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<p>(54) Title: APPARATUS AND METHOD FOR EXTRAPULMONARY BLOOD GAS EXCHANGE</p>		
<p>(57) Abstract</p> <p>An in vivo extrapulmonary blood gas exchange device (10) having a bundle comprised of a plurality of elongated gas permeable tubes (12) being bound at each end and enclosed within a respective air tight proximal and distal chamber (28, 30). A dual lumen tube having an outer lumen and an inner lumen (26) is situated relative to the gas permeable tubes (12) such that the outer lumen (24) terminates within the proximal chamber (28) and such that the inner lumen (26) terminates within the distal chamber (30). A plurality of crimps along the length of the gas permeable tubes (12) maintain the tubes (12) in a spaced relation one from another such that blood surface contact with the gas permeable tubes is maximized, disturbed flow of blood over the tubes is achieved and laminar blood flow between and around the gas permeable tubes is inhibited.</p>		

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APPARATUS AND METHOD FOR EXTRAPULMONARY BLOOD GAS EXCHANGE

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BACKGROUND1. Field of the Invention

5 The present invention relates to methods and apparatus for performing extrapulmonary blood gas exchange wherein blood receives oxygen and releases carbon dioxide.

2. The Prior Art

10 Thousands of patients in hospitals suffer from inadequate blood gas exchange, which includes both inadequate blood oxygenation and inadequate removal of carbon dioxide (CO₂). These conditions are commonly caused by varying degrees of respiratory inadequacy usually associated with acute lung illnesses such as pneumonitis,
15 atelectasis, fluid in the lung, or obstruction of pulmonary ventilation. Various heart and circulatory ailments such as heart disease and shock can adversely affect the flow of blood and thereby also reduce the rate of blood gas exchange.

20 Currently the most widely used methods of treating these types of blood gas exchange inadequacies involve increasing the flow of oxygen through the lungs by either increasing the oxygen concentration of the inspired gases or by mechanically ventilating the lungs. Both methods
25 result in placing further strain on the lungs, which may be diseased and unable to function at full capacity. In order to allow diseased or injured organs to heal it is generally best to allow these organs a period of rest followed by a gradual increase in activity. The current methods of
30 treating inadequate blood gas exchange, however, force the diseased or damaged lungs to work even harder rather than allowing them a period of rest and recovery.

35 Various devices have been developed which are capable, at least for a limited period of time, of taking over the gas exchange function of the lungs. Many extracorporeal

1 blood oxygenators are in common use and are employed most
frequently during heart surgery. These devices are capable
of providing blood oxygenation sufficient to carry the
patient through the surgical procedure. These oxygenators
5 include devices which bubble oxygen into the blood as the
blood flows through the device. This is usually followed
by a section of the device which defoams the blood to make
it acceptable for reinjection into the patient.

Another group of extracorporeal oxygenators employ gas
10 permeable membranes. These devices take many different
shapes and configurations; however, the basic concept of
operation is the same in all of these devices. Blood flows
on one side of the gas permeable membranes while an oxygen
rich gas flows on the other side of the membrane. As the
15 blood flows through the device, the oxygen travels across
the gas permeable membrane and enters the blood. This
allows oxygenation of the blood without actually
introducing oxygen bubbles into the blood and without the
corresponding need for an extensive defoaming apparatus.

20 Gas permeable membranes used in such extracorporeal
oxygenators are of two types. One type uses a microporous
membrane which allows blood gas interface through
micropores in the membrane. The other type is a continuous
membrane which does not have micropores but which allows
25 blood gas exchange through the membrane without the blood
gas interface.

The microporous and bubble oxygenators discussed above
are not suited for use outside the setting of a
cardiopulmonary bypass procedure, and are thus typically
30 designed for short term extracorporeal use. As a result,
these devices are of limited use in the long term intensive
care of respiratory failure patients.

In vivo extrapulmonary blood gas exchange has been
attempted in the art. One known device consists of a
35 plurality of small diameter gas permeable tubes connected
to headers at each end. The headers are connected on one

1 end to a source of oxygen rich gas and on the other end to
an exhaust means.

The apparatus is positioned within the venae cavae by
means of a two-step process. First, an incision is made in
5 the patient's femoral or iliac vein or internal jugular
vein and in the patient's jugular vein. A radiopaque guide
catheter is inserted into the jugular vein and is guided
through the superior and inferior venae cavae using a
fluoroscope, so as to exit through the incision in the
10 femoral or iliac vein or internal jugular vein. Second,
the device is attached to the guide catheter and is pulled
into the venae cavae by withdrawing the guide catheter from
the jugular vein.

While the method of inserting this extrapulmonary
15 blood gas exchange device within a patient's venae cavae
has been successfully demonstrated, still there are some
drawbacks. First, the need for two incisions in the
patient's venous system not only increases the complexity
of the procedure but also subjects the patient to
20 significant trauma and safety risk. In addition, the need
to insert a guide catheter from the patient's jugular vein
to the femoral or iliac vein or internal jugular vein
exposes the patient to a serious risk of damaging the
sensitive intimal tissues of the patient's venous system.

25 Furthermore, the blood gas exchange device itself must
have a small overall diameter to be able to pass through
relatively narrow veins such as the jugular vein. As a
result, when the device is within the venae cavae, which
have a much larger diameter than the jugular vein, the
30 blood flow bypasses the gas permeable tubes. Thus, blood
contact with the surface of the gas permeable tubes is
reduced.

In an attempt to avoid this problem, a spiral or
undulating arrangement of the gas permeable tubes has been
35 used. This increases the blood contact with the gas
permeable tube surfaces. Also, the undulating or spiral

1 arrangement of the gas permeable tubes reduces laminar
blood flow through the venae cavae. Laminar blood flow is
undesirable because such flow possesses a boundary layer
between the bulk flow of the blood and the surface of the
5 gas permeable tubes. This boundary layer of blood
significantly reduces gas transfer. The undulating or
spiral arrangement of the gas permeable tubes offers
limited improvement in performance of the device.

10 BRIEF SUMMARY AND OBJECTS OF THE INVENTION

The present invention seeks to resolve a number of the
problems which have been experienced in the art, as
identified above. More specifically, the apparatus and
15 method of this invention constitute an important advance in
the art of extrapulmonary blood gas exchange, as evidenced
by the following objects and advantages realized by the
invention over the prior art.

One object of the present invention is an apparatus
20 and method for in vivo extrapulmonary blood gas exchange in
which oxygen is added to and carbon dioxide is removed from
circulating blood without molesting, forcing, or irritating
ailing or diseased lungs and which requires only a single
venous incision for inserting the device within the
25 patient.

Additionally, it is an object of the present invention
to provide an apparatus for in vivo blood oxygenation which
may be adjusted to have a narrow diameter for insertion
within the patient and which can be expanded to fill the
30 venae cavae during blood oxygenation.

Still an additional object of the present invention is
an in vivo extrapulmonary blood gas exchange apparatus and
method which more effectively inhibits laminar blood flow
through the venae cavae, and around the gas permeable
35 tubes, thus improving gas transfer efficiency by achieving
disturbed flow of blood over the gas permeable tubes.

1 Another object of the present invention is an
apparatus for in vivo blood oxygenation which maximizes
blood surface contact with the gas permeable tubes, and
which is relatively nonthrombogenic and provides efficient
5 blood gas exchange.

