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(54) **Title:** HEAT-STABLE ENCAPSULATED PIGMENTS

(57) **Abstract:** Engineering plastics, especially polyamide, are coloured with improved fastness and stability properties using pigment compositions comprising an organic pigment wholly overlaid with a crosslinked (meth)acrylic resin or copolymer thereof. Preference is given to the use of diketopyrrolopyrrole, azo, pteridine, isoindoline and isoindolinone pigments. Processes for the preparation of the pigment compositions are also claimed.

Heat-stable encapsulated pigments

The present invention relates to novel pigment compositions, to processes for the preparation thereof and to the use thereof for producing coloured engineering plastics (thermoplastics that maintain dimensional stability and most mechanical properties above 100°C or below 0°C), especially those based on polyamide.

Mass-colouring of polymer processed at high temperatures, such as engineering plastics and in particular polyamides is usually carried out using so-called solvent dyes, which are soluble in the polyamide mass at high processing temperatures and which, besides having the requisite high heat resistance, also have adequate chemical stability with respect to, for example, the highly reductive medium of the polyamide melt. However, soluble dyes generally have much poorer lightfastness, as compared with pigments.

The use of pigments in such polymers is restricted almost exclusively to inorganic pigments, most of which contain heavy metals, and to a very small selection of specific organic pigments, mainly from the phthalocyanine or quinacridone class. Inorganic pigments, however, have generally low chroma and low colour strength. Organic pigments have disadvantages such as crystal phase and colour changes, migration, a frequent tendency of the coloured materials to fluoresce, and often a reactive interaction with the polymer, leading to degradation of the pigment and/or deterioration of the polymer's mechanical properties.

There is therefore a need for new colourants which in mass-coloured engineering plastics processed at high temperature result in highly saturated, strongly coloured, non-fluorescent colourations that are light-fast and have high-temperature stability, and which exhibit good allround fastness properties, without affecting negatively the physical properties of the polymeric material.

FR 1 551 400 and EP 0 046 729 disclose azopyrimidine colourants. EP 0 061 426 discloses diketopyrrolopyrrole pigments. WO 98 / 18 866 discloses pteridine pigments.

US 3,826,670 discloses encapsulated pigments with an intermediate ionically crosslinked polymeric salt and a skin consisting essentially of dense, amorphous, hydrated oxide or hydroxide of silicon, titanium or zirconium.

5 EP 0 744 448 discloses pigments suitable for stencil inks, which are encapsulated in a polymeric matrix obtained from the reaction of polyisocyanates with polyols.

WO 2006/089933 discloses aqueous dispersions comprising pigments that are at least partially sheathed in radiation-curable polyurethane, their production and use especially for inkjet printing.

10 US 5,905,111 discloses a continuous process for preparing acrylate based pigment preparations. However, such pigment preparations do not provide satisfactory results in engineering plastics.

US 6,800,127 discloses pigment preparations comprising polyamide particles with an average size of below 50 μm and an average pigment size below 0.2 μm . However, especially the fastness properties are still not fully satisfactory.

15 WO 06/111493 is a patent application according to Art. 54(3) EPC and Rule 64.3 PCT, which is directed to pigments encapsulated by polymers which are not crosslinked.

It has now been found that the pigment compositions according to the invention surprisingly meet the above-mentioned criteria to a larger extent.

20 The present invention accordingly relates to a pigment composition comprising solid particles, which particles comprise from 20 to 75% by weight of an organic pigment and from 80 to 25% by weight of a crosslinked polymer, preferably from 25 to 60% by weight of an organic pigment and from 75 to 40% by weight of a crosslinked polymer, each based on the total weight of the solid particles, wherein
25 the surface of the solid particles consists essentially of the crosslinked polymer and the crosslinked polymer is obtainable from a crosslinking agent and a prepolymer of average molecular weight M_w from 2000 to 200000, preferably from 25000 to

150000, most preferred from 80000 to 125000, which prepolymer comprises (a)

repeating blocks of formula
$$*-\left[\begin{array}{c} R_1 \\ | \\ -C- \\ | \\ R_2 \end{array} \begin{array}{c} O \\ // \\ C-OR_4 \\ | \\ R_3 \end{array} \right]_n *$$
 (I) and (b1) hydroxy, epoxy or

primary or secondary amino groups or (b2) unsaturated bonds, wherein R_1 is H, C_1 - C_4 alkyl, C_2 - C_4 alkenyl or $COOR_5$, R_2 and R_3 are independently from one another
 5 H, OR_6 , NHR_6 , C_1 - C_4 alkyl or C_2 - C_4 alkenyl, R_4 , R_5 and R_6 are independently from one another H, unsubstituted C_1 - C_6 alkyl or C_2 - C_6 alkenyl, or C_2 - C_6 alkyl or C_2 - C_6 alkenyl each substituted by one or more hydroxy and/or epoxy groups, and n is a number from 2 to 2000, preferably from 5 to 1500.

The organic pigment is either directly embedded in the crosslinked polymer, or it is
 10 chemically or physically surface-modified or encapsulated, for example with a pigment derivative, a polymer or a layer of one or more transition metal oxides adsorbed on or bound to its surface. However, the pigment and any optional additional components should be fully surrounded by crosslinked polymer, as the surface of the solid particles should consist essentially of the crosslinked polymer,
 15 in order the desired properties to be obtained.

The prepolymers are most suitably homo- or copolymers based on unsaturated monomers selected from the group consisting of acrylic acid, methacrylic acid, maleic acid and their derivatives, such as esters and amides thereof and maleic acid anhydride, which monomers may be copolymerized with less polar monomers
 20 such as vinyl chloride, vinyl alcohol or preferably styrene. Preferably, the prepolymers comprise at least 30% by weight of repeating blocks of formula (I).

These prepolymers are crosslinked with any known crosslinking agent, for example reactive crosslinking agents such as polyisocyanates, polyhydrazides, poly-carboxylic acids, polyoxazolines, polyaziridines, polyepoxides, polysulfonazides,
 25 polyketimines, melamine-formaldehyde resins, urea-formaldehyde resins, or with crosslinking agents forming salts for example with carboxy groups of the prepolymer, such as polyamines or metal ions. Polyfunctional crosslinking agents comprise generally from 2 to 10, preferably 2, 3 or 4, especially 2 functional groups.

A particularly preferred aspect of the invention, however, is the use of self crosslinking prepolymers, which comprise both crosslinkable and crosslinking groups such as described above. The crosslinkable and crosslinking groups may be on the same backbone, optionally as blocks of a copolymer, or also on different
5 backbones imbricated together.

Suitable prepolymers are known and a large choice thereof is available commercially, too. Suitable prepolymers are for example disclosed in WO 01/74 735. Commercially available self crosslinking prepolymers are for example Acronal[®] LR 8977, Acronal[®] S 760 na (both BASF AG, Ludwigshafen/DE) and Glascol[®] C 44
10 (CIBA Specialty Chemicals Inc.).

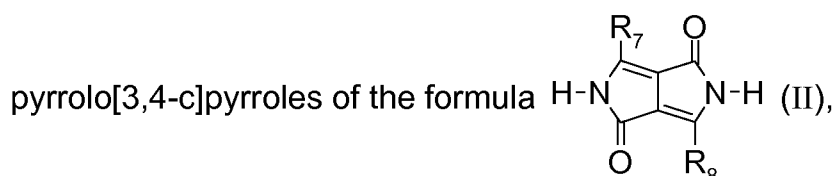
The amount of crosslinking agent is generally from 1 to 25% by weight, based on the amount of prepolymer. When the crosslinking agent is separately added to the prepolymer, its amount is preferably from 2 to 20% by weight, most preferably from 3 to 10% by weight, based on the amount of prepolymer. When the crosslinking
15 agent is physically comprised in a self crosslinking prepolymer, its amount is preferably from 1 to 20% by weight, most preferably from 4 to 10% by weight, based on the amount of prepolymer. When the crosslinking agent is part of a self crosslinking prepolymer backbone, the amount of monomers comprising self crosslinking groups used to make the prepolymer is preferably from 1 to 20% by
20 weight, most preferably from 4 to 10% by weight, based on the total amount of monomers used to make the prepolymer.

Crosslinking reactions are known in the art of coatings (see for example Ullmann's Encyclopedia of Industrial Chemistry, Paints and Coatings, 2. Types of Paints and Coatings (Binders), Wiley-VCH Verlag GmbH & Co. KGaA, 6th Edition 2002). The
25 crosslinking reaction can take place simply at room temperature, such as in the case of aqueous acrylic prepolymer dispersions to which bishydrazides or aziridines are subsequently added, or at elevated temperature, such as from 50 to 300°C, especially from 130 to 200°C, optionally in the presence of a suitable catalyst, for example acids, metal compounds, amines, ammonium or hydroxy ions, such as
30 hydrochloric acid, dibutyl tin laurate, triethylamine or tetrabutylammonium iodide.

