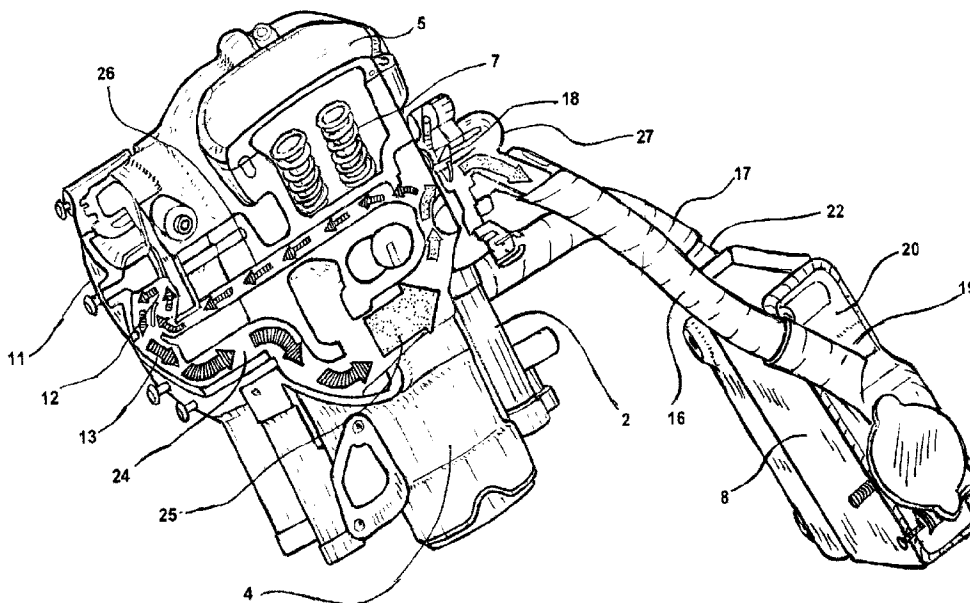




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(54) Title: A WATER-COOLED INTERNAL COMBUSTION ENGINE



(57) Abrégé/Abstract:

In a water-cooled inner combustion engine (1), in particular for equipping scooters and motorcycles, the arrangement of the outer cooling tubes connected to a radiator is simplified by arranging a by-pass valve (27), arranged directly on the engine block (2) at a discharge opening (18) obtained therein, which, when the cooling water is lower than a reference temperature, prevents the water circulation in the radiator (18) and it addresses it through a by-pass line (26) by implementing a cooling circuit wholly included in the engine block (2).

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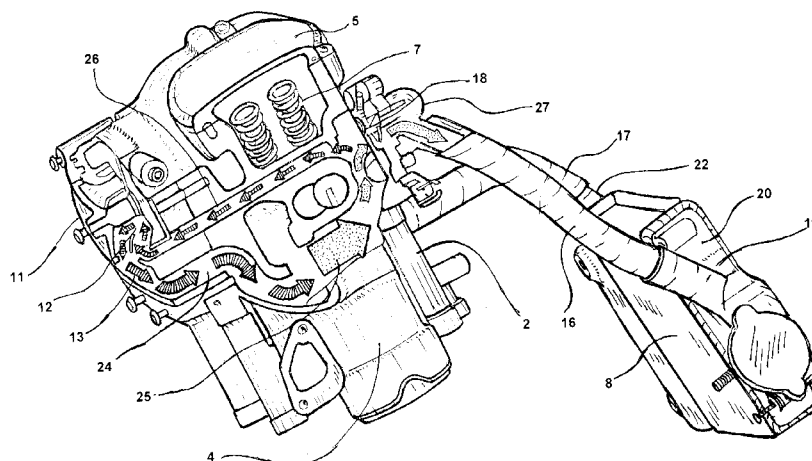


Fig. 4

(57) Abstract: In a water-cooled inner combustion engine (1), in particular for equipping scooters and motorcycles, the arrangement of the outer cooling tubes connected to a radiator is simplified by arranging a by-pass valve (27), arranged directly on the engine block (2) at a discharge opening (18) obtained therein, which, when the cooling water is lower than a reference temperature, prevents the water circulation in the radiator (18) and it addresses it through a by-pass line (26) by implementing a cooling circuit wholly included in the engine block (2).

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A WATER-COOLED INTERNAL COMBUSTION ENGINE

Description

The present invention relates to a water-cooled internal combustion engine, in particular for equipping scooters and motorcycles, wherein the radiator fan is fitted directly onto the crankshaft therefrom even the driving force for the cooling water circulation pump is derived.

Herein and hereinafter, the "water-cooled" expression could be referred indifferently to any combustion engine cooled even with a liquid equivalent to water or with water added with cleaning or antifreeze additives. Such water-based, or not, liquids are to be considered obvious equivalent to water; the water-cooled word will be adopted hereinafter only by sake of exposition clarity.

This constructive scheme involves the adoption of a radiator arranged laterally to an engine block; the engine, by way of example, could be a single-cylinder four stroke engine.

In this configuration, apart from the fan of the cooling system, even the electric motor can be fitted directly onto the same shaft.

This configuration requires a careful positioning of the water-circulating lines outside the engine block which, generally, is obtained from only one single-piece melting.

The crankshaft results to be positioned transversally to the longitudinal development of the engine itself, and to the respective transmission organs. Therefore, the radiator will be in a side position with respect to the engine, with the fan lying on a plane substantially parallel to said longitudinal development.

The Japanese patent Nr. JP S 62 118023 relates to a motorcycle engine wherein the radiator and the service electric motor are placed in a side position with respect to the engine, with the fan fitted onto the crankshaft. The described cooling system is applied to a two stroke engine.

