensor as it passes through the spring. Instead, the spring pushes a boot 702 against the force sensor, and the boot is coupled to the end of the cartridge. The boot 702 is a compromise between allowing easy manual insertion and removal of cartridge 414, and ensuring the cartridge is held securely without travel. The use of a boot 702 also allows the inclusion of a stop surface 698. The stop limits the travel of the boot 702 thereby protecting the spring 700 from overload.

#### Packaged Force Sensor

[0274] FIGS. 38A to 38E are perspectives of the various components of the packaged force sensor 500. FIG. 38A shows a steel ball 524 protruding from the front of a sensor IC (chip) 526. The ball 524 is the point contact used to transmit force directly to the chip. Wire bonds 604 connect the chip 526 to the spring contacts 478. The chip sits in the

recess 564 formed in the rear molding 566 shown in FIG. 38B. A pressure relief vent 584 in the base of the recess 564 allows air trapped by the chip 526 to escape. The front molding 606 shown in FIG. 38C, has slots 608 in its underside for the sprung contacts 478 and a central aperture 610 to hold the ball 524. Location details 612 mate with corresponding details in the coaxial conductive tubes 498 as shown in FIG. 24.

[0275] As there is only 10 microns full span movement in this system, the mounting of this assembly in the pen and use of axial preload is tightly toleranced. The force sensing assembly is mounted in the top of the pen so that it can only stress the pen chassis molding 416 (see FIG. 16), and force will not be transmitted to the main PCB 422. The force sensor is a push fit onto the end of the inner conductive metal tube 508 also trapping the retainer spring 504, which makes a simple dedicated assembly 500.

#### Retainer Spring

[0276] Turning to FIGS. 20 and 24, the retainer spring 504 is the equivalent to the boot 702 described in FIG. 33. It is a high precision stamping out of thin sheet metal with an insulating layer 708 at the point where it contacts the ball 524. This inhibits electrical interference with the force sensor IC 526 caused by external electrostatic discharge via the ink cartridge 414. The metal retainer spring 504 is formed into four gripping arms 530 and two spring arms 532. A spent cartridge removal tool 534 is secured to the open end of the cartridge 414 with an interference fit. The gripping arms 530 grip a complementary external grip profile 704 on the removal tool 534. The spring arms 532 extend beyond the end of gripping arms 530 to press against the stepped section 706 in the coaxial tube assembly 498. This in turn pushes insulated base 708 against the ball 524 to put an accurate axial preload force of between 10 and 20 grams onto the force sensor.

#### Ink Cartridge

[0277] The pen ink cartridge 414 is best shown in FIGS. 21A and 21B. Research shows that industry practice is for the ballpoint nib 418 to be made by one source and the metal tube 536 to be made by another, along with assembly and filling. There are no front loading standard ink cartridges that meet the design capacity and form factor requirements so a custom cartridge has been developed. This ink cartridge 414 has a 3mm diameter tube 536 with a standard ballpoint nib inserted. The spent cartridge removal tool 534 is a custom end molding that caps the open end of the metal tube 536.

[0278] The removal tool 536 contains an air vent 538 for ink flow, a location detail 540 and a co-molded elastomeric ring 542 around a recess 544 detail used for extracting the spent ink cartridge. The tool is levered down to engage the nib of the old cartridge and then drawn out through the nib end of the pen as shown in FIG. 21B. The elastomer ring 542 reduces the possibility that a hard shock could damage the force sensor if the pen is dropped onto a hard surface.

[0279] The location detail 540 allows the ink cartridge 414 to accurately seat into the retainer spring 504 in the force sensing assembly 474 and to be preloaded against the force sensor 500. The removal tool (apart from the co-molded elastomeric ring) is made out of a hard plastic such as acetal and can be molded in color to match the ink contents. The



ink capacity is 5 ml giving an expected write-out length comparable with standard ballpoint ink cartridges. This capacity means that refill cycles will be relatively infrequent during the lifetime of the pen.

#### Force Sensing Method

[0280] Pressing the nib **418** against a surface will transfer the force to the ball **524** via the gripping arms **530**. The force from the nib adds to the preload force from the spring arms **532**. The force sensor is a push fit into the end of the coaxial tube assembly **498** and both directly connect to the PCB with spring contacts (**478** and **512** respectively).

[0281] FIG. 24 shows the limited space available for an axial force sensor, hence a packaged design is required as off-the-shelf items have no chance of fitting in this space envelope in the required configuration.

[0282] This force sensing arrangement detects the axial force applied to the cartridge **414**, which is the simplest and most accurate solution. There is negligible friction in the system as the cartridge contacts only on two points, one at either end of the conductive metal barrel **498**. The metal retainer spring **504** will produce an accurate preload force up to 20 grams onto the force sensor **500**. This is seen to be a reliable system over time, as the main parts are metal and therefore will not suffer from creep, wear or stiction during the lifetime of the pen.

[0283] This design also isolates the applied force by directing it onto the packaged force sensor, which pushes against the solid seat in the chassis molding **416** of the pen. This allows the force sensing assembly **474** to float above the main PCB **422** (so as not to put strain on it) whilst transmitting data via the spring contacts **478** at the base of the packaged force sensor **500**. The resulting assembly fits neatly into the pen chassis molding **416** and is easy to hand assemble.

#### Top/Side Loading Cartridge

[0284] As discussed above, the pen will require periodic replacement of the ink cartridge during its lifetime. While the front loading ink cartridge system is convenient for users, it can have some disadvantages. Front loading limits the capacity of the ink reservoir in the cartridge, since the diameter of the cartridge along its full length is limited to the minimum cartridge diameter, as dictated by the constraints of the pen nose.

[0285] The cartridge **414** must be pushed against the force sensor IC **526** (via the steel ball **524**) by a pre-load spring **700** (see FIG. 33). However, the cartridge **414** itself does not provide the face against which the spring pushes, since the cartridge must pass through the spring. This necessitates the boot **702** or retaining spring **504** discussed above.

[0286] The boot is necessarily a compromise between allowing easy manual insertion and removal of cartridge, and ensuring the cartridge is held securely without travel.

[0287] A 'top-loading' cartridge, as illustrated in FIG. 34, can overcome these disadvantages. It will be appreciated that 'top loading' is a reference to insertion of the cartridge from a direction transverse to the longitudinal axis of the pen. Because of the other components within the pen, it is most convenient to insert the cartridge from the 'top' or apex **420** of the pen's substantially triangular cross section (see FIG. 13).

[0288] The pre-load spring **700** can be placed toward the nib **418** of the cartridge **414**, thus providing a convenient mechanism for seating the cartridge against the force sensor ball **524** after insertion. A cartridge travel stop **712** is formed on the chassis molding **416** to prevent overloading the force sensor **526**. Since the cartridge itself provides the face against which the pre-load spring pushes, the boot is eliminated and the cartridge couples directly with the force sensor.

[0289] As the cartridge is no longer constrained to a single diameter along its full length, its central section can be wider and accommodate a much larger ink reservoir **710**.

[0290] The currently proposed pen design has an internal chassis **416** and an external tube molding **466**. The external molding **466** is user replaceable, allowing the user to customise the pen **400**. Removing the external molding **466** also provides the user with access to the pen's product label **652** (see FIG. 47). Skilled workers in this field will appreciate that the chassis molding **416** and the base molding **528** could be modified to provide the user with access to a replaceable battery.

[0291] Referring again to FIG. 34, removing the external molding **466** (not shown) can also provide the user with access to the top-loading pen cartridge **414**. Once the external molding is removed, most of the length of the pen cartridge **414** is exposed. The user removes the cartridge by sliding it forwards against the pre-load spring **700** to extract its tail **718** from the force sensor aperture **720**, then tilting it upwards to free the tail **718** from the cartridge cavity **722**, and finally withdrawing the cartridge **710** from the pre-load spring **700** and cavity **722**. The user inserts a new cartridge by following the same procedure in reverse.

[0292] Since a top-loading cartridge can have a much greater capacity than a front-loading cartridge, it is not unreasonable to require the user to remove the external molding **466** to replace the cartridge **414**, since the user will have to replace a top-loading cartridge much less often than a front-loading cartridge.

[0293] Referring to FIG. 35, the pre-load spring **700** can be provided with its own cavity **716** and retaining ring **714** to make it easier to insert the cartridge **414**.

