



(86) Date de dépôt PCT/PCT Filing Date: 2006/03/14
(87) Date publication PCT/PCT Publication Date: 2006/09/28
(85) Entrée phase nationale/National Entry: 2007/05/10
(86) N° demande PCT/PCT Application No.: US 2006/009124
(87) N° publication PCT/PCT Publication No.: 2006/101839
(30) Priorité/Priority: 2005/03/16 (US11/083,261)

(51) Cl.Int./Int.Cl. *A61K 31/5575* (2006.01),
A61K 47/18 (2006.01), *A61K 9/00* (2006.01),
A61P 27/06 (2006.01)

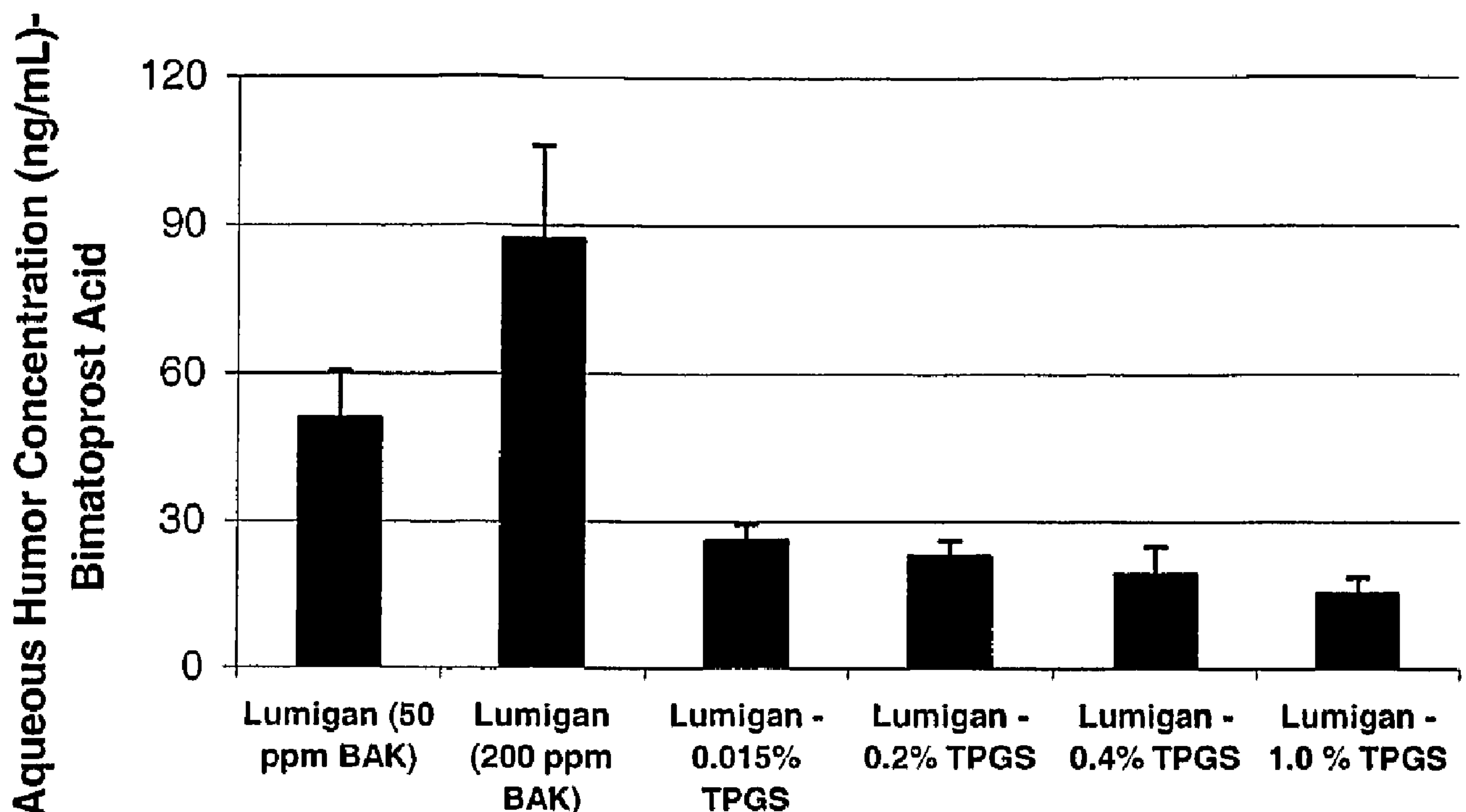
(71) Demandeur/Applicant:
ALLERGAN, INC., US

(72) Inventeurs/Inventors:
CHANG, CHIN-MING, US;
CHANG, JAMES N., US;
SCHIFFMAN, RHETT M., US;
JORDAN, R. SCOTT, US;
CHANG-LIN, JOAN-EN, US

(74) Agent: GOWLING LAFLEUR HENDERSON LLP

(54) Titre : SOLUTION OPHTALMIQUE DE BIMATOPROST AMELIOREE

(54) Title: ENHANCED BIMATOPROST OPHTHALMIC SOLUTION



(57) Abrégé/Abstract:

A composition comprising from 0.005% to 0.02% bimatoprost by weight and from 100 ppm to 250 ppm benzalkonium chloride, wherein said composition is an aqueous liquid which is formulated for ophthalmic administration is disclosed herein. A method which is useful in treating glaucoma or ocular hypertension related thereto is also disclosed herein.



