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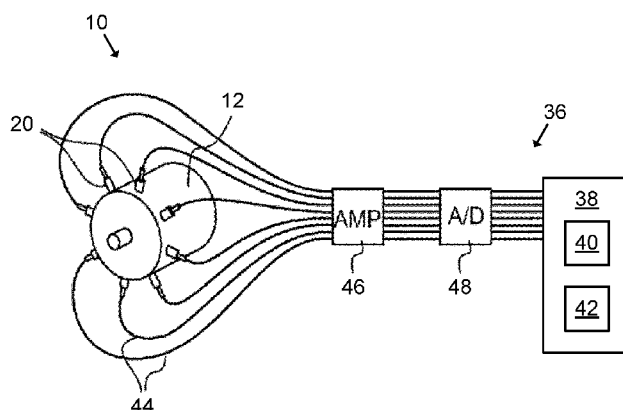


Fig. 3

$$f_b \quad (I)$$

$$f_b = f_r, \text{ and } m = 1 \quad (II)$$

$$f_r \quad (III)$$

(57) Abstract: A method of identifying a fault in a synchronous reluctance electric machine (10), the method comprising carrying out a first vibration measurement on a stator (12) in a first radial direction of the stator (12); carrying out a second vibration measurement on the stator (12) in a second radial direction of the stator (12); determining, on the basis of at least one of the first vibration measurement and the second vibration measurement, a first vibration frequency; determining, on the basis of the first vibration measurement and the second vibration measurement, a mode shape of the vibration at the first vibration frequency; and determining, on the basis that the first vibration frequency (I) and the mode shape m fulfil the following barrier fault conditions: (II) where (III) is a rotation frequency of a rotor (14), that a flux barrier (30) of the rotor (14) is defect.

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**METHOD OF IDENTIFYING FAULT IN SYNCHRONOUS
RELUCTANCE ELECTRIC MACHINE, MONITORING SYSTEM
AND SYNCHRONOUS RELUCTANCE ELECTRIC MACHINE**

5 Technical Field

The present disclosure generally relates to a synchronous reluctance electric machine. In particular, a method of identifying a fault in a synchronous reluctance electric machine, a monitoring system for identifying a fault in a synchronous reluctance electric machine, and a synchronous reluctance
10 electric machine comprising a monitoring system, are provided.

Background

A synchronous reluctance electric machine (SynRM) is a cost-efficient and sustainable alternative to rare-earth permanent magnet machines. Further advantages associated with synchronous reluctance electric machines are
15 simple use and maintenance, better partial load efficiency compared to induction motors, and accurate control, e.g. with direct torque control (DTC), even without encoder. The rotor of a synchronous reluctance electric machine has a simple structure and may only comprise iron.

Like any technical device, synchronous reluctance electric machines may
20 suffer from different kind of faults, either of mechanical or electrical character. Since synchronous reluctance electric machines have a moving element in the form of a rotor, many of the most common fault conditions cause vibrations to the machine. It is known that different fault conditions cause different kinds of vibrations. In turn, it follows that by knowing what
25 kind of vibration a certain fault condition causes, it is possible to detect the fault by monitoring the vibration characteristics of the machine.

US 2014109679 A1 discloses a method for identifying a fault in an electrical machine. Vibration is measured in a plurality of radial directions of the

stator. On the basis of the vibration measurements a vibration frequency and a mode shape of the vibration at this frequency is determined. Characteristics of the vibration in terms of both the vibration frequency and the mode shape are used to identify a fault condition of the electrical machine.

- 5 Reference 1 discloses a synchronous reluctance rotor structure for medium speed synchronous reluctance machines. In the rotor structure, referred to as a dovetail design, outer parts of the rotor are supported by inner parts using epoxy adhesive between the parts. The dovetail design is compared to a conventional "bridge-fixed" design where flux paths are fixed to the rest of
10 the rotor structure with thin iron bridges. Tests of the two designs were performed using a vibration sensor. The dovetail design is concluded to increase in mechanical stability over the conventional bridge-fixed design.

Reference 1: JERE KOLEHMAINEN: "Synchronous Reluctance Motor With Form Blocked Rotor", IEEE TRANSACTIONS ON ENERGY CONVERSION,
15 IEEE SERVICE CENTER, PISCATAWAY, NJ, US, vol. 25, no. 2, 1 June 2010 (2010-06-01), pages 450-456, XPO11301030, ISSN: 0885-8969.

