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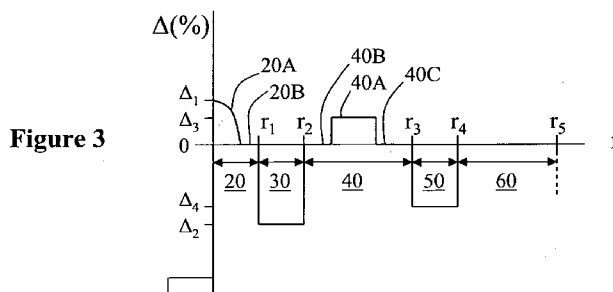
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(54) Title: OPTICAL FIBER FOR OPTICAL POWER TRANSMISSION



(57) Abstract: An optical fiber adapted to carry optical power for powering an electrical device and also optionally adapted to carry optical data for signal processing. The optical fiber capable of carrying both optical data and optical power includes a central data waveguide region that carries data light and an annular power waveguide region concentrically surrounding the data waveguide region and adapted to carry relatively large amounts of optical power. A first annular isolation region between the data and power waveguide regions and that includes microstructures serves to optically isolate the waveguide regions. An outer annular isolation region serves to confine power light to the power waveguide region and contributes to the bend-resistance of the optical fiber. An optical power and optical data distribution system that utilizes the optical fiber is also described.

OPTICAL FIBER FOR OPTICAL POWER TRANSMISSION

BACKGROUND OF THE INVENTION

Cross-Reference to Related Applications

[0001] This application claims the benefit of, and priority of U.S. Provisional Patent Application No. 60/927,977 filed on May 7, 2007, the content of which is relied upon and incorporated herein by reference in its entirety.

Field of the Invention

[0002] The present invention relates generally to optical fibers, and in particular to an optical fiber capable of transmitting optical power or both optical power and optical data.

Technical Background

[0003] Powering electrical devices (including electronic devices) using copper wires is problematic in certain environments where electrical isolation is required. For example, in high-voltage power distribution lines, the copper wire connecting the ground station to the current-sensing system located at the top of the high-voltage line requires a complex, bulky and heavy isolation system, which is eliminated if the sensor is driven using a fiber system.

[0004] Due to its dielectric properties, a fiber optic system is intrinsically insensitive to electric and electromagnetic interference. Accordingly, one alternative to using copper wires to power electrical devices is to use optical fibers instead. An optical-fiber-based power delivery system uses high optical power emitted from a laser source. The laser light is inputted at an input end of the optical fiber, transmitted through the length of the optical fiber, and is converted into electrical power at the output end of the optical fiber. The electrical power is then used to drive one or more electrical devices located at or near the output end of the optical fiber.

[0005] Present-day optical-fiber-based power delivery systems use standard telecommunication optical fibers. It would be desirable to have alternative and improved fiber designs for power delivery.

SUMMARY OF THE INVENTION

[0006] An aspect of the invention is an optical fiber for optical power transmission. The optical fiber includes an annular power waveguide region adapted to carry power light. The annular power waveguide region has an inner radius of greater than 5 μm , a width greater than 5 μm , and a relative refractive index percent of greater than 1%. Other embodiments of the optical fiber have relative refractive index percentages of greater than 3% and greater than 8%.

[0007] Another aspect of the invention is an optical fiber for optical power transmission. The optical fiber includes an inner isolation region comprising glass having microstructures formed therein and having a relative refractive index Δ_2 , inner and outer radii r_1 and r_2 that define an area $A_2 = r_2^2 - r_1^2$, and wherein $-400 \leq \Delta_2 A_2 \leq -20$. The optical fiber also has an annular power waveguide region surrounding the inner isolation region and adapted to carry power light. The optical fiber further includes an outer annular isolation region comprising glass having microstructures formed therein and having a relative refractive index Δ_4 , inner and outer radii r_4 and r_5 that define an area $A_4 = r_5^2 - r_4^2$, and wherein $-6000 \leq \Delta_4 A_4 \leq -100$. The optical fiber also includes a cladding surrounding the outer annular isolation region.

[0008] Another aspect of the invention is an optical power distribution system that uses the optical fiber of the present invention. The system includes a power light source optically coupled to the annular power waveguide region at the optical fiber input end and adapted to generate the power light. The system also includes a photovoltaic power converter optically coupled to the annular waveguide region at the optical fiber output end and adapted to receive the power light outputted by the power waveguide region and convert the power light to an electrical power signal.

[0009] Another aspect of the invention is a power/data (P/D) optical fiber for optical power and optical data transmission. The optical fiber includes a central data waveguide region adapted to carry data light and an annular power waveguide region concentrically surrounding the central waveguide region and adapted to carry power light. The optical fiber includes an inner isolation region arranged between the central data waveguide region and power waveguide region and that comprises glass having microstructures formed therein and having a relative refractive index Δ_2 , inner and outer radii r_1 and r_2 that define an area $A_2 = r_2^2 - r_1^2$,

and wherein $-400 \leq \Delta_2 A_2 \leq -20$. The optical fiber also includes an outer annular isolation region surrounding the annular power waveguide region and that serves to confine the power light to the annular power waveguide region.

[0010] Another aspect of the invention is an optical data and power distribution system that uses the P/D optical fiber of the present invention. The system includes a data light source optically coupled to the data waveguide region at the optical fiber input end and adapted to generate the data light, and a power light source optically coupled to the annular power waveguide region at the optical fiber input end and adapted to generate the power light. The system also includes a photodetector optically coupled to the data waveguide region at the optical fiber output end and adapted to detect the data light outputted by the data waveguide region. The system also includes a photovoltaic power converter optically coupled to the annular waveguide at the optical fiber output end and adapted to receive the power light outputted by the power waveguide region and convert the power light to an electrical power signal.

[0011] Another aspect of the invention is a method of transmitting optical power light in the optical fiber according to the present invention. The optical fiber has an input end and an output end. The method includes inputting the power light at the input end into an annular power waveguide region defined by inner and outer isolation regions and having an attenuation α_p in the range $0.16 \text{ dB/km} \leq \alpha_p \leq 50 \text{ dB/km}$. The method also includes outputting the power light at the output end as an annular power light beam.

[0012] Another aspect of the invention is a method of transmitting data light and optical power light in the P/D optical fiber according to the present invention, wherein the P/D fiber has an input end and an output end. The method includes, at the input end, inputting the data light into a central data waveguide region and inputting the power light into an annular power waveguide region surrounding the central data waveguide region and optically isolated therefrom. The method also includes, at the output end, outputting the data light at the output end as a central data light beam, and outputting the power light at the output end as an annular power light beam that surrounds the central data light beam.

[0013] The optical fibers disclosed herein have a number of advantages over the prior art fibers. For example, the optical fibers of the present invention are designed to carry power at

relatively high optical power levels (e.g., greater than 100 W) and so are less prone to light-induced damage. Such fibers are also capable of avoiding damage even when bent into relatively small radii, which is not uncommon when such fibers are deployed in the field. Also, the refractive index profiles of the fibers disclosed herein may optionally be formed without having to resort to using dopants other than airlines dispersed in a glass comprised of silica that add to the attenuation of the fiber, thereby reducing the optical power transmission efficiency. Further, unlike standard telecommunication optical fibers that transmit most of the power in a centrally located waveguide region, the fibers disclosed herein are designed so that the power is transmitted in an annular power waveguide region. The ring-shaped mode associated with the annular power waveguide region corresponds to the most sensitive receiving area of the type of photovoltaic cells used in optical power delivery systems. This allows for improved conversion efficiency i.e., for the same input optical power, more output electrical power is obtained. Further, regular optical fibers have a mode with high intensity in the center, which causes heating of the center of the photovoltaic detector, which in terms limits performance of the optical power delivery system.

[0014] Moreover, many electrical devices that utilize electrical power converted from optical power are designed to process and transmit data. As explained below, the fibers disclosed herein include embodiment that carry both high optical power and optical data signals, with the optical power and the optical data signals carried in separate portions of the same optical fiber. This approach reduces cost and simplifies the power delivery system.

[0015] Additional features and advantages of the invention will be set forth in the detailed description which follows, and in part will be readily apparent to those skilled in the art from that description or recognized by practicing the invention as described herein, including the detailed description which follows, the claims, as well as the appended drawings.

[0016] It is to be understood that both the foregoing general description and the following detailed description present embodiments of the invention, and are intended to provide an overview or framework for understanding the nature and character of the invention as it is claimed. The accompanying drawings are included to provide a further understanding of the invention, and are incorporated into and constitute a part of this specification. The drawings

illustrate various embodiments of the invention, and together with the description, serve to explain the principles and operations of the invention.