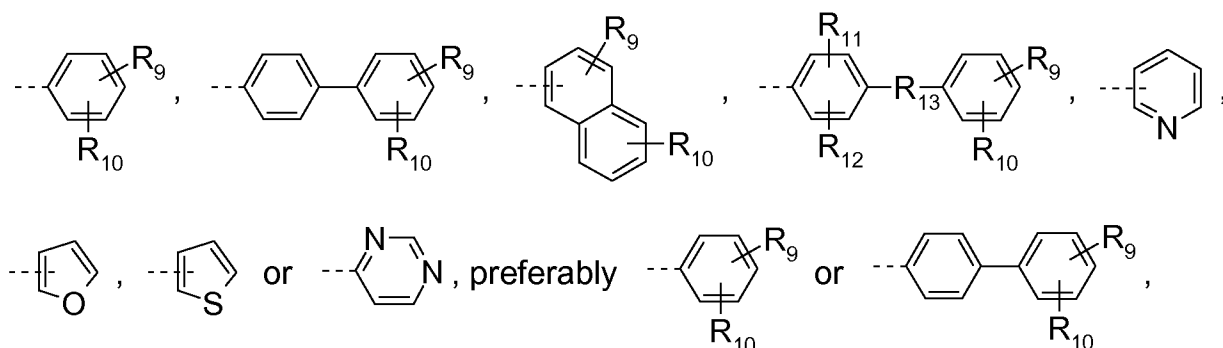
The instant pigment compositions generally comprise pigment particles having a size of from 0.01 to 10 μm , preferably up to 5 μm , most preferred from 0.05 to 2 μm , especially from 0.1 to 1 μm . The capsules comprising the pigment preferably have an average volume from 10^{-20} to 10^{-8} m^3 , especially from 10^{-18} to 10^{-10} m^3 .

- 5 The instant pigment compositions comprise adequately from 0 to 20% by weight of other components, preferably from 0 to 3% by weight of volatile components, most preferred up to 2% by weight of volatile components, based on the total pigment composition. The volatile components preferably consist of organic solvents or water, most preferred water.
- 10 Any organic pigment can be used, for example diketopyrrolopyrrole, quinacridone, azo, quinophthalone, phthalocyanine, indanthrone, flavanthrone, pyranthrone, anthraquinone, perylene, dioxazine, perinone, thioindigo, isoindolinone, isoindoline, pteridine and metal complex pigments.

- However, preference is given to the use of diketopyrrolopyrrole, azo, pteridine,
 15 isoindoline and isoindolinone pigments, especially

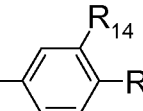


wherein R_7 and R_8 are each independently of the other a group of formula



- 20 R_9 and R_{10} are each independently of the other hydrogen, halogen, C_1 - C_{24} alkyl,

trifluoromethyl, C₅-C₆cycloalkyl, C₁-C₁₈alkoxy, C₁-C₁₈alkylthio, C₁-C₁₈alkylamino,

cyano, carbamoyl, nitro, phenyl, $\text{---C=N-C}_1\text{-C}_{24}\text{alkyl}$, ---C=N- , imidazolyl,

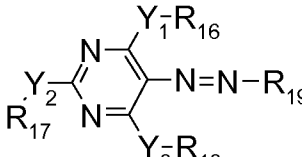
pyrazolyl, triazolyl, piperazinyl, pyrrolyl, oxazolyl, benzoxazolyl, benzothiazolyl, benzimidazolyl, morpholinyl, piperidinyl or pyrrolidinyl, preferably hydrogen,

- 5 halogen, cyano, carbamoyl, nitro, trifluoromethyl, phenyl, C₁-C₆alkyl, C₁-C₆alkoxy, C₁-C₆alkylthio or C₁-C₆alkylamino;

R₁₁ and R₁₂ are each independently of the other hydrogen, halogen or C₁-C₆alkyl;

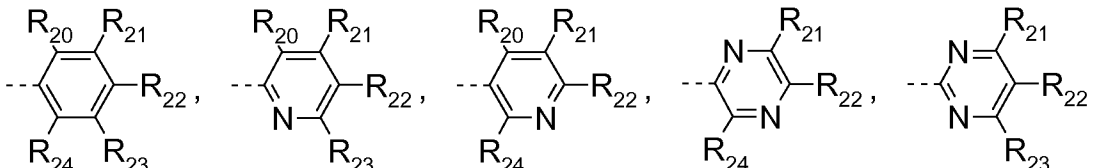
R₁₃ is -CH₂-, -CH(CH₃)-, -C(CH₃)₂-, -CH=N-, -N=N-, -O-, -S-, -SO-, -SO₂-, NH or -NC₁-C₆alkyl-; and

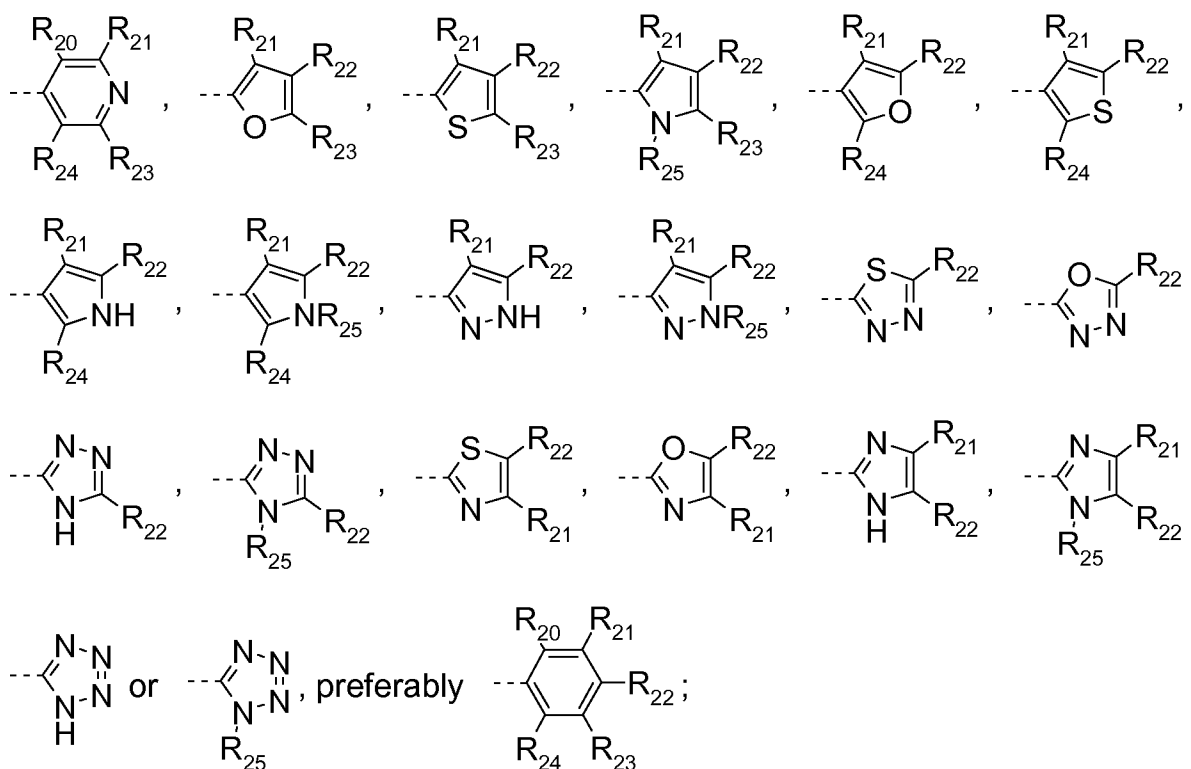
- 10 R₁₄ and R₁₅ are each independently of the other hydrogen, halogen, C₁-C₆alkyl, C₁-C₆alkoxy or CN;

azopyrimidines of formula  (III),

wherein R₁₆, R₁₇ and R₁₈ are independently from one another hydrogen; C₁-C₆alkyl, C₃-C₆cycloalkyl, benzyl or phenyl each unsubstituted or substituted by halogen,

- 15 OH, OR₂₆, COR₂₆, SR₂₆, SO₂R₂₆, SO₃R₂₆, CN, COOH, COO⁻M₁, COOR₂₆, CONH₂, CONHR₂₆ or CONR₂₆R₂₇, preferably R₁₆, R₁₇ or R₁₈ are hydrogen, most preferred R₁₆, R₁₇ and R₁₈ are all hydrogen;