Still a further object of the present invention is an
apparatus and method for in vivo blood oxygenation which
eliminates the risk of introducing an air embolism into the
blood stream of the patient.

10 Additional objects and advantages of the invention
will be apparent from the description which follows, or may
be learned by the practice of the invention.

Briefly summarized, the foregoing objects and
advantages are realized by the apparatus and method of the
15 present invention, which are designed for use on a routine
basis and can be used with a more simple surgical
procedure. Particularly, the apparatus and method of the
present invention can be used instead of the routine lung
ventilation or the more invasive extracorporeal membrane
20 oxygenation systems now used to treat patients with
inadequate blood gas exchange.

In one embodiment of the present invention, the
apparatus comprises a dual lumen tube containing two
coaxial lumens. The first lumen opens into a first chamber
25 to which a plurality of gas permeable tubes are attached.
The second lumen of the dual lumen tube extends past the
first lumen and passes among the gas permeable tubes. Both
the second lumen and the gas permeable tubes open into a
second chamber. The gas permeable tubes are crimped to
30 form the tubes into a wavy pattern in order to maintain the
tubes in a spaced relation one from another so that the
blood may flow freely between and around the tubes thereby
enhancing blood surface contact with the gas permeable
tubes. In addition, the wavy pattern of the gas permeable
35 tubes tend to inhibit laminar blood flow between and around

1 the tubes so as to cause disturbed flow of blood over the
tubes.

The apparatus is inserted into a patient through an
incision made in either the common femoral vein, external
5 iliac vein or internal jugular vein or internal jugular
vein. Before insertion, the second chamber is preferably
twisted relative to the first chamber. In this way, the
gas permeable tubes are stretched and held tightly together
so that the overall diameter of the device is smaller than
10 its untwisted diameter. After insertion into the venae
cavae, the second chamber is allowed to unwind so that the
gas permeable tubes fill the venae cavae.

The second chamber is twisted relative to the first
chamber by means of a stylet which passes through the
15 second lumen and engages the end of the second lumen.
Because the second lumen is nonrotatably secured to the
second chamber, twisting the stylet simultaneously twists
the second chamber. Thus, by twisting the stylet relative
to the first chamber, the second chamber is twisted. The
20 stylet is locked so that it cannot unwind during insertion
within the patient. After insertion, the stylet is unwound
and removed so that the gas permeable tubes fill the venae
cavae.

One of either the first or second lumens is connected
25 to a source of oxygen rich gas. The other lumen is
connected to an exhaust tube or other means for allowing
the gas to flow out of the device. The oxygen rich gas
flows into the gas permeable tubes. As venous blood flows
around the gas permeable tubes, oxygen passes from the
30 tubes into the blood causing blood oxygenation, and carbon
dioxide passes from the blood into the tubes and out of the
body. Gas flow through the tubes is augmented and risk of
air embolism is eliminated by applying suction to the
exhaust tube. The tubes are constructed of a material
35 which allows efficient gas transfer yet is impervious to
blood and is also relatively nonthrombogenic.

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BRIEF DESCRIPTION OF THE DRAWINGS

In order to more fully understand the manner in which
5 the above-recited advantages and objects of the invention
are obtained, a more particular description of the
invention will be rendered by reference to specific
embodiments thereof which are illustrated in the appended
10 drawings. Understanding that these drawings depict only
one or more typical embodiments of the invention and are
therefore not to be considered limiting of its scope, the
presently preferred embodiments and the presently
understood best mode of the invention will be described
with additional detail through use of the accompanying
15 drawings in which:

Figure 1 is a side view of one presently preferred
embodiment within the scope of the present invention in
which the gas permeable tubes are twisted and elongated to
form a small insertion diameter with respect to the outside
20 diameter of the overall bundle of tubes;

Figure 2 is a side view of the embodiment of the
present invention illustrated in Figure 1 in which the gas
permeable tubes are untwisted to form an expanded
oxygenation diameter with respect to the outside diameter
25 of the overall bundle of tubes once they deployed.

Figure 3 is an enlarged cross-sectional view of a
portion of the embodiment of Figure 1 taken along line 3-
3;

Figure 4 is an enlarged cross-sectional view of a
30 portion of the embodiment of Figure 1 taken along line 4-
4;

Figure 5 is an enlarged perspective cross-sectional
view of a portion of the embodiment illustrated in Figure
1 taken along line 5-5;

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1 Figure 6 is a perspective view of the embodiment
illustrated in Figure 2 positioned within the patient's
venae cavae with a portion of the venae cavae broken away;

5 Figure 7 is an enlarged cross-sectional view of the
embodiment of the present invention within the inferior
vena cava as illustrated in Figure 6 taken along line 7-7;

 Figure 8 is a cross-sectional view of the embodiment
illustrated in Figure 2 taken along line 8-8.

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1 DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Reference is now made to the drawings wherein like parts are designated with like numerals throughout.

Referring first to Figures 1 and 2, extrapulmonary
5 blood oxygenator 10 includes a plurality of elongated gas permeable tubes 12 which are bundled together. Gas permeable tubes 12 each have a proximal end 14 and a distal end 16. Both the proximal ends and the distal ends of the gas permeable tubes are bound tightly together to form
10 cylindrical ends 18 and 20, as best illustrated in Figures 4 and 5.

The apparatus of the present invention is advantageously comprised of a tube means comprising first and second lumens, one of which extends the length of the
15 gas permeable tubes 12, such that one of the lumens terminates adjacent the distal ends 16 of tubes 12, while the other lumen terminates adjacent the proximal ends 14 of tubes 12. As hereinafter more fully explained, this tube means with the first and second lumens, as defined above,
20 eliminates the need for two incisions, rendering insertion into the venae cavae much easier and less traumatic.

As shown best in Figures 3 and 8, one manner for providing the described tube means comprises a dual lumen tube 22 having an outer lumen 24 and an inner lumen 26.
25 The inner lumen 26 preferably runs coaxially through the outer lumen 24. The dual lumen tube 22 is situated relative to the gas permeable tubes such that the distal end 25 (see Figure 8) of the outer lumen 24 terminates adjacent to the proximal ends 14 of the gas permeable tubes
30 12. The inner lumen 26 extends past the distal end 25 of the outer lumen 24 such that the distal end 27 of the inner lumen 26 terminates adjacent to the distal ends 16 of the gas permeable tubes 12.

1 The apparatus of the present invention further
comprises means for introducing oxygen from a first lumen
into the gas permeable tubes, and means for collecting
carbon dioxide as it exits the gas permeable tubes and
5 introducing the carbon dioxide into a second lumen for
removal from the apparatus.

One way of providing the functions of introducing
oxygen into the gas permeable tubes and thereafter
collecting carbon dioxide as it exits the gas permeable
10 tubes is achieved by a means for enclosing the proximal and
distal ends of the gas permeable tubes so as to form
airtight chambers. By also enclosing the distal ends of
the outer and inner lumen within the airtight chambers, the
gas permeable tubes are in gaseous communication with the
15 outer and inner lumens.

As illustrated in Figures 4 and 5, one way of
providing the described means for enclosing the proximal
ends 14 of the gas permeable tubes 12 comprises a proximal
chamber 28 which also encloses the distal end 25 of outer
20 lumen 24. The proximal chamber 28 is airtight such that
the outer lumen 24 is in gaseous communication with the
bound proximal ends 14 of the gas permeable tubes.