BRIEF DESCRIPTION OF THE DRAWINGS

[0017] **Figure 1** is a schematic side view of a section of optical fiber according to the present invention;

[0018] **Figure 2** is a cross-sectional view of the optical fiber of **Figure 1** as taken along the line 2-2 in **Figure 1**, illustrating the different regions of an example embodiment of a P/D optical fiber that allows the optical fiber to transmit both optical power and optical data;

[0019] **Figure 3** is a plot of an idealized relative refractive index profile $\Delta(\%)$ as a function of optical fiber radius r associated with the example embodiment of the P/D optical fiber as illustrated in the cross-sectional diagram of **Figure 2**;

[0020] **Figure 4** is a plot similar to that of **Figure 3** illustrating an example embodiment of the optical fiber of the present invention that carries optical power but not optical data;

[0021] **Figure 5** is a cross-sectional schematic diagram similar to **Figure 2** illustrating the different regions of the optical fiber associated with the refractive index profile of **Figure 4**;

[0022] **Figure 6** is a schematic diagram of an example embodiment of an optical power and optical data distribution system according to the present invention that uses the P/D optical fiber of the present invention;

[0023] **Figure 7** is a schematic plan view of an example embodiment of a VCSEL-based light source unit that facilitates optical coupling of power light into the annular power waveguide region and data light into the central data waveguide region;

[0024] **Figure 8** is a schematic diagram of the various optical fiber sections superimposed on the light source unit of **Figure 7**, illustrating a preferred correspondence between the light-emitting elements and the data and power waveguide sections;

[0025] **Figure 9** is a schematic front-on view of an example embodiment of a detector unit of the O/E converter unit of the optical power and optical data distribution system of **Figure 6**, wherein the photodetector and photovoltaic power converter are concentrically arranged; and

[0026] **Figure 10** is a schematic perspective diagram of an example embodiment of the detector unit of **Figure 9** shown operatively arranged relative to the output end of the P/D optical fiber of the present invention so that the data light beam and the power light beam are respectively incident upon the entirety of the detection areas of the photodetector and the photovoltaic power converter.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0027] Reference will now be made in detail to the present preferred embodiments of the invention, examples of which are illustrated in the accompanying drawings. Whenever possible, the same reference numbers and symbols are used throughout the drawings to refer to the same or like parts.

[0028] In the discussion below, the "refractive index profile" is the relationship between refractive index or relative refractive index and waveguide fiber radius. The "relative refractive index percent" is defined as $\Delta(\%) = [(n_i^2 - n_c^2)/2n_i^2] \times 100$, where n_i is the maximum refractive index in region i , unless otherwise specified, and n_c is the average refractive index of the cladding region, as discussed below. As used herein, the relative refractive index percent is represented by $\Delta(\%)$ and its values are given in units of "%", unless otherwise specified or as is apparent by the context of the discussion. As used herein, " $\Delta(\%)$ " refers to relative refractive index percent at a wavelength of 1550 nm.

[0029] In the various example design conditions for the optical fiber as specified below, the "relative refractive index" $\Delta_i = [(n_i^2 - n_c^2)/2n_i^2]$ is used unless otherwise noted.

[0030] In cases where the refractive index of a region is less than the average refractive index of the cladding region, the relative refractive index percent is negative and is referred to as having a "depressed region" or a "depressed index," and is calculated at the point at which the relative refractive index is most negative unless otherwise specified. In cases where the refractive index of a region is greater than the average refractive index of the cladding region, the relative refractive index percent is positive and the region can be said to be raised or to have a positive index.

[0031] An "updopant" is herein considered to be a dopant which has a propensity to raise the refractive index relative to pure undoped SiO₂. A "downdopant" is herein considered to be a dopant which has a propensity to lower the refractive index relative to pure undoped SiO₂. An updopant may be present in a region of an optical fiber having a negative relative refractive index when accompanied by one or more other dopants which are not updopants. Likewise, one or more other dopants which are not updopants may be present in a region of an optical fiber having a positive relative refractive index. A downdopant may be present in a region of an optical fiber having a positive relative refractive index when accompanied by one or more other dopants which are not downdopants. Likewise, one or more other dopants which are not downdopants may be present in a region of an optical fiber having a negative relative refractive index.

[0032] In many of the examples described herein employ a 125 micron diameter optical fiber (unless otherwise stated) because of the preference to comply with the majority standards used in the telecommunication industry. However, the inventive fibers disclosed herein are equally applicable for thinner fiber diameter applications such as less than 100 micron (and even less than 85 micron) diameter applications (e.g., 80 micron diameter fiber is used for fiber optic gyroscopes). With power over fiber applications, industry standards have not yet been decided and implemented and therefore one could also use larger diameter fibers (greater than 150 micron, e.g., 200-500 micron diameter) to carry more power per area. Examples of larger diameter fibers are shown below.

[0033] Other techniques to form depressed index regions besides the use of downdopants, such through the use of microstructures, are used in example embodiments of the present invention and are described in greater detail below. Microstructures include, for example, non-periodic and period microvoids or nanostructured features, such as photonic crystals.

[0034] The "effective area" is defined as:

$$A_{\text{eff}} = 2\pi (\int f^2 r \, dr)^2 / (\int f^4 r \, dr),$$

where the integration limits are 0 to ∞ , and f is the transverse component of the electric field associated with light propagated in the waveguide. As used herein, "effective area" or " A_{eff} " refers to optical effective area at a wavelength of 1550 nm unless otherwise noted.

[0035] The mode field diameter (MFD) is measured using the Peterman II method wherein, $2w = \text{MFD}$, and $w^2 = (2 \int_0^\infty r^2 dr / [\text{df}/\text{dr}]^2 r dr)$, the integral limits being 0 to ∞ .

[0036] The bend resistance of a waveguide fiber can be gauged by induced attenuation under prescribed test conditions, for example by wrapping one or more turns around a cylindrical mandrel having a constant diameter.

[0037] The “volume” of a circular cross-section region is defined by its relative refractive index multiplied its “area,” wherein the “area” is defined by the square of its radius.

Likewise, the volume of an annular cross-section region is defined by its relative refractive index multiplied by its area as defined by $(r_o^2 - r_i^2)$, where r_o is the outer radius and r_i is the inner radius.

[0038] In the discussion below, “watts” is abbreviated as “W” and “milliwatts” as “mW”.

P/D optical fiber

[0039] **Figure 1** is a schematic side view of an optical fiber **10** according to the present invention. **Figure 2** is a cross-sectional view of an example embodiment of optical fiber **10** as taken along the line 2-2 in **Figure 1** and that is adapted to transmit both optical power and optical data. Such an optical fiber is referred to herein as a “power/data optical fiber,” or “P/D optical fiber” for short. **Figure 2** illustrates a generalized structure (i.e., refractive index profile) of P/D optical fiber **10** that enables the P/D optical fiber to carry both optical power and optical data in separate waveguide regions. Example embodiments wherein optical fiber **10** includes only a power-carrying waveguide region are discussed below. Optical fiber **10** is described immediately in connection with the P/D optical fiber example embodiment for the sake of discussion.

[0040] In an example embodiment, P/D optical fiber **10** has an input end **12**, an output end **14**, and a number of different regions or segments—namely, a central core region **20** of refractive index $n_1(r)$ and an outer radius r_1 surrounded by a first annular core region **30** having a refractive index n_2 , an inner radius r_1 and an outer radius r_2 , which in turn is surrounded by second annular core region **40** having a refractive index $n_3(r)$, an inner radius r_2 and an outer radius r_3 . P/D optical fiber **10** also includes a third annular core region **50** having a refractive index n_4 , an inner radius r_3 and an outer radius r_4 .

[0041] In an example embodiment, central core region 20 is comprised of silica doped with germanium, i.e. germania doped silica, and annular region 40 consists of pure silica.

Dopants other than germanium, singly or in combination, may be employed within central core region 20, and particularly at or near the centerline of the optical fiber disclosed herein to obtain the desired relative refractive index profiles as discussed below. In preferred embodiments of present invention, central core region 20 and second annular region 40 have a non-negative refractive index profiles, while annular regions 30 and 50 have negative refractive index profiles. In an example embodiment, central core region 20 and annular core region 40 have positive refractive index profiles.

[0042] In some preferred embodiments, P/D optical fiber 10 contains no index-decreasing dopants. In other preferred embodiments, P/D optical fiber 10 contains both one or more index-increasing dopants and one or more index-decreasing dopants.

[0043] With continuing reference to **Figure 2**, annular region 50 is surrounded by an annular cladding region (“cladding”) 60 having a refractive index n_c , an inner radius r_4 and an outer radius r_5 . In an example embodiment, cladding 60 contains no germania or fluorine dopants therein. In an example embodiment, cladding 60 is pure or substantially pure silica. In another example of embodiment, cladding 60 contains fluorine dopant. Cladding 60 may be comprised of a cladding material which was deposited, for example during a laydown process, or which was provided in the form of a jacketing, such as a tube in a rod-in-tube optical preform arrangement, or a combination of deposited material and a jacket. Cladding 60 may include one or more dopants. In an example embodiment, cladding 60 is immediately surrounded by a coating 70 that includes a primary coating P and a secondary coating S that immediately surrounds the primary coating.

