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(54) Title: LOW TACK COSMETIC COMPOSITION STICKS

(57) Abstract: This invention comprises a one-phase cosmetic composition which is a clear stick or gel having low tack. The cosmetic sticks are formed as a one phase system by combining: (a) from 0.5 - 50 weight percent of a dimethicone copolyol ester compound soluble in propylene glycol; (b) from 50 - 99 weight percent of a gellant/solvent system; which comprises a mixture of: (i) 0.5 - 4.0 weight percent dibenzylidene sorbitol; (ii) 0.05 - 1.0 weight percent of a co-gellant or structural integrity enhancer; (iii) 0.1-80 weight percent of a solvent selected from the group consisting of polyhydric alcohols for example, propylene glycol; dipropylene glycol; tripropylene glycol; tetrapropylene glycol; PPG-10 butane diol; 1,3-butane diol; 2-methyl-1,3-propanediol; PEG-6; and PPG-425; optionally including up to 50 percent of other solvents selected from the group consisting of propylene carbonate, diisopropyl sebacate, methyl pyrrolidone, and ethyl alcohol as a substitute for a portion of the polyhydric alcohol component; and (c) an effective amount of at least one cosmetically active ingredient, for example, an antiperspirant active.

Low Tack Cosmetic Composition Sticks

Field of the Invention

This invention relates to cosmetic compositions in the form of solid sticks or gels, which are based on dibenzylidene sorbitol (DBS) as a gellant and a polyhydric alcohol
5 such as propylene glycol (PG) as a solvent in combination with a selected dimethicone copolyol ester soluble in propylene glycol (PG). This invention relates to the use of these materials as anti-tack agents in solid cosmetic products such as deodorant and/or antiperspirant formulations, especially those which are clear.

10 Background of the Invention

Dibenzylidene sorbitol (also called dibenzaldehyde monosorbitol acetal, or dibenzyl monosorbitol acetal or dibenzylidene monosorbitol acetal) and derivatives thereof such as those which are substituted on one or both of the aromatic rings with a
15 fluorine or methoxy group and those which have the sorbitol portion replaced with other reduced sugars such as xylitol or ribitol as described in U.S. Patent 5,609,855 assigned to Procter & Gamble (collectively referred to as dibenzylidene sorbitol or "DBS") may be used in various food and cosmetic applications. For cosmetic uses the more interesting ones are those focused on obtaining a translucent or clear product. While dibenzylidene sorbitol is stable in alkaline or neutral media, such compounds are not stable in acidic
20 media. In an acidic environment, such as in the presence of acidic antiperspirant materials, and in the presence of even small amounts of water, the dibenzylidene sorbitol deteriorates and breaks down. Also, the use of DBS sometimes causes problems in the aesthetics of cosmetic products or problems with structural properties. Accordingly, there is a need to find a way to form products containing DBS which are stable and which
25 have acceptable aesthetics.

The use of DBS in an antiperspirant formulation requires the inclusion of polyhydric alcohols such as propylene glycol as a solvent if a clear, transparent product is desired. The high propylene glycol content, when combined with aluminum salts which are included in antiperspirant compositions for wetness control, contribute to undesirable
30 tackiness or a sticky feel for these products when applied to the axilla region of the body. Clear antiperspirant sticks were first formulated with DBS in the late 1970's. Since then there have been continued technical efforts to reduce the negative sensory attributes. Some of these efforts have focused on alternative solvents to replace a portion of the propylene glycol with organic esters known in the art as emollients. This creates a
35 further problem since many of these emollients are either unsafe for personal care products or do not achieve acceptable aesthetics.

For formulating personal care products the incorporation of silicone fluids is known in the art. Silicone fluids such as cyclosiloxanes (for example, DOW CORNING® 244 and 245 Fluids) are used in some major commercial products. Silicone fluids are used because of their low tackiness, superior glide and skin-feel properties.

5 However, silicone fluids are difficult to introduce into DBS based cosmetic stick products such as antiperspirants because they are not good solvents for DBS and they are not readily compatible with propylene glycol and many organic esters or emollients.

Some of the efforts to overcome these problems are described as follows. For example, some efforts have focused on the stability of DBS. United Kingdom Patent GB

10 2 280 111 assigned to Union Camp Corporation, describes a gel stick composition comprising a dihydric alcohol as a primary solvent, a co-solvent such as low molecular weight polyethylene glycol, water and/or glycerine, a buffering agent and DBS as a gelling agent.

U.S. Patent Number 4,720,381 to Schamper et al notes stability problems with

15 this approach and itself describes the use of solvents having less reactive hydroxy groups or alcohols with selected chain lengths in a DBS composition.

U.S. Patent Number 4,816,261 to Luebke et al describes stable deodorant gel stick compositions comprising DBS with a polar solvent and a coupling agent such as polypropylene glycol ethers of fatty alcohols.

20 U.S. Patent Number 4,822,602 to Sabatelli teaches the use of dimethicone copolyols and volatile silicones in clear DBS-based sticks.

U.S. Patent Number 5,405,605 to Shin teaches anhydrous clear antiperspirant sticks substantially free of lower monohydroxy alcohols which sticks contain dibenzilidene monosorbitol with weak basic organic nitrogen containing compounds as a

25 stabilizing agent.

U.S. Patent Number 4,518,582 to Schamper, et al discloses an antiperspirant stick composition containing dibenzyl monosorbitol acetal in the presence of acidic antiperspirant-active salts, which composition is stable for extended periods of time at elevated temperatures. The composition contains at least a reactive solvent (such as

30 water, methanol, ethanol, n-propanol, ethylene glycol, 1,2-propylene glycol, 1,3-propylene glycol, etc.), dibenzyl monosorbitol acetal, an antiperspirant-active compound, and a gel stabilizer such as magnesium sulfate, zinc acetate and mixtures thereof. This patent discloses that the stabilizer prevents or retards deterioration of the gelled sticks, especially when exposed to elevated temperatures.

35 Another patent disclosing stabilizers for solid gel antiperspirant sticks containing an acidic antiperspirant-active compound in the presence of dibenzyl monosorbitol acetal is U.S. Patent Number 4,719,102 to Randhawa, et al. This patent discloses that the sticks

include a solvent which is a small, polar organic compound such as cyclic esters, amides, amines, ketones, ureas, carbamates, sulfoxides and sulfones, and their open chain analogs; a cosolvent such as primary or low molecular weight alcohols and/or glycols; dibenzyl monosorbitol acetal; an antiperspirant-active compound; and a gel stabilizer
5 such as N-(2-hydroxyethyl) fatty (C_8 - C_{20}) acid amides, magnesium sulfate, zinc acetate, acetamide monoethanol amine and hexamethylenetetramine, and mixtures thereof.

U.S. Patent Number 4,722,835 to Schamper, et al also discloses antiperspirant gel stick compositions gelled with dibenzyl monosorbitol acetal and containing an acidic antiperspirant compound as well as a stabilizer for the gel. This patent teaches that the
10 compositions include a solvent which is a small, polar organic compound, as discussed previously in connection with U.S. Patent Number 4,719,102; dibenzyl monosorbitol acetal; an antiperspirant-active compound; and a gel stabilizer such as zinc oxide, calcium acetate, magnesium oxide, calcium carbonate, calcium hydroxide, magnesium carbonate, sodium carbonate, zinc carbonate and potassium carbonate. The basic metallic
15 salt gel stabilizers are said to stabilize the gel, even at high temperatures.

U.S. Patent Number 5,490,979 to Kasat et al describes a clear DBS stick comprising guanidine carbonate as the buffer and which is made by a unique processing method.

Other patent documents also disclose antiperspirant sticks gelled with
20 dibenzylidene sorbitol and include stabilizers for the gel.

EP Application No. 451 002 A2 discloses a stable, substantially anhydrous and substantially lower monohydric alcohol free, transparent, gelled, antiperspirant composition gelled by dibenzylidene monosorbitol acetal, containing acidic antiperspirants, and utilizing dihydric alcohols containing 3 to 6 carbon atoms as
25 solvents, with the acetal being stabilized against hydrolysis and the formation of benzaldehyde by the presence of a stabilizing amount of a selected organic base, the organic base being a weakly basic, nitrogen-containing, organic compound.