Similarly, one method for providing the described
means for enclosing the distal ends 16 of gas permeable
25 tubes 12 comprises distal chamber 30 which also encloses
the distal end 27 of inner lumen 26. The distal chamber 30
is airtight such that the bound distal ends 16 of the gas
permeable tubes 12 are in gaseous communication with the
inner lumen 26.

30 In the embodiment illustrated in Figures 4 and 5, a
spacer lumen 32 is bound to both the proximal and distal
cylindrical ends 18 and 20. Spacer lumen 32 extends
between the proximal and distal chambers 28 and 30, and the
spacer lumen terminates at approximately the same point the
35 proximal ends 14 and distal ends 16 of the gas permeable
tubes terminate.

1 The ends of the gas permeable tubes and the spacer
lumen 32 are preferably bound with a potting agent that
will produce an airtight bond between the gas permeable
tubes and the spacer lumen 32. Airtightness is a critical
5 safety consideration because the apparatus should not
introduce air bubbles within the blood stream. If air
bubbles are introduced into the patient's blood stream,
there is a serious risk of air embolism formation which can
be fatal.

10 Other factors to be considered in selecting a suitable
potting compound are its viscosity, surface tension,
wettability, and spreadability. Polyurethane is one
presently preferred potting compound for binding the ends
of the gas permeable tubes. Other suitable compounds
15 include epoxies, silicones, and other thermosetting resins.

As illustrated in Figure 5, the inner lumen 26 is
bound to spacer lumen 32 with bonding agent 38. In this
way, the inner lumen is nonrotatably bound to distal
cylindrical end 20. Bonding agent 38 is preferably a
20 material capable of bonding the inner lumen 26 to the
spacer lumen 32. The bonding agent should be able to
maintain an airtight seal despite a warm and humid in vivo
environment. In addition, the bonding agent 38 should be
able to withstand sterilization. One presently preferred
25 bonding agent is an epoxy resin.

Referring now to Figure 3, a connector 34 is removably
attached to the proximal end of dual lumen tube 22.
Connector 34 permits the proximal end 33 of outer lumen 24
and the proximal end 35 of inner lumen 26 to be coupled
30 either to a source of oxygen enriched gas or to a vacuum or
other exhaust means.

The embodiment of the present invention illustrated in
Figures 1 and 2 is designed for in vivo extrapulmonary
blood gas exchange within the venae cavae of a patient. To
35 use the apparatus in vivo, it should preferably have an
overall outside diameter with respect to the bundle of gas

1 permeable tubes 12 that is sufficiently small to be
inserted within the venae cavae through a peripheral vein,
yet also have an overall outside diameter of the bundle
that is sufficiently large to fill the venae cavae cross-
5 section once tubes 12 are deployed therein. To achieve
both of these objectives, the overall diameter of the gas
permeable tubes 12 may be selectively adjusted to provide
either a small insertion diameter when inserting the
apparatus within the venae cavae or an expanded oxygenation
10 diameter after the apparatus is in place within the venae
cavae.

To selectively adjust the overall outside diameter of
the bundle of gas permeable tubes 12, the gas permeable
tubes are twisted and elongated. The overall outside
15 diameter of the bundle of gas permeable tubes is adjusted
by twisting either the proximal cylindrical end 18 or the
distal cylindrical end 20 relative to the other.

The means for selectively adjusting the overall
diameter of the gas permeable tubes comprises means for
20 engaging the distal end 27 of the inner lumen 26. In this
way, the distal cylindrical end 20 may be selectively
twisted or held stationary relative to the proximal
cylindrical end 18.

The means for selectively adjusting the overall
25 diameter of the gas permeable tubes further comprises means
for twisting the gas permeable tubes while holding either
the distal or proximal cylindrical ends essentially
stationary relative to the other. This may be accomplished
by twisting the engaging means while holding the proximal
30 cylindrical end 18 relatively stationary.

1 One manner for providing the described means for
selectively adjusting the overall diameter of the gas
permeable tubes is shown in Figures 3 and 5. The means for
engaging the distal end 27 of the inner lumen 26 and
5 stretching the tubes 12 comprises a removable stylet 36,
and the means for twisting the gas permeable tubes
comprises a twisting mechanism 40 which facilitates
twisting the stylet 36.

 The distal end 37 of the stylet 36 has a configuration
10 which engages the distal end 27 of the inner lumen 26. In
Figure 5, the stylet is constructed to have two flat
parallel surfaces which engage corresponding flat parallel
surfaces on the inner lumen. It will be appreciated that
other means for engaging the distal end of the inner lumen
15 would also be suitable.

 Both the distal end of the inner lumen and the stylet
are preferably constructed of a material sufficiently
strong to permit mutual engagement. In one currently
preferred embodiment within the scope of the present
20 invention, the stylet 36 is constructed out of a metal rod
and the inner lumen 26 is constructed out of stainless
steel. A stainless steel inner lumen provides more
structural support for the gas permeable tubes 12 than
spacer lumen 32 standing alone. In this way, the apparatus
25 is readily maintained in the proper position within the
venae cavae.

 In an alternative embodiment within the scope of the
present invention, only the distal end of the inner lumen
26 is constructed of stainless steel. The stainless steel
30 portion terminates just proximal of bonding agent 38. The
remainder of the inner lumen is formed by an extension of
spacer lumen 32 past proximal chamber 28 such that spacer
lumen 32 extends coaxially within outer lumen 24.

1 Because the distal end 27 of the inner lumen 26 is
nonrotatably bound to distal cylindrical end 20, any
twisting of the distal end 27 of the inner lumen 26
simultaneously twists the bound distal ends of the gas
5 permeable tubes, and elongates the tubes by slightly
stretching them. Thus, if stylet 36 is twisted while
holding proximal cylindrical end 18 relatively stationary,
then the gas permeable tubes 12 are twisted and elongated.

To achieve the foregoing, a twisting mechanism 40 is
10 used to twist the stylet 36 (thereby twisting the distal
cylindrical end 20) while holding the proximal cylindrical
end 18 relatively stationary. As shown in Figure 3,
twisting mechanism 40 includes stationary member 42 and
twisting member 44. The stationary member 42 is removably
15 attached to connector 34 which is secured to outer lumen
24. Because the outer lumen 24 is bound to proximal
chamber 28, which is further bound to proximal cylindrical
end 18, the proximal cylindrical end may be held relatively
stationary by holding stationary member 42 relatively
20 stationary.

Twisting member 44 includes a screw 46 for selectively
securing the stylet 36 to the twisting member. The
twisting member 44 is rotatably engaged with the stationary
member 42. Once the stylet 36 has engaged the distal end
25 27 of inner lumen 26 and is secured to twisting member 44,
twisting the twisting member relative to the stationary
member simultaneously twists distal cylindrical end 20
relative to proximal cylindrical end 18.

The twisting member 44 also includes a locking ring 48
30 which may be threadably moved along the length of the
twisting member to lock the relative positions of the
twisting and stationary members. Thus, after the gas
permeable tubes have been tightly twisted and elongated, as
shown in Figure 1, the locking ring permits the gas
35 permeable tubes to remain twisted and elongated while the
apparatus is inserted into the patient. Diameter "A" of

1 Figure 1 represents an insertion diameter sufficiently
small to enable the apparatus to be inserted within the
venae cavae through a small peripheral vein.

