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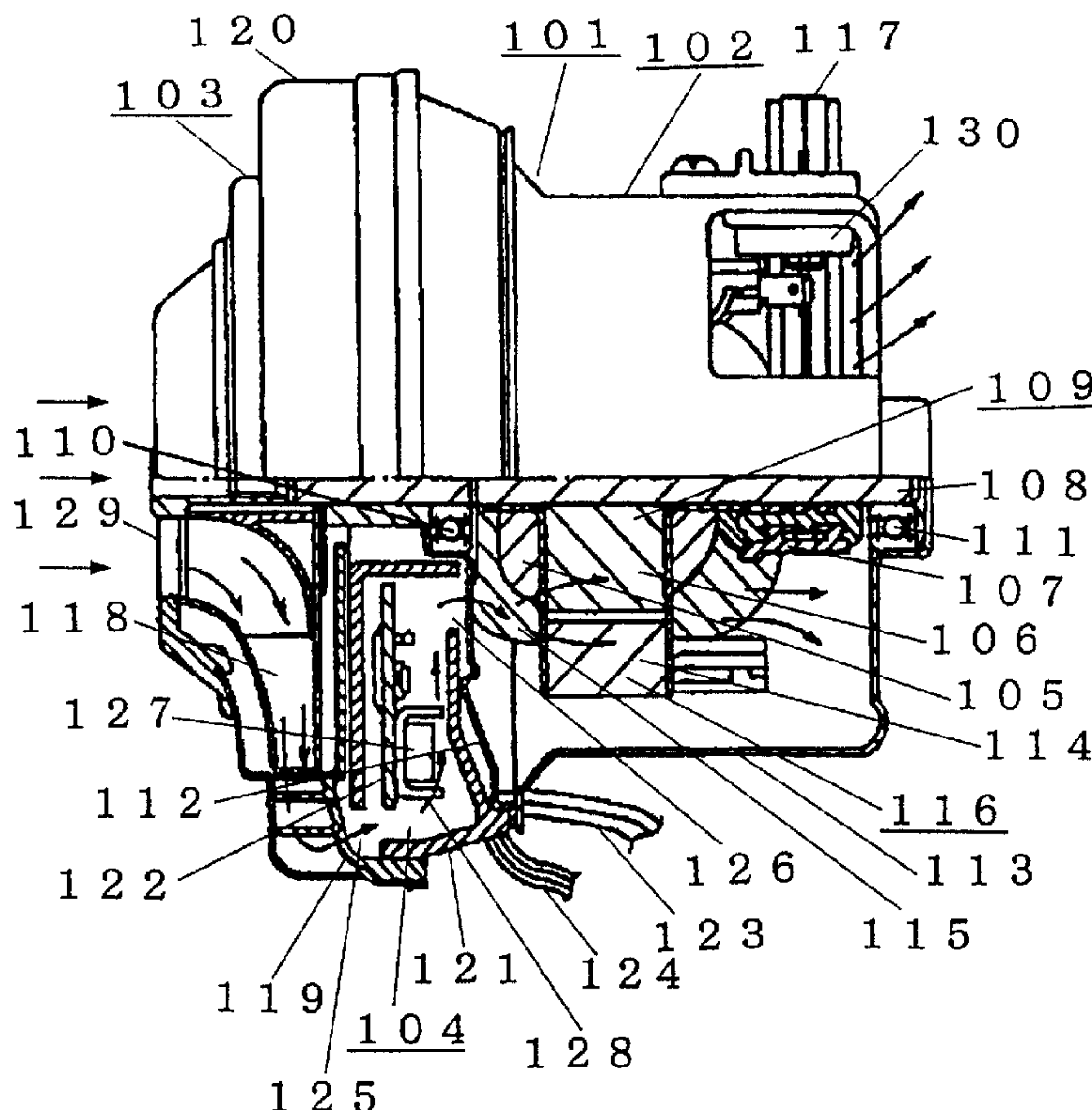
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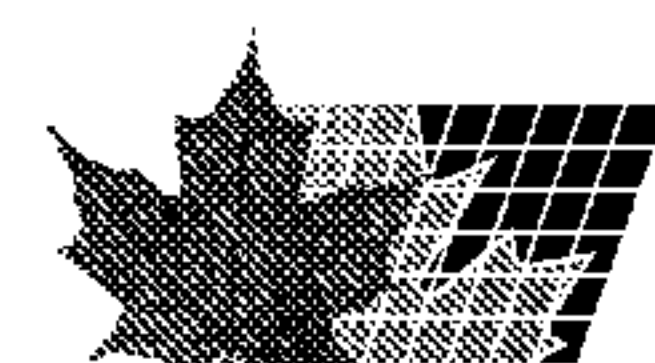
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An electric blower comprises a motor unit having a stator and a rotor, a fan unit having an impeller attached to an output shaft of the rotor, and a circuit unit having a heat-generating component for controlling electric power to the motor unit. The circuit unit is disposed in an airflow path of air expelled from an outer periphery of the impeller toward the stator and the rotor of the motor unit. The air suctioned by rotation of the impeller cools the heat-generating component in the circuit unit before cooling the stator and the rotor.



ABSTRACT

An electric blower comprises a motor unit having a stator and a rotor , a fan unit having an impeller attached to an output shaft of the rotor , and a circuit unit having a heat-generating component for controlling electric power to the motor unit .

- 5 The circuit unit is disposed in an airflow path of air expelled from an outer periphery of the impeller toward the stator and the rotor of the motor unit . The air suctioned by rotation of the impeller cools the heat-generating component in the circuit unit before cooling the stator and the rotor .

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ELECTRIC BLOWER AND ELECTRIC CLEANER USING SAME

FIELD OF THE INVENTION

5 The present invention relates to an electric blower mainly used for an electric cleaner, and in particular, it aims at reducing size of a main body of the electric cleaner to improve usability.

BACKGROUND OF THE INVENTION

10 As electric cleaners of the prior art, there are used mainly those of the un-circulated exhaust type shown in Fig. 24 and those of the circulated exhaust type shown in Fig. 25. An outline of the electric cleaners of the prior art will be described hereinafter.

 An electric cleaner 1 of the un-circulated exhaust type shown in Fig. 24 has a
15 hose 3 connected detachably to its main body 2. Another end of the hose 3 is provided with an end pipe 5 having a control section 4. An extension pipe 6 is attached to the end pipe 5, and a head of the extension pipe 6 is connected with a suction nozzle 7. In the cleaner's main body 2, there is a dust chamber 8 formed in communication with the hose 3. Also provided behind the dust chamber 8 are an
20 electric blower 10 disposed in such a manner that a suction port 9 faces toward the dust chamber 8, and a power supply unit 11 housing a cord for connection to commercial power supply, a battery, or the like.

 Fig. 25 shows an electric cleaner of the circulated exhaust type. Like reference numerals are used to designate like components as those of the un-

circulated exhaust type. The circulated exhaust type further has the following structure in addition to the structure of the un-circulated exhaust type. A main body exhaust path 13 is formed from a discharge port 12 of an electric blower 10 to a connecting area of a cleaner's main body 2 for connection to a hose 3. Further, there are a suction passage 14 representing an airflow pass in communication with a dust chamber 8 leading to a suction port 9 of the electric blower 10, and an exhaust passage 15 for delivering exhaust flow of air expelled from the discharge port 12 at a rear side of the electric blower 10 via the main body exhaust path 13 to a front end of the hose 3, formed respectively in the hose 3, an extension pipe 6, and a suction nozzle 7. The passages are so constructed as to be independent with respect to each other, and also separated from the open air space.

The electric blower will be described now.

Most of motor units for electric blowers used heretofore in the electric cleaners had been commutator motors, which are the type generally referred to as universal motor. Lately, inverter motors have been used for the purpose of achieving reduction in size and weight by increasing speed, easiness of controlling rotational speed, cutback in power consumption, suppressing temperature rises, and so on. However, an inverter motor increases a number of power devices in its circuit, as compared to the method of controlling a commutator motor. For an inverter motor consisting of windings of three phases, for instance, six power devices are required. It is therefore, necessary to cool the plurality of power devices efficiently.

A structure of the conventional electric blower will be described hereinafter.

As shown in Fig. 26, the electric blower 10 comprises a motor unit 16 and a

fan unit 17. A rotor 22 constructed of an armature core 19 provided with an armature winding 18 and a commutator 20 mounted on a shaft 21 is installed on an impeller-side bracket 25 and a motor-side bracket 26 in a freely rotatable manner with bearings 23 and 24. The brackets 25 and 26 compose an enclosure of the motor unit 16. A stator 29 provided with a field winding 28 on a field core 27, and a holder 30 carrying a carbon brush (not show in the figure) are secured to the bracket 26.

The fan unit 17 comprises an impeller 31 attached to the shaft 21 of the motor unit 16, an air guide 32 disposed around the impeller 31 to form an airflow path for leading a flow of the air delivered from the impeller 31 to an interior of the motor unit 16 while gradually recovering its pressure, and a casing 33 covering them. The fan unit 17 is mounted integrally to the bracket 25. The bracket 25 is also provided with a cooling air discharge port 34 in a part thereof for discharging a portion of the airflow delivered from the impeller 31, without passing through the interior of the motor unit 16.

A circuit unit 35 for controlling electric power supplied to the electric blower 10 comprises a circuit board 38 housed in a circuit board enclosure 39, and connected with a power supply wire 36 connected to the power supply unit 11, a signal wire 37 for transmitting an operating signal from the control section 4, and so on. The circuit unit 35 is mounted on the bracket 25 of the electric blower 10 with a screw 40. A radiating fin 42 for a power device 41, or a heat-generating component such as a triac, in the circuit unit 35 is disposed in an airflow path between a cooling air inflow port 43 and a cooling air outflow port 44 in the circuit board enclosure 39, where a flow of air expelled through the cooling air discharge

port 34 of the fan unit 17 flows through.

When the electric cleaner 1 is operated, the electric blower 10 produces a suctioning force. Contaminated air containing dust is suctioned from an inlet port of the suction nozzle 7, and reaches to the dust chamber 8 in the cleaner's main body 2 through the suction passage 14 in the suction nozzle 7, the extension pipe 6 and the hose 3. The air is then guided to the electric blower 10, after the dust and the like are removed.

At the same time, the power device 41 is cooled by the flow of discharge air expelled through the cooling air discharge port 34.

As described, the conventional electric cleaner divides the flow of air that passes through the fan unit 17 into a flow of air to the motor unit 16 and another flow of air to cool the radiating fin 42 in order to cool the power device 41, etc. efficiently with the radiating fin 42 of small size, regardless of whether it is the circulated exhaust type, or not. Thus, the structure needs to be such that the radiating fin 42 or the circuit unit 35 is placed in downstream of the cooling air discharge port 34 of the fan unit 17. It is also necessary to separate only the power device 41 portion from the circuit unit 35, to further enhance the heat dissipation. They become a structural problem within the cleaner's main body 2, making it difficult to reduce size of the cleaner's main body 2.

Described next pertains to an electric blower controlled by an inverter.

An electric blower 10 comprises an inverter motor 47 consisting of a motor unit 45 and an inverter circuit unit 46, and a fan unit 48, as shown in Fig. 27. The electric blower 10 is held in a manner that it is pressed against a retaining rib 53 on a partition 52 having a large number of through holes 51 and separating the electric

blower 10 from a dust chamber 8 via a support rubber 50 placed on an outer periphery of a casing 49.

A rotor 56 provided with a permanent magnet 54 and a shaft 55 is installed on an impeller-side bracket 59 and a motor-side bracket 60 in a freely rotatable manner with bearings 57 and 58. The bracket 59 and the bracket 60 are connected to compose an enclosure of the motor unit 45. A stator 63 constructed of a core 19 provided with a stator winding 62 in a plurality of slots formed in a manner to confront the permanent magnet 54, is secured to the bracket 60. The rotor 56, the brackets 59 and 60, and the stator 63 compose the motor unit 45.

The inverter circuit unit 46 for controlling the inverter motor 47 is mounted on a circuit board 66, which is connected with a power supply wire 64 in connection to the power supply unit 11, a signal wire 65 for transmitting an operating signal and a rotating-speed control signal for the cleaner's main body 2, and the like. It is disposed in vicinity of the electric blower 10. A large radiating fin 68 for cooling is attached to the heat generating components such as a switching element 67 in the inverter circuit unit 46. The radiating fin 68 is sealed with sealant 69 and tightly bonded in an area near the airflow path to prevent a leakage of the air.

A position detecting means for detecting a position of the rotor 56 necessary for controlling the inverter motor 47 comprises a sensor magnet 70 provided on the rotor 56 and a position detecting element 71 such as a hole element or the like for detecting a magnetic pole of the sensor magnet 70. The position detecting element 71 is mounted on a detector board 72, which is fixed to the motor-side bracket 60, and disposed in the motor unit 45. An output signal of the position detecting element 71 is connected to the circuit board 66 with a position detecting signal wire

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The fan unit 48 comprises an impeller 74 attached integrally to the shaft 55, an air guide 75 disposed around a periphery of the impeller 74 to form an airflow path for leading a flow of air delivered by the impeller 74 to an upper surface of the
5 impeller-side bracket 59 while gradually recovering its pressure, and a casing 49 covering them. The casing 49 is so constructed as to be mounted integrally with the impeller-side bracket 59 or the motor-side bracket 60.

When the electric cleaner 1 is operated, the electric blower 10 produces a suctioning force. Contaminated air containing dust is suctioned by the suction
10 nozzle 7, and guided through the suction nozzle 7, the extension pipe 6, the hose 3, and to the electric blower 10, after the dust is removed in the dust chamber 8 in the cleaner's main body 2. At the same time, the radiating fin 68 disposed in the airflow path near the suction port 9 or the like of the electric blower 10 is cooled by the air flowing into the electric blower 10. Consequently, the switching element
15 67, i.e. the heat-generating component on the circuit board 66 is cooled.

For the conventional electric cleaner of the foregoing structure, it is necessary to ensure air-tightness for the suctioned air in the dust chamber 8 side of the electric blower 10 in order to efficiently cool the heat-generating components such as the switching element 67, etc. with the radiating fin 68, and to dispose the radiating fin
20 68 in a position that allows cooling with cool air before it passes through an interior of the motor unit 45. This imposes a limitation on location where the inverter circuit unit 46 is arranged in cleaner's main body 2. It also requires a consideration in respect of the sealant 69, the sealing structure and so on, to ensure the air-tightness. In addition, it requires special care for easiness of assembly.

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The inverter motor 47, in particular, is associated with a larger number of heat-generating components such as the switching element 67 in the inverter circuit unit 46. It is therefore necessary to take such measures as enlarging an area
5 of the radiating fin 68. However, this leads to an upsizing of the inverter circuit unit 46, and is one of the factors that prevents downsizing of the cleaner's main body 2.

SUMMARY OF THE INVENTION

In one aspect of the present invention, there is
10 provided an electric blower comprising: a motor unit including a stator and a rotor; a fan unit including an impeller attached to an output shaft of said rotor and including a casing covering said impeller; and a circuit unit including an electric power device for controlling
15 electric power to said motor unit, said circuit unit being arranged between said motor unit and said impeller such that said electric power device is located in an airflow path of air expelled from an outer periphery of said impeller to said motor unit.

20 In a second aspect of the present invention, there is provided an electric cleaner comprising: a dust chamber for collecting dust; a suction port connected to said dust chamber in communication therewith; and an electric blower, said electric blower comprising: a motor unit including a
25 stator and a freely rotatable rotor; a fan unit including an impeller attached to an output shaft of said rotor and including a casing covering said impeller; and a circuit unit including an electric power device for controlling electric power to said motor unit, said circuit unit being
30 arranged between said motor unit and said impeller such that said electric power device is located in an airflow path of

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air expelled from an outer periphery of said impeller to said motor unit.

The present invention is derived in light of the above problems of the prior art, and an embodiment of an electric blower of the present invention comprises a motor unit provided with a freely rotatable rotor and a stator, an impeller mounted on an output shaft of the rotor, and a fan unit comprised of a casing covering the impeller. It is provided with a circuit unit, which controls electric power to the motor unit, disposed in an airflow path for the air expelled from an outer periphery of the impeller and delivered to the rotor and the stator of the motor.

Further, an embodiment of an electric cleaner of the present invention comprises a dust chamber for collecting dust, a suction port connected in communication to the dust chamber, and the above-said electric blower.

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a partially sectioned side view of an electric blower of a first exemplary embodiment of the present invention;

Fig. 2 is a partially sectioned side view of an electric blower of a second exemplary embodiment of the present invention;

Fig. 3 is a partially sectioned side view of another example of the same

electric blower;

Fig. 4 is a partially sectioned side view of still another example of the same electric blower;

Fig. 5 is a partially sectioned side view of yet another example of the same
5 electric blower;

Fig. 6 is a partially sectioned side view of an electric blower of a third exemplary embodiment of the present invention;

Fig. 7 is a sectioned side view of an electric blower of a fourth exemplary embodiment of the present invention;

10 Fig. 8 is a circuit block diagram of the same electric blower;

Fig. 9 is an exploded perspective view of an essential portion of the same electric blower;

Fig. 10 is a plan view of a circuit board for the same electric blower;

Fig. 11 is a circuit block diagram of another example for the same electric
15 blower;

Fig. 12 is a sectioned side view of an electric blower of a fifth exemplary embodiment of the present invention;

Fig. 13 is a sectioned side view of an electric blower of a sixth exemplary embodiment of the present invention;

20 Fig. 14 is a sectioned side view of an electric blower of a seventh exemplary embodiment of the present invention;

Fig. 15 is a sectioned side view of an electric blower of an eighth exemplary embodiment of the present invention;

Fig. 16 is a sectioned side view of an electric blower of a ninth exemplary

embodiment of the present invention;

Fig. 17 is a sectioned side view of an electric blower of a tenth exemplary embodiment of the present invention;

Fig. 18 is a sectioned side view of an electric blower of an eleventh
5 exemplary embodiment of the present invention;

Fig. 19 is a sectioned side view of an electric blower of a twelfth exemplary embodiment of the present invention;

Fig. 20 is a sectioned side view of an electric blower of a thirteenth exemplary embodiment of the present invention;

10 Fig. 21 is a sectioned side view of an electric blower of a fourteenth exemplary embodiment of the present invention;

Fig. 22 is a sectioned side view of an electric blower of a fifteenth exemplary embodiment of the present invention;

Fig. 23 is a sectioned side view of an electric blower of a sixteenth exemplary
15 embodiment of the present invention;

Fig. 24 is a partially sectioned general perspective view of an electric cleaner;

Fig. 25 is a sectioned view of another electric cleaner;

Fig. 26 is a partially sectioned side view of an electric blower of the prior art;
and

20 Fig. 27 is a sectioned view of another electric blower of the prior art.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

With reference to the accompanying drawings, exemplary embodiments of the present invention will be described hereinafter.

(First Exemplary Embodiment)

An electric blower 101 comprises three sections that are a motor unit 102, a fan unit 103, and a circuit unit 104, as shown in Fig. 1.

5 A rotor 109 is composed of an armature core 106 provided with an armature winding 105 and a commutator 107 attached to a shaft 108. The shaft 108 is constructed to be freely rotatable to an impeller-side bracket 112 and a motor-side bracket 113 via bearings 110 and 111. The brackets 112 and 113 are connected to compose an enclosure of the motor unit 102. A stator 116 provided with a field
10 winding 115 on a field core 114, and a holder 117 carrying in its inside a carbon brush (not show in the figure) are secured to the bracket 113.

The fan unit 103 comprises an impeller 118 attached to the shaft 108 of the motor unit 102, an air guide 119 disposed around the impeller 118 to form an airflow path for leading flow of air delivered from the impeller 118 to an interior of
15 the motor unit 102 while gradually recovering its pressure, and a casing 120 covering them. The fan unit 103 is mounted integrally to the bracket 112.