EP Application No. 512 770 A1 discloses a stable, substantially anhydrous and substantially lower aliphatic monohydroxy alcohol free cosmetic composition gelled by
30 dibenzylidene monosorbitol acetal, and containing acidic antiperspirant compounds and utilizing dihydroxy aliphatic alcohols containing 3-6 carbon atoms as solvents, wherein the dibenzylidene monosorbitol acetal gelling agent is stabilized against hydrolysis and the formation of benzaldehyde by the presence of a stabilizing amount of a selected inorganic base, the inorganic base including alkali and alkaline earth metal oxides,
35 hydroxides, carbonates or bicarbonates, and trivalent metallic hydroxides.

PCT No. WO 92/19221 discloses solid antiperspirant compositions in gel stick form, having an acid pH, and including (1) an antiperspirant active; (2) a gelling agent

selected from the group consisting of substituted and unsubstituted dibenzylidene alditols; (3) a solvent for the gelling agent, preferably including a solvent material selected from the group consisting of monohydric and polyhydric alcohols, and mixtures thereof; and (4) a gelling agent stabilizer, the stabilizer being a basic metallic salt of an acid having a pKa of from about 3.8 to about 6.5 at 25 degrees C, the salt being at least partially soluble in the composition and being selected from the group consisting of C₄-C₆ dicarboxylate salts, C₆-C₈ monocarboxylate salts, and substituted or unsubstituted benzoate salts, and mixtures thereof, the gelling agent stabilizer not containing amino or amido functionalities. It is stated that for clear or translucent sticks, the gelling agent stabilizer present in the composition should be fully soluble in the composition, in order to minimize refraction of light.

The foregoing patent documents also disclose methods for forming the disclosed antiperspirant stick compositions containing the antiperspirant materials and gelling agent. In particular, attention is directed to U.S. Patents No. 4,719,102 and No. 4,722,835. Each of these patents discloses processes of forming the stick compositions, including dissolving the antiperspirant active in one phase and the dibenzyl monosorbitol acetal gellant in another phase. The two phases are then combined and poured into a mold or into the final package. The other components are added to either of the two phases depending on the compatibility of the component with the phases. More phases can be utilized, if desired, by forming a separate solution of some of the components, with the separate phases then being added to either of the two main phases; or all of the phases could be poured together at the end, as, for example, with a multi-stream filling head or an in-line mixer.

There have also been efforts to develop DBS compositions to improve the aesthetics and/or mechanical properties while not sacrificing stability.

U.S. Patent Number 4,346,097 to Roehl discloses a solid translucent gelled antiperspirant composition comprising DBS with an oleaginous compound (such as selected siloxanes, selected esters with an aliphatic character and branched chain hydrocarbons) to reduce stickiness.

U.S. Patent 5,725,846 to Vu et al describes a clear gel cosmetic stick which includes a liquid vehicle, an antiperspirant salt dissolved in the liquid vehicle, DBS and one or both of hydroxypropyl cellulose and a chelating agent. The hydroxypropyl cellulose maintains the hardness of the stick.

U.S. Patent 5,895,644 to Albanese et al describes a clear gel cosmetic stick which includes a liquid vehicle, an antiperspirant salt dissolved in the liquid vehicle, DBS and the use of selected guar.

U.S. Patent Number 4,863,721 to Beck et al describes the use of particulate cellulose ether polymers such as hydroxyethyl cellulose in antiperspirant compositions which are substantially free of polar solvents.

European Patent 0 260 030 B1 assigned to Unilever N.V. describes a transparent
5 deodorant stick containing DBS and a thickening agent such as a chemically modified cellulose, polyacrylic acid, and/or polyacrylic acid copolymers and mixtures of the foregoing.

Other references of interest include U.S. Patent Number 4,472,835 to Schamper et al; Zombeck, A., "Novel Formulations Based on Nonaqueous Emulsions of Polyols in
10 Silicones" (Paper presented at the 19th IFSCC Congress, Sydney, October 22-25, 1996); and Schamper, T., et al, "Acid Stable Dibenzylidene Sorbitol Gelled Clear Antiperspirant Systems", J. Soc. Cosmet. Chem., Vol. 37, pages 225-231 (July/August 1986); Smith, J.M., et al, J. Mater. Chem., 5(11): 1899-1903 (1995).

There continues to be efforts to formulate improved cosmetic compositions
15 especially sticks which have translucent to clear appearance and which have aesthetically acceptable properties. U.S. Patent Number 5,500,209 to Ross et al describes a gel or stick composition for reduction of body malodor using a polyamide gelling agent. This composition is stated to have good stability and to be able to provide a clear antiperspirant or deodorant product with good structural integrity.

20 U.S. Patent Number 5,603,925 to Ross et al teaches the use of a polyamide gelling agent in an antiperspirant product. The composition uses a glycol-free solvent system to reduce the problems of tack and achieve more acceptable properties.

U.S. Patent Number 4,440,742 to Marchner discloses a stable cosmetic stick deodorant without the use of bacteriostats and comprising a polyhydric alcohol (such as
25 propylene glycol) solidified by a fatty acid soap and containing from 0.1-70% alkali metal bicarbonate.

U.S. Patent Number 4,822,602 to Sabatelli describes cosmetic compositions such as deodorant and antiperspirant sticks comprising (a) water-soluble active; (b) dimethicone copolyol; (c) volatile silicone oil; (d) propylene glycol; (e) C2-C4 monohydric
30 alcohol; (f) water; (g) solidifying agent (such as soap type gel forming agents and DBS); and (h) coupling agent (such as C6-C22 fatty alcohols and propylene glycol ethers of C4-C22 fatty alcohols).

U.S. Patent Number 4,725,430 teaches a clear or translucent cosmetic stick containing an acidic material (such as antiperspirant salts) and a reactive solvent (for
35 example, various propylene glycols) using DBS as the gelling agent and an N-(2-hydroxyethyl)acetamide as the stabilizing agent.

U.S. Patent Number 5,302,382 to Kasprzak describes a method of making stable emulsified personal care products which includes the steps of (i) forming an anhydrous silicone mixture having a silicone oil or silicone gum with two silicone oxyalkylene copolymers; (ii) forming an aqueous based pre-emulsified personal care product; and
5 (iii) adding the anhydrous silicone mixture directly to the pre-emulsified personal care product without further emulsification.

U.S. Patent Number 5,449,519 to Wolf et al describes a cosmetically acceptable composition with keratolytic activity which composition includes a carrier molecule having at least one hydroxyl or amino group.

10 U.S. Patent Number 5,531,986 to Shevade et al describes a low residue antiperspirant solid stick containing an antiperspirant active, volatile and nonvolatile silicone materials, dimethicone copolyol and high-melting point and low-melting point waxes.

As described above, it is well known in the art that silicone containing
15 compounds impart good aesthetic characteristics to personal care products. These characteristics include lubricity (glide), conditioning, dry feel and low tack. The addition of a silicone material to a DBS/PG formulation is not easy because of the insolubility of the usual silicone ingredients (for example, cyclomethicone or dimethicone) in propylene glycol.

20 A recent attempt to incorporate silicone has been published in US patent number 5,871,720 to Albanese et al, where a functionalized silicone was found to provide the good characteristics mentioned above. This technology involves two phases since the silanol used is not soluble in PG. Also, in order to be clear the two phases need to have the same or closely matched refractive indices (RI).

25 There still remains a need, however, to develop cosmetic products made with DBS which are translucent (preferably clear), made as a one phase system, and which provide reduced tack in the final cosmetic product. Thus, it is an object of the present invention to provide a cosmetic composition which comprises DBS and which provides reduced tack when applied to the skin. It is a further object of the invention to provide
30 cosmetic compositions containing DBS which can be used to form deodorant and/or antiperspirants which are translucent to clear, one phase systems using a silicone compound soluble in propylene glycol. It is yet another object of the invention to provide cosmetic compositions, which enhance the compatibility of DBS in propylene glycol systems which also contain silicone compounds. These and other objects of the
35 invention will be apparent from the following description of the invention.