R₁₉ is 



- 5 R₂₀, R₂₁, R₂₂, R₂₃ and R₂₄ are independently from one another hydrogen, halogen, SO₃H, SO₃⁻M₁, SO₃R₂₆, SO₂R₂₆, SO₂NH₂, SO₂NHR₂₆, SO₂NR₂₆R₂₇, COOH, COO⁻M₁, COOR₂₆, CONH₂, CONHR₂₆, CONR₂₆R₂₇, CN, NO₂, OCOR₂₆, NHCOR₂₇, NR₂₆COR₂₇, R₂₆, OH, OR₂₆, SR₂₆, NH₂, NHR₂₆ or NR₂₆R₂₇;

- or R₂₀ and R₂₁ or R₂₁ and R₂₂ are together as a pair NHCONH, CONHCO or
 10 butadienylen which is unsubstituted or substituted by R₂₆ and/or R₂₇;

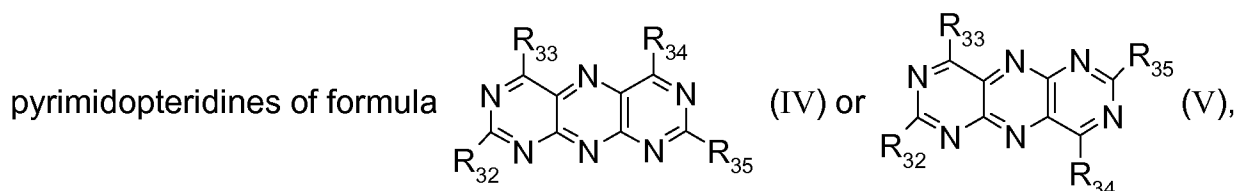
R₂₅ is H or R₂₆; or R₂₅ forms together with R₂₂ or R₂₄ a 5- or 6-membered saturated or unsaturated ring; and

- R₂₆ and R₂₇, each independently from any other R₂₆ or R₂₇, are C₁-C₆alkyl, C₃-C₆cycloalkyl, benzyl or phenyl each unsubstituted or substituted by one or more
 15 halogen, OH, OC₁-C₅alkyl, COC₁-C₅alkyl, CN, NO₂, COOC₁-C₅alkyl, COOH, COO⁻M₁, CONH₂, CONHC₁-C₅alkyl, CON(C₁-C₅alkyl)₂, SO₃C₁-C₅alkyl, SO₃H or SO₃⁻M₁;

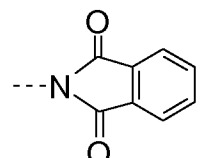
M₁⁺ is Li⁺, Na⁺, K⁺, ½ Ca²⁺, ½ Sr²⁺, ½ Ba²⁺, ½ Co²⁺, ½ Cu²⁺, ½ Ni²⁺, ½ Mn²⁺,

$\frac{1}{2} \text{Mg}^{2+}$, $\frac{1}{2} \text{Zn}^{2+}$, $\frac{1}{3} \text{Al}^{3+}$, $\frac{1}{2} \text{TiO}^{2+}$, $\frac{1}{2} \text{ZrO}^{2+}$, or ${}^+ \text{NR}_{28}\text{R}_{29}\text{R}_{30}\text{R}_{31}$, wherein R_{28} to R_{31} are each independently of the others hydrogen; benzyl or $\text{C}_1\text{-C}_{24}$ alkenyl which are each unsubstituted or optionally substituted by hydroxy; $[\text{C}_2\text{-C}_4\text{alkylene-O}]_m\text{H}$ or $[\text{C}_2\text{-C}_4\text{alkylene-O}]_m\text{R}_{26}$, wherein m is a number from 1 to 8, or R_{31} is $\text{C}_2\text{-C}_{12}$ alkylene
 5 linking two identical or different ${}^+ \text{NR}_{28}\text{R}_{29}\text{R}_{30}$ groups;

and Y_1 , Y_2 and Y_3 are independently from one another O or preferably NH, most preferred two or all three of Y_1 , Y_2 and Y_3 are NH;



wherein R_{32} , R_{33} , R_{34} and R_{35} are each independently of one another NH_2 , OH,

10 hydrogen, $\text{C}_1\text{-C}_4$ alkyl, NHR_{36} , $\text{N}(\text{R}_{36})_2$ or , or phenyl, biphenyl or

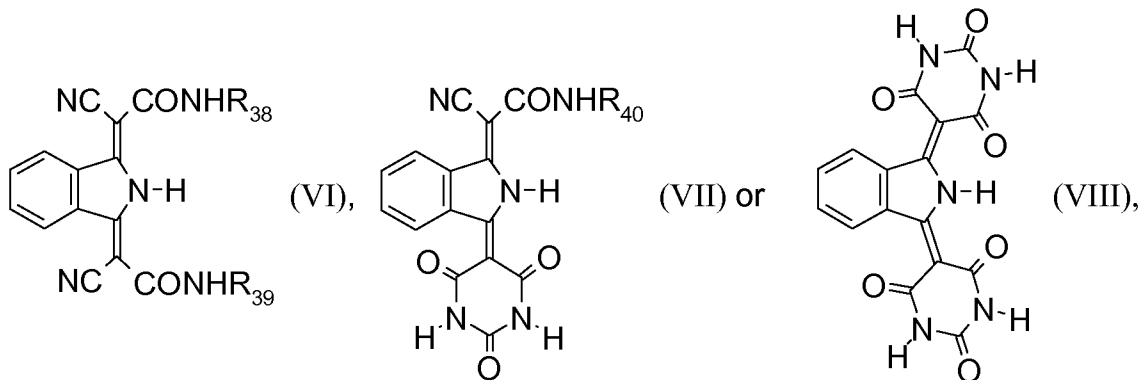
naphthyl which are each unsubstituted or substituted by halogen, OH, NH_2 , $\text{C}_1\text{-C}_4$ alkyl or $\text{C}_1\text{-C}_4$ alkoxy, preferably NH_2 , OH, hydrogen, methyl, ethyl, NHCOR_{37} , NHCOOR_{37} , NHCONHR_{37} , $\text{NHCONR}_{36}\text{R}_{37}$ or phenyl which is unsubstituted or substituted by OH or NH_2 , most preferred NH_2 , OH, hydrogen, methyl, NHCOR_{37} or
 15 phenyl which is unsubstituted or substituted by NH_2 , wherein

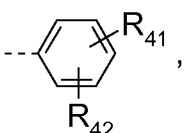
R_{36} is $\text{C}_1\text{-C}_4$ alkyl; phenyl which is unsubstituted or substituted by halogen, $\text{C}_1\text{-C}_4$ alkyl or $\text{C}_1\text{-C}_4$ alkoxy, COR_{37} , COOR_{37} or CONHR_{37} ; and

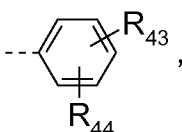
R_{37} is $\text{C}_1\text{-C}_4$ alkyl or phenyl which is unsubstituted or substituted by halogen, $\text{C}_1\text{-C}_4$ alkyl or $\text{C}_1\text{-C}_4$ alkoxy, preferably $\text{C}_1\text{-C}_4$ alkyl or phenyl which is unsubstituted
 20 or substituted by chloro, methyl, ethyl, methoxy or ethoxy, most preferred methyl, ethyl or phenyl, with the proviso that at least two of the radicals R_{32} , R_{33} , R_{34} and R_{35} are NH_2 or OH, most preferred wherein R_{32} and R_{35} are identical, and R_{33} and R_{34} are identical and at least one of the pairs R_{32} and R_{35} or R_{33} and R_{34} is NH_2 or

OH;

isoindolines of formula



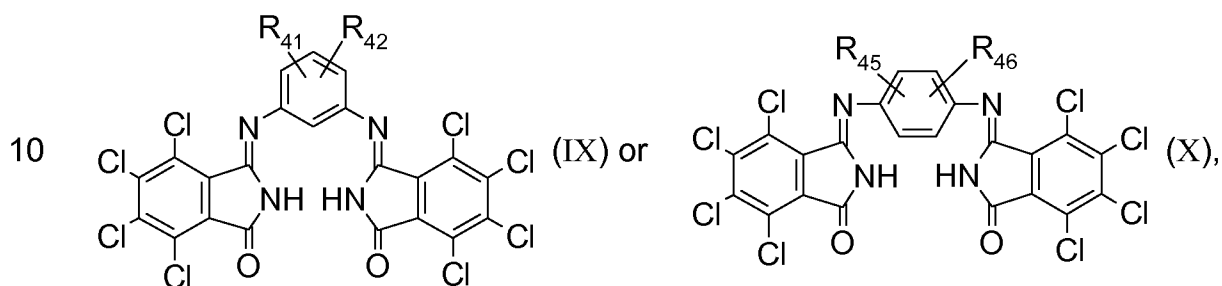
wherein R₃₈ is a group ,

5 R₃₉ is hydrogen, C₁-C₆alkyl, benzyl or a group ,

R₄₀ is hydrogen or R₃₈, and

R₄₁, R₄₂, R₄₃ and R₄₄ are each independently of the others hydrogen, C₁-C₆alkyl, C₁-C₆alkoxy, halogen or trifluoromethyl;

isoindolinones of formula



wherein R₄₅ and R₄₆ are each independently of the other hydrogen, halogen or C₁-C₆alkyl;

