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(54) Title: METHOD TO COMPENSATE MEASUREMENT ERROR OF FIBER BRAGG GRATING SENSOR CAUSED BY HYDROGEN DARKENING

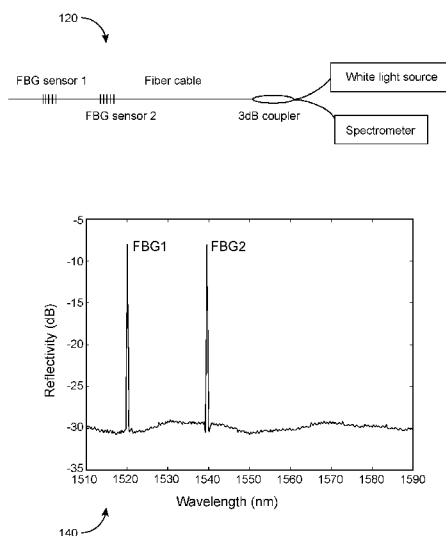


FIG. 1

(57) Abstract: A method is described for compensating measurement errors of fiber Bragg grating (FBG) sensors installed in fiber cables in down-hole oil and gas environments due to hydrogen darkening. The method involves loading a fiber of known length and multiple FBG sensors in a hydrogen chamber with control of temperature, hydrogen concentration, pressure, and time and adjusting each of the variables through a test matrix while continuously measuring and recording the fiber transmission loss and FBG spectrum changes, then creating a correlation map of fiber transmission loss vs. Bragg wavelength shift, and using that map for compensating the wavelength shift of downhole installed fiber cables as a function of their hydrogen induced transmission loss through time.

Title

Method to compensate measurement error of fiber Bragg grating sensor caused by hydrogen darkening

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Background

The present disclosure relates to compensate hydrogen induced measurement error of fiber Bragg grating sensors. More particularly, it relates to correlate the hydrogen induced Bragg wavelength shift with
10 hydrogen induced fiber transmission loss and further actively compensate Bragg wavelength shift.

Fiber optic sensors are attractive for harsh environment applications due to advantages including good high-temperature capability, corrosion
15 resistance and electromagnetic insensitivity. The oil and gas industry has increasingly adopted fiber optic sensors to monitor producing zones and take actions to optimize production. Fiber Bragg gratings (FBG) are found to be one of the fiber optic sensors suitable for oil/gas application because of ease of multiplexing and simple wavelength decoding.

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FBG is a structure formed by periodically changing the refractive index of a fiber core. When a broadband light is launched into a fiber, only the light at a specific wavelength will be reflected, which is defined as Bragg wavelength and can be modulated by measurands of interest such as
25 temperature, strain, chemicals etc. More than one FBG sensor can be serially multiplexed in a fiber as illustrated **120** in Figure 1 and share the same interrogation system. The FBG sensors should have different Bragg wavelengths to allow them to be distinguished in the wavelength domain. The interrogation system includes a white light source or a
30 wavelength tunable laser, several couplers and a spectrometer. Each FBG sensor can be used to measure a particular parameter of interest. For example, FBG sensor 1 could be used to measure temperature, and

FBG sensor 2 could be used to measure strain. A reflective spectrum of two multiplexed FBG sensors is shown as **140**.

One commonly adopted method to manufacture FBG is by illuminating a
5 fiber with periodic interference pattern generated by ultra-violet (UV)
light. The fiber used to make FBG's typically include photosensitive
dopant, such as germanium and the refractive index modulation is
believed to be formed by UV-induced breaking of electronic bonds in the
Ge-based defects, releasing electrons which are thereafter re-trapped at
10 other sites in the glass matrix.

It is known that the hydrogen diffusion into optical fibers is pervasive in
the oil and gas well environment. The diffusion of hydrogen into the core
of the Germanium-doped fiber will cause a change in the refractive index
15 and consequently modify the Bragg wavelength of an FBG written into
the core of the fiber. Figure 2 shows the hydrogen induced Bragg
wavelength shift over time. The hydrogen-induced change is found to be
temperature dependent in short term: at low temperature (<150C), the
Bragg wavelength shift is mainly dominated by hydrogen diffusion and at
20 elevated temperature (>150C), the Bragg wavelength shift is caused by
permanent reaction with hydrogen and diffusion of Hydrogen. In long
term, the shift will level out over time to a value that is proportional to the
hydrogen concentration and the defects in the fiber. In the wellbore,
temperatures can be up to 300°C and it means the FBG based sensor
25 would have inevitable wavelength drift error over time. Thus, a need
remained in the art for a technique to actively compensate the Bragg
wavelength shift of FBG sensor used in hydrogen-rich, high temperature,
harsh environment such as oil and gas wells. This disclosure provides
this ability.

