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(71) Demandeur/Applicant:
BASF SE, DE

(72) Inventeurs/Inventors:
MASSA, DARIO, DE;
EVANS, RICHARD, US;
WITSCHER, MATTHIAS, DE;
SEISER, TOBIAS, DE;
LIEBL, REX, US;
FRATESCHI, ALEXANDRE, MX

(74) Agent: ROBIC

(54) Titre : COMBINAISON HERBICIDE COMPRENANT DU SAFLUFENACIL ET DU GLUFOSINATE
(54) Title: HERBICIDAL COMBINATION COMPRISING SAFLUFENACIL AND GLUFOSINATE

(57) **Abrégé/Abstract:**

The present invention relates to a herbicidal combination which comprises: a) a herbicide A which is 2-chloro-5-[3,6-dihydro-3-methyl-2,6-dioxo-4-(trifluoromethyl)-1-(2H)-pyrimidinyl]-4-fluoro-N-[[methyl-(1-methylethyl)-amino]sulfonyl]benzamide, b) a herbicide B which is glufosinate or one of its salts, and c) at least one herbicide C different from herbicides A and B which is selected from C.1) herbicides of the group of acetolactate synthase inhibitors which are selected from the group of triazolopyrimidine herbicides, sulfonylamino-carbonyl-triazolinone herbicides and pyrimidinyl(thio) benzoate herbicides, C.2) herbicides of the group of protoporphyrinogen oxidase inhibitors, C.3) herbicides of the group of synthetic auxins, C.4) herbicides of the group of microtubule inhibitors, C.5) herbicides of the group of acetyl-CoA carboxylase inhibitors, C.6) herbicides of the group of photosystem II inhibitors, C.7) herbicides of the group of pigment synthesis inhibitors, and C.8) herbicides of the group of VLCFA inhibitors which are selected from the group of oxyacetamide herbicides and chloroacetamide herbicides.



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(71) Applicant: BASF SE [DE/DE]; 67056 Ludwigshafen (DE).

(72) Inventors: MASSA, Dario; Waldparkdamm 4, 68163 Mannheim (DE). EVANS, Richard; 8412 Lakewood Drive, Raleigh, NC 27613 (US). WITSCHEL, Matthias; Höhenweg 12b, 67098 Bad Dürkheim (DE). SEISER, Tobias; Feldbergstr. 18, 68163 Mannheim (DE). LIEBL, Rex; 2111 Myrtle Avenue, Raleigh, NC 27608 (US). FRATESCHI, Alexandre; 207, Brookbank Hill Place, Cary, NC 27519 (US).

(74) Agent: REITSTÖTTER - KINZEBACH; Im Zollhof 1, 67061 Ludwigshafen (DE).

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(54) Title: HERBICIDAL COMBINATION COMPRISING SAFLUFENACIL AND GLUFOSINATE

(57) Abstract: The present invention relates to a herbicidal combination which comprises: a) a herbicide A which is 2-chloro-5-[3,6-dihydro-3-methyl-2,6-dioxo-4-(trifluoromethyl)-1-(2H)-pyrimidinyl]-4-fluoro-N-[[methyl-(1-methylethyl)-amino]sulfonyl]benzamide, b) a herbicide B which is glufosinate or one of its salts, and c) at least one herbicide C different from herbicides A and B which is selected from C.1) herbicides of the group of acetolactate synthase inhibitors which are selected from the group of triazolopyrimidine herbicides, sulfonylamino-carbonyl-triazolinone herbicides and pyrimidinyl(thio) benzoate herbicides, C.2) herbicides of the group of protoporphyrinogen oxidase inhibitors, C.3) herbicides of the group of synthetic auxins, C.4) herbicides of the group of microtubule inhibitors, C.5) herbicides of the group of acetyl-CoA carboxylase inhibitors, C.6) herbicides of the group of photosystem II inhibitors, C.7) herbicides of the group of pigment synthesis inhibitors, and C.8) herbicides of the group of VLCFA inhibitors which are selected from the group of oxyacetamide herbicides and chloroacetamide herbicides.

Herbicidal combination comprising saflufenacil and glufosinate

The present invention relates to a herbicidal combination comprising saflufenacil, glufosinate or one of its salts and at least one herbicide C different therefrom. The
5 combination is particularly useful for preplant burndown.

Burndown, i.e. the complete removal of weeds from the soil by application of herbicides prior to planting or emergence of a crop, is an important tool of modern weed management. Weeds present at planting will generally grow much quicker than crop
10 plants and thus compete very early in the growing season thereby damaging the crop plants and reducing crop yield. Thus, it is desirable to plant the crop in a weed-free seed bed or to assure that essentially no weeds are present when the crop emerges.

Saflufenacil is the common name of the compound 2-chloro-5-[3,6-dihydro-3-methyl-
15 2,6-dioxo-4-(trifluoromethyl)-1-(2H)pyrimidinyl]-4-fluoro-N-[[methyl(1-methylethyl)-amino]sulfonyl]benzamide which is a herbicidal active substance from the group of PPO inhibitors. Saflufenacil has been described in WO 01/083459. Further processes for its preparation are described in WO 03/097589, WO 05/054208, WO 06/097589, WO 06/125746 and WO 08/043835. Saflufenacil is particularly useful for preplant
20 applications and selective preemergence weed control in multiple crops, including corn and soybean.

Glufosinate and its salts are non-selective systemic herbicides having a good post-emergence activity against numerous grass weeds and thus can be used in burndown
25 programs. However, solo application of glufosinate often yields unsatisfactory weed control, and several applications and/or high dosage rates are often required. Moreover, the effectiveness of glufosinate against difficult-to-control broadleaf species (hereinafter broadleaves) and rhizomatous grasses is poor. Therefore, it is frequently recommended to apply glufosinate in combination with at least one second herbicide,
30 such as 2,4-D, dicamba, triazines such as atrazine or metribuzin, chloroacetanilides such as metholachlor or dimethenamid (including dimethenamid-P), linuron and/or pendimethalin. However, the effectiveness of such combinations is often not satisfactory and high application rates are still required to achieve an acceptable control of a broad spectrum of weeds. Moreover, the reliability of such combinations
35 depends strongly on the weathering conditions and certain difficult to control weed species may escape. In addition, the herbicidal activity of these compositions persists only for a short time, which allows effective burndown only within a small timeframe prior to planting a crop. Moreover, the persistence of the herbicidal activity strongly depends upon the weathering conditions.

It is known from WO 03/24221 that the activity of glufosinate against certain plants may be improved by co-applying it with saflufenacil.

5 However, so far only a very few specific herbicidal mixtures that besides saflufenacil and glufosinate or one of its salts also include one or more further herbicides have been disclosed.

10 WO 2009/141367 discloses herbicidal compositions that in addition to glufosinate, saflufenacil and pyroxasulfone possibly also include one or more further herbicides selected from imidazolinones, triazolopyrimidines, pendimethalin, dicamba, atrazine, clomazone, flumioxazin, metazachlor and sulfentrazone.

15 WO 2011/104213 relates to herbicidal compositions including glufosinate, a hydrate of saflufenacil and optionally one or two imidazolinones or sulfonylureas.

However, the aforementioned documents do not substantiate the use of herbicidal compositions including glufosinate, saflufenacil and a further herbicide in burndown applications.

20 Thus, it is an object of the present invention to provide a herbicidal combination, which allows efficient and reliable control of grass and broadleaf weeds in a burndown program. Moreover, the persistence of the herbicidal activity of the combination should be sufficiently long in order to achieve control of the weeds over a sufficient long time period thus allowing a more flexible application. The combination should also have a
25 low toxicity to humans or other mammals. The combinations should also show an accelerated action on harmful plants, i.e. they should effect damaging of the harmful plants more quickly in comparison with application of the individual herbicides.

30 These and further objects are achieved by the combinations described hereinafter.

Therefore the present invention relates to a herbicidal combination comprising:

- a) a herbicide A which is saflufenacil,
- b) a herbicide B which is glufosinate or one of its salts, and
- c) at least one herbicide C different from herbicides A and B which is selected from
35 C.1) herbicides of the group of acetolactate synthase inhibitors which are selected from the group of triazolopyrimidine herbicides, sulfonylamino-carbonyl-triazolinone herbicides and pyrimidinyl(thio) benzoate herbicides,
C.2) herbicides of the group of protoporphyrinogen oxidase inhibitors,
C.3) herbicides of the group of synthetic auxins,

- C.4) herbicides of the group of microtubule inhibitors,
C.5) herbicides of the group of acetyl-CoA carboxylase inhibitors,
C.6) herbicides of the group of photosystem II inhibitors,
C.7) herbicides of the group of pigment synthesis inhibitors, and
5 C.8) herbicides of the group of VLCFA inhibitors which are selected from the group of oxyacetamide herbicides and chloroacetamide herbicides.

The invention furthermore relates to the use of a combination as defined herein for controlling undesirable vegetation. When using the combinations of the invention for
10 this purpose the herbicide A, the herbicide B and the at least one herbicide C can be applied simultaneously or in succession, where undesirable vegetation may occur.

The invention furthermore relates to the use of a combination as defined herein for controlling undesirable vegetation for burndown, i.e. for controlling undesirable
15 vegetation in a locus, e.g. a field, where crops will be planted, before planting or emergence of the crop.

The invention furthermore relates to the use of a combination as defined herein for controlling undesirable vegetation in crops which, by genetic engineering or by
20 breeding, are resistant to one or more herbicides and/or pathogens such as plant-pathogenous fungi, and/or to attack by insects; preferably resistant to saflufenacil and/or glufosinate, in particular glufosinate, and possibly resistant to the one or more herbicides C and/or optional one or more herbicides D, as defined below.

25 The invention furthermore relates to a method for controlling undesirable vegetation, which comprises applying an herbicidal combination according to the present invention to the undesirable vegetation. Application can be done before, during and/or after, preferably during and/or after, the emergence of the undesirable vegetation. The herbicide A, the herbicide B and the at least one herbicide C can be applied
30 simultaneously or in succession.

The invention in particular relates to a method for controlling undesirable vegetation in crops, which comprises applying a combination as defined herein to a locus of planted crops where undesirable vegetation occurs or might occur or to a locus where crops
35 will be planted before planting or emergence of the crop.

In the methods of the present invention it is immaterial whether the herbicide A, the herbicide B and the one or more herbicides C are formulated jointly or separately and applied jointly or separately, and, in the case of separate application, in which order the

application takes place. It is only necessary, that the herbicide A, the herbicide B and the one or more herbicides C are applied in a time frame, which allows simultaneous action of the active ingredients on the undesirable plants.

- 5 The invention also relates to an herbicide formulation, which comprises a herbicidally active combination as defined herein and at least one carrier material, including liquid and/or solid carrier materials.

The combinations of the present invention have several advantages over solo
 10 application of either glufosinate, saflufenacil or any one of herbicides C, and, likewise, over any binary combination of these herbicides. The combination of the present invention show enhanced herbicide action in comparison with the herbicide action of solo action of glufosinate, saflufenacil or any one of herbicides C against undesirable vegetation, in particular against difficult to control species such as Alopecurus
 15 myosuroides, Avena fatua, Bromus spec., Echinochloa spec. Ipomea spec., Lolium spec., Phalaris spec., Setaria spec., Digitaria spec., Brachiaria spec., Amaranthus spec., Chenopodium spec., Abutilon theophrasti, Galium aparine, Veronica spec., or Solanum spec. Moreover, the combinations of the invention show a persistent herbicidal activity, even under difficult weathering conditions, which allows a more
 20 flexible application in burndown applications and minimizes the risk of weeds escaping. The combinations are generally non-toxic or of low toxicity against mammals. Apart from that, the combinations of the present invention show superior crop compatibility with certain conventional crop plants and with herbicide tolerant crop plants, i.e. their use in these crops leads to a reduced damage of the crop plants and/or does not result
 25 in increased damage of the crop plants. Thus, the combinations of the invention can also be applied after the emergence of the crop plants. The combinations of the present invention may also show an accelerated action on harmful plants, i.e. they may effect damage of the harmful plants more quickly in comparison with solo or binary applications of the at least three herbicides involved.

30

As used herein, the terms "controlling" and "combating" are synonyms.

As used herein, the terms "undesirable vegetation", "undesirable species", "undesirable plants", "harmful plants", "undesirable weeds", or "harmful weeds" are synonyms.

35

Glufosinate [common name of DL-4-[hydroxyl(methyl)phosphinoyl]-DL-homoalaninate] and its salts such as glufosinate ammonium and its herbicidal activity have been described e.g. by F. Schwerdtle et al. Z. Pflanzenkr. Pflanzenschutz, 1981, Sonderheft

IX, pp. 431-440. Glufosinate and its salts are commercially available, e.g. from Bayer CropScience under the tradenames Basta™ and Liberty™.

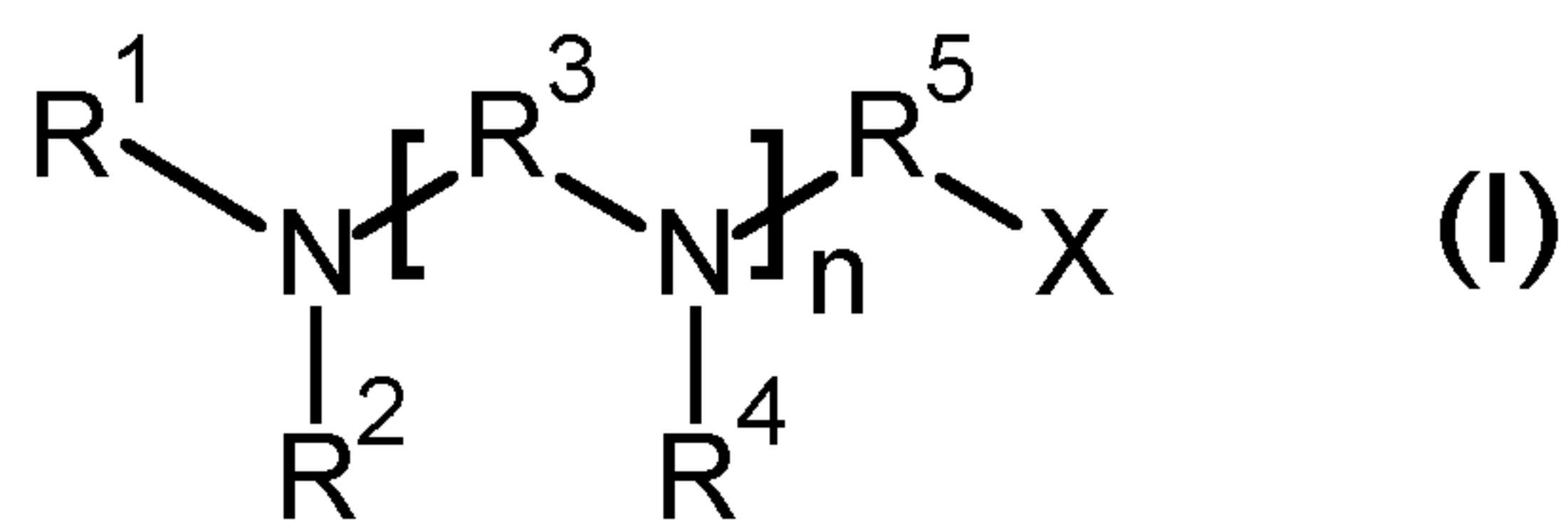
5 In the combinations of the invention the weight ratio of herbicide B (glufosinate or one of its salts) to herbicide A is preferably from 1000:1 to 1:10, more preferably from 400:1 to 1:10, in particular from 200:1 to 1:5, specifically from 100:1 to 1:3 and particularly preferred from 50:1 to 1:1.

10 In addition, the weight ratio of herbicide B to herbicides A + C in the combinations of the invention is preferably from 500:1 to 1:100, more preferably from 300:1 to 1:50, in particular from 150:1 to 1:40, specifically from 80:1 to 1:20 and particularly preferred from 30:1 to 1:10.

15 If the compounds of herbicide compounds mentioned herein as herbicides B, herbicides C, herbicides D or safeners (see below) have functional groups, which can be ionized, they can also be used in the form of their agriculturally acceptable salts. In general, those salts are suitable whose cations have no adverse effect on the action of the active compounds ("agriculturally acceptable").

20 Preferred cations are the ions of the alkali metals, preferably of lithium, sodium and potassium, of the alkaline earth metals, preferably of calcium and magnesium, and of the transition metals, preferably of manganese, copper, zinc and iron, furthermore ammonium and substituted ammonium (hereinafter also termed as organoammonium) in which one to four hydrogen atoms are replaced by C₁-C₄-alkyl, hydroxy-C₁-C₄-alkyl, 25 C₁-C₄-alkoxy-C₁-C₄-alkyl, hydroxy-C₁-C₄-alkoxy-C₁-C₄-alkyl, phenyl or benzyl, preferably ammonium, methylammonium, isopropylammonium, dimethylammonium, diisopropylammonium, trimethylammonium, tetramethylammonium, tetraethylammonium, tetrabutylammonium, pentylammonium, hexylammonium, heptylammonium, 2-hydroxyethylammonium, 2-(2-hydroxyethoxy)eth-1-ylammonium, (diglycolamine salts), di(2-hydroxyeth-1-yl)ammonium (diolamine salts), tris((2- 30 hydroxyeth-1-yl)ammonium (trolamine salts), tris(3-propanol)ammonium, benzyltrimethylammonium, benzyltriethylammonium, furthermore phosphonium ions, sulfonium ions, preferably tri(C₁-C₄-alkyl)sulfonium such as trimethylsulfonium, and sulfoxonium ions, preferably tri(C₁-C₄-alkyl)sulfoxonium.

35 Further preferred cations are cationic polyamines that are characterized in that at least one amino group of the polyamine is present in the cationic form of an ammonium. The cationic polyamines are preferably derived from polyamines of the formula I:



wherein

R^1 , R^2 and R^4 are independently of each other selected from hydrogen and C_1 - C_6 -alkyl,

5 preferably C_1 - C_3 -alkyl, which is optionally substituted with a hydroxyl group,

R^3 and R^5 are independently of each other C_2 - C_{10} -alkylene, preferably C_2 - C_4 -alkylene,

X is hydroxyl or NR^6R^7 with R^6 and R^7 are independently of each other selected from

hydrogen and C_1 - C_3 -alkyl, and

n is an integer from 1 to 20, preferably 1 to 5.

10

Examples of preferred polyamines of the formula I are diethylenetriamine (DETA), triethylenetetraamine (TETA), tetraethylenepentaamine (TEPA), N,N,N',N'',N'''-pentamethyldiethylenetriamine (PMDETA), N,N,N',N'',N'''-pentamethyldipropylenetri-

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amine, N,N-bis(3-dimethylaminopropyl)-N-isopropanolamine, N'-(3-(dimethylamino)propyl)-N,N-dimethyl-1,3-propanediamine and N,N-bis(3-aminopropyl)methylamine (BAPMA). Particularly preferred is BAPMA. Of particular relevance in this context is the BAPMA salt of dicamba (herein also named dicamba-BAPMA), wherein dicamba is present in its anionic form and BAPMA in one of its cationic forms with at least one amino group of BAPMA being transformed into the

20

corresponding ammonium group.

In the combinations according to the invention, herbicides C and D as well as safeners that carry a carboxyl group can also be employed in the form of agriculturally acceptable derivatives, for example as amides such as mono- or di- C_1 - C_6 -alkylamides or arylamides, as esters, for example as allyl esters, propargyl esters, tefuryl esters,

25 C_1 - C_{10} -alkyl esters or alkoxyalkyl esters, and also as thioesters, for example as C_1 - C_{10} -alkyl thioesters. Preferred mono- and di- C_1 - C_6 -alkylamides are the methyl- and the dimethylamides. Preferred arylamides are, for example, the anilidines and the 2-chloroanilides. Preferred alkyl esters are, for example, the methyl, ethyl, propyl,

30 isopropyl, butyl, isobutyl, pentyl, mexyl (1-methylhexyl) or isooctyl (2-ethylhexyl) esters. Preferred C_1 - C_4 -alkoxy- C_1 - C_4 -alkyl esters are the straight-chain or branched C_1 - C_4 -alkoxyethyl esters, for example the methoxyethyl, ethoxyethyl or butoxyethyl esters. An example of the straight-chain or branched C_1 - C_{10} -alkyl thioesters is the ethyl thioester. Preferred derivatives are the esters.

35

According to a first embodiment of the invention (embodiment 1), the herbicidal combinations of the invention comprise at least one herbicide C.1 selected from the group of acetolactate synthase (ALS) inhibitors (also termed as acetohydroxy acid synthase (AHAS) inhibitors). ALS inhibitors are compounds, which have a mode of action comprising the inhibition of a step of the branched chain amino acids biosynthesis in plants and which belong to the group B of the HRAC classification system (see HRAC, Classification of Herbicides According to Mode of Action, <http://www.plantprotection.org/hrac/MOA.html>).

The term "ALS inhibitor" is meant herein to also include the respective salts, isomers and esters of the above mentioned compounds. Suitable salts are e.g. salts of alkaline or earth alkaline metals or ammonium or organoammonium salts, for instance, sodium, potassium, ammonium, isopropyl ammonium etc. Suitable isomers are e.g. stereo isomers such as the enantiomers. Suitable esters are e.g. C₁-C₈-(branched or non-branched) alkyl esters, such as methyl esters, ethyl esters and isopropyl esters.

According to the present invention the ALS inhibitors of group C.1 are selected from the group consisting of:

- C.1.1 triazolopyrimidine herbicides;
- C.1.2 sulfonylamino-carbonyl-triazolinone herbicides; and
- C.1.3 pyrimidinyl(thio) benzoate herbicides.

Triazolopyrimidine herbicides (C.1.1) include e.g. cloransulam, diclosulam, florasulam, flumetsulam, metosulam, penoxsulam and pyroxsulam, and the salts and esters thereof such as cloransulam-methyl.

Sulfonylamino-carbonyl-triazolinone herbicides (C.1.2) include e.g. flucarbazone, propoxycarbazon, thienecarbazone and triafamone, and the salts and esters thereof such as flucarbazone-sodium, propoxycarbazon-sodium and thienecarbazone-methyl.

Pyrimidinyl(thio) benzoate herbicides (C.1.3) include e.g. bispyribac, pyribenzoxim, pyriftalid, pyrimisulfan, pyriothiobac, pyriminobac, the salts and esters thereof such as bispyribac-sodium, pyriothiobac-sodium and pyriminobac-methyl, as well as 4-[[[2-[(4,6-dimethoxy-2-pyrimidinyl)oxy]phenyl]methyl]amino]-benzoic acid-1-methylethyl ester (CAS 420138-41-6), 4-[[[2-[(4,6-dimethoxy-2-pyrimidinyl)oxy]phenyl]methyl]amino]-benzoic acid propyl ester (CAS 420138-40-5) and N-(4-bromophenyl)-2-[(4,6-dimethoxy-2-pyrimidinyl)oxy]benzenemethanamine (CAS 420138-01-8).

In the combinations of this embodiment 1 the relative weight ratio of saflufenacil (herbicide A) to herbicide C.1 is preferably in the range from 1:100 to 100:1, more preferably in the range from 1:40 to 40:1, in particular from 1:20 to 20:1, specifically from 1:8 to 8:1 and particularly preferred from 1:4 to 4:1. The relative weight ratio of herbicide B to herbicide A + herbicide C.1 is preferably in the range from 400:1 to 1:2, more preferably from 200:1 to 2:1, in particular from 80:1 to 1:1, specifically from 40:1 to 2:1 and particularly preferred from 20:1 to 2:1.