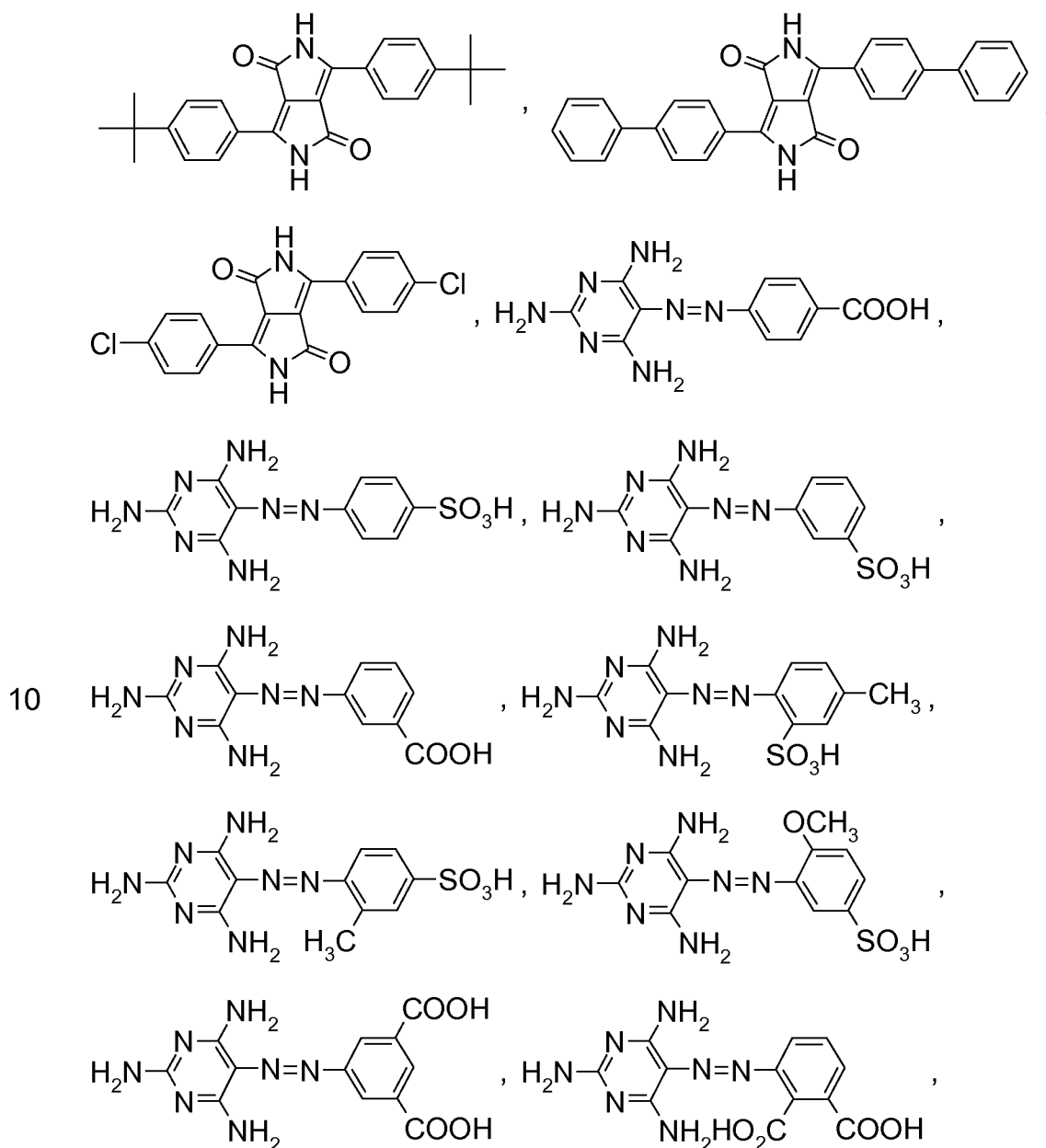
and mixtures of two or more compounds of formulae (II), (III), (IV), (V), (VI), (VII),

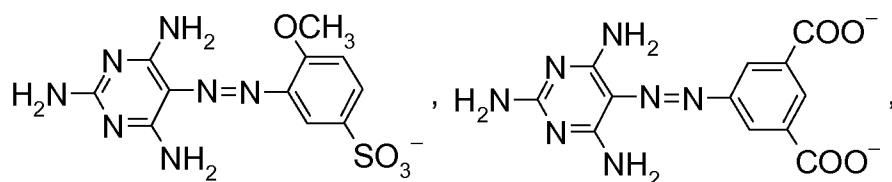
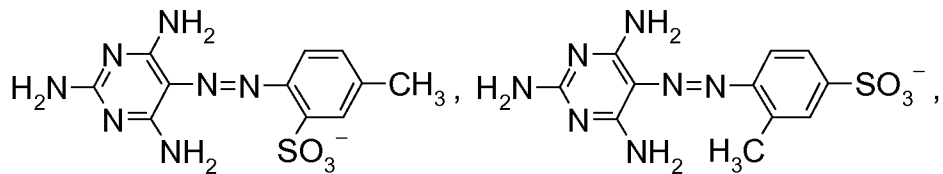
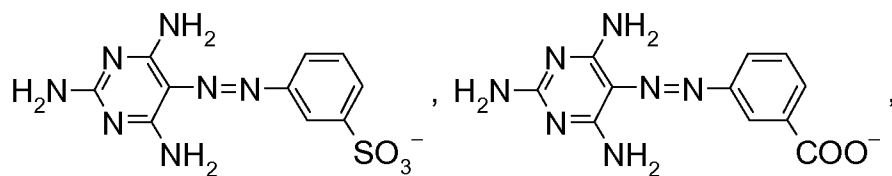
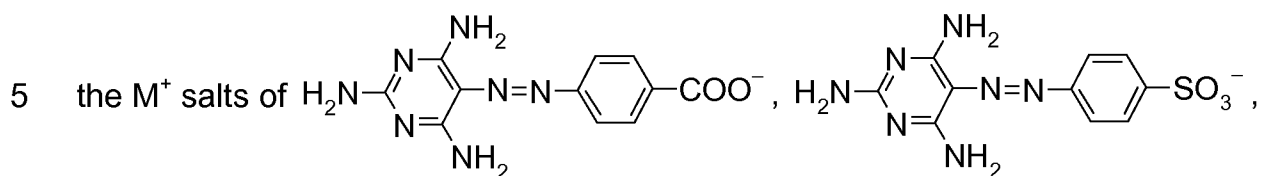
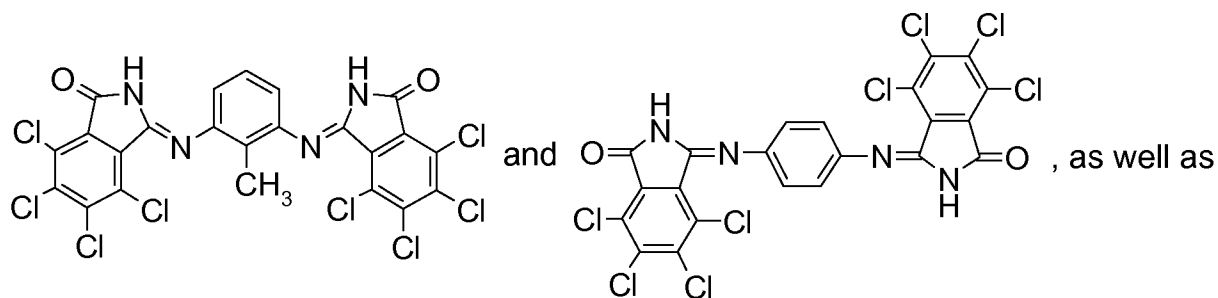
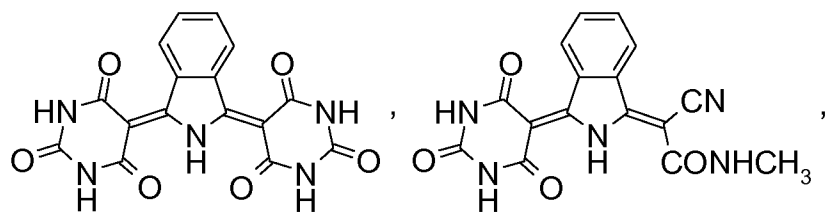
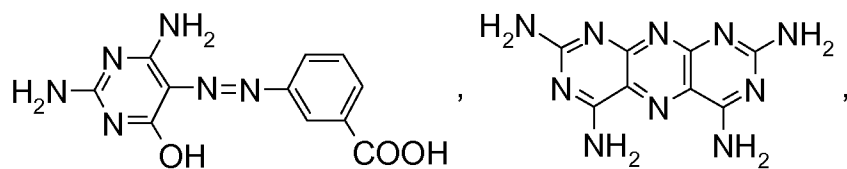
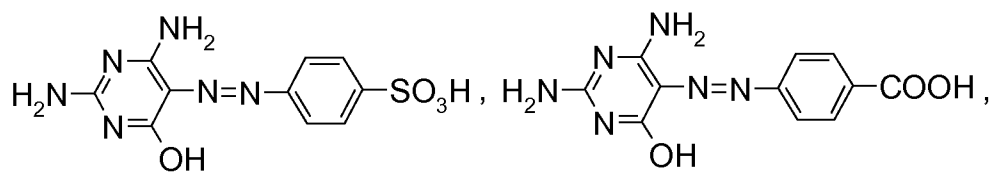
(VIII), (IX) and/or (X).

