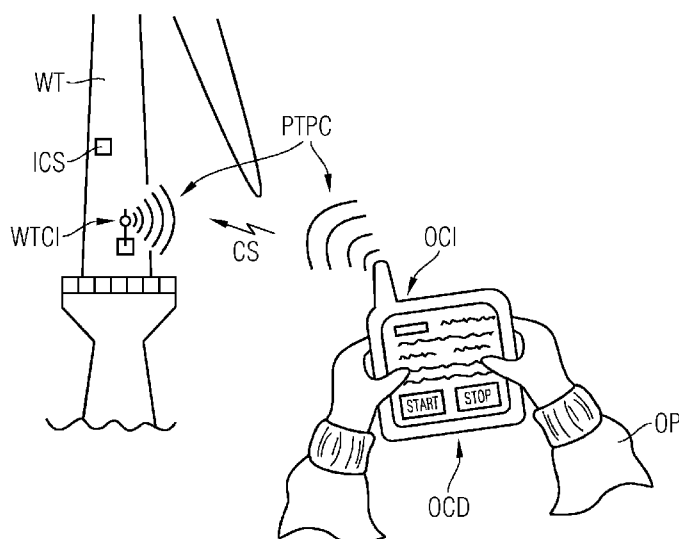




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(54) Title: METHOD TO CONTROL THE OPERATIONAL STATUS OF A WIND TURBINE

FIG 1



(57) Abstract: The invention relates to a method to control the operational status of a wind turbine. According to the invention an operator communication interface establishes a wireless point-to-point communication to a wind turbine communication interface. The wind turbine communication interface is an integrated part of the wind turbine. A control signal is transmitted from the operator communication interface via the point-to-point communication to the turbine communication interface. The control signal is transferred from the turbine communication interface to an internal control system of the wind turbine. The internal control system of the wind turbine changes the operational status of the wind turbine based on the control signal.



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Description

Method to control the operational status of a wind turbine

5 The invention relates to a method to control the operational status of a wind turbine.

Wind turbines need to be remote controlled by an operator for reaching a specific operational status, i.e.:

- 10 - performing a power adjustment,
- initiating a test proceeding,
- repositioning of the nacelle by yawing,
- repositioning of the blades by pitching,
- repositioning of the rotor,
- 15 - stop of the wind turbine or
- start of the wind turbine,
- etc.

Modern wind turbines are often connected to a respective re-
20 mote operation and control center through a communication system, i.e. via the "Supervisory Command and Data Acquisition, SCADA" system.

This SCADA system is often combined and connected with the
25 "world wide web" (internet) thus the operator, who may be located far away from the wind turbine site, has access for control purposes to a respective wind turbine.

There is often the need to manually control the operation of
30 a given wind turbine of a wind farm - e.g. to stop a turbine to enable service personal entering the wind turbine for service work.

The remote controlled operation of wind turbines of an off-
35 shore wind farm is not that easy. There is the need to establish a stable internet/SCADA-connection with the remote operation and control center via suitable mobile communication equipment.

Establishing and maintaining the stable connection may be quite difficult as the requesting personal is located off-shore in a harsh environment, having no or only limited access to dedicated, reliable mobile communication equipment.

The same applies to this situation: a remote operator needs to ensure that a given wind turbine is put out of operation if a large vessel approaches to the offshore wind turbine. To perform this approach safely, it is known to yaw the nacelle of the wind turbine so that the rotor is opposite from the direction of the approaching vessel. Finally, the rotor is brought to a defined standstill.

This situation is shown in FIG 5, wherein a large vessel, acting as working-platform during wind turbine installation, is located in front of a wind turbine.

The vessel often has a poor internet/SCADA connection to carry out remote manual control of the wind turbine, thus it is difficult for the mobile vessel operator and for the crew to ensure that the wind turbine is safely stopped and positioned as described above.

Additionally there is the problem that a quick reaction, which is needed to counteract a possible hazardous situation at the wind turbine site, needs to be possible. This is difficult, if not impossible, to ensure if the whole operation is controlled by a shore-based operator or over an unreliable internet/SCADA connection.

It is the aim of this invention, to provide an improved method to control the operational status of a wind turbine, minimizing or even avoiding the problems described above.

35

This aim is reached by the features of claim 1. Preferred configurations are addressed by the dependent claims.

According to the invention an operator communication interface establishes a wireless point-to-point communication to a wind turbine communication interface. The wind turbine communication interface is an integrated part of the wind turbine.

5

A control signal is transmitted from the operator communication interface via the point-to-point communication to the wind turbine communication interface.

10 The control signal is transferred from the turbine communication interface to an internal control system of the wind turbine. The internal control system of the wind turbine changes the operational status of the wind turbine based on the control signal.

15

According to the invention an operator, who is close to the site of the wind turbine, controls the operation of the wind turbine directly.

20 In a preferred configuration the point-to-point communication is bidirectional and all data and information, being present in the wind turbine, could be transmitted to and displayed at the operator for his evaluation and information.

