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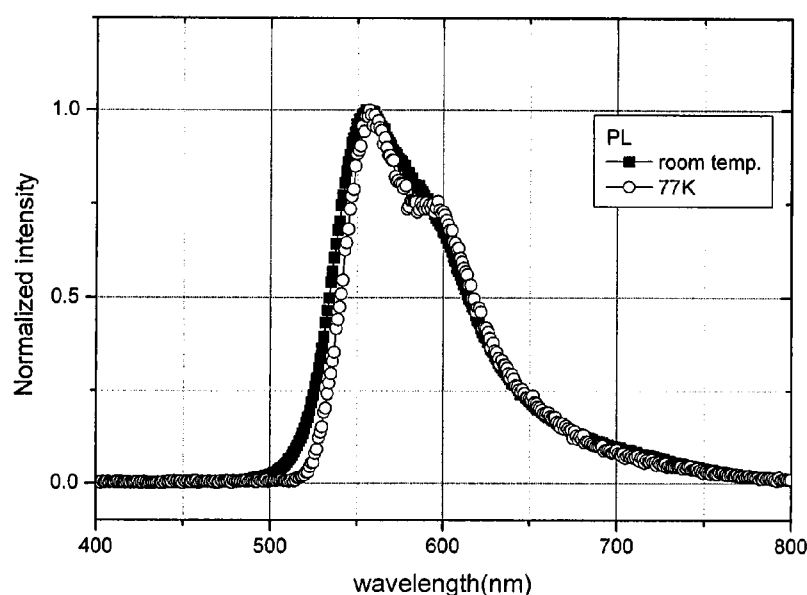
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(54) Title: LUMINESCENT MATERIAL FOR DELAYED FLUORESCENCE AND ORGANIC ELECTROLUMINESCENT DEVICE COMPRISING THE SAME



(57) Abstract: The present invention relates to a luminescent material for delayed fluorescence and an organic electroluminescent device comprising the same. By using the luminescent material for delayed fluorescence according to the present invention, an organic electroluminescent device having long lifespan, low driving voltage, excellent color purity, and significantly improved luminous efficiency such as current efficiency is provided.



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Description

Title of Invention: LUMINESCENT MATERIAL FOR DELAYED FLUORESCENCE AND ORGANIC ELECTROLUMINESCENT DEVICE COMPRISING THE SAME

Technical Field

- [1] The present invention relates to a luminescent material for delayed fluorescence and an organic electroluminescent device comprising the same.

Background Art

- [2] An electroluminescent device (EL device) is a self-light-emitting device which has advantages in that it provides a wider viewing angle, a greater contrast ratio, and a faster response time. The first organic EL device was developed by Eastman Kodak, by using small aromatic diamine molecules, and aluminum complexes as materials for forming a light-emitting layer [Appl. Phys. Lett. 51, 913, 1987].
- [3] Generally, an organic electroluminescent device (OLED) has a structure comprising a cathode, an anode, and an organic layer between them. When a voltage is applied, holes are injected from the anode, and electrons are injected from the cathode. Holes and electrons are recombined at a light-emitting layer to form an exciton of high energy. Due to the energy of the exciton, the organic luminescent material transfers to an excited state, and emits light when it returns to a ground state.
- [4] An organic light-emitting material can be used as a combination of a host and a dopant to improve color purity, luminous efficiency, and stability. Generally, an EL device having excellent luminous characteristics has a structure comprising a light-emitting layer formed by doping a dopant to a host. Since host and dopant materials greatly influence the efficiency and lifespan of the EL device when using a dopant/host material system, their selection is important.
- [5] Due to a spin rule based on quantum mechanics, singlet excitons and triplet excitons are formed at a rate of 25%:75% in an organic electroluminescent device. Making use of singlet excitons is a fluorescent dopant. Theoretically, a fluorescent dopant is known to have a limit of 25% for an internal quantum efficiency of an organic electroluminescent device. On the contrary, since a phosphorescent dopant based on a metal complex using Ir, etc., emits light by making use of triplet excitons, the internal quantum efficiency can be up to 100%. However, the metal complex such as Ir has a high price and limited reserves. Thus, development of an alternative dopant is urgent.
- [6] Accordingly, a luminous material using delayed fluorescence is being developed recently as a luminous material of high efficiency, of which the internal quantum efficiency can exceed 25%, i.e. the limited efficiency of a fluorescent dopant material

without using a metal complex as in a phosphorescent dopant material.

- [7] Normally, light-emission is completed within a short time of 100 ns or shorter in fluorescence. A fluorescence which continues to emit light for a much longer time of μ s units or longer is called delayed fluorescence. Delayed fluorescence is classified to P-type and E-type according to light-emitting mechanism. The P-type delayed fluorescence cannot provide an internal quantum efficiency of 100% since it occurs through triplet-triplet annihilation (TTA). Since the E-type delayed fluorescence is activated by heat energy, it is known as thermally activated delayed fluorescence. According to E-type delayed fluorescence, when the difference between the energy of singlet exciton state and the energy of triplet exciton state (ΔE_{ST}) is low, preferably when lower than 0.2 eV, the singlet exciton emits light as normal, i.e. fluorescence, and the triplet exciton emits light by reverse-intersystem crossing to a singlet exciton, i.e. delayed fluorescence. Hence, in the E-type delayed fluorescence, since a light-emission of a delayed fluorescence is added to a light-emission of a fluorescent mechanism, it is regarded that increasing the internal quantum efficiency to 100% would be possible. In addition, even at a low temperature of lower than 100°C, when using a compound emitting strong fluorescence and delayed fluorescence, a triplet exciton can be sufficiently subjected to reverse-intersystem crossing to a singlet exciton from the heat occurred from the device, thereby emitting light by delayed fluorescence. Thus, the luminous efficiency can be rapidly increased. However, the light-emitting compounds of delayed fluorescence reported until now still have high ΔE_{ST} . Thus, it is difficult to obtain high luminous efficiency.

- [8] Korean Patent No. 1317923, Korean Patent Application Laying-Open Nos. 2014-0064655 and 2015-0009512, U.S. Patent Application Publication No. 2014-0131665, and International Publication No. WO 2014/092083 disclose compounds comprising a nitrogen-containing heteroaryl such as triazine or an amine as luminescent compounds for delayed fluorescence. However, these compounds still show low luminous efficiency.

Disclosure of Invention

Technical Problem

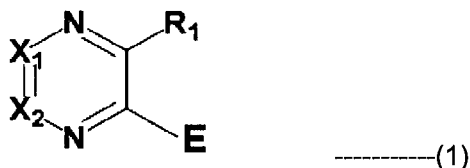
- [9] An objective of the present invention is to provide a luminescent material for delayed fluorescence, which can produce an organic electroluminescent device having long lifespan, low driving voltage, high color purity, and significantly improved luminous efficiency such as current efficiency. Another objective is to provide an organic electroluminescent device comprising the luminescent material for delayed fluorescence.

Solution to Problem

- [10] The present inventors found that the objective above can be achieved by a compound

represented by the following formula 1 as a luminescent material for delayed fluorescence which shows excellent luminous efficiency. Accordingly, the present invention provides the luminescent material for delayed fluorescence comprising the compound represented by the following formula 1 as an embodiment.

[11]



[12]

wherein

[13]

R₁ represents a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C2-C30)alkenyl, a substituted or unsubstituted (C5-C30)aryl, a substituted or unsubstituted 5- to 30-membered heteroaryl, or CN; or may be linked to an adjacent substituent to form a substituted or unsubstituted mono- or polycyclic, (C5-C30) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, sulfur, Si, PO, SO, SO₂, and SeO₂;

[14]

X₁ represents -CR₃ or N;

[15]

X₂ represents -CR₆ or N;

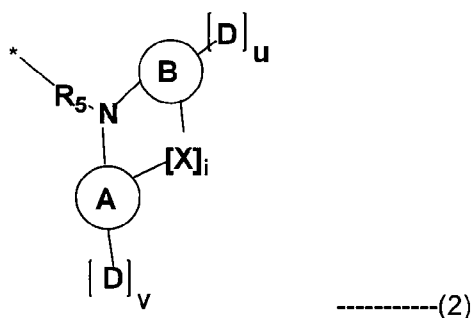
[16]

R₃ and R₆ each independently represent hydrogen, deuterium, a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C2-C30)alkenyl, a substituted or unsubstituted (C5-C30)aryl, a substituted or unsubstituted 5- to 30-membered heteroaryl, or CN; or may be linked to an adjacent substituent to form a substituted or unsubstituted mono- or polycyclic, (C5-C30) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, sulfur, Si, PO, SO, SO₂, and SeO₂;

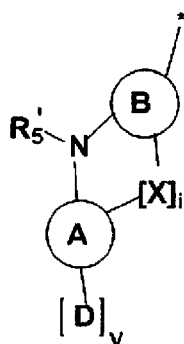
[17]

E is represented by the following formula 2 or 3:

[18]



[19]



----- (3)

[20] wherein

[21] ring A and ring B each independently represent a (C5-C30)aryl, or a 5- to 30-membered heteroaryl;

[22] X is independently selected from a single bond, O, S, NR₄, Si(R₄)₂, C(R₄)₂, PO(R₄)₂, SO, SO₂, and SeO₂;

[23] i represents an integer of 1 or 2; where i is 2, each of X may be the same or different;

[24] R₄ represents a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C5-C30)aryl, or a substituted or unsubstituted 5- to 30-membered heteroaryl; where there are two R₄'s, each of the two R₄'s may be the same or different, and the two R₄'s may be linked to each other to form a substituted or unsubstituted 11- to 60-membered polycyclic ring;[25] R₅ represents a single bond, a substituted or unsubstituted (C5-C30)arylene, or a substituted or unsubstituted 5- to 30-membered heteroarylene; or may be linked to an adjacent substituent to form a substituted or unsubstituted mono- or polycyclic, (C5-C30) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, sulfur, Si, PO, SO, SO₂, and SeO₂ ;[26] R₅' represents hydrogen, a substituted or unsubstituted (C5-C30)aryl, or a substituted or unsubstituted 5- to 30-membered heteroaryl; or may be linked to an adjacent substituent to form a substituted or unsubstituted mono- or polycyclic, (C5-C30) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, sulfur, Si, PO, SO, SO₂, and SeO₂;[27] D represents a substituted or unsubstituted mono- or di- (C5-C30)arylamino, a substituted or unsubstituted (C5-C30)aryloxy, a substituted or unsubstituted (C5-C30)arylthio, a substituted or unsubstituted (C5-C30)aryl, or a substituted or unsubstituted 5- to 30-membered heteroaryl; or may be linked to an adjacent substituent to form a substituted or unsubstituted mono- or polycyclic, (C5-C30) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, sulfur, Si, PO, SO, SO₂, and SeO₂;

- [28] u and v each independently represent an integer of 0 to 1; where u and v are both 1, each of D may be the same or different; and
- [29] * represents a bonding site between the ring comprising X₁ and X₂, and E.

Advantageous Effects of Invention

- [30] By using the luminescent material for delayed fluorescence according to the present invention, an organic electroluminescent device having long lifespan, low driving voltage, excellent color purity, and significantly improved luminous efficiency such as current efficiency is provided.

Brief Description of Drawings

- [31] Figure 1 illustrates a photoluminescence spectrum at low temperature of compound D-2 of Example 1.
- [32] Figure 2 illustrates a photoluminescence spectrum at low temperature of compound D-1 of Example 2.
- [33] Figure 3 illustrates a photoluminescence spectrum at low temperature of compound D-73 of Example 3.
- [34] Figure 4 illustrates a photoluminescence spectrum at low temperature of compound D-41 of Example 4.
- [35] Figure 5 illustrates a photoluminescence spectrum at low temperature of compound D-4 of Example 5.
- [36] Figure 6 illustrates a photoluminescence spectrum at low temperature of compound D-3 of Example 6.
- [37] Figure 7 illustrates a photoluminescence spectrum at low temperature of compound D-5 of Example 7.
- [38] Figure 8 illustrates a photoluminescence spectrum at low temperature of compound CD-2 of Comparative Example 1.

Mode for the Invention

- [39] Hereinafter, the present invention will be described in detail. However, the following description is intended to explain the invention, and is not meant in any way to restrict the scope of the invention.
- [40] According to one embodiment of the present invention, a luminescent material for delayed fluorescence comprising a compound represented by formula 1 is provided.
- [41] In the present disclosure, “a luminescent material for delayed fluorescence” means a material used for emitting light by delayed fluorescence.
- [42] Hereinafter, the compound represented by formula 1 of the present invention will be specifically described in detail.
- [43] Herein, “(C1-C30)alkyl(ene)” is meant to be a linear or branched alkyl(ene) having 1 to 30 carbon atoms constituting the chain, in which the number of carbon atoms is

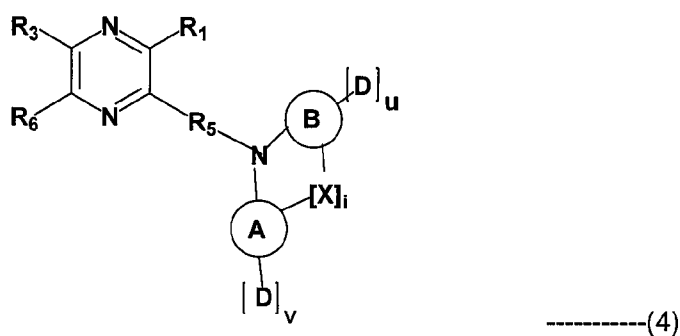
preferably 1 to 20, more preferably 1 to 10, and includes methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, tert-butyl, etc.; “(C2-C30)alkenyl” is meant to be a linear or branched alkenyl having 2 to 30 carbon atoms constituting the chain, in which the number of carbon atoms is preferably 2 to 20, more preferably 2 to 10, and includes vinyl, 1-propenyl, 2-propenyl, 1-butenyl, 2-butenyl, 3-butenyl, 2-methylbut-2-enyl, etc.; “(C3-C30)cycloalkyl” is a mono- or polycyclic hydrocarbon having 3 to 30 ring backbone carbon atoms, in which the number of carbon atoms is preferably 3 to 20, more preferably 3 to 7, and includes cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, etc.; “3- to 7- membered heterocycloalkyl” is a cycloalkyl having 3 to 7 ring backbone atoms, preferably 5 to 7, including at least one heteroatom selected from B, N, O, S, Si, and P, preferably O, S, and N, and includes tetrahydrofuran, pyrrolidine, thiolan, tetrahydropyran, etc.; “(C5-C30)aryl(ene)” is a monocyclic or fused ring derived from an aromatic hydrocarbon having 5 to 30 ring backbone carbon atoms, in which the number of carbon atoms is preferably 5 to 20, more preferably 6 to 15, including substituents having a spiro structure, and includes phenyl, biphenyl, terphenyl, naphthyl, binaphthyl, phenylnaphthyl, naphthylphenyl, fluorenyl, phenylfluorenyl, benzofluorenyl, dibenzofluorenyl, phenanthrenyl, phenylphenanthrenyl, anthracenyl, cyclopentadienyl, indenyl, triphenylenyl, pyrenyl, tetracenyl, perylenyl, chrysenyl, naphthacenyl, fluoranthenyl, spirobifluorenyl, etc.; “5- to 30-membered heteroaryl(ene)” is an aryl having 5 to 30 ring backbone atoms, including at least one, preferably 1 to 4 heteroatoms selected from the group consisting of B, N, O, S, Si, and P; is a monocyclic ring, or a fused ring condensed with at least one benzene ring; may be partially saturated; may be one formed by linking at least one heteroaryl or aryl group to a heteroaryl group via a single bond(s); including substituents having a spiro structure; and includes a monocyclic ring-type heteroaryl including furyl, thiophenyl, pyrrolyl, imidazolyl, pyrazolyl, thiazolyl, thiadiazolyl, isothiazolyl, isoxazolyl, oxazolyl, oxadiazolyl, triazinyl, tetrazinyl, triazolyl, tetrazolyl, furazanyl, pyridyl, pyrazinyl, pyrimidinyl, pyridazinyl, etc., and a fused ring-type heteroaryl including benzofuranyl, benzothiophenyl, isobenzofuranyl, dibenzofuranyl, dibenzothiophenyl, benzimidazolyl, benzothiazolyl, benzoisothiazolyl, benzoisoxazolyl, benzoxazolyl, isoindolyl, indolyl, indazolyl, benzothiadiazolyl, quinolyl, isoquinolyl, cinnolyl, quinazolinyl, quinoxalinyl, carbazolyl, carbolinyl, acridinyl, phenoxazinyl, phenothiazinyl, phenanthridinyl, benzodioxolyl, dihydroacridinyl, etc. Further, “halogen” includes F, Cl, Br, and I.