After insertion within the venae cavae of the patient,
5 locking ring 48 is released so that the gas permeable tubes
may be untwisted, as shown in Figure 2. Diameter "B" of
Figure 2 represents an expanded oxygenation diameter
sufficiently large that the gas permeable tubes loosely
fill the cross-sectional area of the venae cavae as shown
10 in Figure 7. Screw 46 is then released to permit removal
of the stylet from within the inner lumen. The twisting
mechanism 40 can then be removed from connector 34.

Because the spacer lumen 32 is bound to both the
proximal cylindrical end 18 and distal cylindrical end 20,
15 the spacer lumen is twisted as the gas permeable tubes are
twisted. Therefore, the spacer lumen should preferably be
constructed of a material which may be twisted. In
addition, the spacer lumen should be constructed of a
material which can be securely bound with the proximal and
20 distal cylindrical ends.

One presently preferred material for constructing the
spacer lumen 32 is polyurethane due to its high elasticity
and compatibility with the polyurethane potting compound.
Other possible suitable materials for constructing the
25 spacer lumen are polyvinyl chloride and silicone. However,
the choice of spacer lumen determines to a large extent
what potting compound will be suitable. For example, if
spacer lumen 32 is constructed of silicone, it would be
necessary to use a silicone potting compound in order to
30 form an adequate airtight bond between the ends of the gas
permeable tubes and the spacer lumen.

Because gas transfer is a primary function of the
apparatus, the gas transfer surface area in contact with
the blood is preferably maximized. To increase the gas
35 transfer surface area without unduly increasing the size of
the apparatus, a large number of very small diameter gas

1 permeable tubes are used. In addition, the gas permeable
tubes are preferably thin-walled in order to enhance gas
permeability.

5 The total number of tubes and the cross-sectional
diameter of each tube are both considered in determining a
preferred operating embodiment of the in vivo apparatus.
The apparatus must be small enough to be inserted into the
venae cavae through a smaller peripheral vein, yet have a
large enough gas transfer surface to achieve the desired
10 blood gas exchange. Thus, as the cross-sectional diameter
of the gas permeable tubes increases, the total number of
tubes which can be used decreases.

Each gas permeable tube 12 preferably has an outside
diameter in the range from about 200 microns to about 350
15 microns. Depending upon the size of the patient (i.e.,
whether infant or adult) and the amount of oxygenation
therefore required, the number of gas permeable tubes 12
will vary. For example, in applications for the
apparatuses to be used with infants, typically the
20 apparatus would contain approximately 90 tubes. For
applications of the apparatus which are intended for use
with adults, up to 1500 tubes may be used.

The gas permeable tubes are preferably maintained in
a spaced relation one from another such that the blood
25 surface contact with the gas permeable tubes is maximized
and such that laminar blood flow between and around the
tubes is inhibited and disturbed blood flow over the tubes
is achieved. To achieve this in one preferred embodiment
of the present invention, the gas permeable tubes include
30 a plurality of crimps which form the tubes 12 into a wavy
pattern. The crimps of the gas permeable tubes 12 also aid
in permitting the tubes to be slightly stretched as they
are twisted so as to elongate the bundle of tubes 12 when
it is desired to narrow the overall outside diameter of the
35 bundle of 12's for purposes of forming the insertion
diameter as described above.

1 Since the gas permeable tubes will be in contact with
flowing blood, it is critical to minimize thrombosis
formation. As a result, the gas permeable tubes are
preferably constructed of a thrombo-resistant material. In
5 one embodiment of the present invention, the gas permeable
tubes include a support material constructed of
polypropylene coated with a thin siloxane polymer. The
siloxane is relatively nonthrombogenic. However, in a
preferred embodiment the siloxane surface is coated with
10 thrombo-resistant materials to further minimize thrombosis
formation.

Reference is now made to Figure 6 wherein the method
of using the present invention is illustrated. Figure 6
specifically illustrates the placement of the present
15 invention within the venae cavae of a patient with
reference to some internal human anatomy. Superior vena
cava 50 and inferior vena cava 52 are shown in Figure 6 as
well as right atrium 54, right ventricle 56, and diaphragm
58. Also illustrated in Figure 6 are jugular vein 60,
20 clavicle 62, right subclavian vein 64, and innominate vein
66. In addition, Figure 6 illustrates renal veins 68, left
common iliac vein or internal jugular vein 70, and inguinal
ligament 72.

As can be seen in Figure 6, the apparatus 10 is
25 inserted through a single incision 74 into the right
external iliac, right femoral vein or right jugular vein.
Prior to insertion within the venae cavae the overall
diameter of the bundle of gas permeable tubes is reduced as
best illustrated in Figure 1. Diameter "A" of Figure 1
30 represents a small insertion diameter of the gas permeable
tubes. The insertion diameter is formed by twisting and
elongating the gas permeable tubes as discussed above.

For safety reasons it is important to hydrate the gas
permeable tubes and to remove any air bubbles which might
35 remain between the individual tubes prior to inserting the
device within the venae cavae.

1 Once the apparatus 10 is in place, inner lumen 26
preferably will be connected to a source of oxygen-enriched
gas and outer lumen 24 preferably will be connected to a
vacuum or some other exhaust means. As a result, oxygen-
5 enriched gas will travel through the inner lumen 26 into
distal chamber 30 and there into the distal ends 16 of the
gas permeable tubes 12.

During the time the oxygen-enriched gas is within the
gas permeable tubes it will be able to oxygenate the blood
10 traveling through the venae cavae. In addition, carbon
dioxide will be able to pass from the blood into the gas
permeable tubes and thereby be removed from the blood
stream. As discussed above, oxygen and carbon dioxide can
readily travel through the walls of gas permeable tubes 12,
15 but blood cannot enter the tubes. Thus, oxygenation can
occur without the blood being directly exposed to gas
bubbles.

After the gas has passed through the gas permeable
tubes, the gas is released within proximal chamber 28. The
20 distal end 25 of outer lumen 24 opens into proximal chamber
28. The gas enters the outer lumen and is removed from the
device.

It is presently preferred that the device is operated
at subatmospheric pressures. Currently, nearly 100% oxygen
25 is introduced into the proximal end of inner lumen 26 at
about atmospheric pressure. A vacuum is attached to the
outer lumen 24 to provide the necessary pressure difference
to cause the oxygen gas to flow through the gas permeable
tubes. The oxygen gas experiences a pressure drop as it
30 flows through the inner lumen 26 towards the distal chamber
30. As a result, the pressure of the oxygen gas as it
enters the distal end 16 of the gas permeable tubes is
subatmospheric.

Operation of the device at such low pressures will
35 enhance carbon dioxide removal, yet also provide adequate
blood oxygenation. The driving force behind blood gas

1 transfer in the present invention is the difference between
the partial pressures of the oxygen and carbon dioxide in
the blood stream and the partial pressures of the oxygen
and carbon dioxide in the gas permeable tubes. Lowering
5 the pressure within the gas permeable tubes necessarily
promotes transfer of carbon dioxide from blood into the gas
permeable tubes. On the other hand, lowering the pressure
within the gas permeable tubes reduces the partial pressure
of oxygen in the gas permeable tubes. But because nearly
10 pure oxygen is used, the partial pressure of oxygen is
still sufficiently high to achieve adequate blood
oxygenation.

Traditionally, blood oxygenation has been the primary
goal in patients suffering from acute respiratory failure.
15 However, it has been found that removal of carbon dioxide
from blood is also important. Thus, operation of the
device at subatmospheric pressures enhances the overall
effectiveness of the device.