(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
28 September 2006 (28.09.2006)

PCT

(10) International Publication Number
WO 2006/101839 A3

(51) International Patent Classification:

A61K 31/5575 (2006.01) A61K 47/18 (2006.01)
A61K 9/00 (2006.01) A61P 27/06 (2006.01)

(21) International Application Number:

PCT/US2006/009124

(22) International Filing Date: 14 March 2006 (14.03.2006)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:

11/083,261 16 March 2005 (16.03.2005) US

(71) Applicant (for all designated States except US): **ALLERGAN, INC.** [US/US]; 2525 Dupont Drive, Irvine, CA 92612 (US).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **CHANG, Chin-ming** [—/US]; 11645 Maynard Avenue, Tustin, CA 92782 (US). **CHANG, James, N.** [US/US]; 36 Cervantes, Newport Beach, CA 92660 (US). **SCHIFFMAN, Rhett, M.** [US/US]; 1843 Temple Hills Drive, Laguna Beach, CA 92651 (US). **JORDAN, R., Scott** [US/US]; 21222 Sugarbush Circle, Trabuco Canyon, CA 92679 (US). **CHANG-LIN, Joan-En** [US/US]; 2226 Huntley Drive, Tustin, CA 92782 (US).

(74) Agents: **JOHNSON, Brent, A.** et al.; Allergan, Inc., 2525 Dupont Drive, Irvine, CA 92612 (US).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, LY, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

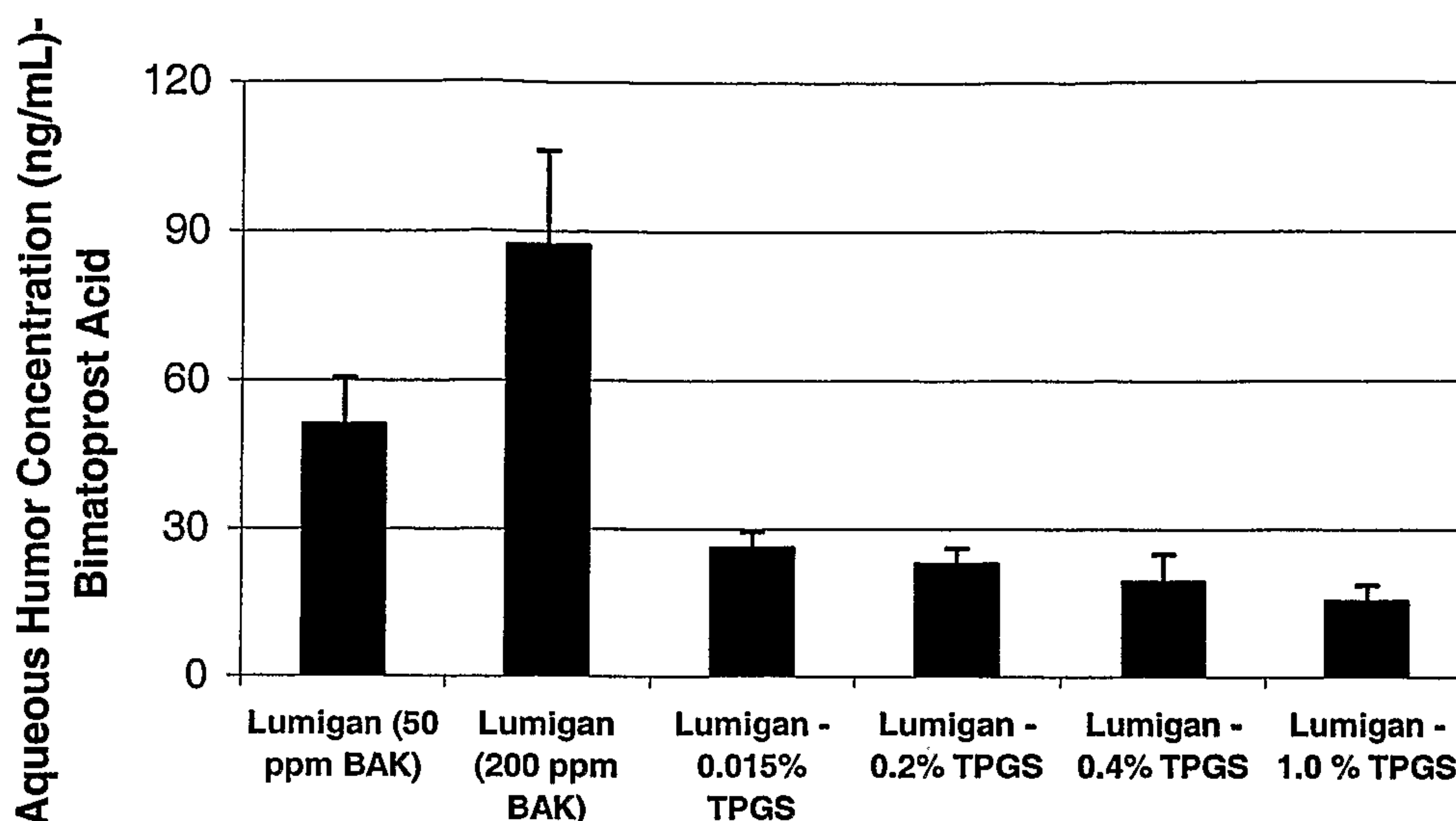
— with international search report

(88) Date of publication of the international search report:

7 December 2006

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: ENHANCED BIMATOPROST OPHTHALMIC SOLUTION



(57) Abstract: A composition comprising from 0.005% to 0.02% bimatoprost by weight and from 100 ppm to 250 ppm benzalkonium chloride, wherein said composition is an aqueous liquid which is formulated for ophthalmic administration is disclosed herein. A method which is useful in treating glaucoma or ocular hypertension related thereto is also disclosed herein.

WO 2006/101839 A3

ENHANCED BIMATOPROST OPHTHALMIC SOLUTION

By Inventors

Chin-Ming Chang, James N. Chang, Rhett M. Schiffman, R. Scott Jordan,
and Joan-En Chang-Lin

5

FIELD OF THE INVENTION

This invention relates to pharmaceutical compositions comprising
bimatoprost.

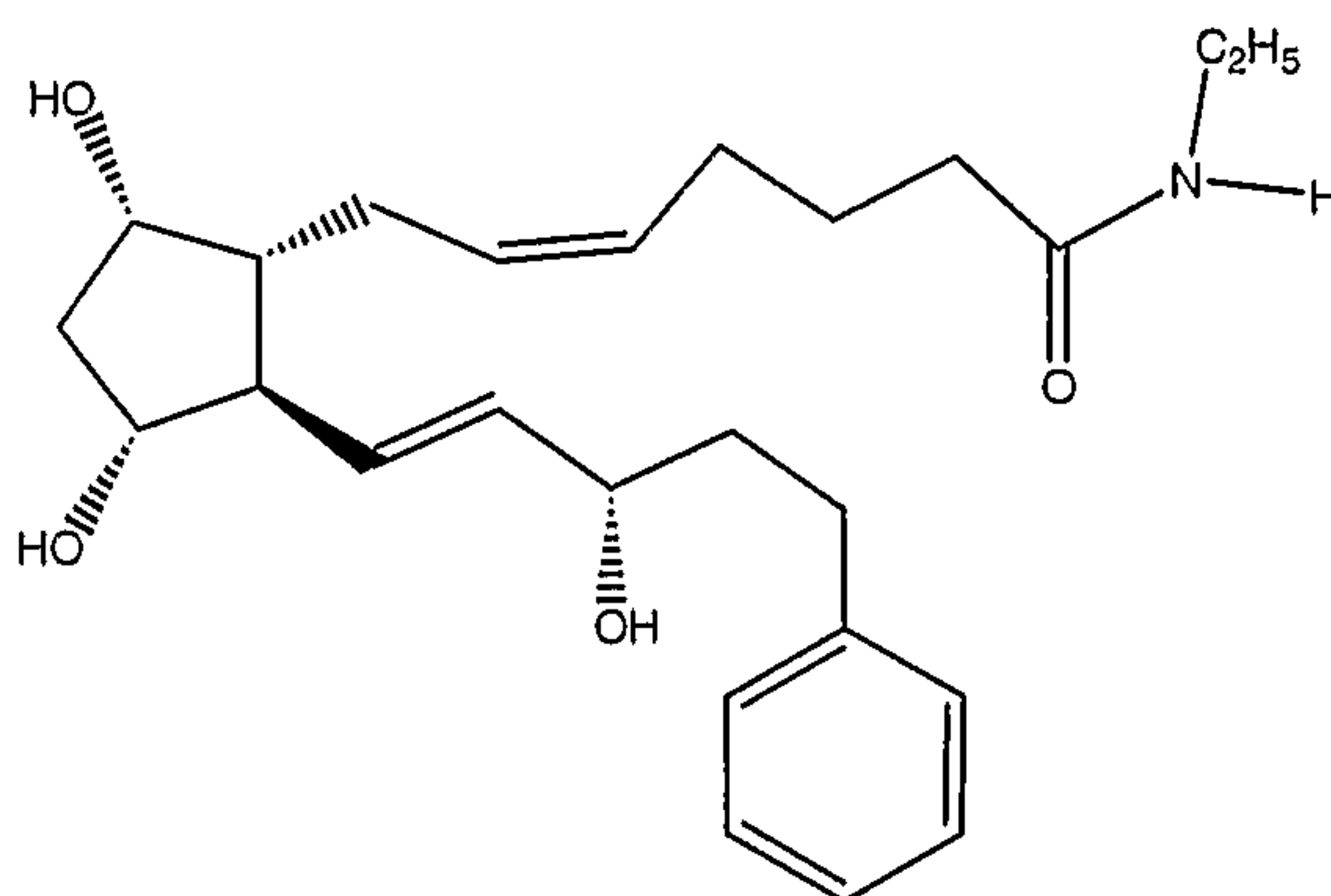
10

BACKGROUND OF THE INVENTION

Description of Related Art

15

Bimatoprost, shown below, is a prostamide marketed commercially for the treatment of glaucoma and ocular hypertension.



