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(54) **Work surfaces**

(57) A method of manufacturing a work surface having at least one postformed edge, the method comprising the steps of:

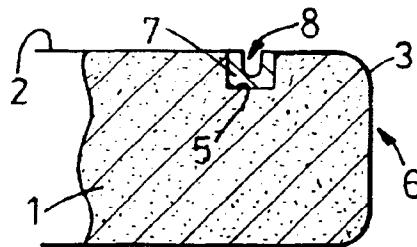
- i) adhering a laminate to a core to form the actual work surface;
- ii) forming a groove in the underside of the core;
- iii) dispensing a curable synthetic material into the

groove;

iv) adhering the laminate around the postformed edge and onto the underside of the core so that it at least partially overlaps the groove;

v) curing the synthetic material in the groove; and

vi) forming a drip groove in the cured synthetic material.



**Fig. 10**

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EUROPEAN SEARCH REPORT

Application Number  
EP 95 30 7491

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
A	DE-A-39 09 178 (WESTAG & GETALIT AG) * abstract; figures 1-5 * * column 2, line 27 - line 46 * ---	1	A47B96/18
A	DE-U-89 07 305 (DUROPAL-WERK) * page 3 - page 4, paragraph 1; figures 1-3 * ---	1,8,9	
A	DE-A-35 27 006 (DUROPAL-WERK) * abstract; figures 1-3 * * column 4, line 11 - line 55 * ---	1	
A,D	EP-A-0 234 192 (DUROPAL-WERK)  * abstract; figures 1-8 * * column 4, paragraph 1 * ---	1,4,8,9, 11	
A	DE-A-38 10 053 (RESOPAL GMBH) * abstract; figures 11A-11D * * column 4, line 64 - column 5, line 30 * ---	1,8	
A	EP-A-0 276 433 (WESTAG & GETALIT AG) * abstract; figures 1-4 * -----	4,8	TECHNICAL FIELDS SEARCHED (Int.Cl.6)  A47B
The present search report has been drawn up for all claims			
Place of search <b>THE HAGUE</b>		Date of completion of the search <b>30 January 1997</b>	Examiner <b>Jones, C</b>
<b>CATEGORY OF CITED DOCUMENTS</b> X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		I : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ----- & : member of the same patent family, corresponding document	

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