[0044] The refractive index n_c of cladding 60 is used to calculate the relative refractive index percent $\Delta(\%)$. Since cladding 60 has a refractive index n_c , the relative refractive index percent of the cladding at a cladding radius r_c (where $r_c > r_4$) is given by $\Delta(r_c) = \Delta_5(\%) = 0\%$. In an example embodiment, cladding 60 is immediately surrounded by coating 70.

[0045] In the example embodiment illustrated in **Figure 2** and **Figure 3**, P/D optical fiber 10 thus includes two concentrically arranged waveguide regions: central core region 20 that is suited as a data channel for carrying relatively low-power optical data signals (e.g., on

the order of 10 mW or less, and more typically on the order of 1 mW or less) and annular region 40 suited as a power channel for carrying relatively high optical power (e.g., on the order of 10W or more, and typically greater than a few hundred mW and up to about 100 W or even 1000 Watts) sufficient to power electrical and/or electronic devices that are remote from the source of optical power. Accordingly, in the description hereinbelow, central core region 20 is referred to as the “data waveguide region” and annular region 40 is referred to as the “power waveguide region.”

[0046] In an example embodiment, annular section 30 has a negative relative refractive index that serves to substantially optically isolate data waveguide region 20 and power waveguide region 40 so that data light carried in the data waveguide region and power light carried in the power waveguide region do not substantially interact. Generally, “optically isolated” means that at most only an insubstantial amount of light (“power light”) carried in annular power waveguide region 40 is present in data waveguide region 20. By way of an example described in greater detail below, in an application where light (“data light”) carried in data waveguide region 20 is detected by a photodetector, it is undesirable for power light to be present in the data waveguide region in amounts that can interfere with detecting the data light. Thus, an “insubstantial” amount of power light in data waveguide region 20 is that amount of power light that does not significantly interfere with detecting the data light and the subsequent processing of data carried by the data light (e.g., does not increase the bit-error rate or significantly affect the signal-to-noise ratio). In an example embodiment, an insubstantial amount of power light in data waveguide region 20 is less than 10% of the power in the data channel wavelength. Since the amount of light that couples from one waveguide to another is generally a function of the length and proximity of the two waveguides to one another, the amount of optical isolation required between data waveguide region 20 and power waveguide region 40 can be different depending on the length of optical fiber 10 used. Thus, a 1 km section of optical fiber 10 will generally require a greater degree of optical isolation than a 1 m length of optical fiber for a given application.

[0047] Also in an example embodiment, annular section 50 has a negative relative refractive index present so that it serves to confine power light to the power waveguide region 40 and thus also serves an isolation function with respect to cladding 60. Accordingly,

annular sections **30** and **50** are respectively referred to hereinbelow as inner and outer “isolation regions.”

[0048] **Figure 3** is a plot of an idealized relative refractive index profile $\Delta(\%)$ as a function of optical fiber radius r associated with the generalized example embodiment of P/D optical fiber **10** according to the present invention as illustrated in the cross-section of **Figure 2**. In an example embodiment of optical fiber **10**, there is no region inside a radius of $5\ \mu\text{m}$ that has a relative refractive index percent greater than 0.5% .

[0049] Data waveguide region **20** generally has a relative refractive index percent $\Delta_1(\%) \geq 0$, and in the example embodiment of **Figure 3** includes a central sub-section **20A** wherein $\Delta_1(\%) > 0$ and an outer sub-section **20B** wherein $\Delta_1(\%) = 0$. Sub-section **20B** serves to further isolate data waveguide region **20** from adjacent inner isolation region **30** so that more data light is carried within the data waveguide region rather in the adjacent annular isolation region as an evanescent wave (field). In an example embodiment for a 125 micron diameter fiber, the width $W_1 = 2r_1$ of data waveguide region **20** satisfies $3\ \mu\text{m} \leq W_1 \leq 65\ \mu\text{m}$, which includes the width of typical single-mode and multi-mode optical telecommunications optical fiber, i.e., about $3\text{--}6\ \mu\text{m}$ for single-mode and $50\text{ to }62.5\ \mu\text{m}$ for multi-mode both types of which are 125 micron diameter fibers.

[0050] As discussed above, inner and outer isolation regions **30** and **50** each preferably have negative relative refractive indices Δ_2 and Δ_4 . In an example embodiment, $\Delta_2 = \Delta_4$. In an example embodiment, inner isolation region **30** and/or outer isolation region **50** is/are made of glass having microstructures formed therein. Generally, the more negative the relative refractive index Δ_2 of inner isolation region **30**, the narrower it can be while still providing its optical isolation function. In an example embodiment, $\Delta_2(\%) = -1\%$. Also in an example embodiment, width $W_2 = r_2 - r_1$ of inner isolation region **30** satisfies $20\ \mu\text{m} \leq W_2 \leq 1\ \mu\text{m}$.

[0051] In example embodiments for a 125 micron diameter fiber, inner isolation region **30** has an associated area $A_2 = r_2^2 - r_1^2$, and in example embodiments satisfies $-400 \leq \Delta_2 A_2 \leq -20$, more preferably satisfies $-200 \leq \Delta_2 A_2 \leq -20$, and most preferably satisfies $-200 \leq \Delta_2 A_2 \leq -30$.

[0052] The width $W_4 = r_4 - r_3$ of outer isolation region 50 can be very large because its size is only limited in practice by the desired overall diameter of optical fiber 10. In an example embodiment for a 125 micron diameter fiber, W_4 satisfies $10 \mu\text{m} \leq W_4 \leq 50 \mu\text{m}$. Like inner isolation region 30, the more negative the relative refractive index Δ_4 of outer isolation region 50, the narrower it can be while still providing its optical isolation function. In an example embodiment, $\Delta_4(\%) = -1\%$. As with inner isolation region 30, outer isolation region 50 has an associated area $A_4 = r_4^2 - r_3^2$, and in an example embodiment satisfies $-6000 \leq \Delta_4 A_4 \leq -100$. A 250 micron diameter fiber would scale accordingly such that outer isolation region 50 has an associated area $A_2 = r_4^2 - r_3^2$, and in one example embodiment satisfies $-12000 \leq \Delta_4 A_4 \leq -200$. That is, volume, $\Delta_4 A_4$, at a constant width and constant delta scales with fiber diameter. A four fold volume for 50 would occur with a 500 micron diameter fiber (500/125), that is, in example embodiment satisfies $-24000 \leq \Delta_4 A_4 \leq -400$.

[0053] Example methods of forming inner and outer isolation regions 30 and 50 are discussed in detail below.

[0054] Power waveguide region 40 generally has a relative refractive index percent $\Delta_3(\%) \geq 0$. In an example embodiment, power waveguide region 40 has an inner radius r_2 of greater than $5 \mu\text{m}$, a width $W_2 = r_3 - r_2$ of greater than $5 \mu\text{m}$, and a relative refractive index percent $\Delta_3(\%)$ of greater than or equal to 1%. In two other example embodiments, power waveguide region 40 has a relative refractive index $\Delta_3(\%)$ of greater than 3% and of greater than 8%, respectively. In yet another example embodiment, power waveguide region 40 is capable of propagating (carrying) at least 5 modes at 850 nm.

[0055] The example embodiment of optical fiber 10 as illustrated in **Figure 3** shows power waveguide region 40 having a central sub-section 40A wherein $\Delta_4(\%) > 0$ and outer sub-sections 40B and 40C that surround the central sub-section wherein $\Delta_4(\%) = 0$. Sub-sections 40B and 40C serve to enhance the isolation of power waveguide region 40 from the adjacent inner and outer isolation regions 30 and 50 so that more power light is carried within the power waveguide region rather than in the adjacent annular isolation regions as an evanescent wave. In an example embodiment of optical fiber 10 where the optical fiber carries a given amount of optical power, power waveguide region 40 is capable of carrying greater than 90% of the total amount of optical power.

[0056] Because optical fiber **10** is adapted to carry large amounts of optical power (i.e., “high” optical power) in power waveguide region **40**, this waveguide region is provided with a relatively large area so that the power density (i.e., the intensity $I = \text{power/area}$) is kept below the light-damage threshold. Accordingly, in an example embodiment for a 125 micron optical fiber, the width $W_3 = r_3 - r_2$ of power waveguide region **40** satisfies $1\ \mu\text{m} \leq W_3 \leq 42.5\ \mu\text{m}$. For example, W_1 and W_4 may be 5 and 10 microns, respectively. For a 250 micron diameter fiber where the inner and outer isolation regions, W_1 and W_4 may be held at 5 and 10 microns, respectively, the power waveguide region **40** can have an associated width $W_3 = r_3 - r_2$ of power waveguide region **40** larger than that achieved with a 125 micron diameter fiber and satisfies $42.5\ \mu\text{m} \leq W_3 \leq 110\ \mu\text{m}$. A 500 micron diameter fiber allows one to make the ring power waveguide even larger when W_1 and W_4 held at 5 and 10 microns.

