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(54) Title: NOVEL PROSTAGLANDIN INTERMEDIATES MODIFIED IN THE ω -CHAIN AND PROCESS FOR

(I)

$$\begin{array}{c}
OH \\
R^1 - C - R \\
CH_2 - CH_2 - I
\end{array}$$

$$R'-C-R$$

$$CH_2-CH_2-Br$$
(III)

(57) Abstract

The invention relates to the preparation of compounds of formula (I), wherein R means a straight or branched chain C_{1-6} alkyl group optionally substituted by a cyclopentyl or cyclohexyl group; or a cyclopentyl or cyclohexyl group; and R^1 stands for a C₁₋₄ alkyl group. The invention relates also to the new intermediates of formula (III), formula (IV) and formula (V).

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NOVEL PROSTAGLANDIN INTERMEDIATES MODIFIED IN THE W-CHAIN AND PROCESS FOR PREPARING SAME

This invention relates to novel prostaglandin 5 intermediates. According to an other aspect of the invention, there is provided a process for the preparation of these compounds.

It is known that several prostaglandin-E

(PGE) derivatives exert a remarkable gastric secre
tion-inhibiting and cytoprotective effect. Such
compounds are e.g. misoprostol of the formula (VIII)

20 and rioprostil of the formula (IX)

$$\begin{array}{c}
0\\
CH_2OH\\
\downarrow
0\\
\downarrow
0
\end{array}$$
(IX)

[Drugs of the Future 2, 817 (1977); ibid. 10, 207 10 (1985)].

The above compounds are prepared in a way known from the literature [Tetrahedron Lett. 48, 4217 (1975); as well as US-PS No. 4,132,738] according to the Scheme A)

Scheme A)

5 COOCH₃ CU HMP (XIII)

10 COOCH₃ (XI)
$$O$$
SiMe₃ HMP (XIII)

15 HO CH_2OTHP O SiMe₃ HMP (XIII)

20 O THP O SiMe₃ HMP (XIII)

21 O THP O SiMe₃ HMP (XIII)

30

<u>via</u> a conjugate addition of a cyclopent-l-enealkanecarboxylic acid ester of the formula (XI)

5

10

or cyclopent-l-enealcohol of the formula (XII)

15

protected by tetrahydropyranyl (THP) group, with the 25 vinyl cuprate reagent of the formula (XIII)

The preparation of the vinyl cuprate of the formula (XIII) is known from the literature [J. Med. Chem. 20, 1152 (1977); as well as BE-PS No. 827,127 and US-PS No. 4,087,447] as shown in Scheme B).

According to Scheme B) the trimethylsilyl--protected 4-methyl-l-octine-4(RS)-ol of the formula (4)

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10 which can be obtained by reacting 2-hexanone with propargylmagnesium bromide in a Grignard reaction followed by trimethylsilylation, is transformed through stereoselective hydroboration, hydroalumination or hydrostannation to the corresponding trans-vinylborane,

-alane or -stannane compounds of the formula (5),

(6) or (7), respectively

20

$$OSiMe_{3}$$

$$OSiMe_{3}$$

$$OSiMe_{3}$$

25

30

$$-SnBu_3$$
OSiMe₃
(7)

-6-

from which the corresponding trans-iodoalkene of the formula (8)

(8)

is obtained with elementary iodine. From the thus obtained iodoalkene of the formula (8) or vinylstannane of the formula (7), the appropriate trans-vinyllithium compound of the formula (9)

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5

20

is prepared by transmetalation carried out with n-butyllithium. The vinyl cuprate reagent of the formula
(XIII) is obtained by reacting a tetrahydrofuran
solution of the vinyllithium compound of the formula
(9) with an ethereal solution of copper(I)pentyne
solvated with hexamethylphosphoric acid triamide (HMP).
In addition to the complicateness, the carrying out
of these reactions requires very high accuracy,
particular conditions, extreme purity and anhydrousness
of the reagents and solvents. A more recent synthesis
of the compounds of formulae (VIII), (IX) and (XIV)

- 7 -

may be achieved in such a way that the ω -chain is 10 built up by reacting the compound of the formula (XV)

or formula (XVI)

25

15

with the phosphorane of the formula (Ia)

$$P=CH-CH_{2}$$
OLi

O

in a $\underline{\text{trans-selective Witting}}$ reaction [Tetrahedron Lett. 23, (10) 1067 (1982)].

