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(12) **United States Patent**  
**Rief et al.**

(10) **Patent No.:** **US 10,066,411 B2**  
(45) **Date of Patent:** **Sep. 4, 2018**

(54) **SWIMMING POOL CLEANER**

(56) **References Cited**

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NJ (US)

U.S. PATENT DOCUMENTS

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CA (US); **Rosemarie Rief**, Santa Rosa,  
CA (US); **Benoit Joseph Renaud**,  
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(73) Assignee: **Hayward Industries, Inc.**, Elizabeth,  
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(\*) Notice: Subject to any disclaimer, the term of this  
patent is extended or adjusted under 35  
U.S.C. 154(b) by 939 days.

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(21) Appl. No.: **14/464,947**

*Primary Examiner* — Michael Jennings

(22) Filed: **Aug. 21, 2014**

(74) *Attorney, Agent, or Firm* — McCarter & English,  
LLP

(65) **Prior Publication Data**

US 2015/0059106 A1 Mar. 5, 2015

(57) **ABSTRACT**

Disclosed herein are a steering system for a suction cleaning device, a locomotion system for a pool cleaner, and a turbine for use in an automatic cleaner. The steering system includes a fluid driven turbine that rotates a cam gear that is inter-connected with a cam wheel for directing a drive pinion. The drive pinion is positionable in a plurality of positions to drive a nose cone that steers the suction cleaning device. The locomotion system includes first and second A-frame arms that respectively engage first and second bearings about first and second eccentrics of a turbine. Rotation of the turbine causes the first and second A-frame arms to rotate back and forth driving associated walking pod assemblies. The turbine includes a turbine rotor and a plurality of vanes connected to the turbine rotor. The plurality of vanes including lateral edges having lateral open regions to facilitate debris-removing efficiency.

**Related U.S. Application Data**

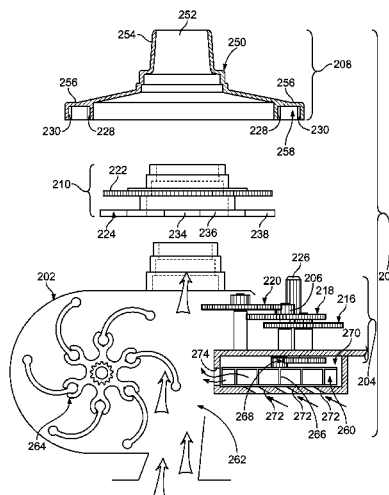
(60) Provisional application No. 61/872,389, filed on Aug.  
30, 2013.

(51) **Int. Cl.**  
**E04H 4/16** (2006.01)

(52) **U.S. Cl.**  
CPC ..... **E04H 4/1672** (2013.01); **E04H 4/16**  
(2013.01); **E04H 4/1663** (2013.01)

(58) **Field of Classification Search**  
CPC ..... E04H 4/16; E04H 4/1663; E04H 4/1672  
See application file for complete search history.

**49 Claims, 77 Drawing Sheets**



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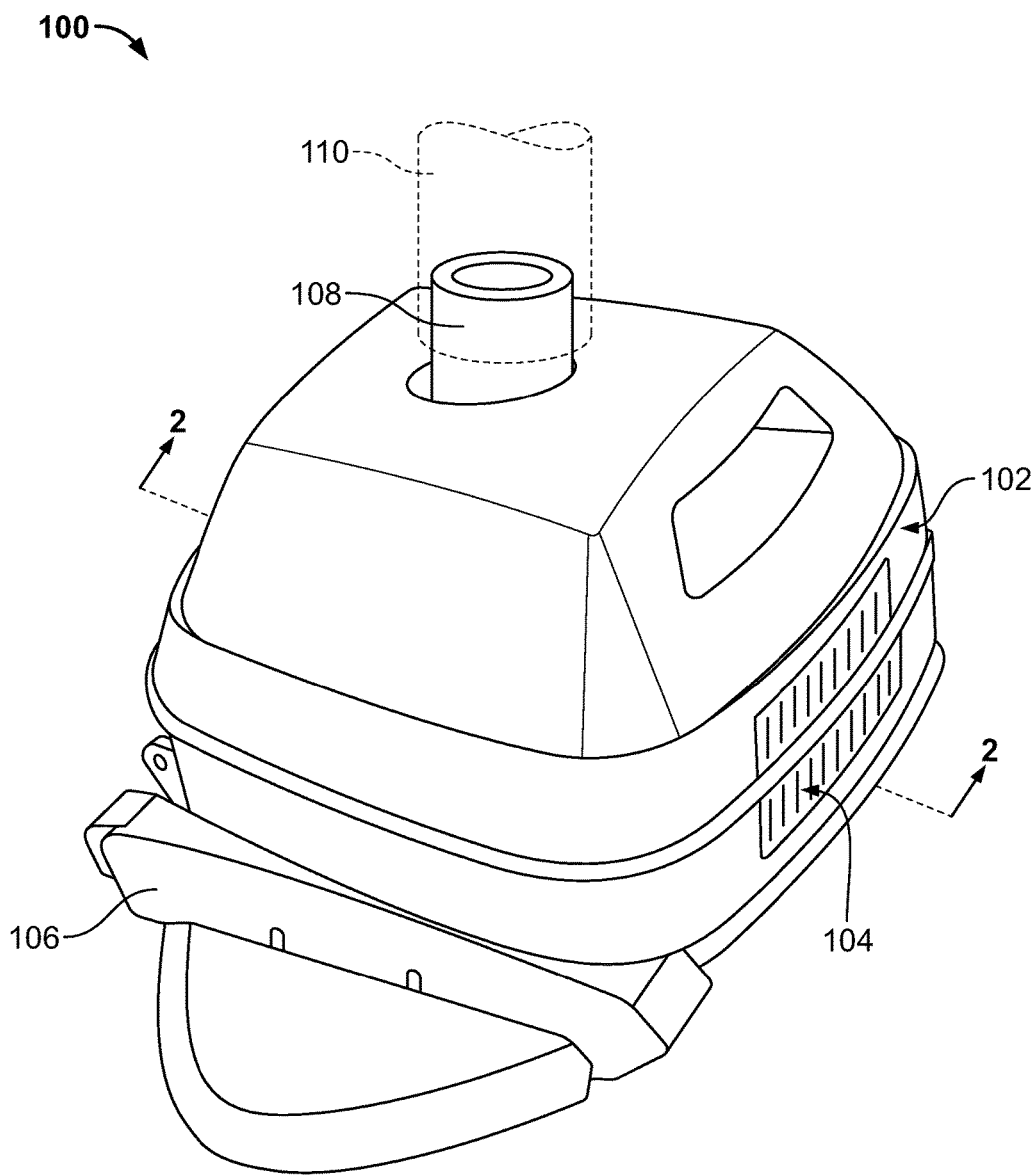
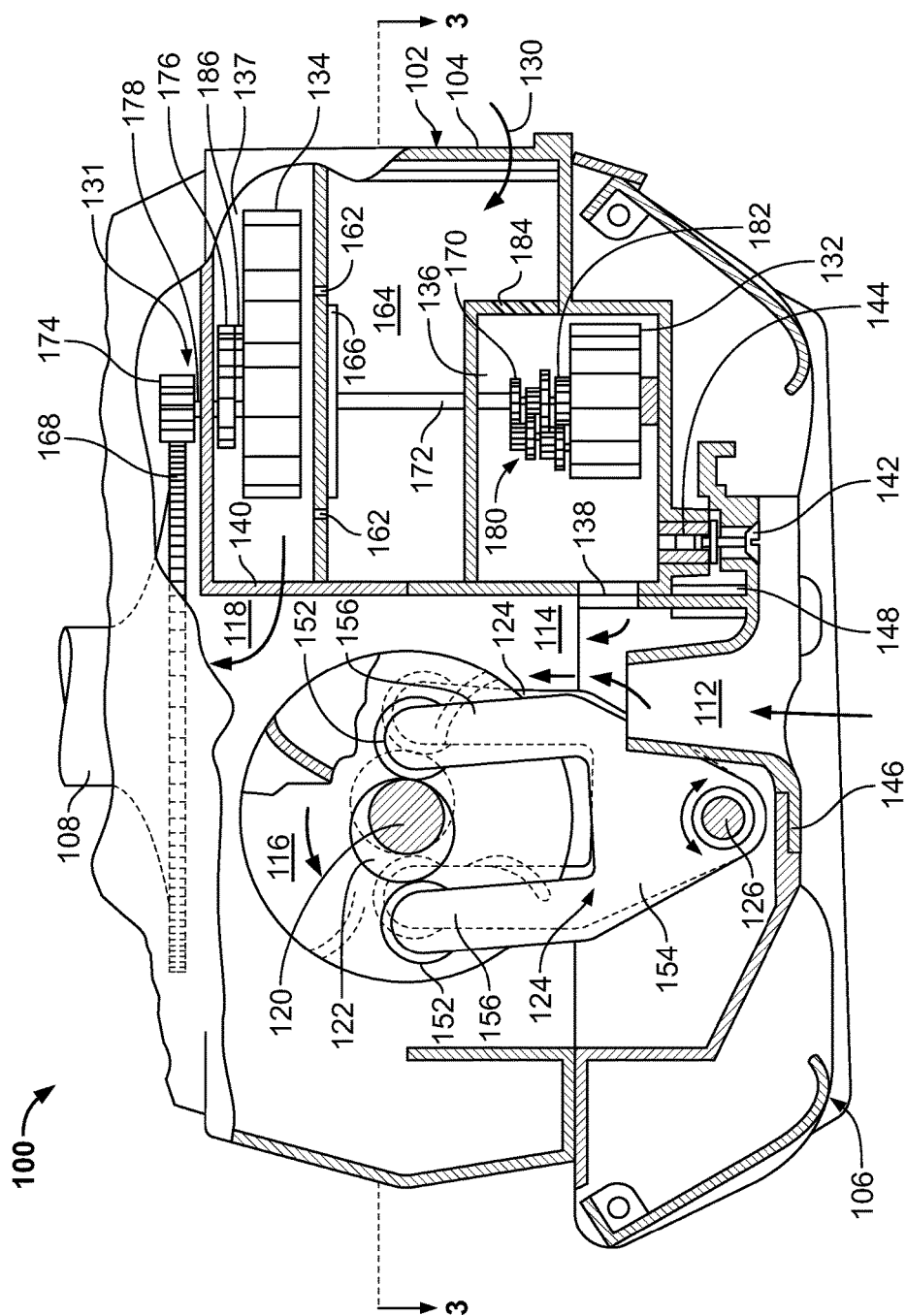
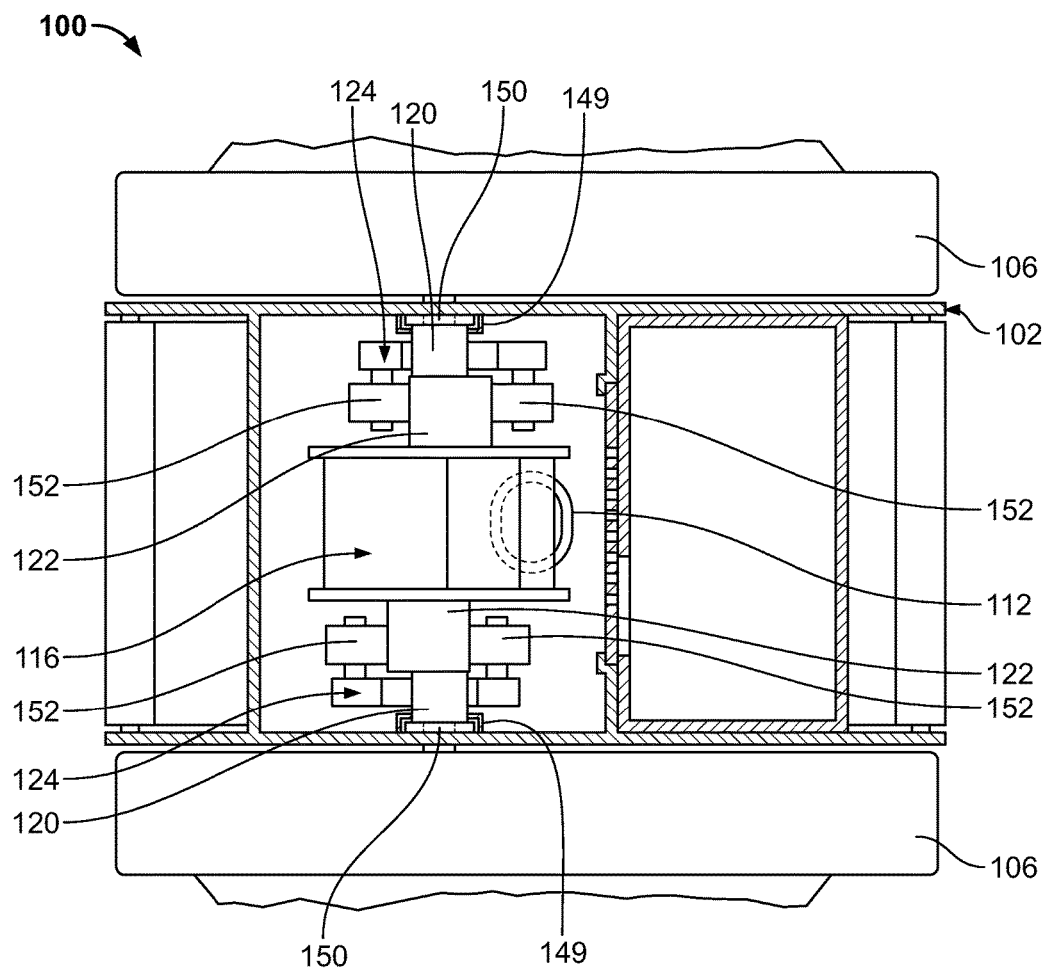


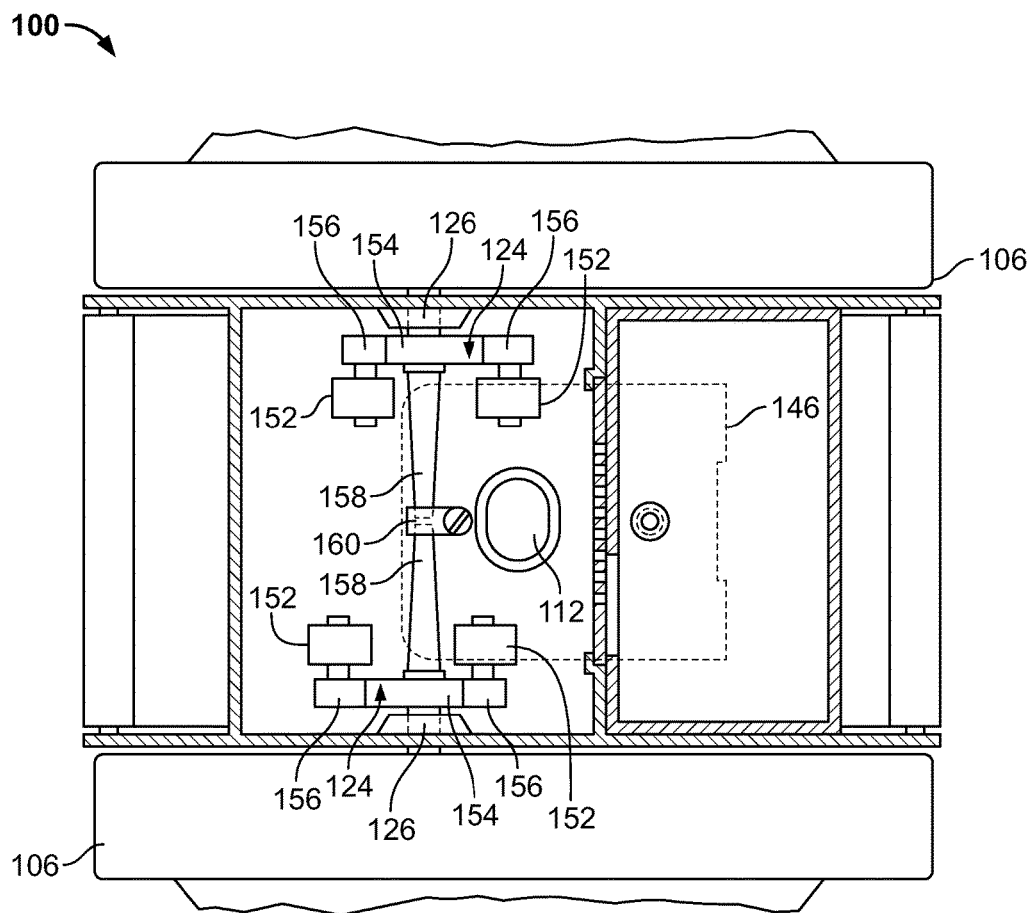
FIG. 1  
(Prior Art)



**FIG. 2**  
**(Prior Art)**



**FIG. 3**  
**(Prior Art)**



**FIG. 4**  
**(Prior Art)**

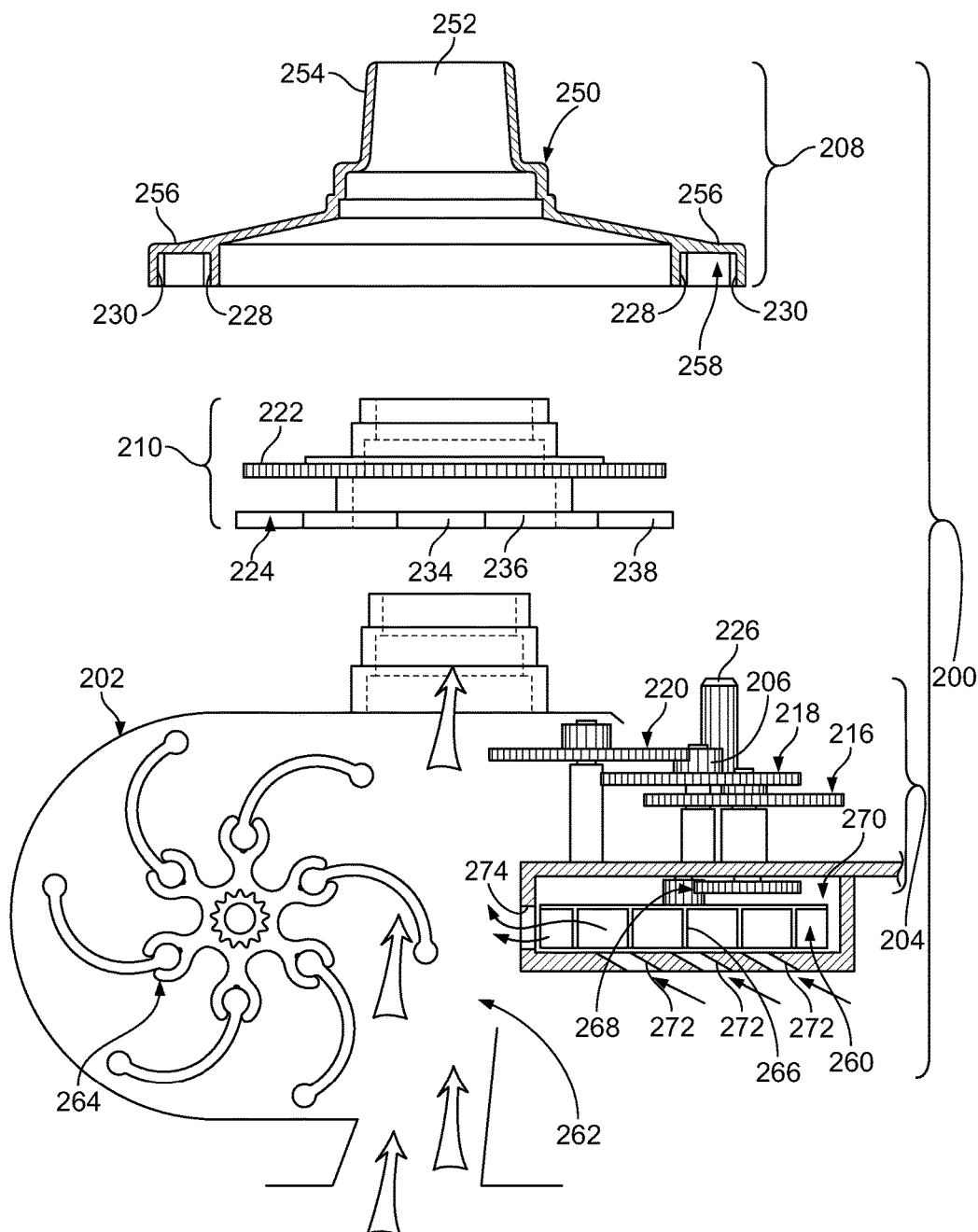
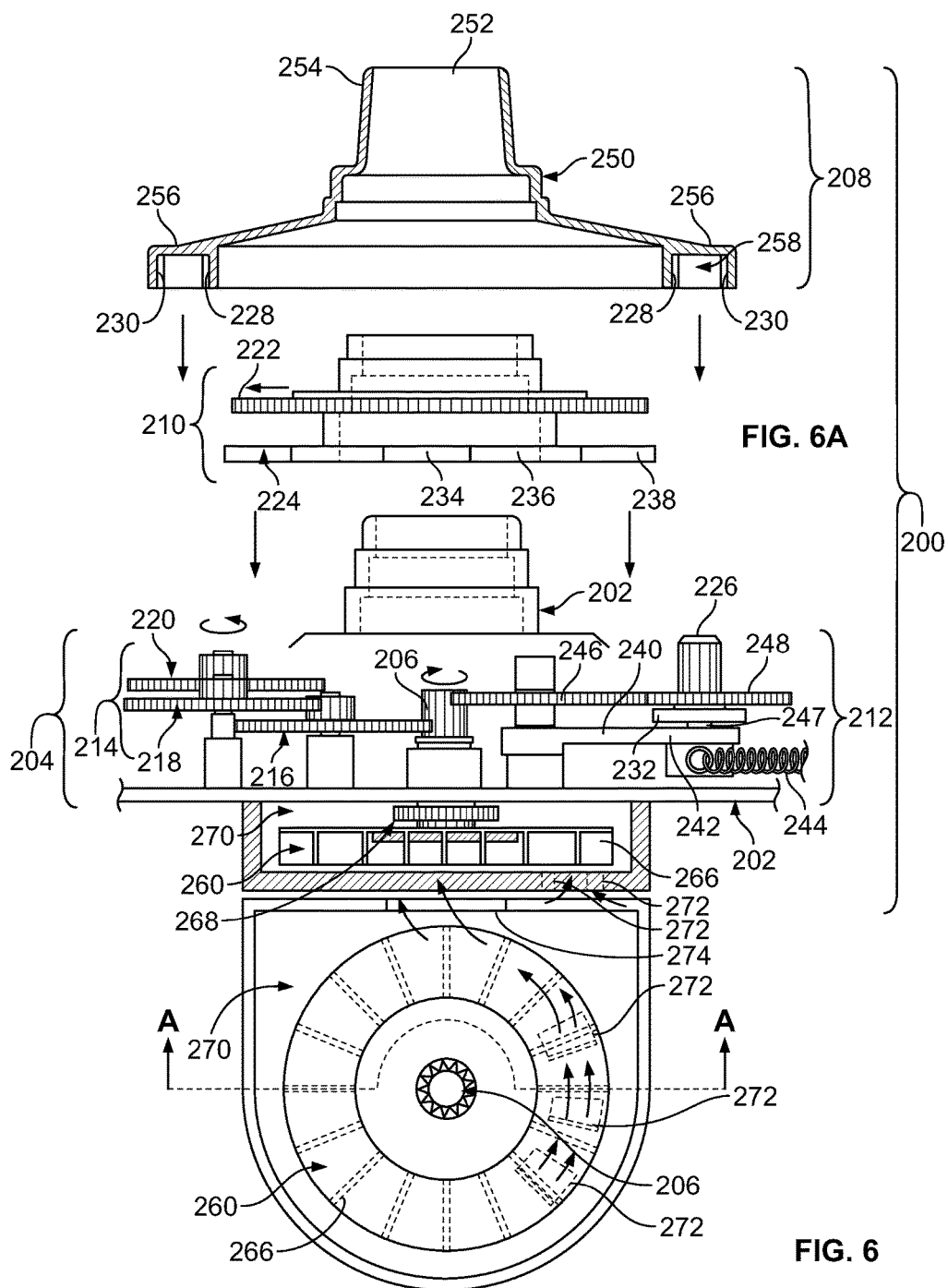


FIG. 5





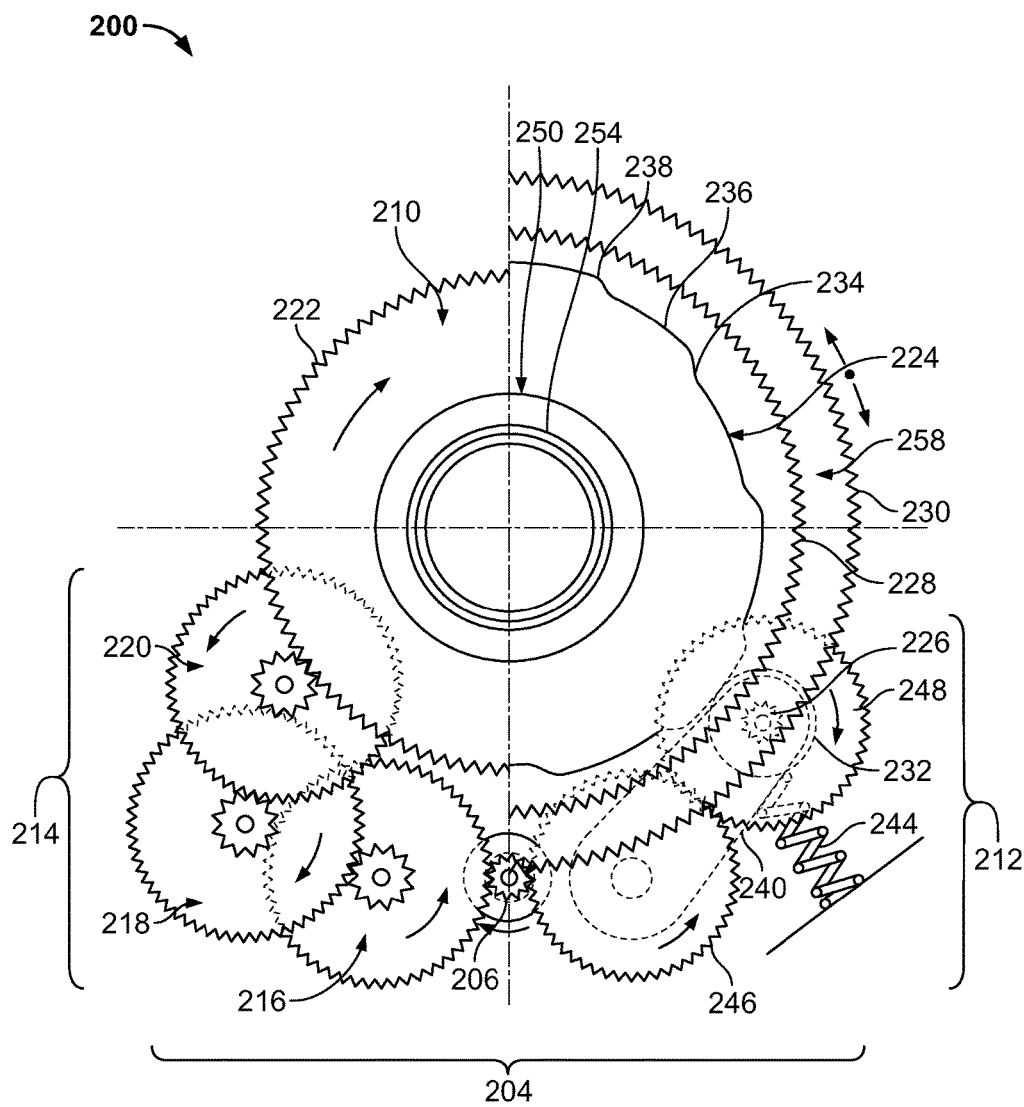


FIG. 7

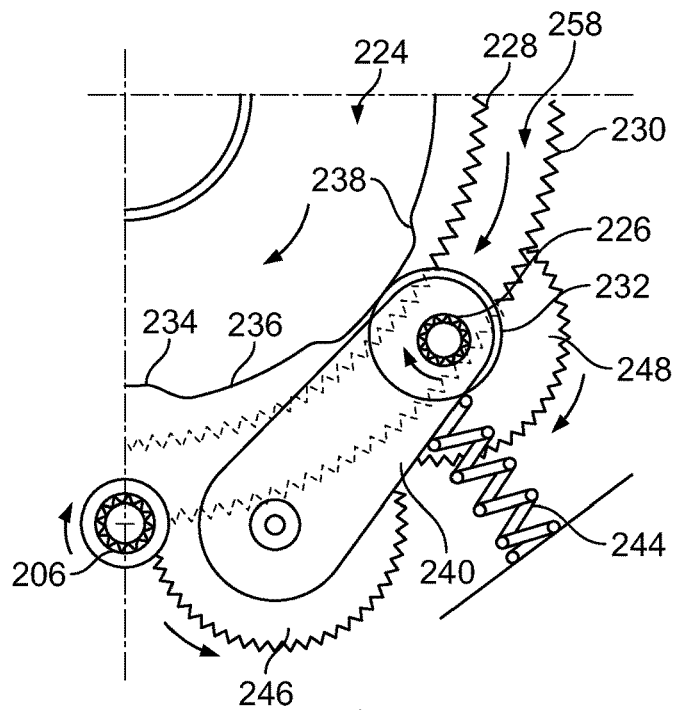


FIG. 8A

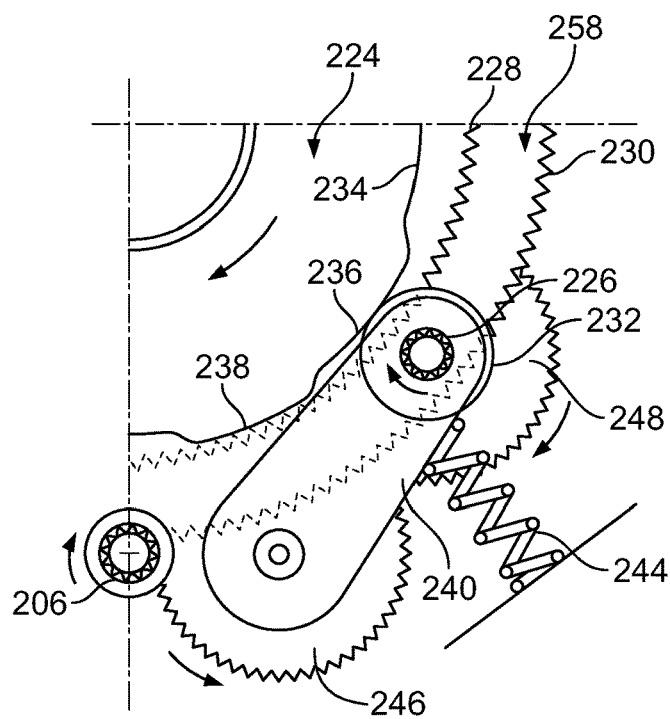
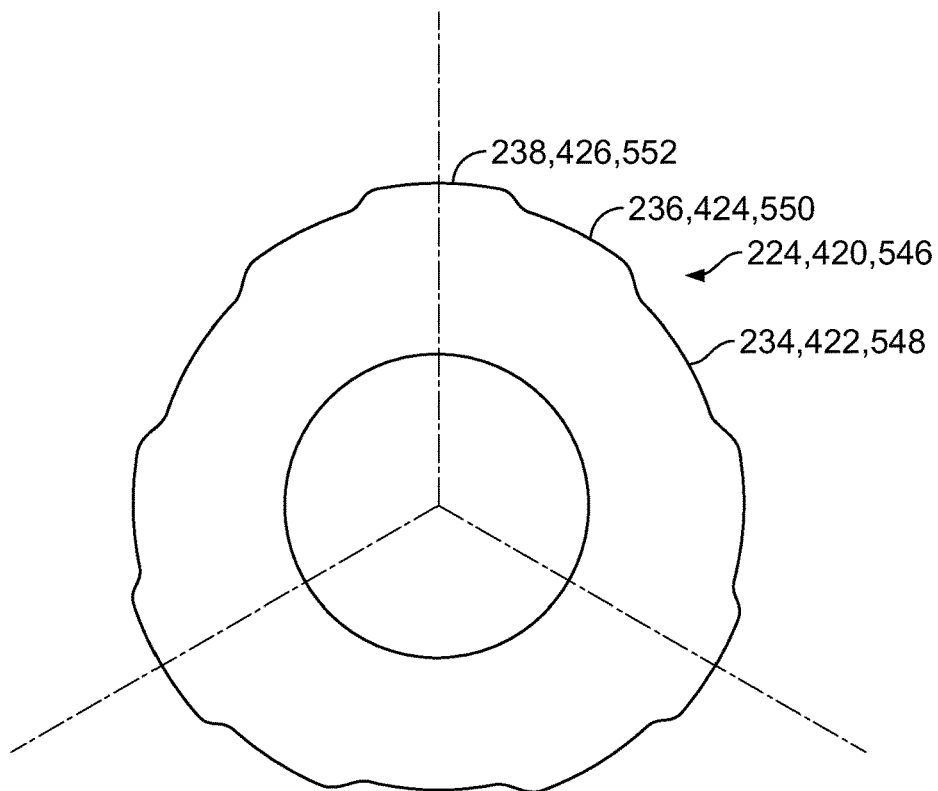
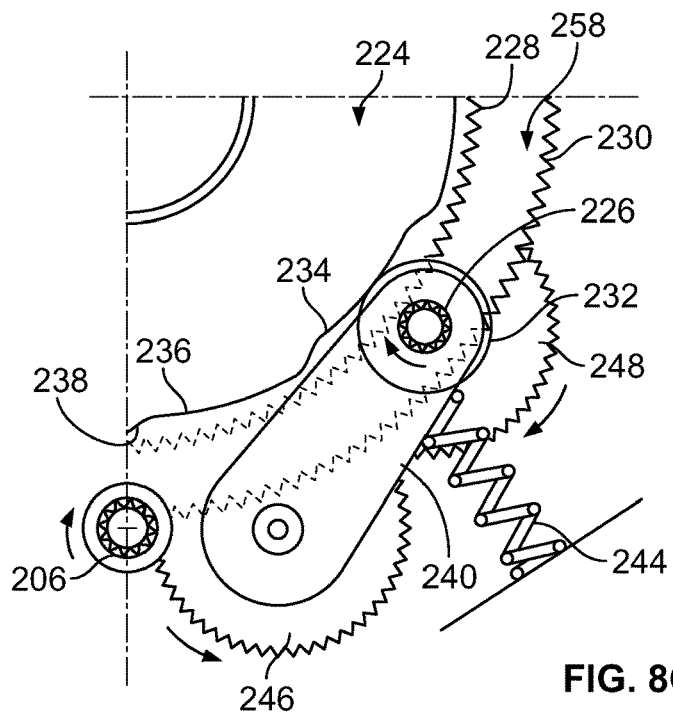