Summary

In a synchronous reluctance electric machine having a rotor comprising a
20 stack of core elements with flux barriers, the core elements may be mechanically weak in radially outer regions. In addition, these radially outer regions may be subjected to very high centrifugal forces and thermal stresses during operation of the machine. Thus, the core elements are prompt to break in the flux barriers and/or in structures adjacent to the flux barriers. In
25 case such breakage is not detected, there is a risk of catastrophic failure of the entire machine and of a system driven by the machine.

One object of the present disclosure is to provide a method of identifying a fault in a synchronous reluctance electric machine, which method enables an early, simple, reliable and/or cost-effective detection of the fault.

A further object of the present disclosure is to provide a method of identifying a fault in a synchronous reluctance electric machine, which method enables an early, simple, reliable and/or cost-effective detection of a defect in a flux barrier of a core element.

- 5 A still further object of the present disclosure is to provide a method of identifying a fault in a synchronous reluctance electric machine, which method solves several or all of the foregoing objects in combination.

- A still further object of the present disclosure is to provide a monitoring system for identifying a fault in a synchronous reluctance electric machine,
10 which monitoring system solves one, several or all of the foregoing objects.

A still further object of the present disclosure is to provide a synchronous reluctance electric machine solving one, several or all of the foregoing objects.

- According to one aspect, there is provided a method of identifying a fault in a synchronous reluctance electric machine comprising a stator and a rotor, the
15 rotor comprising a plurality of magnetically conductive core elements stacked in an axial direction of the rotor, and each core element comprises flux barriers, the method comprising carrying out a first vibration measurement on the stator in a first radial direction of the stator; carrying out a second vibration measurement on the stator in a second radial direction of the
20 stator; determining, on the basis of at least one of the first vibration measurement and the second vibration measurement, a first vibration frequency; determining, on the basis of the first vibration measurement and the second vibration measurement, a mode shape of the vibration at the first vibration frequency; and determining, on the basis that the first vibration
25 frequency f_b and the mode shape m fulfil the following barrier fault conditions:

$$f_b = f_r, \text{ and } m = 1$$

where f_r is a rotation frequency of the rotor, that a flux barrier of the rotor is defect.

By means of the method, a failure of the rotor in the synchronous reluctance electric machine can be detected by vibration monitoring. The method enables an early detection of a defect of a flux barrier. Upon determining a defect in the flux barrier, an alarm may be issued to call for action and/or the machine may be automatically stopped. A consequential additional failure of the machine, and a potentially consequential failure of a driven system, can thereby be avoided.

The determination on the basis that the first vibration frequency and the mode shape fulfil the barrier fault conditions may alternatively be defined as determining, on the basis that the first vibration frequency matches a rotation frequency of the rotor and that the mode shape is mode number one. The method is thus based on the finding that a flux barrier breakage causes a certain combination of a vibration frequency and a mode shape of the vibrations of the rotor.

The vibrations of the rotor are in turn transmitted to the stator. The method may thus be "non-invasive". For example, the first and second vibration measurements may be performed by means of sensors arranged to measure vibrations of the stator in a first and second radial direction, respectively, such as accelerometers.

The rotor may comprise a plurality of rotor poles. Each rotor pole may comprise a plurality of flux barriers. Each core element may be a plate. The method may be performed with any type of synchronous reluctance electric machine according to the present disclosure.

The method may further comprise determining, on the basis that the first vibration frequency f_b fulfils the following barrier fault condition:

$$f_b = \frac{f_s}{2p}$$

where f_s is a supply frequency and p is a number of stator pole pairs, that a flux barrier of the rotor is defect.

The method may further comprise carrying out a plurality of vibration measurements in at least three different radial direction of the stator, such as
5 at least four, at least six or at least eight different radial directions of the stator; determining, on the basis of at least one of the plurality of vibration measurements, a first vibration frequency; and determining, on the basis of the plurality of vibration measurements, a mode shape of the vibration at the first vibration frequency. The more measurements there are at different
10 radial directions of the stator, the better is the reliability of this detection.

The method may further comprise determining that a flux barrier of the rotor is defect when the first vibration frequency and the mode shape fulfil the barrier fault conditions and when a vibration amplitude at the first vibration frequency exceeds a predetermined threshold value. Very small amplitude
15 vibration is not harmful for the machine, and a false fault condition diagnosis can be thereby avoided.