[0057] In an example embodiment, power waveguide region **40** preferably has an attenuation α_p in the range $0.16\ \text{dB/km} \leq \alpha_p \leq 50\ \text{dB/km}$ so that as little power light as possible is lost due to attenuation.

[0058] In a specific example embodiment, power waveguide region **40** has dimensions corresponding to those of a vertical cavity surface-emitting laser (VCSEL) light source, as described below in connection with **Figure 8**. Further, power waveguide region **40** preferably has a numerical aperture (NA) greater than that associated with the VCSEL light source.

Forming the optical fiber

[0059] In example embodiments, some or all of the different regions that make up P/D optical fiber **10** as disclosed herein are made by a vapor deposition process. Even more preferably, fabrication of some or all of P/D optical fiber **10** includes using an outside vapor deposition (OVD) process. Thus, for example, known OVD laydown, consolidation, and draw techniques may be advantageously used to produce the optical fiber disclosed herein. Other processes, such as modified chemical vapor deposition (MCVD) or vapor axial deposition (VAD) or plasma chemical vapor deposition (PCVD) may be used, either alone or in combination with any other deposition process. Thus, the refractive indices and the cross sectional profile of the optical fibers disclosed herein can be accomplished using

manufacturing techniques known to those skilled in the art including, but in no way limited to, OVD, VAD and MCVD processes.

[0060] Inner and outer isolation regions **30** and **50** need to be sufficiently deep and/or wide to provide optical isolation between light traveling in data waveguide region **20** and power waveguide region **40**. Further, one or both of these annular isolation regions are preferably formed in a manner that increases the bend-resistance of P/D optical fiber **10**. As discussed above, different approaches can be used to form inner and outer isolation regions **30** and **50**, such as via the formation of microstructures (also called “nanostructured features”), via fluorine doping, or via the formation of periodic nanostructured features that run the length of the optical fiber and that are referred to in the art as “photonic crystals.” Example approaches for forming photonic crystals in the inner and/or outer isolation regions of the present invention are described in U.S. Patents No. 6,243,522 and 6,445,862, which patents are incorporated by reference herein.

[0061] Thus, in an example embodiment of P/D optical fiber **10**, at least one of inner and outer isolation regions **30** and **50** comprises glass having formed therein non-periodically disposed holes (voids) **74**. In an example embodiment, the glass is fluorine-doped while in another example embodiment the glass is undoped pure silica. By “non-periodically disposed” or “non-periodic distribution,” it is meant that when one takes a cross-section of the optical fiber (such as shown in **Figure 2**), the non-periodically disposed holes are randomly or non-periodically distributed across a portion of the fiber. Cross sections similar to **Figure 2** taken at different points along the length of P/D optical fiber **10** will reveal different cross-sectional hole patterns, i.e., various cross-sections will have different hole patterns, wherein the distributions of holes and sizes of holes do not match. That is, the holes are non-periodic, i.e., they are not periodically disposed within the fiber structure. These holes are stretched (elongated) along the length (i.e. in a direction generally parallel to the longitudinal axis) of the optical fiber (and thus have a longer dimension along the length of the fiber), but do not extend the entire length of the entire fiber for typical lengths of transmission fiber. While not wishing to be bound by theory, it is believed that the holes extend less than a few meters, and in many cases less than 1 meter along the length of the fiber.

[0062] If non-periodically disposed holes or voids 74 are employed in at least one of the inner and outer isolation regions 30 and 50, it is desirable that they be formed such that greater than 95% of and preferably all of the holes exhibit a mean hole size in the cladding for the optical fiber which is less than 1550 nm, more preferably less than 775 nm, most preferably less than about 390 nm. Likewise, it is preferable that the maximum diameter of the holes in the fiber be less than 7000 nm, more preferably less than 2000 nm, and even more preferably less than 1550 nm, and most preferably less than 775 nm. In some embodiments, the fibers disclosed herein have fewer than 5000 holes, in some embodiments also fewer than 1000 holes, and in other embodiments the total number of holes is fewer than 500 holes in a given optical fiber perpendicular cross-section. Of course, the most preferred fibers will exhibit combinations of these characteristics. Thus, for example, one particularly preferred embodiment of optical fiber would exhibit fewer than 200 holes in the optical fiber, the holes having a maximum diameter less than 1550 nm and a mean diameter less than 775 nm, although useful and bend resistant optical fibers can be achieved using larger and greater numbers of holes. The hole number, mean diameter, max diameter, and total void area percent of holes can all be calculated with the help of a scanning electron microscope at a magnification of about 800X and image analysis software, such as ImagePro, which is available from Media Cybernetics, Inc. of Silver Spring, Maryland, USA.

[0063] In an example embodiment, holes 74 can contain one or more gases, such as argon, nitrogen, or oxygen, or the holes can contain a vacuum with substantially no gas; regardless of the presence or absence of any gas, the refractive index of the hole-containing region is lowered due to the presence of the holes. The holes can be randomly or non-periodically disposed, while in other embodiments the holes are disposed periodically. In some embodiments, the plurality of holes comprises a plurality of non-periodically disposed holes and a plurality of periodically disposed holes. Alternatively, or in addition, as mentioned above the depressed index can also be provided by downdoping the glass in the hole-containing region (such as with fluorine) or updoping one or both of the surrounding regions.

[0064] One or both of inner and outer isolation regions 30 and 50 can be made by methods that utilize preform consolidation conditions, which are effective to trap a significant amount of gases in the consolidated glass blank, thereby causing the formation of voids in the

consolidated glass optical fiber preform. Rather than taking steps to remove these voids, the resultant preform is used to form an optical fiber with voids, or holes, therein. As used herein, the diameter of a hole is the longest line segment whose endpoints are disposed on the silica internal surface defining the hole when the optical fiber is viewed in perpendicular cross-section transverse to the optical fiber central axis.

[0065] The use and/or formation of microstructured regions in optical fiber is described more fully in U.S. Pat. No. 6,243,522, pending U.S. patent application serial number 11/583,098 filed October 18, 2006, and provisional U.S. patent application serial numbers 60/817,863 filed June 30, 2006; 60/817,721 filed June 30, 2006; 60/841,458 filed August 31, 2006; 60/841,490 filed August 31, 2006; and 60/879,164, filed January 08, 2007, all of which are assigned to Corning Incorporated and all of which are incorporated by reference herein.

Power optical fiber

[0066] An example embodiment of optical fiber **10** of the present invention is similar to the above-described P/D optical fiber but is configured so that it only delivers optical power and is thus referred to herein as a “power optical fiber.” **Figure 4** is a plot similar to **Figure 3** illustrating an example embodiment of power optical fiber **10** that does not include data waveguide region **20**. **Figure 5** is a schematic cross-sectional diagram similar to **Figure 2** illustrating a generalized structure (i.e., refractive index profile) of power optical fiber **10** according to **Figure 4** that enables the power optical fiber to carry optical power (power light) in annular power waveguide region **30**. For the sake of consistency, the same reference numbers and radii are used as for the related embodiments of P/D optical fiber **10**. What was once an inner annular isolation region **30** with an inner radius r_1 and outer radius r_2 is now simply a central isolation region with an outer radius r_2 ($r_1 \rightarrow 0$) that serves to confine power light to annular power waveguide region **40**.

Optical power and optical data distribution system

[0067] **Figure 6** is an example embodiment of an optical power and optical data distribution system **200** (“P/D system”) according to the present invention that uses P/D optical fiber **10**. P/D system **200** includes a light source unit **210** that has a power light source

212 adapted to generate light **214** that serves as optical power (“power light”) and a data light source **222** adapted to generate light **224** that carries data (“data light”). Light source unit **210** is optically coupled to input end **12** of P/D optical fiber **10** section in a manner that optically couples data light **224** into data waveguide region **20** and that optically couples power light **214** into power waveguide region **40**. In an example embodiment, data light source **222** is operably coupled to a modulation circuit **228** that modulates the data light so that it carries information.

[0068] P/D system **200** includes an optical-to-electrical (O/E) converter unit **230** optically coupled to P/D optical fiber output end **14**. O/E converter unit **230** includes a photovoltaic power converter **232** adapted to receive power light **214** on a light-detecting surface of area A_{232} (**Figure 9**) and convert the received power light into electrical power signal S_P . O/E converter unit **230** also includes a photodetector **242** adapted to receive data light **224** on a light-detecting surface of area A_{242} (**Figure 9**) and convert the detected data light into an electrical data signal S_D . In an example embodiment, photovoltaic power converter **232** and photodetector **242** constitute a detector unit **250**. O/E converter unit **230** is electrically connected to at least one electrical device **252** via an electrical link **254** that carries electrical power signal S_P that powers the at least one electrical device. Likewise, O/E converter unit **230** is electrically connected to at least one signal processing unit (“signal processor”) **262** via an electrical link **264** that carries electrical data signal S_D to be processed by the at least one signal processing unit. In an example embodiment, electrical device **252** and signal processor **262** are part of a single electrical unit **270**.