FIG. 8B



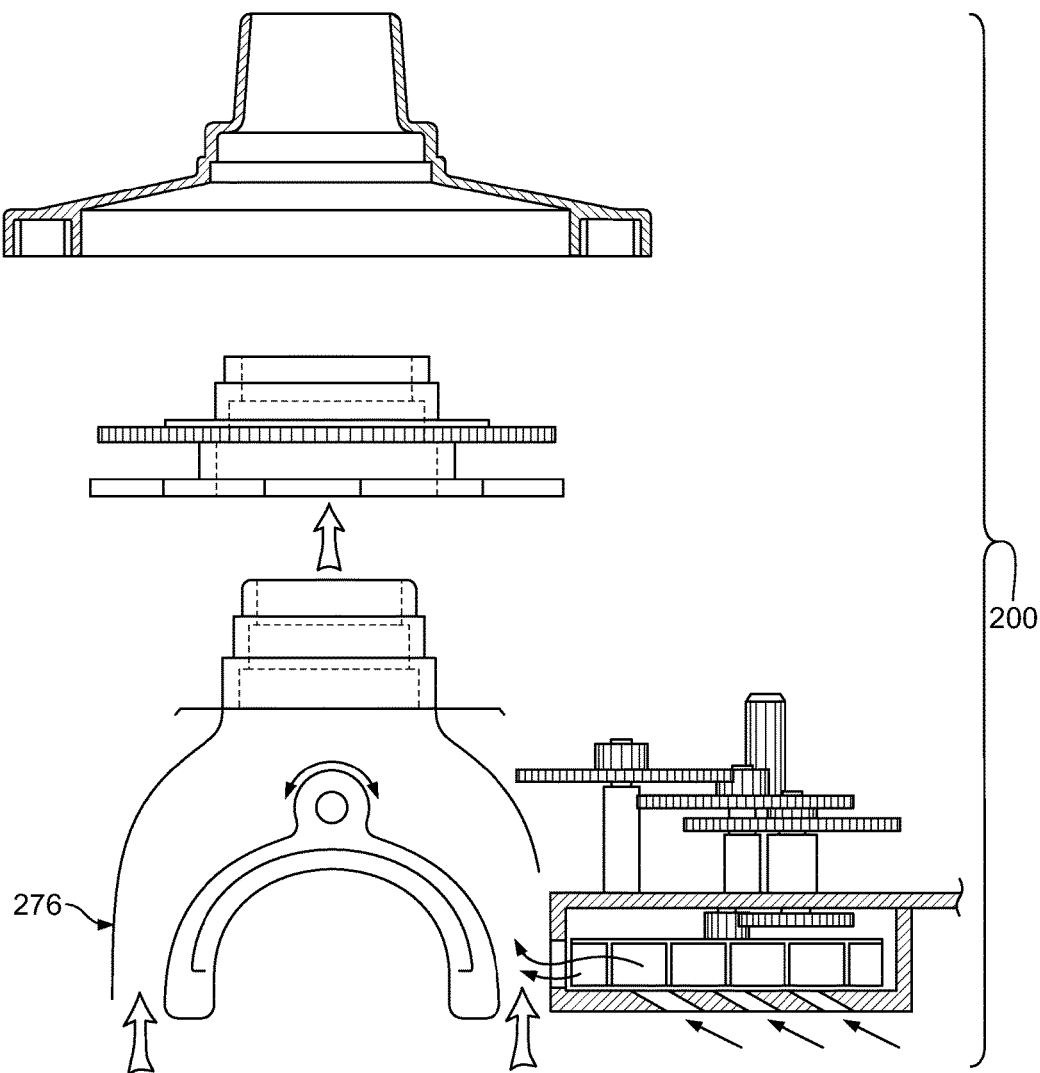


FIG. 10

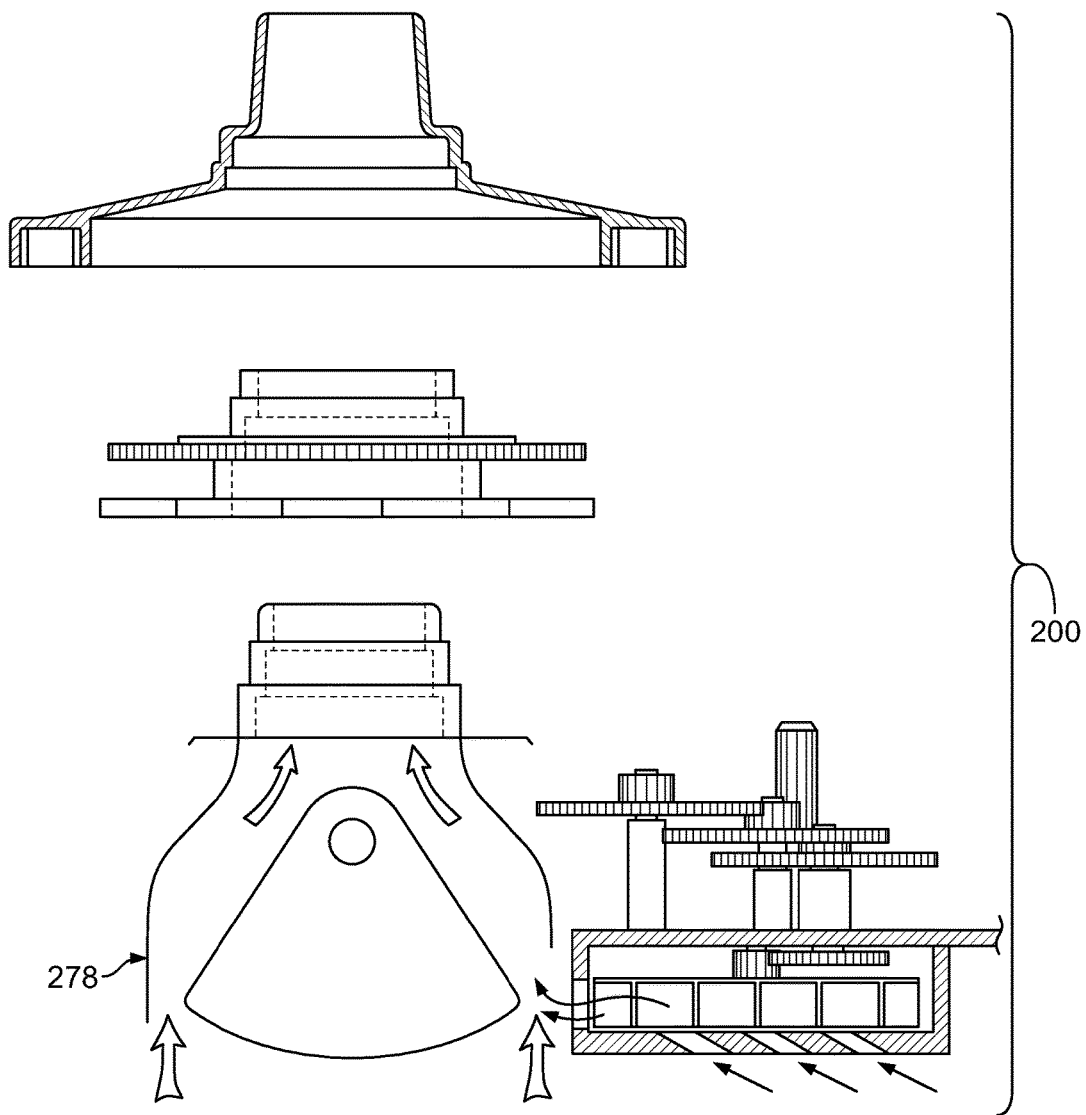


FIG. 11

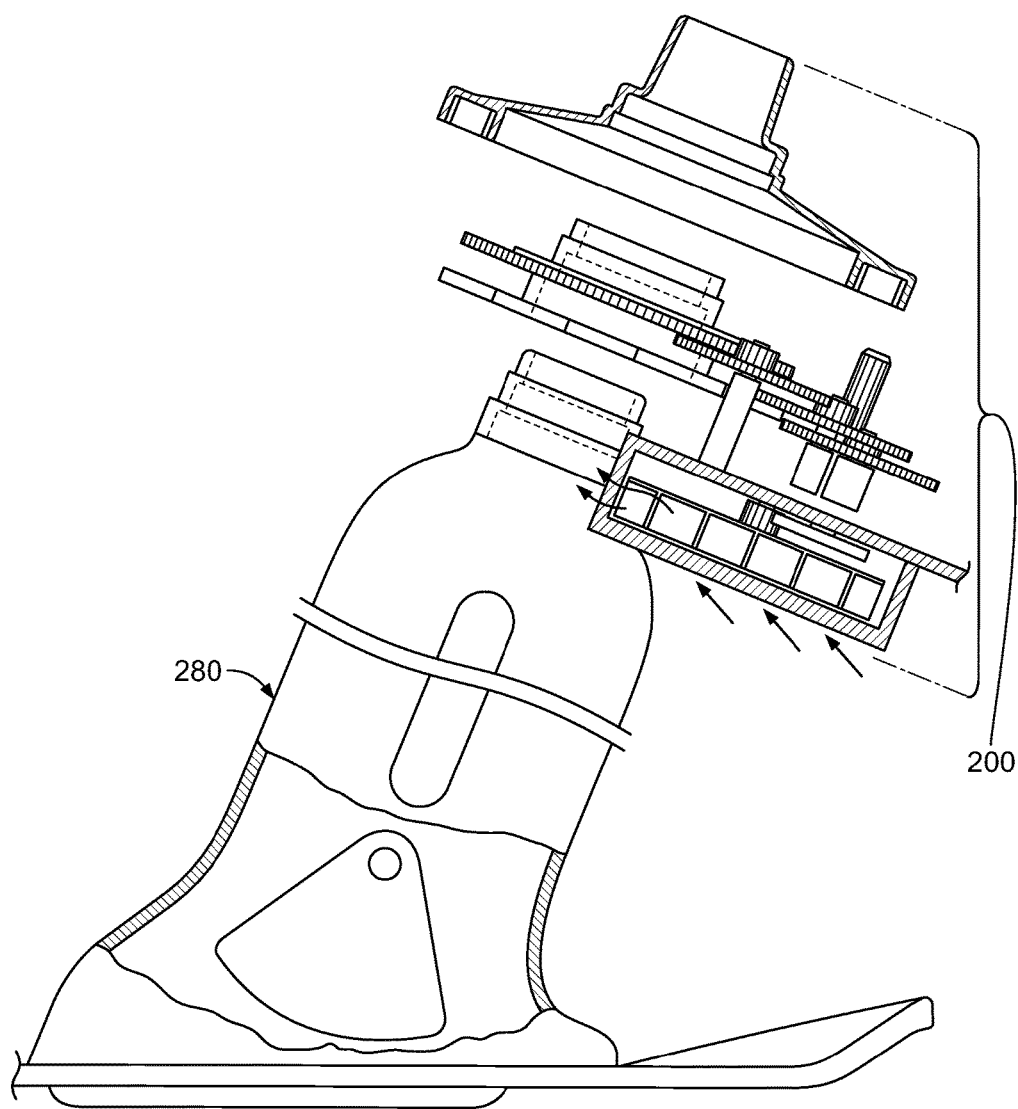


FIG. 12

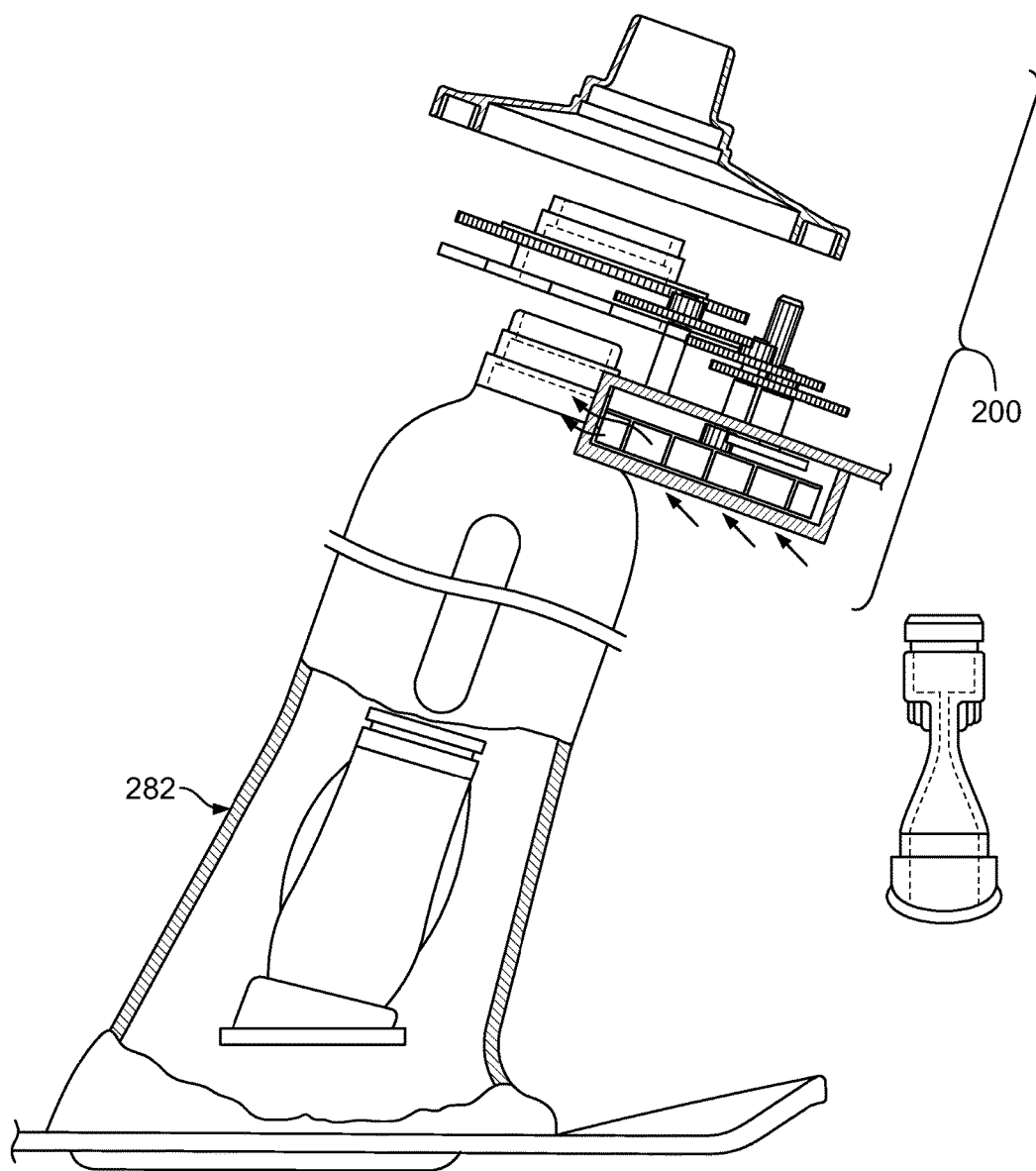


FIG. 13

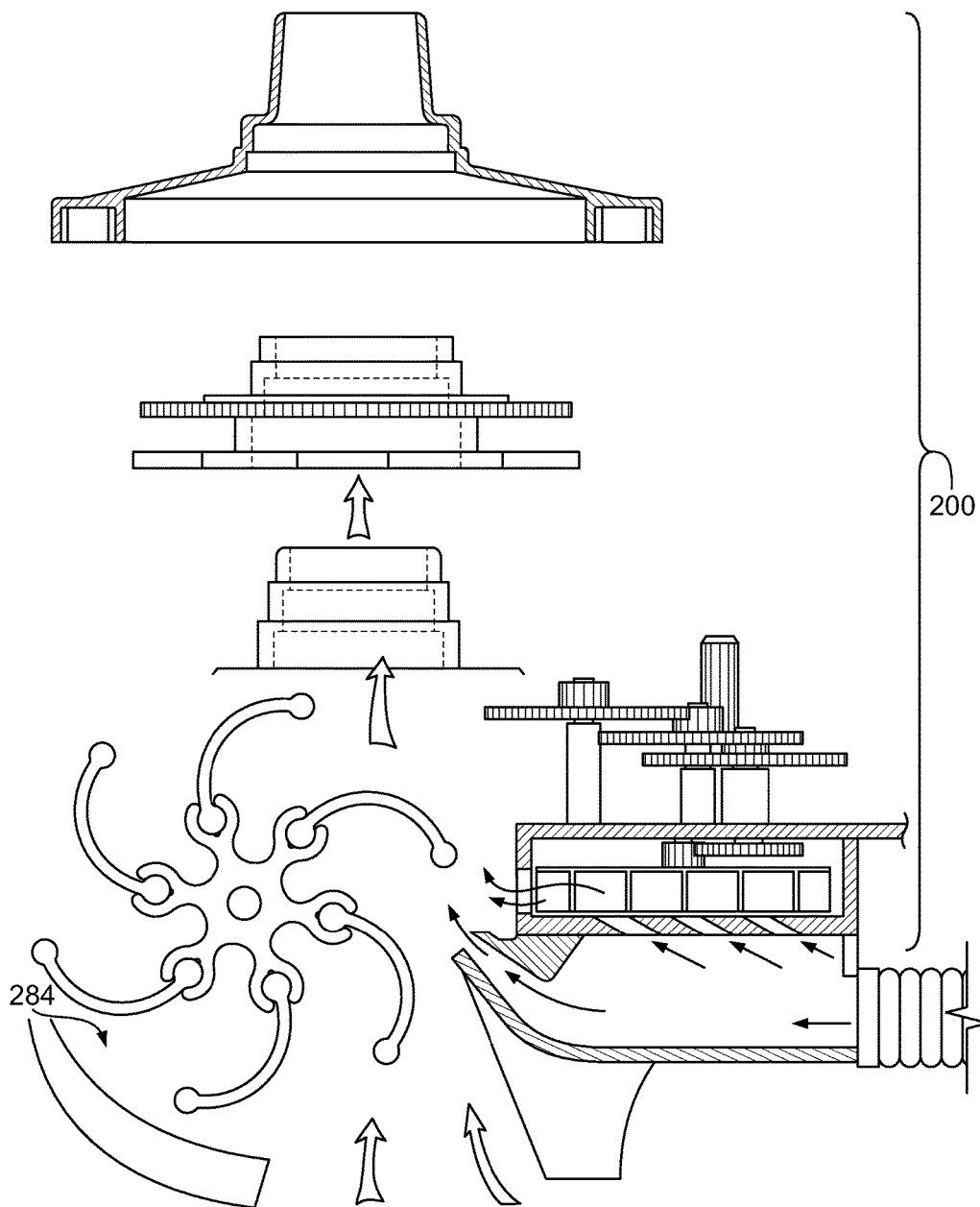


FIG. 14



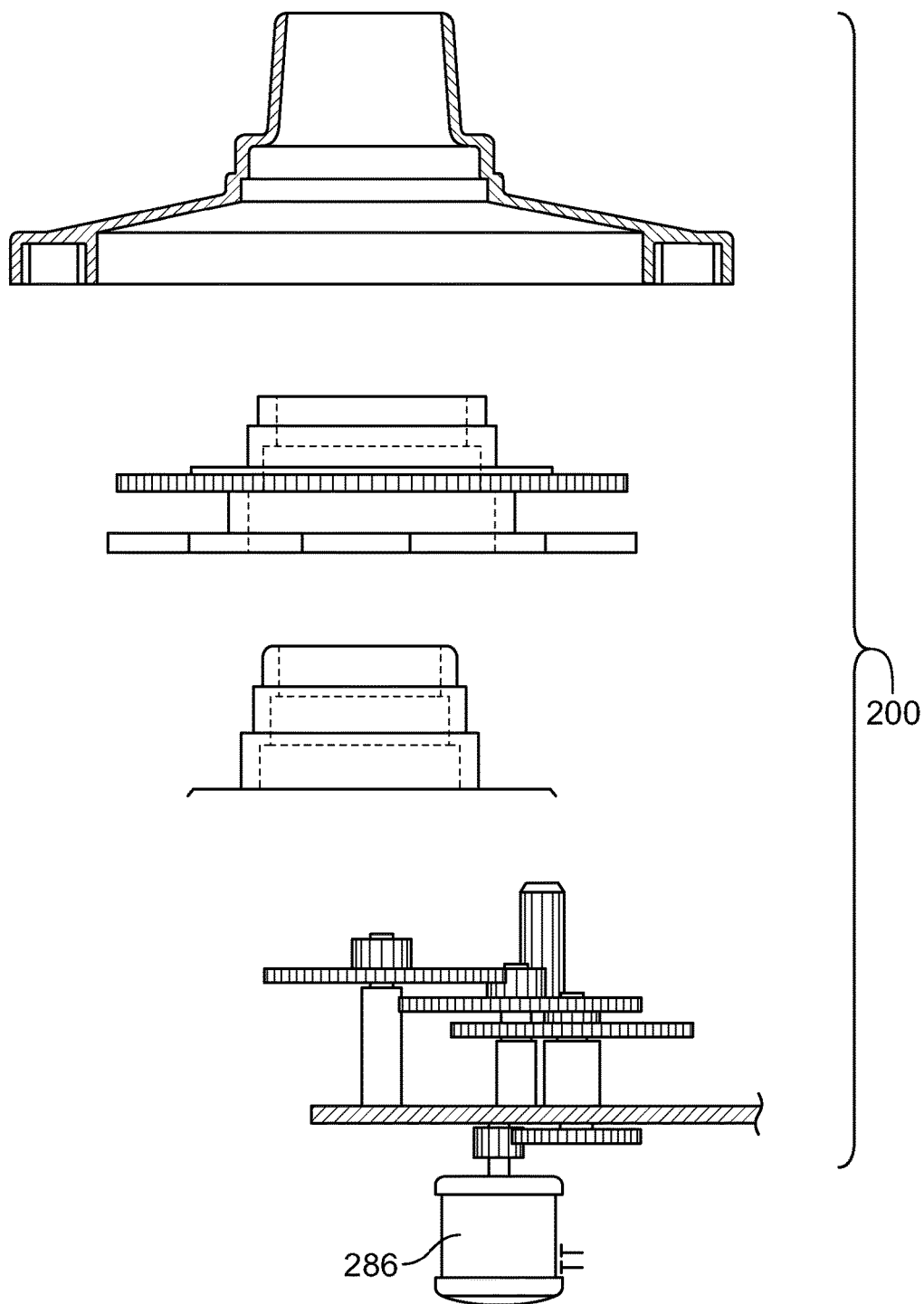


FIG. 15

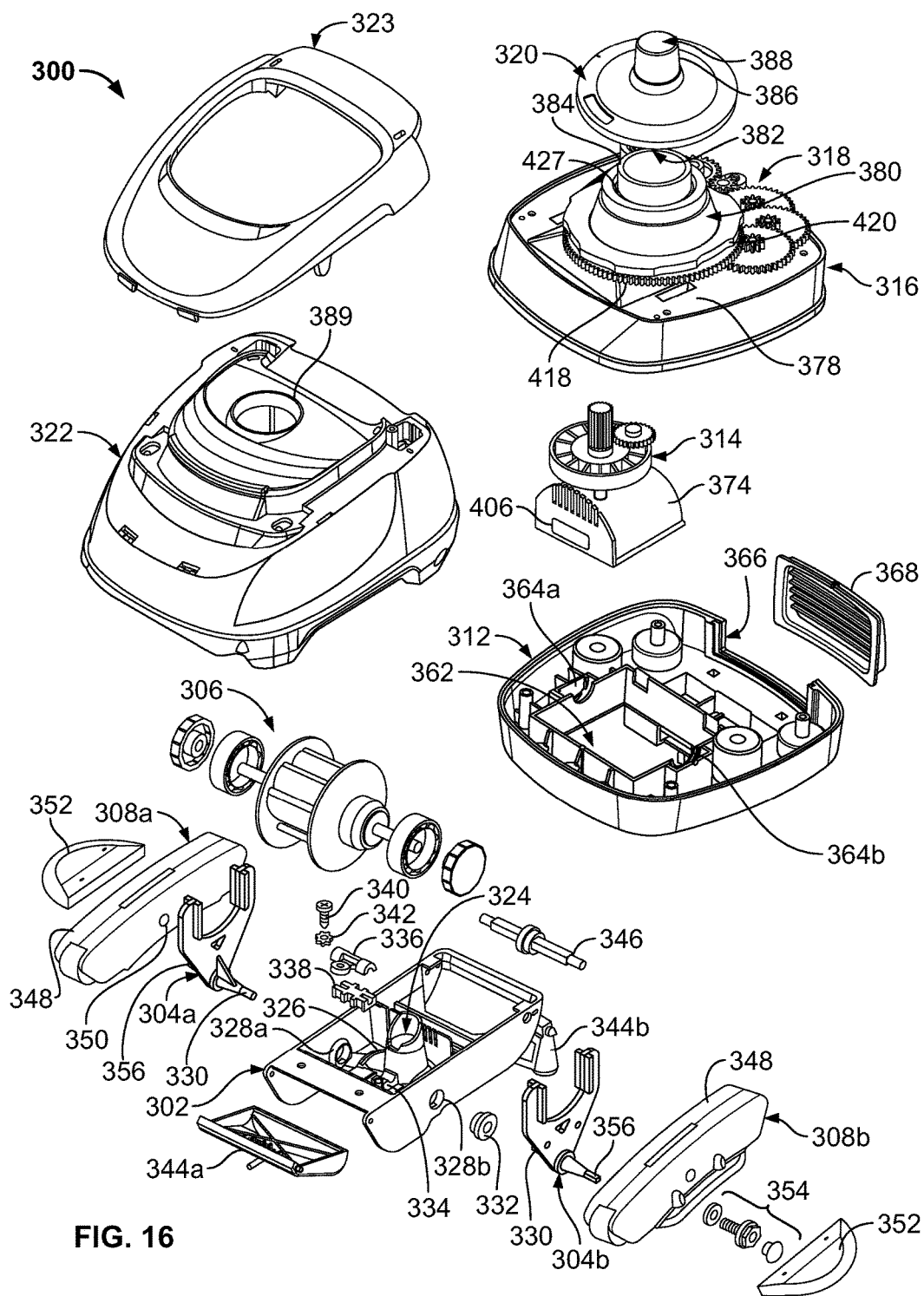


FIG. 16

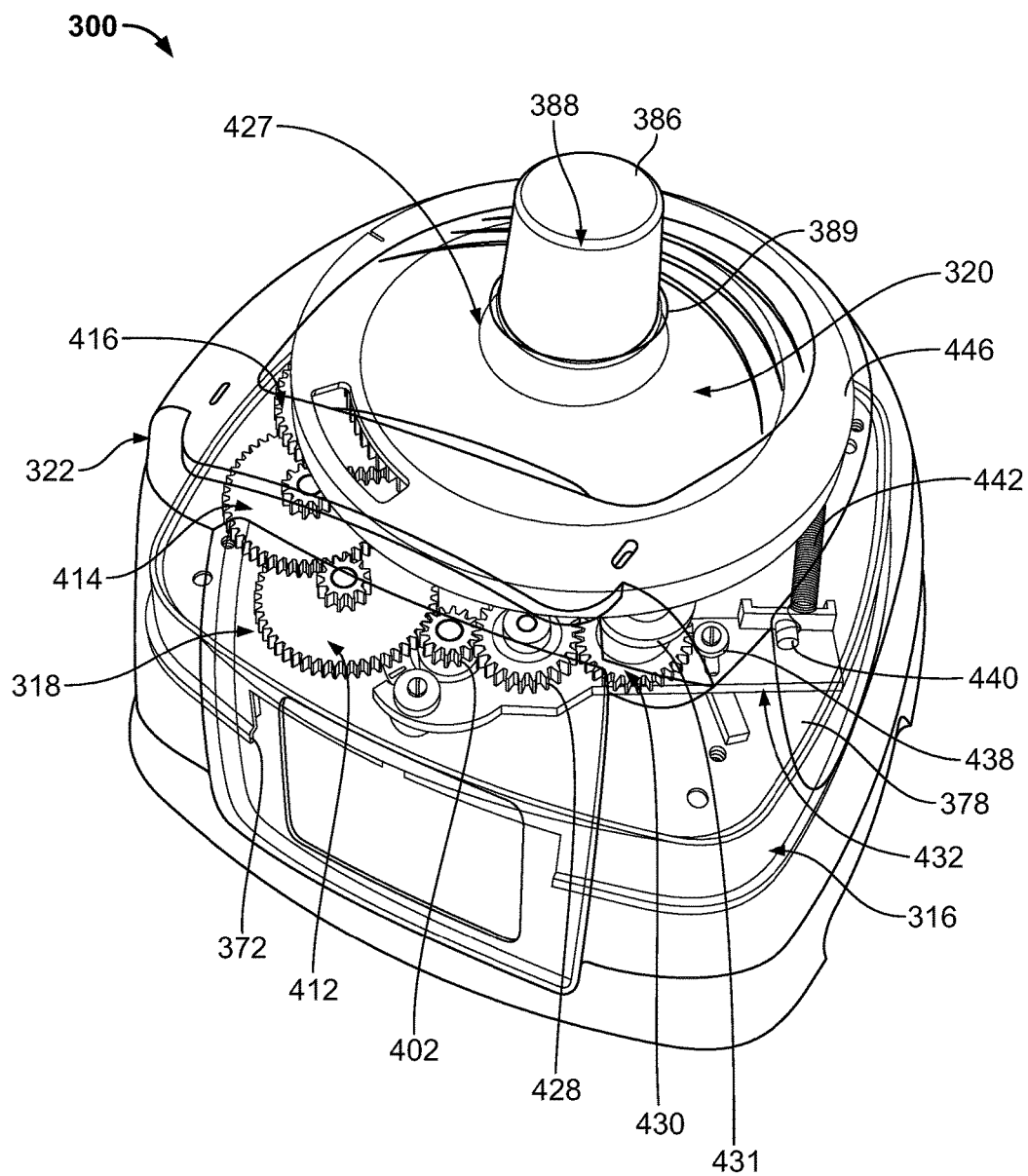


FIG. 17

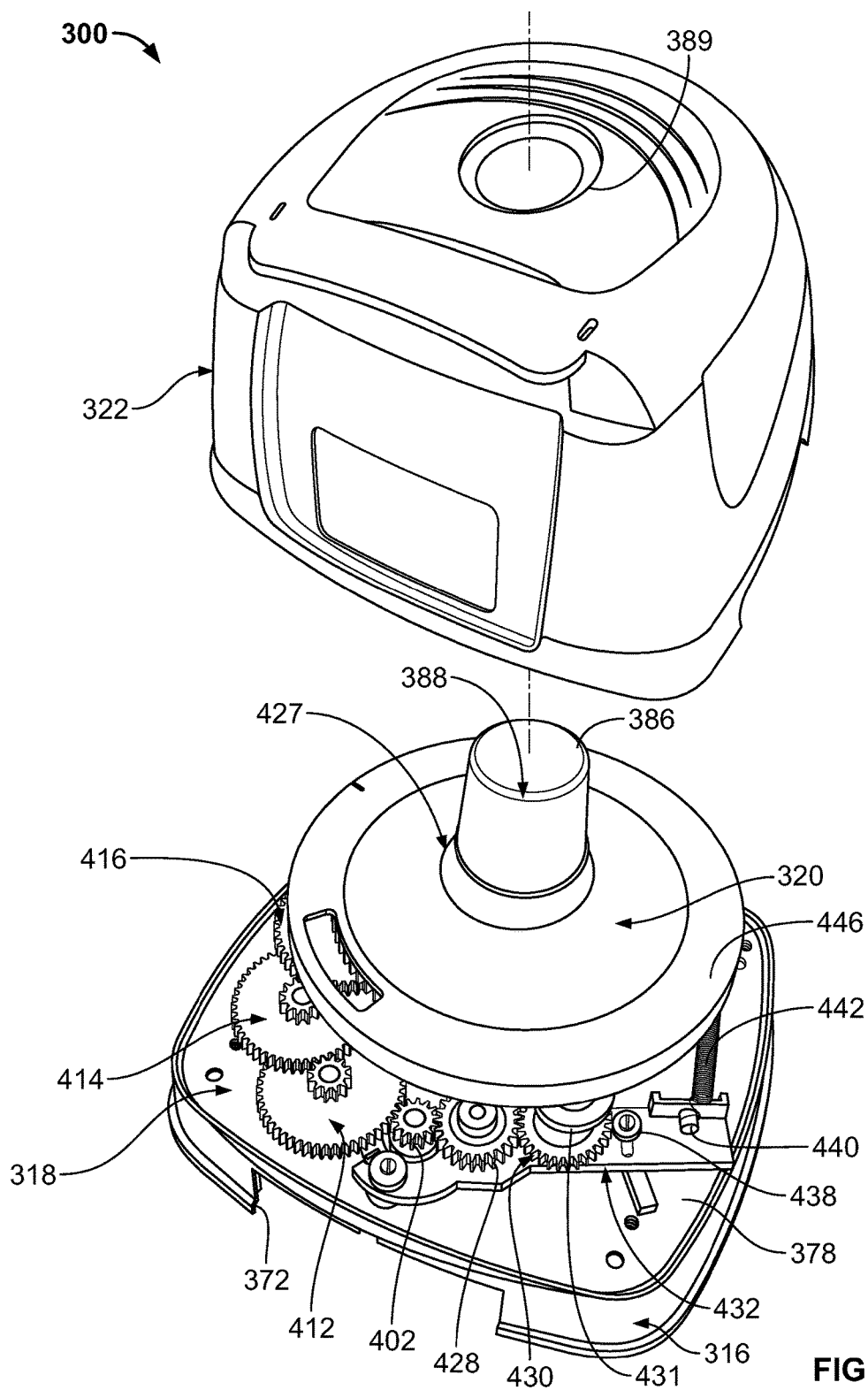


FIG. 17A

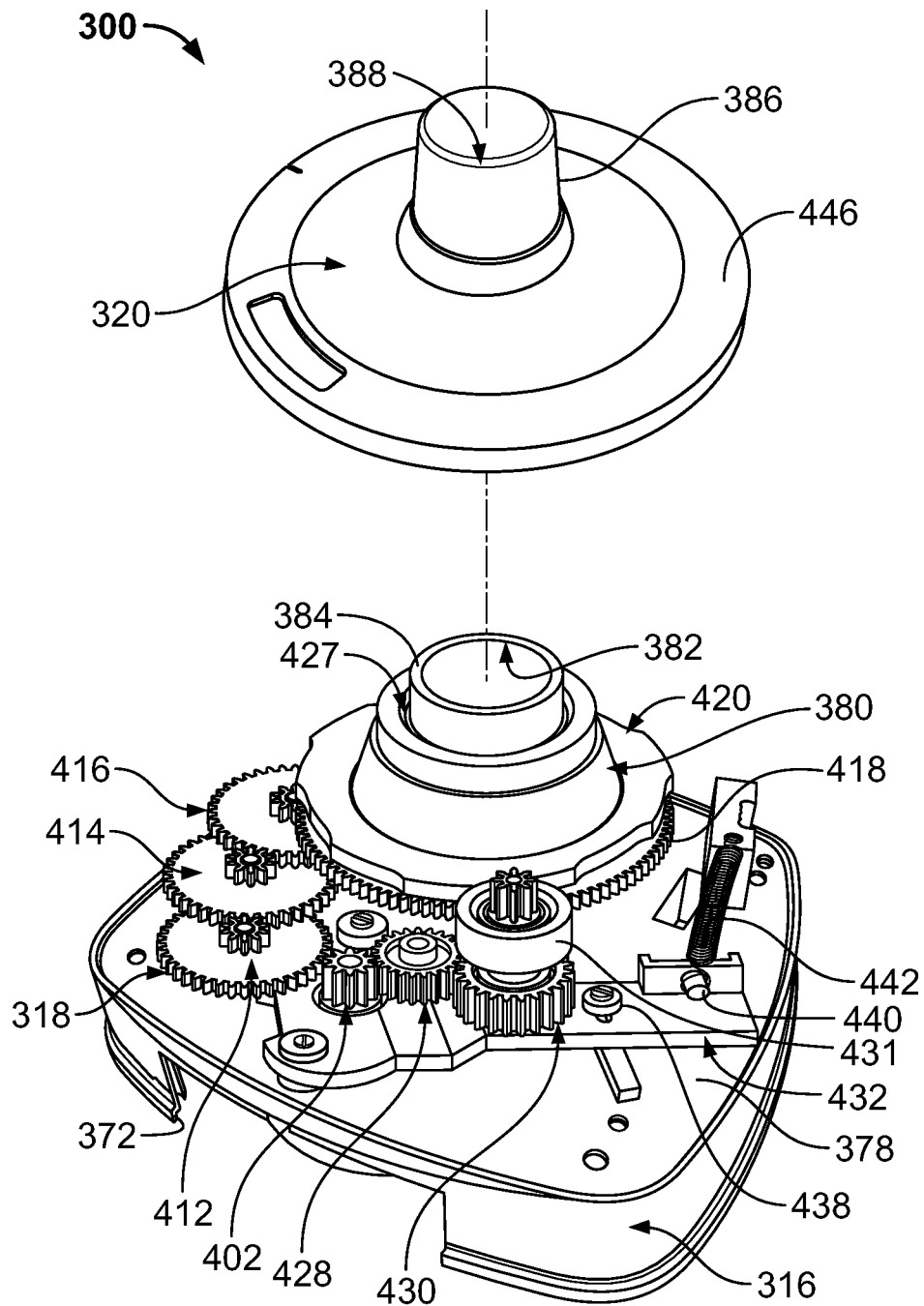


FIG. 18

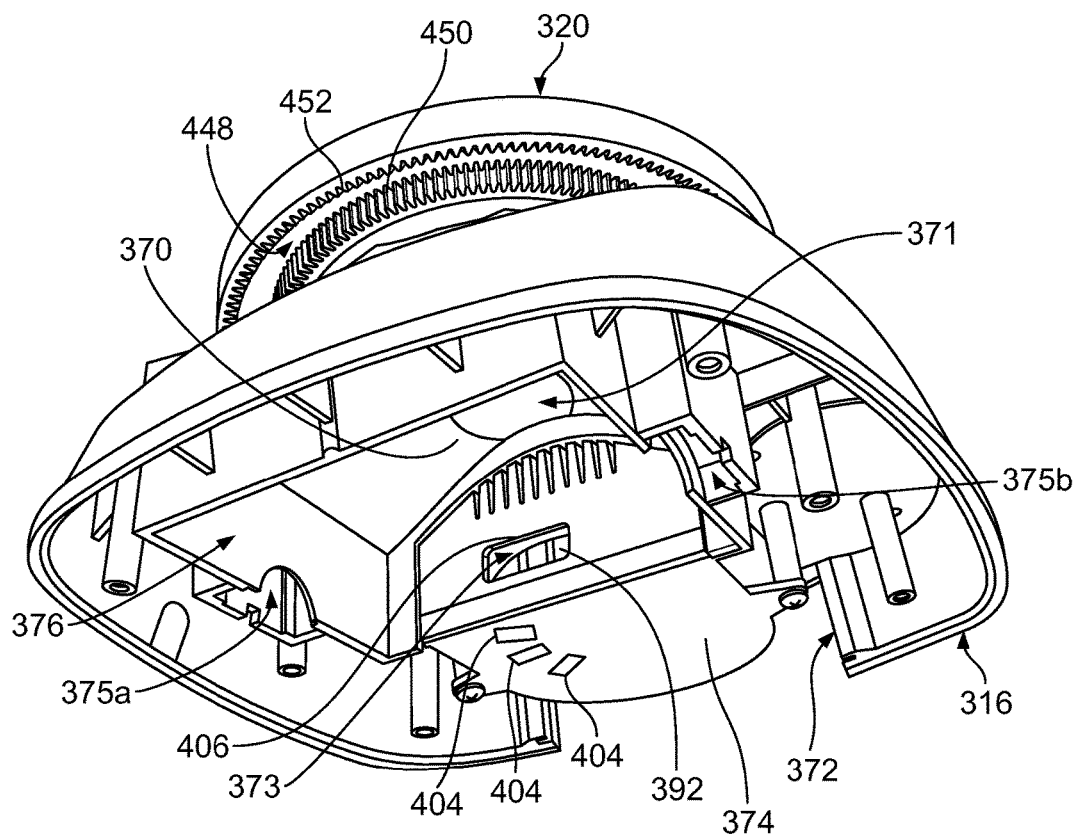


FIG. 19

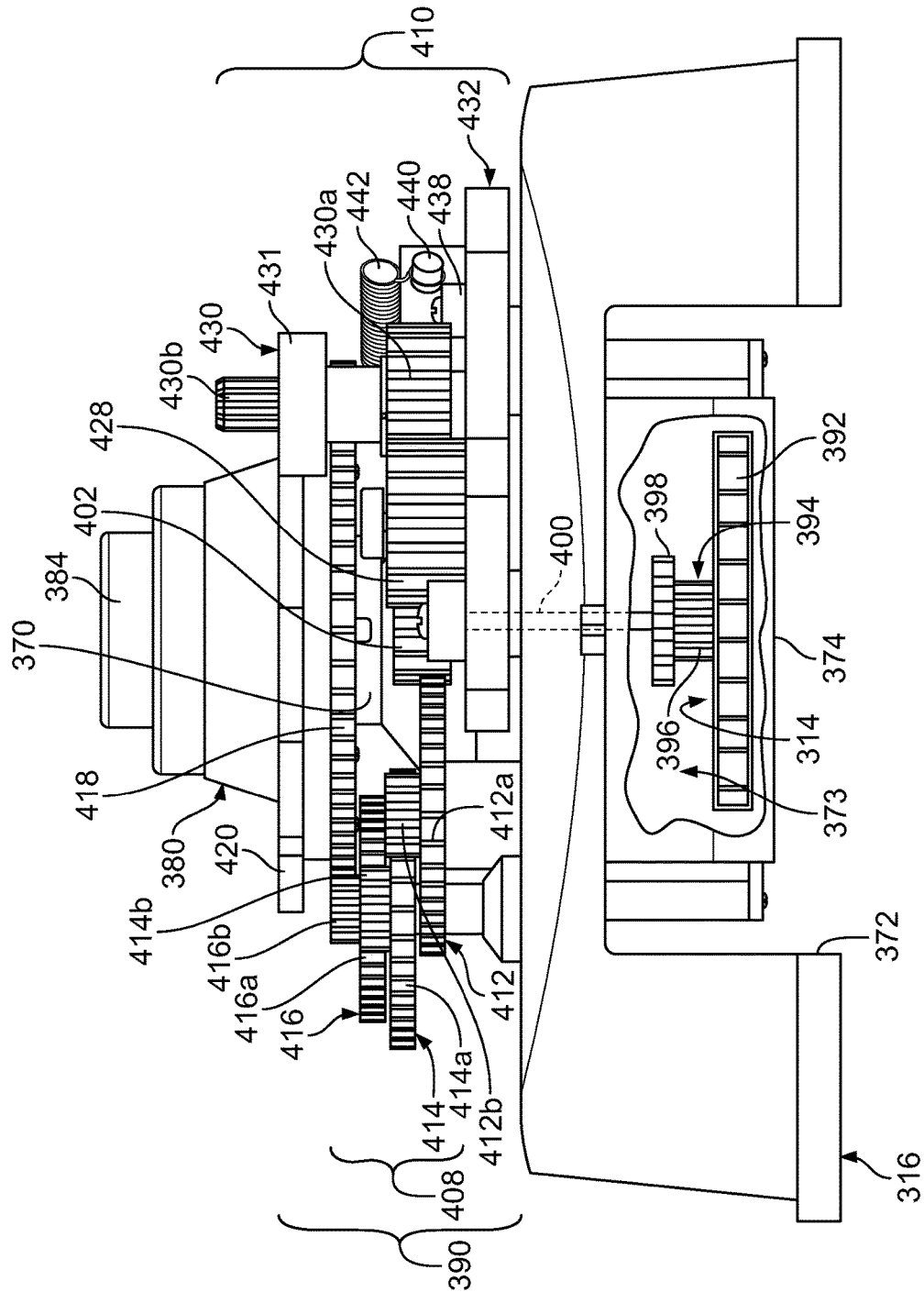
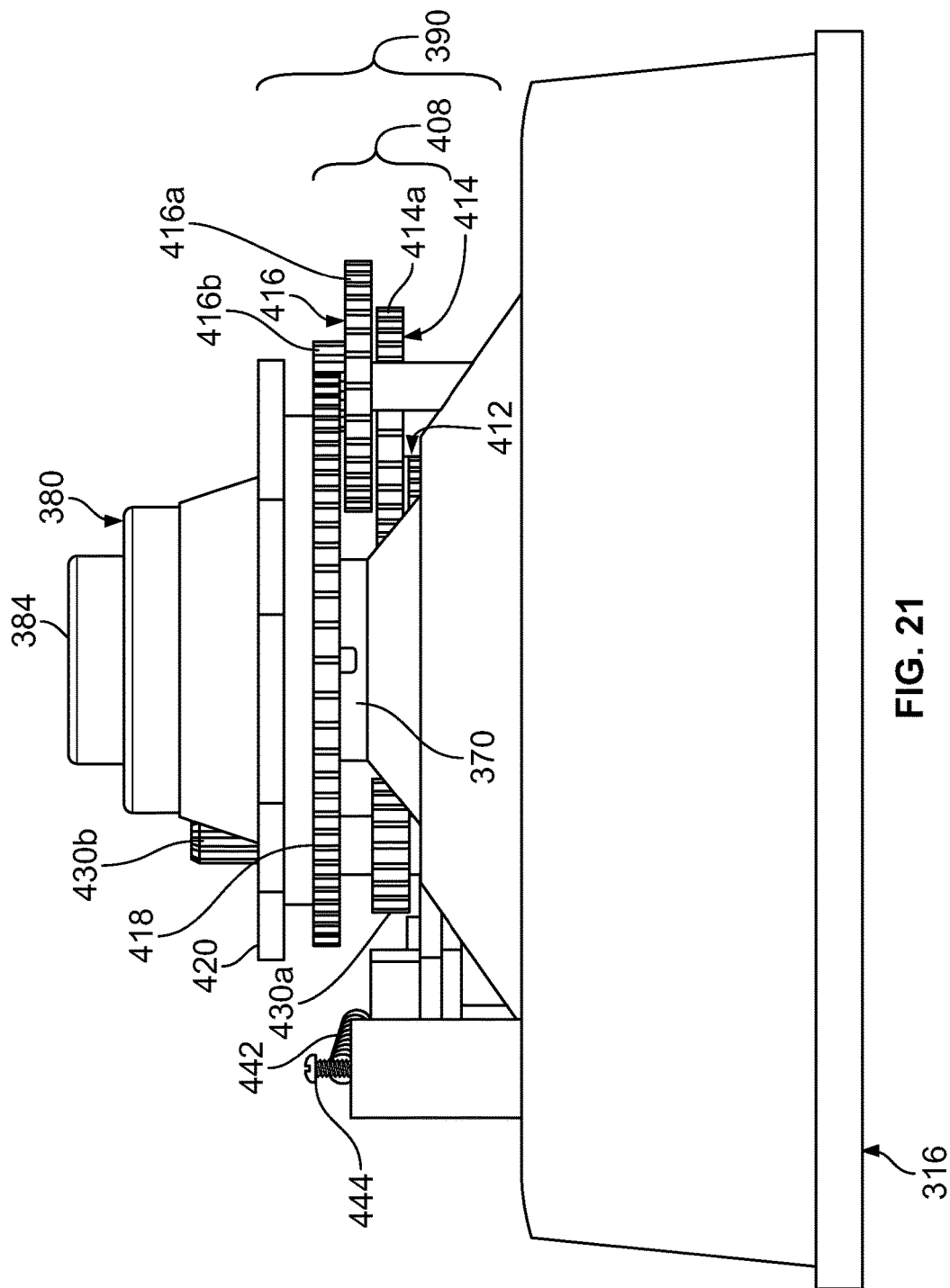


FIG. 20





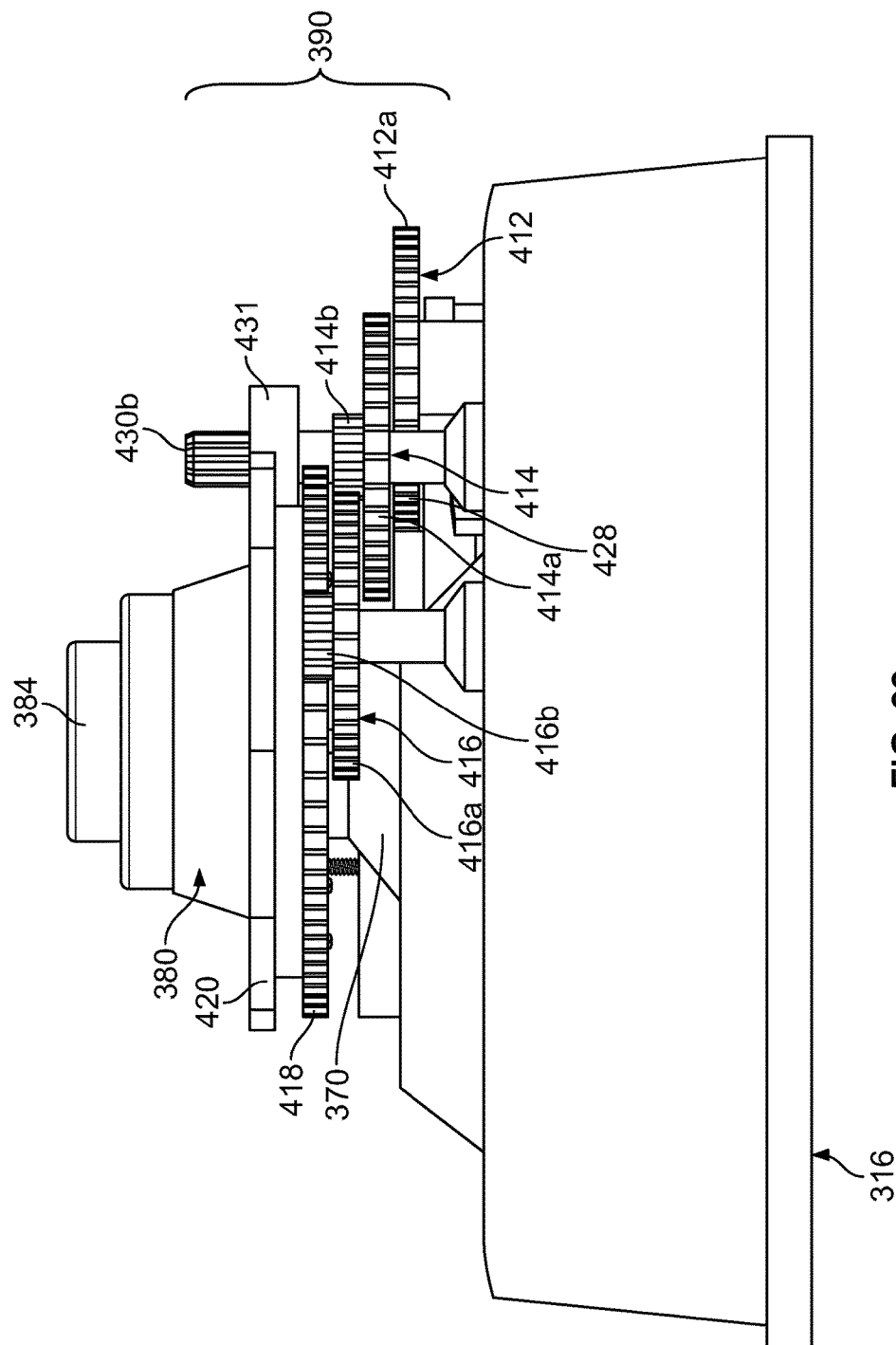
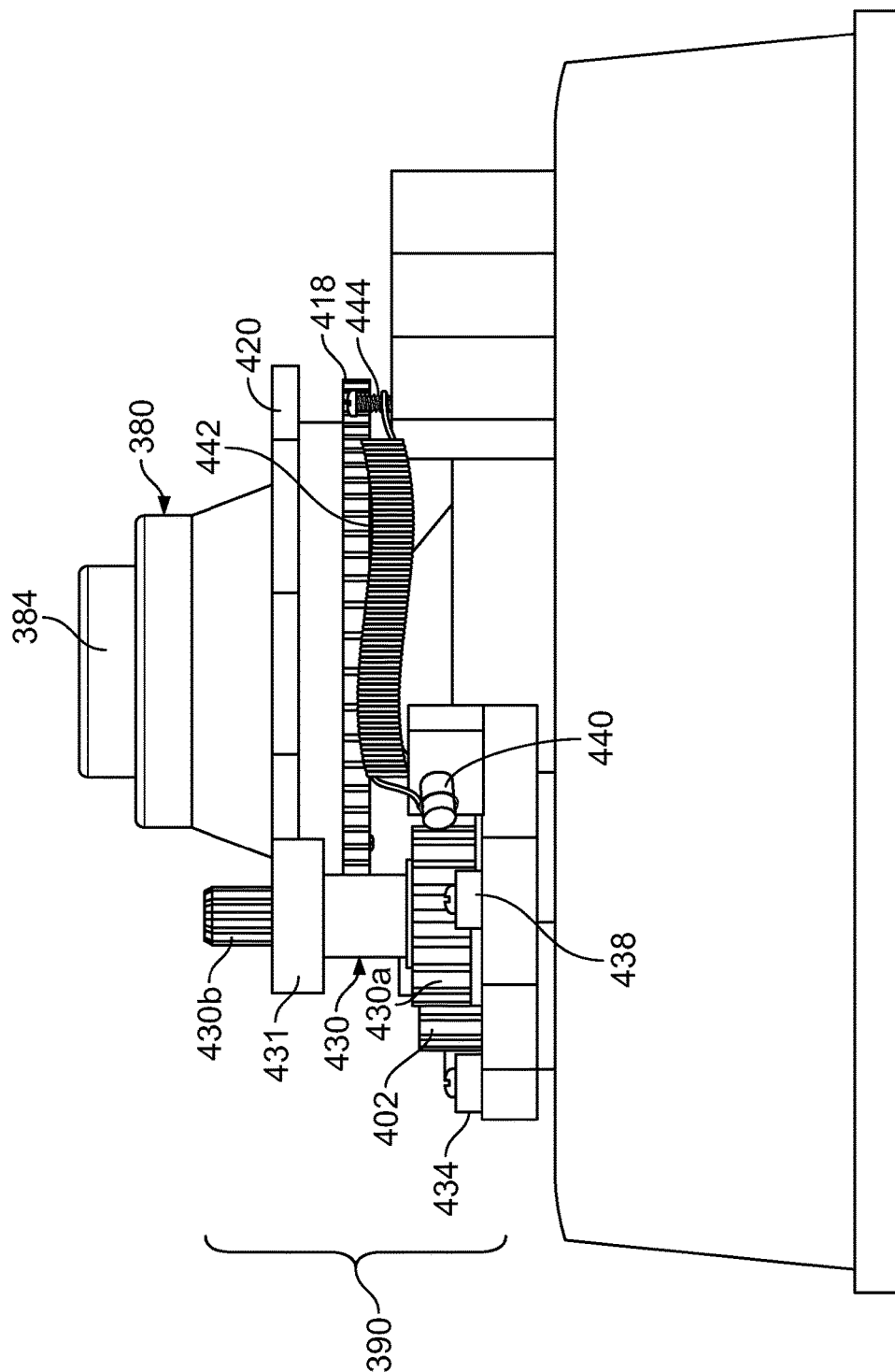


FIG. 22



**FIG. 23**

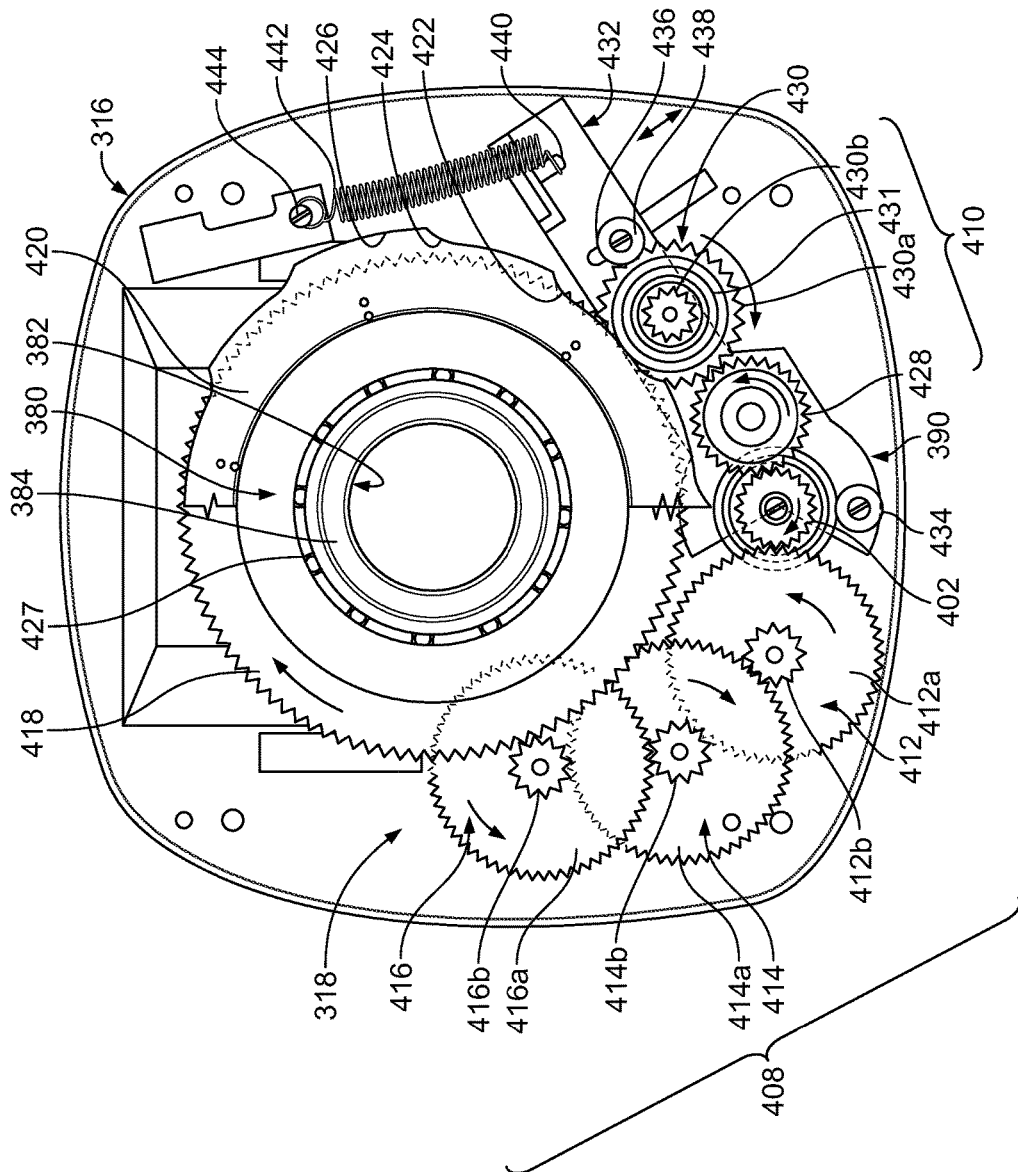


FIG. 24

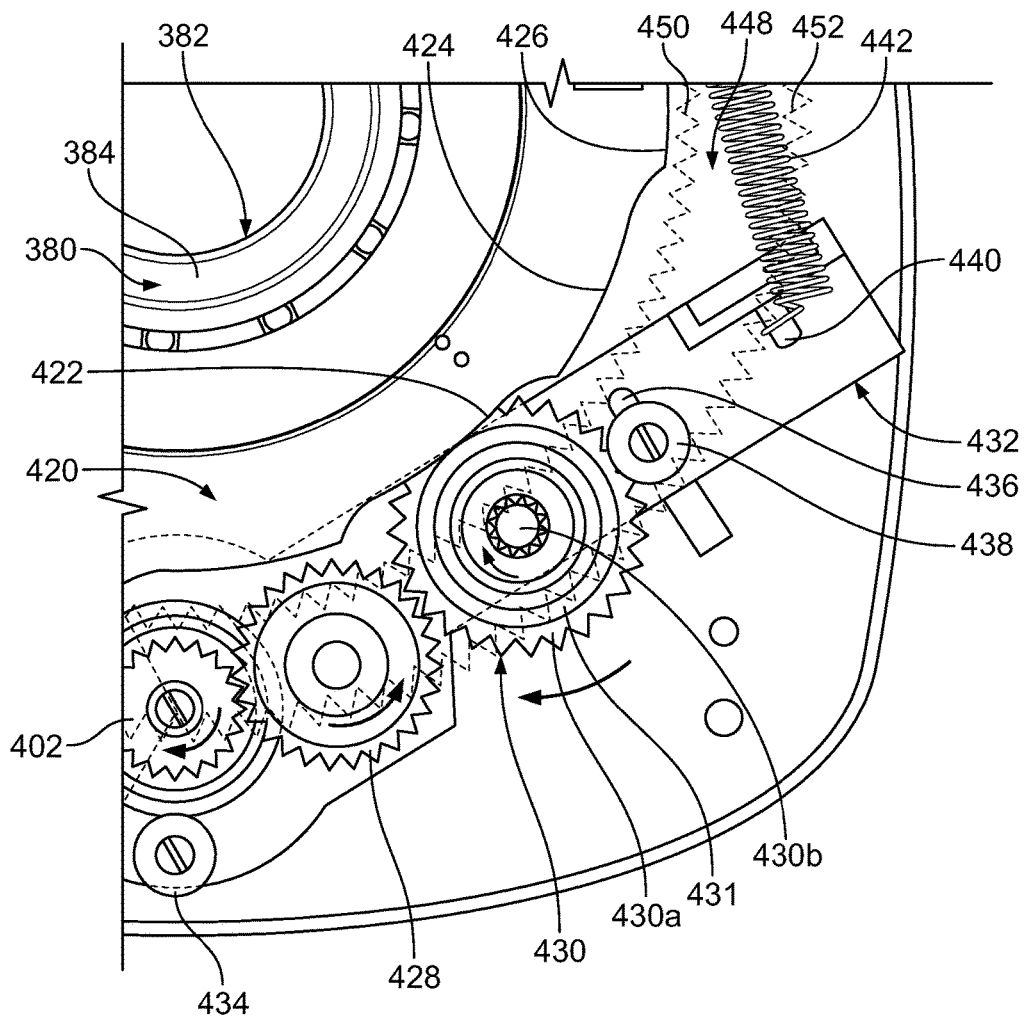


FIG. 25A

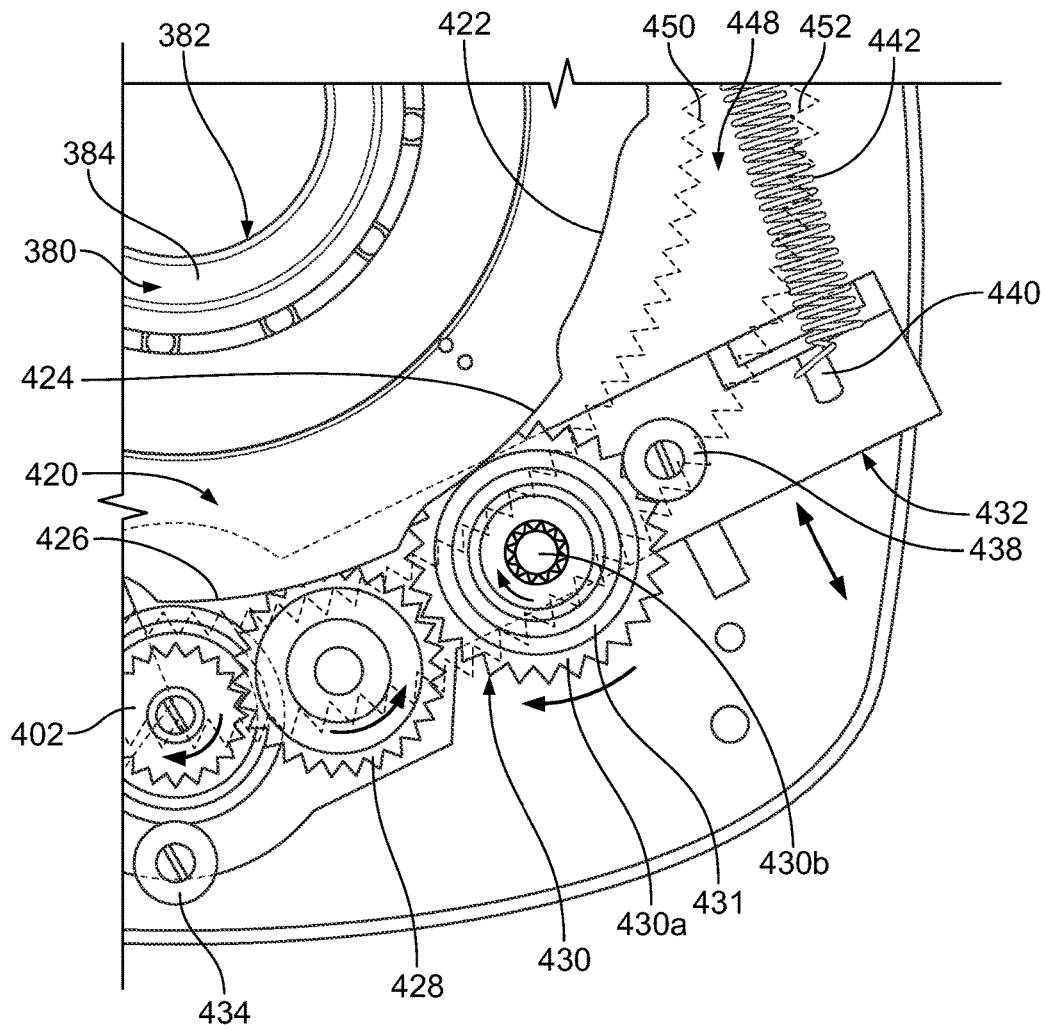


FIG. 25B

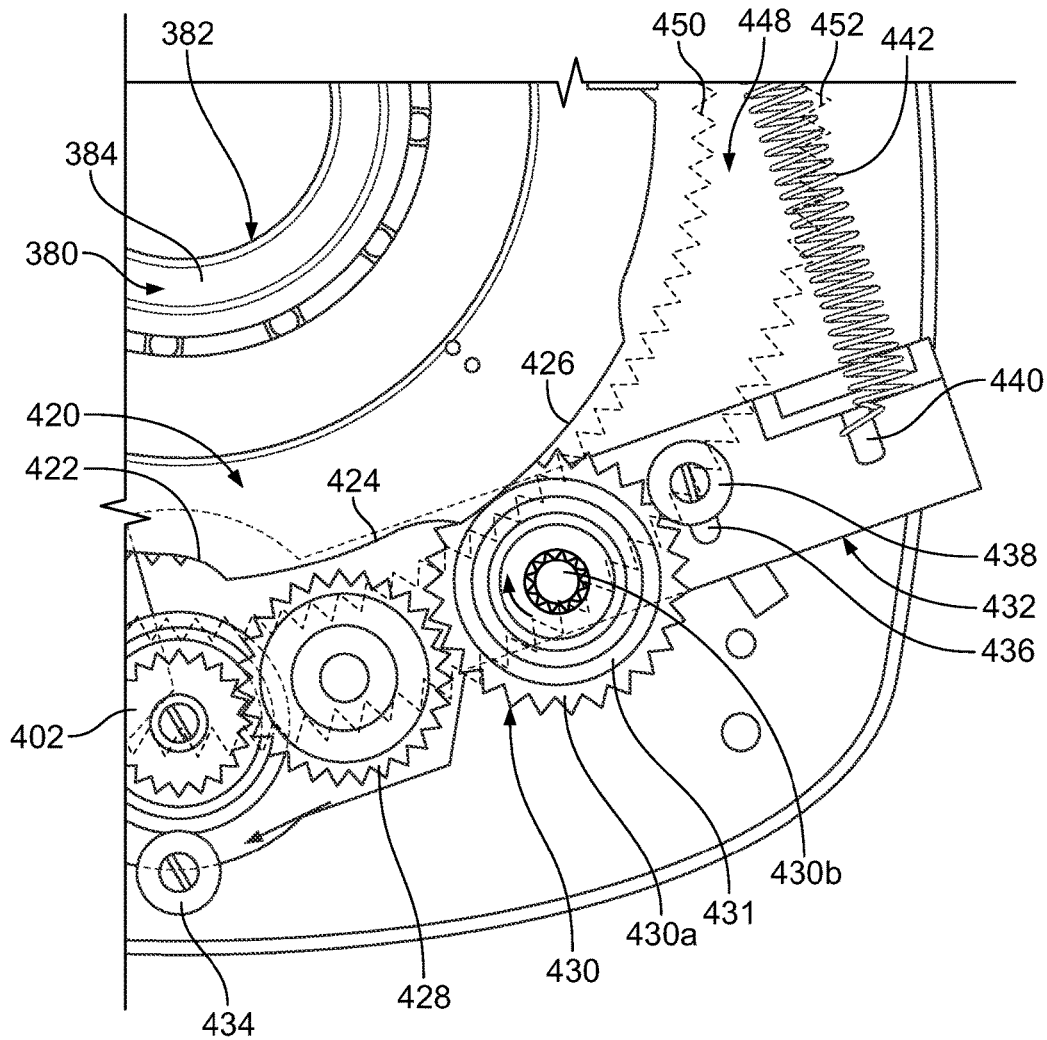


FIG. 25C

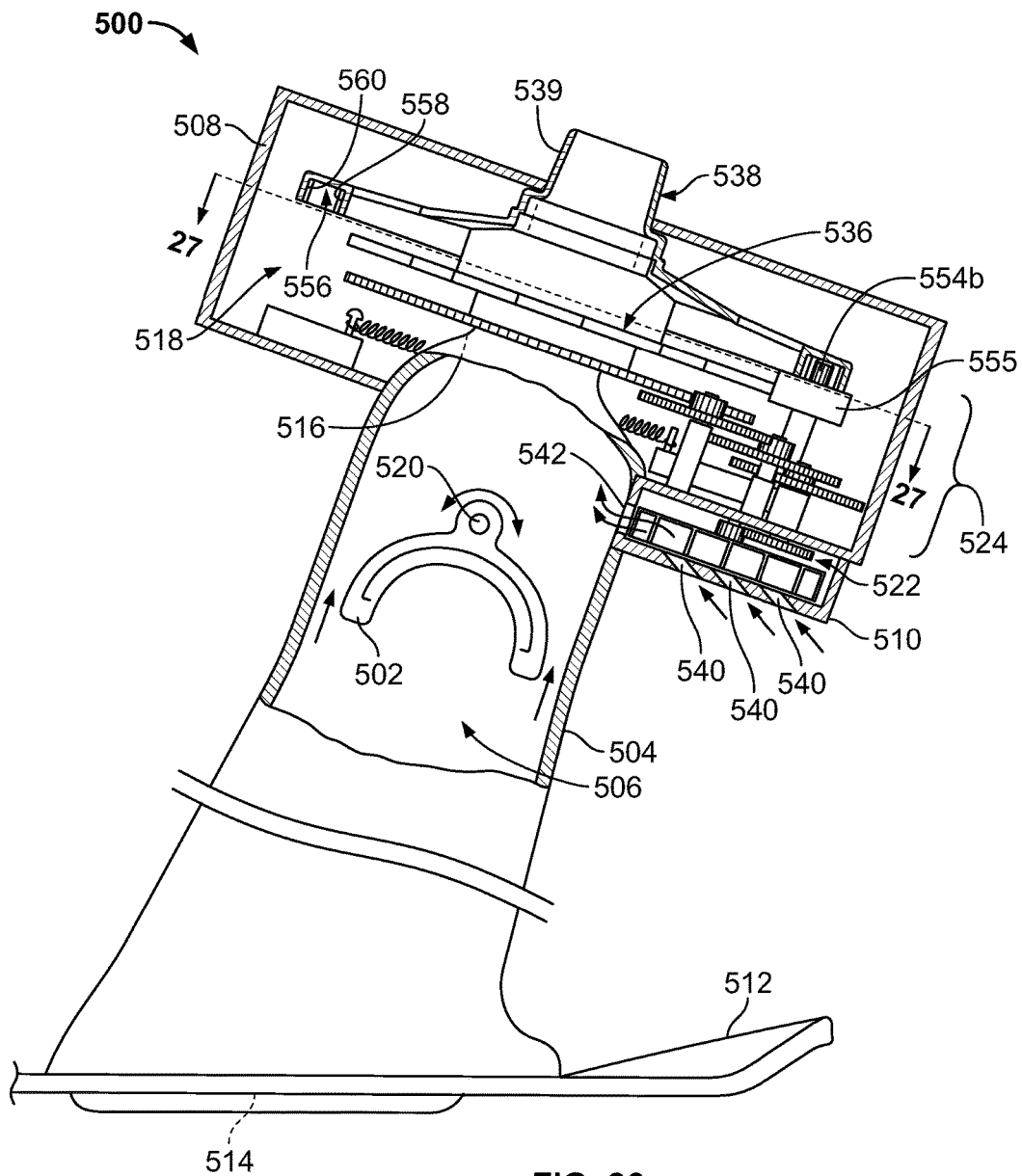
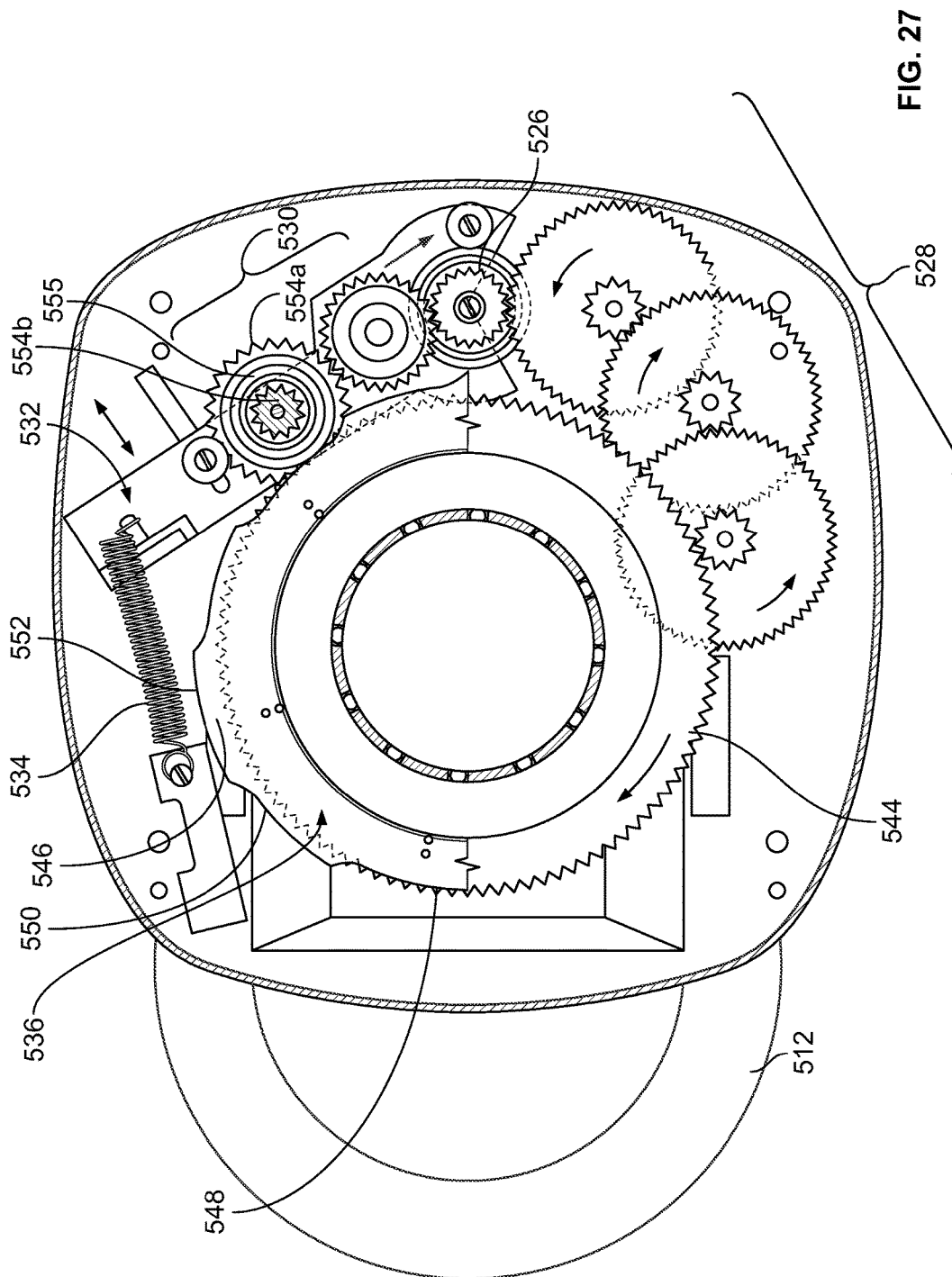