The US patent Nr. 5,992,554 describes a side assembly of

a radiator, or of radiators on both sides of the engine, wherein a fan is positioned between radiator and engine block.

5 The European patent EP 1,020,351 A relates to the arrangement of the cooling organs in an engine suitable to a scooter, wherein the radiator is mounted laterally to the engine and wherein the fan is fitted onto the crankshaft.

10 The European patent Nr. EP 1,905,975 B relates to a system for assembling the radiator laterally to an engine block in a motorcycle engine; it provides a particular position relation between the inlet manifolds of the radiator and the valvetrain box housing the mechanisms for actuating the overhead valves.

15 The Japanese patent Nr. JP S62 118,023 A relates to a water-cooled engine with a fan mounted on the crankshaft, wherein the opening for outletting the water is arranged on the engine side corresponding to the radiator position, in order to shorten the water discharge line as
20 much as possible.

In the above-described documents, double lines for the discharge and the extraction of the cooling water are provided, as when the engine is cold the water is not sent to the radiator, but on the contrary it is made to
25 recirculate in the engine block, so that the temperature thereof equalizes with that of the engine. Regardless of the different positions of the pump, this involves several lines the positioning thereof is problematic and tends to form a kind of tangle outside the engine, not
30 appreciated even from an aesthetic point of view.

The European patent application Nr. 2,573,353 A1 describes a water-cooled system for scooters wherein a portion of the water lines are outside the engine block.

35 On the contrary, the US patent Nr. 1,791,572 describes a water-cooled system providing the use of a by-pass valve outside the engine block, thus used to extract the water from the engine block.

The technical problem underlying the present invention consists in overcoming the drawbacks mentioned with

reference to the state of art.

Such problem is solved by a water-cooled internal combustion engine as specified above, wherein said circulating pump, comprising a intake nozzle and a discharge nozzle, is arranged
5 on the opposite side of the engine block with respect to the radiator, wherein the cooling system comprises:

- a first cooling circuit having:
 - o a discharge line and an extraction line connecting
10 the radiator to said engine block, said lines being constituted by tubes outside the engine block with respective discharge openings, formed in said engine block, and intake opening connected to said intake nozzle of the pump;
 - o an inner circuit portion for extracting heat from the
15 engine;
- a second cooling circuit wholly included in said engine block for the cooling water recirculation, comprising a by-pass line, connecting said discharge opening to the intake nozzle of the pump, and said inner circuit portion
20 for extracting heat from the engine; and
- a by-pass valve, arranged on the engine block at said discharge opening, actuated by a thermostat sensible to the water temperature, allowing the water circulation in the first cooling circuit above a reference temperature.

The main advantage of the engine according to the present invention lies in overcoming the tangle of outer cooling tubes and in a rationalization thereof.

According to an embodiment, there is provided a water-cooled
5 internal combustion engine, having an engine block, obtained from one only single-piece melting and with a driving axle substantially perpendicular to a longitudinal development of the internal combustion engine, and a cooling system comprising a radiator, a relative fan and a water circulating pump
10 comprising a intake nozzle and a discharge nozzle, wherein the fan of the radiator is fitted directly on a crankshaft, therefrom even the driving force for said cooling water circulation pump is derived, interposed between engine block and the radiator, the radiator being arranged laterally to the
15 engine block, with the fan lying on a plane substantially parallel to said longitudinal development, wherein said circulating pump is arranged on the opposite side of the engine block with respect to the radiator, the cooling system comprising: a first cooling circuit having: a discharge line
20 and a extraction line connecting the radiator to said engine block, said lines being constituted by tubes outside the engine block with respective discharge openings, formed in said engine block, and intake opening connected to said intake nozzle of the pump; an inner circuit portion for extracting heat from the
25 engine; a second cooling circuit wholly included in said engine block for recirculating the cooling water, comprising a by-pass line, connecting said discharge opening to the intake nozzle of the pump, and said inner circuit portion for extracting the heat from the engine; and a by-pass valve, arranged on the
30 engine block at said discharge opening, actuated by a

thermostat sensible to the water temperature, allowing the water circulation either in said first cooling circuit, above a reference temperature, or in said second cooling circuit, below said reference temperature, between the fan and the engine
5 block an electric motor being arranged, operating as starter motor and as current generator, a rotor thereof being fitted onto the crankshaft.

The present invention will be described hereinafter according to a preferred embodiment example, provided by way of example
10 and not for limitative purposes by referring to the enclosed drawings, wherein:

- figure 1 shows a side axonometric view of the engine according to the present invention;
- figure 2 show an axonometric view of the engine of

figure 1, on the opposite side with respect to the previous one;

- figure 3 shows a cross-section view of the engine 1, taken at the driving axle;
- 5 • figure 4 shows an axonometric view in partial section of the engine of figure 1, illustrating the first cooling circuit and the second cooling circuit thereof and the relative circulation;
- 10 • figure 5 shows an enlarged axonometric view in partial section of the second cooling circuit of figure 4 and of the relative circulation;
- 15 • figure 6 shows an enlarged axonometric view in partial section of the second cooling circuit of figure 4 and of the relative circulation from a different perspective making the pump visible;
- figure 7 shows an enlarged axonometric view in partial section of the first cooling circuit of figure 4 and of the relative circulation; and
- 20 • figure 8 shows an enlarged axonometric view in partial section of the first cooling circuit of figure 4 and of the relative circulation from a different perspective making the pump visible.

By referring to the figures, an internal combustion engine is designated as a whole with 1. It is of the water-cooled type and, in the present example, it is a single-cylinder engine, in particular for equipping scooters and motorcycles.

Such engine 1 is arranged so that the longitudinal development thereof is arranged in the direction of the length of the vehicle receiving it, with a housing which will result to be approximately below the scooter saddle (not visible in figures).

