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(54) **Titre : COMPOSITIONS OPHTALMIQUES COMPRENANT UNE COMBINAISON SYNERGIQUE DE TROIS POLYMERES**  
(54) **Title: OPHTHALMIC COMPOSITIONS CONTAINING A SYNERGISTIC COMBINATION OF THREE POLYMERS**

**(57) Abrégé/Abstract:**

Ophthalmic compositions suitable for use as artificial tears or as vehicles for ophthalmic drugs are disclosed. The compositions contain a combination of three polymers that have a synergistic effect on viscosity.

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(54) Title: OPHTHALMIC COMPOSITIONS CONTAINING A SYNERGISTIC COMBINATION OF THREE POLYMERS

(57) Abstract: Ophthalmic compositions suitable for use as artificial tears or as vehicles for ophthalmic drugs are disclosed. The compositions contain a combination of three polymers that have a synergistic effect on viscosity.

## OPHTHALMIC COMPOSITIONS CONTAINING A SYNERGISTIC COMBINATION OF THREE POLYMERS

### 5 BACKGROUND OF THE INVENTION

#### 1. Field of the Invention

The present invention relates to pharmaceutical compositions. In particular, this invention relates to topically administrable ophthalmic compositions that contain three polymeric components.

#### 2. Description of Related Art

15 The use of polymeric ingredients in topically administrable ophthalmic compositions is well known. Polymeric ingredients are typically used in suspension compositions as physical stability aids, helping to keep the insoluble ingredients suspended or easily redispersible. In solution compositions, polymeric ingredients are typically used to increase the composition's viscosity.

20 Many polymers have been used in topically administrable ophthalmic compositions. Included among these are cellulosic polymers, such as hydroxypropyl methylcellulose, hydroxyethyl cellulose, and ethylhydroxyethyl cellulose. Also included are synthetic polymers, such as carboxyvinyl polymers and polyvinyl alcohol. Still others include polysaccharides such as xanthan 25 gum, guar gum, and dextran.

30 Combinations of polymers have also been used in ophthalmic compositions. Certain combinations of polymers are known to provide synergistic effects on viscosity and, in some cases, even a phase transition from a liquid to a gel. For example, U.S. Patent No. 4,136,173 discloses ophthalmic compositions containing a combination of xanthan gum and locust bean gum.

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One approach to achieving a target viscosity in a topically administrable ophthalmic composition might involve simply adding a sufficient amount of one polymeric ingredient. Often, however, it is desirable to minimize the total amount of polymeric additives in topically administrable ophthalmic compositions. A mixed polymer system containing more than one polymer can significantly enhance the viscosity and lubrication property of a composition while minimizing total polymer concentration and cost of materials.

### SUMMARY OF THE INVENTION

10

The present invention is directed toward ophthalmic compositions that contain three polymeric components. The compositions contain hyaluronic acid, guar gum, and either hydroxypropyl methylcellulose or a carboxyvinyl polymer. The compositions are useful as artificial tear products, but can also serve as vehicles for delivering ophthalmic drugs.

The present invention is based upon the finding that the specified combinations of three polymers have a synergistic effect on viscosity.

The present invention as claimed relates to an aqueous composition for ophthalmic administration comprising three polymeric ingredients having a synergistic effect on the composition's viscosity wherein the three polymeric ingredients are a) hyaluronic acid, b) guar gum, and c) hydroxypropyl methylcellulose or a carboxyvinyl polymer, provided that if the composition comprises a carboxyvinyl polymer then the composition does not contain sodium chloride or boric acid.

### 20 BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 shows the synergistic effect on viscosity of a combination of sodium hyaluronate, guar gum and carbopol.

Fig. 2 shows the synergistic effect on viscosity of a combination of sodium hyaluronate, guar gum and hydroxypropyl methylcellulose.

Fig. 3 shows the effect of total polymer concentration on viscosity for combinations of sodium hyaluronate and guar gum with carbopol or hydroxypropyl methylcellulose.

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DETAILED DESCRIPTION OF THE INVENTION

Unless otherwise indicated, all ingredient concentrations are listed as a weight/ volume percentage basis (%w/v).

5

The ophthalmic compositions of the present invention are aqueous compositions that include a combination of three polymeric ingredients: hyaluronic acid ("HA"), guar gum ("Guar"), and either hydroxypropyl methylcellulose ("HPMC") or a carboxyvinyl polymer ("carbomer"). All of these 10 types of polymers are known and have been used in ophthalmic compositions. All of these types of polymers are also commercially available.