The circuit unit 104 has a circuit board 122, disposed in a circuit board enclosure 121 constructed of insulative material, for controlling electric power to the motor unit 102. The circuit board 122 is connected with a power supply wire
20 123 in connection to a power supply unit of the cleaner, and a signal wire 124 for transmitting an operating command signal from the cleaner. The enclosure 121 is so disposed as to locate in a space between the bracket 112 and the air guide 119 of the fan unit 103. There is a cooling air inflow port 125 located in a front lower area of the enclosure 121. There is a cooling air outflow port 126 located at a side

of the bracket 112 in communication to an interior of the motor unit 102. The inflow port 125 and the outflow port 126 form an airflow path within the enclosure 121 for the exhaust air delivered by the fan unit 103. A triac defining a power device 127 for controlling electric power is mounted integrally with a small
5 radiating fin 128 so as to locate in a part of the airflow path on the circuit board 122.

When the electric blower 101 rotates, the impeller 118 rotates to produce suctioning force. This causes air in front of the casing 120 flows into the impeller 118 from the suction port 129, and is expelled from an outer periphery of the impeller 118. A flow of the air expelled from the impeller 118 is led to the inflow
10 port 125 in the circuit board enclosure 121, while being decelerated along the airflow path formed by the air guide 119 and an interior surface of the casing 120, and recovered of its pressure.

The flow of air entered through the inflow port 125 into the circuit board enclosure 121 passes the airflow path, and travels toward the outflow port 126. It
15 then cools the heat-generating bodies in vicinity of the airflow path. The flow of air expelled from the outflow port 126 is discharged further from the discharge port 130 to the outside of the motor unit 102 after passing through the interior of the motor unit 102. The heat-generating components such as the armature winding 105, the armature core 106, the field core 114, the field winding 115, the carbon
20 brush (not show in the figure), and so forth are cooled at this time.

As described above, the flow of air expelled from the fan unit 103 cools the power device 127 in the circuit unit 104 before it passes through the heat-generating parts of the motor unit 102. That is, the power device in the circuit unit 104 can be cooled efficiently by the air of relatively low temperature with a large volume.

Therefore, the radiating fin 128 can be reduced in size. Further, there are even cases, in which the radiating fin can be made unnecessary. As described above, this embodiment can realize a reduction in size as well as saving in space of the circuit unit 104, and thereby the electric blower 101 can be downsized.

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(Second Exemplary Embodiment)

Referring now to Fig. 2, a second exemplary embodiment of this invention will be described. Like reference numerals are used to designate like structural components as those of the first exemplary embodiment, and details of them will be
10 skipped.

An electric blower 101 comprises a motor unit 102, a fan unit 103, and an inverter circuit unit 131, as shown in Fig. 2.

A rotor 109 is constructed with a shaft 108 having a magnet 132 mounted thereon into a cylindrical shape. The rotor 109 is mounted on an impeller-side
15 bracket 112 and a motor-side bracket 113 in a freely rotatable manner with a load-side bearing 110 and a no-load-side bearing 116. The bracket 112 and the bracket 113 are connected to compose an enclosure of the motor unit. A stator 116 constructed of a core 114 provided with a stator winding 115 is secured to the motor-side bracket 113. The rotor 109 and the stator 116 compose the motor unit
20 102.

The inverter circuit unit 131 is disposed in a circuit board enclosure 121 constructed of insulative resin. The circuit unit 131 consists of a circuit board 122, on which a power device 127 for controlling electric power to the motor unit 102, a hole element for detecting a position of the rotor, and the like are mounted. The

circuit board 122 is connected with a power supply wire 123 and a signal wire 124 for transmitting an operating command signal from a control section. The circuit board enclosure 121 is so disposed as to locate in a space between the bracket 112 and the air guide 119 of the fan unit 103. There are a cooling air inflow port 125
5 of a desired opening area located in a front lower part of the enclosure 121, and a cooling air outflow port 126 located at a side of the bracket 112 in a manner to communicate with an interior of the motor unit 102. The inflow port 125 and the outflow port 126 form an airflow path within the enclosure 121 for the discharged air expelled from the fan unit 103.

10 A plurality of power devices 127 such as FET's, i.e. components in the inverter circuit unit 131, are mounted integrally with a small radiating fin 128 in a position within a part of the airflow path on the circuit board 122. A casing 120 of the fan unit 103 covers an impeller 118, the air guide 119 and the inverter circuit 131, and it is secured to the bracket 112 by such means as press fitting and bonding.

15 When the electric blower 101 rotates, the impeller 118 rotates to produce a suctioning force. Air in front of the casing 120 flows into the impeller 118 from the suction port 129, and is expelled from an outer periphery of the impeller 118. A flow of the air expelled from the impeller 118 is led to the inflow port 125 in the circuit board enclosure 121, while being decelerated along the airflow path formed
20 by the air guide 119 and an interior surface of the casing 120, and recovered of its pressure. The flow of air entered through the inflow port 125 into the circuit board enclosure 121 passes the airflow path, and travels toward the cooling air outflow port 126. It then cools the heat-generating bodies in vicinity of the airflow path. The flow of air expelled from the outflow port 126 is discharged further from the

discharge port 130 to the outside of the motor unit 102 after passing through the interior of the motor unit 102. The heat-generating parts such as the magnet 132, the core 114, the stator winding 115, and the like are cooled at this time.

As described above, the flow of air expelled by the fan unit 103 cools the power devices 127 on the circuit board 122 before it passes through the heat-generating parts of the motor unit 102. In other words, the power devices 127 on the circuit board 122 can be cooled efficiently by the air of relatively low temperature with a large volume. Therefore, the radiating fin 128 can be reduced in size. Further, there are even cases, in which the radiating fin can be made unnecessary. As described, this embodiment can realize a reduction in size as well as saving in space of the inverter circuit unit 131, and thereby the electric blower 101 can be downsized.

Furthermore, since the casing 120 is formed integrally by fixing it to the bracket 112, no stress is impressed upon the circuit board 120 from outside of the electric blower 101. This improves reliability of the circuit board enclosure 121, beside increasing rigidity as well as strength of the electric blower 101.

In this embodiment, it may be desirable to further provide a cooling fan in another location within the motor unit 102, in order to improve cooling performance. Described hereinafter is one example that is provided with a cooling fan.

Fig. 3 is the one in that a cooling fan 134 for cooling the inverter circuit unit 131 is provided as a portion of the rotor 109 by means of using an inherent shape of the sheet steel of the rotor 109, or by installing another component made of plastic or the like, for instance. In this case, the cooling fan 134 rotates to produce cooling air as the rotor 109 rotates.

Further, Fig. 4 is another example, in which a magnet for detecting position of the rotor 109 is provided separately as a sensor magnet 135, and a cooling fan 134 is disposed on this sensor magnet 135, as an alternative of providing the cooling fan 134 as a part of the rotor 109. In this instance, the cooling fan 134
5 disposed on the sensor magnet 135 generates wind that blows into the inverter circuit unit 131. Hence, the inverter circuit unit 131 can be cooled more efficiently.

Or, Fig. 5 is still another example, in which a rotor cooling fan 136 is provided as a portion of the rotor 109 to improve cooling effect of the rotor 109
10 itself in the motor unit 102, in addition to cooling of the inverter circuit unit 131. Wind is generated by the rotor cooling fan 136, as the rotor 109 rotates. The wind of the rotor 109 drives upon its own body. In this structure, the wind generated by the rotor cooling fan 136 is added to the blowing wind generated by the impeller 118, so as to enable the rotor 109 to cool its own body more effectively. In this
15 case, the wind generated by the rotor cooling fan 136 also drives on the stator 116 wound with the stator winding 115, thereby achieving more efficient cooling.

(Third Exemplary Embodiment)

A third exemplary embodiment of this invention will be described with
20 reference to Fig. 6. Like reference numerals are used to designate like structural components as those of the second exemplary embodiment, and details of them will be skipped.

This exemplary embodiment is an example in that dustproof measures is taken for the motor unit 102.

An electric blower of this embodiment is provided with a dust filter 138 in a position confronting a cooling air outflow port 126, as shown in Fig. 6, to reduce dust entering the motor unit 102. A gap between a rotor 109 and a stator 116 is set for a distance of 0.47 mm to 0.7 mm. This setting can prevent the rotor 109 and the stator 116 from scraping against each other, or the rotor 109 from being locked due to dust that passes through the filter 138. In addition, efficiency of the motor is not so impaired because the gap set between the rotor 109 and the stator 116 is 0.7 mm or less.

10 **(Fourth Exemplary Embodiment)**

A fourth exemplary embodiment of the present invention will be described hereinafter using Fig. 7 through Fig. 11.

An electric blower 139 comprises a motor unit 140, a fan unit 141, and an inverter circuit unit 142 for controlling electric power to the motor unit 140, as shown in Fig. 7.

An enclosure of the motor unit 140 is composed of an impeller-side bracket 143 and a motor-side bracket 144, both made of metal, i.e. the conductive material. The bracket 144 is formed into a cylindrical shape with a closed bottom. The bracket 143 is provided with a cylindrical flange, which fits inwardly along a rim of an upper opening of the bracket 144. A stator 147 comprising a core 145 and a winding 146 is fixed in the bracket 144. Further, a rotor 149 bearing a permanent magnet 148 is provided with a shaft 150. The shaft 150 is journaled rotatably in a bearing 151 disposed on an upper part of the bracket 143 and another bearing 152 disposed on a bottom of the bracket 144.

The inverter circuit unit 142 comprises circuit boards 153 and 154. The circuit boards 153 and 154 are circular in shape, which is generally in accord with a shape of the flanged end of the bracket 144. Also, the circuit board 153 and the circuit board 154 are each provided with a center hole 155 in their inner peripheries
5 corresponding to an outer shape of the bearing 151, and a shape of them resembles a doughnut. The circuit board 153 and the circuit board 154 are arranged vertically with a space, and the circuit board 153 is located at a side closer to the bracket 143 than the circuit board 154. The circuit board 153 and the circuit board 154 are placed together with spacers 156 between them, retained with screws 158 to board
10 retaining posts 157 projecting downwardly from the flange of the bracket 143, and covered by the bracket 143 and the bracket 144.

The fan unit 141 is provided with an impeller 159, an air guide 160 and a casing 161. An impeller 159 is attached to an upper end of the shaft 150 of the rotor 149. The air guide 160 is positioned over a periphery of the impeller 159 to
15 form an airflow path that leads a flow of air delivered by the impeller 159 into the motor unit 140 while recovering gradually a pressure of the airflow. The casing 161 is mounted to the bracket 143 in a manner to cover the air guide 160 and so on. A suction port 162 is formed in an upper surface of the casing 161. Furthermore, the bracket 143 is provided with a plurality of openings 163 for guiding the airflow
20 from the air guide 160 into the motor unit 140.

Referring next to Fig. 8, a configuration of the inverter circuit unit 142 for controlling the motor unit 140 will be described. In this exemplary embodiment, details are given especially for the case the motor unit 140 is inverter-driven. The inverter circuit unit 142 is divided into two groups, a power-related circuit 165

dealing with relatively heavy current, including semiconductor switching elements 164 for supplying electric power to individual phases of the winding 146, and a signal-related circuit 167 for processing an output signal from a position detecting element 166 and an operation control signal, and the like from the outside. Circuit
5 components of the power-related circuit 165 are mounted on the circuit board 153. Circuit components of the signal-related circuit 167 are mounted on the circuit board 154.

Furthermore, the signal-related circuit 167 is provided with the position detecting element 166 for detecting position of the rotor 149 of the motor unit 140,
10 a temperature detecting element 168 for detecting temperature of the winding 146 of the motor unit 140 and a switch 170 for arbitrarily interrupting electric current supplied to a control IC 169 of the inverter circuit unit 142 in response to an external signal.

The circuit boards 153 and 154 are provided with a plurality of through holes
15 171 that serve as airflow paths for leading the flow of air entering from a side of the impeller-side bracket 143 to an interior of the motor unit 140, as shown in Fig. 7 or Fig. 9. The circuit boards 153 and 154 are coated with molding resin 172 or the like having insulating property over portions where operational malfunction, etc. are apprehensible when foreign particles are caught at solder connections and the like
20 between the circuit boards and the mounted components.

In the circuit configuration shown in Fig. 8 for the inverter motor, a GND pattern 173 (GND represents an abbreviation of ground) is formed along a perimeter of the circuit board to be connected to the GND of the power supply. As shown in Fig. 10, areas around screw holes for fixation are not provided with the

insulation treatment, in order to make electrical connections to board fixation screws 158, and to establish an electrical continuity of a part of this GND pattern 173 to the impeller-side bracket 143 or the motor-side bracket 144, made of metal, through any of the screws 158.

5 Fig. 11 is a diagram depicting another circuit configuration of this exemplary embodiment. As shown in Fig. 11, a portion to be connected to the GND of the power supply is connected to the impeller-side bracket 143 or the motor-side bracket 144, made of metal, with a high impedance element 174 or a high impedance resin. Static electricity, etc. built up in the impeller-side bracket 143
10 and the motor-side bracket 144, made of metal, is discharged through the power supply.

When the electric blower 139 rotates, the impeller 159 rotates to produce a suctioning force. Air flows from the suction port 162 of the casing 161 into the impeller 159, and is expelled from an outer periphery of the impeller 159. A flow
15 of the air expelled from the outer periphery of the impeller 159 reaches to an upper area of the bracket 143, and is led to the circuit boards 153 and 154 through the openings 163.

The inverter circuit unit 142 is adapted for placement within the bracket 144, since it is divided into the circuit board 153 and the circuit board 154. That is, a
20 surface area of the inverter circuit unit 142 can be reduced in a diametral direction, and thereby the electric blower 139 can be constructed within a limited space.

In addition, since the power-related circuit 165 and the signal-related circuit 167 are mounted separately, the signal-related circuit 167 is not likely to receive an influence of noises generated in the power-related circuit 165.

Further, because the circuit board 153 is disposed in close vicinity of the bracket 143, heat generated by the components mounted on the circuit board 153 is conducted to the bracket 143. The heat in the bracket 143 is subsequently dissipated efficiently because a large volume of airflow discharged by the impeller 159 passes through at high velocity. In other words, the impeller-side bracket 143 is used as a radiating fin by making the switching elements 164 in contact with an inner surface of the openings 163 in the bracket 143, as shown in Fig. 9. In this instance, it is desirable that the impeller-side bracket 143 be made of a thermally well conductive metal.

Furthermore, because the position detecting element 166 for the rotor 148 is mounted on the circuit board 154, the signal-related circuit 167 can be consolidated to deal with a small current and signals, thereby realizing a space-saving of the inverter circuit unit 142. In addition, since the temperature detecting element 168 can be placed near the winding 146 as it is mounted on the circuit board 154, temperature of the winding 146 can be detected sensitively and accurately. As a result, protection control of the inverter motor unit 140 can be achieved reliably.

Moreover, the impeller-side bracket 143 and the motor-side bracket 144, made of metal, are constructed to have a shielding effect of the circuit unit 142 to the external devices. That is, adverse effects to the external devices due to the noises generated by the inverter circuit unit 142 are alleviated.

A flow of the air discharged from the outer periphery of the impeller 159 flows into the motor unit 140 through the plurality of through holes 171. Therefore, the winding 146 and the like of the motor unit 140 are efficiently cooled.

Further, reliability can be improved by using the molding resin 172, etc. to

cover portions where dust collecting on the component mounting surface of the inverter circuit unit 142 may lead to a trouble.

Because the GND pattern 173 is provided along the outer perimeter of the circuit board of the inverter circuit unit 142, static electricity in the metallic brackets
5 tend to flow readily to the GND pattern 173, so that breakdown of the circuits can be alleviated. Dielectric strength to the static electricity is also improved owing to the short-circuiting either directly or through the high impedance element 174 or a high impedance resin between the GND pattern 173 and the impeller-side bracket 143 or the motor-side bracket 144 of metal. In this exemplary embodiment,
10 although both the impeller-side bracket 143 and the motor-side bracket 144 are fabricated of metal as being electrically conductive material, it may be acceptable to fabricate at least one of the impeller-side bracket 143 and the motor-side bracket 144 with conductive material. Like effect as described above can be achieved, if
15 only one bracket made of the conductive material is short-circuited with the GND pattern 173 directly or through the high impedance element 174 or the high impedance resin.

Furthermore, a reduction of power consumption, and therefore conservation of energy can be realized by disconnecting the power supply to the inverter circuit unit 142 with the switch 170 when a signal signifying “stop” is input to the circuit
20 unit 142 from the cleaner equipped with the electric blower of this exemplary embodiment.

(Fifth Exemplary Embodiment)

A fifth exemplary embodiment of the present invention will be described next

by referring to Fig. 12. Since a basic structure is generally similar to that of the fourth exemplary embodiment except for the air guide, their description will be skipped, and details will be given mainly for the different points. In addition, like numerals are used to designate like structural components.

5 An electric blower 139 comprises a motor unit 140, a fan unit 141 driven rotatively by the motor unit 140, and an inverter circuit unit 142 for controlling the motor unit 140, as shown in Fig. 12. In this exemplary embodiment, the inverter circuit unit 142 is divided into a circuit board 153 and another circuit board 154. A plurality of switching elements 164 of large heating value are mounted on the
10 circuit board 153, which is disposed at a side facing the impeller-side bracket 143 in such an orientation that their longitudinal sides are generally perpendicular to the circuit board 153.

When electric power is supplied to the electric blower 139, an impeller 159 rotates to produce a suctioning force. Air in front of a casing 161 flows from a
15 suction port 162 into the impeller 159, and is expelled from an outer periphery of the impeller 159. A flow of the air expelled from the outer periphery of the impeller 159 reaches to an upper area of the impeller-side bracket 143 of the inverter motor, and is led to the circuit board 153 and the circuit board 154 of the inverter circuit unit 142 through openings 163 in the impeller-side bracket 143.
20 The switching elements 164 and the like are cooled during this period. Although the switching elements 164 takes a largest space on the circuit board, a surface area of the circuit board can be reduced, since they are mounted in a direction that is generally perpendicular to the circuit board 153. Accordingly, an outer diameter of the motor-side bracket 144 of the motor unit 140 can be reduced.

(Sixth Exemplary Embodiment)

A sixth exemplary embodiment of the present invention will be described hereinafter by referring to Fig. 13. Since a basic structure is generally similar to
5 that of the fifth exemplary embodiment, their description will be skipped, and details will be given mainly for the different points. In addition, like numerals are used to designate like structural components.

An inverter circuit unit 142 is disposed in a space formed between an impeller-side bracket 143, and a rotor 149 and a stator 147, as shown in Fig. 13. A
10 plurality of switching elements 164 for switching purpose are mounted on a circuit board 153 disposed at a side facing the impeller-side bracket 143 in a such orientation that their longitudinal sides are generally perpendicular to the circuit board, and in positions within openings 163 in the impeller-side bracket 143.

The foregoing structure operates in a manner, which is described hereinafter.

15 When electric power is supplied to an electric blower 139, an impeller 159 rotates to produce a suctioning force. Air in front of a casing 161 flows from a suction port 162 into the impeller 159, and is expelled from an outer periphery of the impeller 159. A flow of the air expelled from the outer periphery of the impeller 159 reaches to an upper area of the impeller-side bracket 143, and is led
20 toward the circuit board 153 and another circuit board 154 of the inverter circuit unit 142 through the openings 163 in the impeller-side bracket 143. The switching elements 164 and the like are cooled during this period. As described, since the switching elements 164 are positioned within the openings 163 in the impeller-side bracket 143, a dimension of the motor unit 140 in its axial direction can be

shortened. At the same time, cooling efficiency of the switching elements 164 improves, since an areas of the openings 163 becomes smaller than the surroundings, which increases the flow velocity.

5 (Seventh Exemplary Embodiment)

A seventh exemplary embodiment of this invention will be described by referring to Fig. 14. Since a basic structure is generally similar to that of the fifth exemplary embodiment, their description will be skipped, and details will be given mainly for the different points. In addition, like numerals are used to designate
10 like structural components.

A circuit board 154 of an inverter circuit unit 142 is disposed in a space formed between an impeller-side bracket 143, and a rotor 149 and a stator 147, as shown in Fig. 14. A circuit board 153 of the inverter circuit unit 142 is disposed in a space formed between an impeller 159 and the impeller-side bracket 143. The
15 circuit board 153 and the circuit board 154 are retained respectively by board retaining posts 157 of the impeller-side bracket 143 with circuit board fixation screws 158. A position detecting element 166 for detecting a rotor position is mounted on the circuit board 154. A plurality of switching elements 164 for switching purpose are mounted on the circuit board 153 in a such orientation that
20 their longitudinal sides are generally in parallel with the circuit board 153.