Summary of the Invention

This invention comprises a one-phase cosmetic composition which is a clear stick or gel having low tack. The cosmetic sticks are formed by combining the components described below to form a one phase system. These components, all listed in weight percent based on the total weight of the composition, are:

(a) from 0.5 - 50 weight percent of a dimethicone copolyol ester compound soluble in propylene glycol;

(b) from 50 - 99 weight percent of a gellant/solvent system which comprises a mixture of:

(i) 0.5 - 4.0 weight percent dibenzylidene sorbitol;

(ii) 0.05 - 1.0 weight percent of a co-gellant or structural integrity enhancer;

(iii) 0.1-80 weight percent of a solvent selected from the group consisting of polyhydric alcohols for example, propylene glycol, dipropylene glycol, tripropylene glycol and tetrapropylene glycol, PPG-10 butane diol, 1,3-butane diol, PEG-6, PPG-425, 2-methyl-1,3-propane diol ("MP Diol") and mixtures thereof, optionally including up to 50 percent of other solvents selected from the group consisting of propylene carbonate, diisopropyl sebacate, methyl pyrrolidone, and ethyl alcohol as a substitute for a portion of the polyhydric alcohol component;

(c) an effective amount of at least one cosmetically active ingredient selected, for example, from the group consisting of antiperspirant salts, sunscreens, bacteriostats, fragrances and insect repellents; and

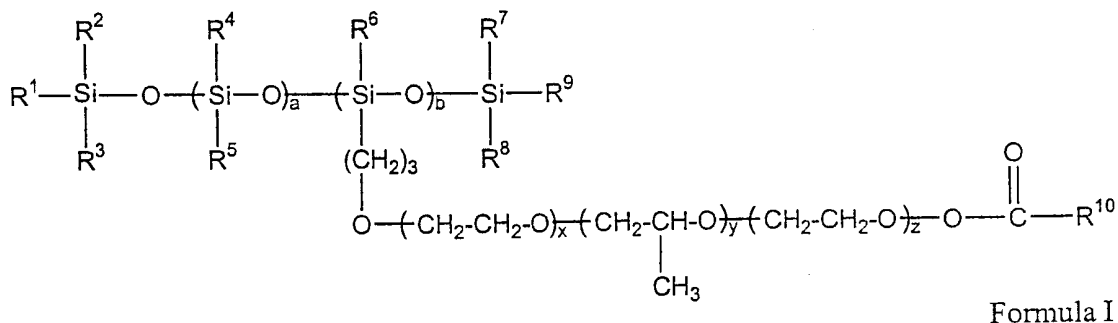
(d) optionally one or more members selected from the group consisting of at least one additional member selected from the group consisting of silicone material; emollients, fragrances, coloring agents, etc.

The compositions of this invention are made by combining the components described above in a one phase system to form a gelled composition which may be in the form of a stick or a gel. In accordance with the present invention sticks or gels can be made by combining the materials listed above using conventional mixing techniques.

Detailed Description of the Invention

The following and more particular description of the invention more fully explains the cosmetic compositions that can be made.

The dimethicone copolyol esters useful in this invention are those of Formula I:



wherein each of $R^1 - R^9$ may be the same or different and are each independently selected from the group consisting of $C_1 - C_4$ straight chain alkyls (especially methyl) phenyl, and substituted phenyl groups wherein the substitution is a member selected from the group consisting of methyl and ethyl;

R^{10} is selected from the group consisting of $C_1 - C_{20}$ linear and branched chain alkyls particularly $C_4 - C_{18}$ alkyls, more particularly $C_8 - C_{16}$ alkyls and especially linear C_{11} (laurate), all with or without unsaturations;

a is a number in the range of 0 - 500, particularly 0 - 100, more particularly 1 - 20, and even more particularly 5 - 15;

b is a number in the range of 1 - 100, particularly 1 - 50, more particularly 1 - 20, and even more particularly 2 - 6;

x, y and z are each independently selected to be a number in the range of 0 - 20, with particular values of x, y, z each being in the range of 0 - 7, provided that at least one of x, y, and z is not equal to zero. It is to be recognized that a, b, x, y and z are average values (including whole numbers and fractions) and mixtures of compounds with each compound having different values for a, b, $R^1 - R^9$ and R^{10} may also be used.

In one particular set of compounds of Formula I, none of x, y, or z have a value of zero and each value of x, y, and z has an average value independently selected from the values 2, 3, and 4.

Specific examples of compounds of Formula I include:

- (a) linear polydimethylsiloxane where $a = 10$, $b = 4$, $x=7$, $y=z=0$, $R^{10}=C_{11}$;
- (b) linear polydimethylsiloxane where $a = 10$, $b = 4$, $x=3$, $y=2$, $z=4$, and $R^{10}=C_{11}$;
- (c) linear polydimethylsiloxane where $a = 10$, $b = 4$, $x=4$, $y=2$, $z=3$, $R^{10}=C_{11}$;
- (d) linear polydimethylsiloxane where $a = 25$, $b = 10$, $x=z=0$, $y=6$, and $R^{10}=C_{11-17}$;

(e) mixtures of the particular compounds described in parts (a) - (d), and
(f) two component mixtures of the particular compounds described in parts (a) -
(d) wherein one component is 0.1 - 99.9% of the composition and the other component is
the remainder to 100%.

5 For each of the groups listed as (a) - (d) above, particular examples of the
compounds are when each of the R groups (R^1 - R^9) is selected to be methyl.

For any of the groups (a) - (d), one or more additional silicone fluids may be
added, for example in amounts of 0.1 - 50%. Such additional fluids may be selected from
the group consisting of (1) polyalkylene oxide modified polydimethylsiloxanes (for
10 example, products sold under the designations SILWET L-7600, SILWET L-7605,
SILWET L-7657); (2) dimethicone copolyols (for example, products sold under the
designations SILWET L-7200, SILWET L-7644); and (3) dimethicone copolyol methyl
ether (for example, a product sold under the designation SILWET L-7087), where such
SILWET products are available from Witco, located in West Virginia.

15 For the compounds of Formula I to be used with this invention, some of the
compounds of Formula I may be obtained from commercial sources and others are
described in the literature. A description of selected dimethicone copolyol esters and
methods of making such esters used in this invention may be found in the literature, for
example, U.S. Patent 5,136,063 assigned to Siltech Inc., which is incorporated herein by
20 reference in its entirety. While this family of compounds is generally named dimethicone
copolyol esters, other names for these compounds are silicone fatty esters, silicone
waxes. Trade names for such compounds of Formula I include the Silwax WSL series
and are commercially available from Lambent Inc., Norcross, Georgia. As noted above,
compounds of Formula I can be used with or without additional silicone compounds.

