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ADAPTIVE FILTER FOR IN-LINE CORRECTION

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] This application claims priority of (1) U.S. Provisional Patent Application No. 62/356,959, which was filed on June 30, 2016, and (2) U.S. Provisional Patent Application No. 62/522,502, which was filed on June 20, 2017, both of which are incorporated herein in their entirety by reference.

FIELD

[0002] The present disclosure relates to metrology systems that may be used, for example, in a lithographic apparatus.

BACKGROUND

[0003] A lithographic apparatus is a machine that applies a desired pattern onto a target portion of a substrate. Lithographic apparatus can be used, for example, in the manufacture of integrated circuits (ICs). In that circumstance, a patterning device, which is alternatively referred to as a mask or a reticle, may be used to generate a circuit pattern corresponding to an individual layer of the IC, and this pattern can be imaged onto a target portion (*e.g.*, comprising part of, one or several dies) on a substrate (*e.g.*, a silicon wafer) that has a layer of radiation-sensitive material (resist). In general, a single substrate will contain a network of adjacent target portions that are successively exposed. Known lithographic apparatus include so-called steppers, in which each target portion is irradiated by exposing an entire pattern onto the target portion in one go, and so-called scanners, in which each target portion is irradiated by scanning the pattern through the beam in a given direction (the “scanning”-direction) while synchronously scanning the substrate parallel or anti parallel to this direction. It is also possible to transfer the pattern from the patterning device to the substrate by imprinting the pattern onto the substrate. Another lithographic system is an interferometric lithographic system where there is no patterning device, but rather a light beam is split into two beams, and the two beams are caused to interfere at a target portion of substrate through the use of a reflection system. The interference causes lines to be formed on at the target portion of the substrate.

[0004] During lithographic operation, different processing steps may require different layers to be sequentially formed on the substrate. Accordingly, it may be necessary to position the substrate relative to prior patterns formed thereon with a high degree of accuracy. Generally, alignment marks are placed on the substrate to be aligned and are located with reference to a second object. A lithographic apparatus may use a metrology system for detecting positions of the alignment marks (e.g., X and Y position) and for aligning the substrate using the alignment marks to ensure accurate exposure from a mask. The metrology system may be used to determine a height of a wafer surface in the Z direction.

[0005] Alignment errors (such as those that are wavelength and order specific) due to characteristics of the metrology system may be corrected by means of a shift-between-orders (SBO) correction. The correction values are subject to change due to instabilities in the alignment sensor and/or illumination optics. This drift of the calibrated values is measured and corrected by a process of inline SBO (iSBO). In order to suppress measurement noise, a filter is often used. However, this filter introduces a phase lag and can result in a tracking error in the correction. For slow throughput systems or systems suffering from a rapidly changing instability, the tracking error becomes large and can compromise overlay performance.

SUMMARY

[0006] Accordingly, there is a need for improving the suppression of measurement noise in iSBO for a metrology system.

[0007] According to an embodiment, a metrology system includes a radiation source that generates light, a reflector, an interferometer, a detector, and a controller. The reflector directs the light towards a substrate. The interferometer interferes the light that has been diffracted from a pattern on the substrate, or reflected from the substrate, and produces output light from the interference. The detector receives the output light from the interferometer and produces a measurement based on the received output light. The controller determines a correction to the measurement. The determination includes calculating a first correction value based on a first coefficient and the measurement; calculating a second correction value based on a second coefficient, greater than the first coefficient, and the measurement; and calculating a third correction value based on a third coefficient, greater than the second coefficient, and the measurement. The third correction value is applied to the measurement if a difference between the first correction value and the third correction value is above a first threshold value. The second correction value is applied to the measurement if a difference between the first correction value and the second

correction value is above a second threshold value. The first correction value is applied to the measurement if the difference between the first correction value and the second correction value is below or equal to the second threshold value.

[0008] In another embodiment, a lithographic apparatus includes an illumination system
5 designed to illuminate a pattern of a patterning device, a projection system that projects an image of the pattern onto a target portion of a substrate, and a metrology system. The metrology system includes a radiation source that generates light, a reflector, an interferometer, a detector, and a controller. The reflector directs the light towards a substrate. The interferometer interferes the light that has been diffracted from a pattern on the substrate, or reflected from the substrate, and produces output light from
10 the interference. The detector receives the output light from the interferometer and produces a measurement based on the received output light. The controller determines a correction to the measurement. The determination includes calculating a first correction value based on a first coefficient and the measurement; calculating a second correction value based on a second coefficient, greater than the first coefficient, and the measurement; and calculating a third correction value based on a third
15 coefficient, greater than the second coefficient, and the measurement. The third correction value is applied to the measurement if a difference between the first correction value and the third correction value is above a first threshold value. The second correction value is applied to the measurement if a difference between the first correction value and the second correction value is above a second threshold value. The first correction value is applied to the measurement if the difference between the first correction value and
20 the second correction value is below or equal to the second threshold value.

[0009] In yet another embodiment, a method of applying a correction to a measurement determined by a metrology system in order to account for noise includes calculating a first correction value based on a first coefficient and the measurement; calculating a second correction value based on a second coefficient, greater than the first coefficient, and the measurement; and calculating a third
25 correction value based on a third coefficient, greater than the second coefficient, and the measurement. The method also includes applying the third correction value to the measurement if a difference between the first correction value and the third correction value is above a first threshold value; applying the second correction value to the measurement if a difference between the first correction value and the second correction value is above a second threshold value; and applying the first correction value to the
30 measurement if the difference between the first correction value and the second correction value is below or equal to the second threshold value.

[0010] In another embodiment, a metrology system includes a radiation source that generates light, a reflector, an interferometer, a detector, and a controller. The reflector directs the light towards a substrate. The interferometer interferes the light that has been diffracted from

a pattern on the substrate, or reflected from the substrate, and produces output light from the interference. The detector receives the output light from the interferometer and produces a measurement based on the received output light. The controller determines a correction to the measurement. The determination includes calculating a first correction value based on a first
5 coefficient and the measurement; calculating a second correction value based on a second coefficient, greater than the first coefficient, and the measurement; calculating a third correction value based on a third coefficient, greater than the second coefficient, and the measurement; calculating a first average of measurements based on a fourth coefficient and the measurement; and calculating a second average of measurements based on the third coefficient and the
10 measurement. The third correction value is applied to the measurement if a difference between the first correction value and the second average of measurements is above a first threshold value. The second correction value is applied to the measurement if a difference between the first correction value and the first average of measurements is above a second threshold value. The first correction value is applied to the measurement if the difference between the first correction
15 value and the first average of measurements is below or equal to the second threshold value.

[0011] In another embodiment, a lithographic apparatus includes an illumination system designed to illuminate a pattern of a patterning device, a projection system that projects an image of the pattern onto a target portion of a substrate, and a metrology system. The metrology system includes a radiation source that generates light, a reflector, an interferometer, a detector, and a
20 controller. The reflector directs the light towards a substrate. The interferometer interferes the light that has been diffracted from a pattern on the substrate, or reflected from the substrate, and produces output light from the interference. The detector receives the output light from the interferometer and produces a measurement based on the received output light. The controller determines a correction to the measurement. The determination includes calculating a first
25 correction value based on a first coefficient and the measurement; calculating a second correction value based on a second coefficient, greater than the first coefficient, and the measurement; calculating a third correction value based on a third coefficient, greater than the second coefficient, and the measurement; calculating a first average of measurements based on a fourth coefficient and the measurement; and calculating a second average of measurements based
30 on the third coefficient and the measurement. The third correction value is applied to the measurement if a difference between the first correction value and the second average of

measurements is above a first threshold value. The second correction value is applied to the measurement if a difference between the first correction value and the first average of measurements is above a second threshold value. The first correction value is applied to the measurement if the difference between the first correction value and the first average of measurements is below or equal to the second threshold value.

[0012] In yet another embodiment, a method of applying a correction to a measurement determined by a metrology system in order to account for noise includes calculating a first correction value based on a first coefficient and the measurement; calculating a second correction value based on a second coefficient, greater than the first coefficient, and the measurement; calculating a third correction value based on a third coefficient, greater than the second coefficient, and the measurement; calculating a first average of measurements based on a fourth coefficient and the measurement; and calculating a second average of measurements based on the third coefficient and the measurement. The method also includes applying the third correction value to the measurement if a difference between the first correction value and the second average of measurements is above a first threshold value; applying the second correction value to the measurement if a difference between the first correction value and the first average of measurements is above a second threshold value; and applying the first correction value to the measurement if the difference between the first correction value and the first average of measurements is below or equal to the second threshold value.

[0013] Further features and advantages of the invention, as well as the structure and operation of various embodiments of the invention, are described in detail below with reference to the accompanying drawings. It is noted that the invention is not limited to the specific embodiments described herein. Such embodiments are presented herein for illustrative purposes only. Additional embodiments will be apparent to persons skilled in the relevant art(s) based on the teachings contained herein.

BRIEF DESCRIPTION OF THE DRAWINGS/FIGURES

[0014] The accompanying drawings, which are incorporated herein and form part of the specification, illustrate the present invention and, together with the description, further serve to explain the principles of the invention and to enable a person skilled in the relevant art(s) to make and use the invention.

[0015] FIG. 1A is a schematic illustration of a reflective lithographic apparatus according to an embodiment.

[0016] FIG. 1B is a schematic illustration of a transmissive lithographic apparatus according to an embodiment.

5 [0017] FIG. 2 is a more detailed schematic illustration of the reflective lithographic apparatus, according to an embodiment.

[0018] FIG. 3 is a schematic illustration of a lithographic cell, according to an embodiment.

10 [0019] FIG. 4 is a schematic illustration of a metrology system, according to an embodiment.

[0020] FIG. 5 is a flowchart of a method for an adaptive filter, according to an embodiment.

[0021] FIG. 6 is a flowchart of a method for calibrating a metrology system, according to an embodiment.

15 [0022] FIG. 7 is a flowchart of another method for an adaptive filter, according to an embodiment.

[0023] FIG. 8 is a flowchart of another method for calibrating a metrology system, according to an embodiment.

20 [0024] FIGs. 9A-9B are simulations that demonstrate the improved response of the adaptive filter versus a conventional filter design, according to some embodiments.

[0025] FIGs. 10A-10B are simulations that demonstrate the improved response of the adaptive filter versus a conventional filter design, according to some embodiments.

25 [0026] FIGs. 11A-11B are simulations that demonstrate the improved response of the adaptive filter versus a conventional filter design, according to some embodiments. FIG. 12 is an example computer system useful for implementing various embodiments.

30 [0027] The features and advantages of the present invention will become more apparent from the detailed description set forth below when taken in conjunction with the drawings, in which like reference characters identify corresponding elements throughout. In the drawings, like reference numbers generally indicate identical, functionally similar, and/or structurally similar elements. The drawing in which an element first appears is indicated by the leftmost digit(s) in

the corresponding reference number. Unless otherwise indicated, the drawings provided throughout the disclosure should not be interpreted as to-scale drawings.

DETAILED DESCRIPTION

5 [0028] This specification discloses one or more embodiments that incorporate the features of this invention. The disclosed embodiment(s) merely exemplify the invention. The scope of the invention is not limited to the disclosed embodiment(s). The invention is defined by the claims appended hereto.

10 [0029] The embodiment(s) described, and references in the specification to “one embodiment,” “an embodiment,” “an example embodiment,” *etc.*, indicate that the embodiment(s) described may include a particular feature, structure, or characteristic, but every embodiment may not necessarily include the particular feature, structure, or characteristic. Moreover, such phrases are not necessarily referring to the same embodiment. Further, when a particular feature, structure, or characteristic is described in connection with an embodiment, it is
15 understood that it is within the knowledge of one skilled in the art to effect such feature, structure, or characteristic in connection with other embodiments whether or not explicitly described.

[0030] Before describing such embodiments in more detail, however, it is instructive to present an example environment in which embodiments of the present invention may be
20 implemented.

[0031] *Example Reflective and Transmissive Lithographic Systems*

[0032] FIGs. 1A and 1B are schematic illustrations of a lithographic apparatus 100 and lithographic apparatus 100', respectively, in which embodiments of the present invention may be implemented. Lithographic apparatus 100 and lithographic apparatus 100' each include the
25 following: an illumination system (illuminator) IL configured to condition a radiation beam B (for example, deep ultra violet or extreme ultra violet radiation); a support structure (for example, a mask table) MT configured to support a patterning device (for example, a mask, a reticle, or a dynamic patterning device) MA and connected to a first positioner PM configured to accurately position the patterning device MA; and, a substrate table (for example, a wafer table)
30 WT configured to hold a substrate (for example, a resist coated wafer) W and connected to a second positioner PW configured to accurately position the substrate W. Lithographic apparatus

100 and 100' also have a projection system PS configured to project a pattern imparted to the radiation beam B by patterning device MA onto a target portion (for example, comprising one or more dies) C of the substrate W. In lithographic apparatus 100, the patterning device MA and the projection system PS are reflective. In lithographic apparatus 100', the patterning device MA and the projection system PS are transmissive.

[0033] The illumination system IL may include various types of optical components, such as refractive, reflective, catadioptric, magnetic, electromagnetic, electrostatic, or other types of optical components, or any combination thereof, for directing, shaping, or controlling the radiation beam B.

[0034] The support structure MT holds the patterning device MA in a manner that depends on the orientation of the patterning device MA with respect to a reference frame, the design of at least one of the lithographic apparatus 100 and 100', and other conditions, such as whether or not the patterning device MA is held in a vacuum environment. The support structure MT may use mechanical, vacuum, electrostatic, or other clamping techniques to hold the patterning device MA. The support structure MT can be a frame or a table, for example, which can be fixed or movable, as required. By using sensors, the support structure MT can ensure that the patterning device MA is at a desired position, for example, with respect to the projection system PS.