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Brief Description of the Drawings

5 Figure 1 illustrates first a Fiber Bragg Grating sensor system and secondly the reflective spectra of two multiplexed FBG sensors.

Figure 2 illustrates the Fiber Bragg Grating wavelength shift from hydrogen diffusion.

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Figure 3 is a flowchart of the proposed three-step procedure to address the hydrogen darkening issue.

15 Figure 4 illustrates fiber spectral attenuation due to hydrogen-induced loss.

Figure 5 illustrates a mapping between the hydrogen induced Bragg wavelength shift and hydrogen induced transmission loss.

20 Figure 6 illustrates (6A) the reflective spectrum of an FP fiber sensor without hydrogen darkening, (6B) the spectrum of the same fiber sensor with darkening, and (6C) the fiber transmission loss measured from the spectra acquired before and after darkening.

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Detailed Description

In the following detailed description, reference is made to accompanying drawings that illustrate embodiments of the present disclosure. These
5 embodiments are described in sufficient detail to enable a person of ordinary skill in the art to practice the disclosure without undue experimentation. It should be understood, however, that the embodiments and examples described herein are given by way of
10 illustration only, and not by way of limitation. Various substitutions, modifications, additions, and rearrangements may be made without departing from the spirit of the present disclosure. Therefore, the description that follows is not to be taken in a limited sense, and the scope of the present disclosure will be defined only by the final claims.

15 This proposal includes three steps as detailed in Figure 3. Step 1- Correlate the fiber transmission loss caused by hydrogen with the Bragg wavelength shift caused by hydrogen by experiment. Step 2-Measure the hydrogen induced transmission loss of the installed fiber cables
20 through optical time domain reflectometry (OTDR), distributed temperature sensing (DTS) system, or an FP fiber sensor multiplexed on the same fiber. Step 3-Compensate the wavelength shift of the FBG sensor written on the same cable.

25 **Step 1:** It is known that the hydrogen diffusion into optical fibers results in the attenuation of the light being transmitted, due both to the presence of molecule H₂ and the reaction of hydrogen with defects in the fibers. The fiber attenuation processes are quite complicated and vary considerably for the different types of fibers at different environment. For
30 example, hermetical carbon coating fiber is found to helpful to prevent the hydrogen diffusion into the silica fiber under 150C and thus can reduce hydrogen induced transmission loss compared with the fibers

without hermetic carbon coating. However when temperature is above 150C, the carbon coating fibers lose the hermeticity and no longer has such advantage over other coatings. It has been also found that when exposing hydrogen to germanium-doped fibers, a Ge-OH bond is produced to increase the transmission loss. Thus pure core fibers usually show less hydrogen-induced transmission loss than Ge-doped fibers. Because of the Si-O, Si-H, Si-OH bond formation when hydrogen is present, all the kinds of fibers show different levels transmission loss. In general, they show some common features when hydrogen darkening happens.

1. As exhibited in Figure 4, the resulting absorption occurred over nearly the entire wavelength range of interested from 650nm to 1600nm. There are a number of absorption peaks occurring at such as 1240nm, 1380nm and so on. Figure 4 illustrates the typical fiber spectral attenuation due to hydrogen-induced loss.
2. The absorption loss is temperature and pressure dependent. The absorption loss rate increases at high temperature and high pressure, some models have been developed to describe the absorption loss under different temperature and pressure conditions,
3. At a given temperature and pressure condition, the absorption loss is in proportion to the concentration of hydrogen after some period of time.

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As discussed earlier, the hydrogen can also cause the Bragg wavelength shift. The associated mechanisms are very similar to that of hydrogen-induced transmission loss. Both Ge-OH and Si-OH formation occur with the refractive index rise. The Bragg wavelength shift is temperature and pressure dependent and proportional to the concentration of hydrogen. All the common features indicate we can correlate these two effects caused by hydrogen diffusion into fiber and reaction with defects in the

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fibers. The proposed approach illustrated in flow diagram of Figure 3 is to firstly **300** define a test matrix of fiber type, temperature, hydrogen concentration, and pressure, to cover the expected operating conditions for the FBG sensors. Then **310, 320** load a fiber of a defined length and several FBG's into a hydrogen chamber with control of temperature, hydrogen concentration, pressure, and time and measure and record the fiber transmission loss and the Bragg wavelength shift and intensity reduction under controlled conditions. The controlled parameters include fiber type, time, temperature, pressure and concentration of hydrogen and the parameters are controlled to match the conditions inside an oil/gas well. As the method continues **330** the hydrogen chamber temperature, hydrogen concentration, and pressure are varied per the test matrix **300**. These (steps **320, 330, 340**) is continued until the test matrix is completed. While the test matrix is being done the data of Step 2 is being generated.