FIG. 26





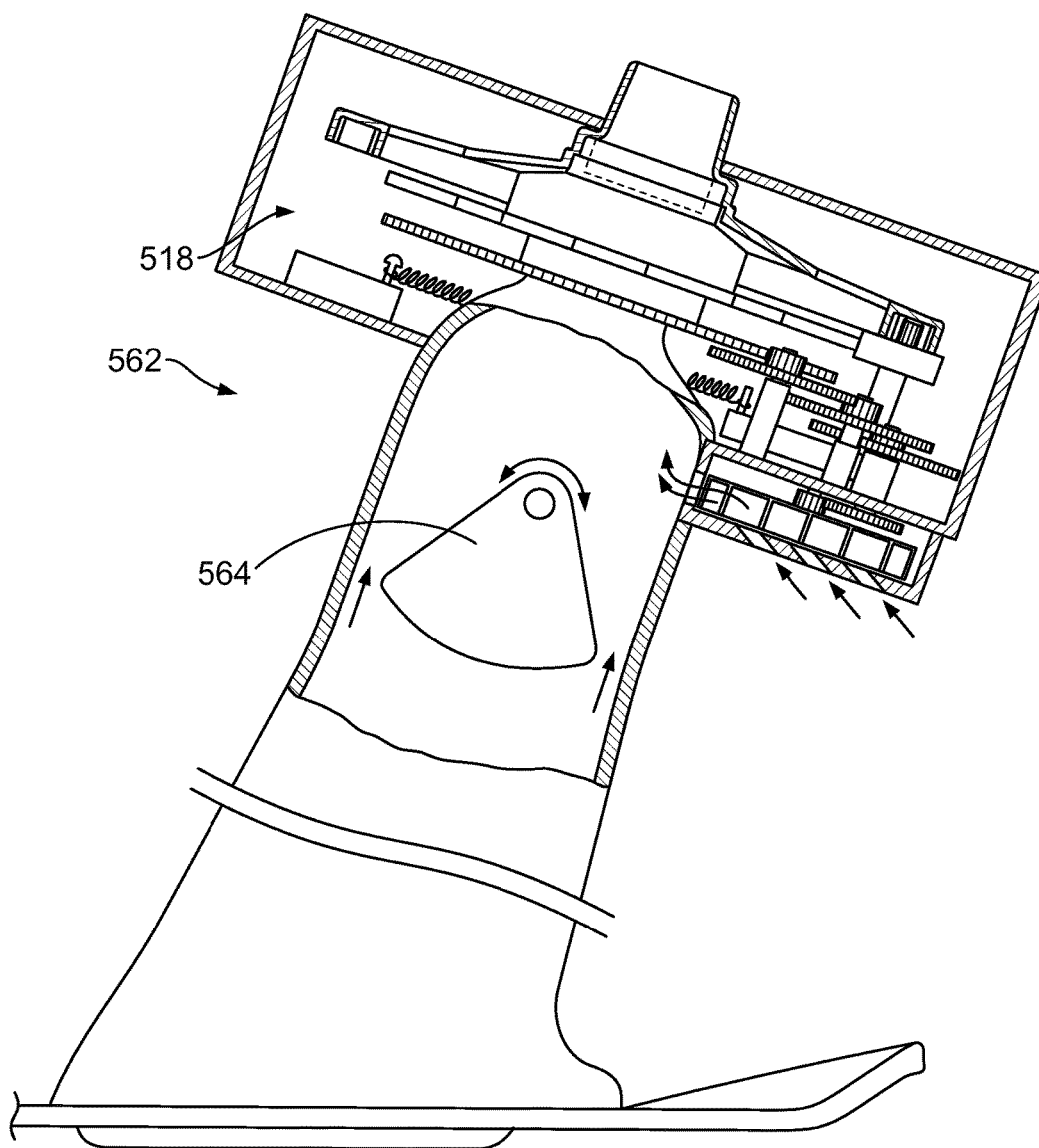


FIG. 28

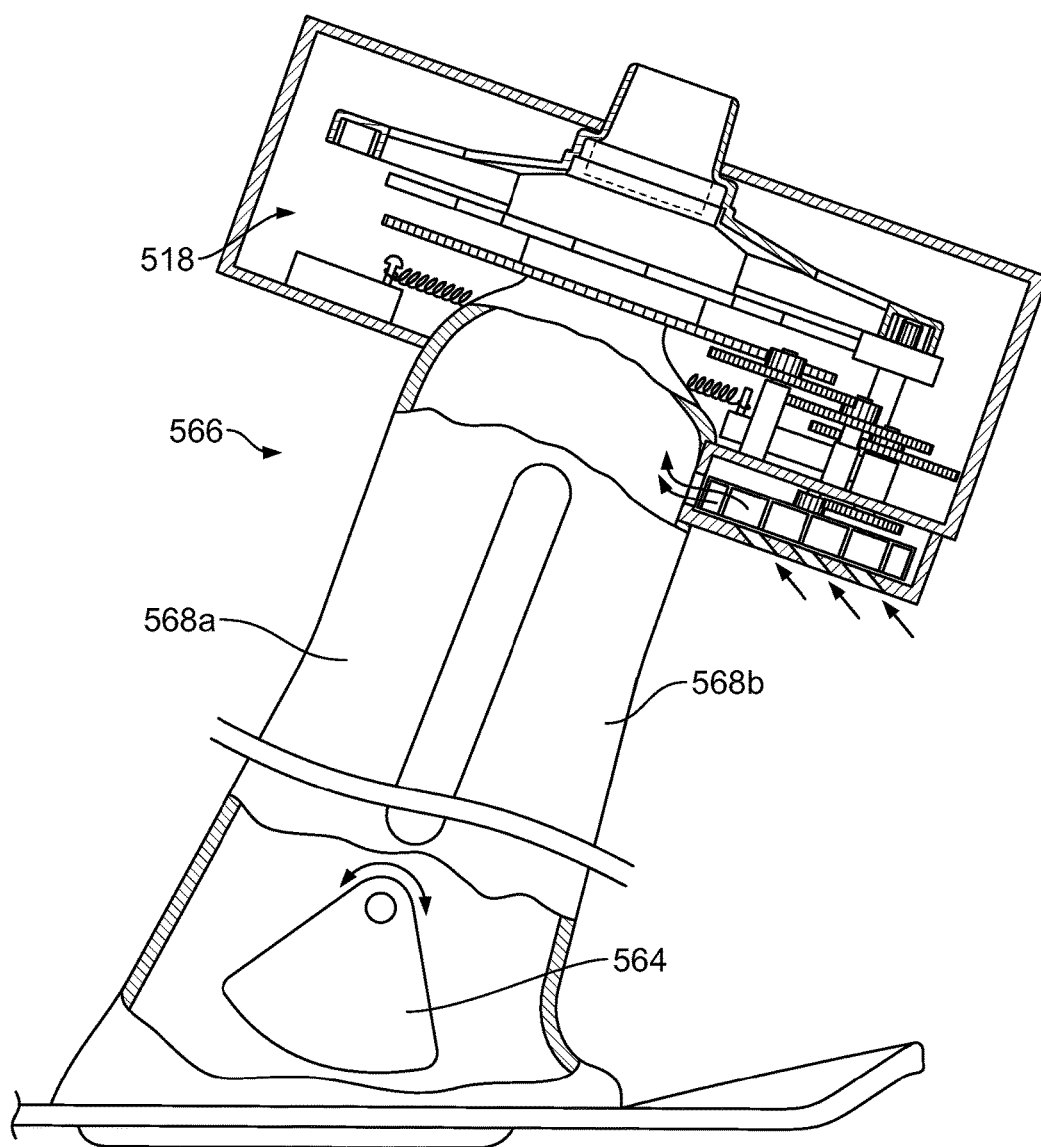


FIG. 29

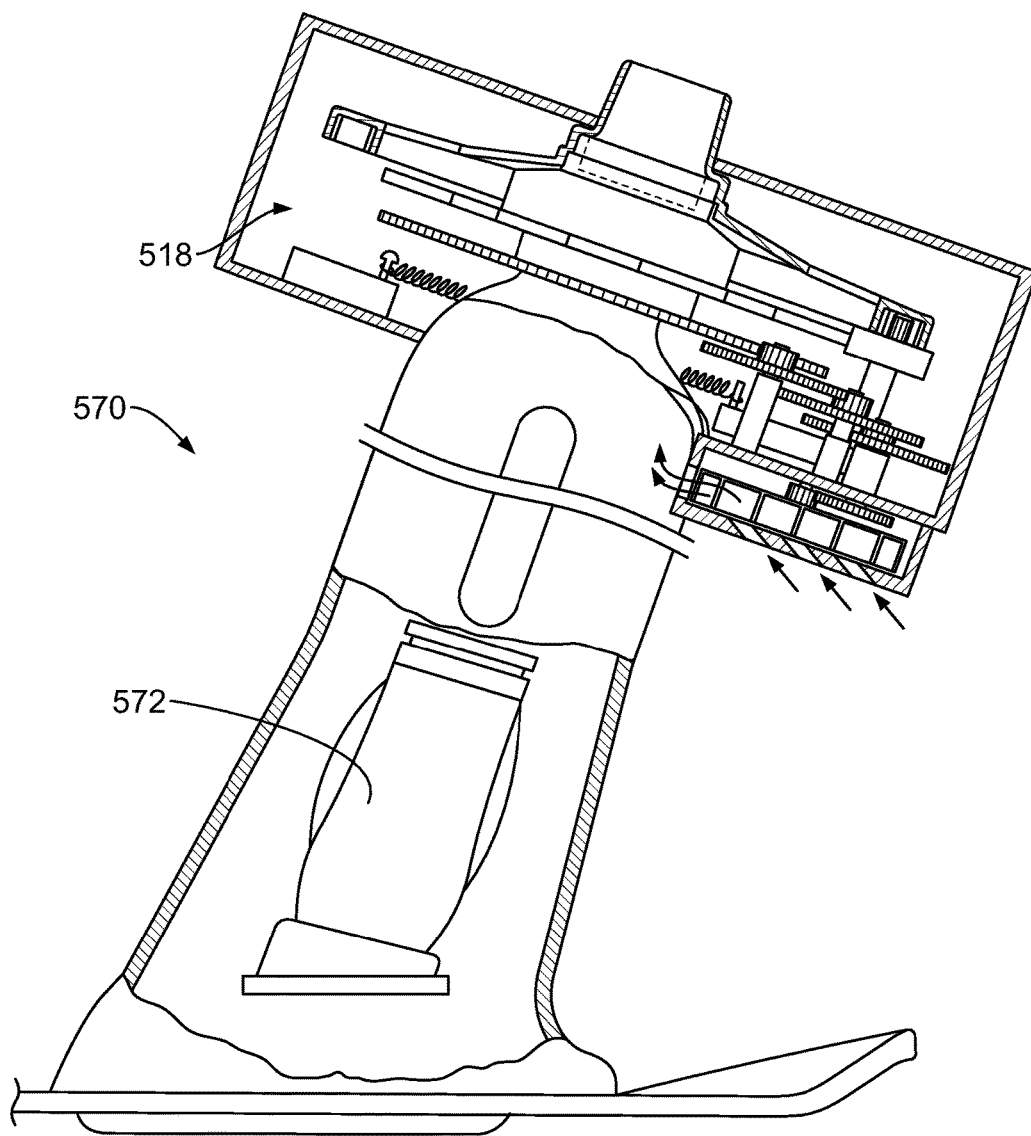


FIG. 30

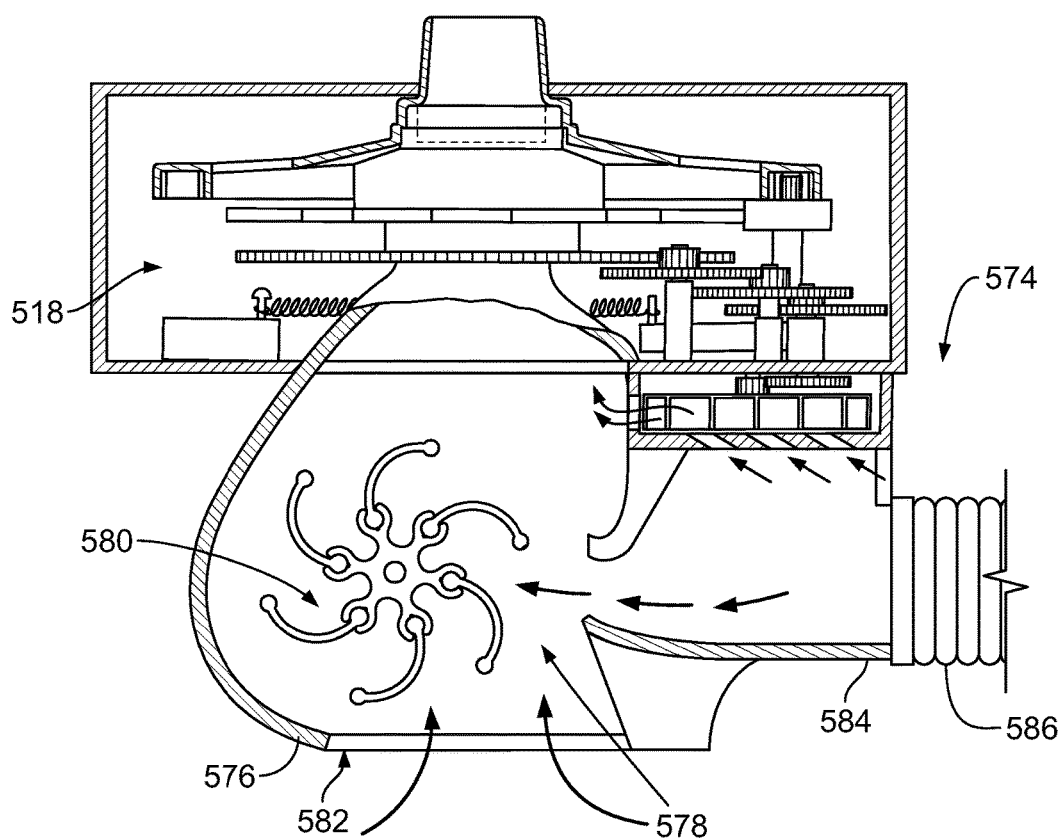


FIG. 31

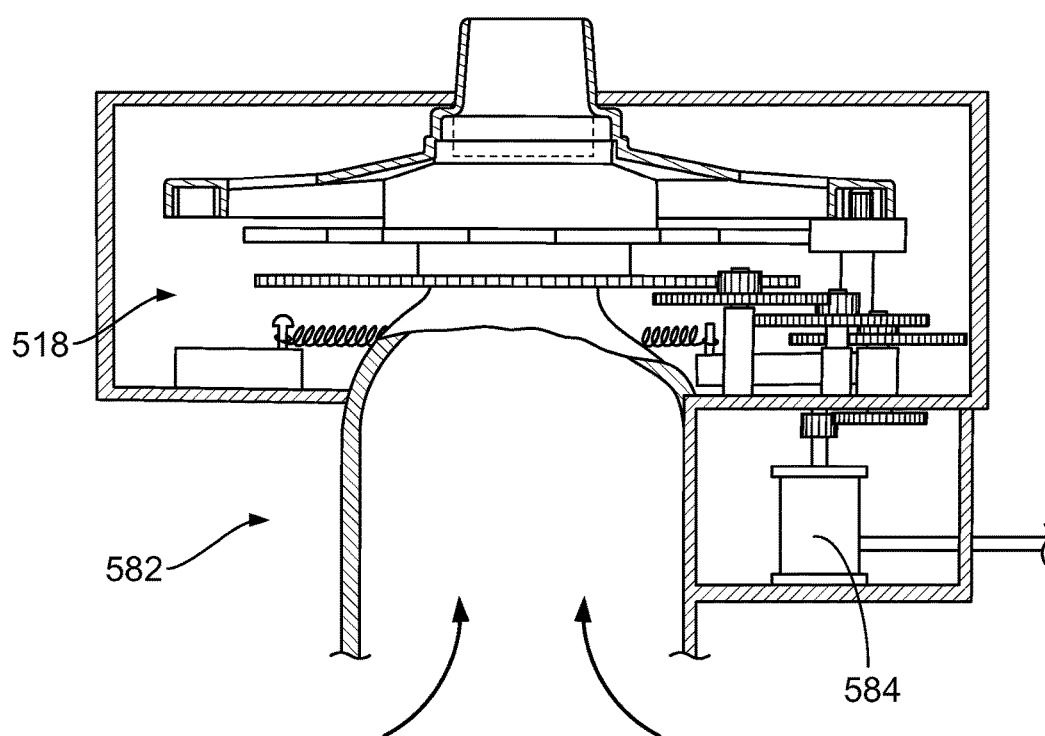


FIG. 32

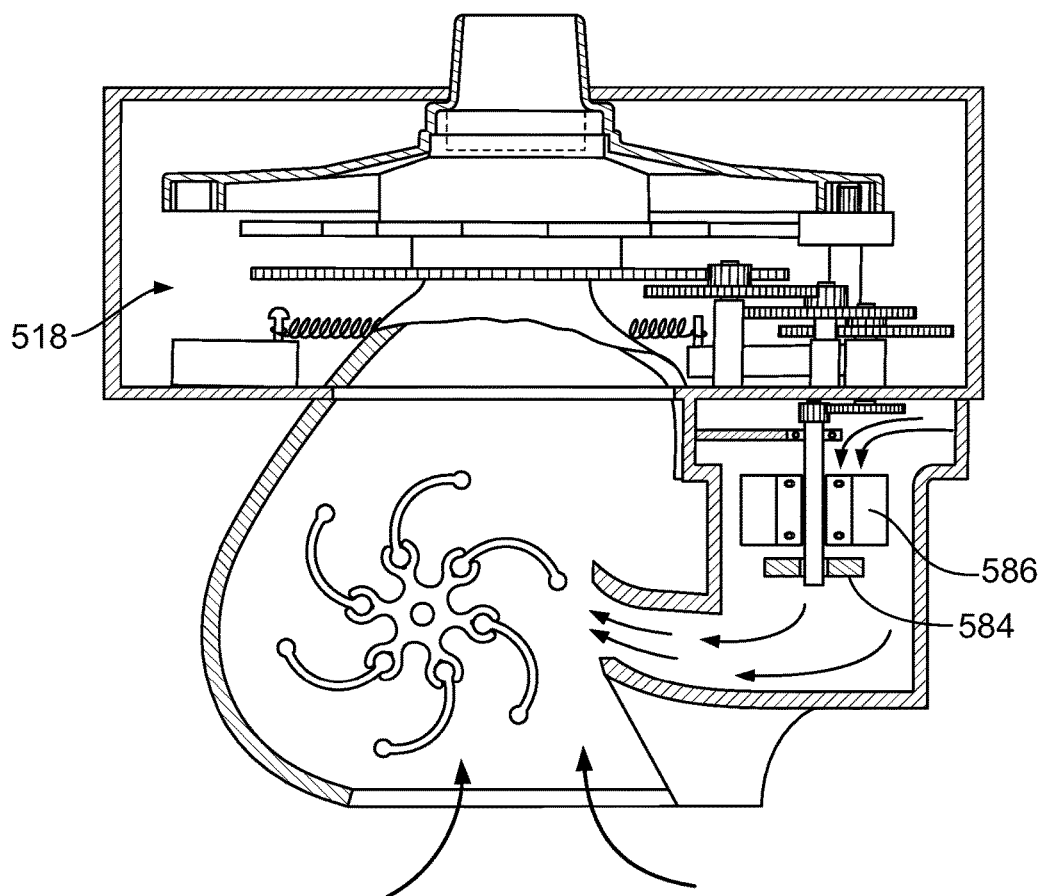


FIG. 33

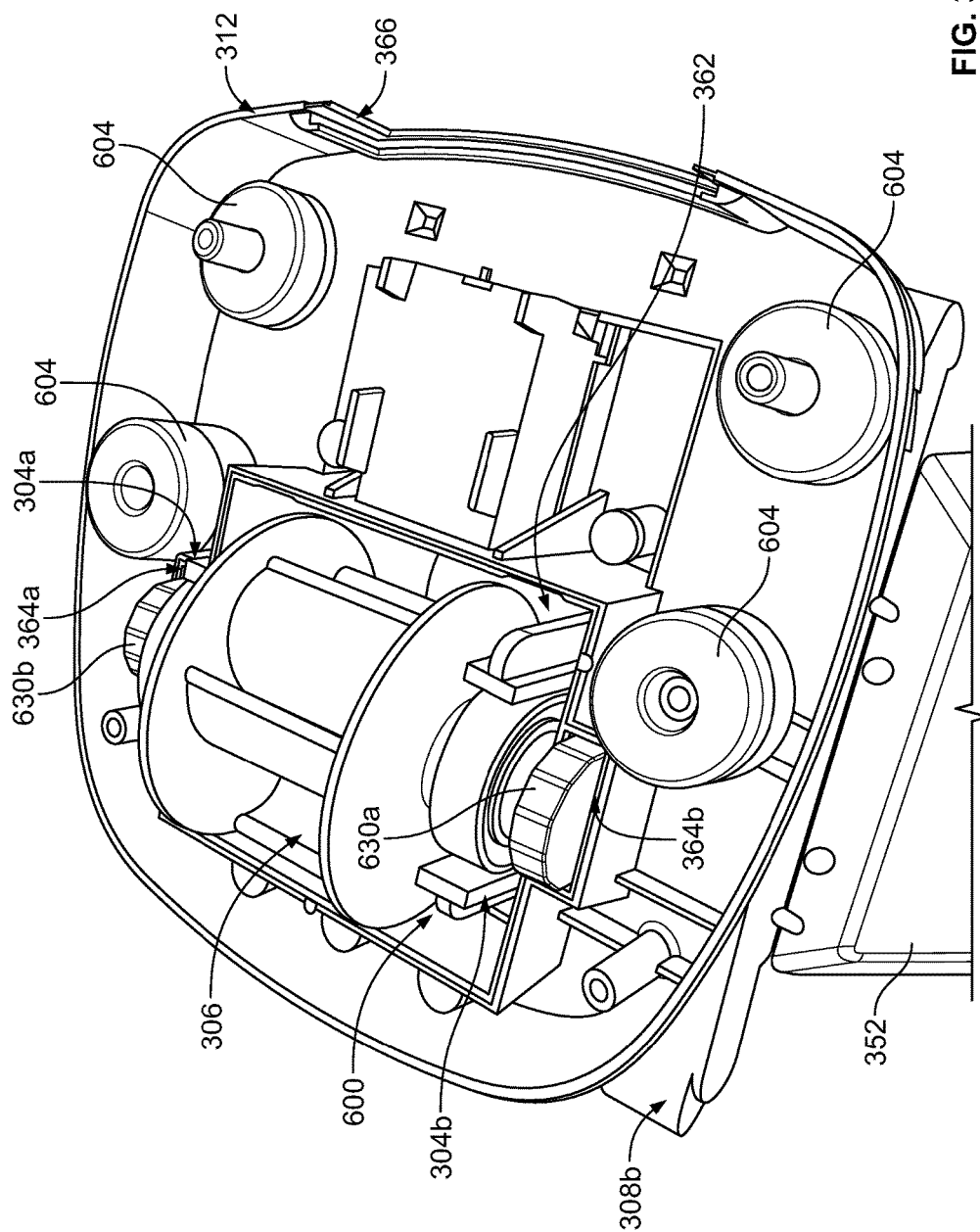
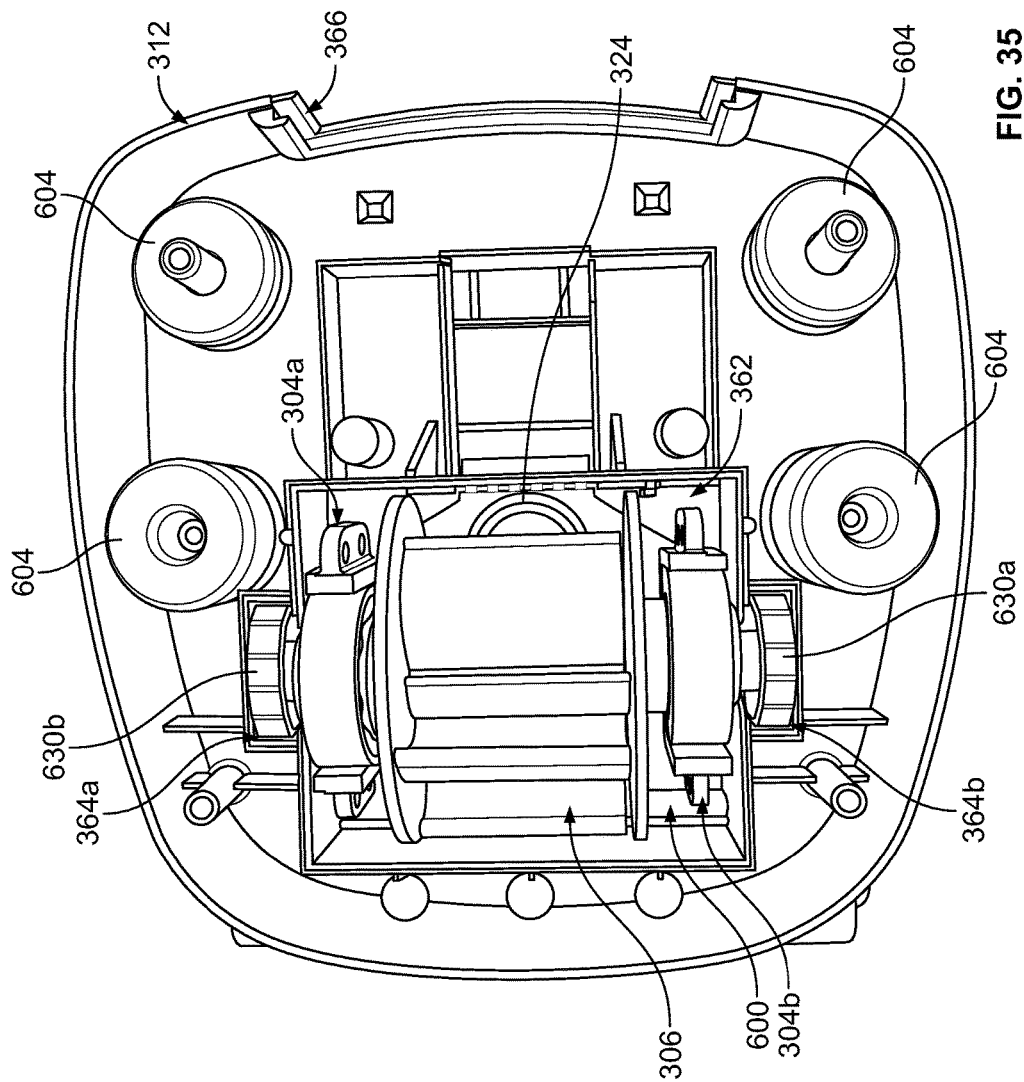
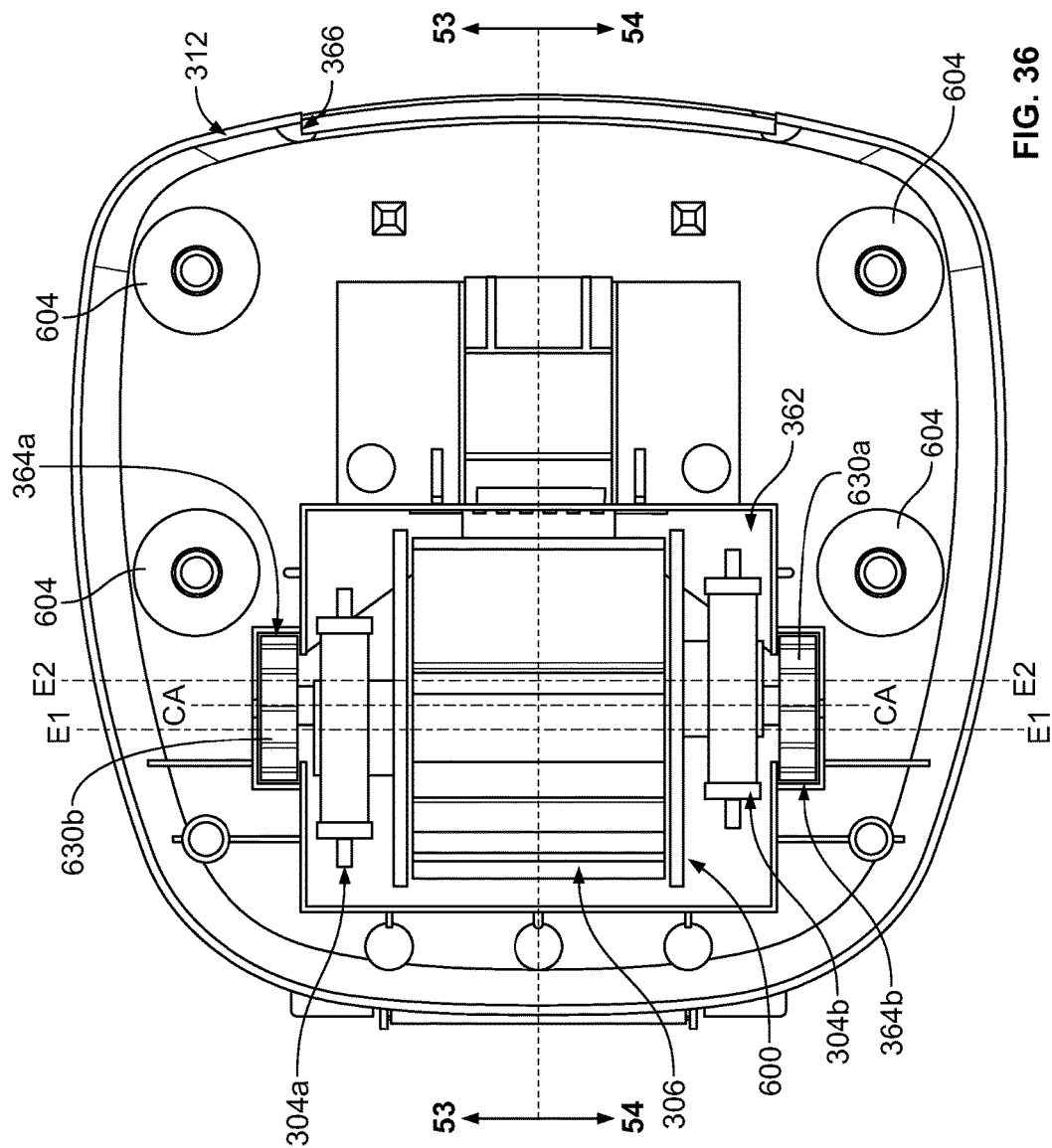


FIG. 34







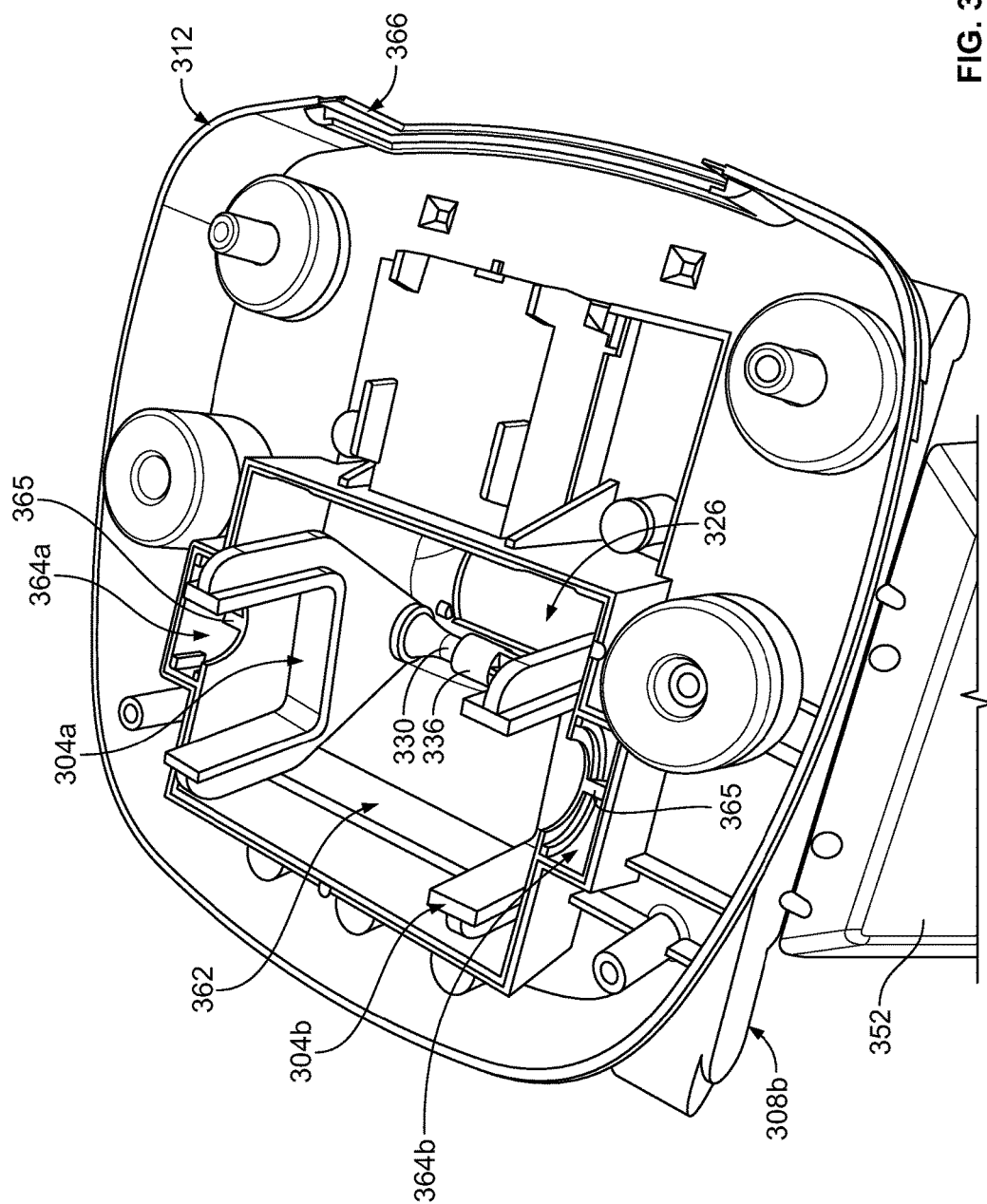


FIG. 37

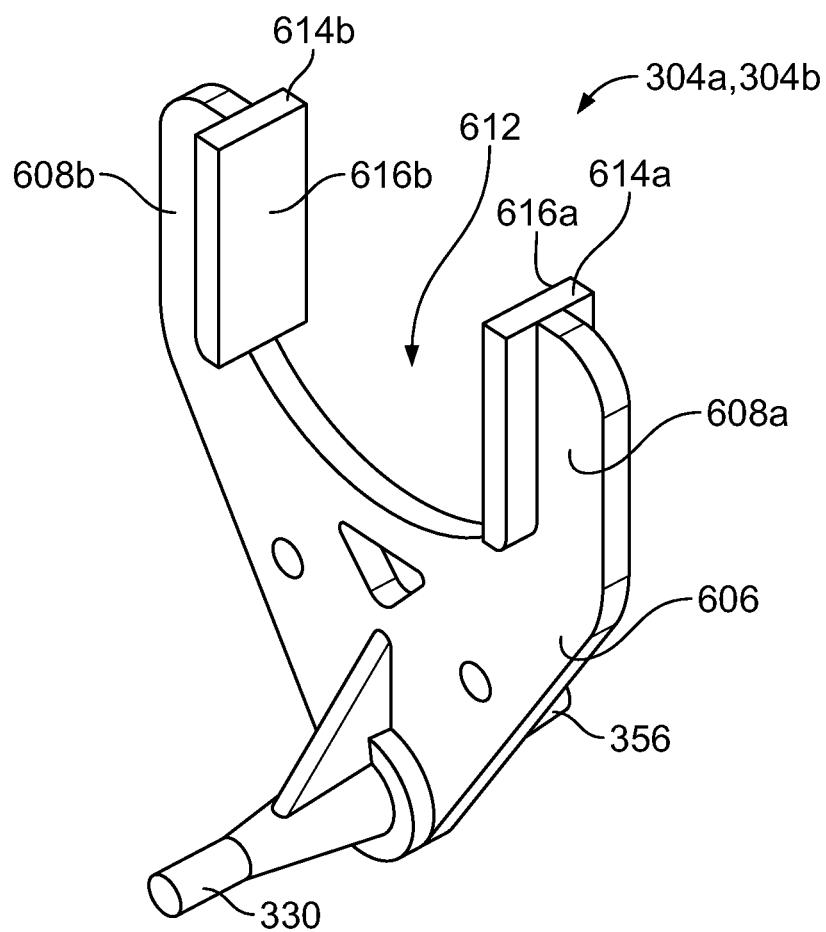


FIG. 38

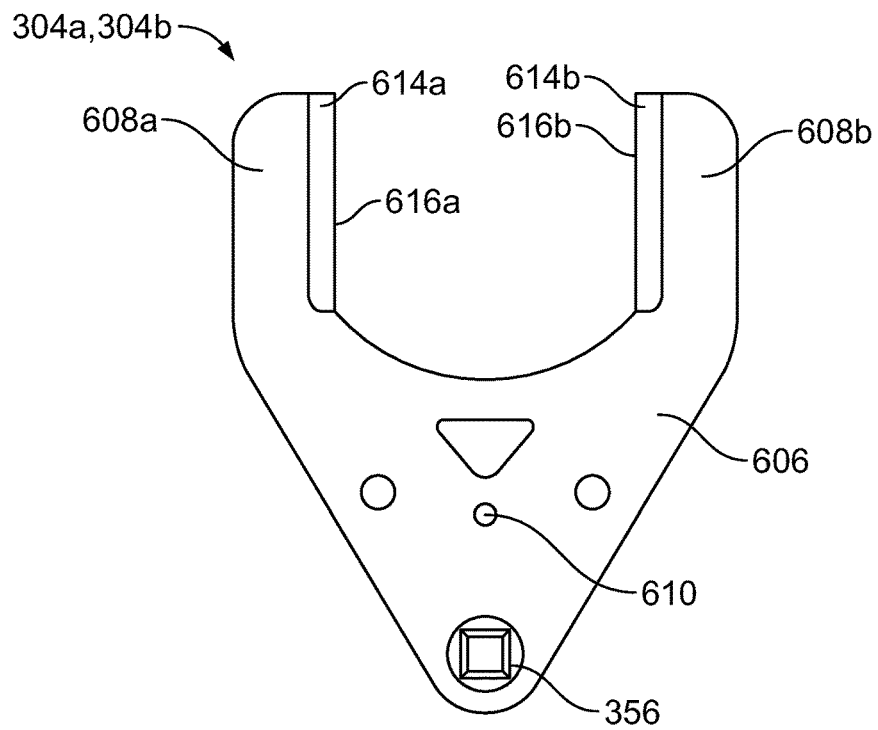


FIG. 39

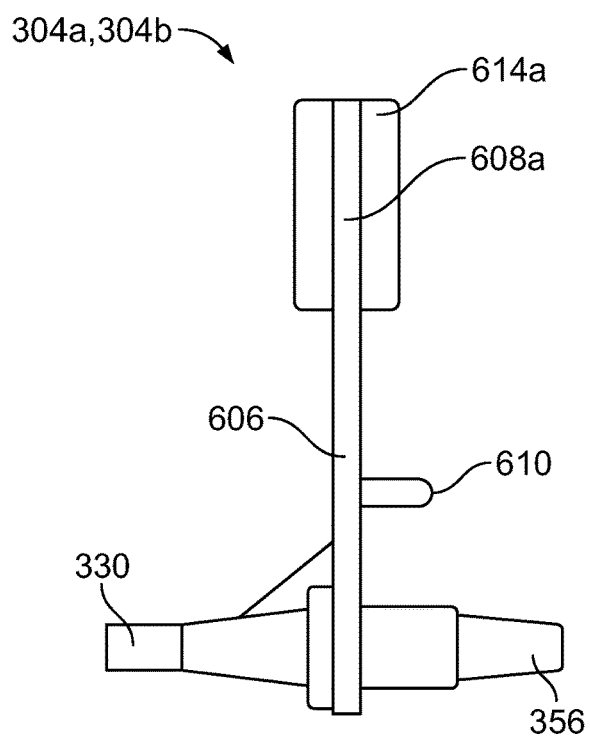


FIG. 40

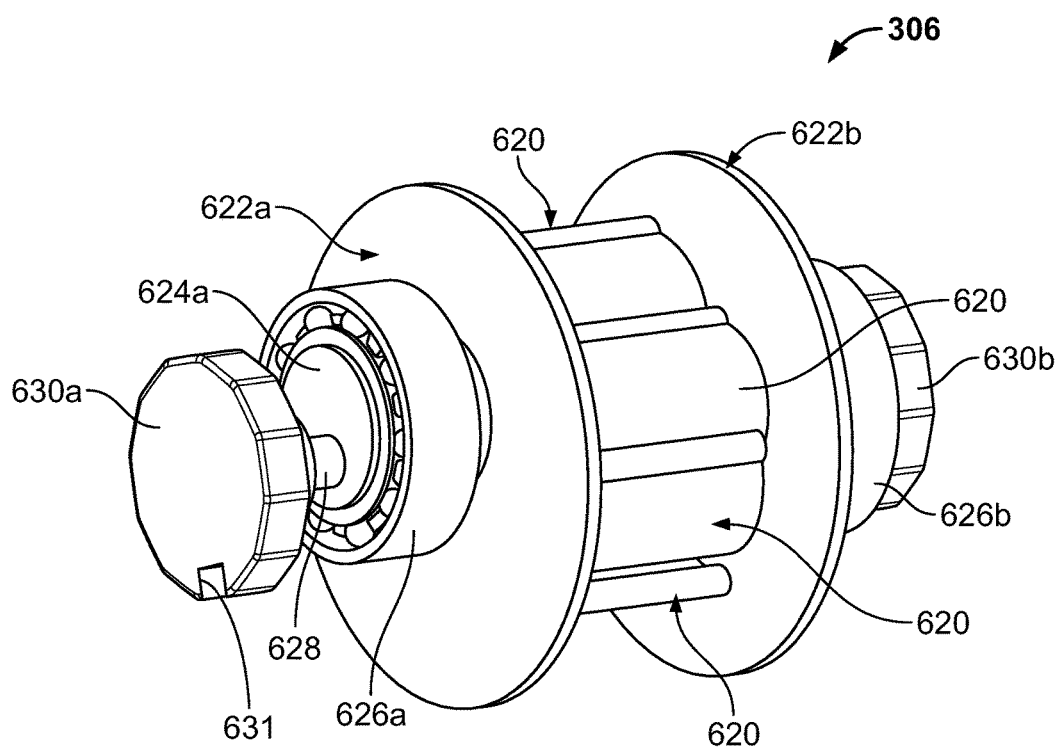
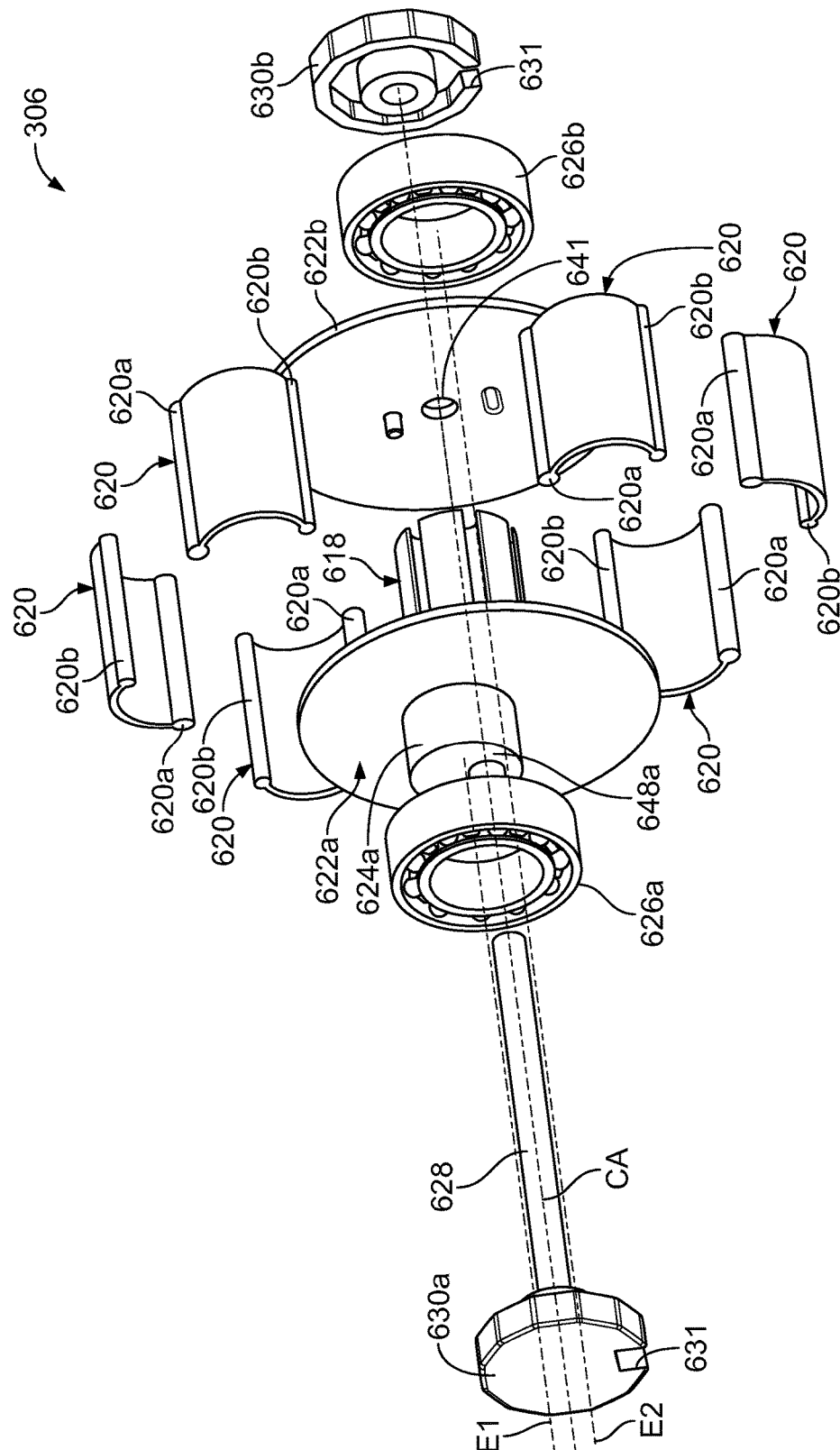