[0069] Because power waveguide region **40** is annular and surrounds central data waveguide region **20**, power and data light sources **212** and **222** are preferably configured to facilitate optical coupling of power light **214** and data light **224** into these respective waveguide regions. **Figure 7** is a schematic plan view of an example embodiment of light source unit **210** that facilitates such optical coupling. Light source **210** of **Figure 7** includes an array **300** of a number of individual light-emitting elements **302**. In an example embodiment, each of light-emitting elements **302** are or otherwise include VCSELS, with one or more centrally located light-emitting elements **302D** serving to generate data light **224** and one or more light-emitting elements **302P** serving to generate power light **214**.

[0070] **Figure 8** is a schematic diagram of the various optical fiber sections superimposed on light source unit **210** of **Figure 7** to illustrate an example light source configuration wherein there is correspondence between the data and power light-emitting elements **302D** and **302P** and the associated data and power waveguide regions **20** and **40** of P/D optical fiber **10**. **Figure 8** illustrates an example embodiment wherein array **300** of light-emitting elements is configured to provide optimum optical coupling of power light **214** and data light **224** into the power and data waveguide regions **40** and **20**, respectively. In an example embodiment, $W_1 = 4\ \mu\text{m}$, $W_2 = 10\ \mu\text{m}$, $W_3 = 33.5\ \mu\text{m}$, $W_4 = 5\ \mu\text{m}$, and $W_5 = 10\ \mu\text{m}$, which dimensions yield a total width $W_T = 125\ \mu\text{m}$. This relatively large optical fiber width W_T makes P/D optical fiber **10** relatively simple and easy to align to power and data light sources **214** and **224**.

[0071] Note also that in the embodiment illustrated in **Figure 8**, a width $W_3 = 33.5\ \mu\text{m}$ of power waveguide region **40** corresponds to a mode area of approximately $6,500\ \mu\text{m}^2$.

[0072] **Figure 9** is a schematic front-on view of an example embodiment of detector unit **250** of O/E converter unit **230**, wherein photodetector **242** and photovoltaic power converter **232** of O/E converter **230** are arranged concentrically, with the photodetector in the center and the photovoltaic power converter in the form of an annulus. In an example embodiment, a central portion of photovoltaic power converter **232** is removed to form an aperture and photodetector **242** is arranged either within the aperture, or behind the aperture so that light reaches the photodetector through the aperture.

[0073] It is generally preferred when detecting light using a detector that all or substantially all of the detection area be used. **Figure 10** is a schematic perspective diagram of an example embodiment of detector unit **250** of **Figure 9** shown positioned relative to output end **14** of P/D optical fiber **10** so that data light **224** and power light **214** are respectively incident on photodetector **242** and photovoltaic power converter **232** in a manner that substantially covers the entirety of the associated detection areas A_{242} and A_{232} .

[0074] When light source **210** in P/D system **200** is activated, P/D optical fiber output end **14** outputs from data waveguide region **20** a data light beam **224B** of data light **224** and also outputs from power waveguide region **40** a power light beam **214B** of power light **214**. Because inner isolation region **30** separates data waveguide region **20** and power waveguide

region **40**, there is an annular dark region or “gap” **340** between the corresponding data and power light beams **224B** and **214B**. Gap **340** is advantageous in that it prevents the spillover of power light **214** and data light **224** between the different detectors. Because of the numerical apertures NA_{20} and NA_{40} associated with data waveguide region **20** and power waveguide region **40**, respectively, the corresponding data and power light beams **224B** and **214B** diverge. This allows for detector unit **250** to be larger than the output end **14** of P/D optical fiber **10**, e.g., $W_{250} = 2W_{10}$, and otherwise sized appropriately to facilitate receiving the power and data light beams.

[0075] In an example embodiment of the above-described system **200**, optical fiber **10** is the power optical fiber described above in connection with **Figure 4** and **Figure 5**. Because power optical fiber **10** only carries optical power, light source unit **210** need only include power light-emitting elements **302P** and detector unit **250** only need include photovoltaic power converter **232**.

[0076] It will be apparent to those skilled in the art that various modifications and variations can be made to the present invention without departing from the spirit and scope of the invention. Thus it is intended that the present invention cover the modifications and variations of this invention provided they come within the scope of the appended claims and their equivalents.

What is claimed is:

1. An optical fiber for optical power transmission, comprising:
an annular power waveguide region adapted to carry power light, said annular power waveguide region comprising an inner radius of greater than $5\text{ }\mu\text{m}$, a width (W_3) greater than $5\text{ }\mu\text{m}$, and a relative refractive index percent ($\Delta_3(\%)$) greater than or equal to 1%.
2. The optical fiber of claim 1, wherein said relative refractive index percent ($\Delta_3(\%)$) is greater than 3%.
3. The optical fiber of claim 1, said relative refractive index percent ($\Delta_3(\%)$) is greater than 8%.
4. The optical fiber of claim 1, wherein said annular power waveguide region is capable of propagating at least 5 modes at 850 nm.
5. The optical fiber of claim 1, wherein the optical fiber is capable of carrying an amount of optical power, and wherein the annular power waveguide region is capable of carrying greater than 90% of the amount of optical power.
6. The optical fiber of claim 1, wherein no region inside a radius of $5\text{ }\mu\text{m}$ has a relative refractive index percent of greater than 0.5%.
7. An optical fiber for optical power transmission, comprising:
an inner isolation region comprising glass having microstructures formed therein and having a relative refractive index Δ_2 , inner and outer radii r_1 and r_2 that define an area $A_2 = r_2^2 - r_1^2$, and wherein $-400 \leq \Delta_2 A_2 \leq -20$;
an annular power waveguide region surrounding the inner isolation region and adapted to carry power light;

an outer annular isolation region comprising glass having microstructures formed therein and having a relative refractive index Δ_4 , inner and outer radii r_4 and r_5 that define an area $A_4 = r_5^2 - r_4^2$, and wherein $-6000 \leq \Delta_4 A_4 \leq -100$; and

a cladding surrounding the outer annular isolation region.

8. The optical fiber of claim 7, wherein the inner isolation region is annular and further including:

a central data waveguide region immediately surrounded by the annular inner isolation region and adapted to carry data light, and wherein the annular inner isolation region substantially optically isolates the central data waveguide region from the power waveguide region.

9. The optical fiber of claim 8, wherein the microstructures of the inner and outer annular isolation regions include at least one of: photonic crystals, non-periodically disposed holes, periodically disposed holes, and fluorine dopants.

10. The optical fiber of claim 7, wherein the power waveguide region has an attenuation α_P in the range $0.16 \text{ dB/km} \leq \alpha_P \leq 50 \text{ dB/km}$.

11. An optical power distribution system, comprising:

the optical fiber of claim 7 having an input end and an output end;

a power light source optically coupled to the annular power waveguide region at the optical fiber input end and adapted to generate the power light; and

a photovoltaic power converter optically coupled to the annular waveguide region at the optical fiber output end and adapted to receive the power light outputted by the power waveguide region and convert the power light to an electrical power signal.

12. An optical data and power distribution system, comprising:

the optical fiber of claim 8 having an input end and an output end;

a data light source optically coupled to the data waveguide region at the optical fiber input end and adapted to generate the data light;

a power light source optically coupled to the annular power waveguide region at the optical fiber input end and adapted to generate the power light;

a photodetector optically coupled to the data waveguide region at the optical fiber output end and adapted to detect the data light outputted by the data waveguide region; and

a photovoltaic power converter optically coupled to the annular waveguide at the optical fiber output end and adapted to receive the power light outputted by the power waveguide region and convert the power light to an electrical power signal.

13. The system of claim 12, wherein the data and power light sources are concentrically arranged to correspond to the associated data and power waveguide regions.

14. An optical fiber for optical power and optical data transmission, comprising:

a central data waveguide region adapted to carry data light;

an annular power waveguide region concentrically surrounding the central waveguide region and adapted to carry power light;

an inner isolation region arranged between the central data waveguide region and the annular power waveguide region and comprising glass having microstructures formed therein and having a relative refractive index Δ_2 , inner and outer radii r_1 and r_2 that define an area $A_2 = r_2^2 - r_1^2$, and wherein $-400 \leq \Delta_2 A_2 \leq -20$; and

an outer annular isolation region surrounding the annular power waveguide region and that serves to confine the power light to the annular power waveguide region.