According to a preferred embodiment of the invention, the component c) comprises at least one herbicide selected from triazolopyrimidine herbicides and sulfonylamino-carbonyl-triazolinone herbicides (embodiment 1.1). Triazolopyrimidine herbicides (group C.1.1) and sulfonylamino-carbonyl-triazolinone herbicides (group C.1.2) are known e.g. from The Compendium of Pesticide Common Names <http://www.alanwood.net/pesticides/>.

Triazolopyrimidine herbicides include cloransulam, florasulam, metosulam, pyroxsulam, diclosulam, flumetsulam and penoxsulam and the salts of cloransulam, in particular the sodium salt, potassium salt, ammonium salt or substituted ammonium salts as defined above, in particular mono-, di- and tri-C₁-C₈-alkylammonium salts such as methylammonium, dimethylammonium and isopropylammonium, and the esters of cloransulam, in particular the C₁-C₈-alkyl esters, such as methyl ester, ethyl ester or isopropyl ester. A suitable example of such salts is cloransulam-ammonium. A suitable example of such esters is cloransulam-methyl.

Sulfonylamino-carbonyl-triazolinone herbicides include flucarbazone, propoxycarbazone and thienecarbazone and their salts, in particular the sodium salt, potassium salt, ammonium salt or substituted ammonium salt as defined above, in particular mono-, di- and tri-C₁-C₈-alkylammonium salts such as methylammonium, dimethylammonium and isopropylammonium, and their esters, in particular the C₁-C₈-alkyl esters, such as methyl ester, ethyl ester or isopropyl ester. Suitable examples of such salts are flucarbazone-sodium and propoxycarbazone-sodium. A suitable example of such esters is thienecarbazone-methyl.

Preferred triazolopyrimidine herbicides include diclosulam, cloransulam, flumetsulam, cloransulam-methyl and mixtures thereof.

Preferred sulfonylamino-carbonyl-triazolinone herbicides include thienecarbazone, thienecarbazone-methyl and mixtures thereof.

In particular preferred combinations of the embodiment 1.1 the at least one herbicide C comprises at least one herbicide C.1 selected from the group of diclosulam, cloransulam, flumetsulam, thien carbazon and their agriculturally acceptable salts and esters, such as in particular cloransulam-methyl and thien carbazon-methyl.

5

According to a second embodiment of the invention (embodiment 2), the herbicidal combinations of the invention comprise at least one herbicide C.2 which is an inhibitor of protoporphyrinogen-IX-oxidase (PPO inhibitor). PPO inhibitors are compounds, which have a mode of action comprising the inhibition of a step of the chlorophyll biosynthesis in plants and which belong to the group E of the HRAC classification system (see HRAC, Classification of Herbicides According to Mode of Action, <http://www.plantprotection.org/hrac/MOA.html>).

Herbicide compounds belonging to the group of PPO inhibitors C.2 include e.g.

- 15 C.2.1 pyrimidinedione herbicides;
- C.2.2 triazolinone herbicides;
- C.2.3 diphenyl ether herbicides; and
- C.2.4 N-phenyl phthalimide herbicides.

20 Pyrimidinedione herbicides (group C.2.1), triazolinone herbicides (group C.2.2), diphenyl ether herbicides (group C.2.3) and N-phenyl phthalimide herbicides (group C.2.4), which are a subgroup of dicarboximide herbicides, are known e.g. from C.D.S. Tomlin, "The Pesticide Manual", 13th Edition, BCPC (2003), and also from "The Compendium of Pesticide Common Names" <http://www.alanwood.net/pesticides/>.

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Pyrimidinedione herbicides (group C.2.1) include e.g. benzfendizone, butafenacil, saflufenacil, tiafenacil, ethyl [3-[2-chloro-4-fluoro-5-(1-methyl-6-trifluoromethyl-2,4-dioxo-1,2,3,4-tetrahydropyrimidin-3-yl)phenoxy]-2-pyridyloxy]acetate (CAS 353292-31-6), 1-methyl-6-trifluoromethyl-3-(2,2,7-trifluoro-3-oxo-4-prop-2-ynyl-3,4-dihydro-2H-benzo[1,4]oxazin-6-yl)-1H-pyrimidine-2,4-dione and 3-[7-chloro-5-fluoro-2-(trifluoromethyl)-1H-benzimidazol-4-yl]-1-methyl-6-(trifluoromethyl)-1H-pyrimidine-2,4-dione (CAS 212754-02-4) and their salts, in particular the lithium salts, sodium salts, potassium salts, ammonium salts or substituted ammonium salts as defined above, in particular mono-, di- and tri-C₁-C₈-alkylammonium salts such as methylammonium, dimethylammonium and isopropylammonium.

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Triazolinone herbicides (group C.2.2) include e.g. azafenidin, amicarbazone, bencarbazone, carfentrazone, ipfencarbazone and sulfentrazone and their salts, in particular the sodium salts, potassium salts, ammonium salts or substituted ammonium

salts as defined above, in particular mono-, di- and tri-C₁-C₈-alkylammonium salts such as methylammonium, dimethylammonium and isopropylammonium, and their esters, in particular the C₁-C₈-alkyl esters, such as methyl ester, ethyl ester or isopropyl ester. A suitable example of such esters is carfentrazone-ethyl.

5

Diphenyl ether herbicides (group C.2.3) include e.g. ethoxyfen, acifluorfen, aclonifen, bifenox, chlomethoxyfen, chlornitrofen, etnipromid, fluorodifen, fluoroglycofen, fluoronitrofen, fomesafen, fucaomi, furyloxyfen, halosafen, lactofen, nitrofen, nitrofluorfen and oxyfluorfen and their salts, in particular the sodium salts, potassium salts, ammonium salts or substituted ammonium salts as defined above, in particular mono-, di- and tri-C₁-C₈-alkylammonium salts such as methylammonium, dimethylammonium and isopropylammonium, and their esters, in particular the C₁-C₈-alkyl esters, such as methyl ester, ethyl ester or isopropyl ester. Suitable examples of such salts are acifluorfen-sodium and fomesafen-sodium. Suitable examples of such esters are ethoxyfen-ethyl, acifluorfen-methyl and fluoroglycofen-ethyl.

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N-Phenyl phthalimide herbicides (group C.2.4) include e.g. cinidon, flumioxazin, flumiclorac, flumipropyn and 2-(2,2,7-trifluoro-3-oxo-4-prop-2-ynyl-3,4-dihydro-2H-benzo[1,4]oxazin-6-yl)-4,5,6,7-tetrahydro-isoindole-1,3-dione. Also included are the salts of cinidon and flumiclorac, in particular their sodium salts, potassium salts, ammonium salts or substituted ammonium salts as defined above, in particular mono-, di and tri-C₁-C₈-alkylammonium salts such as isopropylammonium salts, and the esters of cinidon and flumiclorac, in particular their C₁-C₈-alkyl esters, such as methylesters, ethylesters, isopropyl esters. Suitable examples of such esters are cinidon-ethyl and flumiclorac-pentyl.

30

In the combinations of this embodiment 2 the relative weight ratio of saflufenacil (herbicide A) to herbicide C.2 is preferably in the range from 1:400 to 100:1, more preferably in the range from 1:200 to 50:1, in particular from 1:100 to 20:1, specifically from 1:80 to 10:1 and particularly preferred from 1:40 to 5:1. The relative weight ratio of herbicide B to herbicide A + herbicide C.2 is preferably in the range from 400:1 to 1:5, more preferably from 200:1 to 1:2, in particular from 80:1 to 1:2, specifically from 40:1 to 1:1 and particularly preferred from 20:1 to 1:1.

35

According to a preferred embodiment of the invention, the component c) comprises at least one herbicide selected from pyrimidinedione herbicides C.2.1, triazolinone herbicides C.2.2, diphenyl ether herbicides C.2.3 and N-phenyl phthalimide herbicides C.2.4.

Preferred pyrimidinedione herbicides include butafenacil.

Preferred triazolinone herbicides include carfentrazone, carfentrazone-ethyl, sulfentrazone and mixtures thereof.

5

Preferred diphenyl ether herbicides include acifluorfen, acifluorfen-sodium, acifluorfen-methyl, fomesafen, fomesafen-sodium, lactofen, oxyfluorfen and mixtures thereof.

Preferred N-phenyl phthalimide herbicides include flumioxazin.

10

In particular preferred combinations of the embodiment 2 the at least one herbicide C comprises at least one herbicide C.2 selected from the group of flumioxazin, carfentrazone, sulfentrazone, butafenacil, acifluorfen, fomesafen, lactofen, oxyfluorfen and their agriculturally acceptable salts and esters, such as in particular fomesafen-sodium, acifluorfen-sodium, acifluorfen-methyl, carfentrazone-ethyl.

15

According to a third embodiment of the invention (embodiment 3), the herbicidal combinations of the invention comprise at least one herbicide C.3 which is a synthetic auxin. Synthetic auxins are compounds which act like the phytohormones auxins such as indole-3-acetic acid. Synthetic auxins belong to the group O of the HRAC classification system (see HRAC, Classification of Herbicides According to Mode of Action, <http://www.plantprotection.org/hrac/MOA.html>).

20

Herbicide compounds belonging to the group of synthetic auxins C.3 include e.g.

25

- C.3.1 benzoic acid herbicides;
- C.3.2 quinolinecarboxylic acid herbicides;
- C.3.3 pyridine carboxylic acid herbicides; and
- C.3.4 phenoxycarboxylic acid herbicides.

30

Benzoic acid herbicides (C.3.1) include e.g. dicamba, tricamba, chloramben and 2,3,6-TBA (2,3,6-trichlorobenzoic acid), and the salts and esters thereof.

Quinolinecarboxylic acid herbicides (C.3.2) include e.g. quinclorac and quinmerac, and their salts and esters, such as quinclorac-dimethylammonium.

35

Pyridinecarboxylic acid herbicides (C.3.3) include e.g. aminopyralid, clopyralid, halauxifen, picloram, triclopyr and fluroxypyr, and their salts and their esters, such as aminopyralid-dimethylammonium, aminopyralid-tris(2-hydroxypropyl)ammonium, fluroxypyr-butometyl and fluroxypyr-meptyl.

Phenoxycarboxylic acid herbicides (C.3.4) include, e.g. phenoxyacetic acid herbicides such as 2,4-D, 3,4-DA, MCPA, MCPA-thioethyl, 2,4,5-T, phenoxypropionic acid herbicides such as 2,4-DP (dichlorprop), 2,4-DP-P, 4-CPP, 3,4-DP, fenoprop, CMPP (mecoprop), CMPP-P (mecoprop-P), and phenoxybutyric acid herbicides such as 4-CPB, 2,4-DB, 3,4-DB, 2,4,5-TB, MCPB, and their salts and their esters.

In the combinations of this embodiment 3 the relative weight ratio of saflufenacil (herbicide A) to herbicide C.3 is preferably in the range from 1:1000 to 1:1, more preferably in the range from 1:500 to 1:1, in particular from 1:200 to 1:2, specifically from 1:150 to 1:3 and particularly preferred from 1:80 to 1:4. The relative weight ratio of herbicide B to herbicide A + herbicide C.3 is preferably in the range from 100:1 to 1:100, more preferably from 40:1 to 1:40, in particular from 20:1 to 1:20, specifically from 8:1 to 1:8 and particularly preferred from 4:1 to 1:4.

According to a preferred embodiment of the invention, the component c) comprises at least one herbicide selected from benzoic acid herbicides C.3.1, quinolinecarboxylic acid herbicides C.3.2, pyridinecarboxylic acid herbicides C.3.3 and phenoxycarboxylic acid herbicides C.3.4 (embodiment 3.1). Benzoic acid herbicides, quinolinecarboxylic acid herbicides, pyridinecarboxylic acid herbicides and phenoxycarboxylic acid herbicides are known e.g. from C.D.S. Tomlin, "The Pesticide Manual", 13th Edition, BCPC (2003), and also from "The Compendium of Pesticide Common Names" <http://www.alanwood.net/pesticides/>.

Preferred benzoic acid herbicides C.3.1 include dicamba, tricamba, chloramben and 2,3,6-TBA (2,3,6-trichlorobenzoic acid) and the salts the esters thereof, in particular their sodium salt, potassium salt, ammonium salt or substituted ammonium salts as defined above, in particular mono-, di- and tri-C₁-C₈-alkylammonium salts such as methylammonium, dimethylammonium and isopropylammonium, mono-, di- and tri-hydroxy-C₂-C₈-alkylammonium salts such as hydroxyethylammonium, di(hydroxyethyl)ammonium, tri(hydroxyethyl)ammonium, hydroxypropylammonium, di(hydroxypropyl)ammonium and tri(hydroxypropyl)ammonium salts, or cationic polyamines as defined above, in particular BAPMA salts, and their esters, in particular its C₁-C₈-alkyl esters and C₁-C₄-alkoxy-C₂-C₄-alkyl esters, such as methyl, ethyl, isopropyl, butyl, hexyl, heptyl, iso-heptyl, isooctyl, 2-ethylhexyl and butoxyethyl esters. Suitable examples of such salts are dicamba-sodium, dicamba-potassium, dicamba-methylammonium, dicamba-isopropylammonium, dicamba-dimethylammonium, dicamba-diglycolammonium, dicamba-olamine, dicamba-diolamine, dicamba-trolamine, dicamba-BAPMA, tricamba-sodium, tricamba-potassium, tricamba-methylammonium,

tricamba-isopropylammonium, tricamba-olamine, tricamba-diolamine, tricamba-trolamine, chloramben-ammonium, chloramben-methylammonium, chloramben-sodium, chloramben-diolamine, 2,3,6-T-sodium, 2,3,6-dimethylammonium. Suitable examples of such esters are dicamba-methyl and chloramben-methyl.

5

Particularly preferred benzoic acid herbicides C.3.1 include dicamba at its aforementioned salts and esters. Even more preferred benzoic acid herbicides are dicamba and its salts, such as dicamba-sodium.

10 Preferred quinolinecarboxylic acid herbicides C.3.2 include quinclorac and its salts, such as quinclorac-dimethylammonium.

Preferred pyridinecarboxylic acid herbicides C.3.3 include picloram, fluroxypyr and their esters. Even more preferred pyridinecarboxylic acid herbicides are fluroxypyr and its
15 esters, such as in particular fluroxypyr-butometyl and fluroxypyr-meptyl.

Preferred phenoxycarboxylic acid herbicides C.3.4 include 2,4-D, 2,4-DP (dichlorprop), 2,4-DP-P (dichlorprop-P), CMPP (mecoprop), CMPP-P, MCPA, MCPA-thioethyl, MCPB, their salts and their esters, in particular their sodium salt, potassium salt,
20 ammonium salt or substituted ammonium salts as defined above, in particular mono-, di- and tri-C₁-C₈-alkylammonium salts such as methylammonium, dimethylammonium and isopropylammonium, mono-, di- and tri-hydroxy-C₂-C₈-alkylammonium salts such as hydroxyethylammonium, di(hydroxyethyl)ammonium, tri(hydroxyethyl)ammonium, hydroxypropylammonium, di(hydroxypropyl)ammonium and
25 tri(hydroxypropyl)ammonium salts and their esters, in particular its C₁-C₈-alkyl esters and C₁-C₄-alkoxy-C₂-C₄-alkyl esters, such as methyl esters, ethyl esters, isopropyl, butyl, hexyl, heptyl, iso-heptyl, isooctyl, 2-ethylhexyl and butoxyethyl esters. Suitable examples of such salts and esters are for example 2,4-D-ammonium, 2,4-D-butotyl, 2,4-D-2-butoxypropyl, 2,4-D-3-butoxypropyl, 2,4-D-butyl, 2,4-D-diethylammonium, 2,4-D-dimethylammonium, 2,4-D-diolamine, 2,4-D-dodecylammonium, 2,4-D-ethyl,
30 2,4-D-2-ethylhexyl, 2,4-D-heptylammonium, 2,4-D-isobutyl, 2,4-D-isooctyl, 2,4-D-isopropyl, 2,4-D-isopropylammonium, 2,4-D-lithium, 2,4-D-meptyl, 2,4-D-methyl, 2,4-D-octyl, 2,4-D-pentyl, 2,4-D-propyl, 2,4-D-sodium, 2,4-D-tefuryl, 2,4-D-tetradecylammonium, 2,4-D-triethylammonium, 2,4-D-tris(2-hydroxypropyl)ammonium, 2,4-D-trolamine, MCPA-butotyl, MCPA-butyl, MCPA-dimethylammonium, MCPA-diolamine, MCPA-ethyl, MCPA-2-ethylhexyl, MCPA-isobutyl, MCPA-isooctyl, MCPA-isopropyl, MCPA-methyl, MCPA-olamine, MCPA-potassium, MCPA-sodium, MCPA-trolamine, dichlorprop-butotyl, dichlorprop-dimethylammonium, dichlorprop-ethylammonium, dichlorprop-2-ethylhexyl, dichlorprop-isooctyl, dichlorprop-methyl,

dichlorprop-potassium, dichlorprop-sodium, dicloprop-P-dimethylammonium, mecoprop-dimethylammonium, mecoprop-diolamine, mecoprop-ethadyl, mecoprop-isooctyl, mecoprop-methyl, mecoprop-potassium, mecoprop-sodium, mecoprop-trolamine, mecoprop-P-dimethylammonium, mecoprop-P-isobutyl, mecoprop-P-potassium, MCPB-methyl, MCPB-ethyl and MCPB-sodium.

Particularly preferred phenoxycarboxylic acid herbicides C.3.4 include 2,4-D and its aforementioned salts.

10 In particular preferred combinations of the embodiment 3.1 the at least one herbicide C comprises at least one herbicide C.3 selected from dicamba, quinclorac, fluroxypyr, 2,4-D and their agriculturally acceptable salts and esters.

15 According to a fourth embodiment of the invention (embodiment 4), the herbicidal compositions of the invention comprise at least one herbicide C.4 which is an inhibitor of microtubule assembly (MTA inhibitor). MTA inhibitors are compounds which have a mode of action comprising the inhibition of the microtubule assembly in plants and which belong to the group K1 of the HRAC classification system (see HRAC, Classification of Herbicides According to Mode of Action, <http://www.plantprotection.org/hrac/MOA.html>).

25 MTA inhibitors of the group C.4 include e.g. dinitroaniline herbicides (C.4.1), such as benfluralin, butralin, dinitramine, ethalfluralin, fluchloralin, oryzalin, pendimethalin, prodiamine and trifluralin, phosphoroamidate herbicides (C.4.2), such as amiprofos, amiprofos-methyl and butamiphos, pyridine herbicides (C.4.3), such as dithiopyr and thiazopyr, benzamide herbicides (C.4.4), such as propyzamide and tebutam, and benzoic acid herbicides (C.4.5), such as chlorthal and chlorthal-dimethyl. The term "MTA inhibitor" is meant herein to also include the respective salts, isomers and esters of the above mentioned compounds. Suitable salts are e.g. salts of alkaline or earth alkaline metals or ammonium or organoammonium salts, for instance, sodium, potassium, ammonium, isopropyl ammonium etc. Suitable isomers are e.g. stereo isomers such as the enantiomers. Suitable esters are e.g. C₁-C₈-(branched or non-branched) alkyl esters, such as methylesters, ethylesters, iso propyl esters.

35 Preferred MTA inhibitors according to the present invention are selected from the group consisting of dinitroaniline herbicides C.4.1, in particular benfluralin, butralin, dinitramine, ethalfluralin, fluchloralin, isopropalin, methalpropalin, nitralin, oryzalin, pendimethalin, prodiamine, profluralin and trifluralin, more preferably oryzalin, pendimethalin and trifluralin. Dinitroaniline herbicides are known e.g. from US

3,257,190; US 3,321,292; US 3,367,949; C.D.S. Tomlin, "The Pesticide Manual", 13th Edition, BCPC (2003) and also from The Compendium of Pesticide Common Names, <http://www.alanwood.net/pesticides/>.

- 5 In the combinations of this embodiment 4 the relative weight ratio of saflufenacil (herbicide A) to herbicide C.4 is preferably in the range from 1:2 to 1:1000, more preferably in the range from 1:4 to 1:600, in particular from 1:8 to 1:600, specifically from 1:10 to 1:400 and particularly preferred from 1:10 to 1:200. The relative weight ratio of herbicide B to herbicide A + herbicide C.4 is preferably in the range from 20:1
10 to 1:100, more preferably from 10:1 to 1:50, in particular from 5:1 to 1:20, specifically from 2:1 to 1:10 and particularly preferred from 1:1 to 1:5.

In a particular preferred combination of this embodiment 4 the at least one herbicide C comprises at least one herbicide C.4 which is pendimethalin.

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- According to a fifth embodiment of the invention (embodiment 5), the herbicidal combinations of the invention comprise at least one herbicide C.5 which is an inhibitor of the acetyl-CoA carboxylase (ACC inhibitor). ACC inhibitors are compounds which have a mode of action comprising the inhibition of the lipid biosynthesis in plants and
20 which belong to the group A of the HRAC classification system (see HRAC, Classification of Herbicides According to Mode of Action, <http://www.plantprotection.org/hrac/MOA.html>).

- Suitable ACC inhibitors of the group C.5 are known from e.g. C.D.S. Tomlin, "The
25 Pesticide Manual", 13th Edition, BCPC (2003) and also from The Compendium of Pesticide Common Names <http://www.alanwood.net/pesticides/>.

- The term "ACC inhibitor" is meant herein to also include the respective salts, isomers and esters of the above mentioned compounds. Suitable salts are e.g. salts of alkaline
30 or earth alkaline metals or ammonium or organoammonium salts, for instance, sodium, potassium, ammonium, isopropyl ammonium etc. Suitable isomers are e.g. stereo isomers such as the enantiomers. Suitable esters are e.g. propargyl esters, tefuryl (tetrahydrofurfuryl) esters, etotyl (ethoxyethyl) esters, C₁-C₈-(branched or non-branched) alkyl esters, such as methyl esters, ethyl esters, isopropyl esters, butyl
35 esters and isobutyl esters.

Herbicide compounds belonging to the group of ACC inhibitors include e.g.
C.5.1 aryloxyphenoxy-propionate herbicides;
C.5.2 cyclohexanedione herbicides;

C.5.3 phenylpyrazoline herbicides; and

C.5.4 unclassified herbicides.

Aryloxyphenoxy-propionate herbicides (C.5.1) include e.g. chlorazifop, clodinafop,
 5 clofop, cyhalofop, diclofop, fenoxaprop, fenthiaprop, fluazifop, haloxyfop, isoxapyrifop,
 kuicaoxi, metamifop, propaquizafop, quizalofop, trifop and their enantiomers, salts and
 esters, such as fenoxaprop-P, fluazifop-P, haloxyfop-P, quizalofop-P, haloxyfop-
 sodium, chlorazifop-propargyl, clodinafop-propargyl, clofop-isobutyl, cyhalofop-butyl,
 diclofop-methyl, fenoxaprop-ethyl, fenoxaprop-P-ethyl, fenthiaprop-ethyl, fluazifop-
 10 methyl, fluazifop-butyl, fluazifop-P-butyl, haloxyfop-etotyl, haloxyfop-methyl, haloxyfop-
 P-etotyl, haloxyfop-P-methyl, quizalofop-ethyl, quizalofop-tefuryl, quizalofop-P-ethyl
 and quizalofop-P-tefuryl.

Cyclohexanedione herbicides (C.5.2) include e.g. alloxydim, butroxydim, clethodim,
 15 cloproxydim, cycloxydim, profoxydim, sethoxydim, tepraloxym, tralkoxydim and their
 salts, such as alloxydim-sodium.

Phenylpyrazoline herbicides (C.5.3) include in particular pinoxaden.