The phosphorane of the formula (Ia) may be prepared according to Scheme C)

Scheme C)

Me₃SI
$$\xrightarrow{\text{D-BuLi}}$$
 $\xrightarrow{\text{CH}_3}$ S=CH₂ $\xrightarrow{\text{CH}_3}$

10

5

.

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15

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wherein all the intermediates of the reaction series are unisolable reactive substances whereby any way of purification is excluded.

It is obvious that the known solutions
involve important drawbacks from the viewpoint of an
industrial realization.

In order to eliminate these disadvantages, a novel method has been sought for preparing the intermediates of the formula (I)

10

$$\begin{array}{c|c}
 & R^{4} \\
\hline
 & C \sim OLi \\
\hline
 & R
\end{array}$$
(I)

20

and (Ia).

Surprisingly, it has been found that the intermediates of the formula (I) can be obtained by reacting an oxo compound of the formula (VII),

25

30

$$\begin{array}{c}
0 \\
R'-C-R
\end{array} (VII)$$

wherein

with a C_{1-6} alkyl bromoacetate and zinc powder (Reformatskii synthesis); then reacting the thus obtained compound of the formula (VI),

10

15

wherein R and R^1 are the same as defined above, with a metal hydride; reacting the thus prepared compound of the formula (V),

OH
$$R'-C-R
CH2-CH2-OH$$
(v)

30

wherein R and R^1 are the same as defined above, with triphenylphosphine and carbon tetrabromide; then transforming the obtained compound of the formula (IV),

wherein R and ${\mbox{R}}^1$ are the same as defined above, with an inorganic iodine compound; reacting the thus obtained compound of the formula (III),

5

10

wherein R and ${\bf R}^1$ are the same as defined above, with triphenylphosphine; and transforming the thus prepared novel phosphonium salt of the formula (II)

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with 2 molar equivalents of an alkyllithium or lithium alkylamide type compound in one step to give the intermediate of the formula (I).

A preferred embodiment of the process of the invention is as follows.

A compound of the formula (VII) is reacted with zinc metal and ethyl bromoacetate or an other C₁₋₆ alkyl bromoacetate in tetrahydrofuran or in an other solvent commonly used in the Reformatskii synthesis. The resulting compound of the formula (VI) is reduced by a complex metal hydride, preferably by

lithium aluminium hydride (LAH) in tetrahydrofuran or in an other solvent commonly used in the metal hydride reductions. Thereafter, the primary hydroxyl group of the resulting compound of formula (V) is replaced by bromine by using a system consisting of carbon tetrabromide and triphenylphosphine in acetonitrile solvent, whereafter bromine in the thus prepared compound of the formula (IV) is replaced by iodine by using an alkaline metal iodide, preferably sodium iodide in acetone medium to give a compound of the formula (III) which in turn is refluxed with 10 to 15 molar equivalents of triphenylphosphine in acetonitrile to give a phosphonium salt of the formula (III).

The compounds of the formulae (VI), (V)

(IV), (III) and (II) prepared according to our invention are stable and can be isolated thus, their purification can advantageously be achieved. The compounds of the formulae (III) to (VI) may be purified by distillation or chromatography whereas the salt-like compounds of the formula (II) are purified by chromatography or recrystallization.

The compounds of the formulae (II) to (V) prepared according to our invention are novel.

An additional and unexpected advantage of the reaction route of the invention consists in that the compounds of the formula (V) are most easy to selectively brominate in a nearly quantitative yield while the tertiary hydroxyl group remains unchanged.