FIG. 41



**FIG. 42**

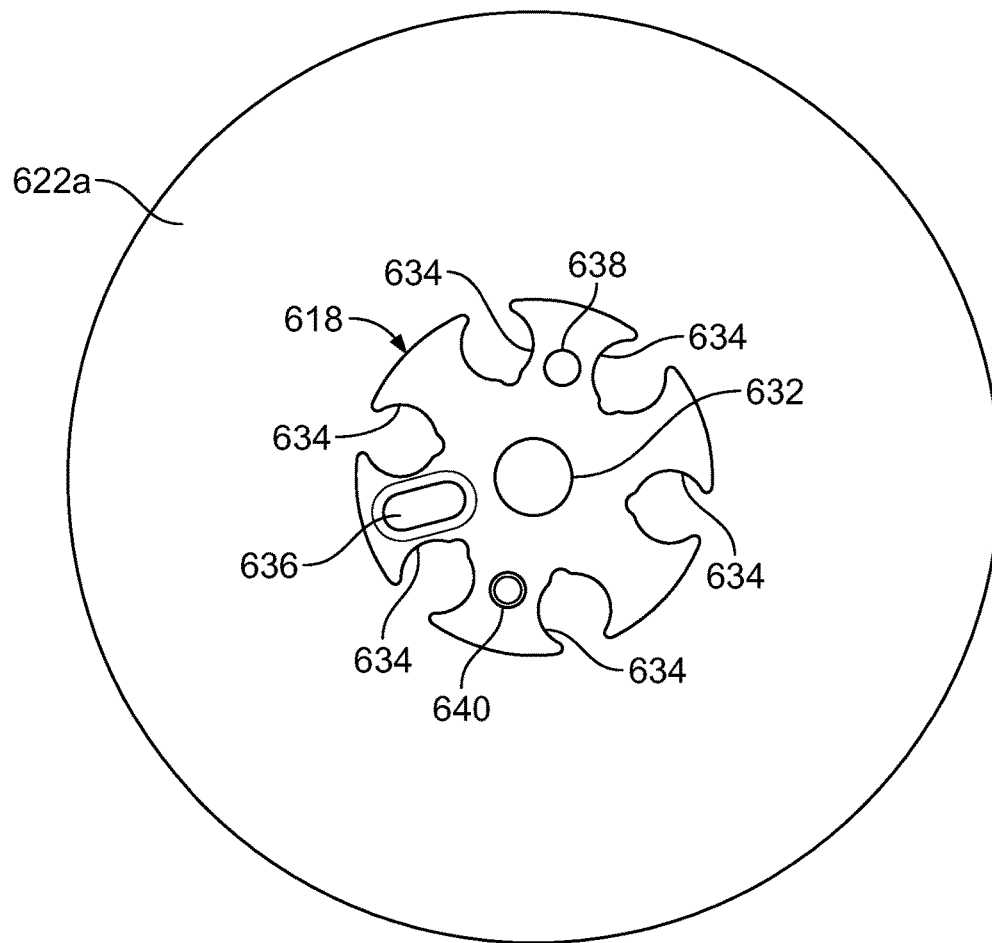


FIG. 43

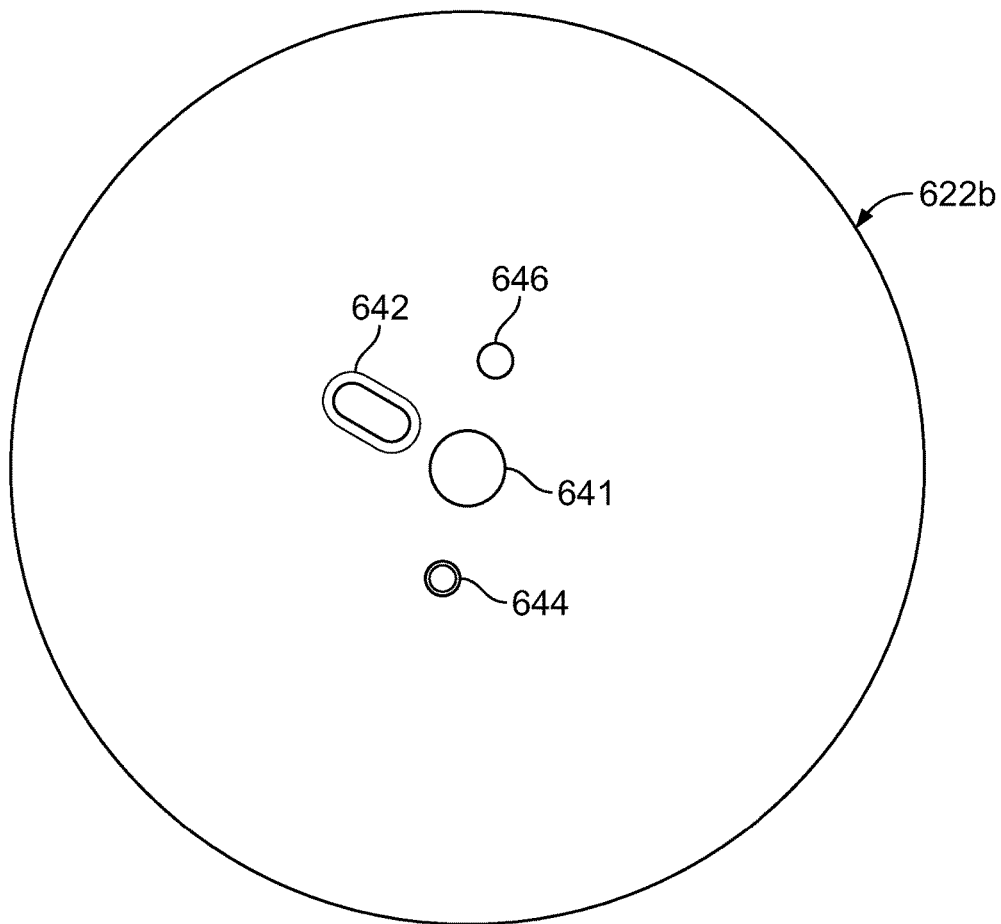


FIG. 44



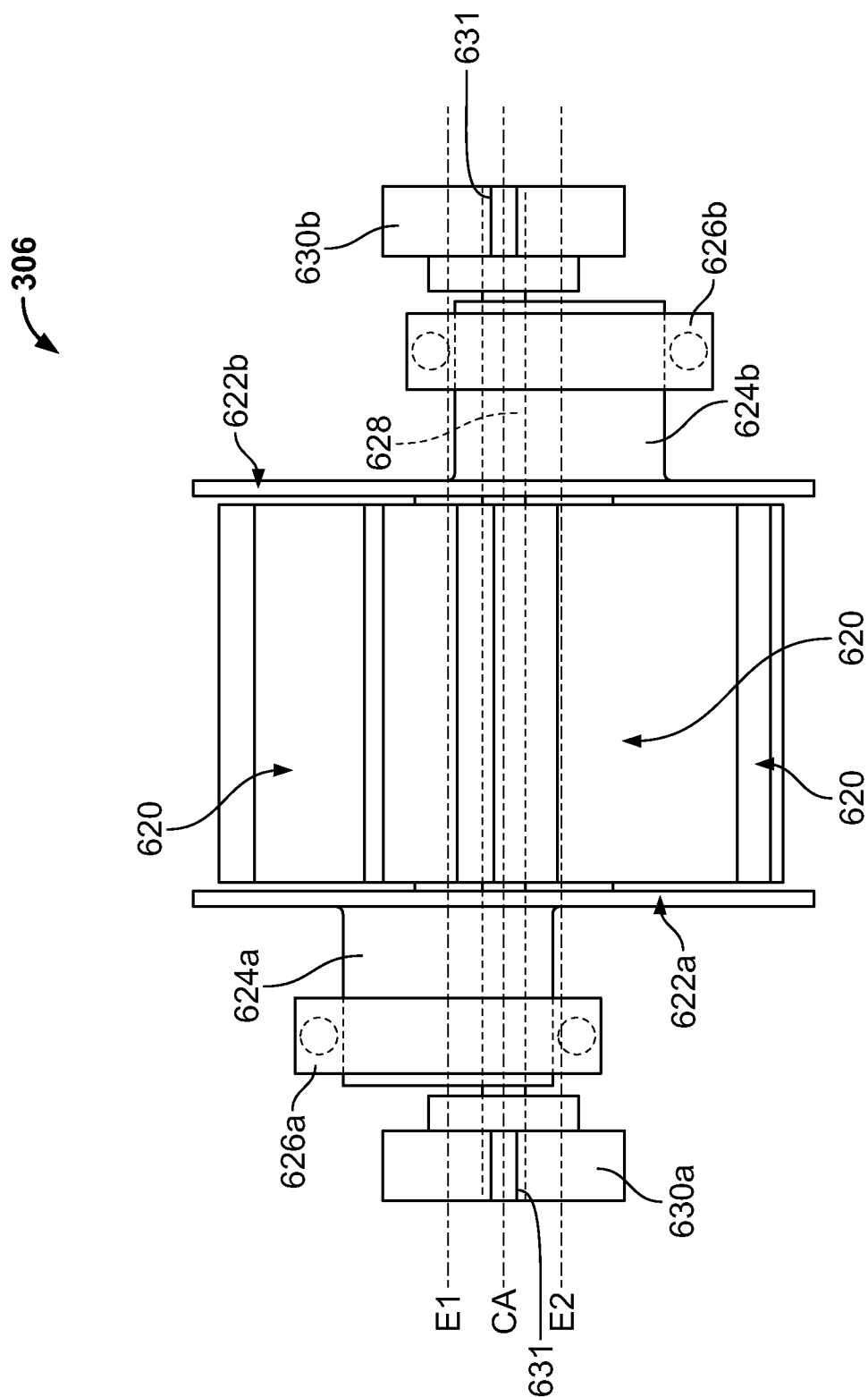


FIG. 45

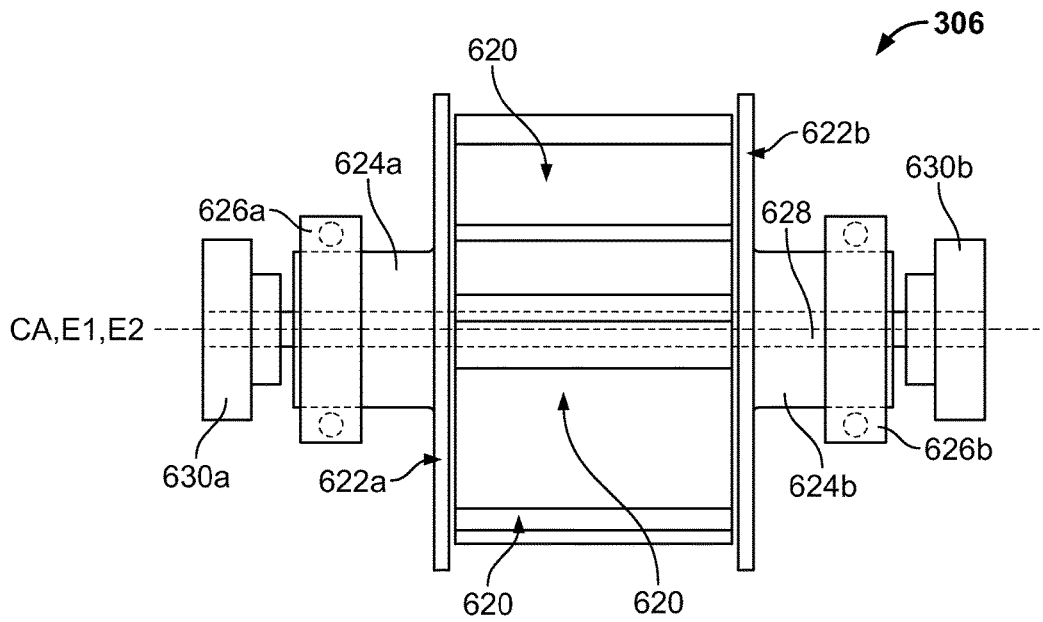


FIG. 46

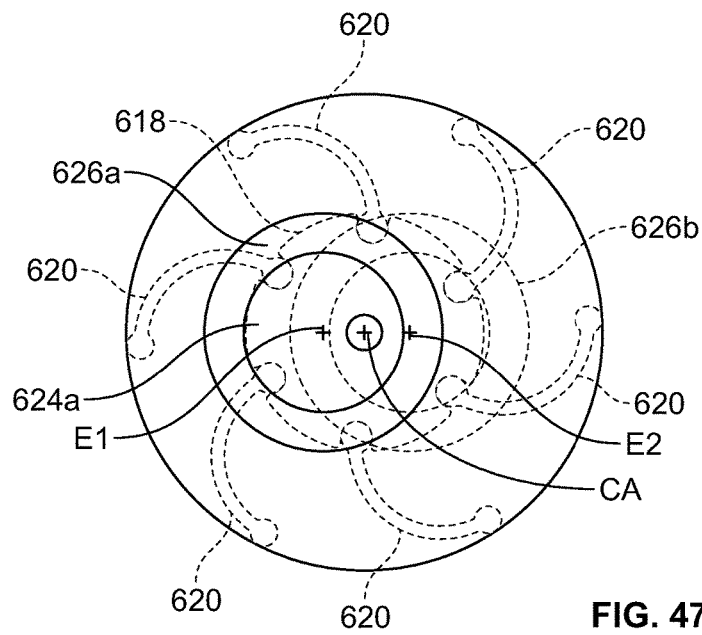
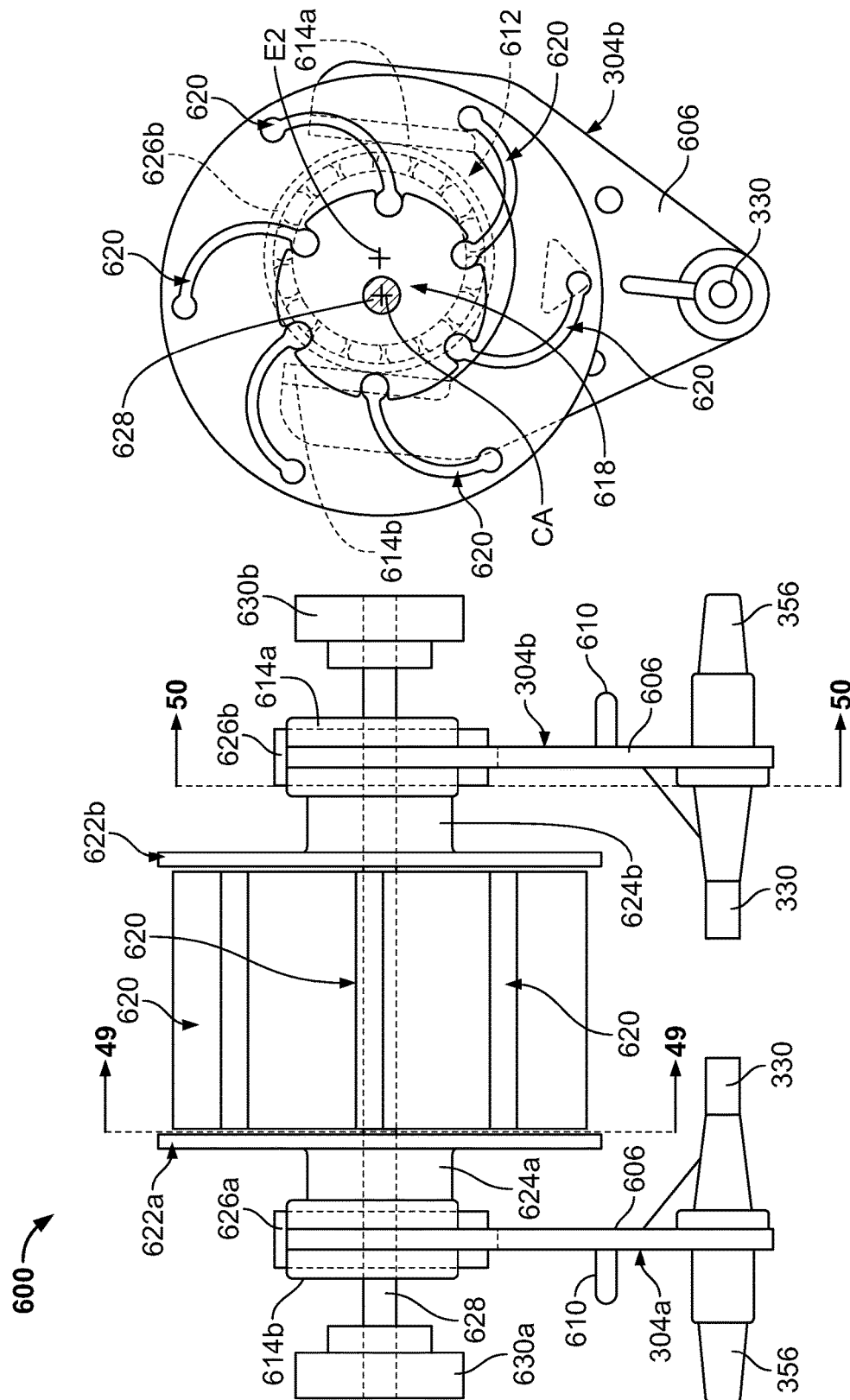


FIG. 47



**FIG. 49**

**FIG. 48**

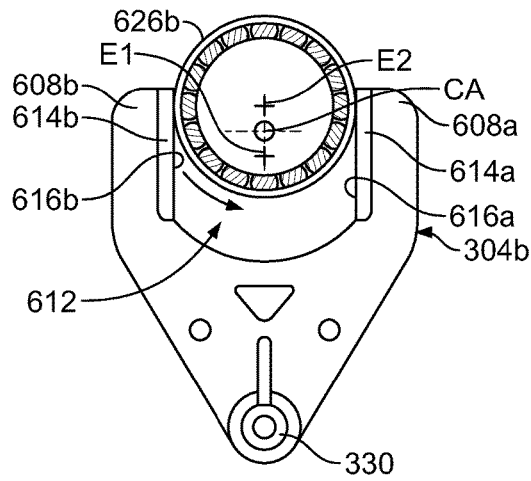


FIG. 50A

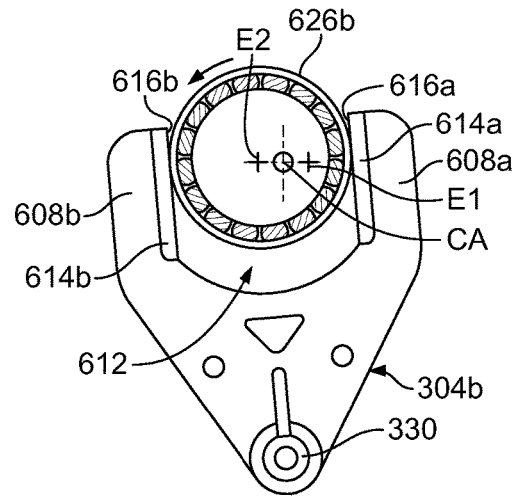


FIG. 50B

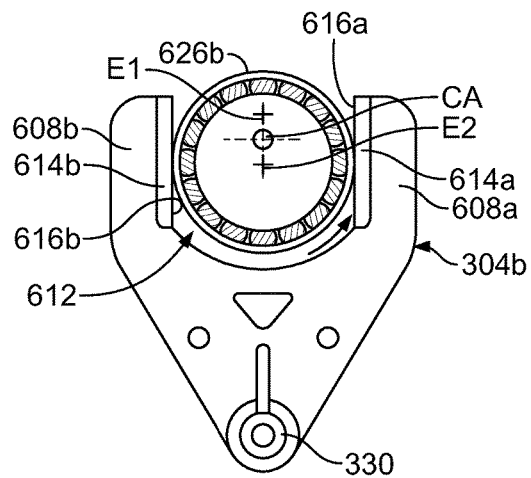


FIG. 50C

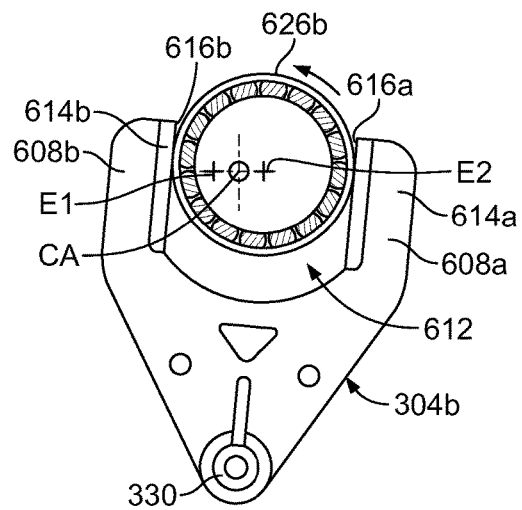


FIG. 50D

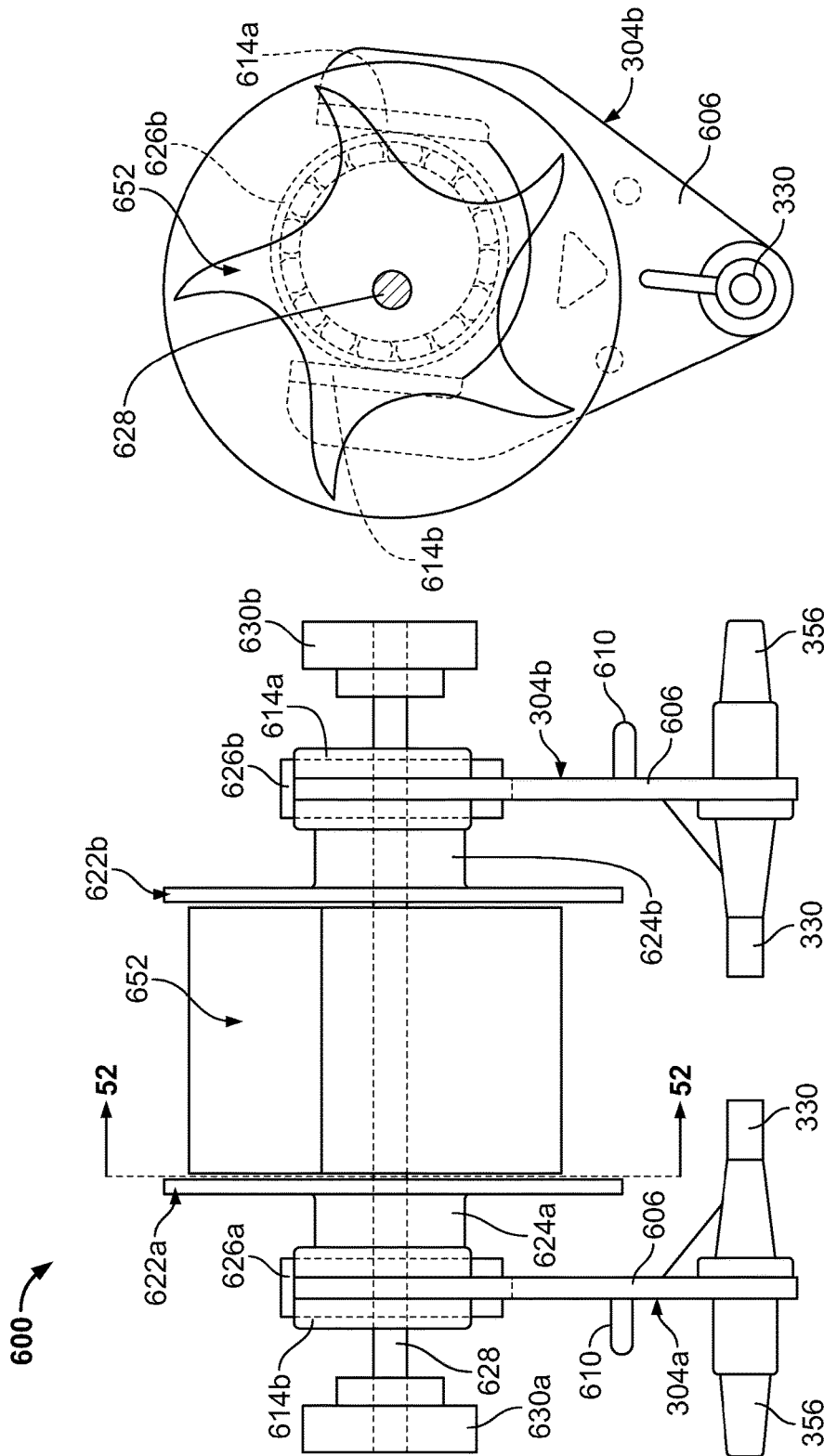


FIG. 52

FIG. 51

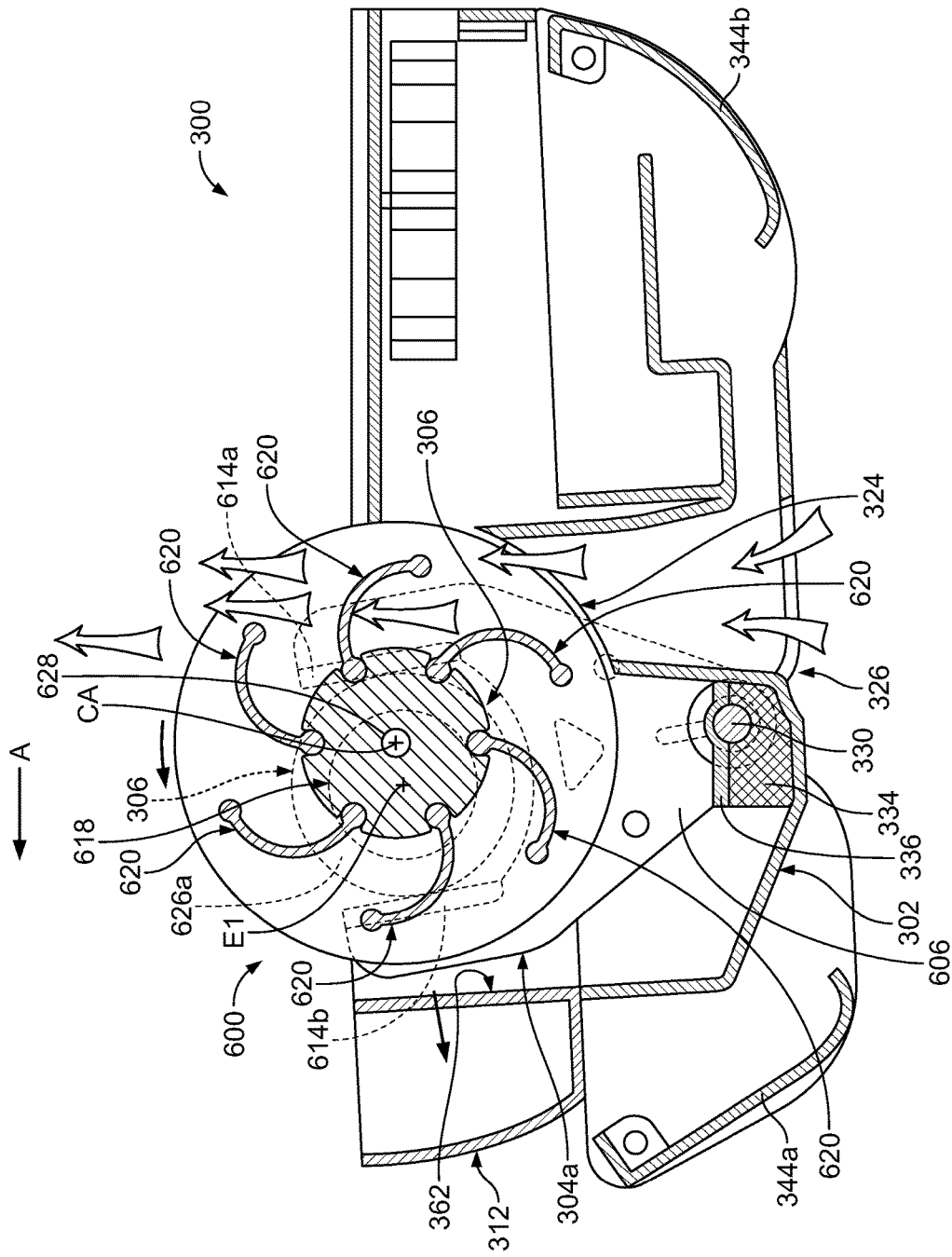
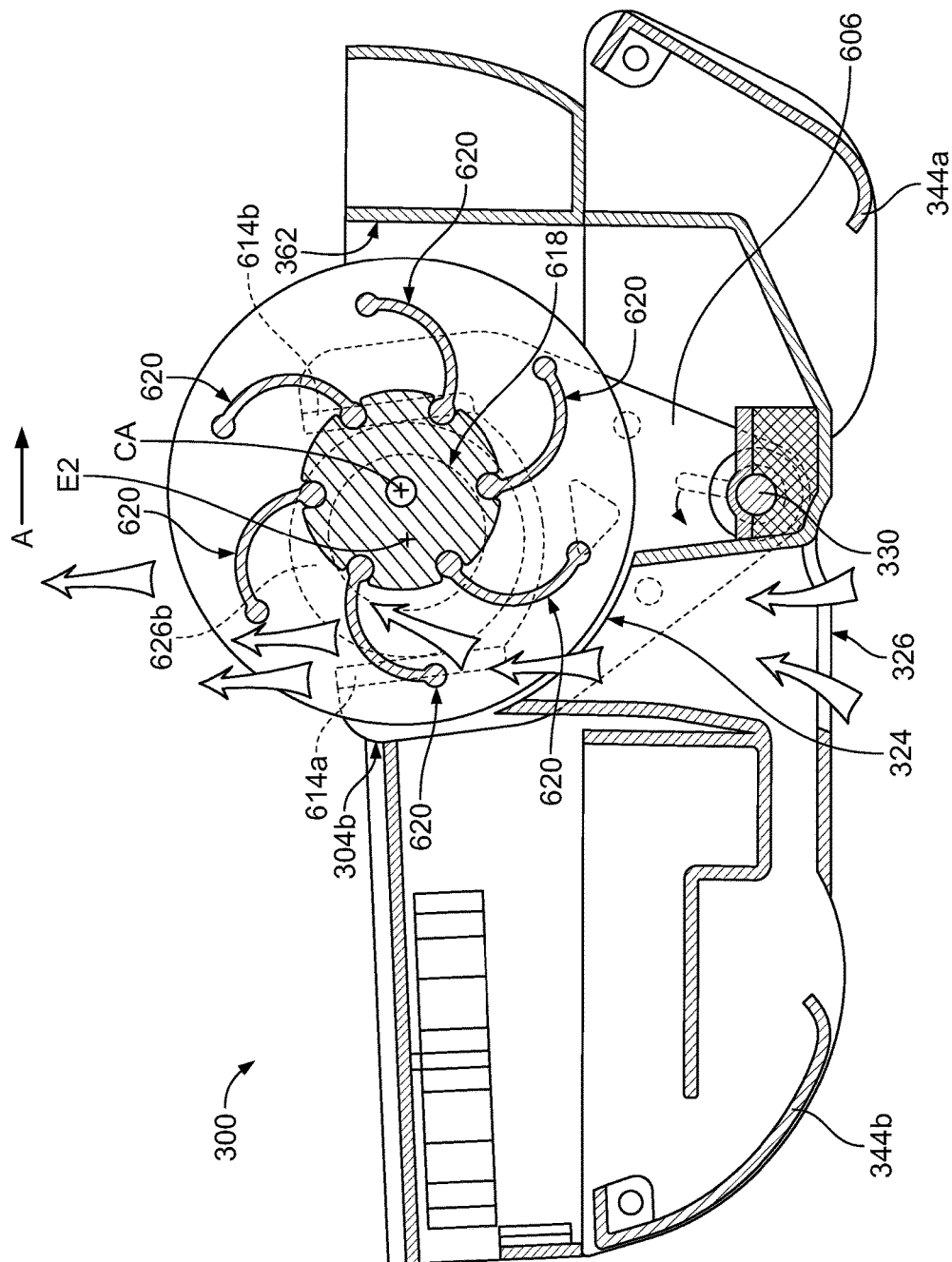