Hyaluronic acid is commercially available from a variety of sources, including Genzyme and Hyaluron Inc. Hyaluronic acid is available in many 15 grades, with molecular weights ranging from 100,000 to greater than 3 million dalton. As used herein, hyaluronic acid also encompasses the sodium salt form of hyaluronic acid, known as sodium hyaluronate, which is also commercially available.

20

Guar includes guar gum and guar gum derivatives, such as the hydroxypropyl or hydroxypropyltrimonium chloride derivatives of guar gum. Guar and its derivatives are described in U.S. Patent No. 6,316,506. For purposes of the 25 present application, guar includes unsubstituted guar gum and its substituted derivatives. Guar gum and many of its derivatives are commercially available from Rhone-Poulenc (Cranbury, New Jersey), Hercules, Inc. (Wilmington, Delaware) and TIC Gum, Inc. (Belcamp, Maryland). A preferred derivative for use in the compositions of the present invention is hydroxypropyl guar ("HP-Guar"). The concentration of guar in the compositions of the present invention 30 will generally range from 0.01 – 0.2 %, and will preferably be 0.1 %.

5 HPMC is commercially available from the Dow Chemical Company under the brand name Methocel®. HPMC is available in a variety of grades. Most preferred for use in the compositions of the present invention is Methocel E4M, (HPMC 2910), which has a number average molecular weight of approximately 86,000 dalton. The concentration of HPMC in the compositions of the present invention will generally range from 0.05 – 0.5 %, and will preferably be 0.3 %.

10 Carboxyvinyl polymers suitable for use in the present invention are also known as “carbomers” or carboxypolymethylene. They are commercially available from sources such as Noveon, Inc. (Cleveland, Ohio), which distributes them under the trade name Carbopol®. Carbopol polymers are crosslinked, acrylic acid-based polymers. They are cross-linked with allyl sucrose or allylpentaerythritol. Carbopol copolymers are polymers of acrylic acid, modified by C<sub>10-30</sub> alkyl acrylates, and crosslinked with allylpentaerythritol. A preferred carbomer for use in the compositions of the 15 present invention is a polymer of acrylic acid cross-linked with allyl sucrose or allylpentaerythritol, which is commercially available as Carbopol® 974P. The concentration of carbomer in the compositions of the present invention will generally range from 0.01 – 0.2 %, and will preferably be 0.1 %.

20

25 The aqueous compositions of the present invention contain the three specified polymeric ingredients in a ratio ranging from 1:1:1 to 3:3:3, with a ratio of 3:1:1 being most preferred, where the amount of HA is listed first, the amount of Guar is listed second, and the amount of either HPMC or carbomer is listed third. The total concentration of the three polymeric ingredients should range from 0.1 – 1%, preferably 0.3 – 0.9%, and most preferably, 0.3 – 0.7%.

30 In addition to the three required polymeric ingredients, the aqueous compositions of the present invention may contain other ingredients as excipients. For example, the compositions may include one or more pharmaceutically acceptable buffering agents, preservatives (including preservative adjuncts), tonicity-adjusting agents, surfactants, solubilizing agents, stabilizing agents, comfort-enhancing agents, emollients, pH-adjusting agents

and/or lubricants. Preferably, the aqueous composition does not contain any polymeric ingredients, other than the synergistic combination of the three polymeric ingredients specified above, with the exception of polymeric preservatives for compositions that contain a preservative. If the compositions 5 contain a carbomer, then the compositions of the present invention do not contain any ionic tonicity-adjusting agents, such as sodium chloride, or other ionic excipients, such as boric acid, as these ingredients have a significant, detrimental effect on the composition's viscosity.

10 The compositions of the invention have a pH in the range of 4 - 9, preferably 6 – 8, and most preferably 6.5– 7.5 If the compositions contain a carbomer as one of the three polymers, it is critical that the compositions are formulated so that the target pH is not exceeded. Once a target pH has been exceeded in compositions containing a carbomer, adding an acid such as 15 hydrochloric acid to adjust the pH downward can compromise the synergistic viscosity. It is known that relatively small amounts of acid or salts, on the order of 0.005%, can have a significant effect on the viscosity of compositions containing a carbomer.

20 The compositions of the present invention generally have an osmolality in the range of 220 – 340 mOsm/kg, and preferably have an osmolality in the range of 235 – 300 mOsm/kg.