As mentioned hereinbefore, the compounds of the formula (II) can be transformed to compounds of the formula (I) by using 2 molar equivalents of an alkyllithium or lithium alkylamide type compound. Lithium iodide arising as a side product in this reaction increases the trans-selectivity of the Wittig reaction of the compounds of formulae (XV), (XVI) or (XVII) with

the compound of the formula (I) [Tetrahedron Lett. $\underline{26}$, (3) 311 (1985); J. Am. Chem. Soc. $\underline{103}$, 2823 (1981); as well as Liebigs Ann. Chem. $\underline{708}$, 1 (1967)].

The process of the invention is illustrated in detail by the following non-limiting Examples.

Example 1

Ethyl 3(R,S)-hydroxy-3-methylheptanoate 27.5 ml of ethyl bromoacetate and 35 ml of 2-hexanone are simultaneously portionwise added to $a_{\rm f}$

suspension of 17.5 g of dry zinc powder in 150 ml of abs. tetrahydrofuran at the boiling temperature within 30 minutes (the reaction is exothermic). After the addition, the reaction mixture is refluxed for additional 90 minutes, then cooled to room temperature and de-

15 composed by adding a mixture of 100 ml of water and 20 ml of acetic acid at such a rate that the temperature does not exceed 30 °C. After the decomposition, the phases are separated and the aqueous phase is extracted 3 times with 80 ml of ethyl acetate each. After that 20 the solvent is removed from the combined organic phases,

which are then subjected to fractional distillation to give 35.3 g (76%) of the title compound, b.p. 68-70 $^{\circ}C$ at 2 Hgmm.

 1 H-NMR (CDCl₃, with TMS as internal standard, 6 ppm): 0.9 t (3H); 1-1.5 m (11H); 2.5 s (3H); 3.5 s (1H); 4.2 q (2H).

Example 2

2(R,S)-Hydroxy-2-(2-hydroxyethyl)hexane
2 g of lithium aluminium hydride are carefully
30 added in little portions to a solution of 9 g of ethyl
3(R,S)-hydroxy-3-methylheptanoate in 50 ml of abs.
tetrahydrofuran at room temperature, then the temperature
is increased to 40 °C and the reaction is followed by
chromatography [with a developing system of a 4:1 vol./
35 /vol. mixture of hexane and ethyl acetate on a Kieselgel

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20

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60 F_{254} (Merck) sheet, by detecting with an 5% ethanolic phosphomolybdenic acid solution with heating to 150 $^{\rm C}$ C; the R $_{\rm f}$ value of the starting material is 0.4, that of the title product is 0.1]. When no starting material may be observed in the reaction mixture, the reaction mixture, the excess lithium aluminium hydride is decomposed by adding 10 ml of ethyl acetate and then diluted (carefully) with 50 ml of water. The precipitated lithium and aluminium salts are filtered off and the phases of the mother liquor are separated. The aqueous phase is extracted 3 times with 20 ml of ethyl acetate each, the organic phases are combined and the solvent is removed. The residue is purified by column chromatography to give 5.7 g (82%) of the title compound. $^{13}\text{C-NMR}$ (CDCl $_3$ with TMS as internal standard,

¹H-uncoupled ¹³C-NMR (CDCl₃ with TMS as internal standard, fppm): 14.1; 23.3; 26.3; 26.5; 41.4; 42.3; 59.4; 73.4; 73.8.

Example 3

2-(2-Bromoethyl)-2(R,S)-hydroxyhexane 4.7 g of triphenylphosphine are added to a solution of 2.4 g of 2(R,S)-hydroxy-(2-hydroxyethyl)hexane in 10 ml of acetonitrile. Then, 5.1 g of carbon tetrabromide are portionwise added to the suspension obtained at room temperature, the reaction solution is stirred for 3 hours. The reaction is followed by chromatography (under the same conditions as described in Example 2, the ${\rm R}_{\rm f}$ value of the title compound is 0.5). At the end of the reaction, the solvent is removed and the residue is purified by column chromatography with a column of 2 cm in diameter, with a charge height of 20 cm of Kieselgel 60 F_{254} (Merck); a 4:1 vol./vol. mixture of hexane and ethyl acetate is used as eluent under a pressure of 2 bar. Thus 3.3 g (97%) of the title compound are obtained.