When electric power is supplied to the electric blower 139, the impeller 159 rotates to produce a suctioning force. Air in front of a casing 161 flows from a suction port 162 into the impeller 159, and is expelled from an outer periphery of the impeller 159. A flow of the air expelled from the outer periphery of the

impeller 159 passes through the circuit board 153, and is led to the circuit board 154 after passing through openings 163 in the bracket 143.

In this exemplary embodiment, only a small height is needed for a space above the circuit board 153, because the plurality of switching elements 164 are
5 mounted generally in parallel to the circuit board. Accordingly, an overall length of the entire electric blower 139 can be reduced. In addition, cooling efficiency of the switching elements 164 is favorable, since they are disposed in an airflow path of the air generated by the impeller 159.

10 (Eighth Exemplary Embodiment)

An eighth exemplary embodiment of the present invention will be described next by referring to Fig. 15. Since a basic structure is generally similar to that of the fifth exemplary embodiment, their description will be skipped, and details will be given mainly for the different points. In addition, like numerals are used to
15 designate like structural components.

As shown in Fig. 15, an inverter circuit unit 142 for driving an electric blower 139 is built within a motor unit 140.

A circuit board 153 and another circuit board 154 constituting the inverter circuit unit 142 are disposed in a space formed between an impeller-side bracket
20 143 made of metal, and a rotor 149 and a stator 147. A plurality of switching elements 164 for switching purpose are mounted on the circuit board 153 disposed on the impeller-side bracket 143 in such an orientation that their longitudinal sides are generally perpendicular to the circuit board. An upper side of each switching element 164 is fixed with a screw 176 so that it is in contact with an inner surface of

an opening formed in the impeller-side bracket 143.

The foregoing structure operates in a manner as described hereinafter.

When electric power is supplied to the electric blower 139, an impeller 159 rotates to produce a suctioning force. Air in front of a casing 161 flows from a suction port 162 into the impeller 159, and is expelled from an outer periphery of the impeller 159. A flow of the air expelled from the outer periphery of the impeller 159 is led toward the circuit board 153 and another circuit board 154 of the inverter circuit unit 142 through openings 163 in the bracket 143.

The plurality of switching elements 164 mounted on the circuit board 153 are cooled efficiently during this period, since the flow of air discharged by the impeller 159 passes through in large volume and at high velocity. In addition, since the switching elements 164 in this embodiment are fixed in contact with the metallic impeller-side bracket 143, the bracket 143 plays a role of the radiating fin. Also, because the impeller-side bracket 143 is totally exposed to the flow of discharged air from the impeller 159, a further cooling effect is attainable.

As the switching elements 164 of the inverter circuit unit 142 are fixed in contact with the bracket 143, the impeller-side bracket 143 serves as the radiating fin. Hence, the further cooling effect is obtained.

20 (Ninth Exemplary Embodiment)

A ninth exemplary embodiment of the present invention will be described next by referring to Fig. 16. Since a basic structure is generally similar to that of the fifth exemplary embodiment, their description will be skipped, and details will be given mainly for the different points. In addition, like numerals are used to

designate like structural components.

As shown in Fig. 16, an inverter circuit unit 142 for driving an electric blower 139 is built within a motor unit 140.

5 A plurality of switching elements 164 are mounted on a circuit board 153 in such an orientation that their longitudinal sides are generally perpendicular to the circuit board. The switching elements 164 are fixed with adhesive or the like having good thermal conductivity so that they are in contact with a motor-side bracket 144 made of metal.

10 When electric power is supplied to the electric blower 139, an impeller 159 rotates to produce a suctioning force. Air in front of a casing 161 flows from a suction port 162 into the impeller 159, and is expelled from an outer periphery of the impeller 159. A flow of the air expelled from the outer periphery of the impeller 159 is led toward the circuit board 153 and another circuit board 154 through openings 163 in an impeller-side bracket 143.

15 The plurality of switching elements 164 are cooled efficiently during this period, since the flow of air discharged by the impeller 159 passes through in large volume and at high velocity. Since the switching elements 164 in this embodiment are fixed in contact with the metallic motor-side bracket 144, the motor-side bracket 144 plays a role of the radiating fin. Also, because the motor-side bracket 144 is
20 totally exposed to the flow of discharged air from the impeller 159, a further cooling effect is attainable. In addition, the motor-side bracket 144 provides for a greater cooling effect, because it has a larger radiating area than the impeller-side bracket 143.

In the foregoing fourth and fifth exemplary embodiment, although both the

impeller-side bracket 143 and the motor-side bracket 144 are described as being fabricated of metal, at least one of the impeller-side bracket 143 and the motor-side bracket 144 may be fabricated of electrically conductive material. The metallic material can provide a good thermal conductivity that increases effectiveness of thermal dissipation. Besides, it is also possible, if necessary, to select a material of good thermal conductivity, as an alternative of the metallic material.

(Tenth Exemplary Embodiment)

A tenth exemplary embodiment of this invention will be described now by referring to Fig. 17. Since a basic structure is generally similar to that of the fifth exemplary embodiment, their description will be skipped, and details will be given mainly for the different points. In addition, like numerals are used to designate like structural components.

A circuit board 154 constituting an inverter circuit unit 142 is disposed in a space formed between an impeller-side bracket 143, and a rotor 149 and a stator 147, as shown in Fig. 17. A circuit board 153 is disposed in a space formed between an impeller 159 and the bracket 143. The circuit board 153 and the circuit board 154 are retained by board retaining posts 157 formed respectively on a front side and a backside of the bracket 143, using screws 158. A position detecting element 166 for detecting a rotor position is mounted on the circuit board 154. A plurality of switching elements 164 are mounted on the circuit board 153 in a manner that they locate along an outer periphery of the impeller 159.

When electric power is supplied to an electric blower 139, the impeller 159 rotates to produce a suctioning force. Air in front of a casing 161 flows from a

suction port 162 into the impeller 159, and is expelled from an outer periphery of the impeller 159. A flow of the air expelled from the outer periphery of the impeller 159 passes through the circuit board 153, and is led to the circuit board 154 through openings 163 in the bracket 143.

5 Since the plurality of switching elements 164 are mounted in the manner to locate along the outer periphery of the impeller 159, the flow of air generated by the impeller 159 drives directly on the switching elements 164. Therefore, the switching elements 164 are effectively cooled by the high-velocity flow of air.

10 **(Eleventh Exemplary Embodiment)**

 An eleventh exemplary embodiment of this invention will be described next by referring to Fig. 18. Since a basic structure is generally similar to that of the fifth exemplary embodiment, their description will be skipped, and details will be given mainly for the different points. In addition, like numerals are used to
15 designate like structural components.

 A circuit board 154 constituting an inverter circuit unit 142 is disposed in a space formed between an impeller-side bracket 143, and a rotor 149 and a stator 147, as shown in Fig. 18. A circuit board 153 is disposed in a space formed between an impeller 159 and the bracket 143. The circuit board 153 and the circuit board 154
20 are retained by board retaining posts 157 formed respectively on a front side and a backside of the bracket 143 using screws 158. A position detecting element 166 for detecting a rotor position is mounted on the circuit board 154. A plurality of switching elements 164 are mounted on the circuit board 153 in a manner that they locate along an outer periphery of the impeller 159, and fixed to a casing 161 made

of metal with adhesive and the like having good thermal conductivity.

When electric power is supplied to an electric blower 139, the impeller 159 rotates to produce a suctioning force. Air in front of the casing 161 flows from a suction port 162 into the impeller 159, and is expelled from an outer periphery of the impeller 159. A flow of the air expelled from the outer periphery of the impeller 159 passes through the circuit board 153, and is led to the circuit board 154 after passing through openings 163 in the bracket 143.

Since the plurality of switching elements 164 are mounted in the manner to locate along the outer periphery of the impeller 159, the flow of air generated by the impeller 159 drives directly on the switching elements 164, thereby cooling effectively by a high-velocity, strong flow of the air. Further, since the switching elements 164 are fixed in contact with the casing 161, the casing 161 plays a role of the radiating fin to increase the cooling effect.

In this embodiment, although the casing 161 is made of metal, it is also acceptable to select any other material of good thermal conductivity.

(Twelfth Exemplary Embodiment)

A twelfth exemplary embodiment of this invention will be described now by referring to Fig. 19. Since a basic structure is generally similar to that of the fourth exemplary embodiment, their description will be skipped, and details will be given mainly for the different points. In addition, like numerals are used to designate like structural components.

As shown in Fig. 19, a fan unit 141 is provided with an air guide 160 along a periphery and below an impeller 159 for rectifying an airflow generated by the

impeller 159, and recovering its pressure (dynamic pressure-to-static pressure conversion). A return path 177 is provided on a surface of the air guide 160 at a side facing an impeller-side bracket 143, for guiding the flow of air to a motor unit 140. A circuit board 154 constituting an inverter circuit unit 142 is disposed
5 between the impeller-side bracket 143, and a rotor 149 and a stator 147, and another circuit board 153 is disposed between the air guide 160 and the impeller-side bracket 143. The circuit board 153 and the circuit board 154 are retained by board retaining posts 157 formed respectively on a front side and a backside of the impeller-side bracket 143 using screws 158. A plurality of switching elements 164
10 of large heating value are mounted on the circuit board 153 in a manner that they locate in the return path 177 of the air guide 160.

When electric power is supplied to an electric blower 139, the impeller 159 rotates to produce a suctioning force. Air in front of a casing 161 flows from a suction port 162 into the impeller 159, and is expelled from an outer periphery of
15 the impeller 159. A flow of the air expelled from the outer periphery of the impeller 159 reduces its velocity of flow when it passes through the air guide 160, thereby recovering the pressure. The air then passes through the circuit board 153, and is led to the circuit board 154 through openings 163 in the impeller-side bracket 143.

20 Since the switching elements 164 are mounted in the manner to locate in the return path 177, they are cooled effectively by the flow of passing air. This embodiment realizes the highly efficient electric blower 139 by providing the air guide 160 around the outer periphery of the impeller 159. As the cooling of the switching elements 164 is made with the airflow, of which a pressure is recovered

by the air guide 160, the cooling can be made efficiently while maintaining efficiency of the electric blower 139.

(Thirteenth Exemplary Embodiment)

5 A thirteenth exemplary embodiment of this invention will be described now by referring to Fig. 20. Since a basic structure is generally similar to that of the fourth exemplary embodiment, their description will be skipped, and details will be given mainly for the different points. In addition, like numerals are used to designate like structural components.

10 As shown in Fig. 20, a fan unit 141 is provided with an air guide 160 along a periphery and below an impeller 159 for rectifying an airflow generated by the impeller 159, and recovering its pressure. The air guide 160 is formed of a material of high heat dissipation. A circuit board 153 and another circuit board 154 constituting an inverter circuit unit 142 are disposed in a space formed between
15 an impeller-side bracket 143, and a rotor 149 and a stator 147. A plurality of switching elements 164 are mounted on the circuit board 153 disposed on the bracket 143 in such an orientation that their longitudinal sides are generally perpendicular to the circuit board. An upper side of each switching element 164 is fixed with a screw 176 so that it is in contact with the air guide 160.

20 When electric power is supplied to an electric blower 139, the impeller 159 rotates to produce a suctioning force. Air in front of a casing 161 flows from a suction port 162 into the impeller 159, and is expelled from an outer periphery of the impeller 159. A flow of the air expelled from the outer periphery of the impeller 159 reduces its velocity of flow when it passes through the air guide 160,

thereby recovering the pressure. The air then reaches to an upper surface of the impeller-side bracket 143, and is led to the circuit board 154 through openings 163 in the bracket 143.

The switching elements 164 are cooled as they are exposed to the flow of air that has passed through the air guide 160. Since the switching elements 164 are fixed in contact to the air guide 160 of high heat dissipation using screws 176, the entire air guide 160 plays a role of the radiating fin. Thus, the cooling can be made efficiently by the passage of high-velocity air expelled from the impeller 159.

10 (Fourteenth Exemplary Embodiment)

A fourteenth exemplary embodiment of this invention will be described now by referring to Fig. 21. Since a basic structure is generally similar to that of the fifth exemplary embodiment, their description will be skipped, and details will be given mainly for the different points. In addition, like numerals are used to designate like structural components.

As shown in Fig. 21, there is disposed below an impeller 159, an impeller-side bracket 143 in a shape of an air guide provided therein with a return path 177. The bracket 143 is secured with its own periphery to a motor-side bracket 144. A circuit board 153 and another circuit board 154 constituting an inverter circuit unit 142 are disposed in a space formed between the impeller-side bracket 143, and a rotor 149 and a stator 147. A plurality of switching elements 164 are mounted on the circuit board 153. An upper side of each switching element 164 is fixed in a manner to contact with the impeller-side bracket 143 with adhesive or the like having a high thermal conductivity.

When electric power is supplied to an electric blower 139, the impeller 159 rotates to produce a suctioning force. Air in front of a casing 161 flows from a suction port 162 into the impeller 159, and is expelled from an outer periphery of the impeller 159. A flow of the air expelled from the outer periphery of the
5 impeller 159 is rectified by the bracket 143 having the form of air guide, and it is led to the inverter circuit unit 142 through openings 163 in the bracket 143.

The switching elements 164 are cooled during this period as they are exposed to the flow of air that has passed through the air-guide shaped bracket 143. Further, since the switching elements 164 are fixed in contact to the impeller-side
10 bracket 143, the entire bracket 143 plays a role of the radiating fin. Thus, the cooling can be made efficiently by the passage of high-velocity air expelled from the impeller 159.

Number of the components can be reduced by adopting the impeller-side bracket 143 provided with a unitary air guide as described in this embodiment.

15

(Fifteenth Exemplary Embodiment)

A fifteenth exemplary embodiment of the present invention will be described next by referring to Fig. 22. Since a basic structure is generally similar to that of the fifth exemplary embodiment, their description will be skipped, and details will
20 be given mainly for the different points. In addition, like numerals are used to designate like structural components.

As shown in Fig. 22, an inverter circuit unit 142 for driving an electric blower 139 is built within a motor unit 140.

A plurality of switching elements 164 are mounted on a circuit board 153

downwardly, projecting through a circuit board 154, in such an orientation that their longitudinal sides are generally perpendicular to the circuit boards. The circuit board 153 and the circuit board 154 are respectively provided with through holes 178 to allow cooling air to pass therethrough. The plurality of switching elements 5 164 are disposed so that they are partially buried in spaces available between adjoining windings 146 provided in a stator 147.

When electric power is supplied to the electric blower 139, an impeller 159 rotates to produce a suctioning force. Air in front of a casing 161 flows from a suction port 162 into the impeller 159, and is expelled from an outer periphery of 10 the impeller 159. A flow of the air expelled from the outer periphery of the impeller 159 is led toward the circuit board 153 and another circuit board 154 through openings 163. The flow of air passes through the respective through holes 178 provided in the circuit boards to cool the switching elements 164.

As described above, an overall length of the motor unit 140 can be reduced 15 because the switching elements 164 are disposed in the spaces available between the adjoining windings 146 in the stator 147. Thus, a total length of the electric blower 139 can be reduced in its entirety.

(Sixteenth Exemplary Embodiment)

20 A sixteenth exemplary embodiment of the present invention will be described next by referring to Fig. 23. Since a basic structure is generally similar to that of the fourth exemplary embodiment, their description will be skipped, and details will be given mainly for the different points. In addition, like numerals are used to designate like structural components.

At least one of an impeller-side bracket 143 and a motor-side bracket 144 is fabricated of such a metallic material as copper, aluminum, magnesium alloy and the like, and provided with a number of ridges and ditches on its surface. In Fig. 23, a surface of the impeller-side bracket 143 is provided with a group of ridges and
5 ditches 179, and a surface of the motor-side bracket 144 with another group of ridges and ditches 180.

Providing a large number of ridges and ditches 179 and 180 on the surfaces of the impeller-side bracket 143 and the motor-side bracket 144 increases their surface areas and improves ability of heat dissipation, thereby further improving a cooling
10 efficiency of the heat-generating parts.

(Seventeenth Exemplary Embodiment)

A seventeenth exemplary embodiment of the present invention will now be described.

15 This embodiment represents an electric cleaner that employs any one of the electric blowers described in the first through sixteenth exemplary embodiments. Because the structure and function of the electric cleaner are similar to what have been shown in Fig. 24 and Fig. 25, their details are not described in here.

This exemplary embodiment can realize a main body of the electric cleaner
20 that is small in size, highly reliable, and highly useful, since it uses the small and reliable electric blower.

61954-69

37

CLAIMS:

1. An electric blower comprising:

a motor unit including a stator and a rotor;

5 a fan unit including an impeller attached to an output shaft of said rotor and including a casing covering said impeller; and

10 a circuit unit including an electric power device for controlling electric power to said motor unit, said circuit unit being arranged between said motor unit and said impeller such that said electric power device is located in an airflow path of air expelled from an outer periphery of said impeller to said motor unit.

2. The electric blower according to claim 1, wherein said circuit unit comprises an inverter circuit, said electric power device of said inverter circuit comprising a switching
15 element for supplying electric power to said stator for driving said motor unit.

3. The electric blower of claim 2, wherein said inverter circuit is secured to a bracket enclosing said motor unit, at a side of said bracket nearest to said impeller.

20 4. The electric blower of claim 2, wherein said inverter circuit comprises a plurality of circuit boards.

5. The electric blower of claim 2, wherein said inverter circuit comprises a first circuit board for heavy-current for supplying a driving power to said motor unit and a second
25 circuit board for signal-processing.

6. The electric blower of claim 5, wherein said first circuit board is arranged upstream of said second circuit with respect to the airflow path.

61954-69

38

7. The electric blower of claim 4 further comprising a position detecting device for detecting a rotational position of said rotor, said position detecting device mounted on one of said plurality of circuit boards that is nearer to said rotor.

5 8. The electric blower of claim 2, wherein said inverter circuit has temperature detection means for detecting a surrounding temperature.

9. The electric blower of claim 2, further comprising a bracket enclosing said motor unit, wherein at least a portion
10 of said bracket is made of electrically conductive material.

10. The electric blower of claim 2, wherein said inverter circuit comprises a circuit board having a through hole.

11. The electric blower of claim 2, wherein at least a portion of a surface of said inverter circuit is molded with
15 resin.

12. The electric blower according to claim 3, wherein said inverter circuit comprises a circuit board having a ground pattern on the periphery or the vicinity of the periphery.

13. The electric blower of claim 9, wherein said inverter
20 circuit comprises a circuit board having a ground pattern on the periphery or the vicinity of the periphery, and an electrically conductive portion of said bracket is connected to said ground pattern.

14. The electric blower of claim 9, wherein an
25 electrically conductive portion of said bracket is connected to a ground pattern on a circuit board of said inverter circuit with at least one of a high-impedance element and a high-impedance resin.

61954-69

39

15. The electric blower of claim 2, further comprising a signal-related power supply for supplying power to said inverter circuit, and comprising a power-supply interruption component for interrupting an operation of said signal-related power supply in response to an external signal.

16. The electric blower of claim 2, wherein said rotor has a cooling fan for cooling said inverter circuit.

17. The electric blower according to claim 2, further comprising a sensor magnet for detecting a rotational position of said rotor, said sensor magnet having a fan for cooling said inverter circuit.

18. The electric blower of claim 2, wherein said rotor has a cooling fan.

19. The electric blower of claim 2 further comprising a filter for dust-proofing, said filter disposed in a position where air expelled from an outer periphery of said impeller flows into said motor unit.

20. The electric blower of claim 2, wherein said inverter circuit comprises a circuit board, said switching element for driving said motor unit being mounted on said circuit board so that a longitudinal side of said switching element is perpendicular to said circuit board.

21. The electric blower of claim 20, wherein an impeller-side bracket encloses said motor unit and has an opening, and said switching element is disposed in said opening.

22. The electric blower of claim 2, wherein said inverter circuit comprises a circuit board, said switching element for driving said motor unit being mounted on said circuit board so that a longitudinal side of said switching element is substantially parallel with said circuit board.

61954-69

40

23. The electric blower of claim 22, wherein said switching element is fixed in contact with an impeller-side bracket enclosing said motor unit.

24. The electric blower of claim 20, wherein said
5 switching element is fixed in contact with an impeller-side bracket enclosing said motor unit.

