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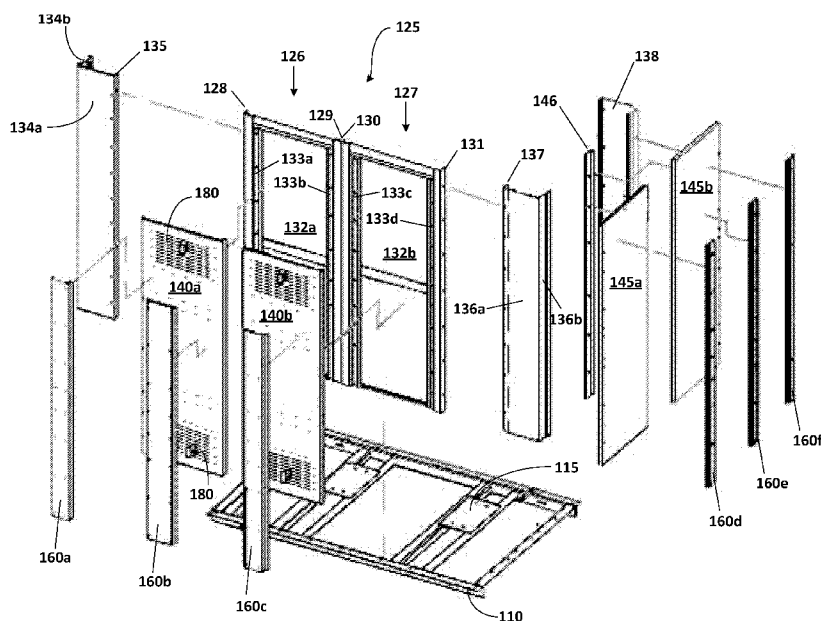


Fig. 1C

(57) Abstract: Arc resistant enclosures for dry-type transformers. More particularly, transformer enclosures having one or more arc-resistant features, including arc channels, arc fault dampers, and arc fault plenums, and methods for providing same.

ARC-RESISTANT DRY TYPE TRANSFORMER ENCLOSURE HAVING ARC CHANNELS**Field of Invention**

[0001] The present application is directed to arc resistant enclosures for dry-type transformers, and more particularly, to a transformer enclosure having one or more arc-resistant features, including arc channels, arc fault dampers, and arc fault plenums. The present application is also directed to methods for providing an arc resistant enclosure for dry-type transformers.

Background

[0002] Dry-type distribution and small power transformers are known in the art, and include a familiar core and winding configuration. It is common to house dry-type distribution transformers in metal enclosures for the purposes of protecting the components from the environment and limiting exposure of people to the equipment, among others. Arc flash events can occur in such electrical equipment during normal operation, system transients, or during maintenance. When an electric arc occurs within the enclosure, it results in a pronounced increase in the pressure and temperature of gas within the enclosure. This sudden increase in gas pressure and temperature poses a risk of hot gas escaping the enclosure in an uncontrolled manner, which in turn poses a severe risk to people in the vicinity. It is therefore desirable to minimize such risk. In particular, it is desirable to prevent or minimize hot arc gases escaping into the area surrounding the enclosure from the floor level to a height of 2m (79in.) from the floor level – ie., a standard measure approximating the area within which personnel of average height would occupy if such personnel were maintaining or operating the equipment.

Summary

[0003] Described herein are multiple embodiments of an arc resistant enclosure for dry-type transformer(s). In particular, in one embodiment, an arc resistant enclosure for housing dry type transformer(s) comprises base and roof structures secured to at least three walls forming an enclosed space. One of the walls is a front

wall comprising a first and second corner piece, a first face frame proximate the first and second corner pieces defining a first access opening, and a first access panel arranged to cover the first access opening. At least one ventilation opening is cut into the either the roof or walls. The front wall contains at least one longitudinal seam covered by an arc channel, wherein the arc channel is attached in such a manner that, upon an arc event, arc gas is substantially prevented from escaping the enclosure through the covered longitudinal seam. In at least one embodiment, an arc fault plenum is attached to the at least one ventilation opening.

[0004] In another embodiment, an arc resistant enclosure for dry-type transformer(s) comprises base and roof structures secured to at least three walls, forming an enclosed space. At least one of the walls contains at least one ventilation grating, and at least one ventilation opening is cut into either the roof or walls. An arc fault damper apparatus is affixed adjacent at least one of the ventilation gratings; providing, however, that an arc fault damper apparatus is affixed adjacent every ventilation grating that is located at or below a height of 79 inches from the floor level. Finally, each arc fault damper apparatus is configured to close upon an arc flash event, thereby substantially preventing the escape of arc flash gas through the at least one ventilation gratings.

[0005] Methods for providing the aforementioned arc resistant enclosures are provided herein.

Brief Description Of The Drawings

[0006] In the accompanying drawings, structural embodiments are illustrated that, together with the detailed description provided below, describe exemplary embodiments of an arc resistant metal enclosures for dry-type transformers, or components thereof. One of ordinary skill in the art will appreciate that a component may be designed as multiple components or that multiple components may be designed as a single component.

[0007] Further, in the accompanying drawings and description that follow, like parts are indicated throughout the drawings and written description with the same

reference numerals, respectively. The figures are not drawn to scale and the proportions of certain parts have been exaggerated for convenience of illustration.

[0008] FIG. 1A is an isometric view of a prior art transformer enclosure housing a three-phase dry-type distribution transformer, with a sidewall removed.

[0009] FIG. 1B is an isometric view of an exemplary arc resistant dry-type transformer enclosure, with the arc plenums removed.

[0010] FIG. 1C is an exploded partial view of the enclosure of FIG. 1B, showing the base structure, front wall, and first sidewall.

[0011] FIG. 2A is an isometric view of the inside surface of an exemplary arc channel, without end-cap pieces.

[0012] FIG. 2B is an elevational view along the longitudinal axis of the arc channel of FIG. 2A, with an end-cap piece.

[0013] FIG. 3A is an isometric, exploded, and enlarged view of the portion shown in the dashed line 2 of FIG. 1B.

[0014] FIG. 3B is a sectional view of enclosure 100 along line 3-3' in FIG. 1B.

[0015] FIG. 3C is a sectional view of enclosure 100 along line 4-4' in FIG. 1B.

[0016] FIG. 3D is a sectional view of enclosure 100 along line 5-5' in FIG. 1B.

[0017] FIG. 3E is a sectional view of enclosure 100 along line 6-6' in FIG. 1B.

[0018] FIG. 3F is a sectional view of enclosure 100 along line 7-7' in FIG. 1B.

[0019] FIGS. 4A and 4B are isometric exploded views of an exemplary arc fault damper apparatus from the front and rear, respectively.

[0020] FIG. 5A is an isometric, enlarged view of the portion shown in the dashed line 8 of FIG. 1B.

[0021] FIG. 5B is an isometric view from the rear of an exemplary arc damper apparatus in a closed configuration.

[0022] FIG. 6A is an isometric, enlarged view of the portion shown in the dashed line 8 of FIG. 1B.

[0023] FIG. 6B is an isometric view from the rear of an exemplary arc damper apparatus in an open configuration.

[0024] FIG. 7A is an isometric view of an exemplary arc fault plenum, viewed from above and from the rear.

[0025] FIG. 7B is an isometric view of the arc fault plenum shown in FIG. 7A, viewed from below and from the rear.

[0026] FIG. 7C is an isometric view of a flanged square piece used to build the arc fault plenum segment in FIG. 7D.

[0027] FIG. 7D is an isometric view of an arc fault plenum segment used to build the arc fault plenum in FIG. 7A.

[0028] FIGS. 8A and 8B are front and rear isometric views of the exemplary arc resistant dry-type transformer enclosure of FIG. 1B, including the arc fault plenum in FIG. 7A, as attached.

Detailed Description

[0029] The enclosures and principles disclosed in this application are applicable to dry-type transformers of various sizes and ratings. Non-limiting examples of suitable dry-type transformers for use herein include power or distribution dry transformers with power ratings from 112.5kVA to 25MVA. Non-limiting examples of suitable commercially available dry transformers include vacuum cast coil, RESIBLOC® and open wound transformers offered by ABB, Inc.

[0030] FIG. 1A shows a typical three-phase dry-type distribution transformer 10 housed in enclosure 20. For ease of reference, dry-type transformers will be referenced hereinafter simply as transformers.

[0031] With reference to FIG. 1B and 1C, a transformer enclosure 100 according to one embodiment of the present invention is shown. Enclosure 100 includes a base structure 110, walls 120, and a roof structure 150. The base structure may include means for supporting a transformer (not shown) within the enclosure, such as brackets 115. The walls 120 are secured to the base structure 110, typically at

the bottom portion of the walls 120. Walls 120 are preferably substantially perpendicular to the base structure 110, e.g., at an angle of approximately 90°, such as between 80°-100°. As will be appreciated, in other embodiments, walls 120 and base structure 110 may form an angle substantially different from 90°, such as 30°, 45°, 60°, 120°, 135°, 150°, and any of various angles therebetween. Walls 120 are preferably secured around the perimeter of the base structure 110. Alternatively, walls 120 are secured at any point of the base structure 110.

[0032] Although a rectangular enclosure is depicted in FIGS. 1B and 1C, it will be understood that the enclosure walls 120 may form any of a number of geometric shapes, such polygonal, i.e., triangle, square, pentagon, etc., or can be circular, oval, elliptical, and the like. Moreover, any number of walls 120 may be employed.

[0033] Roof structure 150 is secured to the top of walls 120 and may comprise one or more generally flat, rigid panels. Roof structure 150 may contain one or more ventilation openings, or holes, 155 that permit ventilation of the interior of the enclosure. In one embodiment, roof structure 150 comprises three flanged and interlocked roof panels 150a-c, with each roof panel containing a ventilation opening 155a-c in the center thereof. As will be appreciated, although a flat, multi-paneled roof structure 150 is depicted in FIGS. 1B and 1C, in other embodiments, roof structure 150 may be comprised of any suitable number of panels having any suitable geometric shape. For example, in one embodiment, roof structure 150 comprises a single flat, rigid panel containing a single ventilation opening. The roof structure and ventilation openings are described in more detail below, in the context of arc plenums.

[0034] Enclosure 100 is fabricated using generally any material that is capable of providing the functional requirements of the user, including arc fault resistance. In one embodiment, enclosure 100 is fabricated using heavy gauge sheet steel; in other embodiments, enclosure 100 is fabricated using heavy gauge aluminum or stainless steel. The enclosure 100 may comply with National Electrical Manufacturers Association (NEMA) 250 Standards.

[0035] With reference again to FIGS. 1B and 1C, in the embodiment shown, rectangular enclosure 100 has a front wall 120a, a first sidewall 120b, a back wall 120c (not shown), and a second sidewall 120d (not shown). In this embodiment, the front and back walls are similarly configured, and the first and second sidewalls are similarly configured. As such, only front wall 120a and first sidewall 120b are referenced hereinafter. As may be appreciated, in other embodiments, the walls may be differently configured.

[0036] In the embodiment shown, front wall 120a is comprised of a rigid face frame 125 that is itself comprised of two identical face frames 126 and 127 arranged in a coplanar and adjacent manner. Face frame 126 has first and second longitudinal edges bearing first and second longitudinal flanges 128, 129 that extend inwardly from and perpendicularly to the plane of face plate 126. Likewise, second face frame 127 has first and second longitudinal edges bearing first and second longitudinal flanges 130, 131 that extend inwardly from and perpendicularly to the plane of face frame 127. Longitudinal flanges 129, 130 are mechanically affixed, via bolts or otherwise, forming fourth longitudinal seam 170d, thereby providing rigid face frame 125. As will be appreciated, rigid face frame 125 may also be comprised of a single face frame, thereby eliminating the need for longitudinal flanges 129, 130.