#### Cap Assembly

[0294] The pen cap assembly **472** consists of four moldings as shown in FIG. 25. These moldings combine to produce a pen cap which can be stowed on the top end of the pen **456** during operation. When capped, it provides a switch to the electronics to signal the capped state (described in 'Cap Detection Circuit' section below). A conductive elastomeric molding **522** inside the cap **410** functions as the cap switch when it connects the inner **512** and outer **514** metal tubes to short circuit them (see FIG. 26). The conductive elastomeric molding **522** is pushed into a base recess in the cap molding **410**. It is held captive by the clip molding **544** which is offered into the cap and snaps in place. A metallised trim molding **546** snaps onto the cap molding **410** to complete the assembly **472**.

[0295] The cap molding **410** is line-of-draw and has an aquagraphic print applied to it. The trim **546** can be metallised in reflective silver or gold type finishes as well as coloured plastics if required.

### Pen Feedback Systems—Vibratory

[0296] The pen **400** has two sensory feedback systems. The first system is haptic, in the form of a vibration motor **446**. In most instances this is the primary user feedback system as it is in direct contact with the users hand **408** and the ‘shaking’ can be instantly felt and not ignored or missed.

### Pen Feedback Systems—Visual

[0297] The second system is a visual indication in the form of an indicator window **412** in the tube molding **466** on the top apex **420** of the pen **400**. This window aligns with a light pipe **448** in the chassis molding **416**, which transmits light from red and green indicator LEDs **452** on the main PCB **422**. The indicator window **412** is positioned so that it is not covered by the user’s hand **408** and it is also unobstructed when the cap **410** is stowed on the top end **456** of the pen.

### Optical Design

[0298] The pen incorporates a fixed-focus narrowband infrared imaging system. It utilises a camera with a short exposure time, small aperture, and bright synchronised illumination to capture sharp images unaffected by defocus blur or motion blur.

TABLE 5

Optical Specifications	
Magnification	−0.225
Focal length of lens	6.0 mm
Viewing distance	30.5 mm
Total track length	41.0 mm
Aperture diameter	0.8 mm
Depth of field	+/-6.5 mm <sup>7</sup>
Exposure time	200 us
Wavelength	810 nm <sup>8</sup>
Image sensor size	140 × 140 pixels
Pixel size	10 um
Pitch range <sup>9</sup>	−15 to +45 deg
Roll range	−30 to +30 deg
Yaw range	0 to 360 deg
Minimum sampling rate	2.25 pixels per macrodot
Maximum pen velocity	0.5 m/s

<sup>7</sup>Allowing 70 um blur radius

<sup>8</sup>Illumination and filter

<sup>9</sup>Pitch, roll and yaw are relative to the axis of the pen.

### Pen Optics and Design Overview

[0299] Cross sections showing the pen optics are provided in **FIGS. 27A and 27B**. An image of the Netpage tags printed on a surface **548** adjacent to the nib **418** is focused by a lens **488** onto the active region of an image sensor **490**. A small aperture **494** ensures the available depth of field accommodates the required pitch and roll ranges of the pen **400**.

[0300] First and second LEDs **434** and **436** brightly illuminate the surface **549** within the field of view **430**. The spectral emission peak of the LEDs is matched to the spectral absorption peak of the infrared ink used to print Netpage tags to maximise contrast in captured images of tags. The brightness of the LEDs is matched to the small aperture size and short exposure time required to minimise defocus and motion blur.

[0301] A longpass IR filter **432** suppresses the response of the image sensor **490** to any coloured graphics or text spatially coincident with imaged tags and any ambient illumination below the cut-off wavelength of the filter **432**. The transmission of the filter **432** is matched to the spectral absorption peak of the infrared ink to maximise contrast in captured images of tags. The filter also acts as a robust physical window, preventing contaminants from entering the optical assembly **470**.

### The Imaging System

[0302] A ray trace of the optic path is shown in **FIG. 28**. The image sensor **490** is a CMOS image sensor with an active region of 140 pixels squared. Each pixel is 10 μm squared, with a fill factor of 93%. Turning to **FIG. 29**, the lens **488** is shown in detail. The dimensions are:

[0303] D=3 mm

[0304] R1=3.593 mm

[0305] R2=15.0 mm

[0306] X=0.8246 mm

[0307] Y=1.0 mm

[0308] Z=0.25 mm

[0309] This gives a focal length of 6.15 mm and transfers the image from the object plane (tagged surface **548**) to the image plane (image sensor **490**) with the correct sampling frequency to successfully decode all images over the specified pitch, roll and yaw ranges. The lens **488** is biconvex, with the most curved surface facing the image sensor. The minimum imaging field of view **430** required to guarantee acquisition of an entire tag has a diameter of 39.6 s (s=spacing between macrodots in the tag pattern) allowing for arbitrary alignment between the surface coding and the field of view. Given a macrodot spacing, s, of 143 μm, this gives a required field of view of 5.7 mm.

[0310] The required paraxial magnification of the optical system is defined by the minimum spatial sampling frequency of 2.25 pixels per macrodot for the fully specified tilt range of the pen **400**, for the image sensor **490** of 10 μm pixels. Thus, the imaging system employs a paraxial magnification of −0.225, the ratio of the diameter of the inverted image (1.28 mm) at the image sensor to the diameter of the field of view (5.7 mm) at the object plane, on an image sensor **490** of minimum 128×128 pixels. The image sensor **490** however is 140×140 pixels, in order to accommodate manufacturing tolerances. This allows up to ±120 μm (12 pixels in each direction in the plane of the image sensor) of misalignment between the optical axis and the image sensor axis without losing any of the information in the field of view.

[0311] The lens **488** is made from Poly-methyl-methacrylate (PMMA), typically used for injection moulded optical components. PMMA is scratch resistant, and has a refractive index of 1.49, with 90% transmission at 810 nm. The lens is biconvex to assist moulding precision and features a mounting surface to precisely mate the lens with the optical barrel molding **492**.

[0312] A 0.8 mm diameter aperture **494** is used to provide the depth of field requirements of the design.

[0313] The specified tilt range of the pen is  $-15.0$  to  $+45.0$  degree pitch, with a roll range of  $-30.0$  to  $+30.0$  degrees. Tilting the pen through its specified range moves the tilted object plane up to 6.3 mm away from the focal plane. The specified aperture thus provides a corresponding depth of field of  $\pm 6.5$  mm, with an acceptable blur radius at the image sensor of 16  $\mu\text{m}$ .

[0314] Due to the geometry of the pen design, the pen operates correctly over a pitch range of  $-33.0$  to  $+45.0$  degrees.

[0315] Referring to FIG. 30, the optical axis 550 is pitched 0.8 degrees away from the nib axis 552. The optical axis and the nib axis converge toward the paper surface 548. With the nib axis 552 perpendicular to the paper, the distance A between the edge of the field of view 430 closest to the nib axis and the nib axis itself is 1.2 mm.

[0316] The longpass IR filter 432 is made of CR-39, a lightweight thermoset plastic heavily resistant to abrasion and chemicals such as acetone. Because of these properties, the filter also serves as a window. The filter is 1.5 mm thick, with a refractive index of 1.50. Each filter may be easily cut from a large sheet using a  $\text{CO}_2$  laser cutter.

#### The Illumination System

[0317] The tagged surface 548 is illuminated by a pair of 3 mm diameter LEDs 434 and 436. The LEDs emit 810 nm radiation with a divergence half intensity, half angle of  $\pm 15$  degrees in a 35 nm spectral band (FWHM), each with a power of approximately 45 mW per steradian.

#### Pod Design and Assembly

[0318]

TABLE 2

Pod Mechanical Specifications	
Size	h63 $\times$ w43 $\times$ d46 mm
Mass	50 g
Operating Temperature	$-10$ to $+55$ C.
Operating Relative Humidity	10–90%
Storage Temperature	$-20$ to $+60$ C. worst case
Storage Relative Humidity	5–95%
Shock and Vibration	Drop from 1 m onto a hard surface without damage. Mechanical shock 600 G, 2.5 ms, 6 axis.
Serviceability	Replaceable jacket (part of customisation kit). No internal user serviceable parts - the case is not user openable.
Power	USB: 500 mA. External power adapter: 600 mA at 5.5 VDC.