25. The electric blower of claim 20, wherein said switching element is disposed on an outer periphery of said impeller.

10 26. The electric blower of claim 20, wherein said switching element is fixed in contact with the casing covering said impeller.

27. The electric blower of claim 20, wherein said
impeller has an air guide around a periphery thereof for
15 rectifying airflow, and said switching element is disposed
between said air guide and an impeller-side bracket enclosing
said motor unit.

28. The electric blower of claim 27, wherein said
impeller-side bracket and said air guide are integrally formed
20 as one unit.

29. The electric blower of claim 20, wherein said stator
has stator windings, said switching element being arranged so
as to extend between stator windings of said motor unit.

30. The electric blower of claim 21, wherein said
25 impeller-side bracket has a plurality of ridges and ditches.

31. The electric blower of claim 21, further comprising a
motor-side bracket enclosing said motor unit, said motor-side
bracket having a plurality of ridges and ditches.

32. An electric cleaner comprising:

61954-69

41

a dust chamber for collecting dust;

a suction port connected to said dust chamber in communication therewith; and

an electric blower, said electric blower comprising:

5 a motor unit including a stator and a freely rotatable rotor;

 a fan unit including an impeller attached to an output shaft of said rotor and including a casing covering said impeller; and

10 a circuit unit including an electric power device for controlling electric power to said motor unit, said circuit unit being arranged between said motor unit and said impeller such that said electric power device is located in an airflow path of air expelled from an outer periphery of said impeller
15 to said motor unit.

33. The electric cleaner according to claim 32, wherein said circuit unit comprises an inverter circuit.

34. The electric cleaner of claim 33, wherein said electric blower is operable to be driven by a D.C. power
20 supply.

35. The electric blower according to claim 9, wherein said inverter circuit comprises a circuit board having a ground pattern on the periphery or the vicinity thereof.

36. The electric blower according to claim 2, further
25 comprising a sensor magnet for detecting a rotational position of said rotor, said sensor magnet having a fan for cooling said inverter circuit.