[0037] First and second face frames 126, 127 each contain first and second access openings 132a,b that define a majority of the surface area of the face frames and provide access to the interior of enclosure 100. Access opening 132a is defined on its longitudinal sides by a pair of generally U-shaped channels 133a,b, that extend along the length of the access opening; likewise, access opening 132b is defined on its longitudinal sides by a pair of generally U-shaped channels 133c,d, that extend along the length of that access opening. The structure and function of channels 133 are detailed, below, in relation to FIG. 3A.

[0038] With continued reference to FIGS. 1B and 1C, the front wall 120a is comprised of first and second corner pieces 134, 136. Corner pieces 134, 136 are rigid, unitary panels that are curved or angled in a manner to form a first portion 134a, 136a, and a second portion 134b, 136b. The angle defined by first and second portions depends on the geometric shape of enclosure 100. In the embodiment

shown, the angle is 90°. First portion 134a, 136a is generally co-planar with face plate 125 and forms part of front wall 120a, while second portion 134b, 136b forms part of sidewalls 120b,d and are co-planar with the remaining components of those wall, described below.

[0039] Corner piece 134 is adjacent first face frame 126, and the longitudinal edge of corner piece 134 that is proximate face plate 126 bears a flange 135 that is directed inwardly and perpendicularly to the plane of front wall 120a. Likewise, corner piece 136 is adjacent second face frame 127, and the longitudinal edge of corner piece 136 that is proximate face frame 127 bears a flange 137 that is directed inwardly and perpendicularly to the plane of front wall 120a. As assembled, flange 135 is mechanically affixed, by bolting or otherwise, to first flange 128 of face frame 126, forming first longitudinal seam 170a. Likewise, as assembled, flange 137 of corner piece 136 is mechanically affixed to second flange 131 of face frame 127, forming seventh longitudinal seam 170g.

[0040] Front wall 120a may also comprise one or more rigid access panels 140. In the embodiment shown, front wall 120a comprises first and second rigid access panels 140a,b that are configured and arranged to cover access openings 132 of face frame 125. Access panels 140 are mechanically affixed to face frame 125 by any suitable means. In one embodiment, access panels 140 are configured such that each longitudinal side is flanged in a manner to mate with U-shaped channels 133 of face frame 126, 127, and are bolted along their length to face frame 125 in the manner described below.

[0041] Front wall 120a may also comprise one or more ventilation gratings 180 that allow gas to pass into and out of the interior of the enclosure. In the embodiment shown, access panels 140 each contain two ventilation gratings 180. In other non-limiting embodiments, the one or more ventilation gratings are located in one or more different locations, such as sidewalls 120b,d, and/or back wall 120c.

[0042] Sidewall 120b comprises one or more rigid sidewall plates 145. In the embodiment shown, sidewall 120b comprises two identical sidewall plates separated by, and affixed to, an elongated sidewall support piece 146. Additionally, sidewall

120b comprises second portion 136b of corner piece 136, as well as an analogous second portion of counterpart corner piece 138.

ARC CHANNELS

[0043] With continued reference to FIGS. 1B and 1C, arc channels 160 according to one embodiment of the present invention are shown. In general, arc channels 160 are elongated flat metal pieces having first and second ends 161, 162 that are positioned on the enclosure at a first point proximate the floor and a second point greater than 2m (79in.) above the floor level, respectively. Arc channels 160 are affixed to the outer surface of walls 120 at any longitudinal seam or portion of any longitudinal seam, as that term is defined herein, that is located anywhere from the floor level to 2m (79in.) from the floor level. The terms “seam” and “joint” are used interchangeably herein and refer to any longitudinal seam in the outer surface of walls 120 caused by the abutment or overlap of two adjacent wall panels, frames, or support pieces, that are likely to release expanding gas resulting from an arc fault event, and that are thereby likely to cause harm directly to any adjacent bystander or indirectly by igniting adjacent flammable material.

[0044] Arc channels 160 act to contain rapidly expanding gases resulting from an arc fault event inside the enclosure, or to direct expanding gases to a point that will not be likely to cause harm (e.g., to a point higher than 79in. above floor level). Referring to FIGS. 2A and 2B, in one embodiment, arc channels 160 have a central flat elongated portion 163 and two side portions 164. Side portions 164 are formed by angling each side twice at approximately 90°, creating a turned-up portion 164a and a flanged portion 164b that is approximately parallel to the central portion 163. Preferably, both ends 161 and 162 of arc channel 160 are substantially closed or capped by, for example, welding a small flat metal end-cap piece 165 to either end such that the cross-sectional area between each turned-up portion 164a is substantially covered, as shown in FIG. 2B. Each arc channel 160 is attached to the outer surface of the enclosure walls 120 such that the flanged portions 164b abut the outer surface, thereby creating an enclosed space (not shown) between the outer surface of the enclosure walls 120 and the inner surface of the flat elongated portion 163.

[0045] FIG. 3A is an exploded and enlarged view of the portion shown in the dashed line 2 in FIG. 1B, showing an upper section of arc channel 160b, a portion of access panel 140a, and a portion of face frames 126, 127 that are mechanically affixed by longitudinal flanges 129, 130 and that contain U-shaped channels 133b and 133c, respectively. As assembled, access panel 140a is brought into contact with face frame 126 such that its first longitudinal side, which is flanged perpendicularly to its surface, is seated in first U-shaped channel 133a (not shown) of face frame 126 and its second longitudinal side, which is also flanged perpendicularly to its surface, is seated in second U-shaped channel 133b. Likewise, although not shown in FIG. 3A, access panel 140b is brought into contact with face frame 127 such that its first longitudinal side, which is flanged perpendicularly to its surface, is seated in first U-shaped channel 133c of face frame 127 and its second longitudinal side, which is flanged perpendicularly to its surface, is seated in second U-shaped channel 133d.

[0046] With continued reference to FIG. 3A, one exemplary arc channel bolting arrangement is shown. In this embodiment, both the arc channel 160b and access panel 140a are bolted to face frame 126 using two alternating sets of bolts. A first set of bolts 300 passes through arc channel 160b along a line proximate one longitudinal edge of arc channel 160b. Thereafter, the bolts 300 pass through access panel 140a and screw into a securing means, e.g., a tinnerman nut (not shown), in face frame 126. A second set of bolts 310 originate inside arc channel 160b (i.e., the head of bolts 310 lie within the enclosed space between flat elongated portion 163 of arc channel 160 and the access panel 140), pass through access panel 140a, and screw into a securing means, e.g., a tinnerman nut (not shown), in face frame 126. Likewise, this bolting arrangement is utilized along a line proximate the opposite longitudinal edge of arc channel 160b to affix arc channel 160b and access panel 140b to face frame 127. In this manner, arc channel 160b covers the third, fourth, and fifth longitudinal seams 170c,d,e, described in more detail below.

[0047] FIG. 3B is a sectional view of enclosure 100 along line 3-3' in FIG. 1B, showing an assembled cross-section of a portion of front wall 120a, and specifically portions of corner piece 134a, arc channel 160a, face frame 126, and access panel

140a. As shown, first longitudinal seam 170a is formed by the abutting flange portions 135, 128 of corner piece 134 and face frame 126, respectively. Also, second longitudinal seam 170b is formed by the overlapping portion of access panel 140a and face frame 126. A first set of bolts 320 is proximate a first longitudinal edge of arc channel 160a, bolting it to corner piece 134; second and third alternating sets of bolts 300, 310, bolts a second longitudinal edge of arc channel 160b to access panel 140a and face frame 126. In this manner, arc channel 160a covers first and second seams 170a,b.

[0048] FIG. 3C is a sectional view of enclosure 100 along line 4-4' in FIG. 1B, showing an assembled cross-section of a portion of front wall 120a, and specifically portions of arc channel 160b, access panels 140, and face frames 126, 127. As shown, third and fifth longitudinal seams 170c,e are formed by overlapping portions of access panel 140 and face frames 126, 127, respectively, as described above. Similarly, fourth longitudinal seam 170c is formed by the abutting flange portions 129, 130 of face frames 126 and 127, respectively, as described above. Also as shown, arc channel 160b is bolted to access panel 140a and face frame 126, and access panel 140b and face frame 127, using bolts 300, 310, as described above, thereby covering third, fourth, and fifth longitudinal seams 170c,d,e.

[0049] FIG. 3D is a sectional view of enclosure 100 along line 5-5' in FIG. 1B, showing an assembled cross section of a portion of front wall 120a and sidewall 120b, and specifically portions of access panel 140b, face frame 127, arc channel 160c, corner piece 136, arc channel 160d, and sidewall panel 145a. As shown, sixth seam 170f is formed by the overlapping portion of access panel 140b and face frame 127. Seventh seam 170g is formed by the abutting flange portions 131, 137 of face frame 127 and corner piece 136a, respectively. First and second alternating sets of bolts 300, 310 are proximate a first longitudinal edge of arc channel 160c, bolting it to access panel 140b and face frame 127, in the manner described above. Also, a third set of bolts 320 is proximate a second longitudinal edge of arc channel 160c, bolting it to corner piece 136a. In this manner, arc channel 160c covers sixth and seventh seams 170f,g.

[0050] With continued reference to FIG. 3D, eighth longitudinal seam 170h is formed by the overlapping portion of sidewall panel 145a and corner piece 136b. A first set of bolts 330 is proximate a first longitudinal edge of arc channel 160d, bolting it to corner piece 136b. Second and third alternating sets of bolts 340, 350 are proximate a second longitudinal edge of arc channel 160d, bolting it to sidewall panel 145a and to corner piece 136b. In this manner, arc channel 160d covers eighth seam 170h.

[0051] FIG. 3E is a sectional view of enclosure 100 along line 6-6' in FIG. 1B, showing an assembled cross section of a portion of sidewall 120b, and specifically portions of sidewall panels 145a,b, sidewall support piece 146, and arc channel 160e. As shown, ninth and tenth seams 170i,j, are formed by the overlapping portions of sidewall panels 145a,b, and sidewall support piece 146, respectively. First and second alternating sets of bolts 340, 350 are proximate to both longitudinal edges of arc channel 160e, bolting it to sidewall panels 145 and to sidewall support piece 146. In this manner, arc channel 160e covers ninth and tenth seams 170i,j.

[0052] FIG. 3F is a sectional view of enclosure 100 along line 7-7' in FIG. 1B, showing an assembled cross section of a portion of sidewall 120b, and specifically portions of sidewall panel 145b, arc channel 160f, and corner piece 138. As shown, eleventh seam 170k is formed by the overlapping portion of sidewall panel 145b and corner piece 138. First and second alternating sets of bolts 340, 350 are proximate a first longitudinal edge of arc channel 160f, bolting it to sidewall panel 145b and to corner piece 138. A third set of bolts 330 is proximate a second longitudinal edge of arc channel 160f, bolting it to corner piece 138. In this manner, arc channel 160f covers eleventh seam 170k.

[0053] Arc channels 160a-f, described above, cover longitudinal seams 170a-k, thereby preventing or minimizing the escape of hot gas resulting from an arc flash event in the area surrounding enclosure 100 below a height of 2m (79in.). In this way, any personnel in the vicinity are protected from exposure to such hot gases, as well as any flammable materials. As may be appreciated, the arc channels described herein are merely one embodiment of the present invention, and different configurations, geometries, and attachment means for other arc channel

embodiments are contemplated herein that may still perform the functions describe above. Likewise, different seam geometries and arrangements may be present in different enclosure embodiments, depending on the particular enclosure embodiment.