25 The aqueous compositions of the present invention are suitable for use as artificial tear products to relieve symptoms of dry eye. Alternatively, the compositions of the present invention may act as a vehicle for an ophthalmic drug. Ophthalmic drugs suitable for use in the compositions of the present invention include, but are not limited to: anti-glaucoma agents, such as beta-blockers including timolol, betaxolol, levobetaxolol, carteolol, miotics including 30 pilocarpine, carbonic anhydrase inhibitors, prostaglandins, serotonergics, muscarinics, dopaminergic agonists, adrenergic agonists including apraclonidine and brimonidine; anti-angiogenesis agents; anti-infective agents including quinolones such as ciprofloxacin, and aminoglycosides such as

tobramycin and gentamicin; non-steroidal and steroid anti-inflammatory agents, such as suprofen, diclofenac, ketorolac, rimexolone and tetrahydrocortisol; growth factors, such as EGF; immunosuppressant agents; and anti-allergic agents including clopatadine. The ophthalmic drug may be present in the form of a pharmaceutically acceptable salt, such as timolol maleate, brimonidine tartrate or sodium diclofenac. Compositions of the present invention may also include combinations of ophthalmic drugs, such as combinations of (i) a beta-blocker selected from the group consisting of betaxolol and timolol, and (ii) a prostaglandin selected from the group consisting of latanoprost; 15-keto latanoprost; travoprost; and unoprostone isopropyl. In the case of a cationic drug, the amount of drug and/or the amount of carboxyvinyl polymer and/or the identity and amount of other formulation ingredients may need to be adjusted to minimize or eliminate interactions between the carboxyvinyl polymer and the cationic drug. Preferably, the ophthalmic drug is a neutral or negatively-charged drug.

Although the amount of drug included in the compositions of the present invention will be whatever amount is therapeutically effective and will depend upon a number of factors, including the identity and potency of the chosen drug, the total concentration of drug will generally be about 5% or less.

The compositions of the present invention are preferably not formulated as solutions that undergo a phase transition to a gel upon administration to the eye. The compositions illustrated in the Examples below do not gel upon administration to the eye.

The compositions of the present invention may be topically applied to the eye or injected into the eye, depending upon the target site and disease or condition to be treated. To treat diseases or conditions inside the eye rather than at the surface of the eye, the compositions of the present invention may, for example, be administered by intravitreal injection, subconjunctival injection, sub-tenon injection, retrobulbar injection, suprachoroidal injection, or periocular injection. A syringe apparatus including an appropriately sized needle, for

example, a 27 gauge needle or a 30 gauge needle, can be effectively used to inject the composition into the posterior segment of an eye of a human or animal. The combination of polymers may be particularly advantageous for injections into the eye for the following reasons: prevention of reflux, prolonged duration of action so as to increase the period of time between repeat injections, and reduction in the total amount of polymer required to achieve a target viscosity, thereby reducing the polymer disposition from back of the eye.

The following examples are presented to illustrate further various aspects of the present invention, but are not intended to limit the scope of the invention in any respect.

## EXAMPLES

**15 Example 1: Artificial Tear Composition**

A representative formulation for an artificial tear product according to the present invention is shown in Table 1.

20 Table 1

Ingredients	Concentration (%w/v)
Sodium hyaluronate	0.1
HP-Guar	0.1
Carbopol 974P	0.1
Mannitol	4.0
NaOH/HCl	qs to pH 7.0
Purified water	qs to 100

25 The composition shown in Table 1 can be prepared by the following method. Add the following ingredients slowly and in the following order to heated purified water (70 – 80 °C) (approximately 80% of the desired batch volume) with mixing: mannitol, Carbopol 974P, HP-Guar and Sodium hyaluronate, (waiting until each ingredient is mixed well before adding the next).

pH is then adjusted with 1N NaOH, and the remaining amount of purified water is added and adjust to the final volume.

**Example 2:** Synergistic Effect on Viscosity

The compositions shown in Tables 2A and 2B were prepared and their viscosity determined using a Brookfield cone/plate viscometer with number 42 cone/plate set (30 rpm, at 25 °C) for less viscous samples (viscosity less than 20 cps) and (6 rpm, at 25 °C) for sample viscosities between 20 – 50 cps. Number 52 cone/plate set (6 rpm, at 25 °C) was used for more viscous samples (viscosity more than 50 cps). The results are shown in Tables 2A and 2B. The results are also shown in Figures 1 and 2.