[0035] The term “patterning device” MA should be broadly interpreted as referring to any device that can be used to impart a radiation beam B with a pattern in its cross-section, such as to create a pattern in the target portion C of the substrate W. The pattern imparted to the radiation beam B can correspond to a particular functional layer in a device being created in the target portion C to form an integrated circuit.

[0036] The patterning device MA may be transmissive (as in lithographic apparatus 100' of FIG. 1B) or reflective (as in lithographic apparatus 100 of FIG. 1A). Examples of patterning devices MA include reticles, masks, programmable mirror arrays, and programmable LCD panels. Masks are well known in lithography, and include mask types such as binary, alternating phase shift, and attenuated phase shift, as well as various hybrid mask types. An example of a programmable mirror array employs a matrix arrangement of small mirrors, each of which can be individually tilted so as to reflect an incoming radiation beam in different directions. The

tilted mirrors impart a pattern in the radiation beam B which is reflected by a matrix of small mirrors.

[0037] The term “projection system” PS can encompass any type of projection system, including refractive, reflective, catadioptric, magnetic, electromagnetic and electrostatic optical systems, or any combination thereof, as appropriate for the exposure radiation being used, or for other factors, such as the use of an immersion liquid on the substrate W or the use of a vacuum. A vacuum environment can be used for EUV or electron beam radiation since other gases can absorb too much radiation or electrons. A vacuum environment can therefore be provided to the whole beam path with the aid of a vacuum wall and vacuum pumps.

[0038] Lithographic apparatus 100 and/or lithographic apparatus 100' can be of a type having two (dual stage) or more substrate tables WT (and/or two or more mask tables). In such “multiple stage” machines, the additional substrate tables WT can be used in parallel, or preparatory steps can be carried out on one or more tables while one or more other substrate tables WT are being used for exposure. In some situations, the additional table may not be a substrate table WT.

[0039] Referring to FIGs. 1A and 1B, the illuminator IL receives a radiation beam from a radiation source SO. The source SO and the lithographic apparatus 100, 100' can be separate physical entities, for example, when the source SO is an excimer laser. In such cases, the source SO is not considered to form part of the lithographic apparatus 100 or 100', and the radiation beam B passes from the source SO to the illuminator IL with the aid of a beam delivery system BD (in FIG. 1B) including, for example, suitable directing mirrors and/or a beam expander. In other cases, the source SO can be an integral part of the lithographic apparatus 100, 100'—for example when the source SO is a mercury lamp. The source SO and the illuminator IL, together with the beam delivery system BD, if required, can be referred to as a radiation system.

[0040] The illuminator IL can include an adjuster AD (in FIG. 1B) for adjusting the angular intensity distribution of the radiation beam. Generally, at least the outer and/or inner radial extent (commonly referred to as “ σ -outer” and “ σ -inner,” respectively) of the intensity distribution in a pupil plane of the illuminator can be adjusted. In addition, the illuminator IL can comprise various other components (in FIG. 1B), such as an integrator IN and a condenser CO. The illuminator IL can be used to condition the radiation beam B to have a desired uniformity and intensity distribution in its cross section.

[0041] Referring to FIG. 1A, the radiation beam B is incident on the patterning device (for example, mask) MA, which is held on the support structure (for example, mask table) MT, and is patterned by the patterning device MA. In lithographic apparatus 100, the radiation beam B is reflected from the patterning device (for example, mask) MA. After being reflected from the patterning device (for example, mask) MA, the radiation beam B passes through the projection system PS, which focuses the radiation beam B onto a target portion C of the substrate W. With the aid of the second positioner PW and position sensor IF2 (for example, an interferometric device, linear encoder, or capacitive sensor), the substrate table WT can be moved accurately (for example, so as to position different target portions C in the path of the radiation beam B). Similarly, the first positioner PM and another position sensor IF1 can be used to accurately position the patterning device (for example, mask) MA with respect to the path of the radiation beam B. Patterning device (for example, mask) MA and substrate W can be aligned using mask alignment marks M1, M2 and substrate alignment marks P1, P2.

[0042] Referring to FIG. 1B, the radiation beam B is incident on the patterning device (for example, mask MA), which is held on the support structure (for example, mask table MT), and is patterned by the patterning device. Having traversed the mask MA, the radiation beam B passes through the projection system PS, which focuses the beam onto a target portion C of the substrate W. The projection system has a pupil PPU conjugate to an illumination system pupil IPU. Portions of radiation emanate from the intensity distribution at the illumination system pupil IPU and traverse a mask pattern without being affected by diffraction at a mask pattern and create an image of the intensity distribution at the illumination system pupil IPU.

[0043] With the aid of the second positioner PW and position sensor IF (for example, an interferometric device, linear encoder, or capacitive sensor), the substrate table WT can be moved accurately (for example, so as to position different target portions C in the path of the radiation beam B). Similarly, the first positioner PM and another position sensor (not shown in FIG. 1B) can be used to accurately position the mask MA with respect to the path of the radiation beam B (for example, after mechanical retrieval from a mask library or during a scan).

[0044] In general, movement of the mask table MT can be realized with the aid of a long-stroke module (coarse positioning) and a short-stroke module (fine positioning), which form part of the first positioner PM. Similarly, movement of the substrate table WT can be realized using a long-stroke module and a short-stroke module, which form part of the second positioner PW. In

the case of a stepper (as opposed to a scanner), the mask table MT can be connected to a short-stroke actuator only or can be fixed. Mask MA and substrate W can be aligned using mask alignment marks M1, M2, and substrate alignment marks P1, P2. Although the substrate alignment marks (as illustrated) occupy dedicated target portions, they can be located in spaces
5 between target portions (known as scribe-lane alignment marks). Similarly, in situations in which more than one die is provided on the mask MA, the mask alignment marks can be located between the dies.

[0045] Mask table MT and patterning device MA can be in a vacuum chamber, where an in-vacuum robot IVR can be used to move patterning devices such as a mask in and out of
10 vacuum chamber. Alternatively, when mask table MT and patterning device MA are outside of the vacuum chamber, an out-of-vacuum robot can be used for various transportation operations, similar to the in-vacuum robot IVR. Both the in-vacuum and out-of-vacuum robots need to be calibrated for a smooth transfer of any payload (e.g., mask) to a fixed kinematic mount of a transfer station.

15 [0046] The lithographic apparatus 100 and 100' can be used in at least one of the following modes:

[0047] 1. In step mode, the support structure (for example, mask table) MT and the substrate table WT are kept essentially stationary, while an entire pattern imparted to the radiation beam B is projected onto a target portion C at one time (i.e., a single static exposure).
20 The substrate table WT is then shifted in the X and/or Y direction so that a different target portion C can be exposed.

[0048] 2. In scan mode, the support structure (for example, mask table) MT and the substrate table WT are scanned synchronously while a pattern imparted to the radiation beam B is projected onto a target portion C (i.e., a single dynamic exposure). The velocity and direction
25 of the substrate table WT relative to the support structure (for example, mask table) MT can be determined by the (de-)magnification and image reversal characteristics of the projection system PS.

[0049] 3. In another mode, the support structure (for example, mask table) MT is kept substantially stationary holding a programmable patterning device, and the substrate table
30 WT is moved or scanned while a pattern imparted to the radiation beam B is projected onto a target portion C. A pulsed radiation source SO can be employed and the programmable

patterning device is updated as required after each movement of the substrate table WT or in between successive radiation pulses during a scan. This mode of operation can be readily applied to maskless lithography that utilizes a programmable patterning device, such as a programmable mirror array.

5 [0050] Combinations and/or variations on the described modes of use or entirely different modes of use can also be employed.

[0051] In a further embodiment, lithographic apparatus 100 includes an extreme ultraviolet (EUV) source, which is configured to generate a beam of EUV radiation for EUV lithography. In general, the EUV source is configured in a radiation system, and a corresponding
10 illumination system is configured to condition the EUV radiation beam of the EUV source.

[0052] FIG. 2 shows the lithographic apparatus 100 in more detail, including the source collector apparatus SO, the illumination system IL, and the projection system PS. The source collector apparatus SO is constructed and arranged such that a vacuum environment can be maintained in an enclosing structure 220 of the source collector apparatus SO. An EUV radiation
15 emitting plasma 210 may be formed by a discharge produced plasma source. EUV radiation may be produced by a gas or vapor, for example Xe gas, Li vapor or Sn vapor in which the very hot plasma 210 is created to emit radiation in the EUV range of the electromagnetic spectrum. The very hot plasma 210 is created by, for example, an electrical discharge causing an at least partially ionized plasma. Partial pressures of, for example, 10 Pa of Xe, Li, Sn vapor or any other
20 suitable gas or vapor may be required for efficient generation of the radiation. In an embodiment, a plasma of excited tin (Sn) is provided to produce EUV radiation.

[0053] The radiation emitted by the hot plasma 210 is passed from a source chamber 211 into a collector chamber 212 via an optional gas barrier or contaminant trap 230 (in some cases also referred to as contaminant barrier or foil trap) which is positioned in or behind an opening in
25 source chamber 211. The contaminant trap 230 may include a channel structure. Contamination trap 230 may also include a gas barrier or a combination of a gas barrier and a channel structure. The contaminant trap or contaminant barrier 230 further indicated herein at least includes a channel structure, as known in the art.

[0054] The collector chamber 212 may include a radiation collector CO which may be a
30 so-called grazing incidence collector. Radiation collector CO has an upstream radiation collector side 251 and a downstream radiation collector side 252. Radiation that traverses collector CO

can be reflected off a grating spectral filter 240 to be focused in a virtual source point IF. The virtual source point IF is commonly referred to as the intermediate focus, and the source collector apparatus is arranged such that the intermediate focus IF is located at or near an opening 219 in the enclosing structure 220. The virtual source point IF is an image of the radiation emitting plasma 210. Grating spectral filter 240 is used in particular for suppressing infra-red (IR) radiation.

[0055] Subsequently the radiation traverses the illumination system IL, which may include a faceted field mirror device 222 and a faceted pupil mirror device 224 arranged to provide a desired angular distribution of the radiation beam 221, at the patterning device MA, as well as a desired uniformity of radiation intensity at the patterning device MA. Upon reflection of the beam of radiation 221 at the patterning device MA, held by the support structure MT, a patterned beam 226 is formed and the patterned beam 226 is imaged by the projection system PS via reflective elements 228, 230 onto a substrate W held by the wafer stage or substrate table WT.

[0056] More elements than shown may generally be present in illumination optics unit IL and projection system PS. The grating spectral filter 240 may optionally be present, depending upon the type of lithographic apparatus. Further, there may be more mirrors present than those shown in the FIGs., for example there may be 1- 6 additional reflective elements present in the projection system PS than shown in FIG. 2.

[0057] Collector optic CO, as illustrated in FIG. 2, is depicted as a nested collector with grazing incidence reflectors 253, 254 and 255, just as an example of a collector (or collector mirror). The grazing incidence reflectors 253, 254 and 255 are disposed axially symmetric around an optical axis O and a collector optic CO of this type is preferably used in combination with a discharge produced plasma source, often called a DPP source.

[0058] *Example Lithographic Cell*

[0059] FIG. 3 shows a lithographic cell 300, also sometimes referred to a lithocell or cluster. Lithographic apparatus 100 or 100' may form part of lithographic cell 300. Lithographic cell 300 may also include apparatus to perform pre- and post-exposure processes on a substrate. Conventionally these include spin coaters SC to deposit resist layers, developers DE to develop exposed resist, chill plates CH and bake plates BK. A substrate handler, or robot, RO picks up substrates from input/output ports I/O1, I/O2, moves them between the different process

apparatus and delivers then to the loading bay LB of the lithographic apparatus. These devices, which are often collectively referred to as the track, are under the control of a track control unit TCU which is itself controlled by the supervisory control system SCS, which also controls the lithographic apparatus via lithography control unit LACU. Thus, the different apparatus can be operated to maximize throughput and processing efficiency.

[0060] *Example Metrology System*

[0061] FIG. 4 illustrates a schematic of a cross-sectional view of a metrology system 400 that can be implemented as a part of lithographic apparatus 100 or 100', according to an embodiment. In an example of this embodiment, metrology system 400 may be configured to align a substrate (e.g., substrate W) with respect to a patterning device (e.g., patterning device MA). Metrology system 400 may be further configured to detect positions of alignment marks on the substrate and to align the substrate with respect to the patterning device or other components of lithography apparatus 100 or 100' using the detected positions of the alignment marks. Such alignment of the substrate may ensure accurate exposure of one or more patterns on the substrate.

[0062] According to an embodiment, metrology system 400 may include an illumination system 412, a reflector 414, an interferometer 426, a detector 428, and a controller 430, according an example of this embodiment. Illumination system 412 may be configured to provide an electromagnetic narrow band radiation beam 413 having one or more passbands. In an example, the one or more passbands may be within a spectrum of wavelengths between about 500 nm to about 900 nm. In another example, the one or more passbands may be discrete narrow passbands within a spectrum of wavelengths between about 500 nm to about 900 nm. Illumination system 412 may be further configured to provide one or more passbands having substantially constant center wavelength (CWL) values over a long period of time (e.g., over a lifetime of illumination system 412). Such configuration of illumination system 412 may help to prevent the shift of the actual CWL values from the desired CWL values, as discussed above, in current metrology systems. And, as a result, the use of constant CWL values may improve long-term stability and accuracy of metrology systems (e.g., metrology system 400) compared to the current metrology systems.