ARC FAULT DAMPER APPARATUS

[0054] Embodiments of the present invention may also include one or more arc fault damper apparatus. In general, an arc fault damper apparatus is a damper device that is located and coupled with ventilation gratings described above. According to the invention described herein, any ventilation grating that is present in an arc resistant transformer enclosure at a location that is at or below a height of 2m (79in.) from the floor level must have an arc fault damper apparatus coupled therewith.

[0055] With reference to FIGS. 4A and 4B, an arc fault damper apparatus 400 according to one embodiment of the present invention is shown. Damper apparatus 400 includes a damper plate 405 that is made from any material suitable to prevent hot arc gases from escaping an enclosure and that is shaped so as to completely cover the ventilation grating that it is associated with. In one embodiment, damper plate 405 is made of steel and is rectangular, with an area greater than the area covered by ventilation grating 180. A damper handle 410 is attached to the front surface (shown in FIG. 4A) of damper plate 405 and is arranged to protrude through a suitable opening in ventilation grating 180.

[0056] In one embodiment, the top edge of damper plate 405 bears a flange 415 that extends in a direction toward the rear surface (shown in FIG. 4B) of damper plate 405, and that is perpendicular to the surface plane. Also, both side edges of damper plate 405 bear first and second side flanges 420a,b that extend in a direction toward the rear surface of damper plate 405 and that are perpendicular to the surface plane. Side flanges 420 each include throughhole 441 and bolt channel 451, described in more detail below.

[0057] One or more hinges are attached to the damper plate in order to rotatably attach the damper plate to the inside surface of enclosure 100. In one embodiment, elongated hinge 425 is attached to top flange 415.

[0058] Arc fault damper apparatus 400 includes one or more brackets. In one embodiment, first and second brackets 430a,b include a flanged portion that is substantially co-planar with the surface of damper plate 405 and a main portion that extends rearwardly from the flanged portion and that is substantially perpendicular to the flanged portion. The main portion comprises at least one wheel bearing channel 431 having a notch 432, and at least one cutout portion 433, all of which are described in more detail below.

[0059] With continued reference to FIGS. 4A and 4B, the upper portion of bracket 430 is rotatably attached to damper plate 405 by bolt 435 in the following manner. Bolt 435 extends through angled outer spring retainer 440, cutout portion 433, throughhole 441, and thereafter through inner spring retainer 442, and is secured by locking washer 491 and nut 436, which is threadably attached. Flat washers 490 are included at appropriate positions, as shown. Cutout portion 433 is configured to provide a suitable throughhole for bolt 435 at the top portion of bracket 430. In the embodiment shown, cutout portion 433 includes a relatively larger upper portion to accommodate bolt 435, a relatively narrow necking portion that has a width less than the diameter of bolt 435 (thereby preventing bolt 435 from moving past it), and a relatively large lower portion that serves to reduce the weight of the bracket 430 and to allow increased ventilation when damper plate 405 is open.

[0060] The lower portion of bracket 430 is slidably attached to damper plate 405 by bolt 445 in the following manner. Bolt 445 extends through angled outer spring retainer 450, bearing wheel 455, bearing channel 431, bolt channel 451, and thereafter through inner spring retainer 452, and is secured by locking washer 492 and nut 446, which is threadably attached. Flat washers 490 are included at appropriate positions, as shown.

[0061] Outer springs 460 are attached at a first end to outer spring retainer 440, and at a second end to outer spring retainer 450. Similarly, inner springs 465 are attached at a first end to inner spring retainer 442 and at a second end to inner spring retainer 452. Bearing wheels 455 are situated in bearing channel 431.

[0062] The operation of arc fault damper apparatus 400 is described with additional reference to FIGS. 5A, 5B, 6A and 6B. FIG. 5B is a rear view of arc fault damper apparatus 400, as assembled and in a closed position. Damper apparatus 400 is aligned with a ventilation grating 180, described above and shown in FIG. 5A. Side brackets 430 and hinge 425 are attached to access panel 140a of enclosure 100, as by bolting or the like, such that damper 405 completely covers grating 180. An exemplary bolting pattern is shown in FIGS. 5A and 5B, and comprises the aligned bolt holes 500a,b of side brackets 430a,b with bolt holes 505a,b of access panel 140a, and the aligned bolt holes 500c of hinge 425 with bolt holes 505c of access panel 140a.

[0063] Arc fault damper apparatus 400 is configured such that it is in a normally closed position, as shown in FIGS. 5A and 5B. In the embodiment shown, the normally closed configuration is accomplished through the use of outer and inner springs 460, 465, combined with bearing wheels 455 and an angled bearing channel 431. In particular, a first end of outer and inner springs 460, 465 is attached to outer and inner spring retainers 440, 442, respectively, which in turn are rotatably affixed in position by bolts 435. A second end of springs 460, 465 is attached to outer and inner spring retainers 450, 452, respectively, which in turn are rotatably mounted on bearing wheels 455. Bearing wheels 455, which are mounted in angled bearing channel 431, allow springs 460, 465 to transfer a contraction force into a lateral force that effectively pulls damper 405 to a closed position. As may be appreciated, other arrangements may be configured to result in a normally closed damper 405, and are encompassed herein. In one non-limiting example, bearing wheels 455 are replaced by steel pins that are capable of sliding in bearing channels 431. In another non-limiting example, torsion springs are utilized at bolts 435 in lieu of the components discussed above.

[0064] In normal operation, an operator sets damper 405 to an open position (as shown in FIGS. 6A and 6B) by pushing damper handle 410 until bearing wheel 455 is seated in notch 432. Once seated, damper 405 will remain open and thereby allow ventilation of enclosure 100 to occur. Upon an arc event, however, the concussive force of the rapidly expanding gases unseats bearing wheel 455, causing the damper 405 to move to a closed position, thereby preventing substantial escape of the heated arc gases from enclosure 100 through the ventilation gratings 180.

ARC FAULT PLENUM

[0065] Embodiments of the present invention may also include one or more arc fault plenums. In general, an arc fault plenum is an enclosure apparatus that channels expanding arc fault gases out of the arc resistant transformer enclosure to a location where they may be safely discharged.

[0066] Referring to FIGS. 7A–7D, arc fault plenums 700 according to one embodiment of the present invention are shown. In general, arc fault plenum 700 may be constructed of any material suitable for containing arc fault gases. In one non-limiting embodiment, arc fault plenum is constructed of light gauge sheet metal.

[0067] Arc fault plenum 700 may be constructed in segments 710, of any suitable shape or length, that are mechanically attached as by bolting or the like. In one non-limiting embodiment, each segment 710 is cubic and comprised of identical square pieces 720 that are flanged at each side in a direction perpendicular to its surface. Each segment 710 is formed by attaching a first flange of side square pieces 730 to a first surface (ie., the surface that does not intersect a flange) of top square piece 740 proximate two of its opposing edges. Similarly, a second flange (ie., opposite the first flange) of side square pieces 730 are attached to the first surface of bottom square piece 750 proximate two of its opposing edges. Each segment 710 is thereafter attached via flanges to another segment 710 to arrive at arc fault plenum 700, with the proviso that a bottom square piece 750 is not attached to one or more consecutive segments 710, so as to provide an open space 760.

[0068] Referring to FIGS. 8A and 8B, arc resistant enclosure 100 is shown having arc fault plenum 700 attached. In the embodiment shown, arc fault plenum 700 is

bolted to roof structure 150 such that open spaces 760 are aligned with ventilation opening 155, shown in FIGS. 1B and 1C, and such that expanding arc fault gases may exit the interior of enclosure 100 via ventilation opening 155 and arc fault plenum 700. In one non-limiting embodiment, arc fault plenum 700 is connected to a duct system that terminates in a safe location outside of the electrical room and/or building housing enclosure 100.

[0069] As may be appreciated, other arc fault plenum and ventilation opening configurations are within the scope of the present invention. For example in one non-limiting embodiment, roof structure 150 comprises a single panel with a single ventilation opening, to which a single arc fault plenum is attached. In other non-limiting embodiments, ventilation openings 155 are provided in one or more enclosure wall 120, at a point above 2m (79in.) from the floor, and one or more arc fault plenums are attached thereto.

[0070] To the extent that the term “includes” or “including” is used in the specification or the claims, it is intended to be inclusive in a manner similar to the term “comprising” as that term is interpreted when employed as a transitional word in a claim. Furthermore, to the extent that the term “or” is employed (*e.g.*, A or B) it is intended to mean “A or B or both.” When the applicants intend to indicate “only A or B but not both” then the term “only A or B but not both” will be employed. Thus, use of the term “or” herein is the inclusive, and not the exclusive use. *See*, Bryan A. Garner, *A Dictionary of Modern Legal Usage* 624 (2d. Ed. 1995). Also, to the extent that the terms “in” or “into” are used in the specification or the claims, it is intended to additionally mean “on” or “onto.” Furthermore, to the extent the term “connect” is used in the specification or claims, it is intended to mean not only “directly connected to,” but also “indirectly connected to” such as connected through another component or components.

[0071] While the present application illustrates various embodiments, and while these embodiments have been described in some detail, it is not the intention of the applicant to restrict or in any way limit the scope of the appended claims to such

detail. Additional advantages and modifications will readily appear to those skilled in the art. Therefore, the invention, in its broader aspects, is not limited to the specific details, the representative embodiments, and illustrative examples shown and described. Accordingly, departures may be made from such details without departing from the spirit or scope of the applicant's general inventive concept.

We claim:

1. An arc resistant enclosure for a dry-type transformer, comprising:
 - a base structure;
 - a dry-type transformer seated on the base structure;
 - a front wall comprising a first and second corner piece, a first face frame proximate the first and second corner pieces defining a first access opening, and a first access panel arranged to cover the first access opening;
 - at least two additional walls;
 - a roof structure secured to the walls;
 - at least one ventilation opening in either the roof or walls;
 - wherein each wall is secured to the base structure, forming an enclosed space for housing the transformer,
 - wherein the front wall contains at least one longitudinal seam covered by an arc channel, and
 - wherein the arc channel is attached in such a manner that, upon an arc event, arc gas is substantially prevented from escaping the enclosure through the covered longitudinal seam.
2. The arc resistant enclosure of Claim 1 further comprising an arc fault plenum connected to the at least one ventilation opening.
3. The arc resistant enclosure of Claim 1, wherein the at least one ventilation opening is located in the roof structure.
4. The arc resistant enclosure of Claim 1, wherein the front wall further comprises a second face frame defining a second access opening proximate the first face frame and second corner piece and a second access panel arranged to cover the second access opening, wherein the at least two additional walls consists of two sidewalls and a back wall, wherein the intersection between the first corner piece and the first face frame defines a first longitudinal seam, the intersection between

the first face frame and a first longitudinal edge of the first access panel defines a second longitudinal seam, the intersection between the first face frame and a second longitudinal edge of the first access panel defines a third longitudinal seam, the intersection between the first face frame and the second face frame defines a fourth longitudinal seam, the intersection between the second face frame and a first longitudinal edge of the second access panel defines a fifth longitudinal seam, the intersection between a second longitudinal edge of the second access panel and the second face frame defines a sixth longitudinal seam, the intersection between the second face frame and the second corner piece defines a seventh longitudinal seam, wherein a first arc channel covers the first and second longitudinal seams, a second arc channel covers the third, fourth, and fifth longitudinal seams, and a third arc channel covers the sixth and seventh longitudinal seams, and wherein the arc channels are attached in such a manner that, upon an arc event, arc gas is substantially prevented from escaping the enclosure through the covered longitudinal seams.