The determination whether the first vibration frequency and the mode shape fulfil the barrier fault conditions may be performed continuously or repeatedly during operation of the synchronous reluctance electric machine.

20 The method may be partly performed online. For example, the determination of the first vibration frequency, the determination of the mode shape and/or the determination that a flux barrier of the rotor is defect, may be performed online, for example in the cloud. Thus, the method may comprise a partially wireless monitoring of the machine to detect a defect in the flux barrier.

25 According to a further aspect, there is provided a monitoring system for identifying a fault in a synchronous reluctance electric machine comprising a stator and a rotor, the rotor comprising a plurality of magnetically conductive core elements stacked in an axial direction of the rotor, and each core element comprises flux barriers, the monitoring system comprising a first
30 sensor arranged to measure vibrations of the stator in a first radial direction

of the stator; a second sensor arranged to measure vibrations of the stator in a second radial direction of the stator; and a control system comprising at least one data processing device and at least one memory having a computer program stored thereon, the computer program comprising program code
 5 which, when executed by one or more of the at least one data processing device, causes one or more of the at least one data processing device to perform the steps of detecting, based on measurement signals from the first sensor and the second sensor, a first vibration frequency and a mode shape of the vibration at the first vibration frequency; and determining, on the basis
 10 that the first vibration frequency f_b and the mode shape m fulfil the following barrier fault conditions:

$$f_b = f_r, \text{ and } m = 1$$

where f_r is a rotation frequency of the rotor, that a flux barrier of the rotor is defect. The control system receives the measurement signals from the first
 15 sensor and the second sensor.

The computer program may comprise program code which, when executed by one or more of the at least one data processing device, causes one or more of the at least one data processing device to perform the step of determining, on the basis that the first vibration frequency f_b fulfils the following barrier
 20 fault condition:

$$f_b = \frac{f_s}{2p}$$

where f_s is a supply frequency and p is a number of stator pole pairs, that a flux barrier of the rotor is defect.

The monitoring system may comprise a plurality of sensors arranged to
 25 measure vibration in at least three different radial directions of the stator, such as at least four, at least six or at least eight different radial directions of the stator, and the control system may be arranged to receive measurement

signals from the plurality of sensors. A high number of measurements at different radial directions of the stator allows a mode number to be detected with good reliability.

The computer program may comprise program code which, when executed
5 by one or more of the at least one data processing device, causes one or more of the at least one data processing device to perform the step of determining that a flux barrier of the rotor is defect when the first vibration frequency and the mode shape fulfil the barrier fault conditions and when a vibration
10 amplitude at the first vibration frequency exceeds a predetermined threshold value.

The determination whether the first vibration frequency and the mode shape fulfil the barrier fault conditions may be performed continuously or repeatedly during operation of the synchronous reluctance electric machine.

The sensors may be arranged to communicate wirelessly with the control
15 system. Alternatively, or in addition, the sensors may be accelerometers. Accelerometers are preferable vibration sensors because of their small size and low price.

According to a further aspect, there is provided a synchronous reluctance electric machine comprising a monitoring system according to the present
20 disclosure. The synchronous reluctance electric machine may be of any type according to the present disclosure.

Brief Description of the Drawings

Further details, advantages and aspects of the present disclosure will become apparent from the following embodiments taken in conjunction with the
25 drawings, wherein:

Fig. 1: schematically represents a cross-sectional side view of a synchronous reluctance electric machine;

Fig. 2: schematically represents a cross-sectional front view of section A-A in Fig. 1;

- Fig. 3: schematically represents the synchronous reluctance electric machine comprising a monitoring system; and
Fig. 4: shows the first four mode shapes of vibration.

Detailed Description

5 In the following, a method of identifying a fault in a synchronous reluctance electric machine, a monitoring system for identifying a fault in a synchronous reluctance electric machine, and a synchronous reluctance electric machine comprising a monitoring system, will be described. The same or similar reference numerals will be used to denote the same or similar structural
10 features.

Fig. 1 schematically represents a cross-sectional side view of a synchronous reluctance electric machine 10. The machine 10 comprises a stator 12 and a rotor 14. The rotor 14 is rotatable about a rotation axis 16. The rotation axis 16 defines an axial direction of the rotor 14. Fig. 1 further shows windings 18
15 of the stator 12 and sensors, here exemplified as accelerometers 20.