25 Thus the operator communication interface is arranged close to the site of the wind turbine but beyond a safety distance between the operator communication interface and the wind turbine.

30 The control is established via a wireless point-to-point communication between the operator and the internal control system of the turbine.

The respective point-to-point communication is at least able
35 to bridge a so called "hazard exclusion zone" of the wind turbine. Based on this the operator is always located outside the hazard exclusion zone for safety reasons.

For modern wind turbines a radius of this hazard exclusion zone depends on the blade length, i.e. in case that a vessel approaches the wind turbine.

- 5 For ice throw the radius of the hazard exclusion zone depends on rotor diameter and on the height of the hub of the wind turbine. The radius might be calculated according to this formula:

10
$$\text{HazardRadius} = (\text{RotorDiameter} + \text{HubHeight}) \times 1.5$$

Thus for modern wind turbines the point-to-point communication needs to bridge and overcome a distance of approximately 400 meters for example.

15

In a preferred configuration the respective point-to-point communication is a so called "short range communication", according to the principles of Bluetooth or DECT or the like. Even communication according to Wi-Fi (IEEE 802.11), according to cellular-communication technologies (i.e. GSM, GPRS, EDGE, WCDMA, HSPA, LTE, etc) or according to optical communication (i.e. FSO, IR laser, etc) might be used for this purpose.

- 25 In a preferred configuration the operator communication interface is part of an operator control device, which might be a handheld.

The operator control device might comprise a user interface, thus the operator communication interface is located close to the operator and his control devcie.

In a preferred configuration the wind turbine communication interface is installed at the base of the wind turbine or at the nacelle. Thus the operator can access the control system of the wind turbine at a safe distance from the turbine rotor and from any associated hazards.

35

A data communication link is established and maintained between the operator communication interface and the wind turbine communication interface.

5 In a preferred configuration the wireless communication interface, located at the wind turbine, is directly connected with the internal control system of the wind turbine.

This internal control system of the wind turbine is responsible for executing a set of turbine commands, related to:

- 10 - the operational status of the wind turbine (start operation /stop operation),
- to the setting of power reference values,
- to the setting of pitch- and yaw-values,
- 15 - to control of the rotor motion,
- to brake-commands,
- etc.

In a preferred configuration the handheld of the operator is able to carry out these actions:

- 20 - establish a point-to-point wireless communication between operator and the internal control system of the wind turbine,
- provide user authentication information,
- 25 - establish an exclusive communication, having a higher priority than the wind turbine communication via Internet/SCADA (thus the exclusive communication overrules remote communication via SCADA and Internet),
- send control commands to the control system of the wind turbine, in particular those ones which are necessary to
- 30 put the turbine and its components in safe condition or position for an approach of personal towards the wind turbine, and
- disconnect from the internal control system if desired
- 35 by the operator.

In a preferred configuration the wind turbine communication interface comprises an antenna capable of sending and receiving wireless signals.

5 For wind turbines with a steel tower or for a steel nacelle construction the antenna is preferably located on the respective exterior. Thus signal attenuation, caused by the steel structure, is avoided.

10 In a preferred configuration the transmission protocol, used by the wireless communication, is capable of transmitting data at a sufficient bandwidth for turbine control commands. Thus a quick execution of the respective control commands is ensured.

15

In a preferred configuration the interfaces and the wireless communication use end-to-end encryption for the data being exchanged between the operator and the wind turbine. Thus interception or collection of information by unauthorized users
20 is prevented.

In a preferred configuration the operator access is protected by a robust authorization system such as the "Remote Authentication Dial In User Service, RADIUS" protocol.

25

In a preferred configuration the operator operates a wider functionality of the wind turbine via the point-to-point communication, thus he might have access to the same functions as the internal control panels of the wind turbine as well.

30 Thus the remote operator has the same control level as if he would be physically located within the wind turbine.

In a preferred configuration the operator uses the wireless point-to-point communication for accessing even the SCADA
35 network of the wind farm. Thus the operator can control various wind turbines of the wind farm via the SCADA network.

In a preferred configuration the operator communication interface is part of a computer, of a mobile device (phone or tablet), etc, thus joint functionalities can be used by the operator for control and data evaluation processes.

5

In a preferred configuration the wind turbine communication interface as well as the respective antenna are not permanently installed and connected. They could be arranged in a removable manner thus the operator might control the wind turbine for testing purposes. In this case the operator wants to maintain direct control but staying at a secure location and outside of the wind turbine.

In a preferred configuration an exclusive connection priority is established. Once the operator has assumed control of the wind turbine via the internal control system of the wind turbine an exclusive authority over control functions of the wind turbine is assigned to the operator control device (handheld, etc.) of the operator.

20

This authority establishes that the control is done by the local operator, preventing remote-connected or SCADA connected users or functionalities from issuing control commands.

In a preferred configuration the operator control device monitors the signal quality of the point-to point communication via the respective interfaces constantly.