5. The arc resistant enclosure of Claim 3, wherein the roof structure contains three ventilation openings and an arc fault plenum is attached to each ventilation opening.

6. The arc resistant enclosure of Claim 4, wherein the at least one ventilation opening is located in the roof structure.

7. The arc resistant enclosure of Claim 5, wherein each arc fault plenum comprises at least three flanged segments.

8. The arc resistant enclosure of Claim 6 further comprising an arc fault plenum connected to the at least one ventilation opening.

9. The arc resistant enclosure of Claim 7, wherein each segment is cubic.

10. The arc resistant enclosure of Claim 8, wherein the roof structure contains three ventilation openings and an arc fault plenum is attached to each ventilation opening.

11. The arc resistant enclosure of Claim 10, wherein each arc fault plenum comprises at least three flanged segments.

12. The arc resistant enclosure of Claim 11, wherein each segment is cubic.

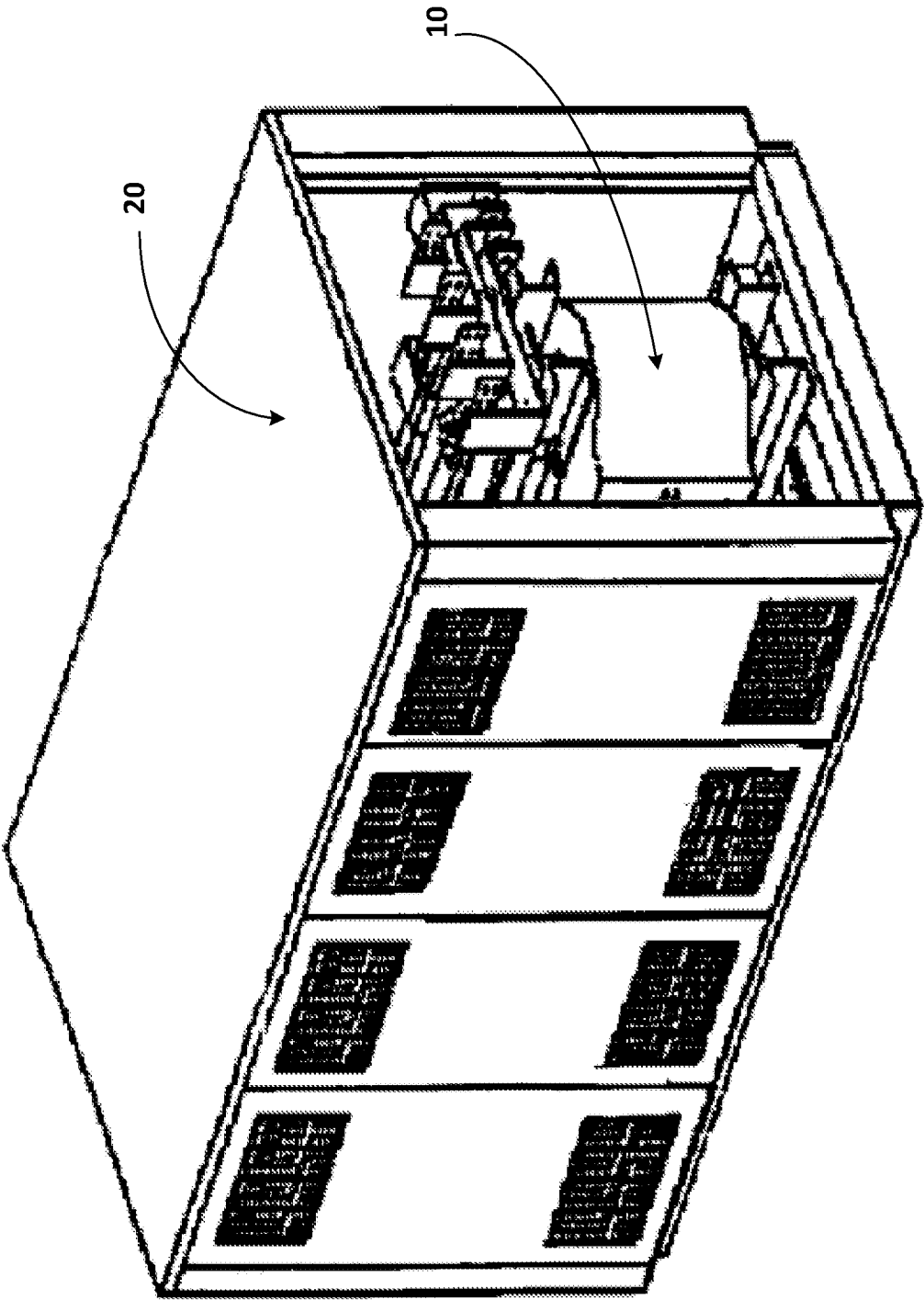
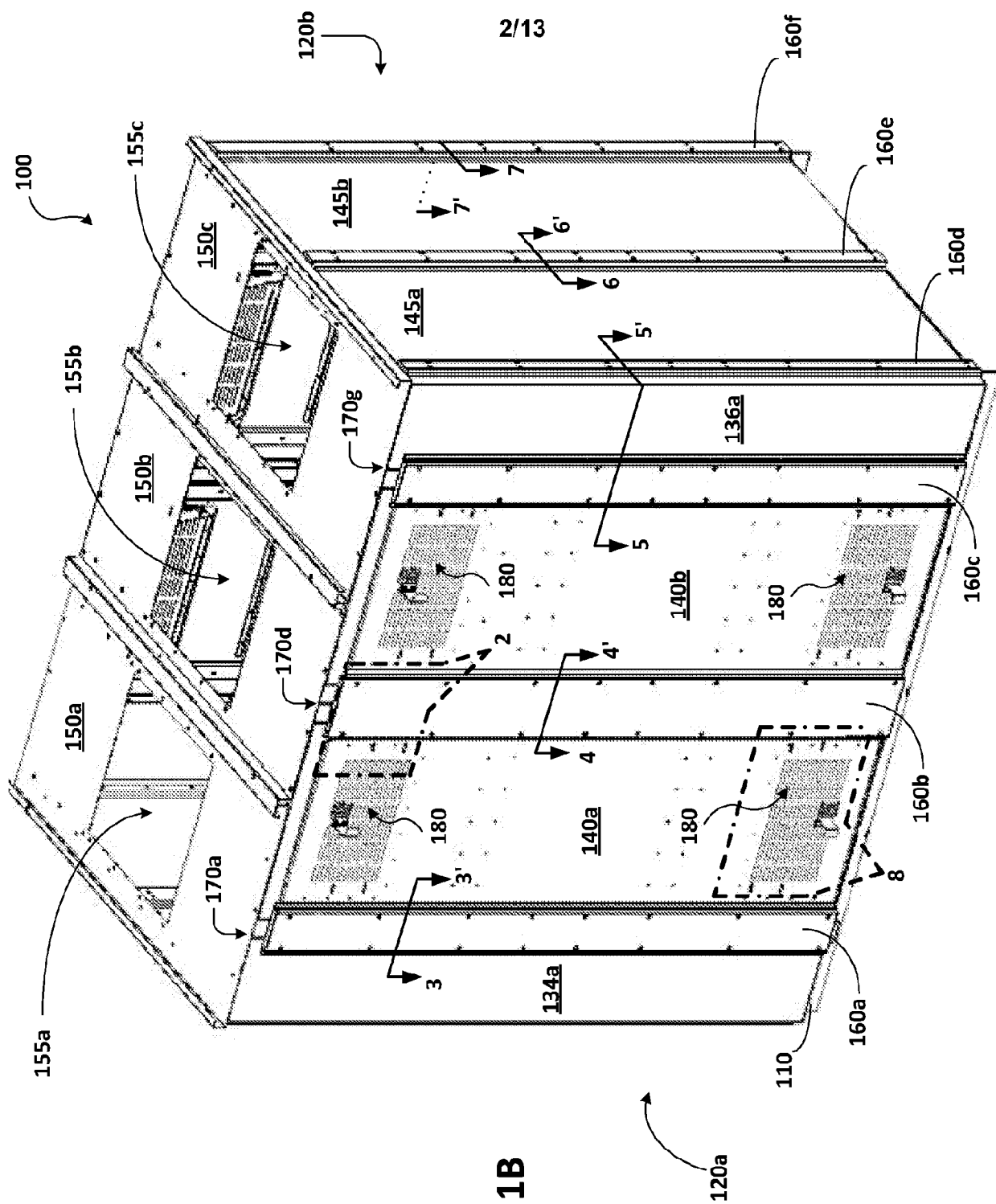