The cylinder received in the engine block is arranged according to the same scheme, tilted ahead so that the cylinder head is oriented to the front side.

The engine 1 has an engine block 2, obtained from one only single-piece melting. A driving axle A is defined therein, substantially perpendicular to a longitudinal

development of the internal combustion engine, transversal thereto. The driving axle A results from a crankshaft 3 (figure 3) receiving the motion from the piston of the engine 1.

5 In the engine block 2 the casing of the cylinder 4 and two casings of the valvetrain system 5, arranged ahead according to a V scheme, are distinguished: the valvetrain system comprises a pair of intake valves and a pair of discharge valves, the stems thereof 6 are
10 controlled, in opposition to a respective spring 7, by a (not visible) camshaft arranged transversally and housed in a valvetrain box belonging to the same engine block 2.

The engine 1 comprises a cooling system which, in turn, has a radiator 8 arranged laterally to the engine block
15 2, a relative fan 9 interposed between engine block 2 and radiator 8.

The fan 9 of the radiator 8 is fitted directly onto the crankshaft 3 and it is dragged into rotation therefrom when the engine 1 is operating.

20 Between the fan 9 and the engine block 2 there is also an electric motor 10; the rotor thereof is fitted onto the crankshaft 3 too. The electric motor 10 operates as starter motor and as current generator.

The engine block 2 inside thereof has a water-circulating
25 pump 11 comprising a intake nozzle 12 and a discharge nozzle 13. The pump 11 is set in motion by a timing chain actuating even said camshaft, connected to said crankshaft 3.

This scheme distinguishes for the compactness thereof. It
30 is to be noted that fan 9, with the radiator 8, and pump 11 are arranged on opposite sides of the engine.

The crankshaft 3 is connected to a valvetrain system received in a respective transmission casing 14 arranged on the opposite side of the engine 1 with respect to the
35 fan and to the radiator 8. It includes the driving pulley, the driven pulley, a transmission belt and the (not visible) speed varying and reducing organs. On the opposite end with respect to the driving axle A the transmission system comprises a pin 15 thereon the (not

visible) rear wheel of the scooter will be mounted.

The radiator 8 and the fan 9 are portion of a cooling system of the engine 1, comprising a first outer cooling circuit and a second inner cooling circuit.

- 5 The first cooling circuit comprises a discharge line 16 and an extraction line 17 connecting the radiator 8 to said engine block. These lines 16, 17 are constituted by hoses outside the engine block 2.

10 The discharge line 16 connects a discharge opening 18, which is formed on the engine block 2, that is on the outer surface thereof, to an inlet nozzle 19 of the radiator 8, which gives access to a discharge manifold 20 accessible even through an upper opening closed by a screw stopper 21.

- 15 The extraction line 16 connects a discharge opening 22 of the radiator 8 and a intake opening 23 connecting to said intake nozzle 12 of the pump 11.

The first cooling circuit further comprises an inner circuit portion for extracting the heat from the engine which, by following the water path, goes from the 20 discharge nozzle 13 of the pump 11 to the discharge opening 18 leading then to the radiator 8. In the middle, such portion comprises an inlet line 24, obtained inside the cylinder block 4, and a cooling path 25 which is in 25 contact with the outer walls of the cylinder, that is with the inner casing thereof.

As previously mentioned, the cooling system even comprises a second cooling circuit wholly included in the engine block 2 for the cooling water recirculation.

- 30 It comprises a by-pass line 26 connecting said discharge opening 18 directly to the intake nozzle 12 of the pump 11, passing through the engine block 2.

The second circuit then comprises said inner circuit portion for extracting the heat from the engine, already 35 described previously.

At last, the cooling system comprises a by-pass valve 27, which is arranged on the engine block 2 at said discharge opening 12.

Such by-pass valve comprises a shutter 28 connected to an actuating stem 29, which is dipped into the circulating water at the discharge opening 18. Such stem 29 incorporates a thermostat sensible to the water
5 temperature, capable of actuating the by-pass valve by varying the length thereof, and then the position of the shutter 28.

The latter is mobile between:

- 10 • a first position wherein it obstructs the discharge opening 18 by preventing the water to flow into the radiator 8 through the discharge line 16; in this first position the water then will flow into the by-pass line 26 by going back directly to the pump; and
- 15 • a second position wherein the shutter 28 is moved away from the discharge opening 18, by allowing the passage of the water therethrough but at the same time by preventing it to circulate in the by-pass line 26 as it obstructs the proximal mouth thereof.

The passage from the first position to the second
20 position (and vice versa) takes place when the temperature of water, or of any cooling liquid, exceeds a reference temperature.

Therefore the cooling system operates as follows.

When the engine is cold, in particular as it has been
25 just started, the cooling water is below said reference temperature and the engine does not need to be cooled down, but on the contrary it needs to reach an optimum operating temperature in the shortest time possible.

Then, the shutter 28 of the by-pass valve 27 closes the
30 discharge opening 18 on the engine block 2 thus by preventing the water to flow into the radiator 8 and the engine to cool down, since the fan however is operating.

As the heating proceeds, the water will find above the reference temperature, that is at the optimum operating
35 temperature. In this state, the shutter 28 is controlled so as to open the discharge opening 18 and, on the contrary, to obstruct the proximal end of the by-pass line 26. In this configuration, the water can flow into the radiator 8 and the engine 1 is refrigerated.

Although it has been described by referring to a single-cylinder engine, it is meant that the same cooling scheme can be adopted even in two-cylinder or multi-cylinder engines, provided that they are cooled with water and/or liquid.

To the above-described engine a person skilled in the art, with the purpose of satisfying additional and contingent needs, could introduce several additional modifications and variants, all however within the protective scope of the present invention, as defined by the enclosed claims.