Unclassified herbicides (C.5.4) include e.g. 4-(4'-chloro-4-cyclopropyl-2'-fluoro[1,1'-
 biphenyl]-3-yl)-5-hydroxy-2,2,6,6-tetramethyl-2H-pyran-3(6H)-one (CAS 1312337-72-
 6); 4-(2',4'-dichloro-4-cyclopropyl[1,1'-biphenyl]-3-yl)-5-hydroxy-2,2,6,6-tetramethyl-2H-
 pyran-3(6H)-one (CAS 1312337-45-3); 4-(4'-chloro-4-ethyl-2'-fluoro[1,1'-biphenyl]-3-yl)-
 5-hydroxy-2,2,6,6-tetramethyl-2H-pyran-3(6H)-one (CAS 1033757-93-5); 4-(2',4'-
 25 cichloro-4-ethyl[1,1'-biphenyl]-3-yl)-2,2,6,6-tetramethyl-2H-pyran-3,5(4H,6H)-dione
 (CAS 1312340-84-3); 5-(acetyloxy)-4-(4'-chloro-4-cyclopropyl-2'-fluoro[1,1'-biphenyl]-3-
 yl)-3,6-dihydro-2,2,6,6-tetramethyl-2H-pyran-3-one (CAS 1312337-48-6); 5-(acetyloxy)-
 4-(2',4'-dichloro-4-cyclopropyl- [1,1'-biphenyl]-3-yl)-3,6-dihydro-2,2,6,6-tetramethyl-2H-
 pyran-3-one; 5-(acetyloxy)-4-(4'-chloro-4-ethyl-2'-fluoro[1,1'-biphenyl]-3-yl)-3,6-dihydro-
 30 2,2,6,6-tetramethyl-2H-pyran-3-one (CAS 1312340-82-1); 5-(acetyloxy)-4-(2',4'-
 dichloro-4-ethyl[1,1'-biphenyl]-3-yl)-3,6-dihydro-2,2,6,6-tetramethyl-2H-pyran-3-one
 (CAS 1033760-55-2); 4-(4'-chloro-4-cyclopropyl-2'-fluoro[1,1'-biphenyl]-3-yl)-5,6-
 dihydro-2,2,6,6-tetramethyl-5-oxo-2H-pyran-3-yl carbonic acid methyl ester (CAS
 1312337-51-1); 4-(2',4'-Dichloro -4-cyclopropyl- [1,1'-biphenyl]-3-yl)-5,6-dihydro-
 35 2,2,6,6-tetramethyl-5-oxo-2H-pyran-3-yl carbonic acid methyl ester; 4-(4'-chloro-4-
 ethyl-2'-fluoro[1,1'-biphenyl]-3-yl)-5,6-dihydro-2,2,6,6-tetramethyl-5-oxo-2H-pyran-3-yl
 carbonic acid methyl ester (CAS 1312340-83-2); and 4-(2',4'-dichloro-4-ethyl[1,1'-
 biphenyl]-3-yl)-5,6-dihydro-2,2,6,6-tetramethyl-5-oxo-2H-pyran-3-yl carbonic acid

methyl ester (CAS 1033760-58-5), as described in WO 2010/136431, WO 2011/073615 and WO 2011/073616.

In the combinations of this embodiment 5 the relative weight ratio of saflufenacil (herbicide A) to herbicide C.5 is preferably in the range from 1:100 to 100:1, more preferably in the range from 1:50 to 50:1, in particular from 1:30 to 20:1, specifically from 1:16 to 8:1 and particularly preferred from 1:8 to 4:1. The relative weight ratio of herbicide B to herbicide A + herbicide C.5 is preferably in the range from 400:1 to 1:5, more preferably from 200:1 to 1:2, in particular from 80:1 to 1:1, specifically from 40:1 to 1:1 and particularly preferred from 20:1 to 2:1.

According to a preferred embodiment of the invention, the component c) comprises at least one herbicide selected from aryloxyphenoxy-propionate herbicides C.5.1 and cyclohexanedione herbicides C.5.2 (embodiment 5.1).

Preferred aryloxyphenoxy-propionate herbicides include fenoxaprop and haloxyfop, their enantiomers, salts and esters, and mixtures thereof.

Preferred cyclohexanedione herbicides include clethodim, profoxydim and sethoxydim.

In particular preferred combinations of the embodiment 5.1 the at least one herbicide C comprises at least one herbicide C.5 selected from the group of fenoxaprop, haloxyfop, clethodim, profoxydim, sethoxydim and their agriculturally acceptable enantiomers, salts and esters, such as in particular fenoxaprop-P, haloxyfop-P, haloxyfop-sodium, fenoxaprop-ethyl, fenoxaprop-P-ethyl, haloxyfop-etotyl, haloxyfop-methyl, haloxyfop-P-etotyl and haloxyfop-P-methyl.

According to a sixth embodiment of the invention (embodiment 6), the herbicidal combinations of the invention comprise at least one herbicide C.6 which is an inhibitor of electron transfer in photosynthesis in plants. These compounds have a mode of action comprising the inhibition of the electron transfer in photosystem II of the photosynthesis in plants (PS II inhibitors). They belong to the groups C1 to C3 of the HRAC classification system (see HRAC, Classification of Herbicides According to Mode of Action, <http://www.plantprotection.org/hrac/MOA.html>).

Suitable PSII inhibitors are selected from the group consisting of:

- C.6.1 arylurea herbicides;
- C.6.2 triazin(di)one herbicides;
- C.6.3 triazine herbicides;

- C.6.4 pyridazinone herbicides;
 C.6.5 phenylcarbamate herbicides;
 C.6.6 nitrile herbicides;
 C.6.7 benzothiadiazinone herbicides; and
 5 C.6.8 uracil herbicides.

PS II inhibitors are known e.g. from K.-W. Munks and K.-H. Müller "Photosynthesis Inhibitors" in "Modern Crop Protection Compounds" Vol. 1, Wiley-VHC 2007, pp 359-400; C.D.S. Tomlin, "The Pesticide Manual", 13th Edition, BCPC (2003) and also from
 10 The Compendium of Pesticide Common Names, <http://www.alanwood.net/pesticides/>.

The term "PS II inhibitor" is meant herein to also include the respective salts, isomers and esters of the above mentioned compounds. Suitable salts are e.g. salts of alkaline or earth alkaline metals or ammonium or organoammonium salts, for instance, sodium,
 15 pottasium, ammonium, isopropyl ammonium etc. Suitable isomers are e.g. stereo isomers such as the enantiomers. Suitable esters are e.g. C₁-C₈-(branched or non-branched) alkyl esters, such as methyl esters, ethyl esters and isopropyl esters.

Arylurea herbicides herbicides (C.6.1) include e.g. chlorbromuron, chlorotoluron,
 20 chloroxuron, dimefuron, diuron, ethidimuron, fenuron, fluometuron, isoproturon, isouron, linuron, methabenzthiazuron, metobenzuron, metobromuron, metoxuron, monolinuron, neburon, siduron, tetrafluron, tebuthiuron, thiadiazuron and their salts and esters. Preferred arylurea herbicides herbicides (C.6.1) include chlortoluron, diuron, linuron, isoproturon and tebuthiuron.

25 Triazin(di)one herbicides (C.6.2) (i.e. triazinone and triazindione herbicides) include e.g. ametridione, amibuzin, ethiozin, hexazinone, isomethiozin, metamitron, metribuzin, trifludimoxazin and their salts and esters. Preferred triazin(di)one herbicides (C.6.2) include hexazinone, metamitron and metribuzin, in particular metribuzin.

30 Triazine herbicides (C.6.3) include e.g. ametryn, atrazine, aziprotryne, chlorazine, cyanatryn, cyanazine, cyprazine, desmetryn, dimethametryn, eglinazine, ipazine, mesoprazine, methoprotryne, prometryn, procyzazine, proglinazine, prometon, propazine, sebuthylazine, simazine, simetryn, terbumeton, terbuthylazine, terbutryn, trietazine and their salts and esters, such as eglinazine-ethyl and proglinazine-ethyl. Preferred triazine herbicides (C.6.3) include ametryn, atrazine, terbuthylazine and simazine, in particular atrazine.

Pyridazinone herbicides (C.6.4) include e.g. brompyrazon, chloridazon, dimidazon, metflurazon, norflurazon, oxapyrazon, pydanon and their salts and esters. A preferred pyridazinone herbicide is chloridazon.

- 5 Phenylcarbamate herbicides (C.6.5) include e.g. desmedipham, karbutilate, phenisopham, phenmedipham and their salts and esters, such as phenmedipham-ethyl.

- 10 Nitrile herbicides (C.6.6) include e.g. bromobonil, bromofenoxim, bromoxynil, chloroxynil, dichlobenil, iodobonil and ioxynil and their salts and esters, in particular in case of bromoxynil, chloroxynil and ioxynil. A preferred nitrile herbicide is bromoxynil.

- 15 Benzothiadiazinone herbicides (C.6.7) include bentazone and its salts, in particular its alkalimetal salts, such as bentazone-sodium.

- Uracil herbicides (C.6.8) include e.g. bromacil, flupropacil, isocil, lenacil, terbacil and the salts of bromacil, in particular its alkalimetal salts, such as bromacil-lithium and bromacil-sodium.

- 20 In the combinations of this embodiment 6 the relative weight ratio of saflufenacil (herbicide A) to herbicide C.6 is preferably in the range from 1:1000 to 5:1, more preferably in the range from 1:500 to 2:1, in particular from 1:400 to 1:1, specifically from 1:300 to 1:2 and particularly preferred from 1:200 to 1:4. The relative weight ratio of herbicide B to herbicide A + herbicide C.6 is preferably in the range from 100:1 to 25 1:100, more preferably from 50:1 to 1:50, in particular from 20:1 to 1:20, specifically from 10:1 to 1:10 and particularly preferred from 5:1 to 1:5.

According to a preferred embodiment of the invention, the component c) comprises at least one herbicide selected from

- 30 - triazin(di)one herbicides C.6.2, in particular hexazinone, metamitron and/or metribuzin, especially metribuzin;
 - triazine herbicides C.6.3, in particular atrazine and/or terbuthylazine, especially atrazine; and
 - benzothiadiazinone herbicides C.6.7, in particular bentazone.

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In particular preferred combinations of the embodiment 6 the at least one herbicide C comprises at least one herbicide C.6 selected from metribuzin, atrazine, bentazone and their agriculturally acceptable salts.

According to a seventh embodiment of the invention (embodiment 7), the herbicidal combinations of the invention comprise at least one herbicide C.7 which is an inhibitor of pigment synthesis. Pigment synthesis inhibitors are compounds which have a mode of action comprising the inhibition of the carotenoid biosynthesis in plants and which
5 belong to the groups F1 to F4 of the HRAC classification system (see HRAC, Classification of Herbicides According to Mode of Action, <http://www.plantprotection.org/hrac/MOA.html>).

10 The term "pigment synthesis inhibitor" is meant herein to also include the respective salts, isomers and esters of the above mentioned compounds.

Suitable pigment synthesis inhibitors are selected from the group consisting of:
C.7.1 phytoene desaturase (PDS) inhibitors;
C.7.2 4-hydroxyphenylpyruvate dioxygenase (HPPD) inhibitors;
15 C.7.3 inhibitors of unknown target; and
C.7.4 1-deoxyxylulose-5-phosphate (DOXP) synthase inhibitors.

PDS inhibitors (C.7.1) are known from e.g. G. Hamprecht et al. "Phytoene Desaturase Inhibitors" in "Modern Crop Protection Compounds" Vol. 1, Wiley-VHC 2007, pp 187-
20 211; from EP 723960, from C.D.S. Tomlin, "The Pesticide Manual", 13th Edition, BCPC (2003) and also from The Compendium of Pesticide Common Names <http://www.alanwood.net/pesticides/>.

Suitable PDS inhibitors C.7.1 include e.g. pyridazinone herbicides, such as norflurazon,
25 pyridinecarboxamide herbicides, such as flufenican, diflufenican and picolinafen, as well as herbicides not belonging to a common group, such as beflubutamid, fluridone, flurochloridone, flurtamone and 4-(3-trifluoromethylphenoxy)-2-(4-trifluoromethylphenyl)pyrimidine (CAS 180608-33-7). Preferred PDS inhibitors according to the present invention are selected from the group consisting of
30 pyridinecarboxamide herbicides, such as flufenican, diflufenican and picolinafen.

HPPD inhibitors (C.7.2), inhibitors of unknown target (C.7.3) and DOXP synthase inhibitors (C.7.4) are known from e.g. C.D.S. Tomlin, "The Pesticide Manual", 13th Edition, BCPC (2003) and also from The Compendium of Pesticide Common Names
35 <http://www.alanwood.net/pesticides/>.

Suitable HPPD inhibitors C.7.2 include e.g. cyclopropylisoxazole herbicides C.7.2.1, such as isoxachlortole and isoxaflutole, benzoylcyclohexanedione herbicides C.7.2.2, such as fenquinotrione, ketospiradox, mesotrione, sulcotrione, tefuryltrione and

tembotrione, benzoylpyrazole herbicides C.7.2.3, such as benzofenap, pyrasulfotole, pyrazolynate, pyrazoxyfen, tolpyralate and topramezone, as well as unclassified herbicides, such as benzobicyclon and bicyclopyrone.

- 5 Isoxaflutole is a well known herbicide and commercially available, e.g. under the trade name BALANCE® and MERLIN®. Mesotrione is a well known herbicide and commercially available, e.g. under the trade name CALLISTO®. Sulcotrione is a well known herbicide and commercially available, e.g. under the trade name MIKADO®. Tropramzone is a well known herbicide and commercially available, e.g. under the trade names IMPACT® and CLIO®.

Suitable inhibitors of unknown target C.7.3 include e.g. amitrole, fluometuron and aclonifen.

- 15 Suitable DOXP synthase inhibitors C.7.4 inhibitors include e.g. clomazone.

In the combinations of this embodiment 7 the relative weight ratio of saflufenacil (herbicide A) to herbicide C.7 is preferably in the range from 1:250 to 50:1, more preferably in the range from 1:100 to 20:1, in particular from 1:50 to 10:1, specifically from 1:40 to 8:1 and particularly preferred from 1:20 to 4:1. The relative weight ratio of herbicide B to herbicide A + herbicide C.7 is preferably in the range from 400:1 to 1:10, more preferably from 200:1 to 1:5, in particular from 80:1 to 1:3, specifically from 40:1 to 1:2 and particularly preferred from 20:1 to 1:1.

- 25 According to a preferred embodiment of the invention, the component c) comprises at least one herbicide selected from HPPD inhibitors C.7.2 and DOXP synthase inhibitors C.7.4, and specifically selected from

- cyclopropylisoxazole herbicides C.7.2.1, in particular isoxaflutole;
- benzoylcyclohexanedione herbicides C. 7.2.2, in particular mesotrione, sulcotrione, tefuryltrione and/or tembotrione;
- benzoylpyrazole herbicides C.7.2.3, in particular benzofenap, pyrasulfotole, pyrazolynate, pyrazoxyfen and/or topramezone;
- benzobicyclon and bicyclopyrone; and
- DOXP synthase inhibitors C.7.4, in particular clomazone.

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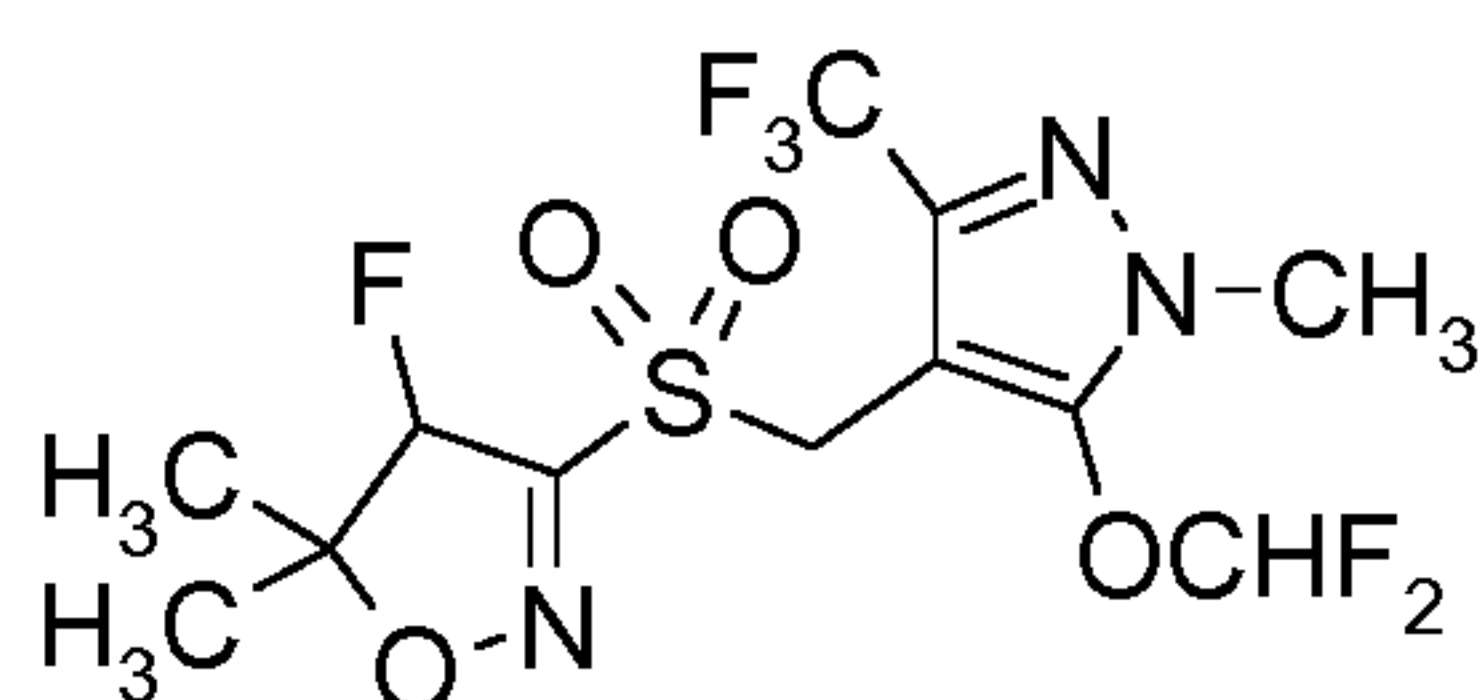
In particular preferred combinations of the embodiment 7 the at least one herbicide C comprises at least one herbicide C.7 selected from benzobicyclon, benzofenap, bicyclopyrone, clomazone, isoxaflutole, mesotrione, pyrasulfotole, pyrazolynate,

pyrazoxyfen, sulcotrione, tefuryltrione, tembotrione, topramezone and their agriculturally acceptable salts.

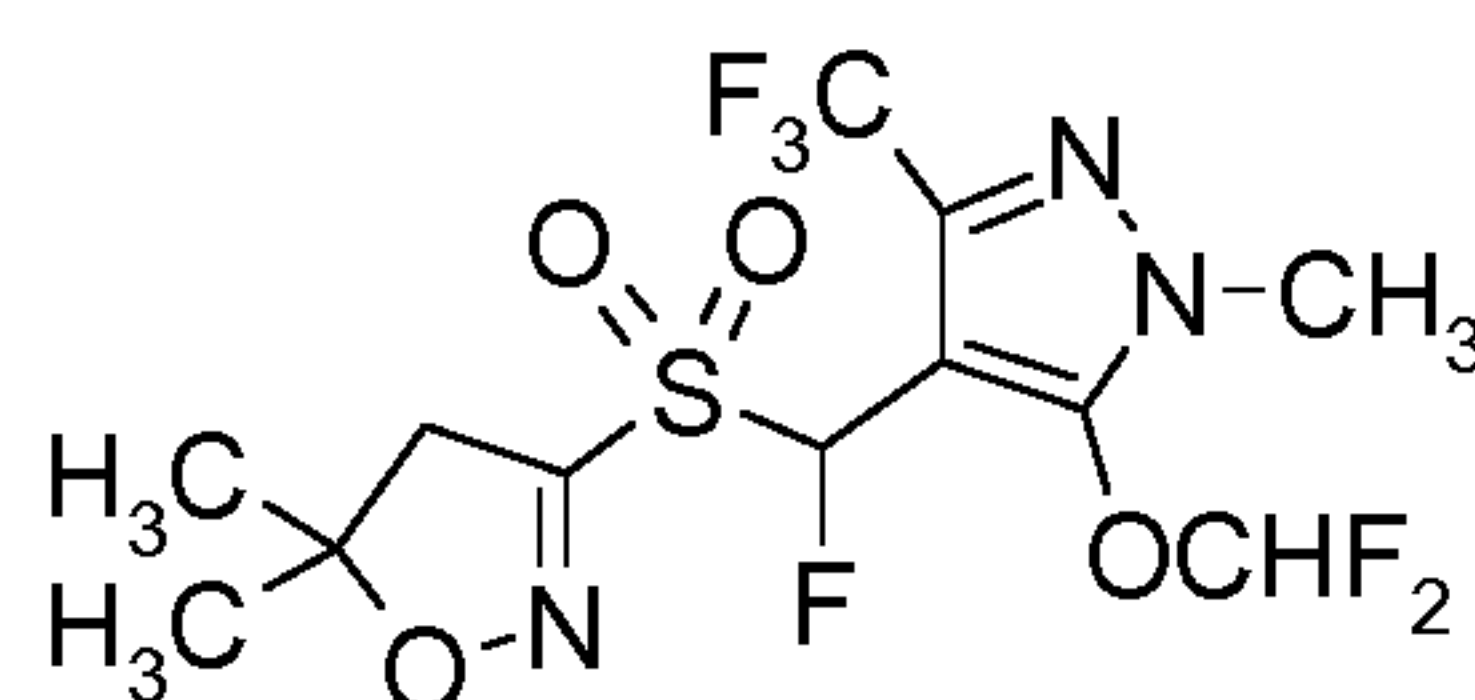
- According to an eighth embodiment of the invention (embodiment 8), the herbicidal combinations of the invention comprise at least one herbicide C.8 which is an inhibitor of the very long chain fatty acid (VLCFA) synthesis inhibitor. VLCFA inhibitors are compounds which have a mode of action comprising the inhibition of the VLCA synthesis and/or the inhibition of cell division in plants and which belong to the group K3 of the HRAC classification system (see HRAC, Classification of Herbicides According to Mode of Action, <http://www.plantprotection.org/hrac/MOA.html>).

Herbicide compounds belonging to the group of VLCFA inhibitors include e.g.