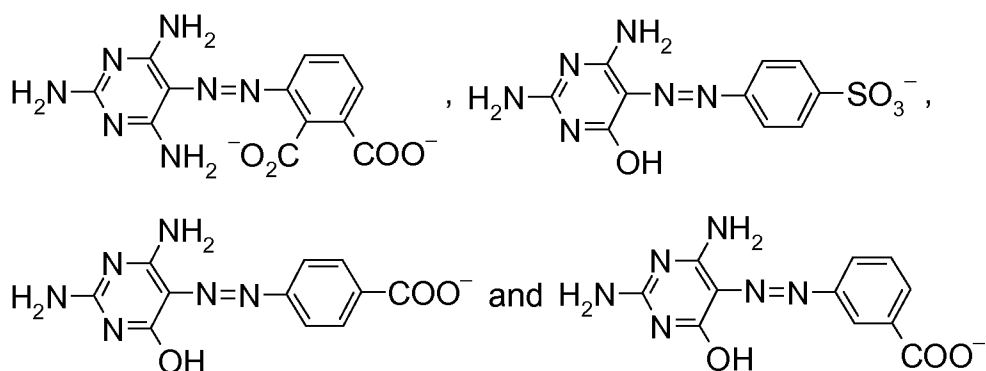
Preferably, one or more of R₂₀, R₂₁, R₂₂, R₂₃ and R₂₄ is COOH, COO⁻M₁, SO₃H or SO₃⁻M₁, particularly in combination with at least one of R₁₆, R₁₇ and R₁₈ being hydrogen, thus forming a betaine or sulfobetaine salt, respectively.

5 Preferably, M₁⁺ is Li⁺, ½ Ca²⁺, ½ Sr²⁺, ½ Ba²⁺, ½ Mn²⁺, ½ Mg²⁺ or ½ Zn²⁺.

Of particular preference are the pigments of the formulae







Halogen is typically fluoro, bromo or chloro, preferably bromo or especially chloro on aryl or heteroaryl, and fluoro on alkyl.

- 5 C_1 - C_{12} Alkyl is typically methyl, ethyl, n-propyl, isopropyl, n-butyl, sec-butyl, isobutyl, tert-butyl, n-pentyl, 2-pentyl, 3-pentyl, 2,2-dimethylpropyl, n-hexyl, n-octyl, 1,1,3,3-tetramethylbutyl, 2-ethylhexyl, nonyl, decyl or dodecyl. C_3 - C_{12} Cycloalkyl is, for example, cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, trimethylcyclohexyl, menthyl, thujyl, bornyl, 1-adamantyl or 2-adamantyl.
- 10 C_2 - C_{12} Alkenyl or C_3 - C_{12} cycloalkenyl is respectively C_2 - C_{12} alkyl or C_3 - C_{12} cycloalkyl that is mono- or poly-unsaturated, wherein two or more double bonds may be isolated or conjugated, for example vinyl, allyl, 2-propen-2-yl, 2-buten-1-yl, 3-buten-1-yl, 1,3-butadien-2-yl, 2-cyclobuten-1-yl, 2-penten-1-yl, 3-penten-2-yl, 2-methyl-1-buten-3-yl, 2-methyl-3-buten-2-yl, 3-methyl-2-buten-1-yl, 1,4-pentadien-3-yl,
- 15 2-cyclopenten-1-yl, 2-cyclohexen-1-yl, 3-cyclohexen-1-yl, 2,4-cyclohexadien-1-yl, 1-*p*-menthen-8-yl, 4(10)-thujen-10-yl, 2-norbornen-1-yl, 2,5-norbornadien-1-yl, 7,7-dimethyl-2,4-norcaradien-3-yl or the various isomers of hexenyl, octenyl, nonenyl, decenyl or dodecenyl.

The pigments preferably have a specific surface area of from 10 to 150 m²/g.

- 20 Special preference is given to opaque pigments having a specific surface area of from 12 to 50 m²/g and to transparent pigments having a specific surface area of from 50 to 100 m²/g.

The instant pigment compositions are suitably prepared by dispersing the pigment

and the prepolymer in an inert liquid medium, such as an organic solvent or preferably water, then crosslinking the prepolymer by addition of a crosslinking agent, addition of a crosslinking catalyst and/or heating. The instant pigment compositions are then preferably isolated by filtration and dried.

- 5 Alternatively, it is also possible to isolate and optionally dry the dispersion of pigment in the prepolymer, optionally also comprising a thermally crosslinking agent, and then only to perform crosslinking by heating.

Crosslinking, or optionally the final part of crosslinking, can also be effected upon final processing of the engineering plastic to be coloured.

- 10 The pigment and the prepolymer can be dispersed together, or the pigment can be dispersed in a dispersion or solution of the prepolymer, or the prepolymer can be dispersed or dissolved in a dispersion of the pigment, or the prepolymer can be prepared by emulsion or suspension polymerisation in presence of the pigment, for example by adding the pigment to the polymerisable monomer or mixture of
15 monomers before the subsequent polymerisation reaction.

- The present invention also relates to a method of producing a coloured engineering plastic, wherein an engineering plastic and a tinctorially effective amount of at least one pigment composition according to the invention are processed together at a temperature of 200°C or above, preferably from 220 to 350°C, most preferred from
20 240 to 330°C.

- Generally, the amount of instant pigment composition will be from 0.001 to 70% by weight, based on the total weight of the engineering plastic and instant pigment composition. Preferred are in the case of coloured items from 0.01 to 10% by weight, and in the case of masterbatches from 30 to 60% by weight, each based on
25 the total weight of the engineering plastic and instant pigment composition. The engineering plastics to be colored with the instant pigment compositions are generally polymers having a molecular weight in the range of from 10^4 to 10^8 g/mol.

Colouring the engineering plastics with the pigment composition according to the invention is carried out, for example, by mixing such a pigment composition into the substrates using roll mills or mixing or grinding apparatuses, as a result of which the pigment composition is finely distributed in the engineering plastic. The high
5 engineering plastic comprising the admixed pigment composition is then processed by methods known *per se*, such as calendering, compression moulding, extrusion, spread-coating, melt-spinning, casting or by injection moulding, whereby the coloured material acquires its final shape. Admixture of the pigment composition can also be effected immediately prior to the actual processing step, for example by
10 continuously feeding a solid, for example pulverulent, pigment composition and, at the same time, a granulated or powdered engineering plastic, and optionally also additional ingredients such as, for example, additives, directly into the intake zone of the processing equipment, where mixing takes place immediately before processing. Crosslinking may also be effected or completed at this stage. Generally,
15 however, it is preferable to mix the pigment composition into the engineering plastic beforehand, since more uniformly coloured products can be achieved.

Remarkably, the instant pigment compositions largely retain their structure upon processing, so that the instant crosslinked polymer remains around the pigments, thus preventing a direct contact between the pigment and the engineering plastic.
20 The instant pigment compositions also have an excellent compatibility with engineering plastics.

In order to produce non-rigid mouldings or to reduce their brittleness, it is possible to incorporate so-called plasticisers into the engineering plastics prior to shaping. There may be used as plasticisers, for example, esters of phosphoric acid, phthalic
25 acid or sebacic acid. In the method according to the invention, the plasticisers may be incorporated into the polymers before or after incorporation of the colorant. It is also possible, in order to achieve different colour shades, to add to the engineering plastics, in addition to the pigment composition according to the invention, further pigments or other colorants in any desired amounts, optionally together with further
30 additional ingredients such as, for example, fillers or siccatives (drying agents).