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 1 H-NMR (CDCl $_{3}$ with TMS as internal standard, 5 ppm): 0.9 t (3H); 1.2 s (3H); 1.2-1.5 m (7H); 1.95-2.2 m (2H); 3.4-3.6 m (2H).

Example 4

2(R,S)-Hydroxy-2-(2-iodcethyl)hexane

A solution containing 2.1 g of 2-(2-bromoethyl-2(R,S)-hydroxy-hexane in 10 ml of acetone saturated with sodium iodide is refluxed for 30 minutes, then the acetone is distilled off. The residue is taken up in 15 ml of n-hexane, filtered and the salts filtered out are washed 3 times with 10 ml of n-hexane each. The combined n-hexane phases are evaporated to give 2.3 g (90 %) of the title compound.

 1 H-NMR (CDCl $_{3}$ with TMS as internal standard, δ ppm): 0.92 t (3H); 1.17 g (3H); 1.2-1.6 m (7H); 2.03-2.22 m (2H); 3.15-3.35 m (2H)

 1 H-uncoupled 13 C-NMR (CDCl $_{3}$ with TMS as internal standard, δ ppm): -0.55; 14.0; 23.1; 25.0; 25.3; 41.6; 46.8; 74.0.

Example 5

3(R,S)-Hydroxy-3-methyl-1-heptyl-tripheryl-phosphonium iodide

A mixture containing 2 g of 2(R,S)-hydroxy--2-(2-iodoethyl)hexane, 20 g of triphenylphosphine and 20 ml of acetonitrile is refluxed for 8 hours, then the disappearance of the starting material is observed by chromatography (under the same conditions as described in Example 2, the R_f value of the starting iodine compound is 0.5). At the end of the reaction, the mixture is cooled to room temperature, triphenyl-phosphine is filtered off and washed twice with 20 ml of acetonitrile each. The acetonitrile washings and the mother liquor are combined and the solvent is removed. The residue is purified by removing the excess triphenylphosphine with chromatography on the column

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ard under conditions described in Example 3. Triphenylphosphine is eluted by ethyl acetate then, the title product is eluted by a 2:1 vol./vol. mixture of acetone and ethyl acetate. Thereafter, the solvent is carefully evaporated from the product under reduced pressure which is then crystallized while stirring with hexane at room temperature. Thus 3.4 g (84%) of the title compound are obtained, m.p.; $128-130^{\circ}$ C. 1 H-NMR (CDCl $_{3}$ with TMS as internal standard, d ppm): 0.85 t (3H); 1.3 s (3H); 1.4-1.9 m (8H); 3.4-3.85 m (3H); 7.7-8 m (15 H) 1 H-uncoupled 13 C-NMR (CDCl $_{3}$ with TMS as internal standard, $\tilde{\mathcal{O}}$ ppm): 14.1 (C₇); 17.5; 19.6 (C₂); 23.0 (C₆); 26.1; 25.2 (C methyl); 33.9; 34.0 (C_4); 41.5 (C_5); 71.8; 72.3 (C_3); 116.4; 119.8 (C₁); 130.4; 130.8; 133.3; 133.7; 135.2 (C_{aromatic}).