[0063] Reflector 414 may be configured to receive radiation beam 413 and direct radiation beam 413 towards substrate 420 as beam 415, according an embodiment. Reflector 414 may be a mirror or dichromatic mirror. In one example, stage 422 is moveable along direction

424. Radiation beam 415 may be configured to illuminate an alignment mark or a target 418 located on substrate 420. In another example, radiation beam 415 is configured to reflect from a surface of substrate 420. Alignment mark or target 418 may be coated with a radiation sensitive film in an example of this embodiment. In another example, alignment mark or target 418 may have one hundred and eighty degree symmetry. That is, when alignment mark or target 418 is rotated one hundred and eighty degrees about an axis of symmetry perpendicular to a plane of alignment mark or target 418, rotated alignment mark or target 418 may be substantially identical to an un-rotated alignment mark or target 418.

[0064] As illustrated in FIG. 4, interferometer 426 may be configured to receive radiation beam 417. A radiation beam 419 may be diffracted from an alignment mark or target 418, or reflected from a surface of substrate 420, and is received at interferometer 426 as radiation beam 417. Interferometer 426 comprises any appropriate set of optical-elements, for example, a combination of prisms that may be configured to form two images of alignment mark or target 418 based on the received radiation beam 417. It should be appreciated that a good quality image need not be formed, but that the features of alignment mark 418 should be resolved. Interferometer 426 may be further configured to rotate one of the two images with respect to the other of the two images one hundred and eighty degrees and recombine the two images interferometrically.

[0065] In an embodiment, detector 428 may be configured to receive the recombined image and detect an interference as a result of the recombined image when alignment axis 421 of metrology system 400 passes through a center of symmetry (not shown) of alignment mark or target 418. Such interference may be due to alignment mark or target 418 being one hundred and eighty degree symmetrical, and the recombined image interfering constructively or destructively, according to an example embodiment. Based on the detected interference, detector 428 may be further configured to determine a position of the center of symmetry of alignment mark or target 418 and consequently, detect a position of substrate 420. According to an example, alignment axis 421 may be aligned with an optical beam perpendicular to substrate 420 and passing through a center of image rotation interferometer 426. In another example, detector 428 is configured to receive the recombined image and detect an interference of light being reflected off a surface of substrate 420.

[0066] In a further embodiment, controller 430 may be configured to receive signal 429 including information of the determined center of symmetry. Controller 430 may be further configured to determine a position of stage 422 and correlate the position of stage 422 with the position of the center of symmetry of alignment mark or target 418. As such, the position of alignment mark or target 418 and consequently, the position of substrate 420 may be accurately known with reference to stage 422. Alternatively, controller 430 may be configured to determine a position of metrology system 400 or any other reference element such that the center of symmetry of alignment mark or target 418 may be known with reference to metrology system 400 or any other reference element.

[0067] In an embodiment, controller 430 is configured to apply a correction to a measurement received from detector 428 to account for noise in metrology system 400. The noise may be random, or may represent a drift of the measurement over time, or may represent a sudden jump in the measurement compared to a previous measurement. Successful calibration of metrology system 400 depends on the ability to accurately track the measurements taken over a plurality of samples.

[0068] It should be noted that even though reflector 414 is shown to direct radiation beam 413 towards alignment mark or target 418 as radiation beam 415, the disclosure is not so limiting. It would be apparent to a person skilled in the relevant art that other optical arrangements may be used to obtain the similar result of illuminating alignment mark or target 418 on substrate 420 and detecting an image of alignment mark or target 418. Reflector 414 may direct the illumination in a direction normal to the surface of substrate 420, or at an angle.

[0069] *iSBO filter*

[0070] As noted above, a correction may be applied to measurements taken from metrology system 400 to account for noise over the course of multiple samples. An exponential moving average filter may be used to “steady” the measurements and not track random noise too closely. Such a filter is known as an iSBO (inline shift-between-order) filter. An example equation for an iSBO filter is provided below:

$$iSBO_n = (1 - \alpha) * iSBO_{n-1} + \alpha * SBO_n \quad (1)$$

[0071] Where SBO_n represents the current raw measurement, $iSBO_n$ represents the corrected value to use for the current raw measurement, $iSBO_{n-1}$ represents the previous corrected measurement value, and α represents a filter coefficient. The iSBO filter determines a corrected measurement value based on the raw measurement value multiplied by a first weighted value and added to the previously corrected measurement value multiplied by a second weighted value. This filter represents a simple computation that only requires storing the previously calculated corrected measurement value in order to calculate the next corrected measurement value. The filter coefficient α determines how closely the corrected measurement value adheres to the raw measurement value. For example, if $\alpha = 1$, then the corrected measurement value is the same as the raw measurement value, and if $\alpha = 0$, then the corrected measurement value remains the same as the previous value (the raw measurement is essentially discarded.) Filter coefficient α is a number between 0 and 1 and is determined from the following equation:

$$\alpha = \frac{2}{N+1} \quad (2)$$

[0072] Where N represents a delay constant. The value of N determines the “length” of the filter. A large N results in a small α , which slowly tracks changes in measurements between samples due to noise. However, a small N results in a large α , which quickly tracks changes in measurements between samples due to noise. If N is too large, the system may be unable to track measurements that change quickly due to drifts or jumps in the measured data. But if N is too small, the system may track random noise too closely and the accuracy of the measurement will suffer.

[0073] Since the iSBO filter uses a single value of N, it is considered to have a fixed length. As such, the filter is unable to adapt to changing noise conditions (e.g., various degrees of measurement drift, measurement jumps, etc.)

[0074] *Adaptive iSBO filter*

[0075] According to an embodiment, an adaptive iSBO filter is provided that can more accurately track changing noise conditions when calibrating a metrology system, such as metrology system 400. The adaptive iSBO filter uses the same exponential moving average of the conventional iSBO filter, but can adapt the filter length based on the noise conditions.

[0076] The adaptive iSBO filter calculates at least three different potential measurement corrections for each raw measurement. Each potential measurement correction is calculated using a different filter length. An example of three different measurement corrections is provided below:

5

$$iSBO_noise_n = (1 - \alpha_1) * iSBO_{n-1} + \alpha_1 * SBO_n \quad (3)$$

$$iSBO_lin_n = (1 - \alpha_2) * iSBO_{n-1} + \alpha_2 * SBO_n \quad (4)$$

$$iSBO_jmp_n = (1 - \alpha_3) * iSBO_{n-1} + \alpha_3 * SBO_n \quad (5)$$

10 [0077] As can be seen in equations (3) – (5) above, each equation is the same except for the filter coefficient, α_1 , α_2 , and α_3 . Each filter coefficient is determined using the same equation as shown in equation (2), but with different values for delay constant N, according to an embodiment. For example, α_1 may be determined using N=60, α_2 may be determined using N=10, and α_3 may be determined using N=2. The values for the different delay constants may be
15 chosen based on a variety of factors including the estimated noise amplitude, estimated noise frequency, and estimated type of noise to be encountered, to name a few examples. According to an embodiment, the values of the delay constants are chosen such that $\alpha_1 < \alpha_2 < \alpha_3$. In an embodiment, empirical modelling may be performed to determine the values for the different delay constants.

20 [0078] In this example of an adaptive iSBO filter, three measurement corrections are calculated where iSBO_noise is associated with random noise (e.g., Gaussian noise), iSBO_lin is associated with measurement drift, and iSBO_jmp is associated with a sudden jump in the measurement. Determining which of the corrections to apply to a given raw measurement involves comparing the different corrections to one or more threshold values.

25 [0079] FIG. 5 illustrates an example method 500 for determining which measurement correction to apply in this example, according to an embodiment. Method 500 may be performed by one or more processing devices, such as controller 430.

[0080] Method 500 begins at block 502 where the absolute value of a difference between iSBO_noise and iSBO_jmp is compared to a first threshold value T_{jmp} . First threshold value T_{jmp}
30 may be predetermined based on a variety of factors related to the specific application of the metrology system. In this example, T_{jmp} has a value of 0.5. If the measurement correction

associated with measurement jump (iSBO_jump) is determined to be greater than the measurement correction associated with noise by threshold value T_{jmp} , then a measurement jump has occurred and method 500 proceeds to block 504 where iSBO_jump is chosen to be the corrected measurement value.

5 [0081] If the absolute value of the difference between the measurement correction associated with measurement jump (iSBO_jump) and the measurement correction associated with noise (iSBO_noise) is less than or equal to threshold T_{jmp} , then a measurement jump has not occurred and method 500 proceeds to block 506 where it is determined whether a measurement drift has occurred.

10 [0082] At block 506, the absolute value of a difference between iSBO_noise and iSBO_lin is compared to a second threshold value T_{lin} . Second threshold value T_{lin} may be predetermined based on a variety of factors related to the specific application of the metrology system. In this example, T_{lin} has a value of 0.07. If the measurement correction associated with measurement drift (iSBO_lin) is determined to be greater than the measurement correction associated with noise (iSBO_noise) by threshold value T_{lin} , then a measurement drift has
15 occurred and method 500 proceeds to block 508 where iSBO_lin is chosen to be the corrected measurement value.

[0083] If the absolute value of the difference between the measurement correction associated with measurement drift (iSBO_lin) and the measurement correction associated with
20 noise (iSBO_noise) is less than or equal to threshold T_{lin} , then a measurement drift has not occurred and method 500 proceeds to block 510. At block 510, iSBO_noise is chosen to be the corrected measurement value since it has been determined that neither a drift or jump has occurred in the measurement.

[0084] In the example above, three corrected measurement values were determined for
25 each raw measurement value, and one of the three was chosen as the corrected measurement value to use. However, the scope of the invention is not limited to only three corrected measurement options and any number of correction measurement values may be determined. Each of the corrected measurement values may be determined using a different filter coefficient α . The comparisons between the calculated measurement corrections may be performed in a
30 different order than that illustrated in method 500.

[0085] FIG. 6 illustrates an example method 600 for calibrating a metrology system, according to an embodiment. Method 600 may be performed by one or more processing devices, such as controller 430.

[0086] Method 600 begins at block 602 where more than one correction value is determined for a given raw measurement from the metrology system. Any number of correction values greater than one may be calculated. Each of the correction values may be determined using an exponential moving average filter having a different filter coefficient α .

[0087] At block 604, the differences between pairings of the correction values are compared against one or more thresholds. In an embodiment, the comparisons proceed by first comparing the correction value determined with the smallest filter coefficient α to the correction value determined with the largest filter coefficient α against a first threshold value. If the difference is not greater than the first threshold value, then another comparison is made between the correction value determined with the smallest filter coefficient α and the correction value determined with the next largest filter coefficient α against a second threshold. These comparisons continue until either a threshold is exceeded, or all comparisons have been made, according to an embodiment.

[0088] At block 606, one of the determined correction values is applied to the raw measurement, based on the comparisons performed in block 604. According to an embodiment, the correction value chosen is the value that, when compared to the correction value determined with the smallest filter coefficient α , exceeded its associated threshold value. If none of the threshold values are exceeded in the comparisons, then the correction value determined with the smallest filter coefficient α is applied to the raw measurement.

[0089] In the adaptive iSBO filter described with reference to FIG. 5, a current measurement is compared against a previous measurement to determine which measurement correction to apply (e.g., whether to track measurement drift, measurement jump, or local measurement noise.) However, another approach is to compare a current measurement with a moving average of previous measurements to determine which measurement correction to apply.

[0090] According to another embodiment, the adaptive iSBO filter calculates the same three potential measurement corrections for each raw measurement as noted above in equations (3) – (5), and also calculates a moving average for both the measurement drift and measurement

jump. Equations (6) and (7) below provide the calculation for both the measurement drift moving average ($iSBO_lin_ref_n$) and the measurement jump moving average ($iSBO_jmp_ref_n$).

$$iSBO_lin_ref_n = (1 - \alpha_4) * iSBO_lin_ref_{n-1} + \alpha_4 * SBO_n \quad (6)$$

$$iSBO_jmp_ref_n = (1 - \alpha_3) * iSBO_jmp_ref_{n-1} + \alpha_3 * SBO_n \quad (7)$$

[0091] A new drift coefficient α_4 is used to determine the measurement drift moving average and is determined using the same equation (2) for determining the other coefficients, but with a different value for delay constant N. For example, the delay constant N used for determining the value of α_4 may be 7. According to an embodiment, the value for the delay constant may be chosen based on a variety of factors including the estimated noise amplitude, estimated noise frequency, and estimated type of noise to be encountered, to name a few examples. In an embodiment, empirical modelling may be performed to determine the value for the delay constant.

[0092] Since both the measurement drift moving average ($iSBO_lin_ref_n$) and the measurement jump moving average ($iSBO_jmp_ref_n$) are moving averages based on the previous calculations of measurement drift and measurement jump, they may be updated with each new measurement. According to an embodiment, the measurement drift moving average ($iSBO_lin_ref_n$) and the measurement jump moving average ($iSBO_jmp_ref_n$) may be stored in memory such that an average of all previous measurements is constantly maintained.

[0093] FIG. 7 illustrates an example method 700 for determining which measurement correction to apply when using the moving averages for measurement drift and measurement jump, according to an embodiment. Method 700 may be performed by one or more processing devices, such as controller 430. Method 700 is similar to method 500, except that measurements are compared to previous averaged measurements when determining if a measurement jump or measurement drift has occurred.

