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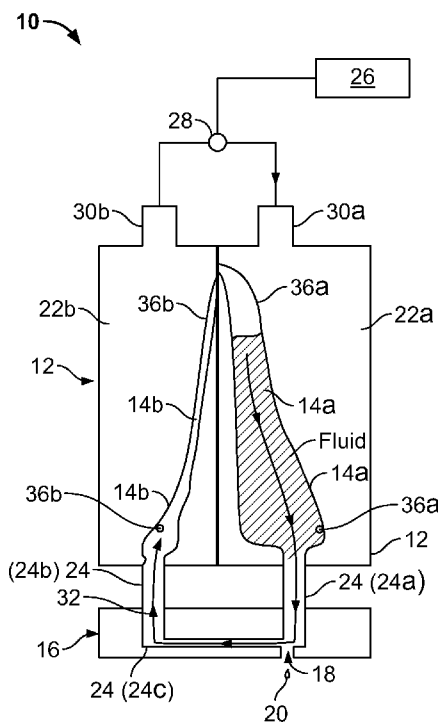
(54) **Title:** FLUID CIRCULATION

FIG. 1

(57) **Abstract:** Among other things, an apparatus for use in fluid jetting is described. The apparatus comprises a printhead including a flow path and a nozzle in communication with the flow path that has a first end and a second end. The apparatus also includes a first container fluidically coupled to the first end of the flow path, a second container fluidically coupled to the second end of the flow path, and a controller. The first container has a first controllable internal pressure and the second container has a second controllable internal pressure. The controller controls the first internal pressure and the second internal pressure to have a fluid flow between the first container and the second container through the flow path in the printhead according to a first mode and a second mode. In either mode, at least a portion of the fluid flowing along the flow path is delivered to the nozzle when the nozzle is jetting. The first mode has the first internal pressure higher than the second internal pressure and the second mode has the second internal pressure higher than the first internal pressure. The fluid flows from the first container to the second container according to the first mode and flows from the second container to the first container according to the second mode.



SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

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INTERNATIONAL SEARCH REPORT

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PCT/US2012/023478**A. CLASSIFICATION OF SUBJECT MATTER*****B41J 2/175(2006.01)i, B41J 2/14(2006.01)i, B41J 2/045(2006.01)i***

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

B41J 2/175; B41J 29/38

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Korean utility models and applications for utility models

Japanese utility models and applications for utility models

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

eKOMPASS(KIPO internal) & Keywords: inkjet printer, printhead, circulation, recirculation, pressure difference, vacuum, clogging, drying, air bubble, coagulation, flow path, nozzle, container, controller, sensor, delivering.

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2009-0051722 A1 (KAIHO SATOSHI) 26 February 2009	21
A	See abstract, paragraphs [0024], [0047], [0048], [0051]-[0056] and figures 2, 5	1-20, 22-26
X	JP 2010-228350 A (DAINIPPON SCREEN MFG CO LTD) 14 October 2010	21
A	See abstract, paragraphs [0028]-[0032], [0034], [0036] and figures 2, 3	1-20, 22-26
A	JP 2009-101516 A (FUJIFILM CORP et al.) 14 May 2009	1-26
	See abstract, paragraphs [0085], [0098]-[0101], [0106] and figures 6, 7	
A	JP 10-114081 A (SEIKO EPSON CORP) 06 May 1998	1-26
	See abstract, paragraphs [0022]-[0024] and figure 4	

☐ Further documents are listed in the continuation of Box C.☒ See patent family annex.

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"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

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INTERNATIONAL SEARCH REPORT

Information on patent family members

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Patent document cited in search report	Publication date	Patent family member(s)	Publication date
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