FIG. 1

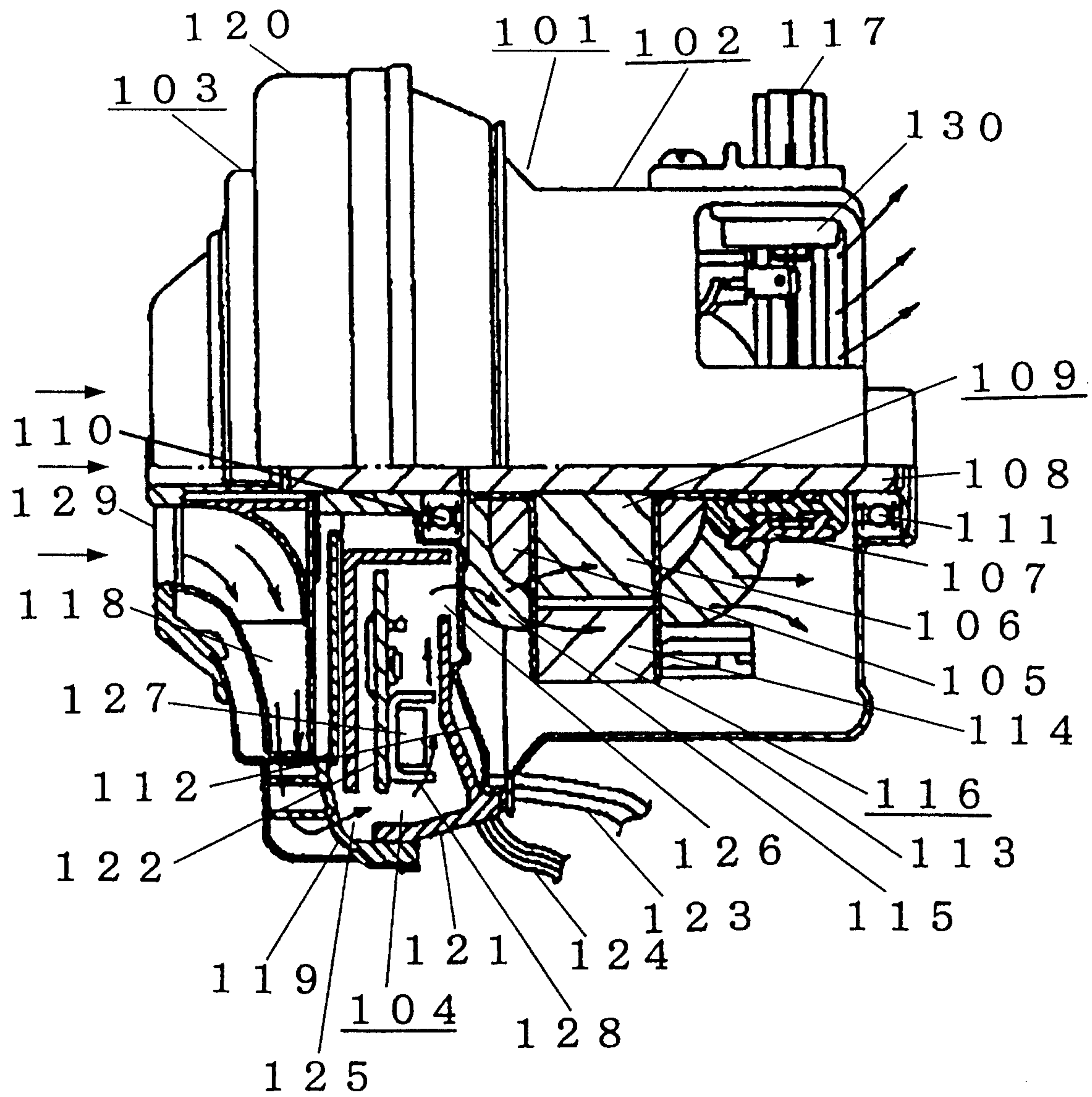


FIG. 2

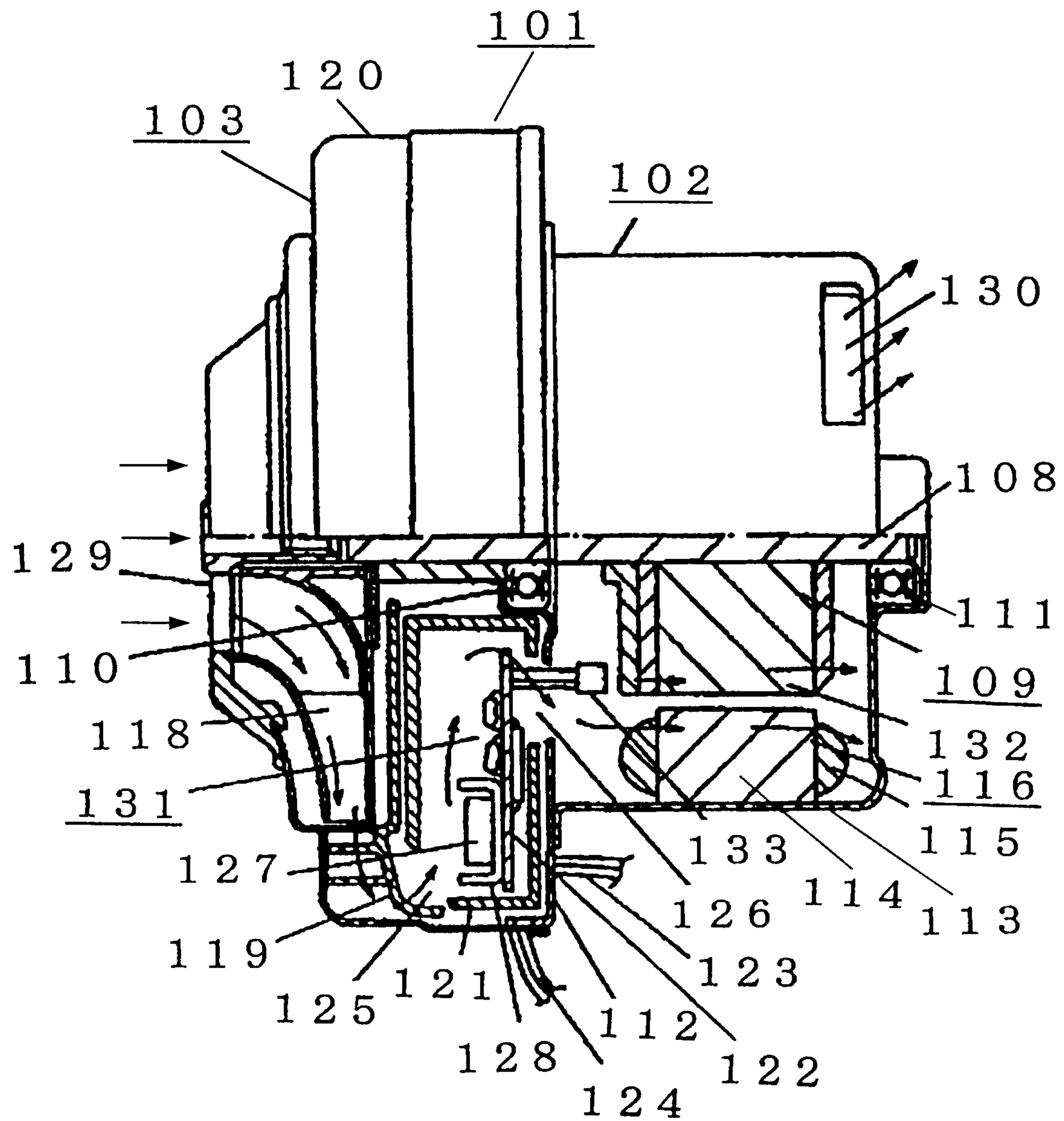


FIG. 3

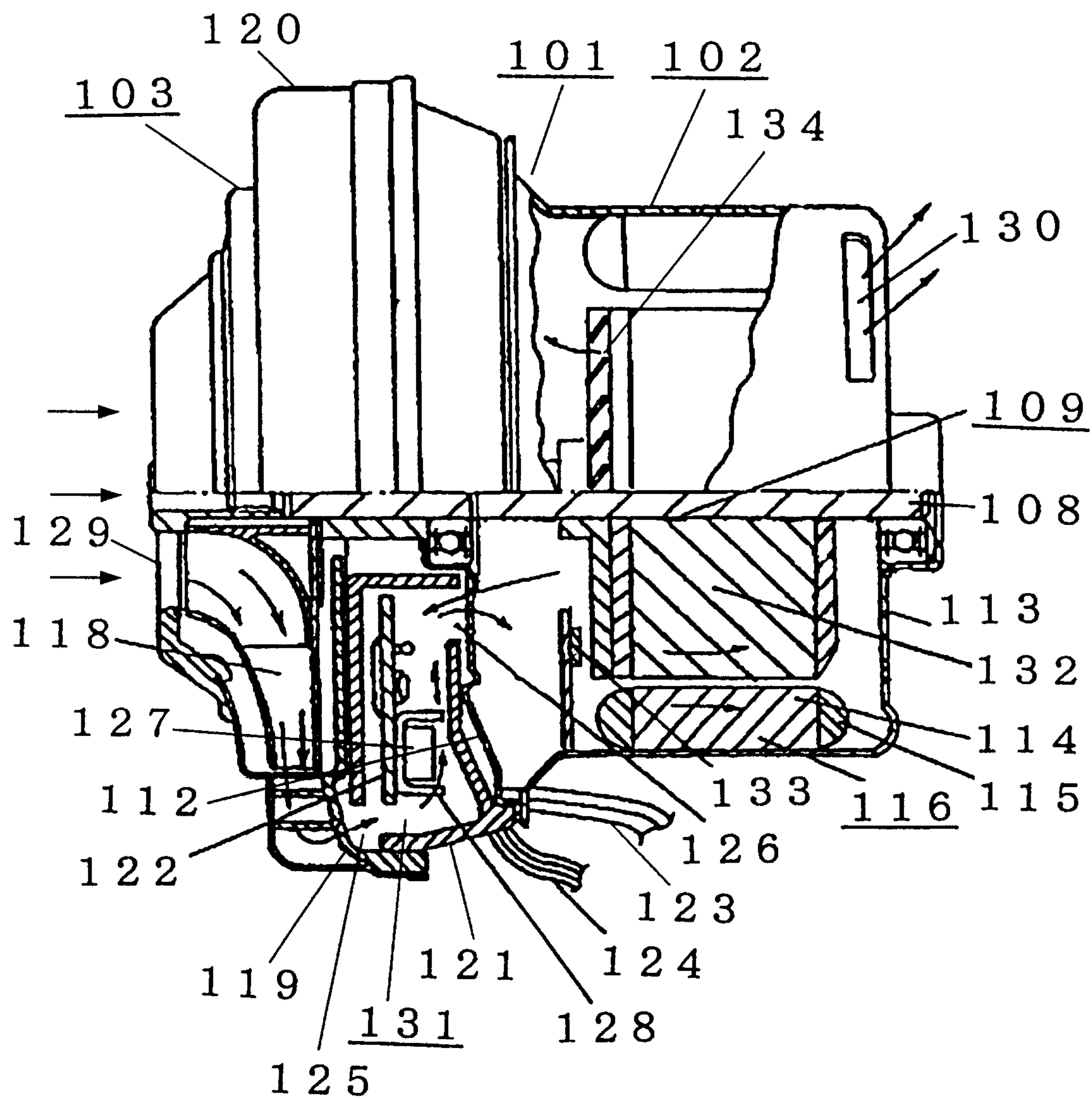


FIG. 4

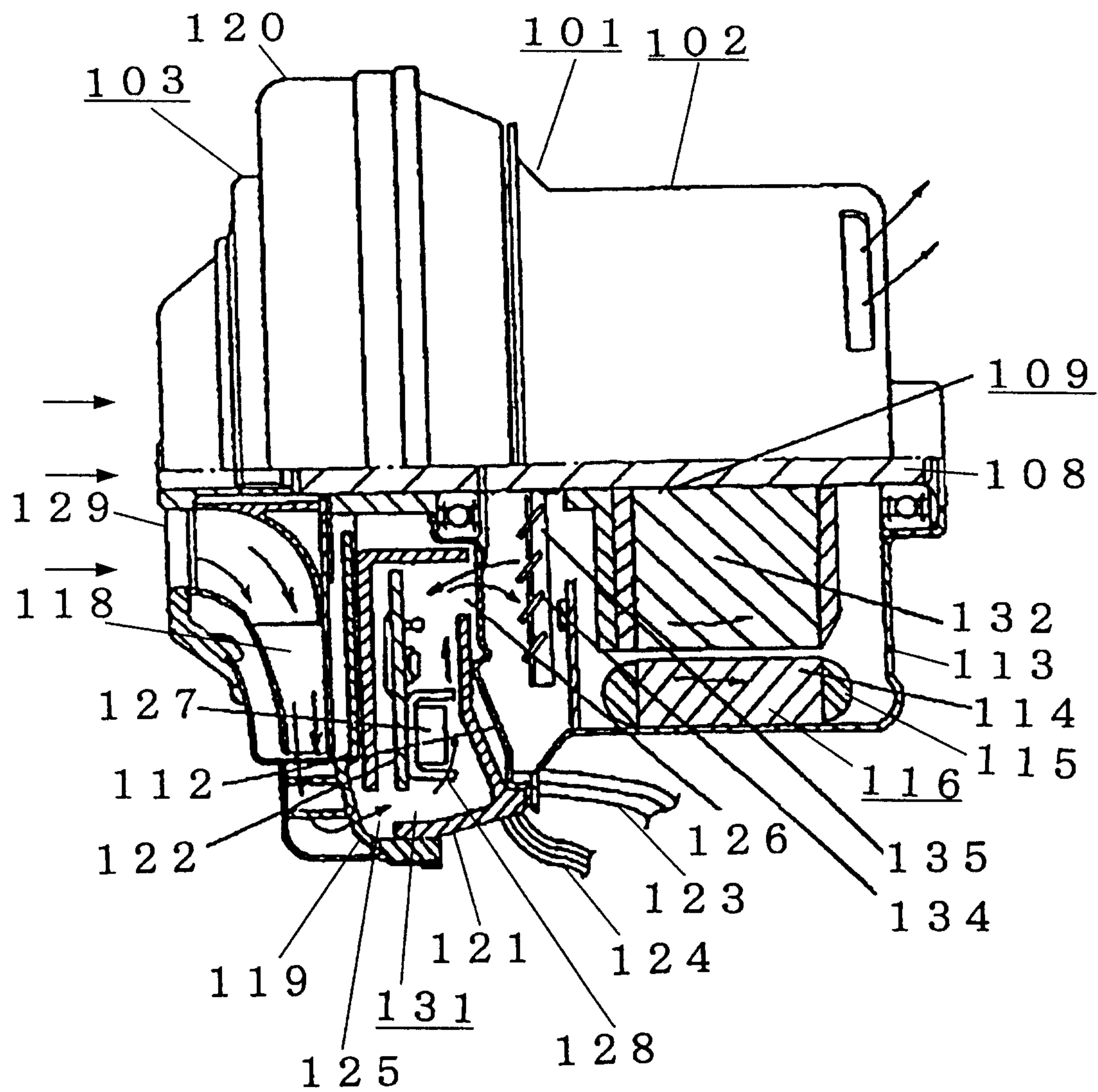


FIG. 5

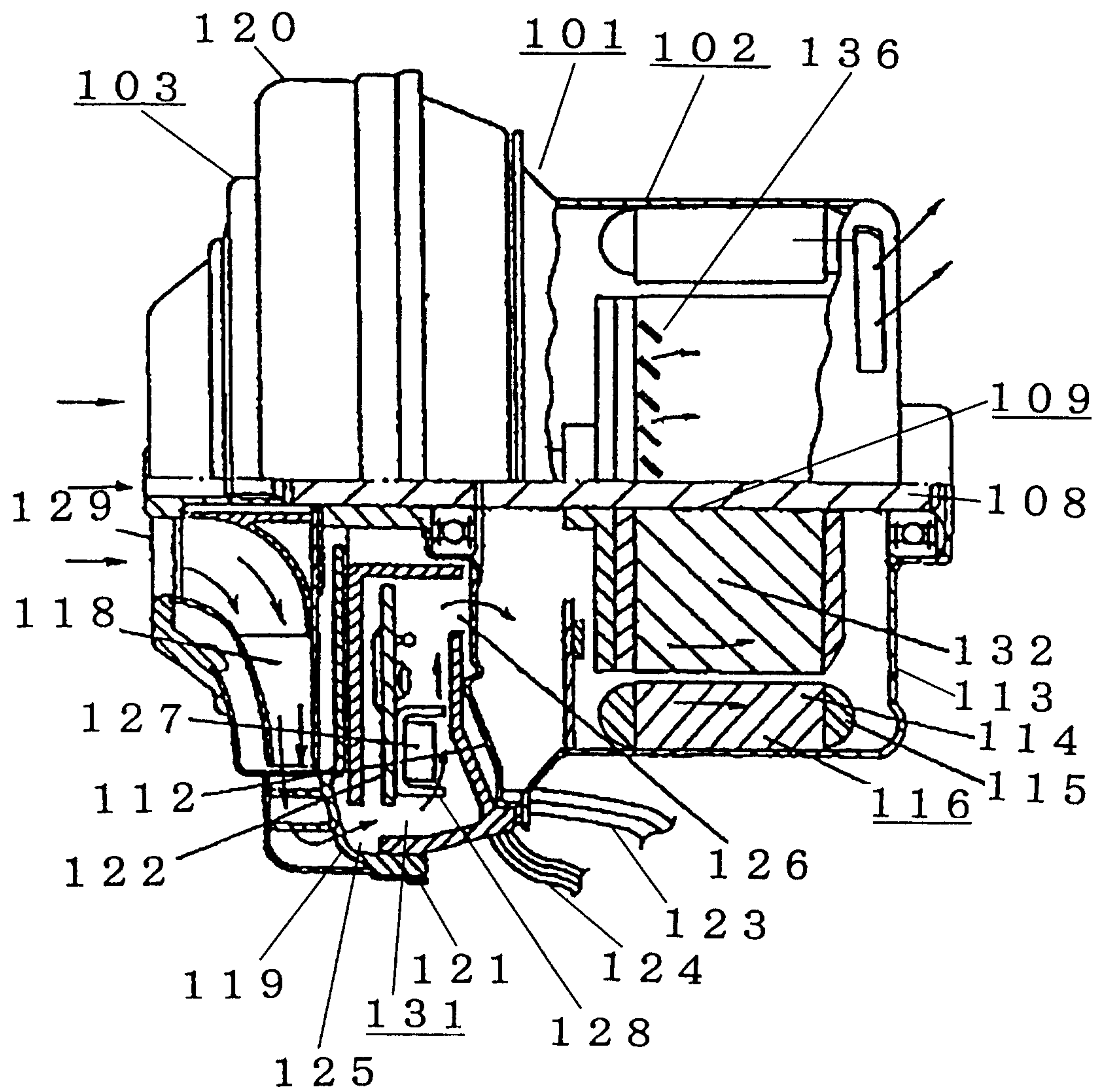


FIG. 6

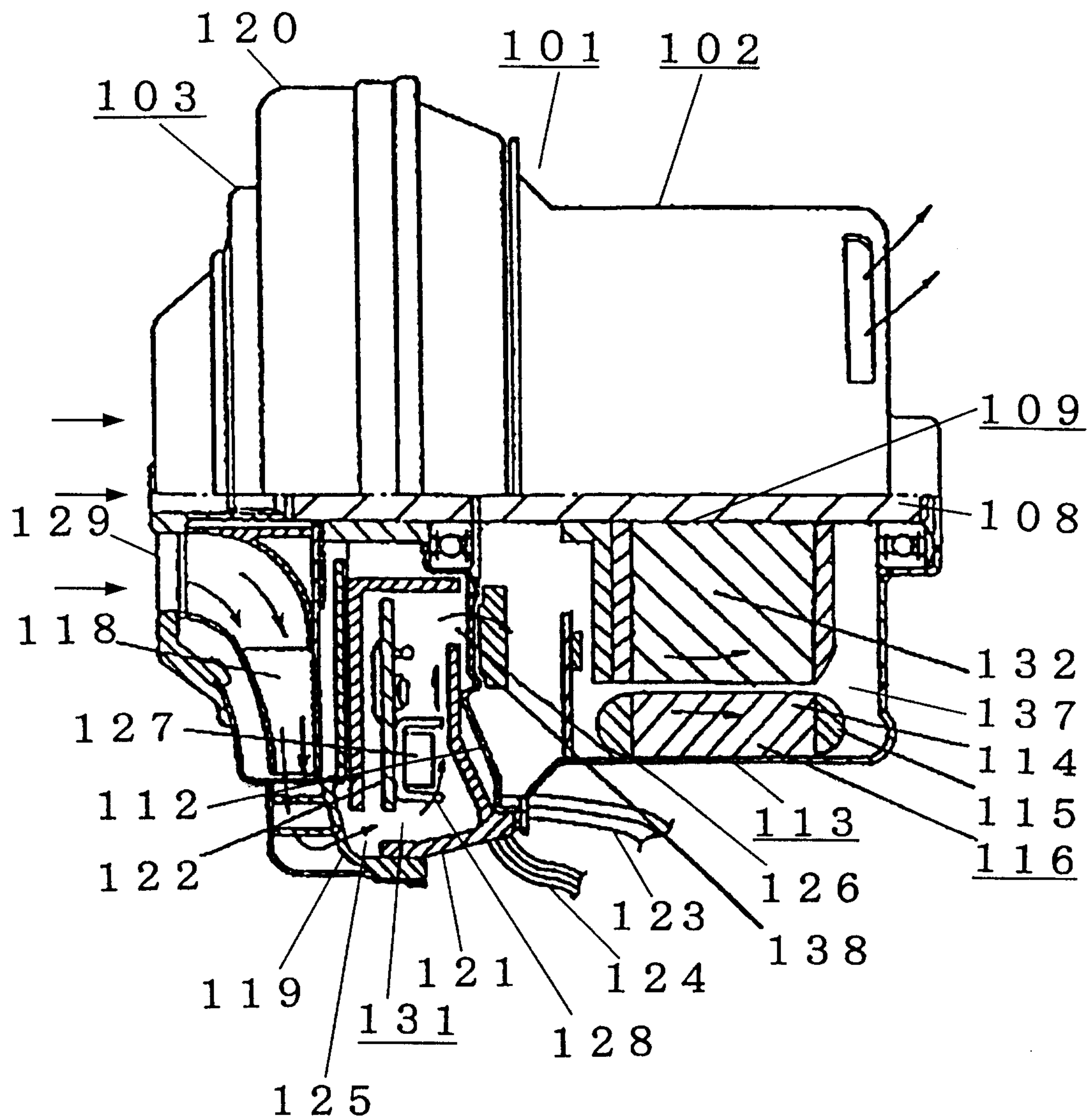


FIG. 7

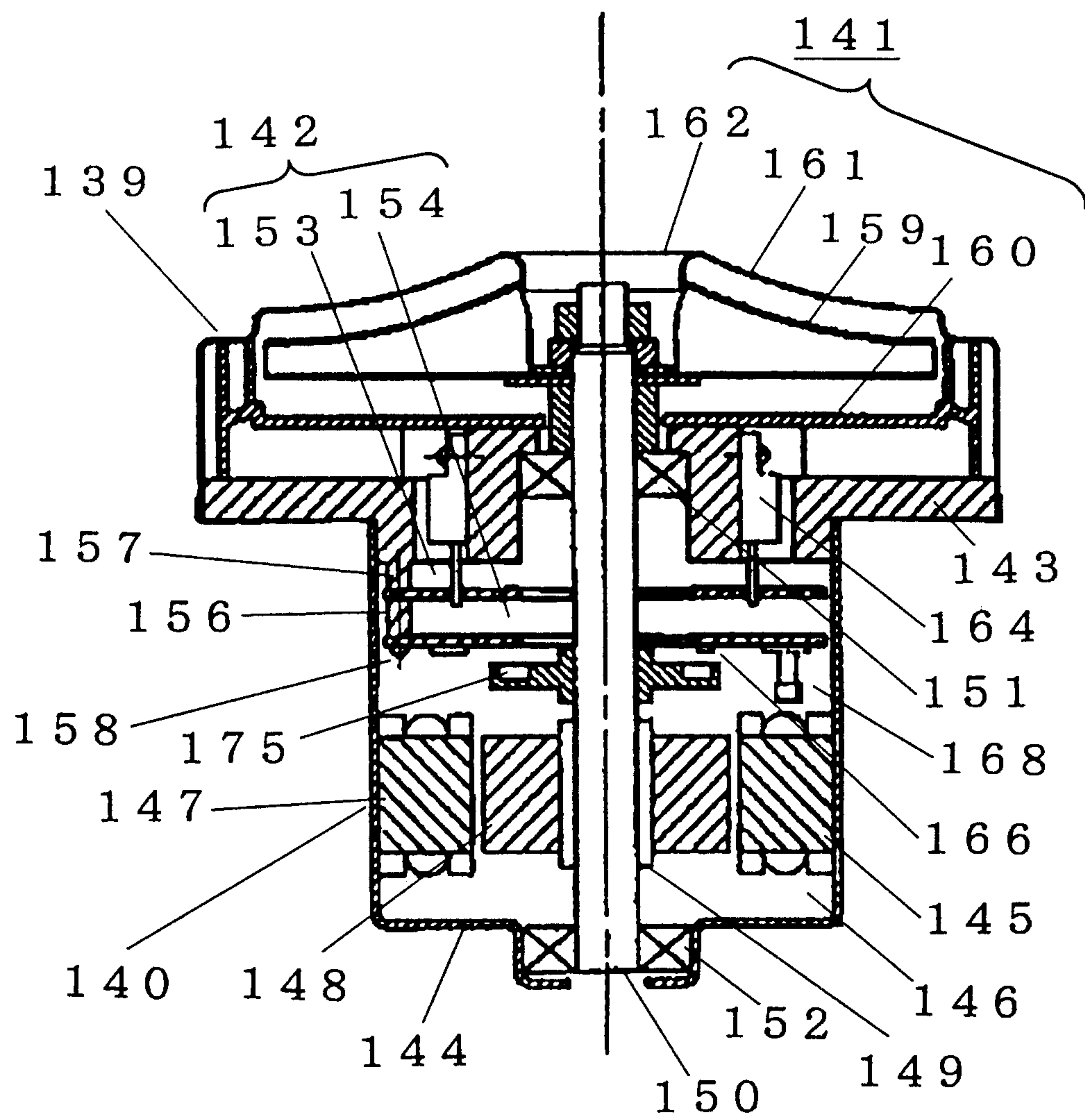


