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- (56) Fremdragne publikationer:
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WO-A1-02/060489
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Fortsættes ...

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DESCRIPTION

Field of the Invention

[0001] The present invention is directed to pharmaceutical formulations comprising agents capable of inhibiting vascular endothelial growth factor (VEGF). The invention includes pharmaceutical formulations having increased stability.

Statement of Related Art

[0002] Vascular endothelial growth factor (VEGF) expression is nearly ubiquitous in human cancer, consistent with its role as a key mediator of tumor neoangiogenesis. Blockade of VEGF function, by binding to the molecule or its VEGFR-2 receptor, inhibits growth of implanted tumor cells in multiple different xenograft models (see, for example, Gerber et al. (2000) Cancer Res. 60:6253-6258). A soluble VEGF-specific fusion protein antagonist, termed a "VEGF trap" has been described (Kim et al. (2002) Proc. Natl. Acad. Sci. USA 99:11399-404; Holash et al. (2002) Proc. Natl. Acad. Sci. USA 99:11393-8).

[0003] The following documents are also referred to:

- WO 2005/000895 which refers to VEGF traps and therapeutic uses thereof;
- Fraser et al (2005) J. Clin. Endocrinol. & Metabolism, 90(2): 1114-1122 which is concerned with single injections of vascular endothelial growth factor trap block ovulation;
- US 2005/032699 which is concerned with a composition of a VEGF antagonist and an anti-proliferative agent;
- WO 02/060489 which is concerned with a method of using a variant of VEGF receptor to treat psoriasis and to enhance wound healing; and
- US 2005/276808 which is concerned with a method of administering and using VEGF inhibitors for the treatment of cancer.

BRIEF SUMMARY OF THE INVENTION

[0004] Stable formulations of a VEGF-specific fusion protein antagonist are herein provided. The pharmaceutically acceptable formulations of the invention comprise the VEGF "trap" antagonist with a pharmaceutically acceptable carrier.

[0005] The invention provides a liquid formulation of a VEGF antagonist, comprising 10 mM histidine, 50 mM NaCl, 5-20% sucrose, and 50-100 mg/ml of a fusion protein having a receptor component consisting of an immunoglobulin-like (Ig) domain 2 of a first VEGF receptor and Ig domain 3 of a second VEGF receptor, and a multimerizing component, at a pH of 6.0-6.5, where the first VEGF receptor is Flt1 and the second VEGF receptor is Flk1 or Flt4, further comprising 0.1 % polysorbate 20 or 3% PEG 3350.

[0006] In one embodiment, the fusion protein has the amino acid sequence of SEQ ID NO:4.

[0007] The fusion protein may comprise amino acids 27-457 of SEQ ID NO:4 and is glycosylated at Asn residues 62, 94, 149, 222 and 308.

DETAILED DESCRIPTION OF THE INVENTION

General Description

[0008] Safe handling and administration of formulations comprising proteins represent significant challenges to pharmaceutical formulators. Proteins possess unique chemical and physical properties that present stability problems: a variety of degradation pathways exist for proteins, implicating both chemical and physical instability. Chemical instability includes deamination, aggregation, clipping of the peptide backbone, and oxidation of methionine residues. Physical instability encompasses many

phenomena, including, for example, aggregation.

VEGF Antagonists

[0009] A VEGF antagonist is a compound capable of blocking or inhibiting the biological action of vascular endothelial growth factor (VEGF), and includes fusion proteins capable of trapping VEGF. In a preferred embodiment, the VEGF antagonist used in the formulation of the invention is the fusion protein of SEQ ID NO:4. The VEGF antagonist can be expressed in a mammalian cell line such as a CHO cell and may be modified post-translationally. In a specific embodiment, the fusion protein comprises amino acids 27-457 of SEQ ID NO:4 and is glycosylated at Asn residues 62, 94, 149, 222 and 308.

[0010] The VEGF antagonist can be prepared by any suitable method known in the art, or that comes to be known. The VEGF antagonist is preferably substantially free of protein contaminants at the time it is used to prepare the pharmaceutically acceptable formulation. By "substantially free of protein contaminants" is meant, preferably, that at least 90% of the weight of protein of the VEGF-specific fusion protein antagonist preparation used for making a formulation is VEGF fusion protein antagonist protein, more preferably at least 95%, most preferably at least 99%. The fusion protein is preferably substantially free of aggregates. "Substantially free of aggregates" means that at least 90% of the weight of fusion protein is not present in an aggregate at the time the fusion protein is used to prepare the pharmaceutically effective formulation. The fusion protein may contain low or trace amounts of compounds as a results of the purification process, for example, low or trace amounts of citrate and/or polysorbate.

Stable Liquid Formulations

[0011] The invention provides a stable liquid pharmaceutically acceptable formulation as defined above.

