

July 17, 1934.

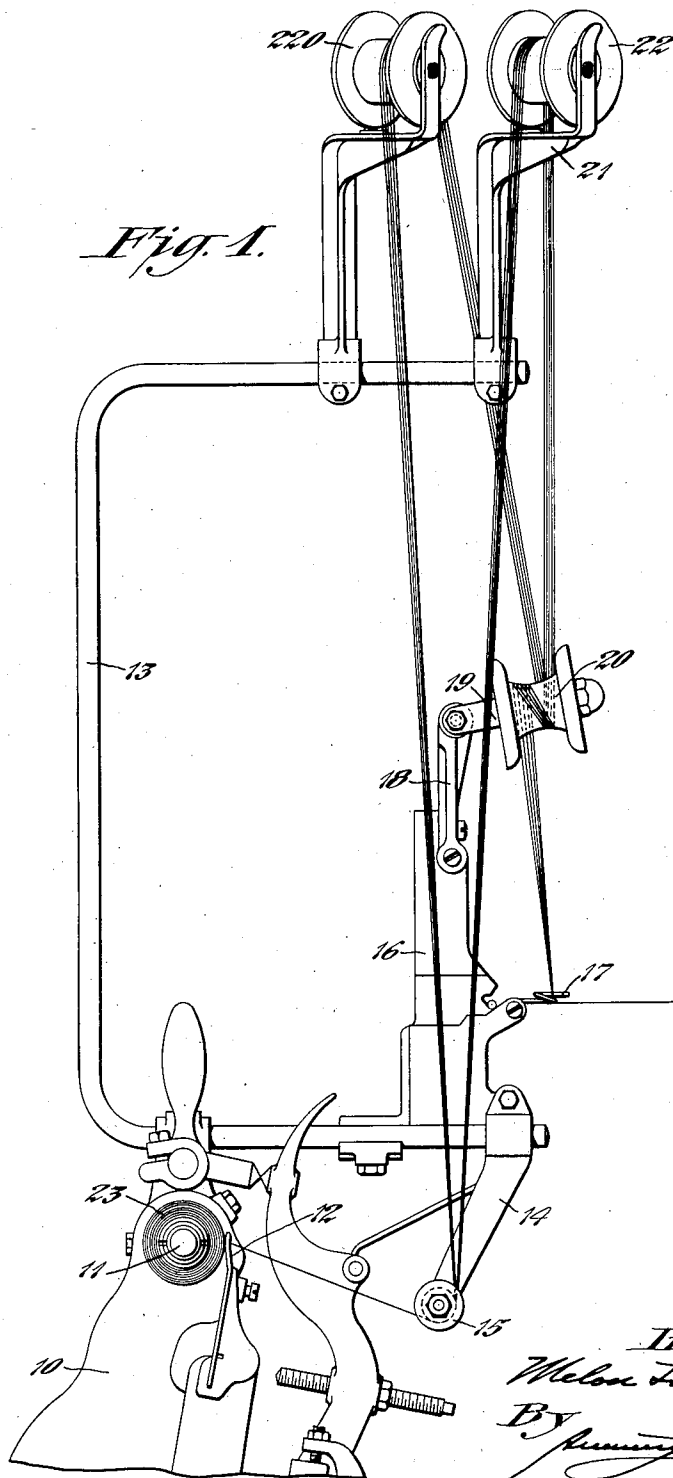
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1,966,507

MACHINE FOR WINDING YARN THREAD AND THE LIKE

Filed Nov. 13, 1931

2 Sheets-Sheet 1



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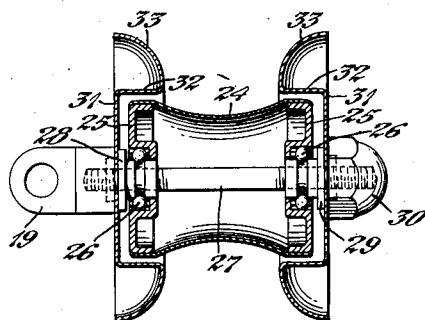


Fig. 3.

