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R² (57) **Abstract:** The invention provides novel substituted heterocyclic compounds represented by Formula I, or a pharmaceutically acceptable salt, solvate, polymorph, ester, tautomer or R³ prodrug thereof, and a composition comprising these compounds. The compounds provided can be used as inhibitors of RIPK1 and the therapeutic methods.

Description

Title of Invention: FUSED RING HETEROARYL COMPOUNDS AS RIPK1 INHIBITORS

Technical Field

[1] This invention relates to a series of substituted heterocyclic compounds which are inhibitors of RIP1 kinase-mediated disease or disorder and use the therapeutics.

Background Art

- Receptor-interacting protein-1 (RIPI) kinase is a serine/threonine protein kinase, [2] referred to as RIPK1, RIP1 or RIP. RIP1 kinase has a crucial role whether the cell live or die. RIP1 is involved in the apoptosis and non-apoptotic cell death; necroptosis [1]. The intracellular domains of TNF receptor1(TNFR1), FAS and TRAIL receptor 2 (TRAILR2) together include death domain (DD), they were stimulated by ligands tumor necrosis factor alpha (TNFα), Fas ligand (FASL) and TRAIL which recruit RIP1 and binding of their DD to that of RIP1. Stimulation of TNFR1 by TNFα leads to the formation of the complex I which leads to the activation of NF-kB has an important role in modulating the RIP1 of activation and activates an important cell survival program [2]. RIP1 activation can lead to cell death pathway by the formation of a RIP1-TNF receptor associated death domain protein (TRADD)-FAS-associated DD protein (FADD) - caspase 8 complexes (complex IIa), which stimulates caspase activation and leads to RIPK1-dependent apoptosis (RDA). [3-9]. If caspase-8 activity is blocked, the recruited protein receptor-interacting serine/threonine-protein kinase 3 (RIPK3) kinase which drives necroptosis by driving formation of a RIP1-RIP3- mixed lineage kinase domain-like (MLKL) complex (complex IIb), which drives the cell lysis and disruption of cell membrane [10-11].
- [3] Necroptosis and RIP1 have been serve a crucial checkpoint during embryonic development. The activation of necroptosis and RIP1 may represent an important pathological mechanism and implicated in many human diseases by mediating cell death and inflammation. Necroptosis may also has been related to disordered of pathogenesis of the central nervous system (CNS) diseases, atherosclerosis, Huntington's disease, colitis, steatohepatitis, acute hepatitis, stroke, myocardial infarction, the intestinal epithelium and skin. Therefore, necroptosis inhibitors are a crucial role for clinical drug development. [12-14]
- [4] Necroptosis can be inhibited by inactivating RIP1 kinases or RIP3 kinase. The first and often used inhibitor of necroptosis is RIP1-inhibitor necrostatin-1 (Nec-1). Nec-1 demonstrated efficiency in vitro and in vivo. Nec-1 ameliorated renal and brain ischemia/reperfusion injury, ConA-induced hepatitis, DSS-induced colitis and

- decreased the symptoms of Huntington's disease in a murine study [15-19].
- [5] Therefore, the synthesis potent selective inhibitors of RIP1 kinase can be treated of diseases, such as inflammation and necroptotic cell death. [20] In recent, RIPl kinase inhibitors differ structurally from necrostatin class of compounds [21-22].
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Disclosure of Invention

Technical Problem

- [29] The technical problem to be solved by the present invention is to provide novel a compound of formula I.
- [30] Another technical problem to be solved by the present invention is to provide a novel compound of formula I having inhibitory activity for RIPK1.
- Yet another technical problem to be solved by the present invention is to provide a pharmaceutical composition comprising the compounds above, pharmaceutically acceptable salt, solvate, polymorph, ester, tautomer or prodrug thereof and the salts thereof,
- [32] Yet another technical problem to be solved by the present invention is to provide a pharmaceutical composition for preventing and/or treating the diseases associated with RIP1 kinase.

Solution to Problem

[33] In order to solve the problems above, the present invention provides a compound of formula I, or a pharmaceutically acceptable salt, solvate, polymorph, ester, tautomer or prodrug thereof:

$$\begin{array}{c|c}
X_{1}^{3}X_{1}^{4} & \xrightarrow{Z} & \xrightarrow{N} & \xrightarrow{N} & \xrightarrow{N} & \xrightarrow{R^{2}} \\
X_{1}^{2}X_{1}^{1} & \xrightarrow{N} & \xrightarrow{N} & \xrightarrow{N} & \xrightarrow{R^{2}}
\end{array}$$

[35] wherein

[42]

[36] R⁻¹ is H or optionally substituted C1-C6 alkyl;

- [37] R² and R³ are each independently H, methyl, CF₃ halogen, or cyano;
- [38] X^1, X^2, X^3 , and X^4 are each independently CR ⁴ or N;
- [39] R 4 is H, NH 2, OH, OMe, halogen, cyano, or C1-C6 alkyl;
- [40] $Z \text{ is CH}_2, NR^1, O, \text{ or } S;$
- [41] Compounds of Formula I further include the absolute configuration compounds of Formula IIa and IIb.

- [43] or salt thereof,
- [44] wherein;
- [45] X^{-1} , X^{-2} , X^{-3} , and X^{-4} are each independently CR ⁴ or N;
- [46] R 4 is H, NH 2, OH, OMe, halogen, cyano, or C1-C6 alkyl;
- [47] R ² and R ³ are each independently H, methyl, CF ₃, halogen, or cyano;
- [48] Compounds of present invention are inhibitors of the RIP1 kinase and, consequently, are useful for treating inflammatory bowel disease (including Crohn's disease and ulcerative colitis), psoriasis, retinal detachment, retinitis pigmentosa, arthritis (including rheumatoid arthritis, spondyloarthritis, gout, osteoarthritis, and systemic onset juvenile idiopathic arthritis (SoJIA)), transplant rejection, organ transplantation (for donors and recipients), multiple sclerosis, tumor necrosis factor receptor-associated periodic syndrome, multiple organ dysfunction syndrome (MODS), thermal injury/burn, systemic inflammatory response syndrome (SIRS), radiation injury, radiotherapy, chemotherapy, pneumonias, hemorrhagic shock, trauma (including multiple trauma), traumatic brain injury, acute pancreatitis, critical illness (in general), sepsis, septic shock, Stevens-Johnson syndrome, toxic epidermal necrolysis, stroke, heat stroke, stroke-associated pneumonia, Multi-Organ Dysfunction Syndrome (MODS), Acute Respiratory Distress Syndrome (ARDS), intestinal obstruction, liver cirrhosis, surgery, major abdominal operations, abdominal aortic aneurysm repair, large bowel resections, ischemia reperfusion injury (including ischemia reperfusion injury of solid organs, (gut, brain, liver, kidney), and limb ischemia), bowel ischemia (small intestine and large intestine), cardiac surgery requiring cardio-pulmonary bypass, autoimmune hepatitis, autoimmune hepatobiliary diseases, autoimmune ITP, Huntington's disease, Alzheimer's disease, ALS, Parkinson's disease, Lewy body disease, spinal muscular atrophy, allergic disease, asthma, atopic dermatitis, type I diabetes, Wegener's granulomatosis, Behcet's disease, interleukin-1 converting enzyme associated fever syndrome, pancreatic cancer, metastatic adenocarcinoma of the pancreas, pancreatic ductal adenocarcinoma, mesothelioma, melanoma, colorectal cancer, acute myeloid leukemia, metastasis, glioblastoma, breast cancer, gallbladder cancer, clear cell renal carcinoma, non-small cell lung carcinoma, and radiation induced necrosis.
- [49] In other aspects, the present invention is directed to a pharmaceutical composition comprising an effective amount of a compound of formula I or a pharmaceutically acceptable salt, solvate, polymorph, ester, tautomer or prodrug thereof. In some em-

bodiments, the pharmaceutical composition further comprises a pharmaceutically acceptable carrier, adjuvants and/or excipients. In some embodiments, such a composition may contain at least one of preservatives, agents for delaying absorption, fillers, binders, adsorbents, buffers, disintegrating agents, solubilizing agents, and other carriers, adjuvants and/or excipients as inert ingredients. The composition may be formulated with a method well-known in the art.