The machine 10 of this example comprises a frame 22 fixed to the stator 12. The machine 10 further comprises bearings 24 and a shaft 26 fixed to the rotor 14. The shaft 26 is rotatable about the rotation axis 16.

The rotor 14 comprises a plurality of magnetically conductive core elements
20 28. In this example, each core element 28 has an identic design. The core elements 28 are stacked in the axial direction of the rotor 14. Moreover, the core elements 28 are compressed together in the axial direction. In this example, each core element 28 is a thin plate, the thickness in Fig. 1 being strongly exaggerated for illustrative purposes. The core elements 28 are made
25 of a magnetically conductive material, such as electric steel having a high value of relative permeability.

Fig. 2 schematically represents a cross-sectional front view of section A-A in Fig. 1. As shown in Fig. 2, the core elements 28 are circular. Each core element 28 of the rotor 14 and therefore also the formed combination, i.e.

rotor core, is operationally divided in sectorial sections. The number of sectorial sections defines the number of poles of the rotor 14. The rotor 14 of this example comprises four rotor poles, i.e. two rotor pole pairs. The stator 12 of this example comprises twelve stator poles, i.e. six stator pole pairs.

5 Each core element 28 comprises a plurality of magnetic flux barriers 30. As shown in Fig. 2, each rotor pole comprises four flux barriers 30, each flux barrier 30 being divided into two flux barrier sections separated by a narrow bridge in the middle. However, each rotor pole may comprise more or less than four flux barriers 30. Each flux barrier 30 may be an opening through
10 the core element 28 (in the axial direction). The flux barriers 30 may be filled with air or with magnetically non-conductive material, such as aluminium, which has a lower relative permeability than the magnetically conductive material (such as electric steel) of the core elements 28.

Fig. 2 further shows that the core element 28 comprises tangential ribs 32.
15 Each rib 32 is provided radially outside (with respect to the rotation axis 16) an end of a flux barrier 30. Fig. 2 further shows an air gap 34 between the rotor 14 and the stator 12.

In the context of the present disclosure, a breakage of a flux barrier 30 shall be construed to be equal with a breakage of a tangential rib 32.

20 Breakage of one flux barrier 30 of one core element 28 is typically associated with breakage of neighboring flux barriers 30 of adjacent core elements 28. When one of the flux barriers 30 breaks, the air gap 34 may be reduced. Thus, a broken flux barrier 30 risks to come into contact with the stator 12.

Fig. 3 schematically represents the synchronous reluctance electric machine
25 10 comprising a monitoring system 36. The monitoring system 36 is configured to identify a fault in the machine 10.

The monitoring system 36 comprises the accelerometers 20. The accelerometers 20 are configured to measure vibrations of the stator 12. As shown in Fig. 3, the monitoring system 36 of this example comprises eight

accelerometers 20 evenly distributed around the circumference of the stator
12. A great number of accelerometers 20 enables an accurate determination
of a mode shape of the vibration.

The monitoring system 36 further comprises a control system 38. The control
5 system 38 comprises a data processing device 40 and a memory 42. The
memory 42 has a computer program stored thereon. The computer program
comprises program code which, when executed by the data processing device
40, causes the data processing device 40 to perform any step as described
herein.

10 The monitoring system 36 of this example further comprises measurement
cables 44, an amplifier 46 and an A/D converter 48. The accelerometers 20
are connected by the measurement cables 44 to the amplifier 46, and further
to the A/D converter 48. The accelerometers 20 may alternatively be
wireless, e.g. for online processing of vibration measurements from the
15 accelerometers 20.

The accelerometers 20 provide vibration information in time space, i.e. the
acceleration as a function of time. In addition, the angular position of each
accelerometer 20 is known. The vibration measurements from the
accelerometers 20 are stored in digital form in the memory 42 for further
20 processing.

The data processing device 40 receives and processes the vibration
measurements stored in the memory 42. To this end, the data processing
device 40 may execute one or more computer programs stored in the memory
42. The computer program may comprise a two dimensions Fourier
25 transform for determining a first vibration frequency and a mode shape. The
computer program may further comprise program code for determining
whether the first vibration frequency and the mode shape fulfil barrier fault
conditions, as described herein.

