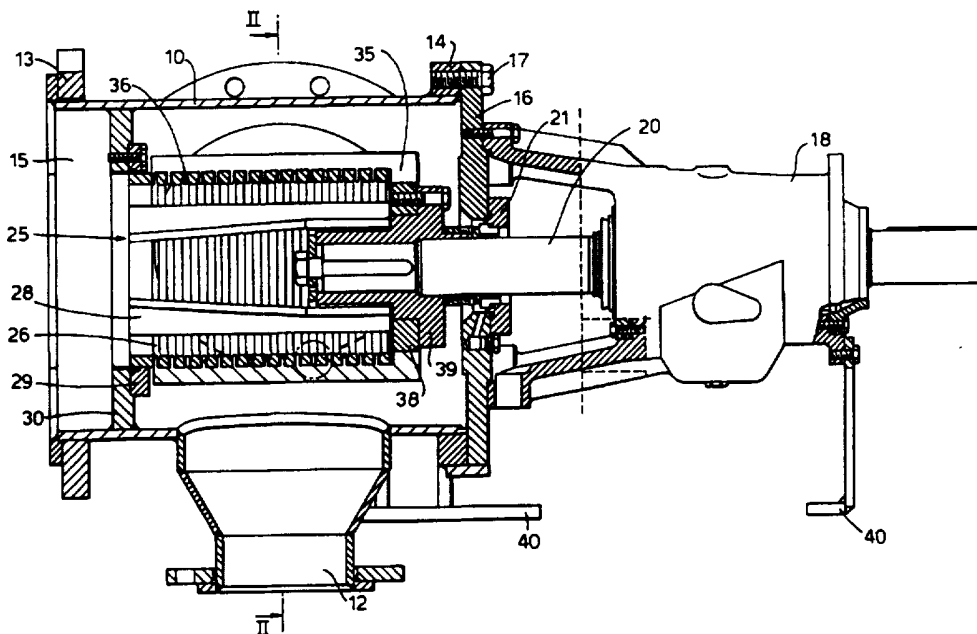




INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<p>(51) International Patent Classification⁶ : D21D 5/02 // C02F 1/00</p>	<p>A1</p>	<p>(11) International Publication Number: WO 96/19614 (43) International Publication Date: 27 June 1996 (27.06.96)</p>
<p>(21) International Application Number: PCT/SE95/01505 (22) International Filing Date: 14 December 1995 (14.12.95) (30) Priority Data: 9404451-8 22 December 1994 (22.12.94) SE (71) Applicant (for all designated States except US): KVAERNER PULPING TECHNOLOGIES AB [SE/SE]; P.O. Box 1033, S-651 15 Karlstad (SE). (72) Inventors; and (75) Inventors/Applicants (for US only): CLARSTRÖM, Bo [SE/SE]; Björkvägen 5, S-665 31 Kil (SE). HÖGLUND, Ronny [SE/SE]; Mellqvistvägen 21, S-663 00 Skoghall (SE). (74) Agent: KYLIN, Peter; Kvaerner Pulping Technologies AB, P.O. Box 1033, S-651 15 Karlstad (SE).</p>	<p>(81) Designated States: AM, AT, AU, BB, BG, BR, BY, CA, CH, CN, CZ, DE, DK, EE, ES, FI, GB, GE, HU, JP, KE, KG, KP, KR, KZ, LK, LR, LT, LU, LV, MD, MG, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SI, SK, TJ, TT, UA, US, UZ, VN, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG), ARIPO patent (KE, LS, MW, SD, SZ, UG).</p> <p>Published <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i></p>	

(54) Title: SEPARATING ARRANGEMENT



(57) Abstract

Arrangement for separating off undesired particles from a suspension stream, comprising a closed housing (10) with an inlet (11) for the suspension from which particles are to be separated off, an outlet (15) for the treated suspension, and an outlet (12) for undesired particles, a screening drum (25) perforated by a number of circular slits (26), and cleaning members (35) inside the said housing. The arrangement according to the invention is characterized in that the screening drum (25) is arranged to be immovable, and in that the said cleaning members (35) are arranged to rotate along the circumferential surface of the said screening drum (25), and down in the said circular slits (26).