Table 2A

Ingredient	Composition (%w/v)				
	1	2	3	4	5
Mannitol	4.0	4.0	4.0	4.0	4.0
Sodium Hyaluronate	---	0.1	---	---	---
HP-Guar	---	---	0.1	---	---
HPMC 2910	---	---	---	0.3	---
Carbopol 974P	---	---	---	---	0.1
NaOH/HCl	q.s. pH 7.0	q.s. pH 7.0	q.s. pH 7.0	q.s. pH 7.0	q.s. pH 7.0
Purified Water	q.s. 100	q.s. 100	q.s. 100	q.s. 100	q.s. 100
Final pH	7.06	6.93	6.99	7.06	6.96
Viscosity (cps)	1.1	125.9	5.6	8.0	432.3

Table 2B

Ingredient	6	7	8	9	10	12	13
Mannitol	4.0	4.0	4.0	4.0	4.0	4.0	4.0
Sodium Hyaluronate	0.1	0.1	0.1	---	---	0.1	0.1
HP-Guar	0.1	---	---	0.1	0.1	0.1	0.1
HPMC 2910	---	0.3	---	0.3	---	0.3	---
Carbopol 974P	---	---	0.1	---	0.1	---	0.1
NaOH/HCl	q.s. pH 7.0	q.s. pH 7.0	q.s. pH 7.0	q.s. pH 7.0	q.s. pH 7.0	q.s. pH 7.0	q.s. pH 7.0
Purified Water	q.s. 100	q.s. 100	q.s. 100	q.s. 100	q.s. 100	q.s. 100	q.s. 100
Final pH	6.94	7.08	7.06	7.02	7.01	7.03	7.03
Viscosity (cps)	232.3	267	873.5	30.2	840.2	371.6 <sup>@</sup>	2445 <sup>@</sup>

<sup>@</sup> substantial synergy: greater than 150% of the simple sum of the three respective single polymer solutions

5

### Example 3

The experiment described in Example 2 was repeated for the sodium hyaluronate, guar gum, and carbomer system. The results are shown in Table 3. Although the measured viscosities shown in Table 3 do not match exactly those shown in Tables 2A and 2B (likely due to lot-to-lot variations in raw materials, equipment variability, and differences in ages of samples), this experiment nevertheless confirms the synergistic effect on viscosity of the combination of sodium hyaluronate, guar gum, and carbomer.

Table 3

Sample Descriptions	14	15	16	17	18	19	20	Two Component System
Mannitol (%)	4	4	4	4	4	4	4	
Sodium Hyaluronate	0.1			0.1	0.1		0.1	
Carbopol 974P (%)		0.1		0.1		0.1	0.1	
HP Guar			0.1		0.1	0.1	0.1	
pH	7.0	7.0	7.0	7.0	7.0	7.0	7.0	
<b>To Make:</b>								
Mannitol (g)	4	4	4	4	4	4	4	
Sodium Hyaluronate (g)	0.1			0.1	0.1	0	0.1	
Carbopol 974P (g)		0.1		0.1	0	0.1	0.1	
HP Guar (g)			0.1	0	0.1	0.1	0.1	
<b>Total Volume (mL)</b>	<b>100</b>	<b>100</b>	<b>100</b>	<b>100</b>	<b>100</b>	<b>100</b>	<b>100</b>	
<b>Physical Parameter</b>								
Final pH	7.02	7.08	6.93	6.93	7.04	6.96	7.01	
<b>Mean Viscosity (cps) (n=2)</b>	<b>125.5</b>	<b>466.5</b>	<b>4.55</b>	<b>930</b>	<b>257.5</b>	<b>1184</b>	<b>3002</b>	
<b>Viscosity Synergy Analysis</b>								
<b>% Viscosity Increased *</b>	<b>NA</b>	<b>NA</b>	<b>NA</b>	<b>157%</b>	<b>198%</b>	<b>251%</b>	<b>503%</b>	

\* - the change (%) in viscosity compared to the simple sum of the respective two or three polymer solutions.

**Example 4: Lack of Synergistic Effect on Viscosity (Polyvinyl Alcohol + Chondroitin Sulfate + Polyvinylpyrrolidone)**

The compositions shown in Table 4 were prepared and their viscosity determined using a Brookfield cone/plate viscometer with number 42 cone/plate set (30 rpm, at 25 °C). Two people independently prepared the indicated samples and measured their viscosity values (n = 1) for each person. The averages of each set of results are shown in Table 4. Airvol 523S is a commercially available polyvinyl alcohol polymer. Chondroitin sulfate is a commercially available polymer. K90 is a commercially available polyvinylpyrrolidone polymer.

