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<p>(21) International Application Number: PCT/SE94/01244 (22) International Filing Date: 22 December 1994 (22.12.94) (30) Priority Data: 9304261-2 22 December 1993 (22.12.93) SE (71) Applicant (for all designated States except US): RADI MEDICAL SYSTEMS AB [SE/SE]; Palmbladsgatan 10, S-754 50 Uppsala (SE). (72) Inventors; and (75) Inventors/Applicants (for US only): ÅKERFELDT, Dan [SE/SE]; Nyvla, S-755 92 Uppsala (SE). ÅSTRÖM, Gunnar [SE/SE]; Geijersgatan 35A, S-752 31 Uppsala (SE). AHLSTRÖM, Håkan [SE/SE]; Gierjersgatan 35B, S-752 31 Uppsala (SE). (74) Agents: LINDGREN, Anders et al.; Dr. Ludwig Brann Patentbyrå AB, P.O. Box 17192, S-104 62 Stockholm (SE).</p>		<p>(81) Designated States: JP, US, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published <i>With international search report. In English translation (filed in Swedish).</i></p>
<p>(54) Title: DEVICE FOR BIOPSY SAMPLING</p>		
<p>(57) Abstract</p>		
<p>The invention relates to a hard tissue biopsy sampling device, e.g. for bone in humans or animals. It comprises a tube shaped casing or sleeve (1) with a distal end (5') provided with a cutting edge (13) and a proximal end (5''). Furthermore it comprises a needle (7) insertable in the sleeve (1), said needle (7) extending out of the distal end (5') of the sleeve (1), and having a tip (6) allowing penetration in said hard tissue. The sleeve (1) exhibits in the vicinity of its distal end (5') a portion (4) having reduced outer diameter. The distal end (5') has a section (9) with reducing diameter, such that the inner diameter of the interior of said device is continuously reduced over at least the major part of said section (9). In side projection the cutting edge (15) forms an angle in relation to a perpendicular plane through the cross section of the device, said angle preferably being 17 - 23°.</p>		

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DEVICE FOR BIOPSY SAMPLING

Field of the Invention

The present invention relates to biopsy sampling and in particular to a device for such sampling in hard tissue on e.g. humans or animals.

Background of the Invention

The skeleton is the site for a number of different pathological lesions, e.g. primary and secondary malign tumours, benign tumours, infectious lesions, blood diseases etc. The lesions are often visible on X-ray pictures of the skeleton, but mostly it is not possible to assess the cause of the lesion by means of such X-ray pictures. In order to determine the nature of the lesion with certainty, portions of the bone must be taken out and examined under microscope.

Biopsy sampling in bone is difficult to carry out with the aid of a biopsy needle because the lesion often is delimited by the hard surface layer of the bone, i.e. cortical bone tissue.

Today essentially two methods are in use for taking biopsy samples from bone, namely operative biopsy and percutaneous needle biopsy. An operative ingress in most cases yields a good result, but frequently requires full narcosis, and in addition it is resource demanding and costly. Percutaneous needle biopsy is performed under local anesthesia, and the needle consists commonly of a sampling tube that is either provided with saw-teeth or is highly sharpened, and which is passed through the lesion, whereby a biopsy sample is cut or "punched" out. During insertion a stylet or needle (for the purposes of this application "stylet" and "needle" are regarded as synonymous) is placed

in the tube, thereby creating a sharp distal tip of the tube for making the insertion through the softer parts easier. Examples of such needles are disclosed in EP-0 296 421 (the Ostycut needle) and in US-3,628,524 (the Jamshidi needle). These documents are incorporated herein by reference.

Existing biopsy needles have the considerable disadvantage that they not easily may be inserted into the bone because of friction between needle and bone. Biopsy needles such as Jamshidi or Ostycut all have a needle tip that can only penetrate thin or soft cortical bone due to the tip not cutting away material like a drill, but instead are to wedge there way in with great feeding force in combination with rotation.