Formula I

20

Benzalkonium chloride (BAK) is a preservative used in many commercial ophthalmic products to prevent microbial contamination in multi-use products. The commercial eye drops (Bimatoprost, Allergan, Inc., Irvine, CA) contain 0.03% bimatoprost and 0.005% BAK. Although no other prostamides are
currently marketed for the treatment of glaucoma, several prostaglandin analogs

25

are commercially available which use BAK as a preservative. These include latanoprost (Xalatan), travoprost (Travatan), and unoprostone isopropyl (Rescula), which require significantly more BAK, from 150-200 ppm, to meet antimicrobial effectiveness tests in the United States and Europe.

5 United States Patent No. 6,596,765 B2 discloses a composition comprising 0.005% or 0.0005% latanoprost and 0.2 mg/mL BAK.

United States Patent No. 6,646,001 B2 discloses compositions comprising 0.03% bimatoprost and 0.01% BAK or "0.01% + 5% excess" BAK.

10 **BRIEF DESCRIPTION OF THE DRAWING FIGURES**

Figure 1 is a plot showing the aqueous humor concentration of the parent acid of bimatoprost after topical administration of several formulations.

15 Figure 2 is a plot showing the membrane permeability of bimatoprost in several different formulations.

DETAILED DESCRIPTION OF THE INVENTION

20 A composition comprising from 0.005% to 0.02% bimatoprost by weight and from 100 ppm to 250 ppm benzalkonium chloride, wherein said composition is an aqueous liquid which is formulated for ophthalmic administration is disclosed herein.

A method which is useful in treating glaucoma or ocular hypertension
25 related thereto is also disclosed herein.

An aqueous liquid which is formulated for ophthalmic administration is formulated such that it can be administered topically to the eye. The comfort should be maximized as much as possible, although sometimes formulation considerations (e.g. drug stability) may necessitate less than optimal comfort.

30 In certain compositions the concentration of bimatoprost is from 0.01% to 0.02%. In other compositions the concentration of bimatoprost is from 0.015% to 0.02%.

In certain compositions the concentration of BAK is from 150 ppm to 200 ppm. In other compositions the concentration of BAK is from 150 ppm to 200 ppm. In other compositions the concentration of BAK is from 150 ppm to 250 ppm.

5 In ophthalmic compositions, a chelating agent may be used to enhance preservative effectiveness. Suitable chelating agents are those known in the art, and, while not intending to be limiting, edetate salts (EDTA) are useful chelating agents.

In certain compositions, concentration of EDTA is at least 0.001%. In
10 other compositions, the concentration of EDTA is at least 0.01%. In other compositions the concentration of EDTA is 0.15% or less. In other compositions the concentration of EDTA is 0.1% or less. In other compositions the concentration of EDTA is 0.05% or less.

Certain compositions comprise from 150 to 250 ppm BAK and an
15 effective amount of EDTA.

As is known in the art, buffers are commonly used to adjust the pH to a desirable range for ophthalmic use. Generally, a pH of around 6-8 is desired, and in certain compositions a pH of 7.4 is desired. Many buffers including salts of inorganic acids such as phosphate, borate, and sulfate are known.

20 Another commonly used excipient in ophthalmic compositions is a viscosity-enhancing, or a thickening agent. Thickening agents are used for a variety of reasons, ranging from improving the form of the formulation for convenient administration to improving the contact with the eye to improve bioavailability. The viscosity-enhancing agent may comprise a polymer
25 containing hydrophilic groups such as monosaccharides, polysaccharides, ethylene oxide groups, hydroxyl groups, carboxylic acids or other charged functional groups. While not intending to limit the scope of the invention, some examples of useful viscosity-enhancing agents are sodium
30 carboxymethylcellulose, hydroxypropylmethylcellulose, povidone, polyvinyl alcohol, and polyethylene glycol.

In ophthalmic solutions, tonicity agents often are used to adjust the composition of the formulation to the desired isotonic range. Tonicity agents

are well known in the art and some examples include glycerin, mannitol, sorbitol, sodium chloride, and other electrolytes.

One composition has a pH of 7.4 and consists essentially of 0.015% bimatoprost, 200 ppm benzalkonium chloride, from 0 to 0.03% EDTA, a
5 phosphate buffer, NaCl, and water.

Another composition has a pH of 7.4 and comprises 0.02% bimatoprost, 200 ppm benzalkonium chloride, from 0 to 0.03% EDTA, a phosphate buffer, NaCl, and water.

Another composition has a pH of 7.4 and consists of 0.01% bimatoprost,
10 200 ppm benzalkonium chloride, from 0 to 0.03% EDTA, a phosphate buffer, NaCl, and water.

The best mode of making and using the present invention are described in the following examples. These examples are given only to provide direction and guidance in how to make and use the invention, and are not intended to limit the
15 scope of the invention in any way.

One embodiment comprises 0.01% Bimatoprost, 0.02% Benzalkonium Chloride, 0.268% Sodium Phosphate Dibasic, Heptahydrate, 0.014% Citric Acid, Monohydrate, 0.81% Sodium Chloride, and water, wherein the pH is 7.3.