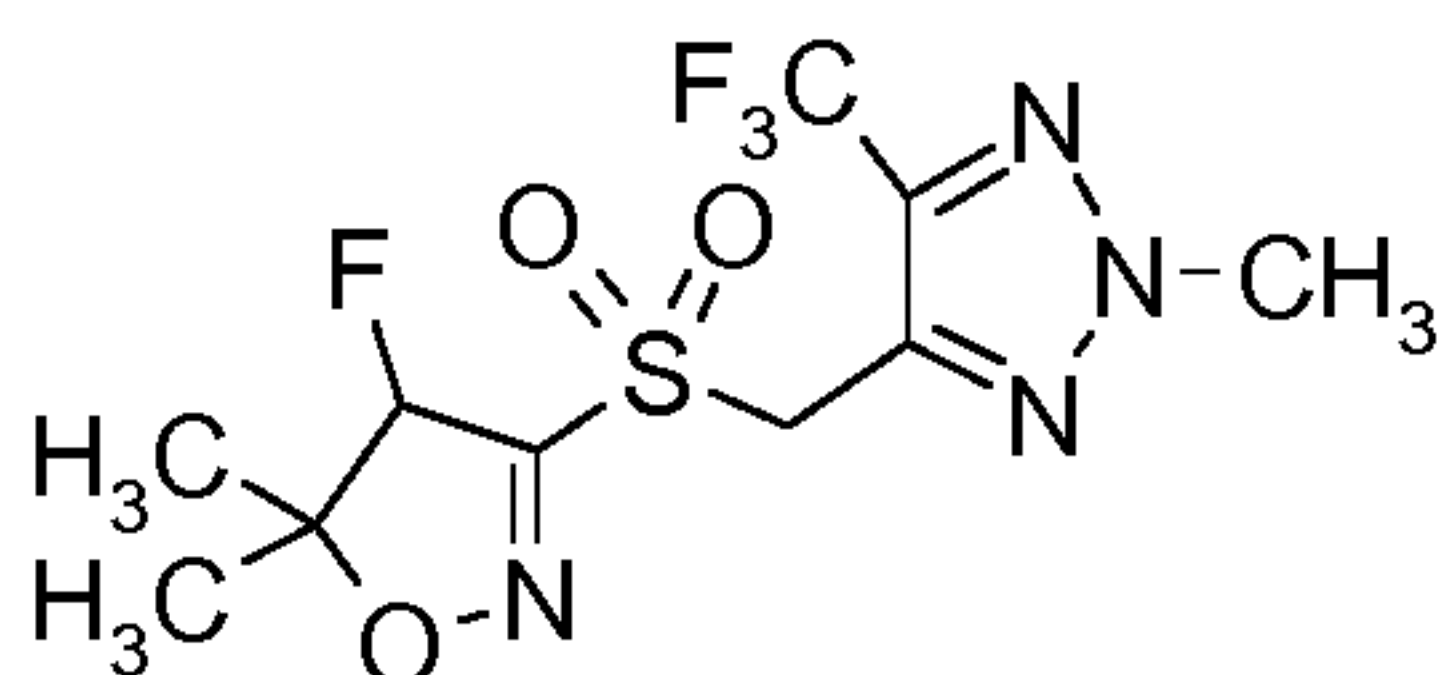
- C.8.1 chloroacetamide herbicides, such as acetochlor, alachlor, butachlor, dimethachlor, dimethenamid, metazachlor, metolachlor, pethoxamid, pretilachlor, propachlor, propisochlor, thenylchlor and their enantiomers, salts and esters, such as dimethenamid-P and S-metolachlor,
- C.8.2 oxyacetamide herbicides, such as flufenacet and mefenacet,
- C.8.3 acetamide herbicides, such as as diphenamid, napropamide, naproanilide and their enantiomers, such as napropamide-M,
- C.8.4 tetrazolinone herbicides, such as fentrazamide, as well as
- C.8.5 unclassified herbicides, such as anilofos, cafenstrole, fenoxasulfone, ipfencarbazone, pyroxasulfone, piperophos and isoxazoline compounds of the formulae II.1, II.2, II.3, II.4, II.5, II.6, II.7, II.8 and II.9:



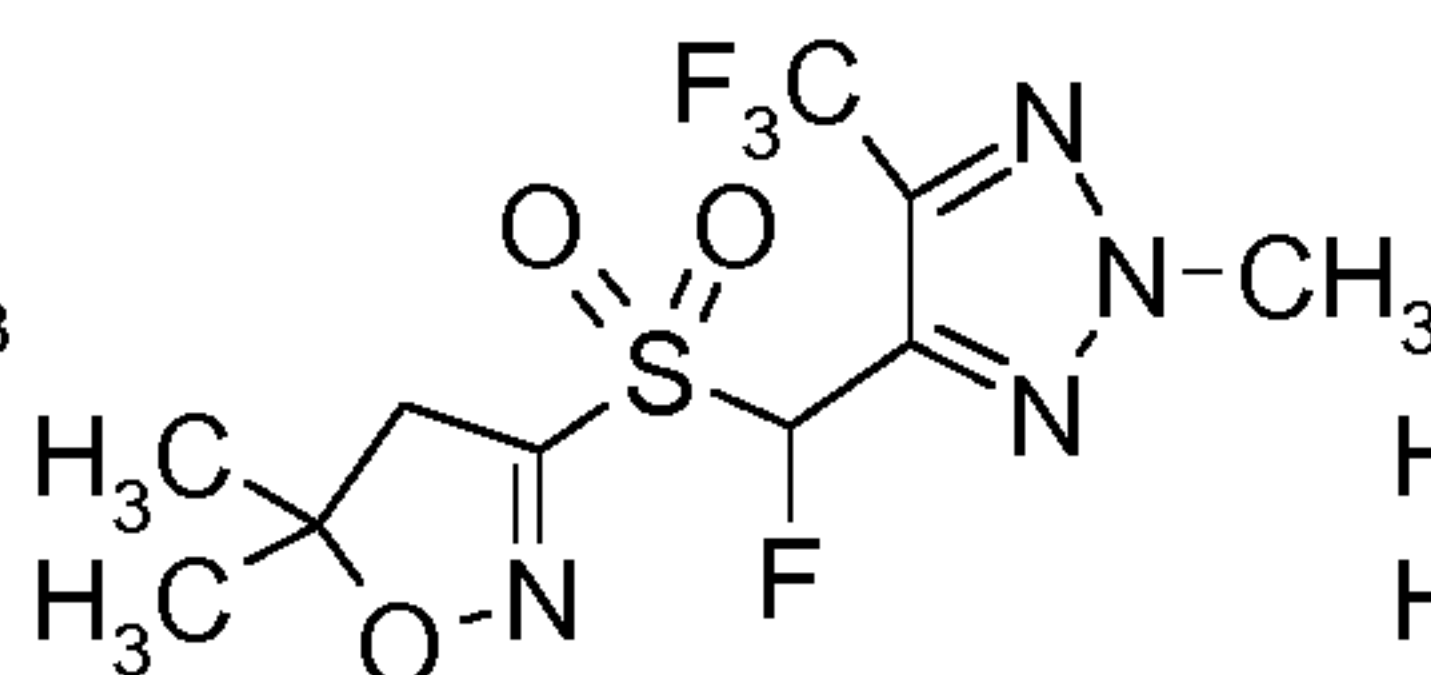
II.1



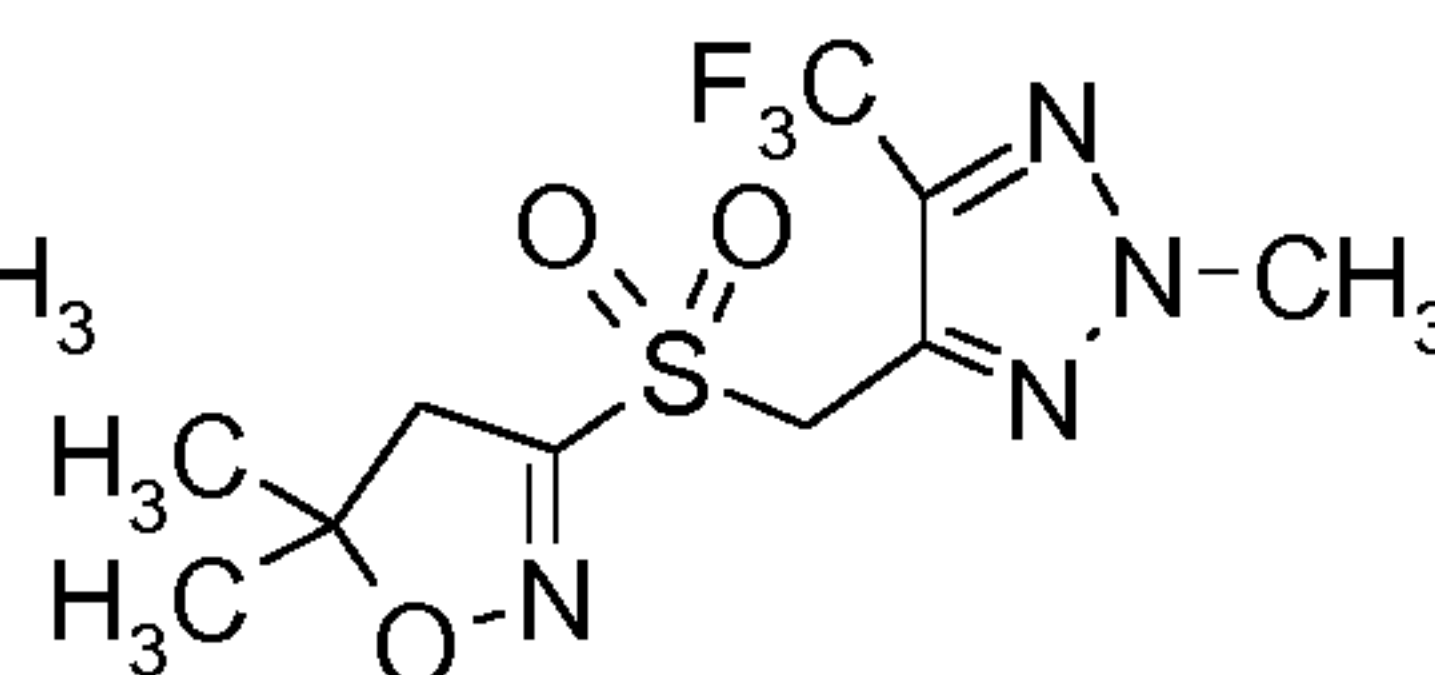
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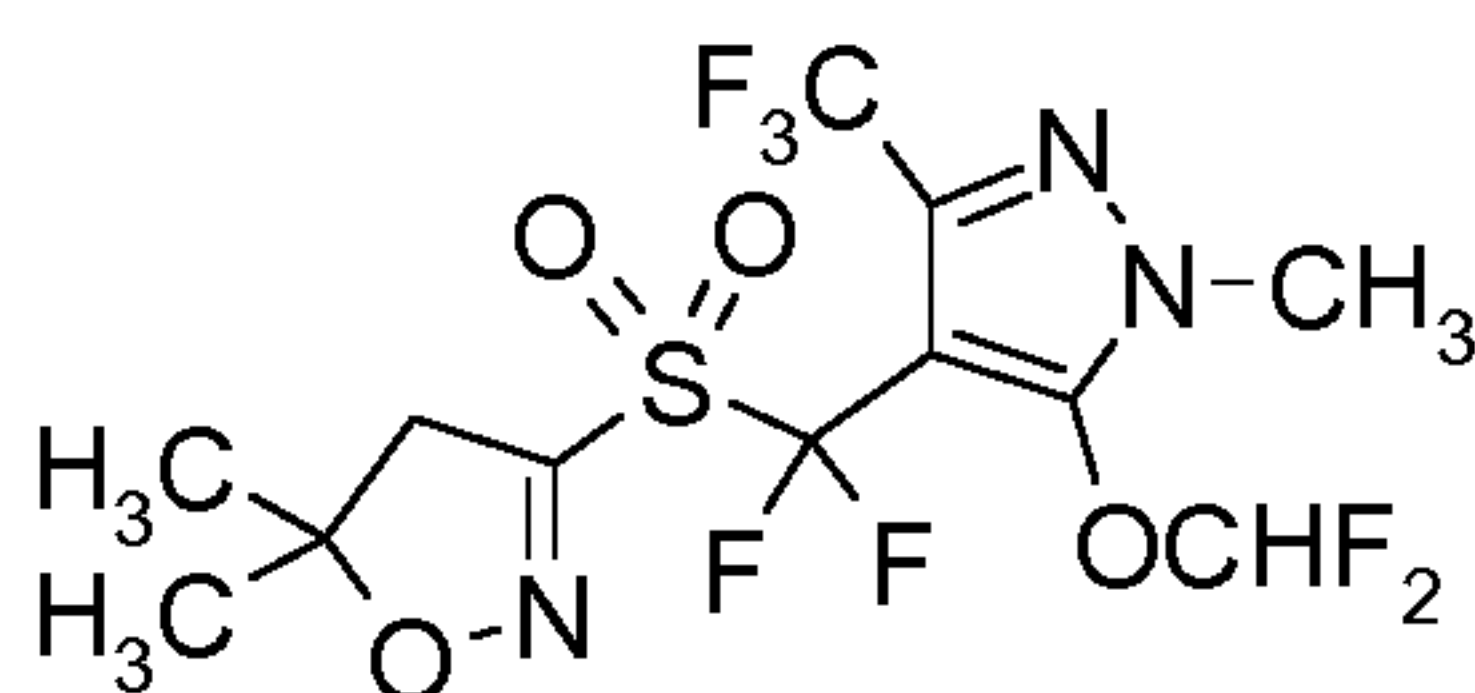
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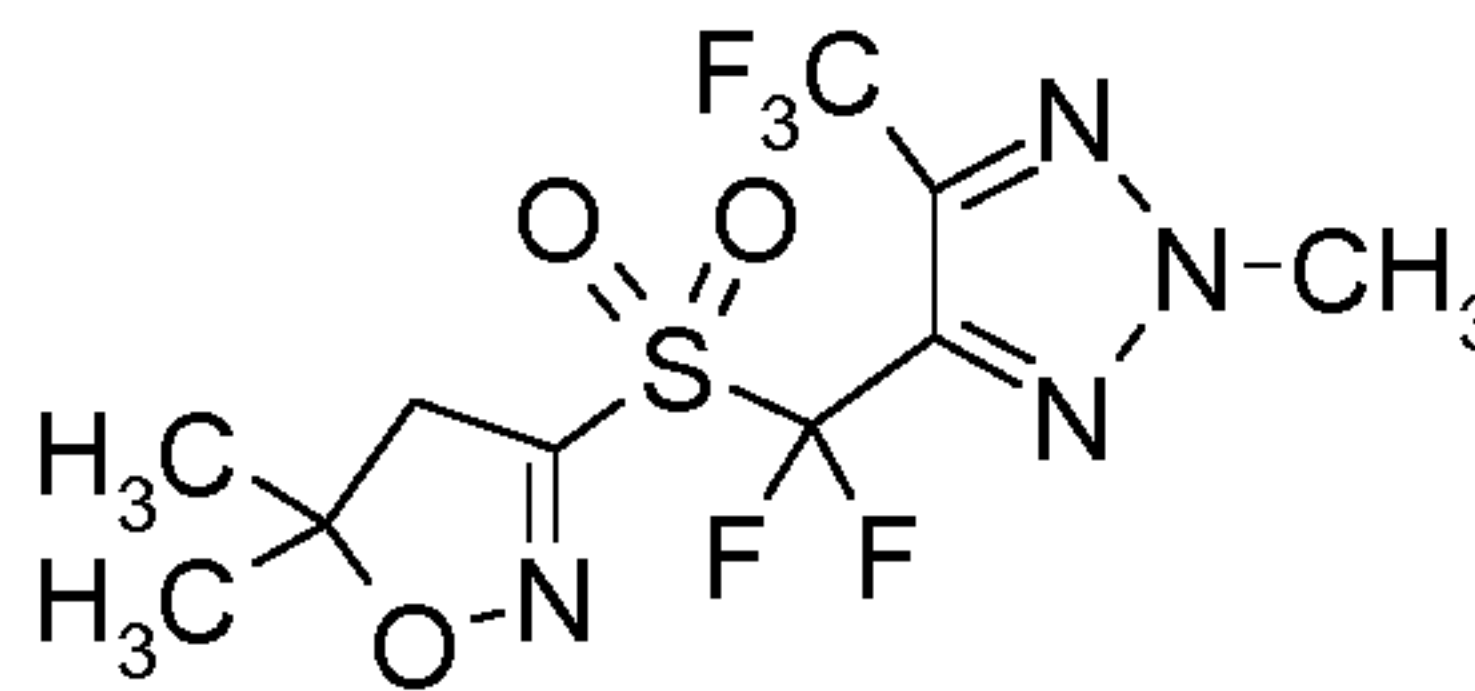
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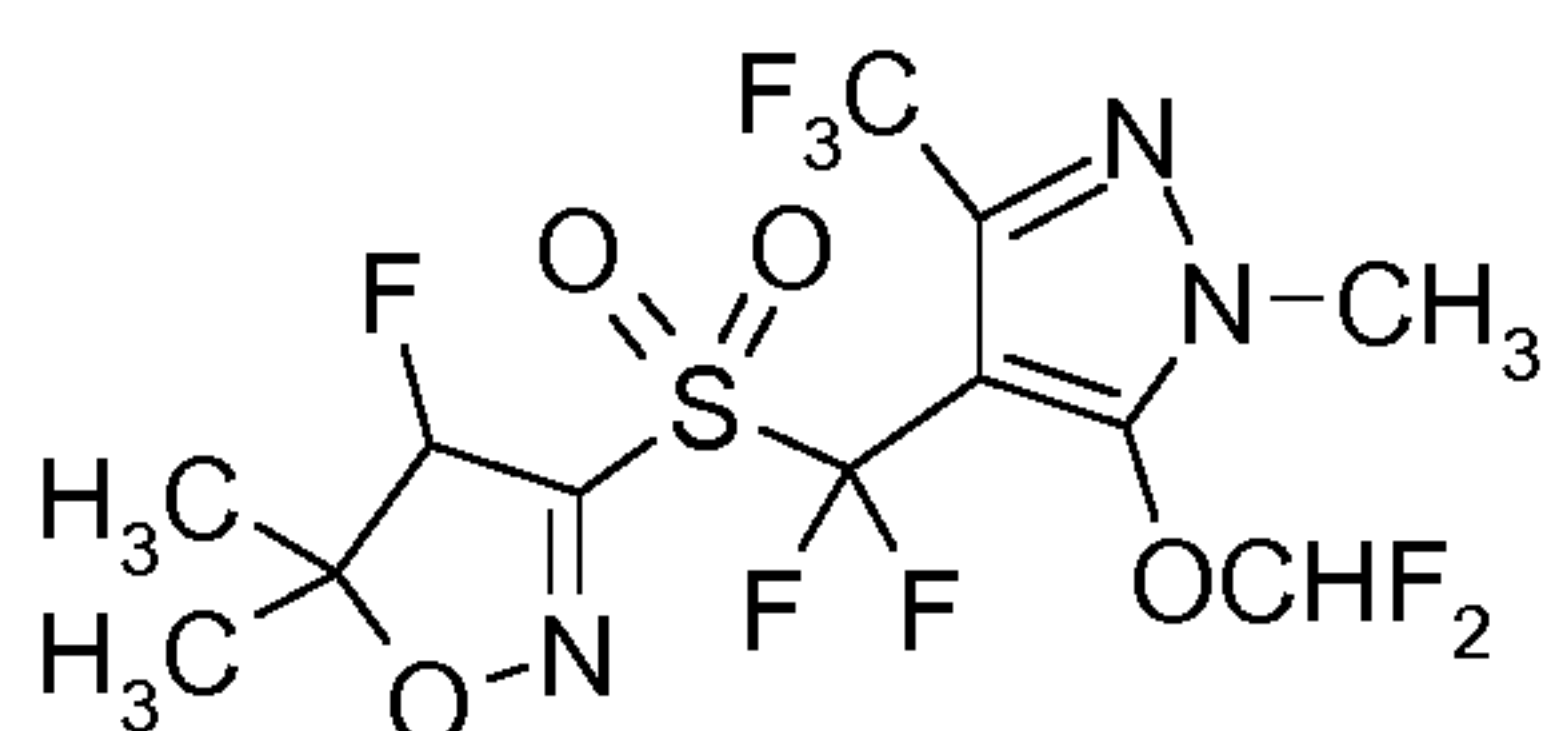
II.5



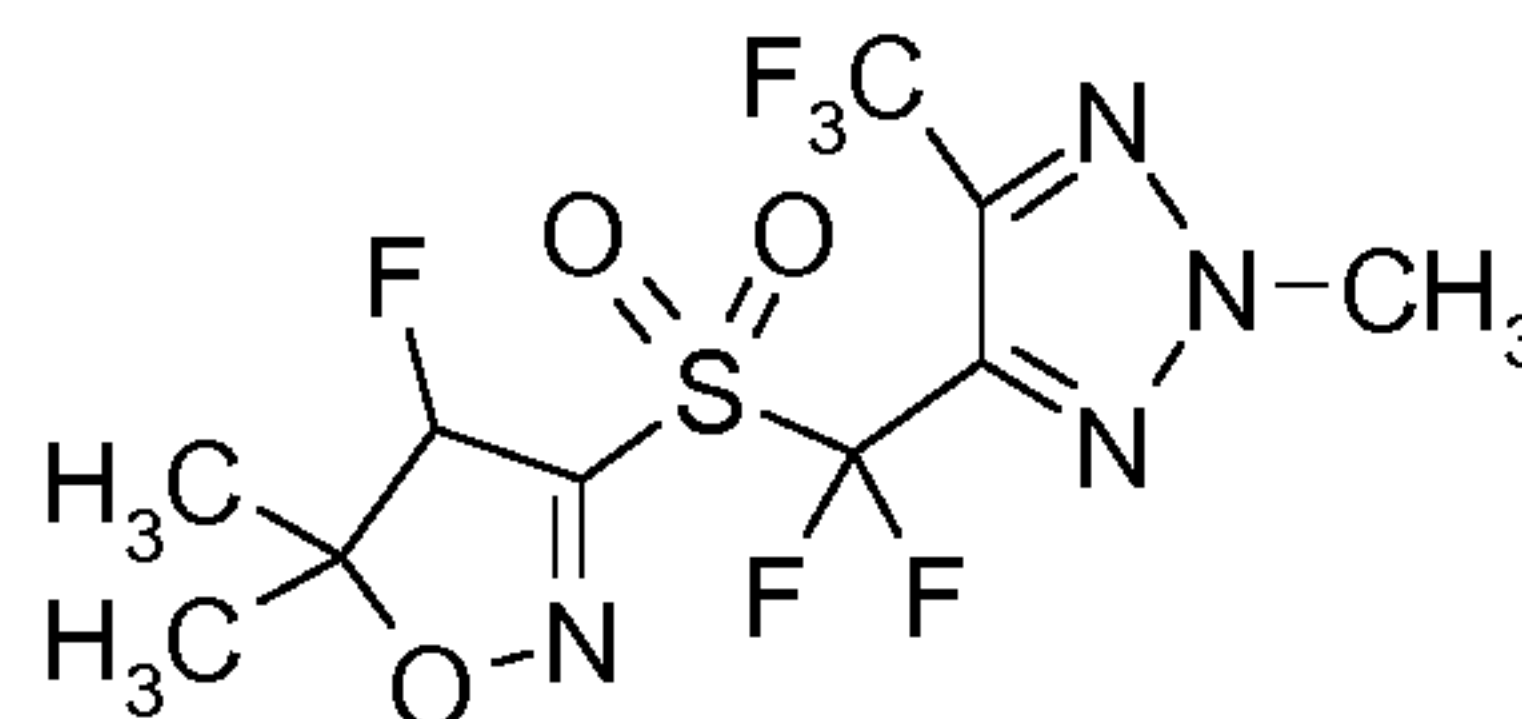
II.6



II.7



II.8



II.9

- 5 VLCFA inhibitors of the groups C.8.1 to C.8.5 are known from e.g. C.D.S. Tomlin, "The Pesticide Manual", 13th Edition, BCPC (2003) and also from The Compendium of Pesticide Common Names <http://www.alanwood.net/pesticides/>. The isoxazoline compounds of the formulae II.1 to II.9 are known from e.g. WO 2006/024820, WO 2006/037945, WO 2007/071900 and WO 2007/096576.

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The term "VLCFA inhibitor" is meant herein to also include the respective salts, isomers and esters of the above mentioned compounds. Suitable salts are e.g. salts of alkaline or earth alkaline metals or ammonium or organoammonium salts, for instance, sodium, potassium, ammonium, isopropyl ammonium etc. Suitable isomers are e.g. stereo isomers such as the enantiomers. Suitable esters are e.g. C₁-C₈-(branched or non-

15 branched) alkyl esters, such as methyl esters, ethyl esters, isopropyl esters.