FIG. 53



**FIG. 54**

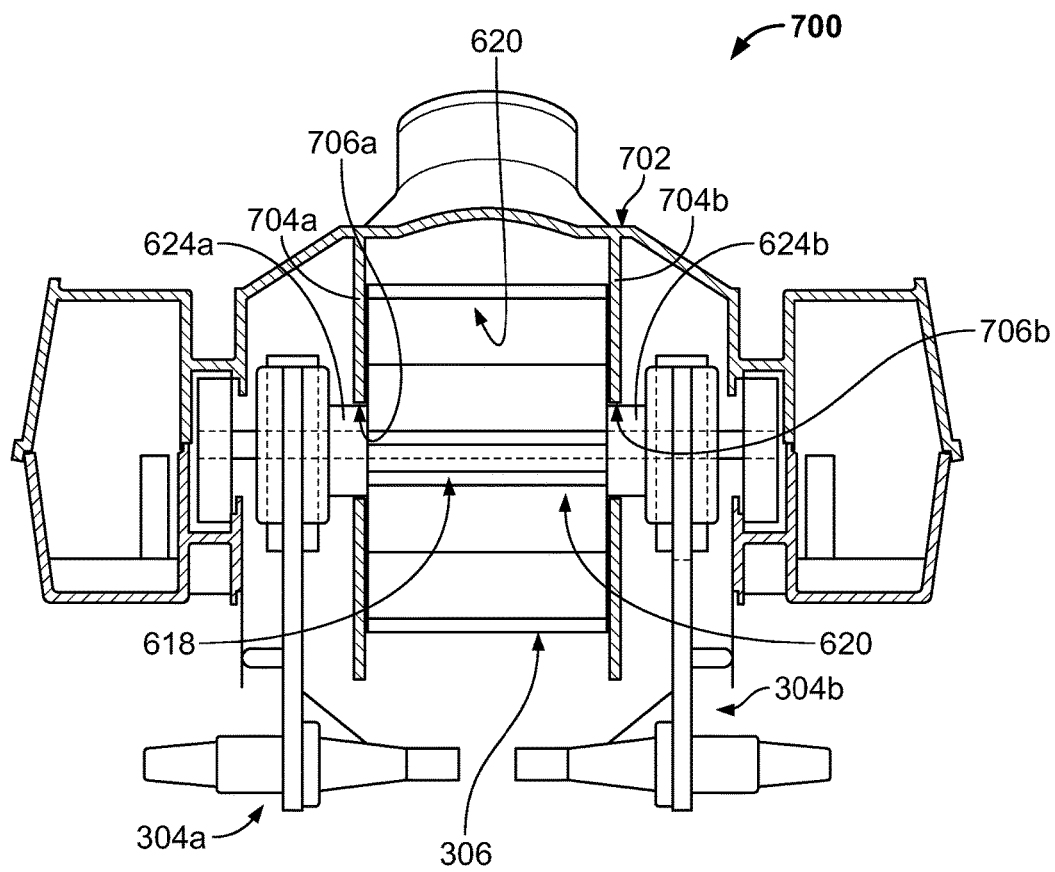


FIG. 55



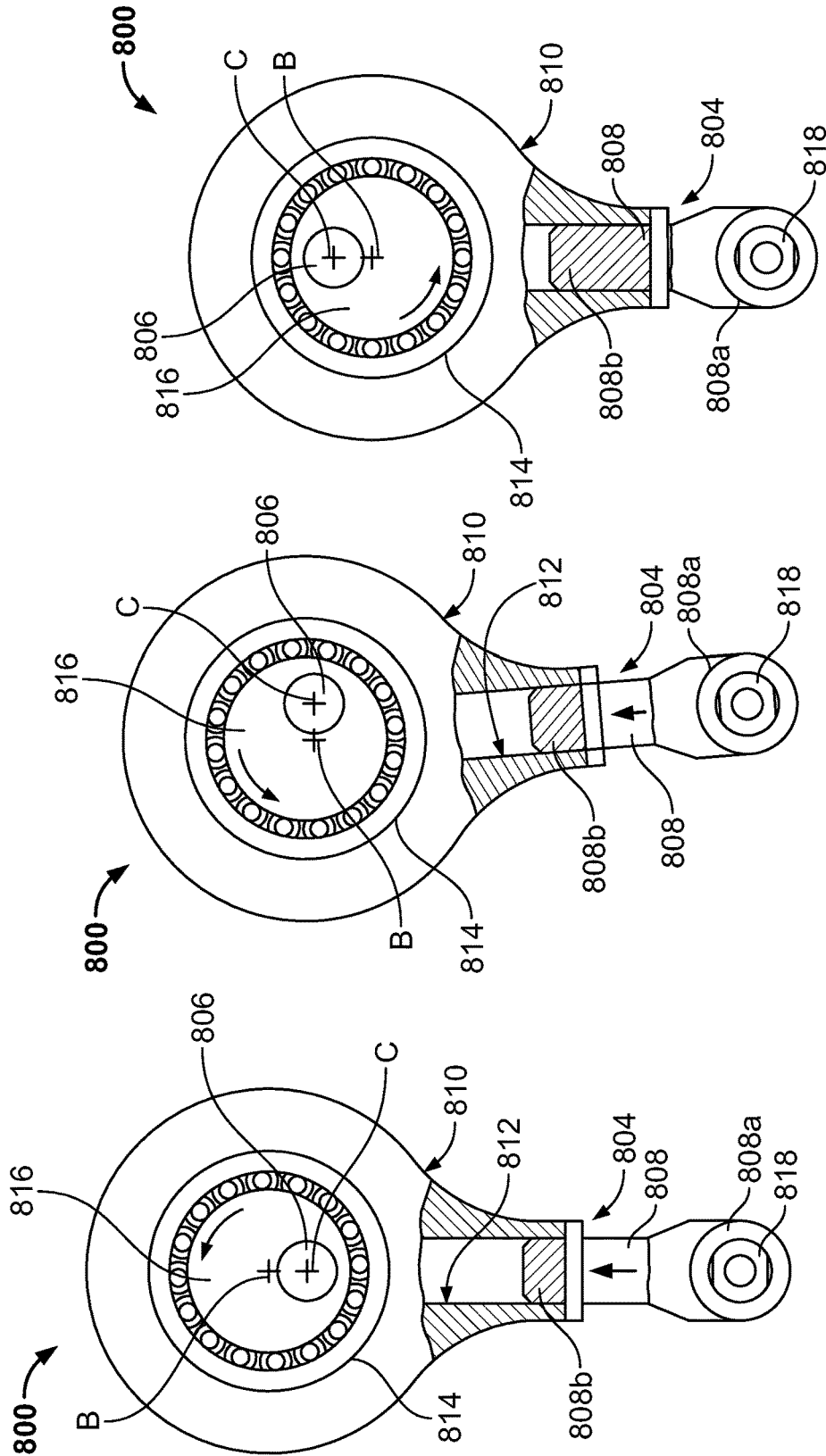


FIG. 56A

FIG. 56B

FIG. 56C

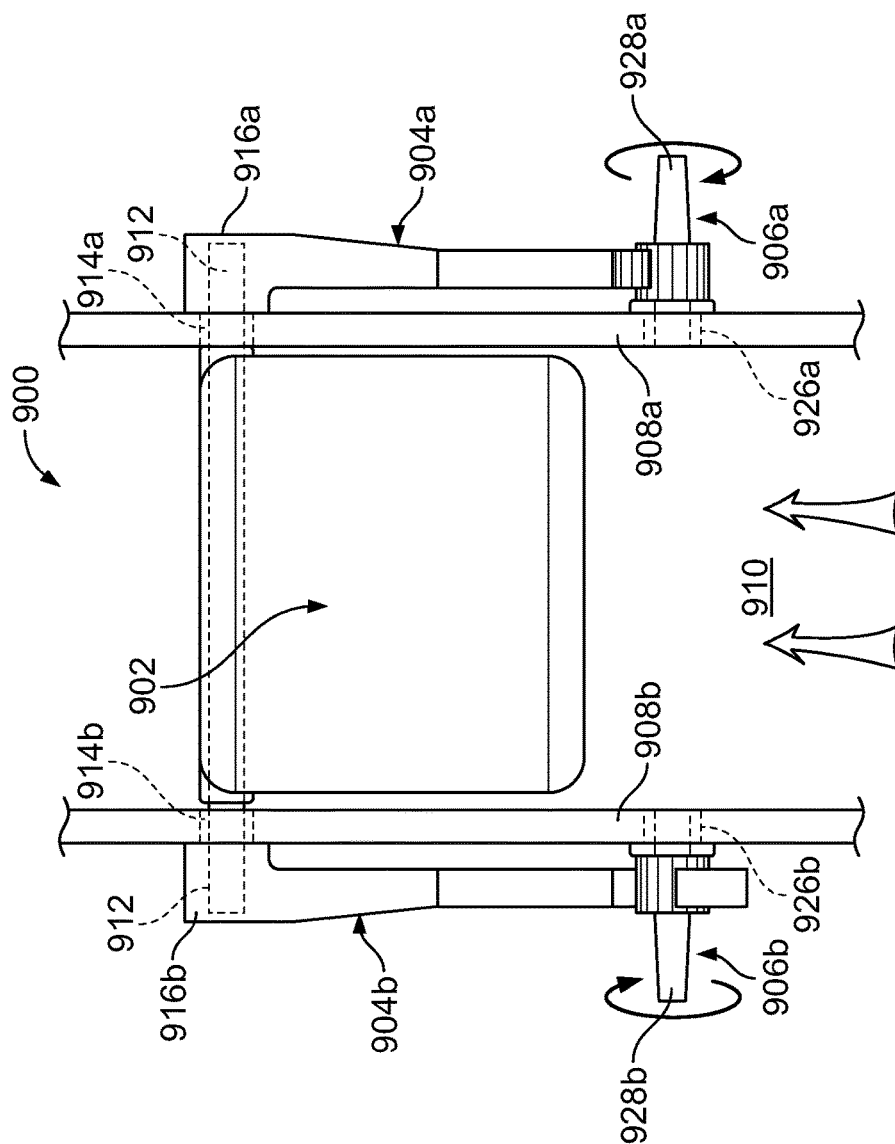


FIG. 57

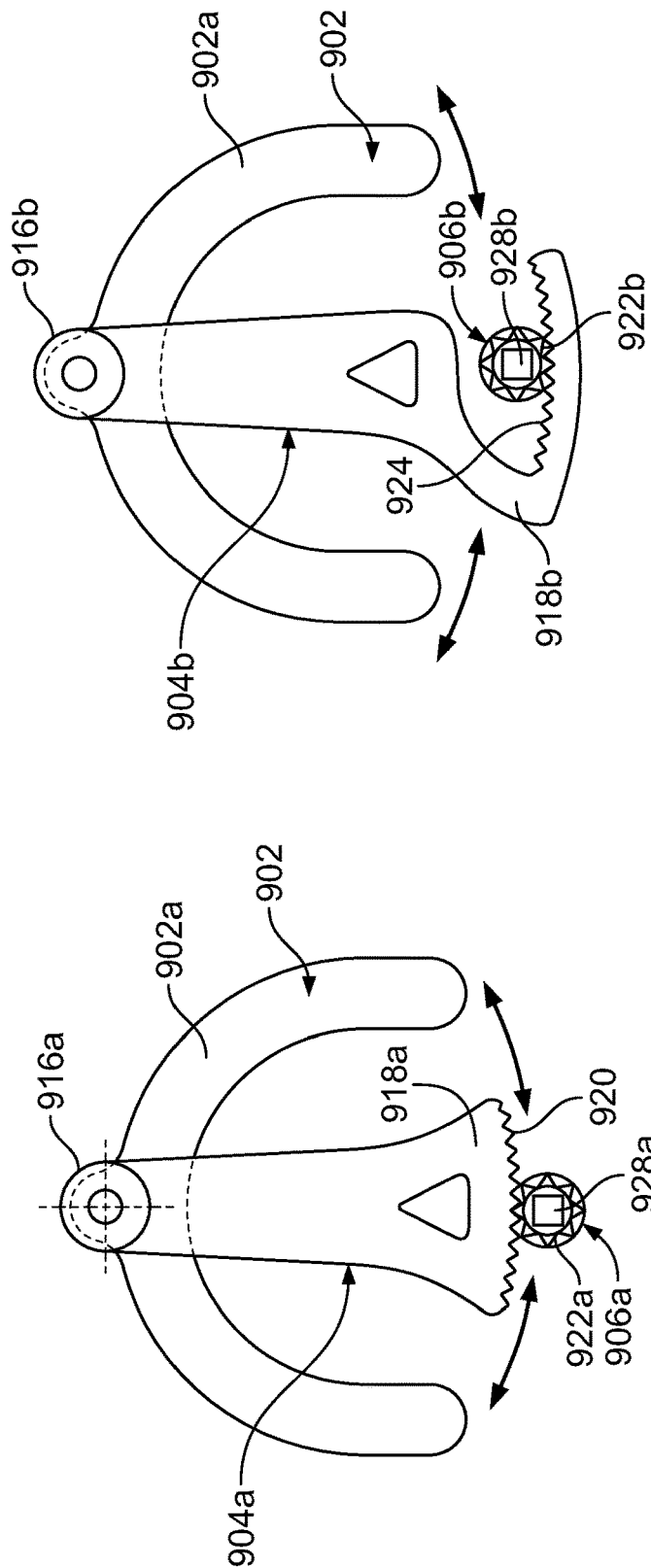


FIG. 57B

FIG. 57A

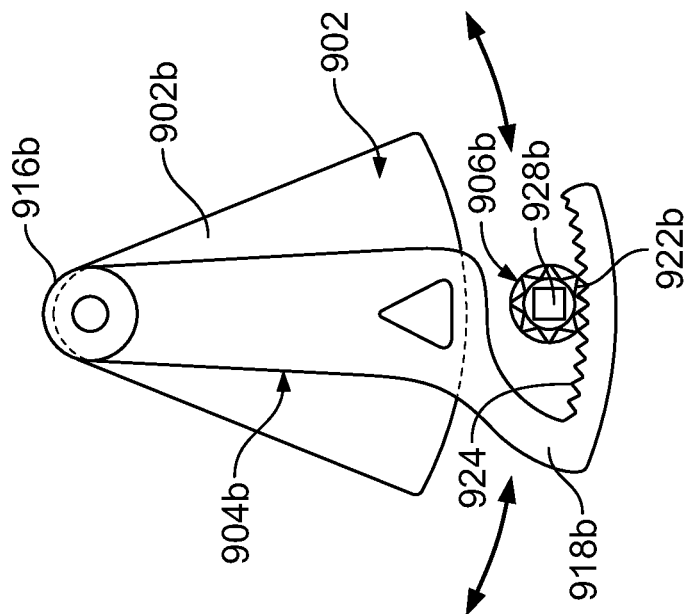


FIG. 58B

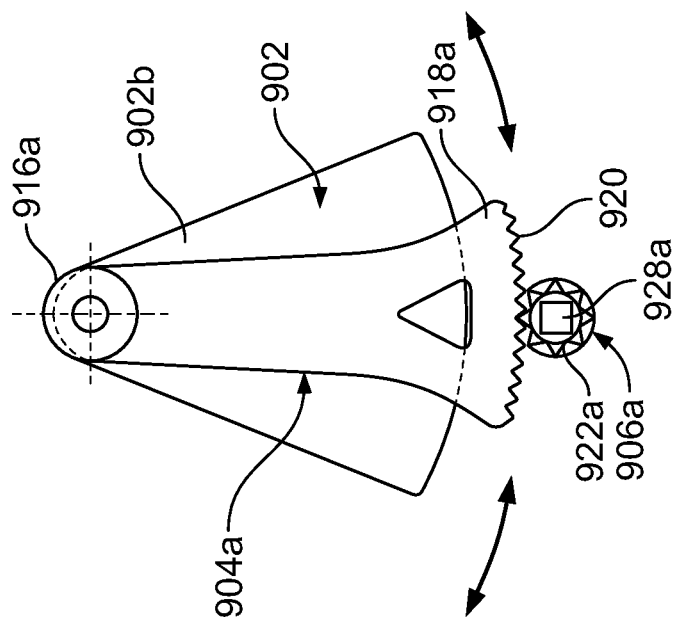


FIG. 58A

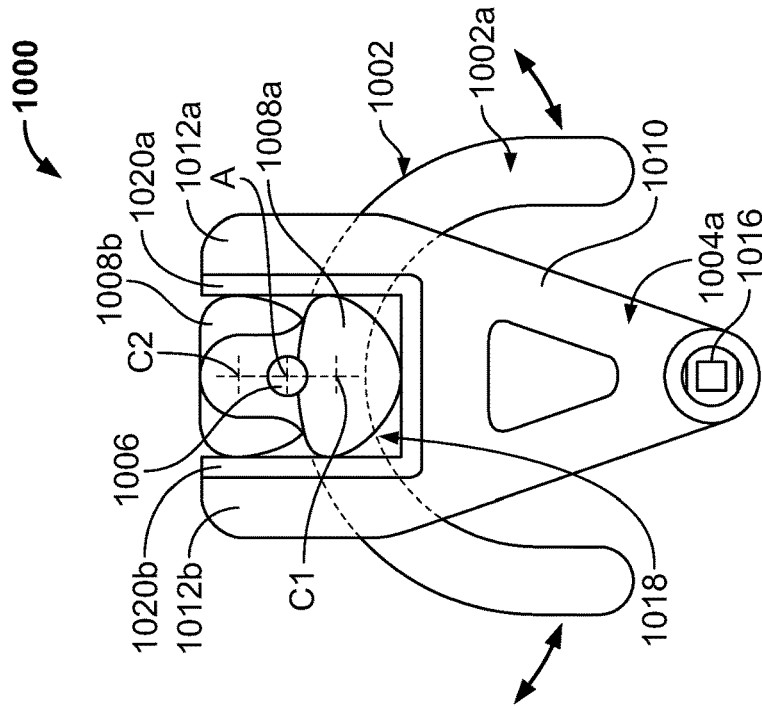


FIG. 60

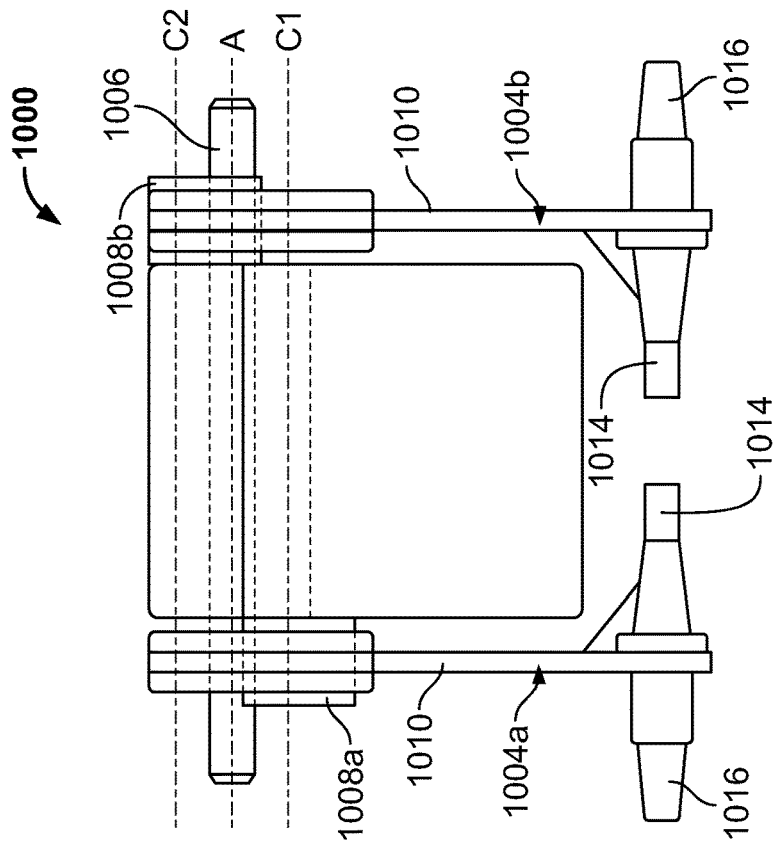


FIG. 59

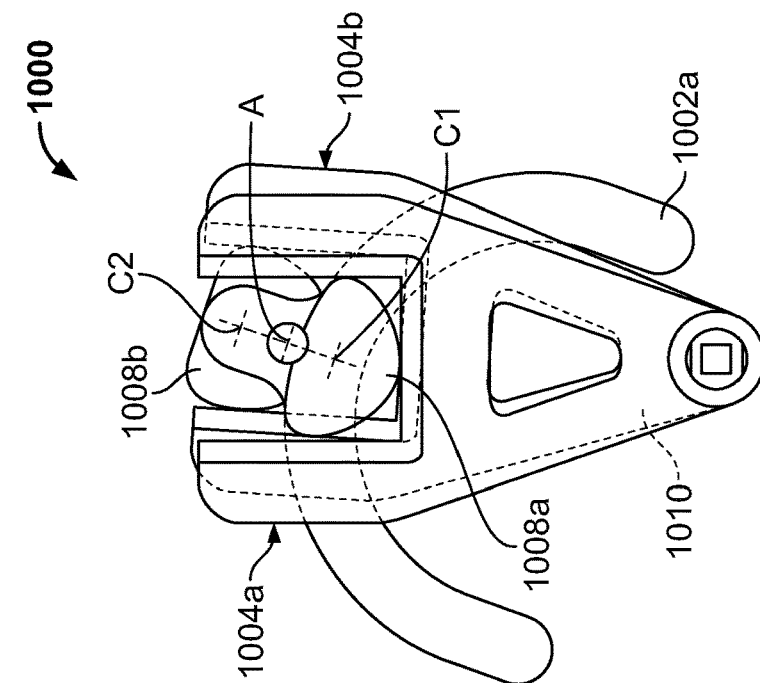


FIG. 61

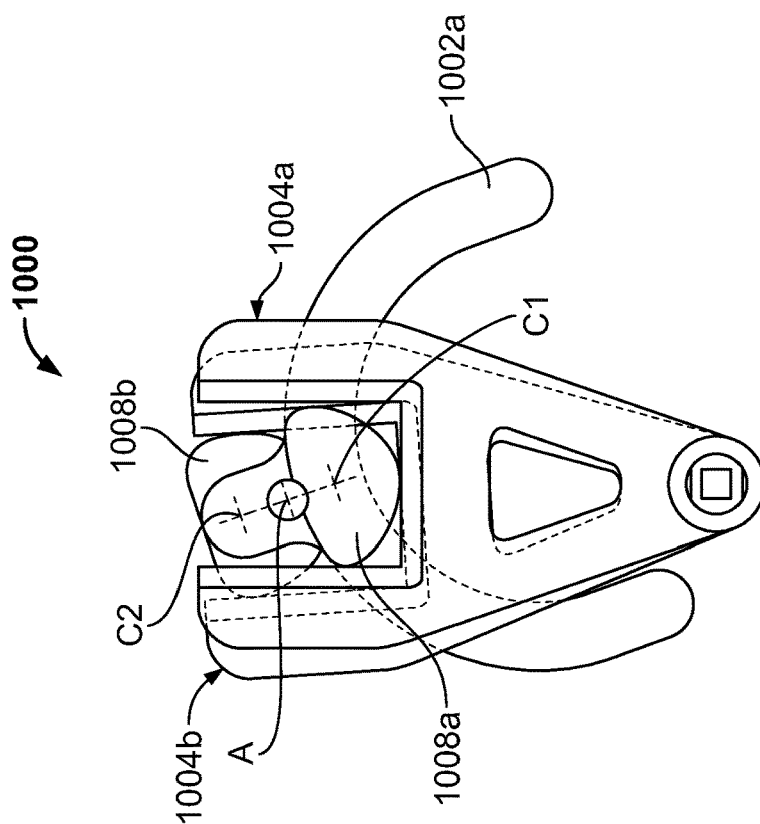


FIG. 62

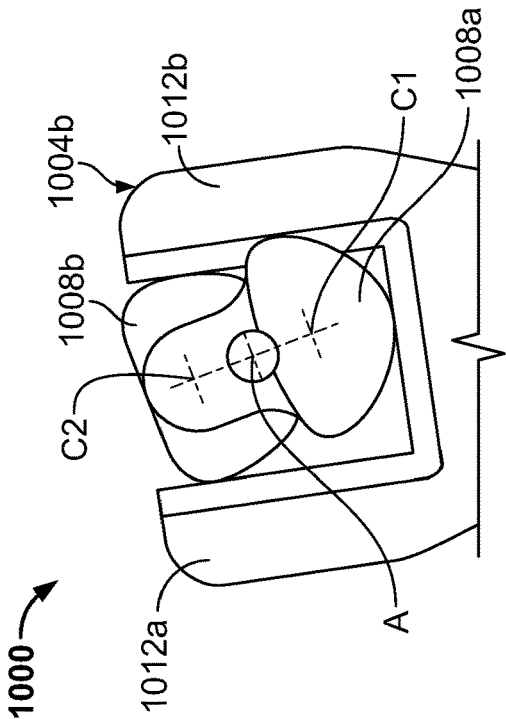


FIG. 63

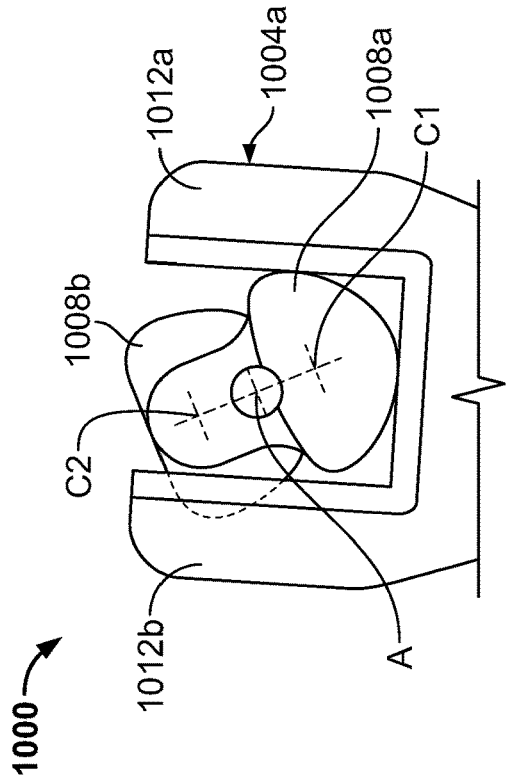


FIG. 64

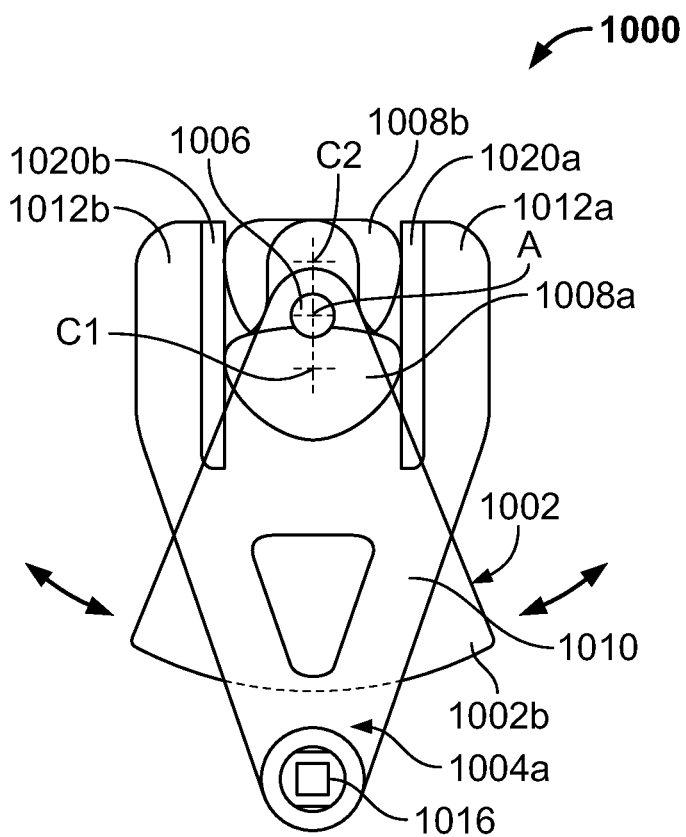
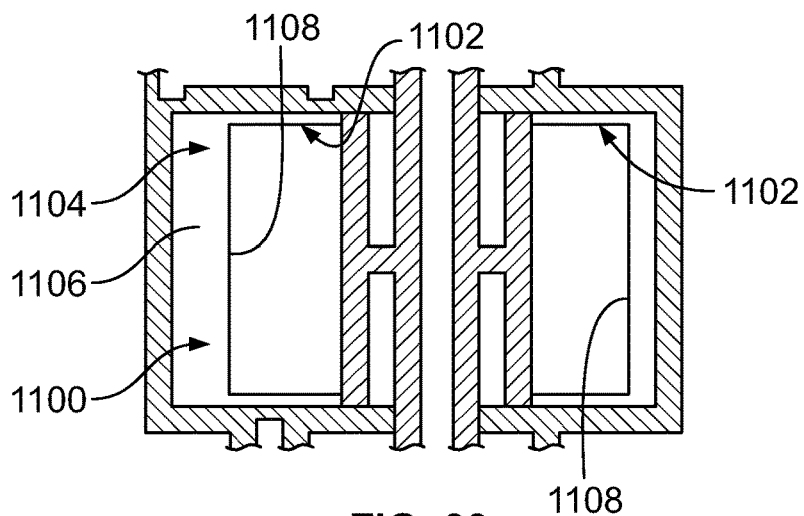
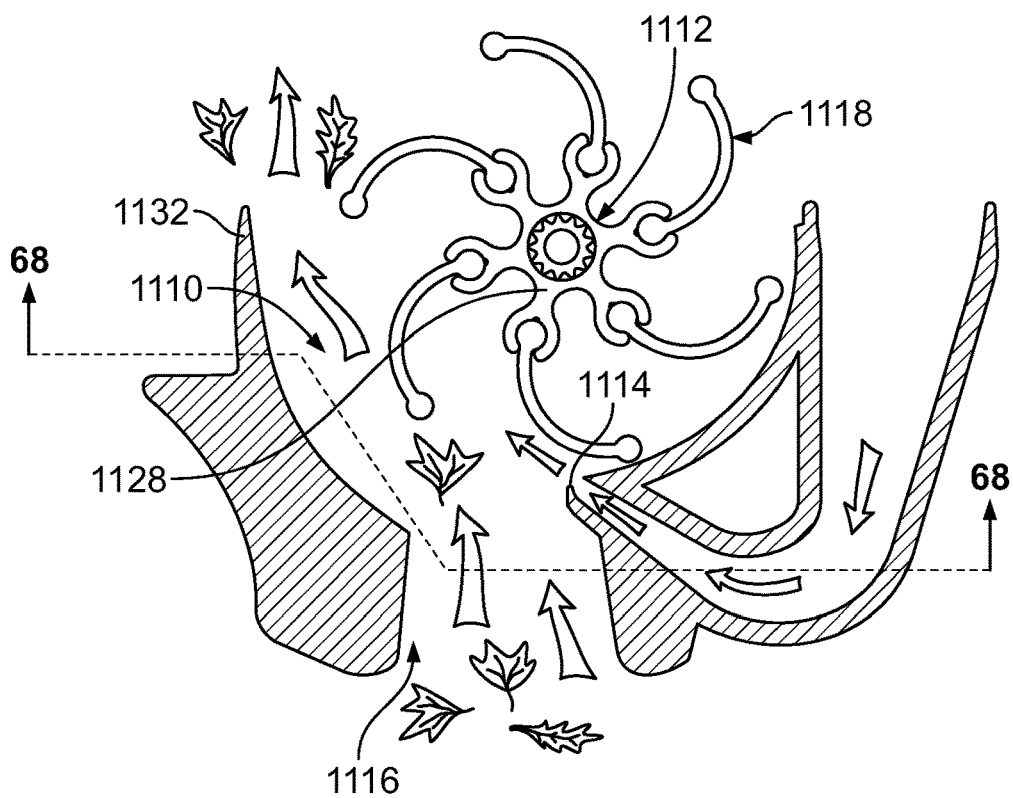


FIG. 65





**FIG. 66**  
**(Prior Art)**



**FIG. 67**

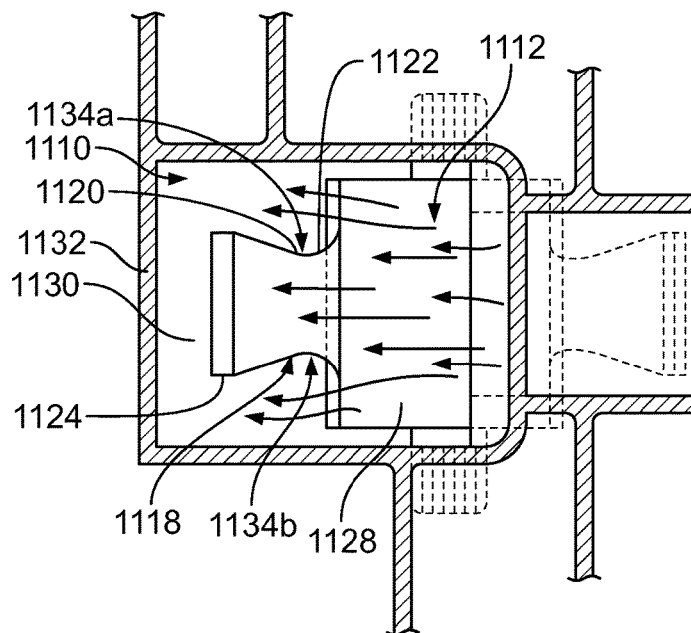


FIG. 68

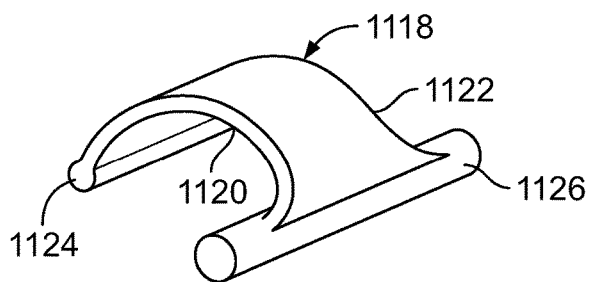


FIG. 69

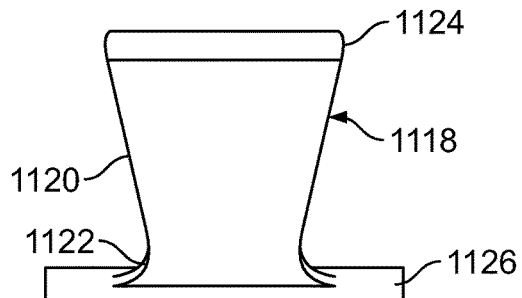


FIG. 70

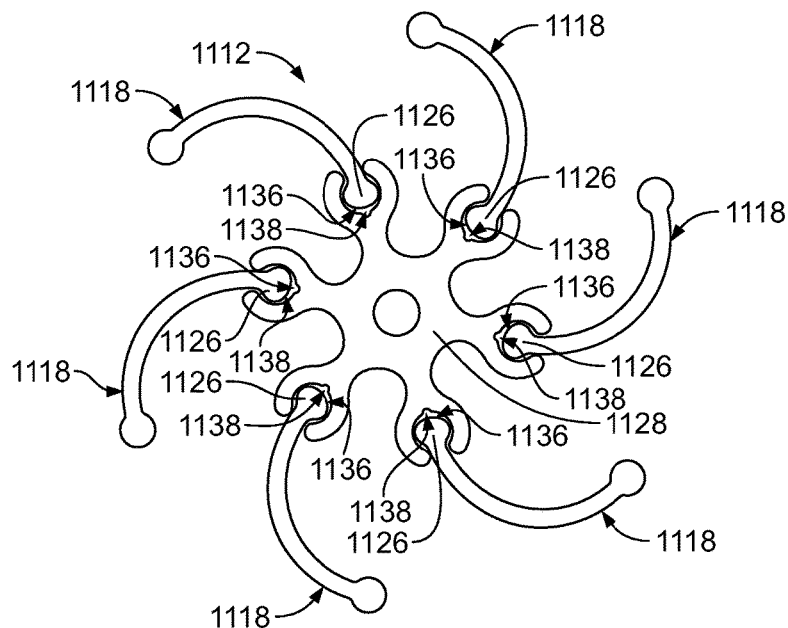


FIG. 71

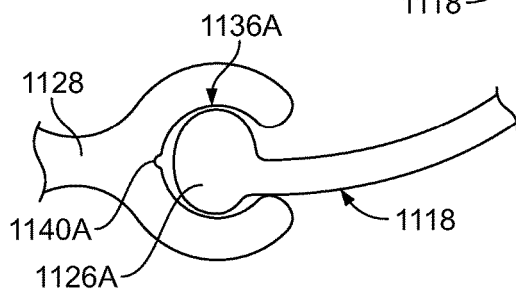


FIG. 71A

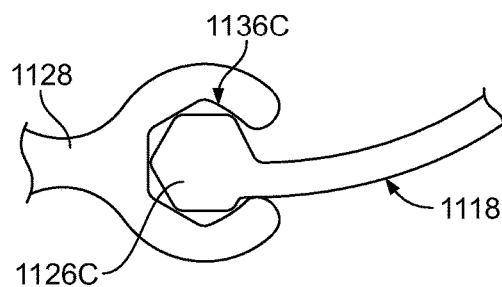


FIG. 71C

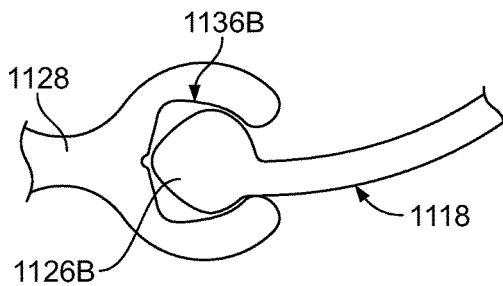


FIG. 71B

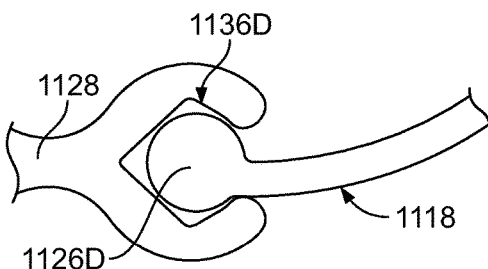


FIG. 71D

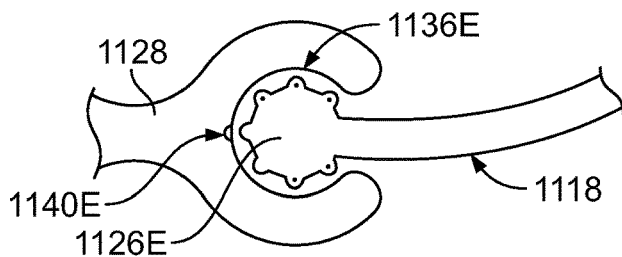


FIG. 71E

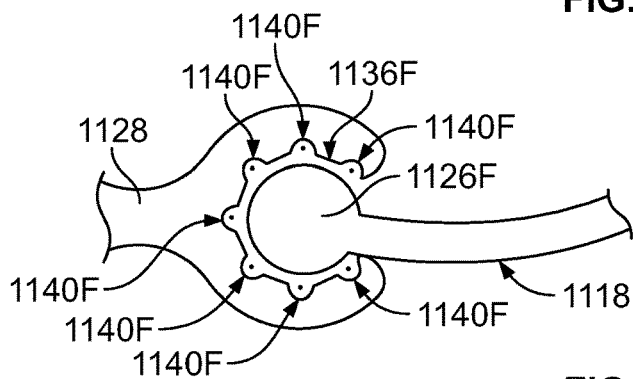


FIG. 71F

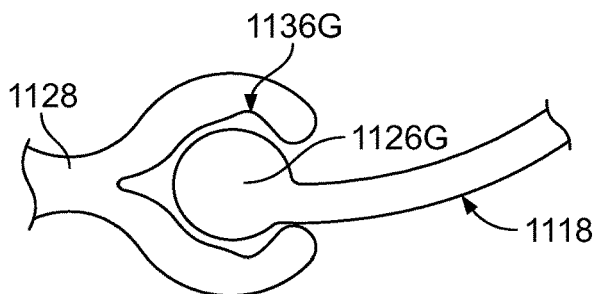


FIG. 71G

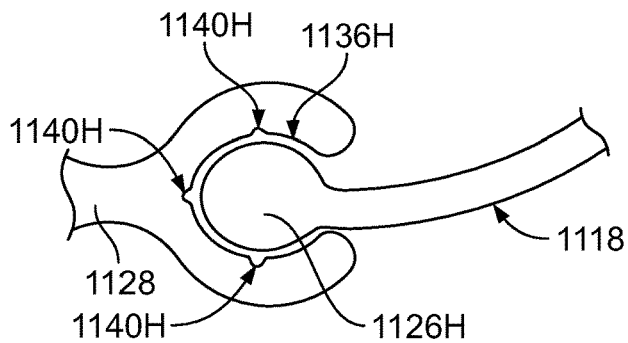


FIG. 71H

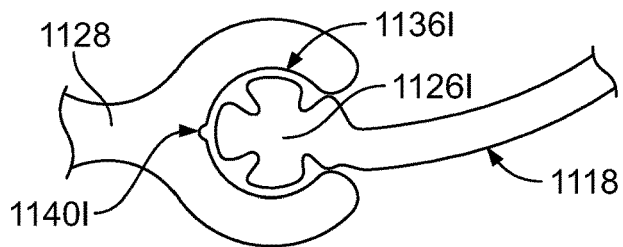


FIG. 71I

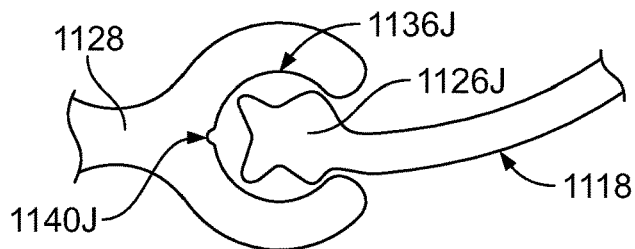


FIG. 71J

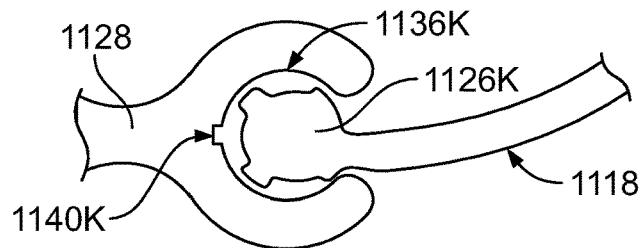


FIG. 71K

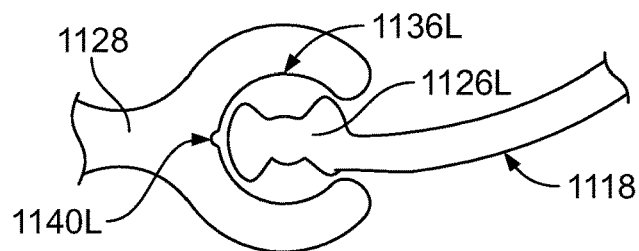


FIG. 71L

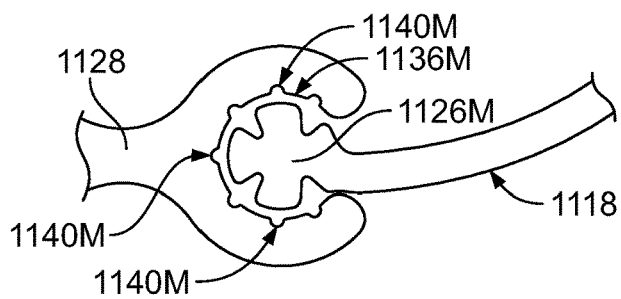


FIG. 71M

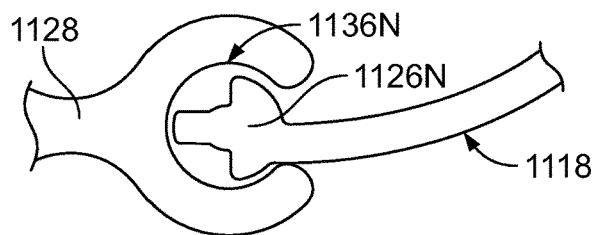


FIG. 71N

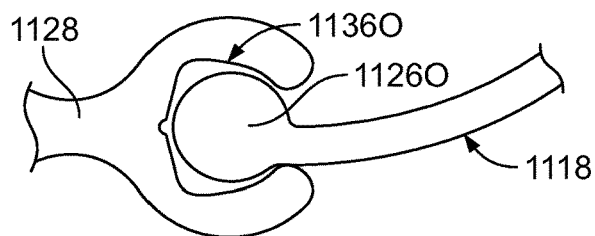


FIG. 71O

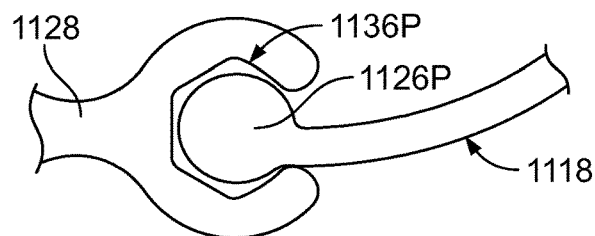


FIG. 71P

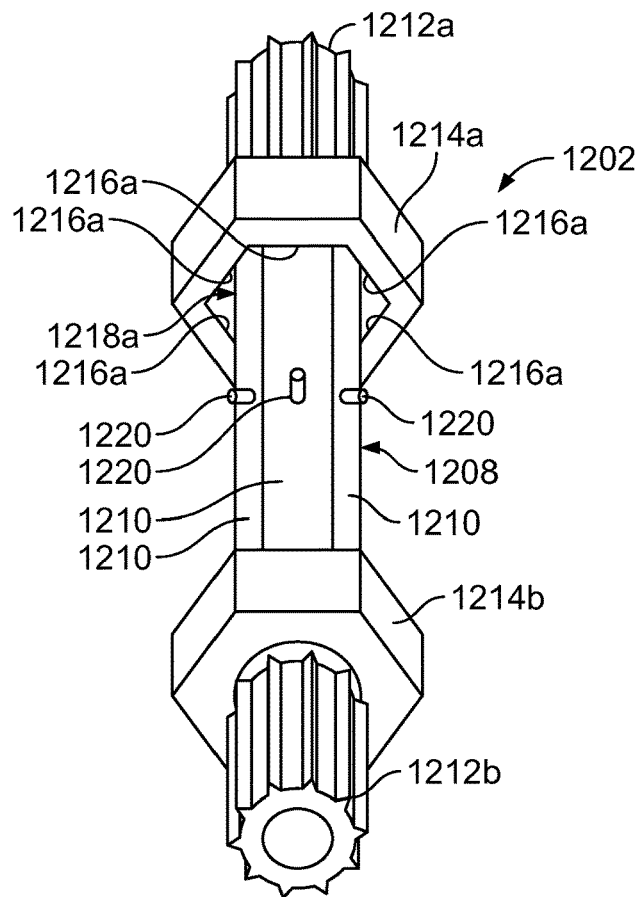


FIG. 72

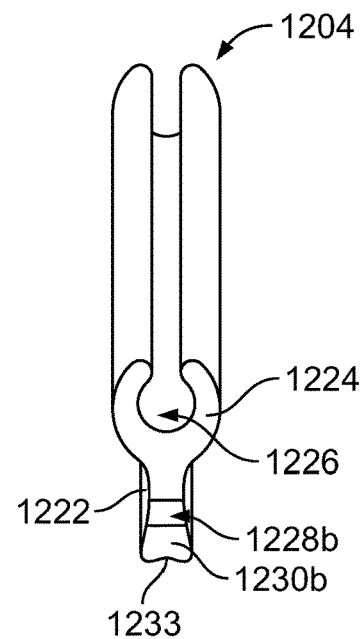


FIG. 73

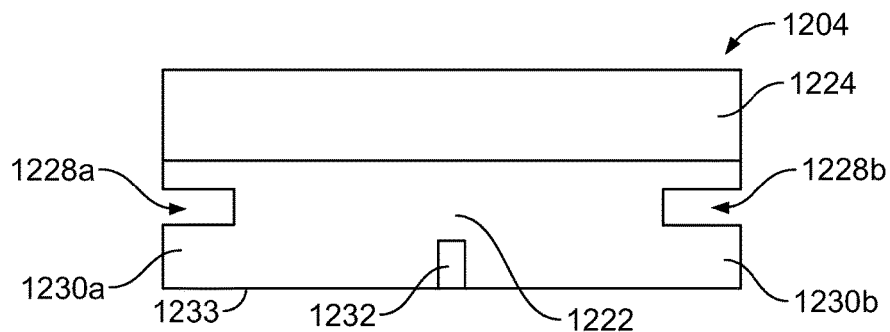


FIG. 74

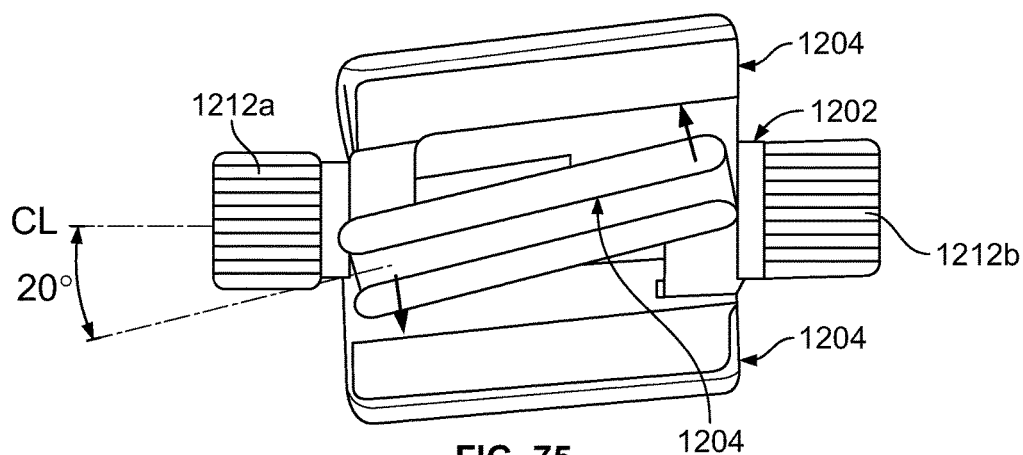


FIG. 75

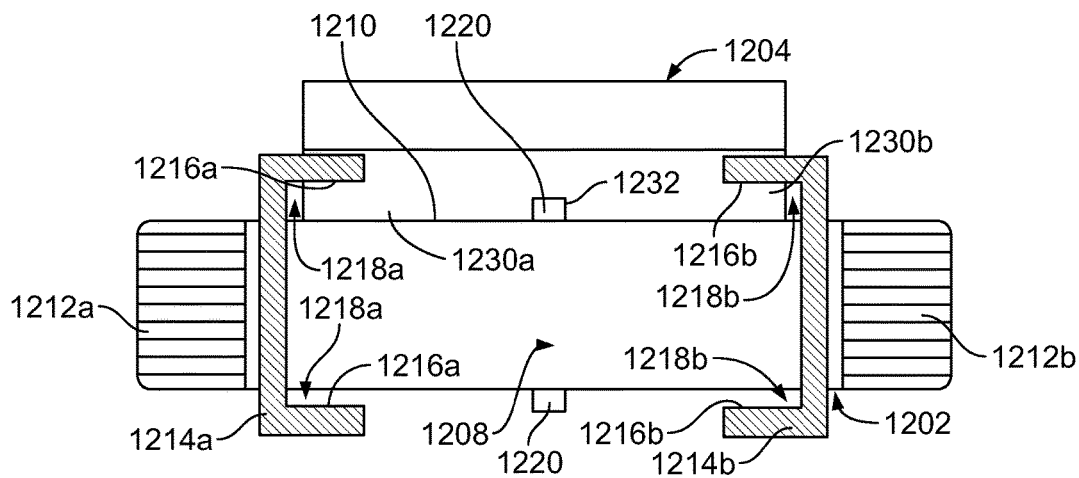


FIG. 76



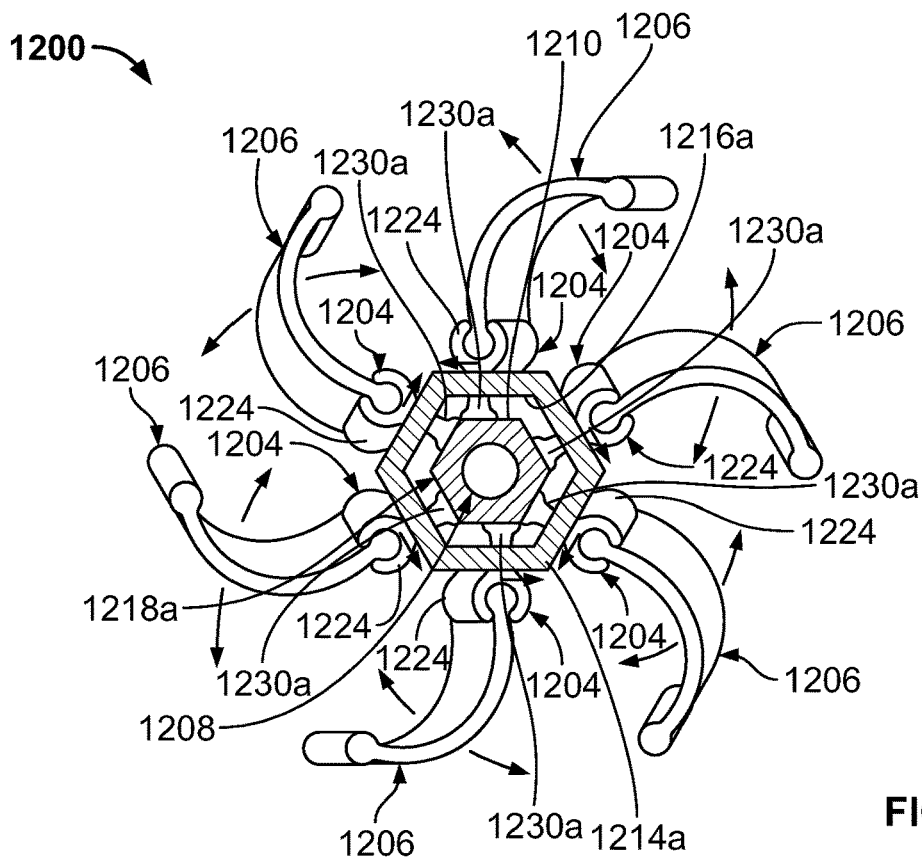


FIG. 77

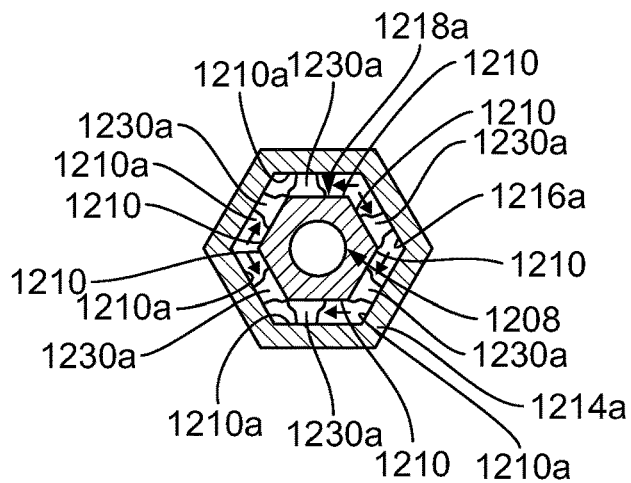


FIG. 78

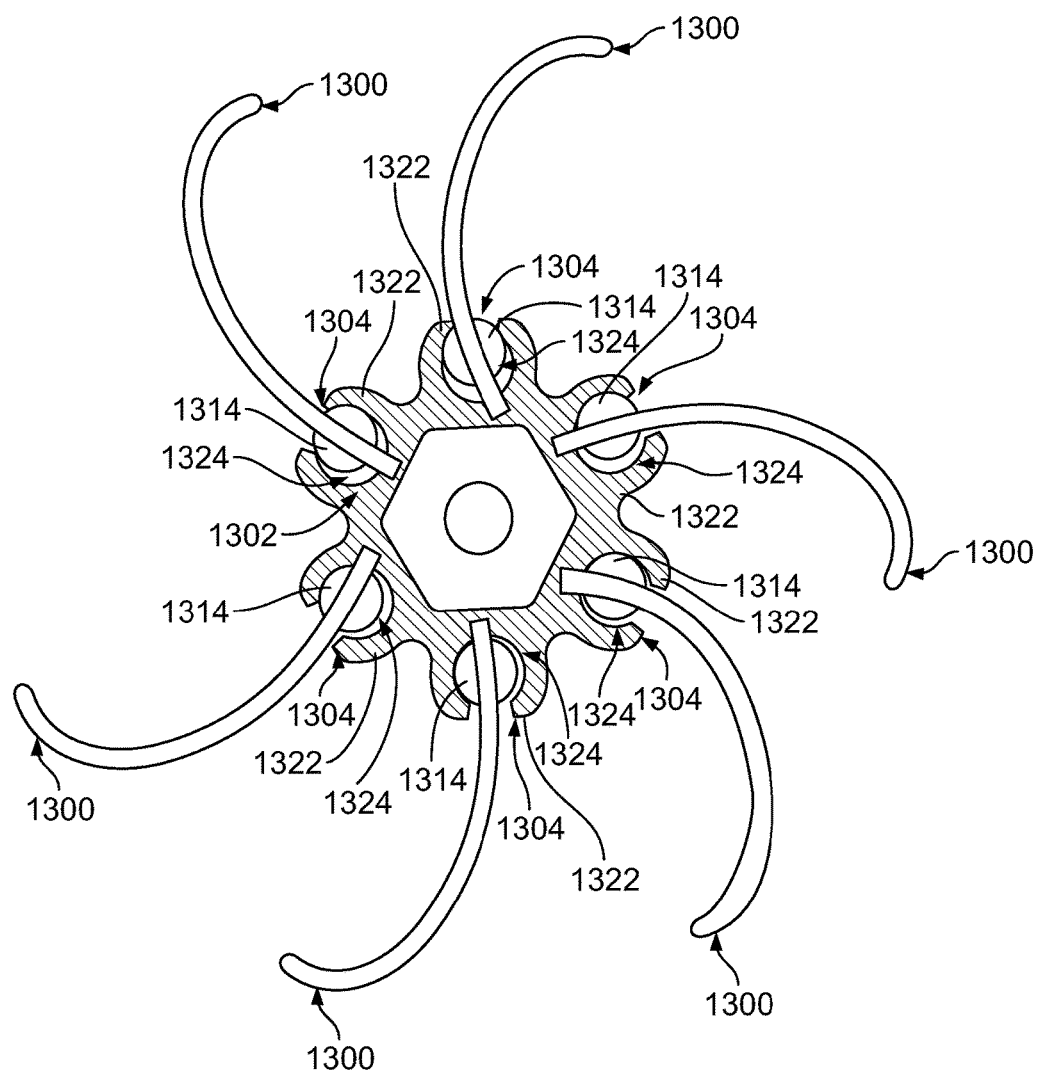


FIG. 79

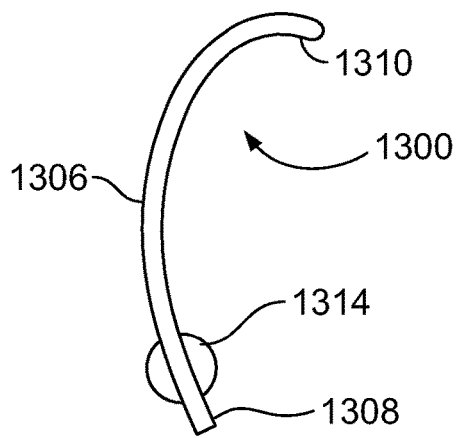


FIG. 80

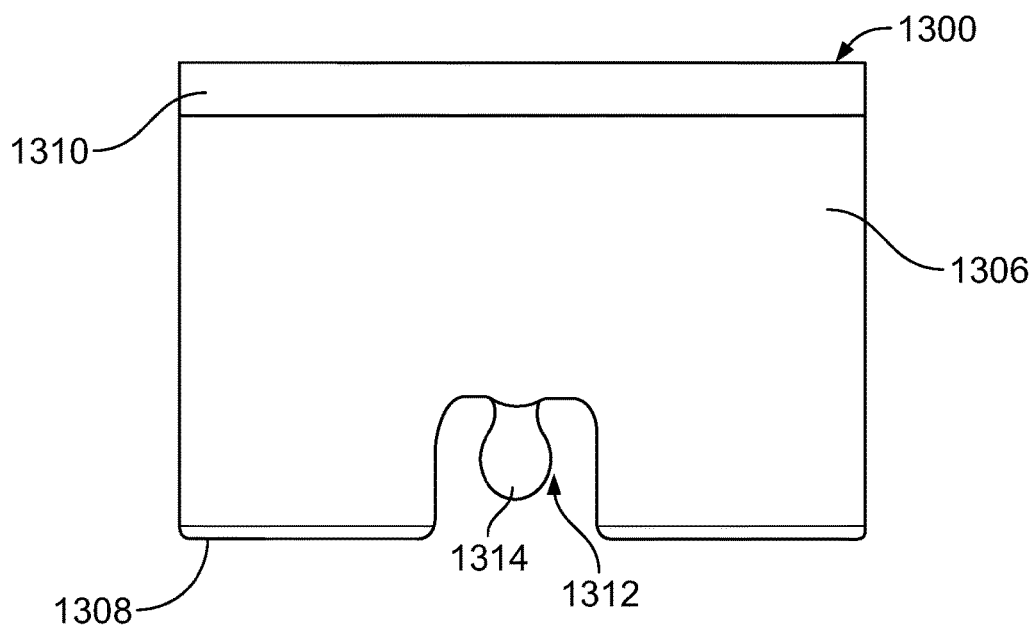


FIG. 81

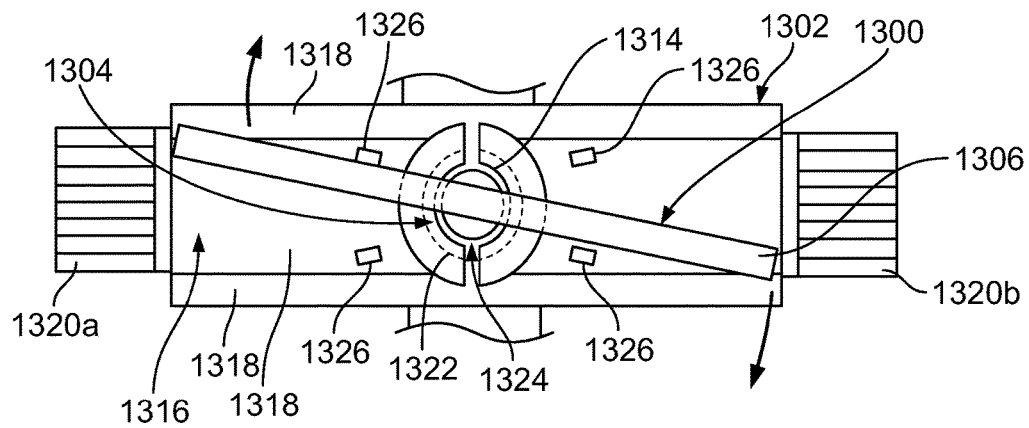
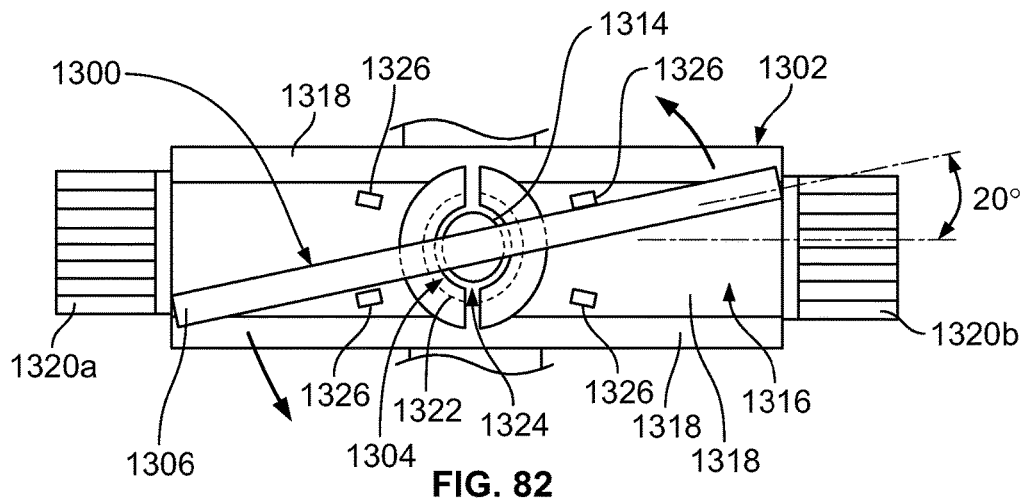
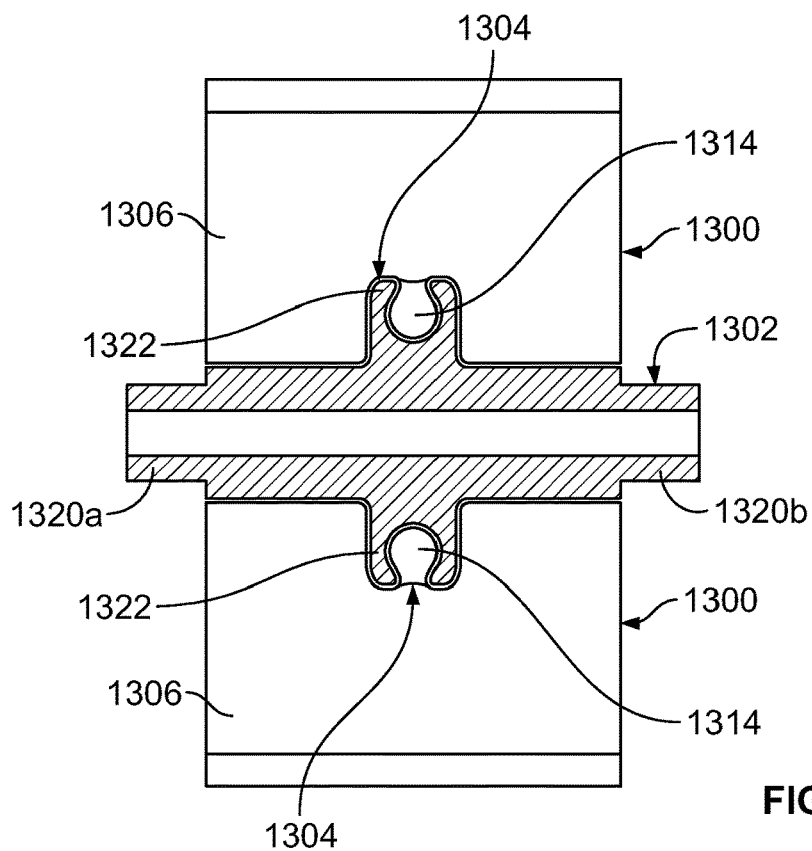
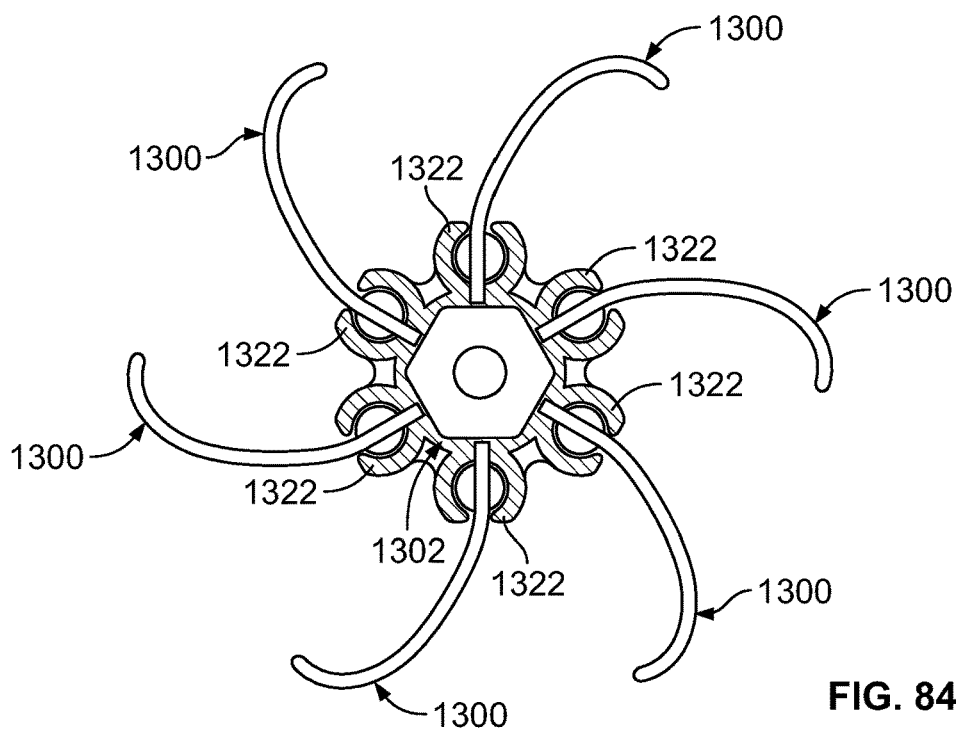


FIG. 83



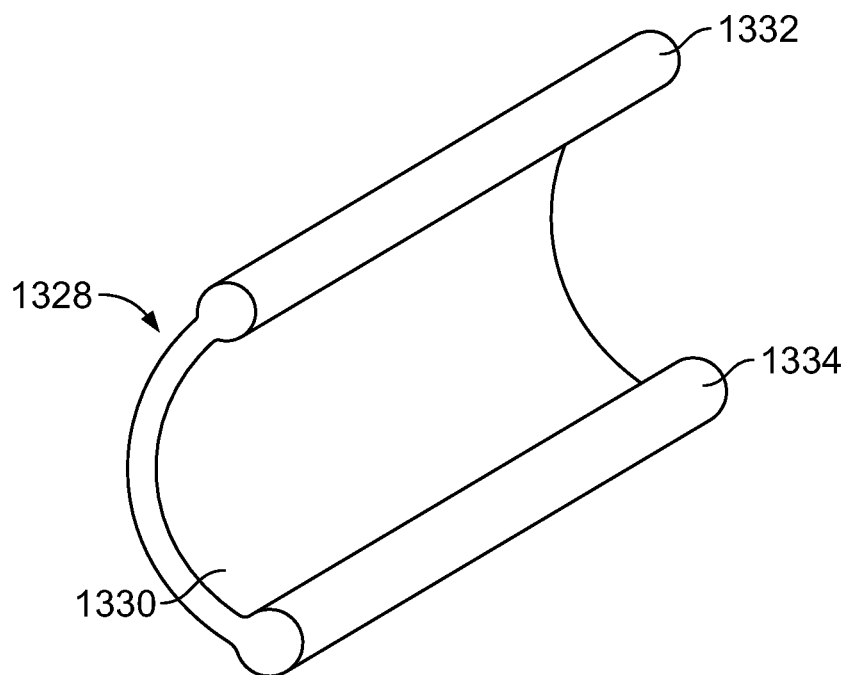


FIG. 86

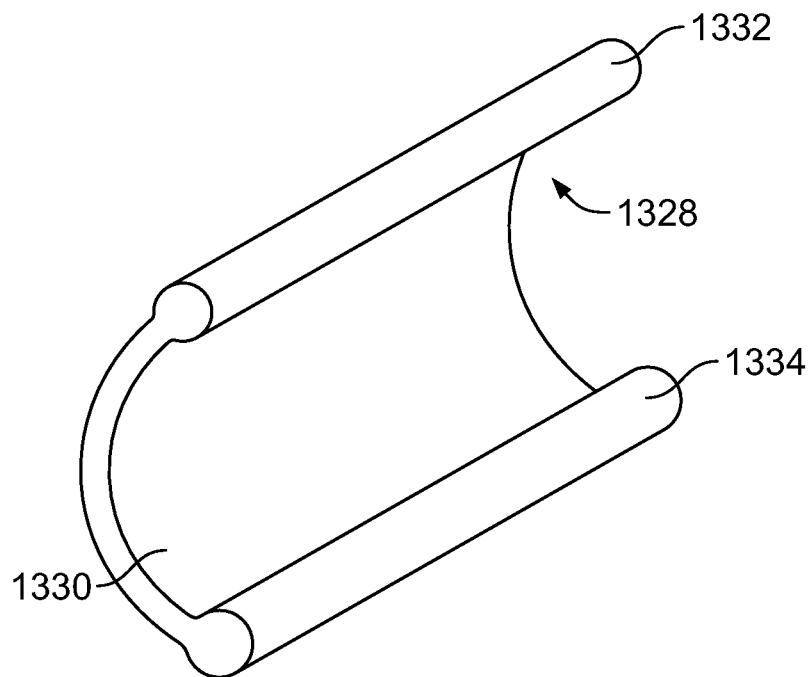
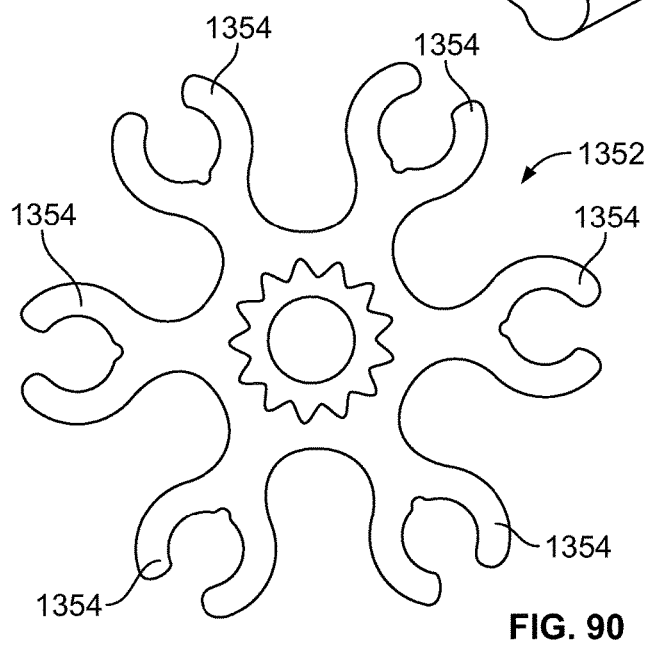
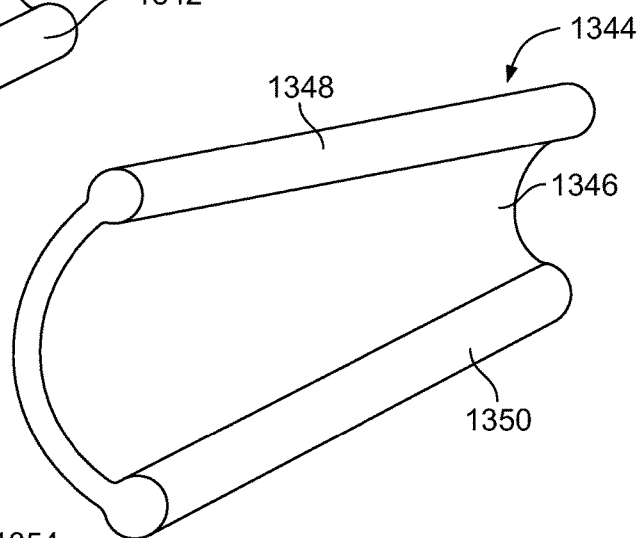
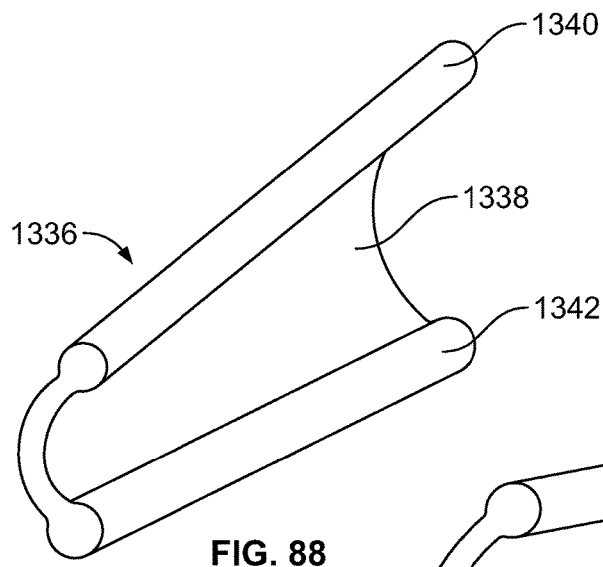


FIG. 87



## SWIMMING POOL CLEANER

## RELATED APPLICATIONS

The present application claims the benefit of priority to U.S. Provisional Patent Application No. 61/872,389, filed on Aug. 30, 2013, which is incorporated herein by reference in its entirety.