- [50] In some aspects, the present invention is directed to a method of treating a disease in an individual suffering from said disease comprising administering to said individual a therapeutically effective amount of a composition comprising a compound of formula I or a pharmaceutically acceptable salt, solvate, polymorph, ester, tautomer or prodrug thereof.
- In other aspects, the present invention is directed to a method of treating a disorder in a mammal, comprising administering to said mammal a therapeutically effective amount of a compound of formula I or a pharmaceutically acceptable salt, solvate, polymorph, ester, tautomer or pro- drug thereof.
- In other aspects, the present invention is directed to a method of treating a disorder in a human, comprising administering to said human a therapeutically effective amount of a compound of formula I or a pharmaceutically acceptable salt, solvate, polymorph, ester, tautomer or pro-drug thereof.
- [53] In other aspects, RIP1 kinase-mediated diseases or disorders are described herein and include inflammatory bowel disease (including Crohn's disease and ulcerative colitis), psoriasis, retinal detachment, retinitis pigmentosa, arthritis (including rheumatoid arthritis, spondylarthritis, gout, osteoarthritis, and systemic onset juvenile idiopathic arthritis (SoJIA)), transplant rejection, organ transplantation (for donors and recipients), multiple sclerosis, tumor necrosis factor receptor-associated periodic syndrome, multiple organ dysfunction syndrome (MODS), thermal injury/burn, systemic inflammatory response syndrome (SIRS), radiation injury, radiotherapy, chemotherapy, pneumonias, hemorrhagic shock, trauma (including multiple trauma), traumatic brain injury, acute pancreatitis, critical illness (in general), sepsis, septic shock, Stevens-Johnson syndrome, toxic epidermal necrolysis, stroke, heat stroke, stroke-associated pneumonia, Multi-Organ Dysfunction Syndrome (MODS), Acute Respiratory Distress Syndrome (ARDS), intestinal obstruction, liver cirrhosis, surgery, major abdominal operations, abdominal aortic aneurysm repair, large bowel resections, ischemia reperfusion injury (including ischemia reperfusion injury of solid organs, (gut, brain, liver, kidney), and limb ischemia), bowel ischemia (small intestine and large intestine), cardiac surgery requiring cardio-pulmonary bypass, autoimmune hepatitis, autoimmune hepatobiliary diseases, autoimmune ITP, Huntington's disease, Alzheimer's disease, ALS, Parkinson's disease, Lewy body disease, spinal muscular

atrophy, allergic disease, asthma, atopic dermatitis, type I diabetes, Wegener's granulomatosis, Behcet's disease, and interleukin-1 converting enzyme associated fever syndrome,

- In other aspects, the present invention is directed to a method of treating a pancreatic cancer, metastatic adenocarcinoma of the pancreas, pancreatic ductal adenocarcinoma, mesothelioma, melanoma, colorectal cancer, acute myeloid leukemia, metastasis, glioblastoma, breast cancer, gallbladder cancer, clear cell renal carcinoma, non-small cell lung carcinoma, and radiation induced necrosis certain the RIP1 kinase-mediated disease or disorder in a mammal, including a human, comprising administering to said mammal a therapeutically effective amount of a compound of formula I, or a pharmaceutically acceptable salt, ester, prodrug, solvate, such as hydrate, polymorph or tautomer thereof.
- In other aspects, the present invention is directed to a method of treating a disorder or condition which is modulated by the RIP1 kinase in a mammal, including a human, comprising administering to said mammal an amount of the compound of formula I, or a pharmaceutically acceptable salt, ester, prodrug, solvate, such as hydrate, polymorph or tautomer thereof, effective to modulate said cascade. The appropriate dosage for a particular patient can be determined, according to known methods, by those skilled in the art.
- In other aspects, the present invention is directed to use of compound of formula I or a pharmaceutically acceptable salt, ester, prodrug, solvate, such as hydrate, polymorph or tautomer thereof in the preparation of a pharmaceutical composition. The pharmaceutical composition can be used for treating a disorder or condition which is modulated by the RIP1 kinase in a mammal, including a human.
- In other aspects, the present invention is directed to a pharmaceutical composition comprising a compound of formula I or a pharmaceutically acceptable salt, solvate, polymorph, ester, tautomer or prodrug thereof. In some embodiments, the pharmaceutical composition is in a form suitable for oral administration. In further or additional embodiments, the pharmaceutical composition is in the form of a tablet, capsule, pill, powder, sustained release formulation, solution and suspension. In some embodiments, the pharmaceutical composition is in a form suitable for parenteral injection, such as a sterile solution, suspension or emulsion; for topical administration as an ointment or cream or for rectal administration as a suppository. In further or additional embodiments, the pharmaceutical composition is in unit dosage forms suitable for single administration of precise dosages. In further or additional embodiments, the amount of compound of formula I is in the range of about 0.001 to about 1000 mg/kg body weight/day. In further or additional embodiments, the amount of compound of formula I is in the range of about 0.5 to about 50 mg/kg body weight/day.

[58] In other aspects, the present invention is directed to a process for preparing a compound of formula I or a pharmaceutically acceptable salt, solvate, polymorph, ester, tautomer or prodrug thereof.

Advantageous Effects of Invention

[59] In the present invention, novel compounds are provided to inhibit RIPK1. In this regard, the present invention can be used for preventing and/or treating various RIP1 kinase-mediated diseases or disorders and use the therapeutics.

Best Mode for Carrying out the Invention

- [60] The novel features of the invention are set forth with particularity in the appended claims. A better understanding of the features and advantages of the present invention will be obtained by reference to the following detailed description that sets forth illustrative embodiments, in which the principles of the invention are utilized.
- While preferred embodiments of the present invention have been shown and described herein such embodiments are provided by way of example only. It should be understood that various alternatives to the embodiments of the invention described herein may be employed in practicing the invention. Those ordinary skilled in the art will appreciate that numerous variations, changes, and substitutions are possible without departing from the invention. It is intended that the following claims define the scope of aspects of the invention and that methods and structures within the scope of these claims and their equivalents be covered thereby.
- [62] The section headings used herein are for organizational purposes only and are not to be construed as limiting the subject matter described. All documents, or portions of documents, cited in the application including, without limitation, patents, patent applications, articles, books, manuals, and treatises are hereby expressly incorporated by reference in their entirety for any purpose.
- Unless defined otherwise, all technical and scientific terms used herein have the same meaning as is commonly understood by one of skill in the art to which the claimed subject matter belongs. All patents, patent applications, published materials referred to throughout the entire disclosure herein, unless noted otherwise, are incorporated by reference in their entirety. In the event that there is a plurality of definitions for terms herein, those in this section prevail. Where reference is made to a URL or other such identifier or address, it is understood that such identifiers can change and particular information on the internet can come and go, but equivalent information can be found by searching the internet or other appropriate reference source. Reference thereto evidences the availability and public dissemination of such information.
- [64] It is to be understood that the foregoing general description and the following detailed description are exemplary and explanatory only and are not restrictive of any

subject matter claimed. In this application, the use of the singular includes the plural unless specifically stated otherwise. It must be noted that, as used in the specification and the appended claims, the singular forms "a", "an" and "the" include plural referents unless the context clearly dictates otherwise. It should also be noted that use of "or" means "and/or" unless stated otherwise. Furthermore, use of the term "including" as well as other forms, such as "include", "includes", and "included" is not limiting. Likewise, use of the term "comprising" as well as other forms, such as "comprise", "comprises", and "comprised" is not limiting.