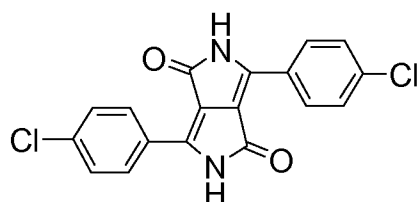
On the other hand, it is sometimes desirable to increase the rigidity and/or solidity, for example by incorporating glass fibers or other known reinforcing agents.

- Preferred engineering plastics suitable for colouring in accordance with the invention are very generally polymers having a dielectric constant ≥ 2.5 at 20°C, preferably polyester (e.g. PET), polycarbonate (PC), polystyrene (PS), polymethyl methacrylate (PMMA), polyamide, polyethylene, polypropylene, styrene/acrylonitrile (SAN) or acrylonitrile/butadiene/styrene (ABS).

Special preference is given to polyester and very special preference is given to polyamide, for example polyamide 6, polyamide 6.6, polyamide 12 and aramid.

- 10 The pigment compositions according to the invention are well dispersible in the afore-mentioned materials, especially polyamides, and provide them with strongly coloured, level hues and in-use fastness properties, especially thermal stability, lightfastness, migration fastness and washing fastness, without fluorescence and deterioration of the mechanical properties.
- 15 The examples which follow illustrate the invention, without limiting it (parts and “%” are by weight where not otherwise specified). The relation between parts by weight and parts by volume is the same as that between g and cm³.

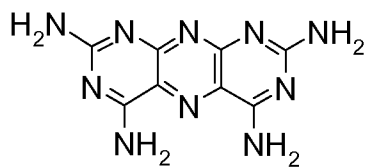
Example 1: 28.5 g of a 35.2% wet press cake of the pigment of formula



are dispersed into 200 ml of water. 40 g of Acronal®

- 20 S 760 (50 ± 1% solids, BASF) are added thereto, and the suspension is stirred for 2 hours. The polymer is then precipitated by the addition of HCl, and the solids are filtered and dried at 60°C / 10⁴ Pa.

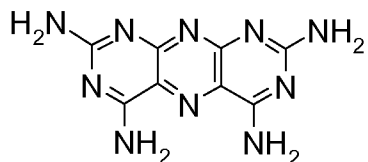
Example 2: 18.2 g of a 55% wet press cake of the pigment of formula



are dispersed into 250 ml of water containing 20 g of

Acronal[®] LR 8977 (50 ± 1% solids, BASF). The polymer is then precipitated by the addition of HCl, and the solids are filtered and dried at 60° C / 10⁴ Pa.

Example 3: 23.7 g of a 42.2% wet press cake of the pigment of formula



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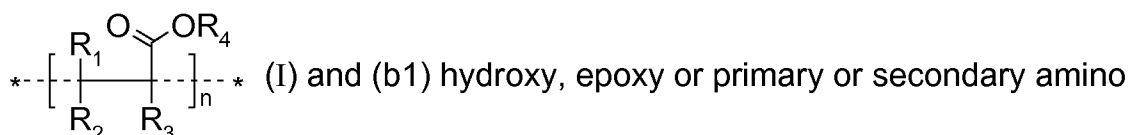
are dispersed into 250 ml of water containing 23.8 g of

Glascal[®] C44 (~40% solids, CIBA Specialty Chemicals Inc.). The polymer is then precipitated with HCl and the yellow suspension is heated for 18 hours at 100°C. Filtration and drying at 50°C / 10⁴ Pa yields 20 g of yellow granules.

Examples 4-6: Test plates made of polyamide 6 (Ultramid[®] B3K, BASF) containing
10 0.2% of the encapsulated pigments according to examples 1-3 are prepared by injection molding from a pre-concentrate compounded in a twin-screw extruder. The processing temperatures are between 240 and 300°C. So produced test plates show excellent temperature and light stability, as well as excellent wash stability, no migration of the colorants and no fluorescence.

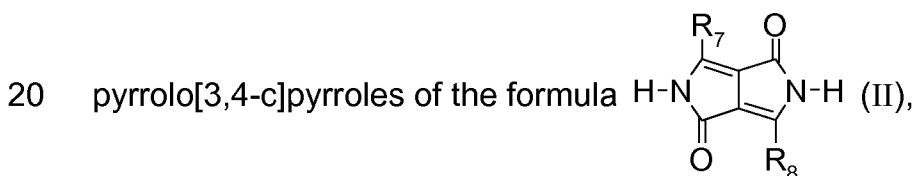
Claims:

1. A pigment composition comprising solid particles, which particles comprise from 20 to 75% by weight of an organic pigment and from 80 to 25% by weight of a crosslinked polymer, preferably from 25 to 60% by weight of an organic pigment and from 75 to 40% by weight of a crosslinked polymer, each based on the total weight of the solid particles, wherein the surface of the solid particles consists essentially of the crosslinked polymer and the crosslinked polymer is obtainable from a crosslinking agent and a prepolymer of average molecular weight M_w from 2000 to 200000, preferably from 25000 to 150000, most preferred from 80000 to 125000, which prepolymer comprises (a) repeating blocks of formula

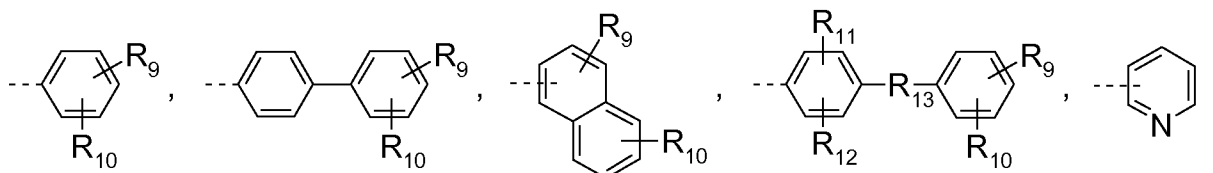


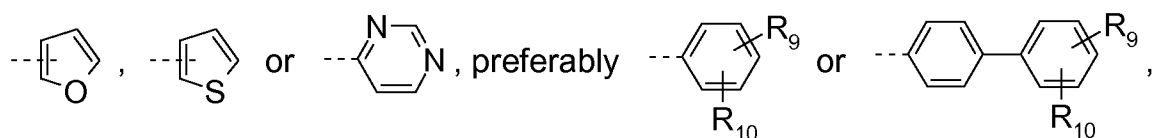
- and (b1) hydroxy, epoxy or primary or secondary amino groups or (b2) unsaturated bonds, wherein R_1 is H, C_1 - C_4 alkyl, C_2 - C_4 alkenyl or $COOR_5$, R_2 and R_3 are independently from one another H, OR_6 , NHR_6 , C_1 - C_4 alkyl or C_2 - C_4 alkenyl, R_4 , R_5 and R_6 are independently from one another H, unsubstituted C_1 - C_6 alkyl or C_2 - C_6 alkenyl, or C_2 - C_6 alkyl or C_2 - C_6 alkenyl each substituted by one or more hydroxy and/or epoxy groups, and n is a number from 2 to 2000, preferably from 5 to 1500.

2. A pigment composition according to claim 1, wherein the organic pigment is selected from the group consisting of

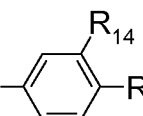


wherein R_7 and R_8 are each independently of the other a group of formula





R₉ and R₁₀ are each independently of the other hydrogen, halogen, C₁-C₂₄alkyl, trifluoromethyl, C₅-C₆cycloalkyl, C₁-C₁₈alkoxy, C₁-C₁₈alkylthio, C₁-C₁₈alkylamino,

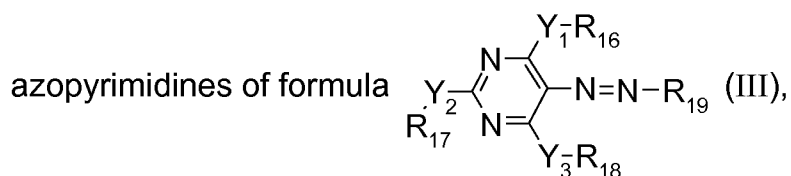
cyano, carbamoyl, nitro, phenyl, $\text{---C=N-C}_1\text{-C}_{24}\text{alkyl}$, ---C=N- , imidazolyl,