#### Pod Design

[0319] The pen 400 is supplied with a USB tethered pod, which provides power to the pen and a Bluetooth transceiver for data transfer between the pen and the pod. Referring to FIG. 31, the pod 450 is a modular design and is comprised of several line of draw moldings. The pod tower molding 554 holds the pen at a 15 degree from vertical angle, which is both ergonomic from a pen stowing and extraction perspective, but also is inherently stable.

#### Pod Assembly

[0320] The assembly sequence for the pod 450 is as follows:

[0321] An elastomeric stop molding 556 is push fitted into the pod tower molding 554 to provide a positive stop for the pen when inserted into the pod.

[0322] The pod tower molding 554 has two metal contacts 516 pushed onto location ribs under the stop. These contacts 516 protrude into a void 558 where the nib molding 428 is seated as shown in FIG. 32. When a pen is present, they contact the coaxial metal barrels 498 around the ink cartridge 414. These act as conductors to provide charge to the battery 424.

[0323] The pod PCB 560 is offered up into the pod tower molding 554 and snapped into place. Sprung charging contacts 562 on the metal contact piece 516 align with power pads on the pod PCB 560 during assembly. The underside of the pod PCB 450 includes several arrays of red, green and blue LEDs 564 which indicate several charging states from empty to full. Blue is the default 'charging' and 'pod empty' status color and they are transmitted via a translucent elastomeric light pipe 566 as an illuminated arc around the pod base molding 568.

[0324] Despite a reasonable centre of gravity with a pen inserted, a cast weight 570 sits in the base molding 568 to increase stability and lessen the chance of the pod 450 falling over when knocked. The base molding 568 screws into the tower molding 554 to hold the weight 570, light pipe 566 and PCB 560 after the tethered USB/power cable 572 is connected to the pod PCB 560.

#### Personalisation

[0325] In line with the market differentiation ability of the pen, the pod includes a pod jacket molding 468. This user removable molding is printed with the same aquagraphic transfer pattern as the tube and cap moldings of the pen it is supplied with as a kit.

[0326] Therefore the pattern of the pen, cap and pod are three items that strongly identify an individual users pen and pod to avoid confusion where there are multiple products in the same environment. They also allow this product to become a personal statement for the user.

[0327] The pod jacket molding 468 can be supplied as an aftermarket accessory in any number of patterns and images with the cap assembly 472 and the tube molding 466 as discussed earlier.

#### Electronics Design

[0328]

TABLE 3

Electrical Specifications	
Processor	ARM7 (Atmel AT91FR40162) running at 80 MHz with 256 kB SRAM and 2 MB flash memory
Digital ink storage capacity	5 hours of writing
Bluetooth Compliance	1.2
USB Compliance	1.1

TABLE 3-continued

Electrical Specifications	
Battery standby time	12 hours (cap off), >4 weeks (cap on)
Battery writing time	4 hours of cursive writing (81% pen down, assuming easy offload of digital ink)
Battery charging time	2 hours
Battery Life	Typically 300 charging cycles or 2 years (whichever occurs first) to 80% of initial capacity.
Battery Capacity/Type	~340 mAh at 3.7 V, Lithium-ion Polymer (LiPo)

### Pen Electronics Block Diagram

[0329] FIG. 36 is a block diagram of the pen electronics. The electronics design for the pen is based around five main sections. These are:

- [0330] the main ARM7 microprocessor **574**,
- [0331] the image sensor and image processor **576**,
- [0332] the Bluetooth communications module **578**,
- [0333] the power management unit IC (PMU) **580** and
- [0334] the force sensor microprocessor **582**.

### ARM7 Microprocessor

[0335] The pen uses an Atmel AT91FR40162 microprocessor (see Atmel, *AT91 ARM Thumb Microcontrollers—AT91FR40162 Preliminary*, <http://www.keil.com/dd/docs/datashts/atmel/at91fr40162.pdf>) running at 80 MHz. The AT91FR40162 incorporates an ARM7 microprocessor, 256 kBytes of on-chip single wait state SRAM and 2 MByte of external flash memory in a stack chip package.

[0336] This microprocessor **574** forms the core of the pen **400**. Its duties include:

- [0337] setting up the Jupiter image sensor **584**,
- [0338] decoding images of Netpage coded impressions, with assistance from the image processing features of the image sensor **584**, for inclusion in the digital ink stream along with force sensor data received from the force sensor microprocessor **582**,
- [0339] setting up the power management IC (PMU) **580**,
- [0340] compressing and sending digital ink via the Bluetooth communications module **578**, and
- [0341] programming the force sensor microprocessor **582**.

[0342] The ARM7 microprocessor **574** runs from an 80 MHz oscillator. It communicates with the Jupiter image sensor **576** using a Universal Synchronous Receiver Transmitter (USRT) **586** with a 40 MHz clock. The ARM7 **574** communicates with the Bluetooth module **578** using a Universal Asynchronous Receiver Transmitter (UART) **588** running at 115.2 kbaud. Communications to the PMU **580** and the Force Sensor microProcessor (FSP) **582** are performed using a Low Speed Serial bus (LSS) **590**. The LSS is implemented in software and uses two of the microprocessor's general purpose I/Os.

[0343] The ARM7 microprocessor **574** is programmed via its JTAG port. This is done when the microprocessor is on the main PCB **422** by probing bare pads **592** (see FIG. 39) on the PCB.

### Jupiter Image Sensor

[0344] The Jupiter Image Sensor **584** (see U.S. Ser. No. 10/778,056 (Docket Number NPS047) listed in the cross referenced documents above) contains a monochrome sensor array, an analogue to digital converter (ADC), a frame store buffer, a simple image processor and a phase lock loop (PLL). In the pen, Jupiter uses the USRT's clock line and its internal PLL to generate all its clocking requirements. Images captured by the sensor array are stored in the frame store buffer. These images are decoded by the ARM7 microprocessor **574** with help from the Callisto image processor contained in Jupiter.

[0345] Jupiter controls the strobing of two infrared LEDs **434** and **436** at the same time as its image array is exposed. One or other of these two infrared LEDs may be turned off while the image array is exposed to prevent specular reflection off the paper that can occur at certain angles.

### Bluetooth Communications Module

[0346] The pen uses a CSR BlueCore4-External device (see CSR, BlueCore4-External Data Sheet rev c, 6 Sep. 2004) as the Bluetooth controller **578**. It requires an external 8 Mbit flash memory device **594** to hold its program code. The BlueCore4 meets the Bluetooth v1.2 specification and is compliant to v0.9 of the Enhanced Data Rate (EDR) specification which allows communication at up to 3 Mbps.

[0347] A 2.45 GHz chip antenna **486** is used on the pen for the Bluetooth communications.

[0348] The BlueCore4 is capable of forming a UART to USB bridge. This is used to allow USB communications via datalpower socket **458** at the top of the pen **456**.

[0349] Alternatives to Bluetooth include wireless LAN and PAN standards such as IEEE 802.11 (Wi-Fi) (see IEEE, 802.11 Wireless Local Area Networks, <http://grouper.ieee.org/groups/802/11/index.html>), IEEE 802.15 (see IEEE, 802.15 Working Group for WPAN, <http://grouper.ieee.org/groups/802/15/index.html>), ZigBee (see ZigBee Alliance, <http://www.zigbee.org>), and WirelessUSB Cypress (see Wireless USB LR 2.4-GHz DSSS Radio SoC, <http://www.cypress.com/cfuploads/img/products/cywusb6935.pdf>), as well as mobile standards such as GSM (see GSM Association, <http://www.gsmworld.com/index.shtml>), GPRS/EDGE, GPRSPlatform, <http://www.gsmworld.com/technology/gprs/index.shtml>), CDMA (see CDMA Development Group, <http://www.cdi.org/>, and Qualcomm, <http://www.qualcomm.com>), and UMTS (see 3rd Generation Partnership Project (3GPP), <http://www.3gpp.org>).

### Power Management Chip

[0350] The pen uses an Austria Microsystems AS3603 PMU **580** (see Austria Microsystems, AS3603 Multi-Standard Power Management Unit Data Sheet v2.0). The PMU is used for battery management, voltage generation, power up reset generation and driving indicator LEDs and the vibrator motor.