- [65] Definition of standard chemistry terms may be found in reference works, including Carey and Sundberg "ADVANCED ORGANIC CHEMISTRY 4 TH ED." Vols. A (2000) and B (2001), Plenum Press, New York. Unless otherwise indicated, conventional methods of mass spectroscopy, NMR, HPLC, IR and UV/Vis spectroscopy and pharmacology, within the skill of the art are employed. Unless specific definitions are provided, the nomenclature employed in connection with, and the laboratory procedures and techniques of, analytical chemistry, synthetic organic chemistry, and medicinal and pharmaceutical chemistry described herein are those known in the art. Standard techniques can be used for chemical syntheses, chemical analyses, pharmaceutical preparation, formulation, and delivery, and treatment of patients. Reactions and purification techniques can be performed e.g., using kits of manufacturer's specifications or as commonly accomplished in the art or as described herein. The foregoing techniques and procedures can be generally performed of conventional methods well known in the art and as described in various general and more specific references that are cited and discussed throughout the present specification. Throughout the specification, groups and substituents thereof can be chosen by one skilled in the field to provide stable moieties and compounds.
- [66] Unless otherwise noted, the use of general chemical terms, such as though not limited to "alkyl," "amine," "aryl," are equivalent to their optionally substituted forms. For example, "alkyl," as used herein, includes optionally substituted alkyl.
- The term "optional" or "optionally" means that the subsequently described event or circumstance may or may not occur, and that the description includes instances where said event or circumstance occurs and instances in which it does not. For example, "optionally substituted alkyl" means either "alkyl" or "substituted alkyl" as defined below. Further, an optionally substituted group may be un-substituted (e.g., CH 2CH 3), fully substituted (e.g., CF 2CF 3),mono-substituted (e.g., CH 2CH 2F) or substituted at a level anywhere in-between fully substituted and mono- substituted (e.g., CH 2CHF 2, CF 2CH 3,CFHCHF 2, etc.). It will be understood by those skilled in the art with respect to any group containing one or more substituents that such groups are not intended to introduce any substitution or substitution patterns (e.g., substituted alkyl includes op-

tionally substituted cycloalkyl groups, which in turn are defined as including optionally substituted alkyl groups, potentially ad infinitum) that are sterically impractical and/or synthetically non-feasible. Thus, any substituents described should generally be understood as having a maximum molecular weight of about 1,000 daltons, and more typically, up to about 500 daltons (except in those instances where macromolecular substituents are clearly intended, e.g., polypeptides, polysaccharides, polyethylene glycols, DNA, RNA and the like).

- As used herein, C ₁-Cn, includes C ₁-C ₂, C ₁-C ₃, ... C ₁-Cn. By way of example only, a group designated as "C ₁-C ₄" indicates that there are one to four carbon atoms in the moiety, i.e. groups containing 1 carbon atom, 2 carbon atoms, 3 carbon atoms or 4 carbon atoms, as well as the ranges C ₁-C ₂ and C ₁-C ₃. Thus, by way of example only, "C ₁-C ₄ alkyl" indicates that there are one to four carbon atoms in the alkyl group, i.e., the alkyl group is selected from among methyl, ethyl, propyl, iso-propyl, n-butyl, isobutyl, sec-butyl, and t-butyl. Whenever it appears herein, a numerical range such as "1 to 10" refers to each integer in the given range; e.g., "1 to 10 carbon atoms" means that the group may have 1 carbon atom, 2 carbon atoms, 3 carbon atoms, 4 carbon atoms, 5 carbon atoms, 6 carbon atoms, 7 carbon atoms, 8 carbon atoms, 9 carbon atoms, or 10 carbon atoms.
- [69] The terms "heteroatom" or "hetero" as used herein, alone or in combination, refer to an atom other than carbon and hydrogen. Heteroatoms are independently selected from among oxygen, nitrogen, sulfur, phosphorous, silicon, selenium and tin but are not limited to these atoms. In embodiments in which two or more heteroatoms are present, the two or more heteroatoms can be the same as each another, or some or all of the two or more heteroatoms can each be different from the others.
- The term "alkyl" as used herein, alone or in combination, refers to an optionally substituted straight-chain, or optionally substituted branched-chain saturated hydrocarbon monoradical having from one to about ten carbon atoms, more preferably one to six carbon atoms. Examples include, but are not limited to methyl, ethyl, n-propyl, isopropyl, 2-methyl-1-propyl, 2-methyl-2-propyl, 2-methyl-1-butyl, 3 -methyl-1-butyl, 2-methyl-3-butyl, 2,2-dimethyl-1-propyl, 2-methyl-1-pentyl, 3 -methyl-1 -pentyl, 4-methyl-1-pentyl, 2-methyl-2-pentyl, 3-methyl-2-pentyl, 4-methyl-2-pentyl, 2,2 -dimethyl-1-butyl, 3,3 -dimethyl-1 -butyl, 2 -ethyl-1-butyl, n-butyl, isobutyl, sec-butyl, t-butyl, n-pentyl, isopentyl, neo-pentyl, tert-amyl and hexyl, and longer alkyl groups, such as heptyl, octyl and the like. Whenever it appears herein, a numerical range such as "C ₁-C ₆ alkyl" or "C ₁ ₆ alkyl", means that the alkyl group may consist of 1 carbon atom, 2 carbon atoms, 3 carbon atoms, 4 carbon atoms, 5 carbon atoms or 6 carbon atoms, although the present definition also covers the occurrence of the term "alkyl" where no numeri-cal range is designated.