FIG. 8

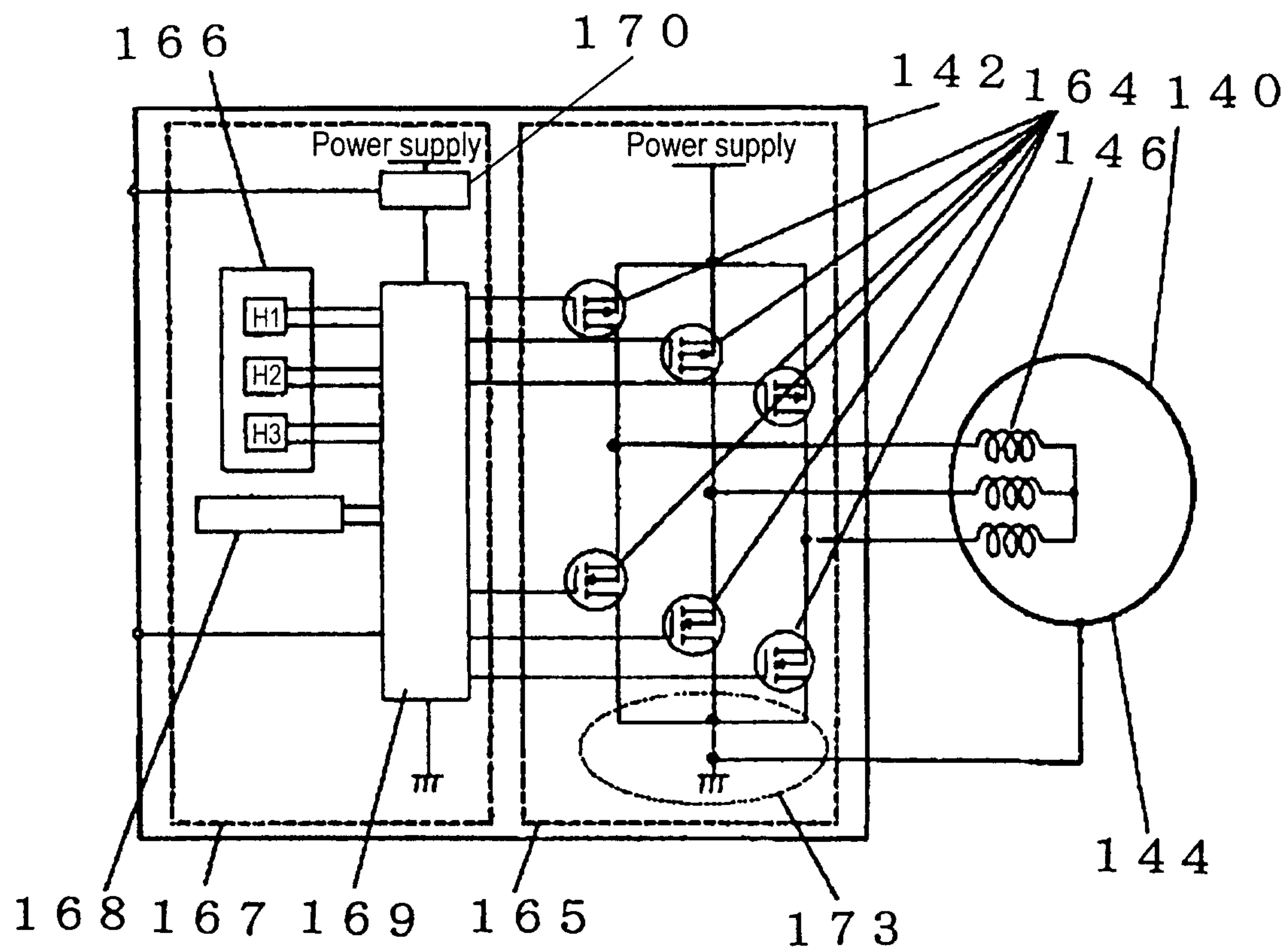


FIG. 9

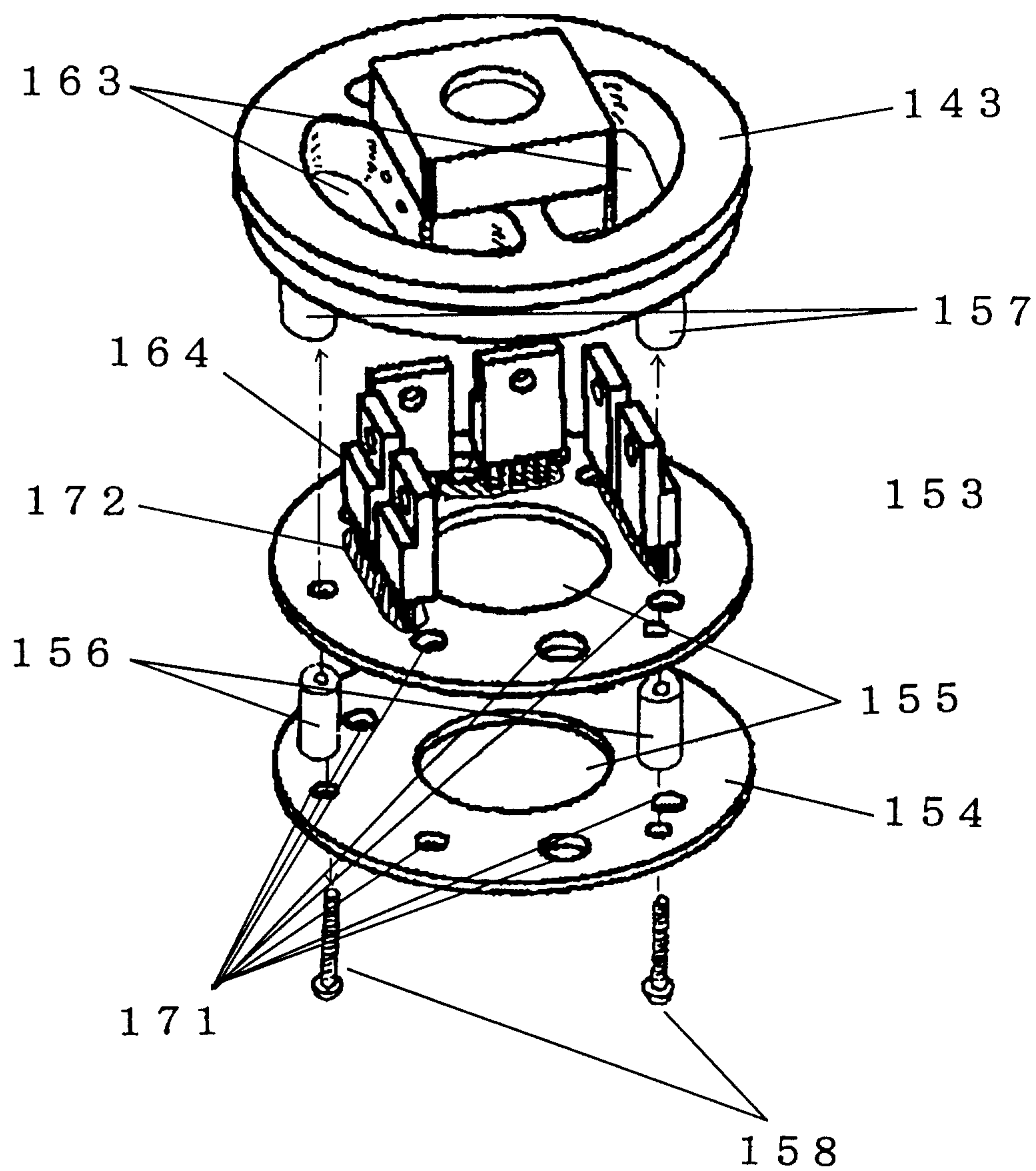


FIG. 10

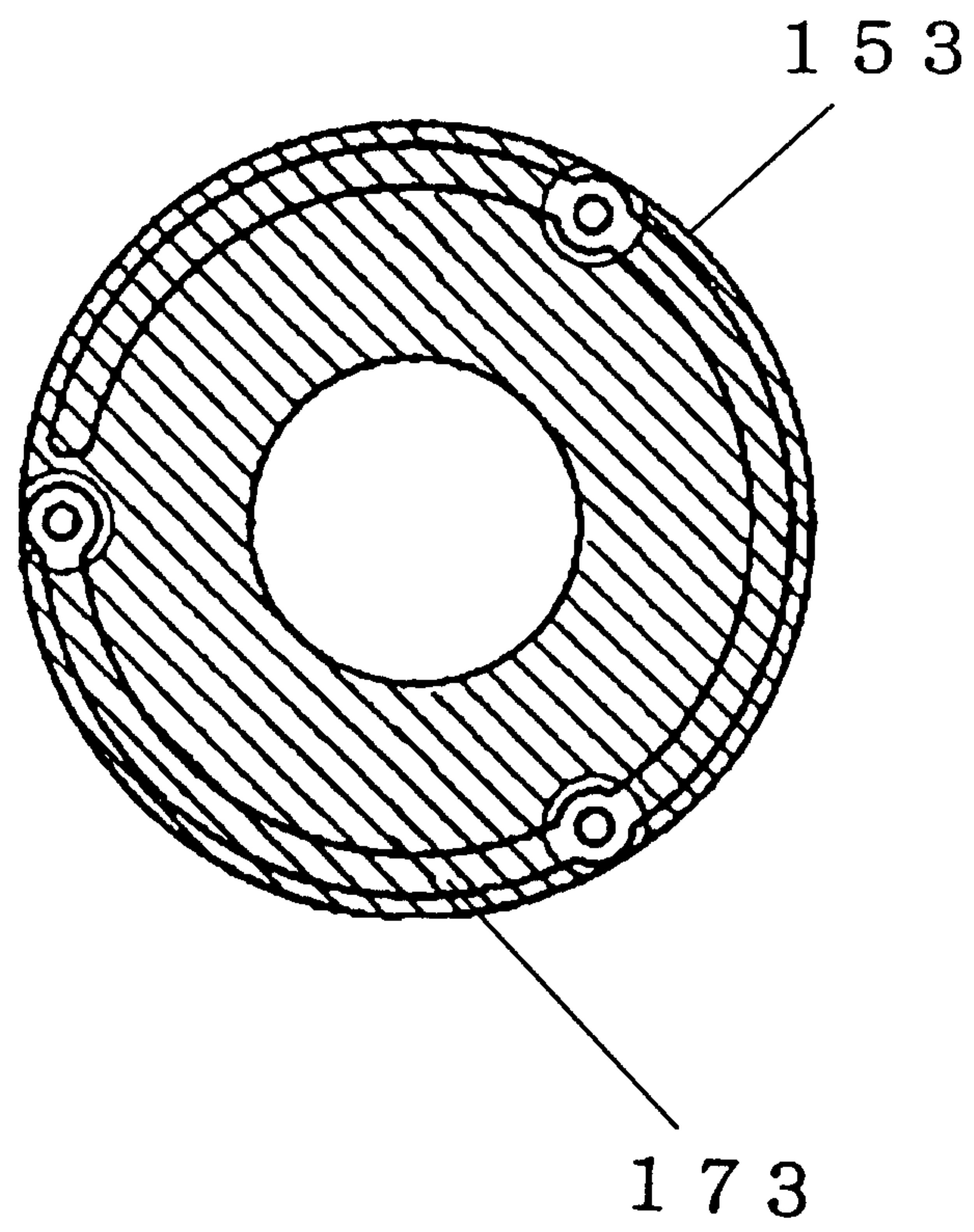


FIG. 11

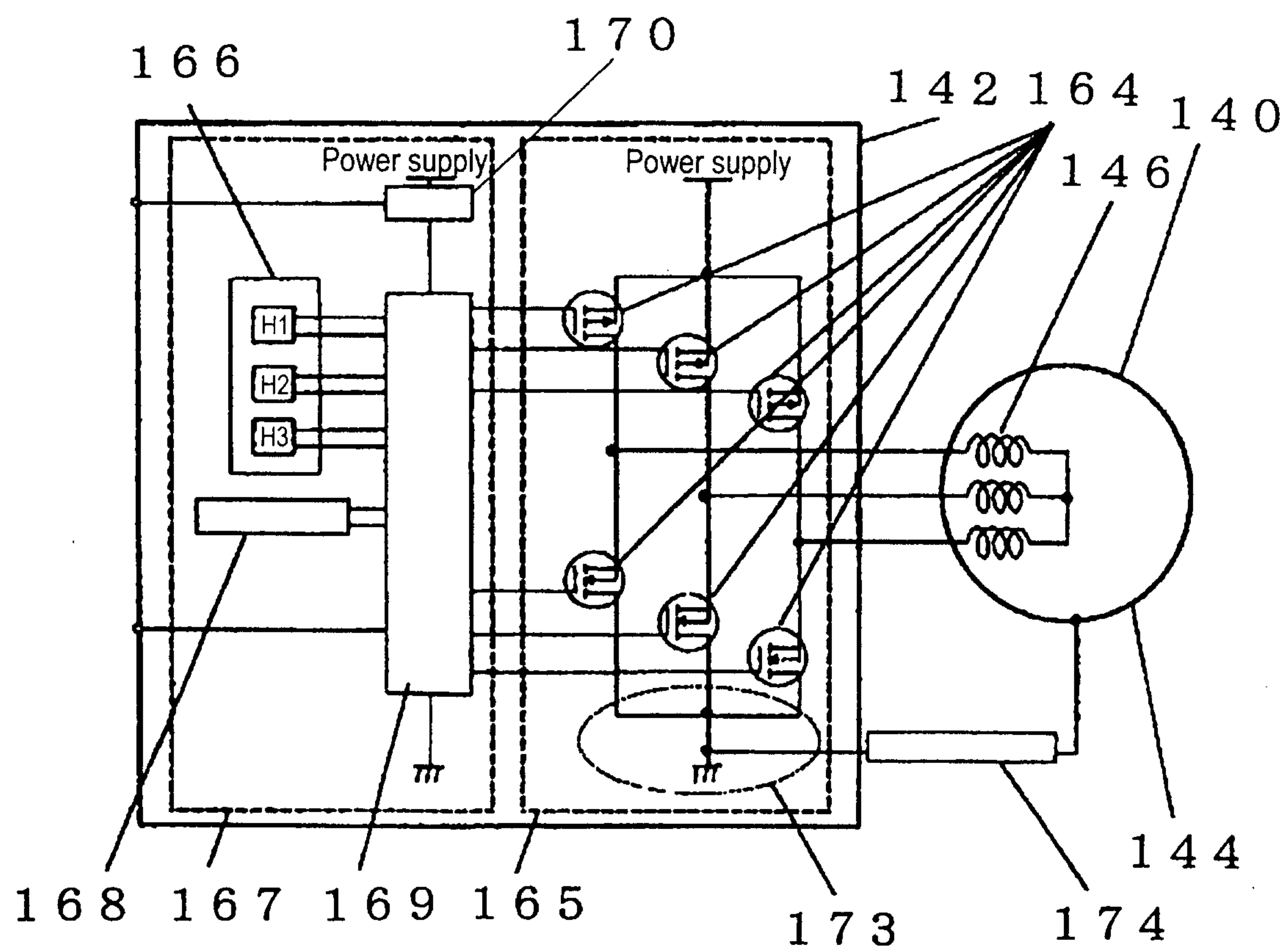


FIG. 12

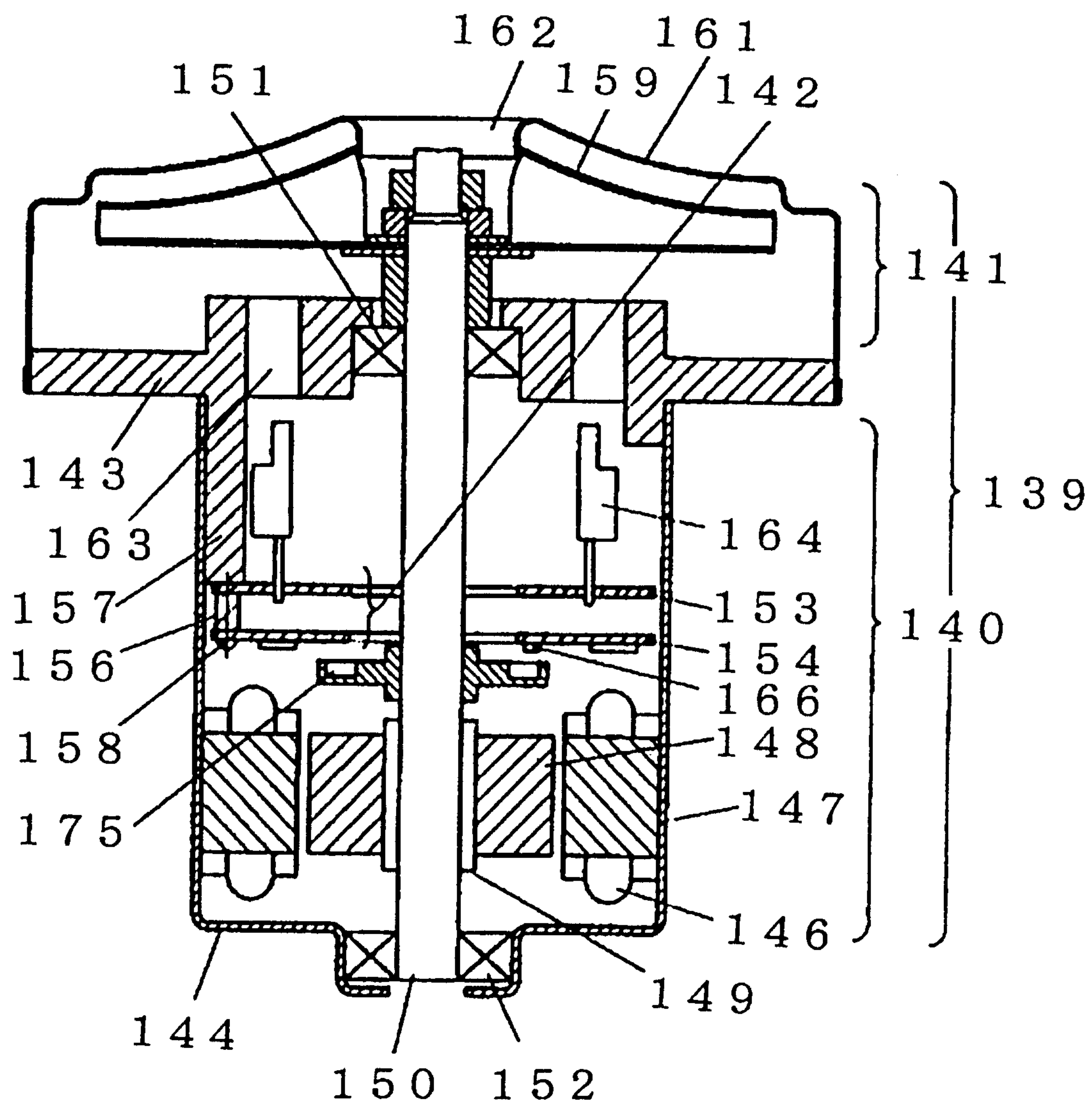


FIG. 13

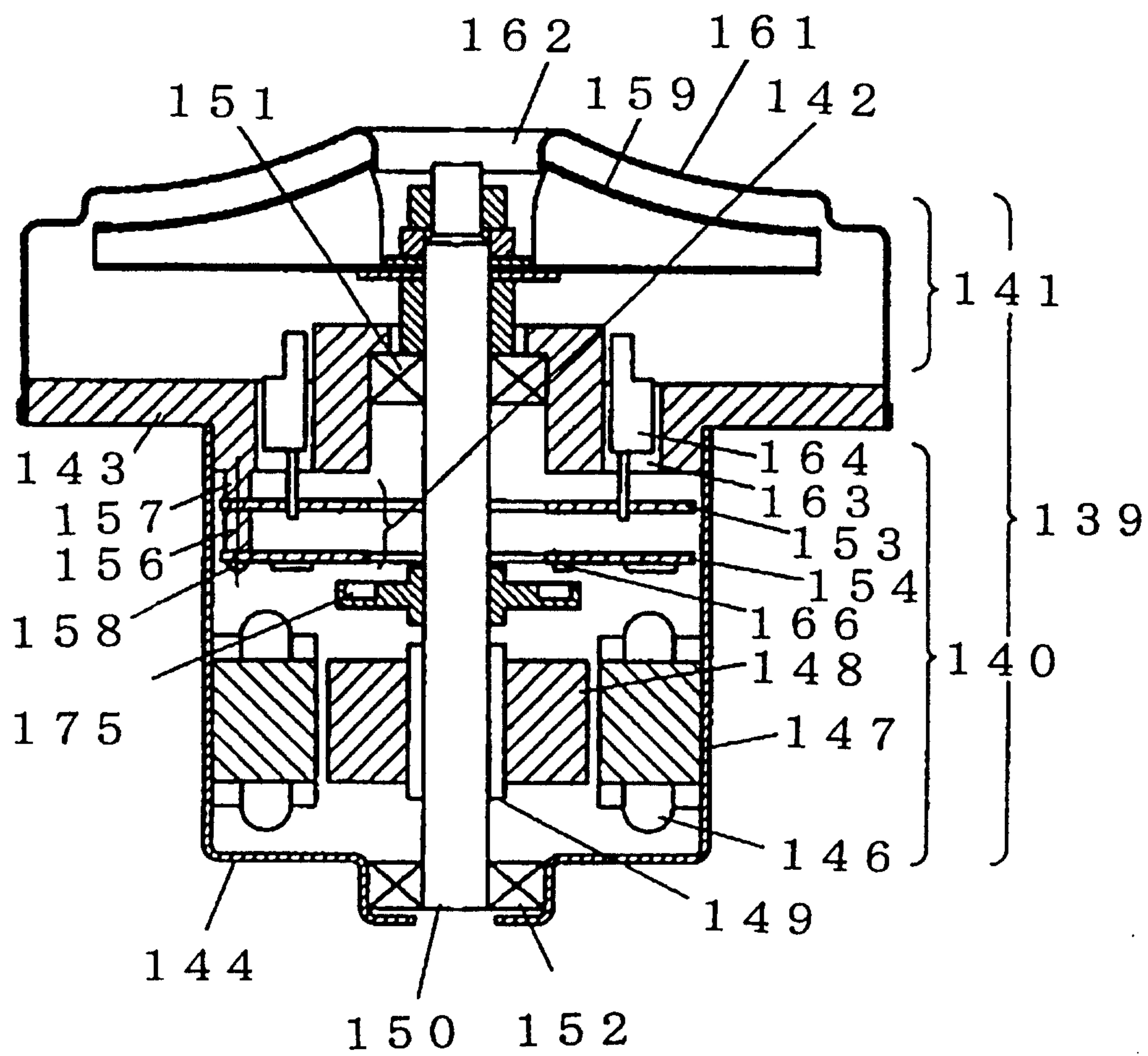


FIG. 14

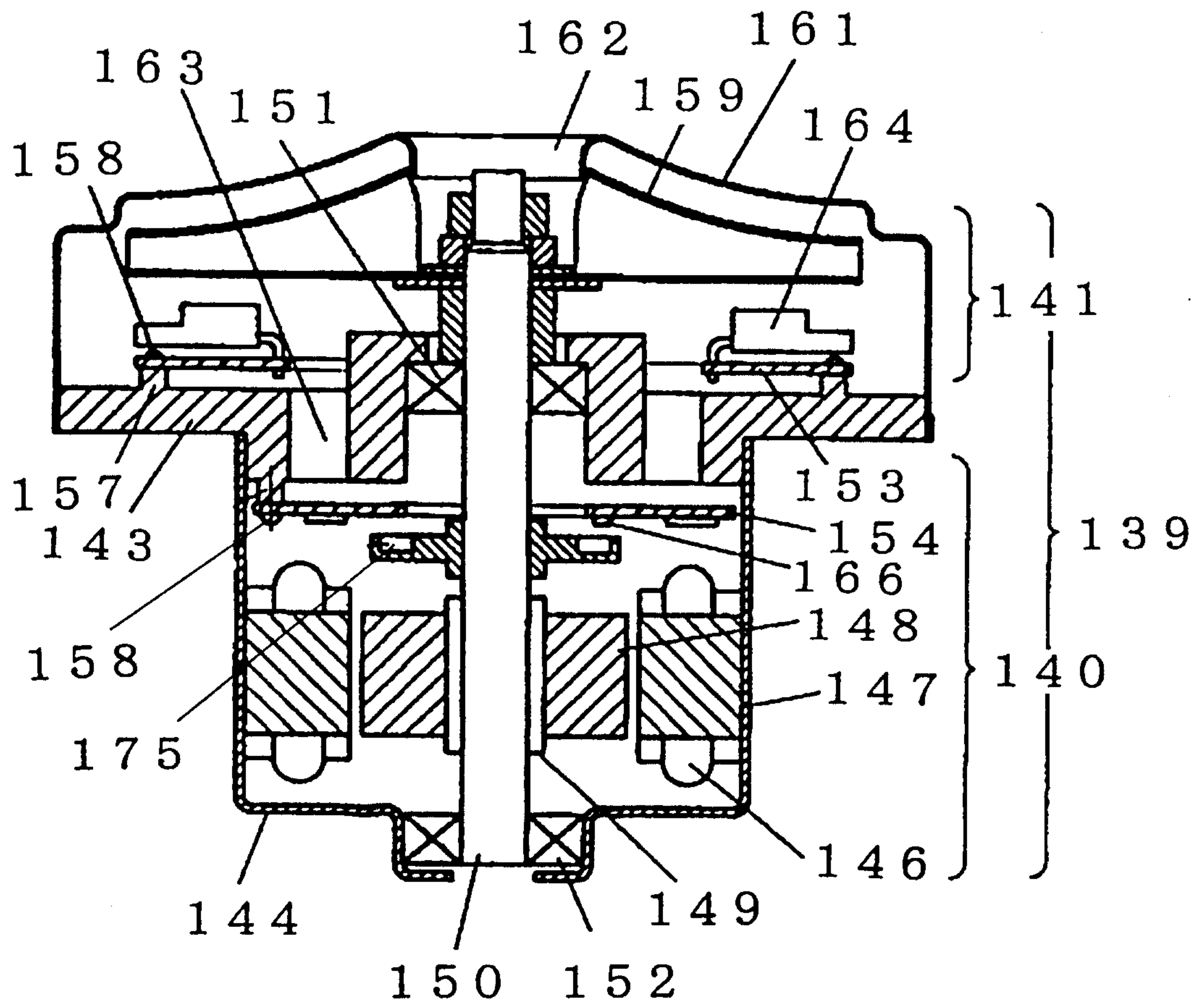