CLAIMS:

1. A water-cooled internal combustion engine, having an engine block, obtained from one only single-piece melting and with a driving axle substantially perpendicular to a longitudinal development of the internal combustion engine, and a cooling system comprising a radiator, a relative fan and a water circulating pump comprising a intake nozzle and a discharge nozzle, wherein the fan of the radiator is fitted directly on a crankshaft, therefrom even the driving force for said cooling water circulation pump is derived, interposed between engine block and the radiator, the radiator being arranged laterally to the engine block, with the fan lying on a plane substantially parallel to said longitudinal development,
- wherein said circulating pump is arranged on the opposite side of the engine block with respect to the radiator, the cooling system comprising:
- a first cooling circuit having:
 - o a discharge line and a extraction line connecting the radiator to said engine block, said lines being constituted by tubes outside the engine block with respective discharge openings, formed in said engine block, and intake opening connected to said intake nozzle of the pump;
 - o an inner circuit portion for extracting heat from the engine;
 - a second cooling circuit wholly included in said engine block for recirculating the cooling water, comprising a by-pass line, connecting said discharge

opening to the intake nozzle of the pump, and said inner circuit portion for extracting the heat from the engine; and

5 • a by-pass valve, arranged on the engine block at said discharge opening, actuated by a thermostat sensible to the water temperature, allowing the water circulation either in said first cooling circuit, above a reference temperature, or in said second cooling circuit, below said reference temperature, between the fan and the
10 engine block an electric motor being arranged, operating as starter motor and as current generator, a rotor thereof being fitted onto the crankshaft.

2. The engine according to claim 1, wherein it is of single cylinder type.

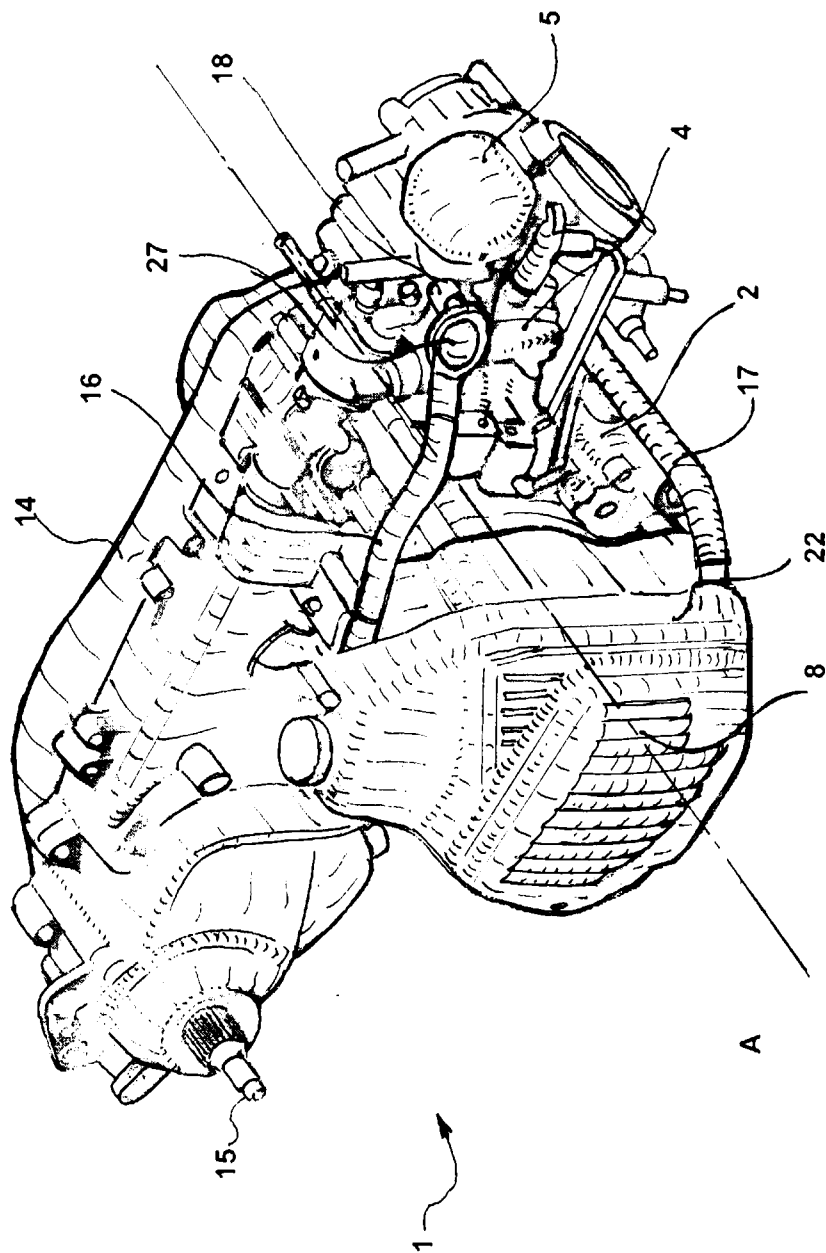
15 3. The engine according to claim 2, wherein it is arranged so that the longitudinal development thereof is in the direction of the length of the vehicle housing it, a cylinder received in the engine block being arranged according to the same scheme, tilting ahead so that a head
20 of the cylinder is directed to the front side.