[0094] Method 700 begins at block 702 where the absolute value of a difference between $iSBO_noise$ and the moving average of all previous measurement jump calculations ($iSBO_jmp_ref_n$) is compared to a first threshold value T_{jmp} . First threshold value T_{jmp} may be predetermined based on a variety of factors related to the specific application of the metrology system. In this example, T_{jmp} has a value of 0.450. If the measurement correction associated with

the moving average of measurement jump calculations ($iSBO_jmp_ref_n$) is determined to be greater than the measurement correction associated with noise by threshold value T_{jmp} , then a measurement jump has occurred and method 700 proceeds to block 704 where $iSBO_jmp_n$ is chosen to be the corrected measurement value.

5 [0095] If the absolute value of the difference between the measurement correction associated with the moving average of measurement jump calculations ($iSBO_jmp_ref_n$) and the measurement correction associated with noise ($iSBO_noise$) is less than or equal to threshold T_{jmp} , then a measurement jump has not occurred and method 700 proceeds to block 706 where it is determined whether a measurement drift has occurred.

10 [0096] At block 706, the absolute value of a difference between $iSBO_noise$ and the moving average of all previous measurement drift calculations ($iSBO_lin_ref_n$) is compared to a second threshold value T_{lin} . Second threshold value T_{lin} may be predetermined based on a variety of factors related to the specific application of the metrology system. In this example, T_{lin} has a value of 0.046. If the measurement correction associated with the moving average of
15 measurement drift calculations ($iSBO_lin_ref_n$) is determined to be greater than the measurement correction associated with noise ($iSBO_noise_n$) by threshold value T_{lin} , then a measurement drift has occurred and method 700 proceeds to block 708 where $iSBO_lin_n$ is chosen to be the corrected measurement value.

[0097] If the absolute value of the difference between the measurement correction
20 associated with the moving average of measurement drift calculations ($iSBO_lin_ref_n$) and the measurement correction associated with noise ($iSBO_noise_n$) is less than or equal to threshold T_{lin} , then a measurement drift has not occurred and method 700 proceeds to block 710. At block 710, $iSBO_noise_n$ is chosen to be the corrected measurement value since it has been determined that neither a drift or jump has occurred in the measurement.

25 [0098] Similar to method 500, the scope of the invention is not limited to only three corrected measurement options and any number of correction measurement values may be determined. Each of the corrected measurement values may be determined using a different filter coefficient α . The comparisons between the calculated measurement corrections may be performed in a different order than that illustrated in method 700.

[0099] FIG. 8 illustrates an example method 800 for calibrating a metrology system, according to an embodiment. Method 800 may be performed by one or more processing devices, such as controller 430.

[00100] Method 800 begins at block 802 where more than one correction value is determined for a given raw measurement from the metrology system. Any number of correction values greater than one may be calculated.

[00101] At block 804, a moving average is determined for the measurement drift and the measurement jump, according to an embodiment. The moving average for each of measurement drift and measurement jump may be stored in memory and constantly updated with each new measurement.

[00102] At block 806, differences between the moving averages for measurement drift and measurement jump and the local measurement noise are compared against one or more thresholds. In an embodiment, the comparisons proceed by first comparing the correction value determined with the smallest filter coefficient α (e.g., local measurement noise) to the moving average of measurement drift calculations against a first threshold value. If the difference is not greater than the first threshold value, then another comparison is made between the correction value determined with the smallest filter coefficient α (e.g., local measurement noise) and the moving average of measurement jump calculations against a second threshold. These comparisons continue until either a threshold is exceeded, or all comparisons have been made, according to an embodiment.

[00103] At block 808, one of the determined correction values is applied to the raw measurement, based on the comparisons performed in block 806. According to an embodiment, the correction value chosen is the value that, when its moving average was compared to the correction value determined with the smallest filter coefficient α , exceeded its associated threshold value. If none of the threshold values are exceeded in the comparisons, then the correction value determined with the smallest filter coefficient α (e.g., $iSBO_noise_n$) is applied to the raw measurement.

[00104] *Example Simulations of iSBO filter vs. adaptive iSBO filter response*

[00105] FIGs. 9A - 9B, 10A - 10B, and 11A - 11B show example simulations of the ability for the conventional iSBO filter and the adaptive iSBO filter to track measurements that exhibit different types of noise. The x-axis of each figure represents number of samples or time

since each sample is taken one after the other. The y-axis of each figure represents nanometers, though any unit of distance may be used.

[00106] FIG. 9A shows an example set of raw measurements (solid line) taken over 100 samples that exhibit a drift of about 4 nm over the 100 samples. As can be seen in from the figure, the adaptive filter (aiSBO) tracks the drift of the measurements while the conventional filter (iSBO) lags in its ability to track the changing measurements due to the drift. This can also be seen in FIG. 9B where the difference between the filter output and the raw measurement is compared and plotted (a value of 0 is an exact match between the filter output and the raw measurement.) The adaptive filter more closely tracks the measurements while the conventional filter remains about 1 nm off.

[00107] FIG. 10A shows another example set of raw measurements (solid line) taken over 100 samples that exhibit a measurement jump of about 2 nm at around sample #50. As can be seen in from the figure, the adaptive filter (aiSBO) tracks the jump in the measurements while the conventional filter (iSBO) lags in its ability to track the changing measurements due to the jump. This can also be seen in FIG. 10B where the difference between the filter output and the raw measurement is compared and plotted. The adaptive filter more closely tracks the measurements while the conventional filter lags to catch up with the raw measurements after the jump occurs.

[00108] FIG. 11A shows another example set of raw measurements (solid line) taken over 100 samples (along the x-axis) that exhibit both drift and a jump that occur over the 100 samples. As can be seen in from the figure, the adaptive filter (aiSBO) tracks the measurements through the drift and the jump while the conventional filter (iSBO) lags in its ability to track the changing measurements. This can also be seen in FIG. 11B where the difference between the filter output and the raw measurement is compared and plotted. The adaptive filter more closely tracks the measurements while the conventional filter lags to catch up with the raw measurements.

[00109] *Example Hardware Environment*

[00110] Various embodiments described herein of an adaptive iSBO filter can be implemented, for example, using one or more well-known computer systems, such as computer system 1200 shown in FIG. 12. Computer system 1200 can be any well-known computer capable of performing the functions described herein, such as computers available from International Business Machines, Apple, Sun, HP, Dell, Sony, Toshiba, etc. In one example, computer system

1200 represents controller 430. In another example, controller 430 is represented by a processor 1204 of computer system 1200.

[00111] Computer system 1200 includes one or more processors (also called central processing units, or CPUs), such as processor 1204. Processor 1204 is connected to a communication infrastructure or bus 1206.

[00112] One or more processors 1204 may each be a graphics processing unit (GPU). In an embodiment, a GPU is a processor that is a specialized electronic circuit designed to rapidly process mathematically intensive applications on electronic devices. The GPU may have a highly parallel structure that is efficient for parallel processing of large blocks of data, such as mathematically intensive data common to computer graphics applications, images and videos.

[00113] Computer system 1200 also includes user input/output device(s) 1203, such as monitors, keyboards, pointing devices, etc., which communicate with communication infrastructure 1206 through user input/output interface(s) 1202.

[00114] Computer system 1200 also includes a main or primary memory 1208, such as random access memory (RAM). Main memory 1208 may include one or more levels of cache. Main memory 1208 has stored therein control logic (i.e., computer software) and/or data. In an embodiment, at least main memory 1208 may be implemented and/or function as described herein.

[00115] Computer system 1200 may also include one or more secondary storage devices or memory 1210. Secondary memory 1210 may include, for example, a hard disk drive 1212 and/or a removable storage device or drive 1214. Removable storage drive 1214 may be a floppy disk drive, a magnetic tape drive, a compact disk drive, an optical storage device, tape backup device, and/or any other storage device/drive.

[00116] Removable storage drive 1214 may interact with a removable storage unit 1218. Removable storage unit 1218 includes a computer usable or readable storage device having stored thereon computer software (control logic) and/or data. Removable storage unit 1218 may be a floppy disk, magnetic tape, compact disk, DVD, optical storage disk, and/ any other computer data storage device. Removable storage drive 1214 reads from and/or writes to removable storage unit 1218 in a well-known manner.

[00117] According to an exemplary embodiment, secondary memory 1210 may include other means, instrumentalities or other approaches for allowing computer programs and/or other

instructions and/or data to be accessed by computer system 1200. Such means, instrumentalities or other approaches may include, for example, a removable storage unit 1222 and an interface 1220. Examples of the removable storage unit 1222 and the interface 1220 may include a program cartridge and cartridge interface (such as that found in video game devices), a removable memory chip (such as an EPROM or PROM) and associated socket, a memory stick and USB port, a memory card and associated memory card slot, and/or any other removable storage unit and associated interface.

[00118] Computer system 1200 may further include a communication or network interface 1224. Communication interface 1224 enables computer system 1200 to communicate and interact with any combination of remote devices, remote networks, remote entities, etc. (individually and collectively referenced by reference number 1228). For example, communication interface 1224 may allow computer system 1200 to communicate with remote devices 1228 over communications path 1226, which may be wired and/or wireless, and which may include any combination of LANs, WANs, the Internet, etc. Control logic and/or data may be transmitted to and from computer system 1200 via communication path 1226.

[00119] In an embodiment, a tangible apparatus or article of manufacture comprising a tangible computer useable or readable medium having control logic (software) stored thereon is also referred to herein as a computer program product or program storage device. This includes, but is not limited to, computer system 1200, main memory 1208, secondary memory 1210, and removable storage units 1218 and 1222, as well as tangible articles of manufacture embodying any combination of the foregoing. Such control logic, when executed by one or more data processing devices (such as computer system 1200), causes such data processing devices to operate as described herein.

[00120] Based on the teachings contained in this disclosure, it will be apparent to persons skilled in the relevant art(s) how to make and use the invention using data processing devices, computer systems and/or computer architectures other than that shown in FIG. 12. In particular, embodiments may operate with software, hardware, and/or operating system implementations other than those described herein.

[00121] *Final Remarks*

[00122] Although specific reference may be made in this text to the use of lithographic apparatus in the manufacture of ICs, it should be understood that the lithographic apparatus

described herein may have other applications, such as the manufacture of integrated optical systems, guidance and detection patterns for magnetic domain memories, flat-panel displays, liquid-crystal displays (LCDs), thin-film magnetic heads, *etc.* The skilled artisan will appreciate that, in the context of such alternative applications, any use of the terms “wafer” or “die” herein may be considered as synonymous with the more general terms “substrate” or “target portion”, respectively. The substrate referred to herein may be processed, before or after exposure, in for example a track (a tool that typically applies a layer of resist to a substrate and develops the exposed resist), a metrology tool and/or an inspection tool. Where applicable, the disclosure herein may be applied to such and other substrate processing tools. Further, the substrate may be processed more than once, for example in order to create a multi-layer IC, so that the term substrate used herein may also refer to a substrate that already contains multiple processed layers.

[00123] Although specific reference may have been made above to the use of embodiments of the invention in the context of optical lithography, it will be appreciated that the invention may be used in other applications, for example imprint lithography, and where the context allows, is not limited to optical lithography. In imprint lithography a topography in a patterning device defines the pattern created on a substrate. The topography of the patterning device may be pressed into a layer of resist supplied to the substrate whereupon the resist is cured by applying electromagnetic radiation, heat, pressure or a combination thereof. The patterning device is moved out of the resist leaving a pattern in it after the resist is cured.

[00124] It is to be understood that the phraseology or terminology herein is for the purpose of description and not of limitation, such that the terminology or phraseology of the present specification is to be interpreted by those skilled in relevant art(s) in light of the teachings herein.

[00125] In the embodiments described herein, the terms “lens” and “lens element,” where the context allows, can refer to any one or combination of various types of optical components, including refractive, reflective, magnetic, electromagnetic, and electrostatic optical components.

[00126] Further, the terms “radiation,” “beam,” and “light” used herein encompass all types of electromagnetic radiation, including ultraviolet (UV) radiation (for example, having a wavelength λ of 365, 248, 193, 157 or 126 nm), extreme ultraviolet (EUV or soft X-ray) radiation (for example, having a wavelength in the range of 5-20 nm such as, for example, 13.5 nm), or hard X-ray working at less than 5 nm, as well as particle beams, such as ion beams or

electron beams. Generally, radiation having wavelengths between about 400 to about 700 nm is considered visible radiation; radiation having wavelengths between about 780-3000 nm (or larger) is considered IR radiation. UV refers to radiation with wavelengths of approximately 100-400 nm. Within lithography, the term “UV” also applies to the wavelengths that can be produced
5 by a mercury discharge lamp: G-line 436 nm; H-line 405 nm; and/or, I-line 365 nm. Vacuum UV, or VUV (i.e., UV absorbed by gas), refers to radiation having a wavelength of approximately 100-200 nm. Deep UV (DUV) generally refers to radiation having wavelengths ranging from 126 nm to 428 nm, and in an embodiment, an excimer laser can generate DUV radiation used within a lithographic apparatus. It should be appreciated that radiation having a
10 wavelength in the range of, for example, 5-20 nm relates to radiation with a certain wavelength band, of which at least part is in the range of 5-20 nm.

[00127] The term “substrate” as used herein generally describes a material onto which subsequent material layers are added. In embodiments, the substrate itself may be patterned and materials added on top of it may also be patterned, or may remain without patterning.

15 **[00128]** While specific embodiments of the invention have been described above, it will be appreciated that the invention may be practiced otherwise than as described. The description is not intended to limit the invention.

[00129] It is to be appreciated that the Detailed Description section, and not the Summary and Abstract sections, is intended to be used to interpret the claims. The Summary and Abstract
20 sections may set forth one or more but not all exemplary embodiments of the present invention as contemplated by the inventor(s), and thus, are not intended to limit the present invention and the appended claims in any way.