[0351] The PMU **580** communicates with the ARM7 microprocessor **574** via the LSS bus **590**.

[0352] The PMU uses one of two sources for charging the battery 424. These are the power from the power and USB jack 458 at the top of the pen 456 (see FIG. 15) and the power from the pod 450 via the two conductive tubes 498 (see FIG. 24). The PMU charges the pen's lithium polymer battery 424 using trickle current, constant current and constant voltage modes with little intervention required by the ARM7 microprocessor 574. The PMU also includes a fuel gauge which is used by the ARM7 microprocessor to determine how much battery capacity is left.

[0353] The PMU 580 generates the following separate voltages:

[0354] 3.0V from an LDO for the ARM7 IO voltage and the Jupiter IO and pixel voltages.

[0355] 3.0V from an LDO for the force sensor and force sensor filter and amplifier (3.0V for the force sensor microprocessor is generated from an off chip LDO since the PMU contains no LDOs that can be left powered on).

[0356] 3.0V from an LDO for the BlueCore4 Bluetooth device.

[0357] 1.8V from a buck converter for the ARM7 core voltage.

[0358] 1.85V from an LDO for the Jupiter core voltage.

[0359] 5.2V from a charge pump for the infrared LED drive voltage.

[0360] At power up or reset of the PMU, the ARM7 IO voltage and 1.8 V core voltage are available. The other voltage sources need to be powered on via commands from the ARM7 574 via the LSS bus 590.

[0361] Indicator LEDs 444 and the vibrator motor 446 are driven from current sink outputs of the PMU 580.

[0362] The PMU 580 can be put into ultra low power mode via a command over the LSS bus 590. This powers down all of its external voltage sources. The pen enters this ultra low power mode when its cap assembly 472 is on.

[0363] When the cap 472 is removed or there is an RTC wake-up alarm, the PMU 580 receives a power on signal 596 from the force sensor microprocessor 582 and initiates a reset cycle. This holds the ARM7 microprocessor 574 in a reset state until all voltages are stable. A reset cycle can also be initiated by the ARM7 574 via a LSS bus message or by a reset switch 598 which is located at the top of the pen next to the USB and power jack 458 (see FIG. 15).

#### Force Sensor Subsystem

[0364] The force sensor subsystem comprises a custom Hokuriku force sensor 500 (based on Hokuriku, HFD-500 Force Sensor, <http://www.hdk.co.jp/pdf/eng/e1381AA.pdf>), an amplifier and low pass filter 600 implemented using op-amps and a force sensor microprocessor 582.

[0365] The pen uses a Silicon Laboratories C805 IF330 as the force sensor microprocessor 582 (see Silicon Laboratories, C805IF330/1 MCUData Sheet, rev 1.1). The C805IF330 is an 8051 microprocessor with on chip flash memory, 10 bit ADC and 10 bit DAC. It contains an internal 24.5 MHz oscillator and also uses an external 32.768 kHz tuning fork.

[0366] The Hokuriku force sensor 500 is a silicon piezoresistive bridge sensor. An op-amp stage 600 amplifies and low pass (anti-alias) filters the force sensor output. This signal is then sampled by the force sensor microprocessor 582 at 5 kHz.

[0367] Alternatives to piezoresistive force sensing include capacitive and inductive force sensing (see Wacom, "Variable capacity condenser and pointer", U.S. patent application 20010038384, filed 8 Nov. 2001, and Wacom, Technology, <http://www.wacom-components.com/english/tech.asp>).

[0368] The force sensor microprocessor 582 performs further (digital) filtering of the force signal and produces the force sensor values for the digital ink stream. A frame sync signal from the Jupiter image sensor 576 is used to trigger the generation of each force sample for the digital ink stream. The temperature is measured via the force sensor microprocessor's 582 on chip temperature sensor and this is used to compensate for the temperature dependence of the force sensor and amplifier. The offset of the force signal is dynamically controlled by input of the microprocessor's DAC output into the amplifier stage 600.

[0369] The force sensor microprocessor 582 communicates with the ARM7 microprocessor 574 via the LSS bus 590.

[0370] There are two separate interrupt lines from the force sensor microprocessor 582 to the ARM7 microprocessor 574. One is used to indicate that a force sensor sample is ready for reading and the other to indicate that a pen down/up event has occurred.

[0371] The force sensor microprocessor flash memory is programmed in-circuit by the ARM7 microprocessor 574.

[0372] The force sensor microprocessor 582 also provides the real time clock functionality for the pen 400. The RTC function is performed in one of the microprocessor's counter timers and runs from the external 32.768 kHz tuning fork. As a result, the force sensor microprocessor needs to remain on when the cap 472 is on and the ARM7 574 is powered down. Hence the force sensor microprocessor 582 uses a low power LDO separate from the PMU 580 as its power source. The real time clock functionality includes an interrupt which can be programmed to power up the ARM7 574.

[0373] The cap switch 602 is monitored by the force sensor microprocessor 582. When the cap assembly 472 is taken off (or there is a real time clock interrupt), the force sensor microprocessor 582 starts up the ARM7 574 by initiating a power on and reset cycle in the PMU 580.

#### Pen Design

##### Electronics PCBs and Cables

[0374] There are two PCBs in the pen, the main PCB 422 (FIG. 39) and the flex PCB 496 (FIG. 19). The other separate components in the design are the battery 424, the force sensor 500, the vibrator motor 446 and the conductive tubes 498 (FIG. 16) which function as the power connector to the pod 450 (FIG. 31).

##### Main PCB

[0375] FIGS. 39 and 40 show top and bottom perspectives respectively of the main PCB 422. The main PCB 422 is a 4-layer FR4 1.0 mm thick PCB with minimum trace

width and separation of 100 microns. Via specification is 0.2 mm hole size in a 0.4 mm pad. The main PCB **422** is a rectangular board with dimensions 105 mm×11 mm.

[0376] The major components which are soldered to the main PCB are the Atmel ARM7 microprocessor **574**, the AMS PMU **580**, the Silicon Labs force sensor microprocessor **582**, the op-amps for force sensor conditioning amplifier **600** and the CSR Bluetooth chip **578** and its flash memory **594**, antenna **486** and shielding can **612**.

[0377] The force sensor **500**, the vibrator motor **446** and the coaxial conductive tubes **498** use sprung contacts to connect to pads on the main PCB **422**. All of these items are pushed down onto the main PCB **422** by the chassis molding **416** of the pen.

[0378] There are three connectors soldered onto the main PCB **422**; the flex PCB connector **612**, the power and USB jack **458** at the top of the pen **456**, and the battery cable harness connector **616**. The cable harness to the battery is the only wired cable inside the pen.

[0379] Also soldered onto the main PCB **422** is the reset switch **598**. This is in the recess **464** shown in FIG. 5.

#### Flex PCB

[0380] The Jupiter image sensor **576** is mounted on the flex PCB **496** as shown in FIG. 19. As the critical positioning tolerance in the pen is between the optics **426** and the image sensor **490**, the flex PCB **496** allows the optical barrel molding **492** to be easily aligned to the image sensor **490**. By having a flexible connection between the image sensor and the main PCB **422**, the positioning tolerance of the main PCB is not critical for the correct alignment of the optics **426**.

[0381] The image sensor **490**, the two infrared LEDs **434** and **436**, and five discrete bypass capacitors **502** are mounted onto the flex PCB **496**. The flex is a 2-layer polyimide PCB, nominally 75 microns thick. The PCB is specified as flex on install only, as it is not required to move after assembly of the pen. Stiffener **612** is placed behind the discrete components **502** and behind the image sensor **490** in order to keep these sections of the PCB flat. Stiffener is also placed at the connection pads **620** to make it the correct thickness for the connector **614** the main PCB **422** (see FIG. 28). The PCB design has been optimised for panel layout during manufacture by keeping it roughly rectangular in overall shape.

[0382] The flex PCB **496** extends from the main PCB, widening around the image sensor **490** and then has two arms **622** and **624** that travel alongside the optical barrel **492** to the two infrared LEDs **434** and **436**. These are soldered directly onto the arms **622** and **624** of flex PCB. The total length of the flex PCB is 41.5 mm and at its widest point it is 9.5 mm.