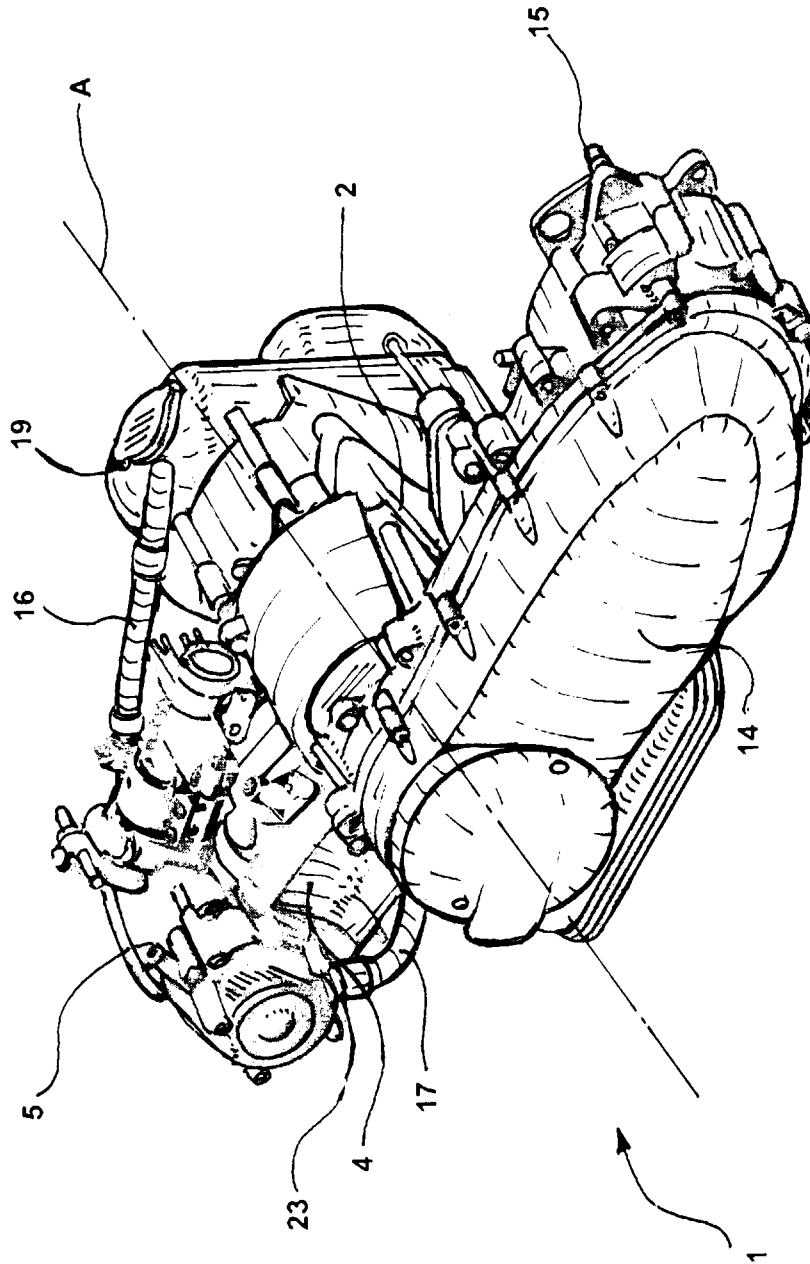
4. The engine according to claim 1, wherein the circulating pump is set in motion by a timing chain which actuates even a camshaft of a valvetrain system.

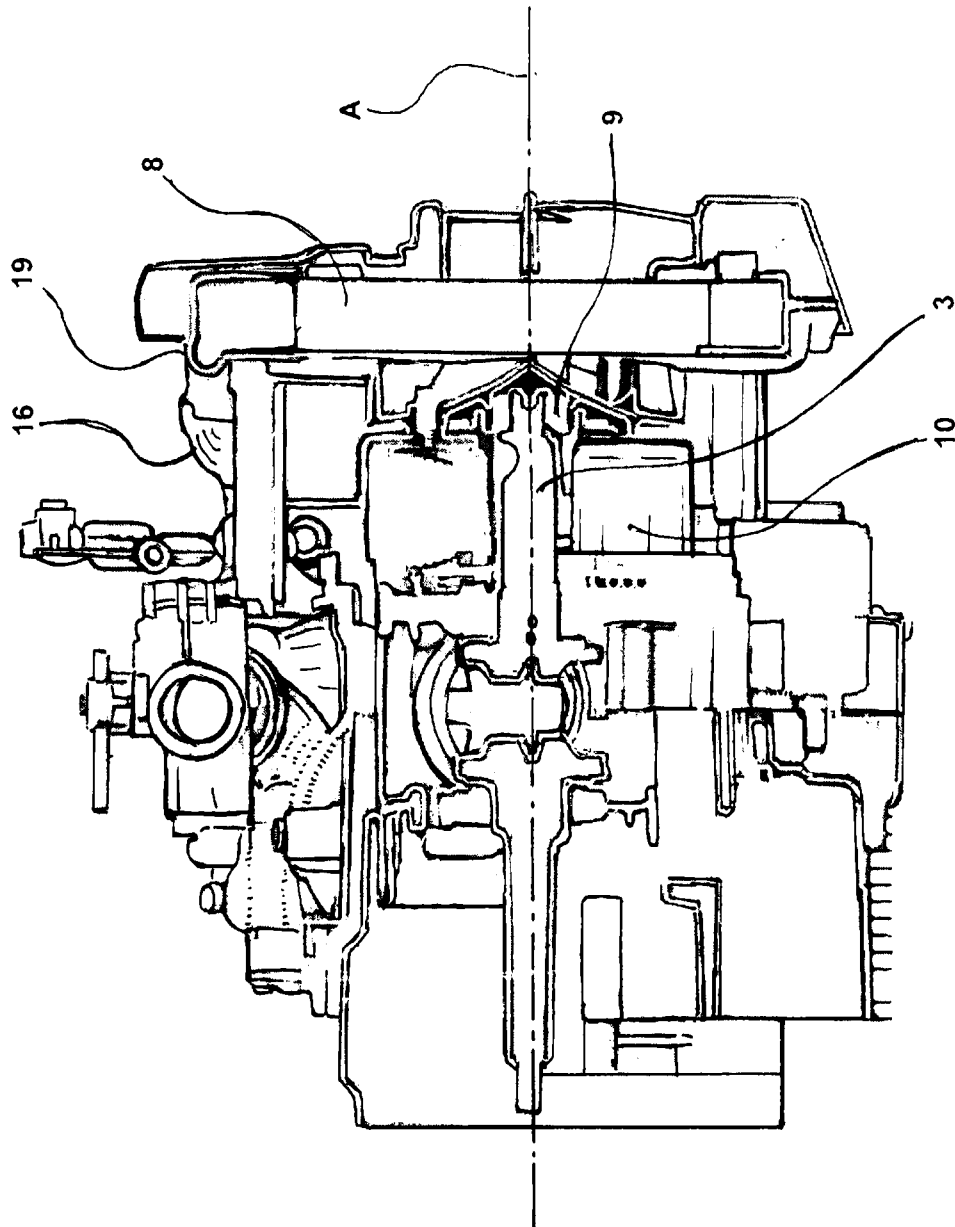
5. The engine according to claim 1, wherein the by-pass
25 valve comprises a shutter connected to an actuating stem, which is dipped into the circulating water at the discharge opening, which in turn incorporates the thermostat sensible to the water temperature, capable of actuating the by-pass valve by varying the length thereof, and therefore the
30 position of the shutter.