In the combinations of this embodiment 8 the relative weight ratio of saflufenacil (herbicide A) to herbicide C.8 is preferably in the range from 1:1000 to 5:1, more preferably in the range from 1:500 to 2:1, in particular from 1:500 to 1:1, specifically from 1:320 to 1:1 and particularly preferred from 1:160 to 1:2. The relative weight ratio of herbicide B to herbicide A + herbicide C.8 is preferably in the range from 100:1 to 1:50, more preferably from 60:1 to 1:40, in particular from 30:1 to 1:20, specifically from 15:1 to 1:10 and particularly preferred from 10:1 to 1:5.

25

According to a preferred embodiment of the invention, the component c) comprises at least one herbicide selected from chloroacetamide herbicides C.8.1 and oxyacetamide herbicides C.8.2 (embodiment 8.1).

Preferred chloroacetamide herbicides include acetochlor, dimethenamid, metazachlor, metolachlor, their enantiomers, such as in particular dimethenamid-P and S-metolachlor, and mixtures thereof.

5 Preferred oxyacetamide herbicides include in particular flufenacet.

In particular preferred combinations of the embodiment 8.1 the at least one herbicide C comprises at least one herbicide C.8 selected from the group of acetochlor, dimethenamid, metazachlor, metolachlor, flufenacet and their agriculturally acceptable
10 enantiomers, such as in particular dimethenamid-P and S-metolachlor.

According to a preferred embodiment of the present invention the herbicide B of the herbicidal combination according to the invention comprises or in particular is a compound selected from the group of glufosinate, its agriculturally acceptable
15 enantiomers, such as in particular glufosinate-P, its agriculturally acceptable salts, such as in particular glufosinate-ammonium, glufosinate-sodium, glufosinate-P-ammonium and glufosinate-P-sodium, or a mixture of any of these compounds. More preferably the herbicide B comprises or in particular is a compound selected from the group of glufosinate, glufosinate-P, glufosinate-ammonium and glufosinate-P-ammonium, in
20 particular from the group of glufosinate and glufosinate-ammonium, or a mixture thereof. Even more preferably the herbicide B comprises or in particular is glufosinate-ammonium.

According to another preferred embodiment of the present invention the at least one
25 herbicide C of the herbicidal combination according to the invention is selected from the group of diclosulam, cloransulam, flumetsulam, thienencarbazone, flumioxazin, butafenacil, carfentrazone, sulfentrazone, acifluorfen, fomesafen, lactofen, oxyfluorfen, dicamba, quinclorac, fluroxypyr, 2,4-D, pendimethalin, fenoxaprop, haloxyfop, clethodim, sethoxydim, profoxydim, atrazine, metribuzin, bentazone, benzobicyclon,
30 benzofenap, bicyclopyrone, clomazone, isoxaflutole, mesotrione, pyrasulfotole, pyrazolynate, pyrazoxyfen, sulcotrione, tefuryltrione, tembotrione, topramezone, dimethenamid, acetochlor, metolachlor, metazachlor, flufenacet and their agriculturally acceptable enantiomers, salts and esters. More preferably the at least one herbicide C is selected from the group of sulfentrazone, flumioxazin, dimethenamid, acetochlor,
35 metolachlor, pendimethalin, dicamba, quinclorac, fluroxypyr, atrazine, benzobicyclon, benzofenap, mesotrione, pyrasulfotole, pyrazolynate, pyrazoxyfen, sulcotrione, tefuryltrione, tembotrione, topramezone, diclosulam, isoxaflutole, bicyclopyrone, 2,4-D and their enantiomers, salts and esters, and particularly preferred from the group of sulfentrazone, flumioxazin, dimethenamid, acetochlor, pendimethalin, dicamba,

atrazine, diclosulam, mesotrione, isoxaflutole, 2,4-D and their enantiomers, salts and esters.

According to another preferred embodiment of the present invention the at least one
 5 herbicide C of the herbicidal combination according to the invention is selected from the group of diclosulam, cloransulam, cloransulam-ammonium, cloransulam-methyl, flumetsulam, thien carbazon, thien carbazon-methyl, flumioxazin, butafenacil, carfentrazone, carfentrazone-ethyl, sulfentrazone, acifluorfen, acifluorfen-sodium, acifluorfen-methyl, fomesafen, fomesafen-sodium, lactofen, oxyfluorfen, dicamba,
 10 dicamba-sodium, dicamba-potassium, dicamba-methylammonium, dicamba-isopropylammonium, dicamba-dimethylammonium, dicamba-diglycolammonium, dicamba-olamine, dicamba-di-olamine, dicamba-trolamine, dicamba-BAPMA, dicamba-methyl, quinclorac, quinclorac-dimethylammonium, fluroxypyr, fluroxypyr-butometyl, fluroxypyr-meptyl, 2,4-D, 2,4-D-ammonium, 2,4-D-butyl, 2,4-D-2-butoxypropyl, 2,4-D-3-butoxypropyl, 2,4-D-butyl, 2,4-D-diethylammonium, 2,4-D-dimethylammonium, 2,4-D-di-
 15 diolamine, 2,4-D-dodecylammonium, 2,4-D-ethyl, 2,4-D-2-ethylhexyl, 2,4-D-heptylammonium, 2,4-D-isobutyl, 2,4-D-isooctyl, 2,4-D-isopropyl, 2,4-D-isopropylammonium, 2,4-D-lithium, 2,4-D-meptyl, 2,4-D-methyl, 2,4-D-octyl, 2,4-D-pentyl, 2,4-D-propyl, 2,4-D-sodium, 2,4-D-tefuryl, 2,4-D-tetradecylammonium, 2,4-D-triethylammonium, 2,4-D-tris(2-hydroxypropyl)ammonium, 2,4-D-trolamine, pendimethalin, fenoxaprop, fenoxaprop-P, fenoxaprop-ethyl, fenoxaprop-P-ethyl, haloxyfop, haloxyfop-P, haloxyfop-sodium, haloxyfop-etotyl, haloxyfop-methyl, haloxyfop-P-etotyl, haloxyfop-P-methyl, clethodim, sethoxydim, profoxydim, atrazine, metribuzin, bentazone, bentazone-sodium, benzobicyclon, benzofenap, bicyclopyrone,
 25 clomazone, isoxaflutole, mesotrione, pyrasulfotole, pyrazolynate, pyrazoxyfen, sulcotrione, tefuryltrione, tembotrione, topramezone, dimethenamid, dimethenamid-P, acetochlor, metolachlor, S-metolachlor, metazachlor and flufenacet. More preferably the at least one herbicide C is selected from the group of sulfentrazone, flumioxazin, dimethenamid, dimethenamid-P, acetochlor, metolachlor, S-metolachlor, pendimethalin, dicamba, dicamba-sodium, dicamba-potassium, dicamba-isopropylammonium, dicamba-dimethylammonium, dicamba-diglycolammonium, dicamba-methyl, quinclorac, quinclorac-dimethylammonium, fluroxypyr, fluroxypyr-butometyl, fluroxypyr-meptyl, atrazine, benzobicyclon, benzofenap, mesotrione, pyrasulfotole, pyrazolynate, pyrazoxyfen, sulcotrione, tefuryltrione, tembotrione,
 30 topramezone, diclosulam, isoxaflutole, bicyclopyrone, 2,4-D, 2,4-D-sodium, 2,4-D-dimethylammonium and 2,4-D-2-ethylhexyl.

According to a particular preferred embodiment of the of the present invention the at least one herbicide C of the herbicidal combination according to the invention is

selected from the group of sulfentrazone, flumioxazin, dimethenamid, acetochlor, metolachlor, pendimethalin, dicamba, atrazine, diclosulam, mesotrione, isoxaflutole, 2,4-D, quinclorac, fluroxypyr, benzobicyclon, pyrasulfotole, pyrazolynate, sulcotrione, tembotrione, topramezone, bicyclopyrone and their enantiomers, salts and esters, such as in particular dimethenamid-P, S-metolachlor, dicamba-sodium, dicamba-potassium, dicamba-isopropylammonium, dicamba-dimethylammonium, dicamba-diglycolammonium, dicamba-methyl, 2,4-D-sodium, 2,4-D-dimethylammonium, 2,4-D-2-ethylhexyl, quinclorac-dimethylammonium, fluroxypyr-butometyl and fluroxypyr-meptyl.

10

According to a ninth embodiment of the invention (embodiment 9), the herbicidal combinations of the invention comprise, as component d), at least one further herbicide D which is different from herbicides B and C, and which is selected from synthetic auxins, ACC inhibitors, photosystem II inhibitors, pigment synthesis inhibitors, chloroacetamide herbicides and dinitroaniline herbicides. Synthetic auxins, ACC inhibitors, photosystem II inhibitors and pigment synthesis inhibitors that are suitable in this embodiment are those mentioned in this context of herbicides C.3, C.5, C.6 and C.7.

20 Preferred synthetic auxins in the context of the embodiment 9 include the aforementioned benzoic acid herbicides (herbicides C.3.1), such as e.g. dicamba, tricamba, chloramben and 2,3,6-TBA (2,3,6-trichlorobenzoic acid) and the salts and esters thereof.

25 In particular preferred herbicidal combinations of the embodiment 9 the at least one further herbicide D is at least one synthetic auxin selected from dicamba and its salts and esters, such as in particular dicamba-sodium.

30 Preferred ACC inhibitors in the context of the embodiment 9 include the aforementioned cyclohexanedione herbicides (herbicides C.5.2), such as e.g. alloxymid, butoxydim, clethodim, cloproxydim, cycloxydim, profoxydim, sethoxydim, tepraloxymid, tralkoxydim and their salts, such as alloxymid-sodium.

35 In particular preferred herbicidal combinations of the embodiment 9 the at least one further herbicide D is at least one ACC inhibitor which is clethodim.

Preferred photosystem II inhibitors in the context of the embodiment 9 include the aforementioned triazine herbicides (herbicides C.6.3), such as e.g. atrazine, chlorazine, cyanazine, cyprazine, eglinazine, ipazine, mesoprazine, procyazine, proglinazine,

propazine, sebuthylazine, simazine, terbuthylazine, trietazine and their salts and esters, such as eglazine-ethyl and proglazine-ethyl.

5 In particular preferred herbicidal combinations of the embodiment 9 the at least one further herbicide D is at least one photosystem II inhibitor which is selected from atrazine, terbuthylazine and simazine, and in particular is atrazine.

Preferred pigment synthesis inhibitors in the context of the embodiment 9 include the
10 aforementioned DOXP synthase inhibitors (herbicides C.7.4), such as e.g. clomazone, and the benzoylcyclohexanedione herbicides (herbicides C.7.2.2), such as fenquinotrione, ketospiradox, mesotrione, sulcotrione, tefuryltrione and tembotrione.

In particular preferred herbicidal combinations of the embodiment 9 the at least one
15 further herbicide D is at least one pigment synthesis inhibitor selected from clomazone, mesotrione and tembotrione.

In the context of the embodiment 9 chloroacetamide herbicides are those that are described above as herbicides C.8.1, e.g. acetochlor, alachlor, butachlor, dimethachlor, dimethenamid, metazachlor, metolachlor, pethoxamid, pretilachlor, propachlor,
20 propisochlor, thenylchlor and their enantiomers, such as dimethenamid-P and S-metolachlor.

In particular preferred herbicidal combinations of the embodiment 9 the at least one
25 further herbicide D is at least one chloroacetamide herbicide selected from dimethenamid, metolachlor and acetochlor, as well as their enantiomers.

In the context of the embodiment 9 dinitroaniline herbicides are those that are described above as herbicides C.4.1, e.g. benfluralin, butralin, chlornidine, dinitramine, dipropalin, ethalfluralin, fluchloralin, isopropalin, methalpropalin, nitralin, oryzalin,
30 pendimethalin, prodiamine, profluralin and trifluralin.

In particular preferred herbicidal combinations of the embodiment 9 the at least one further herbicide D is at least one dinitroaniline herbicide which is pendimethalin.
35

In the combinations of the embodiment 9 the relative weight ratio of saflufenacil (herbicide A) to herbicide D is preferably in the range from 1:1000 to 10:1, more preferably in the range from 1:500 to 5:1, in particular from 1:300 to 3:1, specifically from 1:200 to 2:1 and particularly preferred from 1:200 to 1:1. The relative weight ratio

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of herbicide B to herbicides A + C + D is preferably in the range from 300:1 to 1:300, more preferably from 150:1 to 1:150, in particular from 80:1 to 1:80, specifically from 40:1 to 1:40 and particularly preferred from 20:1 to 1:20.

- 5 Table A: Examples of suitable combinations of the invention that include herbicides A, B, C and D (herbicide A is saflufenacil and herbicide B is glufosinate or one of its salts):

No.	Herbicide C*	Herbicide D*	A : C w/w	B : (A+C+D) w/w
	sulfentrazone	dimethenamid	1:400 to 100:1	300:1 to 1:300
	flumioxazin	dimethenamid	1:400 to 100:1	300:1 to 1:300
	acetochlor	dimethenamid	1:1000 to 5:1	300:1 to 1:300
	metolachlor	dimethenamid	1:1000 to 5:1	300:1 to 1:300
	pendimethalin	dimethenamid	1:2 to 1:1000	300:1 to 1:300
	dicamba	dimethenamid	1:1000 to 1:1	300:1 to 1:300
	quinclorac	dimethenamid	1:1000 to 1:1	300:1 to 1:300
	fluroxypyr	dimethenamid	1:1000 to 1:1	300:1 to 1:300
	atrazine	dimethenamid	1:1000 to 5:1	300:1 to 1:300
	benzobicyclon	dimethenamid	1:250 to 50:1	300:1 to 1:300
	benzofenap	dimethenamid	1:250 to 50:1	300:1 to 1:300
	mesotrione	dimethenamid	1:250 to 50:1	300:1 to 1:300
	pyrasulfotole	dimethenamid	1:250 to 50:1	300:1 to 1:300
	pyrazolynate	dimethenamid	1:250 to 50:1	300:1 to 1:300
	pyrazoxyfen	dimethenamid	1:250 to 50:1	300:1 to 1:300
	tefuryltrione	dimethenamid	1:250 to 50:1	300:1 to 1:300
	sulcotrione	dimethenamid	1:250 to 50:1	300:1 to 1:300
	tembotrione	dimethenamid	1:250 to 50:1	300:1 to 1:300
	topramezone	dimethenamid	1:250 to 50:1	300:1 to 1:300
	diclosulam	dimethenamid	1:100 to 100:1	300:1 to 1:300
	isoxaflutole	dimethenamid	1:250 to 50:1	300:1 to 1:300
	bicyclopyrone	dimethenamid	1:250 to 50:1	300:1 to 1:300
	2,4-D	dimethenamid	1:1000 to 1:1	300:1 to 1:300
	sulfentrazone	acetochlor	1:400 to 100:1	300:1 to 1:300
	flumioxazin	acetochlor	1:400 to 100:1	300:1 to 1:300
	dimethenamid	acetochlor	1:1000 to 5:1	300:1 to 1:300
	metolachlor	acetochlor	1:1000 to 5:1	300:1 to 1:300
	pendimethalin	acetochlor	1:2 to 1:1000	300:1 to 1:300
	dicamba	acetochlor	1:1000 to 1:1	300:1 to 1:300
	quinclorac	acetochlor	1:1000 to 1:1	300:1 to 1:300

No.	Herbicide C*	Herbicide D*	A : C w/w	B : (A+C+D) w/w
	fluroxypyr	acetochlor	1:1000 to 1:1	300:1 to 1:300
	atrazine	acetochlor	1:1000 to 5:1	300:1 to 1:300
	benzobicyclon	acetochlor	1:250 to 50:1	300:1 to 1:300
	benzofenap	acetochlor	1:250 to 50:1	300:1 to 1:300
	mesotrione	acetochlor	1:250 to 50:1	300:1 to 1:300
	pyrasulfotole	acetochlor	1:250 to 50:1	300:1 to 1:300
	pyrazolynate	acetochlor	1:250 to 50:1	300:1 to 1:300
	pyrazoxyfen	acetochlor	1:250 to 50:1	300:1 to 1:300
	tefuryltrione	acetochlor	1:250 to 50:1	300:1 to 1:300
	sulcotrione	acetochlor	1:250 to 50:1	300:1 to 1:300
	tembotrione	acetochlor	1:250 to 50:1	300:1 to 1:300
	topramezone	acetochlor	1:250 to 50:1	300:1 to 1:300
	diclosulam	acetochlor	1:100 to 100:1	300:1 to 1:300
	isoxaflutole	acetochlor	1:250 to 50:1	300:1 to 1:300
	bicyclopyrone	acetochlor	1:250 to 50:1	300:1 to 1:300
	2,4-D	acetochlor	1:1000 to 1:1	300:1 to 1:300
	sulfentrazone	metolachlor	1:400 to 100:1	300:1 to 1:300
	flumioxazin	metolachlor	1:400 to 100:1	300:1 to 1:300
	acetochlor	metolachlor	1:1000 to 5:1	300:1 to 1:300
	dimethenamid	metolachlor	1:1000 to 5:1	300:1 to 1:300
	pendimethalin	metolachlor	1:2 to 1:1000	300:1 to 1:300
	dicamba	metolachlor	1:1000 to 1:1	300:1 to 1:300
	quinclorac	metolachlor	1:1000 to 1:1	300:1 to 1:300
	fluroxypyr	metolachlor	1:1000 to 1:1	300:1 to 1:300
	atrazine	metolachlor	1:1000 to 5:1	300:1 to 1:300
	benzobicyclon	metolachlor	1:250 to 50:1	300:1 to 1:300
	benzofenap	metolachlor	1:250 to 50:1	300:1 to 1:300
	mesotrione	metolachlor	1:250 to 50:1	300:1 to 1:300
	pyrasulfotole	metolachlor	1:250 to 50:1	300:1 to 1:300
	pyrazolynate	metolachlor	1:250 to 50:1	300:1 to 1:300
	pyrazoxyfen	metolachlor	1:250 to 50:1	300:1 to 1:300
	tefuryltrione	metolachlor	1:250 to 50:1	300:1 to 1:300
	sulcotrione	metolachlor	1:250 to 50:1	300:1 to 1:300
	tembotrione	metolachlor	1:250 to 50:1	300:1 to 1:300
	topramezone	metolachlor	1:250 to 50:1	300:1 to 1:300
	diclosulam	metolachlor	1:100 to 100:1	300:1 to 1:300
	isoxaflutole	metolachlor	1:250 to 50:1	300:1 to 1:300

No.	Herbicide C*	Herbicide D*	A : C w/w	B : (A+C+D) w/w
	bicyclopyrone	metolachlor	1:250 to 50:1	300:1 to 1:300
	2,4-D	metolachlor	1:1000 to 1:1	300:1 to 1:300
	sulfentrazone	atrazine	1:400 to 100:1	300:1 to 1:300
	flumioxazin	atrazine	1:400 to 100:1	300:1 to 1:300
	acetochlor	atrazine	1:1000 to 5:1	300:1 to 1:300
	dimethenamid	atrazine	1:1000 to 5:1	300:1 to 1:300
	metolachlor	atrazine	1:1000 to 5:1	300:1 to 1:300
	pendimethalin	atrazine	1:2 to 1:1000	300:1 to 1:300
	dicamba	atrazine	1:1000 to 1:1	300:1 to 1:300
	quinclorac	atrazine	1:1000 to 1:1	300:1 to 1:300
	fluroxypyr	atrazine	1:1000 to 1:1	300:1 to 1:300
	benzobicyclon	atrazine	1:250 to 50:1	300:1 to 1:300
	benzofenap	atrazine	1:250 to 50:1	300:1 to 1:300
	mesotrione	atrazine	1:250 to 50:1	300:1 to 1:300
	pyrasulfotole	atrazine	1:250 to 50:1	300:1 to 1:300
	pyrazolynate	atrazine	1:250 to 50:1	300:1 to 1:300
	pyrazoxyfen	atrazine	1:250 to 50:1	300:1 to 1:300
	tefuryltrione	atrazine	1:250 to 50:1	300:1 to 1:300
	sulcotrione	atrazine	1:250 to 50:1	300:1 to 1:300
	tembotrione	atrazine	1:250 to 50:1	300:1 to 1:300
	topramezone	atrazine	1:250 to 50:1	300:1 to 1:300
	diclosulam	atrazine	1:100 to 100:1	300:1 to 1:300
	isoxaflutole	atrazine	1:250 to 50:1	300:1 to 1:300
	bicyclopyrone	atrazine	1:250 to 50:1	300:1 to 1:300
	2,4-D	atrazine	1:1000 to 1:1	300:1 to 1:300
	sulfentrazone	dicamba	1:400 to 100:1	300:1 to 1:300
	flumioxazin	dicamba	1:400 to 100:1	300:1 to 1:300
	acetochlor	dicamba	1:1000 to 5:1	300:1 to 1:300
	dimethenamid	dicamba	1:1000 to 5:1	300:1 to 1:300
	metolachlor	dicamba	1:1000 to 5:1	300:1 to 1:300
	pendimethalin	dicamba	1:2 to 1:1000	300:1 to 1:300
	quinclorac	dicamba	1:1000 to 1:1	300:1 to 1:300
	fluroxypyr	dicamba	1:1000 to 1:1	300:1 to 1:300
	atrazine	dicamba	1:1000 to 5:1	300:1 to 1:300
	benzobicyclon	dicamba	1:250 to 50:1	300:1 to 1:300
	benzofenap	dicamba	1:250 to 50:1	300:1 to 1:300
	mesotrione	dicamba	1:250 to 50:1	300:1 to 1:300

No.	Herbicide C*	Herbicide D*	A : C w/w	B : (A+C+D) w/w
	pyrasulfotole	dicamba	1:250 to 50:1	300:1 to 1:300
	pyrazolynate	dicamba	1:250 to 50:1	300:1 to 1:300
	pyrazoxyfen	dicamba	1:250 to 50:1	300:1 to 1:300
	tefuryltrione	dicamba	1:250 to 50:1	300:1 to 1:300
	sulcotrione	dicamba	1:250 to 50:1	300:1 to 1:300
	tembotrione	dicamba	1:250 to 50:1	300:1 to 1:300
	topramezone	dicamba	1:250 to 50:1	300:1 to 1:300
	diclosulam	dicamba	1:100 to 100:1	300:1 to 1:300
	isoxaflutole	dicamba	1:250 to 50:1	300:1 to 1:300
	bicyclopyrone	dicamba	1:250 to 50:1	300:1 to 1:300
	2,4-D	dicamba	1:1000 to 1:1	300:1 to 1:300
	sulfentrazone	clomazone	1:400 to 100:1	300:1 to 1:300
	flumioxazin	clomazone	1:400 to 100:1	300:1 to 1:300
	acetochlor	clomazone	1:1000 to 5:1	300:1 to 1:300
	dimethenamid	clomazone	1:1000 to 5:1	300:1 to 1:300
	metolachlor	clomazone	1:1000 to 5:1	300:1 to 1:300
	pendimethalin	clomazone	1:2 to 1:1000	300:1 to 1:300
	dicamba	clomazone	1:1000 to 1:1	300:1 to 1:300
	quinclorac	clomazone	1:1000 to 1:1	300:1 to 1:300
	fluroxypyr	clomazone	1:1000 to 1:1	300:1 to 1:300
	atrazine	clomazone	1:1000 to 5:1	300:1 to 1:300
	benzobicyclon	clomazone	1:250 to 50:1	300:1 to 1:300
	benzofenap	clomazone	1:250 to 50:1	300:1 to 1:300
	mesotrione	clomazone	1:250 to 50:1	300:1 to 1:300
	pyrasulfotole	clomazone	1:250 to 50:1	300:1 to 1:300
	pyrazolynate	clomazone	1:250 to 50:1	300:1 to 1:300
	pyrazoxyfen	clomazone	1:250 to 50:1	300:1 to 1:300
	tefuryltrione	clomazone	1:250 to 50:1	300:1 to 1:300
	sulcotrione	clomazone	1:250 to 50:1	300:1 to 1:300
	tembotrione	clomazone	1:250 to 50:1	300:1 to 1:300
	topramezone	clomazone	1:250 to 50:1	300:1 to 1:300
	diclosulam	clomazone	1:100 to 100:1	300:1 to 1:300
	isoxaflutole	clomazone	1:250 to 50:1	300:1 to 1:300
	bicyclopyrone	clomazone	1:250 to 50:1	300:1 to 1:300
	2,4-D	clomazone	1:1000 to 1:1	300:1 to 1:300
	sulfentrazone	mesotrione	1:400 to 100:1	300:1 to 1:300
	flumioxazin	mesotrione	1:400 to 100:1	300:1 to 1:300