If the control device detects a weakening signal quality a warning signal will be initiated to alert the operator.

30

If the signal quality is insufficient for a secure control of the wind turbine the internal control system of the wind turbine will disable the exclusive authority of the operator control device. In turn the wind turbine control system will re-establish the remote control thus other users or functionalities gets access for control.

35

In a preferred configuration the operator may disable the remote control connection of the wind turbine via the operator control device by a disable.

5 If the internal control system of the wind turbine receives a disable signal, being initiated by the operator control device and transmitted via the point-to-point communication, the internal control system will disable the remote control of the wind turbine and will assume a safe state of operation. This safe state of operation can include maintaining
10 operation or discontinuing a manually commanded function such as manual control of the nacelle yaw positioning.

The internal control system of the wind turbine will return
15 to the remote control if the on-site operator is not longer taking control, i.e. by a time-out or by an intended finish of work by the on-site operator or if the signal quality of respective control signals drop below a given signal quality level.

20 In a preferred configuration specific safety functions are executed via the point-to-point-communication.

In a preferred configuration the wireless-transmitted control
25 signals or control commands of the operator initiates an emergency stop operation of the wind turbine. Thus the operator control device preferably comprises an emergency stop pushbutton. This button preferably activates an internal emergency stop function of the wind turbine from distance.

30 This wireless emergency stop function would be implemented according to international standards on functional safety, i.e. including:

ISO 13849-1: Safety of machinery - Safety-related parts of
35 control systems,
IEC 61508-1: Functional safety of electrical / electronic / programmable electronic safety-related systems, or
ISO 13850: Safety of machinery - Emergency stop function.

In a preferred configuration the control commands transmitted via the point-to-point communication are restricted to preset functions of the wind turbine.

5

Thus the operator is only allowed sending a limited subset of control commands to the wind turbine - i.e. stop operation commands or yaw positioning commands.

Thus only those functionalities, which are absolutely necessary for an on-site based and/or target-oriented control, might be included.

10

In a preferred configuration the communication interface may also be used to receive information from the wind turbine.

15

Thus the communication may be bi-directional thus the operator control device receives information from the wind turbine and sends information and/or commands to the wind turbine as well.

20

The invention stops the operation of the wind turbine in a secure, reliable manner.

The stop operation process can be initiated, controlled and its progress can be recognized directly at the site.

25

Thus (service-) personal can enter the wind turbine without any danger, especially if the (service-) personal is transferred by helicopter or by service vessel to the wind turbine.

30

According to the invention rotating blades of the wind turbine are brought to a defined standstill. Thus no ice will be dropped down from rotating blades of the wind turbine any more. In turn approaching (service-) personal will not be endangered and harmed by ice any more.

35

According to the invention a local operator executes exclusive control of the wind turbine. Other, remote located staff

has no control access to the wind turbine during this period of time thus safety during maintenance work and service work is improved.

5 If respective components of the invention are implemented at each wind turbine of a wind farm a remote-control is ensured even if the SCADA network of the wind farm fails.

10 By using a short range communication a geographic limitation in view to authorized access is implemented as well.

Nearby operators and developers of wind farms have significantly greater control over the wind turbines (both from large vessels offshore and from technicians approaching turbines onshore) during the installation and commissioning phase. Poor communications or lack of high speed internet access will no longer prohibit a safe access to the wind turbine. Installation costs are reduced and annual energy production is increased by ensuring safe and effective access strategies.

15
20

The invention is shown in more detail by help of figures. The figures show principles of the invention and shall not limit the scope of the idea of the invention.

25

FIG 1 shows a handheld communication device and a wind turbine, being part of the method invented,

FIG 2 shows a handheld communication device with a remote emergency stop pushbutton-functionality,

30 FIG 3 shows a principle operational flow chart of a wireless emergency stop pushbutton communication in relation to FIG 2,

FIG 4 shows a respective flow chart describing the operation of the safety relay module and wireless transponder located at the wind turbine in relation to of FIG 2, and

35

Fig 5 shows a vessel, acting as a working-platform during a wind turbine installation, as described in the introduction above.

FIG 1 shows a handheld communication device and a wind turbine, being part of the method invented.

5 The operator control device OCD comprises an operator communication interface OCI, which establishes a wireless point-to-point communication PTPC to a wind turbine communication interface WTCI. The wind turbine communication interface WTCI is an integrated part of the wind turbine WT.

10

A control signal CS is transmitted from the operator communication interface OCI via the point-to-point communication PTPC to the wind turbine communication interface WTCI.

15 The control signal CS is transferred from the wind turbine communication interface WTCI to an internal control system ICS of the wind turbine WT.

20 The internal control system ICS of the wind turbine WT changes the operational status of the wind turbine WT based on the control signal CS.

25 Thus an operator OP, who is close to the site of the wind turbine WT, can control the operation of the wind turbine WT directly.

FIG 2 shows a handheld communication device OCD with a remote emergency stop pushbutton RESPB for a remote emergency stop functionality.