Step 2: Before the fiber cable is deployed in the well, there is no attenuation induced by hydrogen ($\alpha_H = 0 \text{ dB/km}$). The transmission loss of the fiber is determined by the fiber. After the fiber cable with FBG sensors is deployed in the well, the hydrogen-induced transmission loss will increase over time, which can be calculated by measuring the cable transmission loss and subtracting the reference loss obtained before the cable is deployed. The fiber transmission loss can be measured through OTDR **360**, DTS interrogators **370**, the spectrum of an FP sensor **380** that is multiplexed on the same fiber with FBG sensors, and the measurement and recording **390** of the FBG spectra, including the Bragg peak wavelength and Bragg intensity.

For OTDR and DTS interrogators, the hydrogen loss is determined by measuring the pulsed light intensity reflected due to Rayleigh or Ramn Stokes scattering at different locations along the fiber. When FBG sensors are multiplexed with a FP sensor on the same fiber, the

hydrogen loss of the fiber can be calculated from the spectrum of the FP sensor obtained by white-lighter interferometry or wavelength-scanning spectrometer. The fiber transmission loss can be calculated from the two spectra before and after the hydrogen darkening. The calculation methodology is described in PCT/US14/72074. From that reference, figures 6(a) and 6(b) show the spectra of an FP sensor before and after hydrogen darkening happen respectively; Figure 6(c) shows the calculated hydrogen-induced transmission loss.

With the measurement results, we can generate **350** a mapping between Bragg wavelength shift and transmission loss at a particular wavelength ($\Delta\lambda_B$ pm versus α_B dB/km) as illustrated in Figure 5. The transmission loss used to map the Bragg wavelength shift can locate at the absorption peaks or any wavelength in the range of interest, for example, the wavelength used for distributed temperature system (DTS).

Step 3: The down-hole temperature can be measured through different kinds of sensors such as thermocouple, DTS or even FBG sensor itself. With the pre-determined mapping (step **350**) between the Bragg wavelength shift and transmission loss and the measured transmission loss acquired in step 2, the corresponding Bragg wavelength shift can be estimated and applied **400** to compensate the measurement error. This proposed method is a real-time compensation method that can apply on all the FBGs multiplexed on the same fiber cable.

Value Added

This proposal provides a solution to actively real-time compensate the error of FBG sensors induced by hydrogen darkening. Hydrogen induced measurement error is highly undesired for fiber optic sensors used for oil and gas application. Currently there is no such solution available on the

market to compensate the wavelength measurement error of FBG sensors induced by hydrogen darkening.