Another disadvantage is that the large friction occurring between needle and cortical bone, makes the manipulation of the needle towards the target difficult, and causes development of heat which the patient may experience as painful. There are also needle types where the distal end of the needle has saw-tooth-shaped teeth. An example of such a needle is disclosed in US-4,306,570 (the Corb needle). However, the drawbacks with saw teeth are that the teeth become clogged by drilling chips when drilling deeper than the height of the teeth. Furthermore the saw teeth must be protected by an outer protective tube during insertion through the soft portions of the body, in order not to cause damage, and this increases the required outer diameter of the needle.

In US-4,543,966 there is disclosed a needle having a tip wherein the inner diameter of the tip is smaller than the inner diameter of the major part of the needle interior. The portion with reduced inner diameter at the tip has a longitudinal extension of 0,5 - 10 mm. The provision of such reduced inner diameter in the form of a cylindrical front end portion, is said to increase the amount of tissue sample that may be taken out, and also that the outer regions of the sample remains undamaged.

However, the cylindrical portion with reduced diameter causes some problem in that there may occur a stoppage or "jamming" of tissue at the intake opening, because of the friction in the narrow cylindrical portion.

Summary of the Invention

The present invention, as defined in the attached claims, overcomes the above described disadvantages present in known bone biopsy needles by providing a biopsy sampling device for penetration of hard tissue. It comprises a tube shaped casing or sleeve with a distal and a proximal end. A needle is insertable in the sleeve, said needle extending out of the distal end of the sleeve. The needle has a tip allowing penetration in said hard tissue, and the sleeve exhibits a portion having reduced outer diameter at its distal end.

Preferably also the tip portion of the sleeve is provided with a reduced diameter. Thereby the tissue sample, after having been cut, easily "flows" into the needle interior by virtue of the interior volume of the needle expanding immediately inside the cutting edge at the tip.

Brief Description of the Drawings

The invention will now be described in detail with reference to the attached drawings, wherein

Fig. 1a is a schematic longitudinal view of the device according to a first embodiment of the invention with a needle inserted in the sleeve;

Fig 1b is a schematic longitudinal view of the device according to a second embodiment of the invention with a needle inserted in the sleeve;

Fig. 2a is a view of only the sleeve according to the

first embodiment;

Fig. 2b is a view of only the sleeve according to the second embodiment;

Fig. 3 is a view of the inner needle;

Fig. 4 is a longitudinal cross section of the sleeve, with an inserted needle not in section;

Fig. 5 is a longitudinal cross section of a distal part of a first embodiment of the sleeve; and

Fig. 6 is a cross sectional view of a distal part of a preferred embodiment of the sleeve.

Detailed Description of Preferred Embodiments

Like elements will be designated with the same reference numerals throughout the description and Figures.

The biopsy needle assembly of the invention, two different embodiments of which is shown in Figs. 1a and 1b respectively, comprises a sleeve generally designated with numeral 1, the distal end 5' of which is externally cone shaped or bevelled. Around the proximal end 5" of the sleeve a handle 2 is attached. In the tube a movable, massive needle 7 (Fig. 3) is inserted. Around the proximal end of the needle a handle 3 is attached.

In Fig. 1a, the distal end 5' of the sleeve 1 is bevelled, forming a truncated cone portion, and the tip 6 of the needle 7 extending out of the sleeve is also bevelled at essentially the same angle, such that there is formed a penetrating tip 5', 6 on the device as a whole. Between the truncated cone portion and the portion with reduced diameter 4, there is a ring shaped portion having the same diameter as the nominal diameter of the sleeve.

The sleeve 1 in a first embodiment, shown in Fig. 2a, has a portion 4 with reduced diameter, and having a longitudinal extension from in the vicinity of the distal end and a over a distance towards the proximal end, whereby the length of the portion 4 corresponds to at least 10%, preferably about 15 - 75 % of the length of the sleeve.

The thickness of the material in the portion 4 with reduced diameter is about 50 - 90 % of the nominal thickness of the sleeve.

In Fig. 4 there is shown a section of the embodiment of Fig. 1a, shown with a solid needle 7 in place. In this embodiment the sleeve 1 has a uniform inner diameter along its entire length.