- [71] The term "aliphatic" as used herein, alone or in combination, refers to an optionally substituted, straight- chain or branched-chain, non-cyclic, saturated, partially unsaturated, or fully unsaturated nonaromatic hydrocarbon. Thus, the term collectively includes alkyl, alkenyl and alkynyl groups.
- The terms "cycle", "cyclic", "ring" and "membered ring" as used herein, alone or in combination, refer to any covalently closed structure, including alicyclic, heterocyclic, aromatic, heteroaromatic and polycyclic fused or non-fused ring systems as described herein. Rings can be optionally substituted. Rings can form part of a fused ring system. The term "membered" is meant to denote the number of skeletal atoms that constitute the ring. Thus, by way of example only, cyclohexane, pyridine, pyran and pyrimidine are six-membered rings and cyclopentane, pyrrole, tetrahydrofuran and thiophene are five-membered rings.
- [73] The term "cycloalkyl" as used herein, alone or in combination, refers to an optionally substituted, saturated, hydrocarbon monoradical ring, containing from three to about fifteen ring carbon atoms or from three to about ten ring carbon atoms, though may include additional, non-ring carbon atoms as substituents (e.g. methylcyclopropyl).
- [74] A non-limiting example of "cycloalkyl" includes azinyl, azetidinyl, oxetanyl, thietanyl, homopiperidinyl, oxepanyl, thiepanyl, oxazepinyl, diazepinyl, thiazepinyl, 1,2,3,6-tetrahydropyridinyl, 2-pyrrolinyl, 3-pyrrolinyl, indolinyl, 2H-pyranyl, 4H-pyranyl, dioxanyl, 1,3-dioxolanyl, pyrazolinyl, dithianyl, dithiolanyl, dihydropyranyl, dihydrothienyl, dihydrofuranyl, pyrazolidinyl, imidazolinyl, imidazolidinyl, 3-azabicyclo[3.1.0]hexyl, 3-azabicyclo [4.1.0]heptyl, 3H-indolyl and quinolizinyl and the like. The terms also include all ring forms of the carbohydrates, including but not limited to the monosaccharides, the disaccharides and the oligosaccharides.
- [75] The term "aromatic" as used herein, refers to a planar, cyclic or polycyclic, ring moiety having a delocal-ized at-electron system containing 4n+2 n electrons, where n is an integer. Aromatic rings can be formed by five, six, seven, eight, nine, or more than nine atoms. Aromatics can be optionally substituted and can be monocyclic or fused- ring polycyclic. The term aromatic encompasses both all carbon containing rings (e.g., phenyl) and those rings containing one or more heteroatoms (e.g., pyridine).
- [76] The term "RIP1 kinase inhibitor" as used herein refers to a compound that exhibits an IC 50, with respect to RIP1 kinase activity, of no more than about 100 vM or not more than about 50 vM, as measured in the kinase assay described generally herein. "IC 50" is that concentration of inhibitor which reduces the activity of an enzyme to half-maximal level. Compounds described herein have been discovered to exhibit inhibition against RIPK1. Compounds of the present invention preferably exhibit an IC 50 with

- respect to RIPK1 of no more than about 10 vM, more preferably, no more than about 5 vM, even more preferably not more than about 1 vM, and most preferably, not more than about 200 nM, as measured in the kinase assay described herein.
- [77] The term "selective," "selectively," or "selectivity" as used herein refers to a compound of this invention having a lower IC ₅₀ value for the enzyme as compared to any other enzymes (e.g., at least 2, 5, 10 or more-fold lower).
- The term "subject", "patient" or "individual" as used herein in reference to individuals suffering from a disorder, a condition, and the like, encompasses mammals and non-mammals. Examples of mammals include, but are not limited to, any member of the Mammalian class: humans, non-human primates such as chimpanzees, and other apes and monkey species; farm animals such as cattle, horses, sheep, goats, swine; domestic animals such as rabbits, dogs, and cats; laboratory animals including rodents, such as rats, mice and guinea pigs, and the like. Examples of non- mammals include, but are not limited to, birds, fish and the like. In one embodiment of the methods and compositions provided herein, the mammal is a human.
- [79] The terms "treat," "treating" or "treatment," and other grammatical equivalents as used herein, include alle-viating, abating or ameliorating a disease or condition symptoms, preventing additional symptoms, ameliorating or preventing the underlying metabolic causes of symptoms, inhibiting the disease or condition, e.g., arresting the development of the disease or condition, relieving the disease or condition, causing regression of the disease or condition, relieving a condition caused by the disease or condition, or stopping the symptoms of the disease or condition, and are intended to include prophylaxis. The terms further include achieving a therapeutic benefit and/or a prophylactic benefit. By the rapeutic benefit is meant eradication or amelioration of the underlying disorder being treated. Also, a therapeutic benefit is achieved with the eradication or amelioration of one or more of the physiological symptoms associated with the underlying disorder such that an improvement is observed in the patient, notwithstanding that the patient may still be afflicted with the underlying disorder. For prophylactic benefit, the compositions may be administered to a patient at risk of developing a particular disease, or to a patient reporting one or more of the physiological symptoms of a disease, even though a diagnosis of this disease may not have been made.
- [80] The terms "effective amount", "therapeutically effective amount" or "pharmaceutically effective amount" as used herein, refer to a sufficient amount of at least one agent or compound being administered which will relieve to some extent one or more of the symptoms of the disease or condition being treated. The result can be reduction and/or alleviation of the signs, symptoms, or causes of a disease, or any other desired alteration of a biological system. For example, an "effective amount" for therapeutic

uses is the amount of the composition comprising a compound as disclosed herein required to provide a clinically significant decrease in a disease. An appropriate "effective" amount in any individual case may be determined using techniques, such as a dose escalation study.

- [81] The terms "administer," "administering", "administration," and the like, as used herein, refer to the methods that may be used to enable delivery of compounds or compositions to the desired site of biological action. These methods include, but are not limited to oral routes, intraduodenal routes, parenteral injection (including intravenous, subcutaneous, intraperitoneal, intramuscular, intravascular or infusion), topical and rectal administration. Those of skill in the art are familiar with administration techniques that can be employed with the compounds and methods described herein, e.g., as discussed in Goodman and Gilman, The Pharmacological Basis of Therapeutics, current ed.; Pergamon; and Remington's, Pharmaceutical Sciences (current edition), Mack Publishing Co., Easton, Pa. In preferred embodiments, the compounds and compositions described herein are administered orally.
- [82] The term "acceptable" as used herein, with respect to a formulation, composition or ingredient, means having no persistent detrimental effect on the general health of the subject being treated.
- [83] The term "pharmaceutically acceptable" as used herein, refers to a material, such as a carrier or diluent, which does not abrogate the biological activity or properties of the compounds described herein, and is relatively nontoxic, i.e., the material may be administered to an individual without causing undesirable biological effects or interacting in a deleterious manner with any of the components of the composition in which it is contained.
- [84] The term "pharmaceutical composition," as used herein, refers to a biologically active compound, optionally mixed with at least one pharmaceutically acceptable chemical component, such as, though not limited to carriers, stabilizers, diluents, dispersing agents, suspending agents, thickening agents, and/or excipients.
- [85] The term "carrier" as used herein, refers to relatively nontoxic chemical compounds or agents that facilitate the incorporation of a compound into cells or tissues.
- [86] The term "agonist," as used herein, refers to a molecule such as a compound, a drug, an enzyme activator or a hormone modulator which enhances the activity of another molecule or the activity of a receptor site.
- [87] The term "antagonist," as used herein, refers to a molecule such as a compound, a drug, an enzyme inhibitor, or a hormone modulator, which diminishes, or prevents the action of another molecule or the activity of a receptor site.
- [88] The term "modulate," as used herein, means to interact with a target either directly or indirectly so as to alter the activity of the target, including, by way of example only, to

enhance the activity of the target, to inhibit the activity of the target, to limit the activity of the target, or to extend the activity of the target.

[89] The term "modulator," as used herein, refers to a molecule that interacts with a target either directly or indi-rectly. The interactions include, but are not limited to, the interactions of an agonist and an antagonist.