FIG. 15

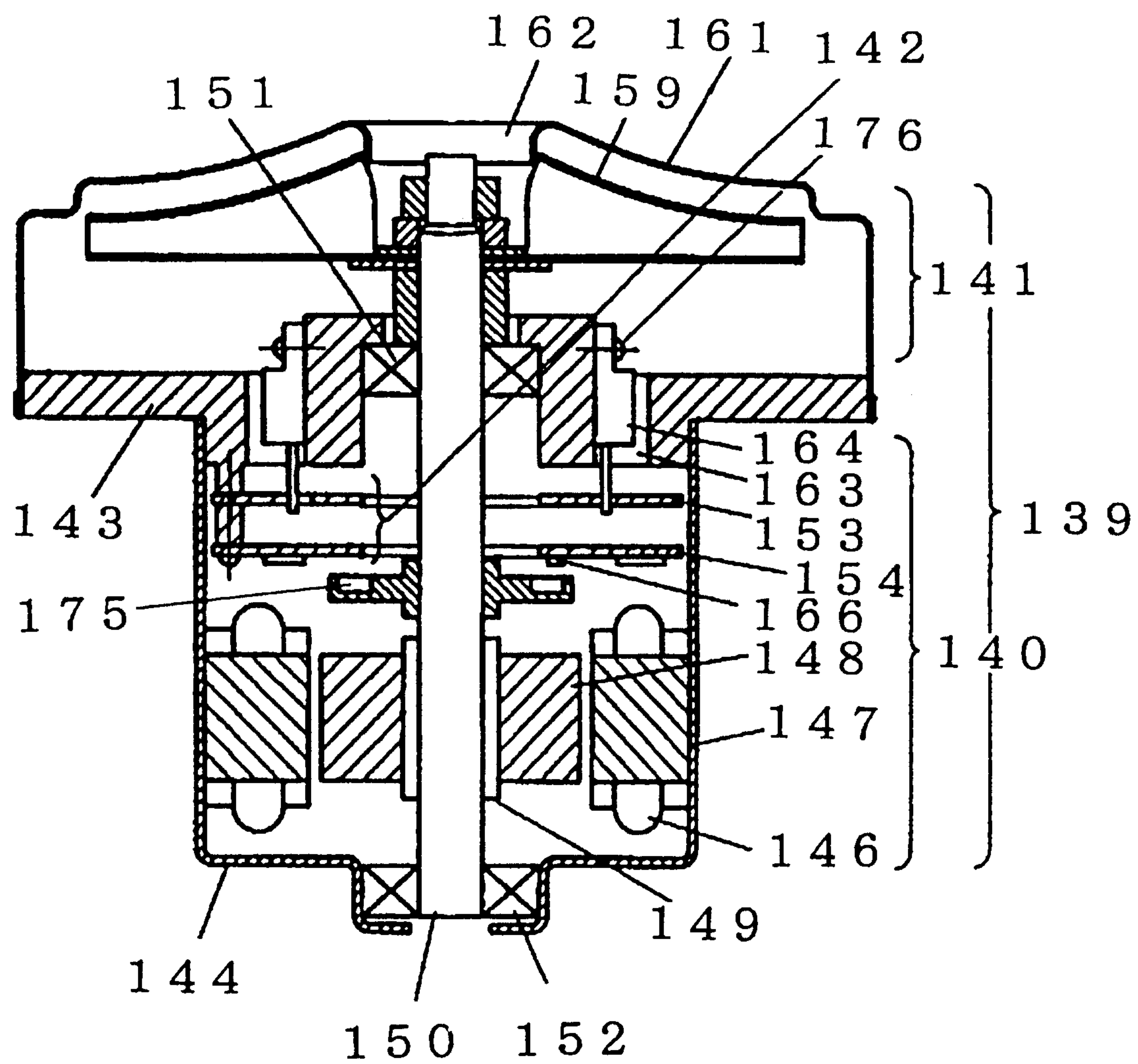


FIG. 16

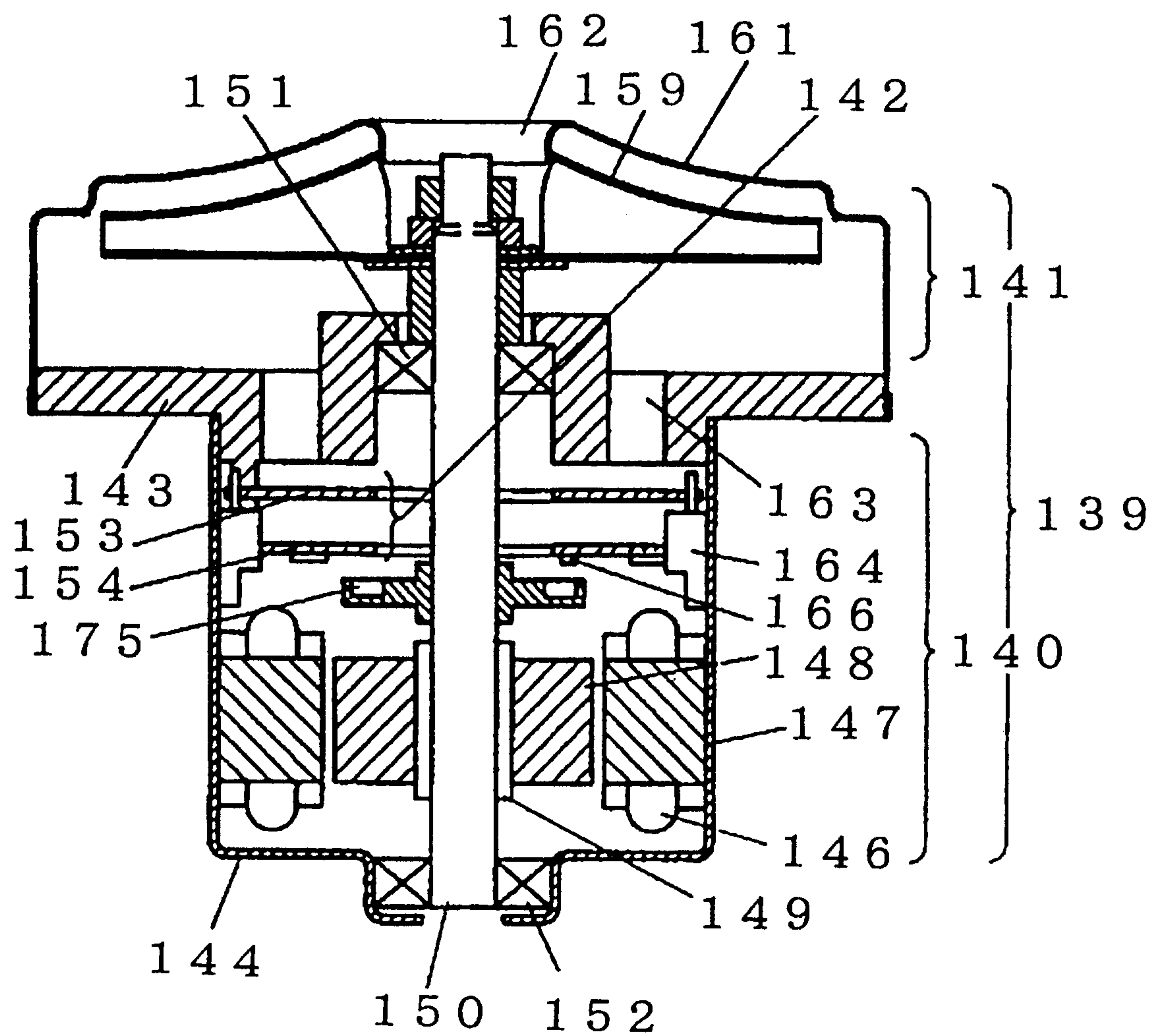


FIG. 17

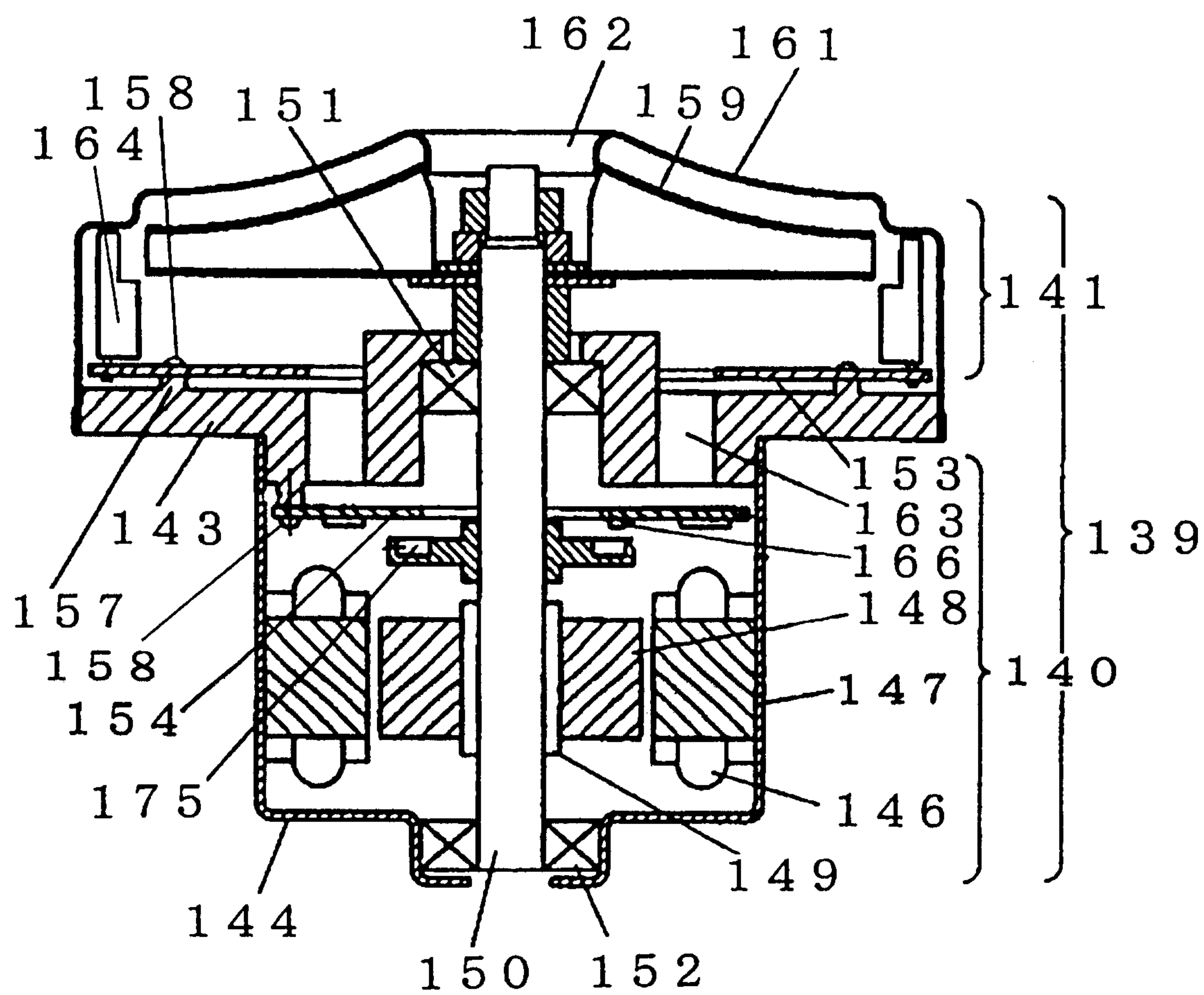


FIG. 18

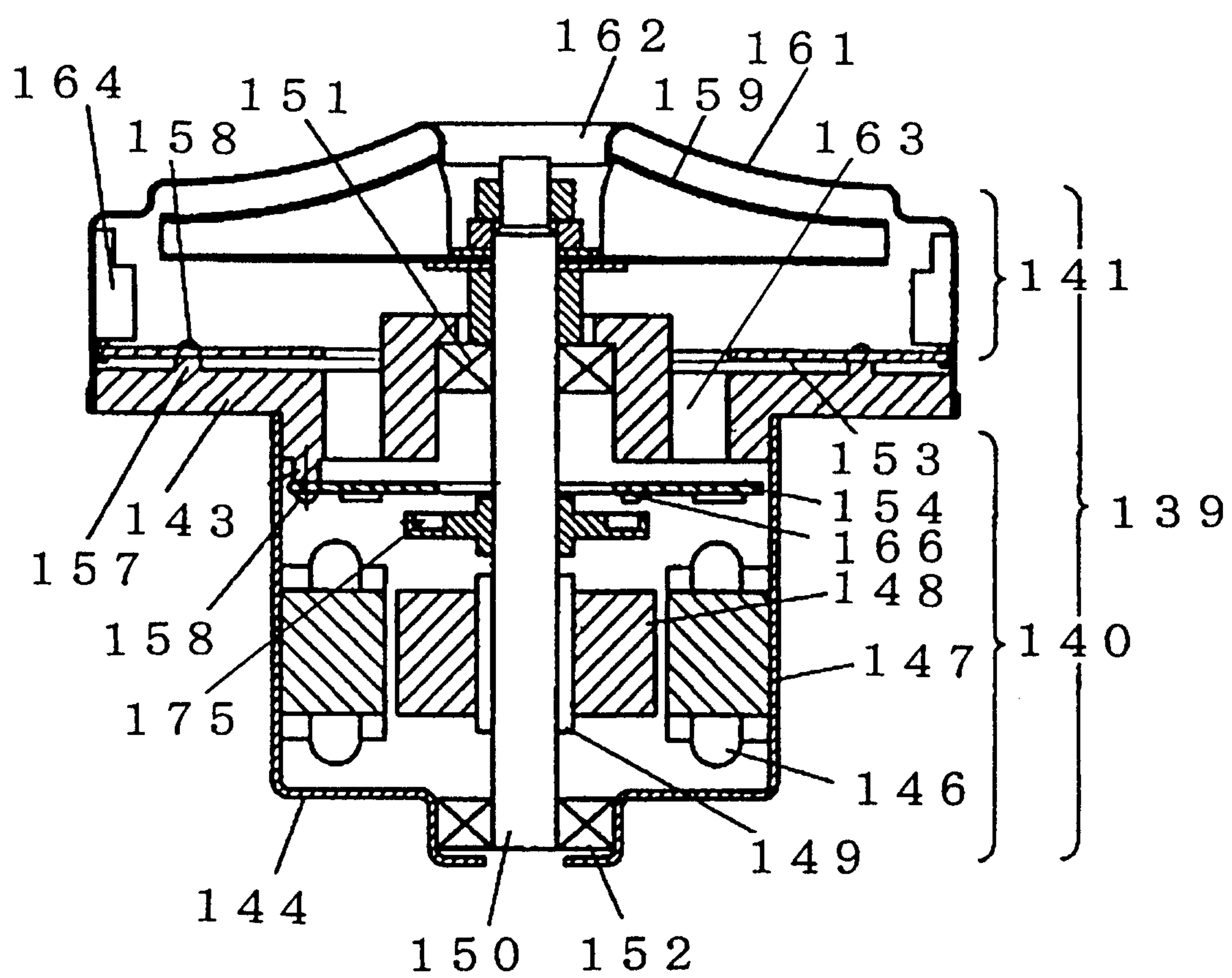


FIG. 19

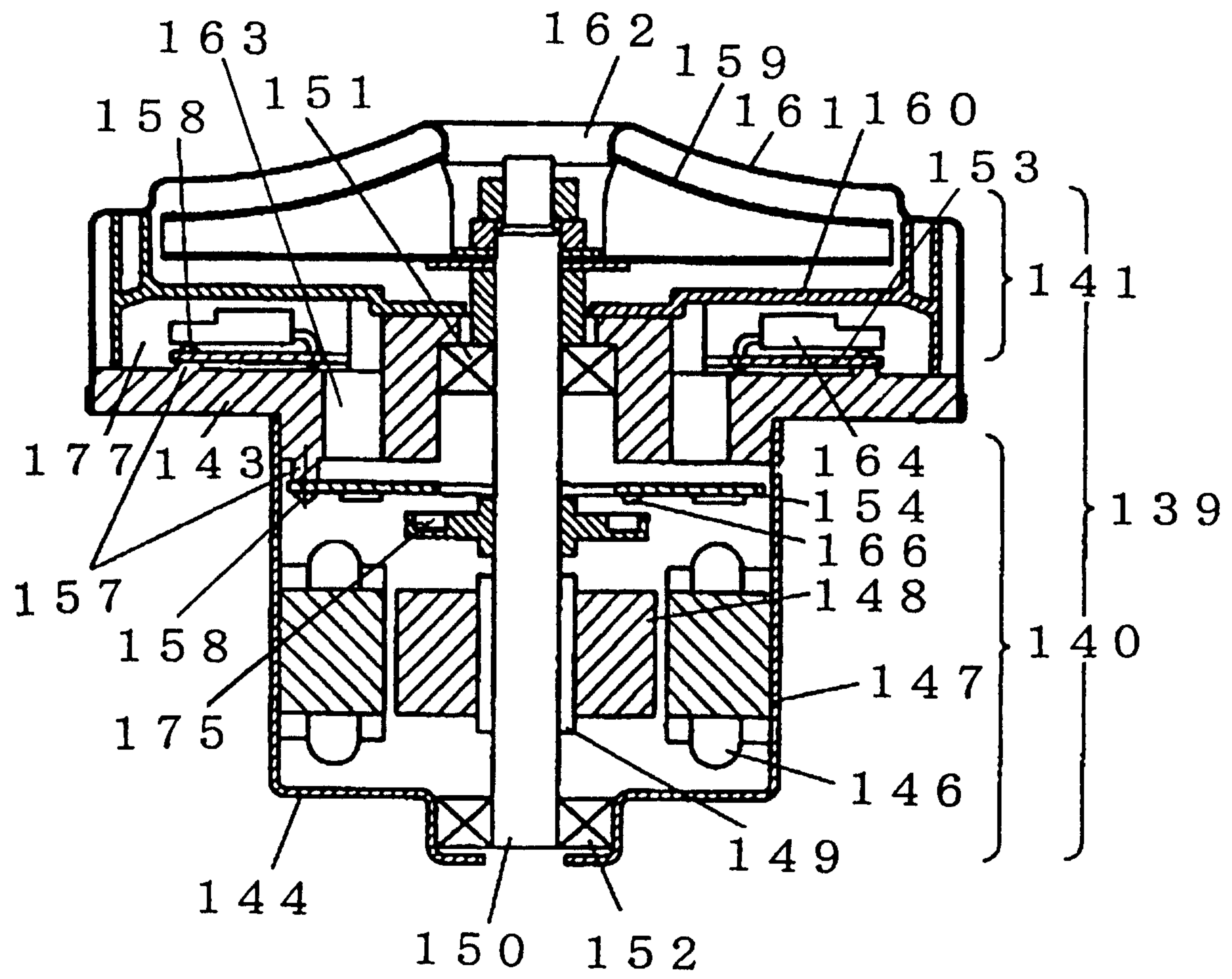


FIG. 20

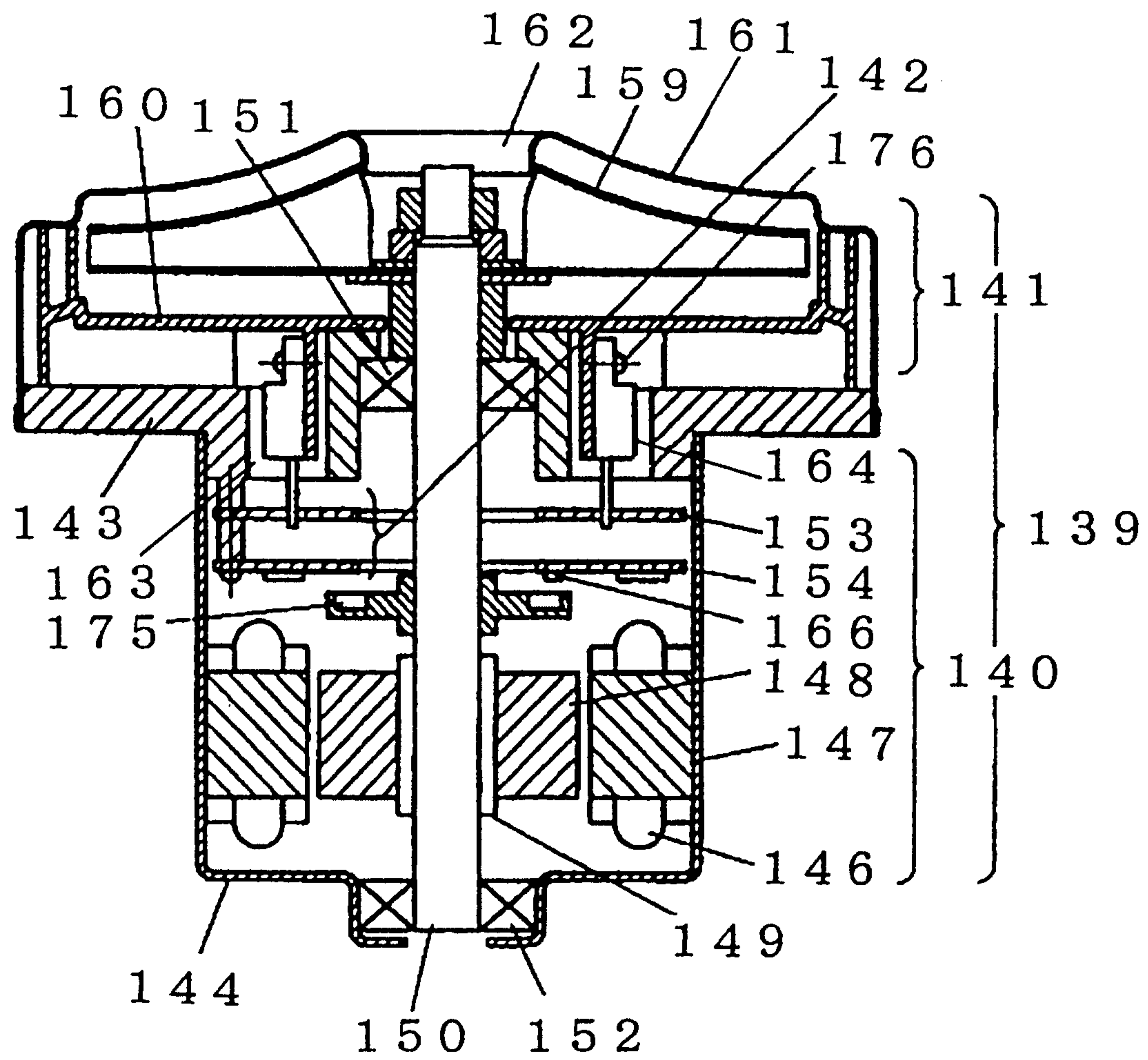


FIG. 21