15. The optical fiber of claim 14, wherein the inner annular isolation region and/or the outer annular isolation region include(s) at least one of: photonic crystals, non-periodically disposed holes, periodically disposed holes, and fluorine dopants.

16. The optical fiber of claim 14, wherein the central data waveguide region has a relative refractive index Δ_1 , the annular power waveguide region has a relative refractive index Δ_3 , and wherein the optical fiber satisfies at least one of the following conditions:

a) the central data waveguide region has a central section with $\Delta_1 > 0$ and an outer section with $\Delta_1 = 0$; and

b) the annular power waveguide region has a central section with $\Delta_3 > 0$ and surrounding outer sections with $\Delta_3 = 0$.

17. The optical fiber of claim 14, wherein said relative refractive index ($\Delta_3(\%)$) is greater than 3%.

18. The optical fiber of claim 17, said relative refractive index ($\Delta_3(\%)$) is greater than 8%.

19. The optical fiber of claim 14, wherein said annular power waveguide region is capable of propagating at least 5 modes at 850 nm.

20. The optical fiber of claim 14, wherein the power waveguide region has an attenuation α_P in the range $0.16 \text{ dB/km} \leq \alpha_P \leq 50 \text{ dB/km}$.

21. An optical power and optical data distribution system, comprising:

the optical fiber of claim 14 having an input end and an output end;

a data light source optically coupled to the central data waveguide region at the optical fiber input end and adapted to generate the data light;

a power light source optically coupled to the annular power waveguide region at the optical fiber input end and adapted to generate the power light;

a photodetector optically coupled to the central data waveguide region at the optical fiber output end and adapted to detect the data light outputted by the central data waveguide region; and

a photovoltaic power converter optically coupled to the annular power waveguide region at the optical fiber output end and adapted to receive the power light outputted by the annular waveguide and convert the power light to an electrical power signal.

22. The system of claim 21, wherein the photodetector and photovoltaic power converter are concentrically arranged so as to operatively correspond to the associated central waveguide and annular waveguide.

23. The system of claim 21, wherein the photodetector and the photovoltaic power converter have respective detection areas, and wherein the photodetector and photovoltaic power converter are positioned relative to the optical fiber output end so that the data light and power light respectively cover substantially the entirety of the respective detection areas.

24. The system of claim 21, wherein the data and power light sources are concentrically arranged to be operably associated with the central and annular waveguides.

25. The system of claim 21, wherein the power light source and/or the data light source include(s) at least one vertical-cavity surface-emitting laser (VCSEL).

26. A method of transmitting optical power light in an optical fiber having an input end and an output end, comprising:

inputting the power light at the input end into an annular power waveguide region defined by inner and outer isolation regions and having an attenuation α_p in the range $0.16 \text{ dB/km} \leq \alpha_p \leq 50 \text{ dB/km}$; and

outputting the power light at the output end as an annular power light beam.

27. The method of claim 26, wherein the inner isolation region is annular and further including:

inputting at the input end data light into a central data waveguide region immediately surrounded by the inner annular isolation region so as to be optically isolated from the power waveguide region; and

outputting the data light at the output end as a central data light beam concentrically surrounded by the annular power light beam.

28. The method of claim 26, wherein at least one of the inner and outer isolation regions includes at least one of: non-periodically disposed holes, photonic crystals and fluorine dopants.

29. The method of claim 26, wherein the annular power light beam has an output optical power of at least 1 W.

30. A method of transmitting data light and optical power light in an optical fiber having an input end and an output end, comprising:

a) at the input end:

inputting the data light into a central data waveguide region;

inputting the power light into an annular power waveguide region surrounding the central data waveguide region and optically isolated therefrom;

b) at the output end:

outputting the data light at the output end as a central data light beam; and

outputting the power light at the output end as an annular power light beam that surrounds the central data light beam.

31. The method of claim 30, further including:

converting the data light to an electrical data signal and providing the electrical data signal to a signal processor; and

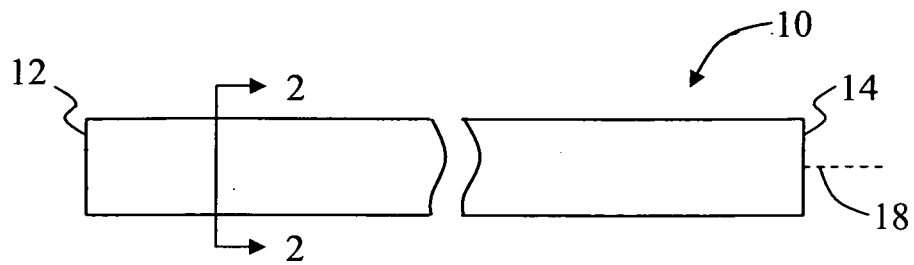
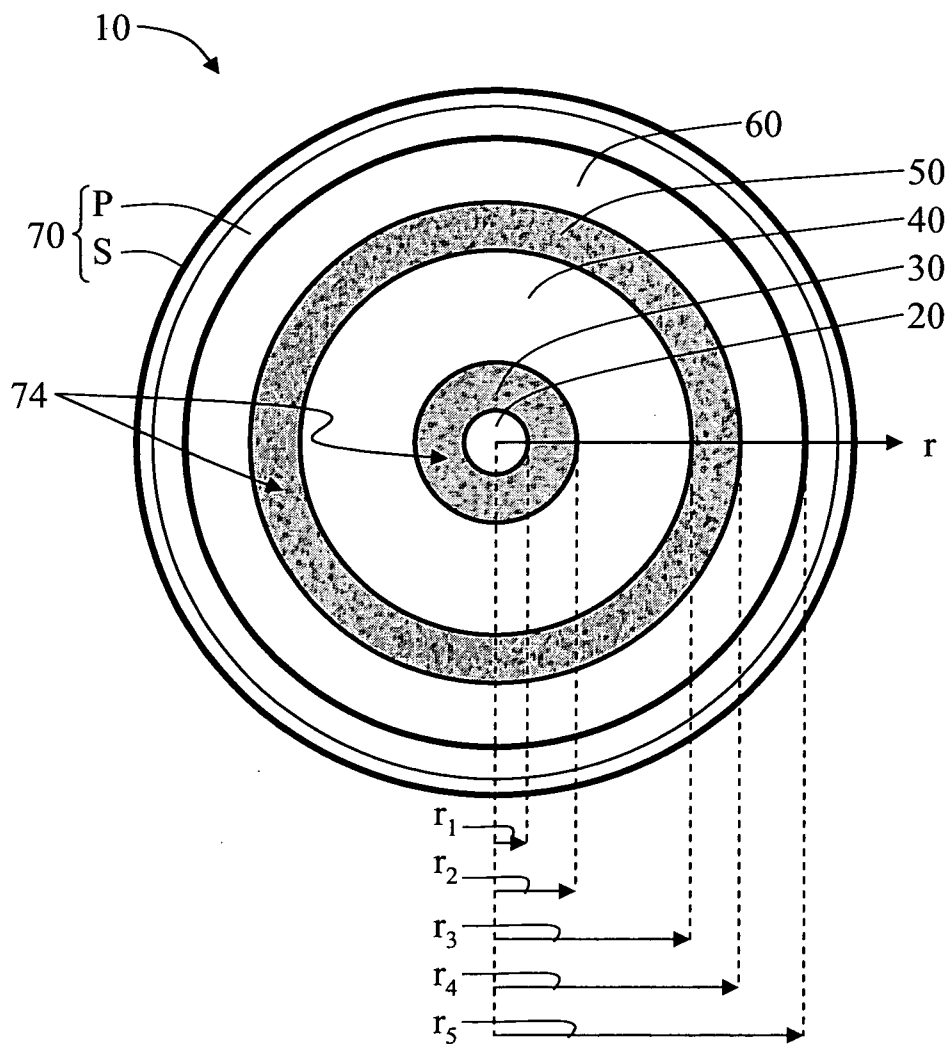
converting the power light to an electrical power signal and providing the electrical power signal to at least one electrical device so as to power the at least one electrical device.

32. The method of claim 30, wherein converting the data light into an electrical data signal and converting the power light to electrical power signal further includes detecting the data light and power light with a photodetector and a photovoltaic power converter concentrically arranged so as to be operably associated with the central and annular waveguides.