- [44] Herein, “substituted” in the expression “substituted or unsubstituted” means that a hydrogen atom in a certain functional group is replaced with another atom or group, i.e. a substituent. The substituents of the substituted alkyl, the substituted alkenyl, the substituted aryl(ene), the substituted heteroaryl(ene), the substituted fused ring, the

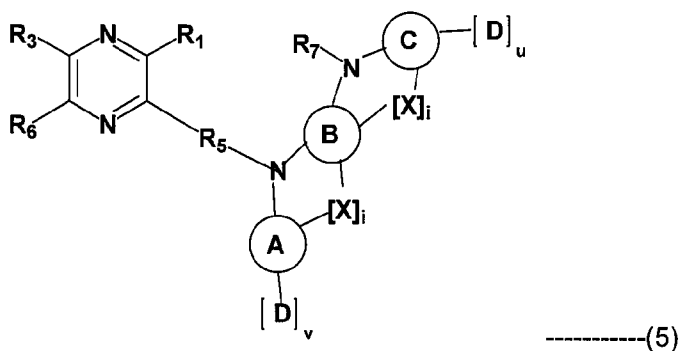
substituted mono-arylamino, and the substituted di-arylamino in R_1 , R_3 , R_4 , R_5 , R_5' , R_6 , R_7 , R_8 , R_{11} , D , R , and L each independently are at least one selected from the group consisting of deuterium, a halogen, a cyano, a carboxyl, a nitro, a hydroxyl, a (C1-C30)alkyl, a halo(C1-C30)alkyl, a (C2-C30) alkenyl, a (C2-C30) alkynyl, a (C1-C30)alkoxy, a (C3-C30)cycloalkyl, a 3- to 7-membered heterocycloalkyl, a (C5-C30)aryloxy, a 3- to 30-membered heteroaryl unsubstituted or substituted with a (C5-C30)aryl, a (C5-C30)aryl unsubstituted or substituted with a 3- to 30-membered heteroaryl, a tri(C1-C30)alkylsilyl, a tri(C5-C30)arylsilyl, a di(C1-C30)alkyl(C5-C30)arylsilyl, a (C1-C30)alkyldi(C5-C30)arylsilyl, an amino, a mono- or di- (C1-C30)alkylamino, a mono- or di- (C5-C30)arylamino, a (C1-C30)alkyl(C5-C30)arylamino, a (C1-C30)alkylcarbonyl, a (C1-C30)alkoxycarbonyl, a (C5-C30)arylcarbonyl, a di(C5-C30)arylboronyl, a di(C1-C30)alkylboronyl, a (C1-C30)alkyl(C5-C30)arylboronyl, a (C5-C30)aryl(C1-C30)alkyl, and a (C1-C30)alkyl(C5-C30)aryl.

[45] The compound of formula 1 can be preferably represented by the following formula 4 or 5:

[46]



[47]



[48] wherein

[49] R_1 represents a substituted or unsubstituted (C5-C20)aryl, or a substituted or unsubstituted 5- to 20-membered heteroaryl;

[50] R_5 represents a single bond, a substituted or unsubstituted (C5-C20)arylene, or a substituted or unsubstituted 5- to 20-membered heteroarylene;

[51] R_7 represents hydrogen, deuterium, a substituted or unsubstituted (C1-C20)alkyl, a

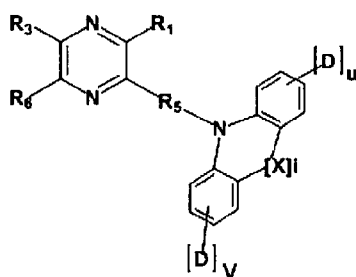
substituted or unsubstituted (C2-C20)alkenyl, a substituted or unsubstituted (C5-C20)aryl, a substituted or unsubstituted 5- to 20-membered heteroaryl, or CN;

[52] ring C represents a (C5-C30)aryl, or a 5- to 30-membered heteroaryl; and

[53] R_3 , R_6 , ring A, ring B, X, D, i, v, and u are as defined in formula 1.

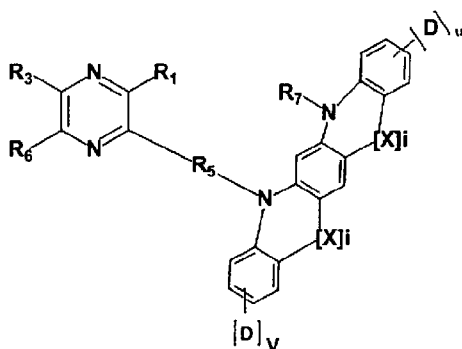
[54] Preferably, formulas 4 and 5 can be respectively represented by the following formulas 6 and 7:

[55]



----- (6)

[56]



----- (7)

[57] wherein

[58] R_1 , R_3 , R_5 , R_6 , R_7 , X, D, i, u, and v are as defined in formulas 4 and 5.

[59] In formulas 1, 4, 5, 6, and 7 above, R_1 preferably represents a substituted or unsubstituted (C5-C20)aryl, or a substituted or unsubstituted 5- to 20-membered heteroaryl; more preferably represents a substituted or unsubstituted phenyl, a substituted or unsubstituted biphenyl, a substituted or unsubstituted naphthyl, a substituted or unsubstituted pyrrolyl, a substituted or unsubstituted pyridyl, a substituted or unsubstituted indolyl, a substituted or unsubstituted carbazolyl, a substituted or unsubstituted benzofuranyl, a substituted or unsubstituted benzothiophenyl, a substituted or unsubstituted dibenzofuranyl, or a substituted or unsubstituted dibenzothiophenyl; and even more preferably represents a substituted or unsubstituted phenyl, a substituted or unsubstituted biphenyl, a substituted or unsubstituted naphthyl, a substituted or unsubstituted pyrrolyl, or a substituted or unsubstituted pyridyl;

[60] X_1 preferably represents $-CR_3$;

[61] X_2 preferably represents $-CR_6$;

[62] R_3 and R_6 preferably each independently represent hydrogen, a substituted or unsub-

stituted (C5-C20)aryl, or a substituted or unsubstituted 5- to 20-membered heteroaryl; or may be linked to an adjacent substituent to form a substituted or unsubstituted mono- or polycyclic, (C5-C30) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one selected from nitrogen, oxygen, sulfur, Si, PO, SO, SO₂, and SeO₂; and more preferably each independently represent a substituted or unsubstituted phenyl, a substituted or unsubstituted biphenyl, a substituted or unsubstituted naphthyl, a substituted or unsubstituted pyrrolyl, a substituted or unsubstituted pyridyl, a substituted or unsubstituted indolyl, a substituted or unsubstituted carbazolyl, a substituted or unsubstituted benzofuranyl, a substituted or unsubstituted benzothiophenyl, a substituted or unsubstituted dibenzofuranyl, or a substituted or unsubstituted dibenzothiophenyl; or may be linked to an adjacent substituent to form a substituted or unsubstituted polycyclic, (C5-C20) aromatic ring, whose carbon atom(s) may be replaced with at least one selected from nitrogen, oxygen, and sulfur;

[63] E is preferably represented by formula 2;

[64] ring A and ring B preferably each independently represent a (C5-C20)aryl, or a 5- to 20-membered heteroaryl; and more preferably each independently represent a benzene ring; a naphthalene ring, a pyridine ring, a benzothiophene ring, or a benzofuran ring;

[65] X is preferably independently selected from a single bond, O, S, NR₄, Si(R₄)₂, and C(R₄)₂;

[66] i preferably represents 1;

[67] R₄ preferably represents a substituted or unsubstituted (C1-C20)alkyl, a substituted or unsubstituted (C5-C20)aryl, or a substituted or unsubstituted 5- to 20-membered heteroaryl;

[68] R₅ preferably represents a single bond, a substituted or unsubstituted (C5-C20)arylene, or a substituted or unsubstituted 5- to 20-membered heteroarylene;

[69] R₅' preferably represents hydrogen, a substituted or unsubstituted (C5-C20)aryl, or a substituted or unsubstituted 5- to 20-membered heteroaryl;

[70] D preferably represents a substituted or unsubstituted di-(C5-C20)arylamino, a substituted or unsubstituted (C5-C20)aryloxy, a substituted or unsubstituted (C5-C20)arylthio, a substituted or unsubstituted (C5-C30)aryl, or a substituted or unsubstituted 5- to 30-membered heteroaryl; or may be linked to an adjacent substituent to form a substituted or unsubstituted polycyclic, (C5-C20) aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, and sulfur, and preferably is substituted with a substituent having a property of an electron donor; and more preferably represents a substituted or unsubstituted carbazole, a substituted or unsubstituted benzocarbazole, a substituted or unsubstituted indolocarbazole, a substituted or unsubstituted diphenylamino, a substituted or unsubstituted dinaphthylamino, a substituted or unsubstituted acridinyl, a substituted or un-

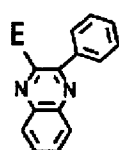
substituted phenoxazinyl, a substituted or unsubstituted phenothiazinyl, a substituted or unsubstituted phenoxy, or a substituted or unsubstituted phenylthio; and

[71] $u + v$ is preferably 1 or more.

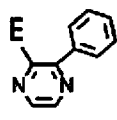
[72] In formulas 4, 5, 6, and 7 above, R_7 preferably represents a substituted or unsubstituted (C5-C20)aryl, or a substituted or unsubstituted 5- to 20-membered heteroaryl.

[73] Formula 1 can be preferably selected from the following formulas 1-1 to 1-16:

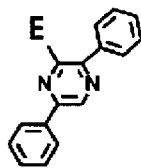
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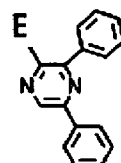
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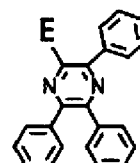
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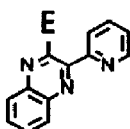


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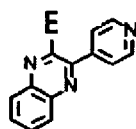


1-5

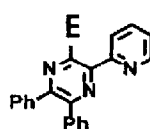
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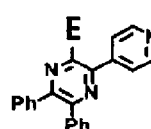
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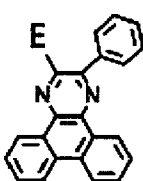


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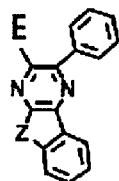


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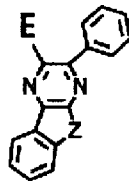
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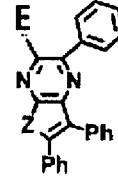
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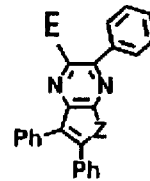
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1-12

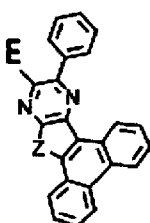


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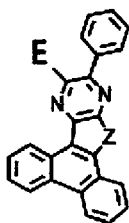


1-14

[77]



1-15



1-16

[78] wherein

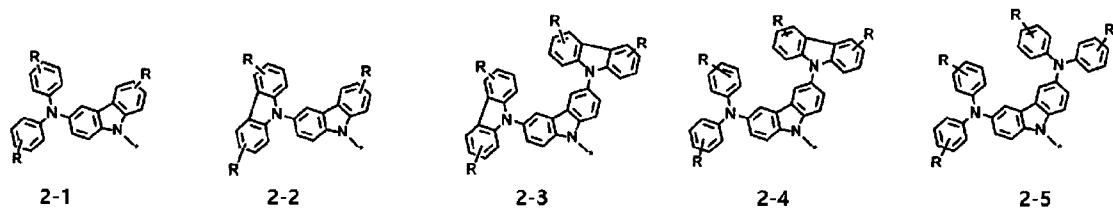
[79] Z is selected from O, S, NR_8 , $Si(R_8)_2$, $C(R_8)_2$, $PO(R_8)_2$, SO, SO_2 , and SeO_2 ;

[80] R_8 represents a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C5-C30)aryl, or a substituted or unsubstituted 5- to 30-membered heteroaryl; and

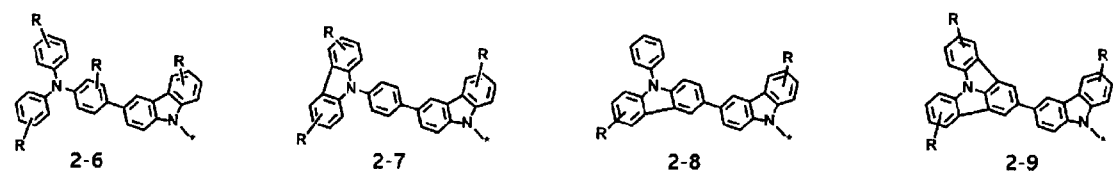
[81] Ph represents phenyl, and E is as defined in formula 1.