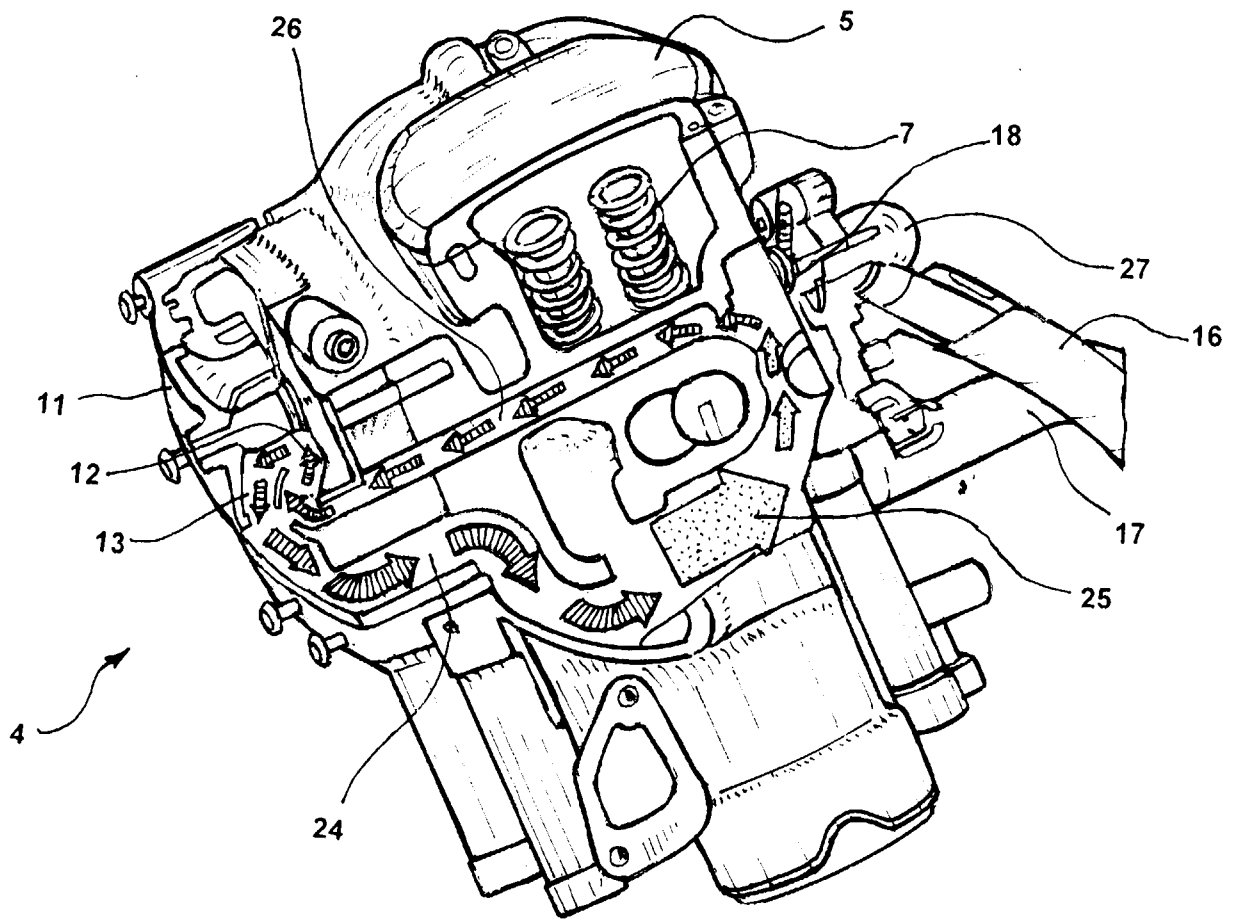
6. The engine according to claim 5, wherein the shutter is mobile between:

- 5 • a first position wherein it obstructs the discharge opening by preventing the water to flow into the radiator by means of the discharge line; in this first position the water then will flow into the by-pass line by going back directly to the circulating pump; and
- 10 • a second position wherein the shutter is moved away from the discharge opening, by allowing the passage of the water therethrough but at the same time by preventing it to circulate in the by-pass line as it obstructs a proximal mouth thereof.