Moreover, since the operating pressure is preferably
20 less than the blood pressure, any leak in the device cannot
introduce air bubbles within the blood stream. Any such
leak would introduce blood within the gas permeable tubes,
rather than allow gas to enter the blood stream.
Therefore, operation of the device at subatmospheric
25 pressures provides significant safety benefits.

Although the above discussion has described oxygen
being introduced through the inner lumen 26, it will be
appreciated that the device can be also operated with
oxygen being introduced through the outer lumen 24 and into
30 the proximal chamber 28, with oxygen then flowing through
the gas permeable tubes and into the distal chamber 30, and
finally being removed through the inner lumen 26. Oxygen
introduced through the outer lumen 24 is preferably at a
subatmospheric pressure to compensate for the pressure drop
35 across the inner lumen 26.

1 Similarly, the principles disclosed in connection with
the present invention may readily be utilized in an
extracorporeal blood gas exchange device. For example,
blood removed from a patient could simply be passed through
5 a large tube containing the present invention. As the
blood flows past the gas permeable tubes, the blood is
oxygenated and the blood releases carbon dioxide. The
blood is then returned to the patient. Such extracorporeal
use represents a substantial simplification of over
10 existing extracorporeal methods.

In summary, the method and apparatus disclosed herein
is a significant departure from the traditional
extrapulmonary blood gas exchange systems of the prior art.
In the present invention, only a single venous incision is
15 required for inserting an extrapulmonary blood gas exchange
device within the patient. In this way, oxygen is added to
and carbon dioxide is removed from circulating blood
without molesting, forcing, or irritating ailing or
diseased lungs. In addition, the overall outside diameter
20 of the apparatus may be adjusted to have a narrow diameter
for insertion within the patient or adjusted to have an
expanded diameter during blood oxygenation. As a result,
blood surface contact with the gas permeable tubes is
maximized, laminar blood flow through the venae cavae is
25 inhibited and disturbed flow of blood over the tubes is
achieved, thereby providing efficient blood gas exchange.

The present invention may be embodied in other
specific forms without departing from its spirit or
essential characteristics. The described embodiments are
30 to be considered in all respects only as illustrative and
not restrictive. The scope of the invention is, therefore,
indicated by the appended claims rather than by the
foregoing description. All changes which come within the
meaning and range of equivalency of the claims are to be
35 embraced within their scope.

What is claimed is:

1 1. An apparatus for effecting extrapulmonary blood
gas exchange comprising:

 a plurality of gas permeable tubes, each tube
having a first end and a second end;

5 tube means comprising a first lumen and a second
lumen, one of said first and second lumens extending
between the first and second ends of the gas permeable
tubes and the first lumen terminating adjacent to the
first ends of the gas permeable tubes and the second lumen
10 terminating adjacent to the second ends of the gas
permeable tubes;

 means for introducing oxygen from the first lumen
into the first end of the gas permeable tubes such that
oxygen flows through the gas permeable tubes whereby blood
15 in contact with the gas permeable tubes receives oxygen
from the gas permeable tubes and releases carbon dioxide
gas to the gas permeable tubes; and

 means for collecting carbon dioxide at the second
ends of the gas permeable tubes and introducing said
20 carbon dioxide into the second lumen for removal
therethrough.

 2. An apparatus as defined in claim 1, further
comprising means for maintaining the gas permeable tubes in
25 a spaced relation one from another such that blood surface
contact with the gas permeable tubes is maximized and such
that laminar blood flow between and around the gas
permeable tubes is inhibited.

30 3. An apparatus as defined in claim 2, wherein said
means for maintaining said spaced relation comprises a
plurality of crimps along the length of the tubes.

 4. An apparatus as defined in claim 1, wherein the
35 means for introducing oxygen from the first lumen to the
first ends of the gas permeable tubes comprises a first

1 chamber providing an airtight enclosure around the first
ends of said gas permeable tubes, and said first lumen
terminating within said first chamber such that said first
chamber thereby provides gaseous communication between the
5 first lumen and the first ends of the gas permeable tubes.

5. An apparatus as defined in claim 1, wherein the
means for collecting carbon dioxide at the second ends of
the gas permeable tubes comprises a second chamber
10 providing an airtight enclosure around the second ends of
said gas permeable tubes, and said second lumen terminating
within said second chamber such that said second chamber
thereby provides gaseous communication between the second
lumen and the second ends of the gas permeable tubes.

15

6. An apparatus as defined in claim 1, wherein the
number of gas permeable tubes is from approximately 90 to
approximately 1500.

20 7. An apparatus as defined in claim 1, wherein the
gas permeable tubes have an outside diameter from
approximately 200 microns to approximately 350 microns.

8. An apparatus as defined in claim 1, wherein one
25 of said first and second lumens runs coaxially through the
other.

9. An apparatus for effecting in vivo
extrapulmonary blood gas exchange whereby blood flowing
30 through the venae cavae of a patient receives oxygen and
releases carbon dioxide, the apparatus comprising:

a plurality of elongated gas permeable tubes,
each tube having a first end and a second end;

means for enclosing the first ends of the gas
35 permeable tubes so as to form an airtight first chamber;

1 means for enclosing the second ends of the gas
permeable tubes so as to form an airtight second chamber;
and

5 a dual lumen tube having an outer lumen and an inner
lumen which runs coaxially through said outer lumen, said
outer lumen terminating and opening within the first
chamber such that said outer lumen is in gaseous
communication with the first ends of the gas permeable
10 tubes, said inner lumen terminating and opening within the
second chamber such that said inner lumen is in gaseous
communication with the second ends of the gas permeable
tubes.

10. An apparatus as defined in claim 9 further
15 comprising means for selectively adjusting the overall
diameter of the gas permeable tubes so as to be able to
adjust said diameter to provide either an insertion
diameter when inserting said apparatus into the venae
cavae, or an oxygenation diameter after said apparatus is
20 in place within the venae cavae.

11. An apparatus as defined in claim 10, further
comprising means for binding the gas permeable tubes
together at each end, wherein the inner lumen is
25 nonrotatably anchored to the binding means of said second
ends and the outer lumen is nonrotatably anchored to the
binding means of said first ends.

12. An apparatus as defined in claim 11, wherein the
30 means for selectively adjusting said overall diameter
comprises means for engaging the distal end of the inner
lumen and means for twisting the gas permeable tubes while
holding the binding means at one of the first and second
ends essentially stationary relative to the other.

35

1 13. An apparatus as defined in claim 12, wherein
said means for engaging the end of the inner lumen
comprises a stylet removably inserted through the inner
lumen.

5
 14. An apparatus as defined in claim 13, wherein
said means for twisting the gas permeable tubes comprises
a stationary member removably attached to the outer lumen,
a twisting member rotatably engaged with said stationary
10 member, and means for selectively securing the stylet to
said twisting member, such that twisting of said twisting
member relative to said stationary member while the stylet
is secured thereto twists the gas permeable tubes while
holding the binding means at one of the first and second
15 ends essentially stationary relative to the other.

 15. An apparatus as defined in claim 14, further
comprising a spacer lumen nonrotatably anchored to the
binding means of said first and second ends, said spacer
20 lumen being coaxial with said inner lumen such that said
inner lumen runs coaxially through said spacer lumen.