Table 4

Ingredient	Composition (% w/v)							
	21	22	23	24	25	26	27	28
Mannitol	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0
PVA (Airvol 523S)	---	0.2	---	---	0.2	0.2	---	0.2
Chondroitin Sulfate	---	---	0.2	---	0.2	---	0.2	0.2
PVP (K90)	---	---	---	0.2	---	0.2	0.2	0.2
NaOH/HCl	q.s. pH 7.0	q.s. pH 7.0	q.s. pH 7.0	q.s. pH 7.0	q.s. pH 7.0	q.s. pH 7.0	q.s. pH 7.0	q.s. pH 7.0
Purified Water	q.s. 100	q.s. 100	q.s. 100	q.s. 100	q.s. 100	q.s. 100	q.s. 100	q.s. 100
Viscosity (cps)	1.0	1.5	1.3	1.4	1.7	1.9	1.8	2.3*
Subst. Synergy <sup>@</sup>	---	---	---	---	---	---	---	No

\* slight, transparent precipitate observed

<sup>@</sup> Subst. Synergy = substantial synergy: greater than 150% of the simple sum of the three respective single polymer solutions

**Example 5:** Lack of Synergistic Effect on Viscosity (Polyvinyl Alcohol + Chondroitin Sulfate + Carbomer; Polyvinyl Alcohol + Polyvinylpyrrolidone + Carbomer; Chondroitin Sulfate + Polyvinylpyrrolidone + Carbomer)

The compositions shown in Table 5 were prepared and their viscosity determined using a Brookfield cone/plate viscometer with number 42 cone/plate set (30 rpm, at 25 °C) for less viscous samples (viscosity less than 20 cps) and number 52 cone/plate set (3 rpm, at 25 °C) for more viscous samples (viscosity more than 20 cps). Two people independently prepared the indicated samples and measured their viscosity values ( $n = 1$ ) for each person. The averages of each set of results are shown in Table 5. Airvol 523S is a commercially available polyvinyl alcohol polymer. Chondroitin sulfate is a commercially available polymer. K90 is a commercially available polyvinylpyrrolidone polymer. The viscosities of the single polymer solutions for polyvinyl alcohol, chondroitin sulfate and polyvinylpyrrolidone can be found in Table 4 – Examples 20 – 22.

Table 5

Ingredient	Composition (% w/v)						
	29	30	31	32	33	34	35
Mannitol	4.0	4.0	4.0	4.0	4.0	4.0	4.0
PVA (Airvol 523S)	---	0.2	---	---	---	0.2	0.2
Chondroitin Sulfate	---	---	0.2	---	0.2	0.2	---
PVP (K90)	---	---	---	0.2	0.2	---	0.2
Carbopol 974P	0.1	0.1	0.1	0.1	0.1	0.1	0.1
NaOH/HCl	q.s. pH 7.0	q.s. pH 7.0	q.s. pH 7.0	q.s. pH 7.0	q.s. pH 7.0	q.s. pH 7.0	q.s. pH 7.0
Purified Water	q.s. 100	q.s. 100	q.s. 100	q.s. 100	q.s. 100	q.s. 100	q.s. 100
Viscosity (cps)	441.6	323.8	12.7	N/A*	16.7**	14.2	N/A*
Subst. Synergy <sup>@</sup>	---	---	---	---	---	No	No

\* PVP was incompatible with Carbopol 974P – it formed a precipitate.

\*\* Solution obtained only by specific order of mixing: mannitol, then chondroitin sulfate, then PVP, then carbomer.

@ Subst. Synergy = substantial synergy: greater than 150% of the simple sum of the three respective single polymer solutions

#### Example 6: Effect of Total Polymer Concentration on Viscosity

The effect of total polymer concentration on the viscosity of compositions containing a combination of HA, HP-Guar, and either Carbopol 974P or HPMC 2910 was evaluated using 6 compositions containing only the three designated polymers, mannitol and purified water. In each case, the composition contained 4.0 % (w/w) of mannitol and had an adjusted pH of 7.0. The total polymer concentrations ranged from 0.3 to 0.9. The viscosity was determined at 25 °C using a Brookfield viscometer (Model No. RVTDV-IICP

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#14797) @ 5 rpm. The results are shown in Tables 6A (sodium hyaluronate: hydroxypropyl methylcellulose:HP Guar) and 6B (sodium hyaluronate:carbopol:HP Guar). The results are also shown in Figure 3.