Another embodiment comprises 0.015% Bimatoprost, 0.02%
20 Benzalkonium Chloride, 0.268% Sodium Phosphate Dibasic, Heptahydrate, 0.014% Citric Acid, Monohydrate, 0.81% Sodium Chloride, and water, wherein the pH is 7.3.

Another embodiment comprises 0.015% Bimatoprost, 0.02% Benzalkonium Chloride, 0.268% Sodium Phosphate Dibasic, Heptahydrate,
25 0.014% Citric Acid, Monohydrate, 0.81% Sodium Chloride, 0.03%, EDTA, and water, wherein the pH is 7.3.

Another embodiment comprises 0.02% Bimatoprost, 0.02% Benzalkonium Chloride, 0.268% Sodium Phosphate Dibasic, Heptahydrate, 0.014% Citric Acid, Monohydrate, 0.81% Sodium Chloride, and water, wherein
30 the pH is 7.3.

Another embodiment consists essentially of 0.01% Bimatoprost, 0.02% Benzalkonium Chloride, 0.268% Sodium Phosphate Dibasic, Heptahydrate,

0.014% Citric Acid, Monohydrate, 0.81% Sodium Chloride, and water, wherein the pH is 7.3.

Another embodiment consists essentially of 0.015% Bimatoprost, 0.02% Benzalkonium Chloride, 0.268% Sodium Phosphate Dibasic, Heptahydrate,
5 0.014% Citric Acid, Monohydrate, 0.81% Sodium Chloride, and water, wherein the pH is 7.3.

Another embodiment consists essentially of 0.015% Bimatoprost, 0.02% Benzalkonium Chloride, 0.268% Sodium Phosphate Dibasic, Heptahydrate,
0.014% Citric Acid, Monohydrate, 0.81% Sodium Chloride, 0.03%, EDTA, and
10 water, wherein the pH is 7.3.

Another embodiment consists essentially of 0.02% Bimatoprost, 0.02% Benzalkonium Chloride, 0.268% Sodium Phosphate Dibasic, Heptahydrate,
0.014% Citric Acid, Monohydrate, 0.81% Sodium Chloride, and water, wherein the pH is 7.3.

15 Another embodiment consists of 0.01% Bimatoprost, 0.02% Benzalkonium Chloride, 0.268% Sodium Phosphate Dibasic, Heptahydrate, 0.014% Citric Acid, Monohydrate, 0.81% Sodium Chloride, and water, wherein the pH is 7.3.

Another embodiment consists of 0.015% Bimatoprost, 0.02% Benzalkonium Chloride, 0.268% Sodium Phosphate Dibasic, Heptahydrate,
20 0.014% Citric Acid, Monohydrate, 0.81% Sodium Chloride, and water, wherein the pH is 7.3.

Another embodiment consists of 0.015% Bimatoprost, 0.02% Benzalkonium Chloride, 0.268% Sodium Phosphate Dibasic, Heptahydrate,
25 0.014% Citric Acid, Monohydrate, 0.81% Sodium Chloride, 0.03%, EDTA, and water, wherein the pH is 7.3.

Another embodiment consists of 0.02% Bimatoprost, 0.02% Benzalkonium Chloride, 0.268% Sodium Phosphate Dibasic, Heptahydrate,
0.014% Citric Acid, Monohydrate, 0.81% Sodium Chloride, and water, wherein
30 the pH is 7.3.

Another embodiment comprises 0.0125% bimatoprost, 0.02% benzalkonium chloride, 0.268% sodium phosphate dibasic heptahydrate,

0.014% citric acid monohydrate, 0.81% sodium chloride, sufficient sodium hydride and/or hydrochloric acid to adjust the pH to 7.3, and water.

Another embodiment consists essentially of 0.0125% bimatoprost, 0.02% benzalkonium chloride, 0.268% sodium phosphate dibasic heptahydrate, 5 0.014% citric acid monohydrate, 0.81% sodium chloride, sufficient sodium hydride and/or hydrochloric acid to adjust the pH to 7.3, and water.

Another embodiment consists of 0.0125% bimatoprost, 0.02% benzalkonium chloride, 0.268% sodium phosphate dibasic heptahydrate, 0.014% citric acid monohydrate, 0.81% sodium chloride, sufficient sodium 10 hydride and/or hydrochloric acid to adjust the pH to 7.3, and water.

Example 1

Formulations containing 0.268% sodium phosphate dibasic heptahydrate, 0.014% citric acid, 0.83% sodium chloride, with the pH adjusted to 7.3 in qs 15 water, and the amounts of bimatoprost, BAK, and EDTA listed in Table 1 below were prepared by conventional methods well known in the art.