30

Referring to FIG 1 a point-to-point-communication PTPC is established between the wind turbine communication interface WTCI and the operator communication device OCD.

35 The wind turbine communication interface WTCI comprises two wireless transponders 1 and 2 for safety reasons. They are interconnected by help of a "safety relay module", which com-

prises a set of coupled switches. The switches are connected with a redundant emergency stop circuit.

5 FIG 3 shows a principle operational flow chart of a wireless emergency stop pushbutton communication in relation to FIG 2.

This operational strategy is in line with the functional safety requirements of an ISO 13849-1 PLD system. It is noted that the considerations regarding signal security and user
10 authorization as described above might be included additionally in this concept.

FIG 4 shows a respective flow chart describing the operation of the safety relay module and wireless transponder located
15 at the wind turbine in relation to FIG 2 as well.

"Emergency Stop - enable functionality":

The remote emergency stop pushbutton has an enable function which consists of transmitting a unique enable system signal
20 to the wireless transponders located at the wind turbine.

There are two wireless transponders for purposes of redundancy. This enable system signal initializes the wireless transponders so that they will expect to receive further sig-
25 nals from the remote emergency stop button.

A system active signal will be transmitted back from the transponders to the emergency stop button and an indicator will make the user aware that a connection has been success-
30 fully established.

"Emergency Stop - signal communication":

Following a successful enable function, the remote emergency stop pushbutton will begin transmitting a uniquely coded
35 emergency stop not-engaged signal. It will continuously transmit this signal as long as it remains enabled and the emergency stop button is not engaged.

After a successful enable function, the wireless transponders will begin to receive the emergency stop not-engaged signal from the remote emergency stop pushbutton. The system active feedback signal will continue to be transmitted back to the
5 remote emergency stop pushbutton.

The remote emergency stop pushbutton will receive this system active signal and an indicator will make the user aware that the emergency stop pushbutton is now in control of the wind
10 turbine.

"Emergency Stop - function activation":

When the remote emergency stop pushbutton RESPB is engaged, an emergency-stop-not-engaged signal transmission 2 will be
15 stopped and an emergency stop engaged signal 1 will be transmitted.

The wireless transponders will respond immediately to the loss in the emergency-stop-not-engaged signal from the remote
20 emergency stop pushbutton RESPB by releasing two relays, comprising the switches as described above in FIG 2. These relays are normally open and are controlled by each transponder.

25 The transponders do not require a reception of the emergency-stop-engaged-signal to release the safety relays, they will even react if the emergency-stop-not-engaged-signal is lost.

When these relays transition from closed to open, an emergency stop circuit within the wind turbine is opened causing
30 emergency stop-related actions to take place within the wind turbine. These actions can include bringing the turbine rotor to a standstill and removing power from pumps motors and fans.

35

"Emergency Stop - reset function":

Reset of the emergency stop relays back into the closed position can be commanded by the remote emergency stop pushbutton

RESPB. If the remote emergency stop pushbutton RESPB is reset to the disengaged position then it will resume transmission of the emergency-stop-not-engaged signal.

- 5 When the wireless transponders receive the emergency-stop-not-engaged signal for a sufficient period of time, they will close the safety relays, restoring the wind turbine emergency stop circuit.
- 10 Even though the emergency stop circuit is resumed, restart of the wind turbine, or restoration of power to any pumps, fans, or motors will not resume until an user issues a command over a separate remote control system to restart. This ensures compliance with ISO 13850 guidelines which mandate that reset
- 15 of an emergency stop should not automatically resume operation of the associated machinery.

“Warning for out-of-range”:

- While the wireless transponders are enabled they will continuously transmit a system active feedback signal. This feedback signal is received by the remote emergency stop button and evaluated for signal strength. If the signal strength of the feedback signal received by the remote emergency stop button drops below a pre-determined threshold then the user
- 20 will be alerted that they are approaching the maximum range where it is possible to communicate without signal loss.

- In the event that the user does surpass the maximum range then the wireless transponders will activate the emergency stop function due to a loss in the emergency stop not-engaged signal.
- 30

“Emergency Stop - disable function”:

- When the user no longer intends to have remote emergency stop button control of the wind turbine, then they may activate a
- 35 disable function. When this function is activated the remote emergency stop button will transmit a unique disable system signal.

When the wireless transponders at the wind turbine receive the disable system signal, they will no longer react to a loss in the emergency stop not-engaged signal or expect to
5 receive further signals from the remote emergency stop button. The safety relays will then remain in the closed state, unless power is removed from the wireless transponders.

The disable system signal is the only signal which can be re-
10 ceived by the wireless transponders when the system is active, other than the emergency stop not-engaged signal, and not cause an activation of the wind turbines emergency stop circuit.

15 The wireless transponders will discontinue transmitting the system active signal and the remote emergency stop button will indicate to the user that a connection is no longer established. If the safety relays controlled by the wireless transponders are in the open state when the disable system
20 signal is received, then they will remain in that state.

