



US007312477B2

(12) **United States Patent**
Yatsuda et al.

(10) **Patent No.:** **US 7,312,477 B2**

(45) **Date of Patent:** **Dec. 25, 2007**

(54) **LED LAMP FOR LIGHT SOURCE**

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(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

(21) Appl. No.: **11/283,932**

(22) Filed: **Nov. 22, 2005**

(65) **Prior Publication Data**

US 2006/0071222 A1 Apr. 6, 2006

Related U.S. Application Data

(63) Continuation of application No. 10/662,374, filed on Sep. 16, 2003, now Pat. No. 7,019,334.

(30) **Foreign Application Priority Data**

Jun. 13, 2003 (JP) 2003-169182

(51) **Int. Cl.**
H01L 29/22 (2006.01)

(52) **U.S. Cl.** **257/98**; 257/99; 257/100;
257/E33.058; 362/459; 362/516

(58) **Field of Classification Search** 257/88,
257/89, 98-100, E33.059, E33.072, E33.058,
257/E33.067; 362/460, 464, 465, 516, 84,
362/800, 459, 507

See application file for complete search history.

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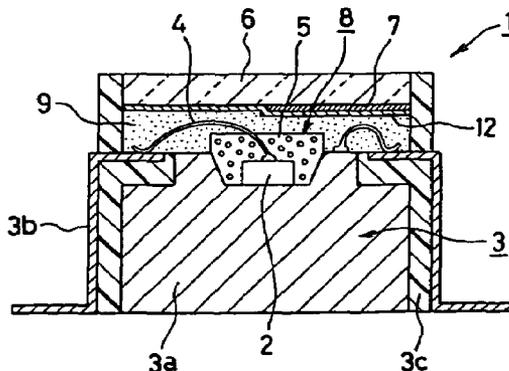
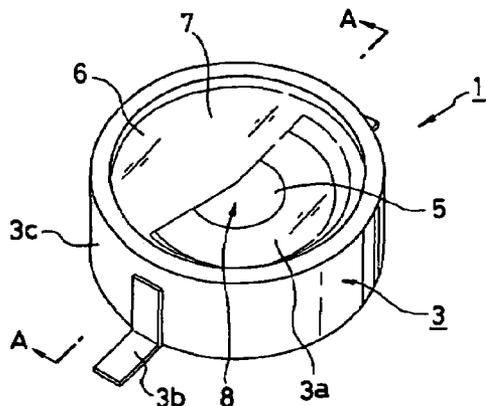
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(57) **ABSTRACT**

Whereas incandescent light bulbs and other similar light sources known in the related art emit light in all directions, LED lamps can emit light in a single direction, and this is manifested in the problem of being unable to achieve light distribution characteristics satisfied by conventional headlamp designs. In accordance with an embodiment of the invention, an LED lamp for a light source of a headlamp can include an LED chip 2 in the vicinity of the focus of a projection means and a shielding member 7 covering a portion of the LED chip 2 in a formation allowing a light distribution characteristic suitable for a vehicle front-illumination light to be obtained when light from the LED chip 2 is magnified and projected in an illumination direction by a projection lens 10 or the like constituting the projection means. Accordingly, accurate light distribution characteristics can be obtained in a simple manner by projecting in the illumination direction using the projection lens 10.