Fig. 1A



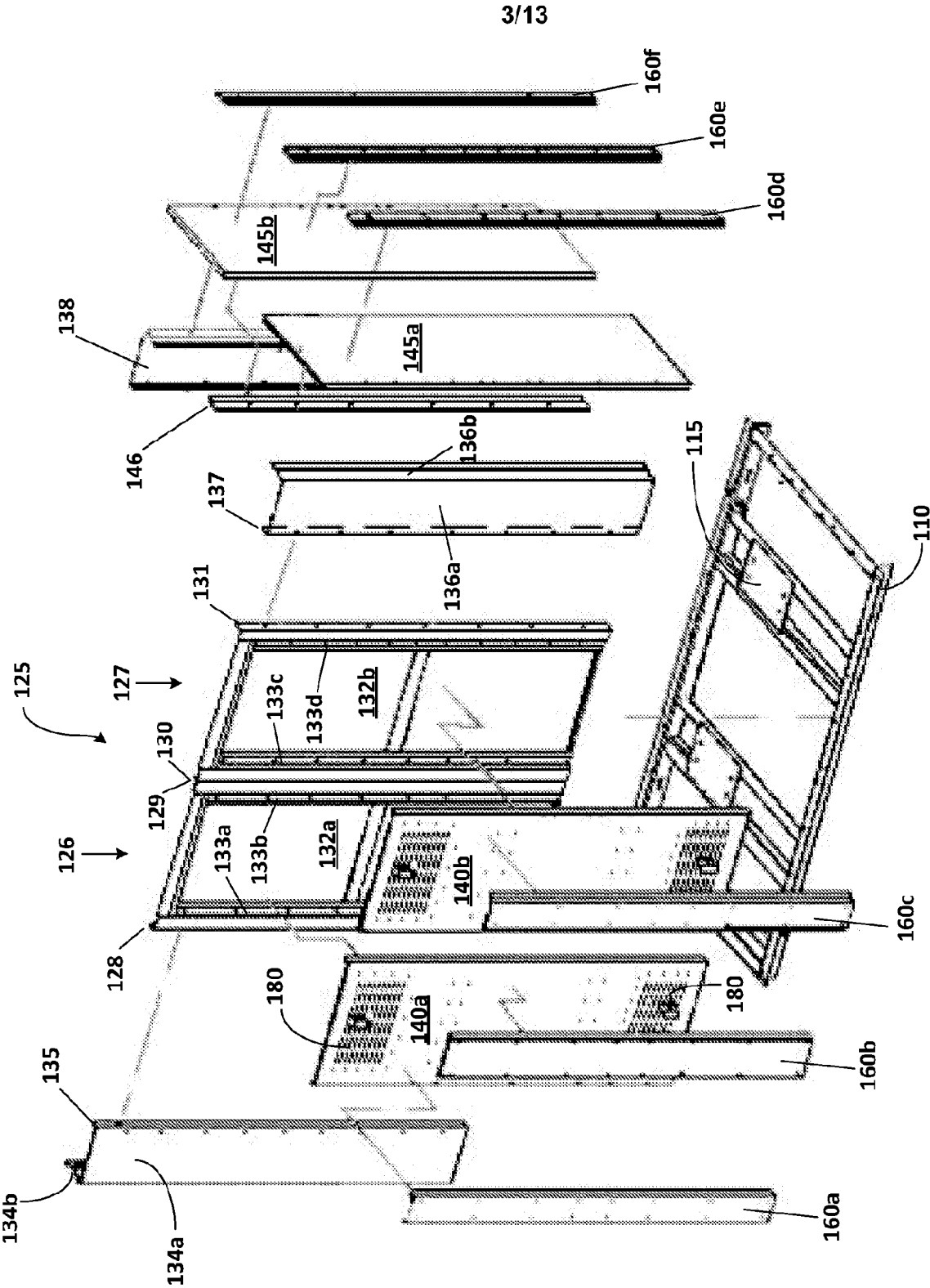
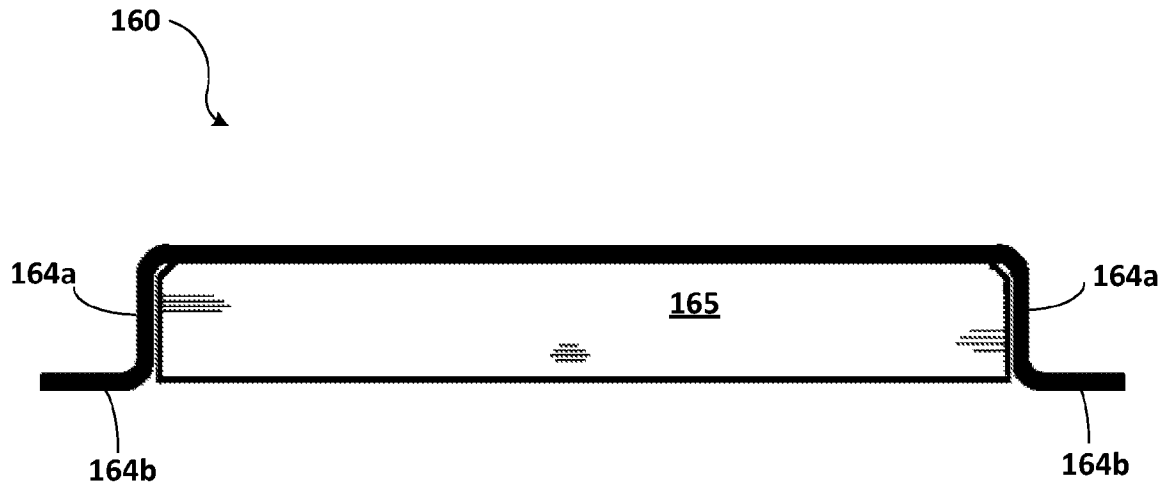
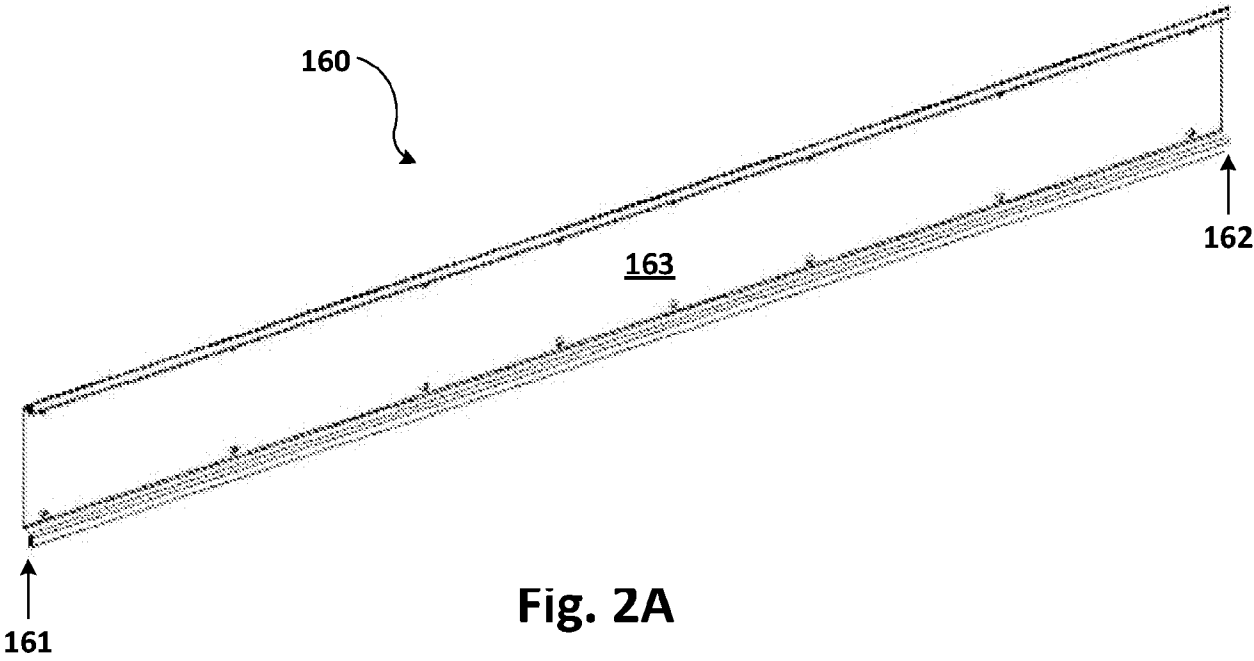
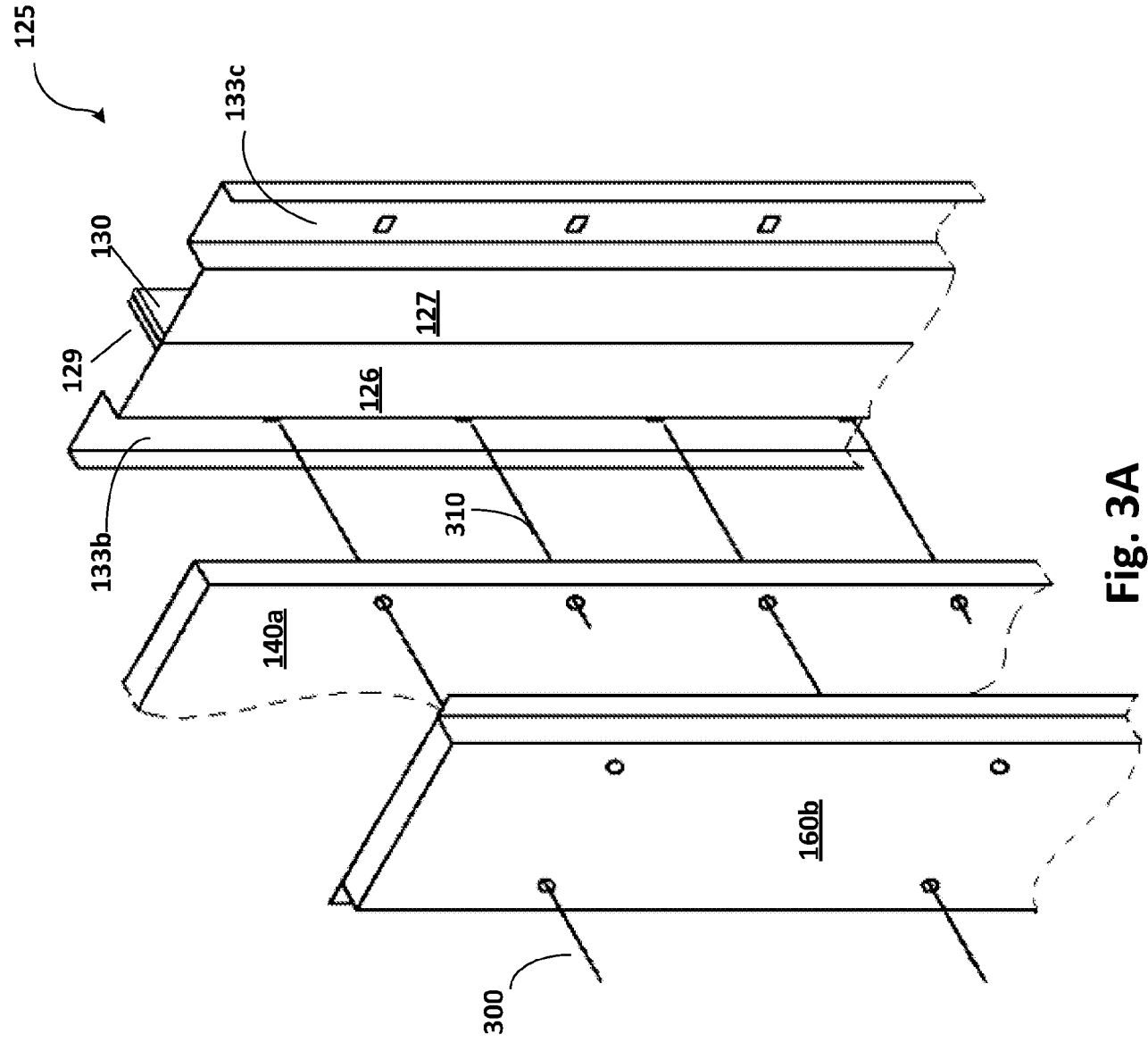


Fig. 1C

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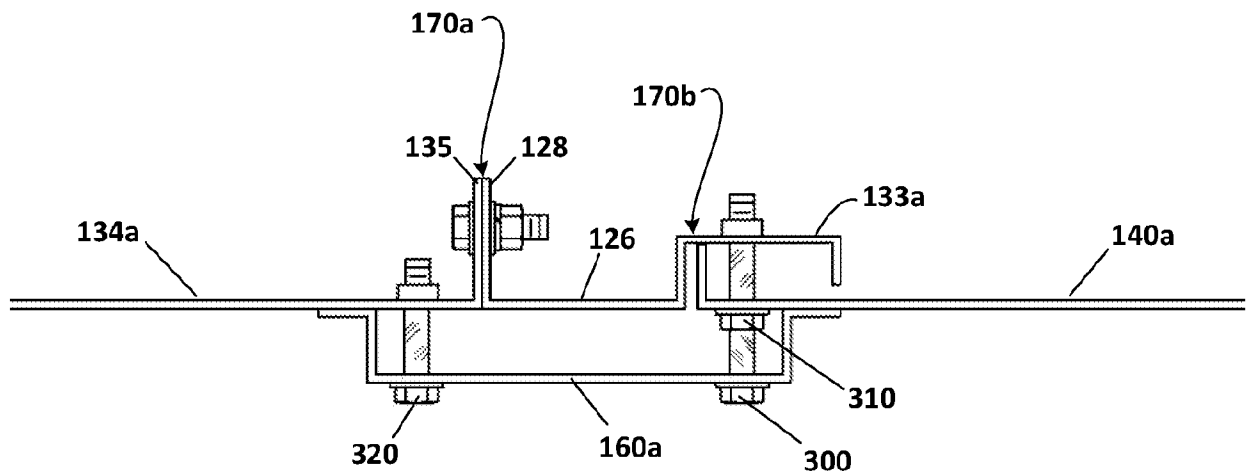