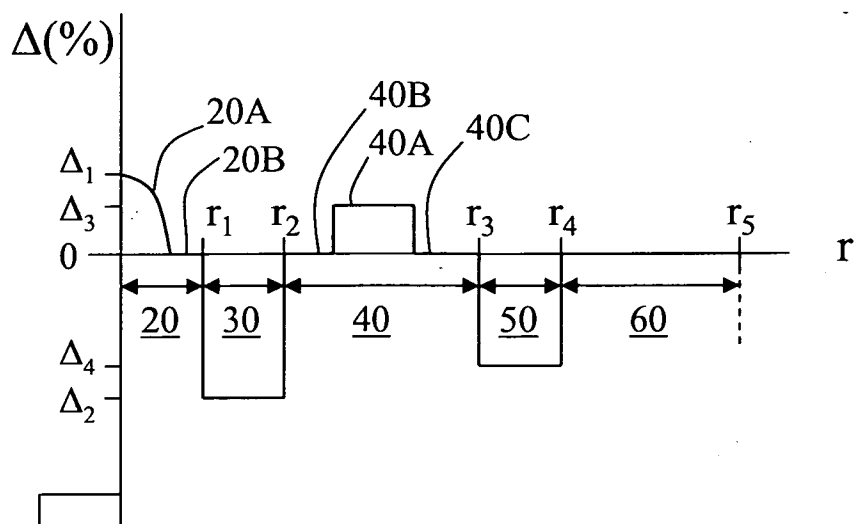
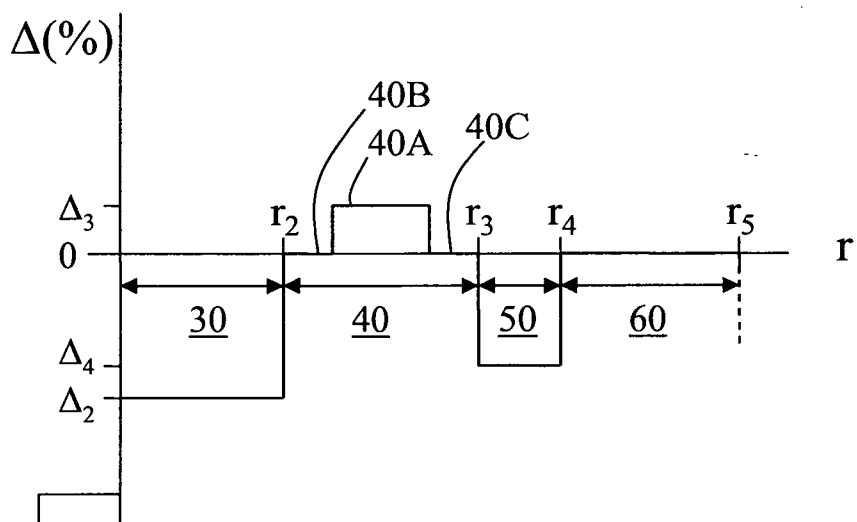
33. The method of claim 30, further including generating the data light and power light using a concentric arrangement of a central data light source and an annular power light source that are respectively optically coupled to the central data waveguide region and the annular power waveguide region.

34. The method of claim 30, including substantially optically isolating the data waveguide region and the annular power waveguide region by providing therebetween an annular isolation region that includes at least one of: photonic crystals, non-periodically disposed holes, periodically disposed holes, and fluorine dopants.

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**Figure 1****Figure 2**

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**Figure 3****Figure 4**

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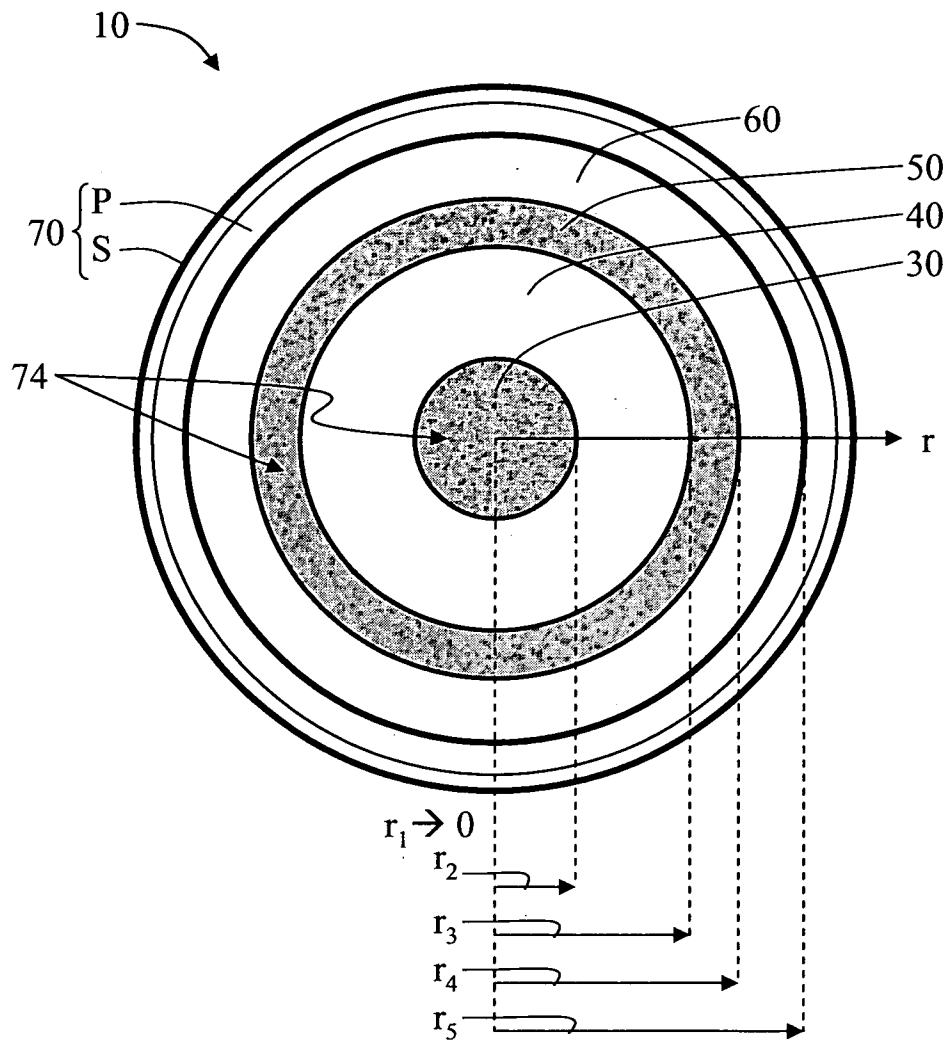
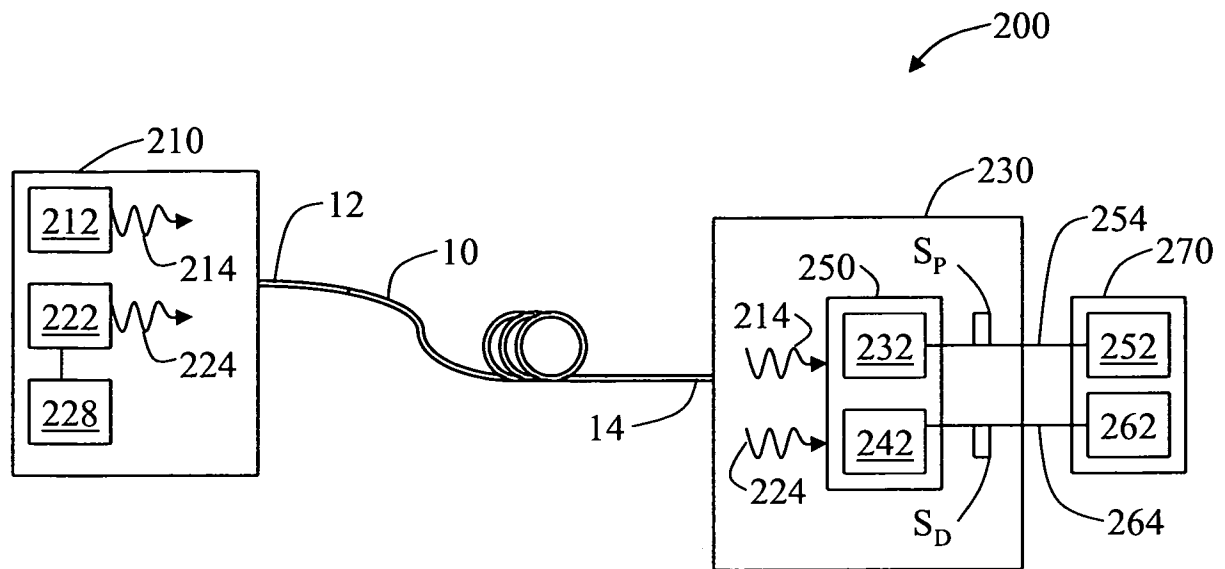
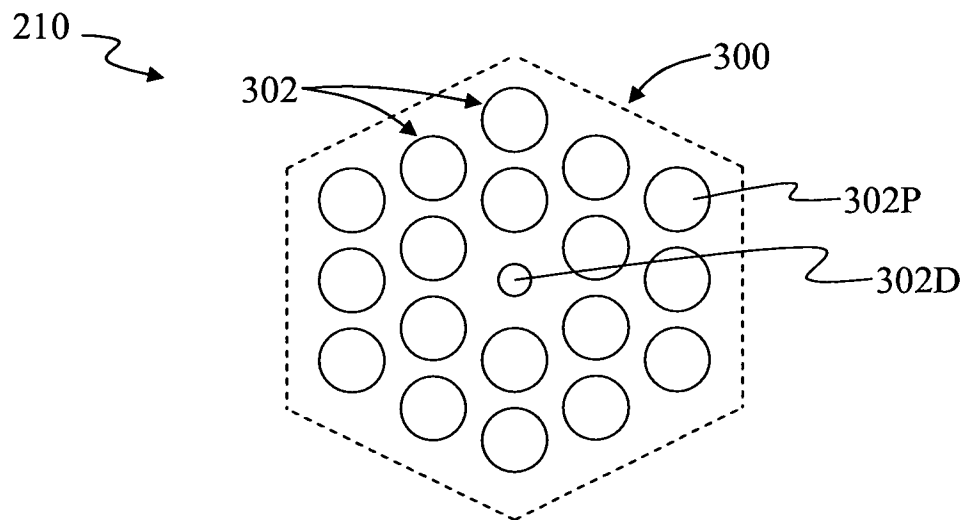
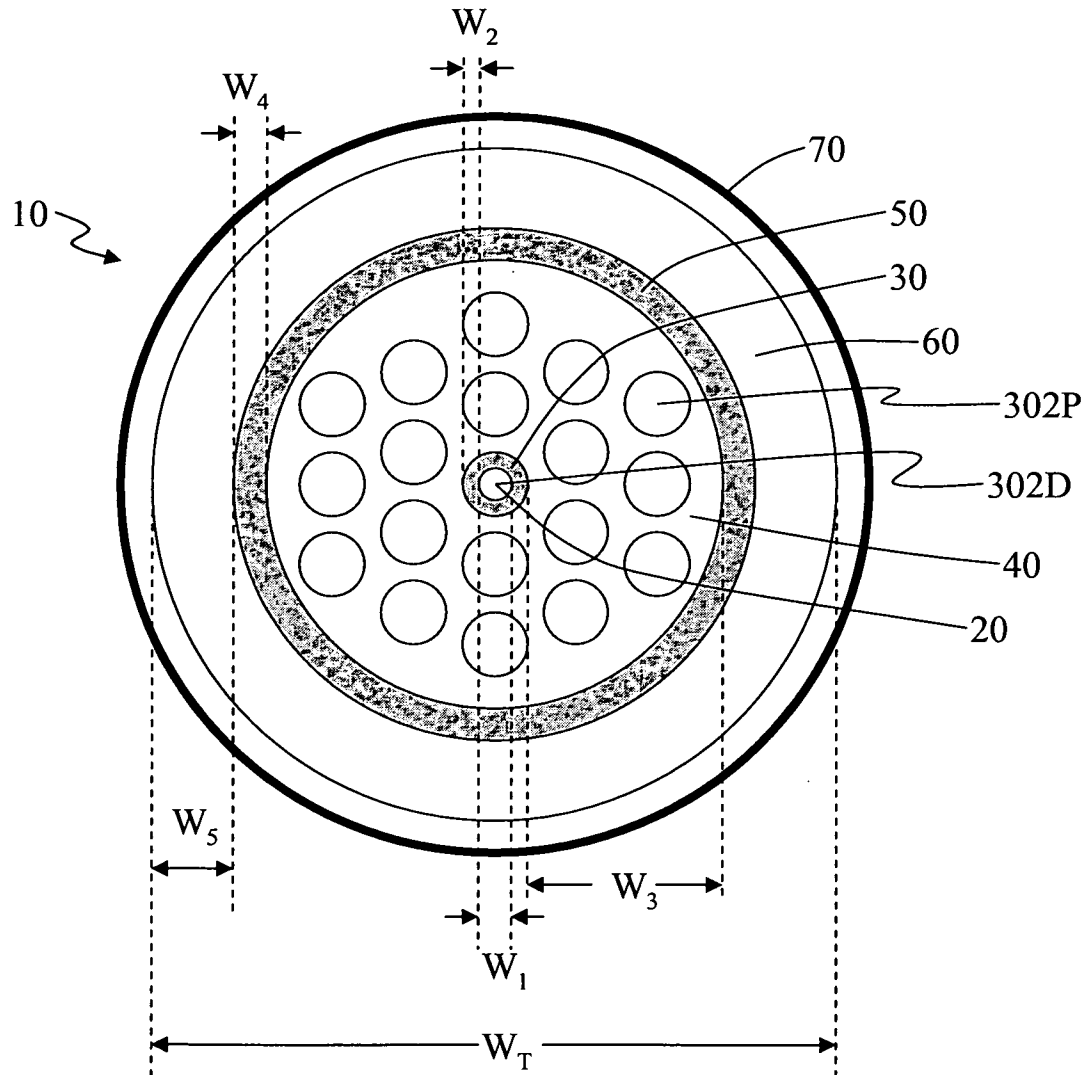