20 Claims, 4 Drawing Sheets



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Fig. 1

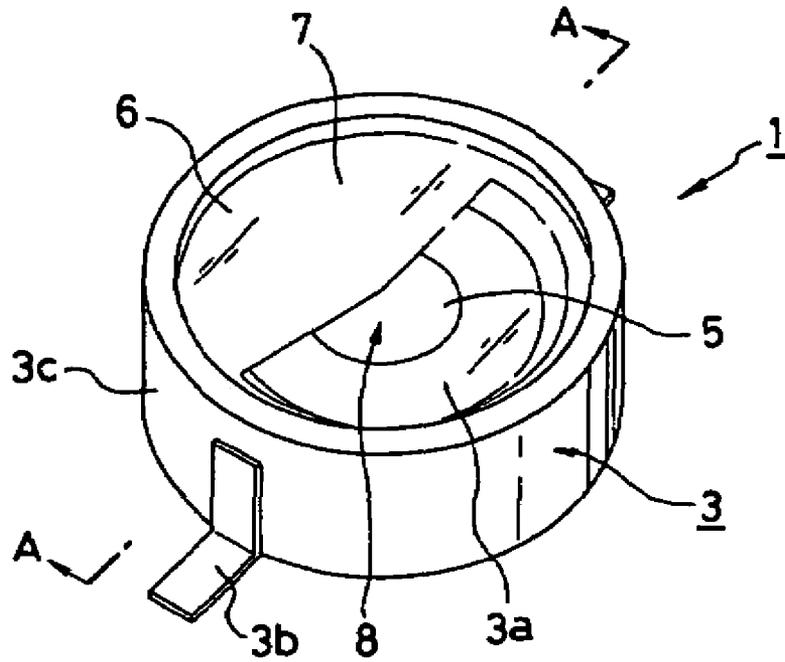


Fig. 2

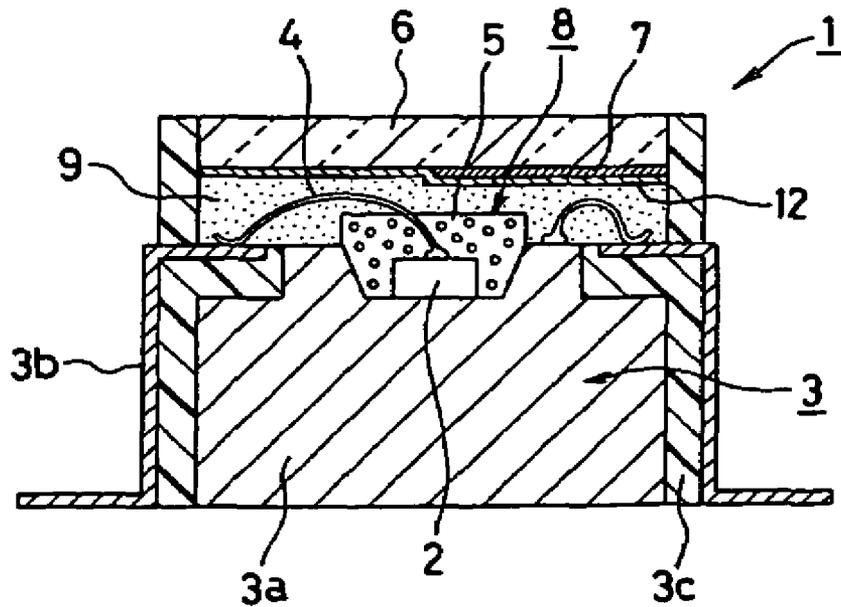


Fig. 3

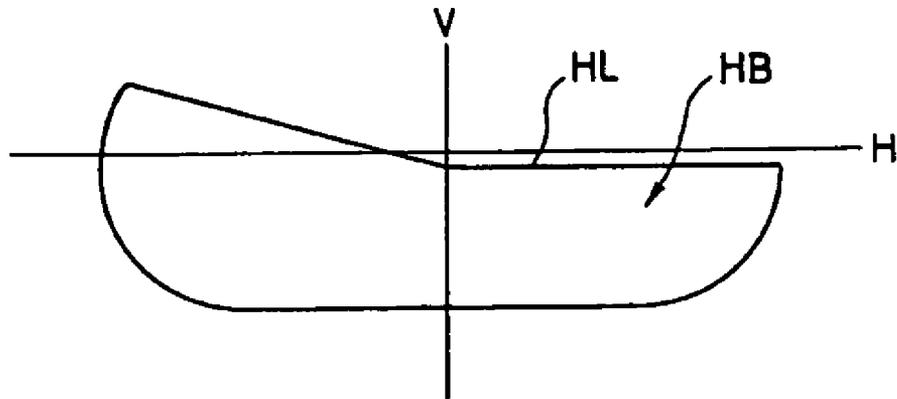


Fig. 4

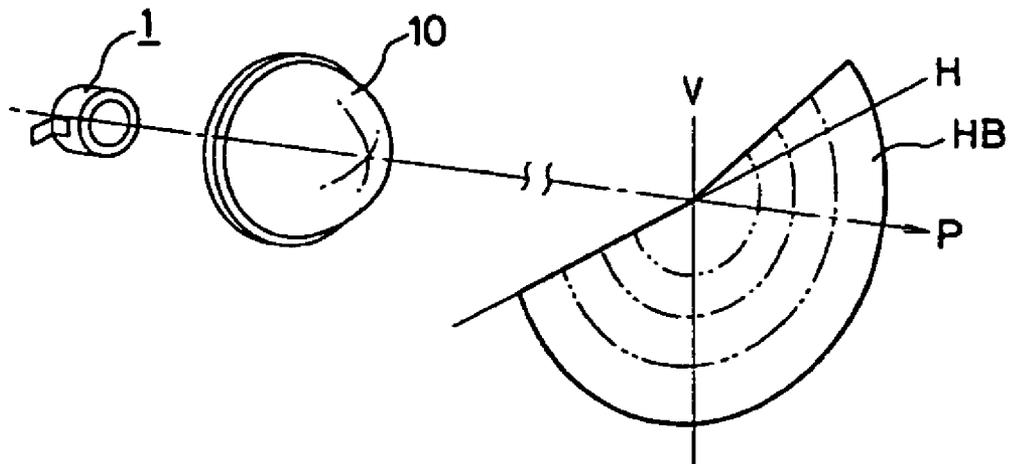


Fig. 5

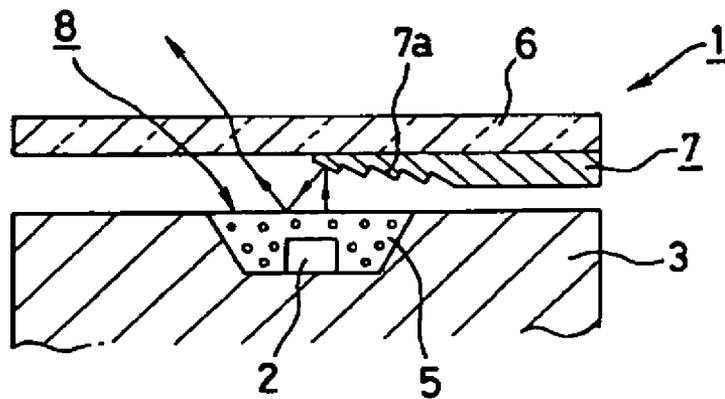