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	GB	United Kingdom	MR	Mauritania
AU	Australia	GE	Georgia	MW	Malawi
BB	Barbados	GN	Guinea	NE	Niger
BE	Belgium	GR	Greece	NL	Netherlands
BF	Burkina Faso	HU	Hungary	NO	Norway
BG	Bulgaria	IE	Ireland	NZ	New Zealand
BJ	Benin	IT	Italy	PL	Poland
BR	Brazil	JP	Japan	PT	Portugal
BY	Belarus	KE	Kenya	RO	Romania
CA	Canada	KG	Kyrgystan	RU	Russian Federation
CF	Central African Republic	KP	Democratic People's Republic of Korea	SD	Sudan
CG	Congo	KR	Republic of Korea	SE	Sweden
CH	Switzerland	KZ	Kazakhstan	SI	Slovenia
CI	Côte d'Ivoire	LI	Liechtenstein	SK	Slovakia
CM	Cameroon	LK	Sri Lanka	SN	Senegal
CN	China	LU	Luxembourg	TD	Chad
CS	Czechoslovakia	LV	Larvia	TG	Togo
CZ	Czech Republic	MC	Monaco	TJ	Tajikistan
DE	Germany	MD	Republic of Moldova	TT	Trinidad and Tobago
DK	Denmark	MG	Madagascar	UA	Ukraine
ES	Spain	ML	Mali	US	United States of America
FI	Finland	MN	Mongolia	UZ	Uzbekistan
FR	France			VN	Viet Nam
GA	Gabon				

SEPARATING ARRANGEMENT

Technical field

The present invention relates to an
5 arrangement for separating off undesired particles from
a suspension stream in accordance with the
precharacterizing clause of Patent Claim 1.

State of the art

10 It is already known to clean undesired
particles, such as knots, stone and tramp material,
from pulp suspensions, for example in advance of a pulp
press. Many arrangements are provided with rotating
screening drums of varying configuration and with fixed
15 cleaning members, such as, for example, the arrangement
which is described in SE-B-426 180. This arrangement
has a rotating screening drum provided with circular
slits and a fixed, comb-like cleaning member, in which
arrangement the teeth of the cleaning member fit in the
20 slits. The arrangement is intended primarily for
obtaining a sub-stream of finer pulp fibres having
passed through the slits of the screening drum, for so-
called liner production without undesired particles.
The remainder of the suspension stream is conveyed past
25 the screening arrangement. The arrangement functions
well for relatively low concentrations (< 5% pulp
fibres). In the arrangement according to SE-B-426 180,
there is a tendency, at higher concentrations, for the
slits in the screening drum to clog up relatively
30 quickly after the cleaning member has passed them, and
there are difficulties in conveying the undesired
particles off in an appropriate manner.

Brief description of the invention

35 The object of the present invention is to
provide a screening arrangement which can clean

undesired particles from a pulp suspension and in so doing can satisfy stringent requirements both as regards capacity and the possibility of treating the suspension flow at high concentration, and where the
5 undesired particles can be led off from, and collected in a suitable way at, the screening arrangement. This object is achieved by means of an arrangement for separating off undesired particles from a suspension stream in accordance with the characterizing clause of
10 Patent Claim 1.

Description of the figures in the drawings

The arrangement according to the invention will be described in detail below in connection with a
15 preferred embodiment and with reference to the attached drawings, in which

- Figure 1 shows a side view, in partial cross-section, of the arrangement according to the invention,
20 Figure 2 shows a cross-sectional end view taken along the line II-II in Figure 1,
Figure 3 shows a detailed view of the screening drum according to a preferred embodiment, and
Figure 4 shows a detailed view of one of the cleaning
25 combs according to a preferred embodiment.

Preferred embodiment

The arrangement according to a preferred embodiment of the invention which is shown in Figures 1
30 and 2 consists of an essentially cylindrical housing 10 with a centre line C. The housing is provided with an inlet 11 for the suspension which is to be treated, which inlet 11 is placed approximately in the middle of the housing 10, and, along the periphery of the housing

at a distance from the inlet, an outlet 12 for the particles which have been removed. The outlet 12 is arranged facing vertically downwards. The inlet and outlet are preferably offset by 90° along the periphery of the housing, but other configurations are also possible.