Claims

1. Method to control the operational status of a wind turbine,
5 - wherein an operator communication interface establishes a wireless point-to-point communication to a wind turbine communication interface,
 - wherein the wind turbine communication interface is an integrated part of the wind turbine,
10 - wherein a control signal is transmitted from the operator communication interface via the point-to-point communication to the turbine communication interface,
 - wherein the control signal is transferred from the turbine communication interface to an internal control system of the wind turbine, and
15 - wherein the internal control system of the wind turbine changes the operational status of the wind turbine based on the control signal.
- 20 2. Method according to claim 1, wherein the operator communication interface is arranged close to the site of the wind turbine but beyond a safety distance between the operator communication interface and the wind turbine.
- 25 3. Method according to claim 2, wherein the range of the point-to-point communication at least bridges the safety distance.
4. Method according to claim 1,
30 - wherein a short range communication, which is implemented according to the principles of Bluetooth or DECT or WiFi, is used as point-to-point communication, or
 - wherein an extended range communication, which is implemented according to the principles of GSM or GPRS or
35 EDGE or WCDMA or HSPA or LTE, is used as point-to-point communication, or
 - wherein an optical communication is used as point-to-point communication.

5. Method according to claim 1, wherein the control signals, which are received via the wind turbine communication interface, are directly transmitted to the internal control system of the wind turbine.
6. Method according to claim 5, wherein the internal control system of the wind turbine executes a set of turbine commands related to:
- the operational status of the wind turbine (start operation /stop operation), or
 - to the setting of power reference values, or
 - to the setting of pitch- and yaw-values, or
 - to control of the rotor motion, or
 - to brake-commands.
7. Method according to claim 1, wherein the operator communication interface generates the control signal based on an interaction with an operator, while the operator communication interface is part of a handheld device, which even comprises a user interface for interaction with the operator.
8. Method according to claim 7, wherein the handheld communication device of the operator carries out these actions:
- establish a point-to-point wireless communication between operator and the internal control system of the wind turbine,
 - provide user authentication information,
 - establish an exclusive communication, having a higher priority than a wind turbine communication via Internet/SCADA,
 - send control commands to the control system of the wind turbine, in particular those ones which are necessary to put the turbine and its components in safe condition or position for an approach of personal towards the wind turbine, and

- disconnect from internal control system if desired by the operator.

- 5 9. Method according to claim 1, wherein a radius of a hazard exclusion zone is used as safety distance.
- 10 10. Method according to claim 1, wherein a data communication link is established and maintained between the operator communication interface and the wind turbine communication interface.
- 15 11. Method according to claim 1, wherein the operator communication interface, the wind turbine communication interface and the wireless communication use an end-to-end encryption for the data being exchanged.
- 20 12. Method according to claim 1, wherein the access of the operator to the control system is protected by an authorization system.
- 25 13. Method according to claim 1, wherein the operator uses the wireless point-to-point communication for accessing the SCADA network of a wind farm thus the control of a set of wind turbines of a wind farm via the SCADA network is enabled.
- 30 14. Method according to claim 1, wherein the wireless point-to-point communication is used for an emergency stop operation functionality, being initiated and established by an operator via the operator communication interface.
- 35 15. Method according to claim 1, wherein data and information, which are present in the wind turbine, are transmitted from the wind turbine communication interface via the bidirectional point-to-point-communication to the operator communication interface, thus the data and information are displayed at an operator for evaluation and information.