No.	Herbicide C*	Herbicide D*	A : C w/w	B : (A+C+D) w/w
	acetochlor	mesotrione	1:1000 to 5:1	300:1 to 1:300
	dimethenamid	mesotrione	1:1000 to 5:1	300:1 to 1:300
	metolachlor	mesotrione	1:1000 to 5:1	300:1 to 1:300
	pendimethalin	mesotrione	1:2 to 1:1000	300:1 to 1:300
	dicamba	mesotrione	1:1000 to 1:1	300:1 to 1:300
	quinclorac	mesotrione	1:1000 to 1:1	300:1 to 1:300
	fluroxypyr	mesotrione	1:1000 to 1:1	300:1 to 1:300
	atrazine	mesotrione	1:1000 to 5:1	300:1 to 1:300
	benzobicyclon	mesotrione	1:250 to 50:1	300:1 to 1:300
	benzofenap	mesotrione	1:250 to 50:1	300:1 to 1:300
	pyrasulfotole	mesotrione	1:250 to 50:1	300:1 to 1:300
	pyrazolynate	mesotrione	1:250 to 50:1	300:1 to 1:300
	pyrazoxyfen	mesotrione	1:250 to 50:1	300:1 to 1:300
	tefuryltrione	mesotrione	1:250 to 50:1	300:1 to 1:300
	sulcotrione	mesotrione	1:250 to 50:1	300:1 to 1:300
	tembotrione	mesotrione	1:250 to 50:1	300:1 to 1:300
	topramezone	mesotrione	1:250 to 50:1	300:1 to 1:300
	diclosulam	mesotrione	1:100 to 100:1	300:1 to 1:300
	isoxaflutole	mesotrione	1:250 to 50:1	300:1 to 1:300
	bicyclopyrone	mesotrione	1:250 to 50:1	300:1 to 1:300
	2,4-D	mesotrione	1:1000 to 1:1	300:1 to 1:300
	sulfentrazone	tembotrione	1:400 to 100:1	300:1 to 1:300
	flumioxazin	tembotrione	1:400 to 100:1	300:1 to 1:300
	acetochlor	tembotrione	1:1000 to 5:1	300:1 to 1:300
	dimethenamid	tembotrione	1:1000 to 5:1	300:1 to 1:300
	metolachlor	tembotrione	1:1000 to 5:1	300:1 to 1:300
	pendimethalin	tembotrione	1:2 to 1:1000	300:1 to 1:300
	dicamba	tembotrione	1:1000 to 1:1	300:1 to 1:300
	quinclorac	tembotrione	1:1000 to 1:1	300:1 to 1:300
	fluroxypyr	tembotrione	1:1000 to 1:1	300:1 to 1:300
	atrazine	tembotrione	1:1000 to 5:1	300:1 to 1:300
	benzobicyclon	tembotrione	1:250 to 50:1	300:1 to 1:300
	benzofenap	tembotrione	1:250 to 50:1	300:1 to 1:300
	mesotrione	tembotrione	1:250 to 50:1	300:1 to 1:300
	pyrasulfotole	tembotrione	1:250 to 50:1	300:1 to 1:300
	pyrazolynate	tembotrione	1:250 to 50:1	300:1 to 1:300
	pyrazoxyfen	tembotrione	1:250 to 50:1	300:1 to 1:300

No.	Herbicide C*	Herbicide D*	A : C w/w	B : (A+C+D) w/w
	tefuryltrione	tembotrione	1:250 to 50:1	300:1 to 1:300
	sulcotrione	tembotrione	1:250 to 50:1	300:1 to 1:300
	topramezone	tembotrione	1:250 to 50:1	300:1 to 1:300
	diclosulam	tembotrione	1:100 to 100:1	300:1 to 1:300
	isoxaflutole	tembotrione	1:250 to 50:1	300:1 to 1:300
	bicyclopyrone	tembotrione	1:250 to 50:1	300:1 to 1:300
	2,4-D	tembotrione	1:1000 to 1:1	300:1 to 1:300
	sulfentrazone	pendimethalin	1:400 to 100:1	300:1 to 1:300
	flumioxazin	pendimethalin	1:400 to 100:1	300:1 to 1:300
	acetochlor	pendimethalin	1:1000 to 5:1	300:1 to 1:300
	dimethenamid	pendimethalin	1:1000 to 5:1	300:1 to 1:300
	metolachlor	pendimethalin	1:1000 to 5:1	300:1 to 1:300
	dicamba	pendimethalin	1:1000 to 1:1	300:1 to 1:300
	quinclorac	pendimethalin	1:1000 to 1:1	300:1 to 1:300
	fluroxypyr	pendimethalin	1:1000 to 1:1	300:1 to 1:300
	atrazine	pendimethalin	1:1000 to 5:1	300:1 to 1:300
	benzobicyclon	pendimethalin	1:250 to 50:1	300:1 to 1:300
	benzofenap	pendimethalin	1:250 to 50:1	300:1 to 1:300
	mesotrione	pendimethalin	1:250 to 50:1	300:1 to 1:300
	pyrasulfotole	pendimethalin	1:250 to 50:1	300:1 to 1:300
	pyrazolynate	pendimethalin	1:250 to 50:1	300:1 to 1:300
	pyrazoxyfen	pendimethalin	1:250 to 50:1	300:1 to 1:300
	tefuryltrione	pendimethalin	1:250 to 50:1	300:1 to 1:300
	sulcotrione	pendimethalin	1:250 to 50:1	300:1 to 1:300
	tembotrione	pendimethalin	1:250 to 50:1	300:1 to 1:300
	topramezone	pendimethalin	1:250 to 50:1	300:1 to 1:300
	diclosulam	pendimethalin	1:100 to 100:1	300:1 to 1:300
	isoxaflutole	pendimethalin	1:250 to 50:1	300:1 to 1:300
	bicyclopyrone	pendimethalin	1:250 to 50:1	300:1 to 1:300
	2,4-D	pendimethalin	1:1000 to 1:1	300:1 to 1:300
	sulfentrazone	clethodim	1:400 to 100:1	300:1 to 1:300
	flumioxazin	clethodim	1:400 to 100:1	300:1 to 1:300
	acetochlor	clethodim	1:1000 to 5:1	300:1 to 1:300
	dimethenamid	clethodim	1:1000 to 5:1	300:1 to 1:300
	metolachlor	clethodim	1:1000 to 5:1	300:1 to 1:300
	pendimethalin	clethodim	1:2 to 1:1000	300:1 to 1:300
	dicamba	clethodim	1:1000 to 1:1	300:1 to 1:300

No.	Herbicide C*	Herbicide D*	A : C w/w	B : (A+C+D) w/w
	quinclorac	clethodim	1:1000 to 1:1	300:1 to 1:300
	fluroxypyr	clethodim	1:1000 to 1:1	300:1 to 1:300
	atrazine	clethodim	1:1000 to 5:1	300:1 to 1:300
	benzobicyclon	clethodim	1:250 to 50:1	300:1 to 1:300
	benzofenap	clethodim	1:250 to 50:1	300:1 to 1:300
	mesotrione	clethodim	1:250 to 50:1	300:1 to 1:300
	pyrasulfotole	clethodim	1:250 to 50:1	300:1 to 1:300
	pyrazolynate	clethodim	1:250 to 50:1	300:1 to 1:300
	pyrazoxyfen	clethodim	1:250 to 50:1	300:1 to 1:300
	tefuryltrione	clethodim	1:250 to 50:1	300:1 to 1:300
	sulcotrione	clethodim	1:250 to 50:1	300:1 to 1:300
	tembotrione	clethodim	1:250 to 50:1	300:1 to 1:300
	topramezone	clethodim	1:250 to 50:1	300:1 to 1:300
	diclosulam	clethodim	1:100 to 100:1	300:1 to 1:300
	isoxaflutole	clethodim	1:250 to 50:1	300:1 to 1:300
	bicyclopyrone	clethodim	1:250 to 50:1	300:1 to 1:300
	2,4-D	clethodim	1:1000 to 1:1	300:1 to 1:300

* may be applied in the form of its enantiomer, salt or ester

The combinations of the invention may also comprise one or more safeners. Safeners, also termed as herbicide safeners are organic compounds which in some cases lead to better crop plant compatibility when applied jointly with specifically acting herbicides. Some safeners are themselves herbicidally active. In these cases, the safeners act as antidote or antagonist in the crop plants and thus reduce or even prevent damage to the crop plants. However, in the combinations of the present invention, safeners are generally not required. Therefore, a preferred embodiment of the invention relates to combinations which contain no safener or virtually no safener (i.e. less than 1 % by weight, based on the total amount of herbicide A and herbicide B).

Suitable safeners, which can be used in the combinations according to the present invention are known in the art, e.g. from

The Compendium of Pesticide Common Names (<http://www.alanwood.net/pesticides/>); Farm Chemicals Handbook 2000 Vol. 86, Meister Publishing Company, 2000; B. Hock, C. Fedtke, R. R. Schmidt, Herbicide, Georg Thieme Verlag, Stuttgart 1995; W. H. Ahrens, Herbicide Handbook, 7th Edition, Weed Science Society of America, 1994; and K. K. Hatzios, Herbicide Handbook, Supplement to 7th Edition, Weed Science Society of America, 1998.

Safeners include benoxacor, cloquintocet, cyometrinil, cyprosulfamide, dichlormid, dicyclonon, dietholate, fenchlorazole, fenclorim, flurazole, fluxofenim, furilazole, isoxadifen, mefenpyr, mephenate, naphthalic acid anhydride, 2,2,5-trimethyl-3-
 5 (dichloroacetyl)-1,3-oxazolidine, 4-(dichloroacetyl)-1-oxa-4-azaspiro[4.5]decane and oxabetrinil, as well as their agriculturally acceptable salts and, provided they have a carboxyl group, their agriculturally acceptable derivatives. 2,2,5-Trimethyl-3-(dichloroacetyl)-1,3-oxazolidine [CAS No. 52836-31-4] is also known under the name R-29148. 4-(Dichloroacetyl)-1-oxa-4-azaspiro[4.5]decane [CAS No. 71526-07-03] is
 10 also known under the names AD-67 and MON 4660.

As safener, the combinations according to the invention comprise at least one of the compounds which is preferably selected from the group of benoxacor, cloquintocet, cyprosulfamide, dichlormid, fenchlorazole, fenclorim, furilazole, isoxadifen, mefenpyr,
 15 naphthalic acid anhydride, 2,2,5-trimethyl-3-(dichloroacetyl)-1,3-oxazolidine and 4-(dichloroacetyl)-1-oxa-4-azaspiro[4.5]decane, and their agriculturally acceptable salts and, in the case of compounds having a COOH group, their agriculturally acceptable derivatives as defined above.

20 A preferred embodiment of the invention relates to combinations which contain no safener or virtually no safener, i.e. less than 1% by weight, based on the total amount of the herbicide B, saflufenacil, the at least one herbicide C and the optional herbicide D to be applied.

25 The combinations of the present invention are suitable for controlling a large number of harmful plants, including monocotyledonous weeds, in particular annual weeds such as gramineous weeds (grasses) including Echinochloa species such as barnyardgrass (Echinochloa crusgalli var. crus-galli), Digitaria species such as crabgrass (Digitaria sanguinalis), Setaria species such as green foxtail (Setaria viridis) and giant foxtail
 30 (Setaria faberii), Sorghum species such as johnsongrass (Sorghum halepense Pers.), Avena species such as wild oats (Avena fatua), Cenchrus species such as Cenchrus echinatus, Bromus species, Lolium species, Phalaris species, Eriochloa species, Panicum species, Brachiaria species, annual bluegrass (Poa annua), blackgrass (Alopecurus myosuroides), Aegilops cylindrica, Agropyron repens, Apera spica-venti,
 35 Eleusine indica, Cynodon dactylon and the like.

The combinations of the present invention are also suitable for controlling a large number of dicotyledonous weeds, in particular broad leaf weeds including Polygonum species such as wild buckwheat (Polygonum convolvulus), Amaranthus species such as pigweed (Amaranthus retroflexus), Chenopodium species such as common

lambquarters (*Chenopodium album* L.), *Sida* species such as prickly sida (*Sida spinosa* L.), *Ambrosia* species such as common ragweed (*Ambrosia artemisiifolia*), *Acanthospermum* species, *Anthemis* species, *Atriplex* species, *Cirsium* species, *Convolvulus* species, *Conyza* species, *Cassia* species, *Commelina* species, *Datura* species, *Euphorbia* species, *Geranium* species, *Galinsoga* species, morningglory (*Ipomoea* species), *Lamium* species, *Malva* species, *Matricaria* species, *Sysimbrium* species, *Solanum* species, *Xanthium* species, *Veronica* species, *Viola* species, common chickweed (*Stellaria media*), velvetleaf (*Abutilon theophrasti*), Hemp sesbania (*Sesbania exaltata* Cory), *Anoda cristata*, *Bidens pilosa*, *Brassica kaber*, *Capsella bursa-pastoris*, *Centaurea cyanus*, *Galeopsis tetrahit*, *Galium aparine*, *Helianthus annuus*, *Desmodium tortuosum*, *Kochia scoparia*, *Mercurialis annua*, *Myosotis arvensis*, *Papaver rhoeas*, *Raphanus raphanistrum*, *Salsola kali*, *Sinapis arvensis*, *Sonchus arvensis*, *Thlaspi arvense*, *Tagetes minuta*, *Richardia brasiliensis*, and the like.

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The combinations of the present invention are also suitable for controlling a large number of annual and perennial sedge weeds including cyperus species such as purple nutsedge (*Cyperus rotundus* L.), yellow nutsedge (*Cyperus esculentus* L.), hime-kugu (*Cyperus brevifolius* H.), sedge weed (*Cyperus microiria* Steud), rice flatsedge (*Cyperus iria* L.), and the like.

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Therefore, the present invention also relates to a method for controlling undesirable vegetation, comprising applying a herbicidal combination according to the present invention, i.e. a herbicidal combination comprising:

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- a) saflufenacil,
 - b) glufosinate or one of its salts,
 - c) at least one herbicide C as defined above, and
 - d) optionally at least one further herbicide D as defined above,
- to a locus where undesirable vegetation is present or is expected to be present.

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The combinations of the present invention are particularly useful in so-called burndown programs, in particular preplant burndown programs. i.e. the combinations of the invention are applied to a locus where crops will be planted before planting or emergence of the crop.

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Therefore, the present invention also relates to a method for burndown treatment of undesirable vegetation in crops, comprising applying a herbicidal combination according to the present invention, i.e. a herbicidal combination comprising:

- a) saflufenacil,

- b) glufosinate or one of its salts,
 - c) at least one herbicide C as defined above, and
 - d) optionally at least one further herbicide D as defined above,
- to a locus where crops will be planted before planting or emergence of the crop.

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In the burndown treatment of the present invention, additionally at least one further herbicide D as defined above can be applied together with the herbicides A, B and C. The term "to apply together" includes simultaneous and successive application.

Likewise, applying the composition does not necessarily mean that the compounds A, B, C and optionally D must be applied as a single formulation or as a tank mix. Rather, the combination includes separate formulations of herbicides A, B and C and optionally D, which can be applied as a single tank-mix or via separate application means. In any case, the herbicide A, the herbicide B, the at least one herbicide C and the one or more optional herbicides D can be applied simultaneously or in succession.

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However, it is also possible to apply the herbicides C and D in the burndown treatment after seeding or even after emergence of the crop.

Though possible, it is not necessary to formulate the herbicides A, B, C and optionally D in a single formulation. Usually the herbicides A, B, C and optionally D are combined as a tank-mix prior to application. It is however also possible to provide a premix of the herbicides A and C and the optional herbicide D and to combine this premix with the herbicide B.

The combinations of the present invention can be applied in conventional manner by using techniques as skilled person is familiar with. Suitable techniques include spraying, atomizing, dusting, spreading or watering. The type of application depends on the intended purpose in a well known manner; in any case, they should ensure the finest possible distribution of the active ingredients according to the invention.

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The combinations are applied to locus mainly by spraying, in particular foliar spraying of an aqueous dilution of the active ingredients of the combination. Application can be carried out by customary spraying techniques using, for example, water as carrier and spray liquor rates of from about 10 to 2000 l/ha or 50 to 1000 l/ha (for example from 100 to 500 l/ha). Application of the herbicidal combinations by the low-volume and the ultra-low-volume method is possible, as is their application in the form of microgranules.

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If the active ingredients are less well tolerated by certain crop plants, application techniques may be used in which the herbicidal combinations are sprayed, with the aid of the spray apparatus, in such a way that they come into as little contact, if any, with the leaves of the sensitive crop plants while reaching the leaves of undesirable plants which grow underneath, or the bare soil (post-directed, lay-by).

The combinations can be applied pre- or post-emergence, i.e. before, during and/or after emergence of the undesirable plants.

When the combinations are used in burndown programs, they can be applied prior to seeding (planting) or after seeding (or planting) of the crop plants but before the emergence of the crop plants. The combinations are preferably applied prior to seeding of the crop plants. For burndown, the combinations will generally be applied at a date up to 9 month, frequently up to 6 month, preferably up to 4 month prior to planting the crop. The burndown application can be done at a date up to 1 day prior to emergence of the crop plant and is preferably done at a date prior to seeding/planting of the crop plant, preferably at a date of at least one day, preferably at least 2 days and in particular at least one 4 days prior to planting or from 6 month to 1 day prior emergence, in particular from 4 month to 2 days prior emergence and more preferably from 4 month to 4 days prior emergence. It is, of course, possible to repeat the burndown application once or more, e.g. once, twice, three times, four times or five times within that time frame.

In the burndown treatment according to the present invention, the herbicide A, the herbicide B and the at least one herbicide C are applied to the field of the crop plants prior to the emergence of the crop plants, in particular prior to seeding within the above time frame. In a specific embodiment of this burndown treatment, the one or more herbicides D are also applied within this time frame. In this specific embodiment it is also possible to additionally apply the one or more herbicides D and optionally additional amounts of saflufenacil and/or the at least one herbicide C after the planting or seeding or even after emergence of the crop, preferably at a date until 12 weeks after emergence of the crop. In another specific embodiment of this burndown treatment, the one or more herbicides D and the optional additional amounts of saflufenacil and the at least one herbicide C are only applied after the planting or seeding or even after emergence of the crop, preferably at a date until 12 weeks after emergence of the crop.

It is a particular benefit of the combinations according to the invention that they have a very good post-emergence herbicide activity, i.e. they show a good herbicidal activity against emerged undesirable plants. Thus, in a preferred embodiment of the invention,

the combinations are applied post-emergence, i.e. during and/or after, the emergence of the undesirable plants. It is particularly advantageous to apply the mixtures according to the invention post-emergent when the undesirable plant starts with leaf development up to flowering. The combinations are particularly useful for controlling undesirable vegetation which has already developed to a state, which is difficult to control with conventional burndown combinations, i.e. when the individual weed is taller than 10 cm (4 inches) or even taller than 15 cm (6 inches) and/or for heavy weed populations.

- 10 In the case of a post-emergence treatment of the plants, the herbicidal mixtures or combinations according to the invention are preferably applied by foliar application.

Application may be effected, for example, by usual spraying techniques with water as the carrier, using amounts of spray mixture of usually from 10 to 2000 l/ha, in particular 15 50 to 1000 l/ha.

The required application rate of the combination of the pure active compounds, i.e. of saflufenacil, herbicide B, at least one herbicide C and optionally herbicide D depends on the density of the undesired vegetation, on the development stage of the plants, on the climatic conditions of the location where the combination is used and on the application method. In general, the application rate of the combination (total amount of herbicides A, B, C and optional further actives) is from 55 to 6000 g/ha, preferably from 100 to 5000 g/ha, from 200 to 4000 g/ha, and more preferably from 300 to 3000 g/ha of active ingredient (a.i.).

25 The rate of application of saflufenacil is usually from 1 g/ha to 500 g/ha and preferably in the range from 5 g/ha to 250 g/ha or from 10 g/ha to 100 g/ha of active substance (a.i.).

30 The rate of application of herbicide B is usually from 50 g/ha to 3000 g/ha and preferably in the range from 100 g/ha to 2000 g/ha or from 200 g/ha to 1500 g/ha of active substance (a.i.).

The application rates of the herbicide C (total amount of herbicide C) are generally in the range from 0.5 g/ha to 8000 g/ha and preferably in the range from 1 g/ha to 6000 g/ha or from 2 g/ha to 4000 g/ha of active substance.

35 The application rates of the herbicide C.1 (total amount of herbicide C.1) are generally in the range from 0.5 g/ha to 1000 g/ha and preferably in the range from 1 g/ha to 500 g/ha or from 2 g/ha to 250 g/ha of active substance.

The application rates of the herbicide C.2 (total amount of herbicide C.2) are generally in the range from 1 g/ha to 5000 g/ha and preferably in the range from 2 g/ha to 2000 g/ha or from 5 g/ha to 1500 g/ha of active substance.

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The application rates of the herbicide C.3 (total amount of herbicide C.3) are generally in the range from 10 g/ha to 8000 g/ha and preferably in the range from 20 g/ha to 6000 g/ha or from 40 g/ha to 4000 g/ha of active substance.

10 The application rates of the herbicide C.4 (total amount of herbicide C.4) are generally in the range from 10 g/ha to 8000 g/ha and preferably in the range from 20 g/ha to 6000 g/ha or from 40 g/ha to 4000 g/ha of active substance.

15 The application rates of the herbicide C.5 (total amount of herbicide C.5) are generally in the range from 1 g/ha to 2000 g/ha and preferably in the range from 2 g/ha to 1000 g/ha or from 5 g/ha to 750 g/ha of active substance.

20 The required application rates of the herbicide C.6 (total amount of herbicide C.6) are generally in the range from 10 g/ha to 8000 g/ha and preferably in the range from 20 g/ha to 6000 g/ha or from 50 g/ha to 4000 g/ha of active substance.

The application rates of the herbicide C.7 (total amount of herbicide C.7) are generally in the range from 1 g/ha to 3000 g/ha and preferably in the range from 5 g/ha to 2000 g/ha or from 10 g/ha to 1000 g/ha of active substance.

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The application rates of the herbicide C.8 (total amount of herbicide C.8) are generally in the range from 10 g/ha to 8000 g/ha and preferably in the range from 20 g/ha to 6000 g/ha or from 40 g/ha to 4000 g/ha of active substance.

30 The application rates of the safener, if applied, are generally in the range from 1 g/ha to 5000 g/ha and preferably in the range from 2 g/ha to 5000 g/ha or from 5 g/ha to 5000 g/ha of active substance. Preferably no safener or virtually no safener is applied and thus the application rates are below 5 g/ha, in particular below 2 g/ha or below 1 g/ha.