Fig. 3B

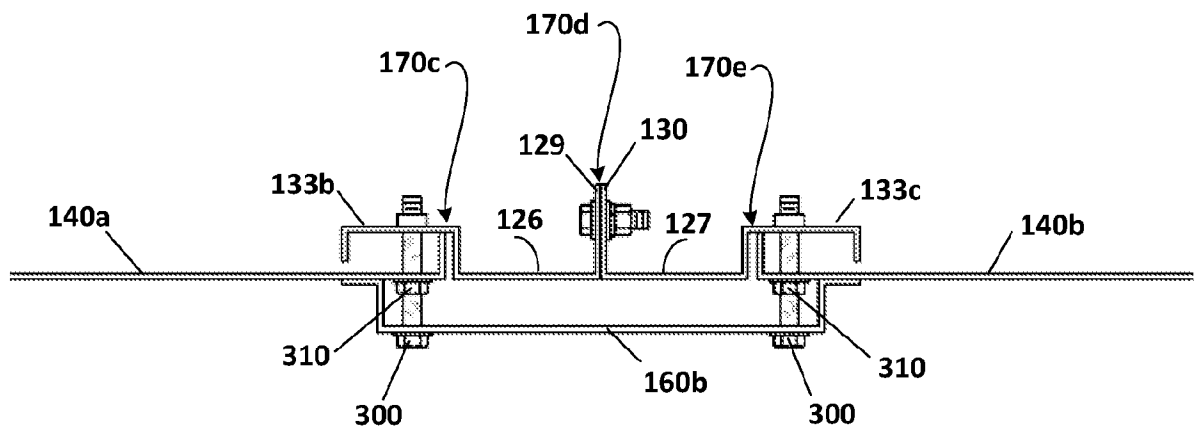


Fig. 3C

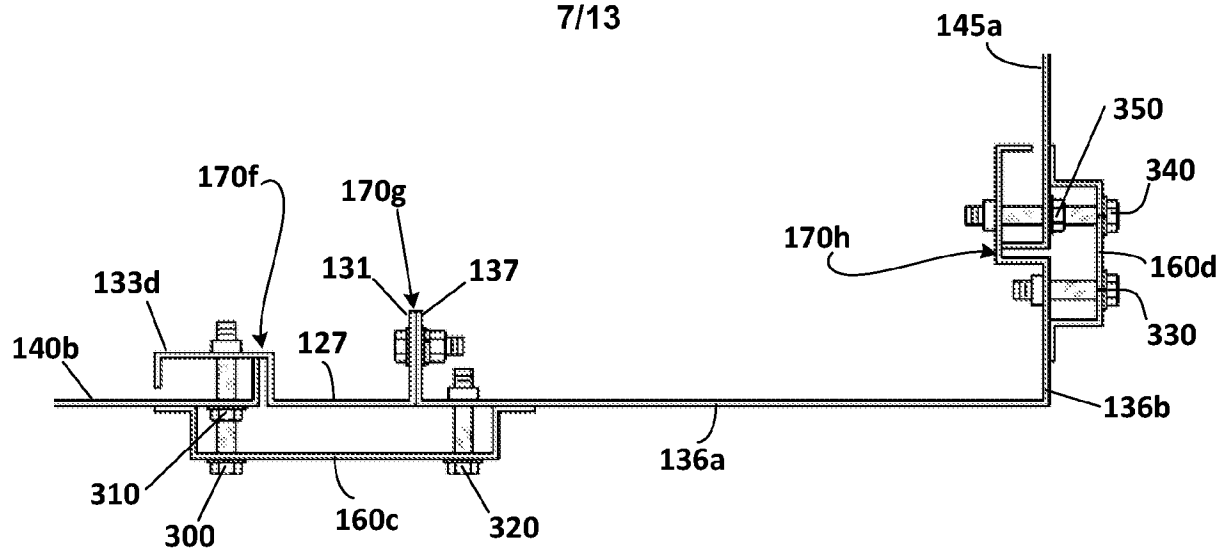


Fig. 3D

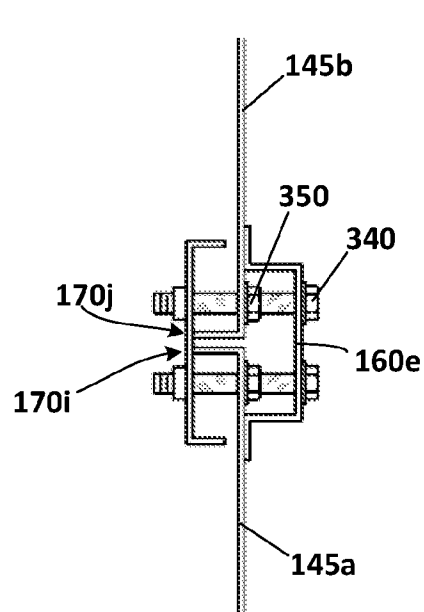


Fig. 3E

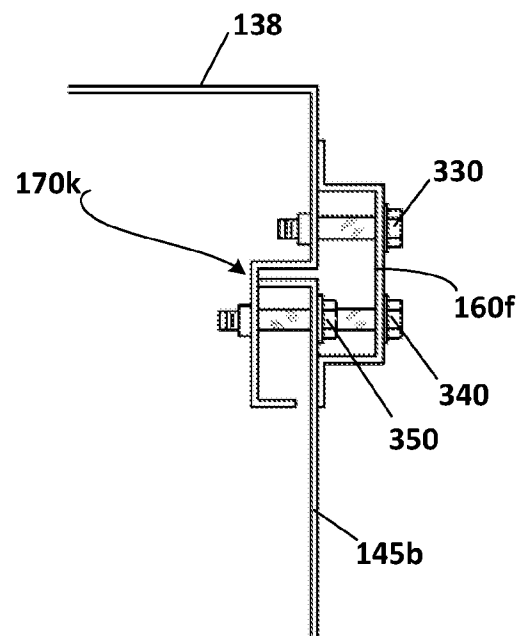