Fig. 6

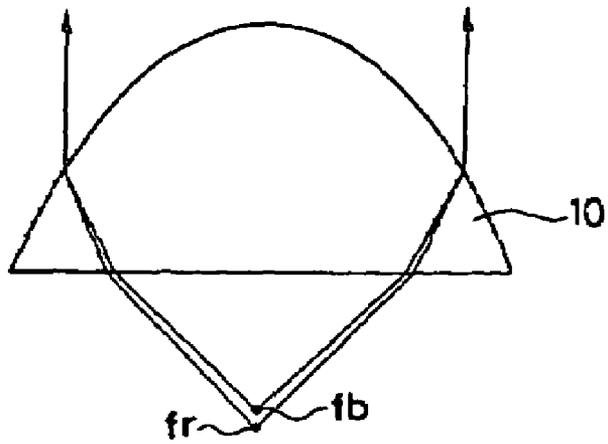


Fig. 7

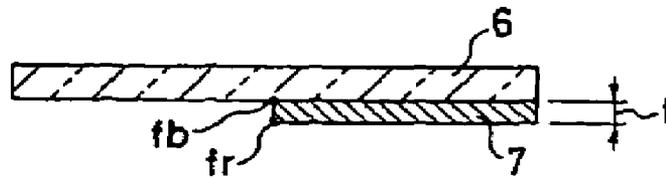


Fig. 8

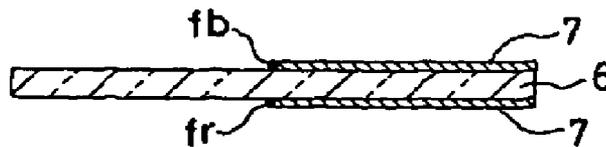


Fig. 9

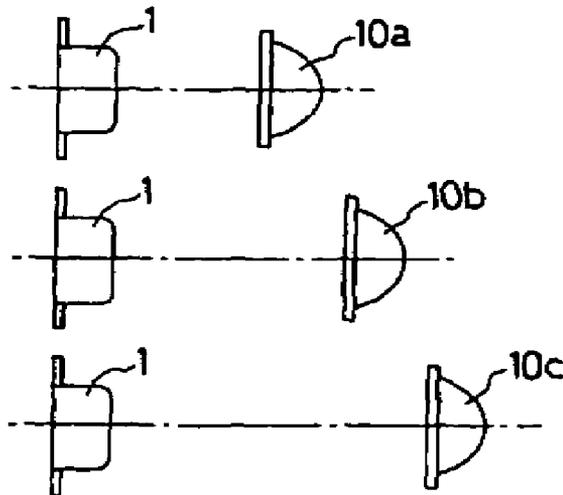


Fig. 10

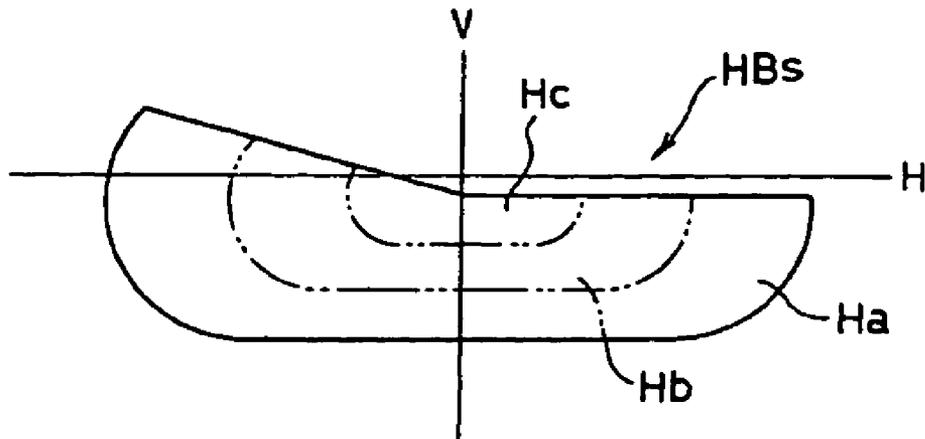
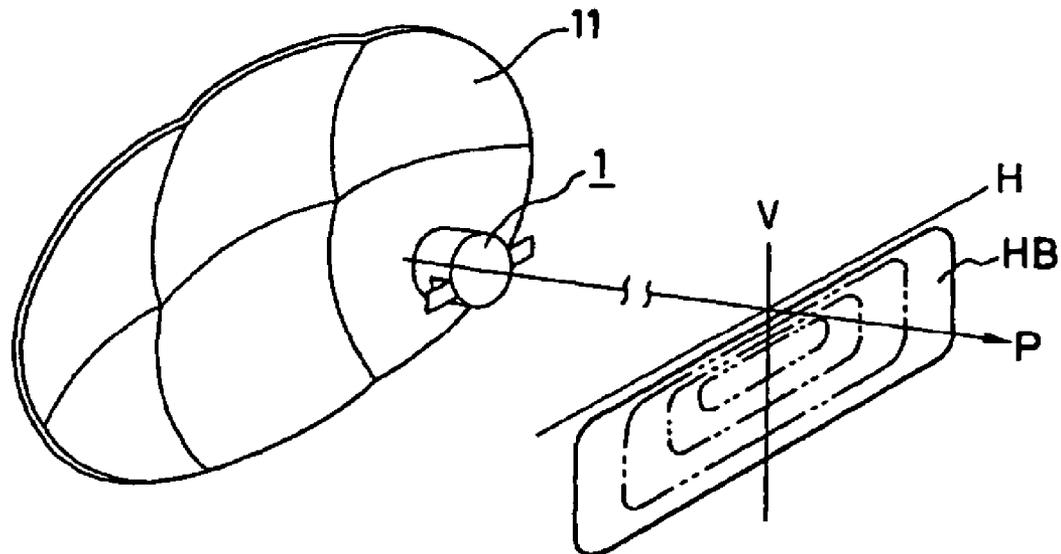