## FIELD OF THE PRESENT DISCLOSURE

Embodiments of the present disclosure relate to swimming pool cleaners and, more particularly, to automatic swimming pool cleaners movable along an underwater pool surface for purposes of cleaning debris therefrom. Some embodiments of the present disclosure relate to swimming pool cleaners having the flow of water pumped and/or sucked by remote pumps using negative pressure into and through the pool cleaners, also referred to as a suction cleaner.

## BACKGROUND OF THE PRESENT DISCLOSURE

Automatic swimming pool cleaners of the type that move about the underwater surfaces of a swimming pool are driven by many different kinds of systems. A variety of different pool-cleaner devices in one way or another harness the flow of water, as it is drawn or pushed through the pool cleaner by the pumping action of a remote pump for debris collection purposes.

The present disclosure is applicable to both pressure and suction cleaners. An example of a suction (negative pressure) cleaner is disclosed in commonly-owned U.S. Pat. No. 6,854,148 (Rief et al.), entire contents of which are incorporated herein by reference. An example of a pressure cleaner is disclosed in commonly-owned U.S. Pat. No. 6,782,578 (Rief et al.), entire contents of which are incorporated herein by reference.

Referring to FIGS. 1-4, a suction cleaner 100 of the prior art for use in a swimming pool is disclosed. The suction cleaner 100 can be in accordance with U.S. Pat. No. 5,105,496 to Gray, Jr. et al. and U.S. Pat. No. 4,536,908 to Raubenheimer, which are incorporated herein by reference in their entirety and which are discussed in part in this Background of the Present Disclosure section. FIG. 1 is a perspective view of the suction cleaner 100, which includes a housing 102, a rear inlet 104, walking pods 106, and a cone gear 108 that engages a suction hose 17. FIG. 2 is a partial sectional view of the suction cleaner of FIG. 1 taken along line 2-2 of FIG. 1 showing a prior art rocker arm, rocker arm locomotion system, and steering system. Referring to FIG. 2, there is shown the primary and secondary fluid flow paths for a suction device for cleaning swimming pools. Water enters a primary flow path at the primary fluid inlet 112. It meets the fluid from one of the secondary fluid outlets 114, continues past the primary turbine 116, and joins with the other secondary fluid outlet 118. The primary turbine 116 is mounted on a shaft 120 having eccentric cams 122. As the primary turbine 116 turns, it turns the rocker arms 124 which are on pivots 126 and which extend out to walking pods 106 which cause the suction device 100 to move forward. The fluid from the primary and secondary flow paths is discharged through the cone gear 108 (e.g., the primary fluid outlet) which is connected to the suction hose 110 as shown in FIG. 1.

Continuing with a discussion of the prior art, in the secondary fluid flow paths, fluid enters at the secondary fluid inlet 130, which extends across the rear inlet, passing through a cleaner steering gear assembly 131 that includes a pair of secondary turbines 132, 134. The first secondary turbine 132 is housed within a gearbox 136. The second secondary turbine 134 is housed within a chamber 137. The secondary turbines 132, 134 work together to intermittently apply torque about the axis of the suction hose 110. The top secondary turbine 134 turns the suction hose 110 thereby providing the torque. The bottom secondary turbine 132 provides the change in direction of the torque applied by the top secondary turbine 134 by causing a reverse in the rotation of the top secondary turbine 134. This operation is similar to that described in U.S. Pat. No. 4,521,933 to Raubenheimer, which is incorporated herein by reference in its entirety.

The fluid outlet from the bottom secondary turbine 132 passes through the integral screen 138 and out the secondary fluid outlet 114 at the inlet of the primary turbine 116. The fluid outlet from the top secondary turbine 134 passes through internal screen 140 and out the secondary outlet 118 at the top of the primary turbine 116.

A captured screw 142 mounted in a mounting 144 rigidly positions and secures a removable door 146. Guide channels 148 fixedly position the filter screen 138 at the discharge of the bottom secondary turbine 132 thereby preventing back wash from the primary turbine inlet from entering the secondary fluid outlet 114.

Continuing with a discussion of the prior art, FIG. 3 shows a cross section of the suction cleaning device 100 ready for use. The location of the removable door 146 is outlined and is shown to be positioned over the entrance to the primary flow path and the primary turbine inlet. The turbine 116 is housed in the housing 102 and secured to the housing walls 149 by means of bearings 150 on the turbine shaft 120. It will be seen that if water flows from the primary fluid inlet 112 to cone gear 108 (e.g., the primary fluid outlet), the turbine 116 will rotate. Also on the shaft 120 are the eccentric cams 122 which are between rocker arm bearings 152 fitted to the rocker arms 124. The eccentric cams 122 are 180 degrees out of phase with each other. As the shaft 120 rotates, the rocker arms 124 will rock back and forth about the pivots 126.

Continuing with a discussion of the prior art, FIG. 4 is a partial sectional view of the suction cleaner of FIG. 1 taken along line 3-3 of FIG. 2 showing the prior art rocker arms of the locomotion system with the turbine removed. Further, FIG. 4 shows a cross-section of the suction cleaning device 100 without the turbine 116, and showing the rocker arms 124 in greater detail. As shown in FIGS. 2 and 4, each rocker arm 124 includes a body 154 with two arms 156 extending therefrom. Each of the two legs 156 of the rocker arms 124 includes a respective rocker arm bearing 152, as discussed above. Each rocker arm 124 is integrated with a walking pod 106 to which it is connected by the pivot 126. The pivot 126 can include a square end where it connects with the walking pod 106 such that rotation of the pivots 126 is imparted to the walking pods 106. The inner ends 158 of the pivots 126 are secured for rotation in a split bearing 160 on the housing 102.

Continuing with a discussion of the prior art, as the turbine 116 rotates, the turbine shaft 120 and eccentric cams 122 also rotate, with the turbine shaft 120 rotating within the bearings 150 that are secured to the housing 149. As the eccentric cams 122 respectively rotate between and engage a pair of rocker arm bearings 152, which are secured to a



respective rocker arm **124**, they push the rocker arms **124** in opposite directions. That is, because of the eccentric cams **122** are 180 degrees out of phase with one another, one of the eccentric cams **122** will push the rocker arm **124** that it is engaged with rearward (e.g., clockwise rotation about the pivot **126**), while the a second of the eccentric cams **122** will push the rocker arm **124** that it is engaged with forward (e.g., counter-clockwise rotation about the pivot **126**). Accordingly, continued rotation of the turbine **116** causes the rocker arms **124** to rock back and forth. As the rocker arms **124** rock, their movements are imparted to the walking pods **106**. The result is that as the turbine **116** rotates, the walking pods **106** rock and the whole device moves forward.

However, the rocker arms **124** of the prior art and four associated bearings **150** (two bearings per arm) are vulnerable to extreme wear and tear due to fine sand and debris. Contact shock between the bearings **150** and the eccentric cams **122** of the turbine **116** are also adverse to the bearings, resulting in replacement that can be costly to replace. Additionally, the turbine **116** has a ridged fixed shape and is also supported by two bearings on either end that also suffer from wear and tear in a short period of time, which can be costly. Generally, there is an excessive clearance between the bearings **152** of the rocker arms **124** and the turbine eccentric cams **122**, such that when the eccentric cams **122** rotate contact between the eccentric cams **122** and the bearings **152** is lost for a period of time, resulting in a hammer or knocking effect to occur when the eccentric cams **122** come back into contact with the bearings **152**. This hammer effect can result in damage to the bearings **152** and the eccentric cams **122**.

Continuing with a discussion of the prior art, as previously discussed in connection with FIG. 2, the housing includes a gearbox **136** housing a first secondary turbine **132**, and a chamber **137** housing a second secondary turbine **134**. Two passages **162** port into the chamber **137** and the interior space **164** of the housing. The interior space **164** is in fluidic communication with the passages **162** and the rear inlet **104**, such that fluid can flow through the rear inlet **104**, into the interior space **164** and across the passages **162**. The ports **162** to the chamber **137** are controlled by a valve plate **166**, which is discussed in greater detail below.

Continuing with a discussion of the prior art, the cleaner steering gear assembly **131** of the prior art includes the cone gear **108** that has a large gear wheel **168**, and a drive pinion **174**. The drive pinion **174** is connected to a gear **176** by a shaft **178**. The cleaner **100** further includes the first and second secondary turbines **132**, **134**, the valve plate **166** connected to a gear **170** by a shaft **172**, and a gear reduction stack **180**. The first secondary turbine **132** includes a pinion **182** that meshes with an input gear to the gear reduction stack **180**, all of which is located in the gearbox **136**. The gear reduction stack **180** includes an output gear that meshes with the gear **170** connected to the shaft **172** and valve plate **166**. Fluid that flows through the rear inlet **104** and into the interior space **164** can flow across the passages **162** into the chamber **137** and across gearbox openings **184** and into the gearbox **136**. Fluid flowing into the gearbox **136** rotates the first secondary turbine **132** which outputs to the gear reduction stack **180**, which in turn outputs to the gear **170** causing the valve plate **166** to rotate. As the first secondary turbine **132** rotates the valve plate **166**, the valve plate **166** alternately covers and uncovers the ports **162** with relatively long periods when both parts are covered. When one of the ports **162** is covered fluid flowing through the open port **162** will cause the second secondary gear **134** to rotate clockwise, while when the other of the ports **162** is covered fluid

flowing through the other open port **162** will cause the second secondary turbine **134** to rotate counter-clockwise. When both ports **162** are covered the second secondary turbine **134** does not spin. Accordingly, alternately covering and uncovering the ports **162** causes the second secondary turbine **134** to change direction of rotation.

Continuing with a discussion of the prior art, the second secondary turbine **134** includes an output pinion **186** that meshes with the gear **176** connected to the drive pinion **174** by the shaft **178**. The drive pinion **174** meshes with the large gear wheel **168** of the cone gear **108**. Accordingly, as the second secondary turbine **134** rotates, the pinion **186** rotates the gear **176**, causing the drive pinion **174** to rotate. In turn, the drive pinion **174** rotationally drives the large gear wheel **168** thus applying a high slow speed torque to the cone gear **108**. Rotation of the second secondary turbine **134** in a clockwise direction results in clockwise rotation of the cone gear **108**, while counter-clockwise rotation of the second secondary turbine **134** results in counter-clockwise rotation of the cone gear **108**.

Continuing with a discussion of the prior art, as one of the ports **162** are uncovered, the second secondary turbine **134** applies a torque to the cone gear **108** which in use is attached to the suction hose **110**. The hose **110** will resist the turning movement and the net effect is that the whole cleaner **100** turns around the axis of the cone gear **108**. When the then open port is closed, the device will be facing a random new direction usually different from its original direction. Of course, the running of the second secondary turbine **134** will constantly tend to move the cleaner **100** in its forward direction at any given time so that in turn a somewhat spiral movement will take place (when one of the ports **162** are open).

## SUMMARY OF THE DISCLOSURE

Embodiments of the present disclosure provides for improved steering systems, locomotion systems, turbines, and turbine vanes for swimming pool cleaners including suction cleaning devices.

In some embodiments of the disclosure a steering system for a suction cleaner device is connectable to a suction source by a suction hose. The steering system includes a turbine rotatably connected with a main rotatable member that drives a cam drive train and a steering drive train. The cam drive train rotatably drives a cam mechanism, which includes a cam gear and a cam wheel, through engagement with a cam gear thereof. The steering drive train is movable through engagement with the cam wheel and includes a pinion gear that is positionable in plurality of steering positions. In a first steering position the pinion gear engages a first track of a nose cone and rotationally drives the nose cone in a first direction. In a second steering position the pinion gear engages a second track of the nose cone and rotationally drives the nose cone in a second direction. The cam wheel can have a plurality of outer profile regions of varying radii, that each correspond to one of the plurality of steering positions. The steering system can include a roller connected to the pinion gear, such that the roller is biased against the outer-profile regions of the cam wheel to ride there along, thereby moving the pinion gear between the plurality of steering positions.

In some embodiments of the disclosure, a locomotion system for a pool cleaner includes a turbine, first and second A-frame arms, and first and second walking pods. The turbine includes two eccentrics with bearings positioned thereabout, the eccentrics having central axes offset from the

5

turbine central axis such that rotation of the turbine results in rotation of the eccentrics and the respective axes about the turbine central axis. The locomotion system further includes first and second A-frame arms pivotally secured about a pivot shaft, and each including a forked body. The bearings and respective eccentrics are positioned within and in engagement with the forked body of a respective A-frame arm such that each bearing and eccentric is engaged with an A-frame arm. Each A-frame arm further includes a keyed head extending therefrom and coaxial with the pivot shaft. Each keyed head is configured to engage a socket of a walking pod, such that each A-frame arm is engaged with a respective walking pod. Rotation of the turbine causes the first eccentric central axis and the second eccentric central axis to rotate about the turbine hub central axis thus forcing the first A-frame arm to rotate in a first direction and resulting in the first walking pod rotating in the first direction, and the second A-frame arm to rotate in a second direction and resulting in the second walking pod rotating in the second direction opposite from the first direction. Rotation of the first and second walking pods results in locomotion.

In some embodiments of the disclosure, a turbine includes a turbine rotor having a plurality of vanes connected thereto. The turbine vanes can include a distal end and a proximal end, with the proximal end being connected to the turbine rotor. A body extends between the proximal end and the distal end such that the body is generally "V"-shaped with the distal end being wider than the proximal end. This shape creates two lateral fluid passages on the sides of the body that permit increased fluid flow across the turbine.

In some embodiments of the disclosure, each of the plurality of vanes can be pivotally connected to the turbine rotor via a vane-rotor interconnection. The vane-rotor interconnection can be comprised of a slotted cavity on the turbine rotor that is engaged by an elongate member formed at the proximal vane edge of the vanes, such that the elongate member is secured within the slotted cavity. The slotted cavity and the elongate member can have non-congruent shapes that form an interconnection with a hollow space therebetween. The hollow space facilitates washing out of debris from within the interconnection to minimize locking of pivotal movement of the vane with respect to the rotor. Additionally, at least one of the slotted cavity and the elongate inner member can have a substantially polygonal cross-section, or an irregular-shaped cross-section.

In some embodiments of the disclosure, a turbine includes a turbine rotor having a rotor axis and a plurality of vanes connected thereto. The vanes include a proximal vane edge and a distal vane edge with a body extending between the proximal and distal vane edges. Each of the plurality of vanes is connected with the turbine rotor at an interconnection that permits rotation of the proximal vane edge to positions of varying angles with respect to the rotor axis.

In some embodiments of the disclosure, the rotor can include a rotor shaft having a plurality of substantially planar shaft surfaces at substantially equal angle with respect to one another, with one of the plurality of vanes supported with respect to each of the shaft surfaces. Additionally, the proximal edge of each vane can include a cavity while each planar shaft surface includes a protrusion extending therefrom. The protrusion of each shaft surface can engage a cavity of one of the plurality of vanes to form the interconnection. The rotor can further include first and second cuffs that have inner surfaces that are each substantially equidistantly spaced from and parallel to a corresponding shaft surface, forming inner-surface corners that limit the

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angle of rotation of the vanes. In such configuration, the vanes can include first and second elongate proximal edges with the first elongate proximal edge extending between the first cuff and the rotor shaft, and the second elongate proximal edge extending between the second cuff and the rotor shaft.

Additional features, functions and benefits of the disclosed swimming pool cleaner and methods in connection therewith will be apparent from the detailed description which follows, particularly when read in conjunction with the accompanying figures.

#### BRIEF DESCRIPTION OF THE DRAWINGS

For a more complete understanding of the present disclosure, reference is made to the following detailed description of an exemplary embodiment considered in conjunction with the accompanying drawings, in which:

FIG. 1 is a perspective view of a suction cleaner for a pool or spa of the prior art;

FIG. 2 is a partial sectional view of the suction cleaner of FIG. 1 taken along line 2-2 of FIG. 1 showing a rocker, turbine locomotion system, and steering system;

FIG. 3 is a partial sectional view of the suction cleaner of FIG. 2 taken along line 3-3 of FIG. 2 showing a prior art rocker arm and turbine locomotion system;

FIG. 4 is a partial sectional view of the suction cleaner of FIG. 2 taken along line 3-3 of FIG. 2 showing the prior art rocker arm of the locomotion system with the turbine removed;

FIG. 5 is a diagrammatic partial-sectional view of the steering system of the present disclosure incorporated into a turbine-driven suction cleaner showing some components exploded;

FIG. 6 is a top view of a turbine and turbine chamber of the steering system;

FIG. 6A is an exploded cross-sectional side view of the steering system taken along line A-A seen in a fragmentary top plan view of FIG. 6;

FIG. 7 is a fragmentary top plan view of the steering system of FIG. 6A showing an exemplary configuration of the gears thereof;

FIG. 8A is a fragmentary top plan view of the steering system of FIG. 7 showing a drive gear and associated bushing engaging a first region of a cam and positioned in a "high" position;

FIG. 8B is a fragmentary top plan view of the steering system of FIG. 7 showing a drive gear and associated bushing engaging a second region of a cam and positioned in a "middle" position;

FIG. 8C is a fragmentary top plan view of the steering system of FIG. 7 showing a drive gear and associated bushing engaging a third region of a cam and positioned in a "low" position;

FIG. 9 is a top plan view of the cam of FIGS. 7 and 8A-8C;

FIG. 10 is a diagrammatic partial-sectional view of the steering system of FIG. 6A incorporated into a tube-shaped suction cleaner having a horseshoe-shaped oscillator;

FIG. 11 is a diagrammatic partial-sectional view of the steering system of FIG. 6A incorporated into a tube-shaped suction cleaner having a hammer oscillator;

FIG. 12 is a diagrammatic partial-sectional view of the steering system of FIG. 6A incorporated into a tube-shaped suction cleaner having two tubes and a hammer oscillator;

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FIG. 13 is a diagrammatic partial-sectional view of the steering system of FIG. 6A incorporated into a tube-shaped suction cleaner having two tubes and a diaphragm oscillator;

FIG. 14 is a diagrammatic partial-sectional view of the steering system of FIG. 6A incorporated into a hybrid pressure and suction cleaner;

FIG. 15 is a diagrammatic partial-sectional view of the steering system of FIG. 6A including a motor for assisting with powering the steering system;

FIG. 16 is an exploded perspective view of a suction cleaner of the present disclosure;

FIG. 17 is a top rear perspective view of the upper middle body, steering system, and top shell of the suction cleaner of FIG. 16;

FIG. 17A is a partially exploded top rear perspective view of FIG. 17;

FIG. 18 is a partially exploded top rear perspective view of FIG. 17 with the top shell not shown;

FIG. 19 is a bottom rear perspective view of the upper middle body and steering system of FIG. 17A;

FIG. 20 is a rear view of steering system of FIG. 17A including a cut out showing a steering turbine that drives the steering system;

FIG. 21 is a front view of the steering system of FIG. 17A;

FIG. 22 is a right side view of the steering system of FIG. 17A;

FIG. 23 is a left side view of the steering system of FIG. 17A;

FIG. 24 is a top view of the steering system of FIG. 17A with the cam wheel partially cut-away to show the underlying cam gear that is conjoint with the cam wheel;

FIG. 25A is a partial top schematic view of a portion of the steering system of FIG. 24 showing a pinion gear and associated roller engaging a lesser radii region of a cam wheel and positioned in a first position;

FIG. 25B is a partial top schematic view of a portion of the steering system of FIG. 24 showing the pinion gear and associated roller engaging a middle radii region of a cam wheel and positioned in a second position;

FIG. 25C is a partial top schematic view of a portion of the steering system of FIG. 24 showing the pinion gear and associated roller engaging a greater radii region of a cam and positioned in a third position;

FIG. 26 is a diagrammatic partial sectional view of the steering system of FIGS. 16-25C incorporated into a tube-shaped suction cleaner having a horseshoe-shaped oscillator;

FIG. 27 is a top sectional view of the cleaner of FIG. 26 taken along line 27-27 of FIG. 26 and showing the steering system in greater detail;

FIG. 28 is a diagrammatic partial sectional view of the steering system of FIGS. 16-25C incorporated into a tube-shaped suction cleaner having a hammer oscillator;

FIG. 29 is a diagrammatic partial sectional view of the steering system of FIGS. 16-25C incorporated into a tube-shaped suction cleaner having two tubes and a hammer oscillator;

FIG. 30 is a diagrammatic partial sectional view of the steering system of FIGS. 16-25C incorporated into a tube-shaped suction cleaner having two tubes and a diaphragm oscillator;

FIG. 31 is a diagrammatic partial sectional view of the steering system of FIGS. 16-25C incorporated into a hybrid pressure and suction cleaner;

FIG. 32 is diagrammatic partial sectional view of the steering system of FIGS. 16-25C incorporated into a tube-

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shaped suction cleaner and including a motor for assisting with powering the steering system;

FIG. 33 is a diagrammatic partial sectional view of the steering system of FIGS. 16-25C incorporated into a pressure cleaner and including a guide vane and impeller;

FIG. 34 is a top perspective view of the lower middle body of the suction cleaner of FIG. 16 showing the locomotion system;

FIG. 35 is a top perspective view of the lower middle body and the locomotion system of FIG. 34;

FIG. 36 is a top view of the lower middle body and locomotion system of FIG. 34;

FIG. 37 is a top perspective view of the lower middle body of the suction cleaner of FIG. 16 showing the A-frame arms of the present disclosure engaged therewith;

FIG. 38 is a perspective view of the A-frame arm assembly of FIG. 16;

FIG. 39 is a front view of the A-frame arm assembly of FIG. 38;

FIG. 40 is a side view of the A-frame assembly of FIG. 38;

FIG. 41 is a perspective view of the turbine assembly of the locomotion system shown in FIG. 6;

FIG. 42 is an exploded perspective view of the turbine assembly of FIG. 41;

FIG. 43 is a side view of a turbine central hub of FIGS. 41 and 42 showing components for mating with a turbine retention wall;

FIG. 44 is a side view of the turbine retention wall of FIGS. 41 and 42 showing components for mating with the turbine central hub;

FIG. 45 is a bottom elevational view of the turbine assembly of FIG. 41 showing the eccentric nature of the first and second eccentrics in a first plane;

FIG. 46 is a front view of the turbine assembly of FIG. 41 showing the alignment of the turbine bearings in a second plane;

FIG. 47 is a side view of the turbine assembly of FIG. 41;

FIG. 48 is a front view of the turbine of FIG. 41 engaged with the A-frame arm assemblies of FIG. 38 forming the locomotion system of the present disclosure;

FIG. 49 is a partial sectional view of the turbine of FIG. 48 taken along line 49-49 of FIG. 48;

FIG. 50A is a sectional view of the turbine bearing of FIG. 48 taken along line 50-50 of FIG. 48 showing engagement of the turbine bearing with the A-frame arm in a first position;

FIG. 50B is a sectional view of the turbine bearing and A-frame arm of FIG. 48 in a second position;

FIG. 50C is a sectional view of the turbine bearing and A-frame arm of FIG. 48 in a third position;

FIG. 50D is a sectional view of the turbine bearing and A-frame arm of FIG. 48 in a fourth position;

FIG. 51 is a diagrammatic side view of the turbine of FIG. 41 including fixed vanes and engaged with the A-frame arm assemblies of the present disclosure;

FIG. 52 is a sectional view of the turbine of FIG. 51 taken along line 52-52 of FIG. 51;

FIG. 53 is a diagrammatic partial-sectional of the locomotion system and cleaner of FIG. 36 in partial section taken along line 53-53 of FIG. 36 and showing operation of a first A-frame arm and turbine of the locomotion system;

FIG. 54 is a diagrammatic partial-sectional of the locomotion system and cleaner of FIG. 36 in partial section taken along line 54-54 of FIG. 36 and showing operation of a second A-frame arm and turbine of the locomotion system;

FIG. 55 is a diagrammatic partial-sectional view showing an alternative embodiment of the turbine assembly of the present disclosure incorporated into a cleaner;

FIG. 56A is a partial sectional view of a self-adjusting frame assembly of the present disclosure in a first position;

FIG. 56B is a partial sectional view of the self-adjusting frame assembly of the present disclosure in a second position;

FIG. 56C is a partial sectional view of the self-adjusting frame assembly of the present disclosure in a third position;

FIG. 57 is a partial side view showing an oscillator locomotion system including an oscillator driving first and second gear frames engaged with rotatable components;

FIG. 57A is a first side view of the oscillator locomotion system of FIG. 57 showing a horseshoe shaped oscillator and a first gear frame engaged with a first rotatable component;

FIG. 57B is a second side view of the oscillator locomotion system of FIG. 57 showing a horseshoe shaped oscillator and a second gear frame engaged with a second rotatable component;

FIG. 58A is a first side view of the oscillator locomotion system of FIG. 58 showing a hammer oscillator and a first gear frame engaged with a first rotatable component;

FIG. 58B is a second side view of the oscillator locomotion system of FIG. 58 showing a hammer oscillator and a second gear frame engaged with a second rotatable component;

FIG. 59 is a partial side view showing an oscillator locomotion system including an oscillator and first and second cams for driving first and second A-frame arms;

FIG. 60 is a side view of the oscillator locomotion system of FIG. 59 in a neutral position and showing a first embodiment of the oscillator having a horseshoe shaped configuration;

FIG. 61 is a side view of the oscillator locomotion system of FIG. 59 in a first position and showing the first embodiment of the oscillator having a horseshoe shaped configuration;

FIG. 62 is a side view of the oscillator locomotion system of FIG. 59 in a second position and showing the first embodiment of the oscillator having a horseshoe shaped configuration;

FIG. 63 is a partial side view of the first A-frame arm and cams when the oscillator locomotion system is in the first position of FIG. 61 showing engagement of the first cam with the first A-frame arm;

FIG. 64 is a partial side view of the second A-frame arm and cams when the oscillator locomotion system is in the first position of FIG. 61 showing engagement of the second cam with the second A-frame arm;

FIG. 65 is a side view of the oscillator locomotion system of FIG. 65 in a neutral position and showing a second embodiment of the oscillator having a hammer configuration;

FIG. 66 is a sectional view of a turbine of the prior art;

FIG. 67 is a diagrammatic partial-sectional view of a turbine of the present disclosure incorporated into a suction cleaner and showing operation thereof;

FIG. 68 is a sectional view of the turbine and turbine chamber of FIG. 67 taken along line 68-68 of FIG. 67;

FIG. 69 is a perspective view of a turbine vane of turbine of FIG. 68;

FIG. 70 is an elevational view of the turbine vane of FIG. 68;

FIG. 71 is an elevational view of the turbine of FIG. 67;

FIG. 71A is a side elevational view showing a rotor of the turbine forming a substantially round slotted cavity engaged with a proximal edge of a turbine vane having an oval cross-section;

FIG. 71B is a side elevational view showing the turbine rotor forming a substantially oval slotted cavity engaged with a proximal edge of a turbine vane having an oval cross-section with a pointed end;

FIG. 71C is a side elevational view showing the turbine rotor forming a slotted cavity formed by five sides of a hexagon engaged with a proximal edge of a turbine vane having five corners of a hexagon;

FIG. 71D is a side elevational view showing the turbine rotor forming a substantially square slotted cavity engaged with a substantially round proximal edge of a turbine vane;

FIG. 71E is a side elevational view showing the turbine rotor forming a substantially round slotted cavity engaged with a substantially round proximal edge of a turbine vane that includes a plurality of protrusions;

FIG. 71F is a side elevational view showing the turbine rotor forming a substantially round slotted cavity including a plurality of recesses engaged with a substantially round proximal edge of a turbine vane;

FIG. 71G is a side elevational view showing the turbine rotor forming a triangular slotted cavity engaged with a substantially round proximal edge of a turbine vane;

FIG. 71H is a side elevational view showing the turbine rotor forming a substantially round slotted cavity including a plurality of recesses engaged with a substantially round proximal edge of a turbine vane;

FIG. 71I is a side elevational view showing the turbine rotor forming a substantially round slotted cavity engaged with a proximal edge of a turbine vane having a cross-section resembling a four-leaf clover shape;

FIG. 71J is a side elevational view showing the turbine rotor forming a substantially round slotted cavity engaged with a proximal edge of a turbine vane having a cross-section having a four-point shape;

FIG. 71K is a side elevational view showing the turbine rotor forming a substantially round slotted cavity engaged with a proximal edge of a turbine vane having a cross-section having four substantially flat protrusions;

FIG. 71L is a side elevational view showing the turbine rotor forming a substantially round slotted cavity engaged with a proximal edge of a turbine vane having a cross-section having a shape resembling a butterfly;

FIG. 71M is a side elevational view showing the turbine rotor forming a substantially round slotted cavity having a plurality of recesses engaged with a proximal edge of a turbine vane having a cross-section resembling a four-leaf clover shape;

FIG. 71N is a side elevational view showing the turbine rotor forming a substantially round slotted cavity engaged with a proximal edge of a turbine vane having a T-shaped cross-section;

FIG. 71O is a side elevational view showing the turbine rotor forming a substantially oval slotted cavity enlarging inwardly engaged with a proximal edge of a turbine vane having a substantially round cross-section;

FIG. 71P is a side elevational view showing the turbine rotor forming a substantially hexagonal slotted cavity engaged with a substantially round proximal edge of a turbine vane;

FIG. 72 is a perspective view of turbine vane hub of the present disclosure;

FIG. 73 is a perspective view of a turbine vane holder of the present disclosure;

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FIG. 74 is a front view of the turbine vane holder of FIG. 73;

FIG. 75 is a perspective view of a turbine including a plurality of turbine vane holders according to FIG. 74 engaged with the turbine vane hub of FIG. 73;

FIG. 76 is a partial sectional view of the turbine of FIG. 83 showing engagement of a turbine vane holder with the turbine vane hub;

FIG. 77 is a partial sectional view of a turbine according to FIGS. 75 and 76 including a plurality of turbine vanes engaged with a plurality of turbine vane holders;

FIG. 78 is a diagrammatic sectional view showing the engagement of turbine vane hub with a plurality of turbine vane holders and illustrating the arrangement and motion of a proximal end of the turbine vane holders within a cuff of the turbine vane hub;

FIG. 79 is a partial sectional view of another turbine of the present disclosure;

FIG. 80 is a side view of a turbine vane of FIG. 79;

FIG. 81 is a front view of the turbine vane of FIG. 80;

FIG. 82 is a top view showing the turbine of FIG. 79 having rotatable turbine vanes in a first position;

FIG. 83 is a top view of the turbine of FIG. 79 with the rotatable turbine vanes in a second position;

FIG. 84 is a partial sectional view of the turbine of FIGS. 82 and 83 along a transverse axis of the turbine;

FIG. 85 is a partial sectional view of the turbine of FIGS. 79 and 80 along a longitudinal axis of the turbine;

FIGS. 86-87 are perspective views of a standard turbine vane;

FIG. 88 is a perspective view of a right facing turbine vane of the present disclosure;

FIG. 89 is a perspective view of a left facing turbine vane of the present disclosure; and

FIG. 90 is an elevational view of a turbine hub for engagement with the right facing turbine vane of FIG. 88 and left facing turbine vane of FIG. 89.

#### DETAILED DESCRIPTION OF THE PRESENT DISCLOSURE

In the description which follows, like parts are marked throughout the specification and drawings with the same reference numerals, respectively. Drawing figures are not necessarily to scale and in certain views, parts may have been exaggerated or omitted for purposes of clarity.

This disclosure relates to an improved automatic swimming pool cleaner of the type motivated by flow of water therethrough to move along a pool surface to be cleaned. The flow of water may be established by pumping action of a remote pump communicating with the pool-cleaner body through a hose connected to the cleaner, such as for a suction cleaner. The present disclosure further relates to an automatic swimming pool cleaner, such as a suction cleaner, that includes a fluid driven steering system including a cam mechanism for automatically varying motion of the cleaner between right turn motion, left turn motion, and no-turn motion. The present disclosure still further relates to an automatic swimming pool cleaner, such as a suction cleaner, including an improved A-frame and turbine for locomotion. Additionally, the present disclosure relates to improvements in fluid turbines for swimming pool cleaners.

For example, in embodiments, the pool cleaner of the present disclosure has a steering system connected to the hose to direct movement of the pool cleaner with respect to the hose.

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FIG. 5 is a diagrammatic partial-sectional view of a steering system 200 of the present disclosure incorporated into a turbine-driven suction cleaner body 202 showing some components of the steering system 200 exploded.

5 Additionally, FIG. 5 is a side view of the steering system 200. As illustrated in FIGS. 5-15, the steering system 200 includes a steering drive mechanism 204 incorporated into and secured with respect to the cleaner body 202. The steering drive mechanism 204 includes a main rotatable member 206, a steering drive train 212, and a cam drive train 214 (see FIG. 6A). FIGS. 6A and 7 best illustrate the details of the inventive steering system 200. FIG. 6A is an exploded cross-sectional side view of the steering system taken along lines A-A seen in a fragmentary top plan view of FIG. 6. FIGS. 6A and 7 show that the main rotatable member 206 is operatively connected to both a steering mechanism 208, which is seen on the right side of FIG. 6A, and a cam mechanism 210, seen on the left side of FIG. 6A. The steering drive train 212 extends from the main rotatable member 206 to the steering mechanism 208 which is secured with respect to the cleaner body 202 and to the hose (not illustrated) for steering the cleaner body 202 in a plurality of directions with respect to the hose. FIGS. 5 and 6 illustrate the cam drive train 214 which includes a set of reduction gears 216, 218, 220 extending from the main rotatable member 206 to the cam mechanism 210. The cam mechanism 210 includes a cam drive gear 222 in contact with gear 220 of the cam drive train 214.

The cam mechanism 210 includes a cam wheel 224 rotatably secured with respect to the cleaner body 202 and operatively connected to the steering mechanism 208 for switching between steering modes. Cam wheel 224 is rotated by the cam drive gear 222. FIGS. 7-9 illustrate cam wheel 224 having outer-profile regions of greater and lesser radii each corresponding to one of the directions of the steering mechanism 208.

In some embodiments, the steering drive mechanism 204 includes a steering pinion gear 226 and first and second gear tracks 228, 230 for steering movement of the cleaner body 202 with respect to the hose. The steering pinion gear 226 is driven by the steering drive train 212 and movable into one of the steering positions, including first and second positions each in engagement with one of the gear tracks 228, 230 for steering the cleaner body 202 in one of clockwise and counter-clockwise directions around the hose.

The steering pinion gear 226 may also be movable into a third steering position between the tracks 228, 230 for steering the cleaner body 202 in a substantially no-turn position with respect to the hose.

In certain versions, the steering drive train 212 further includes a roller 232 connected to the pinion gear 226 and biased against the outer-profile regions of the cam wheel 224 to ride there along, thereby moving the pinion gear 226 between the steering positions. In some embodiments, the first gear track 228 is of a smaller radius than the second gear track 230, and the tracks 228, 230 are coaxial.

In certain embodiments, such as that illustrated in FIG. 9, the cam wheel 224 has three outer-profile regions of lesser 234, medium 236, and greater 238 radii each corresponding to one of the steering directions. When the roller 232 rides the lower radii region 234, the pinion gear 226 engages the smaller-radii gear track 228 and steers the cleaner body 202 in one of the directions around the hose. When the roller 232 rides the greater radii region 238, the pinion gear 226 engages the outer of the gear tracks 230 and steers the cleaner body 202 in the other of the directions around the hose. And, when the roller 202 rides the medium radii region

236, the pinion gear 226 is between the gear tracks 228, 230 and steers the cleaner body 202 in a substantially no-turn direction with respect to the hose.

Some embodiments of the inventive pool cleaner, such as those illustrated in FIGS. 7 and 8A-8C, also include a swivel arm 240 pivotally held by the body 202 and having a distal end 242 biased by a spring 244 against the cam-wheel 224 outer profile. Such pool cleaners may also include a steering shaft 247 journaled in the swivel-arm 240 distal end 242. The steering shaft 247 supports the roller 232 and the pinion gear 226 for movement between the steering positions. In some examples, the pool cleaner includes a spring 244 which biases the swivel arm 242 toward the cam wheel 224.

In certain embodiments, such as those illustrated in FIGS. 6 and 7, the cam drive train 214 includes a reduction gear assembly 216, 218, 220 secured with respect to the body 202 and linking the main rotatable member 206 with the cam wheel 224 such that rotation of the cam wheel 224 occurs upon rotation of the main rotatable member 206. In such embodiments, the cam wheel 224, acting through the swivel arm 240, alternately moves the pinion gear 226 to one of the steering positions.

The cam mechanism 210 may have a single-piece cam member which includes the cam wheel 224 and a coaxial cam drive gear 222 for its rotation.

FIG. 6A illustrates the main rotatable member 206 which is rotatably connected to the swivel arm 240 through a swivel arm gear set 246, 248, 226. The illustrated swivel arm gear set 246, 248, 226 has a constant force imposed by a spring 244.

FIG. 9 is top plan view of one example of cam wheel 224. FIG. 9 shows lower 234, medium 236, and higher 238 profiles of cam wheel 224 which is turned by the cam drive train 214. Roller 232 is shown constantly turning in contact with the outside diameter of cam wheel 224. Roller 232 follows along the contours on the cam wheel 224 by having constant tension on it from the spring 244.

In some embodiments, such as those shown in FIGS. 6 and 7, the steering system further includes a hose-mounting structure 250. As used herein, the hose-mounting structure 250 may also be referred to as, and/or characterized as, a cone gear structure, a cone drive gear structure, and/or a cone gear hose connection. The hose-mounting structure 250 defines a water-flow passage 252 therethrough and includes a hose-connecting portion 254 and outward portion 256, the outward portion 256 forming the first and second gear tracks 228, 230 concentric with the hose, the first gear track 228 being of a smaller radius than the second gear track 230, and the tracks 228, 230 are coaxial.

In certain of such embodiments, the outward portion 256 forms a gear-track cavity 258. FIG. 6A shows the gear-track cavity 258 with spaced inner and outer walls each forming a respective one of the first and second gear tracks 228, 230. The figures illustrate a hose-mounting structure 254 as a cone with gear cavity 258. Cone gear structure 250 is held by the hose causing the cleaner to turn around the cone gear structure 250 when roller 232 engages on the low or high profile 234, 238 of cam wheel 224. The pinion gear 226 is disposed within the cavity 258 for engagement with the first gear track 228 to steer the cleaner body 202 in one of clockwise and counter-clockwise directions with respect to the hose and with the outer of the gear tracks 230 to steer the cleaner body 202 in the other of the clockwise and counter-clockwise direction around the hose.

The steering system 200 may also include a neutral steering mode with the pinion gear 226 positioned in the

space between the gear tracks 228, 230 to steer the cleaner body 202 in a substantially no-turn direction around the hose.

FIGS. 7-8C illustrate the direction of rotation being determined by whether the pinion gear 226 is running on the inside or outside 228, 230 of the cone gear structure 250 or is in a position between the gear tracks 228, 230. Depending on engagement of roller 232 with cam wheel 224 the pool cleaner 202 will turn left, stay in neutral (running substantially straight), or turn right. Cone gear structure 250 uses the force/tension, e.g., torque resistance, of the hose to turn around the hose while alternating between left, neutral and right.

In certain of such embodiments, the single-piece cam member 224 is secured to the hose-mounting structure 254 in a position concentric with the hose such that the cam member 224 is substantially concentric with the gear tracks 228, 230.

FIG. 7 is a fragmentary top plan view of one example of the inventive steering system 200. FIG. 7 shows an exemplary configuration of gears and the direction that the gears turn. The cone gear structure 250 is shown as the only gear that alternates between turning clockwise, counterclockwise and idles in no-turn neutral position.

FIGS. 8A-8C are fragmentary top plan views of the example of the inventive steering system of FIG. 7.

FIG. 8A shows a position when cam wheel 224 comes around and, due to the constant force from spring 244, roller 232 engages with cam wheel 224 on the higher profile 238 position. With roller 232 in such higher-diameter position, the pinion gear 226 engages the outer gear track 230 of the cone drive gear structure 250 which is held by the hose. Due to such engagement of pinion gear 226 with the outer gear track 230, the cleaner 202 is being steered to turn counterclockwise.

FIG. 8B shows a position when cam wheel 224 comes around and, due to the constant force from spring 244, roller 232 engages with cam wheel 224 on the medium profile 236 position such that pinion gear 226 is out of engagement with either of the inner or outer gear tracks 228, 230. Such lack of engagement of the pinion gear 226 with either of the gear tracks 228, 230, leaves the cleaner 202 in a neutral steering position allowing the cleaner 202 to move along with the hose substantially straight, e.g., without turning around the hose.

FIG. 8C shows a position when cam wheel 224 comes around and, due to the constant force from spring 244, roller 232 engages with cam wheel 224 on the lower profile 234 position. With roller 232 in such lower-diameter position, the pinion gear 226 engages the inner gear track 228 of the cone drive gear structure 250 which is held by the hose. Due to such engagement of pinion gear 226 with the inner gear track 228, the cleaner 202 is being steered to turn clockwise.

FIG. 9 shows the three outer profiles 234, 236, 238 of the cam wheel 224, including the lower profile 234 for turning the cleaner 202 clockwise around the cone gear hose connection 250, the medium profile 236 for allowing the cleaner 202 to run substantially straight without turning around the hose, and the higher profile 238 for turning the cleaner 202 counter clockwise around the cone gear hose connection 250, as described above.

The pool cleaner body 202 forms a water-flow chamber having water-flow inlet and outlet ports. In some embodiments, the steering drive mechanism 204 is moved by the flow of water. In some alternative embodiments, the steering drive mechanism 204 is moved by an electric motor operatively connected to the main rotatable member 206.

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In certain of the embodiments, the steering drive mechanism **204** is moved by the flow of water. Examples of such embodiments include FIGS. **5**, **6**, **6A**, and **10-14**. In such embodiments, the cleaner includes a steering turbine **260** which is driven by the flow of water established by pumping action of a remote pump in one of suction and pressure flow directions. In FIGS. **5** and **10-14**, the cleaner is shown with the steering turbine **260** mounted in communication with a water-flow chamber **262** for rotation by the flow of water. FIGS. **5** and **14** show versions of the pool cleaner which have two turbines, including the steering turbine **260** and a drive turbine **264** which is rotatably mounted within the water-flow chamber **262** for moving the cleaner body **202** along the pool surface to be cleaned. It should be understood that in some embodiments of the present disclosure the drive turbine **264** may also perform the function of the steering turbine **260**.

As seen in FIG. **6**, the steering turbine **260** has a steering rotor **266** rotatable about an axis. The main rotatable member **206** is connected to the steering rotor **266** through a compound drive gear **268** such that the main rotatable member **206** turns only in one direction and communicates such one-direction rotation to the cam drive gear **222** which also rotates only in one direction. The compound drive gear **268** can be provided as a gear stack.

In some embodiments, the steering turbine **260** is mounted within the water-flow chamber **262** and the water-flow chamber **262** includes a steering-turbine compartment **270** in communication with the water-flow chamber **262** such that the steering turbine **260** is rotated by the flow of water motivated by the flow of water through the cleaner body **202**. The steering-turbine compartment **270** has water-flow inlet and outlet ports **272**, **274** positioned and arranged for the flow of water to rotate the steering rotor **266**.

FIGS. **5** and **10-13** are schematic fragmentary cross-sectional side views which illustrate exemplary applications of the steering system **200** of FIGS. **6** and **6A** incorporated into various type of suction-type pool cleaners. FIG. **5** shows the steering system **200** with a turbine-driven suction-type cleaner **202**. FIG. **10** shows the steering system **200** with an oscillator-action driven pool cleaner **276**. FIGS. **11** and **12** show the steering system **200** with two kinds of a hammer-action driven cleaners **278**, **280**. FIG. **13** shows the steering system **200** with a diaphragm-type pool cleaner **282**.

FIG. **14** is a schematic fragmentary cross-sectional side view which illustrates an exemplary application of the steering system **200** of FIG. **7** with a hybrid pressure and suction pool cleaner **284**. It should be noted that FIG. **7** does not represent any required positioning or orientation of the steering system **200** with respect to the cleaner body or the hose.

FIG. **15** is a schematic fragmentary cross-sectional side view which illustrates an exemplary embodiment with the steering drive mechanism **204** being moved by an electric motor **286** operatively connected to the main rotatable member **206**.

FIG. **16** is an exploded perspective view of a suction cleaner **300** of the present disclosure. The suction cleaner **300** generally includes a lower body **302**, a locomotion system **600** (see FIGS. **34-36**, and **48**) including a pair of A-frame arm assemblies **304a**, **304b** and a drive turbine assembly **306**, a pair of walking pod assemblies **308a**, **308b**, a lower middle body **312**, steering turbine assembly **314**, an upper middle body **316**, a steering system **318** including a nose cone **320**, a top shell **322**, and a handle assembly **323**. While the focus of the present disclosure is on three aspects of the suction cleaner **300**, namely, the steering system **318**,

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the locomotion system **600** (see FIGS. **34-36** and **48**), and the drive turbine assembly **306**, an overview of the entire cleaner **300** is provided for contextual purposes.

The lower body **302** defines an internal cavity **326** that includes an inlet nozzle **324** thereto. The internal cavity **326** and inlet **324** allow water and debris to flow into the lower body **302** of the cleaner **300** and across the lower body **302** into the lower middle body **312**, discussed in greater detail below. The lower body **302** further includes first and second A-frame side pivot openings **328a**, **328b** on opposite lateral sides thereof. The side pivot openings **328a**, **328b** allow a keyed (square) head **356** of each A-frame arm **304a**, **304b** to extend therethrough and out of the internal cavity **326** of the lower body **302**. A bushing **332** is provided around a shaft of the square head **356** of each A-frame arm **304a**, **304b** and is inserted into each side pivot opening **328a**, **328b**. A pivot lower bracket **334**, pivot upper bracket **336**, bushing **338**, screw **340**, and washer **342** are included in the lower body **302** for pivotally securing the pivot shaft **330** of each A-frame arm **304a**, **304b** to the lower body **302**. The lower body **302** further includes front and rear flaps **344a**, **344b** connected to the front and rear of the lower body **302**, respectively. The front and rear flaps **344a**, **344b** can be spring biased away from the lower body **302** such that in operation as suction occurs the flaps **344a**, **344b** move inwardly to allow water to reach the inlet **324**, while water is prevented from flowing in from the sides. A flap adjuster **346** can be provided for the flaps **344a**, **344b**.

The walking pod assemblies **308a**, **308b** are provided on lateral sides of the lower body **302** and each respectively connected with an A-frame arm **304a**, **304b**. The walking pod assemblies **308a**, **308b** are mirror images of one another in structure and are placed on opposite sides of the lower body **302**. The walking pod assemblies **308a**, **308b** each include a walking pod body **348** that includes a square socket **350**, and can also include side flaps **352** that can "snap-on" to the walking pod body **348**. The square socket **350** of the walking pod body **348** is engaged by the square head **356** extending from a respective A-frame arm **304a**, **304b**. The square head **356** is coaxial with the pivot shaft **330** of each A-frame arm **304a**, **304b**. Accordingly, rotation of the A-frame arms **304a**, **304b** about the respective pivot shaft **330** results in the square head **356** rotating or rocking the engaged walking pod assembly **308a**, **308b**, resulting in locomotion of the cleaner **300**. Each A-frame arm **304a**, **304b** is respectively engaged with a walking pod assembly **308a**, **308b** by a screw assembly **354**. Operation and engagement of the A-frame arms **304a**, **304b** with the walking pod assemblies **308a**, **308b** is discussed in greater detail below in connection with FIGS. **34-54**.

Still referencing FIG. **16**, the lower middle body **312** defines a turbine housing **362**, first and second bushing housings **364a**, **364b**, and a rear opening **366**. The lower middle body **312** is configured to be placed adjacent the lower body **302**. The turbine housing **362** is configured to have a portion of the A-frame arms **304a**, **304b** inserted therein, to house the turbine **306**, and be in fluidic communication with the internal cavity **326** and inlet **324** of the lower body **302** such that water flows in through the inlet **324** and across the turbine **306**, thereby operatively rotating the turbine **306**. The first and second bushing housings **364a**, **364b** are positioned on opposite lateral sides of the turbine housing **362** and configured to fixedly engage first and second bushings of the turbine **306**, discussed in greater detail in connection with FIGS. **34-54**. The rear opening **366** is configured to have a screen **368** inserted therein so that water can flow into the lower middle body **312**.

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As shown in FIG. 16, and further illustrated in FIG. 19, the upper middle body 316 is configured to be attached to the lower middle body 312 to encase the turbine 306, and generally includes an outlet boss 370 defining an outlet 371, and a rear opening 372. The upper middle body 316 further houses the steering turbine assembly 314, which is secured in a steering turbine chamber 373 (see FIG. 19) by a plate 374. Additionally, the upper middle body 316 includes first and second bushing housings 375a, 375b (see FIG. 19) that are configured to be placed adjacent to the first and second bushing housings 364a, 364b of the lower middle body 312 and fixedly secure the first and second bushings of the turbine 306 when the upper middle body 316 is engaged with the lower middle body 312. The rear opening 372 (FIG. 19) is configured to have the screen 368 inserted therein such that the screen 368 is secured between the rear openings 366, 372 and water can flow into the upper and lower middle bodies 312, 316. As shown in FIG. 19, the upper middle body 316 includes a turbine housing 376 that is configured to be placed adjacent to the lower middle body turbine housing 362 when the upper middle body 316 is engaged with the lower middle body 312. The turbine housing 376 houses a portion of the turbine 306 and is in fluidic communication with the outlet 371 and the lower middle body turbine housing 362. Accordingly, a continuous first flow path is provided from the inlet 324 at the bottom of the lower body 302 to the outlet boss 370 of the upper middle body 316 that passes across the turbine 306.