[0383] The image sensor **490** is mounted onto the flex PCB **496** using a chip on flex PCB (COF) approach. In this technology, the bare Jupiter die **628** is glued onto the flex PCB **496** and the pads on the die are wire-bonded onto target pads on the flex PCB. These target pads are located beside the die. The wire-bonds are then encapsulated to prevent corrosion. Two non-plated holes **626** in the flex PCB next to the die **628** are used to align the PCB to the optical barrel **492**. The optical barrel is then glued in place to provide a

seal around the image sensor **470**. The horizontal positional tolerance between the centre of the optical path and the centre of the imaging area on the Jupiter die **628** is  $\pm 50$  microns. The vertical tolerance due to the thickness of the die, the thickness of the glue layer and the alignment of the optical barrel **492** to the front of the flex PCB **496** is  $\pm 5$  microns. In order to fit in the confined space at the front of the pen, the Jupiter die **628** is designed so that the pads required for connection in the Netpage pen are placed down opposite sides of the die.

#### Pod and External Cables

[0384] There are three main functions that are required by the pod and external cabling. They are:

[0385] provide a charging voltage so that the pen can recharge its battery,

[0386] provide a relay mechanism for transferring stored digital ink to the Netpage server via its Bluetooth/USB adapter and

[0387] provide a relay mechanism for downloading new program code to the pen via its Bluetooth/USB adapter.

#### Pod

[0388] Again referring to FIGS. 31 and 32, when the pen **400** is inserted into the pod **450**, power is provided by way of two sprung contacts **516** in the pod which connect to the two coaxial conductive tubes **498** that hold the ink cartridge tube **536** in the pen. The power for the pod **450** and the pen **400** charging is provided by USB bus power.

[0389] The pod has a tethered cable **572** which ends in two connectors. One is a USB "A" plug. The other is a 4-way jack socket. This 4-way jack socket is the same one present at the top of the pen (see socket **458** in FIG. 15). When the 4-way jack is inserted into the pod's cable, it provides power for the pod and to the pen for charging. Otherwise, the power for the pod and the pen charging is provided by the USB bus power.

[0390] Three indicator LEDs **452** are present in the pod. They indicate the status of pen charging and communications.

#### Pod PCB

[0391] The pod PCB **560** contains a CSR BlueCore4-External device. This is the same type of Bluetooth device as used in the pen **400**. The BlueCore4 device functions as a USB to Bluetooth bridge.

#### Cabling

[0392] Three cables are provided with the pen. The first cable **572** is tethered to the pod. At the other end of the cable is a USB A connector and a 4-way jack socket. There are six wires going into the pod, the four USB wires and two from the 4-way jack socket.

[0393] The second cable is a USB cable **462** (FIG. 15) with a USB A connector on one end and a 4-way jack on the other end. The 4-way jack can be connected to either the pod or the top of the pen.

[0394] The third cable is a plug pack power cable (not shown) which plugs into a power outlet at one end and has

a 4-way jack on the other end. This 4-way jack can be connected to either the pod 450 or the top of the pen 456.

#### Connection Options

[0395] FIG. 37 shows the main charging and connection options for the pen and pod:

[0396] Option 1 shows a USB connection from a host 630 to the pod 450. The pen 400 is in the pod 450. The pod 450 and the pen 400 communicate via Bluetooth. The pod is powered by the USB bus power. The pen is charged from the USB bus power. As a result the maximum USB power of 500 mA must be available in order to charge the pen.

[0397] Option 2 shows a USB connection from the host 630 to the pod 450 and a plug pack 632 attached to the pod cable 572. The pen 400 is in the pod 450. The pod and the pen communicate via Bluetooth. The pod is powered by the plug pack. The pen is charged from the plug pack power.

[0398] Option 3 shows a USB connection from the host 630 to the pod 450 and a plug pack 632 attached to the pen 400. The pen 400 is in the pod 450. The pod and the pen communicate via Bluetooth. The pod is powered by the USB bus power. The pen is charged from the plug pack power.

[0399] Option 4 shows a plug pack 632 attached to the pod cable 572. The pen 400 is in the pod 450. There is no communication possible between the pod and the pen. The pod is powered by the plug pack. The pen is charged from the plug pack power.

[0400] Option 5 shows a USB connection from the host 630 to the pen 400. The pen 400 is not in the pod 450. The host 630 and the pen 400 communicate via USB, allowing a wired, non-RF communication link. The pen is charged from the USB bus power. As a result the maximum USB power of 500 mA must be available in order to charge the pen.

[0401] Option 6 shows the plug pack 632 attached to the pen 400. The pen 400 is not in the pod 450. The pen is charged from the plug pack power.

[0402] Other connection options are not shown. However, it should be kept in mind that the pod is powered via its 4-way jack connector (and not from the USB bus power) if there is a connector in this jack. Also, the pen is powered from its 4-way jack (and not from its pod connection) when there is a connector in this jack.

#### Battery and Power Consumption

[0403] Referring to FIG. 44, the pen 400 contains a Lithium polymer battery 424 with a nominal capacity of 340 mAh.

[0404] It's dimensions are 90.5 mm long×12 mm wide×4.5 mm thick.

[0405] Based on the pen design, Table 4 shows the current requirements for various pen and Bluetooth states.

TABLE 4

Battery drain currents for all Pen states.		
State	Notes	Total mA @ VBatt <sup>1</sup>
Pen Capped	Pen is off	0.110
Pen Active	Pen Down	92.7
Pen Hover-1	Pen up, trying to decoded tags	31.7
Pen Hover-2	Pen up, decoding tags	62.9
Pen Idle	Pen up, not trying to decode tags	28.8
Bluetooth Not Connected	Bluetooth IC off	0.0
Bluetooth Connection Timeout	Bluetooth connected in low power, no digital ink to download	0.6
Bluetooth Connected (Sniff)	Bluetooth connected in low power Sniff state	4.1
Bluetooth Connected (Active)	Bluetooth connected in high power Active state	50.1
Bluetooth Connecting	Bluetooth trying to connect Point Network Access	15.1

<sup>1</sup>Sum of all current drains at battery. The Bluetooth currents can be concurrent with and additive to the Pen-state currents.

#### Pen Usage Scenarios

[0406] Some general usage scenarios are summarised here, showing the energy requirements needed to fulfil these scenarios.

#### Worst Case Scenario

[0407] Summary: The pen is used intensively for 4 hours (cursive writing) and will sit capped for one month (31 days), trying to offload stored digital ink.

[0408] The energy requirement for this scenario is 968 mAh. The nominal 340 mAh hour battery would achieve 35% of energy requirement for this scenario.

#### Single Working Week Case Scenario

[0409] Summary: The pen is used for cursive writing for a total of one hour a day for five days, and is capped for the remaining time. Total time for scenario is seven days.

[0410] The energy requirement for this scenario is 456 mAh. The nominal 340 mAh hour battery would achieve 75% of energy requirement for this scenario.

#### Single Working Week not Capped During Working Hours Case Scenario

[0411] Summary: The pen is used for cursive writing for a total of one hour a day for five days, and is capped for the remaining time. Total time for scenario is seven days.

[0412] The energy requirement for this scenario is 1561 mAh. The nominal 340 mAh hour battery would achieve 22% of energy requirement for this scenario.

#### Software Design

##### Netpage Pen Software Overview

[0413] The Netpage pen software comprises that software running on microprocessors in the Netpage pen 400 and Netpage pod 450.

[0414] The pen contains a number of microprocessors, as detailed in the Electronics Design section described above. The Netpage pen software includes software running on the Atmel ARM7 CPU 574 (hereafter CPU), the Force Sensor

microprocessor **582**, and also software running in the VM on the CSR BlueCore Bluetooth module **578** (hereafter pen BlueCore). Each of these processors has an associated flash memory which stores the processor specific software, together with settings and other persistent data. The pen BlueCore **578** also runs firmware supplied by the module manufacturer, and this firmware is not considered a part of the Netpage pen software.

[0415] The pod **450** contains a CSR BlueCore Bluetooth module (hereafter pod BlueCore). The Netpage pen software also includes software running in the VM on the pod BlueCore.

[0416] As the Netpage pen **400** traverses a Netpage tagged surface **548**, a stream of correlated position and force samples are produced (see Netpage Overview above). This stream is referred to as DInk. Note that DInk may include samples with zero force (so called "Hover DInk") produced when the Netpage pen is in proximity to, but not marking, a Netpage tagged surface.