Fig. 3F

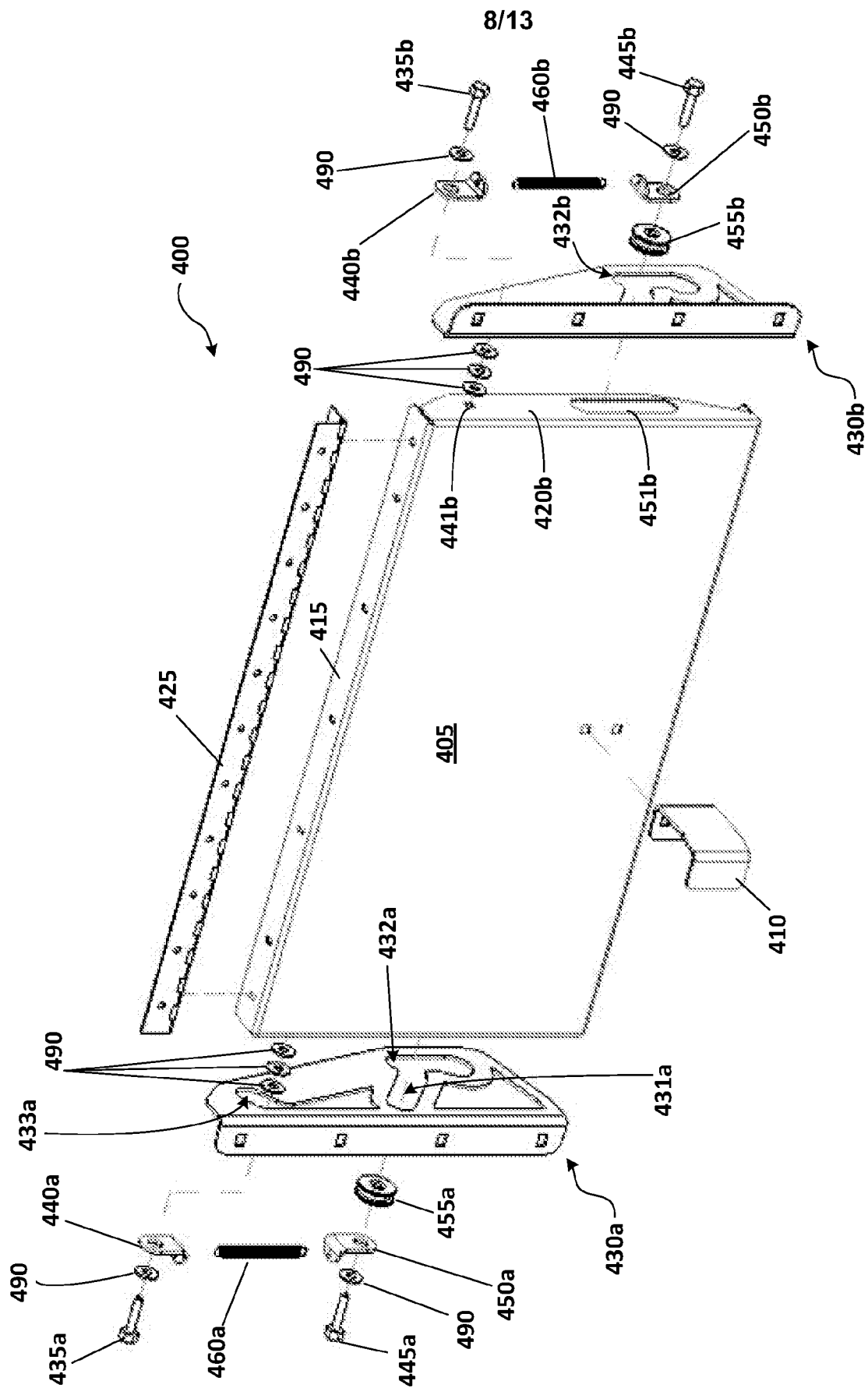


Fig. 4A

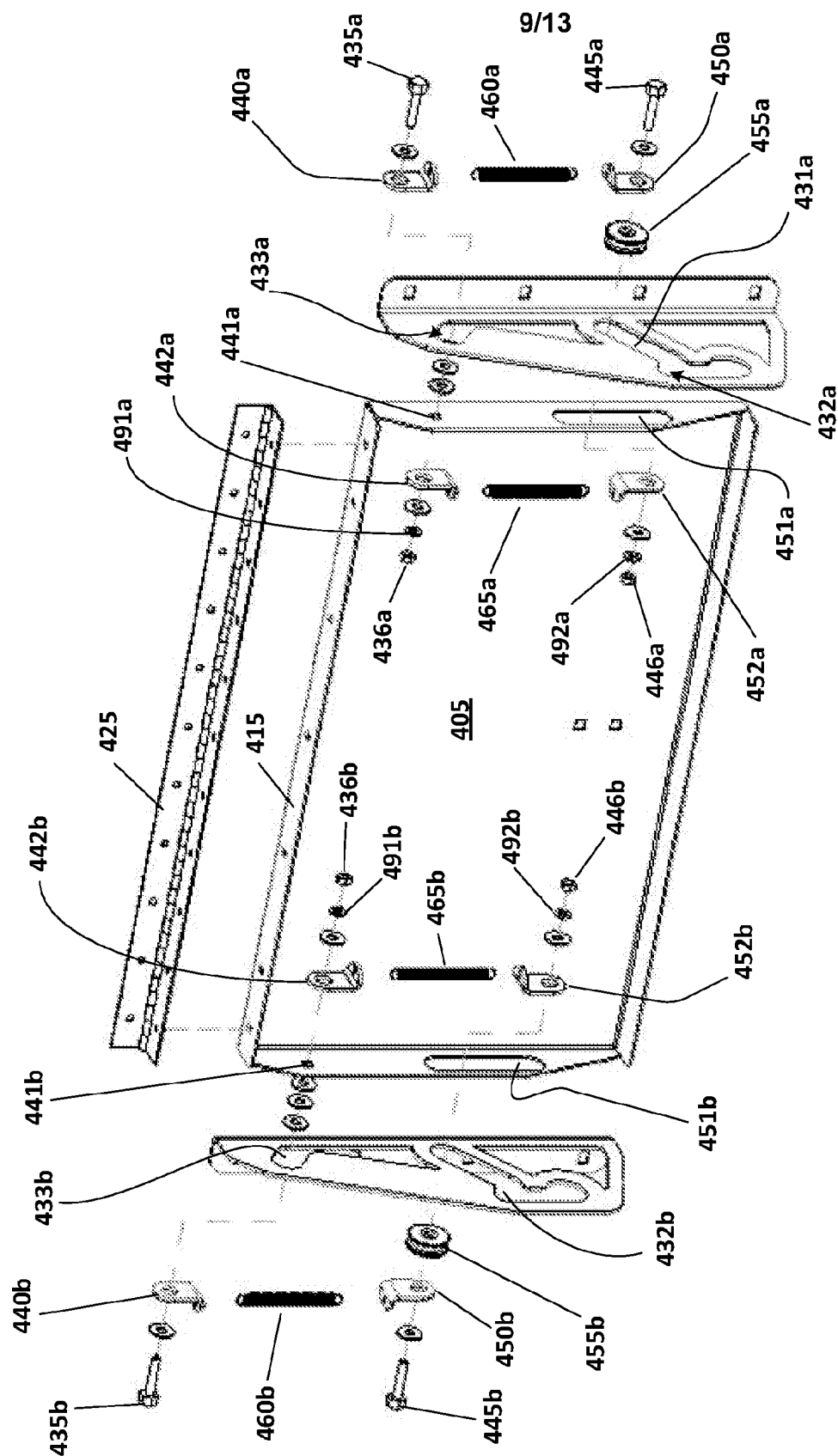
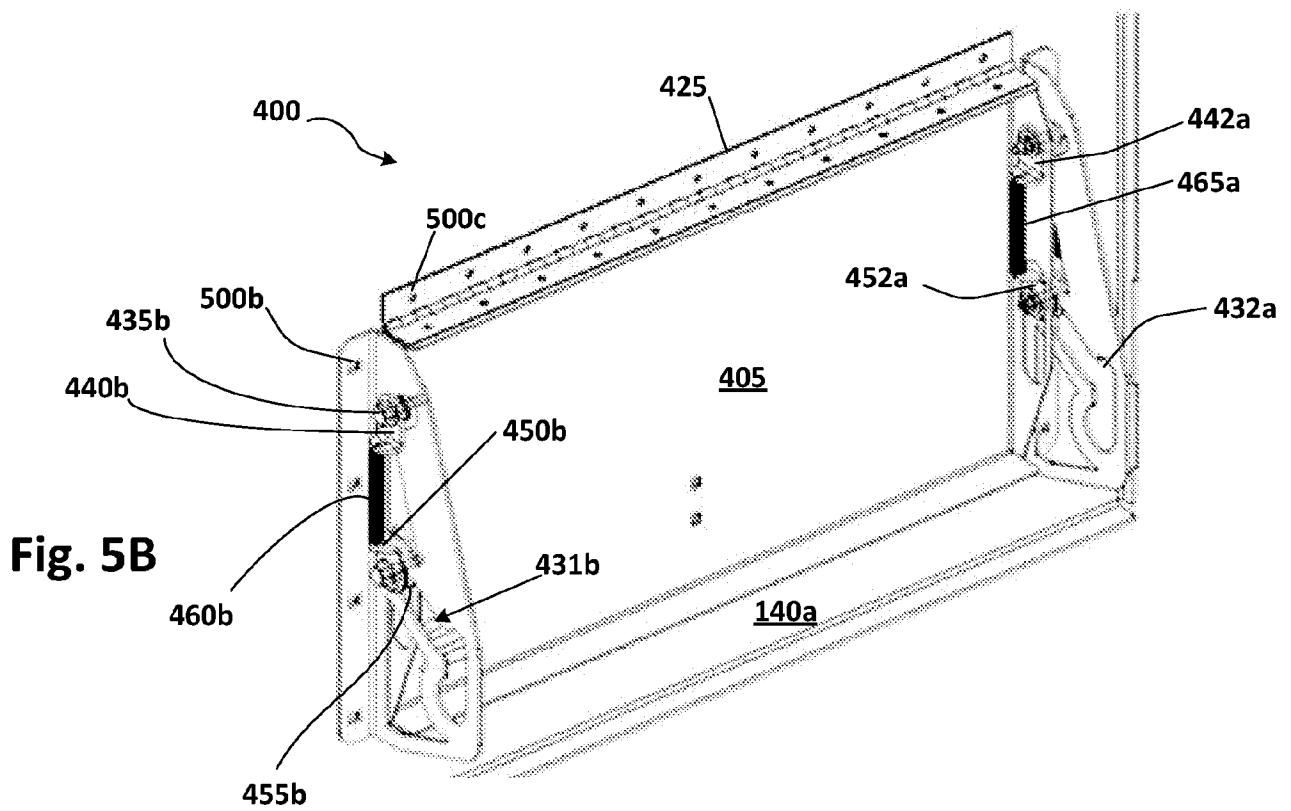
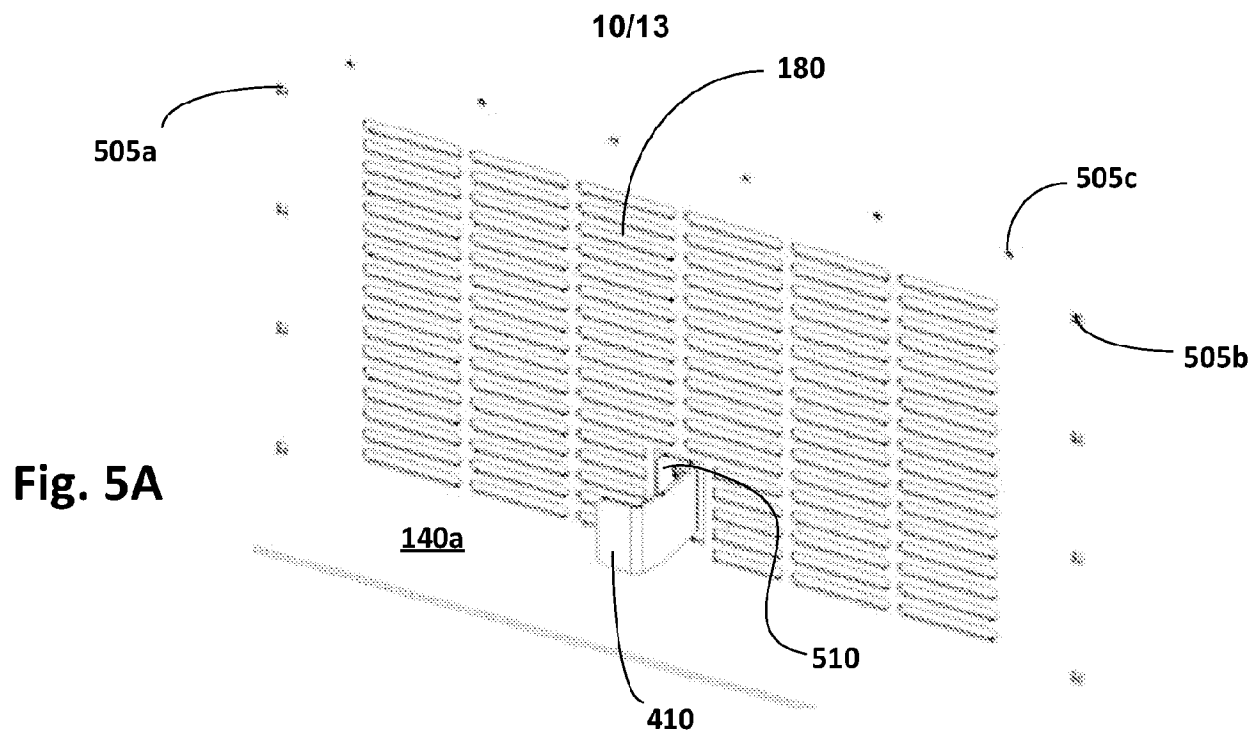