 16. An apparatus as defined in claim 15, wherein the
spacer lumen is flexible enough to permit the spacer lumen
25 to be twisted about its longitudinal axis as the binding
means at one of the first and second ends is twisted
relative to the other such that when so twisted and held in
the twisted position, the spacer lumen provides a spring-
like action for untwisting the gas permeable tubes to
30 automatically provide said oxygenation diameter when said
stylet is released from the twisting member.

 17. An apparatus as defined in claim 14 wherein said
stationary member comprises a first port means for
35 introduction of oxygen therethrough to said outer lumen,
and second port means communicating with said inner lumen

1 and adapted for connection to a source of suction so as to
provide evacuation of the carbon dioxide through said inner
lumen.

5 18. An apparatus as defined in claim 9, further
comprising means for maintaining the gas permeable tubes in
a spaced relation one from another such that blood surface
contact with the gas permeable tubes is maximized and such
that laminar blood flow between and around the gas
10 permeable tubes is inhibited.

19. An apparatus as defined in claim 18, wherein the
means for maintaining said spaced relation comprises a
plurality of crimps along the length of the tubes.

15

20. An apparatus as defined in claim 9, wherein the
number of gas permeable tubes is from approximately 90 to
approximately 1500.

20 21. An apparatus as defined in claim 9, wherein the
gas permeable tubes have an outside diameter from
approximately 200 microns to approximately 350 microns.

25 22. An apparatus for effecting in vivo
extrapulmonary blood gas exchange whereby blood flowing
through the venae cavae of a patient receives oxygen and
releases carbon dioxide, the apparatus comprising:

a plurality of elongated gas permeable tubes,
each tube having a distal and a proximal end;

30 means for binding the gas permeable tubes together
at each end, such that the bound gas permeable tubes at
said ends define an overall diameter sufficiently small
to permit insertion within the venae cavae of a patient;

a dual lumen tube having an outer lumen and an inner
35 lumen which runs coaxially through said outer lumen, said
outer lumen terminating adjacent the proximal ends of the

1 gas permeable tubes and said inner lumen terminating
adjacent the distal ends of the gas permeable tubes;

means for enclosing the bound proximal ends of the
gas permeable tubes so as to form an airtight first
5 chamber enclosing said proximal ends together with one end
of the outer lumen such that the outer lumen is thereby in
gaseous communication with the proximal ends of the gas
permeable tubes;

means for enclosing the bound distal ends of the gas
10 permeable tubes so as to form an airtight second chamber
enclosing said distal ends with one end of said inner
lumen such that the inner lumen is thereby in gaseous
communication with the distal ends of the gas permeable
tubes; and

15 means for selectively adjusting the diameter of the
gas permeable tubes so as to be able to adjust said
diameter to provide either an insertion diameter when
inserting said apparatus within the venae cavae, or an
oxygenation diameter after said apparatus is in place
20 within the venae cavae.

23. An apparatus as defined in claim 22 further
comprising means for maintaining the gas permeable tubes in
a spaced relation one from another when inserted in the
25 venae cavae and when configured with said oxygenation
diameter, whereby blood surface contact with the gas
permeable tubes is maximized and laminar blood flow between
and around the gas permeable tubes is inhibited.

30 24. An apparatus as defined in claim 23, wherein the
means for maintaining said spaced relation comprises a
plurality of crimps along the length of the tubes.

1 25. An apparatus as defined in claim 22, wherein the
 means for selectively adjusting said diameter comprises
 means for engaging the end of the inner lumen which opens
 into the second chamber, and means for twisting the gas
5 permeable tubes while holding the binding means at one of
 the first and second ends essentially stationary relative
 to the other.

 26. An apparatus as defined in claim 25, wherein the
10 means for engaging the end of said inner lumen comprises a
 stylet removably inserted through the inner lumen.

 27. An apparatus as defined in claim 26, wherein
 said means for twisting the gas permeable tubes comprises
15 a stationary member removably attached to the outer lumen,
 a twisting member rotatably engaged with said stationary
 member, and means for selectively securing the stylet to
 said twisting member, such that twisting of said twisting
 member relative to said stationary member while the stylet
20 is secured thereto twists the gas permeable tubes while
 holding the binding means at one of the first and second
 ends essentially stationary relative to the other.

 28. An apparatus as defined in claim 27, further
25 comprising a spacer lumen nonrotatably anchored to the
 binding means of said first and second ends, said spacer
 lumen being coaxial with said inner lumen such that said
 inner lumen runs coaxially through said spacer lumen.

30 29. An apparatus as defined in claim 28, wherein the
 spacer lumen is flexible enough to permit the spacer lumen
 to be twisted about its longitudinal axis as the binding
 means at one of the first and second ends is twisted
 relative to the other such that when so twisted and held in
35 the twisted position, the spacer lumen provides a spring-
 like action for untwisting the gas permeable tubes to

1 automatically provide said oxygenation diameter when said
stylet is released from the twisting member.

30. An apparatus as defined in claim 29, wherein
5 said stationary member comprises a first port means for
introduction of oxygen therethrough to said outer lumen,
and second port means communicating with said inner lumen
and adapted for connection to a source of suction so as to
provide evacuation of the carbon dioxide through said inner
10 lumen.

31. An apparatus as defined in claim 22, wherein the
number of gas permeable tubes is from approximately 90 to
approximately 1500.

15

32. An apparatus as defined in claim 31, wherein the
gas permeable tubes have an outside diameter from
approximately 200 microns to approximately 350 microns.

20 33. A method for effecting in vivo extrapulmonary
blood gas exchange comprising the steps of:

reducing the overall diameter of a plurality of gas
permeable tubes to form an overall insertion diameter with
respect to said plurality of tubes;

25 inserting the gas permeable tubes within the venae
cavae of a patient through a single venous incision sized
to accommodate said insertion diameter;

enlarging the overall diameter of said plurality of
gas permeable tubes once they are within said venae cavae
30 to form an oxygenation diameter; and

passing oxygen enriched gas through the gas permeable
tubes at subatmospheric pressure such that blood flowing
through the venae cavae is oxygenated as carbon dioxide is
removed from the blood into the gas permeable tubes.

35

1 34. A method as defined in claim 33 further
comprising the step of maintaining the gas permeable tubes
in a spaced relation one from another when said oxygenation
diameter is formed so that blood surface contact with the
5 gas permeable tubes is maximized and such that laminar
blood flow in and around the gas permeable tubes is
inhibited.

 35. A method as defined in claim 33, wherein the
10 step of inserting the gas permeable tubes within the venae
cavae comprises the steps of:

 positioning an introducer within said incision;

 hydrating the gas permeable tubes within an aqueous
solution to completely remove any bubbles adhering to the
15 surface of the gas permeable tubes; and

 passing the gas permeable tubes through the
introducer and into the venae cavae of a patient.

 36. A method as defined in claim 33, wherein said
20 gas permeable tubes are comprised of inlet ends and outlet
ends, said inlet ends being in gaseous communication with
one of an outer and an inner lumen and the outlet ends
being in gaseous communication with the other said lumen,
said inner lumen running coaxially through said outer
25 lumen, and wherein the step of reducing the diameter of the
gas permeable tubes comprises the steps of:

 inserting a stylet through said inner lumen so as to
engage the distal end of the inner lumen; and

 twisting the stylet while holding the inlet ends of
30 the gas permeable tubes essentially stationary relative to
the outlet ends of said tubes so that the gas permeable
tubes are twisted tightly together to form said insertion
diameter.