[0417] The CPU component of the Netpage pen software is responsible for DInk capture, tag image processing and decoding (in conjunction with the Jupiter image sensor **576**), storage and offload management, host communications, user feedback and software upgrade. It includes an operating system (RTOS) and relevant hardware drivers. In addition, it provides a manufacturing and maintenance mode for calibration, configuration or detailed (non-field) fault diagnosis. The Force Sensor microprocessor **582** component of the Netpage pen software is responsible for filtering and preparing force samples for the main CPU. The pen BlueCore VM software is responsible for bridging the CPU UART **588** interface to USB when the pen is operating in tethered mode. The pen BlueCore VM software is not used when the pen is operating in Bluetooth mode.

[0418] The pod BlueCore VM software is responsible for sensing when the pod **450** is charging a pen **400**, controlling the pod LEDs **452** appropriately, and communicating with the host PC via USB.

[0419] A more detailed description of the software modules is set out below.

[0420] The Netpage pen software is field upgradable, with the exception of the initial boot loader. The field upgradable portion does include the software running on the Force Sensor microprocessor **582**. Software upgrades are delivered to the pen via its normal communication mechanisms (Bluetooth or USB). After being received and validated, a new software image will be installed on the next shutdown/startup cycle when the pen contains no DInk pending offload.

#### Netpage System Overview

[0421] The Netpage pen software is designed to operate in conjunction with a larger software system, comprising Netpage relays and Netpage servers. The following is a brief overview of these systems in relation to the Netpage pen—a detailed discussion of the software for these systems and the specification of its interface to Netpage pen software is set out in the cross referenced documents.

[0422] Netpage relays are responsible for receiving DInk from pens, and transmitting that DInk to Netpage servers or local applications. The relay is a trusted service running on

a device trusted by the pen (paired in Bluetooth terminology). The relay provides wide area networking services, bridging the gap between the pen and DInk consumers (such as Netpage servers or other applications). The primary relay device will be a desktop/laptop computer equipped with a Netpage pod. Bluetooth equipped mobile phones and PDAs can also be used as relays. Relays provide the pen with access to WAN services by bridging the Bluetooth connection to GPRS, WiFi or traditional wired LANs.

[0423] Netpage servers persist DInk permanently, and provide both application services for DInk based applications (such as handwriting recognition and form completion), and database functionality for persisted DInk (such as search, retrieval and reprinting).

[0424] Local applications may receive the DInk stream from the Netpage relay and use it for application specific purposes (such as for pointer replacement in image creation/manipulation applications).

#### Internal Design

[0425] The Netpage pen software is divided into a number of major modules:

- [0426] Image Processing
- [0427] DInk storage and offload management
- [0428] Host Communications
- [0429] User Feedback
- [0430] Power Management
- [0431] Software Upgrade
- [0432] Real Time Operating System
- [0433] Hardware Drivers
- [0434] Manufacturing and Maintenance mode
- [0435] Force Sensor Microprocessor software
- [0436] Pen BlueCore VM software
- [0437] Pod BlueCore VM software

[0438] The remainder of this section gives a brief overview of these major software modules.

#### Image Processing

[0439] The position information in the DInk stream produced by traversing a Netpage tagged surface is produced by performing an analysis of tagged images captured by the Jupiter Image Sensor **576**.

[0440] The Image Processing module is responsible for analysing images captured by Jupiter, identifying and decoding tags, estimating the pose of the pen, and combining this information to obtain position samples.

#### DInk Storage and Offload Management

[0441] Any DInk which corresponds to physical marking of a Netpage tagged surface (e.g. excluding Hover DInk) must be reliably and transactionally recorded by the Netpage system to allow for accurate reproduction of the Netpage tagged surface. Ensuring such DInk is recorded is the responsibility of the DInk storage and offload management software. It persists DInk in flash memory on the Netpage pen, and arranges for offload of DInk to a Netpage server via



a Netpage relay. This offload process is transactional—the pen software maintains its record of DInk until it can guarantee that DInk has been received and persisted by a Netpage server.

[0442] DInk may be streamed in real time to applications requiring real time response to DInk (for example applications which use the pen as a replacement for a mouse or table pointer, such as graphics editing applications). This may be normal DInk or Hover DInk (for applications supporting hover), and the ability of the Netpage pen software to stream DInk to such applications is orthogonal to the storage and offload requirements for persistent DInk.

#### Host Communications

[0443] The Netpage pen software communicates with the Netpage relay either through wireless Bluetooth communication, or through a wired USB connection. Bluetooth connectivity is provided by the pen BlueCore. USB connectivity is provided by using the Bluetooth module in “pass through” mode.

[0444] The Communications module of the software is responsible for reliably transmitting DInk from the DInk storage and offload management module to the relay. It also provides management functionality such as maintaining a persistent list of known, trusted relays, and allows pairing with devices according to user specification. The communications module includes third party software (namely the ABCSP stack, see CSR, *ABCSP Overview, AN11*) provided by CSR for communication with the pen BlueCore. Bluetooth communication is only performed with Bluetooth paired devices, and uses the Bluetooth encryption facilities to secure these communications.

#### User Feedback

[0445] The Netpage pen provides two LEDs (red and green) and a vibration motor for user feedback. The user feedback software module is responsible for converting signals from other software modules into user feedback using the provided mechanisms.

#### Power Management

[0446] The Netpage pen has a limited power budget, and its design allows for dynamic power saving in a number of ways. For example, the CPU can disable peripherals when they are not in use to save power, and the pen BlueCore can be placed into a deep sleep mode or powered down when it is not required. The CPU itself can be powered down when the pen is not performing higher functions. Indeed, the only always-on components are the Force Sensor microprocessor **582** and Power Management Chip **580** which can power on the CPU in response to external stimuli. The Power Management module **580** is responsible for analysing the current pen state and optimizing the power usage by switching off un-needed peripherals and other components as required. That is, this module intelligently manages the facilities offered by the Power Management module to provide optimal power usage given the required pen functionality.

#### Software Upgrade

[0447] The Netpage pen software is field upgradable, obtaining new software images via its Bluetooth or USB connections.

[0448] The Software Upgrade module is responsible for managing the download of complete images via the Communications module, validating these images against included checksums, and arranging for the pen to boot from a revised image when it has been validated.

[0449] The Software Upgrade process happens largely concurrently with normal pen behaviour. The download of new images can happen concurrently with normal pen operation and DInk offload. However, the actual switch to boot from a new software image is only performed when no outstanding DInk remains to be offloaded. This simplifies management of the internal DInk formats, allowing them to be upgraded as necessary in new software loads.

[0450] Existing pairing arrangements with relays are expected to survive software upgrade, although under some circumstances it may be necessary to repeat pairing operations.

[0451] It should also be noted that small parts of the Netpage pen software, such as basic boot logic, are not field upgradable. These parts of the software are minimal and tightly controlled.

[0452] Note that the Software Upgrade module also manages software images for the Force Sensor microprocessor. Images for the latter form a part of the Netpage pen software load, and the Software Upgrade module reprograms the Force Sensor microprocessor in the field when a new image contains revisions to the Force Sensor microprocessor software.

#### Real Time Operating System

[0453] The Netpage pen software includes a Real Time Operating System (RTOS) for efficient management of CPU resources. This allows optimal handling of concurrent DInk capture, persistence, and offload despite the latencies involved in image capture, flash manipulation, and communication resources.

[0454] The RTOS for the Netpage pen software is the uC/OS II RTOS from Micrium Systems (see Labrosse, J. L., *MicroC OS II. The Real Time Kernel, 2nd Edition*, CMP Books, ISBN 1578201039). This part of the Netpage pen software is comprised largely of third party code supplied by Micrium, tailored and customized for the needs of the pen.

#### Hardware Drivers

[0455] The Netpage pen software includes hardware drivers for all peripherals (both internal to the CPU and external to it) required for operation of the Netpage pen **400**. This includes USRT **586**, UART **588** and LSS **590** drivers for external bus communication, as well as higher level drivers for managing the Jupiter Image Sensor **576**, the pen BlueCore **578**, the Force Sensor microprocessor **582**, the Power Management IC **580**, and other internal systems.