[90] The term "pharmaceutically acceptable salt" as used herein, refers to salts that retain the biological effectiveness of the free acids and bases of the specified compound and that are not biologically or otherwise undesirable. Compounds described herein may possess acidic or basic groups and therefore may react with any of a number of inorganic or organic bases, and inorganic and organic acids, to form a pharmaceutically acceptable salt. These salts can be prepared in situ during the final isolation and purification of the compounds of the invention, or by separately reacting a purified compound in its free base form with a suitable organic or inorganic acid, and isolating the salt thus formed. Examples of pharmaceutically acceptable salts include those salts prepared by reaction of the compounds described herein with a mineral or organic acid or an inorganic base, such salts including, acetate, acrylate, adipate, alginate, aspartate, benzoate, benzenesulfonate, bisulfate, bisulfite, bromide, butyrate, butyn-1,4-dioate, camphorate, camphorsulfonate, caprylate, chlorobenzoate, chloride, citrate, cyclopentanepropionate, decanoate, digluconate, dihydrogenphosphate, dinitrobenzoate, dodecylsulfate, ethanesulfonate, formate, fumarate, glucoheptanoate, glycerophosphate, glycolate, hemisulfate, heptanoate, hexanoate, hexyne-1,6-dioate, hydroxybenzoate, hydroxybutyrate, hydrochloride, hydrobromide, hydroiodide, 2-hydroxyethanesulfonate, iodide, isobutyrate, lactate, maleate, malonate, methanesulfonate, mandelate. metaphosphate, methoxybenzoate, methylben-zoate, monohydrogenphosphate, 1-napthalenesulfonate, 2-napthalenesulfonate, nicotinate, nitrate, palmoate, pectinate, persulfate, 3-phenylpropionate, phosphate, picrate, pivalate, propionate, pyrosulfate, pyrophosphate, propiolate, phthalate, phenylacetate, phenylbutyrate, propanesulfonate, salicylate, succinate, sulfate, sulfite, suberate, sebacate, sulfonate, tartrate, thiocyanate, tosylate undeconate and xylenesulfonate. Other acids, such as oxalic, while not in themselves pharmaceutically acceptable, may be employed in the preparation of salts useful as intermediates in obtaining the compounds of the invention and their pharmaceutically acceptable acid addition salts (See examples at Berge et al., J. Pharm. Sci. 1977, 66, 1-19.). Further, those compounds described herein which may comprise a free acid group may react with a suitable base, such as the hydroxide, carbonate or bicarbonate of a pharmaceutically acceptable metal cation, with ammonia, or with a pharmaceutically acceptable organic primary, secondary or

tertiary amine. Representative alkali or alkaline earth salts include the lithium, sodium, potassium, calcium, magnesium, and aluminum salts and the like. Illustrative examples

of bases include sodium hydroxide, potassium hydroxide, choline hydroxide, sodium carbonate, and the like. Representative organic amines useful for the formation of base addition salts include ethylamine, diethylamine, ethylenediamine, ethanolamine, diethanolamine, piperazine and the like. It should be understood that the compounds described herein also include the quaternization of any basic nitrogen-containing groups they may contain. Water or oil-soluble or dispersible products may be obtained by such quaternization. See, for example, Berge et al., supra.

- [91] The term "solvate" as used herein refers to a combination of a compound of this invention with a solvent molecule formed by solvation. In some situations, the solvate refers to a hydrate, i.e., the solvent molecule is a water molecule, the combination of a compound of this invention and water forms a hydrate.
- [92] The term "polymorph" or "polymorphism" as used herein refers to a compound of this invention present in different crystal lattice forms.
- [93] The term "ester" as used herein refers to a derivative of a compound of this invention derived from an oxoacid group and a hydroxyl group, either one of which can be present at the compound of this invention.
- [94] The term "tautomer" as used herein refers to an isomer readily interconverted from a compound of this invention by e.g., migration of a hydrogen atom or proton.
- [95] The term "pharmaceutically acceptable derivative or prodrug" as used herein, refers to any pharmaceutically acceptable salt, ester, salt of an ester or other derivative of a compound of this invention, which, upon administration to a recipient, is capable of providing, either directly or indirectly, a compound of this invention or a pharmaceutically active metabolite or residue thereof. Par-ticularly favored derivatives or prodrugs are those that increase the bioavailability of the compounds of this invention when such compounds are administered to a patient (e.g., by allowing orally administered compound to be more readily absorbed into blood) or which enhance delivery of the parent compound to a biological compartment (e.g., the brain or lymphatic system).
- Pharmaceutically acceptable prodrugs of the compounds described herein include, but are not limited to, esters, carbonates, thiocarbonates, N-acyl derivatives, N-acyloxyalkyl derivatives, quaternary derivatives of tertiary amines, N-Mannich bases, Schiff bases, amino acid conjugates, phosphate esters, metal salts and sulfonate esters. Various forms of prodrugs are well known in the art. See for example Design of Prodrugs, Bundgaard, A. Ed., Elseview, 1985 and Method in Enzymology, Widder, K. et al., Ed.; Academic, 1985, vol. 42, p. 309-396; Bundgaard, H. "Design and Application of Prodrugs" in A Textbook of Drug Design and Development, Krosgaard-Larsen and H. Bund-gaard, Ed., 1991, Chapter 5, p. 113-191; and Bundgaard, H., Advanced Drug Delivery Review, 1992, 8, 1-38, each of which is incorporated herein

by reference. The prodrugs described herein include, but are not limited to, the following groups and combinations of these groups; amine derived prodrugs: Hydroxy prodrugs include, but are not limited to acyloxyalkyl esters, alkoxycarbonyloxyalkyl esters, alkyl esters, aryl esters and disulfide containing esters.

- [97] The terms "enhance" or "enhancing," as used herein, means to increase or prolong either in potency or duration of a desired effect. Thus, in regard to enhancing the effect of therapeutic agents, the term "enhancing" refers to the ability to increase or prolong, either in potency or duration, the effect of other therapeutic agents on a system.
- [98] An "enhancing-effective amount," as used herein, refers to an amount adequate to enhance the effect of another therapeutic agent in a desired system.
- [99] The terms "pharmaceutical combination", "administering an additional therapy", "administering an additional therapeutic agent" and the like, as used herein, refer to a pharmaceutical therapy resulting from mixing or combining more than one active ingredient and includes both fixed and non-fixed combinations of the active ingredients. The term "fixed combination" means that at least one of the compounds described herein, and at least one co-agent, are both administered to a patient simultaneously in the form of a single entity or dosage. The term "non-fixed combination" means that at least one of the compounds described herein, and at least one co-agent, are administered to a patient as separate entities either simultaneously, concurrently or sequentially with variable intervening time limits, wherein such administration provides effective levels of the two or more compounds in the body of the patient. These also apply to cocktail therapies, e.g. the administration of three or more active ingredients.
- [100] The terms "co-administration", "administered in combination with" and their grammatical equivalents or the like, as used herein, are meant to encompass administration of the selected therapeutic agents to a single patient, and are intended to include treatment regimens in which the agents are administered by the same or different route of administration or at the same or different times. In some embodiments the compounds described herein will be co-administered with other agents. These terms encompass administration of two or more agents to an animal so that both agents and/or their metabolites are present in the animal at the same time. They include simultaneous administration in separate compositions, administration at different times in separate compositions, and/or administration in a composition in which both agents are present. Thus, in some embodiments, the compounds of the invention and the other agent (s) are administered in a single composition.
- [101] The term "metabolite," as used herein, refers to a derivative of a compound which is formed when the com-pound is metabolized.
- [102] The term "active metabolite," as used herein, refers to a biologically active derivative of a compound that is formed when the compound is metabolized.