Turning now to Fig. 5 there is shown the distal part of another embodiment of the sleeve, designated with numeral 1. The distal end portion 5' of said sleeve is designed exteriorly much the same as the embodiment shown in Fig. 2a. However, it is modified interiorly in that the major lumen 8 of the sleeve, in the embodiment shown in Fig. 5, has a uniform diameter over practically the entire length of the sleeve 1, but the distal portion 9 of said lumen 8 has a reducing diameter. In contrast, the embodiment of Fig. 4 has a constant inner diameter over its entire lumen 8. The reduction in diameter with respect to the inner lumen 8, as shown in Figs. 5 and 6, is achieved by mechanically working the distal end of a sleeve "blank", i.e. a tube of steel. This can be done by e.g. placing a rod inside the sleeve blank, said rod having a diameter corresponding to the diameter of the reduction at the distal end. Then said sleeve distal end is exposed to a pressure force by suitable means such that the material essentially plastically flows to adapt to said rod. It is also conceivable to insert a rod having the same diameter as the inner lumen 8 over the major part of its length, and having a reduced diameter tip, with a portion between the two diameters in the shape of a truncated cone, joining said cylindrical portions, such that the rod conforms entirely to the

desired inner profile of the lumen. Then the sleeve is exposed to a compressive force such that the sleeve is deformed to conform to the shape of the rod thereby creating the inner profile according to Fig. 5. After compression, the distal end 5', 5" must be sharpened to create a cutting edge 13. This is preferably achieved in a computer controlled robot system in order to achieve high precision. Thereby material is removed such that the outer bevelled surface 5' has a steeper angle than the inner surface 14 at the distal end. It is important to leave a small ring shaped portion 18 having said reduced diameter mentioned above, at the end, otherwise it would be difficult to control the thickness and circumferential contour of the edge 13.

In a specific example that actually has been produced, the length of a sleeve is 158 mm, and the length of the portion with reduced outer diameter is 35 mm. The nominal outer diameter of the sleeve is 1,7 mm, the nominal inner diameter is 1,4 mm, and the outer diameter of the reduced portion is 1,66 mm. The nominal material thickness of the sleeve is 0,15 mm and the material thickness of the reduced portion is thus 0,13 mm. The angle of the bevelled outer end surface 5' is suitably 20° but may vary from 17 to 23°. The bevel angle of the inner surface 14 is not critical but may e.g. amount to 3 - 8°.

The sleeve 1 is preferably made of stainless steel, such as SS 2333. During said working process the metal sleeve may be heated to increase plasticity of the material.

In Fig. 6 there is shown a distal part of a preferred embodiment of the sleeve 1. In this embodiment the initial working of the sleeve 1 is identical to the embodiment of Fig. 5, that is the same deformation of the distal end 5' is performed. However, after such initial working the end portion 5' is first machined at an angle deviating from the vertical for creating an angled cutting edge 15. In a preferred form the angle is 17 - 23° with respect to a vertical plane. Then the material at the end portion 5' is removed by grinding such that the bevel angle is the same

around the circumference of the end, e.g. $17 - 23^\circ$ (i.e. the cone angle of the truncated cone thus formed). It is nevertheless conceivable to have angles in a wider range, e.g. $5 - 45^\circ$, and thus the numeric values indicated above are not limiting.

In this embodiment, the ring shaped portion 15 in Fig. 6 corresponds to the envelope surface of a cylinder having a circular base 16 and an ellipsoid surface 17 of section at the opposite end.

When the device is used, the needle is inserted into the sleeve and the entire assembly is pressed into the tissue. By virtue of the portion having reduced diameter the friction against the tissue when the needle assembly successively is brought into the tissue becomes smaller, in comparison with known needles not having a corresponding reduction. The tissue that has been radially compressed because of the puncture is given the room to expand in the space created by the diameter reduction, and thereby the friction is reduced.

The invention is applicable to most available conventional needles for biopsy sampling.