Claims

l. A process for the preparation of compounds of the formula (\mathbf{I}) ,

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$$\begin{array}{c|c}
 & R^4 \\
\hline
 & C \sim OLi \\
\hline
 & R
\end{array}$$

10

wherein

means a straight or branched chain C₁₋₆ alkyl group optionally substituted by a cyclopentyl or cyclohexyl group; or a cyclopentyl or cyclohexyl group; and

15

 R^{l} stands for a C_{l-4} alkyl group, which comprises reacting a compound of the formula (VII),

20

$$R^{1}$$
 C R C

wherein R and R $^{\rm l}$ are the same as defined above, with zinc metal and a C $_{\rm l-6}$ alkyl bromoacetate; then reacting the thus obtained compound of the formula (VI)

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R1-C-R
$$CH_{2}-C-C-CH_{2}-CH_{3}$$
(VI)

wherein R and R 1 are the same as defined above, by a metal hydride; reacting the thus prepared compounds of the formula (V),

30

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wherein R and ${\bf R}^1$ are the same as defined above, with triphenylphosphine and carbon tetrabromide; transforming the obtained compound of the formula (IV),

OH R'-C-R CH₂-CH₂-Br

wherein R and ${\bf R}^1$ are the same as defined above, with an inorganic iodine compound; bringing into reaction the thus obtained iodine compound of the formula (III),

 $\begin{array}{c} \text{QH} \\ \text{R}^1 - \overset{\circ}{\text{C}} - \text{R} \\ \text{CH}_2 - \text{CH}_2 - \text{I} \end{array}$

wherein R and R^1 are the same as defined above, with triphenylphosphine; and reacting the thus prepared phosphonium salt of the formula (II),

 $\begin{array}{c|c}
 & \bigcirc & \bigcirc & \bigcirc & P \\
 & \bigcirc & \bigcirc & P \\
 & \bigcirc & P \\
 & \bigcirc & P \\
 & \bigcirc & P
\end{array}$ $\begin{array}{c|c}
 & P \\
 & \square \\
 & \square$

wherein R and R^1 are the same as defined above, with an alkyllithium or a lithium alkylamide type compound to give the compound of the formula (I),

2. A process as claimed in claim 1, which

comprises reacting a compound of the formula (VII) with ethyl bromcacetate and zinc metal in an anhydrous organic solvent.

- 3. A process as claimed in claim 1, which 5 comprises using lithium aluminium hydride as a metal hydride.
- 4. A process as claimed in claim 1, which comprises reacting a compound of the formula (V) with triphenylphosphine and carbon tetrabromide in an 1C organic solvent, preferably in acetonitrile.
 - 5. A process as claimed in claim 1, which comprises using an alkaline metal iodide, preferably sodium iodide as an iorganic iodine compound.
- 6. A process as claimed in claim 1, which comprises transforming a compound of the formula (II) to a compound of the formula (I) by using an alkyllithium compound containing a C_{1-6} alkyl group or a C_{1-10} lithium dialkylamide or cycloalkylalkylamide compound.
 - 7. Compounds of the formula (V),

20

25

$$R'-\overset{\S}{C}-R$$

$$\overset{C}{C}H_2-CH_2-OH$$

wherein R means a straight or branched chain C_{1-6} alkyl group optionally substituted by a cyclopentyl or cyclohexyl group; or a cyclopentyl or cyclohexyl group; and stands for a C_{1-4} alkyl group. 8. Compounds of the formula (IV),

$$\begin{array}{c}
\text{OH} \\
\text{R}^{1}-\text{C}-\text{R} \\
\text{CH}_{2}-\text{CH}_{2}-\text{Br}
\end{array}$$

wherein

R

İσ

5

means a straight or branched chain C_{1-6} alkyl group optionally substituted by a cyclopertyl or cyclohexyl group; or a cyclopertyl or cyclohexyl group; and

 R^{I}

stands for a C_{l-4} alkyl group. 9. Compounds of the formula (III),

15

OH
$$R^{1}-\mathring{C}-R$$

$$CH_{2}-CH_{2}-I$$
(III)

20

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wherein

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means a straight or branched chain C_{1-6} alkyl group optionally substituted by a cyclopentyl or cyclohexyl group; or a cyclopentyl or cyclohexyl group; and stands for a C_{1-4} alkyl group. 10. Compounds of the formula (II),

 R^{1}

wherein

R means a straight or branched chain C_{1-6} alkyl group optionally substituted by a cyclopentyl or cyclohexyl group; or a cyclopentyl or a

cyclohexyl group; and

 R^1 stands for a C_{1-4} alkyl group.

