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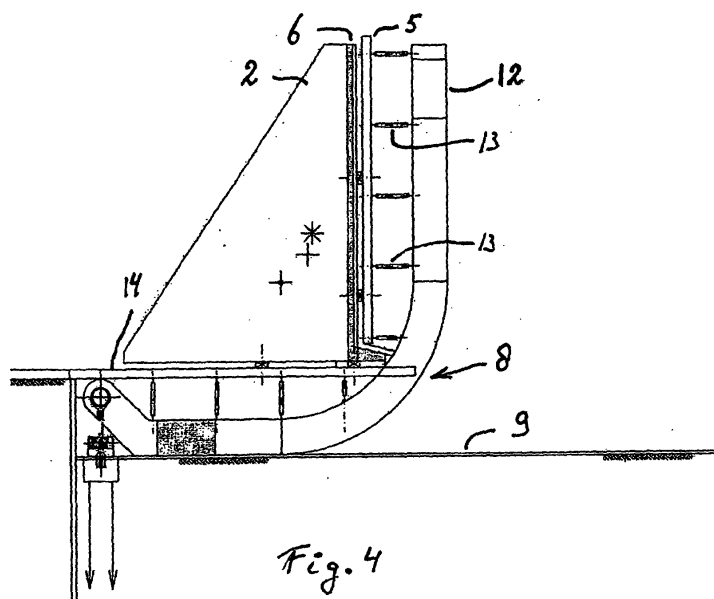
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(54) **Method to cast structures of large dimensions**

(57) The invention is concerned with a method to build a cast concrete spaced structure of large dimensions wherein one or more walls, mutually enclosing an angle, are cast and thereafter tilted. A first wall (2) is cast flat lying and thereafter erected whereafter a perpendicular second wall (6) is cast flat lying against the first wall. Thereafter the arrangement of first (2) and second wall (6) is erected such that both these walls extend

upwardly, whereafter a perpendicular third wall (7) is cast flat lying against the first (2) and second wall (6). Use is made of a table (8) which is supported such that it can pivot around the horizontal to erect the wall, wherein an edge of the table (8) lowers and/or the tables displaces. During erection, the centre of gravity is displaced by filling or emptying a ballast tank (11,12) such that a tension force is present in a cable (10) used for tilting.



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EUROPEAN SEARCH REPORT

Application Number
EP 03 07 7725

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
X	DE 32 03 107 A (RIPLINGER MICHAEL) 11 August 1983 (1983-08-11) * page 8, line 16 - page 9, line 3; claim 9; figure 1 *	1, 2, 4, 5, 7	B28B7/08 B28B7/00
X	NL 6 709 528 A (H.H. BEAUPERE) 12 January 1968 (1968-01-12) * page 4, line 21 - page 5, line 21; claim 3; figures 1, 2 *	1, 2, 4-7	
			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
			B28B E04G
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 22 January 2004	Examiner Orij, J
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on
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