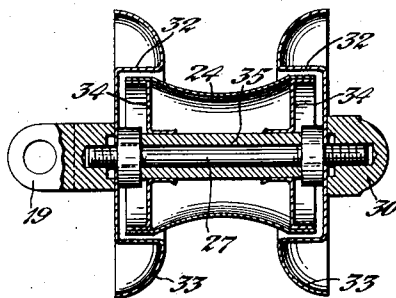


Fig. 4.

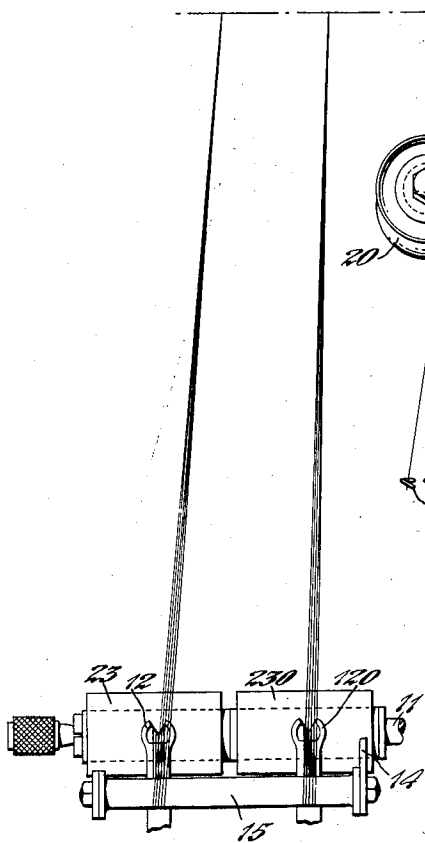


Fig. 2.

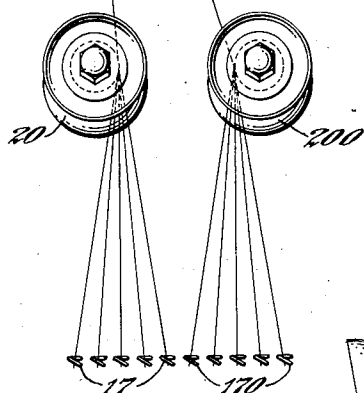


Fig. 5.

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UNITED STATES PATENT OFFICE

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MACHINE FOR WINDING YARN THREAD
AND THE LIKE

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one-half to Universal Winding Company, Bos-
ton, Mass., a corporation of Massachusetts and
one-half to Dunlop Cotton Mills Limited, Lon-
don, England, a British company

Application November 13, 1931, Serial No. 574,740
In Great Britain November 15, 1930

7 Claims. (Cl. 242—42)

This invention is for improvements in or re-
lating to machines for winding yarn thread and
the like, and is concerned with machines for lay-
ing a plurality of strands of yarn or the like side
by side in closely related formation on a winding
spindle. The invention has for one of its objects
to ensure that when the strand material breaks
there shall be readily available an adequate length
of material for piecing up so as to avoid the need
for reversing the wound package to discover the
broken end. The invention also has for an ob-
ject to prevent the formation of bunch knots.

According to the invention, there is provided
between the yarn supplies and the winding spin-
dle a tension-distributing device, and means for
leading the strands under tension in separated
formation from their separate supplies to said
tension-distributing device and causing them so
to traverse the latter that said strands take up
a closely related formation in which formation the
strands leave the said device and pass to the
winding spindle. Conveniently the said tension-
distributing device affords a circular surface for
the strands, and the latter are given a complete
turn or substantially complete turn therearound,
and it is preferred that the said tension-distrib-
uting device shall have a conical or like surface
(for example a concave surface) arranged to cause
the strands to take up a closely related "tape"
formation during passage over said surface.

Up to the stage of reaching the tension-dis-
tributing device each strand is separately ten-
sioned and receives no assistance from its neigh-
bours in withstanding the tension, but in the close-
ly related formation the tension is distributed
over and shared by all of the strands collective-
ly because of the passage of the strands around
the tension-distributing device. The latter may
be said to serve to divide the individually-ten-
sioned portions of the yarn from the collective-
ly-tensioned portions thereof. Thus if a break
occurs, it will occur before the strand in question
leaves the tension-distributing device and there-
fore, since the path of the material from the ten-
sion-distributing device to the winding spindle
may readily be made devious or long, an adequate
length of loose strand material will be available.
The mechanism, according to the present inven-
tion, will ensure that strands liable to break will
do so at a predetermined point in the length of
passage from the supply to the package being
wound, which point is situated well away from
the winding spindle. It is of course preferable
that no breaks should occur, but as this ideal is
not obtainable, it is the next best thing to have

those breaks occur at a convenient spot. This is
achieved by the present invention.