#### Manufacturing and Maintenance Mode

[0456] The Netpage pen **400** may be put into a special manufacturing and maintenance mode for factory calibration or detailed non-field failure analysis. A deployed pen will never enter manufacturing and maintenance mode. It is a configuration, diagnostic and rectification mode that is only expected to be used by Silverbrook engineers under

controlled conditions. The mechanism for placing the Netpage pen software into maintenance mode is not described here.

#### Force Sensor Microprocessor Software

[0457] The Force Sensor microprocessor **582** is an independent CPU tasked with filtering and resampling the force data obtained from the Force Sensor **500** proper to produce a stream of force samples to be included into the DInk stream as recorded by the pen. It is also responsible for initiating a wakeup of the CPU **574** in response to a pen down, uncap, or timer event, in the case that the CPU has been switched off for power saving purposes.

#### Pen Bluecore VM Software

[0458] The pen BlueCore is capable of running a small amount of software in a virtual machine (VM). Such VM software is highly resource limited, but can access the Bluetooth functionality, the I/O ports, and a small number of GPIO pins on the pen BlueCore. A small part of the Netpage pen software will run on the pen BlueCore in order to manage bridging the CPU UART to the USB connection provided by the pen BlueCore.

#### Pod Bluecore VM Software

[0459] The Netpage pod **450** contains a CSR BlueCore Bluetooth module, but no general purpose microprocessor. The pod BlueCore runs Netpage pen software in its VM. This software is responsible for sensing when the pod **450** is charging a pen **400**, controlling the pod LEDs **452** to indicate charging and communications status, and managing the USB communication link between the pod BlueCore and the host PC. Note that BlueCore provides a split stack model for the Bluetooth network stack, and the majority of the Bluetooth network stack will in fact be running on the host PC (where it has considerably greater access to resources).

#### Pen Assembly Sequence

[0460] The various sub-assemblies and components are manually inserted into the pen chassis molding **416** (see FIG. 41).

[0461] There are no special tools required to insert any of the assemblies as there is extensive use of snap fits and bumps on moldings for location. The only assembly tool needed is a cold staking procedure required after a testing to seal the pen assembly.

[0462] The assembly sequence for the pen is as follows:

#### Pen Chassis Assembly

[0463] The elastomeric end cap **460** is fed through an aperture **634** at the end of the chassis molding **416** and a tab **636** pulled through to secure it in place.

#### Optics Assembly

[0464] The optics assembly sequence is as follows:

[0465] The lens is offered up to the aperture stop in the barrel and adhered in place.

[0466] The infrared filter is pushed into place in the front of the barrel molding.

[0467] The flex with image sensor is offered up to the top of the barrel molding and accurately located onto two pins.

[0468] Epoxy is applied around the base of the barrel molding to bond the flex into place and seal the image sensor from light and particulate contaminants.

#### Optics Assembly Insertion

[0469] As shown in FIG. 42A, the optics assembly **470** with the unfolded flex PCB **496** protruding is inserted into the chassis molding **416** and snapped into place. The IR LEDs **434** and **436** are then manipulated into cradles **638** either side of the barrel molding **492** as shown in FIG. 42B.

#### Force Sensing Assembly Insertion

[0470] As shown in FIGS. 43A and 43B, the force sensing assembly **474** is fed through between the chassis molding **416** and the optical barrel molding **492**. The assembly **474** is pivoted down and the force sensor is secured in the correct orientation into the chassis molding between ribs **640** and a support detail **642**.

[0471] The vibration motor **446** with elastomeric boot **644** is assembled into an aperture in the chassis **416**. The boot **644** has negative draft on the support detail **642**, which secures the motor **446** into the chassis **416** and orients it correctly.

[0472] A light pipe molding **448** is placed into the chassis molding **416** and is a force fit.

#### PCB and Battery Insertion

[0473] The end of the optics flex PCB **496** is offered into the flex connector **614** on the main PCB **422** and secured.

[0474] The main PCB **422** and LiPo battery **424** are then connected together as the socket is on the upper side of the PCB **422** and is not accessible when the board is in the chassis molding **416**. The battery **424** has foam pads to protect the components on the lower side of the PCB and to inhibit movement of the battery when it is fully assembled.

[0475] Referring to FIG. 45, the main PCB **422** and battery **424** can now be swung into place in the chassis molding **416**, with care being taken not to unduly stress the flex PCB **496**.

[0476] FIGS. 46A and 46B shows a cold stake tool **646** sealing a cold stake pin **648** to an aperture **650** the base molding **528**. The cold stake **648** is used to help locate the PCB **422** into the chassis molding **416** and with gentle pressure the walls of the chassis **416** expand enough to allow snap fits to engage with the PCB and hold it securely. The PCB can still be extracted by flexing the chassis walls in the same manner if necessary. The battery can be tacked in place with adhesive tape if required.

[0477] The base molding **528** is hinged onto the chassis molding **416** and is fully located when the cold stake **648** appears in the aperture **650**.

#### Testing and Staking

[0478] At this point the assembly is complete enough to perform an optical and electronic diagnostic test. If any problems occur, the assembly can easily be stripped down again.

[0479] Once approved, a cold stake tool **646** is applied to the pin **648** from the chassis molding **416** swaging it over to hold the base molding **528** captive (**FIG. 46B**). This prevents any user access to internal parts.

#### Product Label

[0480] **FIG. 47** shows a product label **652** being applied to the base molding **416**, which covers the cold stake **648**. This label carries all necessary product information for this class of digital mobile product. It is exposed when the customisable tube molding **466** (see **FIG. 49**) is removed by the user.

#### Nib Molding Insertion

[0481] As shown in **FIG. 48**, the nib molding **428** is offered up to the pen assembly and is permanently snapped into place against the chassis **416** and the base moldings **528** to form a sealed pen unit.

#### Tube Molding Assembly

[0482] As shown in **FIG. 49**, the tube molding **466** is slid over the pen assembly. The tube **466** is a transparent molding drafted from the centre to allow for thin walls. An aqua-graphic print is applied to the surface with a mask used to retain a window **412**, which looks through to the light pipe **448** in the pen during use. A location detail **656** on the chassis molding **416** provides positive feedback when the molding is pushed home. The user can remove the tube molding by holding the nib end and pulling without gaining access to the pen assembly.

#### Cap Insertion

[0483] The cap assembly is fitted onto the pen to complete the product as shown in **FIG. 50**.

### Netpage Pen Major Power States

[0484] **FIG. 51** shows the various power states that the pen can adopt, as well as the pen functions during those power states.

#### Capped

[0485] In the Capped state **656**, the Pen does not perform any capture cycles.

[0486] Corresponding Pen Bluetooth states are Connected, Connecting, Connection Timeout or Not Connected.

#### Hover1

[0487] In the Hover1 state **658**, the Pen is performing very low frequency capture cycles (of the order of 1 capture cycle per second). Each capture cycle is tested for a valid decode, which indicates that the user is attempting to use the Pen in hover mode.

Valid Pen Bluetooth states are Connected or Connecting.

#### Hover2

[0488] In the Hover2 state **660**, the Pen is performing capture cycles of a lower frequency than in the Active state **662** (of the order 50 capture cycles per second). Each capture cycle is tested for a valid decode, which indicates that the user is continuing to use the Pen in hover mode. After a certain number of failed decodes, the Pen is no longer considered to be in hover mode.

Valid Pen Bluetooth states are Connected or Connecting.

#### Idle

[0489] In the Idle state **664**, the Pen is not performing any capture cycles, however, the Pen is active in as much as it is able to start the first of a number of capture cycles within 5 ms of a pen down event.

Valid Pen Bluetooth states are Connected or Connecting.

#### Active

[0490] In the Active state **662**, the Pen is performing capture cycles at full rate (100 capture cycles per second).

[0491] Valid Pen Bluetooth states are Connected or Connecting.

### Netpage Pen Bluetooth States

[0492] **FIG. 52** shows Netpage Pen power states that are related to the Bluetooth wireless communications subsystem in order to respond to digital ink offload requirements. Additionally, the Pen can accept connections from devices in order to establish a Bluetooth Pairing.

[0493] Each of the possible Pen Bluetooth related states are described in the following sections.