Table 1

Formulation
1. 0.03% Bimatoprost (50 ppm BAK) Control
2. 0.03% Bimatoprost – 200 ppm BAK
3. 0.03% Bimatoprost – 0.015% TPGS (no preservative)
4. 0.03% Bimatoprost – 0.2% TPGS (no preservative)
5. 0.03% Bimatoprost – 0.4% TPGS (no preservative)
6. 0.03% Bimatoprost – 1.0% TPGS (no preservative)

Example 2

20 Studies were carried out to determine the effect of benzalkonium chloride (BAK) and d-alpha tocopheryl polyethylene glycol 1000 succinate (TPGS) on ocular absorption of bimatoprost *in vivo*. For the *in vivo* study, eighteen female rabbits were given a single 28 μ L eyedrop bilaterally and aqueous humor samples were collected (n=3 animals with 6 eyes per 25 formulation) at 60 min postdose. Two rabbits (4 eyes) remained untreated to serve as pre-dose bioanalytical controls. Bimatoprost and its parent carboxylic

acid extracted from aqueous humor and *in vitro* samples were analyzed by a liquid chromatography tandem mass spectrometry (LC-MS/MS) method with a quantitation range of 0.25-60 ng/mL.

Due to extensive metabolism of bimatoprost in rabbit eyes, its parent acid was used as a surrogate for determining ocular absorption of bimatoprost. Concentration of the acid in rabbit aqueous humor following single dose of 6 different bimatoprost formulations are summarized in Figure 1 and Table 2 below.

Table 2

Formulation	Aqueous Humor ^a (ng/mL)
1. 0.03% Bimatoprost (50 ppm BAK) Control	51.0 ± 9.4
2. 0.03% Bimatoprost – 200 ppm BAK	87.2 ± 19.0*
3. 0.03% Bimatoprost – 0.015% TPGS (no preservative)	26.1 ± 3.3*
4. 0.03% Bimatoprost – 0.2% TPGS (no preservative)	22.9 ± 3.2*
5. 0.03% Bimatoprost – 0.4% TPGS (no preservative)	19.3 ± 5.6*
6. 0.03% Bimatoprost – 1.0% TPGS (no preservative)	15.4 ± 3.3*

a Mean ± SD. Per formulation, N=3 rabbits (6 eyes).

* Statistically different (p<0.05) compared to 0.03% Bimatoprost

Test formulations containing 0.015%, 0.2%, 0.4% and 1.0% TPGS resulted in a lower aqueous humor carboxylic acid concentration compared to Bimatoprost by 52%, 59%, 62% and 72%, respectively. In contrast, 0.03% Bimatoprost containing 200 ppm BAK resulted in 57% higher aqueous humor AGN 191522 concentration compared to Bimatoprost (50 ppm BAK).

While not intending to limit the scope of the invention in any way, or be bound by theory, compared to the Bimatoprost control, formulations containing TPGS resulted in decrease bimatoprost permeability. In contrast, formulations with higher BAK resulted in higher permeability.

Example 3

Formulations containing 0.268% sodium phosphate dibasic heptahydrate, 0.014% citric acid, 0.83% sodium chloride, with the pH adjusted to 7.3 in qs

water, and the amounts of bimatoprost, BAK, and EDTA listed in Table 3 below were prepared by conventional methods well known in the art.

Table 3

Formulation
A. 0.03% Bimatoprost (50 ppm BAK) - Control
B. 0.015% Bimatoprost (50 ppm BAK)
C. 0.015% Bimatoprost (50 ppm BAK) 0.03% EDTA
D. 0.015% Bimatoprost (200 ppm BAK)
E. 0.015% Bimatoprost (200 ppm BAK) 0.03% EDTA
F. 0.015% Bimatoprost (50 ppm BAK) 0.015% EDTA
G. 0.015% Bimatoprost (200 ppm BAK) 0.015% EDTA
H. 0.015% Bimatoprost (125 ppm BAK)
I. 0.015% Bimatoprost (125 ppm BAK) 0.03% EDTA
J. 0.015% Bimatoprost (125 ppm BAK) 0.015% EDTA
K. 0.015% Bimatoprost (150 ppm BAK)
L. 0.015% Bimatoprost (150 ppm BAK) 0.1% EDTA
M. 0.015% Bimatoprost
N. 0.03% Bimatoprost

5

Example 4

The effect of benzalkonium chloride (BAK) and ethylenediaminetetraacetic acid (EDTA) on bimatoprost permeability across primary culture of rabbit corneal epithelial cell layers (RCECL). Corneal epithelial cells were harvested from New Zealand White rabbits and cultured on Transwell™ filters until confluency (Day 5). For the transport experiment, cells were first equilibrated in transport buffer for 1 hour at 37°C. Dosing solution containing 0.015% or 0.03% bimatoprost with varying concentrations of BAK and EDTA was then applied to the apical compartment of the Transwell™ (2 cultures; n=3-4 per culture) and the cells were incubated at 37°C. At 30, 60, 90 and 120 minutes postdose, 200 µL samples were taken from the basolateral chamber for apical to basolateral (AB) transport. The samples were analyzed by a liquid chromatography tandem mass spectrometry (LC-MS/MS) method with quantitation range of 1-600 ng/mL.

20

The results are presented in Figure 2.

Example 5

A drop of formulation J is administered once daily topically to the eye of a person suffering from glaucoma. After a few hours, intraocular pressure drops
5 more and less hyperemia is observed than would be observed for formulation A. Lowered intraocular pressure persists for as long as the treatment continues.