The tension-distributing device may be a roll-
er, and certain features of the present invention
are concerned with constructions of roller suitable
for the present purpose. Other features of the
invention are concerned with the mounting of the
tension-distributing device and its location with
respect to other parts of the machine, these fea-
tures being more particularly described herein-
after.

For a more complete understanding of the in-
vention, there will now be described, by way of
example only and with reference to the accom-
panying drawings, certain constructions of mech-
anism according to the invention. It is to be un-
derstood, however, that the invention is not re-
stricted to the precise constructional details set
forth.

In these drawings—

Figure 1 is an end elevation of the upper part
of a winding machine to which mechanism, ac-
cording to the present invention, has been added;

Figure 2 is a front elevation of certain of the
parts shown in Figure 1;

Figure 3 is an enlarged longitudinal sectional
view of one form of tension-distributing roller
according to the invention;

Figure 4 is a corresponding view of another
form of tension-distributing roller according to
the invention, and

Figure 5 is a detail view of certain of the parts
shown in Figure 1, but on a larger scale.

Like reference numerals indicate like parts
throughout the drawings.

Referring first to Figures 1, 2 and 5, there is
shown at 10 the upper portion of the main frame
of a winding machine. The winding spindle is
shown at 11 and the traversing yarn guide at
12, all these parts being of well-known construc-
tion. Supported from the top of the machine
frame 10 is a bracket 13 which, at its lower end,
carries a downwardly-extending arm 14 support-
ing a yarn-guiding roller 15. The bracket 13 also
carries at its lower end a mounting 16 on which
are supported a number of breakage levers or
stop-motion feelers 17. These levers 17 are ar-
ranged in group formation, as is clearly seen from
Figure 2, and there is one breakage lever for each
of the strands of yarn being dealt with by the ma-
chine. At the upper end of the mounting 16
there is an angularly adjustable arm 18 carrying,
also in an angularly adjustable fashion, the
spindle-extension 19 of a tension-distributing
roller 20. At the upper end of the bracket 13

there is secured a mounting 21 for a yarn-guiding roller 22.

In the construction shown in the drawings certain parts of the mechanism are duplicated.

5 That is to say, there are two groups of breakage levers, namely 17 and 170, two tension-distributing rollers, namely 20 and 200, and two upper yarn-guiding rollers, namely 22 and 220 so that the machine will wind on the winding spindle 11
10 two yarn packages, namely 23 and 230. For this purpose of course there must be two traversing yarn guides 12 and 120 but a single lower yarn-guiding roller 15 can be made to serve for both yarn packages.

15 Referring to Figures 1 and 5, it will be seen that the tension-distributing roller 20 is shown as having end cheeks and a concave barrel. The roller may be made in a variety of ways, of which two are shown in Figures 3 and 4.

20 In the construction shown in Figure 3 the concave barrel 24 is formed from sheet material supported at its ends by internal flanges 25 which run on ball-bearings 26 on a central spindle 27 which carries the aforesaid spindle-extension 19.
25 The spindle 27 carries collars 28, 29 and between these collars and the extension 19 and a nut 30 stationary cheeks 31 are received. These cheeks are formed from sheet material and are shaped at 32 to overlie closely the ends of the barrel 24 and are shaped at 33 to extend from the barrel in flared contour. Thus the cheeks facilitate placing the strand material in position on the roller and also provide a guard or control to prevent the strand material from becoming displaced.

35 In the construction shown in Figure 4 the concave barrel 24 is formed from sheet material supported at its ends by internal flanges 34 which are received on the surface of a self-lubricating wooden or like bushing 35 carried by the central spindle 27. In other respects the construction shown in Figure 4 is similar to that shown in Figure 3.