CLAIMS:

1. A hard tissue biopsy sampling device, suitable e.g. for bone in humans or animals, comprising

a tube shaped casing or sleeve (1) with a distal end (5') provided with a cutting edge (13) and a proximal end (5");

a needle (7) insertable in the sleeve (1), said needle (7) extending out of the distal end (5') of the sleeve (1) when inserted in said sleeve, and having a tip (6) enabling penetration in said hard tissue;

said sleeve (1) in the vicinity of its distal end (5') exhibiting a portion (4) having a reduced outer diameter.

2. The device as claimed in claim 1, wherein the material thickness in the portion (4) having reduced outer diameter corresponds to 50 - 90 % of the material thickness of the rest of the sleeve.

3. The device as claimed in claim 1 or 2, the distal end (5') of which is shaped as a truncated cone, the material thickness of which approaches zero at the distal end, and where the base of the truncated cone, in the direction towards the proximal end, merges into an essentially ring shaped portion (11) which has the same outer diameter as the nominal diameter of the sleeve, and which has a small extension in the longitudinal direction of the sleeve (1).

4. The device as claimed in claim 3, wherein the essentially ring shaped portion (11) merges into said portion (4) having reduced diameter via a bevelled portion (12).

5. The device as claimed in claim 4, wherein the bevelled

portion (12) has a bevel angle of $0,1 - 80^\circ$, suitably $1 - 60^\circ$, most preferably $5 - 45^\circ$.

6. The device as claimed in any preceding claim, wherein the portion (4) having reduced outer diameter extends in the longitudinal direction over a distance corresponding to $15 - 75\%$ of the length of the sleeve (1).

7. The device as claimed in any of claims 1 - 6, wherein the cutting edge (13) in side projection forms an angle in relation to a perpendicular plane through the cross section of the device.

8. An essentially tube shaped sleeve (1) suitable for use together with a needle or stylet (7), said sleeve (1) having a distal end (5') and a proximal end (5"), and said sleeve (1) in the vicinity of its distal end (5') exhibiting a portion (4) having reduced outer diameter.

9. The sleeve as claimed in claim 8, wherein the portion (4) having reduced outer diameter has a longitudinal extension corresponding to at least 10% , preferably $15 - 75\%$ of the length of the sleeve (1).

10. The sleeve as claimed in claim 8 or 9, comprising an essentially ring shaped portion (11) at the distal end (5') having the same outer diameter as the nominal diameter of the sleeve (1), whereby the essentially ring shaped portion (11) merges into said portion (4) having reduced diameter via a bevelled portion (12).

11. The sleeve as claimed in any of claims 8 - 10, wherein the bevelled portion (12) has a bevel angle of $0,1 - 80^\circ$, suitably $1 - 60^\circ$, most preferably $5 - 45^\circ$.

12. The sleeve as claimed in any of claims 8 - 11, comprising at the distal end (5') thereof a cone shaped section (9) with reducing diameter, such that the inner diameter of the interior

of said device or sleeve is continuously reduced over at least the major part of said section (9).

13. The sleeve as claimed in claim 12, wherein said distal end has a cutting edge (13) which has an ellipsoid circumference, and which in side projection forms an acute angle in relation to a perpendicular plane through the cross section of the device.

14. The sleeve as claimed in claim 13, wherein said angle preferably is 5 - 45°, and most preferably 17 - 23°.

15. A hard tissue biopsy sampling device, e.g. for bone in humans or animals, comprising

a tube shaped casing or sleeve (1) having a distal end (5') provided with a cutting edge (13), and having a proximal end (5");