CLAIMS

What is claimed is:

- 5 1. A composition comprising from 0.005% to 0.02% bimatoprost by weight and from 100 ppm to 250 ppm benzalkonium chloride, wherein said composition is an aqueous liquid which is formulated for ophthalmic administration.
2. The composition of claim 1 which further comprises an effective amount
10 of EDTA.
3. The composition of claim 2 wherein the concentration of benzalkonium chloride is from 150 ppm to 200 ppm.
4. The composition of claim 3 having a pH of 7.4 which consists essentially of 0.015% bimatoprost, 200 ppm benzalkonium chloride, from 0 to
15 0.03% EDTA, a phosphate buffer, NaCl, and water.
5. The composition of claim 1 wherein the concentration of bimatoprost is from 0.01% to 0.02%.
6. The composition of claim 5 wherein the concentration of bimatoprost is from 0.015% to 0.02%.
- 20 7. The composition of claim 6 wherein the concentration of benzalkonium chloride is from 150 ppm to 200 ppm.
8. The composition of claim 7 wherein the concentration of benzalkonium chloride is 200 ppm.
9. The composition of claim 6 which further comprises an effective amount
25 of EDTA.
10. The composition of claim 9 having a pH of 7.4 which comprises 0.015% bimatoprost, 200 ppm benzalkonium chloride, from 0 to 0.03% EDTA, a phosphate buffer, and NaCl.
11. The composition of claim 10 having a pH of 7.4 which consists of
30 0.015% bimatoprost, 200 ppm benzalkonium chloride, from 0 to 0.03% EDTA, a phosphate buffer, NaCl, and water.
12. A method comprising administering to a mammal suffering from glaucoma or intraocular hypertension a composition comprising from 0.005% to

0.02% bimatoprost by weight and from 100 ppm to 250 ppm benzalkonium chloride.

13. The composition of claim 2 comprising from 0.001% to 0.15% EDTA.

14. The composition of claim 13 comprising from 0.01% to 0.1% EDTA.

5 15. The composition of claim 14 comprising from 0.01% to 0.05% EDTA.

16. The composition of claim 2 comprising from 150 to 250 ppm BAK

17. The composition of claim 5 comprising 0.0125% bimatoprost, 0.02%

benzalkonium chloride, 0.268% sodium phosphate dibasic heptahydrate,

0.014% citric acid monohydrate, 0.81% sodium chloride, sufficient sodium

10 hydride and/or hydrochloric acid to adjust the pH to 7.3, and water.

18.