25 The co-gellant or structural integrity enhancer is selected from the group
consisting of hydroxypropyl cellulose, alkyl ester thickeners (for example, PEG-150
pentaerythrityl tetrastearate called CROTHIX® from Croda Chemicals, Parsippany, New
Jersey), fumed silica (for example, Cab-O-Sil®, from Cabot, Flemington, New Jersey;
Aerosil® from DeGussa, Ridgefield Park, New Jersey), waxes such as alkyl
30 methylsiloxanes (for example, AMS-30 (C30-C45 alkyl methicone available from DOW
CORNING CORPORATION, Midland, Michigan), selected guar such as an hydroxy
 C_3 - C_4 alkyl guar having a level of hydroxyalkylation of 0.4-1.5 molar substitution as
described in U.S. Patent 5,895,644. Hydroxypropyl cellulose may be used in an amount
of 0.05-1.0% by weight based on the total weight of the composition. Other co-gellants
35 may be used in similar amounts, that is, in the range of 0.05-2.0% by weight based on the
entire weight of the composition. -

Various antiperspirant active materials that can be utilized according to the present invention include conventional aluminum and aluminum/zirconium salts, as well as aluminum/zirconium salts complexed with a neutral amino acid such as glycine, as known in the art. See each of EP Application No. 512 770 A1 and PCT No. WO 92/19221, the contents of each of which are incorporated herein by reference in their entirety, for disclosure of antiperspirant active materials. The antiperspirant active materials disclosed therein, including the acidic antiperspirant materials, can be incorporated in the compositions of the present invention. Suitable materials include (but are not limited to) aluminum chlorohydroxide, aluminum chloride, aluminum sesquichlorohydroxide, zirconyl hydroxychloride, and aluminum chlorohydroxide-propylene glycol complex. These include, by way of example (and not of a limiting nature), aluminum chlorohydrate, aluminum chloride, aluminum sesquichlorohydrate, zirconyl hydroxychloride, aluminum-zirconium glycine complex (for example, aluminum zirconium trichlorohydrate gly, aluminum zirconium pentachlorohydrate gly, aluminum zirconium tetrachlorohydrate gly and aluminum zirconium octachlorohydrate gly), aluminum chlorohydrate PG, aluminum chlorohydrate PEG, aluminum dichlorohydrate PG, and aluminum dichlorohydrate PEG. The aluminum-containing materials can be commonly referred to as antiperspirant active aluminum salts. Generally, the foregoing metal antiperspirant active materials are antiperspirant active metal salts. In the embodiments which are antiperspirant compositions according to the present invention, such compositions need not include aluminum-containing metal salts, and can include other antiperspirant active materials, including other antiperspirant active metal salts. Generally, Category I active antiperspirant ingredients listed in the Food and Drug Administration's Monograph on antiperspirant drugs for over-the-counter human use can be used. In addition, any new drug, not listed in the Monograph, such as aluminum nitrate hydrate and its combination with zirconyl hydroxychlorides and nitrates, or aluminum-stannous chlorohydrates, can be incorporated as an antiperspirant active ingredient in antiperspirant compositions according to the present invention. Preferred antiperspirant actives that can be incorporated in the compositions of the present invention include the enhanced efficacy aluminum salts and the enhanced efficacy zirconium/aluminum salt-glycine materials, having enhanced efficacy due to improved molecular distribution, known in the art and discussed, for example, in PCT No. WO 92/19221, the contents of which are incorporated by reference in their entirety herein.

A particular group of antiperspirant actives of interest include those selected from the group consisting of aluminum chlorohydrate, aluminum-zirconium glycine complex (for example, aluminum zirconium trichlorohydrate gly, aluminum zirconium

pentachlorohydrate gly, aluminum zirconium tetrachlorohydrate gly), aluminum chlorohydrate PG, and aluminum chlorohydrate PEG.

The amount of antiperspirant active material incorporated in the stick composition of the present invention is, preferably, an antiperspirant effective amount; that is, an amount to reduce the flow of perspiration from the location (for example, axillary region of a human) to which the antiperspirant is applied. For deodorant products a level of from 0.5 - 20%, more particularly 0.5 - 5.0% by weight based on the entire weight of the composition is used. For an antiperspirant product an amount of 5.0-25%, particularly 5-20%, even more particularly 7-15% by weight based on the total weight of the composition may be used. The amount of antiperspirant material utilized is dependent on the efficacy of the specific antiperspirant material, as well as a maximum amount which avoids a reduction in clarity of the final product.

A separate category of antiperspirant actives include those which are more experimental in nature and not yet included in the aluminum containing materials listed above (both Monograph approved and non-Monograph approved). These are called "low dose antiperspirant actives" herein and may be substituted for the Monograph type antiperspirant actives, but in much lower amounts such as in the range of 0.0001-10%. These low dose antiperspirant actives may be selected from the group consisting of (a) 0.5-10% formaldehyde derivatives such as methenamine, methenamine mandelate and methenamine hippurate; and (b) 0.0001-1% (with higher amounts in the 0.5-1% range being dosed via time released mechanisms for safety reasons) of anticholinergics (for example, H1-histamine blockers). In antiperspirant compositions the methenamine derivatives degrade slowly to formaldehyde, but the level of formaldehyde never reaches a point of skin irritation. These methenamine derivatives can be added in amounts in the range of 0.5-10% by weight, based on the total weight of the composition. Another class of compounds are the anticholinergic compounds which act on the nervous system, specifically on the sympathetic cholinergic fibers of the eccrine sweat glands. Compounds such as H1-histamine blockers have an antiperspirant effect via an anticholinergic effect. Examples of suitable anticholinergic agents include methscopolamine bromide, scopolamine hydrobromide, and N-methyl-4-piperidinyll alpha-benzoyloxy-alpha-cyclopentylphenylacetate salts. The anticholinergics can be used in amounts in the range of 0.0001-1% by weight based on the weight of the entire composition, with amounts in the 0.5-1% range being dosed via time released compositions for safety reasons. Such time released vehicles are described, for example, in Transdermal Control Systemic Medications by Yie W. Chien (Marcel Dekker Inc., New York, N.Y.).

For embodiments of the invention which contain an antiperspirant (either at a level denominated "deodorant" or at a level denominated "antiperspirant") it is preferred that a stabilizing agent also be included. Examples of suitable stabilizing agents include cosmetically acceptable alkali metal salts, bases, amines and other nitrogen containing compounds, particularly zinc glycinate (described in U.S. Patent Number 5,463,098).

Examples of suitable sunscreens include octyl methoxycinnamate, aminobenzoic acid, octyl salicylate, oxybenzole and cosmetically acceptable ultraviolet light absorbers for example as listed in the CTFA Cosmetic Ingredient Handbook at page 98.

Suitable insect repelling agents include N,N-diethyl-m-toluamide ("DEET") and citronella.

Known antimicrobials and bacteriostats include bacteriostatic quaternary ammonium compounds such as 2-amino-2-methyl-1-propanol (AMP), cetyl-trimethylammonium bromide, cetyl pyridinium chloride, 2, 4, 4'-trichloro-2'-hydroxydiphenylether (Triclosan), N-(4-chlorophenyl)-N'-(3,4-dichlorophenyl)urea (Triclocarban) and various zinc salts (for example, zinc ricinoleate). The antimicrobial or bacteriostat can, illustratively, be included in the composition in an amount of 0.01-1.0% by weight, of the total weight of the composition. Triclosan, can illustratively be included in an amount of from 0.01% to about 0.5% by weight, of the total weight of the composition.

The fifth component used to make the compositions of the invention is the remainder and portion comprising one or more of the following optional ingredients: water, ethanol, emollients, fragrances, and coloring agents.

Emollients useful in this invention (also denominated as "emollient component" here to include a single emollient as well as a mixture of emollients) may be selected from the group consisting of emollient oils such as a liquid mixture of hydrocarbons which are liquids at ambient temperatures (such as petroleum distillates and light mineral oils), mineral oil, peanut oil, sesame oil, avocado oil, coconut oil, cocoa butter, almond oil, safflower oil, corn oil, cotton seed oil, castor oil, olive oil, jojoba oil, paraffin oil, cod liver oil, palm oil, soybean oil, wheat germ oil, linseed oil, and sunflower seed oil; fatty acid esters such as isopropyl myristate, isopropyl palmitate, isopropyl stearate, isopropyl isostearate, butyl stearate, octyl stearate, hexyl laurate, cetyl stearate, diisopropyl adipate, isodecyl oleate, diisopropyl sebacate, isostearyl lactate and lauryl lactate; fatty acids such as lauric, myristic, palmitic, stearic, oleic, linoleic, and behenic, acid; fatty alcohols such as lauryl, myristyl, cetyl, isocetyl, stearyl, isostearyl, oleyl, ricinoleyl, erucyl, and 2-octyl dodecanol, alcohols; lanolin and its derivatives such as lanolin, lanolin oil, lanolin wax, lanolin alcohols, lanolin fatty acids, isopropyl lanolate, ethoxylated lanolin, and

acetylated lanolin alcohols such as ACETULAN®, a trademark and product of Amerchol Corporation, Edison, New Jersey; and hydrocarbons such as petrolatum and squalene.