Two dimensions Fourier transform, with respect to position (defined by the
30 locations of the accelerometers 20) and with respect to time, is applied to the

measurement results in order to reveal the mode shapes and the frequencies of the vibrations. The equation for the Fourier transform can be written as:

$$a(\theta, t) = \sum_{m=0}^{\infty} \sum_{n=0}^{\infty} [A_1 \cdot \cos(m \cdot \theta + n \cdot \omega \cdot t) + A_2 \cdot \cos(-m \cdot \theta + n \cdot \omega \cdot t)]$$

wherein a=measured acceleration, θ =angular position along a perimeter of the stator 12, t=time, A=calculated coefficients of the acceleration, ω =supply frequency, and wherein m determines the mode shape and n determines the vibration frequency.

During operation of the machine 10, radial vibrations are generated. By means of the accelerometers 20, the radial vibrations of the rotor 14 can be measured since the vibrations of the rotor 14 are transmitted to the stator 12.

In case one of the flux barriers 30 breaks, the rotor 14 becomes dynamically eccentric (with respect to the rotation axis 16). A vibration of the rotor 14 at the rotational frequency of the rotor 14 will thereby be excited. This vibration has vibration mode 1. By monitoring also the vibration mode, in addition to the vibration frequency, a fault of the rotor 14 can be distinguished from mechanical vibrations. The monitoring system 36 enables not only the detection of the vibration frequencies, but also the detection of the mode vibration shapes, the so-called mode shapes. Fig. 4 shows the first four mode shapes of vibration.

During operation of the machine 10, the monitoring system 36 continuously or repeatedly monitors vibrations, determines a first vibration frequency based on a first vibration measurement in a first radial direction and/or a second vibration measurement in a second radial direction, determines a mode shape of the vibration at the first vibration frequency based on the first and second vibration measurements, and determines whether the first vibration frequency and the mode shape fulfils barrier fault conditions. The barrier fault conditions are defined as:

$$f_b = f_r, \text{ and } m = 1$$

where f_b is the first vibration frequency, f_r is the rotation frequency of the rotor 14, and m is the mode shape. If the barrier fault conditions are fulfilled, it is concluded that a flux barrier 30 is defect. Thus, by monitoring the
5 vibration frequency and mode shape of the vibration of the rotor 14, a conclusive diagnostic can be given about the condition of the machine 10. Upon determining that a flux barrier 30 is defect, one or more preventive actions may be taken, such as automatic stopping of the machine 10.

While the present disclosure has been described with reference to exemplary
10 embodiments, it will be appreciated that the present invention is not limited to what has been described above. For example, it will be appreciated that the dimensions of the parts may be varied as needed. Accordingly, it is intended that the present invention may be limited only by the scope of the claims appended hereto.

CLAIMS

1. A method of identifying a fault in a synchronous reluctance electric machine (10) comprising a stator (12) and a rotor (14), the rotor (14) comprising a plurality of magnetically conductive core elements (28) stacked in an axial direction of the rotor (14), and each core element (28) comprises flux barriers (30), the method comprising:
 - carrying out a first vibration measurement on the stator (12) in a first radial direction of the stator (12);
 - carrying out a second vibration measurement on the stator (12) in a second radial direction of the stator (12);
 - determining, on the basis of at least one of the first vibration measurement and the second vibration measurement, a first vibration frequency;
 - determining, on the basis of the first vibration measurement and the second vibration measurement, a mode shape of the vibration at the first vibration frequency; and
 - determining, on the basis that the first vibration frequency f_b and the mode shape m fulfil the following barrier fault conditions:

$$f_b = f_r, \text{ and } m = 1$$

- where f_r is a rotation frequency of the rotor (14), that a flux barrier (30) of the rotor (14) is defect.

2. The method according to claim 1, further comprising determining, on the basis that the first vibration frequency f_b fulfils the following barrier fault condition:

$$f_b = \frac{f_s}{2p}$$

- where f_s is a supply frequency and p is a number of stator pole pairs, that a flux barrier (30) of the rotor (14) is defect.