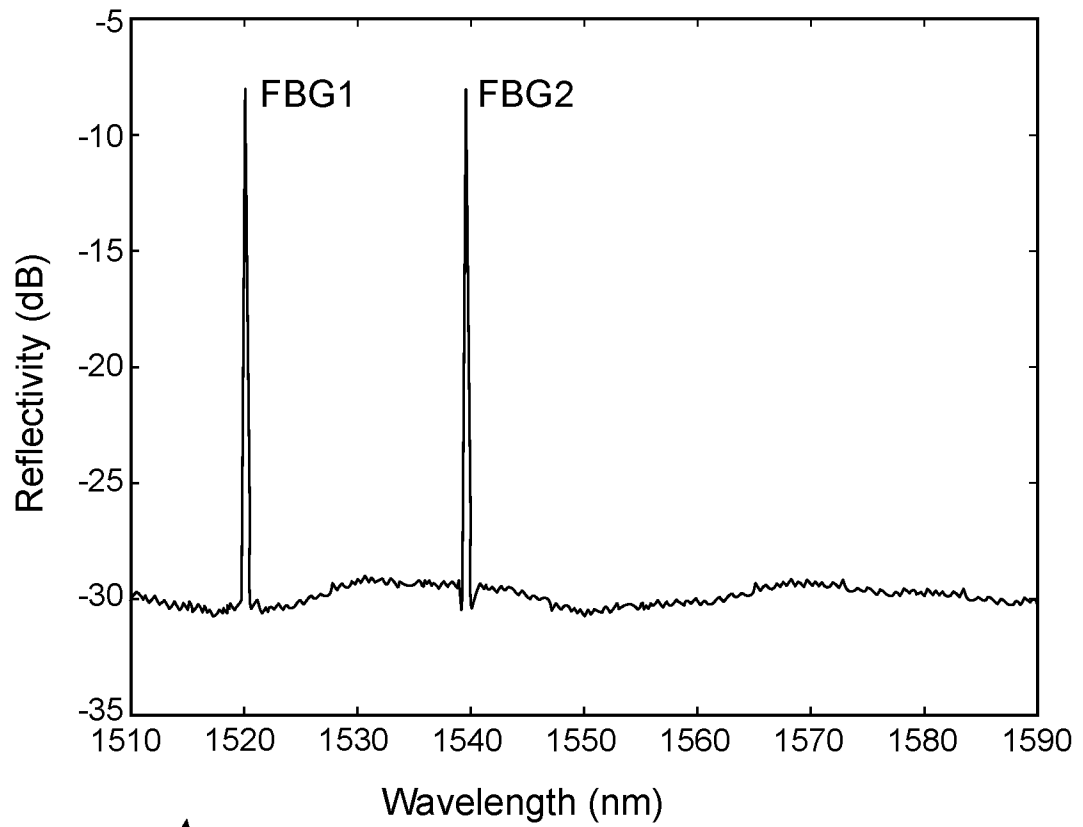
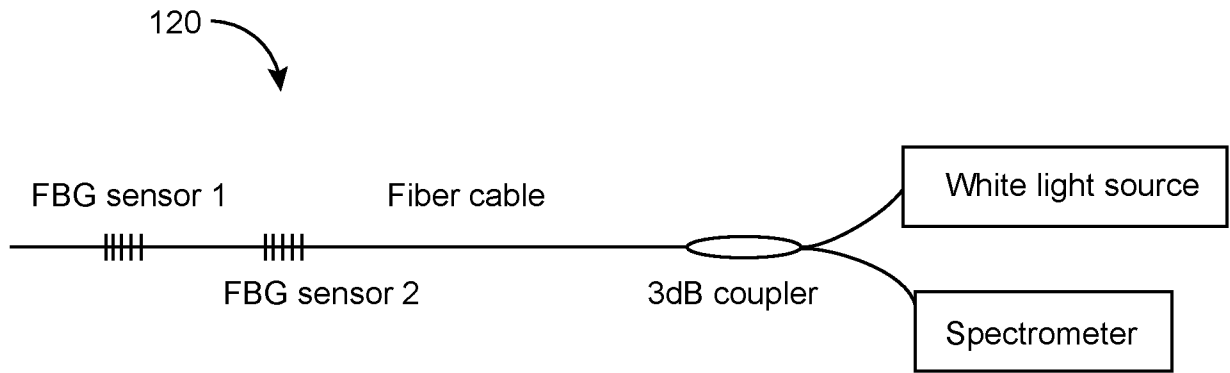
Although certain embodiments and their advantages have been
5 described herein in detail, it should be understood that various changes, substitutions and alterations could be made without departing from the coverage as defined by the appended claims. Moreover, the potential applications of the disclosed techniques is not intended to be limited to the particular embodiments of the processes, machines, manufactures,
10 means, methods and steps described herein. As a person of ordinary skill in the art will readily appreciate from this disclosure, other processes, machines, manufactures, means, methods, or steps, presently existing or later to be developed that perform substantially the same function or achieve substantially the same result as the
15 corresponding embodiments described herein may be utilized. Accordingly, the appended claims are intended to include within their scope such processes, machines, manufactures, means, methods or steps.

Claims

- 5 1. A method for compensating measurement errors of fiber Bragg grating (FBG) sensors installed in fiber cables in downhole oil and gas environments due to hydrogen darkening comprising:
- 10 a. defining a test matrix of temperature, hydrogen concentration, and pressure to cover the expected operating conditions of the FBG sensors;
- 15 b. loading a fiber of known length and several FBGs in a hydrogen chamber with control of temperature, hydrogen concentration, pressure, and time;
- c. continuously measuring and recording the fiber transmission loss and FBG spectrum change including the Bragg wavelength shift and intensity reduction;
- 20 d. correlating the fiber transmission loss versus the wavelength and the Bragg wavelength shift to generate a correlation map;
- e. measuring the hydrogen induced transmission loss of the installed fiber cables;
- f. compensating the wavelength shift of the FBG sensors with the pre-determined mapping of step d) and the measured fiber loss in step e).
- 25 2. The method for compensating measurement errors of fiber Bragg grating (FBG) sensors installed in fiber cables in downhole oil and gas environments due to hydrogen darkening of claim 1 wherein the measuring and recording of the hydrogen induced transmission loss of the installed fiber cables comprises
- 30 measuring and recording the fiber transmission loss through Optical Time Domain Reflectometry (OTDR) at multiple wavelengths.