1 37. A method as defined in claim 36, wherein the
step of enlarging the diameter of the gas permeable tubes
comprises the steps of:

5 untwisting the stylet so that the gas permeable tubes
are untwisted and spaced apart from each other to form an
oxygenation diameter; and

 removing the stylet from the inner lumen.

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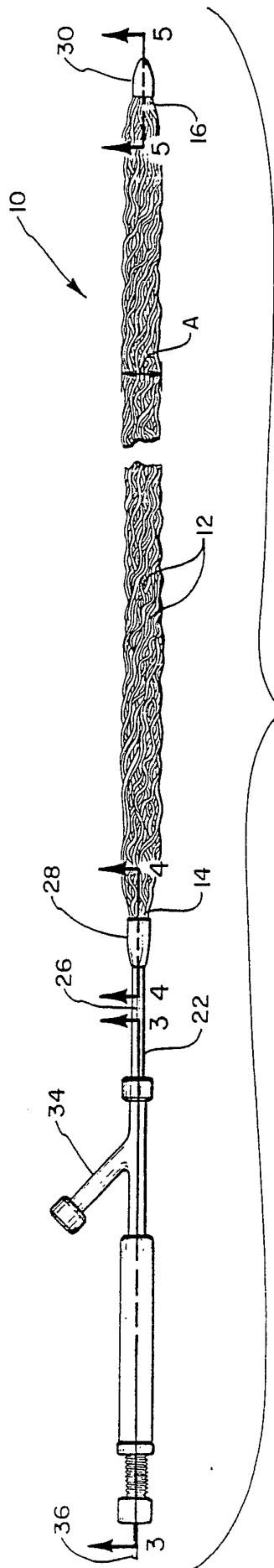