The housing 10 is provided at each end with flanges 13, 14 which are mounted fixed in a suitable manner. One end 15 of the housing is open and functions as an outlet for the treated suspension. The end 15 is connected with the aid of the flange 13 to a conduit system (not shown) for onward transport of the suspension. The other end of the housing 10 is provided with an end wall plate 16 which is fastened releasably on the flange 14 of the housing, with the aid of screws 17 for example. A bearing member 18 is mounted on the end wall plate 16, and this bearing member 18 is also releasable. A drive shaft 20, which is rotatably mounted in the bearing member 18, extends through the centre of the end wall plate 16 and some distance into the interior of the housing, its axis of rotation preferably coinciding with the centre line C of the housing. The drive shaft 20 is sealed off from the end wall plate 16 with the aid of a suitable sealing member 21. The drive shaft 20 is made to rotate with the aid of a suitable drive arrangement (not shown).

A screening drum 25 (Figure 3), which is designed as a cylinder whose circumference is perforated by circular slits 26, is arranged in such a way that its centre line coincides with the axis of rotation of the drive shaft 20. The slits 26 are preferably shaped in such a way that their width slightly increases radially inwards in order to counteract clogging. The inward widening can be about

3° for each slit wall. The screening drum 25 is provided with radially inwardly directed spokes 28 for holding together the annular portions 27 between the slits 26. One end of the screening drum 25 is provided with a flange 29 for releasable mounting on an annular securing member 30 which is arranged in a fixed manner on the inner wall of the housing closely adjoining the outlet 15 for the treated suspension.

The arrangement is also provided with cleaning members 35 (Figure 4) in the form of cleaning combs with a number of teeth 36 which extend downwards in the slits 26 of the screening drum 25. These cleaning combs 35, of which there are two in the preferred embodiment, are mounted diametrically opposite on a bracket 38. This bracket 38 is mounted releasably on a holder member 39 which is in turn mounted releasably on the end of the drive shaft 20. In the preferred embodiment, the cleaning combs 35 are designed essentially as an L profile lying on its side, with one limb of the L being directed inwards and arranged first in the direction of rotation R (Figure 2) seen when the cleaning combs are mounted. Recesses have been formed in this inwardly directed limb for the purpose of receiving a number of teeth 36. The design is such because the cleaning combs are subjected during operation to high bending moments since they are secured on the holder 38 only at their one end. The teeth 36 are preferably provided with a bevel at their front edge, as seen in the direction of rotation R.

The arrangement is preferably provided with supports 40 for mounting on a base plate, for example.

The functioning is as follows. With the aid of the drive shaft 20 which is connected to a drive arrangement (not shown), the cleaning combs 35, which

are two in number in the preferred embodiment, are made to rotate about the circumferential surface of the screening drum 25, counterclockwise in Figure 2, and with the cleaning teeth 36 in the slits of the screening drum. The cleaning combs 35 are preferably placed diametrically opposite each other in order to obtain an even load on the drive shaft 20. The suspension which is to be treated, and which contains undesired particles such as knots, stone and tramp material, enters the housing via the inlet 11. Since the cleaning combs 35 rotate around the circumferential surface of the drum 25 with the teeth 36 down in the slits 26, they keep these continuously open for the liquid and the fibres in the suspension which can pass through the slits 26 in the screening drum 25 and out through the outlet 15. The undesired particles are of such a size, however, that they cannot pass through the slits, and instead are cleaned away by the cleaning combs 35 and drop by force of gravity down through the outlet 12 for reject material and down into a vertical pipe-like collection container (not shown). The container can be arranged with valves for discharging at suitable intervals. Alternatively, it can be arranged with a discharging arrangement of the revolving door type with compartments or cells.

Depending on what is to be screened off from the suspension, the circular slits 26 of the screening drum are designed with an appropriate width such that the undesired particles cannot pass through the slits and into the interior of the drum, where it is desired that only accepted suspension should be present.

When dismantling the cleaning combs from the screening drum, the combs are turned so that they are horizontal. The fastening screws 17 of the end wall

plate are then unfastened, and the bearing unit 18, with the end wall plate 16, the drive shaft 20 and the cleaning combs 35, is lifted about 60 mm (Figure 2). In this way, the teeth of the cleaning combs are released
5 from engagement with the screening drum, and the entire unit can be withdrawn from the housing, to the right in Figure 1.