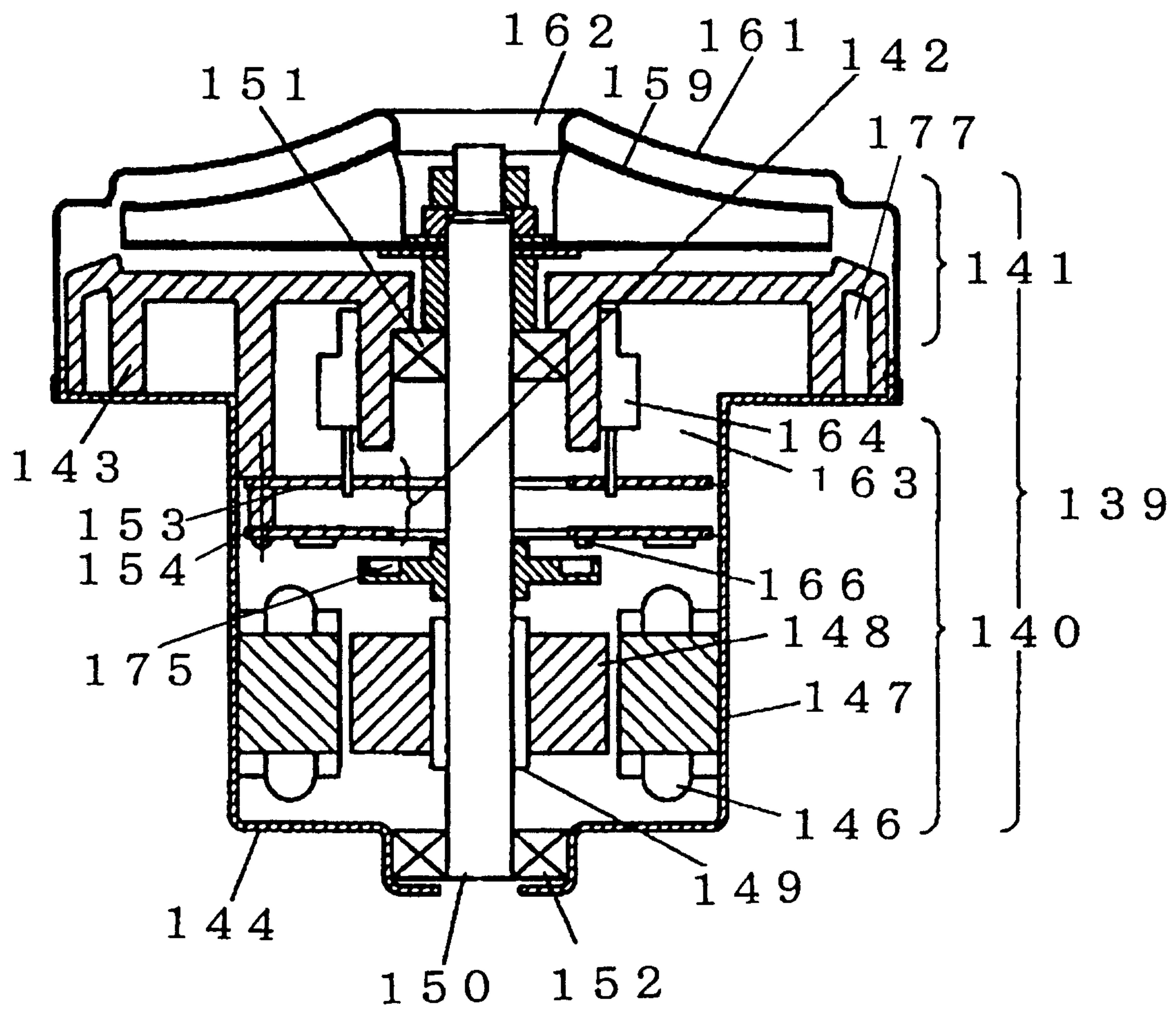


FIG. 22

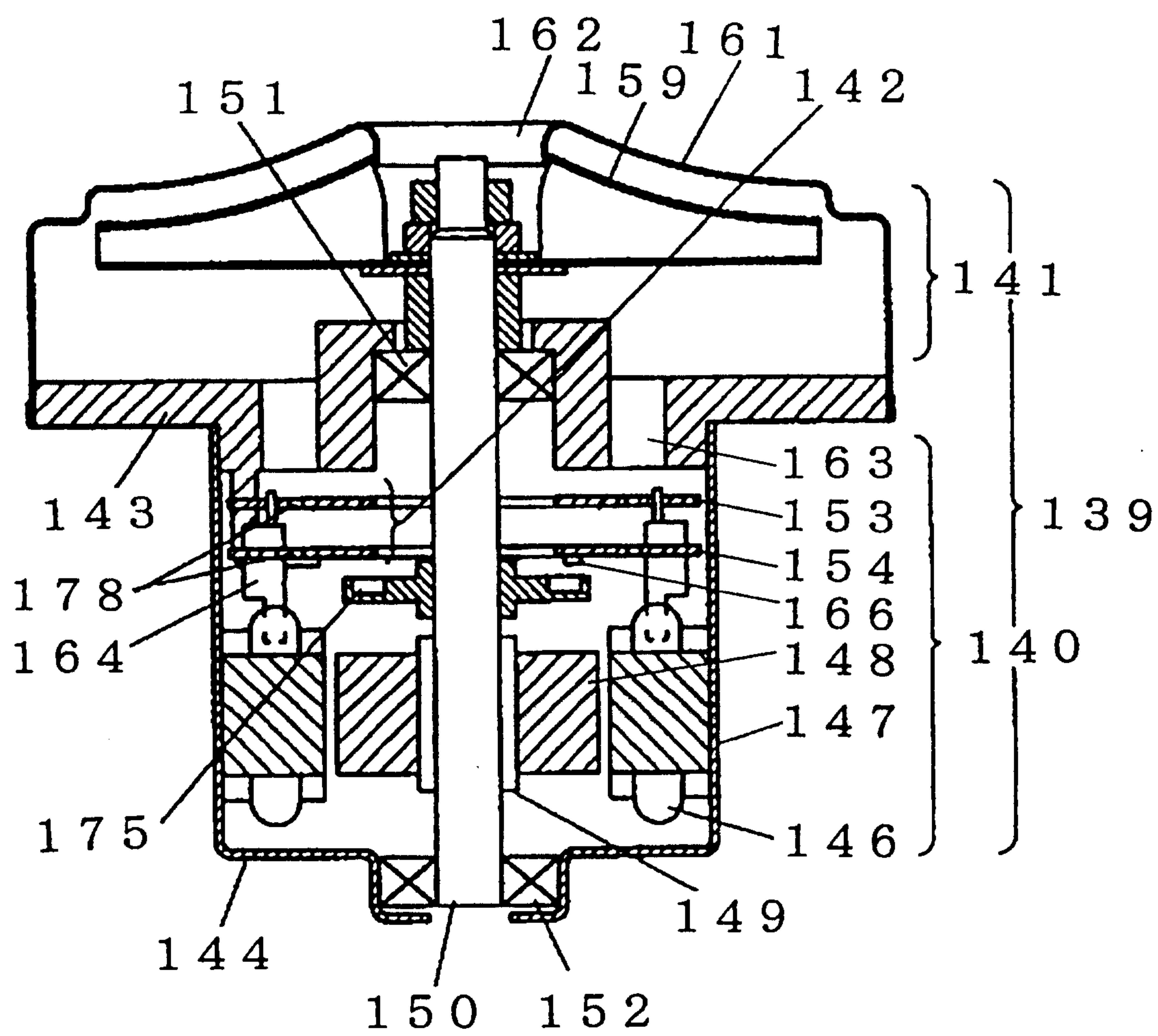


FIG. 23

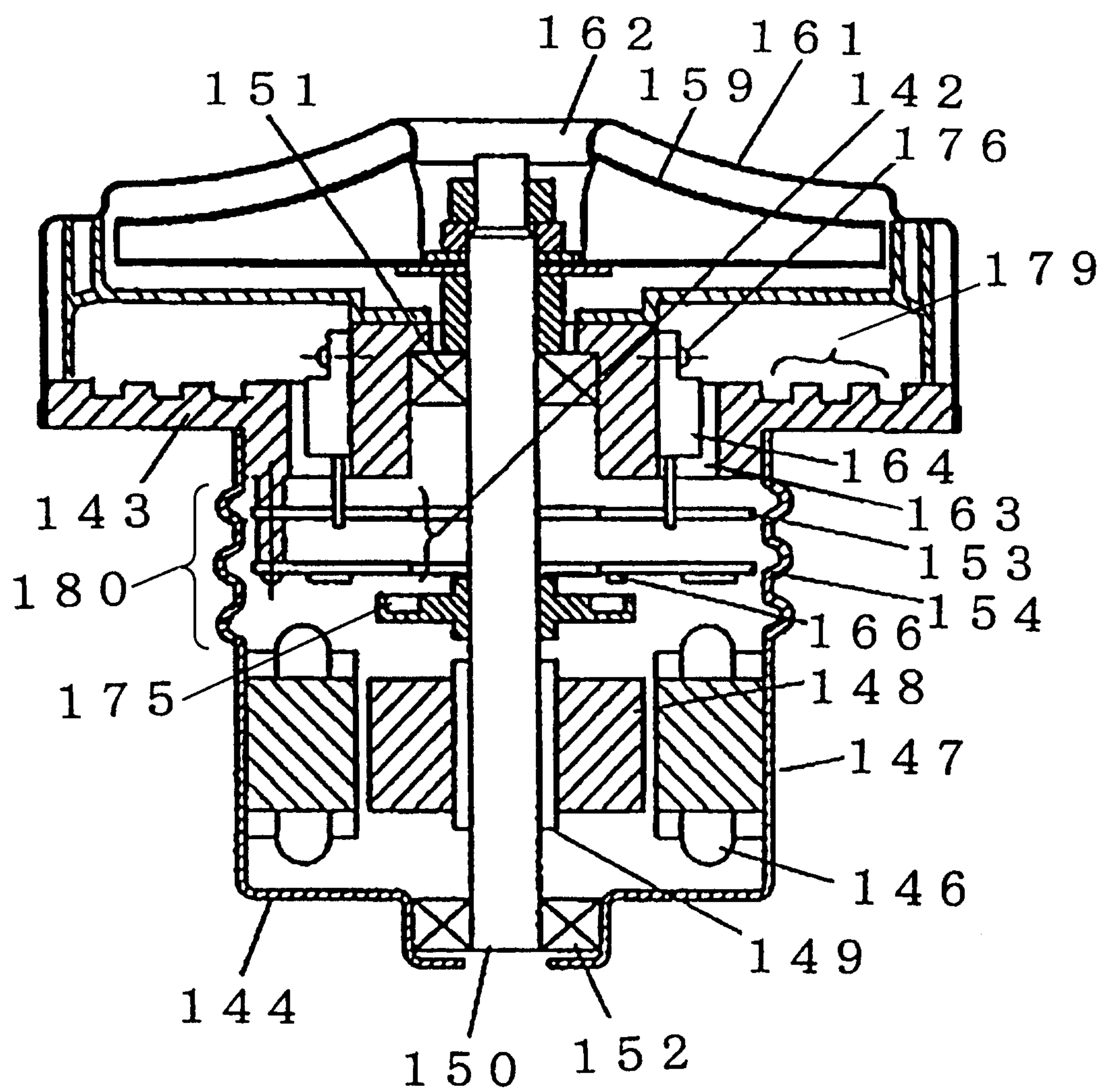


FIG. 24 PRIOR ART

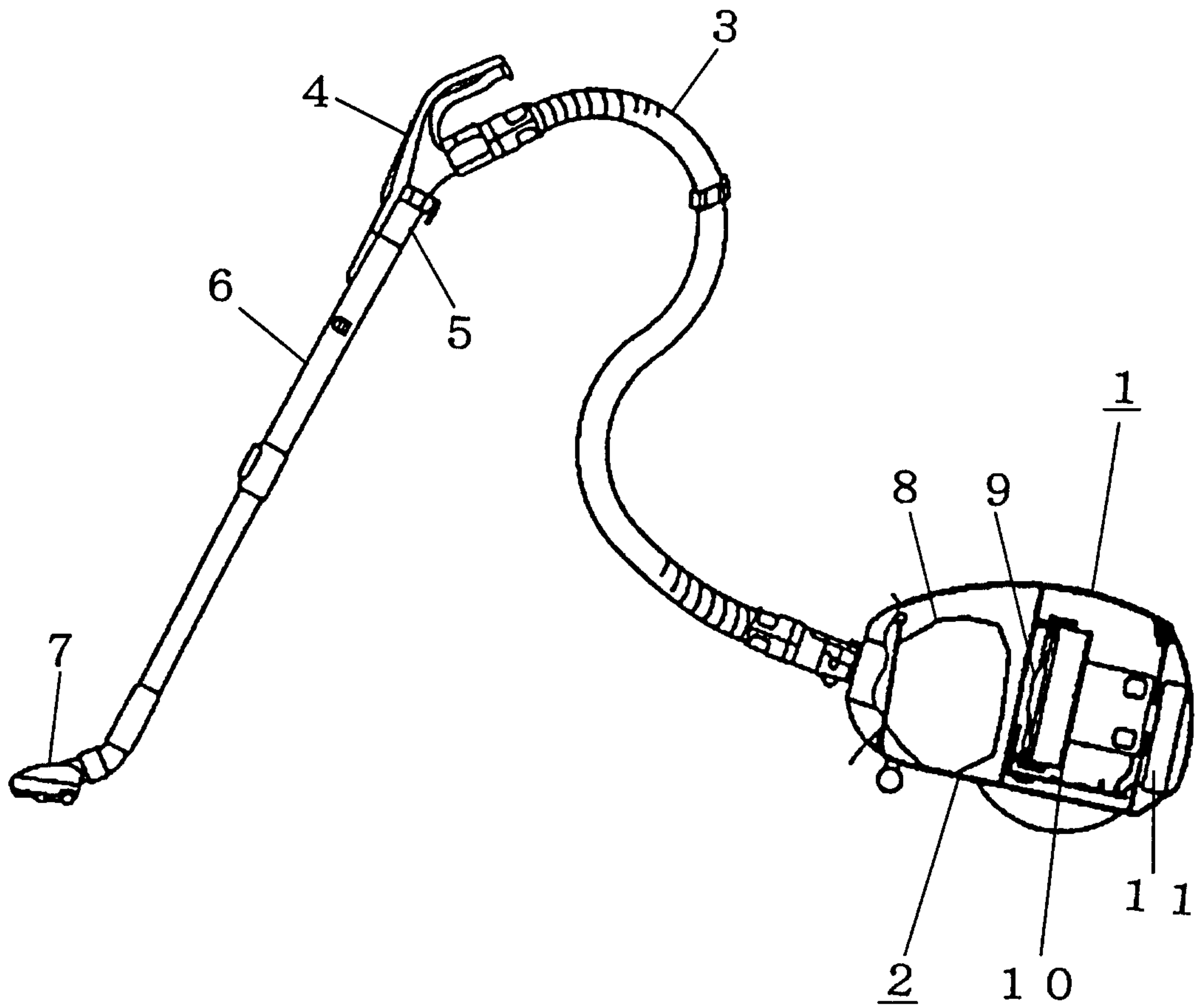


FIG. 25 PRIOR ART

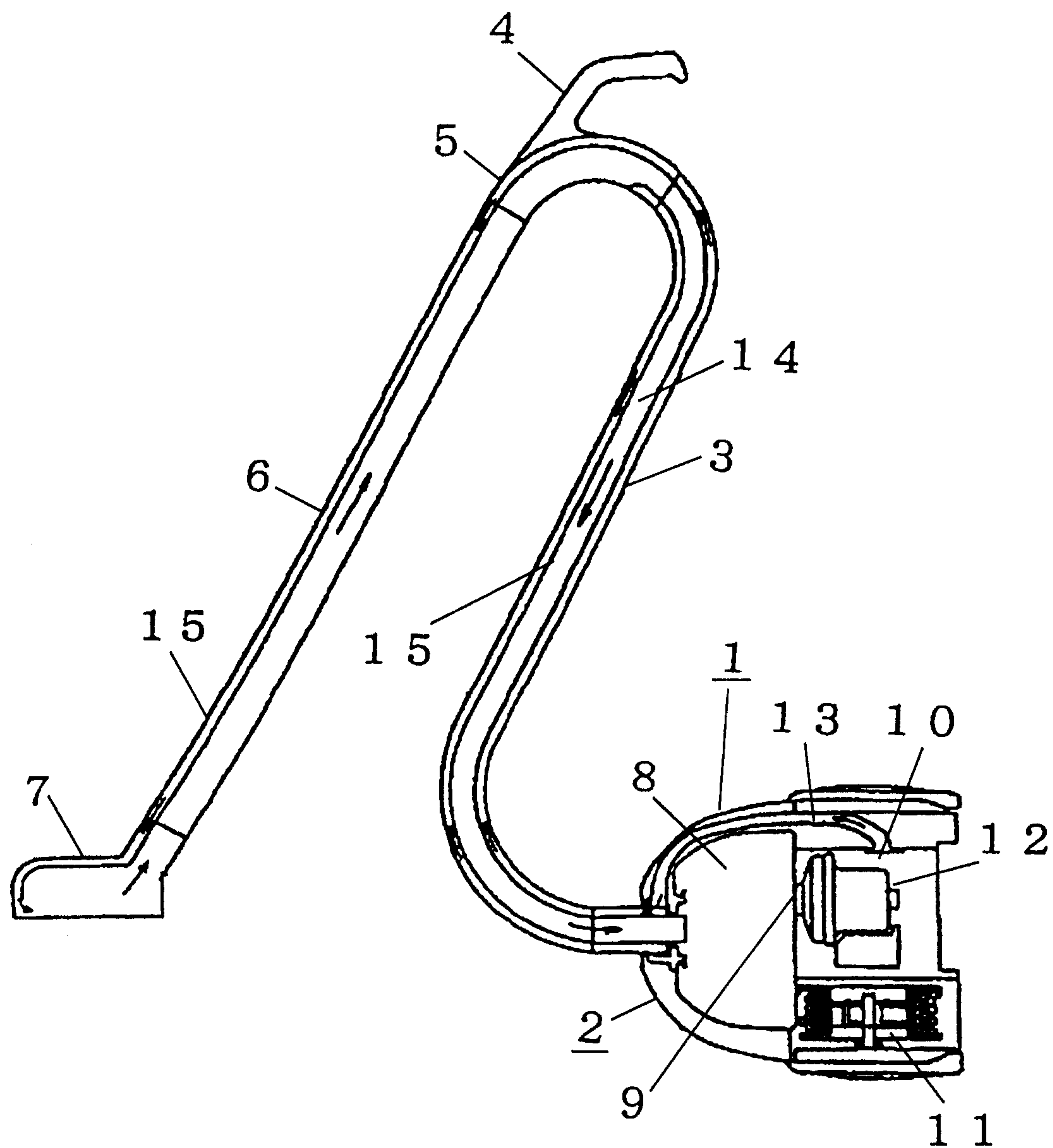


FIG. 26 **PRIOR ART**

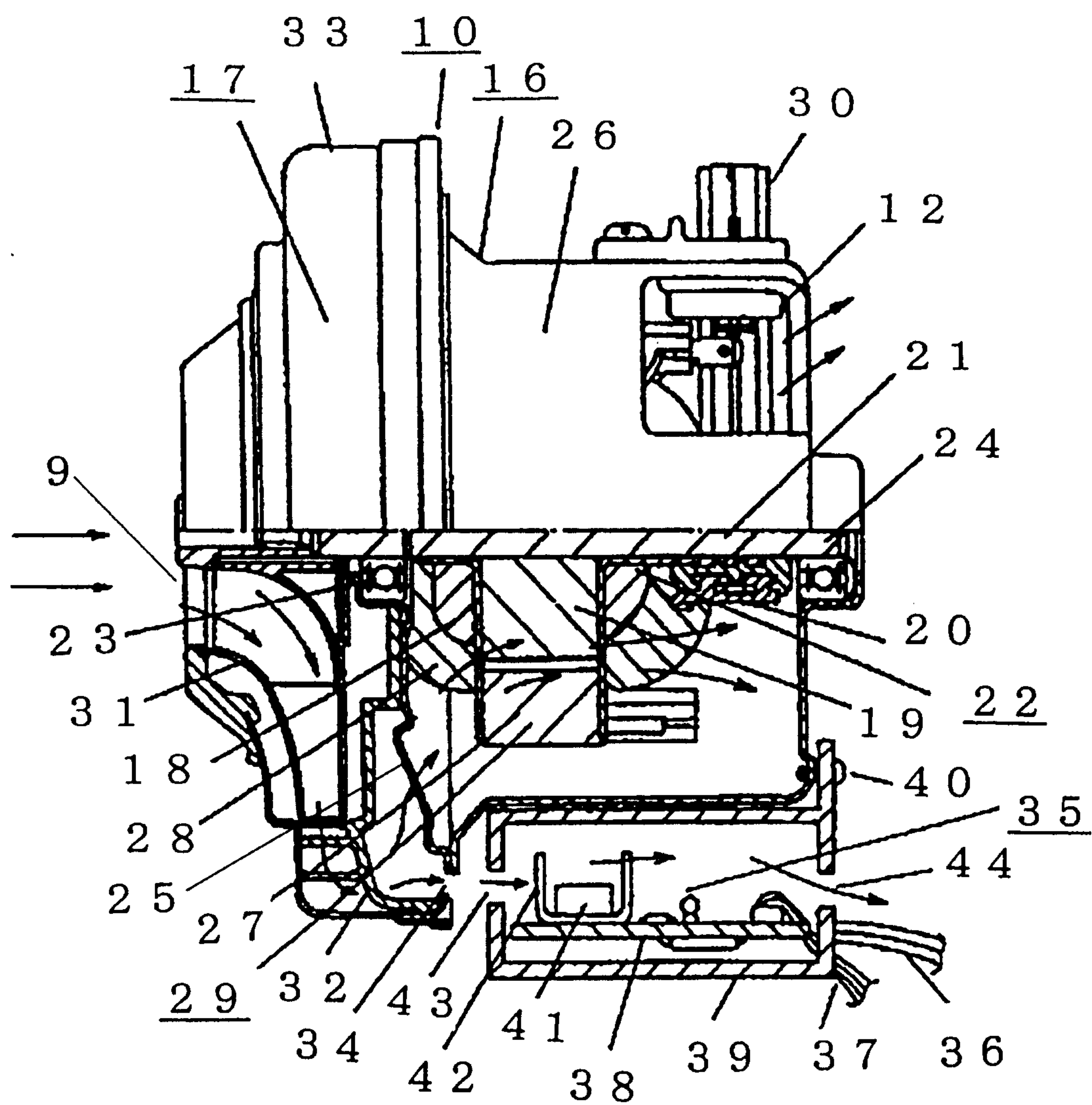


FIG. 27 PRIOR ART