*Fig. 1*

*Fig. 2*

*Fig. 3*

**Fig.5**

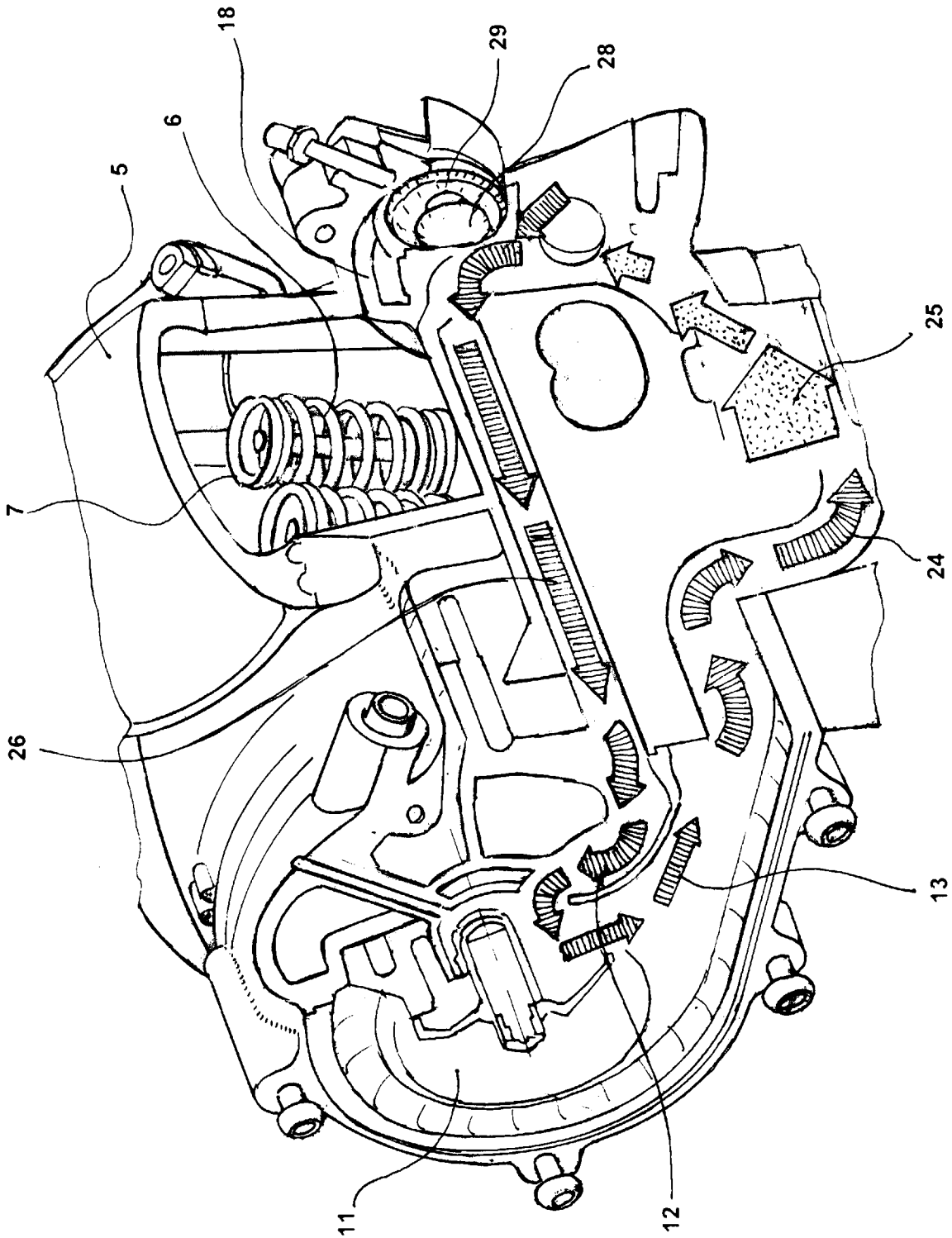