By virtue of the design of the arrangement, the slits 26 in the screening drum 25 are kept open longer,
10 and a more even distribution of the accepted pulp is achieved. Since the passage area is thus kept greater, the drop in pressure is less and, consequently, the pump demands lower. The rotating cleaning combs also generate a "mixing" and movement in the housing which
15 counteracts clogging, i.e. the function of the arrangement is less sensitive to variations in consistency and flow. In addition, the arrangement is completely closed and can therefore operate without admission of air and without any foaming resulting from
20 admission of air, which could lead to operating disruptions.

It will be understood that the arrangement according to the present invention is not limited to the embodiment which has been described, and that it
25 can instead be modified within the scope of the patent claims which follow. Thus, the arrangement can be provided with a plurality of cleaning combs, preferably in diametrically opposite pairs, so that an even loading of the drive shaft 20 is obtained. In addition,
30 the cleaning combs 35 can be formed in a number of different ways, for example by welding the teeth onto a square rod.

Patent Claims

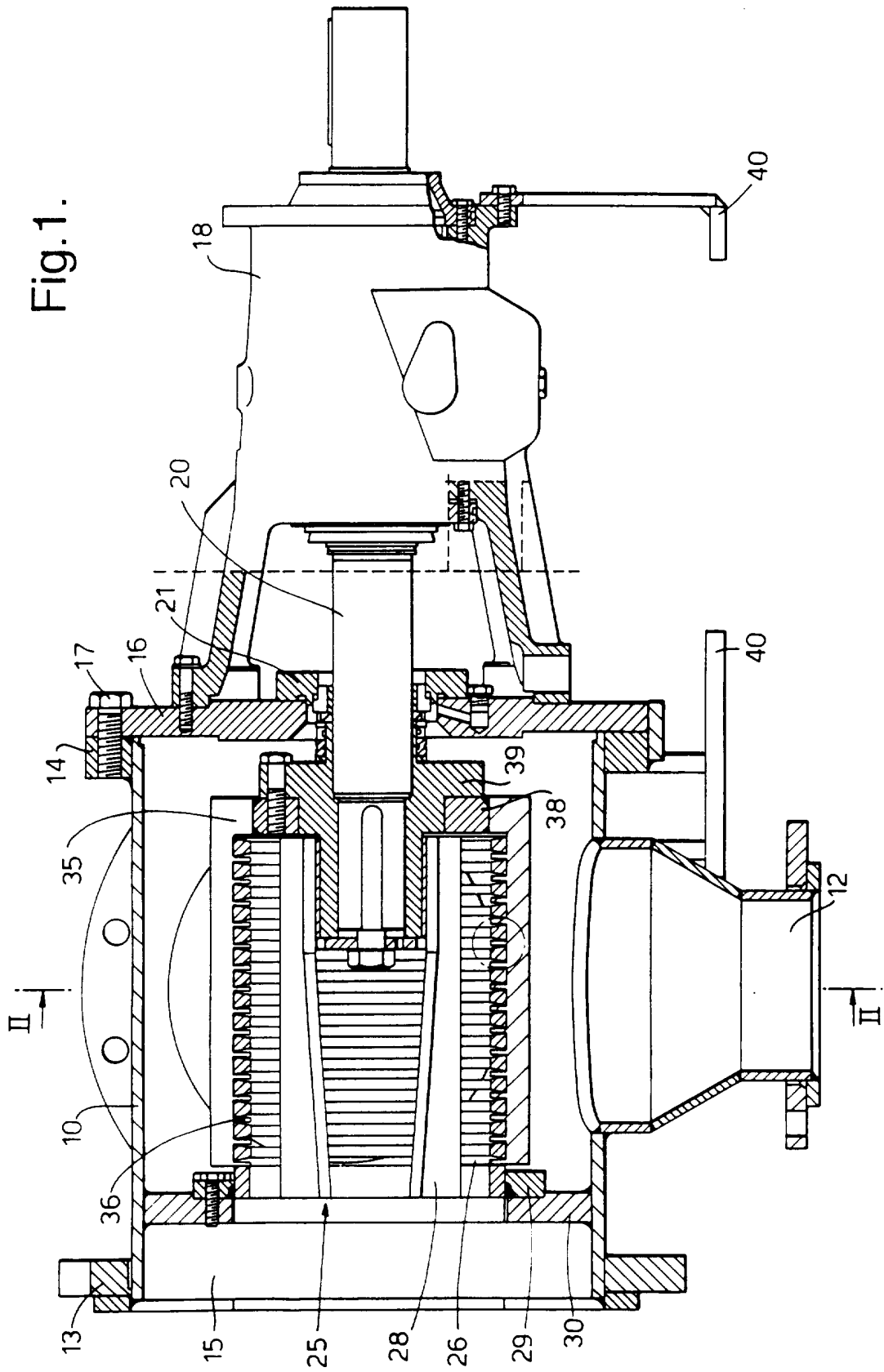
1. Arrangement for separating off undesired particles from a suspension stream, comprising a closed housing (10) with an inlet (11) for the suspension from which particles are to be separated off, an outlet (15) for the treated suspension, and an outlet (12) for undesired particles, a screening drum (25) perforated by a number of circular slits (26), and cleaning members (35) inside the said housing, characterized in that the screening drum (25) is arranged to be immovable, and in that the said cleaning members (35) are arranged to rotate along the circumferential surface of the said screening drum (25), and down in the said circular slits (26).
2. Arrangement according to Claim 1, characterized in that the cleaning members (35) are at least two in number, and in that these are arranged in pairs disposed diametrically opposite each other on the circumferential surface of the screening drum (25).
3. Arrangement according to either of the preceding claims, characterized in that the cleaning members (35) are in the form of combs whose teeth (36) protrude down into the slits (26) of the screening drum (25).
4. Arrangement according to Claim 1, characterized in that the outlet (12) for undesired particles is arranged vertically under the said housing (10).