As shown in FIGS. 16-18, the steering system 318 is positioned on and engaged with a top surface 378 of the upper middle body 316. The steering system 318 is a gearing assembly that is utilized to steer the cleaner 300, and is discussed in greater detail below in connection with FIGS. 17-25C. Still with reference to FIG. 16, the steering system 318 includes a cam mechanism 380 and the nose cone 320. The cam mechanism 380 includes a central opening 382 extending through a boss 384. The cam mechanism 380 is positioned on the upper middle body outlet boss 370 (see FIGS. 19-23) such that the outlet boss 370 is partially inserted into, and coaxial with, the cam mechanism boss 384 such that the cam mechanism 380 can rotate about the outlet boss 370 and water that flows through the outlet boss 370 will also flow through the cam mechanism boss 384. Similarly, the nose cone 320 includes a nose 386 defining an outlet passage 388 extending therethrough. The nose cone 320 is positioned on the cam mechanism boss 384 such that the cam mechanism boss 384 is partially inserted into, and coaxial with, the nose 386 so that the nose cone 320 can rotate about the cam mechanism boss 384 and water that flows through the cam mechanism boss 384 will also flow through the nose 386 (see FIGS. 19-23). The nose 386 of the nose cone 320 is configured to have a hose engaged therewith. In such an arrangement, a continuous path for water is provided from the inlet 324 at the bottom of the lower body 302 to the nose 386 and hose attached thereto, e.g., the first flow path. Accordingly, suction that is provided by the hose will pull water into the inlet 324, through the cleaner 302, and into the hose.

Still with reference to FIG. 16, the top shell 322 includes a top opening 389 and is configured to be positioned over the steering system 318 and engaged with the upper middle body 316, such that the nose 386 extends through the top opening 389. Accordingly, the top shell 322 secures the steering system 318 therein. Additionally, the top shell 322 generally restrains the nose cone 320, and therefore the cam mechanism 380 due to the interaction between the cam

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mechanism 380 and the nose cone 320, from lateral and vertical movement so that the steering system 318 does not become disengaged.

With specific reference to FIGS. 17-25C, the steering system 318 of the present disclosure is discussed in greater detail. FIG. 17 is a top rear perspective view of the upper middle body 316, top shell 322 (shown as constructed from a transparent material, e.g., plastic), and the steering system 318. FIG. 17A is a top rear perspective view of the upper middle body 316 and the steering system 318, e.g., FIG. 17A is the perspective view of FIG. 17 with the top shell 322 exploded. FIG. 18 is a partially exploded top rear perspective view of FIG. 17 showing the upper middle body 316, top shell 322, and the steering system 318. FIG. 19 is a bottom rear perspective view of the upper middle body 316. FIGS. 20-23 are respectively rear, front, right side, and left side views of the upper middle body 316 and steering system 318 with FIG. 20 including a cut-out showing the steering turbine assembly 314.

As previously detailed in connection with FIG. 16, the steering system 318 is generally positioned on top of and engaged with the top surface 378 of the upper middle body 316. The steering system 318 includes the steering turbine assembly 314, a steering drive mechanism 390, the cam mechanism 380, and the nose cone 320. The steering turbine assembly 314 is generally housed in the steering turbine chamber 373 (see FIGS. 19 and 20) and secured therein by the plate 374 that is secured to the interior of the upper middle body 316.

As shown in FIG. 20, the steering turbine assembly 314 includes a steering turbine 392 and a compound drive gear 394 engaged with the steering turbine 392. The compound drive gear 394 includes a pinion 396 extending from and coaxial with the steering turbine 392 and a translation gear 398 that is meshed with the pinion 396 such that rotation of the pinion 396 results in rotation of the translation gear 398. The translation gear 398 includes a coaxial shaft 400 extending upwardly therefrom that extends through the upper middle body 316, and includes a main rotatable member (input gear) 402 engaged to an end opposite to where the shaft 400 engages the translation gear 398. The translation gear 398, the coaxial shaft 400, and the main rotatable member 402 are operatively connected such that rotation of the translation gear 398 is translated to the main rotatable member 402 by the coaxial shaft 400. Accordingly, rotation of the steering turbine 392 rotates the pinion 396, which drives the translation gear 398, which in turn drives the main rotatable member 402. The main rotatable member 402 is the main driving component of the steering drive mechanism 390, which is discussed in greater detail below.

With reference to FIG. 19, the plate 374 includes one or more inlet openings 404 that allow fluid to enter the steering turbine chamber 373 and rotate the steering turbine 392. More specifically, water is pulled through the screen 368 (see FIG. 16), which is positioned in the rear openings 366, 372, into the lower and upper middle bodies 312, 316, through the inlet openings 404, and into the steering turbine chamber 373. The steering turbine chamber 373 also includes an outlet 406 that is adjacent the turbine housing 376 such that a second flow path is created in which the water flowing into the steering turbine chamber 373 exits the steering turbine chamber 373 through the outlet 406 and into the turbine housing 376 where it is introduced into and mixed with the water flowing through the cleaner 300 in the first flow path. Accordingly, suction from an associated hose not only pulls fluid through the inlet 324 of the lower body 302 and through the first flow path, but also through the rear



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openings 366, 372 to drive the steering turbine 392, which in turn rotates the main rotatable member 402, and into the steering turbine chamber 373, e.g., the second flow path.

Referring to FIGS. 20-23, and generally to FIG. 20, the steering drive mechanism 390 includes a cam drive train 408 and a steering drive train 410, both being operatively engaged with the main rotatable member 402. Generally, the cam drive train 408 operatively engages the cam mechanism 380 and the steering drive train 410 operatively engages the nose cone 320, which, as discussed above, is secured within the cleaner 300 and to a hose for steering the cleaner 300 in a plurality of directions with respect to the hose. The cam drive train 408 includes a set of reduction gears 412, 414, 416 that each include a driven gear 412a, 414a, 416a and a drive gear 412b, 414b, 416b, which are operatively engaged in sequence to reduce the angular velocity output and increase the torque output. The third drive gear 416b meshes with and engages a cam drive gear 418 of the cam mechanism 380.

The cam mechanism 380 includes a cam wheel 420 rotatably secured with respect to the upper middle body 316 and operatively connected to the nose cone 320 for switching between steering modes. The cam mechanism 380 can be a unitary structure including the cam wheel 420 and the cam drive gear 418, which are coaxial with one another. Accordingly, the cam wheel 420 is rotated as the cam drive gear 418 is driven by the third drive gear 416b. The cam wheel 420 is similar in structure to the cam wheel 224 illustrated in FIG. 9. In accordance therewith, the cam wheel 420 includes outer-profile regions of greater and lesser radii each corresponding to one of the directions of the nose cone 320. As illustrated in FIG. 9, the cam wheel 420 has three outer-profile regions of lesser 422, medium 424, and greater 426 radii each corresponding to one of the steering directions, which is discussed in greater detail below. The cam mechanism 380 can also include a bearing 427 (see FIG. 24) between the cam wheel 420 and cam drive gear 418 combination, and the cam mechanism boss 384 such that the cam wheel 420 and cam drive gear 418 conjointly rotate about the boss 384, which can be secured in place in contact with the outlet boss 370 of the upper middle body 316.

Still with reference to FIGS. 20-23, the steering drive train 410 includes an idler gear 428 and a combination gear 430 having a driven gear 430a and a pinion drive gear 430b. The driven gear 430a and the pinion drive gear 430b are coaxial and engaged with one another such that rotation of the driven gear 430a results in rotation of the pinion drive gear 430b. The idler gear 428 is operatively meshed with the main rotatable member 402 and the reduction gear driven gear 430a, such that the idler gear 428 transfers rotation of the main rotatable member 402 to the driven gear 430a and thus the pinion gear 430b. The combination gear 430 also includes a roller 431 positioned between the driven gear 430a and the pinion drive gear 430b. The roller 431 is coaxial with the driven gear 430a and the pinion drive gear 430b, and rotatable about the axis shared between the driven gear 430a, the pinion drive gear 430b, and the roller 431. The roller 431 is configured to engage the outer-profile regions 422, 424, 426 of the cam wheel 420 to ride there along. The steering drive train 410 is mounted on a spring-biased swivel arm 432. The swivel arm 432 is pivotally mounted to the top surface 378 of the upper middle body 316 at a pivot 434. The pivot 434 is generally placed at a location such that the swivel arm 432 can rotate about the pivot 434 while maintaining the steering drive train 410 in operative engagement with, e.g., meshed with, the main rotatable member 402. The swivel arm 432 further includes a slot 436

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that is engaged by a pin 438 extending from the top surface 378 of the upper middle body 316. The slot 436 and pin 438 restrict the angular motion of the swivel arm 432 so that it can only rotate a predetermined amount. The swivel arm 432 also includes a pin 440 that secures a spring 442 that is also secured to a pin 444 extending from the top surface 378 of the upper middle body 316. The spring 442 bias the swivel arm 432 so that the roller 431 is biased against and into contact with the outer-profile regions 422, 424, 426 of the cam wheel 420 to ride there along, thereby moving the pinion gear 430b between multiple steering positions.

In another aspect of the present disclosure, the spring-biased swivel arm 432 can include a deformable arm that provides the spring-biasing force on the swivel arm 432. The deformable arm can be formed as a compliant mechanism with the swivel arm 432. For example, the deformable arm can extend from the swivel arm 432 and be compressed (e.g., elastically deformed) against, for example, a wall when swivel arm 432 is forced outward through engagement of the roller with the cam wheel 420. The compression, e.g., elastic deformation, of the deformable arm generates a force that biases the swivel arm 432 so that the roller 431 is biased against and into contact with the outer-profile regions 422, 424, 426 of the cam wheel 420 to ride there along, thereby moving the pinion gear 430b between multiple steering positions.

Interaction and connectivity of the gears of the steering assembly 318 is further illustrated in FIG. 24, which is a top view of the steering system 318 with the cam wheel 420 partially cut-away to show the underlying cam gear 418 that is conjoint with the cam wheel 420. Additionally, FIG. 24 shows the engagement between the cam drive gear 418 and the third drive gear 416b of the cam drive train 408, as well as the engagement of the cam wheel 420 with the roller 431. More specifically, as the cam wheel 420 is rotated by the cam drive train, the roller 431 rides there along and transfers between the lesser radii 422, middle radii 424, and greater radii 426 sections of the cam wheel 420 as they are rotated into contact with the roller 431. When the roller 431 is engaged with the lesser radii section 422 of the cam wheel 420, due to the bias implemented by the spring 442, the pinion gear 430b is in a first position (see FIG. 25A) that is radially closer to the rotational axis of the cam wheel 420 than a second and third position. When the roller 431 is engaged with the medium radii section 424 of the cam wheel 420, due to the bias implemented by the spring 442, the pinion gear 430b is in the second position (see FIG. 25B) that is radially closer to the rotational axis of the cam wheel 420 than the third position but radially further than the first position. When the roller 431 is engaged with the greater radii section 426 of the cam wheel 420, due to the bias implemented by the spring 442, the pinion gear 430b is in the third position (see FIG. 25C) that is radially further from the rotational axis of the cam wheel 420 than the first and second positions.

The nose cone 320 includes the nose 386, a radial plate 446 (see FIG. 17A), and a gear track cavity 448 (see FIG. 19) on the underside of the radial plate 446 at the radial edge thereof that is defined by a first (inner) gear track 450 and a second (outer) gear track 452 (see FIG. 19). The first and second gear tracks 450, 452 are utilized for steering the movement of the cleaner 300 with respect to the hose attached to the nose 386 of the nose cone 320. As discussed above in connection with FIG. 20, the pinion gear 430b is rotatably driven by the steering drive train 410 and is positioned in one of the three steering positions, e.g., the first, second, and third positions, by the cam wheel 420

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engaging the roller 431. As discussed previously in connection with FIG. 16, the nose cone 320 is positioned in the cleaner 300 so that it is on top of the cam mechanism 380, with the cam mechanism boss 384 extending into the nose 386 of the nose cone 320, and the nose cone rotates about the cam mechanism boss 384. When in this position, the pinion gear 430b is positioned within the gear track cavity 448. FIGS. 25A, 25B, and 25C are partial top schematic views showing positioning of the pinion gear 430b with respect to the first and second gear tracks 450, 452 when in each of the first, second, and third positions respectively.

As shown in FIG. 25A, which illustrates a first position of the pinion gear 430b, when the pinion gear 430b is in the first position, e.g., the roller is engaged with the lesser radii section 422 of the cam wheel 420, the pinion gear 430b is meshed and engaged with the first (inner) gear track 450 to rotationally drive the nose cone 320 which is held by the hose. Because the nose cone 320 is secured with the hose, and because the pinion gear 430b is engaged with the first (inner) gear track 450, the cleaner 300 will be steered to turn clockwise. More specifically, the entire cleaner 300 rotates clockwise about the nose cone 320 and the hose.

As shown in FIG. 25B, which illustrates a second position of the pinion gear 430b, when the pinion gear 430b is in the second position, e.g., the roller is engaged with the middle radii section 424 of the cam wheel 420, the pinion gear 430b is positioned in the middle of the gear track cavity 448 and is not engaged with either of the first or second gear tracks 450, 452 and the nose cone 320, which is held by the hose, is not rotationally driven. In such a configuration, the cleaner 300 does not rotate about the hose but instead moves in a straight/forward direction.

As shown in FIG. 25C, which illustrates a third position of the pinion gear 430b, when the pinion gear 430b is in the third position, e.g., the roller is engaged with the greater radii section 426 of the cam wheel 420, the pinion gear 430b is meshed and engaged with the second (outer) gear track 452 to rotationally drive the nose cone 320 which is held by the hose. Because the nose cone 320 is secured with the hose, and because the pinion gear 430b is engaged with the second (outer) gear track 452, the cleaner 300 will be steered to turn counter-clockwise. More specifically, the entire cleaner 300 rotates counter-clockwise about the nose cone 320 and the hose.

It should be understood by one of ordinary skill in the art that the rotation direction of the pinion gear 430b, e.g., clockwise vs. counter-clockwise, can be controlled through the inclusion or exclusion of idler gears, such as idler gear 428 (see FIG. 24). In doing so, one can adjust which of the first and second gear tracks 450, 452 rotates the cleaner 300 in a clockwise direction and which rotates the cleaner 300 in a counter-clockwise direction.

In operation, the cleaner 300 is connected with an external pumping system by a hose that is connected with the nose 386 of the nose cone 320. The external pumping system provides a source of suction through the hose to provide a suction to the pool cleaner 300. The suction provided by the hose causes water to flow into the cleaner 300 from at least two spots. First, water is pulled into the cleaner 300 through the inlet 324 of the lower body 302. Second, water is pulled into the cleaner 300 through the screen 368 that is inserted therein and secured between the rear openings 366, 372.

In the first flow path, discussed in connection with FIGS. 16 and 19 above, the water flowing through the inlet 324 of the lower body 302 flows across the lower body 302 and into the turbine housing 362 of the lower middle body 312 and the turbine housing 376 of the upper middle body 316 (the

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two turbine housings 362, 376 essentially create a single space), which houses the drive turbine assembly 306. The water flows across the drive turbine assembly 306 and exits the upper middle body 316 through the outlet boss 370 and associated outlet 371. The water then flows through the central opening 382 of the cam mechanism 380, which is in fluidic communication with the outlet boss 370 and outlet 371 of the upper middle body 316. The water then flows out the opening 382 of the cam mechanism 380 and into the nose 386 of the nose cone 320 where it exits through the outlet 388 and enters the hose. Accordingly, a continuous flow path is provided from the inlet 324 at the bottom of the lower body 302 to the nose cone outlet 388 where it enters the hose, which passes across the turbine 306. This flow path is utilized to clean the surfaces, e.g., walls, of a pool or spa as debris is suctioned through the inlet 324, across the cleaner 300, and exits through the nose cone outlet 388. Additionally, this flow path is utilized to operate the turbine 306 which is interconnected with the walking pods 308a, 308b and causes the cleaner to "walk" across the pool surface.

In the second flow path, discussed in connection with FIGS. 16 and 19 above, the water is suctioned through the screen 368, which is positioned in the rear openings 366, 372, into the lower and upper middle bodies 312, 316, through the inlet openings 404, and into the steering turbine chamber 373. The water flowing into the steering turbine chamber 373 drives the steering turbine 392 causing it to rotate, which in turn rotates the main rotatable member 402 through the compound drive gear 394. The water flowing into the steering turbine chamber 373 exits the steering turbine chamber 373 through the outlet 406 and into the turbine housing 376 where it is introduced into and mixed with the water flowing through the cleaner 300, e.g., the water in the first flow path.

Again, with reference to FIGS. 19-24, and particularly, FIGS. 19, 20, and 24, as the flow of fluid along the second flow path causes the steering turbine 392 to rotate, the rotation of the steering turbine 392 causes the main rotatable member 402 to rotate. As detailed above, the main rotatable member 402 is drivingly engaged with both the cam drive train 408 and the steering drive train 410. Specifically, the main rotatable member 402 drives both the driven gear 412a of the first reduction gear 412, and the idler gear 428. Focusing on the cam drive train 408, rotation of the first driven gear 412a results in conjoint rotation of the first driven gear 412b, which is meshed with and drives the second driven gear 414a of the second reduction gear 414. Rotation of the second driven gear 414a results in conjoint rotation of the second drive gear 414b, which is meshed with and drives the third driven gear 416a of the third reduction gear 416. Rotation of the third driven gear 416a results in conjoint rotation of the third drive gear 416b, which is meshed with and drives the cam drive gear 418 of the cam mechanism 380. As such, the third drive gear 416b drivingly rotates the cam drive gear 418, which is conjointly engaged with the cam wheel 420. Thus, the third drive gear 416b also rotates the cam wheel 420. The cam wheel 420 is biased by the spring 442 into engagement with the roller 431, such that the roller 431 rides along the perimeter of the cam wheel 420 and is biased radially outward by the outer-profile regions of the cam wheel 420, e.g., the lesser radii region 422, the medium radii region 424, and the greater radii region 426. As the cam wheel 420 continues to rotate, the roller 431 alternates between engagement the lesser radii region 422, the middle radii region 424, and the greater radii region 426 as the regions continuously rotate past the roller 431. As discussed in detail above, the roller 431 is engaged and

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coaxial with a pinion drive gear **430b**, which are both mounted on a swivel arm **432**. Accordingly, engagement of the roller **431** with the different regions of the cam wheel **420**, as shown in FIGS. 25A-25C, will cause the roller **431** and associated pinion drive gear **430b** to rotate by way of the swivel arm **432**. When the roller **431** is engaged with the lesser radii region **422** the pinion drive gear **430b** is placed in a first position (see FIG. 25A), when the roller **431** is engaged with the middle radii region **424** the pinion drive gear **430b** is placed in a second position (see FIG. 25B), and when the roller **431** is engaged with the greater radii region **426** the pinion drive gear **430b** is placed in a third position (see FIG. 25C).

The nose cone **320** is positioned over the cam mechanism **380** so that the pinion drive gear **430b** is placed within the gear track cavity **448** on the underside of the nose cone radial plate **446** (see FIGS. 17-19 and 25A-25C). When the pinion drive gear **430b** is in the first position it meshes with the first (inner) gear track **450** of the nose cone **320** (see FIG. 25A), when the pinion drive gear **430b** is in the second position it is in the center of the gear track cavity **448** and does not mesh with either the first or second gear track **450**, **452** (see FIG. 25B), and when the pinion drive gear **430b** is in the third position it meshes with the second (outer) gear track **452** of the nose cone (see FIG. 25C).

Turning now to operation of the steering drive train **410**, and still with reference to FIGS. 19-24, and particularly, FIGS. 20 and 24, the main rotatable member **402** is meshed with and drives the idler gear **428** of the steering drive train **410**. The idler gear **428** drives the driven gear **430a** which is in conjoint rotation with the pinion drive gear **430b** and the roller **431** such that rotation of the driven gear **430a** results in rotation of the pinion drive gear **430b**. Accordingly, rotation of the main rotatable member **402** results in the rotation of the pinion drive gear **430b**, which, as described above, will be in one of three positions based on the roller's **431** engagement with the cam wheel **420**. Thus, when in the first position the pinion drive gear **430b** rotatably drives the inner gear track **450** of the nose cone **320** resulting in the cleaner **300** being steered to turn clockwise, when in the second position the pinion drive gear **430b** does not rotatably drive the nose cone **320** resulting in the cleaner **300** traveling in a straight/forward direction, and when in the third position the pinion drive gear **430b** rotatably drives the outer gear track **452** of the nose cone **320** resulting in the cleaner **300** being steered to turn counter-clockwise.

One of ordinary skill in the art will understand that the regions **422**, **424**, **426** of the cam wheel **420** can span different angular distances, e.g., have different lengths, such that the cleaner **300** can stay in different directions of movement for different amounts of time depending on a user's desire.

FIGS. 26-33 illustrate alternative applications of the steering system **318** of the present disclosure implemented with various types of suction-type pool cleaners.

FIG. 26 is a diagrammatic partial sectional view of a steering system **518**, which is substantially similar to the steering system **318** of FIGS. 16-25C, incorporated into a tube-shaped suction cleaner **500** having a horseshoe-shaped oscillator **502**. FIG. 27 is a partial sectional view of the suction cleaner **500** showing the steering system **518**. The steering system **518** is substantially similar in construction and operation to the steering system **318** detailed above in connection with FIGS. 16-25C. In describing the steering system **518**, reference will be made to the counterpart components of the steering system **318** as an additional full overview of the functionality and operation need not be

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provided in view of the detailed description above. Instead, a focus will be made on how the steering system of the present disclosure is implemented with the tube-shaped suction cleaner **500**.

The driving force of the suction cleaner **500** is shown diagrammatically.

The suction cleaner **500** includes a tubular body **504** defining an internal cavity **506**, a steering system housing **508**, a steering turbine housing **510**, and a disc **512**. The tubular body **504** includes an inlet **514** extending through the disc **512** and into the internal cavity **506**, and an outlet **516**. The oscillator **502** is mounted on a pivot **520** in the internal cavity **506** of the tubular body **504**. As water is suctioned through the internal cavity **506** it flows along the sides of the oscillator **502**. This creates a pressure differential causing the oscillator **502** to rotate to one side thus blocking one of the flow paths. One skilled in the art will appreciate that FIG. 26 is diagrammatic, and that two inner tubes might be provided on each side of the oscillator. The water then flows along a single side of the oscillator **502** which generates a pressure differential resulting in the oscillator **502** rotating to the other side and blocking that flow path. This process continues repeatedly causing the oscillator **502** to oscillate. As the oscillator **502** oscillates it "hammers" against the tubular body **504** causing the suction cleaner **500** to incrementally and gradually skip across the pool surface.

As can be seen in FIGS. 26-27, the steering system **518** includes a steering turbine assembly **522** (see steering turbine assembly **314** of FIG. 20), a steering drive mechanism **524** (see steering drive mechanism **390** of FIG. 20) including: a main rotatable member (input gear) **526** (see main rotatable member **402** of FIG. 20), a cam drive train **528** (see cam drive train **408** of FIG. 20), and a steering drive train **530** (see steering drive train **410** of FIG. 20) mounted to a swivel arm **532** (see swivel arm **432** of FIG. 20) biased by a spring **534** (see spring **442** of FIG. 20), a cam mechanism **536** (see cam mechanism **380** of FIG. 20), and a nose cone **538** (see nose cone **320** of FIG. 20).

With further reference to FIG. 26, the steering turbine assembly **522** is housed in the steering turbine housing **510**, while the steering drive mechanism **524**, the cam mechanism **536**, and the nose cone **538** is housed in the steering system housing **508**. The turbine housing **510** includes a plurality of inlets **540** and an outlet **542** that is adjacent the internal cavity **506** such that fluid can flow into the steering turbine housing **510** through the inlets **540** and out through the outlet **542** into the internal cavity **506**. The flow of water through the steering turbine housing **510** causes a turbine **544** to rotate resulting in the steering turbine assembly **522** rotating the main rotatable member **526** (in the same fashion as the turbine **392** and steering turbine assembly **314** of FIG. 20).

The main rotatable member **526** is operatively engaged with the cam drive train **528** and the steering drive train **530** such that when the main rotatable member **526** rotates it drives each of the cam drive train **528** and the steering drive train **530** (each of these components, and engagement therebetween, operates consistently with the counter-part component of the steering system **318** of FIG. 20).

The cam drive train **528** is in turn operatively engaged with the cam mechanism **536** and rotationally drives the cam mechanism **536** through engagement with a cam drive gear **544** (see cam drive gear **418** of FIG. 20). The cam mechanism **536** further includes a cam wheel **546** (see cam wheel **420** of FIG. 20) that is interconnected and coaxial with the cam drive gear **544** such that rotation of the cam drive gear **544** results in rotation of the cam wheel **546**. The cam

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mechanism 536 is positioned about the outlet 516 (see FIG. 26) to the cleaner body 504 and rotatably secured with respect thereto such that it allows water to flow out from the outlet 516 and through the cam mechanism 536. The cam wheel 546 is similar in structure to the cam wheel 224 illustrated in FIG. 9. In accordance therewith, the cam wheel 546 includes outer-profile regions of greater and lesser radii each corresponding to one of the directions of the steering drive mechanism 524. As illustrated in FIG. 9, the cam wheel 546 has three outer-profile regions of lesser 548, medium 550, and greater 552 radii each corresponding to one of the steering directions, as discussed in detail above in connection with FIGS. 16-25C.

The steering drive train 530 operatively engages the nose cone 538 and is engaged by the cam wheel 546 (see FIG. 9) of the cam mechanism 536. Specifically, the steering drive train 530 includes a driven gear 554a, a pinion drive gear 554b, and a roller 555 (see driven gear 430a, pinion drive gear 430b, and roller 431 of FIG. 24), which are coaxial with the driven gear 554a and the pinion drive gear 554b having conjoint rotation. The roller 555 engages the cam wheel 546 such that the cam wheel 456 pushes on the roller 555 causing the swivel arm 532 and steering drive train 530 mounted thereto to rotate and move into three different positions based on which cam wheel region, e.g., lesser radii region 548, medium radii region 550, or greater radii region 552 (see FIG. 9), that the roller 555 is engaged with. The steering drive mechanism 524 is configured to be placed adjacent to the cam mechanism 536 with the pinion drive gear 554b inserted into a gear track cavity 556 (see FIG. 26) of the steering drive mechanism 524. The gear track cavity 556 is defined by a first (inner) gear track 558 and a second (outer) gear track 560 (see FIG. 26). The nose cone 538 further includes a nose 539 that is connected to a hose, which provides a source of suction to the cleaner 500.

With reference to FIG. 27, rotation of the main rotatable member 526 results in the cam drive train 528 and the steering drive train 530 being driven, and, thus, the cam wheel 546 rotating and the pinion drive gear 554b rotating. The cam wheel 546 pushes against the roller 555 causing the pinion drive gear 554b to be placed into one of three different positions. In accordance with the above-description, when the roller 555 is engaged with the lesser radii region 548 (see FIG. 9) of the cam wheel 546, the pinion drive gear 554b is placed in a first position where it engages and rotatably drives the first gear track 558 resulting in the cleaner 500 rotating clockwise about the hose. When the roller 555 is engaged with the medium radii region 550 (see FIG. 9) of the cam wheel 546, the pinion drive gear 554b is placed in a second position where it is between the first and second gear tracks 558, 560 and does not rotatably drive the nose cone 538 resulting in the cleaner 500 traveling in a straight/forward direction. When the roller 555 is engaged with the greater radii region 552 (see FIG. 9) of the cam wheel 546, the pinion drive gear 554b is placed in a third position where it engages and rotatably drives the second gear track 560 resulting in the cleaner 500 rotating counter-clockwise about the hose.

FIG. 28 is a diagrammatic partial sectional view of a suction cleaner 562 that is identical in structure to the suction cleaner 500 of FIGS. 26 and 27, but with a hammer oscillator 564 replacing the horseshoe-shaped oscillator 502. The suction cleaner 562 incorporates the steering system 518 and functions in accordance with the description provided above in connection with the suction cleaner 500 of

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FIG. 26. One skilled in the art will appreciate that FIG. 28 is diagrammatic, and that two inner tubes might be provided on each side of the hammer.

FIG. 29 is a diagrammatic partial sectional view of a suction cleaner 566 that is identical in structure to the suction cleaner 562 of FIG. 28, but with a body bifurcated into two flow paths 568a, 568b such that the hammer oscillator 564 oscillates between restricting flow to each of the flow paths 568a, 568b. The suction cleaner 566 incorporates the steering system 518 and functions in accordance with the description provided above in connection with the suction cleaner 500 of FIG. 26.

FIG. 30 is a diagrammatic partial sectional view of a suction cleaner 570 that is identical in structure to the suction cleaner 566 of FIG. 26, but with a diaphragm 572 replacing the oscillator 502. The suction cleaner 570 incorporates the steering system 518 and functions in accordance with the description provided above in connection with the suction cleaner 500 of FIG. 26. FIG. 30 is diagrammatic and one of ordinary skill in the art will appreciate that the diaphragm 572 can be provided with additional or concentric chambers for driving oscillation.

FIG. 31 is a diagrammatic partial sectional view of a hybrid pressure and suction cleaner 574 that incorporates the steering system 518 and functions in accordance with the description provided above in connection with the suction cleaner 500 of FIG. 26. The pressure cleaner 574 includes a body 576 defining a turbine housing 578 that houses a turbine 580, an inlet 582 in fluidic communication with the turbine housing 578, a pressurized fluid inlet 584 connected with a hose 586 that provides a supply of pressurized fluid, and the steering system 518. The hose 586, which provides the supply of pressurized fluid, is utilized to power the steering system and the turbine 580. The steering system 518 functions in accordance with the description provided above in connection with the suction cleaner 500 of FIG. 26.

FIG. 32 is diagrammatic partial-sectional view of the steering system 518 of FIG. 26 incorporated into a cleaner 582 and including a motor 584 replacing the turbine for powering the steering system 518. The steering system 518 and motor 584 can be implemented in any one of the cleaners 300 (see FIGS. 16-25 and associated steering system 318), 500 (see FIGS. 26-27), 562 (see FIG. 28), 566 (see FIG. 29), 570 (see FIG. 30), 574 (see FIG. 31) discussed herein.

FIG. 33 is a diagrammatic partial sectional view showing how the steering system 518 of FIGS. 16-25 could be implemented with an impeller 584 and guide vane 586 instead of the standard steering turbine 392. The steering system 518 with the impeller 584 and guide vane 586 would operate in substantial consistency and accordance with the description provided above in connection with FIGS. 16-25, but for the guide van 586 directing water flow and the impeller 584 providing power to the steering system 518 instead of the steering turbine 392 described. This impeller 584 and guide vane 586 system can be implemented in any one of the cleaners 300 (see FIGS. 16-25 and associated steering system 318), 500 (see FIGS. 26-27), 562 (see FIG. 28), 566 (see FIG. 29), 570 (see FIG. 30), 574 (see FIG. 31) discussed herein and can replace the respective steering turbine 392 thereof.

Turning now to FIGS. 34-56, the cleaner 300, as illustrated in FIG. 16, includes the first and second A-frame arm assemblies 304a, 304b and the drive turbine assembly 306, which form a locomotion system 600 of the present disclosure. FIGS. 34-36 illustrate the lower middle body 312 of the cleaner 300 with the locomotion system 600 installed

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therein. FIG. 34 is a first top perspective view showing the lower middle body 312 and the locomotion system 600 installed therein. FIG. 35 is a second top perspective view showing the lower middle body 312 and the locomotion system 600 installed therein. FIG. 36 is a top view of the lower middle body 312 and the locomotion system 600 installed therein. As discussed above in connection with FIG. 16, the lower middle body 312 defines the turbine housing 362, first and second bushing housings 364a, 364b, and the rear opening 366. The lower middle body 312 is configured to be placed adjacent the lower body 302. The turbine housing 362 is configured for insertion of a portion of the A-frame arms 304a, 304b therein and to house the drive turbine assembly 306 and be in fluidic communication with the inlet 324 (see FIG. 37) of the lower body 302 such that water flows in through the inlet 324 and across the drive turbine assembly 306, thereby operatively rotating the drive turbine assembly 306. As shown in FIG. 37, the first and second bushing housings 364a, 364b are positioned on opposite lateral sides of the turbine housing 362 and configured to fixedly engage first and second bushings 630a, 630b of the drive turbine assembly 306. The first and second bushing housings 364a, 364b can each include a protrusion 365 (see FIG. 37) positioned therein that is configured to engage a notch 631 of each bushing 630a, 630b (see FIGS. 41 and 42). The rear opening 366 is configured to have the screen 368 (see FIG. 16) inserted therein so that water can flow into the lower middle body 312. The lower middle body 312 can also include buoyant elements 604 that can be included or removed to increase or decrease the buoyancy of the cleaner 300.

FIG. 37 is a top perspective view of the lower middle body 312 with the turbine assembly 600 removed showing the A-frame arm assemblies 304a, 304b installed in the turbine housing 362. As can be seen in FIG. 37, the A-frame arm assemblies 304a, 304b are housed within the turbine housing 362 and secured by the respective pivot shaft 330 to the pivot lower bracket 334 (see FIG. 16) of the lower middle body 312 by the pivot upper bracket 336. The A-frame arm assemblies 304a, 304b each rotated about the respective pivot shaft 330. Operation thereof is discussed in greater detail below.

FIGS. 38-40 show an A-frame arm assembly 304a of the present disclosure. It should be understood that the A-frame arm assemblies 304a, 304b are identical in construction, and, accordingly, the reference numerals will be consistent between the A-frame arm assemblies 304a, 304b. FIG. 38 is a perspective view of the A-frame arm assembly 304a, 304b. FIG. 39 is a rear view of the A-frame arm assembly 304a, 304b while FIG. 40 is a side view of the A-frame arm assembly 304a, 304b. The A-frame arm assembly 304a, 304b includes a body 606 having first and second fingers 608a, 608b extending therefrom, the pivot shaft 330 extending perpendicular from a first side of a lower portion of the body 606, a square head 356 extending perpendicular from a second side of the lower portion of the body 606 opposite the pivot shaft 330, and a standoff 610 extending from the body 606 on the same side as the square head 356. The pivot shaft 330 and the square head 356 are generally coaxial.

The first and second fingers 608a, 608b define a bearing housing 612 and each include a respective extension plate 614a, 614b that form a straight flat surface 616a, 616b. The pivot shaft 330 is configured to be secured by the pivot upper and lower brackets 334, 336 to the lower middle body 312, while the square head 356 is configured to extend through the side pivot openings 328a, 328b of the lower body 302 and engage the square socket 350 of a respective walking

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pod assembly 308a, 308b (see FIG. 16). The square heads 356 of the A-frame arm assemblies 304a, 304b mate with the square socket 350 of the respective walking pod assembly 308a, 308b (see FIG. 16) such that rotation of the square head 356 results in rotation of the engaged walking pod assembly 308a, 308b (see FIG. 16). The standoff 610 is positioned on the A-frame arm assembly body 606 to prevent the body 606 from contacting an internal wall of the lower middle body 312. The A-frame arm assemblies 304a, 304b are configured so that when they are installed in a pool cleaner, that is, when the pivot shaft 330 is secured by the upper and lower brackets 334, 336 (see FIG. 16) and the square head 356 is engaged with the square socket 350 of the respective walking pod assembly 308a, 308b (see FIG. 16), a portion of the drive turbine assembly 306 is placed in the bearing housing 612 of each A-frame arm assembly 304a, 304b and engages the straight flat surfaces 616a, 616b of the extension plates 614a, 614b (see FIG. 36). The drive turbine assembly 306, when partially positioned within the bearing housing 612 of each A-frame arm assembly 304a, 304b rotates or rocks the A-frame arm assemblies 304a, 304b about the pivot shaft 330, causing the square heads 356 to rotate the respective walking pod assembly 308a, 308b that they are engaged with.

FIGS. 41-47 illustrate the drive turbine assembly 306 of the present disclosure in greater detail. FIG. 41 is a perspective view of the drive turbine assembly 306 and FIG. 42 is an exploded perspective view of the drive turbine assembly 306. The drive turbine assembly 306 includes a central hub 618 (see FIG. 42), a plurality of removable vanes 620, a first side retention wall 622a, a second side retention wall 622b, a first eccentric 624a extending from the first side retention wall 622a, a second eccentric 624b (see FIG. 45) extending from the second side retention wall 622b, a first bearing 626a positioned about the first eccentric 624a, a second bearing 626b positioned about the second eccentric 624b, a shaft 628, a first bushing 630a, and a second bushing 630b. FIG. 41 shows the plurality of removable vanes 620 in a retracted position. FIG. 43 is a side view of the first side retention wall 622a and the central hub 618, which are interconnected. The central hub 618 includes a central opening 632, a plurality of vane edge slots 634, a first hole 636, a second hole 638, and a protrusion 640. The vane edge slots 634 are configured to be engaged by and secure the removable vanes 620. More specifically, each removable vane 620 includes a bulbous proximal edge 620a and a distal edge 620b, with the bulbous proximal edge 620a being configured and shaped so that it can slide into a vane edge slot 634 and be secured therein. The bulbous proximal edges 620a and the vane edge slots 634 can be sized and shaped so that the proximal edges 620a can only be slide in and out of the vane edge slots 634 and cannot be pulled from the vane edge slots 634. Further, the bulbous proximal edges 620a and the vane edge slots 634 can be shaped to allow rotation of the proximal edges 620a within the vane edge slots 634, allowing the vanes 620 to partially rotate when interconnected with the central hub 618. The vanes can be secured to the central hub 618 by connecting the second side retention wall 622b to the central hub 618, which is described below in connection with FIG. 44.

FIG. 44 is a side view of the second side retention wall 622b, which includes a central opening 641, first protrusion 642, a second protrusion 644, and a hole 646 spaced apart at locations to match the spacing of the first hole 636, the second hole 638, and the protrusion 640 of the central hub 618, respectively, shown in FIG. 43. That is, the first protrusion 642 and the first hole 636 are sized and config-

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ured to engage one another, the second protrusion **644** and the second hole **638** are sized and configured to engage one another, and the protrusion **640** and the hole **646** are sized and configured to engage one another. This relationship allows the second side retention wall **622b** to be engaged with the central hub **618** such that rotation of the central hub **618** is transferred to the second side retention wall **622b**. Additionally, this connection secures the vanes **620** in the vane edge slots **634** of the central hub **618**.

In connection with FIGS. **41-45**, with the vanes **620** secured to the central hub **618**, and the second side retention wall **622b** engaged with the central hub **618**, the drive turbine assembly **306** is further constructed whereby the shaft **628**, which can be a stainless steel shaft, extends through an opening **648a** (see FIG. **42**) extending through the first eccentric **624a** (which the first bearing **626a** is secured about), the central opening **632** (see FIG. **43**) of the central hub **618**, the central opening **641** (see FIG. **44**) of the second side retention wall **622b**, and an opening **648b** extending through the second eccentric **624b** (see FIG. **45**) (which the second bearing **626b** is secured about). The shaft **628** is engaged on opposite ends thereof by the first bushing **630a** and the second bushing **630b**, thus forming the drive turbine assembly **306**.

As shown in FIGS. **42** and **45**, the first and second bushings **630a**, **630b**, the shaft **628**, the first and second side retention walls **622a**, **622b**, the central hub **618**, and the vanes **620** are aligned and concentric with a central axis CA, such that axis CA extends through the center of these components. However, the first and second eccentrics **624a**, **624b**, and thus the first and second bearings **626a**, **626b** engaged respectively thereto, are eccentric with the axis CA. The first eccentric **624a** and the first bearing **626a** are aligned with a first eccentric axis E1, while the second eccentric **624b** and the second bearing **626b** are aligned with a second eccentric axis E2. FIG. **45** is a bottom elevational view of the drive turbine assembly **306** showing the eccentric nature of the first and second eccentrics **624a**, **624b** and the relationship between the CA, E1, and E2 axes, as well as the components of the drive turbine assembly **306**. As is illustrated in FIG. **45**, the first and second eccentrics **624a**, **624b**, and the respective E1 and E2 axes are spaced evenly from the CA axis but are 180 degrees out of phase with each other. Accordingly, as the drive turbine assembly **306** rotates about the CA axis, the E1 and E2 axes will also rotate about the CA axis, with one of the E1 and E2 axes always on one side of the CA axis and the other one of the E1 and E2 axes being directly opposite, e.g., 180 degrees out of phase, and on the other side of the CA axis. FIG. **46** is another view of the drive turbine assembly **306** from a front view illustrating that while from one view, e.g., in one plane, the CA, E1, and E2 axes are not aligned, but in a view perpendicular to that, e.g., in a perpendicular plane, the CA, E1, and E2 axes are aligned.

FIG. **47** is a side view of the drive turbine assembly **306** without the first and second bushings **630a**, **630b** showing the relationship between the CA, E1, and E2 axes, as well as the various components of the drive turbine assembly **306**. Further discussion of the offset between the E1 and E2 axes and the CA axis is provided herein where the drive turbine assembly **306** is engaged with the first and second A-frame arms **304a**, **304b**, as illustrated in FIGS. **36** and **48**.

FIG. **48** is a front view of the drive turbine assembly **306** engaged with first and second A-frame arms **304a**, **304b** such that the first and second bearings **626a**, **626b** are positioned within the bearing housing **612** (see FIGS. **38** and **49**) of the respective first and second A-frame arm **304a**,

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**304b**. FIG. **49** is a partial sectional view of the drive turbine assembly **306** engaged with first and second A-frame arms **304a**, **304b** taken along line **49-49** of FIG. **48**. As can be seen in FIG. **49**, the second bearing **626b** is positioned within the bearing housing **612** of the second A-frame arm **304b** and is in contact with the extension plates **614a**, **614b** of the second A-frame arm **304b**. Additionally, FIG. **49** illustrates the eccentricity between the E2 axis and the CA axis. As discussed above, the CA axis extends through the center of the shaft **628**, the central hub **618**, and the first and second bushings **630a**, **630b**, which are respectively secured in the first and second bushing housings **364a**, **364b** of the lower middle body **312**, and thus, the CA axis is fixed in place. Additionally, as discussed above, the first and second bushing housings **364a**, **364b** can each include a protrusion **365** (see FIG. **37**) positioned therein that is configured to engage a notch **631** of each bushing **630a**, **630b** (see FIGS. **41** and **42**). The engagement between the respective notch **631** and protrusion **365** further secure the bushings **630a**, **630b** in the respective bushing housing **364a**, **364b** and limit rotation thereof. One of ordinary skill in the art would appreciate that, in the alternative, the bushings **630a**, **630b** can include a protrusion while the respective bushing housings **364a**, **364b** include a notch that receives a respective protrusion. Additionally, the bushing housings **364a**, **364b** and the bushings **630a**, **630b** can include complementary geometries that mate such that only a bushing **630a**, **630b** having the appropriate geometry will fit within the respective bushing housing **364a**, **364b**, and will be restrained from rotation by the bushing housing **364a**, **364b** when inserted therein. Being that the CA axis is fixed in place, rotation of the drive turbine assembly **306** results in rotation of the E1 axis and E2 axis about the fixed CA axis. As such, when the E2 axis is in the position illustrated in FIG. **49**, e.g., laterally to the side of the CA axis, the second A-frame arm **304b** is biased and slightly rotated about the pivot shaft **330** through engagement of the second bearing **626b** with the first extension plate **614a** of the second A-frame arm second finger **608a**, which is why it is shown as tilted to the right in FIG. **49**. It should therefore be understood that since the first bearing **626a** is 180 degrees out of phase from the second bearing **626b**, the first bearing **626a** pushes the first A-frame arm **304a**, which it is engaged with, in the opposite direction causing the first A-frame arm **304a** to slightly rotate about the pivot shaft **330** in the opposite direction to the rotation of the second A-frame arm **304b**. This is further illustrated in FIG. **36**, which shows that when the first A-frame arm **304a** is rotated and tilted in a first direction, the second A-frame arm **304b** is rotated and tilted in the opposite direction.

Additionally, as discussed above, the square head **356** of each A-frame arm **304a**, **304b** is drivingly engaged with a walking pod assembly **308a**, **308b** (see FIG. **16**). Accordingly, as the first and second A-frame arms **304a**, **304b** are rotated in opposite directions, the walking pod assemblies **308a**, **308b** are in turn rotated in opposite directions. More specifically, if the first A-frame arm **304a** is rotated in a first direction then the first walking pod assembly **308a** will be rotated in the first direction such that, for example, the front of the first walking pod assembly **308a** will be rotated generally downward toward the pool surface while the rear of the first walking pod assembly **308a** will be rotated generally upward and away from the pool surface; in contrast, the second A-frame arm **304b** will be rotated in a second direction opposite the first direction resulting in the second walking pod assembly **308b** being rotated in the second direction such that, for example, the front of the

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second walking pod assembly **308b** is rotated generally upward and away from the pool surface while the rear of the second walking pod assembly **308b** will be rotated generally downward and toward the pool surface, which is opposite to the first walking pod assembly **308a**. This alternating movement between the first and second walking pod assemblies **308a**, **308b** results in motion of the cleaner **300**.

FIGS. **50A-D** illustrate the second bearing **626b** and the second A-frame arm assembly **304b** in four different positions based upon the location of the E2 axis with respect to the CA axis. Note that the E1 axis is also provided in FIGS. **50A-D** for convenience even though the first bearing **626a** and first A-frame arm assembly **304a** are not shown.

As the drive turbine assembly **306** rotates counter-clockwise about the shaft **628**, and the CA axis, the E1 and E2 axes also rotate about the shaft **628** and the CA axis because of the engagement between the first and second eccentrics **624a**, **624b** and the central hub **618** by way of the first and second side retention walls **622a**, **622b**. The rotation of the E1 and E2 axes about the CA axis causes the first and second bearings **626a**, **626b** push and therefore rotate the respective first and second A-frame arm assembly **304a**, **304b**. This occurs because the E1 axis is always kept in the center of, e.g., equidistant from, the first and second fingers **608a**, **608b** of the first A-frame arm assembly **304a** and the E2 axis is always kept in the center of, e.g., equidistant from, the first and second fingers **608a**, **608b** of the second A-frame arm assembly **304b**, while the CA axis is kept at a static location because of the engagement of the bushings **630a**, **630b** with the bushing housings **364a**, **364b** (see FIG. **36**). Thus, the amount that the first and second A-frame arm assemblies **304a**, **304b** are rotated is directly related to the distance that the E1 and E2 axes are offset, or spaced from, the CA axis. FIGS. **50A-50D** illustrate this motion.

FIG. **50A** shows the second bearing **626b** and the second A-frame arm assembly **304b** in a first position. In the first position, the E1, CA, and E2 axes are in substantial vertical alignment, with the E1 axis being below the E2 axis. Because of this alignment, the CA axis is equidistant from both extension plates **614a**, **614b** of the second A-frame arm assembly **304b** resulting in the second A-frame arm assembly **304b** being in a vertical position where it is not tilted.

As the drive turbine assembly **306** rotates counter-clockwise the A-frame arm assemblies **304a**, **304b** are transferred to the next position. FIG. **50B** shows the second bearing **626b** and the second A-frame arm assembly **304b** in a second position. In the second position, the E1, CA, and E2 axes are in substantial horizontal alignment. Because of this alignment, the CA axis is closer to the first extension plate **614a** of the second A-frame arm assembly **304b** resulting in the second bearing **626b** pushing against the second extension plate **614b**, and thus causing the second A-frame arm assembly **304b** to rotate counter-clockwise (as per this view point) about the pivot **330**, and thus tilted to the left (as per this view point).

Continued rotation of the drive turbine assembly **306** counter-clockwise results in the A-frame arm assemblies **304a**, **304b** being transferred to the next position. FIG. **50C** shows the second bearing **626b** and the second A-frame arm assembly **304b** in a third position. In the third position, the E1, CA, and E2 axes are in substantial vertical alignment, similar to the first position, but with the E1 axis above the E2 axis. Because of this alignment, the CA axis is equidistant from both extension plates **614a**, **614b** of the second A-frame arm assembly **304b** resulting in the second A-frame arm assembly **304b** being in a vertical position where it is not tilted.

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Further rotation of the drive turbine assembly **306** counter-clockwise results in the A-frame arm assemblies **304a**, **304b** being transferred to the next position. FIG. **50D** shows the second bearing **626b** and the second A-frame arm assembly **304b** in a fourth position. In the fourth position, the E1, CA, and E2 axes are in substantial horizontal alignment. Because of this alignment, the CA axis is closer to the second extension plate **614b** of the second A-frame arm assembly **304b** resulting in the second bearing **626b** pushing against the first extension plate **614a**, and thus causing the second A-frame arm assembly **204b** to rotate clockwise (as per this view point) about the pivot **330**, and thus tilted to the right (as per this view point). Continued rotation of the drive turbine assembly **306** from the fourth position will bring the A-frame arm assemblies **304a**, **304b** back to the first position illustrated in FIG. **50A**.

FIGS. **51-52** illustrate an alternative embodiment of the locomotion system **600** of the present disclosure. Particularly, FIG. **51** is a side view of the drive turbine assembly **306** including a fixed vane turbine **652**, and in engagement with first and second A-frame arm assemblies **304a**, **304b**. FIG. **52** is a sectional view of the drive turbine assembly **306** of FIG. **51** taken along line **52-52** of FIG. **51**. The drive turbine assembly **306** and A-frame arm assemblies **304a**, **304b** of FIGS. **51-52** are generally the same as previously discussed, but with the fixed vane turbine **652** replacing the central hub **618**, the removable vanes **620**, and the side retention walls **622a**, **622b**.

FIG. **53** is a diagrammatic partial-sectional view of the locomotion system **600** and portion of the cleaner **300** of FIG. **36** in partial section taken along line **53-53** of FIG. **36** and showing the first A-frame arm assembly **304a**. FIG. **54** is a diagrammatic partial-sectional view of the locomotion system **600** and portion of the cleaner **300** of FIG. **36** in partial section taken along line **54-54** of FIG. **36** and showing the second A-frame arm assembly **304b**. FIGS. **53** and **54** illustrate the position that each of the first and second A-frame arm assemblies **304a**, **304b** are in at the same point in time during operation of the cleaner **300**. As shown in FIGS. **53-54**, the locomotion system **600** is integrated with the cleaner **300** such that it is housed within the turbine housing **362**. As water is suctioned through the cleaner **300**, water is drawn through the inlet **324** and into the turbine housing **362**. The water being pulled through the turbine housing **362** engages the vanes **620** of the drive turbine assembly **306**, causing the drive turbine assembly **306** to rotate about the shaft **628**. As described in detail above, this results in the E1 axis (FIG. **53**) and the E2 axis (FIG. **54**) rotating about the CA axis of the shaft **628** and rocking the first and second A-frame arm assemblies **304a**, **304b** back and forth. In the specific position of FIGS. **53** and **54**, which is the second position illustrated in FIG. **50B**, the first A-frame arm assembly **304a** is rotated about the pivot **330** generally toward the front of the cleaner **300** (see FIG. **53**), while the second A-frame arm assembly **304b** is rotated about the pivot **330** generally toward the rear of the cleaner **300** (see FIG. **54**). That is, the first and second A-frame arm assemblies **304a**, **304b** are rotated in opposite directions. This results in, as discussed in detail above, the first and second walking pods **308a**, **308b** being rotated in opposite directions, e.g., the motion of the A-frame arm assemblies **304a**, **304b** is imparted to the connected first and second walking pods **308a**, **308b**, respectively. The motion of the first and second walking pods **308a**, **308b** results in locomotion of the cleaner **300** in the direction of arrow **A**.

FIG. **55** is a diagrammatic partial-sectional view showing the A-frame arm assemblies **304a**, **304b** and an alternative



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embodiment of the drive turbine assembly **306** of the present disclosure incorporated into a cleaner **700**. It should be appreciated by one of ordinary skill in the art that the drive turbine assembly **306** need not include the side retention walls **622a**, **622b** as illustrated in, for example, FIGS. **41** and **42**. Instead, the drive turbine assembly **306**, and the first and second A-frame arm assemblies **304a**, **304b**, can be utilized in a cleaner **700** that includes a body **702** having first and second retention walls **704a**, **704b**. Specifically, the first and second retention walls **704a**, **704b** extend inwardly from the cleaner body **702** and the turbine vanes **620** and central hub **618** are placed between the first and second retention walls **704a**, **704b**. Further, the first and second retention walls **704a**, **704b** each include an opening **706a**, **706b** that respectively receive the first and second eccentrics **624a**, **624b** such that the eccentrics **624a**, **624b** can rotate within the openings **706a**, **706b**. In such a configuration, the first and second retention walls **704a**, **704b** prevent the vanes **620** from sliding out of, and disengaging, the central hub **618**.