FIG 1

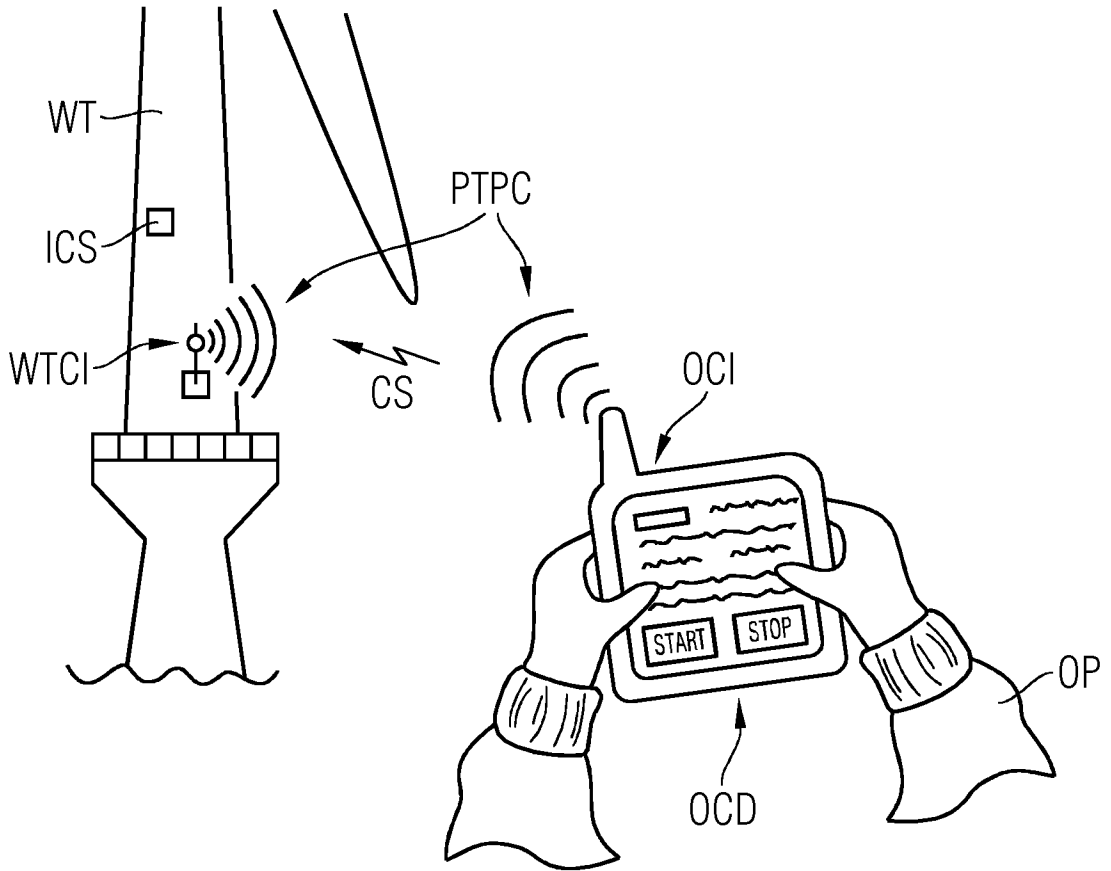


FIG 2

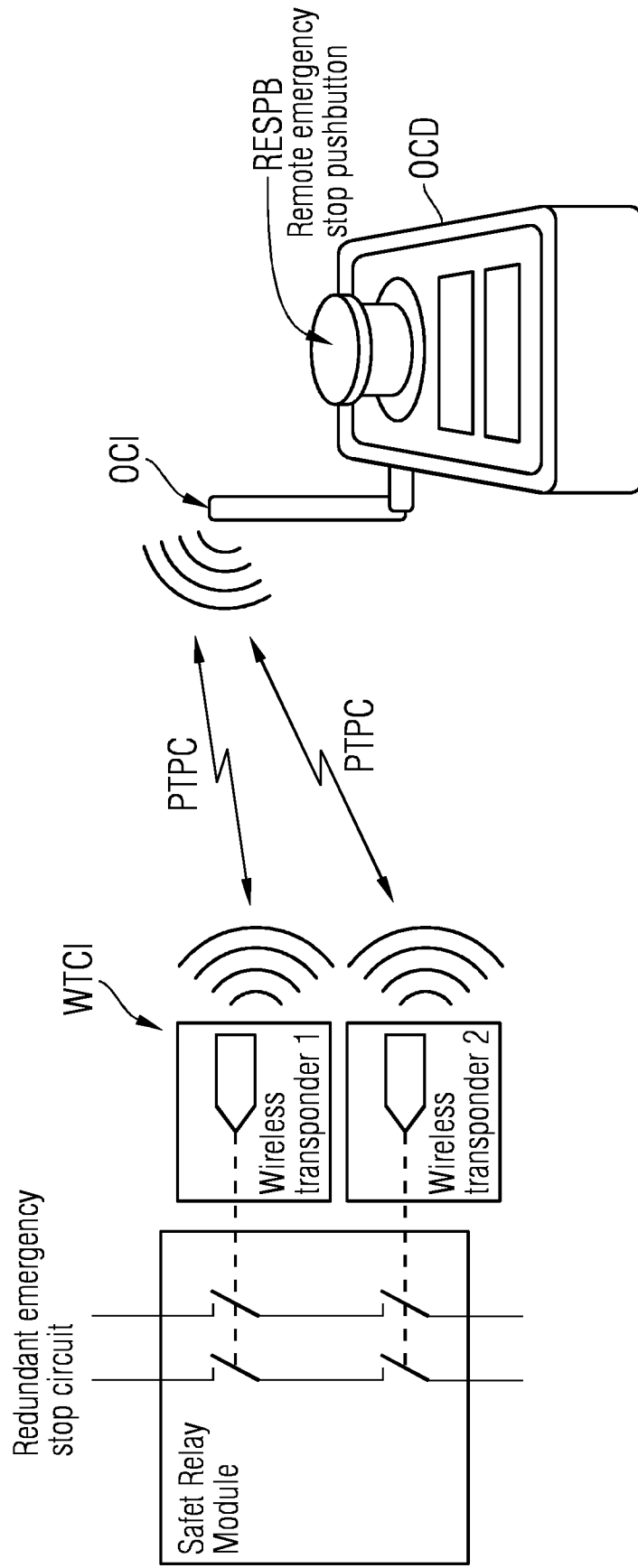