[82] In formulas 1 and 1-1 to 1-16 above, E can be preferably represented by formula 2, and formula 2 can be preferably selected from the following formulas 2-1 to 2-35:

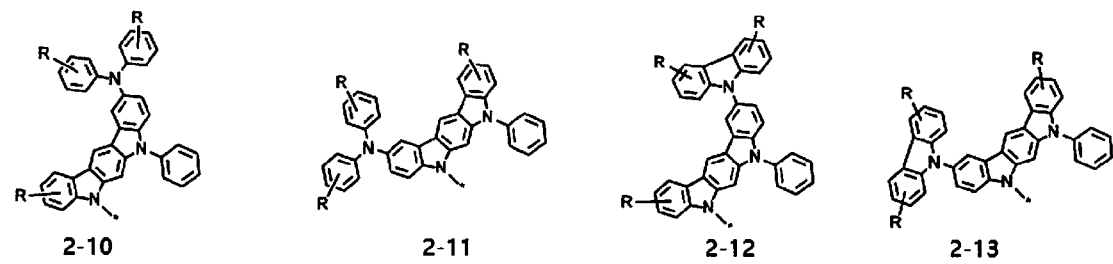
[83]



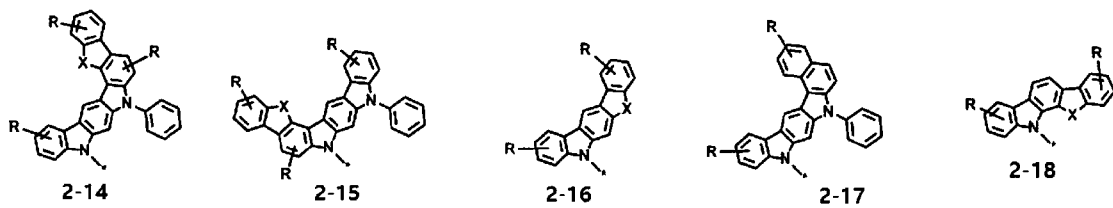
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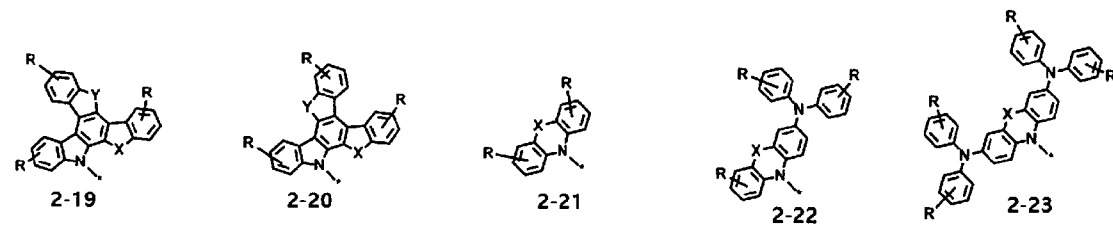
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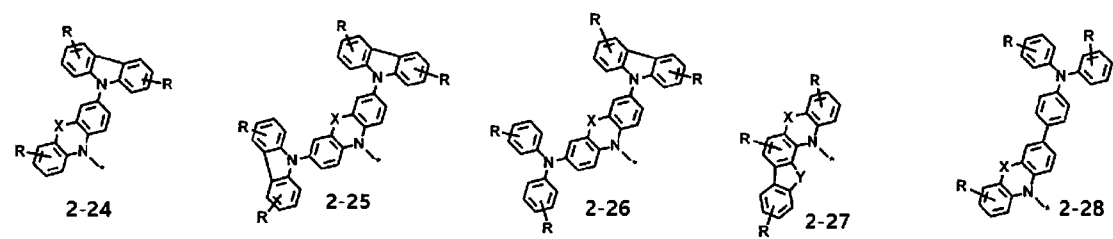
[86]



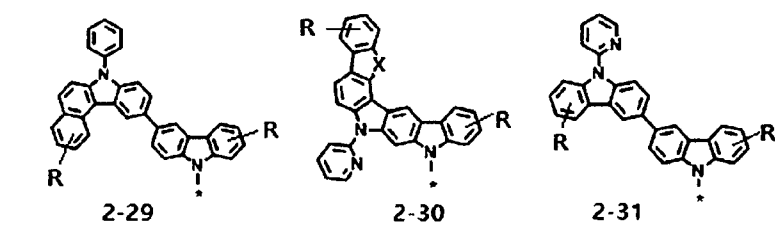
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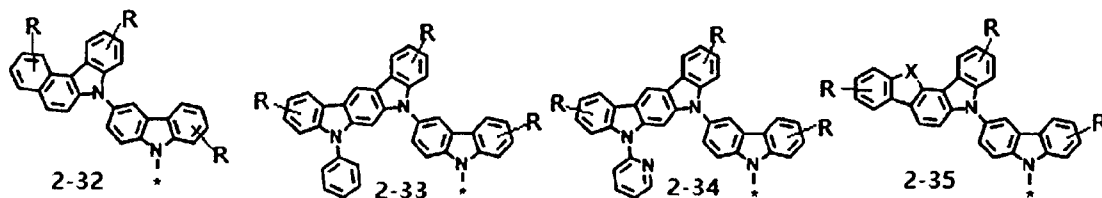
[88]



[89]



[90]



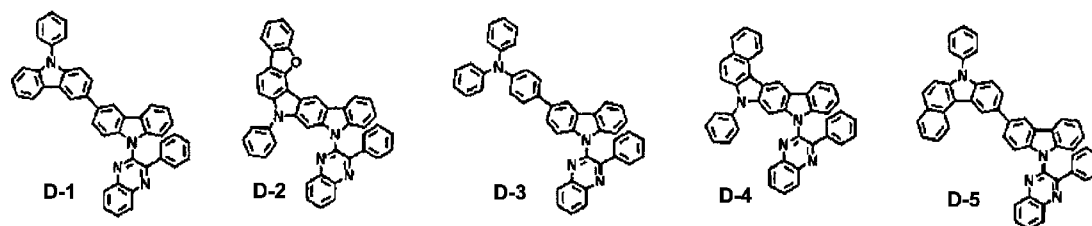
[91] wherein

[92] X and Y each independently are selected from O, S, NR₄, Si(R₄)₂, C(R₄)₂, PO(R₄)₂, SO, SO₂, and SeO₂;[93] R₄ represents a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C5-C30)aryl, or a substituted or unsubstituted 5- to 30-membered heteroaryl; where there are two R₄'s, each of the two R₄'s may be the same or different, and the two R₄'s may be linked to each other to form a substituted or unsubstituted 11- to 60-membered polycyclic ring; and

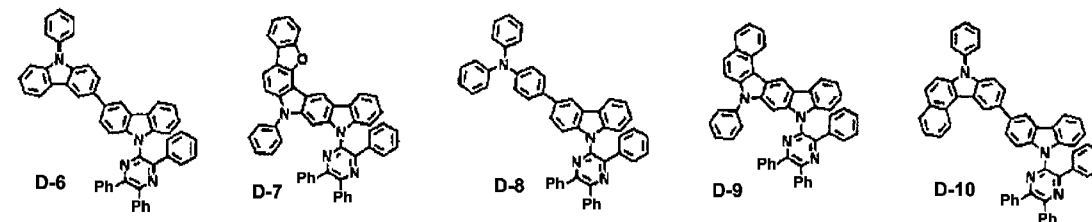
[94] R each independently represents hydrogen, a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C5-C30)aryl, or a substituted or unsubstituted 5- to 30-membered heteroaryl.

[95] The compound represented by formula 1 includes the following compounds, but is not limited thereto:

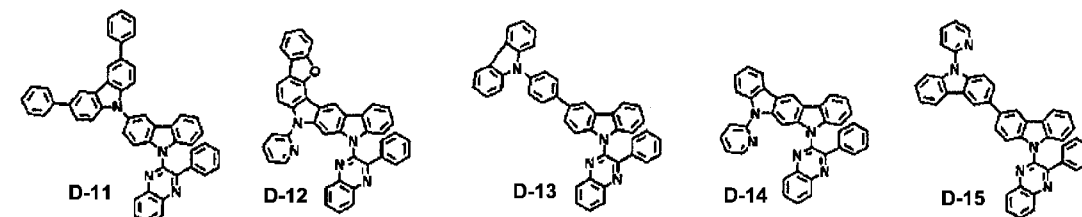
[96]



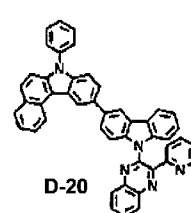
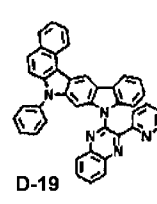
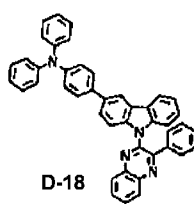
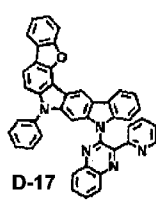
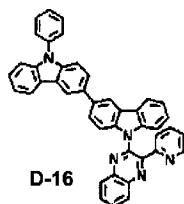
[97]



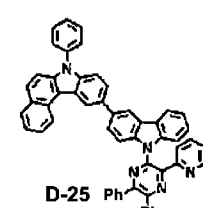
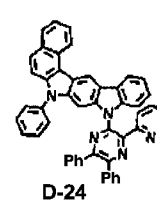
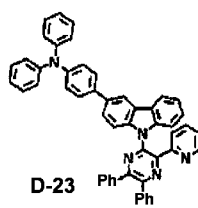
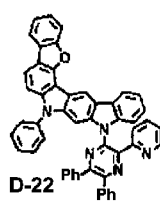
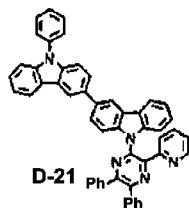
[98]



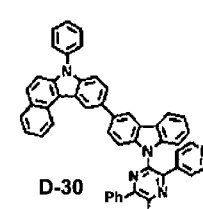
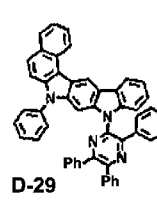
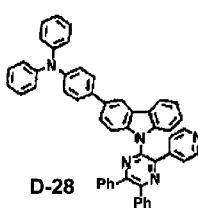
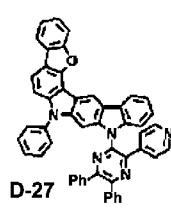
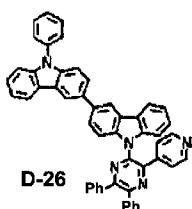
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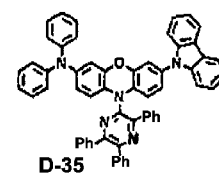
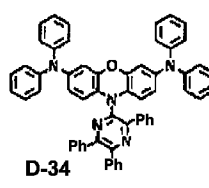
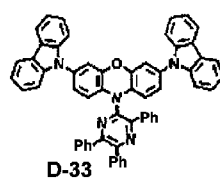
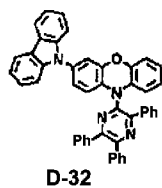
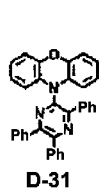
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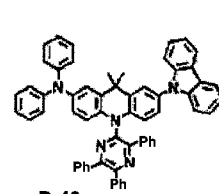
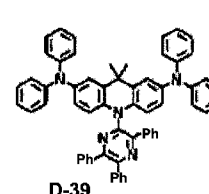
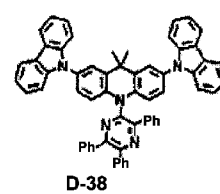
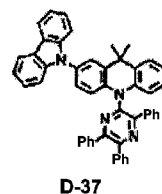
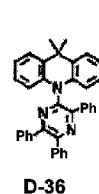
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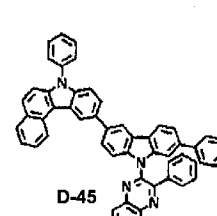
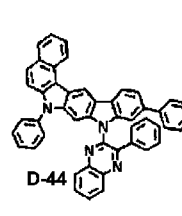
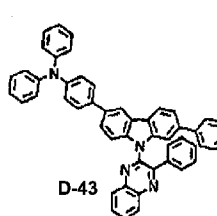
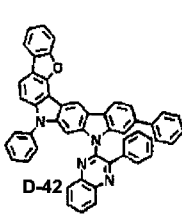
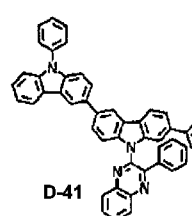
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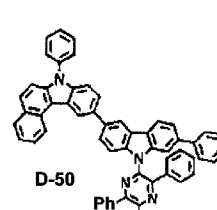
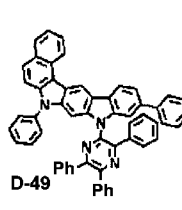
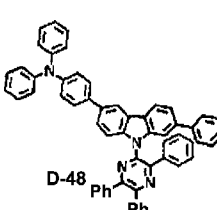
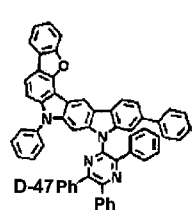
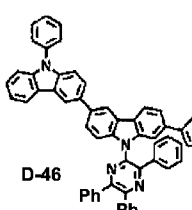
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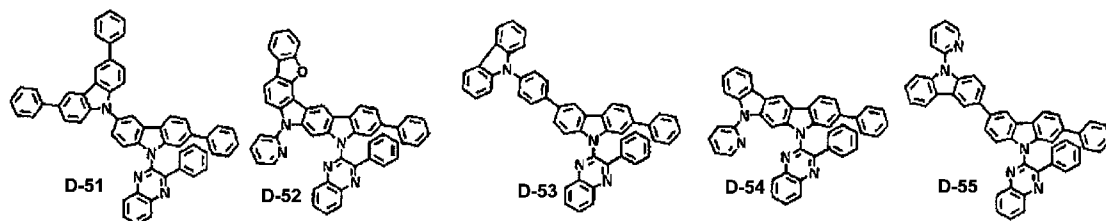
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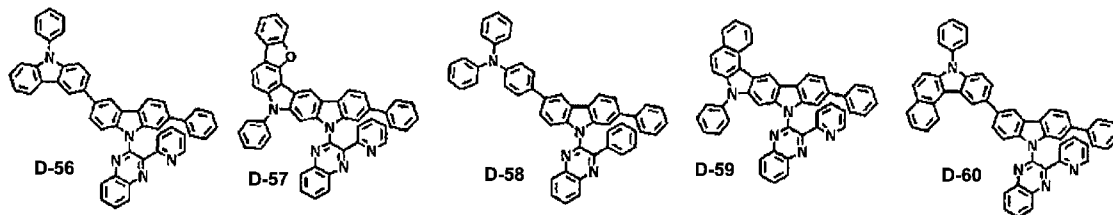
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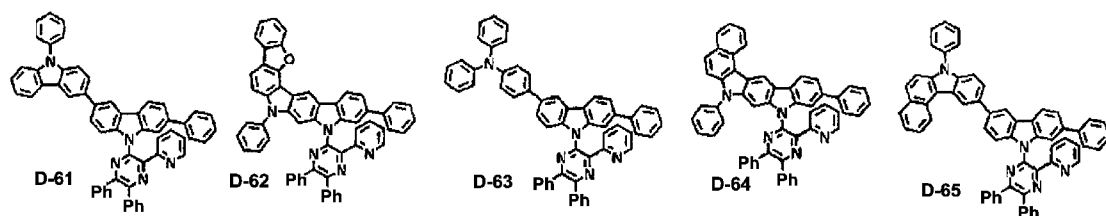
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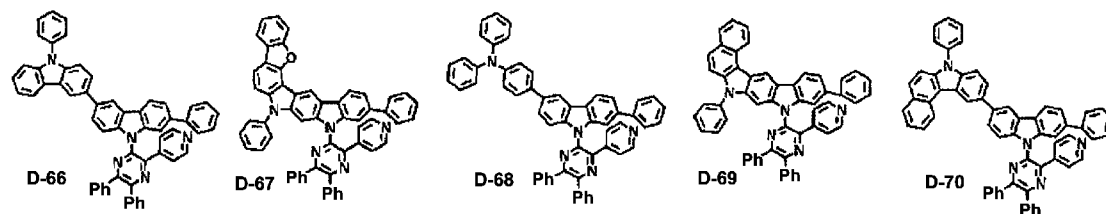
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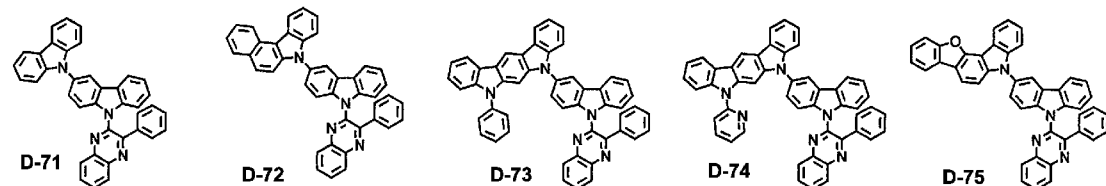
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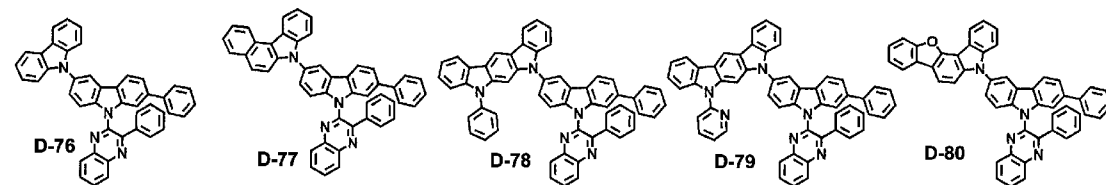
[109]