Table 6A

Sample	SH:HPMC:HP Guar		
	1	2	3
Mannitol (g)	4	4	4
Sodium Hyaluronate (g)	0.1	0.1	0.3
HPMC (g)	0.1	0.3	0.3
HP Guar (g)	0.1	0.1	0.3
pH	7.0	7.0	7.0
Total Volume (mL)	100	100	100
<b>Physical Parameter</b>			
Final pH	7.0	7.0	7.0
Osmolality (mOsm/kg)	247	237	254
Viscosity (cps)	374	394	3240

Table 6 B

Sample	SH:Carbopol:HP Guar		
	4	5	6
Mannitol (g)	4	4	4
Sodium Hyaluronate (g)	0.1	0.2	0.3
Carbopol 974P (g)	0.1	0.2	0.3
HP Guar (g)	0.1	0.2	0.3
pH	7.0	7.0	7.0
Total Volume (mL)	100	100	100
<b>Physical Parameter</b>			
Final pH	7.0	7.0	7.0
Osmolality (mOsm/kg)	244	273	*
Viscosity (cps)	1850	7040	14500

\*Could not be determined due to high viscosity

The invention has been described by reference to certain preferred embodiments; however, it should be understood that it may be embodied in other specific forms or variations thereof without departing from the scope of the appended claims. The embodiments described above are therefore considered to be illustrative in all respects and not restrictive, the scope of the

invention being indicated by the appended claims rather than by the foregoing description.

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CLAIMS:

1. An aqueous composition for ophthalmic administration comprising three polymeric ingredients having a synergistic effect on the composition's viscosity wherein the three polymeric ingredients are a) hyaluronic acid, b) guar gum, and c) hydroxypropyl methylcellulose or a carboxyvinyl polymer, provided that if the composition comprises a carboxyvinyl polymer then the composition does not contain sodium chloride or boric acid.
- 5 2. The composition of Claim 1 wherein the hyaluronic acid ingredient is sodium hyaluronate and the guar gum ingredient is hydroxypropyl guar.
- 10 3. The composition of Claim 1 wherein the composition comprises a carboxyvinyl polymer and the carboxyvinyl polymer is a polymer of acrylic acid crosslinked with allyl sucrose or allylpentaerythritol.
- 15 4. The composition of Claim 1 wherein the three polymeric ingredients are present in a weight ratio of 1:1:1 to 3:3:3, and the total concentration of the three polymeric ingredients ranges from 0.1 - 1% (w/v).
5. The composition of Claim 4 wherein the total concentration of the three polymeric ingredients ranges from 0.3 - 0.9% (w/v).
6. The composition of Claim 5 wherein the total concentration of the three polymeric ingredients ranges from 0.3 - 0.7% (w/v).
- 20 7. The composition of Claim 1 further comprising an ingredient selected from the group consisting of pharmaceutically acceptable buffering agents; preservatives; tonicity-adjusting agents; surfactants; solubilizing agents; stabilizing agents; comfort-enhancing agents; emollients; pH-adjusting agents; and lubricants.
8. The composition of Claim 1 further comprising an ophthalmic drug.

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9. The composition of Claim 8 wherein the ophthalmic drug is selected from the group consisting of anti-glaucoma agents; anti-angiogenesis agents; anti-infective agents; non-steroidal and steroidal anti-inflammatory agents; growth factors; immunosuppressant agents; and anti-allergic agents.

5 10. An aqueous composition for use as an artificial tear wherein the composition consists essentially of a) hyaluronic acid; b) hydroxypropyl guar; c) hydroxypropyl methylcellulose or a carboxyvinyl polymer; and d) mannitol, wherein the composition has a pH of 6 - 8 and an osmolality in the range of 220 - 340 mOsm/kg.

10 11. Topical use of a composition for alleviating the symptoms of dry eye, wherein the composition comprises three polymeric ingredients having a synergistic effect on the composition's viscosity wherein the three polymeric ingredients are a) hyaluronic acid, b) guar gum, and c) hydroxypropyl methyl cellulose or a carboxyvinyl polymer, provided that if the composition comprises a carboxyvinyl polymer then the 15 composition does not contain sodium chloride or boric acid.

12. The use of Claim 11 wherein the hyaluronic acid ingredient is sodium hyaluronate and the guar gum ingredient is hydroxypropyl guar.

13. The use of Claim 11 wherein the composition comprises a carboxyvinyl polymer and the carboxyvinyl polymer is a polymer of acrylic acid crosslinked with 20 allyl sucrose or allylpentaerythritol.

14. The use of Claim 11 wherein the three polymeric ingredients are present in a weight ratio of 1:1:1 to 3:3:3, and the total concentration of the three polymeric ingredients ranges from 0.1 - 1% (w/v).