FIG 4

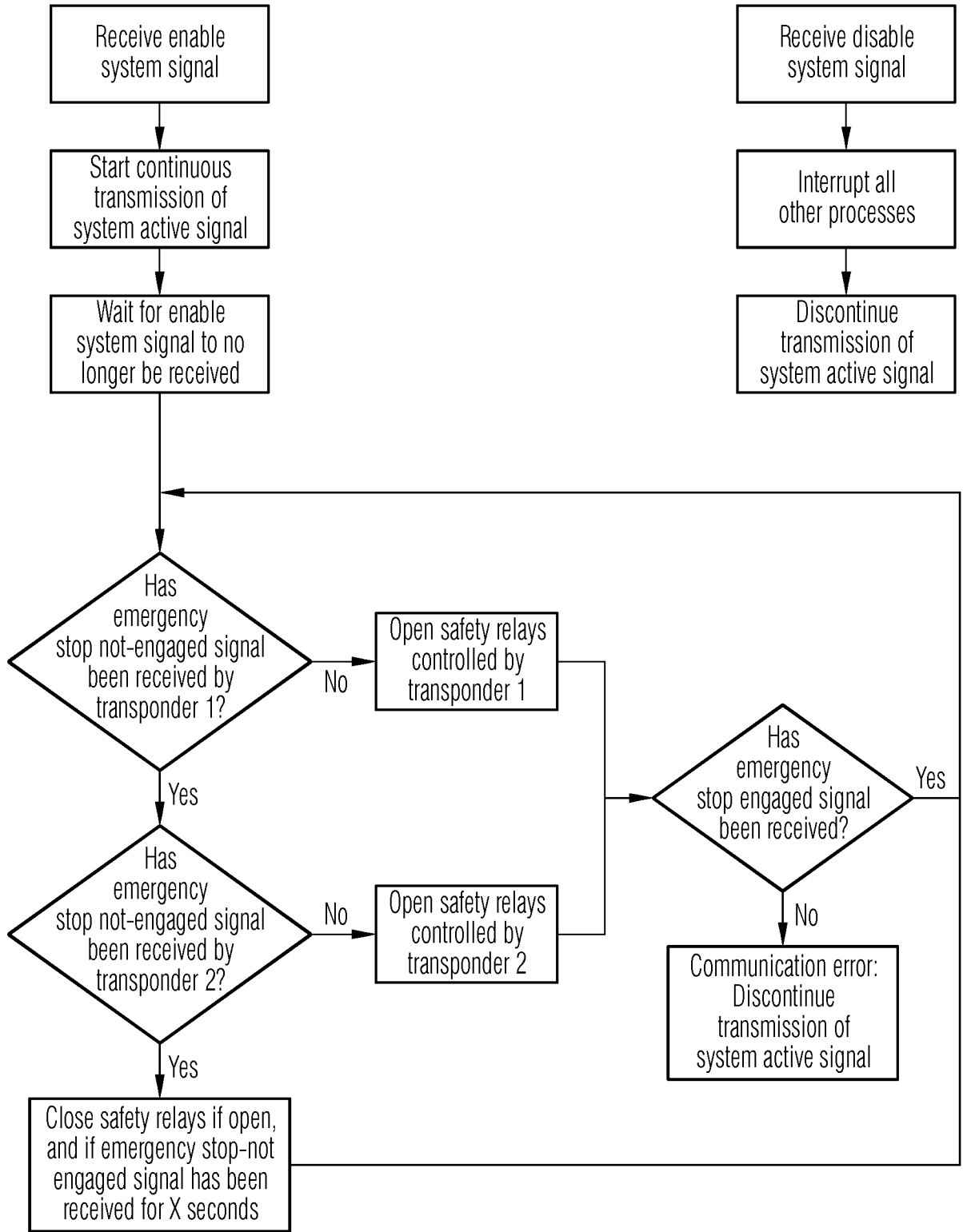
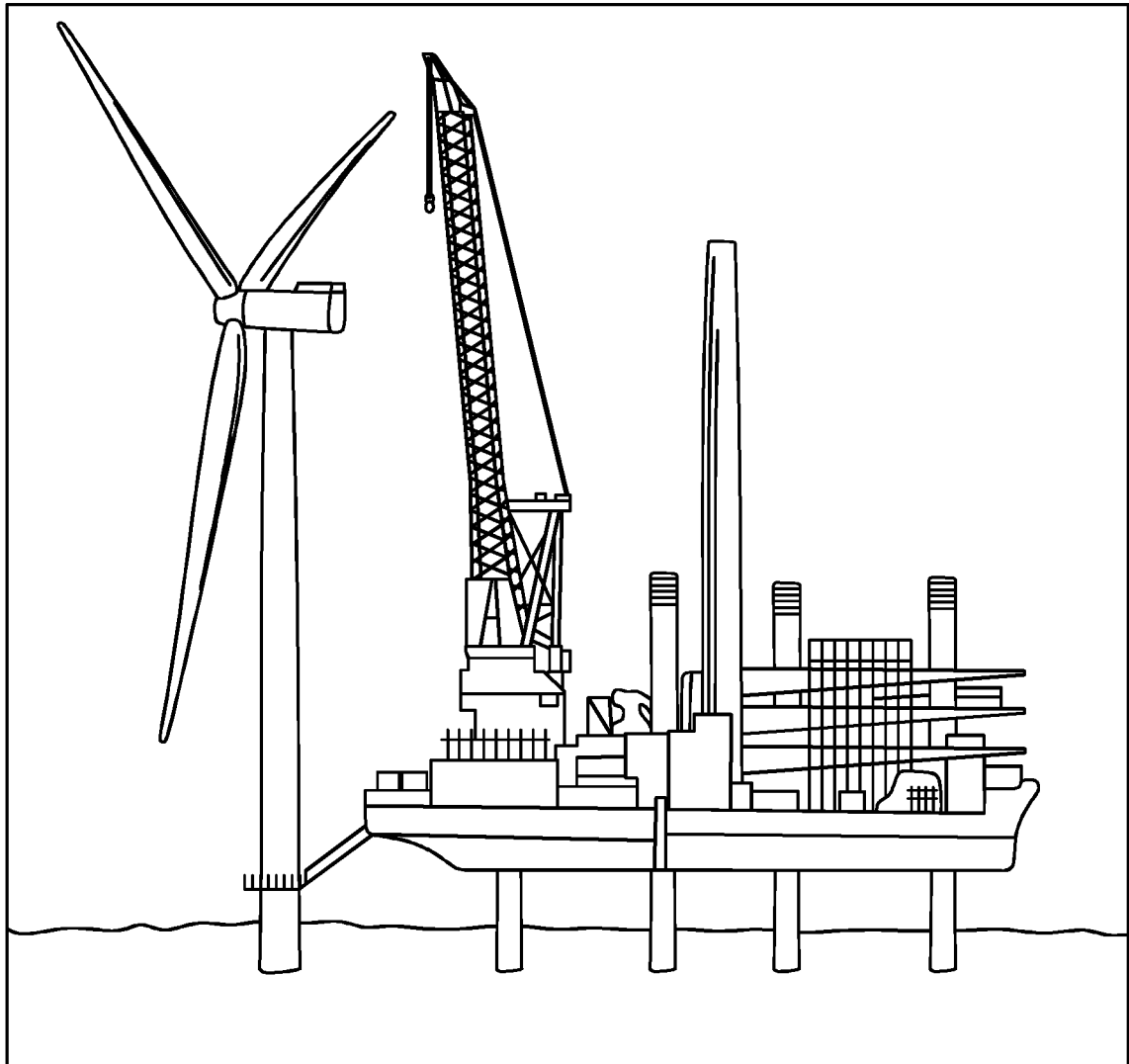