#### Connected

[0494] In the Connected state **666** the primary task for the Pen is to offload any digital ink that may be present within Pen storage, or to stream digital ink as it is being captured. Whilst in the Connected state it should also be possible for other devices to discover and connect to the pen for the purposes of Bluetooth Pairing.

[0495] In order to reduce power consumption whilst connected, it is desirable to take advantage of the relatively low bandwidth requirements of digital ink transmission and periodically enter a Bluetooth low power mode. A useful low power mode will typically be Sniff mode, wherein the periodic Bluetooth activity required of the Pen is reduced based on the Sniff interval, with the Sniff interval being determined by the current bandwidth requirements of digital ink transmission.

#### Connecting

[0496] Whilst in the Connecting state **668**, the Pen attempts to establish a connection to one of a number of known NAPs (Network Access Points) either to offload digital ink stored within Pen memory, or in anticipation of a sequence of capture cycles.

[0497] Upon entry into the Connecting state **668**, the Pen attempts an Inquiry/Page of each device in round-robin fashion with a relatively high frequency. If the connection is unsuccessful, the frequency of Inquiry/Page is reduced successively in a number of steps in order to reduce overall power consumption.

[0498] An Inquiry can last for 10.24 s and is repeated at a random interval. Initially the Inquiry may be repeated on average at 5 s intervals for the first 3 attempts, followed by 30 s for the next 5 attempts and then 5 minute intervals for next 10 attempts and 10 minute intervals for subsequent attempts.

#### Connection Timeout

[0499] In the Connection Timeout state **670**, the Pen maintains the current Bluetooth connection by entering a Bluetooth low power Sniff state with relatively long sniff interval (e.g. 2.56 seconds) for a period of at least 2 minutes before disconnecting. Re-establishment of the connection is not attempted, should the connection be dropped before 2 minutes have elapsed.

#### Not Connected

[0500] In the Not Connected state **672**, the Pen does not hold any digital ink in its internal memory, and is capped. There is no Bluetooth activity, and no Bluetooth connection exists.

#### Discoverable and Not Discoverable

[0501] The Pen is only discoverable **674** during the major states of Hover**1658** and Idle **664**. The Pen periodically enters the inquiry scan and page scan states whilst in Hover**1658** or Idle **664**, in order to respond to connection requests from other devices.

#### Cap Detection Circuit

[0502] Referring once again to **FIG. 26**, a cap detection circuit diagram is shown. As discussed above, the presence or absence of the cap assembly **472** on the nib molding **428** can directly determine the Pen power state and the Bluetooth state. The cap assembly **472** serves the dual purposes of protecting the nib **418** and the imaging optics **426** when the pen **400** is not in use, and signalling, via its removal or replacement, the pen to leave or enter a power-preserving state.

[0503] As described in the 'Pod Assembly' section above, the pen **400** has coaxial conductive tubes **498** that provide a set of external contacts—power contacts **678** and data contacts **680**. These mate with contacts **516** in the pod **450** to provide the pen with charging power and a USB connection. When placed over the nib molding **428**, the conductive elastomeric molding **522** short-circuits the pen's power contacts **678** to signal the presence of the cap.

[0504] The pen has three capping states:

[0505] cap on

[0506] cap off, not in pod

[0507] cap off, in pod

[0508] In the cap on state, the CAP\_ON signal **682** is high. The pen will be powered off, subject to other pending activities such as digital ink offload, as described above in the NetPage Pen Bluetooth States section.

[0509] In the cap off not in pod state, the CAP\_ON signal **682** is low. The pen will be powered on.

[0510] In the cap off in pod state, the CAP\_ON signal **682** is low. The pen will be powered on.

[0511] The CAP\_ON signal **682** triggers transitions to and from the Capped state **656**, as described in the NetPage Pen Power States section above, via the power management unit **580** and the Amltel ARM7 microprocessor **574** (see Pen Design section above).

[0512] The battery charger can use the VCHG signal **684** to charge the battery. The VCHG signal **684** can be con-

nected to the USB VBUS voltage (nominally 5V) to allow the battery to be charged at up to 500 mA (based on the USB specification). The VCHG signal can also be connected to a higher voltage generated by boosting the USB VBUS voltage (maximum charging current would be lower than 500 mA). Alternatively, the VCHG signal can be connected to a different voltage, e.g. from a DC plug pack **632** (see Connection Options section) connected to the pod **450**. In this case, the pen is a self-powered USB device from the point of view of the USB host **630**. When the cap assembly **472** is removed, the CAP\_ON signal **682** is pulled low via transistor Q**1686**. The switching time of Q**1**, and hence the latency of cap removal detection, is a function of the stray capacitance of Q**1** and the value of resistor R**1688**. A value of 1 Mohm results in a latency of about 0.5 ms. The cap removal detection latency must be balanced against the discharge rate of the battery in the capped state. A value of 1 Mohm yields a trivial discharge rate of 3  $\mu$ A. Diode D**1690** stops the battery being charged from the VCHG voltage **684** through R**1688**. The external USB host **630** (see **FIG. 37**) is connected to the USB device **692** in the pen **400** via the USB+**694** and USB-**696** signals. Although the circuit in **FIG. 26** is shown with reference to a four-wire USB interface, the cap detection function of the circuit only relates to the two-wire power interface, and the pen can have a two-pin external power interface rather than a four-pin external USB interface depending on product configuration. The above description is purely illustrative and the skilled worker in this field will readily recognize many variations and modifications that do not depart from the spirit and scope of the broad inventive concept.

#### We claim:

##### 1. A force sensor comprising:

a load bearing structure for contact with an input member subject to a force to be sensed;

a sensor circuit for converting a force applied to the load bearing structure into a signal indicative of the force; and,

a pre-load bias assembly for engaging the input member to bias it against the load bearing structure.

2. A force sensor according to claim 1 wherein the pre-load bias assembly has a spring and engagement formations for releasably engaging the input member.

3. A force sensor according to claim 1 wherein the sensor circuit is a piezoresistive bridge circuit.

4. A force sensor according to claim 1 wherein the sensor circuit is a capacitive or inductive force sensing circuit.

5. A force sensor according to claim 1 wherein the sensor circuit senses forces up to about 500 grams (5 Newtons).

6. A force sensor according to claim 1 wherein the signal output from the sensor circuit supports a hand writing recognition facility.

7. A force sensor according to claim 1 wherein the load bearing structure has a 10 micron full span movement during operation.

8. A force sensor according to claim 1 wherein the pre-load bias assembly applies a bias of about 10 grams to 20 grams (0.1 Newtons to 0.2 Newtons).

9. A force sensor according to claim 1 wherein the input member is an ink cartridge within a writing stylus.

**10.** A force sensor according to claim 1 wherein the load bearing structure has an elastomeric member to absorb shock loads to the input member.

**11.** An electronic stylus comprising:

an elongate molding;

a nib at one end of the elongate molding; and,

a force sensor mounted to the elongate molding, the force sensor having a load bearing structure for contact with an input member connected to the nib, a sensor circuit for converting a force applied to the nib into a signal indicative of the force, and a pre-load bias assembly for engaging the input member to bias it against the load bearing structure.

**12.** An electronic stylus according to claim 11 wherein the nib is a ball point nib and the input member is an ink cartridge in fluid communication with the nib.

**13.** An electronic stylus according to claim 11 wherein the pre-load bias assembly has a spring and engagement formations for releasably engaging the input member.

**14.** An electronic stylus according to claim 11 wherein the sensor circuit is a piezoresistive bridge circuit.

**15.** An electronic stylus according to claim 11 wherein the sensor circuit is a capacitive or inductive force sensing circuit.

**16.** An electronic stylus according to claim 11 wherein the sensor circuit senses forces up to about 500 grams (5 Newtons).

**17.** An electronic stylus according to claim 11 wherein the signal output from the sensor circuit supports a hand writing recognition facility.

**18.** An electronic stylus according to claim 11 wherein the load bearing structure has a 10 micron full span movement during operation.

**19.** An electronic stylus according to claim 11 wherein the pre-load bias assembly applies a bias of about 10 grams to 20 grams (0.1 Newtons to 0.2 Newtons).

**20.** An electronic stylus according to claim 11 wherein the load bearing structure has an elastomeric member to absorb shock loads to the input member.

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