11. 2(R,S)-Hydroxy-2-(2-hydroxyethyl)hexane.

12. 2-(2-Bromoethyl)-2(R,S)-hydroxyhexane.

13. 2(R,S)-Hydroxy-2-(2-iodoethyl)hexane.

10 14. 3(R,S)-Hydroxy-3-methyl-l-heptyl-triphenyl-

phosphonium iodide.

INTERNATIONAL SEARCH REPORT

International Application No PCT/HU 88/00016

		ternational Application		
CLASSIFICATION OF SUBJECT MA	TTER (if several classificati	on symbols apply, indicate any		
ccording to international Patent Classifica	tion (IPC) of to both Hattonal	Cigamicanan Circ		
PC ⁴ : C 07 F 9/535;	C 07 C 31/20,	31/36		
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II. DOCUMENTS CONSIDERED TO	BE RELEVANT	riate, of the relevant passages 12	Relevant to Claim No. 13	
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* Special categories of cited documer "A" document defining the general at considered to be of particular rei "E" earlier document but published o filing date "L" document which may throw dou which is cited to establish the p citation or other special reason ("O" document referring to an oral dia other means "P" document published prior to the later than the priority date claime	ete or the art which to be sevence on or after the international ots on priority claim(s) or ublication date of another as specified) closure, use, exhibition or international filing date but	"T" later document published after or priority date and not in concited to understand the princi invention "X" document of particular releving cannot be considered novel involve an inventive step "Y" document of particular releving cannot be considered to involve document is combined with a ments, such combination bein in the art. "A" document member of the same	ple or theory underlying the ince; the claimed invention or cannot be considered inventions an inventive step when the or more other such doc globylous to a person skilling.	
IV. CERTIFICATION		L. Control & Adulting of this Interceptional	Search Report	
Date of the Actual Completion of the in	ternational Search	Date of Mailing of this International Search Report		
10 May 1988 (10.	•	27 May 1988 (27	.05.88)	
International Searching Authority		Signature of Authorized Officer		
AUSTRIAN PATENT	OFFICE	222		

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A	Soviet Inventions Illustrated, section Ch: Chemical, week 8416, 784 502-1 030 028, issued 1984, May 30, Derwent Publications Ltd., London 1984, see abstract-no. 84-099 870/16, E16, SU-1 028 657 A (AS UKR PHYS CHEM IN).	(8) (12)				
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Anhang zum internationalen Recherchenbericht über die internationale Patentanmeldung Nr.

In diesem Anhang sind die Mitglieder der Patentfamilien der im obengenannten internationalen Recherchenbericht angeführten Patentdokumente angegeben. Diese Angaben dienen nur zur Unterrichtung und erfolgen ohne Gewähr.

Annex to the International Search Report on International Patent Application No.PCT/HU 88/00016

This Annex lists the patent family members relating to the patent documents cited in the above-mentioned International search report. The Austrian Patent Office is in no way liable for these par- renseignements fournis sont ticulars which are merely given for the purpose of information.

Annexe au rapport de recherche internationale relatif à la demande de brevet international n°.

La présente annexe indique les membres de la famille de brevets relatifs aux documents de brevets cités dans le rapport de recherche internationale visé ci-dessus. Les donnés à titre indicatif et n'engagent pas la responsabilité de l'Office autrichien des brevets.

Im Recherchenbericht angeführtes Patent- dokument
Patent document cited in search report Document de brevet cité dans le rapport de recherche

Datum der Veröffentlichung Publication date Date de publication

Mitglied(er) der Patentfamilie Patent family member(s) Membre(s) de la famille de brevets

Datum der Veröffentlichung Publication date Date de publication

SU-A - 722	893	25/03/1980	None
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