

[54] **PROCESS OF PASTE EXTRUSION**

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[21] Appl. No.: **201,974**

[22] Filed: **Oct. 29, 1980**

[30] **Foreign Application Priority Data**

Nov. 19, 1979 [GB] United Kingdom 7939952/79

[51] Int. Cl.³ **D04N 1/64**

[52] U.S. Cl. **264/127**

[57] **ABSTRACT**

Pipes with walls thicker than 4 mm are made by paste

extrusion of PTFE powder in the presence of a lubricant. The extrusion is carried out at a reduction ratio below 20:1. The PTFE powder is a mixture of 80 to 99% by weight of coagulated dispersion grade PTFE and 20 to 1% by weight of PTFE having a median particle size less than 50 micrometers. The mixture is preferably a co-coagulation of the two forms of PTFE.

**1 Claim, No Sheets Drawing,
8 Pages Specification**

The file of this unexamined application may be inspected and copies thereof may be purchased (849 O.G. 1221, Apr. 9, 1968).