[110]



[111]



[112] (wherein Ph represents a phenyl group.)

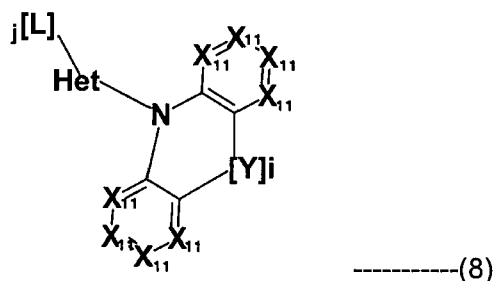
[113] The compound of formula 1 can be prepared by a synthetic method known to a person skilled in the art. For example, it can be easily prepared using bromination, Suzuki reaction, Buchwald-Hartwig reaction, Ullmann reaction, etc.

[114] The luminescent material for delayed fluorescence of the present invention may comprise one or two or more compounds represented by formula 1. In addition, the luminescent material for delayed fluorescence of the present invention can be in the form of a mixture or a composition. The luminescent material for delayed fluorescence of the present invention can be comprised of the compound of formula 1 alone, or can

further include conventional materials generally used in organic electroluminescent materials and/or prior luminescent compound for delayed fluorescence.

- [115] The luminescent material for delayed fluorescence of the present invention shows thermally activated delayed fluorescence. Specifically, the luminescent material for delayed fluorescence of the present invention can be used for preparing a light-emitting layer of an organic electroluminescent device. In addition, the luminescent material for delayed fluorescence of the present invention can be preferably used as a dopant material in the light-emitting layer of an organic electroluminescent device.
- [116] In addition, according to another embodiment of the present invention, the present invention provides an organic electroluminescent device comprising the luminescent material for delayed fluorescence.
- [117] The organic electroluminescent device according to the present invention comprises a first electrode; a second electrode; and at least one organic layer between the first and second electrodes. The organic layer may comprise at least one light-emitting layer, and the light-emitting layer may comprise the luminescent material for delayed fluorescence of the present invention.
- [118] One of the first and second electrodes can be an anode, and the other can be a cathode. The organic layer comprises a light-emitting layer, and may further comprise at least one layer selected from the group consisting of a hole injection layer, a hole transport layer, an electron transport layer, an electron injection layer, an interlayer, a hole blocking layer, an electron blocking layer, and an electron buffer layer.
- [119] The organic electroluminescent device of the present invention may comprise the luminescent material for delayed fluorescence of the present invention in at least one of the light-emitting layer. The luminescent material for delayed fluorescence of the present invention may be used as a dopant material in the light-emitting layer.
- [120] The organic electroluminescent device of the present invention may comprise the luminescent material for delayed fluorescence of the present invention as a dopant material, and further comprise a host material. When the luminescent material for delayed fluorescence of the present invention and a host material are used together in the organic electroluminescent device of the present invention, the amount of the compound of formula 1 can be 0.1 wt% or higher, preferably 1 wt% or higher, and more preferably 5 wt% or higher, and 50 wt% or lower, and preferably 20 wt% or lower.
- [121] The host material can be preferably a compound of the following formula 8:

[122]



[123] wherein

[124] X_{11} independently represents N or CR_{11} ;

[125] R_{11} independently represents hydrogen, deuterium, a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C2-C30)alkenyl, a substituted or unsubstituted (C5-C30)aryl, a substituted or unsubstituted 5- to 30-membered heteroaryl, or CN; or may be linked to an adjacent substituent to form a substituted or unsubstituted mono- or polycyclic, (C5-C30) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, sulfur, Si, PO, SO, SO₂, and SeO₂;

[126] Het represents a 5- to 30-membered heteroaryl(ene);

[127] L represents hydrogen, a substituted or unsubstituted (C5-C30)aryl, or a substituted or unsubstituted 5- to 30-membered heteroaryl; or may be linked to an adjacent substituent to form a substituted or unsubstituted mono- or polycyclic, (C5-C30) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, sulfur, Si, PO, SO, SO₂, and SeO₂;

[128] Y is independently selected from a single bond, O, S, NR₄, Si(R₄)₂, C(R₄)₂, PO(R₄)₂, SO, SO₂, and SeO₂;

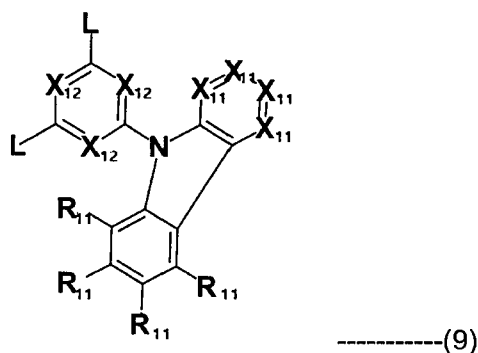
[129] i represents an integer of 1 or 2;

[130] R_4 represents a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C5-C30)aryl, or a substituted or unsubstituted 5- to 30-membered heteroaryl; where there are two R_4 's, each of the two R_4 's may be the same or different, and the two R_4 's may be linked to each other to form a substituted or unsubstituted 11- to 60-membered polycyclic ring; and

[131] j represents an integer of 1 to 5; where j is an integer of 2 or more, each of L may be the same or different.

[132] The compound of formula 8 can be preferably represented by the following formula 9:

[133]



[134] wherein

[135] X_{11} independently represents N or CR_{11} ;[136] X_{12} independently represents N or CR_{12} ;

[137] R_{11} and R_{12} each independently represent hydrogen, deuterium, a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C2-C30)alkenyl, a substituted or unsubstituted (C5-C30)aryl, a substituted or unsubstituted 5- to 30-membered heteroaryl, or CN; or may be linked to an adjacent substituent to form a substituted or unsubstituted mono- or polycyclic, (C5-C30) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, sulfur, Si, PO, SO, SO_2 , and SeO_2 ; and

[138] L independently represents hydrogen, a substituted or unsubstituted (C5-C30)aryl, or a substituted or unsubstituted 5- to 30-membered heteroaryl; or may be linked to an adjacent substituent to form a substituted or unsubstituted mono- or polycyclic, (C5-C30) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, sulfur, Si, PO, SO, SO_2 , and SeO_2 .

[139] In formula 8 above, Het can be preferably a 5- to 30-membered nitrogen-containing heteroaryl(ene).

[140] In formulas 8 and 9 above, R_{11} and R_{12} preferably each independently represent hydrogen, a substituted or unsubstituted phenyl, a substituted or unsubstituted biphenyl, a substituted or unsubstituted naphthyl, a substituted or unsubstituted pyrrolyl, a substituted or unsubstituted indolyl, a substituted or unsubstituted pyridyl, a substituted or unsubstituted carbazolyl, a substituted or unsubstituted benzofuranyl, a substituted or unsubstituted benzothiophenyl, a substituted or unsubstituted dibenzofuranyl, or a substituted or unsubstituted dibenzothiophenyl.

[141] L preferably represents hydrogen, a substituted or unsubstituted phenyl, a substituted or unsubstituted indolyl, a substituted or unsubstituted carbazolyl, a substituted or unsubstituted carbolinyl, a substituted or unsubstituted benzofuranyl, a substituted or unsubstituted benzothiophenyl, a substituted or unsubstituted dibenzofuranyl, or a substituted or unsubstituted dibenzothiophenyl.

- [151] In addition, in the organic electroluminescent device according to the present invention, the organic layer may further comprise at least one metal selected from the group consisting of metals of Group 1, metals of Group 2, transition metals of the 4th period, transition metals of the 5th period, lanthanides and organic metals of d-transition elements of the Periodic Table, or at least one complex compound comprising said metal.
- [152] In addition, the organic electroluminescent device according to the present invention may emit white light by further comprising at least one light-emitting layer which comprises a blue electroluminescent compound, a red electroluminescent compound, or a green electroluminescent compound known in the field, besides the light-emitting layer comprising the compound of the present invention. Also, if necessary, a yellow or orange light-emitting layer can be comprised in the device.
- [153] In the organic electroluminescent device of the present invention, at least one layer (hereinafter, "a surface layer") is preferably placed on an inner surface(s) of one or both electrodes selected from a chalcogenide layer, a metal halide layer and a metal oxide layer. Specifically, a chalcogenide (including oxides) layer of silicon or aluminum is preferably placed on an anode surface of an electroluminescent medium layer, and a metal halide layer or a metal oxide layer is preferably placed on a cathode surface of an electroluminescent medium layer. Such a surface layer provides operation stability for the organic electroluminescent device. Preferably, said chalcogenide includes SiO_x ($1 \leq x \leq 2$), AlO_x ($1 \leq x \leq 1.5$), SiON , SiAlON , etc.; said metal halide includes LiF , MgF_2 , CaF_2 , a rare earth metal fluoride, etc.; and said metal oxide includes Cs_2O , Li_2O , MgO , SrO , BaO , CaO , etc.
- [154] In the organic electroluminescent device according to the present invention, a mixed region of an electron transport compound and a reductive dopant, or a mixed region of a hole transport compound and an oxidative dopant is preferably placed on at least one surface of a pair of electrodes. In this case, the electron transport compound is reduced to an anion, and thus it becomes easier to inject and transport electrons from the mixed region to an electroluminescent medium. Further, the hole transport compound is oxidized to a cation, and thus it becomes easier to inject and transport holes from the mixed region to the electroluminescent medium. Preferably, the oxidative dopant includes various Lewis acids and acceptor compounds; and the reductive dopant includes alkali metals, alkali metal compounds, alkaline earth metals, rare-earth metals, and mixtures thereof. A reductive dopant layer may be employed as a charge-generating layer to prepare an electroluminescent device having two or more electroluminescent layers and emitting white light.
- [155] In order to form each layer of the organic electroluminescent device of the present invention, dry film-forming methods such as vacuum evaporation, sputtering, plasma,

and ion plating methods, or wet film-forming methods such as ink jet printing, nozzle printing, slot coating, spin coating, dip coating, and flow coating methods can be used.

[156] When using a wet film-forming method, a thin film is formed by dissolving or diffusing materials forming each layer into any suitable solvent such as ethanol, chloroform, tetrahydrofuran, dioxane, etc. The solvent can be any solvent where the materials forming each layer can be dissolved or diffused, and where there are no problems in film-formation capability.

[157] Hereinafter, the luminescent properties of the compound of the present invention will be explained in detail with reference to the following examples.

[158] **Example 1: Preparation of an OLED device using the luminescent material**
[159] **for delayed fluorescence according to the present invention**

[160] An OLED device was produced using the luminescent material of the present invention. A transparent electrode indium tin oxide (ITO) thin film (15 Ω /sq) on a glass substrate for an organic light-emitting diode (OLED) device was subjected to an ultrasonic washing with trichloroethylene, acetone, ethanol, and distilled water, sequentially, and then was stored in isopropanol. The ITO substrate was then mounted on a substrate holder of a vacuum vapor depositing apparatus. **HIL-1** was introduced into a cell of said vacuum vapor depositing apparatus, and then the pressure in the chamber of said apparatus was controlled to 10^{-6} torr. Thereafter, an electric current was applied to the cell to evaporate the above introduced material, thereby evaporating **HIL-1** of 60 nm thickness on the ITO substrate. Next, **HIL-2** was introduced into another cell of said vacuum vapor depositing apparatus, and was evaporated to have a thickness of 5 nm by applying an electric current to the cell. **HTL-1** was deposited to have a thickness of 15 nm, **HTL-2** was deposited to have a thickness of 5 nm on **HTL-1**, and **H-11** was further deposited to have a thickness of 5 nm as an electron blocking layer. A light-emitting layer was deposited as follows. **H-2** was introduced into one cell of said vacuum vapor depositing apparatus as a host, and compound **D-2** was introduced into another cell as a thermally activated delayed fluorescence (TADF) dopant of the present invention. The two materials were evaporated at different rates, so that the dopant was deposited in a doping amount of 15 wt% based on the total amount of the host and dopant to deposit a light-emitting layer having a thickness of 400 nm. **ETL-1** was evaporated at another vacuum vapor depositing apparatus to have a thickness of 5 nm on the light-emitting layer, and **ETL-2** and lithium quinolate were then introduced into another two cells, evaporated at the doping rate of 30 to 70 wt%, and deposited to have a thickness of 30 nm. Next, after depositing lithium quinolate as an electron injection layer having a thickness of 2 nm, an Al cathode having a thickness of 150 nm was deposited by another vacuum vapor deposition apparatus. Thus, an OLED device was produced. All the materials were those purified by vacuum sublimation at 10^{-6} torr.

As a result, an efficiency of 38.8 cd/A at 1000 nit was shown, and the CIE color coordinate was 0.345, 0.581.