3. The method according to any of the preceding claims, wherein the method comprises:
 - carrying out a plurality of vibration measurements in at least three different radial direction of the stator (12), such as at least four, at least
5 six or at least eight different radial directions of the stator (12);
 - determining, on the basis of at least one of the plurality of vibration measurements, a first vibration frequency; and
 - determining, on the basis of the plurality of vibration measurements, a mode shape of the vibration at the first vibration frequency.
- 10 4. The method according to any of the preceding claims, further comprising determining that a flux barrier (30) of the rotor (14) is defect when the first vibration frequency and the mode shape fulfil the barrier fault conditions and when a vibration amplitude at the first vibration frequency exceeds a predetermined threshold value.
- 15 5. The method according to any of the preceding claims, wherein the determination whether the first vibration frequency and the mode shape fulfil the barrier fault conditions is performed continuously or repeatedly during operation of the synchronous reluctance electric machine (10).
- 20 6. The method according to any of the preceding claims, wherein the method is partly performed online.
7. A monitoring system (36) for identifying a fault in a synchronous reluctance electric machine (10) comprising a stator (12) and a rotor (14), the rotor (14) comprising a plurality of magnetically conductive
25 core elements (28) stacked in an axial direction of the rotor (14), and each core element (28) comprises flux barriers (30), the monitoring system (36) comprising:
 - a first sensor (20) arranged to measure vibrations of the stator (12) in a first radial direction of the stator (12);
 - 30 - a second sensor (20) arranged to measure vibrations of the stator (12)

in a second radial direction of the stator (12); and

- a control system (38) comprising at least one data processing device (40) and at least one memory (42) having a computer program stored thereon, the computer program comprising program code which, when executed by one or more of the at least one data processing device (40), causes one or more of the at least one data processing device (40) to perform the steps of:

- detecting, based on measurement signals from the first sensor (20) and the second sensor (20), a first vibration frequency and a mode shape of the vibration at the first vibration frequency; and

- determining, on the basis that the first vibration frequency f_b and the mode shape m fulfil the following barrier fault conditions:

$$f_b = f_r, \text{ and } m = 1$$

where f_r is a rotation frequency of the rotor (14), that a flux barrier (30) of the rotor (14) is defect.

8. The monitoring system (36) according to claim 7, wherein the computer program comprises program code which, when executed by one or more of the at least one data processing device (40), causes one or more of the at least one data processing device (40) to perform the step of:

- determining, on the basis that the first vibration frequency f_b fulfils the following barrier fault condition:

$$f_b = \frac{f_s}{2p}$$

where f_s is a supply frequency and p is a number of stator pole pairs, that a flux barrier (30) of the rotor (14) is defect.

9. The monitoring system (36) according to claim 7 or 8, wherein the monitoring system (36) comprises a plurality of sensors (20) arranged to measure vibration in at least three different radial directions of the

stator (12), such as at least four, at least six or at least eight different radial directions of the stator (12), and wherein the control system (38) is arranged to receive measurement signals from the plurality of sensors (20).

- 5 10. The monitoring system (36) according to any of claims 7 to 9, wherein the computer program comprises program code which, when executed by one or more of the at least one data processing device (40), causes one or more of the at least one data processing device (40) to perform the step of:
- 10 - determining that a flux barrier (30) of the rotor (14) is defect when the first vibration frequency and the mode shape fulfil the barrier fault conditions and when a vibration amplitude at the first vibration frequency exceeds a predetermined threshold value.
- 15 11. The monitoring system (36) according to any of claims 7 to 10, wherein the determination whether the first vibration frequency and the mode shape fulfil the barrier fault conditions is performed continuously or repeatedly during operation of the synchronous reluctance electric machine (10).
- 20 12. The monitoring system (36) according to any of claims 7 to 11, wherein the sensors (20) are arranged to communicate wirelessly with the control system (38).
13. The monitoring system (36) according to any of claims 7 to 12, wherein the sensors (20) are accelerometers.
- 25 14. A synchronous reluctance electric machine (10) comprising a monitoring system (36) according to any of claims 7 to 13.