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The combinations according to the present invention are suitable for combating/controlling common harmful plants in fields, where useful plants shall be planted (i.e. in crops). The combinations of the present invention are generally suitable for burndown of undesired vegetation in fields of the following crops:

- Grain crops, including e.g.
- cereals (small grain crops) such as wheat (*Triticum aestivum*) and wheat like crops such as durum (*T. durum*), einkorn (*T. monococcum*), emmer (*T. dicoccon*) and spelt (*T. spelta*), rye (*Secale cereale*), triticale (*Tritiosecale*), barley (*Hordeum vulgare*);
- 5 - maize (corn; *Zea mays*);
- sorghum (e.g. *Sorghum bicolor*);
- rice (*Oryza spp.* such as *Oryza sativa* and *Oryza glaberrima*); and
- sugar cane;
- Legumes (*Fabaceae*), including e.g. soybeans (*Glycine max.*), peanuts (*Arachis*
- 10 *hypogaea* and pulse crops such as peas including *Pisum sativum*, pigeon pea and cowpea, beans including broad beans (*Vicia faba*), *Vigna spp.*, and *Phaseolus spp.* and lentils (*lens culinaris var.*);
- brassicaceae, including e.g. canola (*Brassica napus*), oilseed rape (OSR, *Brassica napus*), cabbage (*B. oleracea var.*), mustard such as *B. juncea*, *B.*
- 15 *campestris*, *B. narinosa*, *B. nigra* and *B. tournefortii*, and turnip (*Brassica rapa var.*);
- other broadleaf crops including e.g. sunflower, cotton, flax, linseed, sugarbeet, potato and tomato;
- TNV-crops (TNV: trees, nuts and vine) including e.g. grapes, citrus, pomefruit, e.g. apple and pear, coffee, pistachio and oilpalm, stonefruit, e.g. peach, almond,
- 20 walnut, pecans, olive, cherry, plum and apricot;
- turf, pasture and rangeland;
- onion and garlic;
- bulb ornamentals such as tulips and narcissus;
- conifers and deciduous trees such as pinus, fir, oak, maple, dogwood,
- 25 hawthorne, crabapple, and rhamnus (buckthorn); and
- garden ornamentals such as roses, petunia, marigold and snapdragon.

The combinations of the present invention are in particular suitable for burndown of undesired vegetation in fields of the following crop plants: small grain crops such as

30 wheat, barley, rye, triticale and durum, rice, maize (corn), sugarcane, sorghum, soybean, pulse crops such as pea, bean and lentils, peanut, sunflower, sugarbeet, potato, cotton, brassica crops, such as oilseed rape, canola, mustard, cabbage and turnip, turf, pasture, rangeland, grapes, coffee, oilpalm, pomefruit, such as apple and pear, stonefruit, such as peach, almond, walnut, pecans, olive, cherry, plum and

35 apricot, citrus, coffee, pistachio, garden ornamentals, such as roses, petunia, marigold, snap dragon, bulb ornamentals such as tulips and narcissus, conifers and deciduous trees such as pinus, fir, oak, maple, dogwood, hawthorne, crabapple and rhamnus.

The combinations of the present invention are even more suitable for burndown of undesired vegetation in fields of the following crop plants: small grain crops such as wheat, barley, rye, triticale and durum, rice, maize, sugarcane, soybean, pulse crops such as pea, bean and lentils, peanut, sunflower, cotton, brassica crops, such as
5 oilseed rape, canola, turf, pasture, rangeland, grapes, coffee, oilpalm, stonefruit, such as peach, almond, walnut, pecans, olive, cherry, plum and apricot, citrus and pistachio.

The combinations of the present invention are especially suitable for burndown of undesired vegetation in fields of the following crop plants: small grain crops, rice,
10 maize, sugarcane, soybean, pulse crops, peanut, sunflower, cotton, oilseed rape, canola, grapes, coffee, oilpalm and stonefruit.

The combinations of the present invention are most suitable for burndown of undesired vegetation in fields of the following crop plants: maize, sugarcane, soybean, cotton,
15 oilseed rape and canola.

If not stated otherwise, the combinations of the invention are suitable for application in fields of any variety of the aforementioned crop plants.

20 The combinations according to the invention can also be used in crop plants which are resistant to one or more herbicides owing to genetic engineering or breeding, which are resistant to one or more pathogens such as plant pathogenous fungi owing to genetic engineering or breeding, or which are resistant to attack by insects owing to genetic engineering or breeding. Suitable are for example crop plants, preferably corn, wheat,
25 sunflower, rice, canola, oilseed rape, soybeans, cotton and sugarcane, which are resistant or tolerant to glufosinate, crop plants which are resistant or tolerant to synthetic auxins such as dicamba, crop plants which are resistant or tolerant to HPPD inhibitors, crop plants which are resistant or tolerant to PPO inhibitors or crop plants which, owing to introduction of the gene for Bt toxin by genetic modification, are
30 resistant to attack by certain insects.

In a particular a specific embodiment, the combinations of the present inventions are used for controlling undesirable vegetation to crop plants, which are tolerant to herbicides, in particular in crop plants that are resistant or tolerant to glufosinate and
35 which are stacked with further resistance or tolerance against at least one further herbicide, in particular at least one of the following herbicides: synthetic auxins such as dicamba, HPPD inhibitors, PPO inhibitors.

In these herbicide resistant or tolerant crops, the combinations of the present invention can be used both for burndown and for control of undesired vegetation after emergence of the crops. Therefore, a particular embodiment of the invention relates to a method for controlling undesirable vegetation in herbicide resistant or tolerant crops, in particular in crop plants which are resistant or tolerant to glufosinate and which are optionally stacked with further resistance or tolerance against at least one further herbicide, in particular at least one of the following herbicides: synthetic auxins such as dicamba, HPPD inhibitors, PPO inhibitors. In this particular embodiment, the combinations can be used for burndown but also for the control of undesirable vegetation after emergence of the crop plants.

In this particular method of the invention, the combination of the invention can be applied at least once prior to planting or emergence of the herbicide resistant or tolerant crop plants to achieve effective burndown of the undesirable vegetation and the combination can also be applied after emergence of the herbicide resistant or tolerant crop plants.

If the combinations of the present invention are used in crop plants, i.e. if they are applied in fields of the crop plants after emergence of the crops, application methods and application rates as described for burndown can be applied. If the active ingredients are less well tolerated by certain crop plants, application techniques may be used in which the herbicidal combinations are sprayed, with the aid of the spray apparatus, in such a way that they come into as little contact, if any, with the leaves of the sensitive crop plants as possible while reaching the leaves of undesirable plants which grow underneath, or the bare soil (post-directed, lay-by). However, such methods are generally not necessary and the combinations can be simply applied over the top (OTT).

For example, a combination comprising glufosinate or an agriculturally acceptable salt thereof, saflufenacil and a synthetic auxin herbicide is particularly useful for burndown in fields both of conventional crops such as maize, canola, oilseed rape, rice, soybeans, sunflower, small grain crops, cotton and sugarcane and crops having glufosinate tolerance, optionally stacked with synthetic auxin tolerance. This combination can also be used for controlling undesirable vegetation in crops having glufosinate tolerance optionally stacked with synthetic auxin resistance and possibly PPO inhibitor tolerance after emergence of the crop.

For example, a combination comprising glufosinate or an agriculturally acceptable salt thereof, saflufenacil and an ALS inhibitor herbicide is particularly useful for burndown in fields both of conventional crops such as maize, soybeans, sunflower, oilseed rape,

canola, cotton, small grain crops and sugarcane and crops having glufosinate tolerance, optionally stacked with further herbicide tolerance. This combination can also be used for controlling undesirable vegetation in such crops after emergence of the crop.

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For example, a combination comprising glufosinate or an agriculturally acceptable salt thereof, saflufenacil and a PPO inhibitor herbicide is particularly useful for burndown in fields both of conventional crops such as maize, soybeans, sunflower, small grain crops, sorghum, cotton, oilseed rape, canola and sugarcane and crops having
10 glufosinate tolerance, optionally stacked with PPO inhibitor tolerance. This combination can also be used for controlling undesirable vegetation in such crops after emergence of the crop.

For example, a combination comprising glufosinate or an agriculturally acceptable salt
15 thereof, saflufenacil and a microtubule inhibitor herbicide is particularly useful for burndown in fields both of conventional crops such as maize, wheat, soybeans, cotton, oilseed rape, canola, sunflower and sugarcane and crops having glufosinate tolerance, optionally stacked with further herbicide tolerance. This combination can also be used for controlling undesirable vegetation in such crops after emergence of the crop.

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For example, a combination comprising glufosinate or an agriculturally acceptable salt thereof, saflufenacil and a HPPD inhibitor herbicide is particularly useful for burndown in fields both of conventional crops such as small grain crops, corn, sorghum, sugarcane, cotton, oilseed rape, canola and soybean and crops having glufosinate
25 tolerance, optionally stacked with further herbicide tolerance. This combination can also be used for controlling undesirable vegetation in such crops after emergence of the crop.

For example, a combination comprising glufosinate or an agriculturally acceptable salt
30 thereof, saflufenacil and a PS II inhibitor herbicide of the group C.6.2 or C.6.3 is particularly useful for burndown in fields both of conventional crops such as maize, cotton, soybean, small grain crops, rice and sugarcane and crops having glufosinate tolerance, optionally stacked with further herbicide tolerance. This combination can also be used for controlling undesirable vegetation in such crops after emergence of
35 the crop.

For example, a combination comprising glufosinate or an agriculturally acceptable salt thereof, saflufenacil and an ACC inhibitor herbicide is particularly useful for burndown in fields both of conventional crops such as maize, soybeans, sunflower, small grain

crops, rice, cotton and sugarcane and crops having glufosinate tolerance, optionally stacked with further herbicide tolerance. This combination can also be used for controlling undesirable vegetation in such crops after emergence of the crop.

- 5 For example, a combination comprising glufosinate or an agriculturally acceptable salt thereof, saflufenacil and a VLCFA inhibitor herbicide is particularly useful for burndown in fields both of conventional crops such as small grain crops, maize, soybean, sunflower, sorghum, cotton and sugarcane and crops having glufosinate tolerance, optionally stacked with further herbicide tolerance. This combination can also be used
10 for controlling undesirable vegetation in such crops after emergence of the crop.

The active ingredients used in the combinations of the present invention are usually available as pure substances and as formulations.

- 15 The formulations contain, besides the active ingredients of the combination, at least one organic or inorganic carrier material. The formulations may also contain, if desired, one or more surfactants and, if desired, one or more further auxiliaries customary for crop protection compositions.
- 20 The formulation may be in the form of a single package formulation containing the herbicide A, the herbicide B, the at least one herbicide C and optionally the one or more herbicides D together with liquid and/or solid carrier materials, and, if desired, one or more surfactants and, if desired, one or more further auxiliaries customary for crop protection compositions. The formulation may be in the form of a three or multi
25 (e.g. four, five or six) package formulation, wherein one package contains a formulation of saflufenacil while a second package contains a formulation of the herbicide B, at least one further package at least one formulation of the at least one herbicide C and optionally one or more further packages contain the formulation(s) of one or more herbicides D, wherein all formulations contain at least one carrier material, if desired,
30 one or more surfactants and, if desired, one or more further auxiliaries customary for crop protection compositions. In the case of three or multi package formulations the formulation containing saflufenacil and the formulation containing the herbicide B and the at least one formulation containing the at least one herbicide C and optionally the one or more formulations containing the one or more herbicides D are mixed prior to
35 application. Preferably the mixing is performed as a tank mix, i.e. the formulations are mixed immediately prior or upon dilution with water.

In the formulations the active ingredients and optional further actives are present in suspended, emulsified or dissolved form. The formulation can be in the form of aqueous solutions, powders, suspensions, also highly-concentrated aqueous, oily or

other suspensions or dispersions, aqueous emulsions, aqueous microemulsions, aqueous suspo-emulsions, oil dispersions, pastes, dusts, materials for spreading or granules.

- 5 Depending on the formulation type, they comprise one or more liquid or solid carriers, if appropriate surfactants (such as dispersants, protective colloids, emulsifiers, wetting agents and tackifiers), and if appropriate further auxiliaries which are customary for formulating crop protection products. The person skilled in the art is sufficiently familiar with the recipes for such formulations. Further auxiliaries include e.g. organic and
10 inorganic thickeners, bactericides, antifreeze agents, antifoams, colorants and, for seed formulations, adhesives.

Suitable carriers include liquid and solid carriers. Liquid carriers include e.g. non-aqueous solvents such as cyclic and aromatic hydrocarbons, e.g. paraffins,
15 tetrahydronaphthalene, alkylated naphthalenes and their derivatives, alkylated benzenes and their derivatives, alcohols such as methanol, ethanol, propanol, butanol and cyclohexanol, ketones such as cyclohexanone, strongly polar solvents, e.g. amines such as N-methylpyrrolidone, and water as well as mixtures thereof. Solid carriers include e.g. mineral earths such as silicas, silica gels, silicates, talc, kaolin,
20 limestone, lime, chalk, bole, loess, clay, dolomite, diatomaceous earth, calcium sulfate, magnesium sulfate, magnesium oxide, ground synthetic materials, fertilizers such as ammonium sulfate, ammonium phosphate, ammonium nitrate, ureas, and products of vegetable origin such as cereal meal, tree bark meal, wood meal and nutshell meal, cellulose powders, or other solid carriers.

25 Suitable surfactants (adjuvants, wetting agents, tackifiers, dispersants and also emulsifiers) are the alkali metal salts, alkaline earth metal salts and ammonium salts of aromatic sulfonic acids, for example lignosulfonic acids (e.g. Borrespers-types, Borregaard), phenolsulfonic acids, naphthalenesulfonic acids (Morwet types, Akzo
30 Nobel) and dibutyl naphthalenesulfonic acid (Nekal types, BASF AG), and of fatty acids, alkyl- and alkylarylsulfonates, alkyl sulfates, lauryl ether sulfates and fatty alcohol sulfates, and salts of sulfated hexa-, hepta- and octadecanols, and also of fatty alcohol glycol ethers, condensates of sulfonated naphthalene and its derivatives with formaldehyde, condensates of naphthalene or of the naphthalenesulfonic acids with
35 phenol and formaldehyde, polyoxyethylene octylphenol ether, ethoxylated isooctyl-, octyl- or nonylphenol, alkylphenyl or tributylphenyl polyglycol ether, alkylaryl polyether alcohols, isotridecyl alcohol, fatty alcohol/ethylene oxide condensates, ethoxylated castor oil, polyoxyethylene alkyl ethers or polyoxypropylene alkyl ethers, lauryl alcohol polyglycol ether acetate, sorbitol esters, lignosulfite waste liquors and proteins,

denaturated proteins, polysaccharides (e.g. methylcellulose), hydrophobically modified
 starches, polyvinyl alcohol (Mowiol types Clariant), polycarboxylates (BASF AG,
 Sokalan types), polyalkoxylates, polyvinylamine (BASF AG, Lupamine types),
 polyethyleneimine (BASF AG, Lupasol types), polyvinylpyrrolidone and copolymers
 5 thereof.

Examples of thickeners (i.e. compounds which impart to the formulation modified flow
 properties, i.e. high viscosity in the state of rest and low viscosity in motion) are
 polysaccharides, such as xanthan gum (Kelzan® from Kelco), Rhodopol® 23 (Rhone
 10 Poulenc) or Veegum® (from R.T. Vanderbilt), and also organic and inorganic sheet
 minerals, such as Attaclay® (from Engelhardt).

Examples of antifoams are silicone emulsions (such as, for example, Silikon® SRE,
 Wacker or Rhodorsil® from Rhodia), long-chain alcohols, fatty acids, salts of fatty
 15 acids, organofluorine compounds and mixtures thereof.

Bactericides can be added for stabilizing the aqueous herbicidal formulations.
 Examples of bactericides are bactericides based on diclorophen and benzyl alcohol
 hemiformal (Proxel® from ICI or Acticide® RS from Thor Chemie and Kathon® MK
 20 from Rohm & Haas), and also isothiazolinone derivates, such as alkylisothiazolinones
 and benzisothiazolinones (Acticide MBS from Thor Chemie).

Examples of antifreeze agents are ethylene glycol, propylene glycol, urea or glycerol.

25 Examples of colorants are both sparingly water-soluble pigments and water-soluble
 dyes. Examples which may be mentioned are the dyes known under the names
 Rhodamin B, C.I. Pigment Red 112 and C.I. Solvent Red 1, and also pigment blue
 15:4, pigment blue 15:3, pigment blue 15:2, pigment blue 15:1, pigment blue 80,
 pigment yellow 1, pigment yellow 13, pigment red 112, pigment red 48:2, pigment red
 30 48:1, pigment red 57:1, pigment red 53:1, pigment orange 43, pigment orange 34,
 pigment orange 5, pigment green 36, pigment green 7, pigment white 6, pigment brown
 25, basic violet 10, basic violet 49, acid red 51, acid red 52, acid red 14, acid blue 9,
 acid yellow 23, basic red 10, basic red 108.

35 Examples of adhesives are polyvinylpyrrolidone, polyvinyl acetate, polyvinyl alcohol
 and tylose.

To prepare emulsions, pastes or oil dispersions, the active the components, as such or
 dissolved in an oil or solvent, can be homogenized in water by means of wetting agent,
 tackifier, dispersant or emulsifier. Alternatively, it is possible to prepare concentrates

consisting of active substance, wetting agent, tackifier, dispersant or emulsifier and, if desired, solvent or oil, and these concentrates are suitable for dilution with water.

5 Powders, materials for spreading and dusts can be prepared by mixing or concomitant grinding of the active the herbicides A, B, optionally C and D with a solid carrier.

Granules, e.g. coated granules, impregnated granules and homogeneous granules, can be prepared by binding the active ingredients to solid carriers.

10 The formulations of the invention comprise a herbicidally effective amount of the combination of the present invention. The concentrations of the active the active ingredients in the formulations can be varied within wide ranges. In general, the formulations comprise from 1 to 98% by weight, preferably 10 to 60% by weight, of active ingredients (sum of saflufenacil, herbicide B, at least one herbicide C and
15 optionally further actives). The active ingredients are employed in a purity of from 90% to 100%, preferably 95% to 100% (according to NMR spectrum).

The active compounds A, B, C and optionally D as well as the combinations according to the invention can, for example, be formulated as follows:

20

1. Products for dilution with water

A Water-soluble concentrates

10 parts by weight of active compound (or combination) are dissolved in 90 parts by
25 weight of water or a water-soluble solvent. As an alternative, wetters or other adjuvants are added. The active compound dissolves upon dilution with water. This gives a formulation with an active compound content of 10% by weight.

B Dispersible concentrates

30 20 parts by weight of active compound (or combination) are dissolved in 70 parts by weight of cyclohexanone with addition of 10 parts by weight of a dispersant, for example polyvinylpyrrolidone. Dilution with water gives a dispersion. The active compound content is 20% by weight.

35 C Emulsifiable concentrates

15 parts by weight of active compound (or combination) are dissolved in 75 parts by weight of an organic solvent (e.g. alkylaromatics) with addition of calcium dodecylbenzenesulfonate and castor oil ethoxylate (in each case 5 parts by weight).

Dilution with water gives an emulsion. The formulation has an active compound content of 15% by weight.

D Emulsions

- 5 25 parts by weight of active compound (or combination) are dissolved in 35 parts by weight of an organic solvent (e.g. alkylaromatics) with addition of calcium dodecylbenzenesulfonate and castor oil ethoxylate (in each case 5 parts by weight). This mixture is introduced into 30 parts by weight of water by means of an emulsifier (Ultraturrax) and made into a homogeneous emulsion. Dilution with water gives an
10 emulsion. The formulation has an active compound content of 25% by weight.

E Suspensions

- In an agitated ball mill, 20 parts by weight of active compound (or combination) are comminuted with addition of 10 parts by weight of dispersants and wetters and 70 parts
15 by weight of water or an organic solvent to give a fine active compound suspension. Dilution with water gives a stable suspension of the active compound. The active compound content in the formulation is 20% by weight.

F Water-dispersible granules and water-soluble granules

- 20 50 parts by weight of active compound (or combination) are ground finely with addition of 50 parts by weight of dispersants and wetters and made into water-dispersible or water-soluble granules by means of technical appliances (for example extrusion, spray tower, fluidized bed). Dilution with water gives a stable dispersion or solution of the active compound. The formulation has an active compound content of 50% by weight.

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G Water-dispersible powders and water-soluble powders

- 75 parts by weight of active compound (or combination) are ground in a rotor-stator mill with addition of 25 parts by weight of dispersants, wetters and silica gel. Dilution with water gives a stable dispersion or solution of the active compound. The active
30 compound content of the formulation is 75% by weight.

H Gel formulations

- In a ball mill, 20 parts by weight of active compound (or combination), 10 parts by weight of dispersant, 1 part by weight of gelling agent and 70 parts by weight of water
35 or of an organic solvent are mixed to give a fine suspension. Dilution with water gives a stable suspension with active compound content of 20% by weight.

2. Products to be applied undiluted

I Dusts

5 parts by weight of active compound (or combination) are ground finely and mixed
5 intimately with 95 parts by weight of finely divided kaolin. This gives a dusting powder with an active compound content of 5% by weight.

J Granules (GR, FG, GG, MG)

0.5 parts by weight of active compound (or combination) are ground finely and
10 associated with 99.5 parts by weight of carriers. Current methods here are extrusion, spray-drying or the fluidized bed. This gives granules to be applied undiluted with an active compound content of 0.5% by weight.

K ULV solutions (UL)

15 10 parts by weight of active compound (or combination) are dissolved in 90 parts by weight of an organic solvent, for example xylene. This gives a product to be applied undiluted with an active compound content of 10% by weight.

20 Aqueous use forms can be prepared from emulsion concentrates, suspensions, pastes, wettable powders or water-dispersible granules by adding water.

It may furthermore be beneficial to apply the combinations of the invention alone or together with other herbicides, or else in the form of a mixture with other crop protection agents, for example together with agents for controlling pests or
25 phytopathogenic fungi or bacteria. Also of interest is the miscibility with mineral salt solutions, which are employed for treating nutritional and trace element deficiencies. Other additives such as non-phytotoxic oils and oil concentrates may also be added.

Use Examples

30

The effect of the herbicidal combinations according to the invention of herbicides A, B and C and, if appropriate, safener on the growth of undesirable plants compared to the herbicidally active compounds alone or binary mixtures thereof was demonstrated by the following greenhouse experiments:

35

The test plants were first grown to a height of 3 to 20 cm, depending on the plant habit, and only then treated (post-emergence treatment). Here, the herbicidal combinations were suspended, emulsified or dissolved in water as distribution medium and afterwards applied by spraying, using finely distributing nozzles.

The herbicides A, B and C were used as commercially available formulations and introduced to the spray liquor with the amount of solvent system used for applying the active compound. In the examples, the solvent used was water.

5

Saflufenacil was used as a commercially available suspension concentrate having an active ingredient concentration of 340 g/l.

10 Glufosinate was used as a commercially available suspension concentrate containing 280 g/l of glufosinate in the form of its ammonium salt.

Sulfentrazone was used as a commercially available suspension concentrate having an active ingredient concentration of 480 g/l.

15 Flumioxazin was used as a commercially available WG-formulation having an active ingredient concentration of 50 % by weight.

Dimethenamid-P was used as a commercially available emulsifiable concentrate having an active ingredient concentration of 720 g/l.

20

Acetochlor was used as a commercially available emulsifiable concentrate having an active ingredient concentration of 840 g/l.

25 Pendimethalin was used as a commercially available aqueous capsule suspension having an active ingredient concentration of 455 g/l.

