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71 Applicant: **ZELTRON - Istituto Zanussi per la Ricerca S.p.A.**  
**Via Principe di Udine n. 66**  
**Campoformido Udine(IT)**

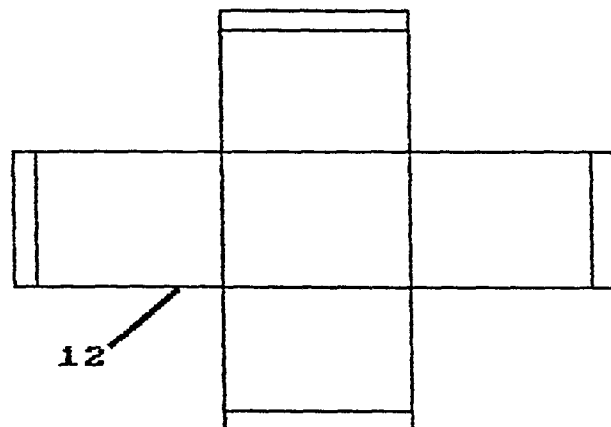
72 Inventor: **Bacci, Dino**  
**Via Montreale 10**  
**I-33170 Pordenone(IT)**  
Inventor: **Brunitto, Luigi**  
**Via Vecchia di Corva 4**  
**I-33170 Pordenone(IT)**  
Inventor: **Zorzit, Edi**  
**Via Manzoni 7**  
**I-33077 Sacile Pordenone(IT)**

74 Representative: **Patentanwälte Grünecker, Kinkeldey, Stockmair & Partner**  
**Maximilianstrasse 58**  
**D-8000 München 22(DE)**

54 **Method for manufacturing cooking ovens.**

57 A method for the manufacture of gas-burning or electrically powered ovens for cooking foods, in which the insulating structure of the casing and the bottom is made of evacuated anorganic powders.

The method permits a cooking oven integrally provided with all of the respective functional components to be manufactured in an automatized process.



**Fig. 1**

**EP 0 270 984 A3**



DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
A	WELDING AND METAL FABRICATION. vol. 54, no. 7, October 1986, HAYWARDS HEATH GB page 314 - 315; "Microwave Oven Production" ---	1	F24C15/08 F24C15/34
A	US-A-1839469 (DIBBLE) * page 2, line 62 - page 2, line 96; figures 1-6 *	1	
D,A	US-A-2164143 (MUNTERS) -----		
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			F24C H05B F16L B23P
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 04 JULY 1989	Examiner VANHEUSDEN J.
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ..... & : member of the same patent family, corresponding document	
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			

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