[00130] The present invention has been described above with the aid of functional building blocks illustrating the implementation of specified functions and relationships thereof.
25 The boundaries of these functional building blocks have been arbitrarily defined herein for the convenience of the description. Alternate boundaries can be defined so long as the specified functions and relationships thereof are appropriately performed.

[00131] The foregoing description of the specific embodiments will so fully reveal the general nature of the invention that others can, by applying knowledge within the skill of the art,
30 readily modify and/or adapt for various applications such specific embodiments, without undue experimentation, without departing from the general concept of the present invention. Therefore,

such adaptations and modifications are intended to be within the meaning and range of equivalents of the disclosed embodiments, based on the teaching and guidance presented herein.

[00132] The breadth and scope of the present invention should not be limited by any of the above-described exemplary embodiments, but should be defined only in accordance with the

5 following claims and their equivalents.

WHAT IS CLAIMED IS:

1. A metrology system, comprising:

a radiation source configured to generate light;

5 a reflector configured to direct the light towards a substrate;

an interferometer configured to receive light diffracted from a pattern on the substrate, or reflected from the substrate, and to produce output light from the interference between the diffracted or reflected light;

10 a detector configured to receive the output light from the interferometer and to produce a measurement based on the received output light; and

a controller configured to determine a correction to the measurement, wherein determining the correction comprises:

calculating a first correction value based on a first coefficient and the measurement;

15 calculating a second correction value based on a second coefficient, greater than the first coefficient, and the measurement;

calculating a third correction value based on a third coefficient, greater than the second coefficient, and the measurement;

20 applying the third correction value to the measurement if a difference between the first correction value and the third correction value is above a first threshold value;

applying the second correction value to the measurement if a difference between the first correction value and the second correction value is above a second threshold value; and

25 applying the first correction value to the measurement if the difference between the first correction value and the second correction value is below or equal to the second threshold value.

2. The metrology system of claim 1, wherein the first coefficient is determined based on a first delay constant, the second coefficient is determined based on a second delay constant less than the first delay constant, and the third coefficient is determined based on a third delay constant less than the second delay constant.

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3. The metrology system of claims 1 or 2, wherein the second correction value is associated with a drift in the measurement from a previously determined measurement.
4. The metrology system of claims 1 or 2, wherein the third correction value is associated with a jump in the measurement from a previously determined measurement.
5. The metrology system of claims 1 or 2, wherein the first threshold value is greater than the second threshold value.
6. The metrology system of claims 1 or 2, wherein the controller is configured to apply the second correction value if a difference between the first correction value and the second correction value is above a second threshold value and if the difference between the first correction value and the third correction value is below or equal to the first threshold value.
7. A metrology system, comprising:
a radiation source configured to generate light;
a reflector configured to direct the light towards a substrate;
an interferometer configured to receive light diffracted from a pattern on the substrate, or reflected from the substrate, and to produce output light from the interference between the diffracted or reflected light;
a detector configured to receive the output light from the interferometer and to produce a measurement based on the received output light; and
a controller configured to determine a correction to the measurement, wherein determining the correction comprises:
calculating a first correction value based on a first coefficient and the measurement;
calculating a second correction value based on a second coefficient, greater than the first coefficient, and the measurement;
calculating a third correction value based on a third coefficient, greater than the second coefficient, and the measurement;

calculating a first average of measurements based on a fourth coefficient and the measurement;

calculating a second average of measurements based on the third coefficient and the measurement;

5 applying the third correction value to the measurement if a difference between the first correction value and the second average of measurements is above a first threshold value;

10 applying the second correction value to the measurement if a difference between the first correction value and the first average of measurements is above a second threshold value; and

 applying the first correction value to the measurement if the difference between the first correction value and the first average of measurements is below or equal to the second threshold value.

15 8. The metrology system of claim 7, wherein the first coefficient is determined based on a first delay constant, the second coefficient is determined based on a second delay constant less than the first delay constant, the third coefficient is determined based on a third delay constant less than the second delay constant, and the fourth coefficient is determined based on a fourth delay constant less than the first delay constant and greater than the third delay constant.

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9. The metrology system of claims 7 or 8, wherein the second correction value is associated with a drift in the measurement from a previously determined measurement.

10. The metrology system of claims 7 or 8, wherein the third correction value is associated
25 with a jump in the measurement from a previously determined measurement.

11. The metrology system of claims 7 or 8, wherein the first threshold value is greater than the second threshold value.

30 12. The metrology system of claims 7 or 8, wherein the controller is configured to apply the second correction value if a difference between the first correction value and the first average of

measurements is above a second threshold value and if the difference between the first correction value and the second average of measurements is below or equal to the first threshold value.

13. A lithographic apparatus, comprising:

5 an illumination system configured to illuminate a pattern of a patterning device;

a projection system configured to project an image of the pattern onto a target portion of a substrate; and

a metrology system comprising:

a radiation source configured to generate light;

10 a reflector configured to direct the light towards a substrate;

an interferometer configured to receive light that has been diffracted from a pattern on the substrate, or reflected from the substrate, and to produce output light from the interference between the diffracted or reflected light;

15 a detector configured to receive the output light from the interferometer and to produce a measurement based on the received output light; and

a controller configured to determine a correction to the measurement, wherein determining the correction comprises:

calculating a first correction value based on a first coefficient and the measurement;

20 calculating a second correction value based on a second coefficient, greater than the first coefficient, and the measurement;

calculating a third correction value based on a third coefficient, greater than the second coefficient, and the measurement;

25 calculating a first average of measurements based on a fourth coefficient and the measurement;

calculating a second average of measurements based on the third coefficient and the measurement;

30 applying the third correction value to the measurement if a difference between the first correction value and the second average of measurements is above a first threshold value;

applying the second correction value to the measurement if a difference between the first correction value and the first average of measurements is above a second threshold value; and

applying the first correction value to the measurement if the difference between the first correction value and the first average of measurements is below or equal to the second threshold value.

14. The lithographic apparatus of claim 13, wherein the first coefficient is determined based on a first delay constant, the second coefficient is determined based on a second delay constant less than the first delay constant, the third coefficient is determined based on a third delay constant less than the second delay constant, and the fourth coefficient is determined based on a fourth delay constant less than the first delay constant and greater than the third delay constant.

15. The lithographic apparatus of claims 13 or 14, wherein the second correction value is associated with a drift in the measurement from a previously determined measurement.

16. The lithographic apparatus of claims 13 or 14, wherein the third correction value is associated with a jump in the measurement from a previously determined measurement.

17. The lithographic apparatus of claims 13 or 14, wherein the first threshold value is greater than the second threshold value.

18. The lithographic apparatus of claims 13 or 14, wherein the controller is configured to apply the second correction value if a difference between the first correction value and the first average of measurements is above a second threshold value and if the difference between the first correction value and the second average of measurements is below or equal to the first threshold value.

19. A lithographic apparatus, comprising:

an illumination system configured to illuminate a pattern of a patterning device;

a projection system configured to project an image of the pattern onto a target portion of a substrate; and

a metrology system comprising:

a radiation source configured to generate light;

5 a reflector configured to direct the light towards a substrate;

an interferometer configured to receive light that has been diffracted from a pattern on the substrate, or reflected from the substrate, and to produce output light from the interference between the diffracted or reflected light;

10 a detector configured to receive the output light from the interferometer and to produce a measurement based on the received output light; and

a controller configured to determine a correction to the measurement, wherein determining the correction comprises:

calculating a first correction value based on a first coefficient and the measurement;

15 calculating a second correction value based on a second coefficient, greater than the first coefficient, and the measurement;

calculating a third correction value based on a third coefficient, greater than the second coefficient, and the measurement;

20 applying the third correction value to the measurement if a difference between the first correction value and the third correction value is above a first threshold value;

applying the second correction value to the measurement if a difference between the first correction value and the second correction value is above a second threshold value; and

25 applying the first correction value to the measurement if the difference between the first correction value and the second correction value is below or equal to the second threshold value.

20. The lithographic apparatus of claim 19, wherein the first coefficient is determined based on a first delay constant, the second coefficient is determined based on a second delay constant

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less than the first delay constant, and the third coefficient is determined based on a third delay constant less than the second delay constant.

21. The lithographic apparatus of claims 19 or 20, wherein the controller is configured to
5 apply the second correction value if a difference between the first correction value and the second correction value is above a second threshold value and if the difference between the first correction value and the third correction value is below or equal to the first threshold value.

22. A method of applying a correction to a measurement determined by a metrology system
10 in order to account for noise, the method comprising:

calculating a first correction value based on a first coefficient and the measurement;

calculating a second correction value based on a second coefficient, greater than the first coefficient, and the measurement;

calculating a third correction value based on a third coefficient, greater than the second
15 coefficient, and the measurement;

calculating a first average of measurements based on a fourth coefficient and the measurement;

calculating a second average of measurements based on the third coefficient and the measurement;

20 applying the third correction value to the measurement if a difference between the first correction value and the second average of measurements is above a first threshold value;

applying the second correction value to the measurement if a difference between the first correction value and the first average of measurements is above a second threshold value; and

25 applying the first correction value to the measurement if the difference between the first correction value and the first average of measurements is below or equal to the second threshold value.

23. The method of claim 22, wherein the first coefficient is determined based on a first delay constant, the second coefficient is determined based on a second delay constant less than the first
30 delay constant, the third coefficient is determined based on a third delay constant less than the

second delay constant, and the fourth coefficient is determined based on a fourth delay constant less than the first delay constant and greater than the third delay constant.

24. The method of claims 22 or 23, wherein the second correction value is associated with a drift in the measurement from a previously determined measurement.

25. The method of claims 22 or 23, wherein the third correction value is associated with a jump in the measurement from a previously determined measurement.

26. The method of claims 22 or 23, wherein the first threshold value is greater than the second threshold value.

27. The method of claims 22 or 23, wherein the applying the second correction value further comprises applying the second correction value if the difference between the first correction value and the second average of measurements is below or equal to the first threshold value.

28. A method of applying a correction to a measurement determined by a metrology system in order to account for noise, the method comprising:

calculating a first correction value based on a first coefficient and the measurement;

calculating a second correction value based on a second coefficient, greater than the first coefficient, and the measurement;

calculating a third correction value based on a third coefficient, greater than the second coefficient, and the measurement;

applying the third correction value to the measurement if a difference between the first correction value and the third correction value is above a first threshold value;

applying the second correction value to the measurement if a difference between the first correction value and the second correction value is above a second threshold value; and

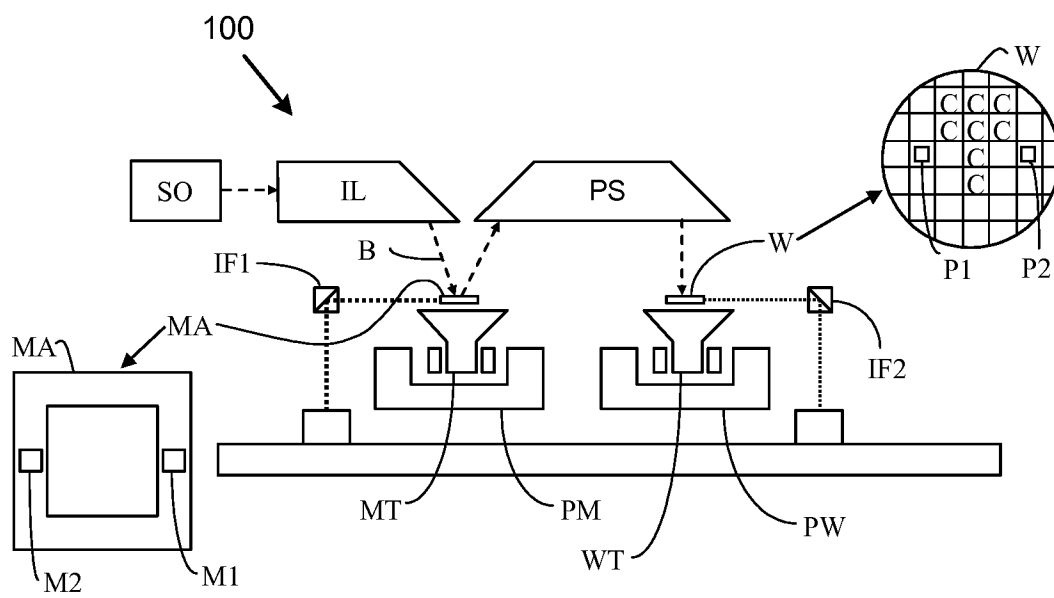
applying the first correction value to the measurement if the difference between the first correction value and the second correction value is below or equal to the second threshold value.

29. The method of claim 28, wherein the first coefficient is determined based on a first delay constant, the second coefficient is determined based on a second delay constant less than the first delay constant, and the third coefficient is determined based on a third delay constant less than the second delay constant.

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30. The method of claims 28 or 29, wherein the applying the second correction value further comprises applying the second correction value if the difference between the first correction value and the third correction value is below or equal to the first threshold value.