It will be seen that the parts of the machine are so arranged that the strand material passes from
45 the breakage levers 17 upwardly to the tension-distributing roller 20 which is located almost immediately above and fairly close to the levers 17. The material takes a complete turn or substantially a complete turn around the circular surface of the roller 20 and then passes upwardly to the roller 22 and then down to the roller 15 from which it leads to the winding spindle 11. Suitable tension means, not shown, are provided to maintain the yarn substantially taut during its
55 passage from the supplies to the winding spindle. From the supplies through the levers 17 to the roller 20 the strands are separated and individually tensioned. The passage around the concave surface of the roller 20, however, causes the strands to take up a closely related "tape" formation and from the roller 20 to the winding spindle 11 the strands reinforce each other against the pull or tension thereon. Hence if a break is to occur it will do so before the strands
60 leave the roller 20.

With the concave roller barrel shown the yarn will have an automatic tendency to climb up the portions of larger diameter and this will tend to increase the pitch of the spiral path of the material around the roller and so prevent the yarn from fouling on the roller. This climbing movement, in addition to preventing fouling, is also of advantage as it causes the multiplicity of separate strands to take up "tape" formation as distinct from "bundle" formation. The setting of
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the roller 20 in relation to the other parts of the machine is of importance in order to secure the full effect of the roller, and it is for this purpose that the parts 18 and 19 are arranged to be adjustable relatively to the mounting 16.

It is to be understood that the invention is not restricted to the precise constructional details set forth.

I claim:

1. In a machine for winding multiple strands of yarn or the like in tape formation, the combination with a winding spindle and a supply of plural strands of yarn or the like delivering under individual tension, of a tension roller arranged between the supply and the winding spindle, said roller having a concave peripheral surface and the several strands being arranged to pass completely therearound in a helical course whereby they tend to ride outwardly toward the ends of the roller to maintain them in laterally extended relationship in the form of a substantially flat tape with the tension applied collectively to all of the strands.

2. In a machine for winding multiple strands of yarn or the like in tape formation, the combination of a winding spindle and means for delivering a plurality of strands under individual tension to adapt them to be wound on the spindle in tape formation, of a tension-distributing device intermediate the source of supply of the strands and the winding spindle, said device comprising a rotatable element having a substantially concave periphery of considerably greater width than the width of the group of strands, the strands being passed around the rotatable element with a complete turn whereby they tend to ride out toward the ends of the element to assume a helical course to cause them to remain in spaced relationship in a substantially flat tape-like formation without bunching.

3. In a machine for winding multiple strands of yarn or the like in tape formation, the combination of a winding spindle, yarn-guiding means located remote from said spindle, and a tension-distributing device located remote from the said yarn-guiding means and comprising a roller having a concave peripheral surface of sufficient width to adapt the strands to make a complete turn therearound in a spiral course to maintain the strands in separate relationship in the form of a flat tape.

4. In a machine of the type indicated, the combination of a winding spindle, a series of yarn guides for directing a plurality of strands from their supplies under individual tension, a second yarn-guiding means arranged remote from the first yarn guides, and a tension-distributing device disposed intermediate said yarn-guiding means and yarn guides comprising a roller having a concave periphery around which the strands make a complete turn in a spiral course to maintain them in separate parallel relationship in the form of a flat tape or band.

5. In a machine of the type indicated, the combination of a winding spindle, yarn-guiding means arranged remote from said spindle, a second yarn-guiding means arranged remote from the first yarn-guiding means, and a tension-distributing device disposed intermediate said yarn-guiding means in substantial alinement therewith and comprising a roller mounted to rotate on an axis inclined to the path of the yarns leading between the two guiding means.

6. In a machine of the type indicated, the combination of a winding spindle, means for trav-

ersing a plurality of strands on the spindle in tape formation, a guiding roller arranged remote from the winding spindle, means for delivering a plurality of strands at a point remote from the guiding roller, and a tension roller arranged intermediate the guiding roller and the supply of strands and formed with a concave periphery around which the strands make a complete turn to dispose them in parallel relationship in the form of a flat tape while collectively tensioning the strands as they pass to the guiding roller.

7. In a machine of the type indicated, the combination of a winding spindle, means for trav-

ersing a plurality of strands to wind them in tape formation on the spindle, yarn-guiding means disposed remote from the spindle, a second yarn-guiding means arranged remote from the first guiding means, and a rotatable roller disposed between the two guiding means substantially in line therewith and inclined to the path of the strands to adapt them to pass completely around the roller in a helical course to maintain them in parallel relationship in flat tape-like formation.

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