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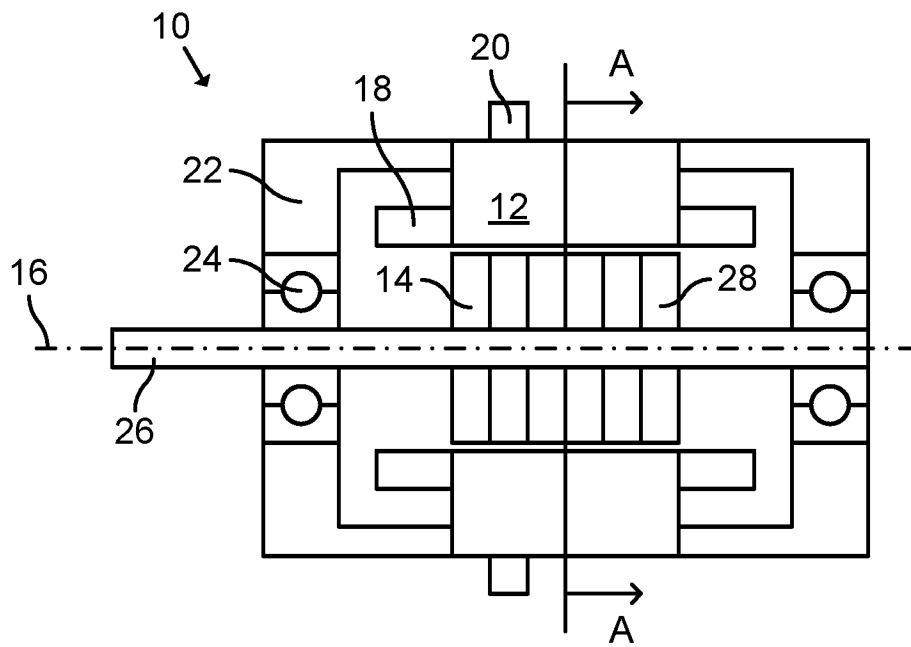