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**FIG. 1A**

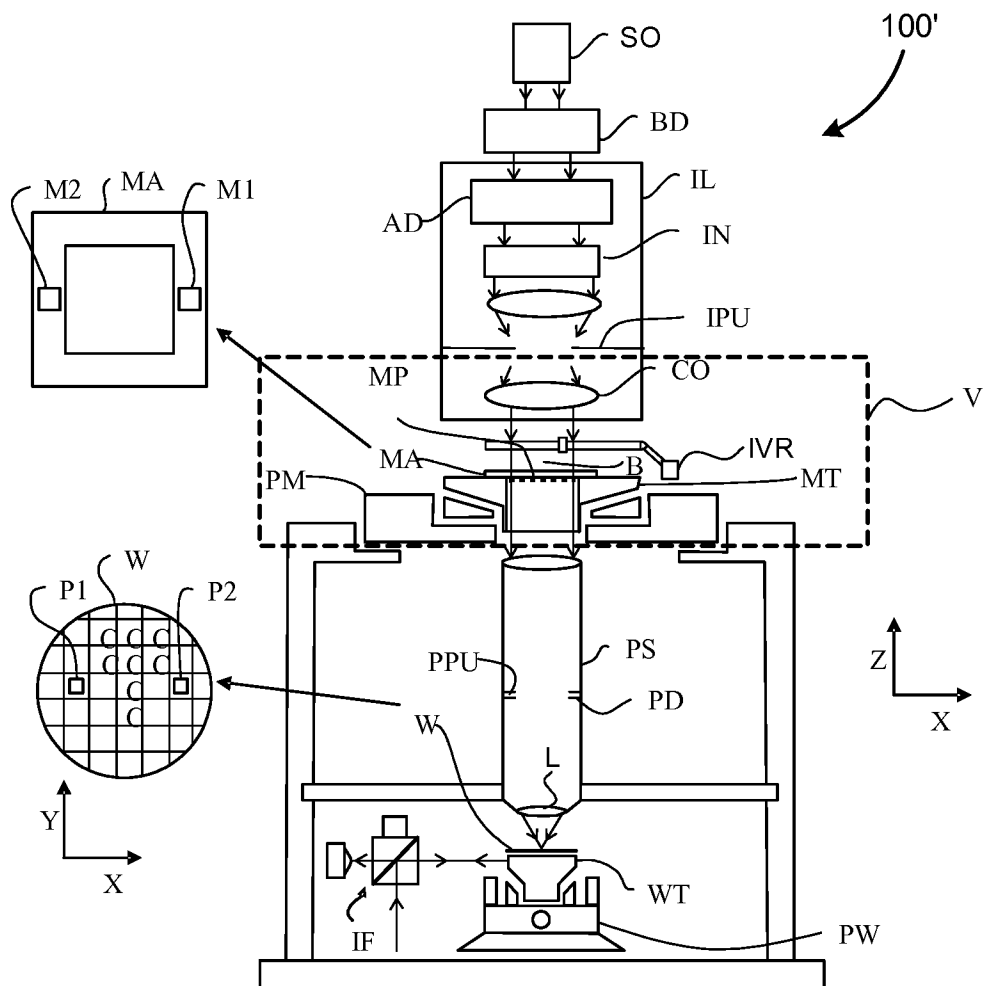


FIG. 1B

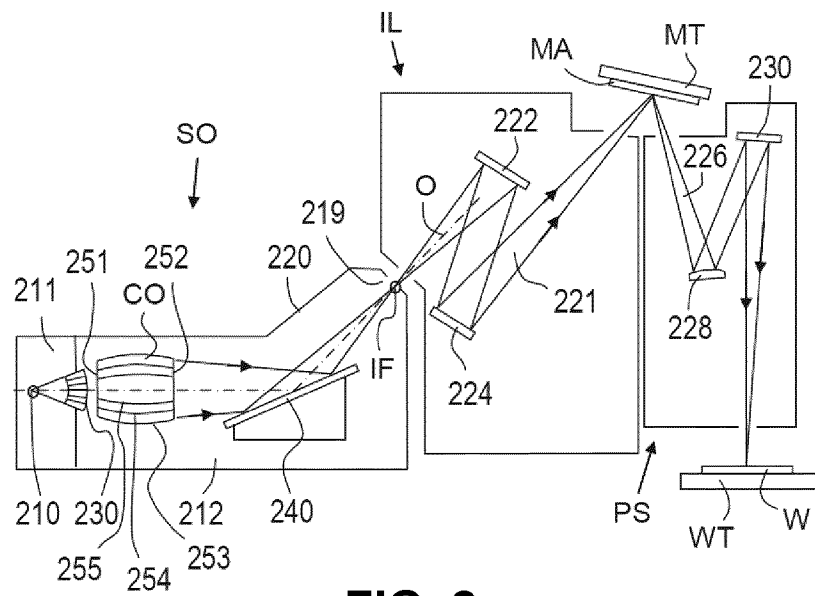


FIG. 2

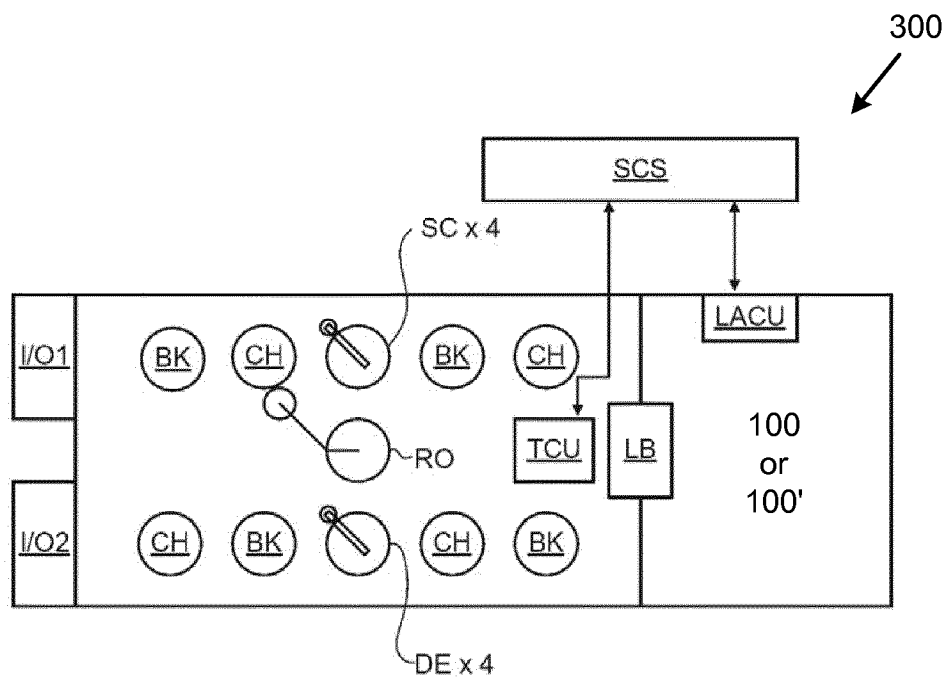


FIG. 3

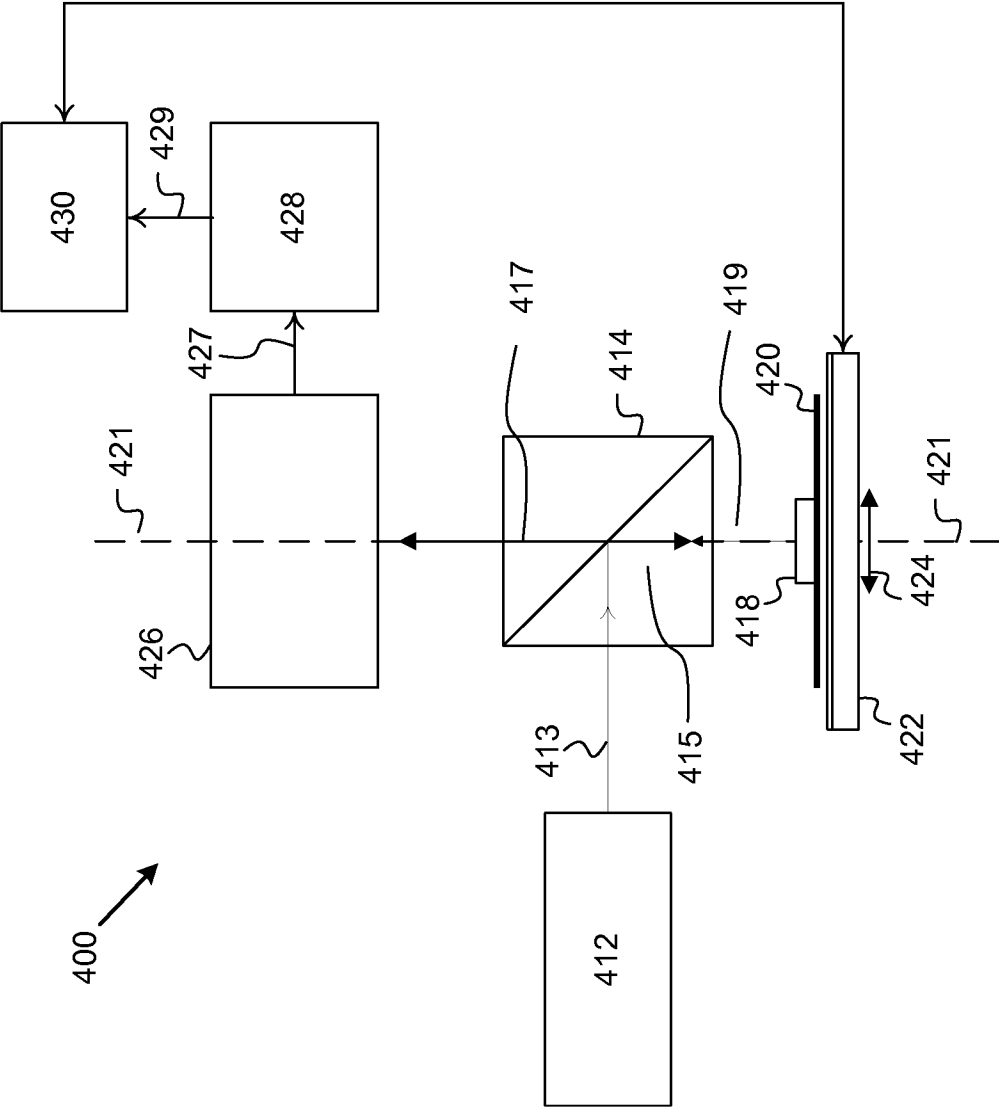


FIG. 4

500

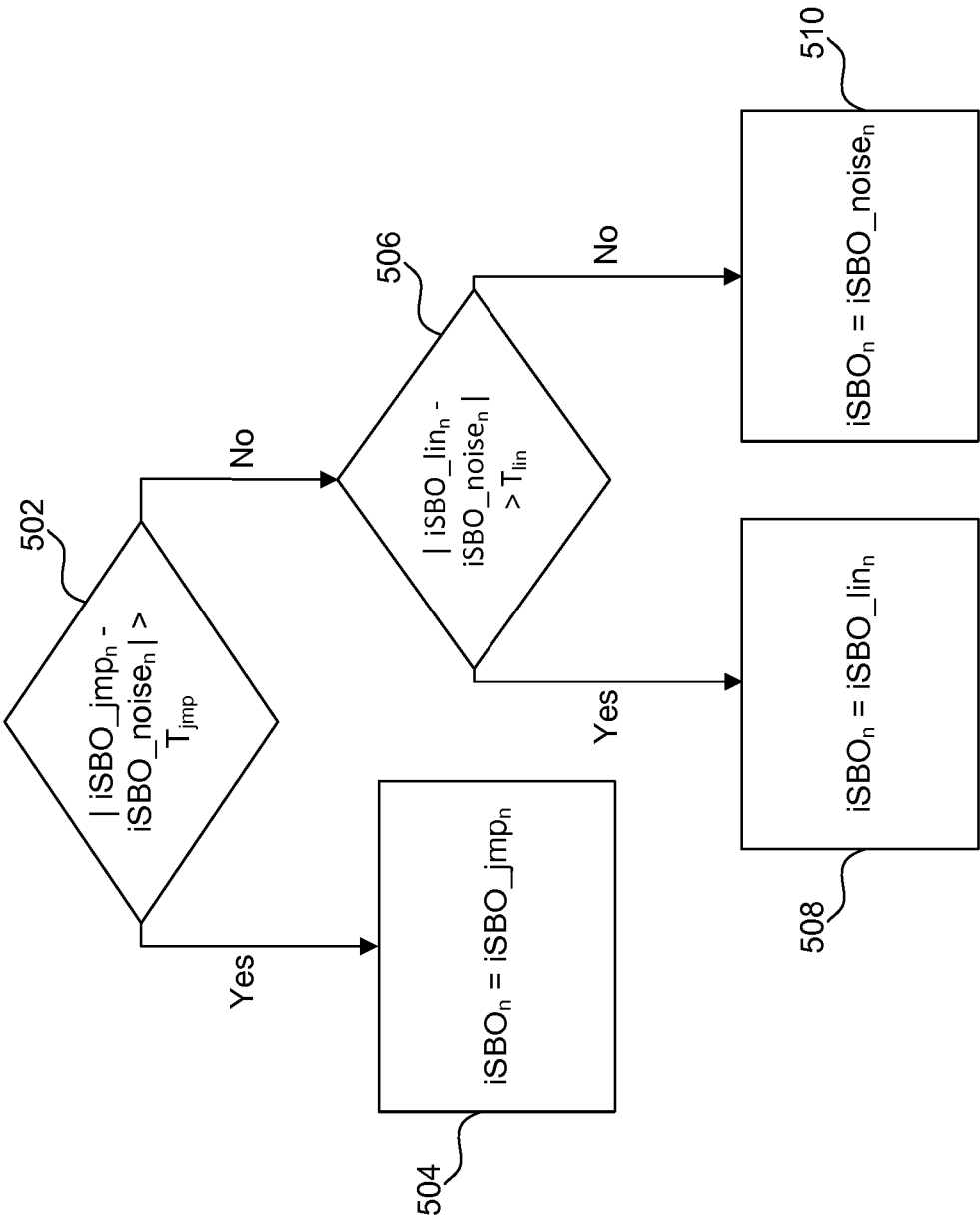
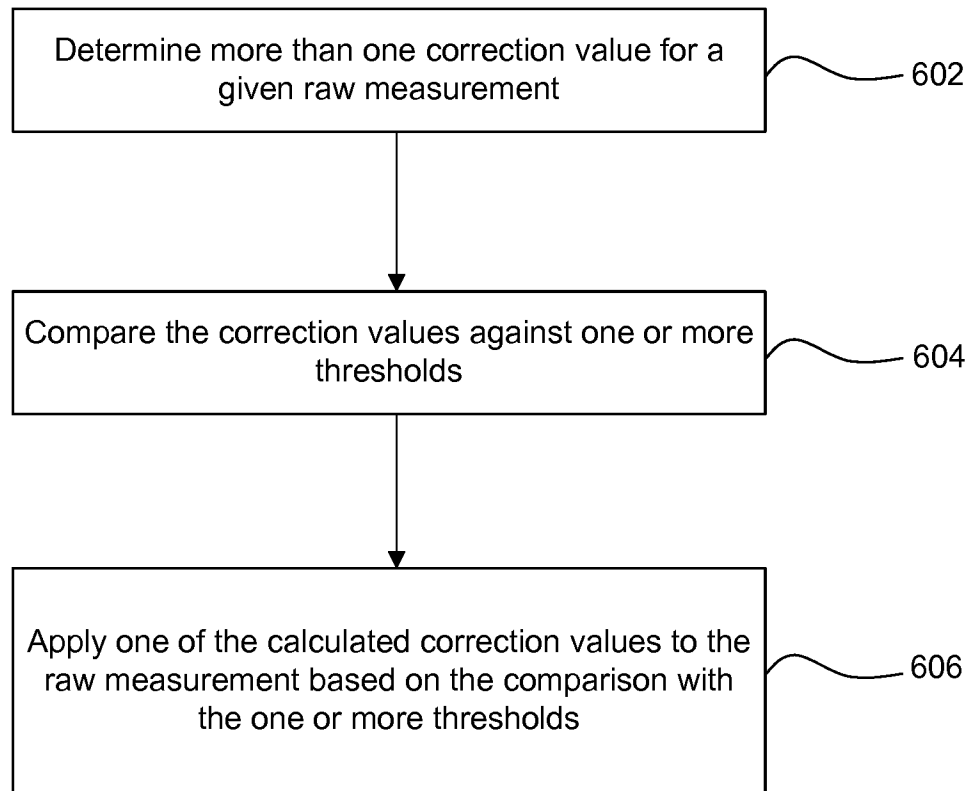