[161] Meanwhile, a photoluminescence spectrum of compound D-2 used in Example 1 at room temperature and 77K was evaluated and illustrated in Figure 1. From the spectrum, the energy of the singlet exciton state and the energy of the triplet exciton state were obtained, and it was determined that the ΔE_{ST} of compound D-2 is 0.03 eV. By this low ΔE_{ST} , it is interpreted that the triplet exciton is subjected to reverse-intersystem crossing to a singlet exciton and emits light, i.e. delayed fluorescence.

[162] **Example 2: Preparation of an OLED device using the luminescent material**
[163] **for delayed fluorescence according to the present invention**

[164] An OLED device was produced in the same manner as in Example 1, except for using compound **H-2** as a host and compound **D-1** as a dopant of the luminescent material. As a result, an efficiency of 38.8 cd/A at 1000 nit was shown, and the CIE color coordinate was 0.334, 0.558. It is verified that the device using the organic electroluminescent compound of the present invention as a TADF dopant material has excellent current and luminous efficiencies. The photoluminescence spectrum of compound D-1 was measured in the same manner as in Example 1 and illustrated in Figure 2. From Figure 2, it was determined that the ΔE_{ST} of compound D-1 is 0.08 eV, and thus compound D-1 emits light by delayed fluorescence.

[165] **Example 3: Preparation of an OLED device using the luminescent material**
[166] **for delayed fluorescence according to the present invention**

[167] An OLED device was produced in the same manner as in Example 1, except for using compound **H-2** as a host and compound **D-73** as a dopant of the luminescent material. As a result, an efficiency of 25.0 cd/A at 1000 nit was shown, and the CIE color coordinate was 0.332, 0.561. It is verified that the device using the organic electroluminescent compound of the present invention as a TADF dopant material has excellent current and luminous efficiencies. The photoluminescence spectrum of compound D-73 was measured in the same manner as in Example 1 and illustrated in Figure 3. From Figure 3, it was determined that the ΔE_{ST} of compound D-73 is 0.03 eV, and thus compound D-73 emits light by delayed fluorescence.

[168] **Example 4: Preparation of an OLED device using the luminescent material**
[169] **for delayed fluorescence according to the present invention**

[170] An OLED device was produced in the same manner as in Example 1, except for using compound **H-2** as a host and compound **D-41** as a dopant of the luminescent material. As a result, an efficiency of 24.4 cd/A at 1000 nit was shown, and the CIE color coordinate was 0.336, 0.557. It is verified that the device using the organic electroluminescent compound of the present invention as a TADF dopant material has excellent current and luminous efficiencies. The photoluminescence spectrum of

compound D-41 was measured in the same manner as in Example 1 and illustrated in Figure 4. From Figure 4, it was determined that the ΔE_{ST} of compound D-41 is 0.07 eV, and thus compound D-41 emits light by delayed fluorescence.

[171] **Example 5: Preparation of an OLED device using the luminescent material**
[172] **for delayed fluorescence according to the present invention**

[173] An OLED device was produced in the same manner as in Example 1, except for using compound **H-2** as a host and compound **D-4** as a dopant of the luminescent material. As a result, an efficiency of 24.2 cd/A at 1000 nit was shown, and the CIE color coordinate was 0.427, 0.552. It is verified that the device using the organic electroluminescent compound of the present invention as a TADF dopant material has excellent current and luminous efficiencies. The photoluminescence spectrum of compound D-4 was measured in the same manner as in Example 1 and illustrated in Figure 5. From Figure 5, it was determined that the ΔE_{ST} of compound D-4 is 0.04 eV, and thus compound D-4 emits light by delayed fluorescence.

[174] **Example 6: Preparation of an OLED device using the luminescent material**
[175] **for delayed fluorescence according to the present invention**

[176] An OLED device was produced in the same manner as in Example 1, except for using compound **H-2** as a host and compound **D-3** as a dopant of the luminescent material. As a result, an efficiency of 23.5 cd/A at 1000 nit was shown, and the CIE color coordinate was 0.384, 0.552. It is verified that the device using the organic electroluminescent compound of the present invention as a TADF dopant material has excellent current and luminous efficiencies. The photoluminescence spectrum of compound D-3 was measured in the same manner as in Example 1 and illustrated in Figure 6. From Figure 6, it was determined that the ΔE_{ST} of compound D-3 is 0.05 eV, and thus compound D-3 emits light by delayed fluorescence.

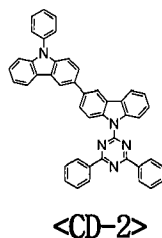
[177] **Example 7: Preparation of an OLED device using the luminescent material**
[178] **for delayed fluorescence according to the present invention**

[179] An OLED device was produced in the same manner as in Example 1, except for using compound **H-2** as a host and compound **D-5** as a dopant of the luminescent material. As a result, an efficiency of 22.4 cd/A at 1000 nit was shown, and the CIE color coordinate was 0.402, 0.559. It is verified that the device using the organic electroluminescent compound of the present invention as a TADF dopant material has excellent current and luminous efficiencies. The photoluminescence spectrum of compound D-5 was measured in the same manner as in Example 1 and illustrated in Figure 7. From Figure 7, it was determined that the ΔE_{ST} of compound D-5 is 0.06 eV, and thus compound D-5 emits light by delayed fluorescence.

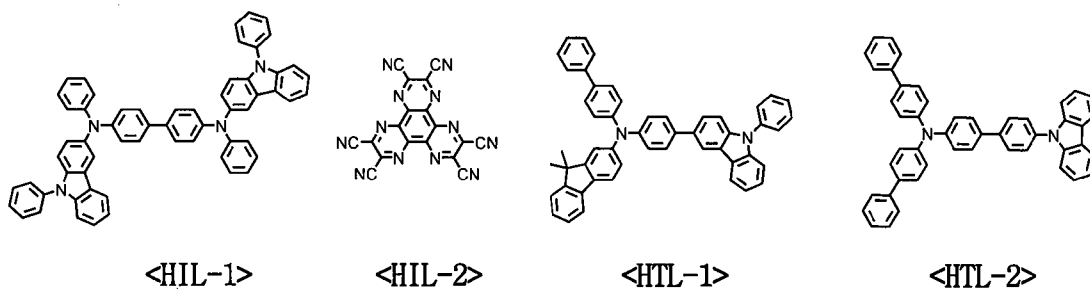
[180] **Comparative Example 1: Luminous properties of the OLED device using**
[181] **conventional luminescent material for delayed fluorescence**

- [182] An OLED device was produced in the same manner as in Example 1, except for using compound **H-2** as a host and compound **CD-2** as below as a dopant of the luminescent material. As a result, an efficiency of 15.9 cd/A at 1000 nit was shown, and the CIE color coordinate was 0.279, 0.463. It is verified that the device using the organic electroluminescent compound of the present invention as a TADF dopant material has superior current and luminous efficiencies to that using the comparative compound. The photoluminescence spectrum of compound CD-2 was measured in the same manner as in Example 1 and illustrated in Figure 8. From Figure 8, it was determined that the ΔE_{ST} of compound CD-2 is 0.12 eV, and thus compound CD-2 emits light by delayed fluorescence.

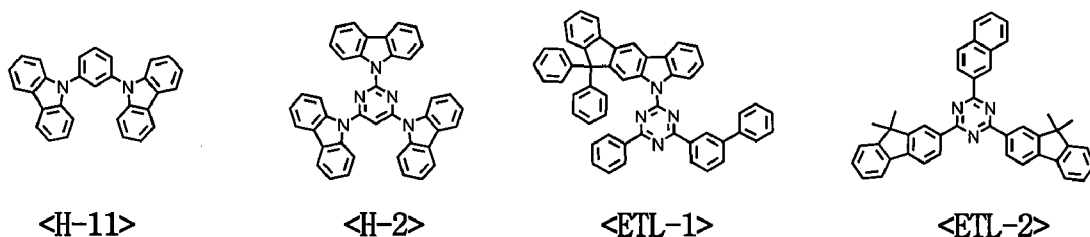
[183]



[184]



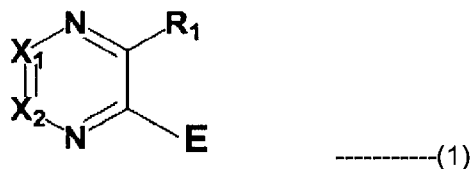
[185]



Claims

[Claim 1]

A luminescent material for delayed fluorescence comprising a compound represented by the following formula 1:



wherein

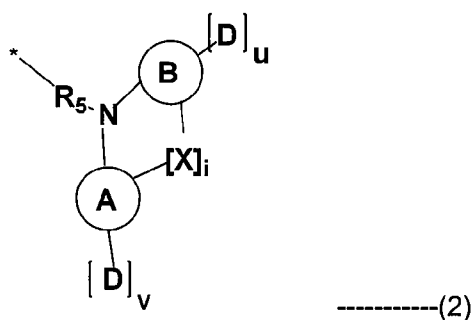
R₁ represents a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C2-C30)alkenyl, a substituted or unsubstituted (C5-C30)aryl, a substituted or unsubstituted 5- to 30-membered heteroaryl, or CN; or may be linked to an adjacent substituent to form a substituted or unsubstituted mono- or polycyclic, (C5-C30) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, sulfur, Si, PO, SO, SO₂, and SeO₂;

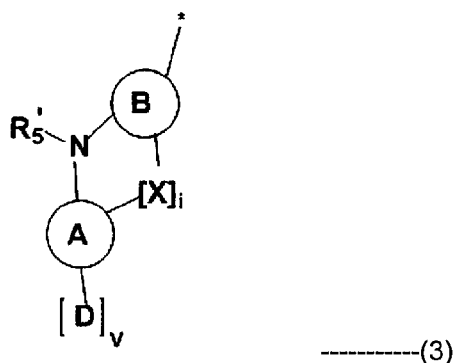
X₁ represents -CR₃ or N;

X₂ represents -CR₆ or N;

R₃ and R₆ each independently represent hydrogen, deuterium, a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C2-C30)alkenyl, a substituted or unsubstituted (C5-C30)aryl, a substituted or unsubstituted 5- to 30-membered heteroaryl, or CN; or may be linked to an adjacent substituent to form a substituted or unsubstituted mono- or polycyclic, (C5-C30) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, sulfur, Si, PO, SO, SO₂, and SeO₂;

E is represented by the following formula 2 or 3:





wherein

ring A and ring B each independently represent a (C5-C30)aryl, or a 5- to 30-membered heteroaryl;

X is independently selected from a single bond, O, S, NR₄, Si(R₄)₂, C(R₄)₂, PO(R₄)₂, SO, SO₂, and SeO₂;

i represents an integer of 1 or 2; where i is 2, each of X may be the same or different;

R₄ represents a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C5-C30)aryl, or a substituted or unsubstituted 5- to 30-membered heteroaryl; where there are two R₄'s, each of the two R₄'s may be the same or different, and the two R₄'s may be linked to each other to form a substituted or unsubstituted 11- to 60-membered polycyclic ring;

R₅ represents a single bond, a substituted or unsubstituted (C5-C30)arylene, or a substituted or unsubstituted 5- to 30-membered heteroarylene; or may be linked to an adjacent substituent to form a substituted or unsubstituted mono- or polycyclic, (C5-C30) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, sulfur, Si, PO, SO, SO₂, and SeO₂;

R₅' represents hydrogen, a substituted or unsubstituted (C5-C30)aryl, or a substituted or unsubstituted 5- to 30-membered heteroaryl; or may be linked to an adjacent substituent to form a substituted or unsubstituted mono- or polycyclic, (C5-C30) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, sulfur, Si, PO, SO, SO₂, and SeO₂;

D represents a substituted or unsubstituted mono- or di-(C5-C30)arylamino, a substituted or unsubstituted (C5-C30)aryloxy, a substituted or unsubstituted (C5-C30)arylthio, a substituted or unsub-

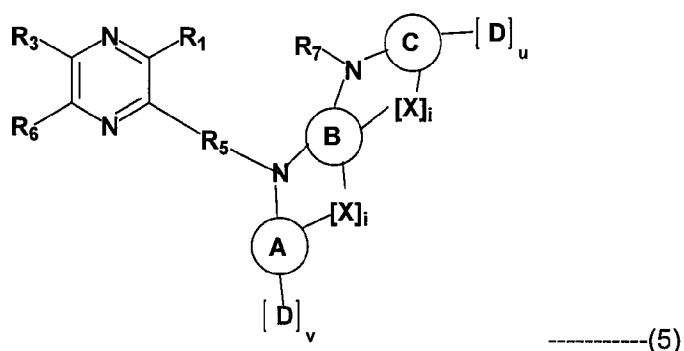
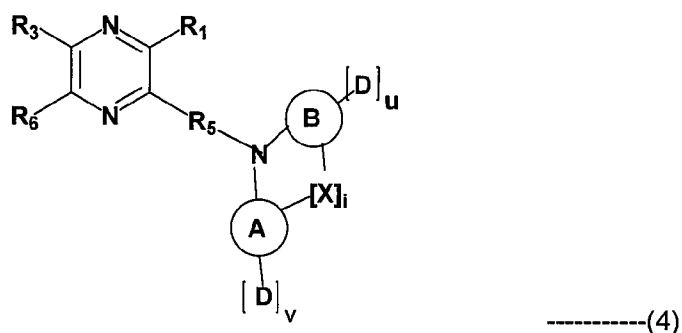
stituted (C5-C30)aryl, or a substituted or unsubstituted 5- to 30-membered heteroaryl; or may be linked to an adjacent substituent to form a substituted or unsubstituted mono- or polycyclic, (C5-C30) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, sulfur, Si, PO, SO, SO₂, and SeO₂;

u and v each independently represent an integer of 0 to 1; where u and v are both 1, each of D may be the same or different; and

* represents a bonding site between the ring comprising X₁ and X₂, and E.

[Claim 2]

The luminescent material for delayed fluorescence according to claim 1, wherein the compound represented by formula 1 is represented by the following formula 4 or 5:



wherein

R₁ represents a substituted or unsubstituted (C5-C20)aryl, or a substituted or unsubstituted 5- to 20-membered heteroaryl;

R₅ represents a single bond, a substituted or unsubstituted (C5-C20)arylene, or a substituted or unsubstituted 5- to 20-membered heteroarylene;

R₇ represents hydrogen, deuterium, a substituted or unsubstituted (C1-C20)alkyl, a substituted or unsubstituted (C2-C20)alkenyl, a substituted or unsubstituted (C5-C20)aryl, a substituted or unsubstituted 5-

to 20-membered heteroaryl, or CN;

ring C represents a (C5-C30)aryl, or a 5- to 30-membered heteroaryl;

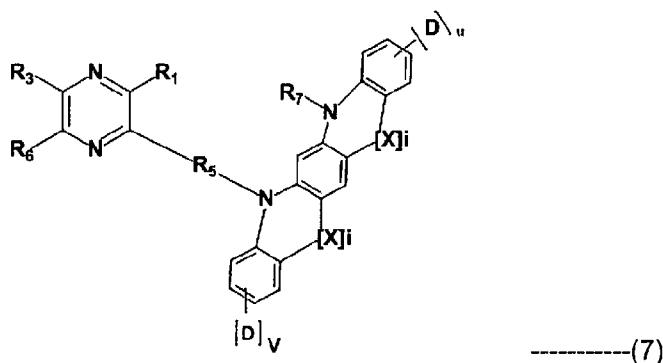
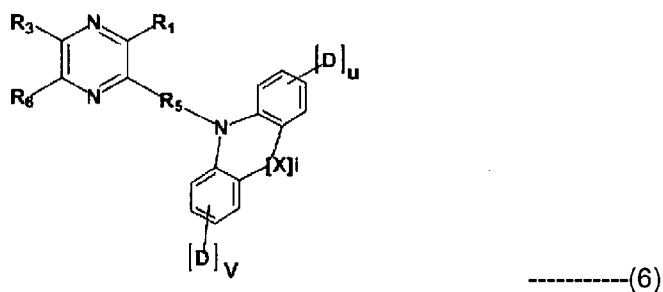
and

where u and v are both 1, each of D may be the same or different; and

R₃, R₆, ring A, ring B, X, D, i, v, and u are as defined in claim 1.