- [103] The term "metabolized," as used herein, refers to the sum of the processes (including, but not limited to, hydrolysis reactions and reactions catalyzed by enzymes) by which a particular substance is changed by an organism. Thus, enzymes may produce specific structural alterations to a compound. For example, cytochrome P450 catalyzes a variety of oxidative and reductive reactions while uridine diphosphate glucuronyl transferases catalyze the transfer of an activated glucuronic-acid molecule to aromatic alcohols, aliphatic alcohols, carboxylic acids, amines and free sulfhydryl groups. Further information on metabolism may be obtained from The Pharmacological Basis of Therapeutics, 9th Edition, McGraw-Hill (1996).
- NMR spectra were recorded in CDCl 3 DMSO-d 6 or CD 3OD solution in 5-mm o.d. [104] tubes (Norell, Inc. 507-HP) at 30 °C and were collected on Varian VNMRS-400 at 400 MHz for ¹H. The chemical shifts (δ) are relative to tetramethylsilane (TMS = 0.00) ppm) and expressed in ppm. LC/MS was taken on Ion-trap Mass Spectrometer on FINNIGAN Thermo or ISQ EC, Thermo Fisher U3000 RSLC (Column: YMC Hydrosphere (C18, Φ4.6 x 50 mm, 3 μm, 120 Å, 40 °C) operating in ESI(+) ionization mode; flow rate = 1.0 mL/min. Mobile phase = 0.01% heptafluorobutyric acid (HFBA) and 1.0% isopropyl alcohol (IPA) in water or CH ₃CN.

[105] General synthetic scheme for pyrazole intermediates

[106]
$$\begin{array}{c} B_{1} \\ B_{2} \\ B_{3} \\ D_{1} \\ D_{2} \\ D_{3} \\ D_{4} \\ D_{5} \\ D_{5} \\ D_{6} \\ D_{6} \\ D_{7} \\ D_{8} \\$$

[107] Intermediate 1: 4-benzyl-1H-pyrazole

- [109] Step A: tert-butyl 4-benzyl-1H-pyrazole-1-carboxylate
- [110] To a solution of tert-butyl 4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1H-pyrazole-1-carboxylate (4.50 g, 15.3 mmol), K₃PO₄ (9.74 g, 45.9 mmol) and (bromomethyl)benzene (2.62 g, 15.3 mmol) in a mixture of DME (30 mL), EtOH (7.5 mL) and H₂O (7.5 mL) was added Pd(PPh₃)₄ (2.30 g, 1.99 mmol) at room temperature. The reaction mixture was stirred at 55 °C for 16 hours. After diluted with water, the mixture was extracted with EtOAc twice. The combined organic layers were dried over Na 2SO 4, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO 2 (pet.Ether:EtOAc = 10:1) to afford tert-butyl 4-benzyl-1H-pyrazole-1-carboxylate (2.20 g, 55%) as a colorless oil. ¹H-NMR (400 MHz, CDCl₃): δ 7.98 (1H, s), 7.65 (1H, s), 7.14-7.12 (2H, m), 6.99-6.95 (3H, m), 3.70 (2H, s), 1.50 (9H, s).

[1111]Step B: 4-benzyl-1H-pyrazole

- WO 2021/029632 PCT/KR2020/010513
- [112] To a solution of tert-butyl 4-benzyl-1H-pyrazole-1-carboxylate (2.20 g, 8.52 mmol) in EtOAc (5.0 mL) was added HCl (3.0 M in EtOAc, 8.5 mL, 26 mmol) at room temperature. The reaction mixture was stirred at room temperature for 3 hours. A precipitated solid was collected by filtration, washed with EtOAc, and dried under vacuum to afford 4-benzyl-1H-pyrazole (1.18 g, 71%) as a white solid. ¹H-NMR (400 MHz, DMSO-d₆): δ 13.0 (2H, brs), 7.91 (2H, s), 7.31-7.27 (2H, m), 7.22-7.17 (3H, m), 3.80 (2 H, s).
- Intermediate 2: 4-(3-fluorobenzyl)-1H-pyrazole [113]

- Step A: tert-butyl 4-(3-fluorobenzyl)-1H-pyrazole-1-carboxylate [115]
- [116] To a solution of tert-butyl 4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1H-pyrazole-1-carboxylate (1.50 g, 5.10 mmol), K₃PO₄ (3.25 g, 15.3 mmol) and 1-(bromomethyl)-3-fluorobenzene (964 mg, 5.10 mmol) in a mixture of DME (20 mL), EtOH (5.0 mL) and H₂O (5.0 mL) was added Pd(PPh₃)₄ (766 mg, 0.663 mmol) at room temperature. The reaction mixture was stirred at 55 °C for 16 hours. After diluted with water, the mixture was extracted with EtOAc twice. The combined organic layers were dried over Na 2SO 4, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO 2

4-(3-fluorobenzyl)-1H-pyrazole-1-carboxylate (600 mg, 43%) as a yellow oil. LC-MS: m/z = 177 [M+H-Boc] +.

[117]Step B: 4-(3-fluorobenzyl)-1H-pyrazole

(pet. Ether:EtOAc = 5:1) to afford tert-butyl

- [118] To a solution of tert-butyl 4-(3-fluorobenzyl)-1H-pyrazole-1-carboxylate (600 mg, 2.17 mmol) in EtOAc (2.0 mL) was added HCl (3.0 M in EtOAc, 2.0 mL, 6.00 mmol) at room temperature. The reaction mixture was stirred at room temperature for 3 hours. The mixture was concentrated in vacuo. The residue was purified by prep-HPLC (neutral) to afford 4-(3-fluorobenzyl)-1H-pyrazole (133 mg, 35%) as a white solid. ¹ H-NMR (400 MHz, DMSO-d₆): δ 12.60 (1H, s), 7.45-7.28 (3H, m), 7.06-6.96 (3H, m), 3.80 (2H, s).
- [119] Intermediate 3: 4-(3-chlorobenzyl)-1H-pyrazole hydrochloride

- Step A: tert-butyl 4-(3-chlorobenzyl)-1H-pyrazole-1-carboxylate [121]
- To a solution of tert-butyl [122] 4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1H-pyrazole-1-carboxylate (1.50 g, 5.10 mmol), K₃PO₄ (3.25 g, 15.3 mmol) and 1-(bromomethyl)-3-chlorobenzene (1.05

- g, 5.10 mmol) in a mixture of DME (20 mL), EtOH (5.0 mL) and H $_2$ O (5.0 mL) was added Pd(PPh $_3$) $_4$ (766 mg, 0.66 mmol) at room temperature. The reaction mixture was stirred at 55 °C for 16 hours and cooled to room temperature. After diluted with water, the mixture was extracted with EtOAc twice. The combined organic layers were dried over Na $_2$ SO $_4$, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO $_2$ (pet. Ether:EtOAc = 5:1) to afford tert-butyl 4-(3-chlorobenzyl)-1H-pyrazole-1-carboxylate (500 mg, 33%) as a yellow oil. LC-MS: m/z = 193 [M+H-Boc] $^+$.
- [123] Step B: 4-(3-chlorobenzyl)-1H-pyrazole hydrochloride
- To a solution of tert-butyl 4-(3-chlorobenzyl)-1H-pyrazole-1-carboxylate (500 mg, 1.71 mmol) in EtOAc (3.0 mL) was added HCl (3.0 M in EtOAc, 3.0 mL, 9.0 mmol) at room temperature. The reaction mixture was stirred at room temperature for 3 hours and concentrated in vacuo. The residue was purified by prep-HPLC (neutral) to afford 4-(3-chlorobenzyl)-1H-pyrazole, which was changed to the corresponding HCl salt form by adding several drops of HCl (1 M in water). The mixture was lyophilizaed followed by dried under vacuum to afford 4-(3-chlorobenzyl)-1H-pyrazole hydrochloride (92 mg, 24%) as a white solid. ¹H-NMR (400 MHz, DMSO-d 6): δ 10.75 (2H, br), 7.76 (2H, s), 7.33-7.28 (2H, m), 7.26-7.19 (2H, m), 3.84 (2H, s).
- [125] Intermediate 4: 4-(3-methylbenzyl)-1H-pyrazole hydrochloride