[0012] Stability is determined in a number of ways at specified time points, including determination of pH, visual inspection of color and appearance, determination of total protein content by methods known in the art, e.g., UV spectroscopy, SDS-PAGE, size-exclusion HPLC, bioassay determination of activity, isoelectric focusing, and isoaspartate quantification. In one example of a bioassay useful for determining VEGF antagonist activity, a BAF/3 VEGFR1/EPOR cell line is used to determine VEGF165 binding.

[0013] Formulations can be stored in an oxygen-deprived environment. Oxygen-deprived environments can be generated by storing the formulations under an inert gas such as, for example, argon, nitrogen, or helium.

EXAMPLES

Example 1. Stability of a 50 mg/ml Liquid Formulation of VEGF Trap

[0014] A liquid formulation containing 10 mM phosphate, 50 mM NaCl, 0.1% polysorbate 20, 20% sucrose, and 50 mg/ml VEGF trap (SEQ ID NO:4), pH 6.25, was stored at 5 °C and samples tested at 3, 6, 9, 12, 18 and 24 months. Stability was determined by SE-HPLC. The results, shown in Table 1, show that 98.6% and 98.3% of VEGF trap protein remained intact (non-degraded) at 12 and 24 months, respectively. Turbidity was measured at OD₄₀₅ nm; and percent recovered protein by size exclusion HPLC.

Table 1. Stability of 50 mg/ml VEGF Trap Protein When Stored at 5 °C (VGFT-SS065)

Months	Visual Appearance	Turbidity	pH	% VEGF Trap Recovered	% VEGF Trap Native Configuration
0	Pass	0.00	6.2	100	99.0
3	Pass	0.00	6.2	102	98.8
6	Pass	0.01	6.2	103	98.7
9	Pass	0.01	6.3	102	98.2
12	Pass	0.01	6.3	106	98.6
18	Pass	0.00	6.3	103	98.4

Months	Visual Appearance	Turbidity	pH	% VEGF Trap Recovered	% VEGF Trap Native Configuration
24	Pass	0.00	6.2	93	98.3

[0015] A liquid formulation containing 10 mM phosphate, 50 mM NaCl, 3% PEG 3350, 20% sucrose, and 50 mg/ml VEGF trap (SEQ ID NO:4), pH 6.25, was stored at 5 °C and samples tested at 3, 6, 9, 12, 18 and 24 months. Stability results are shown in Table 2.

Table 2. Stability of 50 mg/ml VEGF Trap Protein When Stored at 5 °C (VGFT-SS065)

Months	Visual Appearance	Turbidity	pH	% VEGF Trap Recovered	% VEGF Trap Native Configuration
0	Pass	0.00	6.2	100	99.0
3	Pass	0.00	6.2	100	98.8
6	Pass	0.01	6.3	103	98.5
9	Pass	0.00	6.3	103	98.3
12	Pass	0.01	6.3	110	98.3
18	Pass	0.00	6.3	113	98.0
24	Pass	0.01	6.2	90	97.8

Example 2. Stability of a 75 mg/ml Liquid Formulation of VEGF Trap

[0016] A liquid formulation containing 10 mM phosphate, 50 mM NaCl, 0.1% polysorbate 20, 20% sucrose, and 75 mg/ml VEGF trap (SEQ ID NO:4), pH 6.25, was stored at 5 °C and samples tested at 0, 1, 2.3, 3, 9, 12 and 15 months. Stability results are shown in Table 3.

Table 3. Stability of 75 mg/ml VEGF Trap Protein When Stored at 5 °C (VGFT-SS101)

Months	Visual Appearance	Turbidity	pH	% VEGF Trap Recovered	% VEGF Trap Native Configuration
0	Pass	0.00	6.2	100	97.1
1	Pass	0.00	6.2	96	97.0
2.3	Pass	0.00	6.2	98	96.7
3	Pass	0.00	6.2	97	96.1
9	Pass	-0.01	6.0	101	96.0
12	Pass	0.00	6.3	110	94.5
15	Pass	0.00	6.3	92	95.6

[0017] A liquid formulation containing 10 mM phosphate, 50 mM NaCl, 3% PEG 3350, 20% sucrose, and 75 mg/ml VEGF trap (SEQ ID NO:4), pH 6.25, was stored at 5 °C and samples tested at 0, 1, 2.3, 3, 9, 12 and 15 months. Stability results are shown in Table 4.