3. The method for compensating measurement errors of fiber Bragg grating (FBG) sensors installed in fiber cables in downhole oil and gas environments due to hydrogen darkening of claim 1 wherein the measuring and recording of the hydrogen induced
5 transmission loss of the installed fiber cables comprises measuring and recording the fiber transmission loss through a Distributed Temperature Sensing (DTS) system.
4. The method for compensating measurement errors of fiber Bragg grating (FBG) sensors installed in fiber cables in downhole oil and
10 gas environments due to hydrogen darkening of claim 1 wherein the measuring and recording of the hydrogen induced transmission loss of the installed fiber cables comprises measuring and recording the fiber transmission loss through a Fabry Perot (FP) fiber sensor multiplexed on the same fiber with
15 the FBG sensors.
5. The method for compensating measurement errors of fiber Bragg grating (FBG) sensors installed in fiber cables in downhole oil and gas environments due to hydrogen darkening of claim 1 wherein the measuring of the hydrogen induced transmission loss of the
20 installed fiber cables comprises measuring and recording the FBG spectra, including Bragg peak wavelength and Bragg intensity.

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FIG. 1

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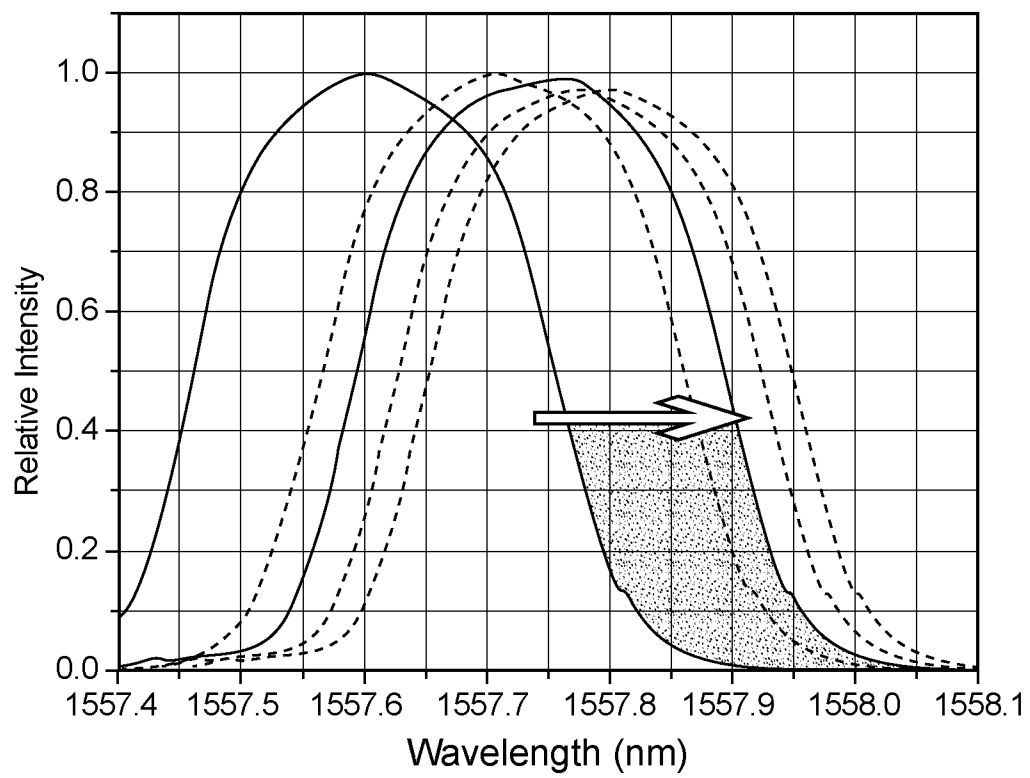