- [127] Step A: tert-butyl 4-(3-methylbenzyl)-1H-pyrazole-1-carboxylate
- To a solution of tert-butyl 4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1H-pyrazole-1-carboxylate (1.00 g, 3.40 mmol), K ₃PO ₄ (2.17 g, 10.2 mmol) and 1-(bromomethyl)-3-methylbenzene (629 mg, 3.40 mmol) in a mixture of DME (20 mL), EtOH (5.0 mL) and H ₂O (5.0 mL) was added Pd(PPh ₃) ₄ (511 mg, 0.442 mmol) at room temperature. The reaction mixture was stirred at 55 °C for 16 hours and cooled to room temperature. After diluted with water, the mixture was extracted with EtOAc twice. The combined organic layers were dried over Na ₂SO ₄, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO ₂ (pet. Ether:EtOAc = 5:1) to afford tert-butyl 4-(3-methylbenzyl)-1H-pyrazole-1-carboxylate (500 mg, 54%) as a yellow oil. ¹ H-NMR (400 MHz, CDCl ₃): δ 7.98 (1H, s), 7.65 (1H, s), 7.14-7.12 (1H, m), 6.99-6.95 (3H, m), 3.70 (2H, s), 2.26 (3H, s), 1.50 (9H, s).
- [129] Step B: 4-(3-methylbenzyl)-1H-pyrazole hydrochloride
- [130] To a solution of tert-butyl 4-(3-methylbenzyl)-1H-pyrazole-1-carboxylate (500 mg, 1.84 mmol) in EtOAc (2.0 mL) was added HCl (3.0 M in EtOAc, 2.0 mL, 6.0 mmol) at

room temperature. The reaction mixture was stirred at room temperature for 3 hours. A precipitated solid was collected by filtration, washed with EtOAc, and dried under vacuum to afford 4-(3-methylbenzyl)-1H-pyrazole hydrochloride (297 mg, 78%) as a white solid. 1 H-NMR (400 MHz, DMSO-d $_{6}$): δ 13.21 (2H, br), 7.91 (2H, s), 7.19-7.15 (1H, m), 7.04-6.99 (3H, m), 3.80 (2H, s), 2.26 (3H, s).

[131] Intermediate 5: 4-(3-(trifluoromethyl)benzyl)-1H-pyrazole hydrochloride

[133] Step A: tert-butyl 4-(3-(trifluoromethyl)benzyl)-1H-pyrazole-1-carboxylate

[134] To a solution of tert-butyl

4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1H-pyrazole-1-carboxylate (1.50 g, 5.10 mmol), K $_3$ PO $_4$ (3.25 g, 15.3 mmol) and

1-(bromomethyl)-3-(trifluoromethyl)benzene (1.22 g, 5.10 mmol) in a mixture of DME (20 mL), EtOH (5.0 mL) and H $_2$ O (5.0 mL) was added Pd(PPh $_3$) $_4$ (766 mg, 0.66 mmol) at room temperature. The reaction mixture was stirred at 55 °C for 16 hours and cooled to room temperature. After diluted with water, the mixture was extracted with EtOAc twice. The combined organic layers were dried over Na $_2$ SO $_4$, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO $_2$ (pet. Ether:EtOAc = 5:1) to afford tert-butyl

4-(3-(trifluoromethyl)benzyl)-1H-pyrazole-1-carboxylate (800 mg, 48%) as a yellow oil. LC-MS: $m/z = 227 [M+H-Boc]^+$.

[135] Step B: 4-(3-(trifluoromethyl)benzyl)-1H-pyrazole hydrochloride

To a solution of tert-butyl 4-(3-fluorobenzyl)-1H-pyrazole-1-carboxylate (800 mg, 2.45 mmol) in EtOAc (3.0 mL) was added HCl (3.0 M in EtOAc, 3.0 mL, 9.0 mmol) at room temperature. The reaction mixture was stirred at room temperature for 3 hours. After concentration in vacuo, the residue was purified by prep-HPLC (neutral) to afford 4-(3-fluorobenzyl)-1H-pyrazole, which was treated with several drops of HCl (1 M in water) followed by lyophilization and dried under vacuum to afford 4-(3-(trifluoromethyl)benzyl)-1H-pyrazole hydrochloride (72 mg, 11%) as a white solid. ¹H-NMR (400 MHz, DMSO-d ₆): δ 8.50 (2H, brs), 7.69-7.68 (2H, s), 7.56-7.53 (4H, m), 3.92 (2H, s).

[137] Intermediate 6: 3-((1H-pyrazol-4-yl)methyl)benzonitrile

[139] Step A: tert-butyl 4-(3-cyanobenzyl)-1H-pyrazole-1-carboxylate

[140] To a solution of tert-butyl 4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1H-pyrazole-1-carboxylate (2.00 g,

6.80 mmol) in DME (56 mL), EtOH (14 mL) and H $_2$ O (14 mL) was added 4-(bromomethyl)benzonitrile (1.33 g, 6.80 mmol), K $_3$ PO $_4$ (4.32 g, 20.4 mmol) and Pd(PPh $_3$) $_4$ (1.01 g, 0.880 mmol) at room temperature. The reaction mixture was stirred at 55 °C for 20 hours. After evaporation of DME and EtOH, the residue was extracted with EtOAc twice. The combined organic layers were dried over Na $_2$ SO $_4$, filtered, concentrated to afford tert-butyl 4-(3-cyanobenzyl)-1H-pyrazole-1-carboxylate (1.80 g, 93%) as a colorless oil. LC-MS: m/z = 184 (M+H-Boc) +.

- [141] Step B: 3-((1H-pyrazol-4-yl)methyl)benzonitrile
- [142] To a solution of tert-butyl 4-(3-cyanobenzyl)-1H-pyrazole-1-carboxylate (1.80 g, 6.36 mmol) in DCM (10 mL) was added TFA (5.0 mL, 65 mmol) at room temperature. The reaction mixture was stirred at room temperature for 20 hours. After neutralization with saturated aq. Na $_2$ CO $_3$ solution, the resulting mixture was extracted with DCM twice. The combined organic layers were dried over Na $_2$ SO $_4$ and concentrated in vacuo. The residue was purified by prep-HPLC to afford 3-((1H-pyrazol-4-yl)methyl)benzonitrile (101 mg, 9%) as a white solid. 1 H-NMR (400 MHz, DMSO-d $_6$ + D $_2$ O): δ 7.65-7.62 (2H, m), 7.60-7.58 (1H, m), 7.52-7.48 (3H, m), 3.89 (2H, s).
- [143] Intermediate 7: 4-(4-fluorobenzyl)-1H-pyrazole

- [145] Step A: tert-butyl 4-(3-cyanobenzyl)-1H-pyrazole-1-carboxylate
- To a solution of tert-butyl 4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1H-pyrazole-1-carboxylate (860 mg, 2.92 mmol), K ₃PO ₄ (1.86 g, 8.76 mmol) and 1-(bromomethyl)-4-fluorobenzene (552 mg, 2.92 mmol) in a mixture of DME (12 mL), EtOH (3.0 mL) and H ₂O (3.0 mL) was added Pd(PPh ₃) ₄ (438 mg, 0.379 mmol) at room temperature. The reaction mixture was stirred at 55 °C for 16 hours. After evaporation of DME and EtOH, the residue was extracted with EtOAc twice. The combined organic layers were dried over Na ₂SO ₄, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO ₂ (pet. Ether:EtOAc = 1:5) to afford tert-butyl 4-(4-fluorobenzyl)-1H-pyrazole-1-carboxylate (500 mg, 62%) as a yellow solid. ¹ H-NMR (400 MHz, CDCl ₃): δ 7.81 (1H, s), 7.53 (1H, s), 7.16-7.12 (2H, m), 7.00-6.95 (2H, m), 3.79 (2H, s), 1.63 (9H, s).
- [147] Step B: 4-(4-fluorobenzyl)-1H-pyrazole
- [148] To a solution of tert-butyl 4-(4-fluorobenzyl)-1H-pyrazole-1-carboxylate (400 mg, 1.45 mmol) in EtOAc (5.0 mL) was added HCl (3.0 M in EtOAc, 1.5 mL, 4.5 mmol) at room temperature. The reaction mixture was stirred at room temperature for 3 hours.