- 5 pyrazolyl, triazolyl, piperazinyl, pyrrolyl, oxazolyl, benzoxazolyl, benzothiazolyl, benzimidazolyl, morpholinyl, piperidinyl or pyrrolidinyl, preferably hydrogen, halogen, cyano, carbamoyl, nitro, trifluoromethyl, phenyl, C₁-C₆alkyl, C₁-C₆alkoxy, C₁-C₆alkylthio or C₁-C₆alkylamino;

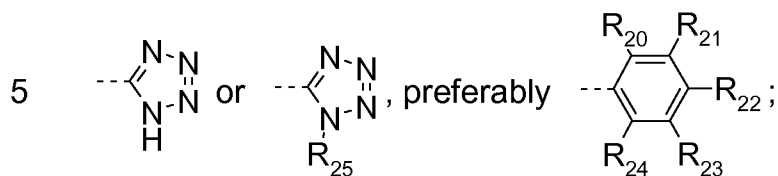
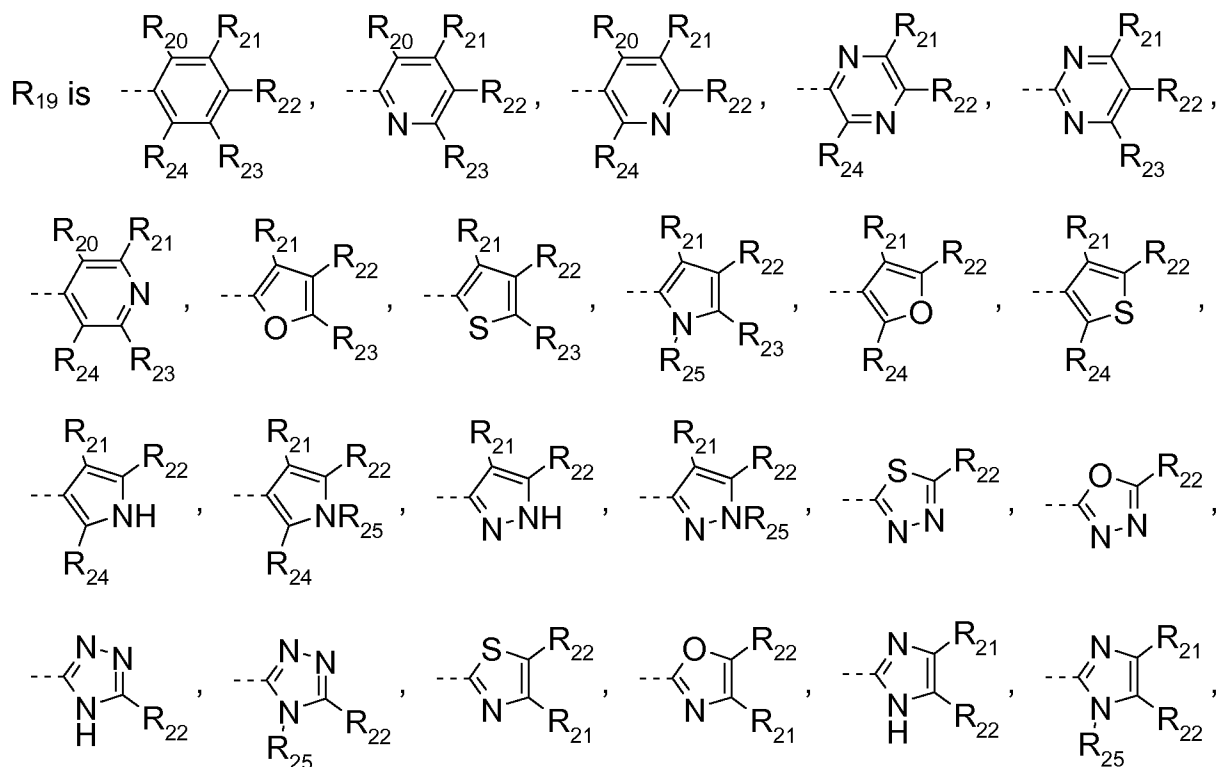
R₁₁ and R₁₂ are each independently of the other hydrogen, halogen or C₁-C₆alkyl;

- 10 R₁₃ is -CH₂-, -CH(CH₃)-, -C(CH₃)₂-, -CH=N-, -N=N-, -O-, -S-, -SO-, -SO₂-, NH or -NC₁-C₆alkyl-; and

R₁₄ and R₁₅ are each independently of the other hydrogen, halogen, C₁-C₆alkyl, C₁-C₆alkoxy or CN;



- 15 wherein R₁₆, R₁₇ and R₁₈ are independently from one another hydrogen; C₁-C₆alkyl, C₃-C₆cycloalkyl, benzyl or phenyl each unsubstituted or substituted by halogen, OH, OR₂₆, COR₂₆, SR₂₆, SO₂R₂₆, SO₃R₂₆, CN, COOH, COO⁻M₁, COOR₂₆, CONH₂, CONHR₂₆ or CONR₂₆R₂₇, preferably R₁₆, R₁₇ or R₁₈ are hydrogen, most preferred R₁₆, R₁₇ and R₁₈ are all hydrogen;



R₂₀, R₂₁, R₂₂, R₂₃ and R₂₄ are independently from one another hydrogen, halogen, SO₃H, SO₃⁻M₁, SO₃R₂₆, SO₂R₂₆, SO₂NH₂, SO₂NHR₂₆, SO₂NR₂₆R₂₇, COOH, COO⁻M₁, COOR₂₆, CONH₂, CONHR₂₆, CONR₂₆R₂₇, CN, NO₂, OCOR₂₆, NHCOR₂₇, NR₂₆COR₂₇, R₂₆, OH, OR₂₆, SR₂₆, NH₂, NHR₂₆ or NR₂₆R₂₇;

10 or R₂₀ and R₂₁ or R₂₁ and R₂₂ are together as a pair NHCONH, CONHCO or butadienylen which is unsubstituted or substituted by R₂₆ and/or R₂₇;

R₂₅ is H or R₂₆; or R₂₅ forms together with R₂₂ or R₂₄ a 5- or 6-membered saturated or unsaturated ring; and

R₂₆ and R₂₇, each independently from any other R₂₆ or R₂₇, are C₁-C₆alkyl, C₃-C₆cycloalkyl, benzyl or phenyl each unsubstituted or substituted by one or more halogen, OH, OC₁-C₅alkyl, COC₁-C₅alkyl, CN, NO₂, COOC₁-C₅alkyl, COOH,

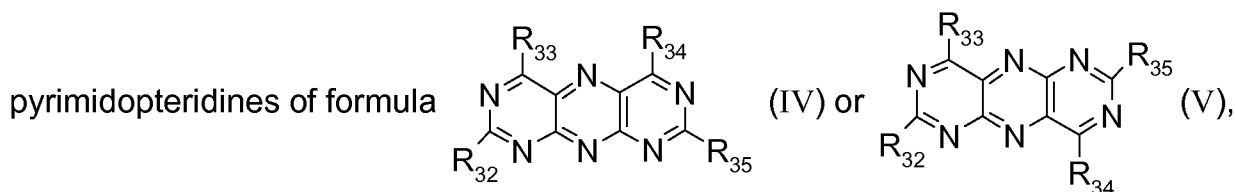
15

COO⁻M₁, CONH₂, CONHC₁-C₅alkyl, CON(C₁-C₅alkyl)₂, SO₃C₁-C₅alkyl, SO₃H or SO₃⁻M₁;

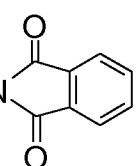
M₁⁺ is Li⁺, Na⁺, K⁺, ½ Ca²⁺, ½ Sr²⁺, ½ Ba²⁺, ½ Co²⁺, ½ Cu²⁺, ½ Ni²⁺, ½ Mn²⁺, ½ Mg²⁺, ½ Zn²⁺, ⅓ Al³⁺, ½ TiO²⁺, ½ ZrO²⁺, or ⁺NR₂₈R₂₉R₃₀R₃₁, wherein R₂₈ to R₃₁

5 are each independently of the others hydrogen; benzyl or C₁-C₂₄alkenyl which are each unsubstituted or optionally substituted by hydroxy; [C₂-C₄alkylene-O]_mH or [C₂-C₄alkylene-O]_mR₂₆, wherein m is a number from 1 to 8, or R₃₁ is C₂-C₁₂alkylene linking two identical or different ⁺NR₂₈R₂₉R₃₀ groups;