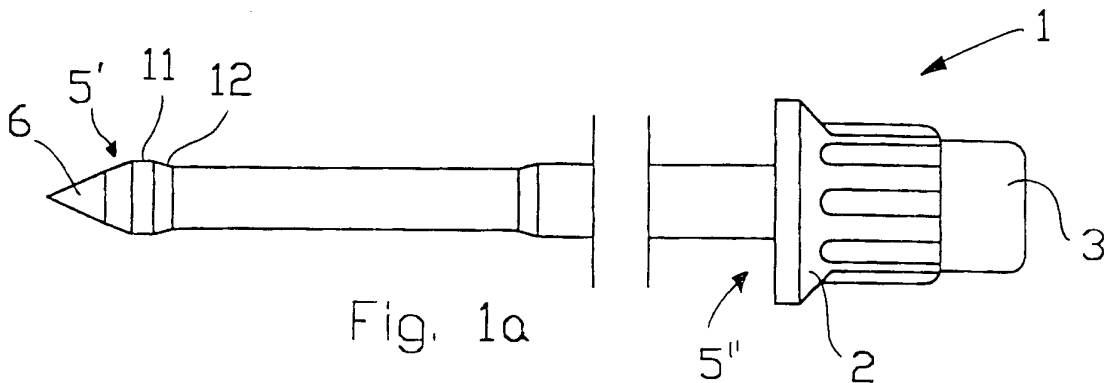
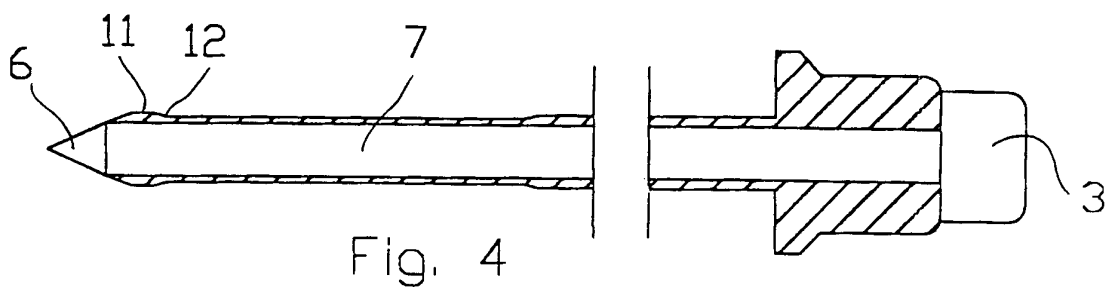
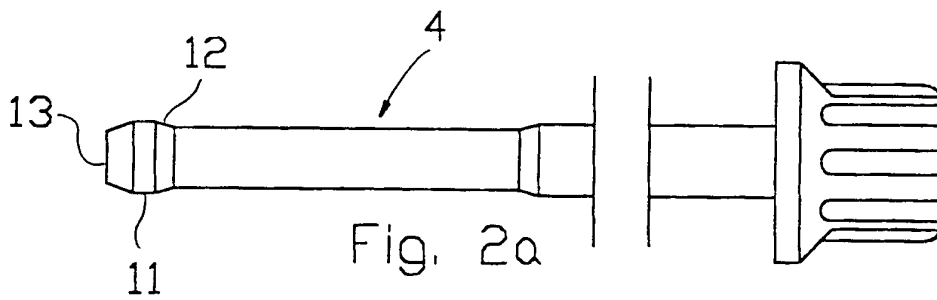
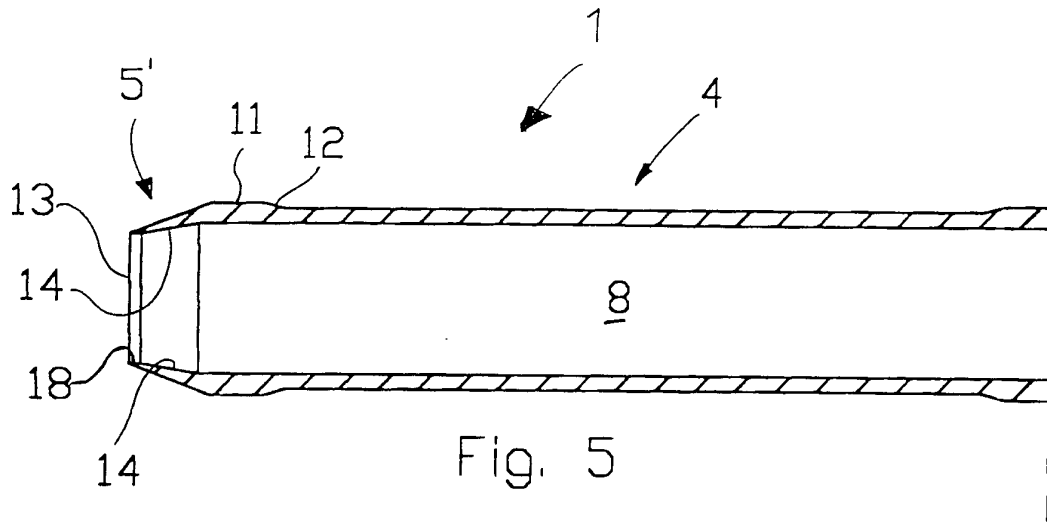
a needle (7) insertable in the sleeve (1), said needle (7) extending out of the distal end (5') of the sleeve (1) when inserted in said sleeve, and having a tip (6) enabling penetration in said hard tissue;