Fig. 11



LED LAMP FOR LIGHT SOURCE

This application is a Continuation application and claims priority under 35 U.S.C. §120 of U.S. patent application Ser. No. 10/662,374 filed Sep. 16, 2003 now U.S. Pat. No. 7,019,334, and also claims the priority benefit under 35 U.S.C. §119 of Japanese Patent Application No. 2003-169182 filed on Jun. 13, 2003. The above-referenced priority documents are hereby incorporated in their entirety by reference.

BACKGROUND OF THE INVENTION**1. Field of the Invention**

The present invention relates to LED lamps, and in particular, to the configuration of LED lamps used as light sources in vehicle lights. Furthermore, it relates to the configuration of an LED lamp suitable for use as a light source in a vehicle lamp for illumination purposes that has not previously been put to use as headlamps (or headlights), auxiliary headlamps (or fog lights), or the like.

2. Detailed Description of the Related Art

When LED lamps are used as a light source in flashlights and other similar lamps for the purpose of illumination in the related art, a large LED chip is housed in a large package and light amount is obtained by, for example, applying a current of between several ten and several hundred milliamperes.

Simultaneously, as the package is made large in size, deterioration or breakage of the LED chip as a result of overheating is prevented by effectively conducting the heat emitted in the LED chip to the outside when it is lit and discharging it to the atmosphere or the like. (For example, see Patent Document 1)

Patent Document 1

The Japanese Patent Laid-Open No. 2000-150968 (Paragraph 0011 through Paragraph 0034, FIG. 1)

Nevertheless, when a light fixture using an LED lamp as a light source is employed as a vehicle lamp fixture for a headlamp or the like, strict light distribution characteristics are set forth in relevant standards and other regulations with regard to prevent the drivers of oncoming vehicles from being dazzled by the light directed forwards. Furthermore, the configuration of lamps for the headlamp or the like is established in consideration of incandescent light bulbs and other similar items emitting light flux uniformly in almost all directions. Consequently, problems exist in that light distribution characteristics and the like cannot be satisfied by simply replacing the lamp with an LED lamp radiating light in a single direction in a relatively large amount.

SUMMARY OF THE INVENTION

As a tangible means of resolving the problems known in the related art, an LED lamp for a light source of a headlamp can be characterized in that an LED chip or a white LED light emission portion comprising an LED lamp and fluorophor is disposed in the vicinity of the focus of a projection means, and a shielding member covering a portion of the white LED light emission portion is provided in a formation allowing a light distribution characteristic suitable for a vehicle headlamp to be obtained when light from the white LED light emission portion is magnified and projected in an illumination direction by the projection means. Accordingly, the problems are resolved by enabling the regulated light distribution characteristics to be accurately and easily achieved even when an LED lamp is used as a light source.

BRIEF DESCRIPTION OF THE DRAWINGS

These and other characteristics, features and advantages of the present invention will become clear from following description with reference to the accompanying drawing, wherein:

FIG. 1 is a perspective view showing an LED lamp for a light source of a headlamp according to an embodiment of the present invention.

FIG. 2 is a cross-section view on A-A of FIG. 1.

FIG. 3 is an explanatory drawing showing a typical passing light distribution characteristic obtained by an embodiment of the present invention.

FIG. 4 is an explanatory drawing showing an embodiment of the LED lamp for the light source of the headlamp according to the present invention when a projection lens is assembled thereto.

FIG. 5 is a cross-section view showing a typical configuration of a shielding member in the LED lamp for a light source of a headlamp according to an embodiment of the present invention.

FIG. 6 is an explanatory drawing showing typical chromatic aberration occurring in a projection lens.

FIG. 7 is a cross-section view showing another typical configuration of the shielding member in the LED lamp for the light source of the headlamp according to an embodiment of the present invention.

FIG. 8 is a cross-section view showing a further typical configuration of the shielding member in the LED lamp for the light source of the headlamp according an embodiment of the present invention.