[Claim 3]

The luminescent material for delayed fluorescence according to claim 2, wherein formulas 4 and 5 are respectively represented by the following formulas 6 and 7:

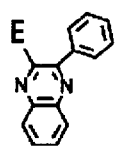


wherein

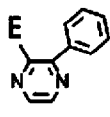
R₁, R₃, R₅, R₆, R₇, X, D, i, u, and v are as defined in claim 2.

[Claim 4]

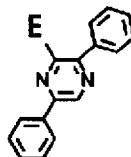
The luminescent material for delayed fluorescence according to claim 1, wherein formula 1 is selected from the following formulas 1-1 to 1-16:



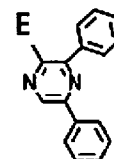
1-1



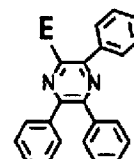
1-2



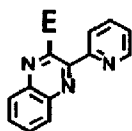
1-3



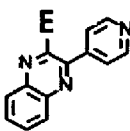
1-4



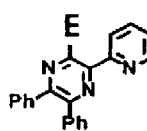
1-5



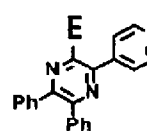
1-6



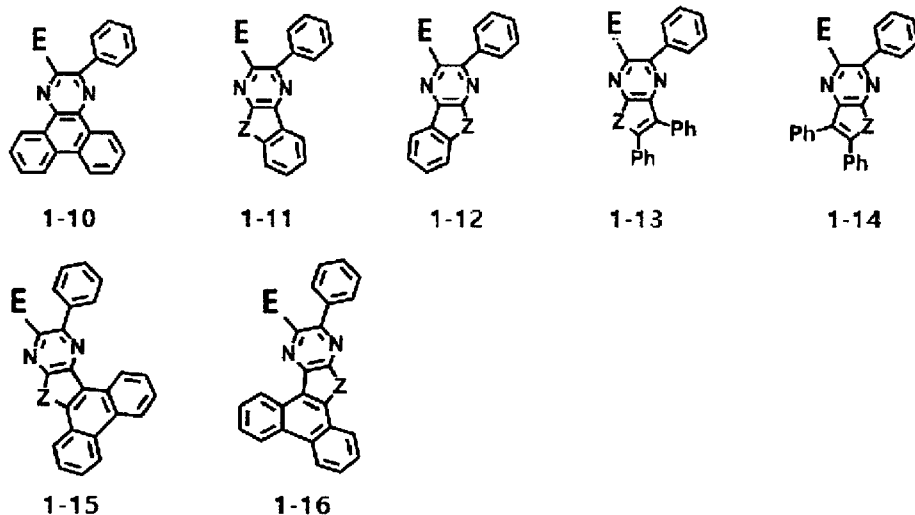
1-7



1-8



1-9



wherein

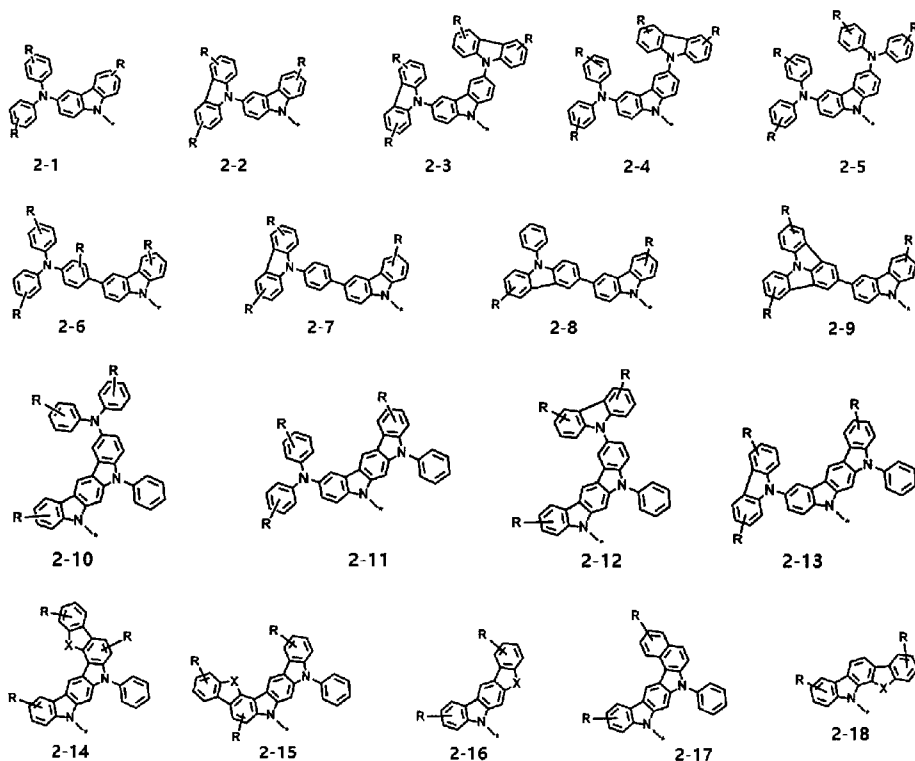
Z is selected from O, S, NR_8 , $\text{Si}(\text{R}_8)_2$, $\text{C}(\text{R}_8)_2$, $\text{PO}(\text{R}_8)_2$, SO, SO_2 , and SeO_2 ;

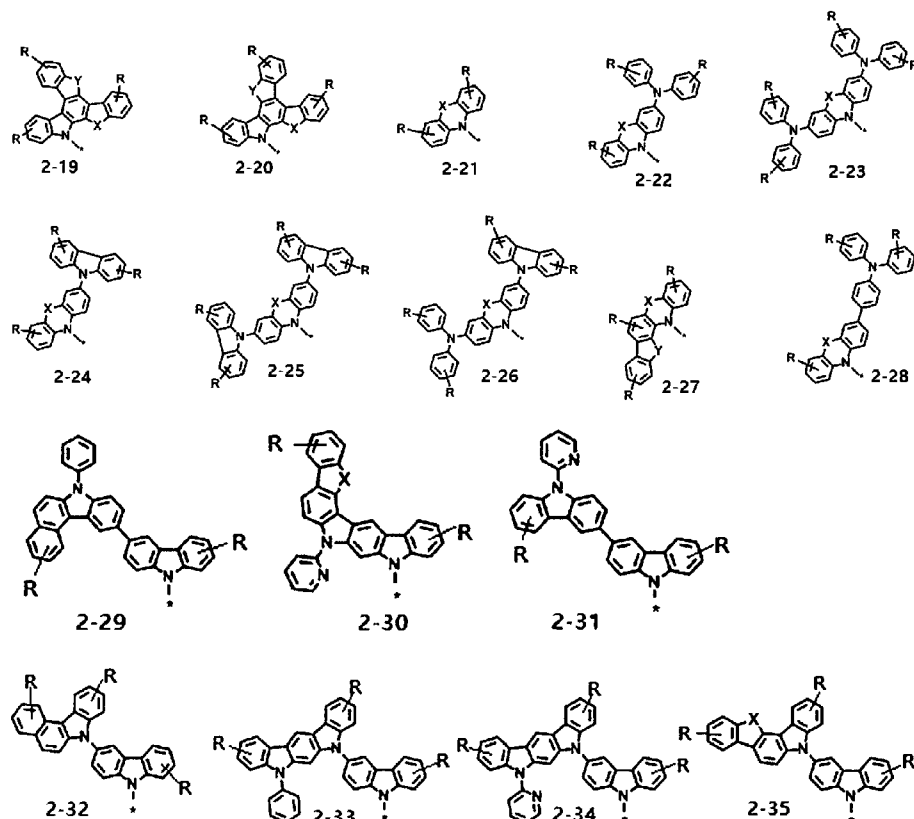
R_8 represents a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C5-C30)aryl, or a substituted or unsubstituted 5- to 30-membered heteroaryl; and

Ph represents phenyl, and E is as defined in claim 1.

[Claim 5]

The luminescent material for delayed fluorescence according to claim 1, wherein E is represented by formula 2, and formula 2 is selected from the following formulas 2-1 to 2-35:





wherein

X and Y each independently are selected from O, S, NR_4 , $\text{Si}(\text{R}_4)_2$, $\text{C}(\text{R}_4)_2$, $\text{PO}(\text{R}_4)_2$, SO, SO_2 , and SeO_2 ;

R_4 represents a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C5-C30)aryl, or a substituted or unsubstituted 5- to 30-membered heteroaryl; where there are two R_4 's, each of the two R_4 's may be the same or different, and the two R_4 's may be linked to each other to form a substituted or unsubstituted 11- to 60-membered polycyclic ring; and

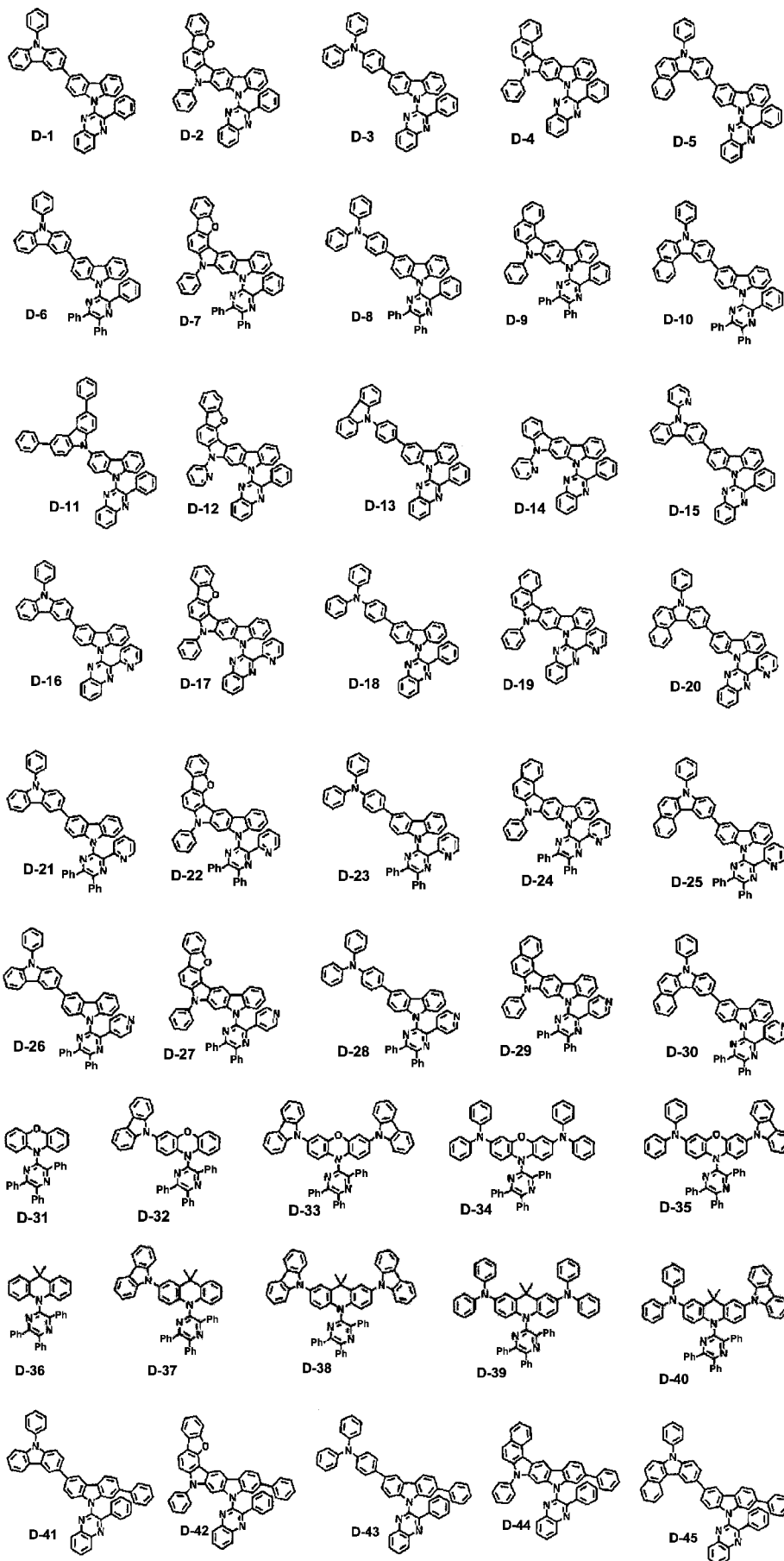
R each independently represents hydrogen, a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C5-C30)aryl, or a substituted or unsubstituted 5- to 30-membered heteroaryl.