FIG 5



INTERNATIONAL SEARCH REPORT

International application No
PCT/EP2018/071097

A. CLASSIFICATION OF SUBJECT MATTER
INV. F03D7/04 F03D80/50
ADD.
According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED
Minimum documentation searched (classification system followed by classification symbols)
F03D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 2014/114296 A1 (ELECTRONIC AS KK [DK]) 31 July 2014 (2014-07-31) page 2, line 20 - page 12, line 29 page 13, line 25 - page 18, last line; figure 1	1,4-8, 10-15
X	US 2011/291853 A1 (RIESBERG ANDRE [DE] ET AL) 1 December 2011 (2011-12-01) paragraphs [0009] - [0023], [0025] - [0035]; figure	1-9,11, 12,14
X	US 2009/259429 A1 (ELISIUSSEN SOREN [DK]) 15 October 2009 (2009-10-15) paragraphs [0006] - [0076], [0098] - [0106]; figure 3	1,4-8, 10-15
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Further documents are listed in the continuation of Box C.

See patent family annex.

* Special categories of cited documents :

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier application or patent but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

- "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
- "&" document member of the same patent family

Date of the actual completion of the international search 18 October 2018	Date of mailing of the international search report 26/10/2018
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Name and mailing address of the ISA/ European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Fax: (+31-70) 340-3016	Authorized officer Libeaut, Laurent
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INTERNATIONAL SEARCH REPORT

International application No
PCT/EP2018/071097

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	<p>SCHAF FREDERICO M ET AL: "Small wind turbine communication system implementation", 2015 INTERNATIONAL CONFERENCE ON SMART GRID AND CLEAN ENERGY TECHNOLOGIES (ICSGCE), IEEE, 20 October 2015 (2015-10-20), pages 159-163, XP032891751, DOI: 10.1109/ICSGCE.2015.7454289 ISBN: 978-1-4673-8732-3 [retrieved on 2016-04-15] page 161, column 1; figure 1 page 162, column 2, paragraph 2 -----</p>	1,4-8, 10-15

INTERNATIONAL SEARCH REPORT

Information on patent family members

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