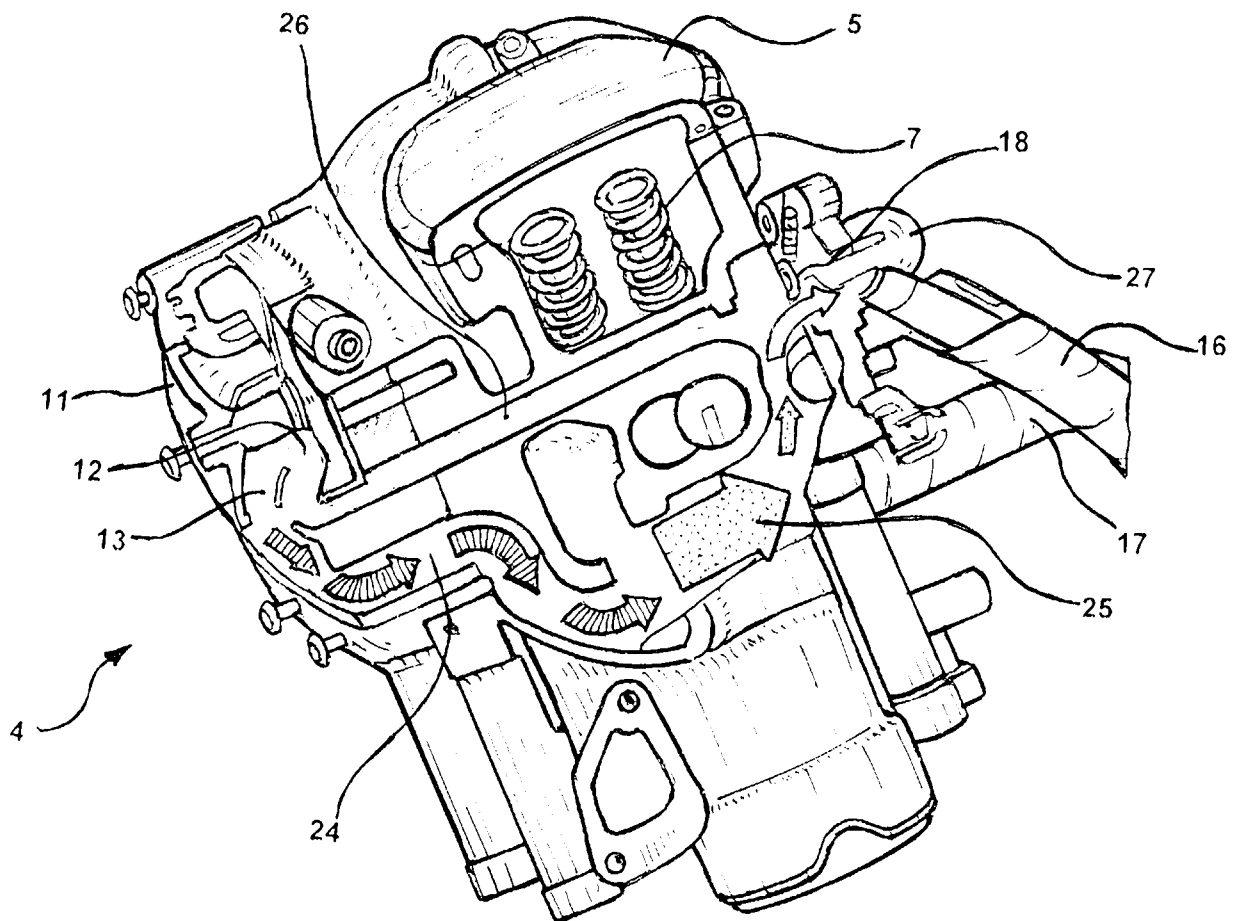
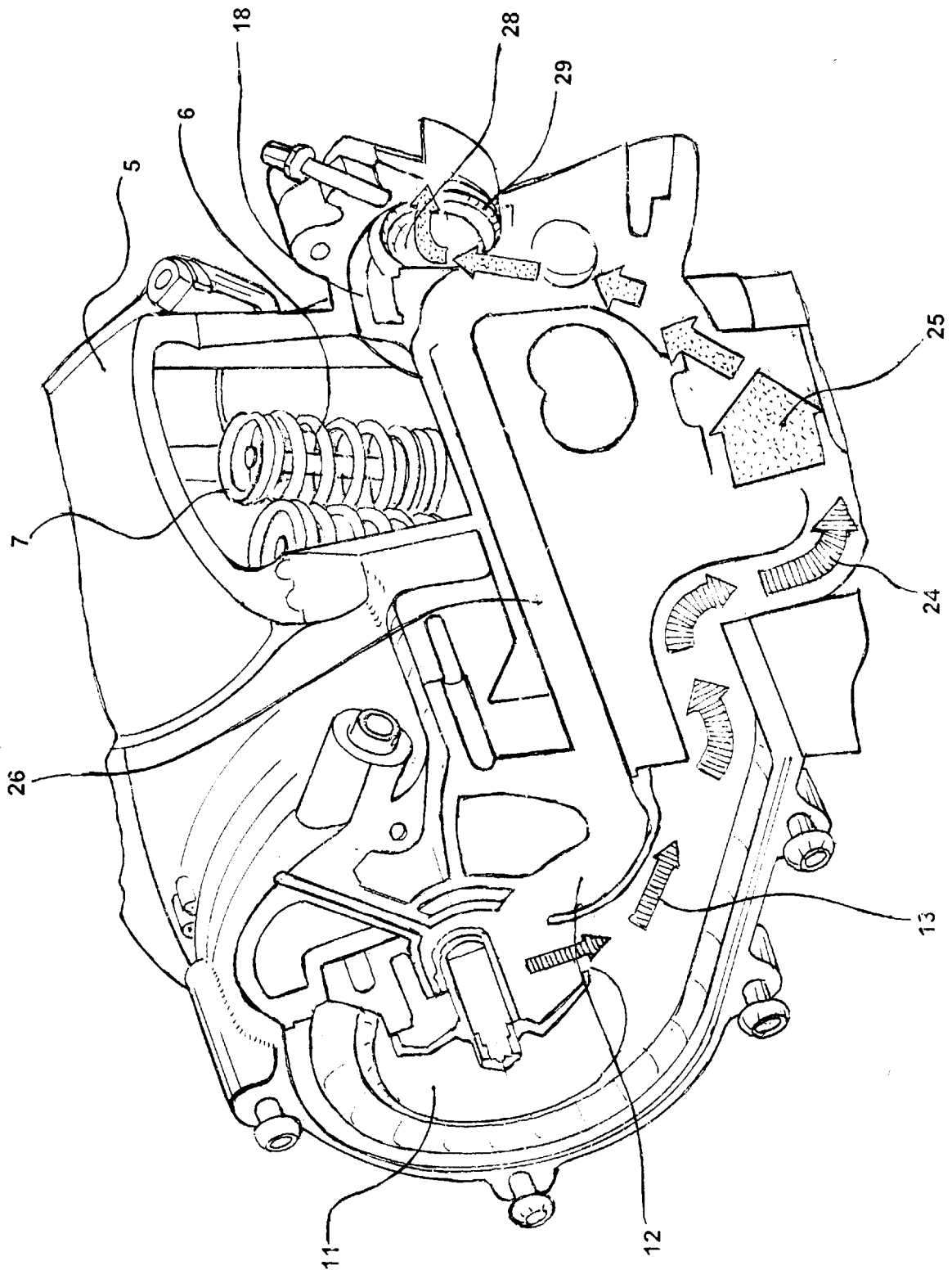


Fig. 6

*Fig. 7*

**Fig. 8**