Table 4. Stability of 75 mg/ml VEGF Trap Protein When Stored at 5 °C (VGFT-SS101)

Months	Visual Appearance	Turbidity	pH	% VEGF Trap Recovered	% VEGF Trap Native Configuration
0	Pass	0.00	6.2	100	96.8
1	Pass	0.00	6.2	99	96.7
2.3	Pass	0.00	6.2	97	96.3
3	Pass	0.00	6.2	89	95.6
9	Pass	-0.01	6.2	98	95.4
12	Pass	-0.01	6.3	112	94.1

Months	Visual Appearance	Turbidity	pH	% VEGF Trap Recovered	% VEGF Trap Native Configuration
15	Pass	0.00	6.3	98	94.8

Example 3. Stability of a 100 mg/ml Liquid Formulation of VEGF Trap

[0018] A liquid formulation containing 10 mM phosphate, 50 mM NaCl, 0.1% polysorbate 20, 20% sucrose, and 100 mg/ml VEGF trap (SEQ ID NO:4), pH 6.25, was stored at 5 °C and samples tested at 0, 1, 2.3, 3, 9, 12 and 15 months. Stability results are shown in Table 5.

Table 5. Stability of 100 mg/ml VEGF Trap Protein Stored at 5 °C (VGFT-SS101)

Months	Visual Appearance	Turbidity	pH	% VEGF Trap Recovered	% VEGF Trap Native Configuration
0	Pass	0.00	6.3	100	96.7
1	Pass	0.00	6.2	92	96.6
2.3	Pass	0.00	6.2	92	96.2
6	Pass	0.00	6.2	99	95.5
9	Pass	-0.01	6.2	92	95.5
12	Pass	-0.01	6.2	110	93.9
15	Pass	0.00	6.3	108	94.8

[0019] A liquid formulation containing 10 mM phosphate, 50 mM NaCl, 3% PEG 3350, 20% sucrose, and 100 mg/ml VEGF trap (SEQ ID NO:4), pH 6.25, was stored at 5 °C and samples tested at 0, 1, 2.3, 3, 9, 12 and 15 months. Stability results are shown in Table 6.

Table 6. Stability of 100 mg/ml VEGF Trap Protein Stored at 5 °C (VGFT-SS101)

Months	Visual Appearance	Turbidity	pH	% VEGF Trap Recovered	% VEGF Trap Native Configuration
0	Pass	0.00	6.3	100	96.5
1	Pass	0.01	6.2	94	96.2
2.3	Pass	0.01	6.2	93	95.7
6	Pass	0.01	6.2	102	94.6
9	Pass	0.00	6.2	95	94.6
12	Pass	0.00	6.3	96	92.8
15	Pass	0.01	6.3	102	93.9

Example 4. Stable VEGF Trap Formulation

[0020] The formulation of the invention comprises 10 mM histidine, 50 mM NaCl, 5-20% sucrose, 50-100 mg/ml VEGF trap, and one of 0.1% polysorbate 20 or 3% PEG 3350. One advantage of this liquid formulation is that it provides a higher concentration of VEGF trap without requiring the manufacture of a lyophilized product. Thus, this formulation provides ease for subcutaneous delivery, for example, by allowing provision of a liquid pre-filled syringe at a concentration higher than that delivered by IV infusion. Also, this formulation could advantageously be used to provide lower infusion volumes and shorter infusion times. The amount of degradation determined by SE-HPLC following incubation at 5 °C for up to 15 or 24 months is summarized in Table 7.

Table 7. Stability of Liquid Formulation with 50-100 mg/ml VEGF Trap (VGFT-SS101)

Incubation (months)	VEGF Trap (mg/ml)	% Polysorbate 20	% PEG 3350	% Degradation
24	50	0.1	-	0.7

Incubation (months)	VEGF Trap (mg/ml)	% Polysorbate 20	% PEG 3350	% Degradation
24	50	-	3	1.3
15	75	0.1	-	1.5
15	75	-	3	2.0
15	100	0.1	-	1.9
15	100	-	3	2.6

SEQUENCE LISTING

[0021]

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<130> 4030A-WO

<140> To be assigned

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450      455

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REFERENCES CITED IN THE DESCRIPTION

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Patentkrav

5 **1.** Flydende formulering af en VEGF-antagonist, omfattende 10 mM histidin, 50 mM NaCl, 5 - 20% sucrose og 50 - 100 mg/ml af et fusions-protein, der har en receptor-komponent bestående af et immunoglobulin-lignende (Ig) domæne 2 af en første VEGF-receptor, og et Ig-domæne 3 af en anden VEGF-receptor, og en multimeriserings-komponent, ved en pH på 6,0 - 6,5, hvor den første VEGF-receptor er Flt1, og den anden VEGF-receptor er Flk1 eller Flt4, yderligere omfattende 0,1 % polysorbat 20 eller 3% PEG 3350.

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2. Flydende formulering ifølge krav 1, hvor fusionsproteinet har aminosyresekvensen SEQ ID NO:4.

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3. Flydende formulering ifølge krav 1 eller 2, hvor fusions-proteinet omfatter aminosyrerne 27 - 457 af SEQ ID NO:4, og er glycosyleret ved Asn-resterne 62, 94, 149, 222 og 308.

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