Fig. 1

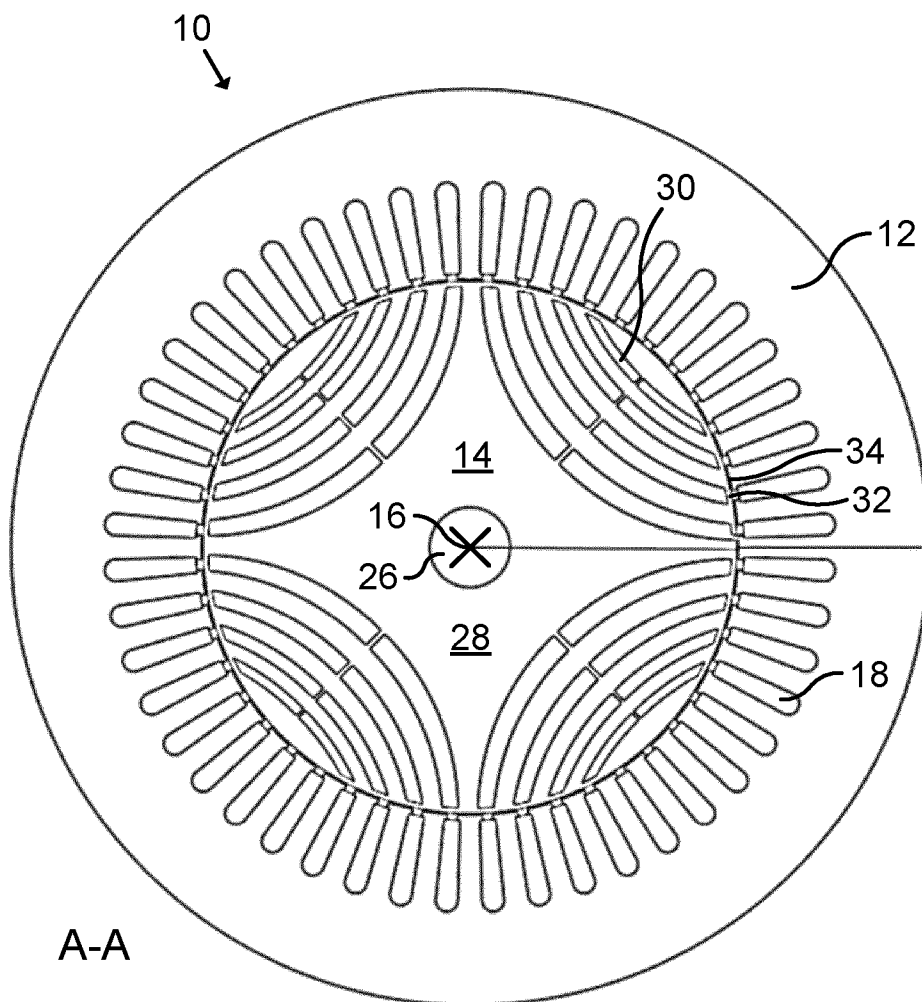


Fig. 2

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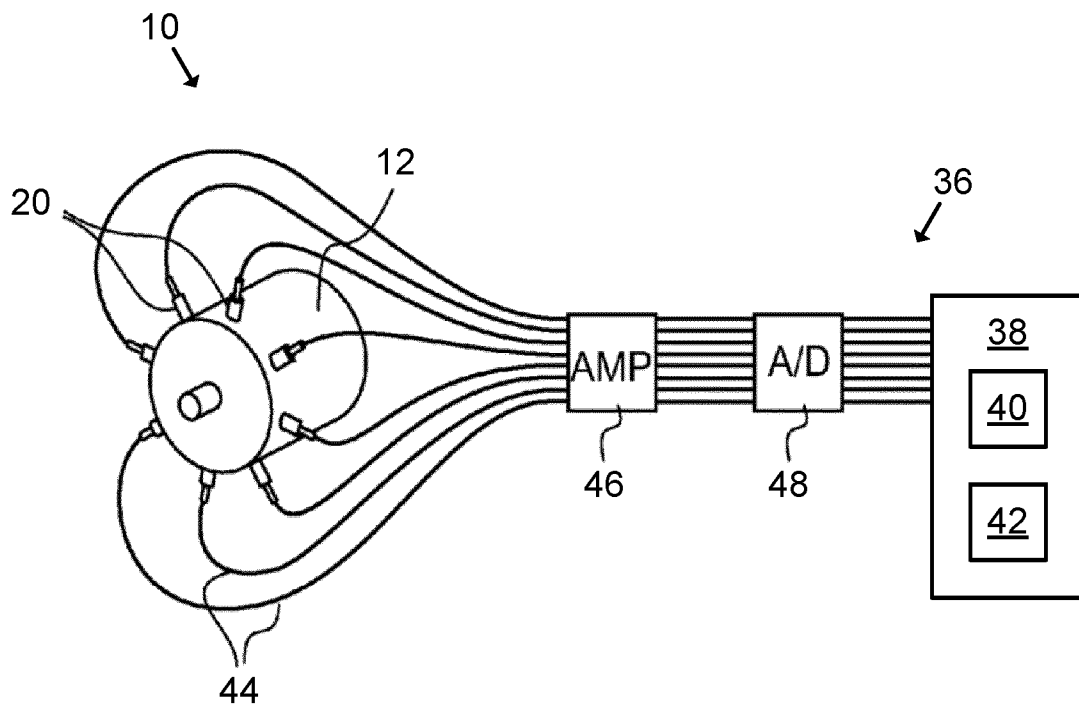


Fig. 3

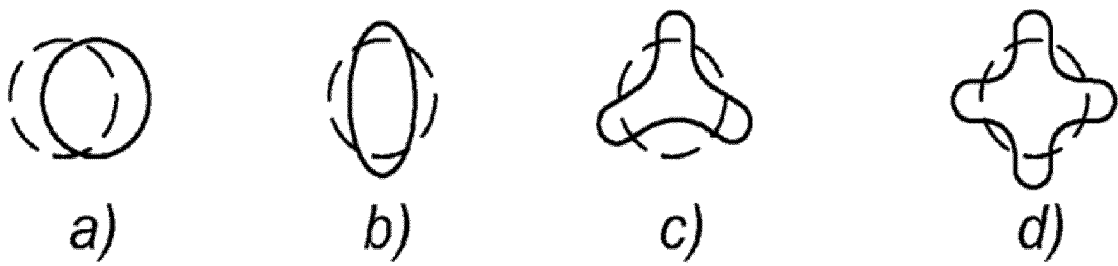


Fig. 4

INTERNATIONAL SEARCH REPORT

International application No
PCT/EP2021/052936

A. CLASSIFICATION OF SUBJECT MATTER
INV. G01H1/00 G01R31/34
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
G01H G01R

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	JERE KOLEHMAINEN: "Synchronous Reluctance Motor With Form Blocked Rotor", IEEE TRANSACTIONS ON ENERGY CONVERSION, IEEE SERVICE CENTER, PISCATAWAY, NJ, US, vol. 25, no. 2, 1 June 2010 (2010-06-01), pages 450-456, XP011301030, ISSN: 0885-8969 abstract page 450, paragraph I. Introduction page 454, paragraph VI. Test Results figures 3,6,15,16	1-14
A	----- US 2014/109679 A1 (RODRIGUEZ PEDRO [SE]) 24 April 2014 (2014-04-24) paragraph [0004] - paragraph [0024] paragraph [0028] figures 1,3 ----- -/--	1-14



Further documents are listed in the continuation of Box C.



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INTERNATIONAL SEARCH REPORT

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