Particular emollients or emollient component may be selected to reduce wetness. Such emollients may be used to replace all or part of the normally used polyalkylene glycol monobutyl ether. These additional emollients include one or more members from the group consisting of diisopropyl adipate (also known as bis(1-methylethyl) hexanedioate); dimethicone copolyol wax (for example Dow Corning DC 2501, from Dow Corning Corporation, Midland, MI); tetradecyl 2,2-dimethyl propanoate (also called myristyl neopentanoate (for example, DERMOL 145 from Alzo International Inc., Sayreville, NJ); polyoxypropylene-3-myristyl ether (Promyristyl PM3); polyalkylene glycol monobutyl ether (UCON lubricant 50 HB 100); and (bis(1-methylethyl) hexanedioate (DERMOL DIA). A particular combination of emollients includes polyoxypropylene-3-myristyl ether (Promyristyl PM3); polyalkylene glycol monobutyl ether (UCON lubricant 50 HB 100); and (bis(1-methylethyl) hexanedioate (DERMOL DIA). These emollients may be used in amounts of 0.1-5% to give a total emollient (also referred to as emollient component) addition level of 0.5-10% (total emollient being the polyalkylene glycol monobutyl ether and this additional emollient component, which itself may be one or more of the additional emollients listed here).

A desired feature of the present invention is that a clear, or transparent, cosmetic composition, (for example, a clear or transparent deodorant or antiperspirant composition) can be provided. The term clear or transparent according to the present invention is intended to connote its usual dictionary definition; thus, a clear, for example, stick or gel antiperspirant composition of the present invention allows ready viewing of objects behind it. By contrast, a translucent composition, although allowing light to pass through, causes the light to be scattered so that it will be impossible to see clearly objects behind the translucent composition. An opaque composition does not allow light to pass through. Within the context of the present invention, a gel or stick is deemed to be transparent or clear if the maximum transmittance of light of any wavelength in the range 400-800 nm through a sample 1 cm thick is at least 35%, preferably at least 50%. The gel or stick is deemed translucent if the maximum transmittance of such light through the sample is between 2% and less than 35%. A gel or stick is deemed opaque if the maximum transmittance of light is less than 2%. The transmittance can be measured by placing a sample of the aforementioned thickness into a light beam of a spectrophotometer whose working range includes the visible spectrum, such as a Bausch & Lomb Spectronic 88 Spectrophotometer. As to this definition of clear, see European Patent Application No. 291 334 A2. Thus, according to the present invention, there are differences between transparent (clear), translucent and opaque compositions.

Particular embodiments of the invention which may be used are antiperspirant sticks having formulations which are at least translucent.

Because of the chemical instability of DBS in the presence of water in low pH media, it is preferred that antiperspirant formulations be essentially anhydrous and
5 contain sufficient buffering agents to keep the pH in the range of 4.0 - 5.0. Deodorants and other cosmetic preparations which are at a higher pH do not require this restriction.

Particular compositions according to the present invention include those made by combining in percent by weight based on the total weight of the composition:

- (a) 0.5 - 20% of the dimethicone copolyol esters;
- 10 (b) 25 - 70% of a polyhydric alcohol selected from the group consisting of propylene glycol, dipropylene glycol, tripropylene glycol, tetrapropylene glycol and mixtures thereof;
- (c) 1.5 - 4% (for example 1.65 - 3%) dibenzylidene sorbitol;
- (d) an effective amount of an antiperspirant active which is selected from the
15 group consisting of those containing (1) aluminum and (2) both aluminum and zirconium (for example, 5 -25% of such antiperspirant active); and
- (e) 0.5-10% of an emollient component (one or more emollients).

A second particular embodiment includes:

- (a) 1.0 - 15% of the dimethicone copolyol esters;
- 20 (b) 25 - 70% of a polyhydric alcohol component comprised of at least two polyhydric alcohols selected from the group consisting of propylene glycol, dipropylene glycol, tripropylene glycol, tetrapropylene glycol and mixtures thereof;
- (c) 1.5-3% (for example 1.65 - 1.9%) dibenzylidene sorbitol;
- (d) an effective amount of an antiperspirant active which is selected from the
25 group consisting of those containing (1) aluminum and (2) both aluminum and zirconium (for example, 5 -25% of such antiperspirant active).; and
- (e) 0.5-10% of an emollient component (one or more emollients).

A third particular embodiment includes:

- (a) 1-20% (for example, 1-15%) of the dimethicone copolyol esters;
- 30 (b) 40 - 70% of a polyhydric alcohol component comprised of at least two polyhydric alcohols selected from the group consisting of propylene glycol, dipropylene glycol, tripropylene glycol, tetrapropylene glycol and mixtures thereof;
- (c) 1.5-3% (for example 1.65-1.9%) dibenzylidene sorbitol;
- (d) an effective amount of an antiperspirant active which is selected from the
35 group consisting of those containing (1) aluminum and (2) both aluminum and zirconium (for example, 5 -25% of such antiperspirant active); and
- (e) 0.5-10% of an emollient component (one or more emollients).

A fourth particular embodiment includes:

- (a) 0.5-20% of the dimethicone copolyol esters;
- (b) 40 - 70% of a polyhydric alcohol selected from the group consisting of propylene glycol, dipropylene glycol, tripropylene glycol, tetrapropylene glycol and mixtures thereof;
- (c) 1.5 - 4% (for example, 1.65 - 3%) dibenzylidene sorbitol;
- (d) an effective amount of an antiperspirant active which is selected from the group consisting of those containing (1) aluminum and (2) both aluminum and zirconium (for example, 5 -25% of such antiperspirant active); and
- (e) 0.5-10% of an emollient component (one or more emollients).

A fifth particular embodiment includes:

- (a) 0.5-20% of the dimethicone copolyol esters;
- (b) 25 - 70% of a polyhydric alcohol selected from the group consisting of propylene glycol, dipropylene glycol, tripropylene glycol, tetrapropylene glycol and mixtures thereof;
- (c) 1.5 - 4% (for example 1.65 - 3%) dibenzylidene sorbitol;
- (d) an effective amount of an antiperspirant active which is selected from the group consisting of methenamine derivatives as antiperspirant actives (for example, 2-6 % of such antiperspirant active); and
- (e) 0.5-10% of an emollient component (one or more emollients).

A sixth particular embodiment includes:

- (a) 1-20% (for example, 1-15%) of the dimethicone copolyol esters;
- (b) 40 - 70% of a polyhydric alcohol component comprised of at least two polyhydric alcohols selected from the group consisting of propylene glycol, dipropylene glycol, tripropylene glycol, tetrapropylene glycol and mixtures thereof;
- (c) 1.5-3% (for example 1.65-1.9%) dibenzylidene sorbitol;
- (d) an effective amount of an antiperspirant active which is selected from the group consisting of anticholinergics as antiperspirant actives (for example, 0.005 -0.1% of such antiperspirant active); and
- (e) 0.5-10% of an emollient component (one or more emollients).

Any of the foregoing formulations can also be made with 1.65-1.9% by weight dibenzylidene sorbitol.

Throughout the present specification, where compositions are described as including or comprising specific components or materials, or where methods are described as including or comprising specific steps, it is contemplated by the inventors that the compositions of the present invention also consist essentially of, or consist of, the recited components or materials, and also consist essentially of, or consist of, the recited

steps. Accordingly, throughout the present disclosure any described composition of the present invention can consist essentially of, or consist of, the recited components or materials, and any described method of the present invention can consist essentially of, or consist of, the recited steps.

- 5 As noted above, the compositions of the present invention have less tack than conventional cosmetic sticks. This is especially true of antiperspirant sticks made according to the invention. Tack can be evaluated by various techniques including the Forearm Flex Test.