FIG. 2

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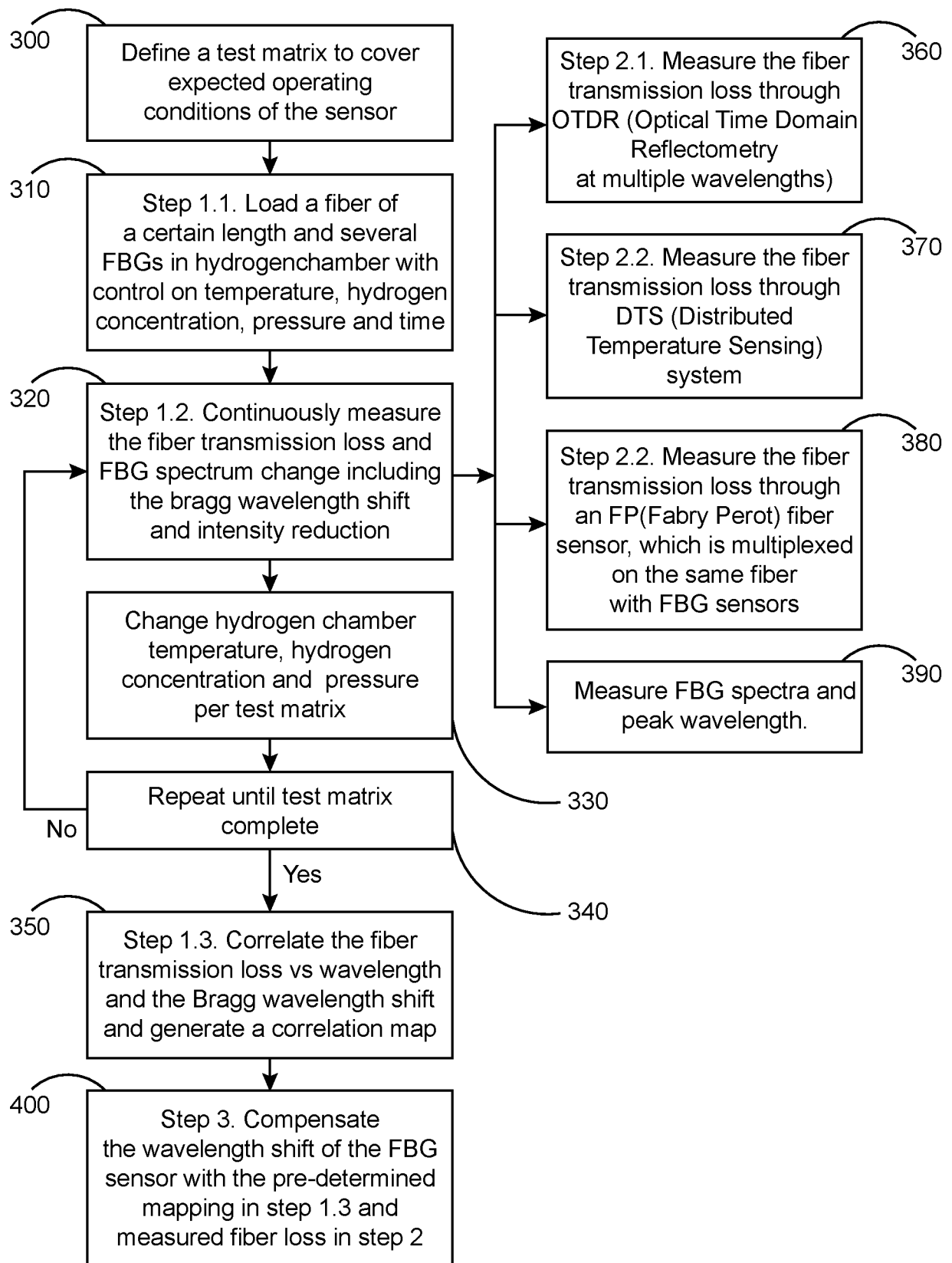


FIG. 3

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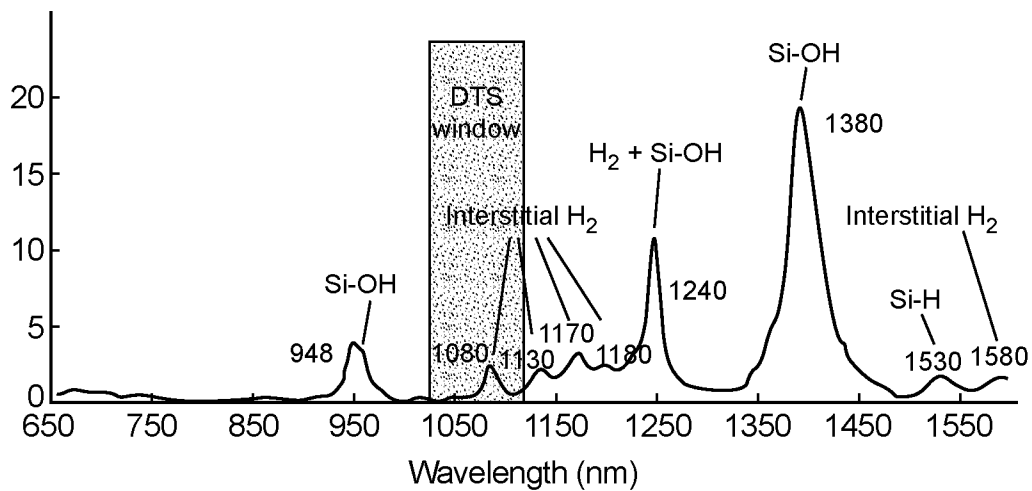