FIG. 9 is an explanatory drawing showing a typical configuration of the headlamp light when a plurality of LED lamps for the light source of the headlamp and projection lenses are combined.

FIG. 10 is an explanatory drawing showing a typical shaping method for a light distribution characteristic when a plurality of LED lamps for the light source of the headlamp and projection lenses are combined.

FIG. 11 is an explanatory drawing showing a configuration when the LED lamp for the light source of a headlamp according to an embodiment of the present invention is combined with a reflector.

REFERENCES

- 1: LED lamp for a light source of a headlamp
- 2: LED chip
- 3: Base unit
- 3a: Base
- 3b: Lead frame
- 3c: Insulating layer
- 4: Metal wire
- 5: Fluorophor
- 6: Window glass member
- 7: Shielding member
- 7a: Serrated section
- 8: White LED light emission portion
- 9: Silicone gel
- 10: Projection lens
- 11: Reflector
- 12: SiO₂ film

DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

Hereinafter, the present invention will be described by way of exemplary embodiments thereof with reference to the accompanying drawings. The part indicated by reference 1 in FIG. 1 and FIG. 2 is an LED lamp for a light source of a headlamp according to an embodiment of the present invention (hereinafter referred to as an "LED lamp 1"), and in the LED lamp 1, an LED chip 2 is mounted on a base unit 3.

The base unit 3 provides a base 3a formed with a metal member of copper or some other metal excellent in heat conduction and a lead frame 3b also formed with a metal member. The base 3a and the lead frame 3b are insulated by an insulating layer 3c formed with a resin member or another similar insulating member. The LED chip 2 mounted on the base 3a is wired to the lead frame 3b using a metal wire 4 or the equivalent, so the lighting can be carried out using power supplied from the exterior.

Considering the conditions to be satisfied for usage of the LED lamp 1 as a light source for a headlamp, it can be seen that the regulated color of the lamp is white or monochromatic yellow. Although white light is used more often, no LED chip 2 that can directly emit white light actually exists, and fluorophor 5 are used in combination in order to obtain white light.

As a first method of doing so, an LED chip 2 generating blue light and a wavelength conversion member such as fluorophor 5 emitting yellow light are combined, and white light is obtained by mixing the blue light emitted directly from the LED chip 2 with the yellow light emitted from the fluorophor 5 excited by the light from the LED chip 2. As a second method, furthermore, the LED chip 2 emitting ultraviolet light is combined with fluorophor 5 emitting light of the three primaries red (R), green (G), and blue (B). In this case, the light emitted directly from the LED chip 2 is not used as illumination light, and the illumination light from the LED lamp 1 comprises the light emitted from the fluorophor 5.

An embodiment of the present invention will hereinafter be described in terms of a light source for a headlamp using a white LED light emission portion 8 combining an LED chip 2 and fluorophor 5; nevertheless, in situations where it is required that the lamp color be yellow, for example, it is possible for the light emitted directly from the LED chip 2 to be used as the light for the light source. In such a situation, however, it is also possible for the embodiment of the present invention to be implemented, and it is sufficient for the white LED light emission portion 8 to be replaced by the LED chip 2 in this case.

Parts such as the LED chip 2, a metal wire 4, and fluorophor 5 are mechanically weak and do not have good resistance to humidity and other similar factors. Accordingly, these parts are covered by a lens-shaped member formed from transparent resin or the like or by a window glass member (the accompanying drawings show an example in which a window glass member 6 is used), and through the action of this part and the base 3a, are sealed with respect to outside air. Thus, the above-described parts are prevented from breaking as a result of contact with the other parts, deteriorating as a result of humidity, and other similar factors. Furthermore, it is possible to fill inert gas, silicone gel, or the like (this explanation assumes usage of silicone gel 9) into the space between the lens-shaped member or the window glass member and the white LED light emission portion 8.

In addition, the LED lamp 2 according to an embodiment of the present invention provides a shielding member 7. Furthermore, this shielding member 7 covers a portion of the fluorophor 5, and for example, when light emitted from the fluorophor 5 is projected in the illumination direction by a projection lens or the like, allows a light distribution pattern for passing or any other desired light pattern to be obtained.

Accordingly, both the window glass member 6 and the shielding member 7 are disposed more forward than the fluorophor in the illumination direction, and since the window glass member 6 is transparent and the shielding member 7 is opaque, either of these parts can be disposed forward of the other. Furthermore, the shielding member 7 can be freely formed, for example, using the inner and outer surfaces of the window glass member 6 with an opaque paint covering or vapor deposition of metallic member.

When a headlamp using the LED lamp 1 as a light source is used to provide light for an infrared night-vision device, a member transmitting the infrared light and shielding visible light-is used for the window glass member 6, and in terms of the shielding member 7, it is sufficient to use a member shielding beam of light from infrared through visible light. Moreover, when the shielding member 7 is a vapor deposited film with the metallic member, deterioration as a result of oxidation and other similar factors are considered possible, and therefore, it is acceptable to provide protection by covering with a SiO₂ film as indicated by reference 12 in FIG. 2.