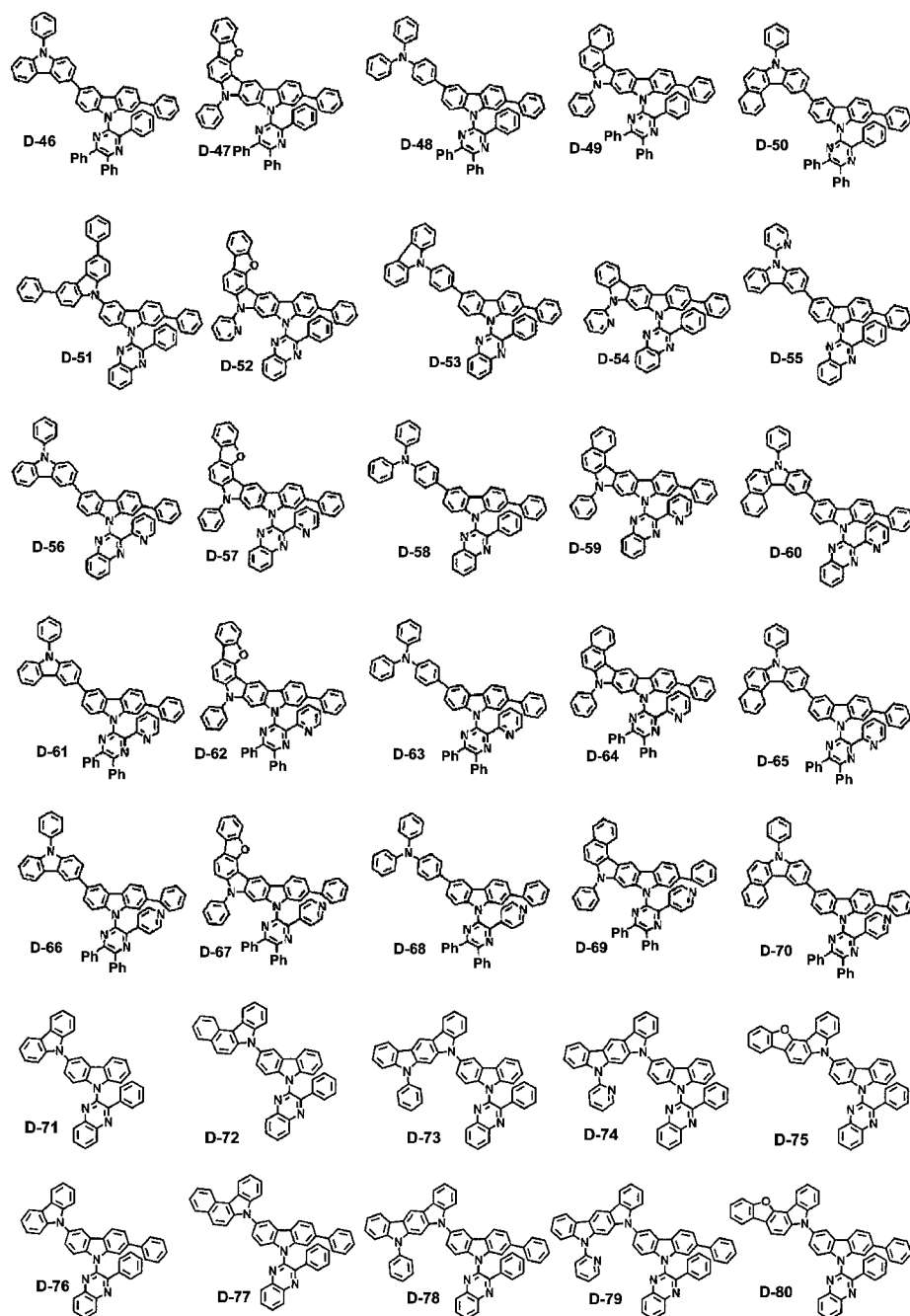
[Claim 6]

The luminescent material for delayed fluorescence according to claim 1, wherein in formulas 2 and 3, $u + v$ is 1 or more.

[Claim 7]

The luminescent material for delayed fluorescence according to claim 1, wherein the compound represented by formula 1 is selected from the group consisting of:



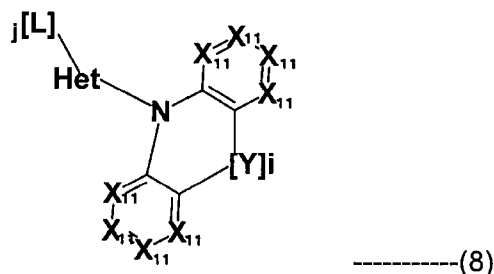


[Claim 8]

An organic electroluminescent device comprising the luminescent material for delayed fluorescence recited in claim 1.

[Claim 9]

The organic electroluminescent device according to claim 8 comprising the luminescent material for delayed fluorescence as a dopant material, and further comprising a compound of the following formula 8 as a host material.



wherein

X_{11} independently represents N or CR_{11} ;

R_{11} independently represents hydrogen, deuterium, a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C2-C30)alkenyl, a substituted or unsubstituted (C5-C30)aryl, a substituted or unsubstituted 5- to 30-membered heteroaryl, or CN; or may be linked to an adjacent substituent to form a substituted or unsubstituted mono- or polycyclic, (C5-C30) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, sulfur, Si, PO, SO, SO_2 , and SeO_2 ;

Het represents a 5- to 30-membered heteroaryl(ene);

L represents hydrogen, a substituted or unsubstituted (C5-C30)aryl, or a substituted or unsubstituted 5- to 30-membered heteroaryl; or may be linked to an adjacent substituent to form a substituted or unsubstituted mono- or polycyclic, (C5-C30) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, sulfur, Si, PO, SO, SO_2 , and SeO_2 ;

Y is independently selected from a single bond, O, S, NR_4 , $Si(R_4)_2$, $C(R_4)_2$, $PO(R_4)_2$, SO, SO_2 , and SeO_2 ;

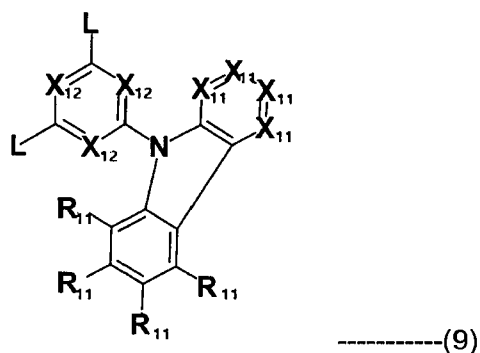
i represents an integer of 1 or 2;

R_4 represents a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C5-C30)aryl, or a substituted or unsubstituted 5- to 30-membered heteroaryl; where there are two R_4 's, each of the two R_4 's may be the same or different, and the two R_4 's may be linked to each other to form a substituted or unsubstituted 11- to 60-membered polycyclic ring; and

j represents an integer of 1 to 5; where j is an integer of 2 or more, each of L may be the same or different.

[Claim 10]

The organic electroluminescent device according to claim 9, wherein the compound represented by formula 8 is represented by the following formula 9:



wherein

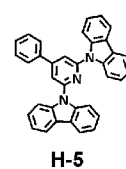
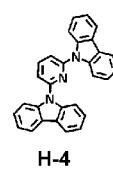
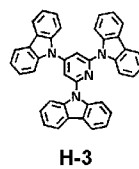
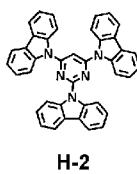
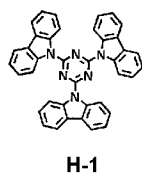
X_{11} independently represents N or CR_{11} ;

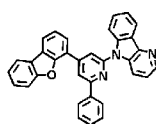
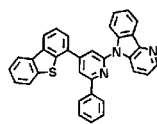
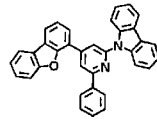
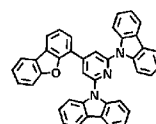
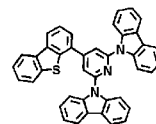
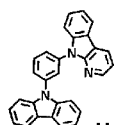
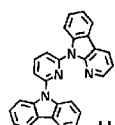
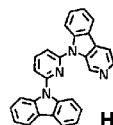
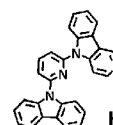
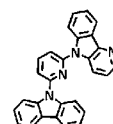
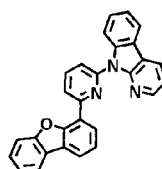
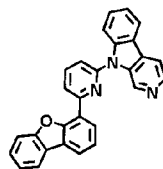
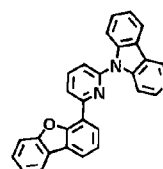
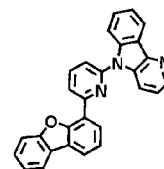
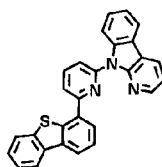
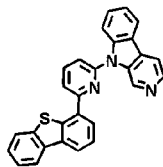
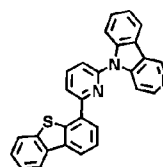
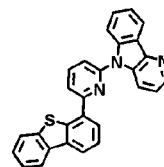
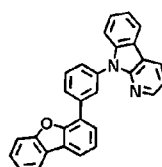
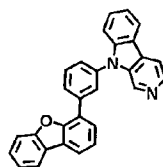
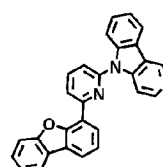
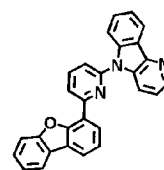
X_{12} independently represents N or CR_{12} ;

R_{11} and R_{12} each independently represent hydrogen, deuterium, a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C2-C30)alkenyl, a substituted or unsubstituted (C5-C30)aryl, a substituted or unsubstituted 5- to 30-membered heteroaryl, or CN; or may be linked to an adjacent substituent to form a substituted or unsubstituted mono- or polycyclic, (C5-C30) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, sulfur, Si, PO, SO, SO_2 , and SeO_2 ; and L independently represents hydrogen, a substituted or unsubstituted (C5-C30)aryl, or a substituted or unsubstituted 5- to 30-membered heteroaryl; or may be linked to an adjacent substituent to form a substituted or unsubstituted mono- or polycyclic, (C5-C30) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, sulfur, Si, PO, SO, SO_2 , and SeO_2 .

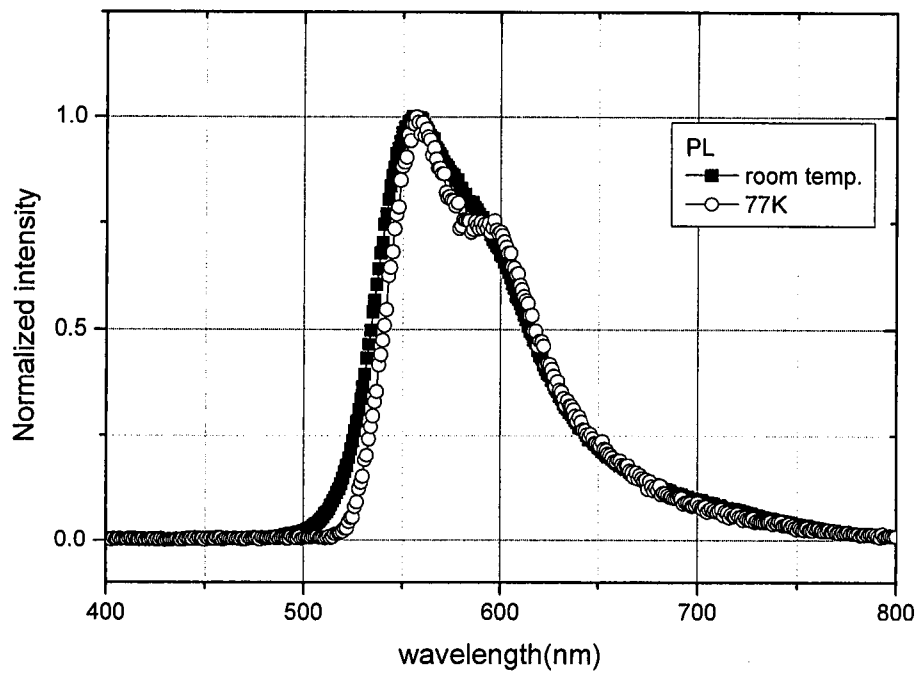
[Claim 11] The organic electroluminescent device according to claim 10, wherein X_{12} independently represents N or CH.

[Claim 12] The organic electroluminescent device according to claim 9, wherein the compound represented by formula 8 is selected from the group consisting of:

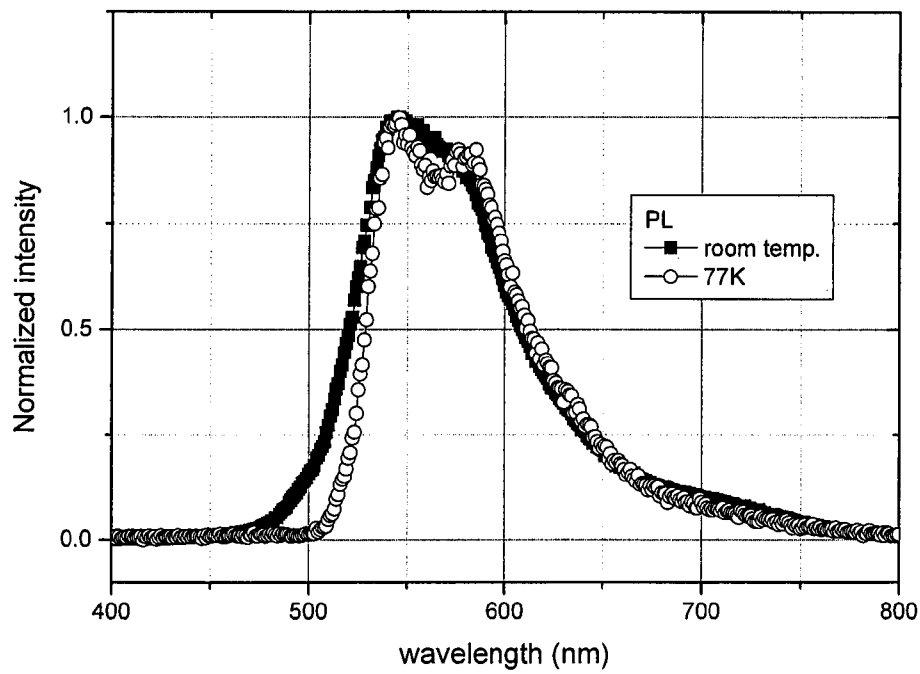


**H-6****H-7****H-8****H-9****H-10****H-11****H-12****H-13****H-14****H-15****H-16****H-17****H-18****H-19****H-20****H-21****H-22****H-23****H-24****H-25****H-26****H-27**

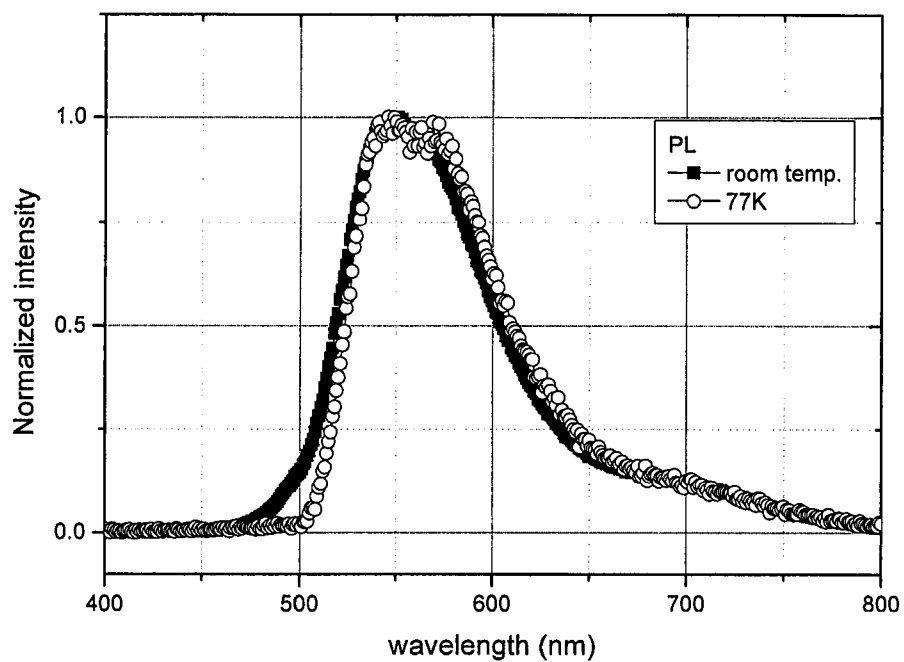
[Fig. 1]