10 Forearm Flex Test - In this test the administrator first over-wraps the test products to hide their identity from the panelists and then gives each sample a code number to hide their identity from the statistician who will analyze the data. These precautions are done to avoid bias of the panelists and the test evaluators. Next, one of two products is applied to one arm at the crease of the elbow and the second product is applied to the same area of the other arm. The two products are applied in a similar
15 manner. Product application is done by either counting the number of strokes or by weighing the products to be tested before and after. Products are applied in random fashion to eliminate left-handed or right-handed biases. The ambient room temperature and humidity are recorded. Using the same control product for every test allows for a comparison between test results for various experimental formulations. The panelists
20 evaluate the tested products for several aesthetic attributes including, but not limited to, wetness, oily/greasy feel, glide, and, most importantly, tackiness/stickiness. The panelists evaluate initial tackiness immediately after a product application and repeatedly at predetermined time intervals for an overall time of 90 minutes. The assessment of tack is made by flexing the arm and judging the adherent forces between contacted skin
25 surfaces. A scale of 1 to 7 is used by each panelist with 1 = Not Tacky and 7 = Extremely Tacky. The collected data is used to generate a "Tack Profile" which is a plot of Tackiness versus Time. Data analysis using a statistical software package called JMP from SAS Institute (Cary, North Carolina) permits identification of products, which are significantly different from the Control sample. The Control is selected to be a
30 competitive benchmark currently in the marketplace, which represents what is believed to be the best commercially available standard. In addition to an analysis of product performance at specific time periods, the performance of the tested sample throughout the 90 minute test period can be made by calculating the area under each curve in the Tack Profile graph and comparing the differences.

- 35 The following Examples are given as illustrative of the invention but other modifications may be made by those skilled in the art which are within the spirit and scope of the invention. Unless otherwise noted all amounts are in weight percents. All

chemical symbols and scientific abbreviations have their usual and customary meanings and all temperatures are in degrees C. The aluminum zirconium tetrachlorohydrate glycine complex listed in the following examples is a solution comprising about 28% by weight actives in a mixture of polyhydric alcohols (such as Westchlor® A2Z 4105 from Westwood Chemical, Middletown, New York). In addition about 2-8%, particularly 3-4% by weight zinc glycinate was added to the actives solution. It will also be appreciated by those skilled in the art that preheating of ingredients was done as needed to ensure good mixing.

EXAMPLE 1

As a general procedure for making clear antiperspirant/deodorant sticks, the following procedure can be used. Propylene glycol is weighed out into a main container. Hydroxypropyl cellulose is weighed out and sprinkled into the main container with mixing at room temperature. Mixing is continued for 10 minutes with high speed stirring but no splashing. Tripropylene glycol and a dimethicone copolyol ester (SILWAX WSL) are each weighed out and each added to the main mixture. The DBS is weighed out and gradually added to the mixture with mixing. Mixing is continued at room temperature for 10 minutes with high speed stirring but no splashing. The mixture is heated to a temperature of 110-115 degrees C with continued mixing until the solution is clear and bright. A solution of the cosmetically active ingredient in propylene glycol is weighed out separately and heated to 97 degrees C. Stearyl alcohol is weighed out and added to the main mixture once the mixture is clear. Note that if DC 2501 is used as an emollient, preheating of this material is done to melt it first before addition to the mixture. Mixing is continued until the solution is again clear. The emollient is weighed out, added to the main batch, and mixing is continued until the solution is clear. The batch is cooled to 100 degrees C. The active ingredient is slowly added to the batch and mixed until the mixture is uniform. Fragrance is added to the main batch and the mixture is quickly cooled to 90-92 degrees C. The mixture is then quickly poured into the appropriate containers, for example, containers having dimensions of 3cm (width at widest part of oval) X 6 cm (length of base) X 10 cm (height). If an emollient is added to the main batch shortly after the stearyl alcohol addition, the temperature drops close to 100 degrees C, so a slight adjustment may be needed to maintain the temperature at 105 degrees C.

EXAMPLE 2

The method of Example 1 was used to make a stick with the following ingredients: 56.75% propylene glycol; 2.0% DBS; 10.00% dimethicone copolyol ester (SILWAX WSL (L7382A)); 30.00% antiperspirant active (Westchlor A2Z4105 28% in propylene glycol); 1.25% fragrance.

EXAMPLE 3

The method of Example 1 was used to make a stick with the following ingredients: 43.39% propylene glycol; 2.50% DBS; 10.00% dimethicone copolyol ester (SILWAX WSL (L7382A); 42.86% antiperspirant active (Westchlor A2Z4105 28% in propylene glycol); 1.25% fragrance.

EXAMPLE 4

The method of Example 1 was used to make a stick with the following ingredients: 41.75% propylene glycol (solvent); 10.0% tripropylene glycol (solvent); 2.0% dibenzylidene sorbitol (gellant); 10.0% dimethicone copolyol ester (SILWAX WSL, antitack agent); 2.0% PPG-26 Buteth-26/PEG-40 hydrogenated Castor Oil (SOLUBILISANT LRI, surfactant, from Les Colorants Wackherr SA(France); 30.0% aluminum zirconium tetrachlorohydrate (28% in propylene glycol) (antiperspirant active); 3.0% tetradecyl 2,2-dimethyl propanoate (DERMOL 145, emollient); 1.25% fragrance.

EXAMPLE 5

The method of Example 1 was used to make a stick with the following ingredients: 39.75% propylene glycol (solvent); 10.00% tripropylene glycol (solvent); 2.0% DBS (gellant); 10.0% dimethicone copolyol ester (SILWAX WSL, antitack agent); 2.0% dimethicone copolyol (Dow Corning DC 2501); 2.0% PPG-26 buteth-26/PEG-40 hydrogenated castor oil (SOLUBILISANT LRI, surfactant); 30.0% aluminum zirconium tetrachlorohydrate (28 % propylene glycol, antiperspirant active); 3.0% polydimethylsiloxane PEG/IPDI (emollient); and 1.25% fragrance.

EXAMPLE 6

The method of Example 1 was used to make a stick with the following ingredients: 36.05% propylene glycol; 20.00% tripropylene glycol; 2.50% DBS; 1.00% dimethicone copolyol ester (SILWAX WSL (L7382A); 3.50% dimethicone copolyol wax (Dow Corning DC 2501); 0.20% stearyl alcohol; 0.50% hydroxypropyl cellulose; 30.00% aluminum zirconium tetrachlorohydrate gly (antiperspirant active) (Westchlor A2Z 4105 (28% in propylene glycol)); 5.00% polyalkylene glycol monobutyl ether (UCON lubricant 50 HB 100); 1.25% fragrance.

EXAMPLE 7

The method of Example 1 was used to make a stick with the following ingredients: 46.45% propylene glycol; 6.25% dipropylene glycol; 3.75% tripropylene glycol; 2.50% DBS; 1.00% dimethicone copolyol ester (SILWAX WSL (L7382A)); 3.50% dimethicone copolyol (Dow Corning DC 2501); 0.20% stearyl alcohol; 0.35% hydroxypropyl cellulose; 30.0% aluminum zirconium tetrachlorohydrate gly (Westchlor

A2Z 4105, (28% in propylene glycol)); 5.0% polyalkylene glycol monobutyl ether (UCON lubricant 50 HB 100); and 1.00% fragrance.

EXAMPLE 8

5 The method of Example 1 was used to make a stick with the following ingredients: 40.74% propylene glycol; 6.25% dipropylene glycol; 3.75% tripropylene glycol; 2.50% DBS; 1.00% dimethicone copolyol ester (SILWAX WSL (L7382A)); 3.50% dimethicone copolyol (Dow Corning DC 2501); 0.20% stearyl alcohol; 0.35% hydroxypropyl cellulose; 35.71% aluminum zirconium tetrachlorohydrate gly (Westchlor
10 A2Z 4105, (28% in propylene glycol)); 5.0% polyoxypropylene-3-myristyl ether (Promyristyl PM3, Croda Inc., Parsippany, NJ); and 1.00% fragrance.

EXAMPLE 9

 The method of Example 8 was repeated except that 5% bis(1-methylethyl)hexanedioate (DERMOL DIA from Alzo International Inc.) was substituted
15 for 5% polyoxypropylene-3-myristyl ether.