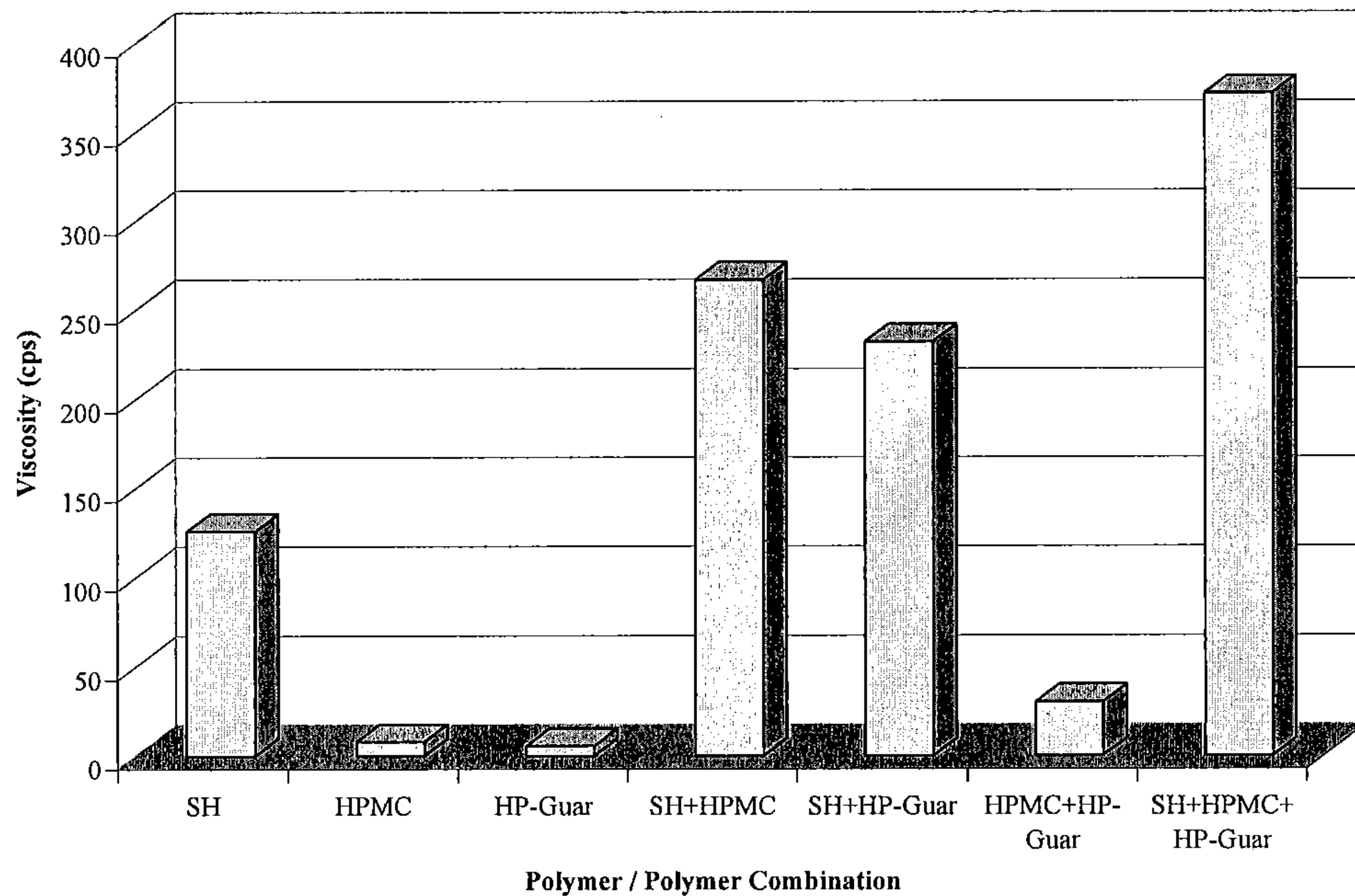
15. The use of Claim 14 wherein the total concentration of the three 25 polymeric ingredients ranges from 0.3 - 0.9% (w/v).

16. The use of Claim 11 wherein the composition consists essentially of hyaluronic acid; hydroxypropyl guar; either hydroxypropyl methylcellulose or a