FIG. 1

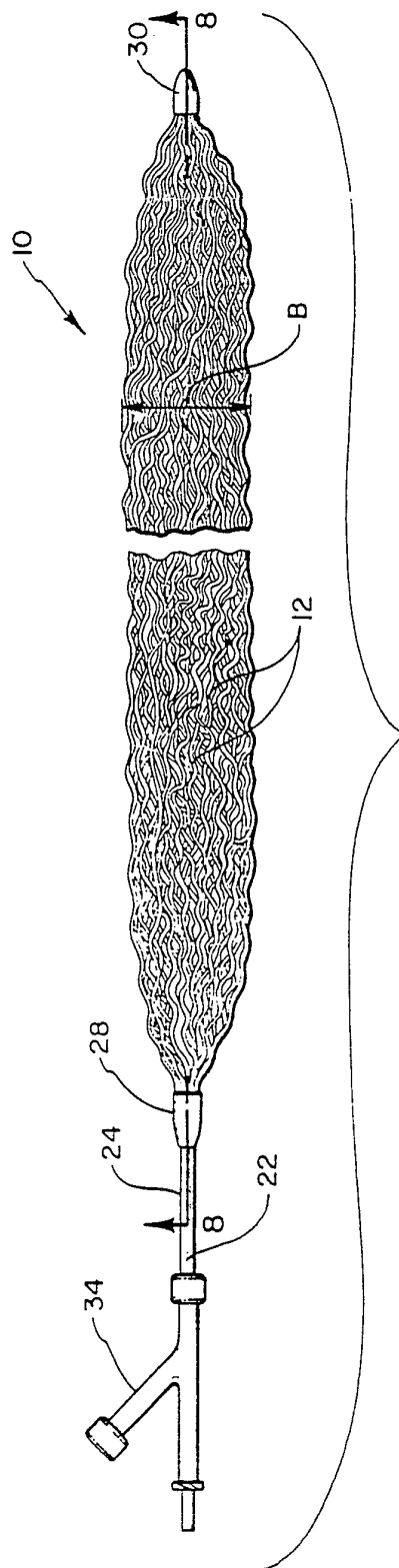


FIG. 2

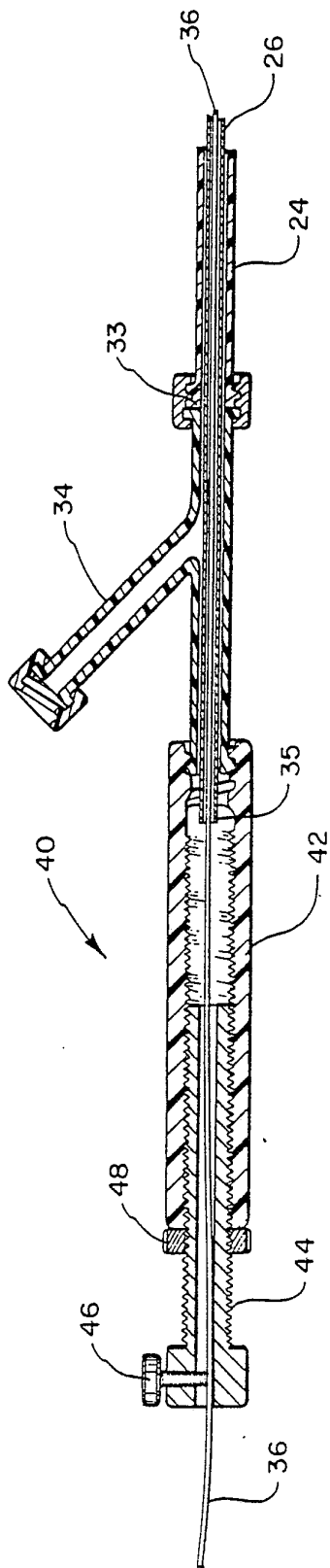


FIG. 3

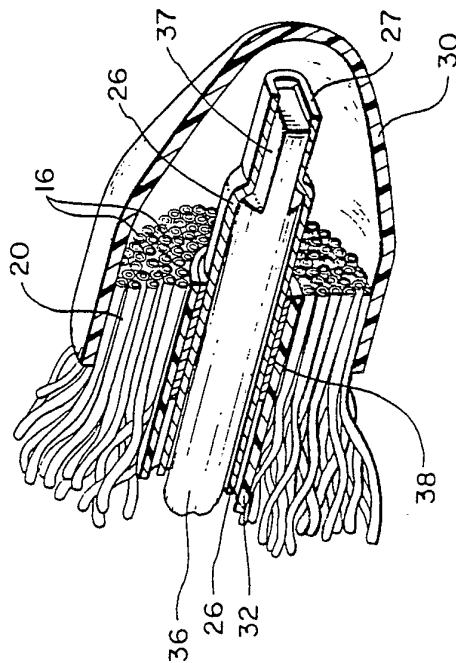


FIG. 5

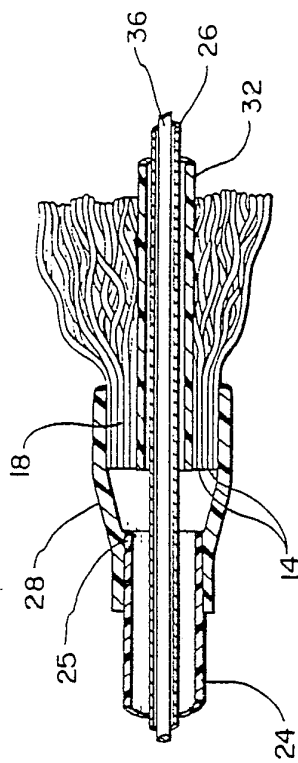


FIG. 4

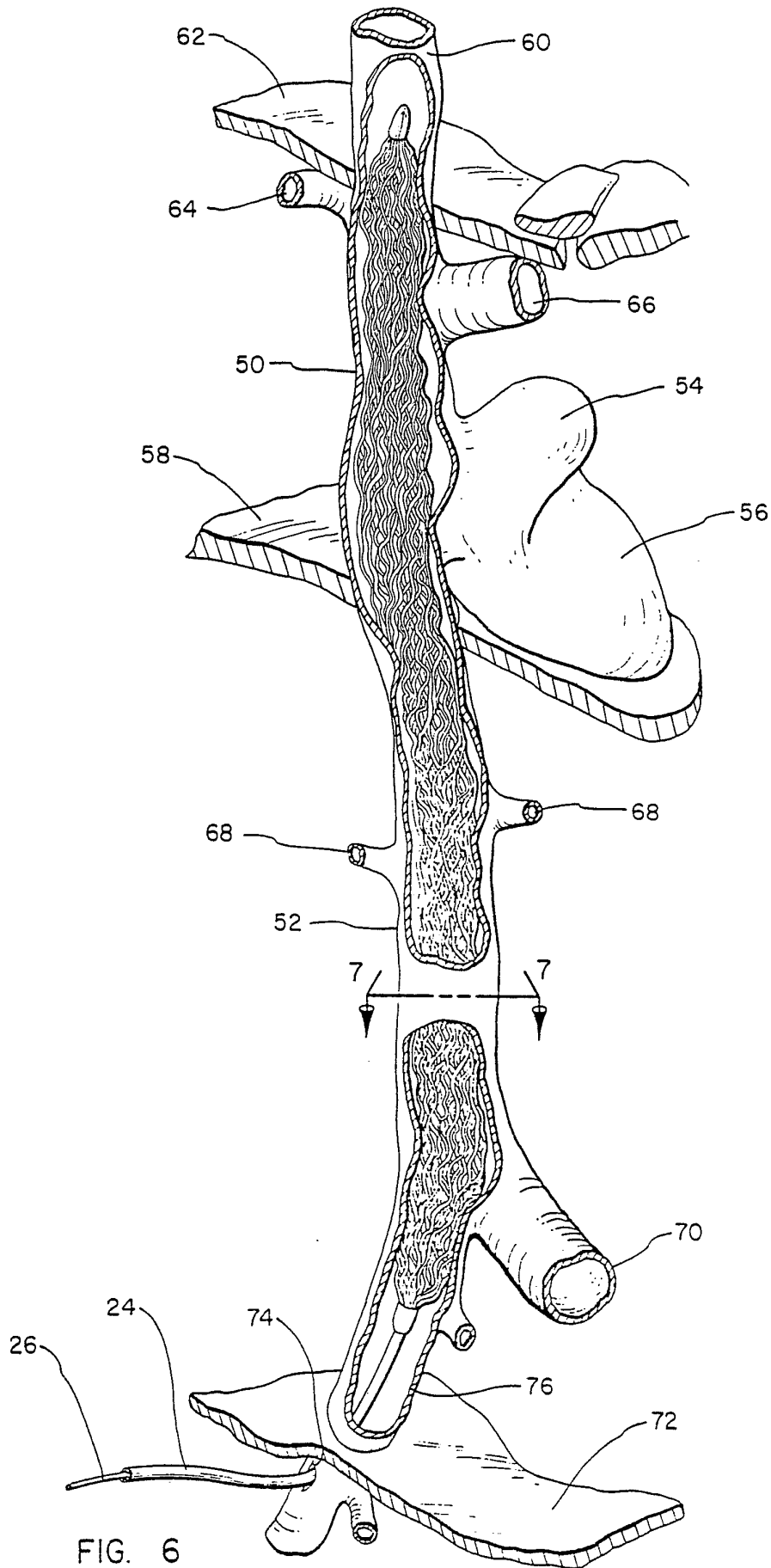


FIG. 6

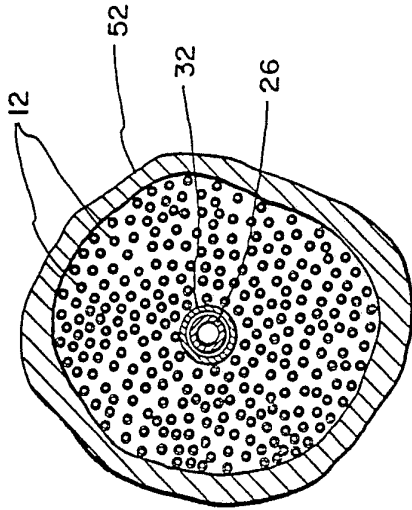


FIG. 7

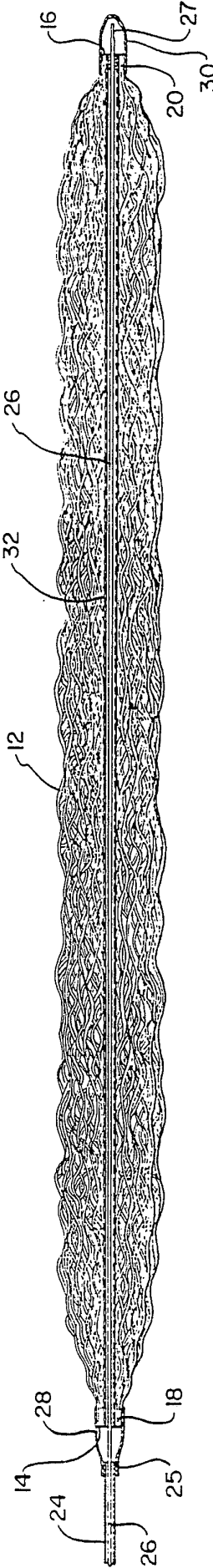


FIG. 8

INTERNATIONAL SEARCH REPORT

International Application No. **PCT/US89/01846**

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) ⁶		
According to International Patent Classification (IPC) or to both National Classification and IPC		
IPC (4): A61M 5/00 U.S. Cl. 604/26, 43, 53, 96		
II. FIELDS SEARCHED		
Minimum Documentation Searched ⁷		
Classification System	Classification Symbols	
U.S.	604/24, 26, 43, 49, 52, 53, 264, 280, 96-104; 422/45	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched ⁸		
III. DOCUMENTS CONSIDERED TO BE RELEVANT ⁹		
Category *	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³
A	US, A, 3,505,686 (BODELL) 14 April 1970 See the entire document.	
A	US, A, 4,583,969 (MORTENSEN) 22 April 1986 See the entire document.	
A	US, A, 4,576,590 (FIDDIAN-GREEN) 18 March 1986, see the entire document.	
A	US, A, 4,671,287 (FIDDIAN-GREEN) 09 June 1987, see the entire document.	
A	US, A, 4,717,379 (EKHOLMER) 05 January 1988 See the entire document.	
<p>* Special categories of cited documents: ¹⁰</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"&" document member of the same patent family</p>		
IV. CERTIFICATION		
Date of the Actual Completion of the International Search		Date of Mailing of this International Search Report
14 August 1989		03 OCT 1989
International Searching Authority		Signature of Authorized Officer
ISA/US		<i>S.C. Pellegrino</i> S.C. Pellegrino