5. Arrangement according to Claim 1,
c h a r a c t e r i z e d i n that the inlet (11) for
the suspension which is to be treated is arranged on
the side of the housing (10), and in that the outlet
5 (15) for the treated suspension is arranged at one
narrow end of the housing.

6. Arrangement according to Claim 1,
c h a r a c t e r i z e d i n that the said housing
10 (10) is essentially cylindrical, in that the said
screening drum (25) is arranged fixed on the inner wall
of the housing, in that the narrow end of the housing
opposite the outlet for the treated suspension is
provided with an end wall plate arranged with bearing
15 members, in that a drive shaft (20) is mounted in the
said bearing members, which drive shaft extends into
the said housing and whose axis of rotation coincides
with the centre axis of the screening drum (25), and in
that the said cleaning combs (35) are arranged at the
20 inner end of the said drive shaft in such a way that
they can be moved about the circumferential surface of
the screening drum (25) upon rotation of the drive
shaft, with the teeth (36) of the said cleaning combs
(35) down in the slits (26) of the said screening drum
25 (25).

1/3

Fig. 1.



SUBSTITUTE SHEET (RULE 26)

2/3

Fig.2.

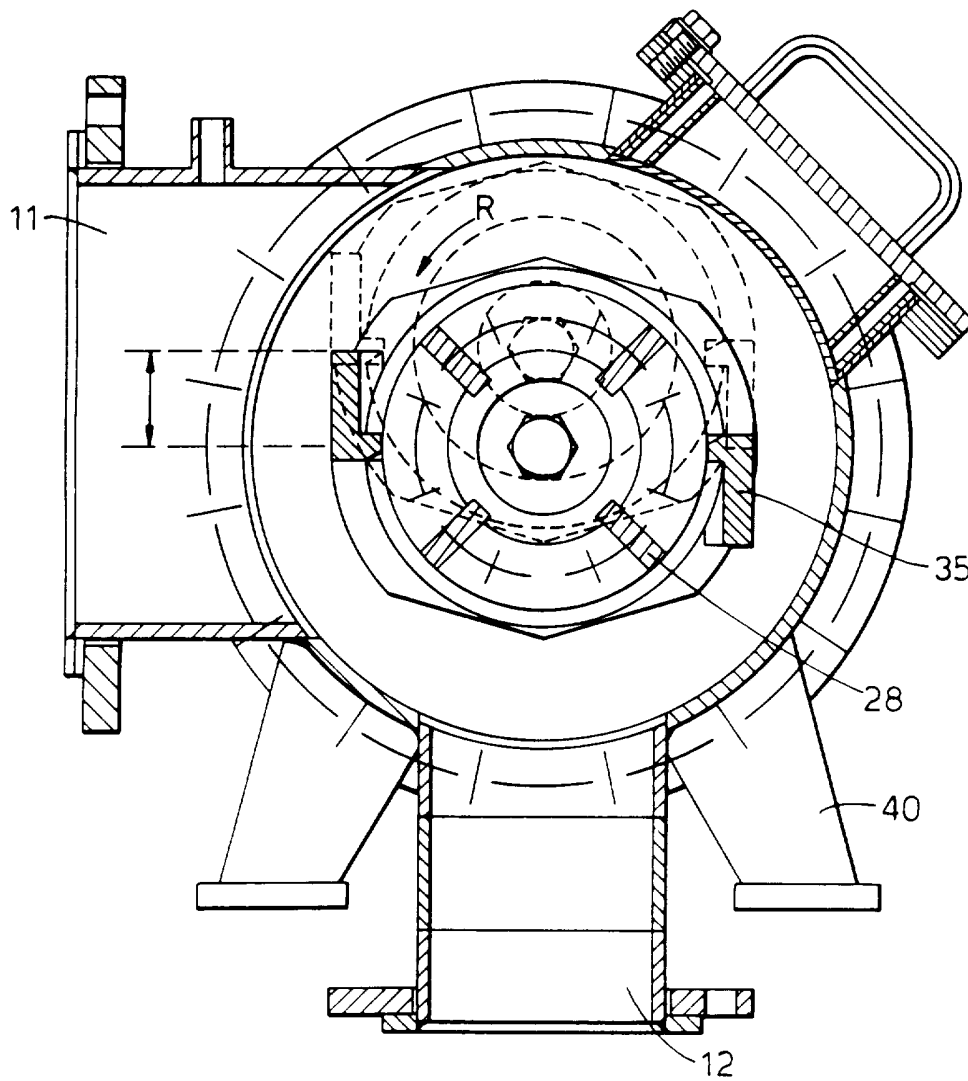


Fig.3.