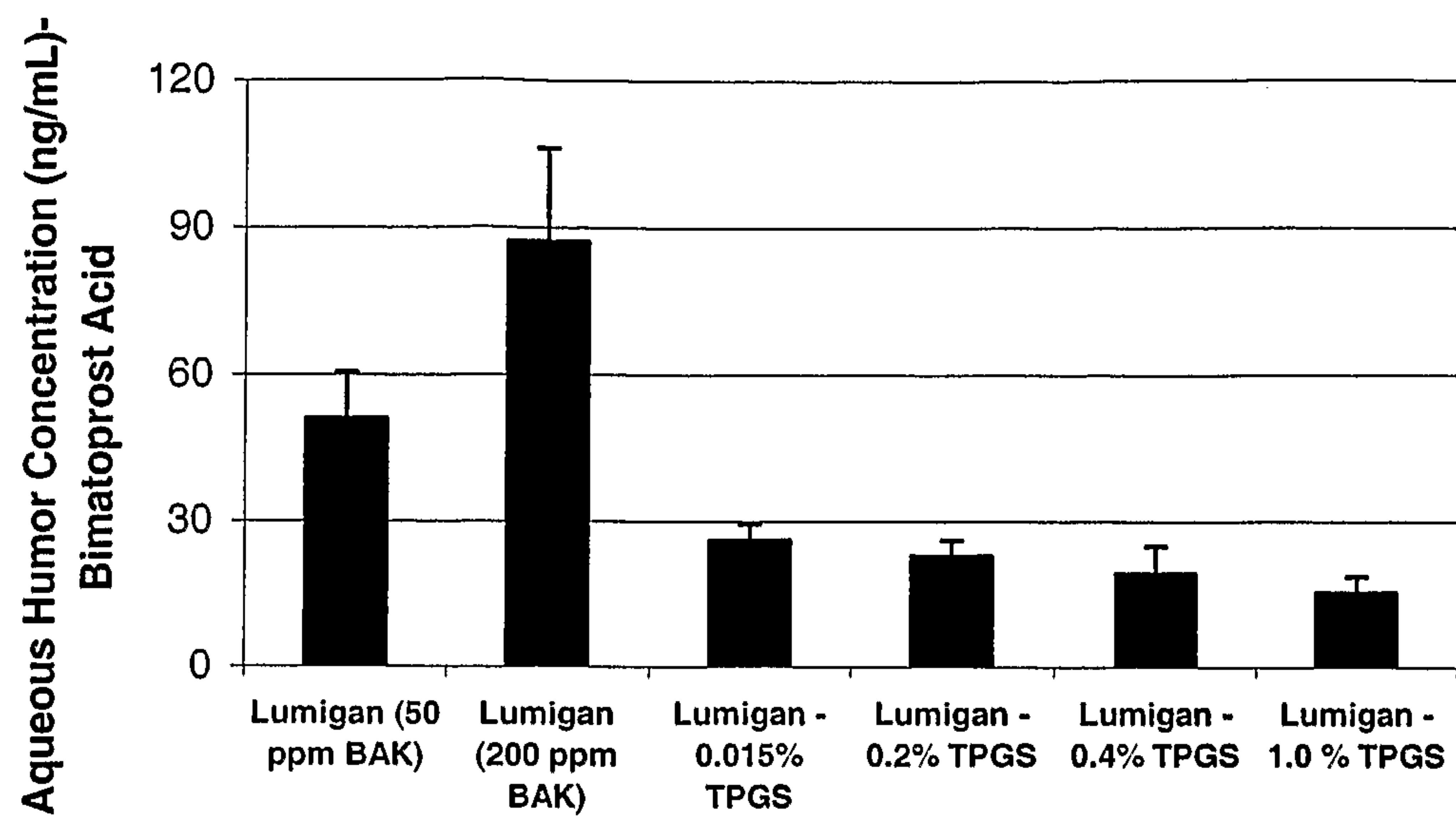
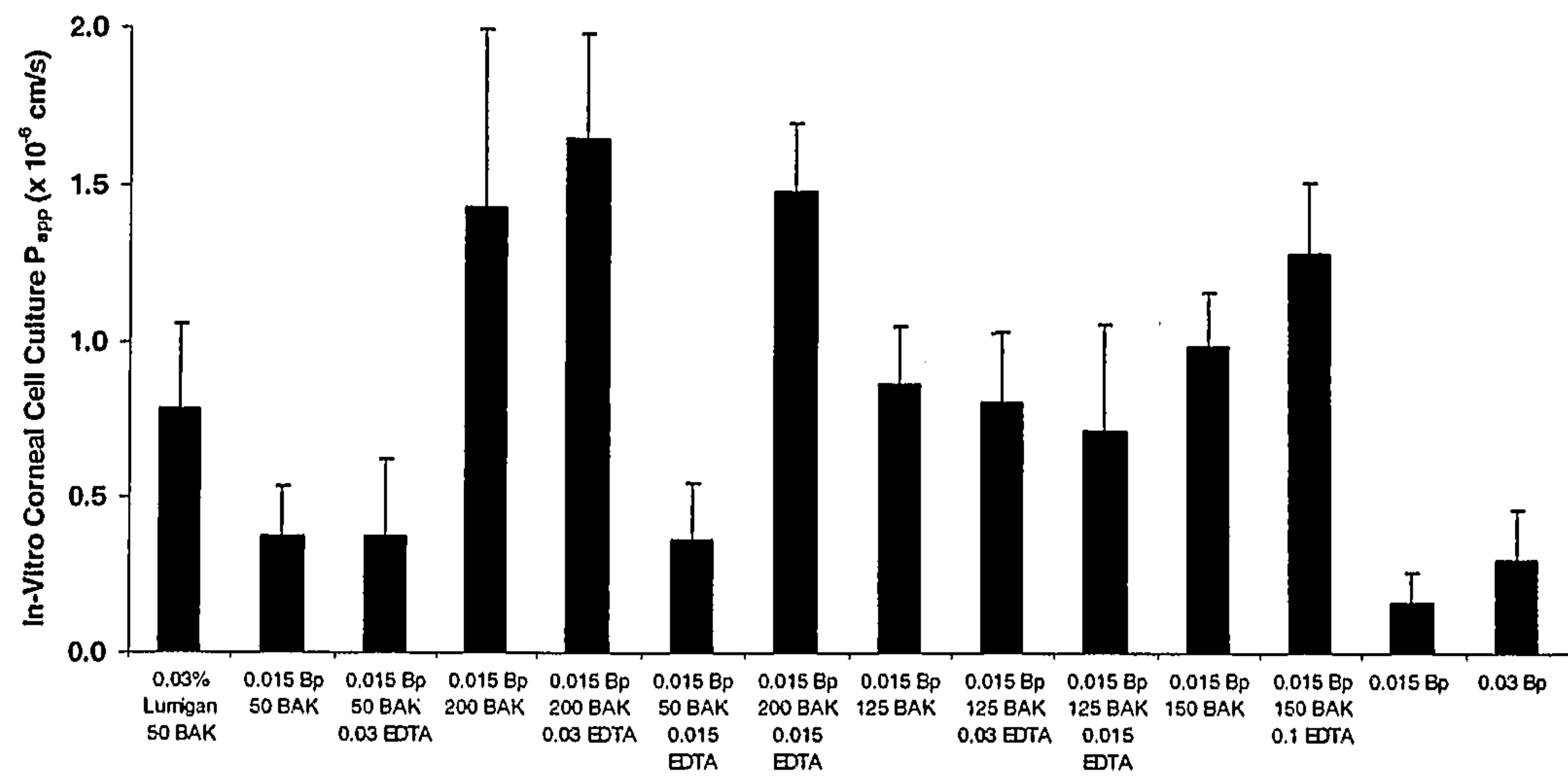
Fig. 1

Fig. 2

**Aqueous Humor Concentration (ng/mL)-
Bimatoprost Acid**