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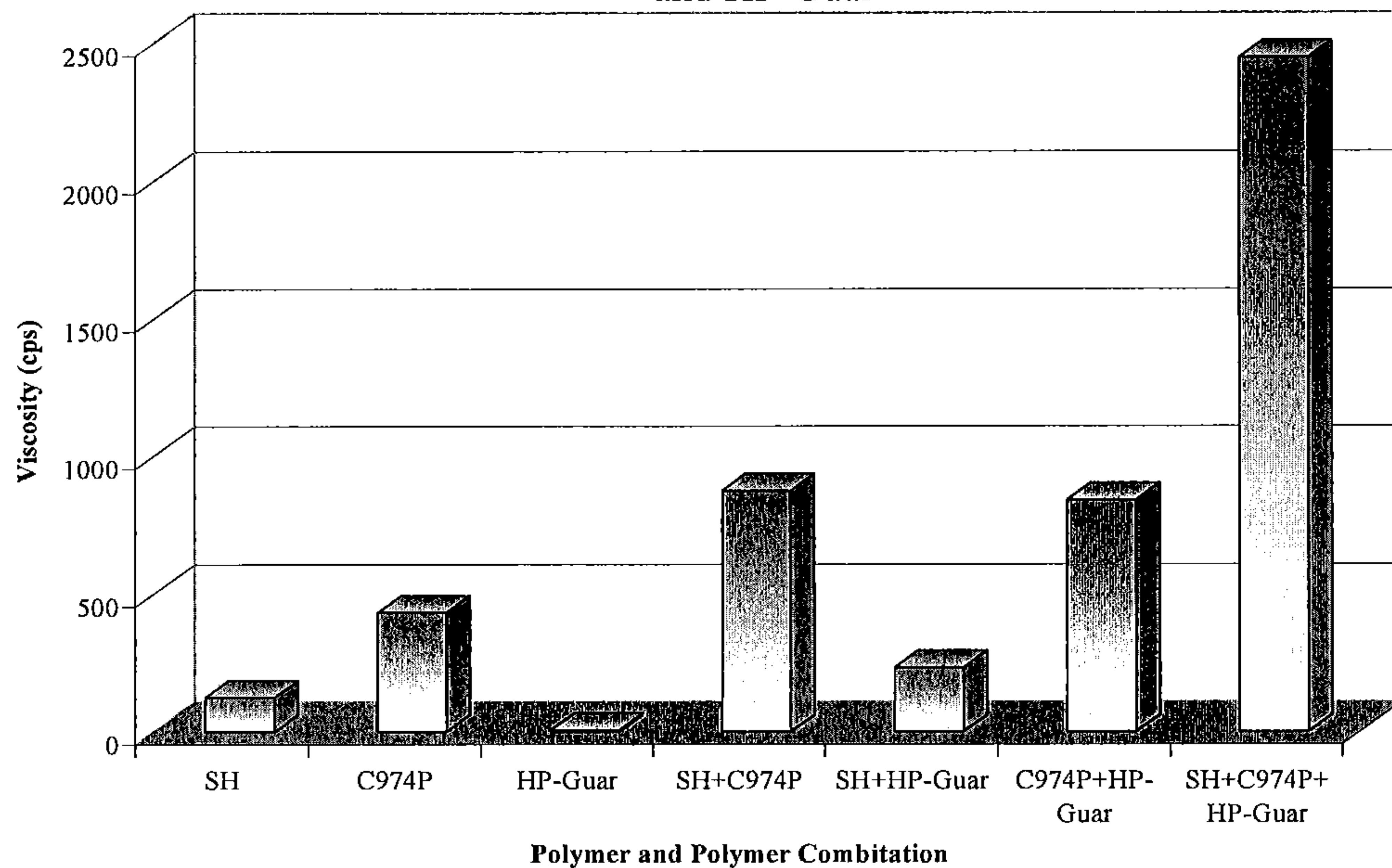
carboxyvinyl polymer; and mannitol, wherein the composition has a pH of 6-8 and an osmolality in the range of 235 - 300 mOsm/kg.

17. Use of a composition for treating a disease or condition of the eye, wherein the composition comprises an ophthalmic drug and a carrier wherein the carrier comprises three polymeric ingredients having a synergistic effect on the composition's viscosity and wherein the three polymeric ingredients are a) hyaluronic acid, b) guar gum, and c) hydroxypropyl methyl cellulose or a carboxyvinyl polymer, provided that if the composition comprises a carboxyvinyl polymer then the composition does not contain sodium chloride or boric acid.
- 10 18. The use of Claim 17 wherein the composition is for topical administration to the eye.
19. The use of Claim 17 wherein the composition is for injection.
20. The use of Claim 19 wherein the composition is for injection as an intravitreal injection, subconjunctival injection, sub-tenon injection, retrobulbar injection, suprachoroidal injection, or periocular injection.
- 15 21. The use of Claim 17 wherein the three polymeric ingredients are present in a weight ratio of 1:1:1 to 3:3:3, and the total concentration of the three polymeric ingredients ranges from 0.1 - 1% (w/v).

**Figure 1. Viscosity Synergy of Sodium Hyaluronate(SH), HPMC and HP-Guar**

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Figure 2. Viscosity Synergy of Sodium Hyaluronate (SH), Carbopol 974P and HP-Guar



**Figure 3. Viscosity as a function of total polymer concentration**