10 and Y₁, Y₂ and Y₃ are independently from one another O or preferably NH, most preferred two or all three of Y₁, Y₂ and Y₃ are NH;



wherein R₃₂, R₃₃, R₃₄ and R₃₅ are each independently of one another NH₂, OH,

hydrogen, C₁-C₄alkyl, NHR₃₆, N(R₃₆)₂ or , or phenyl, biphenyl or

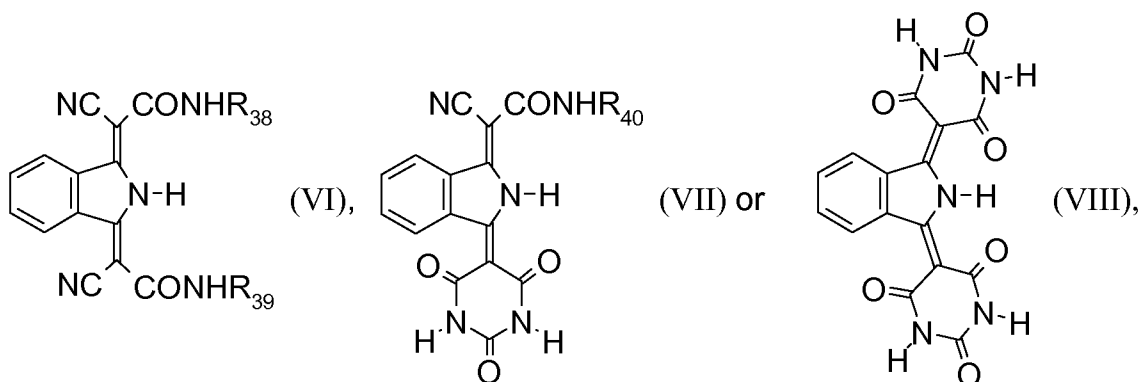
15 naphthyl which are each unsubstituted or substituted by halogen, OH, NH₂, C₁-C₄alkyl or C₁-C₄alkoxy, preferably NH₂, OH, hydrogen, methyl, ethyl, NHCOR₃₇, NHCOOR₃₇, NHCONHR₃₇, NHCONR₃₆R₃₇ or phenyl which is unsubstituted or substituted by OH or NH₂, most preferred NH₂, OH, hydrogen, methyl, NHCOR₃₇ or phenyl which is unsubstituted or substituted by NH₂, wherein

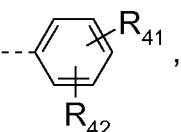
20 R₃₆ is C₁-C₄alkyl; phenyl which is unsubstituted or substituted by halogen, C₁-C₄alkyl or C₁-C₄-alkoxy, COR₃₇, COOR₃₇ or CONHR₃₇; and

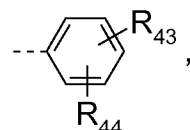
R₃₇ is C₁-C₄alkyl or phenyl which is unsubstituted or substituted by halogen, C₁-C₄alkyl or C₁-C₄-alkoxy, preferably C₁-C₄alkyl or phenyl which is unsubstituted

or substituted by chloro, methyl, ethyl, methoxy or ethoxy, most preferred methyl, ethyl or phenyl, with the proviso that at least two of the radicals R₃₂, R₃₃, R₃₄ and R₃₅ are NH₂ or OH, most preferred wherein R₃₂ and R₃₅ are identical, and R₃₃ and R₃₄ are identical and at least one of the pairs R₃₂ and R₃₅ or R₃₃ and R₃₄ is NH₂ or OH;

isoindolines of formula



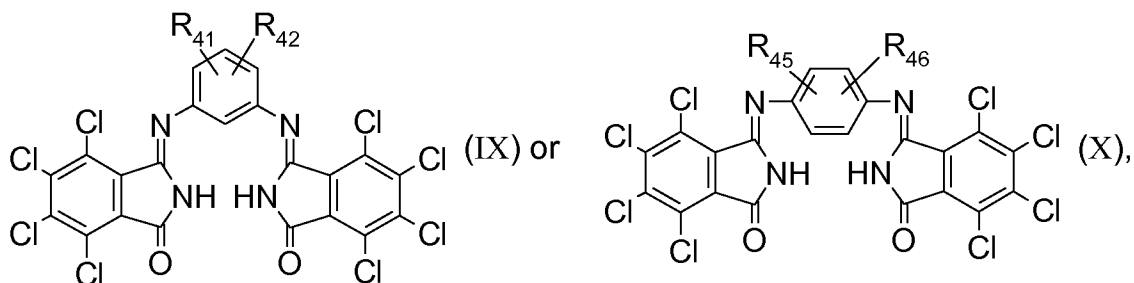
wherein R₃₈ is a group ,

R₃₉ is hydrogen, C₁-C₆alkyl, benzyl or a group ,

10 R₄₀ is hydrogen or R₃₈, and

R₄₁, R₄₂, R₄₃ and R₄₄ are each independently of the others hydrogen, C₁-C₆alkyl, C₁-C₆alkoxy, halogen or trifluoromethyl;

isoindolinones of formula



wherein R₄₅ and R₄₆ are each independently of the other hydrogen, halogen or C₁-C₆alkyl;

and mixtures of two or more compounds of formulae (II), (III), (IV), (V), (VI), (VII), (VIII), (IX) and/or (X).

- 5 3. A pigment composition according to claims 1 or 2, wherein the prepolymer is selected from the group consisting of homo- or copolymers based on unsaturated monomers selected from the group consisting of acrylic acid, methacrylic acid, maleic acid and their derivatives, such as esters and amides thereof and maleic acid anhydride, which monomers may be copolymerized with less polar monomers
10 such as vinyl chloride, vinyl alcohol or preferably styrene and comprises at least 30% by weight of repeating blocks of formula (I).
4. A pigment composition according to claims 1, 2 or 3, wherein the amount of crosslinking agent is from 1 to 25% by weight, based on the amount of prepolymer.
5. A pigment composition according to claims 1, 2, 3 or 4, comprising pigment
15 particles having a size of from 0.01 to 10 µm, preferably up to 5 µm, most preferred from 0.05 to 2 µm, especially from 0.1 to 1 µm.
6. A pigment composition according to claims 1, 2, 3, 4 or 5, which comprises from 0 to 20% by weight of other components, preferably from 0 to 3% by weight of volatile components, most preferred up to 2% by weight of volatile components,
20 based on the total pigment composition.
7. A composition comprising an engineering plastic and a tinctorially effective amount of at least one pigment composition according to claims 1, 2, 3, 4, 5 or 6.
8. A composition according to claim 7, wherein the engineering plastic is a polymer of dielectric constant ≥ 2.5 at 20°C, preferably polyester (including PET),
25 polycarbonate (PC), polystyrene (PS), polymethyl methacrylate (PMMA), polyamide, polyethylene, polypropylene, styrene/acrylonitrile (SAN) or acrylonitrile/butadiene/styrene (ABS).

9. A method of producing a coloured engineering plastic, wherein an engineering plastic and a tinctorially effective amount of at least one pigment composition according to the invention are processed together at a temperature of 200°C or above, preferably from 220 to 350°C, most preferred from 240 to 330°C.
- 5 10. The preparation of a pigment composition according to claims 1, 2, 3, 4, 5 or 6, wherein the pigment and the prepolymer are dispersed together, or the pigment is dispersed in a dispersion or solution of the prepolymer, or the prepolymer is dispersed or dissolved in a dispersion of the pigment, or the prepolymer is prepared by emulsion or suspension polymerisation in presence of the pigment.
- 10 11. The use of a pigment composition according to claims 1, 2, 3, 4, 5 or 6 for colouring engineering plastics.
12. An engineering plastic comprising a pigment composition according to claims 1, 2, 3, 4, 5 or 6.

INTERNATIONAL SEARCH REPORT

International application No
PCT/EP2007/060944A. CLASSIFICATION OF SUBJECT MATTER
INV. C09B67/08

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
C09B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	EP 0 528 602 A (CIBA GEIGY AG [CH]) 24 February 1993 (1993-02-24) page 4, lines 34-37; claims 1,3,6	1
X	US 5 401 780 A (BUGNON PHILIPPE [CH] ET AL) 28 March 1995 (1995-03-28) column 3, lines 58-64 column 5, lines 34-40 claim 1	1
X	US 6 395 805 B1 (TAKAO NAGAYUKI [JP]) 28 May 2002 (2002-05-28) column 6, lines 45-50 claims 1-16	1
X	US 3 826 670 A (REES T) 30 July 1974 (1974-07-30) example 1	1
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 Further documents are listed in the continuation of Box C. See patent family annex.

* Special categories of cited documents :

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Date of the actual completion of the international search

12 February 2008

Date of mailing of the international search report

22/02/2008

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Von Kuzenko, Michael

INTERNATIONAL SEARCH REPORT

International application No
PCT/EP2007/060944

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	EP 0 466 646 A (CIBA GEIGY AG [CH]) 15 January 1992 (1992-01-15) page 3, lines 48-51 page 2, lines 45-50 examples 14-16 claims 1-4 -----	1

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/EP2007/060944

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