said sleeve (1) in the vicinity of its distal end (5') exhibiting a portion (4) having reduced outer diameter, and an intermediate essentially ring shaped portion (11) joining said distal end (5') and said portion (4) having reduced diameter;

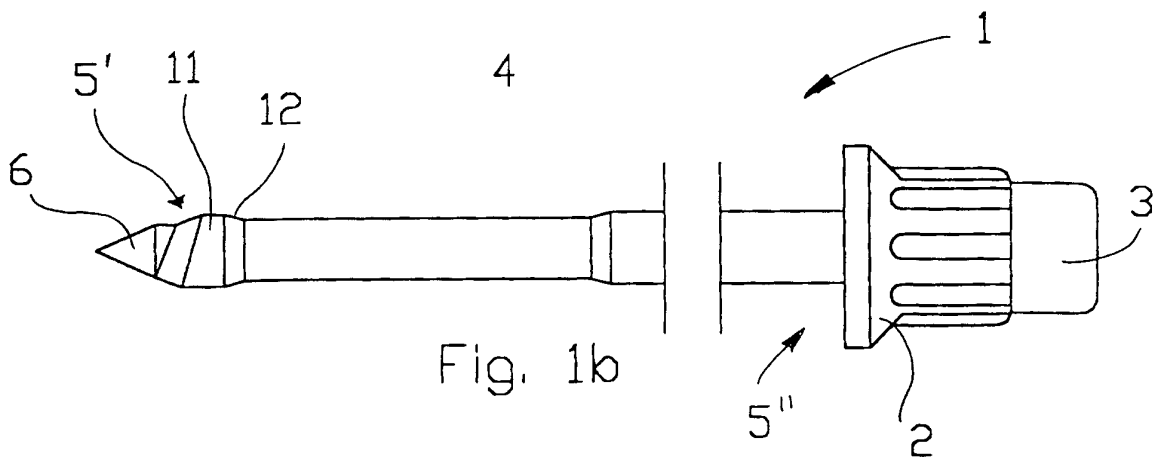
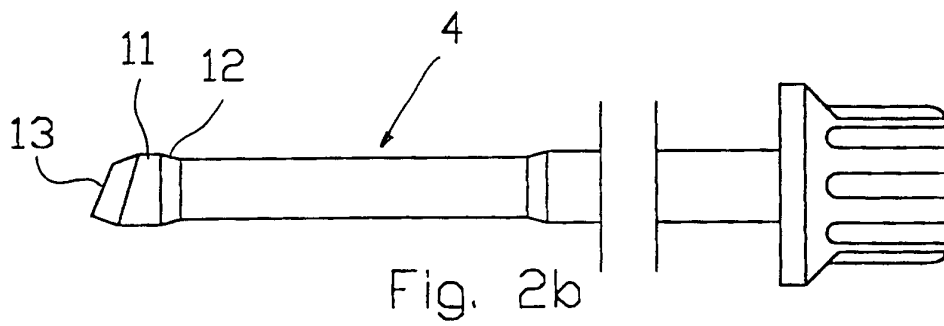
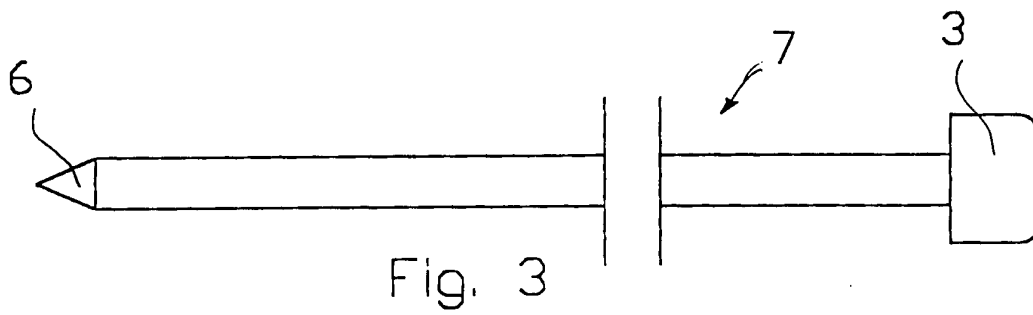
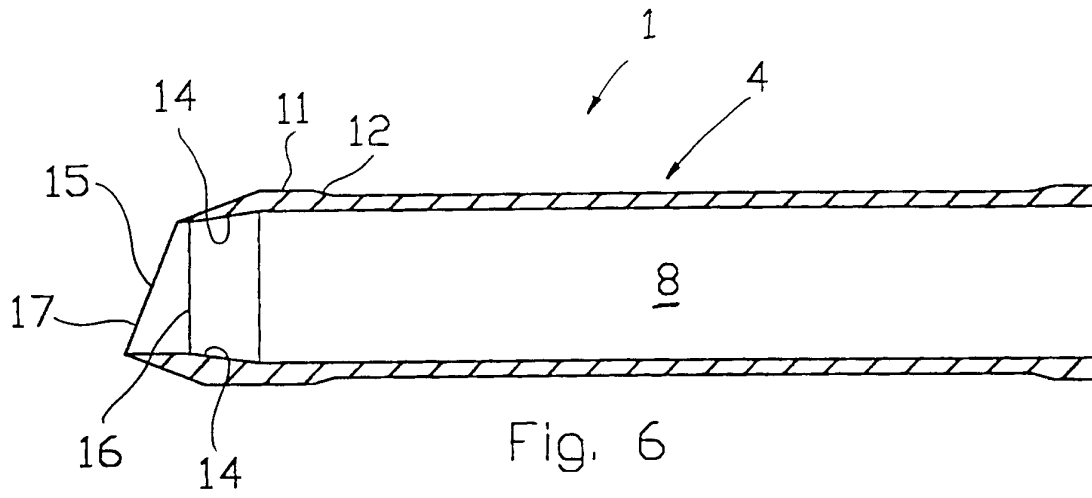
said distal end (5') having a section (9) with continuously reducing inner diameter, over at least the major part of said section (9); and

wherein the cutting edge (15) has an ellipsoid circumference, and in side projection forms an angle in relation to a perpendicular plane through the cross section of the device, said angle is 5 - 45°, preferably 17 - 23°.

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INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 94/01244

A. CLASSIFICATION OF SUBJECT MATTER		
IPC6: A61B 10/00, A61B 17/16 According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED		
Minimum documentation searched (classification system followed by classification symbols)		
IPC6: A61B		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched		
SE,DK,FI,NO classes as above		
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)		
EPODOC		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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Y	GB, A, 2171537 (RICHARD WOLF GMBH), 28 August 1986 (28.08.86) --	1-6,8-12,14, 15
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Y	US, A, 4258722 (ROBERT W. SESSIONS ET AL), 31 March 1981 (31.03.81), column 5, line 30 - column 6, line 11, figures 2,7 --	7,13,15
<input checked="" type="checkbox"/> Further documents are listed in the continuation of Box C. <input checked="" type="checkbox"/> See patent family annex.		
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed		"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "&" document member of the same patent family
Date of the actual completion of the international search		Date of mailing of the international search report
29 March 1995		110495
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International application No. PCT/SE 94/01244
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C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
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INTERNATIONAL SEARCH REPORT

Information on patent family members

25/02/95

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