EXAMPLE 10

 The method of Example 8 was repeated except that 2.5% bis(1-methylethyl)hexanedioate and 2.5% of polyoxypropylene-3-myristyl ether was used instead of 5% polyoxypropylene-3-myristyl ether.

EXAMPLE 11

 The method of Example 1 was used to make a stick with the following ingredients: 39.74% propylene glycol; 6.25% dipropylene glycol; 3.75% tripropylene glycol; 2.50% DBS; 1.00% dimethicone copolyol ester (SILWAX WSL (L7382A)); 3.50% dimethicone copolyol (Dow Corning DC 2501); 0.20% stearyl alcohol; 0.35% hydroxypropyl cellulose; 35.71% aluminum zirconium tetrachlorohydrate gly (Westchlor
25 A2Z 4105 antiperspirant active (28% in propylene glycol)); 2.0% polyoxypropylene-3-myristyl ether (Promyristyl PM3); 2.0% polyalkylene glycol monobutyl ether (UCON lubricant 50 HB 100); 2.0% (bis(1-methylethyl) hexanedioate (DERMOL DIA) and 1.00% fragrance.

EXAMPLE 12

 The method of Example 1 was used to make a stick with the following ingredients: 46.45% propylene glycol; 10.00% tripropylene glycol; 2.50% DBS; 1.00% dimethicone copolyol ester (SILWAX WSL (L7382A)); 3.50% dimethicone copolyol wax (Dow Corning DC 2501); 0.20% stearyl alcohol; 0.35% hydroxypropyl cellulose; 30.00% antiperspirant active (Westchlor A2Z 4105 28% in propylene glycol); 5.00%
35 polyalkylene glycol monobutyl ether (UCON lubricant 50 HB 100); 1.00% fragrance.

Flex Test Results

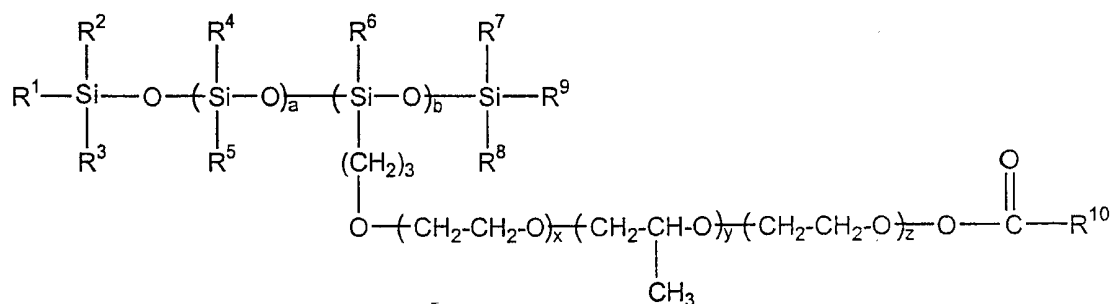
The Flex Test described above was done using a commercially available clear antiperspirant as a control which contained the following listed ingredients: aluminum zirconium tetrachlorohydrate gly, propylene glycol, fragrance, DBS, diisopropyl sebacate, hydroxypropyl cellulose, dimethicone copolyol, and tetrasodium EDTA. All of the Examples in Table I that were tested were significantly better than the control as shown by the data listed in Table I for reduction in tack.

Table I

Example Number	Results (% reduction in tack as compared to control)
2	52
4	44
5	59
7	38

We Claim:

1. A clear one-phase cosmetic composition formed by combining:
 - (a) 0.5 - 50 weight percent of a dimethicone copolyol ester compound soluble in propylene glycol;
 - 5 (b) 50 - 99 weight percent of a gellant/solvent system which comprises a mixture of:
 - (i) 0.5 - 4.0 weight percent dibenzylidene sorbitol;
 - (ii) 0.05 - 1.0 weight percent of a co-gellant or structural integrity enhancer;
 - 10 (iii) 0.1-80 weight percent of a solvent selected from the group consisting of polyhydric alcohols, optionally including up to 50 percent of other solvents selected from the group consisting of propylene carbonate, diisopropyl sebacate, methyl pyrrolidone, and ethyl alcohol as a substitute for a portion of the polyhydric alcohol portion;
 - (c) an effective amount of at least one cosmetically active ingredient; and
 - 15 (d) optionally at least one additional member selected from the group consisting of silicone materials; emollients, fragrances, and coloring agents.
2. A cosmetic composition as claimed in Claim 1 wherein the polyhydric alcohol is selected from the group consisting of propylene glycol, dipropylene glycol, tripropylene glycol and tetrapropylene glycol; PPG-10 butane diol, 1,3-butane diol; 2-methyl-1,3-propanediol; PEG-6, PPG-425 and mixtures thereof.
3. A cosmetic composition as claimed in Claim 1 wherein the cosmetic active ingredient is selected from the group consisting of antiperspirant salts, sunscreens, 25 bacteriostats, fragrances and insect repellents.
4. A cosmetic composition as claimed in Claim 1 wherein the dimethicone copolyol ester is a member of the group represented by Formula I:



Formula I

- wherein each of $R^1 - R^9$ may be the same or different and are each independently selected from the group consisting of $C_1 - C_4$ straight chain alkyls, phenyl, and substituted phenyl groups wherein the substitution is a member of the group consisting of methyl and ethyl; R^{10} is selected from the group consisting of $C_1 - C_{20}$ linear and branched chain alkyls with or without unsaturations;
- a** is a number in the range of 0 - 500;
- b** is a number in the range of 1 - 100;
- x**, **y** and **z** are each independently selected to be a number in the range of 0 - 20, with particular values of **x**, **y** and **z** each being in the range of 0 - 7, provided that at least one of **x**, **y** and **z** is not equal to zero.
5. A cosmetic composition as claimed in Claim 4 wherein each of $R^1 - R^9$ is methyl.
6. A cosmetic composition as claimed in Claim 4 wherein R^{10} is selected from the group consisting of $C_4 - C_{18}$ alkyls with or without unsaturations.
7. A cosmetic composition as claimed in Claim 4 wherein R^{10} is selected from the group consisting of $C_8 - C_{16}$ alkyls with or without unsaturations.
8. A cosmetic composition as claimed in Claim 4 wherein R^{10} is selected from the group consisting of linear C_{11} alkyls with or without unsaturations.
9. A cosmetic composition as claimed in Claim 4 wherein **a** is a number in the range of 0 - 100.
10. A cosmetic composition as claimed in Claim 4 wherein **a** is a number in the range of 1 - 20.
11. A cosmetic composition as claimed in Claim 4 wherein **a** is a number in the range of 5 - 15.
12. A cosmetic composition as claimed in Claim 4 wherein **b** is a number in the range of 1 - 50.
13. A cosmetic composition as claimed in Claim 4 wherein **b** is a number in the range of 1 - 20.

14. A cosmetic composition as claimed in Claim 4 wherein **b** is a number in the range of 2 – 6.
- 5 15. A cosmetic composition as claimed in Claim 4 wherein **x**, **y** and **z** are each independently selected to be a number in the range of 0 – 7, provided that at least one of **x**, **y** and **z** is not equal to zero.
- 10 16. A cosmetic composition as claimed in Claim 4 wherein none of **x**, **y** or **z** have a value of zero and each value of **x**, **y** and **z** has an average value independently selected from the values 2, 3 and 4.
17. A cosmetic composition as claimed in Claim 4 selected from the group consisting of:
- 15 (a) compounds of Formula I which are linear polydimethylsiloxanes having average values of $a = 10$, $b = 4$, $x=7$, $y=z=0$, $R^{10}=C_{11}$;
- (b) compounds of Formula I which are linear polydimethylsiloxane having average values of $a = 10$, $b = 4$, $x=3$, $y=2$, $z=4$, and $R^{10}=C_{11}$;
- (c) compounds of Formula I which are linear polydimethylsiloxane having
- 20 average values of $a = 10$, $b = 4$, $x=4$, $y=2$, $z=3$, and $R^{10}=C_{11}$;
- (d) compounds of Formula I which are linear polydimethylsiloxane having average values of $a = 25$, $b = 10$, $x=z=0$, $y=6$, and $R^{10}=C_{11-17}$;
- (e) mixtures of (a) - (d); and
- (f) two component mixtures of members selected from the group consisting of
- 25 (a) - (d) wherein one component is 0.1 - 99.9% of the composition and the other component is the remainder to 100%.
18. A cosmetic composition as claimed in Claim 17 wherein for each of the groups listed as (a) - (d) each of $R^1 - R^9$ is selected to be methyl.
- 30 19. A cosmetic composition as claimed in Claim 1 which additionally contains 0.1 - 50% by weight based on the total weight of the composition of one or more additional silicone fluids selected from the group consisting of: (a) polyalkylene oxide modified polydimethylsiloxanes; (b) dimethicone copolyols; and (c) dimethicone copolyol methyl
- 35 ether.