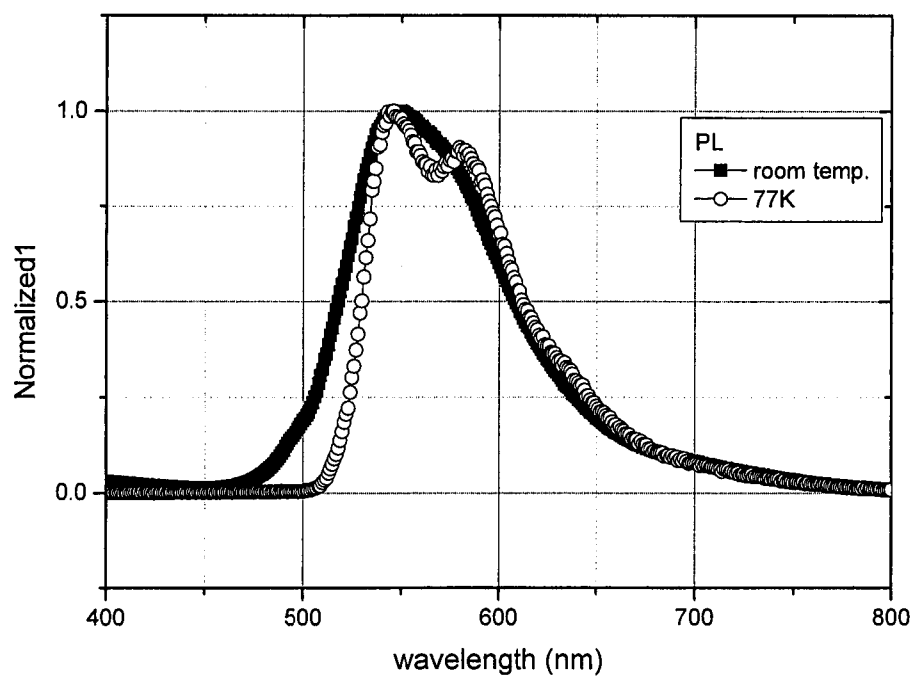
[Fig. 2]



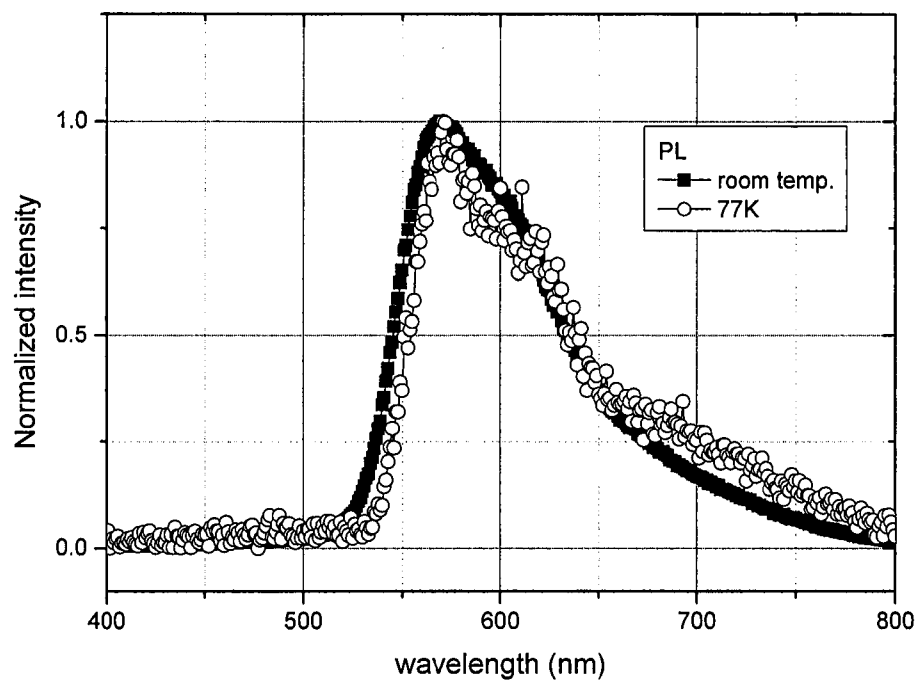
[Fig. 3]



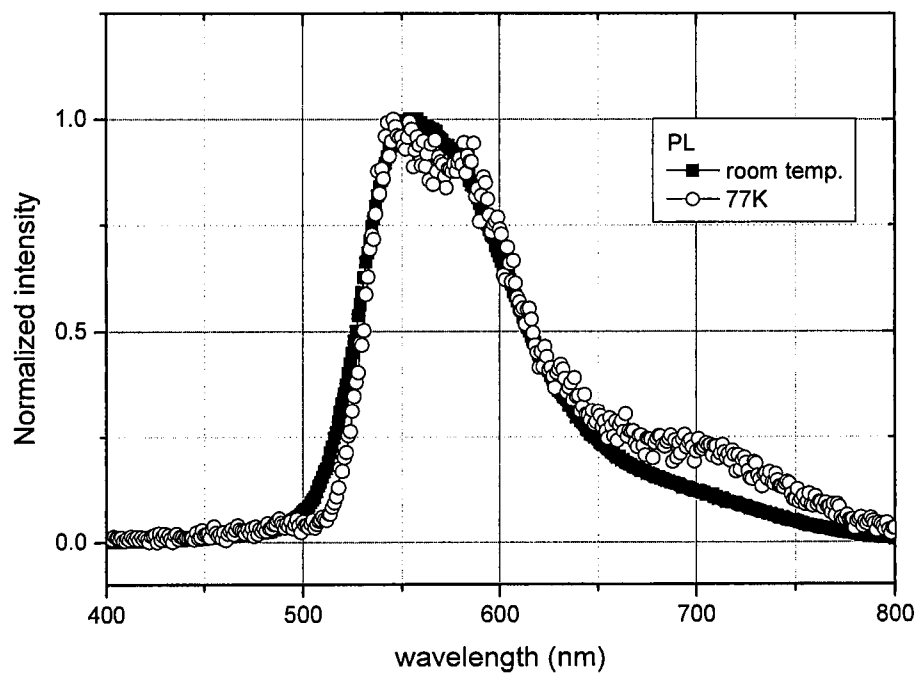
[Fig. 4]



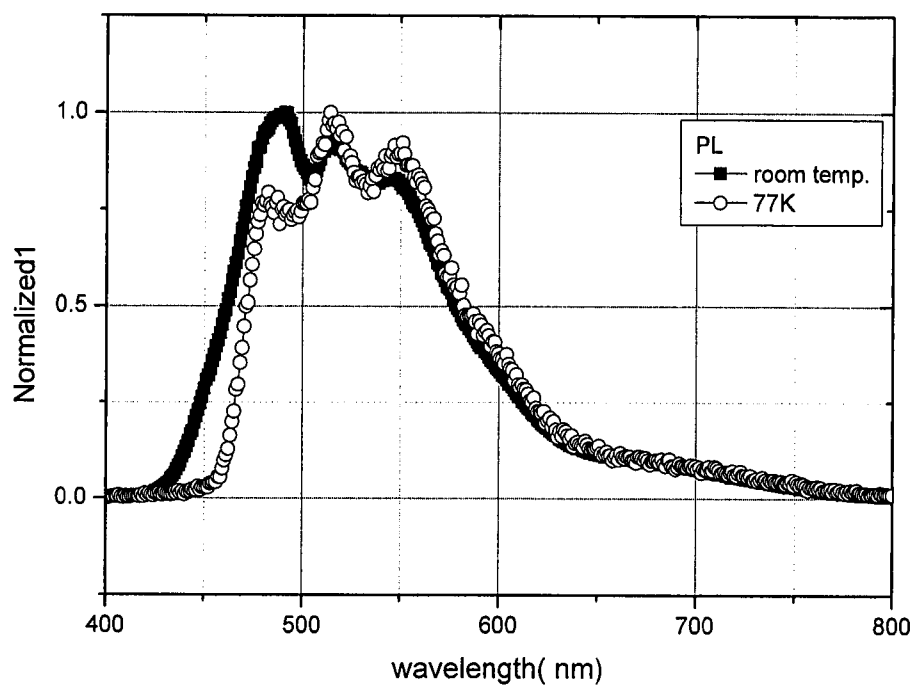
[Fig. 5]



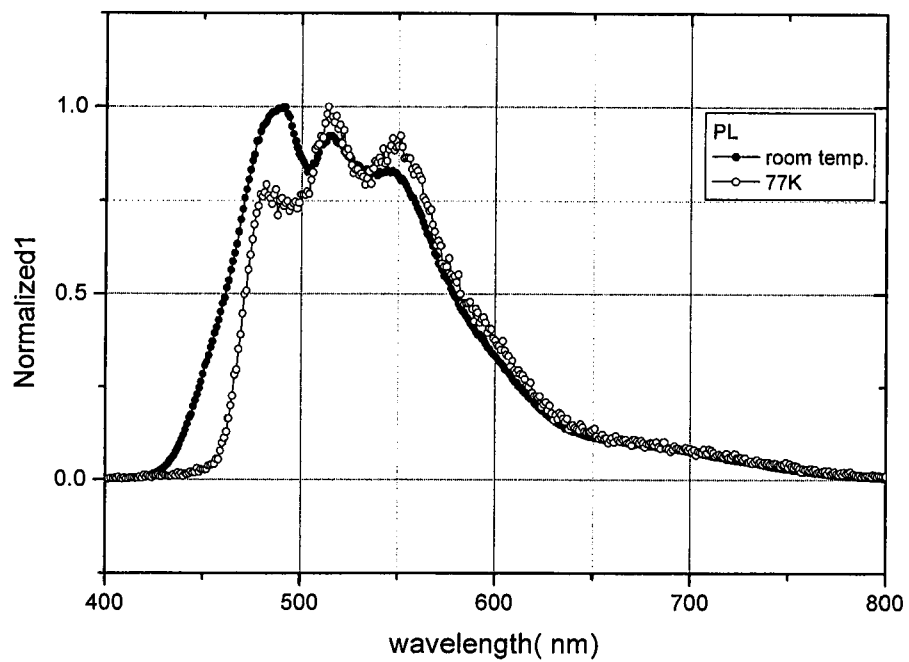
[Fig. 6]



[Fig. 7]



[Fig. 8]



INTERNATIONAL SEARCH REPORT

International application No.
PCT/KR2016/007885

A. CLASSIFICATION OF SUBJECT MATTER

C07D 491/147 (2006.01) C07D 487/04 (2006.01) C07D 241/44 (2006.01) C07D 241/20 (2006.01) C07D 265/38 (2006.01)
C07D 491/048 (2006.01) C07D 251/42 (2006.01) C07D 239/42 (2006.01) C07D 213/72 (2006.01) C07D 471/04 (2006.01)
C07D 307/91 (2006.01) C09K 11/06 (2006.01) H01L 51/54 (2006.01)

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

REGISTRY and CAPLUS: Substructure search based on a generalisation of the structures in present claim 7.

GOOGLE, AUSPAT, PATENTSCOPE and ESP@CENET: Applicant and Inventor Name Search: ROHM and HAAS (Applicant) and JEON, J-H; NA, H-Y; AHN, H-C (Inventors).

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
	Documents are listed in the continuation of Box C	



Further documents are listed in the continuation of Box C



See patent family annex

* "A"	Special categories of cited documents: document defining the general state of the art which is not considered to be of particular relevance	"T"	later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"E"	earlier application or patent but published on or after the international filing date	"X"	document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"L"	document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"Y"	document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"O"	document referring to an oral disclosure, use, exhibition or other means	"&"	document member of the same patent family
"P"	document published prior to the international filing date but later than the priority date claimed		
Date of the actual completion of the international search 17 November 2016		Date of mailing of the international search report 17 November 2016	
Name and mailing address of the ISA/AU AUSTRALIAN PATENT OFFICE PO BOX 200, WODEN ACT 2606, AUSTRALIA Email address: pct@ipaustalia.gov.au		Authorised officer Ansari Samad AUSTRALIAN PATENT OFFICE (ISO 9001 Quality Certified Service) Telephone No. +61 2 62832718	

INTERNATIONAL SEARCH REPORT C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		International application No. PCT/KR2016/007885
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 2015/037965 A1 (ROHM AND HAAS ELECTRONIC MATERIALS KOREA LTD.) 19 March 2015 pages 8 to 11, H-2, H-3, H-4, H-9, H-11, H-13, H-111 amongst others	1-6, 8
X	WO 2015/084021 A1 (ROHM AND HAAS ELECTRONIC MATERIALS KOREA LTD.) 11 June 2015 page 9, H-97 to H-102	1-6, 8
X	WO 2015/093814 A1 (ROHM AND HAAS ELECTRONIC MATERIALS KOREA LTD.) 25 June 2015 page 8, H-17, H-18, H-24, page 9, H-28, H-35, H-53, H-55, H-60, page 10, H-64, H-65	1-6, 8
X	WO 2015/093878 A1 (ROHM AND HAAS ELECTRONIC MATERIALS KOREA LTD.) 25 June 2015 page 9, H-1 to H-12, H-24, page 10, H-20 to H-56, page 11, H-69 to H-74, H-79 to H-90	1-6, 8
X	WO 2015/099507 A1 (ROHM AND HAAS ELECTRONIC MATERIALS KOREA LTD.) 02 July 2015 page 9, C-37, C-64; page 10, C-69, C-74, C-91; page 11, C-97	1-6, 8
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Form PCT/ISA/210 (fifth sheet) (July 2009)		

INTERNATIONAL SEARCH REPORT		International application No.	
Information on patent family members		PCT/KR2016/007885	
This Annex lists known patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.			
Patent Document/s Cited in Search Report		Patent Family Member/s	
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		KR 20150071685 A	26 Jun 2015
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Due to data integration issues this family listing may not include 10 digit Australian applications filed since May 2001.			
Form PCT/ISA/210 (Family Annex)(July 2009)			

INTERNATIONAL SEARCH REPORT Information on patent family members		International application No. PCT/KR2016/007885	
This Annex lists known patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.			
Patent Document/s Cited in Search Report		Patent Family Member/s	
Publication Number	Publication Date	Publication Number	Publication Date
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WO 2016/052962 A1	07 April 2016	WO 2016052962 A1	07 Apr 2016
		KR 20160037788 A	06 Apr 2016
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Due to data integration issues this family listing may not include 10 digit Australian applications filed since May 2001. Form PCT/ISA/210 (Family Annex)(July 2009)			