FIG. 4

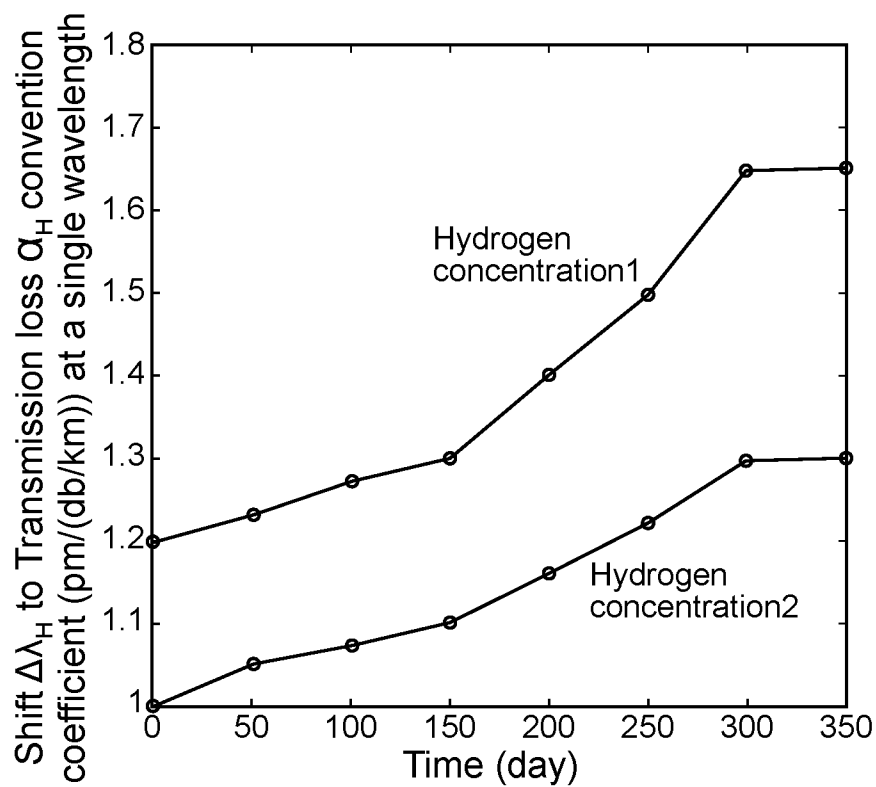


FIG. 5

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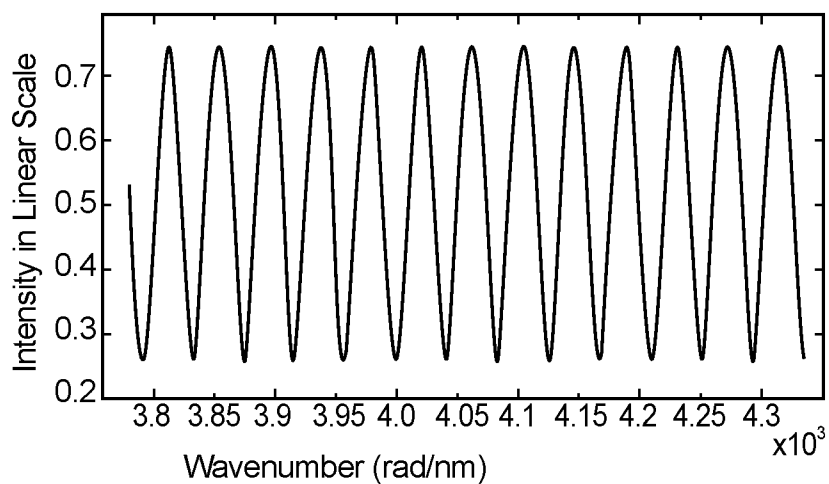