Reference HB from FIG. 3 indicates a typical passing light distribution pattern for left-hand drive situations. In this passing light distribution pattern RB, the half on the right of the vehicle centerline constitutes a light distribution pattern containing no upward directed light in order to prevent the drivers of oncoming vehicles from being dazzled. On the other hand, the half on the left of the vehicle centerline contains a section called an "elbow" in which upward directed light increases towards the left at an angle of 15.degree. in order to allow traffic signs and the like on the road side to be easily identified.

In an embodiment of the present invention, the shape of the portion of the fluorophor 5 not covered by the shielding member 7 is made similar to that of the above-mentioned passing light distribution pattern HB. Moreover, as shown in FIG. 4, the shape of the fluorophor 5 obtained in this way is projected in the illumination direction P by a projection lens 10 to obtain the passing light distribution pattern HB. In order to ensure that highest intensity is in the front horizontal direction so that good long-distance visibility can be assured, when the LED chip 2 is covered by the shielding member 7, this is performed at the point of highest intensity or at a position in the vicinity thereof.

Horizontal and vertical inversion occurs after projection by the projection lens 10, and therefore, the LED lamp 1 is mounted in the headlamp in a 180.degree.-rotated condition, and when projection is carried out by the projection lens 10 in this condition, an erect image of the passing light distribution pattern HB can be obtained. Furthermore, by modifying the formation of the shielding member 7, light distribution patterns without an elbow, light distribution patterns for driving, and other types of light distribution pattern can be freely formed.

As a further description of the shielding member 7, it can be stated that since the shielding member 7 shields the light from the LED chip 2, when half thereof is covered, the quantity of light is halved, and in this way, loss occurs with respect to the quantity of light emitted from the LED chip 2. The results of studies by the inventors show that the treat-

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ment of the surface at least opposing the LED chip 2 has a minor effect on the shape of the light distribution characteristic formed after projection.

That is to say, when the surface of the shielding member 7 (i.e., the surface facing the projection lens 10) reflects light, this light is re-projected by the projection lens 10 and there is a high probability that formation of the light distribution pattern will be adversely affected. Therefore, it may be helpful to provide non-reflection treatment of a color such as black. Nevertheless, a mirror finish is provided to the rear surface, and even when the light emitted from the LED chip 2 is reflected, this light can substantially return only to the LED chip 2 side and has no substantial effect on the formation of the boundary between the fluorophor 5 and the shielding member 7, or in other words, on the formation of the shape of the light distribution characteristic.

The light reflected by the rear surface of the shielding member 7 is returned to the inside of the fluorophor 5. Therefore, by providing, as shown in FIG. 5, a mirror finish on the rear surface of the shielding member 7 and, for example, a serrated section 7a emitting light to be reflected in the direction of the non-covered portion of the fluorophor 5, the brightness of light from the fluorophor 5 can be improved. In other words, the light reaching the rear surface of the shielding member 7 can be collected for use as illumination light, and it has been confirmed by trial manufacture and measurement by the inventors that the quantity of light increases by at least 15%.

Furthermore, results of simultaneous studies carried out by the inventors regarding the shielding member 7 showed that it is sometimes helpful to perform projection with the focus of the projection lens 10 aligned with the shielding member 7 in order to enable more precise formation of the shape of the light distribution characteristic. Moreover, when brightness is required within the light distribution characteristic, it is possible to perform projection with the focus of the projection lens 10 aligned with the white LED light emission portion 8 (or LED chip 2 when the lamp color is yellow). If the LED chip 2 and the shielding member 7 are disposed in mutual proximity, the focus is substantially aligned with both parts, and this condition is favorable in terms of both shape and brightness. Furthermore, a gap between both of these parts of 2 mm or less may be helpful, and even better results may be possible by reducing this gap to 1 mm or less.

In situations as explained above where the white LED light emission portion 8 covered by the shielding member 7 is projected by the projection lens 10, a single plano-convex lens is often used for the projection lens 10. Therefore, as shown in FIG. 6, a difference occurs in the position of, for example, the focus fb for blue light and the focus fr for red light, resulting in what is known as chromatic aberration.

In such a case, if the shielding member 7 is disposed closer to any one of such foci, coloration occurs in the terminator HL (see FIG. 3) corresponding to the portion of the passing light distribution pattern HB in which the shape of the shielding member 7 is projected, and it is therefore impossible to satisfy the regulation requiring that the light color be monochromatic. As a means of solving this problem, if the thickness t of the shielding member 7 is, for example, made to extend from the focus fb for the blue light to the focus fr for the red light as shown in FIG. 7, and a plurality of colors are emitted on the projected terminator HL, the color of the light emitted when this plural colors are mixed is close to white. Thus, it is possible to eliminate a sense of specific colors being present.

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Alternatively, as shown in FIG. 8, two or more thin shielding members 7 are provided, and for example, the front and rear surfaces of the window glass member 6 is used; furthermore, one of these thin shielding members 7 is disposed at the position of the focus fb for the blue light, and the other is disposed at the position of the focus fr for the red light. In accordance with this configuration, the blue light and the red light having a substantially complimentary-color relationship are mixed on the projected terminator HL of the passing light distribution pattern HB, and in the same way as explained above for the thick shielding member 7, it is possible to eliminate a sense of specific colors being present.