FIG. 5

600**FIG. 6**

700

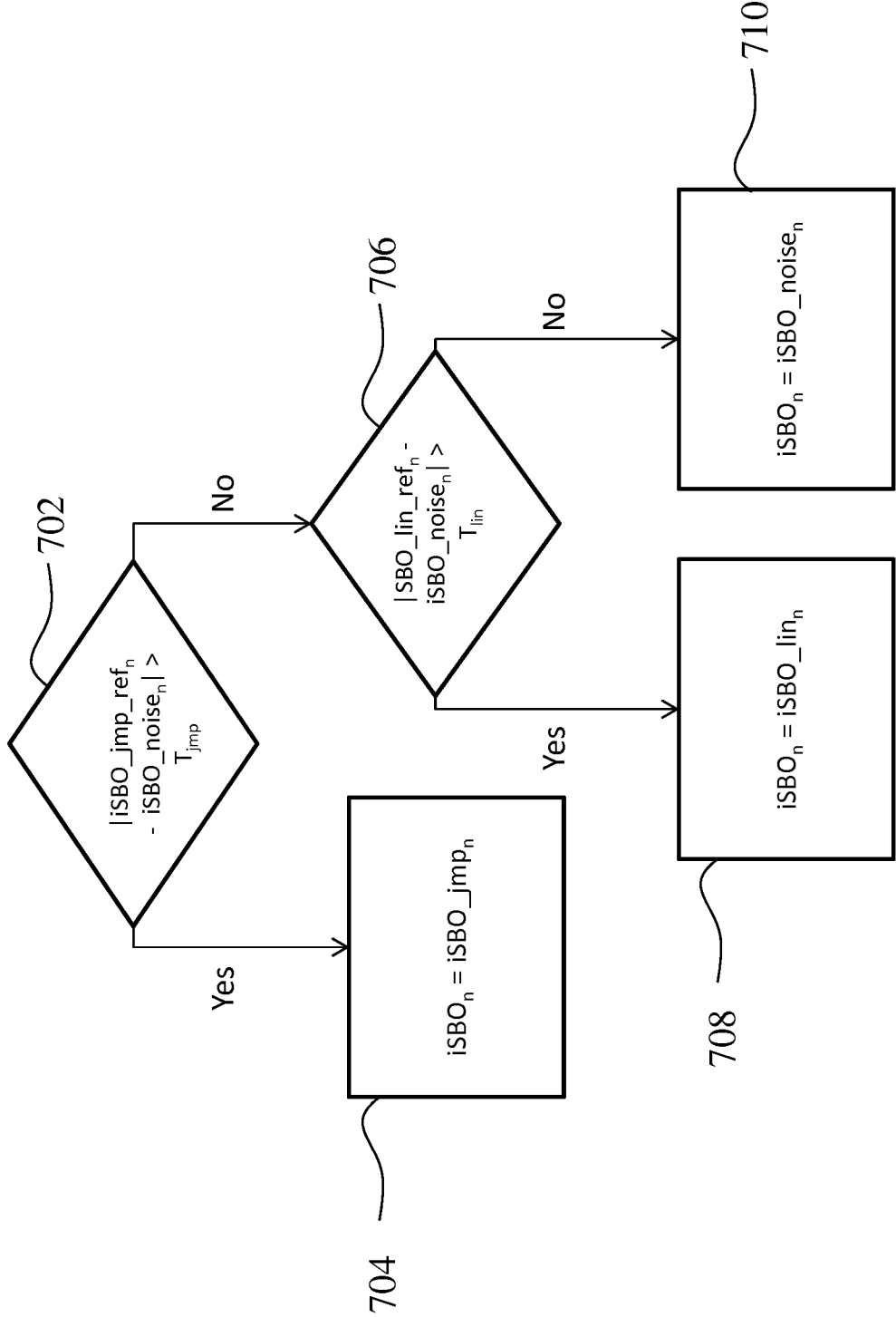


FIG. 7

800

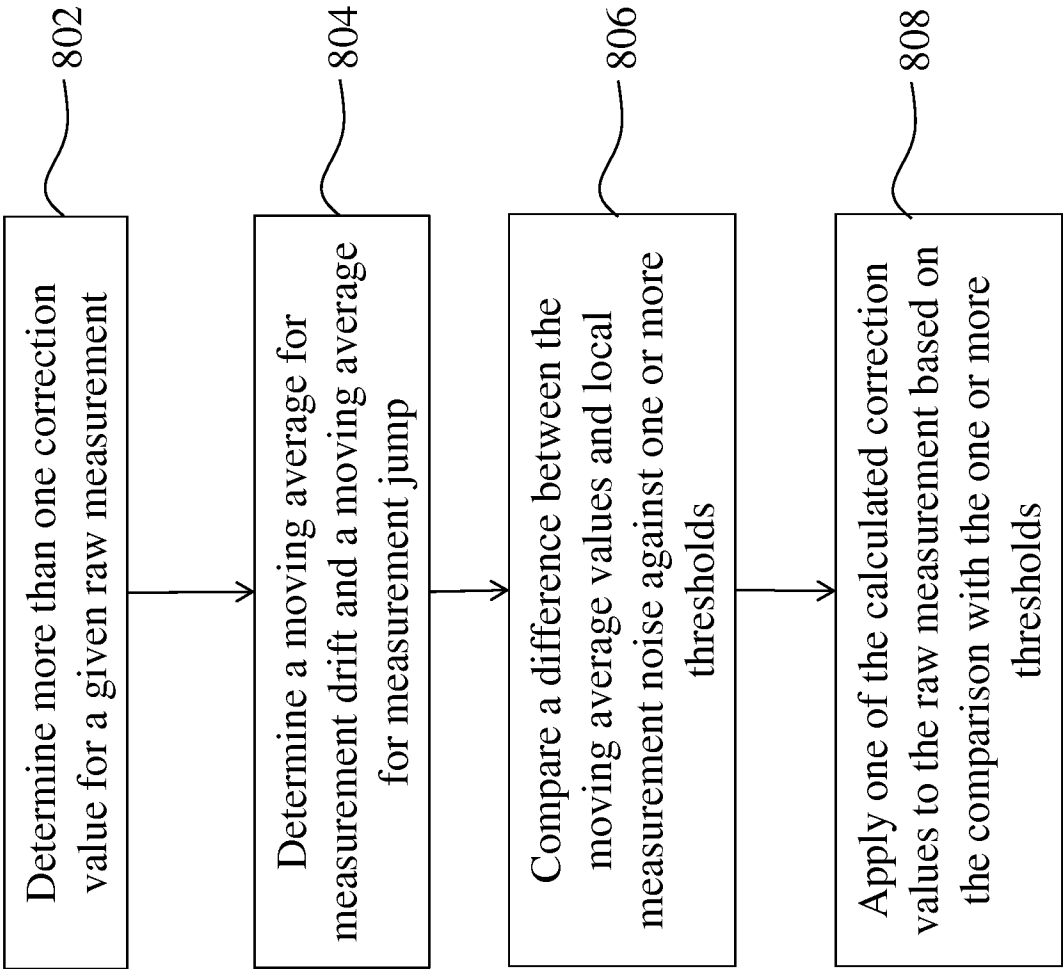


FIG. 8

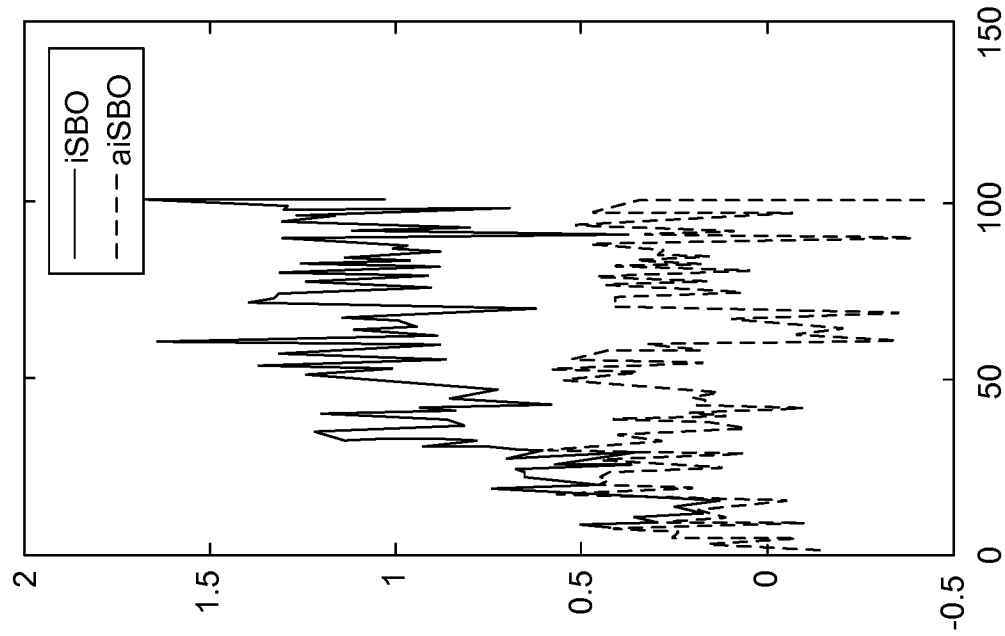


FIG. 9B

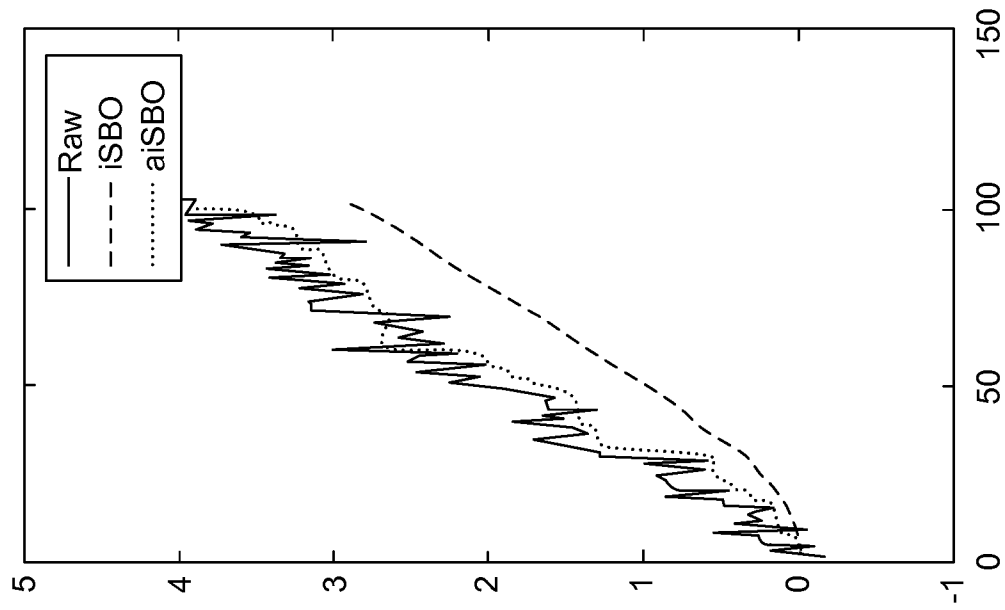


FIG. 9A

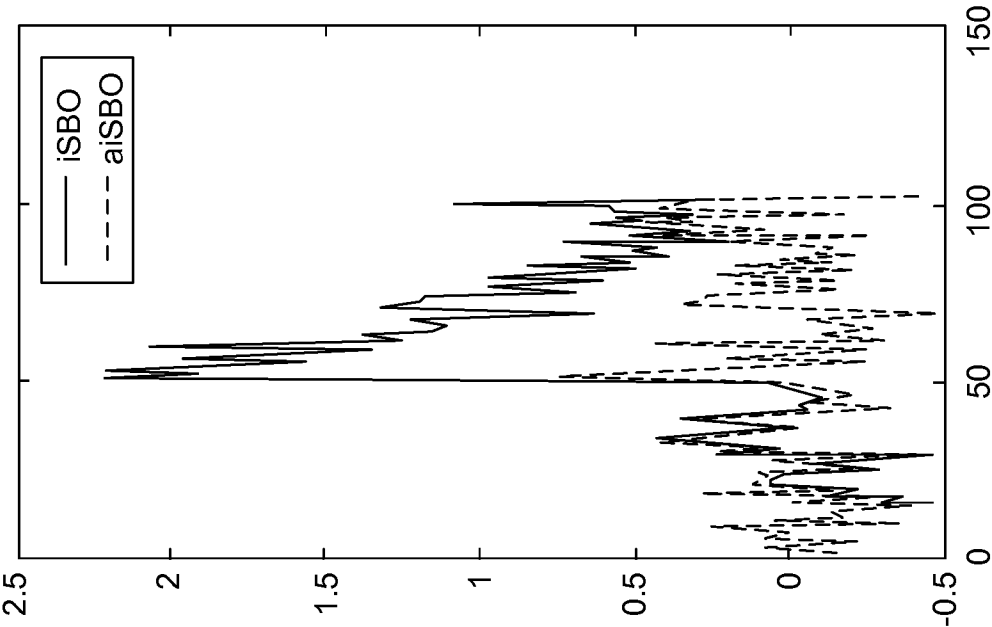


FIG. 10B

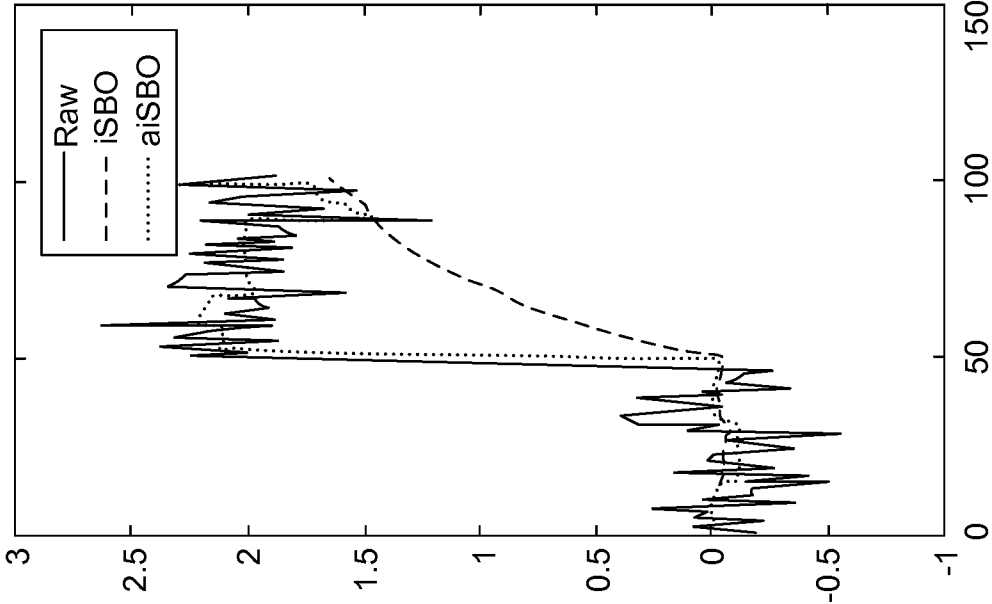


FIG. 10A

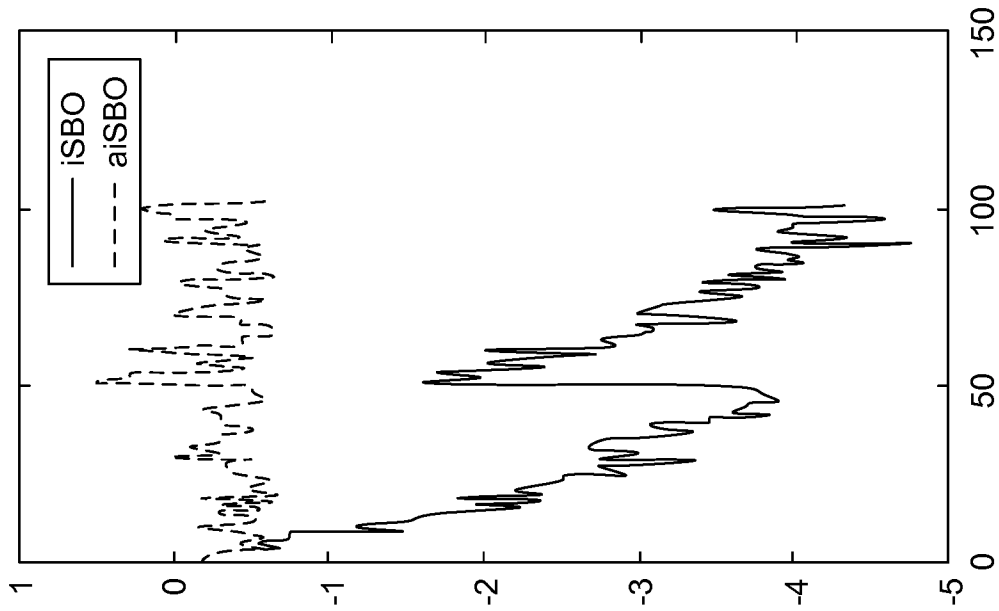


FIG. 11B

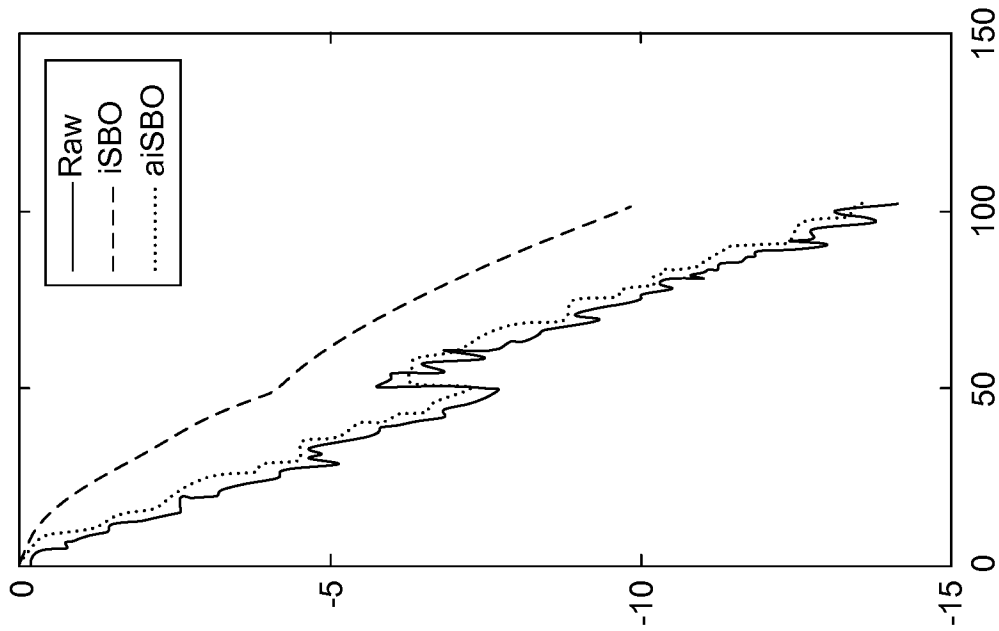


FIG. 11A

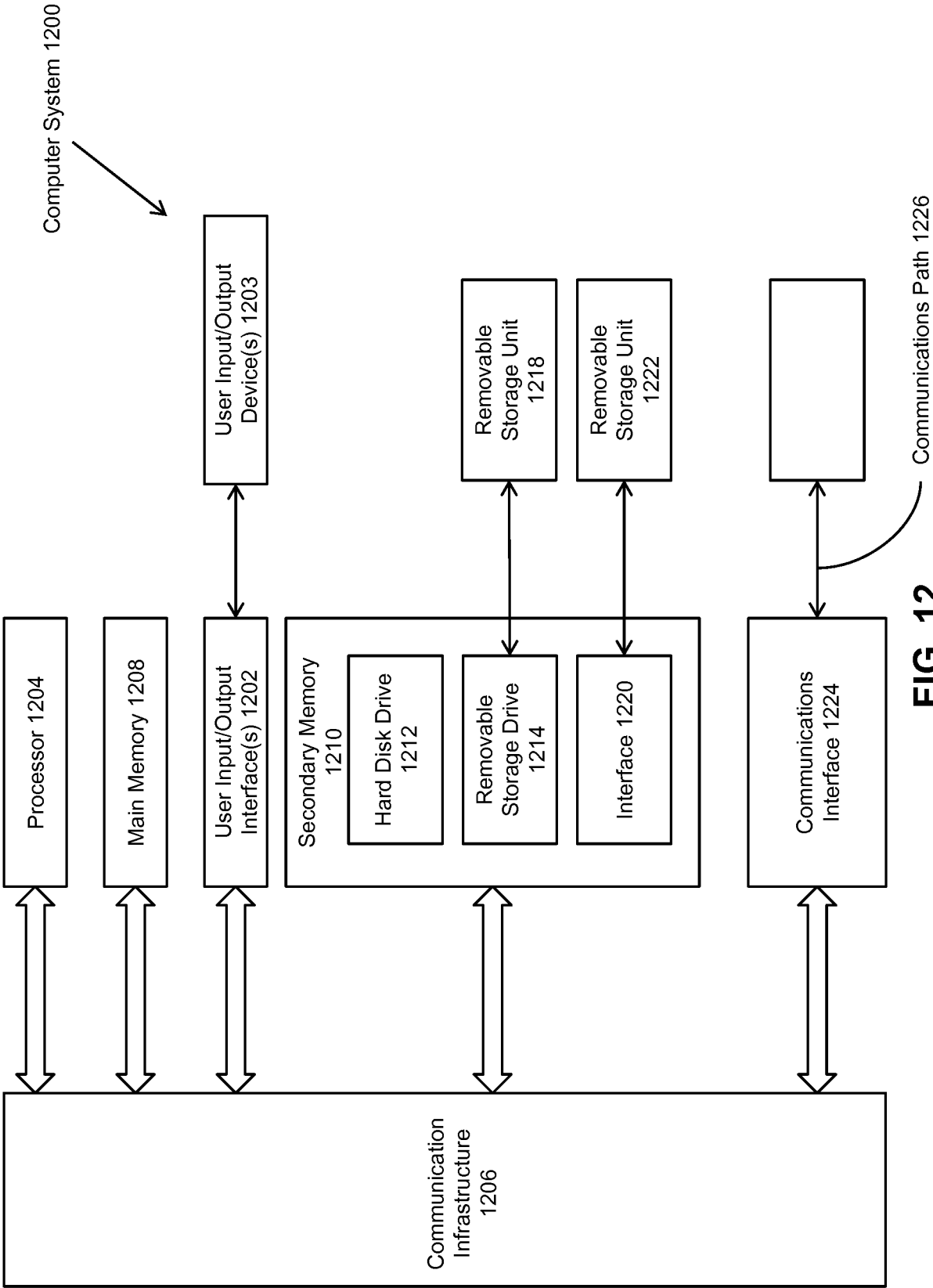


FIG. 12

INTERNATIONAL SEARCH REPORT

International application No
PCT/EP2017/065729

A. CLASSIFICATION OF SUBJECT MATTER
INV. G03F7/20 G03F9/00
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
G03F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 1 148 390 A2 (SVG LITHOGRAPHY SYSTEMS INC [US]) 24 October 2001 (2001-10-24) abstract figures 1-9 paragraphs [0002], [0013] - [0015], [0040] -----	1-30
A	EP 1 400 855 A2 (ASML NETHERLANDS BV [NL]) 24 March 2004 (2004-03-24) abstract figures 1,3 paragraphs [0001], [0044], [0045], [0132], [0133] ----- -/-	1-30



Further documents are listed in the continuation of Box C.



See patent family annex.

* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

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"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

25 September 2017

Date of mailing of the international search report

23/10/2017

Name and mailing address of the ISA/

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Authorized officer

Andersen, Ole

INTERNATIONAL SEARCH REPORT

International application No

PCT/EP2017/065729

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	CHEN X ET AL: "Performance of adaptive alignment method on asymmetric signals", JOURNAL OF VACUUM SCIENCE & TECHNOLOGY B: MICROELECTRONICSPROCESSING AND PHENOMENA, AMERICAN VACUUM SOCIETY, NEW YORK, NY, US, vol. 16, no. 6, 1 November 1998 (1998-11-01), pages 3637-3641, XP012007254, ISSN: 0734-211X, DOI: 10.1116/1.590318 the whole document -----	1-30

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/EP2017/065729

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP 1148390	A2	24-10-2001	CA 2338479 A1 20-10-2001
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			JP 4404502 B2 27-01-2010
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			US 2004066518 A1 08-04-2004
			US 2005041256 A1 24-02-2005

EP 1400855	A2	24-03-2004	NONE