FIG. 6A

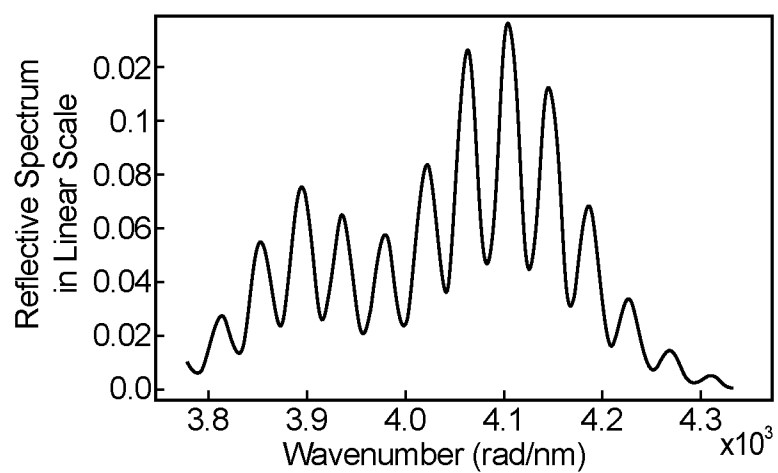


FIG. 6B

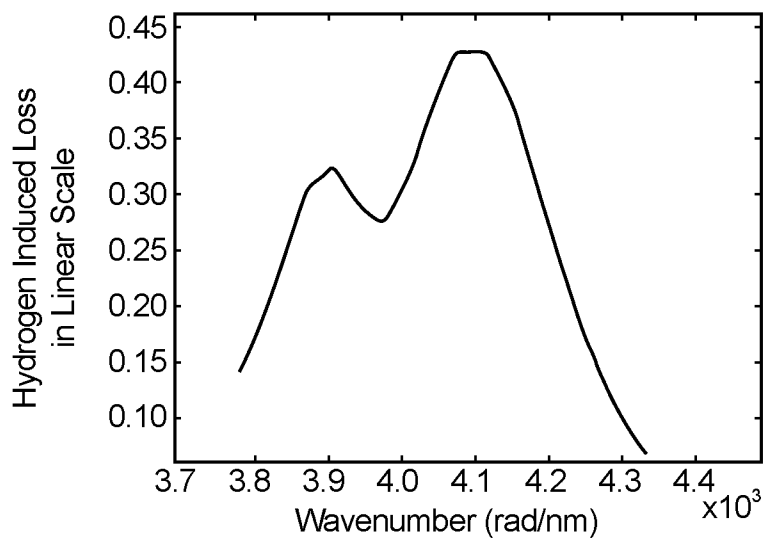


FIG. 6C

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US2016/036174**A. CLASSIFICATION OF SUBJECT MATTER****G01J 3/18(2006.01)i, G01J 3/02(2006.01)i**

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

G01J 3/18; G01V 8/02; G01D 5/353; E21B 47/06; G01M 11/00; G02B 6/34; E21B 47/12; G01N 25/00; G02B 6/00; G01V 13/00; G01F 1/684; G01J 3/02

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Korean utility models and applications for utility models

Japanese utility models and applications for utility models

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

eKOMPASS(KIPO internal) & Keywords: compensate, error, FBG(Fiber Bragg Grating) sensor, hydrogen, darkening, wavelength, spectrum

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 2014-0158877 A1 (WYSOCKI et al.) 12 June 2014 See paragraphs [0010]-[0019], [0031]-[0038]; claims 8, 16; and figures 1, 3.	1-5
A	WO 2016-029110 A1 (LUNA INNOVATIONS INCORPORATED) 25 February 2016 See paragraphs [0066]-[0073]; claim 1; and figures 1-2.	1-5
A	WO 2015-020674 A1 (HALLIBURTON ENERGY SERVICES, INC.) 12 February 2015 See figures 1, 2A, 6C.	1-5
A	US 2014-0294041 A1 (ZHANG et al.) 02 October 2014 See figures 1A, 3, 6.	1-5
A	US 7792392 B2 (CHEN et al.) 07 September 2010 See figures 5A, 9, 15.	1-5



Further documents are listed in the continuation of Box C.



See patent family annex.

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16 January 2017 (16.01.2017)

Name and mailing address of the ISA/KR

International Application Division

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INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/US2016/036174

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US 2014-0294041 A1	02/10/2014	WO 2014-160914 A1	02/10/2014
US 7792392 B2	07/09/2010	US 2009-0129721 A1 US 2009-0260186 A1 US 7870643 B2 WO 2008-136870 A2 WO 2008-136870 A3	21/05/2009 22/10/2009 18/01/2011 13/11/2008 15/01/2009