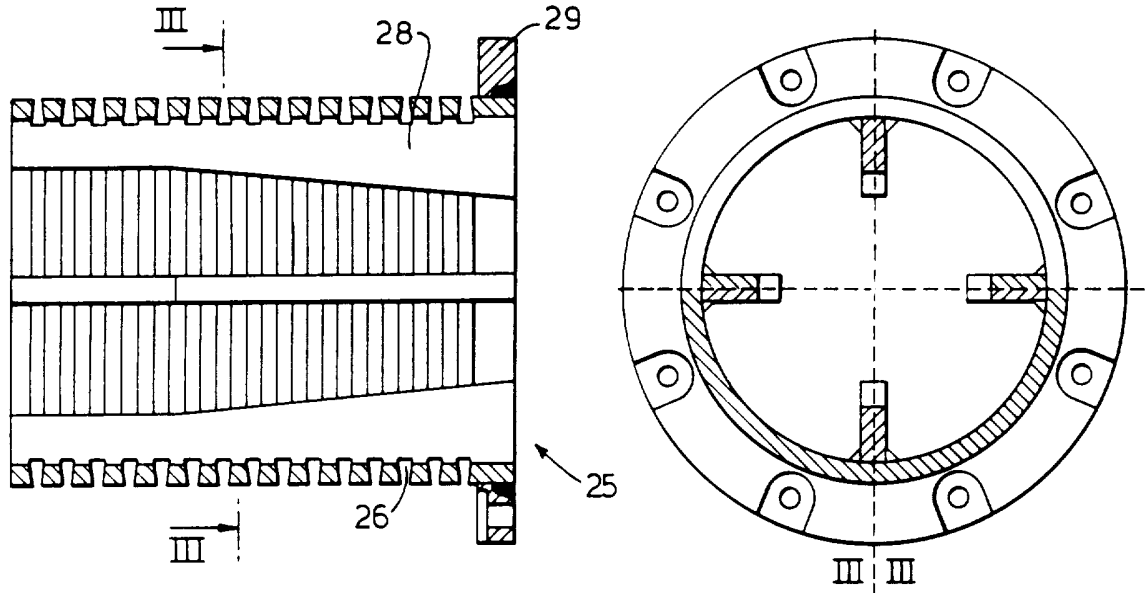
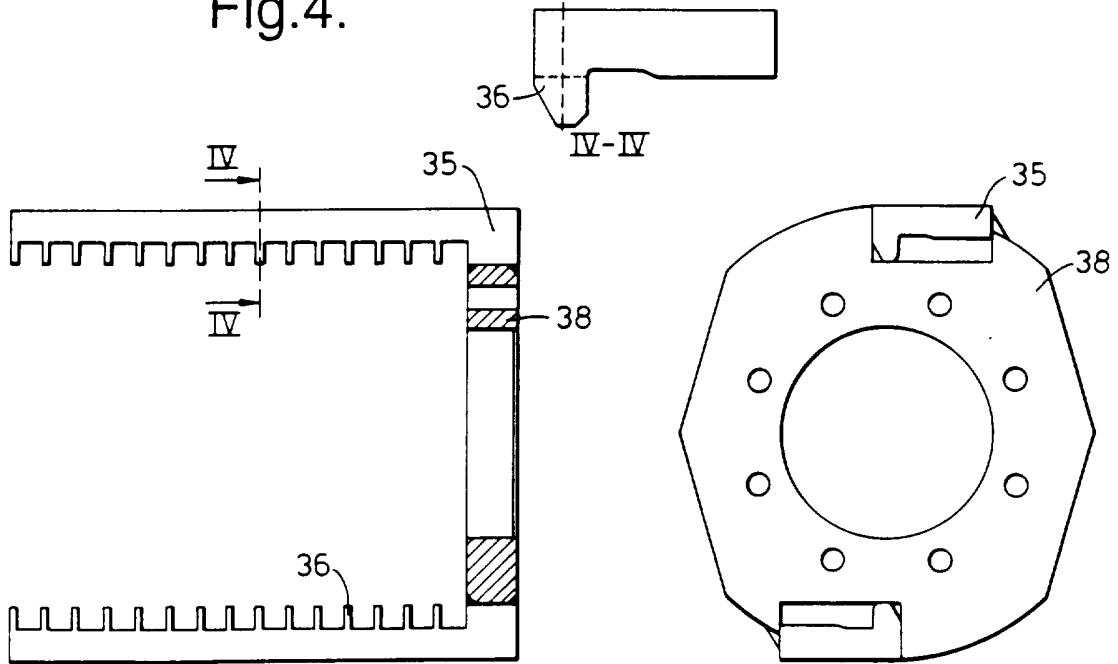


Fig.4.



INTERNATIONAL SEARCH REPORT

International application No.
PCT/SE 95/01505

A. CLASSIFICATION OF SUBJECT MATTER		
IPC6: D21D 5/02 // C02F 1/00 According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED		
Minimum documentation searched (classification system followed by classification symbols)		
IPC6: D21D, B01D		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched SE,DK,FI,NO classes as above		
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)		
WPI		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 8404293 A1 (HELLMAN, BÖRJE), 8 November 1984 (08.11.84), page 1, line 28 - page 2, line 12; page 3, line 10 - page 4, line 10, figures 1,2 --	1-6
A	US 4303508 A (ARNE SKRETTING), 1 December 1981 (01.12.81) -- -----	1-6
<input type="checkbox"/> Further documents are listed in the continuation of Box C. <input checked="" type="checkbox"/> See patent family annex.		
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "&" document member of the same patent family		
Date of the actual completion of the international search		Date of mailing of the international search report
8 May 1996		10 -05- 1996
Name and mailing address of the ISA/ Swedish Patent Office Box 5055, S-102 42 STOCKHOLM Facsimile No. +46 8 666 02 86		Authorized officer Jan Carlerud Telephone No. +46 8 782 25 00

INTERNATIONAL SEARCH REPORT

01/04/96

International application No.

PCT/SE 95/01505

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO-A1- 8404293	08/11/84	EP-A, A- 0151127 SE-B, C- 433073	14/08/85 07/05/84
US-A- 4303508	01/12/81	CA-A- 1135635 SE-B- 426180 SE-A- 7903032	16/11/82 13/12/82 06/10/80