Fig. 4B



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Fig. 6A

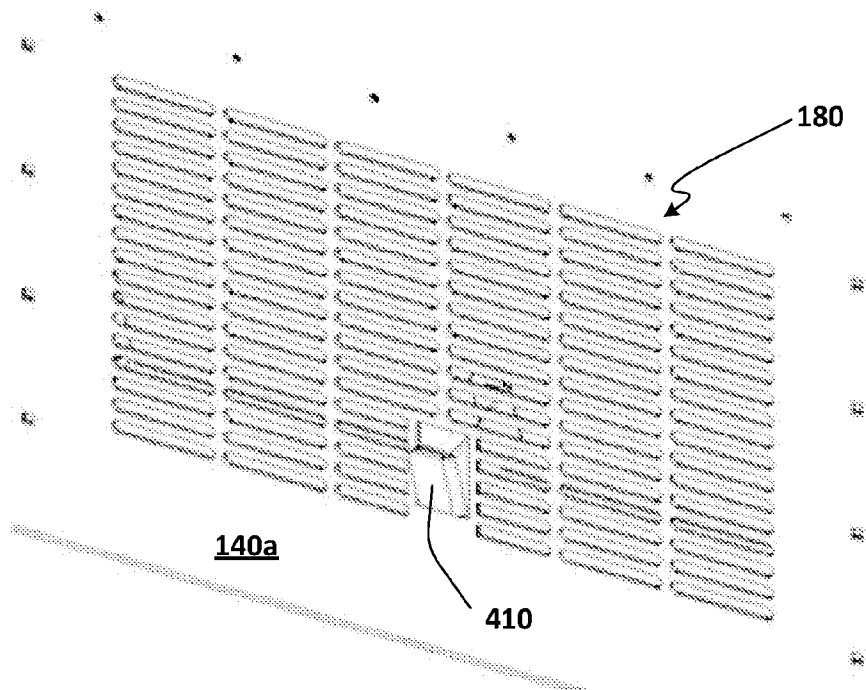


Fig. 6B

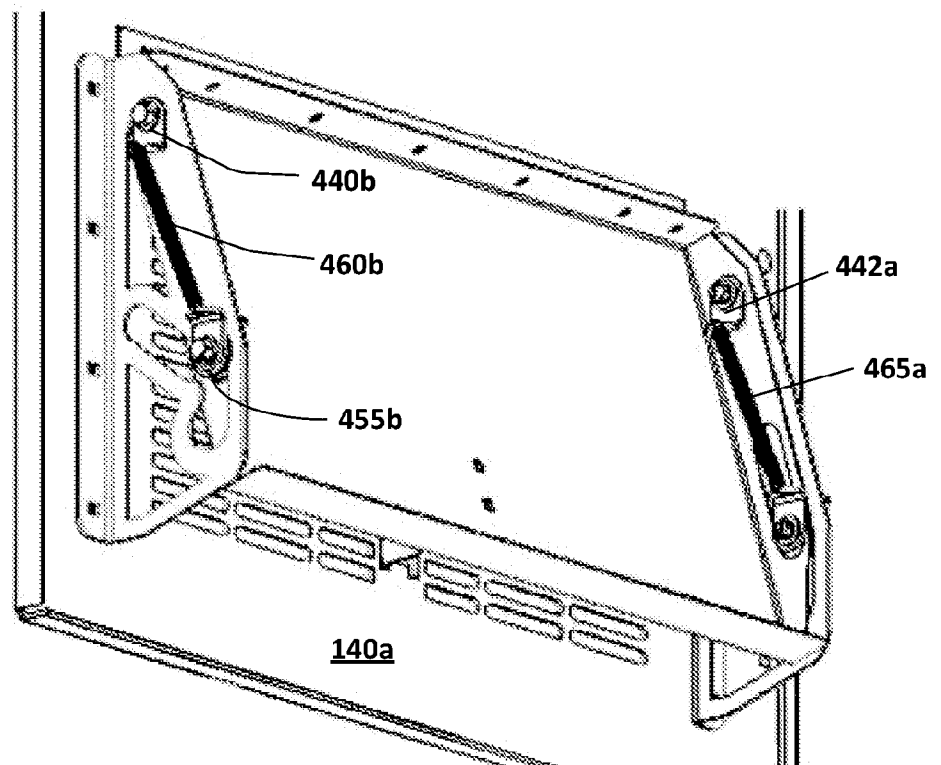


Fig. 7A

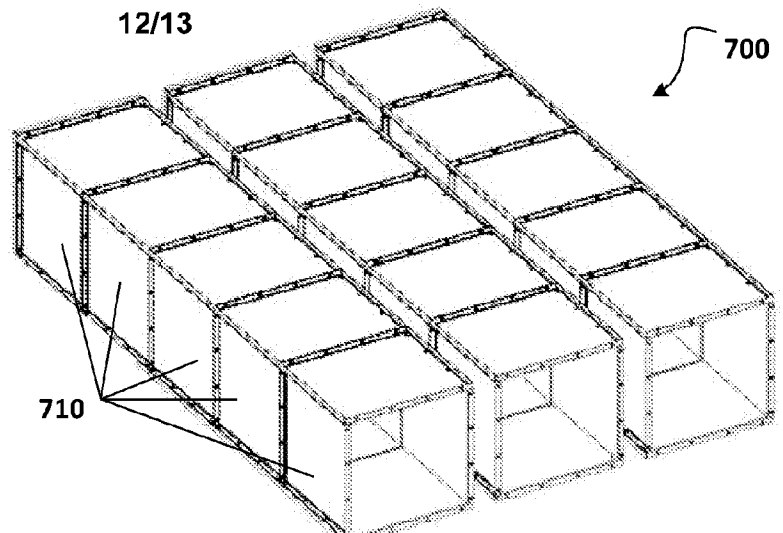


Fig. 7B

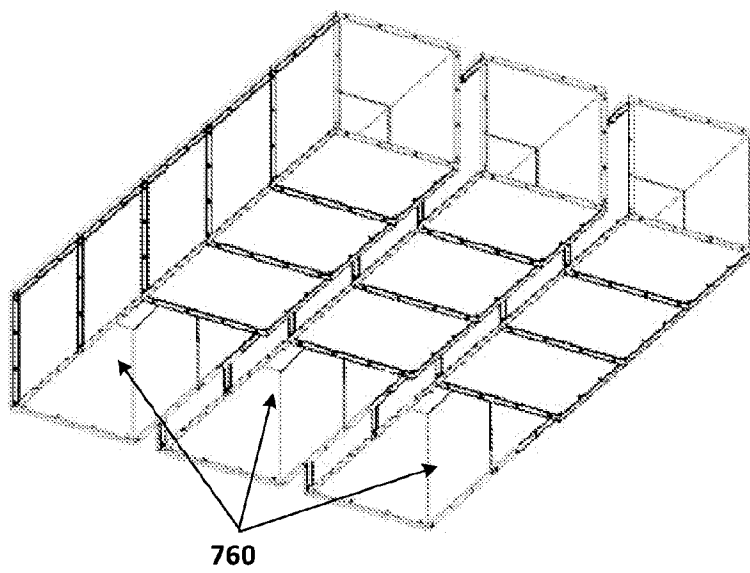


Fig. 7C

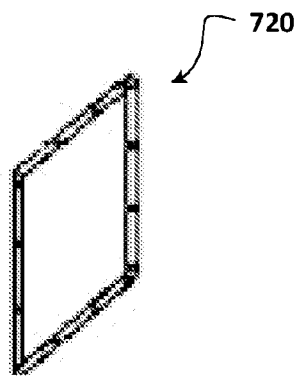


Fig. 7D

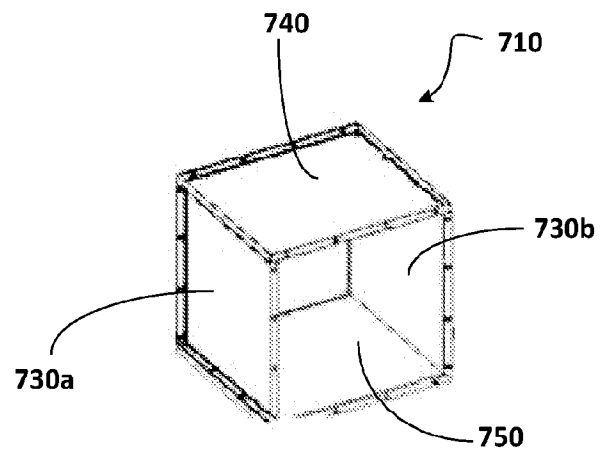


Fig. 8B

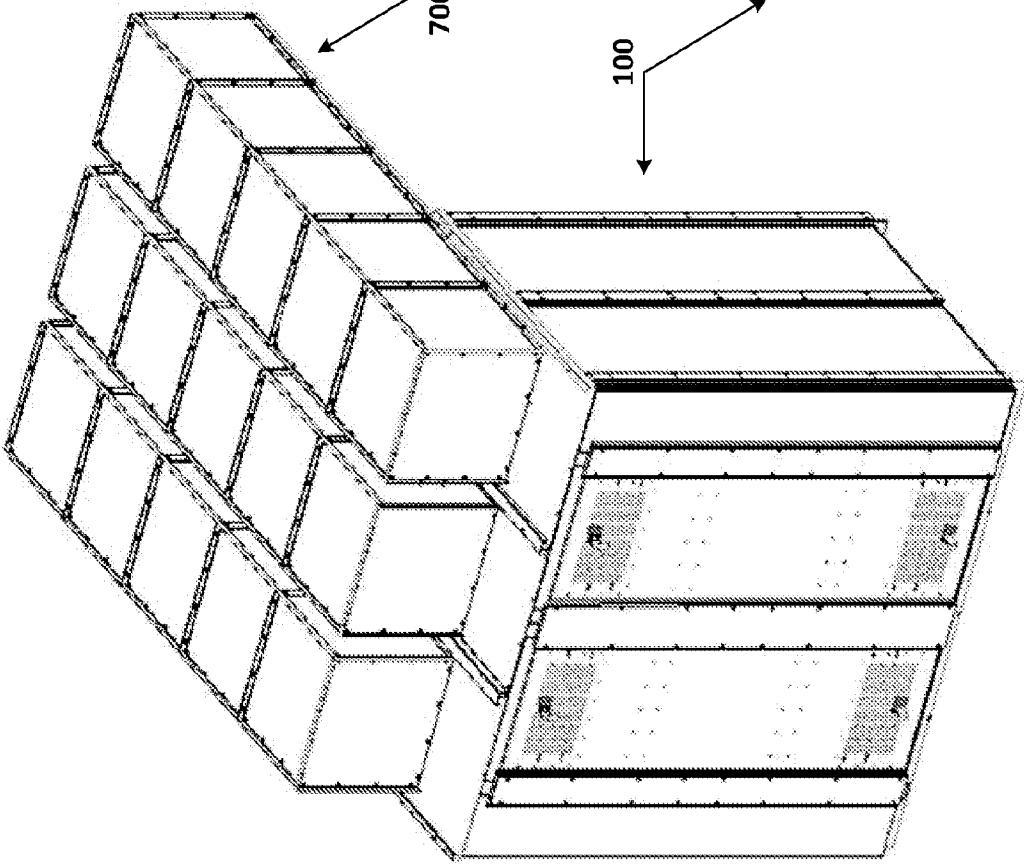
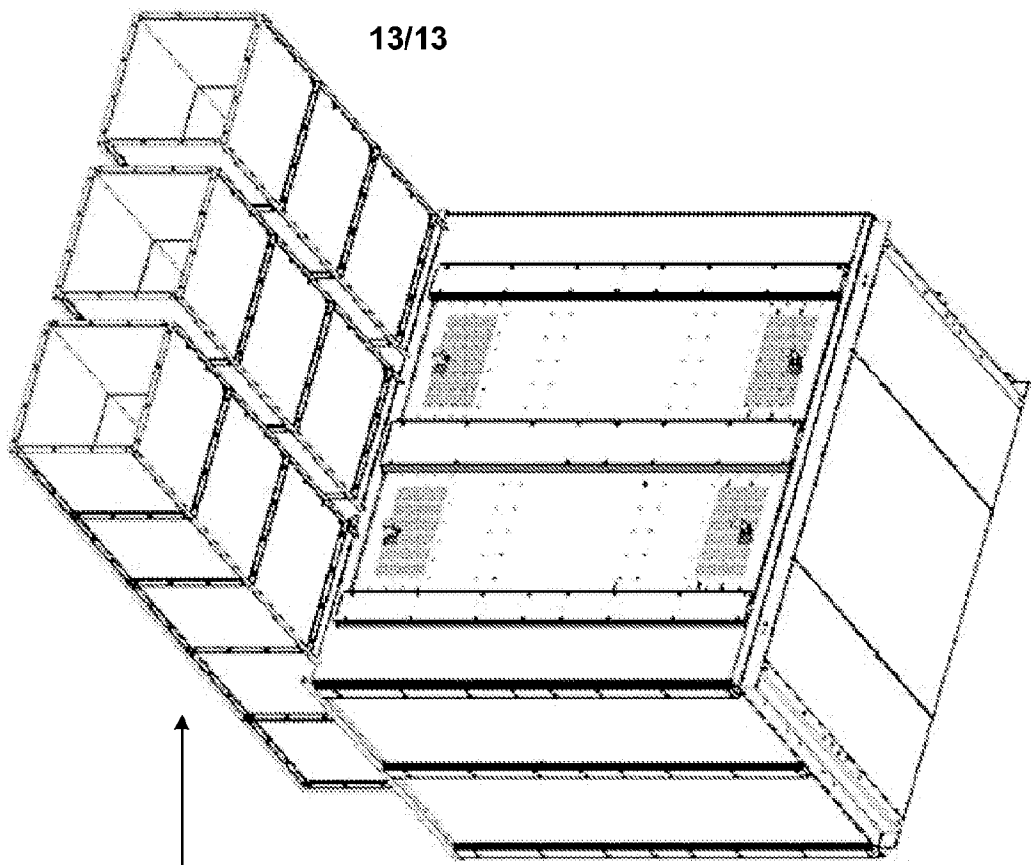


Fig. 8A

INTERNATIONAL SEARCH REPORT

International application No

PCT/US2012/025939

A. CLASSIFICATION OF SUBJECT MATTER
 INV. H01F27/02
 ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
 H01F H05K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	GB 2 326 028 A (RAMPTON PETER GEORGE [GB]) 9 December 1998 (1998-12-09) abstract page 5, line 3 - page 6, line 31; figures 1-4	1-12
A	----- US 2005/257439 A1 (SARVER CHARLIE H [US] ET AL) 24 November 2005 (2005-11-24) abstract paragraphs [0014], [0023]; figures 1,2,5	1-12
A	----- US 6 365 826 B1 (STENDARDO RICHARD J [US] ET AL) 2 April 2002 (2002-04-02) abstract column 4, line 66 - column 5, line 26; figures 1-11 -----	1-12



Further documents are listed in the continuation of Box C.



See patent family annex.

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"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

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Date of the actual completion of the international search

31 May 2012

Date of mailing of the international search report

13/06/2012

Name and mailing address of the ISA/

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Authorized officer

Winkelman, André

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/US2012/025939

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		US 2002046853 A1	25-04-2002