As a further description of the shielding member 7, it can be stated that in addition to the chromatic aberration described above, aberration factors such as spherical aberration, astigmatism, coma, field curvature, and distortion occur in the projection lens 10. As a result of these aberration factors, shape distortion or focus displacement occurs when the shape of the white LED light emission portion 8 is projected.

Therefore, if the shielding member 7 is formed with the same curvature as the curvature in the focus surface of the projection lens 10 in order to countermeasure field curvature for example, it is possible to obtain a sharp terminator HL extending from the center to the right and left (provided that spherical aberration, astigmatism, and coma have no effect). Furthermore, in response to distortion and other aberration factors that cause shapes to become distorted, it is sufficient to correct the shielding member 7 in such a way that the desired shape of the passing light distribution pattern is obtained after projection.

As explained above, all aberration factors can be resolved by methods such as thickening, curving, or transforming of the shielding member; however, no detailed explanation of these methods will be provided herein as such information is already publicly known in terms of a wide range of projector-type lamps using projector lenses 10.

FIG. 9 shows a schematic representation of another embodiment of a headlamp lamp using an LED lamp 1 as a light source according to the present invention. FIG. 4 showed an illumination-lamp configuration comprising a single LED lamp 1 and a single projection lens 10; however, while the white LED light emission portion 8 containing the shielding member 7 satisfies the regulations for the passing light distribution pattern HB in terms of shape, the illumination distribution provides insufficient central illumination and other similar regulations may not be satisfied.

Here, as the white LED light emission portion 8 with an extremely small surface area is directly projected, the projection lens 10 may also be small. Accordingly, even if a plurality of combinations of an LED lamp 1 and the projection lens 10 are provided, the dimensional requirements for a headlamp can be satisfied.

Accordingly, this embodiment sets the plurality of combinations of the LED lamp 1 and the projection lens 10 to, for example, three for a single illumination lamp. In this case, the LED lamp 1 can be from the same one used in the previous embodiment. However, as for the projection lens 10, a No. 1 projection lens 10a with a same magnification as the projection lens 10 used in the FIG. 4, a No. 2 projection lens 10b with a reduced magnification, and a No. 3 projection lens 10c with a further reduced magnification are provided. All of these projection lenses perform projection in the same direction.

FIG. 10 shows the passing light distribution pattern HBs obtained from a headlamp configured as explained above. Although this passing light distribution pattern HBs is same

to the passing light distribution pattern HB (see FIG. 3) from the previous embodiment in terms of shape, it is formed into a prescribed shape by superimposing the light distribution pattern Ha from the No. 1 projection lens 10a, the light distribution pattern Hb from the No. 2 projection lens 10b, and the light distribution pattern Hc from the No. 3 projection lens 10a-c.

Accordingly, the light distribution pattern Hc from the No. 3 projection lens 10c having the lowest magnification is the brightest. Moreover, by disposing this light distribution pattern Hc in the central area of the passing light distribution pattern HBs, illumination for the front direction of a vehicle becomes brightest and long-distance visibility is improved. Furthermore, regulations can be satisfied by adjusting the multiplicity of combinations of an LED lamp 1 and a projection lens 10 and the magnification of the corresponding projection lenses 10c.

In general, the quantity of light obtained from the LED lamp 1 is small in comparison with that of the halogen bulbs and metal halide discharged lamps used as light sources in the related art. Therefore, such a method of increasing the number of combinations and the quantity of light is very effective as a means of realizing the headlamp using the LED lamp 1 as a light source.

In order to simplify the above explanation, the embodiment obtains the final passing light distribution pattern by superimposing a plurality of light distribution patterns having a substantially identical shape and different magnifications. However, the final passing light distribution pattern may be formed by joining a plurality of elements suitably dividing the shape of the final passing light distribution pattern. In other words, it is sufficient to ultimately obtain the light distribution pattern that satisfies the regulations.

FIG. 11 shows an example of another projection method using the LED lamp 1 according to an embodiment of the present invention. In this example, projection in the illumination direction P is carried out using, for example, a reflector 11 having a paraboloid of revolution shape or another similar shape having a focus instead of the projection lens 10 constituting the previous projection means, thus realizing an illumination light with the prescribed light distribution pattern.

Accordingly, this projection method using the reflector 11 forming a projection image using the reflected light disposes the LED chip 2, the fluorophor 5, the shielding member 7, and the like in opposition to the reflector, or in other words, the parts are disposed in proximity thereto facing approximately backward with respect to the illumination direction P.

If this reflector 11 is, for example, a multi-reflector combining a plurality of parabolic adjustable surfaces, a high degree of freedom is achieved when forming the passing light distribution pattern HB, and since the chromatic aberration does not fundamentally occur in the reflector 11, the high quality passing light distribution pattern HB can be easily obtained. Furthermore, as in the case of the projection lens explained above, a plurality of combinations of the LED lamp 1 and the reflector 11 can be used in the realization of the headlamp.