Figure 5

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**Figure 6****Figure 7**

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**Figure 8**

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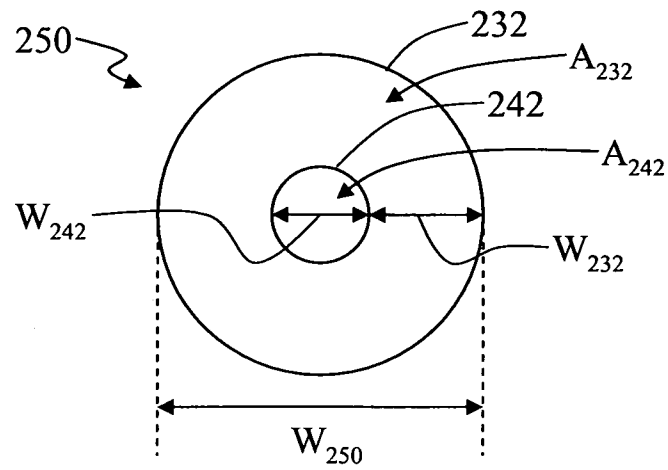


Figure 9

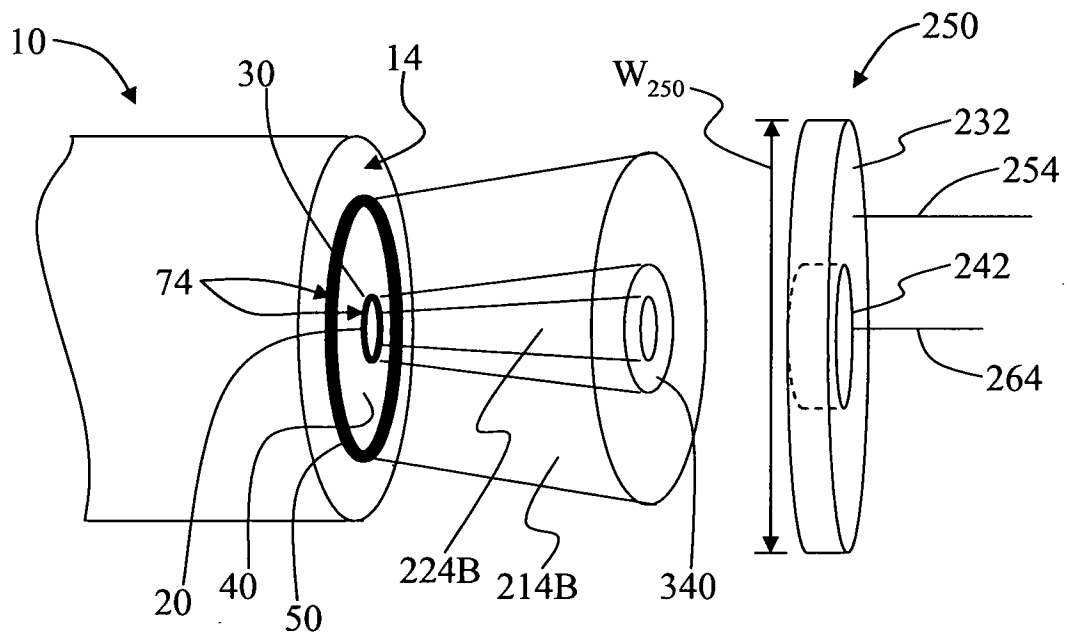


Figure 10

INTERNATIONAL SEARCH REPORT

International application No

PCT/US2008/005803

A. CLASSIFICATION OF SUBJECT MATTER

INV. G02B6/036 G02B6/02 H04B10/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

H04B G02B G08C H01S

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, INSPEC, COMPENDEX

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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Y	paragraph [0047] paragraph [0051] - paragraph [0053]; figures 8,9,17; table 1	11-13, 21-25, 27,31-33
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☒ Further documents are listed in the continuation of Box C.

☒ See patent family annex.

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Date of the actual completion of the international search

21 August 2008

Date of mailing of the international search report

01/09/2008

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INTERNATIONAL SEARCH REPORT

International application No

PCT/US2008/005803

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

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