Dicamba was used as a commercially available SL-formulation having an active ingredient concentration of 480 g/l.

30 Atrazin was used as a commercially available WG-formulation having an active ingredient concentration of 84 % by weight.

Mesotrione was used as a commercially available suspension concentrate having an active ingredient concentration of 480 g/l.

35

Diclosulam was used as a commercially available WG-formulation having an active ingredient concentration of 84 % by weight.

Isoxaflutole was used as a commercially available suspension concentrate having an active ingredient concentration of 240 g/l.

2,4-D was used as a commercially available emulsifiable concentrate containing 660 g/l of 2,4-D in the form of its low volatile ester (which corresponds to its 2-ethylhexylester).

Tembotrione was used as a commercially available oily suspension concentrate having an active ingredient concentration of 44 g/l.

10 S-Metolachlor was used as a commercially available emulsifiable concentrate having an active ingredient concentration of 960 g/l.

Bicyclopyrone was used in the form of an emulsifiable concentrate having an active ingredient concentration of 50 g/l.

15 Topramezone was used as a commercially available suspension concentrate having an active ingredient concentration of 336 g/l.

20 Sulcotrione was used as a commercially available suspension concentrate having an active ingredient concentration of 300 g/l.

Pyrasulfotole was used in the form of an emulsifiable concentrate having an active ingredient concentration of 50 g/l.

25 Quinclorac was used as a commercially available suspension concentrate having an active ingredient concentration of 250 g/l.

Benzobicyclon was used in the form of an emulsifiable concentrate having an active ingredient concentration of 50 g/l.

30 Pyrazolynate was used in the form of an emulsifiable concentrate having an active ingredient concentration of 50 g/l.

35 Fluroxypyr was used as a commercially available emulsifiable concentrate having an active ingredient concentration of 180 g/l.

The test period extended over 20 days. During this time, the plants were tended, and their response to the treatments with active compounds was evaluated.

The evaluation for the damage caused by the chemical compositions was carried out using a scale from 0 to 100%, compared to the untreated control plants. Here, 0 means no damage and 100 means complete destruction of the plants.

- 5 The plants used in the greenhouse experiments belonged to the following species:

Scientific Name	Code	Common Name
<i>Abutilon theophrasti</i>	ABUTH	velvetleaf
<i>Amaranthus retroflexus</i>	AMARE	pig weed
<i>Avena fatua</i>	AVEFA	common wild oat
<i>Brachiaria decumbens</i>	BRADC	Surinam grass
<i>Brachiaria platyphylla</i>	BRAPP	broadleaf signalgrass
<i>Digitaria sanguinalis</i>	DIGSA	large crabgrass
<i>Echinochloa crus-galli</i>	ECHCG	barnyard grass
<i>Setaria viridis</i>	SETVI	green foxtail
<i>Solanum nigrum</i>	SOLNI	black nightshade

- 10 Colby's formula was applied to determine whether the composition showed synergistic action. The value E, which is to be expected if the activity of the individual compounds is just additive, was calculated using the method of S. R. Colby (1967) "Calculating synergistic and antagonistic responses of herbicide combinations", Weeds 15, p. 22 ff. For two component mixtures the value E was calculated by the following formula

$$E = X + Y - (X \cdot Y / 100)$$

15

where X = effect in percent using a mixture of herbicides A and B at application rates a and b, respectively;

Y = effect in percent using herbicide C at an application rate c;

20

E = expected effect (in %) of A + B + C at application rates a + b + c.

If the value observed in this manner is higher than the value E calculated according to Colby, a synergistic effect is present.

25

Tables 1 to 21 relate to the herbicidal activities of the binary mixture of herbicides A and B, of herbicide C individually and of their combinations in post-emergence application assessed 20 days after treatment (20 DAT).

Table 1: Application in Post-Emergence of Saflufenacil, Glufosinate and Sulfentrazone

binary A + B and solo C applications				combination saflufenacil + glufosinate + saflentrazone			
weed	saflufenacil (A) + glufosinate (B)			saflentrazone (C)		Synergism	
	A g ai/ha	B g ai/ha	% activity	g ai/ha	% activity	g ai/ha	observed % activity
			20 DAT		20 DAT		20 DAT
ABUTH	0.5	6.25	35	1.5	40	0.5+6.25+1.5	80
SETVI	0.25	0.25	10	1.5	30	0.25+0.25+1.5	60

5 Table 2: Application in Post-Emergence of Saflufenacil, Glufosinate and Flumioxazin

binary A + B and solo C applications				combination saflufenacil + glufosinate + flumioxazin			
weed	saflufenacil (A) + glufosinate (B)			flumioxazin (C)		Synergism	
	A g ai/ha	B g ai/ha	% activity	g ai/ha	% activity	g ai/ha	observed % activity
			20 DAT		20 DAT		20 DAT
ABUTH	0.25	6.25	15	0.125	80	0.25+6.25+0.125	90
SETVI	0.25	0.25	10	0.25	60	0.25+0.25+0.25	70

Table 3: Application in Post-Emergence of Saflufenacil, Glufosinate and Dimethenamid-P

binary A + B and solo C applications				combination saflufenacil + glufosinate + dimethenamid-P			
	saflufenacil (A) + glufosinate (B)		dimethenamid-P (C)				Synergism
weed	A g ai/ha	B g ai/ha	% activity	g ai/ha	observed % activity	expected % activity	Y/N
			20 DAT		20 DAT	20 DAT	20 DAT
SOLNI	0.25	6.25	80	18.75	100	82	Y

5 Table 4: Application in Post-Emergence of Saflufenacil, Glufosinate and Acetochlor

binary A + B and solo C applications				combination saflufenacil + glufosinate + acetochlor			
	saflufenacil (A) + glufosinate (B)		acetochlor (C)				Synergism
weed	A g ai/ha	B g ai/ha	% activity	g ai/ha	observed % activity	expected % activity	Y/N
			20 DAT		20 DAT	20 DAT	20 DAT
ABUTH	0.25	6.25	15	12.5	65	24	Y

Table 5: Application in Post-Emergence of Saflufenacil, Glufosinate and Pendimethalin

	binary A + B and solo C applications					combination saflufenacil + glufosinate + pendimethalin				
	saflufenacil (A) + glufosinate (B)		pendimethalin (C)							Synergism
	A g ai/ha	B g ai/ha	% activity	g ai/ha	% activity	g ai/ha	observed % activity	expected % activity		Y/N
weed			20 DAT		20 DAT		20 DAT	20 DAT		20 DAT
AMARE	0.25	6.25	70	75.0	55	0.25+6.25+75.0	100	87		Y
SETVI	0.25	0.25	10	150.0	25	0.25+0.25+150.0	50	33		Y

Table 6: Application in Post-Emergence of Saflufenacil, Glufosinate and Dicamba

	binary A + B and solo C applications					combination saflufenacil + glufosinate + dicamba				
	saflufenacil (A) + glufosinate (B)		dicamba (C)							Synergism
	A g ai/ha	B g ai/ha	% activity	g ai/ha	% activity	g ai/ha	observed % activity	expected % activity		Y/N
weed			20 DAT		20 DAT		20 DAT	20 DAT		20 DAT
ABUTH	0.25	0.25	0	17.5	70	0.25+0.25+17.5	85	70		Y
SETVI	0.25	0.25	10	8.75	15	0.25+0.25+8.75	40	24		Y

Table 7: Application in Post-Emergence of Saflufenacil, Glufosinate and Atrazin

	binary A + B and solo C applications						combination saflufenacil + glufosinate + atrazin			
	saflufenacil (A) + glufosinate (B)			atrazin (C)						
	A g ai/ha	B g ai/ha	% activity	g ai/ha	% activity	g ai/ha	observed % activity	expected % activity	Synergism	
weed			20 DAT		20 DAT		20 DAT	20 DAT	Y/N	
									20 DAT	
SOLNI	0.25	6.25	80	6.25	35	0.25+6.25+6.25	90	87	Y	

Table 8: Application in Post-Emergence of Saflufenacil, Glufosinate and Mesotrione

	binary A + B and solo C applications						combination saflufenacil + glufosinate + mesotrione			
	saflufenacil (A) + glufosinate (B)			mesotrione (C)						
	A g ai/ha	B g ai/ha	% activity	g ai/ha	% activity	g ai/ha	observed % activity	expected % activity	Synergism	
weed			20 DAT		20 DAT		20 DAT	20 DAT	Y/N	
									20 DAT	
SETVI	0.25	0.25	10	2.5	25	0.25+0.25+2.5	35	33	Y	
SOLNI	0.25	6.25	80	1.25	85	0.25+6.25+1.25	100	97	Y	

Table 9: Application in Post-Emergence of Saflufenacil, Glufosinate and Diclosulam

	binary A + B and solo C applications					combination saflufenacil + glufosinate + diclosulam				
	saflufenacil (A) + glufosinate (B)		diclosulam (C)							
	A g ai/ha	B g ai/ha	% activity	g ai/ha	% activity	g ai/ha	observed % activity	expected % activity	Synergism	
weed			20 DAT		20 DAT		20 DAT	20 DAT	Y/N	
SETVI	0.25	0.25	10	0.5	35	0.25+0.25+0.5	65	42	Y	
SOLNI	0.25	6.25	80	0.25	25	0.25+6.25+0.25	100	85	Y	

Table 10: Application in Post-Emergence of Saflufenacil, Glufosinate and Isoxaflutole

	binary A + B and solo C applications					combination saflufenacil + glufosinate + isoxaflutole				
	saflufenacil (A) + glufosinate (B)		isoxaflutole (C)							
	A g ai/ha	B g ai/ha	% activity	g ai/ha	% activity	g ai/ha	observed % activity	expected % activity	Synergism	
weed			20 DAT		20 DAT		20 DAT	20 DAT	Y/N	
AMARE	0.125	6.25	30	0.5	55	0.125+6.25+0.5	85	69	Y	
BRAPP	0.25	12.5	5	1.0	25	0.25+12.5+1.0	50	29	Y	

Table 11: Application in Post-Emergence of Saflufenacil, Glufosinate and 2,4-D LV ester

binary A + B and solo C applications		combination saflufenacil + glufosinate + 2,4-D LV ester					
weed	saflufenacil (A) + glufosinate (B)		2,4-D LV ester (C)				
	A g ai/ha	B g ai/ha	% activity	g ai/ha	% activity	g ai/ha	observed % activity
			20 DAT		20 DAT		20 DAT
AMARE	0.125	6.25	30	6.25	45	0.125+6.25+6.25	75
BRAPP	0.25	12.5	5	6.25	10	0.25+12.5+6.25	30
							62
							20 DAT
							Y
							Y

Table 12: Application in Post-Emergence of Saflufenacil, Glufosinate and Tembotrione

	binary A + B and solo C applications					combination saflufenacil + glufosinate + tembotrione				
	saflufenacil (A) + glufosinate (B)			tembotrione (C)						Synergism
weed	A g ai/ha	B g ai/ha	% activity	g ai/ha	% activity	g ai/ha	observed % activity	expected % activity		Y/N
			20 DAT		20 DAT		20 DAT	20 DAT		20 DAT
SETVI	0.25	6.0	10	1.0	0	0.25+6.0+1.0	25	10		Y
AVEFA	0.5	6.0	25	1.0	10	0.5+6.0+1.0	40	33		Y
AMARE	0.25	6.0	90	0.5	80	0.25+6.0+0.5	100	98		Y
ABUTH	0.5	6.0	10	1.0	10	0.5+6.0+1.0	30	19		Y

Table 13: Application in Post-Emergence of Saflufenacil, Glufosinate and S-Metolachlor

binary A + B and solo C applications		combination saflufenacil + glufosinate + S-metolachlor						
weed	saflufenacil (A) + glufosinate (B)			S-metolachlor (C)				
	A g ai/ha	B g ai/ha	% activity	g ai/ha	% activity	g ai/ha	observed % activity	expected % activity
			20 DAT		20 DAT		20 DAT	20 DAT
SETVI	0.5	6.0	60	300.0	60	0.5+6.0+300.0	95	84
DIGSA	0.5	6.0	15	150.0	0	0.5+6.0+150.0	60	15
BRADC	0.5	6.0	30	150.0	0	0.5+6.0+150.0	75	30
ABUTH	0.5	6.0	10	150.0	10	0.5+6.0+150.0	65	19
								Y
								Y
								Y
								Y

Table 14: Application in Post-Emergence of Saflufenacil, Glufosinate and Bicyclopyrone

binary A + B and solo C applications		combination saflufenacil + glufosinate + bicyclopyrone						
saflufenacil (A) + glufosinate (B)		bicyclopyrone (C)					Synergism	
A g ai/ha	B g ai/ha	% activity	g ai/ha	% activity	g ai/ha	observed % activity	expected % activity	Y/N
		20 DAT		20 DAT		20 DAT	20 DAT	20 DAT
SETVI 0.25	6.0	15	1.0	0	0.25+6.0+1.0	35	15	Y
ECHCG 0.5	6.0	10	20.0	75	0.5+6.0+20.0	90	78	Y
AVEFA 0.5	6.0	10	2.0	0	0.5+6.0+2.0	20	10	Y

Table 15: Application in Post-Emergence of Saflufenacil, Glufosinate and Topramezone

		binary A + B and solo C applications				combination saflufenacil + glufosinate + topramezone				
		saflufenacil (A) + glufosinate (B)			topramezone (C)					
weed	A g ai/ha	B g ai/ha	% activity	g ai/ha	% activity	g ai/ha	observed % activity	expected % activity	Synergism	
			20 DAT		20 DAT		20 DAT	20 DAT	Y/N	20 DAT
ECHCG	0.5	6.0	10	0.25	20	0.5+6.0+0.25	55	28	Y	
DIGSA	0.5	6.0	15	0.25	10	0.5+6.0+0.25	40	24	Y	
AVEFA	0.5	6.0	25	0.25	10	0.5+6.0+0.25	45	33	Y	
ABUTH	0.5	6.0	10	0.25	0	0.5+6.0+0.25	40	10	Y	

Table 16: Application in Post-Emergence of Saflufenacil, Glufosinate and Sulcotrione

binary A + B and solo C applications			combination saflufenacil + glufosinate + sulcotrione							
saflufenacil (A) + glufosinate (B)			sulcotrione (C)							Synergism
A g ai/ha	B g ai/ha	% activity	g ai/ha	% activity	g ai/ha	observed % activity	expected % activity			Y/N
weed		20 DAT		20 DAT		20 DAT				Y/N
ECHCG 0.5	6.0	10	2.5	30	0.5+6.0+2.5	40	37			Y
BRADC 0.25	6.0	0	5.0	0	0.25+6.0+5.0	10	0			Y
ABUTH 0.5	6.0	10	5.0	85	0.5+6.0+5.0	90	87			Y

Table 17: Application in Post-Emergence of Saflufenacil, Glufosinate and Pyrasulfotole

	binary A + B and solo C applications					combination saflufenacil + glufosinate + pyrasulfotole				
	saflufenacil (A) + glufosinate (B)			pyrasulfotole (C)					Synergism	
weed	A g ai/ha	B g ai/ha	% activity	g ai/ha	% activity	g ai/ha	observed % activity	expected % activity	Y/N	
			20 DAT		20 DAT		20 DAT	20 DAT	20 DAT	
ECHCG	0.5	6.0	10	2.5	80	0.5+6.0+2.5	90	82	Y	
DIGSA	0.5	6.0	15	5.0	35	0.5+6.0+5.0	55	45	Y	
BRADC	0.25	6.0	0	5.0	0	0.25+6.0+5.0	15	0	Y	

Table 18: Application in Post-Emergence of Saflufenacil, Glufosinate and Quinclorac

	binary A + B and solo C applications					combination saflufenacil + glufosinate + quinclorac				
	saflufenacil (A) + glufosinate (B)		quinclorac (C)							Synergism
	A g ai/ha	B g ai/ha	% activity	g ai/ha		g ai/ha	observed % activity	expected % activity		
weed			20 DAT				20 DAT	20 DAT		Y/N
ECHCG	0.5	6.0	30	5.0	0	0.5+6.0+5.0	35	30		Y
AVEFA	0.25	6.0	5	5.0	0	0.25+6.0+5.0	10	5		Y

Table 19: Application in Post-Emergence of Saflufenacil, Glufosinate and Benzobicyclon

binary A + B and solo C applications				combination saflufenacil + glufosinate + benzobicyclon				
	saflufenacil (A) + glufosinate (B)			benzobicyclon (C)				Synergism
	A g ai/ha	B g ai/ha	% activity	g ai/ha	% activity	g ai/ha	observed % activity	expected % activity
weed			20 DAT		20 DAT		20 DAT	20 DAT
DIGSA	0.5	6.0	15	20.0	60	0.5+6.0+20.0	75	66
AVEFA	0.5	6.0	25	10.0	10	0.5+6.0+10.0	40	33
AMARE	0.25	6.0	90	20.0	60	0.25+6.0+20.0	100	96
ABUTH	0.5	6.0	10	20.0	90	0.5+6.0+20.0	95	91

Table 20: Application in Post-Emergence of Saflufenacil, Glufosinate and Pyrazolynate

		binary A + B and solo C applications				combination saflufenacil + glufosinate + pyrazolynate				
		saflufenacil (A) + glufosinate (B)		pyrazolynate (C)						Synergism
weed	A g ai/ha	B g ai/ha	% activity	g ai/ha	% activity	g ai/ha	observed % activity	expected % activity		Y/N
			20 DAT		20 DAT		20 DAT	20 DAT		20 DAT
DIGSA	0.5	6.0	15	10.0	0	0.5+6.0+10.0	20	15		Y
BRADC	0.25	6.0	0	10.0	0	0.25+6.0+10.0	10	0		Y
ABUTH	0.5	6.0	10	20.0	25	0.5+6.0+20.0	55	33		Y

Table 21: Application in Post-Emergence of Saflufenacil, Glufosinate and Fluroxypyr

	binary A + B and solo C applications						combination saflufenacil + glufosinate + fluroxypyr			
	saflufenacil (A) + glufosinate (B)			fluroxypyr (C)					Synergism	
	A g ai/ha	B g ai/ha	% activity	g ai/ha	% activity	g ai/ha	observed % activity	expected % activity		
weed			20 DAT		20 DAT		20 DAT	20 DAT	Y/N	
AVEFA	0.25	6.0	5	10.0	0	0.25+6.0+10.0	10	5	Y	
ABUTH	0.5	6.0	35	20.0	50	0.5+6.0+20.0	70	68	Y	

Claims:

1. A herbicidal combination comprising
 - 5 a) a herbicide A which is 2-chloro-5-[3,6-dihydro-3-methyl-2,6-dioxo-4-(trifluoromethyl)-1-(2H)-pyrimidinyl]-4-fluoro-N-[[methyl-(1-methylethyl)-amino]sulfonyl]benzamide,
 - b) a herbicide B which is glufosinate or one of its salts, and
 - 10 c) at least one herbicide C different from herbicides A and B which is selected from
 - C.1) herbicides of the group of acetolactate synthase inhibitors which are selected from the group of triazolopyrimidine herbicides,
 - 15 sulfonylamino-carbonyl-triazolinone herbicides and pyrimidinyl(thio) benzoate herbicides,
 - C.2) herbicides of the group of protoporphyrinogen oxidase inhibitors,
 - C.3) herbicides of the group of synthetic auxins,
 - C.4) herbicides of the group of microtubule inhibitors,
 - 20 C.5) herbicides of the group of acetyl-CoA carboxylase inhibitors,
 - C.6) herbicides of the group of photosystem II inhibitors,
 - C.7) herbicides of the group of pigment synthesis inhibitors, and
 - C.8) herbicides of the group of VLCFA inhibitors which are selected from the group of oxyacetamide herbicides and chloroacetamide
 - 25 herbicides.
2. The herbicidal combination as claimed in claim 1, wherein the at least one herbicide C comprises at least one acetolactate synthase inhibitor C.1, selected from the group of diclosulam, cloransulam, flumetsulam, thienencarbazone and their agriculturally acceptable salts and esters.
- 30 3. The herbicidal combination as claimed in claim 1, wherein the at least one herbicide C comprises at least one protoporphyrinogen oxidase inhibitor C.2 selected from the group of flumioxazin, butafenacil, carfentrazone, sulfentrazone, acifluorfen, fomesafen, lactofen, oxyfluorfen and their agriculturally acceptable salts and esters.
- 35 4. The herbicidal combination as claimed in claim 1, wherein the at least one herbicide C comprises at least one synthetic auxin herbicide C.3 selected from

the group of dicamba, quinclorac, fluroxypyr, 2,4-D and their agriculturally acceptable salts and esters.

5. The herbicidal combination as claimed in claim 1, wherein the at least one herbicide C comprises a microtubule inhibitor C.4 which is pendimethalin.
6. The herbicidal combination as claimed in claim 1, wherein the at least one herbicide C comprises at least one acetyl-CoA carboxylase (ACC) inhibitor C.5 selected from the group of fenoxaprop, haloxyfop, clethodim, sethoxydim, profoxydim and their agriculturally acceptable enantiomers, salts and esters.
7. The herbicidal combination as claimed in claim 1, wherein the at least one herbicide C comprises at least one photosystem II inhibitor C.6 selected from the group of atrazine, metribuzin, bentazone and their agriculturally acceptable salts.
8. The herbicidal combination as claimed in claim 1, wherein the at least one herbicide C comprises at least one pigment synthesis inhibitor C.7 selected from the group of benzobicyclon, benzofenap, bicyclopyrone, clomazone, isoxaflutole, mesotrione, pyrasulfotole, pyrazolynate, pyrazoxyfen, sulcotrione, tefuryltrione, tembotrione, topramezone and their agriculturally acceptable salts.
9. The herbicidal combination as claimed in claim 1, wherein the at least one herbicide C comprises at least one VLCFA inhibitor C.8 selected from the group of dimethenamid, acetochlor, metolachlor, metazachlor, flufenacet and their agriculturally acceptable enantiomers.
10. The herbicidal combination as claimed in any one of claims 1 to 9, wherein the herbicide B is glufosinate ammonium.
11. The herbicidal combination as claimed in any one of claims 1 to 10, wherein the herbicide C is selected from the group of sulfentrazone, flumioxazin, dimethenamid, acetochlor, metolachlor, pendimethalin, dicamba, quinclorac, fluroxypyr, atrazine, benzobicyclon, benzofenap, mesotrione, pyrasulfotole, pyrazolynate, pyrazoxyfen, sulcotrione, tefuryltrione, tembotrione, topramezone, diclosulam, isoxaflutole, bicyclopyrone, 2,4-D and their agriculturally acceptable enantiomers, salts and esters.
12. The herbicidal combination as claimed in any one of claims 1 to 11 comprising at least one further herbicide D different from herbicides B and C which is selected

from chloroacetamide herbicides, photosystem II inhibitors, pigment synthesis inhibitors, ACC inhibitors, dinitroaniline herbicides and synthetic auxins.

- 5 13. The herbicidal combination as claimed in any one of claims 1 to 12 further comprising a safener which is preferably selected from the group consisting of benoxacor, cloquintocet, cyprosulfamide, dichlormid, fenclorim, fenchlorazole, furilazole, isoxadifen, mefenpyr, naphthalic acid anhydride, 4-(dichloroacetyl)-1-oxa-4-azaspiro[4.5]decane and 2,2,5-trimethyl-3-(dichloroacetyl)-1,3-oxazolidine.
- 10 14. A method for controlling undesirable vegetation, which method comprises applying a herbicidal combination according to any of the preceding claims to a locus where undesirable vegetation is present or is expected to be present.
- 15 15. A method for burn-down treatment of undesirable vegetation in crops, comprising applying a herbicidal combination according to any one of claims 1 to 13 to a locus where crops will be planted before planting or emergence of the crop.