As explained above, an LED lamp for a light source of a headlamp can include an LED chip in the vicinity of the focus of a projection means and a shielding member covering a portion of the LED chip in a formation allowing a light distribution characteristic suitable for a headlamp of a vehicle to be obtained when light from the LED chip is magnified and projected in an illumination direction by the projection means. Accordingly, light distribution shapes with accurate characteristics can be obtained in an extremely

simple manner by projecting the shape of the light emission portion of the solid construction constituted by the LED lamp for a light source of a headlamp in the illumination direction using a projection lens or a reflector, and thus, exceptional advantages are achieved in the form of reliability improved by the solid state light source, cost reduction by the simplified construction, and the ability for compact designs.

While exemplary embodiments of the present invention have been shown and described, it will be understood that the present invention is not limited thereto, and that various changes and modification may be made by those skilled in the art without departing from the scope of the invention as set forth in the appended claims.

The invention claimed is:

1. An LED lamp comprising:

a base unit;

an LED chip located in the base unit and capable of emitting light in a light emitting direction;

a shielding member located adjacent a portion of said LED chip, the shielding member forming a window that has a non-symmetrical shape when viewed from the light emitting direction, the window located adjacent the LED chip and in the light emitting direction of the LED chip such that a non-symmetrical light distribution characteristic is emitted from the lamp via the shielding member by the light emitted from the LED chip, wherein

the base unit includes an indent portion in which the LED chip is located, and an at least partially transparent layer is located within the indent portion of the base unit and adjacent the LED chip.

2. The LED lamp of claim 1, wherein the LED lamp is a vehicle headlamp.

3. The LED lamp of claim 1, wherein the base unit includes an insulating layer that has an aperture located above the LED chip, and the shielding member is located within the insulating layer aperture.

4. The LED lamp of claim 1, wherein a surface of said shielding member facing towards the LED chip has a substantially mirrored finish.

5. The LED lamp of claim 1, further comprising:

a window member located above the shielding member in the light emitting direction.

6. The LED lamp of claim 1, further comprising:

a projection lens located adjacent the LED chip and configured to project the light emitted from the LED chip.

7. The LED lamp of claim 1, further comprising:

a reflector located adjacent the LED chip and configured to reflect the light emitted from the LED chip.

8. The LED lamp of claim 1, further comprising:

an integral one piece lead extending into and from the base unit; and

a bonding wire directly connected to the lead and to the LED chip.

9. The LED lamp of claim 1, further comprising:

a first light distribution characteristic forming structure located adjacent the shielding member and configured to cause the light to have a first light distribution characteristic when emitted from the lamp;

a second base unit;

a second LED chip capable of emitting a second light and located in the second base unit;

a second shielding member located adjacent a portion of said second LED chip, the second shielding member forming a second window having a second shape such

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that the second light is emitted from the lamp via the second window of the second shielding member and having a shape defined by the second shape; and a second light distribution characteristic forming structure located adjacent the second shielding member and configured to cause the second light to have a second light distribution characteristic when emitted from the lamp, wherein the first light distribution characteristic is different from the second light distribution characteristic.

10. The LED lamp of claim 9, wherein the LED lamp is a vehicle headlamp.

11. The LED lamp of claim 9, wherein the first light distribution characteristic forming structure is a projection lens.

12. The LED lamp of claim 9, wherein the first light distribution characteristic forming structure is a reflector.

13. The LED lamp of claim 9, wherein a surface of said shielding member facing towards the LED chip has a substantially mirrored finish.

14. The LED lamp of claim 9, wherein the first light distribution characteristic is a first magnification, and the second light distribution characteristic is a second magnification, and the first magnification is different from the second magnification.

15. The LED lamp of claim 9, further comprising: a wavelength conversion material located above the LED chip, wherein the base unit is integrally connected with the wavelength conversion material and shielding member, and the base unit forms an aperture and the shielding member and wavelength conversion material are located within the aperture of the base unit.

16. The LED lamp of claim 9, further comprising: an integral one piece lead extending into and from the base unit; and a bonding wire directly connected to the one piece lead and to the LED chip.

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17. An LED lamp comprising:

- a base unit;
- an LED chip located in the base unit and capable of emitting light in a light emitting direction;
- a shielding member located adjacent a portion of the LED chip, the shielding member forming a window that has a non-symmetrical shape when viewed from the light emitting direction, the window located adjacent the LED chip and in the light emitting direction of the LED chip such that a non-symmetrical light distribution characteristic is emitted from the lamp via the shielding member by the light emitted from the LED chip; and
- a wavelength conversion material located above the LED chip, wherein the shielding member is located above the wavelength conversion material, and no open space exists between the shielding member and the LED chip along the light emitting direction.

18. An LED lamp comprising:

- a base unit;
- an LED chip located in the base unit;
- means for emitting a non-symmetrical light distribution located adjacent the LED chip and within the base unit;
- an integral one piece lead extending into and from the base unit; and
- a bonding wire directly connected to the lead and to the LED chip.

19. The LED lamp of claim 18, wherein the LED lamp is a vehicle headlamp.

20. The LED lamp of claim 18, wherein the base unit includes an insulating layer that includes an aperture located above the LED chip, a substantially transparent material located above the LED chip, and the means for emitting a non-symmetrical light distribution is located within the insulating layer aperture and in contact with the substantially transparent material.

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