FIGS. **56A-56C** are partial sectional views of a self-adjusting frame assembly **800** of the present disclosure showing the self-adjusting frame assembly **800** in three positions. The self-adjusting frame assembly **800** is an apparatus that can be implemented in a cleaner to engage and rotate walking pod assemblies (e.g., walking pod assemblies **308a**, **308b** of FIG. **16**) and thus generate locomotion of the cleaner. Generally, the self-adjusting frame assembly **800** would replace each of the A-frame arm assemblies **304a**, **304b** discussed above in connection with FIGS. **34-54**. FIG. **56A** shows the self-adjusting frame assembly **800** in a first position. The self-adjusting frame assembly **800** includes a frame **804** and a crank **806** having a crank axis of rotation **C**. The frame **804** includes a shaft **808**, and a frame body **810**. The frame body **810** includes an internal bore **812** and a central opening **814**. A bearing **816** is positioned within the central opening **814** such that the bearing rotates within the central opening **814** about a bearing axis **B**, which is at the center of the bearing **816** and at the center of the central opening **814**. The crank **806** is engaged with the bearing **816** at a point offset from axis **B** and rotates about a crank axis **C**. The crank **806** can be rotatably connected with a turbine, horseshoe-shaped oscillator, or hammer oscillator (not shown) such that the crank **806** is rotatably driven by anyone of these devices. The crank **806** is generally eccentric and fixed in place so that it does not move vertically or horizontally.

A first end **808a** of the shaft **808** is connected with a pivot **818** and a second end **808b** of the shaft **808** is inserted into the internal bore **812** of the frame body **810**. The shaft **808** and the internal bore **812** are sized and configured so that the shaft **808** can slide into the internal bore **812** in a piston-like motion. The frame **804** is configured to rotate the pivot **818** while the pivot **818** is constrained from moving laterally and vertically.

In operation, as the crank **806** rotates, the crank **806** forces the bearing **816**, and axis **B** thereof, to rotate about axis **C**. Because the crank **806** is fixed, this results in the bearing **816** rotating within the central opening **814** of the frame body **810** and pushing the frame body **810** laterally and vertically. The lateral movement causes the frame body **810** to rotate the shaft **808** at the pivot **818** (see FIG. **56B**), while the vertical movement causes the frame body **810** to further engage the shaft **808** such that the shaft **808** is inserted further into the internal bore **812**. FIG. **56B** shows the self-adjusting frame assembly **800** in a second position where the bearing **816** and axis **B** have been rotated counter-clockwise about the crank **806** and axis **C** resulting in the

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frame body **810** being moved laterally and vertically. This lateral and vertical movement of the frame body **810** results in the shaft **808** partially rotating the pivot **818** and being further inserted into the internal bore **812**.

FIG. **56C** shows the self-adjusting frame assembly **800** in a third position where the bearing **816** and axis **B** have been further rotated counter-clockwise about the crank **806** and axis **C** resulting in the frame being further moved laterally and vertically. This lateral and vertical movement of the frame body **810** results in the shaft **808** partially rotating the pivot **818** and being fully inserted into the internal bore **812**.

As the crank **806** continually rotates, this movement is repeated continuously, causing the shaft **808** and pivot **818** to rotate back and forth. The pivot **818** can be connected with a keyed shaft that can extend to a walking pod, such as walking pods **308a**, **308b**, or other mode of locomotion (not shown) such that the pivot **818** can rotate the mode of locomotion and otherwise drive it. For example, the self-adjusting frame assembly **800** could be implemented in the suction cleaner **300** of FIG. **16**. In this regard, two self-adjusting frame assemblies **800** could be implemented with each being connected to a respective walking pod.

FIGS. **57**, **57A**, **57B**, **58A**, and **58B** illustrate alternative apparatuses for connection with the walking pod assemblies of a cleaner, such as walking pod assemblies **308a**, **308b** of FIG. **16**, to rotate the walking pod assemblies and generate locomotion of the associated cleaner. For example, FIGS. **57**, **57A**, **57B**, **58A**, and **58B** illustrate an alternative oscillator locomotion system **900** of the present disclosure that could be implemented in place of the locomotion system **600** of FIG. **34**, including the A-frame arm assemblies **304a**, **304b** and drive turbine assembly **306**. FIG. **57** is a partial side view of the oscillator locomotion system **900** which includes an oscillator **902** driving first and second gear frames **904a**, **904b** respectively engaged with first and second rotatable components **906a**, **906b**. FIGS. **57A** and **57B** are first and second side views of the oscillator locomotion system **900** showing a first embodiment of the oscillator **902** having a horseshoe-shaped configuration **902a**. FIGS. **58A** and **58B** are first and second side views of the oscillator locomotion system **900** showing a second embodiment of the oscillator **902** having a hammer configuration **902b**. The operation and functionality of the oscillator locomotion system **900** is consistent between each of FIGS. **57A**, **57B**, **58A**, **58B**, and description of the system **900** will be made only in connection with FIGS. **57A** and **57B**, and it should be understood by one of ordinary skill in the art that such description will hold true for and also apply to FIGS. **58A** and **58B**.

FIG. **57A** is a first side view of the oscillator **902**, first gear frame **904a**, and first rotatable component **906a**. FIG. **57B** is a second side view of the oscillator **902**, second gear frame **904b**, and second rotatable component **906b**. The oscillator **902** is positioned between first and second walls **908a**, **908b** of a pool cleaner that define a chamber **910** that water flows through. The chamber **910** can be similar to a turbine chamber, such as the turbine chamber **362** of the pool cleaner **300** of FIG. **16**. The oscillator **902** is mounted to a shaft **912** that extends across the oscillator **902** and through the first and second walls **908a**, **908b**. The shaft **912** can be mounted to the first and second walls **908a**, **908b** by first and second bearings **914a**, **914b** that allow the shaft **912** to rotate. The shaft **912** can be further secured with a proximal end **916a**, **916b** of the first and second gear frames **904a**, **904b**. Accordingly, the oscillator **902**, shaft **912**, and first and second gear frames **904a**, **904b** are all rotationally



secured to each other such that rotation of the oscillator **902** results in rotation of the shaft **912** and the first and second gear frames **904a**, **904b**.

The first gear frame **904a** can include the proximal end **916a** and a distal end **918a** that includes a toothed surface **920**. The toothed surface **920** is configured to engage a toothed gear **922a** of the first rotatable component **906a**. The toothed surface **920** engages the toothed gear **922a** in an “overhand” fashion such that clockwise rotation of the toothed surface **920** results in counter-clockwise rotation of the toothed gear **922a** while counter-clockwise rotation of the toothed surface **920** results in clockwise rotation of the toothed gear **922a**.

The second gear frame **904b** can include the proximal end **916b** and a distal end **918b** that has a sickle-like shape including an interior toothed surface **924**. The interior toothed surface **924** is configured to engage a toothed gear **922b** of the second rotatable component **906b**. The toothed surface **924** engages the toothed gear **922b** in an “underhand” fashion such that clockwise rotation of the toothed surface **924** results in clockwise rotation of the toothed gear **922b** while counter-clockwise rotation of the toothed surface **924** results in counter-clockwise rotation of the toothed gear **922b**.

The first and second rotatable components **906a**, **906b** can be mounted to the first and second walls **908a**, **908b** by a respective bearing **926a**, **926b** such that the first and second rotatable components **906a**, **906b** can rotate. The first and second rotatable components **906a**, **906b** can also each include a shaped head **928a**, **928b** extending therefrom that is connected with a means for motion of a pool cleaner such as a walking pod or other mode of locomotion (not shown) such that the shaped heads **928a**, **928b** can rotate the mode of locomotion and otherwise drive it. For example, the oscillator locomotion system **900** could be implemented in the suction cleaner **300** of FIG. **16**. In this regard, the shaped head **928a**, **928b** of each respective first and second rotatable components **906a**, **906b** could be connected to a respective walking pod.

In operation, water flowing through the chamber **910** would cause the oscillator **902** to oscillate back and forth within the chamber **910**. This oscillation would in turn cause the first and second gear frames **904a**, **904b** to oscillate back and forth. During this oscillation, the first gear frame **904a** would rotatably drive the first rotatable member **906a** in a first rotational direction as the second gear frame **904b** rotatably drives the second rotatable member **906b** in an opposite rotational direction. Accordingly, the first shaped head **928a** would rotate an associated gear pod or other mode of locomotion in the first rotational direction, while the second shaped head **928b** would rotate an associated gear pod or other mode of locomotion in an opposite rotational direction. This opposed rotation would result in the movement of a pool or spa cleaner.

FIGS. **59-65** illustrate an alternative oscillator locomotion system **1000** of the present disclosure that can be utilized in a suction cleaner such as the suction cleaner **300** of FIG. **16**. The oscillator locomotion system **1000** could be connected with the walking pod assemblies of a cleaner, such as walking pod assemblies **308a**, **308b** of FIG. **16**, to rotate the walking pod assemblies and generate locomotion of the associated cleaner. For example, the alternative oscillator locomotion system **1000** of the present disclosure could be implemented in place of the locomotion system **600** of FIG. **34**, including the A-frame arm assemblies **304a**, **304b** and drive turbine assembly **306**. FIG. **59** is a partial side view of the oscillator locomotion system **1000** which includes an

oscillator **1002** driving first and second A-frame assemblies **1004a**, **1004b**. FIGS. **60-62** are first, second, and third side views of the oscillator locomotion system **1000** showing a first embodiment of the oscillator **1002** having a horseshoe-shaped configuration **1002a**. FIG. **65** is a side view of the oscillator locomotion system **1000** showing a second embodiment of the oscillator **1002** having a hammer configuration **1002b**. The operation and functionality of the oscillator locomotion system **1000** is consistent between each of FIGS. **59-65**, and description of the system **1000** will be made only in connection with FIGS. **59-64**, and it should be understood by one of ordinary skill in the art that such description will hold true for and also apply to FIG. **65**.

A shaft **1006** extends through the oscillator **1002** and includes a central axis A that the oscillator **1002** rotates about. The shaft **1006** can be similar in construction to the shaft **628** discussed in connection with the drive turbine assembly **306** of FIG. **42**. In accordance therewith, the shaft **628** can be connected on lateral ends thereof with first and second bushings (not shown) such that the shaft can be secured within a pool cleaner house and prevented from moving laterally. The oscillator **1002** can include first and second cams **1008a**, **1008b** extending laterally from the sides thereof. The first and second cams **1008a**, **1008b** are eccentric with the axis of rotation of the oscillator **1002**, e.g., axis A. Specifically, the first cam **1008a** has a central axis C1 and the second cam **1008b** has a central axis C2. The first and second cams **1008a**, **1008b** are integral with the oscillator **1002** such that they rotate with the oscillator **1002**.

The first and second A-frame arm assemblies **1004a**, **1004b** are substantially similar to the A-frame arm assemblies **304a**, **304b** discussed in connection with FIGS. **38-40**. It should be understood that the A-frame arm assemblies **1004a**, **1004b** are identical in construction, and, accordingly, the reference numerals will be consistent between the A-frame arm assemblies **1004a**, **1004b**. The A-frame arm assembly **1004a**, **1004b** includes a body **1010** having first and second fingers **1012a**, **1012b** extending therefrom, a pivot shaft **1014** extending perpendicular from a first side of a lower portion of the body **1010**, and a square head **1016** extending perpendicular from a second side of the lower portion of the body **1010** opposite the pivot shaft **1014**. The pivot shaft **1014** and the square head **1016** are generally coaxial.

The first and second fingers **1012a**, **1012b** define a cam housing **1018** and each include a respective extension plate **1020a**, **1020b**. The pivot shaft **1014** is configured to be secured to a cleaner, such as by the pivot upper and lower brackets **334**, **336** of the cleaner **300** of FIG. **16**, while the square head **1016** is configured to extend to the exterior of the cleaner and engage a mode of locomotion such as the walking pod assembly **308a**, **308b** of FIG. **16**. The square heads **1016** of the A-frame arm assemblies **1004a**, **1004b** mate with a square socket of the respective walking pod assembly such that rotation of the square head **1016** results in rotation of the engaged walking pod assembly.

The A-frame arm assemblies **1004a**, **1004b** are configured so that when they are installed in a pool cleaner the first cam **1008a** can be placed in the cam housing **1018** of the first A-frame arm assembly **1004a** and the second cam **1008b** can be placed in the cam housing **1018** of the second A-frame arm assembly **1004b**, each engaging the extension plates **1020a**, **1020b** of the respective A-frame arm assembly **1004a**, **1004b**. The oscillator **1002**, and particularly the cams **1008a**, **1008b**, when positioned within the cam housing **1018** of each A-frame arm assembly **1004a**, **1004b** rotate or rock the A-frame arm assemblies **1004a**, **1004b** at the pivot

shaft **1014**, causing the square heads **1016** to rotate the respective walking pod assembly that they are engaged with.

This motion of the A-frame arm assemblies **1004a**, **1004b** is achieved through engagement of each cam **1008a**, **1008b** with the A-frame arm assembly **1004a**, **1004b** that it is engaged with. Specifically, as the oscillator **1002** oscillates, which occurs when water is suctioned past it, it rotates about the shaft **1006** and axis A, thus causing the cams **1008a**, **1008b**, and associated axes C1 and C2, to rotate about axis A. The rotation of the cams **1008a**, **1008b** results in the cams **1008a**, **1008b** “pushing” the A-frame arm assemblies **1004a**, **1004b** and causing them to rotate. This motion is shown in connection with FIGS. **60-64**.

FIG. **60** illustrates the position of the oscillator **1002**, first A-frame arm **1004a**, first cam **1008a**, and second cam **1008b** when there is no rotation of the oscillator **1002**, e.g., a neutral position. As can be seen, the A axis, the C1 axis, and the C2 axis are substantially aligned vertically and the first A-frame arm **1004a** is not rotated.

FIG. **61** illustrates the position of the oscillator **1002**, first A-frame arm **1004a**, first cam **1008a**, and second cam **1008b** when the oscillator **1002**, and interconnected cams **1008a**, **1008b**, are rotated counter-clockwise about axis A. Here, it can be seen that the axis C1 is now located slightly to the right of axis A while axis C2 is now located slightly to the left of axis A. Due to the shape of the cams **1008a**, **1008b**, this rotation of the oscillator **1002** and interconnected cams **1008a**, **1008b** results in the first cam **1008a** pushing the first A-frame arm assembly **1004a** to the right (clockwise rotation) (see FIG. **63** which shows this engagement in closer detail) and the second cam **1008b** pushing the second A-frame arm assembly **1004b** to the left (counter-clockwise rotation) (see FIG. **64** which shows this engagement in closer detail). Further, this opposing rotation of the A-frame arm assemblies **1004a**, **1004b** results in opposing rotation of the respective square heads **1016** thereof. Accordingly, the mode of locomotion connected to each square head **1016**, e.g., foot pods, will be rotated in opposite directions.

FIG. **62** illustrates the position of the oscillator **1002**, first A-frame arm **1004a**, first cam **1008a**, and second cam **1008b** when the oscillator **1002**, and interconnected cams **1008a**, **1008b**, are rotated clockwise about axis A. Here, it can be seen that the axis C1 is now located slightly to the left of axis A while axis C2 is now located slightly to the right of axis A. Due to the shape of the cams **1008a**, **1008b**, this rotation of the oscillator **1002** and interconnected cams **1008a**, **1008b** results in the first cam **1008a** pushing the first A-frame arm assembly **1004a** to the left (counter-clockwise rotation) and the second cam **1008b** pushing the second A-frame arm assembly **1004b** to the right (clockwise rotation). Further, this opposing rotation of the A-frame arm assemblies **1004a**, **1004b** results in opposing rotation of the respective square heads **1016** thereof. Accordingly, the mode of locomotion connected to each square head **1016**, e.g., foot pods, will be rotated in opposite directions.

As the oscillator locomotion system **1000** continuously oscillates between the positions of FIGS. **60-62** the mode of locomotion, e.g., foot pods, connected to the A-frame arm assemblies **1004a**, **1004b** will continuously rock back and forth resulting in motion of the pool cleaner that the oscillator locomotion system **1000** is integrated into.

Some embodiments of the present disclosure include a pair of A-frames supporting the turbine. Each improved A-frame has a large opening and two straight long surfaces. In such embodiments, the turbine consists of two opposing eccentrics which retain two large bearings. The two large bearings remain in contact with the straight surfaces

throughout operation of the cleaner. Such constant contact improves durability and a smoother functioning of the cleaner. The large bearings may be selected to also have a greater resistance to wear and tear due to the rolling action in comparison to knocking action of some prior A-frame arrangements.

Each of the improved A-frame arm assemblies and drive turbine assemblies discussed in detail above can be implemented with many pool cleaners that are currently on the market. For example, each of these improved A-frame arm assemblies and drive turbine assemblies can be added to, or substitute for parts in, known pool cleaners, such as those manufactured and produced by Hayward Industries, Inc. under the name Pool Vac, Navigator®, AquaBug®, AquaDroid®, and Pool Vac Ultra®.

While the principles of the disclosure have been shown and described in connection with specific embodiments, it is to be understood that such embodiments are by way of example and are not limiting.

Generally, pool and spa cleaners, such as pressure cleaners, include a source of pressurized fluid that is provided to the cleaner. This source of pressurized fluid is discharged through a nozzle as a venturi jet adjacent a bottom inlet of the cleaner to produce a suction effect at the inlet and pull water and debris into the cleaner through the inlet. The venturi jet will also often be directed to an internal turbine of the cleaner.

FIG. **66** shows a fragmentary cross-sectional top plan view of a prior art turbine **1100** having a plurality of vanes **1102** having a profile which is substantially as wide as corresponding dimension of the flow-path **1104** cross-section. In such prior turbine **1100** configurations, especially in pressure-type cleaners, a venturi jet exits an inlet nozzle at a high-velocity flow. The venturi-jet velocity/speed of the water flow is reduced due to working contact or friction with the turbine vanes **1102**, which fill substantially the entire width of the water-flow chamber **1104**. Because of such a reduction in the speed of the water flow from the venturi jet into the turbine **1100** the venturi jet creates lesser venturi suction across the debris inlet than venturi suction which would be created at the high-velocity flow of the venturi jet at the venturi nozzle. Therefore, the reduced venturi suction is less effective in removing debris from the pool surface.

In some of such prior art embodiments of FIG. **66**, the vane **1102** is configured such that the flow-path **1104** cross-section includes a lateral open region **1106** adjacent to at least one of the lateral edges **1108** of the vane **1102**. Such lateral open region **1106** permits unobstructed water flow beside the vane lateral edges **1108** to facilitate debris-removing efficiency of the cleaner.

In contrast to the prior art of FIG. **66**, FIGS. **67-90** illustrate vanes and turbines of the present disclosure. FIG. **67** is a diagrammatic partial-sectional view of a turbine **1112** of the present disclosure incorporated into a turbine chamber **1110** of suction cleaner and showing operation thereof. The suction cleaner includes a venturi jet nozzle **1114** and debris inlet **1116**. FIGS. **68-70** illustrate one example of a vane **1118** which has a V-shaped vane profile **1120** (e.g., the profile of the vane wall) such that the venturi jet flow from the nozzle **1114** engages such V-shaped vane profile **1120** along the central region of the vane **1118**. Such vane-wall configuration narrowed at the proximal end **1122** allows for two outer jet flow streams to flow at an uninterrupted high-velocity flow speed. This significantly increases venturi suction across the debris inlet **1116** as compared to the prior configuration of the vane wall (seen in FIG. **66**).

Therefore, the improved configuration of the vane 1118 improves efficiency of the pool cleaner in removing debris from the pool surfaces.

FIG. 68 is a sectional view of the turbine chamber 1110 and venturi jet nozzle 1114 taken along line 68-68 of FIG. 67 showing the turbine 1112 and associated vanes 1118 in more detail. FIG. 69 is a perspective view of the vane 1118 and FIG. 70 is an elevational view of the vane 1118. The vane 1118 includes the proximal end 1122 and a distal end 1124 with the vane profile 1120 extending from the proximal end 1122 to the distal end 1124. The proximal end 1122 is connected with a mounting shaft (elongate inner member) 1126 that facilitates connection of the vane 1118 to a turbine central hub (rotor) 1128. The proximal end 1122 of the vane 1118 is generally more narrow than the distal end 1124 such that the vane profile 1120 is wider at the distal end 1124 than at the proximal end 1122, thus forming a V-shape. The V-shape of the vane profile 1120, as discussed above, allows for two outer jet flow streams to flow on lateral sides of the vane 1118. For example, as shown in FIG. 68, when the turbine 1112 and associated vanes 1118 are mounted in the turbine chamber 1110 an open flow path 1130 is formed between the distal end 1124 of the vanes 1118 and a wall 1132 of the turbine chamber 1110, which allows for fluid and debris to flow past in a similar fashion to that of the prior art shown in FIG. 66. However, the vanes 1118, due to their V-shape, also allow for two outer jet flow streams 1134a, 1134b to form between the distal end 1124 and the proximal end 1122 of each vane 1118. These additional jet flow streams increase the overall flow speed of the fluid through the turbine chamber 1110, thus increasing the venturi suction generated at the debris inlet 1116, compared to the prior art and allow for additional regions that debris can flow through.

In certain embodiments, the cleaner is a pressure cleaner with which includes a venturi jet fed by a remote pump. The venturi jet is configured and positioned to direct a jet of water across the inlet port 1116 and against the vane(s) 1118 to facilitate suction into the inlet port 1116. In some of such embodiments, at least a portion of the vane profile is narrower than the axial dimension of the venturi jet.

In some examples, the vane profile has an axial dimension which at its narrowest is no more than about two-thirds of the axial dimension of the flow-path cross-section at that position.

The vane profile may be substantially symmetrical and centrally positioned within the flow-path cross-section such that the venturi-jet is centered with respect thereto. In certain of such embodiments, the vane profile has an axial dimension which at its narrowest is no more than about two-thirds of the axial dimension of the flow-path cross-section at that position. The vane profile at the proximal edge 1122 may be narrower than the axial dimension of the venturi jet.

In some embodiments, the proximal edge 1122 of the vane 1118 is pivotally connected to the rotor 1128 via a vane-rotor interconnection. One of the rotor 1128 and vane proximal edge 1122 defines an axially-parallel slotted cavity 1136 which receives an axially-parallel elongate inner member 1126 formed by the other of the rotor 1128 and vane proximal edge 1122.

Such vane-rotor interconnection is constantly under stress of fine grit and debris getting into the cavity and locking the pivotal movement of the vane.

FIG. 71 is an elevational view of the interconnection between a plurality of vanes 1118 and a rotor 1128. FIG. 71 illustrates another aspect of the present disclosure in which the slotted cavity 1136 and the elongate inner member 1126

may have non-congruent shapes that form at least one hollow space 1138 therebetween. Such hollow space(s) 1138 facilitate washing out of debris from within the interconnection. Such configuration minimizes locking of pivotal movement of the vane 1118 with respect to the rotor 1128.

FIGS. 71A-71P illustrate alternative embodiments or shapes of the interconnection between the vane 1118 and the rotor 1128. FIGS. 71A-71P are shown diagrammatically and one of ordinary skill in the art would understand that these are side elevational views of the alternative vane 1118 and rotor 1128 interconnections. In some examples of such embodiments, such as those illustrated in FIGS. 71C, 71D, and 79P, at least one of the inner member 1126C, 1126D, 1126P and slotted cavity 1136C, 1136D, 1136P is of a substantially polygonal cross-section. In alternative examples shown in FIGS. 71A, 71B, 71E, at least one of the inner member 1126A, 1126B, 1126E and slotted cavity 1136A, 1136B, 1136E is of an irregular-shaped cross-section. In certain embodiments, the rotor 1128 defines the slotted cavity 1136A-1136P and the vane proximal edge is the elongate inner member 1126A-1126P.

FIG. 71A shows the rotor 1128 forming a slotted cavity 1136A of a substantially round cross-section with one or more grooves 1140A there along and the vane proximal edge 1126a having an oval cross-section.

FIG. 71B shows the rotor 1128 forming a slotted cavity 1136B of a substantially oval cross-section which is large on the inside and the vane proximal edge 1126B having an oval cross-section with a pointed end.

FIG. 71C shows the rotor 1128 defining a slotted cavity 1136C formed by five sides of a hexagon and the vane proximal edge 1126C having five corners of a hexagon, each corner corresponds to a flat side of the cavity 1136C.

FIG. 71D shows the rotor 1128 defining a substantially square slotted cavity 1136D and the vane proximal edge 1126D being substantially round.

FIG. 71E shows the rotor 1128 defining a substantially round slotted cavity 1136E which may have at least one groove 1140E and the vane proximal edge 1126E being substantially round with a plurality of protrusions there along.

FIG. 71F shows the 1128 rotor defining a substantially round slotted cavity 1136F with a plurality of recesses 1140F there along and the vane proximal edge 1126F being substantially round.

FIG. 71G shows the rotor 1128 defining a triangular slotted cavity 1136G and the vane proximal edge 1126G being substantially round.

FIG. 71H shows the rotor 1128 defining a substantially round slotted cavity 1136H with a plurality of recesses 1140H there along and the vane proximal edge 1136H being substantially round.

FIGS. 71I and 71M shows the rotor 1128 defining a substantially round slotted cavity 1136I, 1136M with one or more recesses 1140I, 1140M there along and the vane proximal edge 1126I, 1126M having a cross-section resembling a four-leaf clover shape.

FIG. 71J shows the rotor 1128 defining a substantially round slotted cavity 1136J with one or more recesses 1140J there along and the vane proximal edge 1126J having a cross-section having a four-point shape.

FIG. 71K shows the rotor 1128 defining a substantially round slotted cavity 1136K with one or more recesses 1140K there along and the vane proximal edge 1126K having a cross-section having four substantially flat protrusions.

FIG. 71L shows the rotor 1128 defining a substantially round slotted cavity 1136L with one or more recesses 1140L

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there along and the vane proximal edge **1126L** having a cross-section having a shape resembling butterfly.

FIG. **71N** shows the rotor **1128** defining a substantially round slotted cavity **1136N** and the vane proximal edge **1126N** having a T-shape cross-section.

FIG. **71O** shows the rotor **1128** defining a substantially oval slotted cavity **1136O** enlarging inwardly and the vane proximal edge **1126O** having a substantially round cross-section.

FIG. **71P** shows the rotor **1128** defining a substantially hexagonal slotted cavity **1136P** and the vane proximal edge **1126P** being substantially round.

In certain embodiments, there are a plurality of the vanes **1118** spaced around the rotor **1128**. The vanes **1118** are of substantially rigid material. The wall of each of the vanes **1118** may be curved with the proximal and distal edges being substantially straight and substantially parallel.

FIGS. **77** and **84** illustrate yet another aspect of the present disclosure in which a vane-rotor interconnection permits movement of the vane proximal edge in a plane tangential to the rotor to positions of varying angles with respect to the rotor axis. The proximal edge of the vane may be pivotally connected to the rotor such that the vane is movable with respect to the rotor between extended and retracted positions to allow passage of substantial-size debris pieces through the chamber.

FIGS. **72-78** illustrate a turbine **1200** (see FIG. **77**) of another embodiment of the present disclosure, which includes a turbine hub or rotor **1202**, a plurality of vane holders **1204**, and a plurality of vanes **1206** (see FIG. **77**). FIG. **72** is a perspective view of the turbine hub **1202**. FIG. **73** is a perspective view of the vane holder **1204**. FIG. **74** is a front view of the vane holder **1204**. As shown in FIG. **72**, the turbine hub **1202** includes a rotor shaft **1208** having a plurality of substantially planar shaft surfaces **1210** at substantially equal angles with respect to one another and having gears **1212a**, **1212b** disposed at opposite ends of the rotor shaft **1208**, and first and second hexagonal cuffs **1214a**, **1214b**. The first and second hexagonal cuffs **1214a**, **1214b** respectively include a plurality of internal surfaces **1216a**, **1216b** that generally parallel to the planar shaft surfaces **1210** (see FIGS. **72** and **76**). First and second continuous tracks **1218a**, **1218b** are defined by the first and second hexagonal cuffs **1214a**, **1214b** between the internal surfaces **1216a**, **1216b** thereof and the planar shaft surfaces **1210** (see FIGS. **72** and **76**). The center of each shaft surface **1210** includes a protrusion **1220** extending perpendicularly therefrom.

In some embodiments such as that shown in FIGS. **72-78**, the rotor **1202** includes a rotor shaft **1208** on the rotor axis. The rotor shaft **1208** has a plurality of substantially planar shaft surfaces **1210** at substantially equal angles with respect to one another. One of the vanes is supported with respect to each of the shaft surfaces **1210**.

FIGS. **73** and **74** further illustrate the vane holder **1204**. Each vane holder **1204** includes a body **1222** and a vane retention section **1224** defining a cavity **1226**. The body **1222** includes two notches **1228a**, **1228b** one on each lateral side of the body **1222** thus forming first and second elongate proximal edges (fingers) **1230a**, **1230b**. The first and second fingers are configured and sized to fit within the first and second continuous tracks **1218a**, **1218b** of the turbine hub **1202**, while the second hexagonal cuffs **1214a**, **1214b** are configured to fit within the notches **1228a**, **1228b** of the vane holder **1204**. The vane retention section **1224** and defined cavity **1226** are configured to securely engage and hold a vane **1118**. The vane holder **1204** further includes an internal

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cavity **1232** extending centrally into the body **1222** at a proximal edge **1233** of the vane holder **1204**.

The vane holders **1204** are configured to be attached to the hub **1202** such that each shaft surface **1210** of the shaft **1208** includes a vane holder **1204** mounted thereto. This engagement is shown in FIGS. **75** and **76**. FIG. **75** is a perspective view showing a plurality of vane holders **1204** mounted to the hub **1202**. FIG. **76** is a partial sectional view detailing the connection of a single vane holder **1204** to the hub **1202**, with the first and second cuffs **1214a**, **1214b** sectioned. In connecting a vane holder **1204** to a shaft surface **1210**, the protrusion **1220** of the shaft surface **1210** engages the internal cavity **1232** of the vane holder **1204** while the vane holder first leg **1230a** is positioned within the first track **1218a** and the vane holder second leg **1230b** is positioned within the second track **1218b**. As shown in FIG. **75**, when a vane holder **1204** is connected to the hub **1202** it is permitted to rotate about the protrusion **1220** by an angular amount with respect to the center line CL of the hub **1202**, for example, 20 degrees. The vane holder **1204** can rotate both clockwise and counter-clockwise.

FIGS. **72-76** illustrate examples of embodiments where the rotor **1202** further includes a cuff **1214a**, **1214b** at each end of the rotor shaft **1208**. Each cuff **1214a**, **1214b** has inner surfaces **1216a**, **1216b** each substantially equidistantly spaced from the corresponding one of the shaft surfaces **1210** and forms inner-surface corners which limit the angle of rotation of the vanes.

FIGS. **72-76** also show that the turbine **1200** further includes a vane holder **1204** having a rotor-connector forming one of the cavity **1232** and the protrusion **1220** of the vane-rotor interconnection and rotatable thereabout within the inner surfaces **1216a**, **1216b** of the cuffs **1214a**, **1214b**. In some versions, the vane holder **1204** forms an elongate slotted cavity **1226** which is pivotally engaged by the elongate proximal edge of the vane.

FIG. **77** is a partial sectional view of a turbine **1200** according to FIGS. **75** and **76** including a plurality of turbine vanes **1206**, turbine vane holders **1204**, and hub **1202** interconnected. FIG. **78** is a sectional view showing the interconnection between the vane holders **1204** and the hub **1202**, and how the vane holders **1204** can move in relation thereto. Particularly, FIG. **77** shows how the first elongate proximal edges (fingers) **1230a** move within the continuous track **1218a** of the turbine hub **1202**. As shown in FIG. **77**, when the vanes **1206** are connected with the vane retention section **1224** of a respective vane holder **1204** the vanes **1206** are capable of rotating forward and backward therein. That is, the vanes **1206** can rotate about the axis of engagement with the vane holders **1204**. Additionally, when the vane holders **1204**, with the attached vanes **1206**, are engaged to the hub **1202** they are capable of rotating themselves about the protrusion **1220** (see FIG. **76**). Accordingly, the vanes **1206** are capable of rotating about two separate axes. Generally, these two axis will be perpendicular to one another. FIG. **77** shows the first cuff **1214a** in section, illustrating the positioning of the first leg **1218a** of each vane holder **1204** within the first track **1218a**. As shown in FIGS. **77** and **78** each first leg **1218a** of each vane holder **1204** is positioned between a shaft surface **1210** and an internal surface **1216a** of the cuff **1214a** that is parallel to that shaft surface **1210**. As shown in FIG. **78**, which is a sectional view focused solely on the interconnection between the first fingers **1218a** and the first cuff **1214a**, due to the matching geometries of the cuff **1214a** and the shaft **1208**, each first leg **1218a** is restricted from moving beyond the surface **1210** that it is mounted to. That is, each first leg

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**1218a** can rotate back and forth across the surface **1210** that it is mounted to, but cannot go around a corner to a different surface **1210**. The hexagonal inner surface edge stops the vane holder **1204**. Additionally, two vane holders **1204** will make contact before reaching the hexagonal inner surface edge. One of ordinary skill in the art should understand that this description in connection with the first fingers **1218a** also holds true for the second fingers **1218b** as well.

Each of the vane-rotor interconnections may include a cavity **1232** and a protrusion **1220** within the cavity **1232**. In such embodiments, each of the cavity **1232** and the protrusion **1220** is formed at a center of one of the shaft surface **1210** and the corresponding vane proximal edge **1233** such that the vane proximal edge **1233** is rotatable thereabout.

In certain embodiments, the rotor **1202** is configured to limit the angle of rotation of the vane. The angle of rotation may be limited to about 20° with respect to the rotor axis CL.

FIGS. **79-85** illustrate an alternative embodiment for interconnecting a vane **1300** with a turbine rotor **1302**. FIG. **79** is a partial sectional view showing a vane-rotor interconnection **1304** in which a plurality of vanes **1300** are rotatably mounted with a turbine rotor **1302**. FIG. **80** is a side view of the vane **1300**, and FIG. **81** is a front view of the vane **1300**. The vane **1300** includes a vane body **1306** having a proximal end **1308** and a distal end **1310**. The vane body **1306** generally curves from the proximal end **1308** to the distal end **1310**. The vane body **1306** further includes a notch **1312** at the center of the proximal end **1308** and extending into the body **1306**. A generally spherical ball **1314** extends from the body **1306** and is positioned within the notch **1312**.

FIGS. **82** and **83** are top views of a vane **1300** interconnected with a rotor **1302** in a first and a second rotational position. The rotor **1302** includes a shaft **1316** having a plurality of shaft surfaces **1318**, and a first and second gear **1320a**, **1320b** on lateral ends of the shaft **1316**. The rotor **1302** further includes a socket **1322** on each shaft surface **1318** that defines a cavity **1324**. The socket **1322** is configured to receive the spherical ball **1314** of the vane **1300** forming the vane-rotor interconnection **1304**. Accordingly, the vane-rotor interconnection **1304** is a ball-and-socket type connection that allows the vane **1300** to freely rotate about a plurality of axes. For example, FIG. **79** shows the vanes **1300** rotating forward and backward, while FIGS. **82** and **83** show the vanes **1300** rotating about an axis that is perpendicular to the shaft surfaces **1318**. FIG. **85** is a partial sectional view showing the vane-rotor interconnection **1304** in additional detail.

The rotor **1302** can also include a plurality of static stops **1326** that extend upward from the shaft surfaces **1318**. The static stops **1326** restrict rotational movement of the vane **1300** about an axis that is perpendicular to the shaft surfaces **1318**. For example, the static stops **1326** can be positioned to permit the vane **1300** to rotate up to 20 degrees from the centerline CL of the shaft **1316**, but prevent the vane **1300** from rotating greater than 20 degrees.

In certain embodiments such as those illustrated in FIGS. **79-85**, the vane-rotor interconnection **1304** is a ball-and-socket type connection with the cavity **1324** and the protrusion **1314** having complementary substantially spherical shapes such that the vane **1300** is rotatable and pivotable between extended and retracted positions with respect to the rotor **1302** to allow passage of substantial-size debris pieces through a chamber.

In some versions, the rotor **1302** includes a set of protrusions **1326** in positions limiting the angle of rotation of the vane **1300**, as illustrated in FIGS. **82** and **83**.

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FIGS. **86** and **87** are perspective views of a vane **1328**. The vane **1328** has a vane wall **1330** extending between two elongate edges **1332**, **1334** which extend in edge planes substantially parallel to one another.

FIG. **88** is a perspective view of a first right facing vane **1336** of the present disclosure having a vane wall **1338** extending between two elongate edges **1340**, **1342**. FIG. **89** is a perspective view of a second left facing vane **1344** of the present disclosure having a vane wall **1346** extending between two elongate edges **1348**, **1350**. In still another aspect of the present disclosure, the vane edges **1340**, **1342** of the first vane **1336**, and the vane edges **1348**, **1350** of the second vane **1344** may be angularly oriented with respect to each other such that each vane-edge projection on the plane of the other vane edge is transverse, such vane edge orientation is to facilitate passage of substantial-size debris pieces through a chamber. Examples of such improved vanes **1336**, **1344** are schematically illustrated in FIGS. **88** and **89**. The vane edges **1340**, **1342**, **1348**, **1350** may be substantially straight and the wall **1338**, **1346** of each of the vanes **1336**, **1344** may be curved.

FIG. **90** is an elevational view of a turbine rotor **1352** for interconnection with a plurality of first right facing vanes **1336** (see FIG. **88**) and a plurality of left facing vanes **1344** (see FIG. **89**). The rotor **1352** can include a plurality of vane holders **1354-1354**. The vanes **1336**, **1344** can be connected to the rotor **1352** in alternating fashion such that vane holders **1354a**, **1354c**, **1354e** are connected with right angled vanes **1336**, while vane holders **1354b**, **1354d**, **1354f** are connected with left angled vanes **1344**. In certain embodiments where the turbine includes a plurality of vanes **1336**, **1344** connected with respect to the rotor **1352**, the proximal edges **1342**, **1350** of the vanes **1336**, **1344** are substantially parallel to each other. In some of such embodiments, the distal edges **1340**, **1348** of adjacent vanes **1336**, **1344** are transverse to each other thereby defining varying size spaces between the adjacent vanes **1336**, **1344** to further facilitate passage of substantial-size debris pieces through a chamber. A diagram of an example of such turbine is shown in FIG. **90**.

It will be understood that the embodiments of the present disclosure described herein are merely exemplary and that a person skilled in the art may make many variations and modifications without departing from the spirit and the scope of the disclosure. All such variations and modifications, including those discussed above, are intended to be included within the scope of the disclosure as defined by the appended claims.

What is claimed is:

1. In an automatic pool cleaner of the type motivated by flow of water therethrough to move along a pool surface to be cleaned, the flow of water being established by pumping action of a remote pump communicating with a cleaner body through a hose connected thereto, the pool cleaner including a steering system connected to the hose to direct movement of the pool cleaner with respect to the hose, the improvement comprising:

a steering drive mechanism secured with respect to the cleaner body and including a main rotatable member; a steering drive train extending from the main rotatable member to a steering mechanism which is secured with respect to the hose and steers the cleaner body in a plurality of directions with respect to the hose, the steering drive train engaged with the main rotatable member and engageable with the steering mechanism,

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the steering mechanism including first and second gear tracks for steering movement of the cleaner body with respect to the hose; and

- a cam drive train extending from the main rotatable member to a cam mechanism which includes a cam wheel rotatably secured with respect to the cleaner body, the cam wheel operatively connected to the steering mechanism through the steering drive train, the cam wheel having outer-profile regions of greater and lesser radii each corresponding to one of the directions of the steering mechanism.

2. The cleaner of claim 1 wherein the steering drive mechanism includes a steering pinion gear driven by the steering drive train and movable into one of the steering positions, including first and second positions each in engagement with one of the gear tracks for steering the cleaner body in one of clockwise and counter-clockwise directions around the hose.

3. The cleaner of claim 2 wherein the steering pinion gear is movable into a third steering position between the tracks for steering the cleaner body in a substantially no-turn position with respect to the hose.

4. The cleaner of claim 2 wherein the steering mechanism further includes a roller connected to the pinion gear and biased against the outer-profile regions of the cam wheel to ride there along, thereby moving the pinion gear between the steering positions.

5. The cleaner of claim 4 wherein the first gear track is of a smaller radius than the second gear track, and the tracks are coaxial.

6. The cleaner of claim 5 wherein the cam wheel has three outer-profile regions of lesser, medium and greater radii each corresponding to one of the steering directions, such that, (a) when the roller rides the lower radii region, the pinion gear engages the smaller-radii gear track and steers the cleaner body in one of the directions around the hose, (b) when the roller rides the greater radii region, the pinion gear engages the outer of the gear tracks and steers the cleaner body in the other of the directions around the hose, and (c) when the roller rides the medium radii region, the pinion gear is between the gear tracks and steers the cleaner body in a substantially no-turn direction with respect to the hose.

7. The cleaner of claim 4 further including:

- a swivel arm pivotally held by the cleaner body and having a distal end biased against the cam-wheel outer profile;
- a steering shaft journaled in the swivel-arm distal end and supporting the roller and the pinion gear for movement between the steering positions; and
- a spring which biases the swivel arm toward the cam wheel.

8. The cleaner of claim 7 wherein the cam drive train includes a reduction gear assembly secured with respect to the cleaner body and linking the drive mechanism with the cam wheel such that rotation of the cam wheel occurs upon rotation of the main rotatable member, whereby the cam wheel, acting through the swivel arm, alternately moves the pinion gear to one of the steering positions.

9. The cleaner of claim 8 wherein the cam mechanism includes a single-piece cam member including the cam wheel and a coaxial cam drive gear for its rotation.

10. The cleaner of claim 2 wherein the steering system further includes a hose-mounting structure which defines a water-flow passage therethrough and includes a hose-connecting portion and outward portion, the outward portion forming the first and second gear tracks concentric with the

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hose, the first gear track being of a smaller radius than the second gear track, and the tracks are coaxial.

11. The cleaner of claim 10 wherein:

the outward portion forms a gear-track cavity with spaced inner and outer walls each forming a respective one of the first and second gear tracks; and

the pinion gear is disposed within the cavity for engagement with the first gear track to steer the cleaner body in one of clockwise and counter-clockwise directions with respect to the hose and with the outer of the gear tracks to steer the cleaner body in the other of the clockwise and counter-clockwise direction around the hose.

12. The cleaner of claim 11 wherein the steering system includes a neutral steering mode with the pinion gear positioned in the space between the gear tracks to steer the cleaner body in a substantially no-turn direction along the hose.

13. The cleaner of claim 10 wherein the cam mechanism includes a single-piece cam member including the cam wheel and a coaxial cam drive gear for its rotation, the cam member being secured to the hose-mounting structure in a position concentric with the hose, whereby the cam member is substantially concentric with the gear tracks.

14. The cleaner of claim 10 further including:

- a swivel arm pivotally held by the cleaner body and having a distal end biased against the cam-wheel outer profile;
- a steering shaft journaled in the swivel-arm distal end and supporting the pinion gear for movement between the steering positions; and
- a spring which biases the swivel arm toward the cam wheel.

15. The cleaner of claim 14 wherein the steering mechanism further includes a roller supported by the steering shaft concentrically with the pinion gear, the biased swivel arm pressing the roller against the outer profile of the cam wheel for riding there along, thereby moving the pinion gear between the steering positions.

16. The cleaner of claim 15 wherein the outer-profile regions of the cam wheel include:

- a region of a lesser radius which, through the roller contact, positions the pinion gear into engagement with the inner of the gear tracks to steer the cleaner body in one of clockwise and counter-clockwise directions with respect to the hose;
- a region of a greater radius which, through the roller contact, positions the pinion gear into engagement with the outer of the gear tracks to steer the cleaner body in the other of the clockwise and counter-clockwise directions; and
- a region of a medium radius which, through the roller contact, positions the pinion gear between the gear tracks to steer the cleaner body in a substantially no-turn direction with respect to the hose.

17. The cleaner of claim 16 wherein the cam mechanism includes a single-piece cam member including the cam wheel and a coaxial cam drive gear for its rotation, the cam member being secured to the hose-mounting structure in a position concentric with the hose, whereby the cam member is concentric with the gear tracks.

18. The cleaner of claim 1 wherein

the cleaner body forms a water-flow chamber having water-flow inlet and outlet ports; and

the steering drive mechanism is moved by the flow of water.

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19. The cleaner of claim 18 further includes a steering turbine mounted within the water-flow chamber for rotation by the flow of water and having a steering rotor rotatable about an axis, the steering rotor being connected to the main rotatable member for rotation thereof.

20. The cleaner of claim 19 wherein the water-flow chamber includes a steering-turbine compartment in communication with the water-flow chamber such that the steering turbine is rotated by the flow of water motivated by the flow of water through the cleaner body.

21. The cleaner of claim 20 wherein the steering-turbine compartment has water-flow inlet and outlet ports positioned and arranged for the flow of water to rotate the steering rotor.

22. The cleaner of claim 20 further including two turbines, including the steering turbine and a drive turbine which is rotatably mounted within the water-flow chamber for moving the cleaner body along the pool surface to be cleaned.

23. The cleaner of claim 1 wherein the steering drive mechanism is moved by an electric motor operatively connected to the main rotatable member.

24. A steering system for a suction cleaning device connectable to a suction source by a suction hose for use in a swimming pool, comprising:

- a steering turbine rotatably connected with a main rotatable member;
- a cam drive train rotatably driven by the main rotatable member and including a drive gear;
- a cam mechanism including a cam wheel and a cam gear, the cam mechanism being rotatably driven by the drive gear, and the cam wheel having a plurality of outer profile regions of varying radii, each of the outer profile regions corresponding to one of a plurality of steering positions;
- a steering drive train rotatably driven by the main rotatable member and including a pinion gear, the pinion gear being biased between the plurality of steering positions by the cam wheel; and
- a nose cone including first and second gear tracks engageable with the pinion gear, the nose cone being engageable to rotate relative to the suction hose,

wherein when the pinion gear is in a first steering position of the plurality of steering positions the pinion gear engages the first gear track and drives the nose cone in a first rotational direction relative to the hose, and when the pinion gear is in a second steering position of the plurality of steering positions the pinion gear engages the second gear track and drives the nose cone in a second rotational direction relative to the hose.

25. The steering system of claim 24, wherein the pinion gear is positionable into a third steering position where the pinion gear is disengaged with the first and second gear tracks and the nose cone is not rotated.

26. The steering system of claim 24, further comprising a roller connected to the pinion gear and biased against the outer-profile regions of the cam wheel to ride there along, thereby moving the pinion gear between the plurality of steering positions.

27. The steering system of claim 26, wherein the first gear track is of a smaller radius than the second gear track, and the first and second gear tracks are coaxial.

28. The steering system of claim 27, wherein the cam wheel has a first outer profile region of a first radii that corresponds to the first steering position, a second outer profile region of a second radii greater than the first radii that corresponds to the second steering position, and a third outer profile region of a third radii greater than the second radii that corresponds to a third steering position, and wherein

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when (a) the roller is biased against the first outer profile region the pinion gear engages the first gear track and rotates the nose cone in a first rotational direction, (b) the roller is biased against the second outer profile region the pinion gear does not engage either the first or second gear track and the nose cone is not rotationally driven, and (c) the roller is biased against the third outer profile region the pinion gear engages the second gear track and rotates the nose cone in a second rotational direction different than the first rotational direction.

29. The steering system of claim 24, further comprising: a swivel arm having the pinion gear mounted thereto, the swivel arm having a proximal end and a pivotally mounted distal end; and

a spring biasing the swivel arm toward the cam wheel, wherein the cam wheel directs rotation of the swivel arm about the pivotally mounted distal end.

30. The steering system of claim 29, wherein the cam drive train includes a reduction gear assembly that links the main rotatable member with the cam gear such that rotation of the cam gear occurs upon rotation of the main rotatable member, and whereby the cam wheel alternately moves the pinion gear to one of the plurality of steering positions by rotating the swivel arm.

31. The steering system of claim 24, wherein the nose cone further includes a hose-connecting portion that defines a water-flow passage therethrough and a radial plate that forms the first and second gear tracks on an underside thereof, the first and second gear tracks being concentric with the hose-connecting portion.

32. The steering system of claim 31, wherein the radial plate forms a gear-track cavity formed between the first and second gear tracks, and the pinion gear is disposed within the gear-track cavity.

33. The steering system of claim 31, wherein the cam mechanism defines a water-flow passage therethrough, and the nose cone is coaxially mounted to the cam mechanism such that a continuous water flow passage is formed across the cam mechanism and the nose cone.

34. A suction cleaning device connectable to a suction source for use in a swimming pool comprising:

- a body having an inlet and an outlet with a substantially continuous fluid path extending between the inlet and the outlet; and

a steering system mounted to the body for turning the suction cleaning device with respect to a hose connected to the steering system, the steering system comprising:

- a steering turbine rotatably connected with a main rotatable member;
- a cam drive train rotatably driven by the main rotatable member and including a drive gear;
- a cam mechanism including a cam wheel and a cam gear, the cam mechanism being rotatably driven by the drive gear, and the cam wheel having a plurality of outer profile regions of varying radii, each of the outer profile regions corresponding to one of a plurality of steering positions;
- a steering drive train rotatably driven by the main rotatable member and including a pinion gear, the pinion gear being biased between the plurality of steering positions by the cam wheel; and
- a nose cone including first and second gear tracks engageable with the pinion gear, the nose cone being engageable with the suction hose,

wherein when the pinion gear is in a first steering position of the plurality of steering positions the pinion gear

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engages the first gear track and drives the body in a first rotational direction about the hose, and when the pinion gear is in a second steering position of the plurality of steering positions the pinion gear engages the second gear track and drives the body in a second rotational direction about the hose.

35. The suction cleaning device of claim 34, wherein the pinion gear is positionable into a third steering position where the pinion gear is not engaged with either the first and second gear tracks and the body is not rotationally driven about the hose.

36. The suction cleaning device of claim 34, wherein the steering system further comprises a roller connected to the pinion gear and biased against the outer-profile regions of the cam wheel to ride there along, thereby moving the pinion gear between the plurality of steering positions.

37. The suction cleaning device of claim 36, wherein the first gear track is of a smaller radius than the second gear track, and the first and second gear tracks are coaxial.

38. The suction cleaning device of claim 37, wherein the cam wheel has a first outer profile region of a first radii that corresponds to the first steering position, a second outer profile region of a second radii greater than the first radii that corresponds to the second steering position, and a third outer profile region of a third radii greater than the second radii that corresponds to a third steering position, and wherein when (a) the roller is biased against the first outer profile region the pinion gear engages the first gear track and rotates the body in a first rotational direction about the hose, (b) the roller is biased against the second outer profile region the pinion gear does not engage either the first or second gear track and the body is not rotationally driven about the hose, and (c) the roller is biased against the third outer profile region the pinion gear engages the second gear track and rotates the body in a second rotational direction about the hose that is different than the first rotational direction.

39. The suction cleaning device of claim 34, wherein the steering system further comprises:

- a swivel arm pivotally mounted to the body and having the pinion gear mounted thereto; and
- a spring biasing the swivel arm toward the cam wheel, wherein the cam wheel pivotally rotates the swivel arm.

40. The suction cleaning device of claim 39, wherein the cam drive train includes a reduction gear assembly that links

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the main rotatable member with the cam gear such that rotation of the cam gear occurs upon rotation of the main rotatable member, and whereby the cam wheel alternately moves the pinion gear to one of the plurality of steering positions by pivotally rotating the swivel arm.

41. The suction cleaning device of claim 39, wherein the spring is a compliant mechanism.

42. The suction cleaning device of claim 39, wherein the spring is a deformable plastic arm.

43. The suction cleaning device of claim 34, wherein the nose cone further includes a hose-connecting portion that defines a water-flow passage therethrough and a radial plate that forms the first and second gear tracks on an underside thereof, the first and second gear tracks being concentric with the hose-connecting portion.

44. The suction cleaning device of claim 43, wherein the radial plate forms a gear-track cavity formed between the first and second gear tracks, and the pinion gear is disposed within the gear-track cavity.

45. The suction cleaning device of claim 43, wherein the cam mechanism defines a water-flow passage therethrough, and the nose cone is coaxially mounted to the cam mechanism such that a continuous water flow passage is formed across the cam mechanism and the nose cone.

46. The suction cleaning device of claim 34, wherein the body further comprises a steering turbine chamber having an inlet and an outlet, the steering turbine chamber housing the steering turbine, and

the steering system is powered by the flow of water through the steering turbine chamber.

47. The suction cleaning device of claim 46, the steering turbine is rotationally mounted within the steering turbine chamber and rotatably connected to the main rotatable member such that rotation of the turbine results in rotation of the main rotatable member.

48. The suction cleaning device of claim 46, wherein the inlets to the steering turbine chamber are positioned and arranged such that a fluid flow through the inlets rotate the steering turbine.

49. The suction cleaning device of claim 34 further comprising a drive turbine rotatably mounted within the body for moving the cleaner body along a pool surface to be cleaned.

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