20. A cosmetic composition as claimed in Claim 17 or 18 which additionally contains 0.1 - 50% by weight based on the total weight of the composition of one or more additional silicone fluids selected from the group consisting of: (a) polyalkylene oxide modified polydimethylsiloxanes; (b) dimethicone copolyols; and (c) dimethicone copolyol methyl ether.
21. A cosmetic composition as claimed in Claim 1 wherein the co-gellant or structural integrity enhancer is selected from the group consisting of hydroxypropyl cellulose, alkyl ester thickeners, fumed silica, waxes, guar selected from the group consisting of hydroxy C₃ - C₄ alkyl guar having a level of hydroxyalkylation of 0.4-1.5 molar substitution, and hydroxypropyl cellulose wherein the co-gellant or structural integrity enhancer is added in an amount of 0.05%-1.0% by weight based on the total weight of the composition.
22. A cosmetic composition as claimed in any one of Claims 1-18 wherein the cosmetically active ingredient is a member of the group consisting of aluminum containing antiperspirant actives.
23. A cosmetic composition as claimed in any one of Claims 1-18 wherein the cosmetically active ingredient is a member selected from the group consisting of
- (a) aluminum chlorohydrate;
 - (b) aluminum-zirconium glycine complex selected from the group consisting of aluminum zirconium trichlorohydrate gly, aluminum zirconium pentachlorohydrate gly, and aluminum zirconium tetrachlorohydrate gly;
 - (c) aluminum chlorohydrate PG; and
 - (d) aluminum chlorohydrate PEG.
24. A cosmetic composition as claimed in of Claims 1, 2, and 4 wherein the cosmetically active ingredient is an antiperspirant active selected from the group consisting of (a) methenamine, methenamine mandelate, methenamine hippurate, used in an amount of 0.5-10% by weight; and (b) an anticholinergic used in an amount of 0.0001-1% by weight.
25. A cosmetic composition as claimed in of Claims 1, 2, and 4 wherein the cosmetically active ingredient is an antiperspirant active selected from the group consisting of H1-histamine blockers used in an amount of 0.0001-1% by weight.

26. A cosmetic composition as claimed in any one of Claims 1-18 further comprising from 0.5-10% of an emollient component.
27. A cosmetic composition as claimed in any one of Claims 1-18 further comprising 0.5-10% of an emollient component selected to be a combination of one or more members from the group consisting of
- (a) polyalkylene glycol monobutyl ether;
 - (b) diisopropyl adipate;
 - (c) copolyol wax;
 - (d) tetradecyl 2,2-dimethyl propanoate;
 - (e) polyoxypropylene-3-myristyl ether;
 - (f) polyalkylene glycol monobutyl ether; and
 - (g) (bis(1-methylethyl)) hexanedioate.
28. A cosmetic composition as claimed in any one of Claims 1-18 further comprising an emollient component which is a combination of at least two member selected from the group consisting of polyalkylene glycol monobutyl ether, polyoxypropylene-3-myristyl ether; polyalkylene glycol monobutyl ether; and (bis(1-methylethyl))hexanedioate to give a total emollient component amount of 0.5-10%.
29. A cosmetic composition as claimed in Claim 1 made by combining in percent by weight based on the total weight of the composition:
- (a) 0.5 - 20% of the dimethicone copolyol ester;
 - (b) 25 - 70% of a polyhydric alcohol selected from the group consisting of propylene glycol, dipropylene glycol, tripropylene glycol, tetrapropylene glycol and mixtures thereof;
 - (c) 1.5 - 4% dibenzylidene sorbitol;
 - (d) 5 - 25% an effective amount of an antiperspirant active which is selected from the group consisting of antiperspirant actives containing (1) aluminum and (2) both aluminum and zirconium; and
 - (e) 0.5-10% of an emollient component.
30. A cosmetic composition as claimed in Claim 1 made by combining:
- (a) 1.0 - 15% of the dimethicone copolyol ester;
 - (b) 25 - 70% of a polyhydric alcohol component comprised of at least two polyhydric alcohols selected from the group consisting of propylene glycol, dipropylene glycol, tripropylene glycol, tetrapropylene glycol and mixtures thereof;

- (c) 1.5-3% dibenzylidene sorbitol;
(d) 5-25% of an antiperspirant active which is selected from the group consisting of antiperspirant actives containing (1) aluminum and (2) both aluminum and zirconium; and
5 (e) 0.5-10% of an emollient component.
31. A cosmetic composition as claimed in Claim 1 made by combining:
(a) 1-20% of the dimethicone copolyol ester;
(b) 40 - 70% of a polyhydric alcohol component comprised of at least two
10 polyhydric alcohols selected from the group consisting of propylene glycol, dipropylene glycol, tripropylene glycol, tetrapropylene glycol and mixtures thereof;
(c) 1.5-3% dibenzylidene sorbitol;
(d) 5 - 25% of an antiperspirant active which is selected from the group consisting of antiperspirant actives containing (1) aluminum and (2) both aluminum and
15 zirconium; and
(e) 0.5-10% of an emollient component.
32. A cosmetic composition as claimed in Claim 1 made by combining:
(a) 0.5-20% of the dimethicone copolyol ester;
20 (b) 40 - 70% of a polyhydric alcohol selected from the group consisting of propylene glycol, dipropylene glycol, tripropylene glycol, tetrapropylene glycol and mixtures thereof;
(c) 1.5 - 4% dibenzylidene sorbitol;
(d) 5 25% of an antiperspirant active which is selected from the group consisting
25 of antiperspirant actives containing (1) aluminum and (2) both aluminum and zirconium; and
(e) 0.5-10% of an emollient component.
33. A cosmetic composition as claimed in Claim 1 made by combining:
30 (a) 0.5-20% of the dimethicone copolyol ester;
(b) 25 - 70% of a polyhydric alcohol selected from the group consisting of propylene glycol, dipropylene glycol, tripropylene glycol, tetrapropylene glycol and mixtures thereof;
(c) 1.5 - 4% dibenzylidene sorbitol;
35 (d) 2 - 6% of an antiperspirant active which is selected from the group consisting of methenamine derivatives as antiperspirant actives; and
(e) 0.5-10% of an emollient component.

34. A cosmetic composition as claimed in Claim 1 made by combining:
- (a) 1-20% of the dimethicone copolyol ester;
 - (b) 40 - 70% of a polyhydric alcohol component comprised of at least two
 - 5 polyhydric alcohols selected from the group consisting of propylene glycol, dipropylene glycol, tripropylene glycol, tetrapropylene glycol and mixtures thereof;
 - (c) 1.5-3% dibenzylidene sorbitol;
 - (d) 0.005-0.1% of an antiperspirant active which is selected from the group
 - consisting of anticholinergics; and
 - 10 (e) 0.5-10% of an emollient component.

35. A cosmetic composition as claimed in any one of Claims 29-34 in which the amount of dibenzylidene sorbitol is in the range of 1.65-1.9% by weight.

INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 01/04994

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 A61K7/32

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ, CHEM ABS Data

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Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

* Special categories of cited documents:

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INTERNATIONAL SEARCH REPORT

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