After concentration in vacuo, the residue was purified by prep-HPLC (neutral) to afford 4-(4-fluorobenzyl)-1H-pyrazole (182 mg, 71%) as a white solid. 1 H-NMR (400 MHz, DMSO-d $_6$): δ 12.58 (1H, s), 7.41 (2H, s), 7.25-7.21 (2H, m), 7.11-7.05 (2H, m), 3.76 (2H, s).

[149] Intermediate 8: 4-(4-fluorobenzyl)-1H-pyrazole

- [151] Step A: tert-butyl 4-(3-cyanobenzyl)-1H-pyrazole-1-carboxylate
- [152] To a solution of tert-butyl 4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1H-pyrazole-1-carboxylate (2.00 g, 6.80 mmol) in a mixture of DME (56 mL), EtOH (14 mL) and H $_2$ O (14 mL) was added 4-(bromomethyl)benzonitrile (1.33 g, 6.80 mmol), K $_3$ PO $_4$ (4.32 g, 20.4 mmol) and Pd(PPh $_3$) $_4$ (1.02 g, 0.88 mmol) at room temperature. The reaction mixture was stirred at 55 °C for 20 hours. After evaporation of DME and EtOH, the residue was extracted with EtOAc twice. The combined organic layers were dried over Na $_2$ SO $_4$,

4-(4-fluorobenzyl)-1H-pyrazole-1-carboxylate (1.50 g, 78%) as an off-white solid. LC-MS: $m/z = 184 (M+H-Boc)^+$.

[153] Step B: 4-(4-fluorobenzyl)-1H-pyrazole

filtered, and concentrated to afford tert-butyl

To a solution of tert-butyl 4-(4-cyanobenzyl)-1H-pyrazole-1-carboxylate (1.50 g, 5.30 mmol) in DCM (10 mL) was added TFA (5.0 mL) at room temperature. The reaction mixture was stirred at room temperature for 20 hours. After neutralization with saturated aq. Na ₂CO ₃ solution, the resulting mixture was extracted with DCM twice. The combined organic layers were dried over Na ₂SO ₄, filtered, and concentrated in vacuo. The residue was purified by prep-HPLC to afford 4-((1H-pyrazol-4-yl)methyl)benzonitrile (182 mg, 18%) as a white solid. ¹H-NMR (400 MHz, DMSO-d ₆ + D ₂O): δ 7.73 (2H, d, J = 8.4 Hz), 7.45 (2H, br), 7.41 (2H, d, J = 8.4 Hz), 3.87 (2H, s).

[156] Intermediate 9: (S)-3-amino-2,3-dihydrobenzo[b][1,4]oxazepin-4(5H)-one

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[158] Step A: (S)-2-((tert-butoxycarbonyl)amino)-3-(2-nitrophenoxy)propanoic acid

- [159] To a suspension of NaH (60wt%, 4.90 g, 122 mmol) in dry DMF (150 mL) was slowly added a solution of N-Boc-L-serine (10.0 g, 48.7 mmol) in dry DMF at 0 °C under N $_2$ atmosphere. Once gas evolution had ceased, 1-fluoro-2-nitrobenzene (5.10 mL, 48.7 mmol) was added in one portion. The reaction mixture was stirred at room temperature for 20 hours and quenched with 0.5 M aq. HCl solution. The mixture was extracted with EtOAc three times. The combined organic layers were washed with brine and water, dried over Na $_2$ SO $_4$, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO $_2$ (pet. Ether:EtOAc = 5:1 to DCM:MeOH = 20:1) to afford
 - (S)-2-((tert-butoxycarbonyl)amino)-3-(2-nitrophenoxy)propanoic acid (10.0 g, 62%) as a brown solid. LC-MS: $m/z = 271.0 [M+H-tBu]^+$
- [160] Step B: (S)-3-(2-aminophenoxy)-2-((tert-butoxycarbonyl)amino)propanoic acid
- [161] A suspension of (S)-2-((tert-butoxycarbonyl)amino)-3-(2-nitrophenoxy)propanoic acid (9.00 g, 27.6 mmol) and Pd/C (10wt%, 900 mg) in MeOH (50 mL) was stirred at room temperature for 20 hours under hydrogen atmosphere (1 atm). After filtered through a 0.45 um PTFE needle filter (MeOH flushed), the filtrate was concentrated in vacuo. The residue was purified by column chromatography on SiO 2 (pet. Ether:EtOAc = 1:1) to afford (S)-3-(2-aminophenoxy)-2-((tert-butoxycarbonyl)amino)propanoic acid (4.00 g, 48%)
- [162] Step C: (S)-tert-butyl (4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl) carbamate

as an off-white solid. LC-MS: m/z = 297.1 [M+H] +.

- [163] To a solution of (S)-3-(2-aminophenoxy)-2-((tert-butoxycarbonyl)amino)propanoic acid (4.00 g, 13.5 mmol) in DMSO (20 mL) was added DIPEA (5.23 g, 40.5 mmol) followed by HATU (5.13 g, 13.5 mmol) at room temperature. The reaction mixture was stirred at room temperature for 30 min. After diluted with H $_2$ O (300 mL), the mixture was extracted with EtOAc (100 mL x 3). The combined organic layers were dried over Na $_2$ SO $_4$, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO $_2$ (pet. Ether:EtOAc = 5:1) to afford (S)-tert-butyl (4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl) carbamate (2.00 g, 53%) as an off-white solid. 1 H-NMR (400 MHz, DMSO-d $_6$): δ 9.91 (1H, s), 7.14-7.07 (5H, m), 4.33-4.27 (3H, m), 1.35 (9H, s).
- [164] Step D: (S)-3-amino-2,3-dihydrobenzo[b][1,4]oxazepin-4(5H)-one
- [165] To a solution of (S)-tert-butyl

(5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl) carbamate (2.00 g, 7.19 mmol) in EtOAc (5.0 mL) was added HCl (5 M in EtOAc, 10 mL) at room temperature. The reaction mixture was stirred at room temperature for 3 hours and concentrated in vacuo to afford (S)-3-amino-2,3-dihydrobenzo[b][1,4]oxazepin-4(5H)-one (1.30 g, 84%) as a brown solid. ¹H-NMR (400 MHz, DMSO-d ₆): δ 10.50 (1H, s), 8.73 (3H, s), 7.14 (4H, s), 4.68-4.63 (1H, m), 4.45-4.40 (1H, m), 4.30-4.26 (1H, m).

- [166] Intermediate 10: (S)-3-amino-5-methyl-2,3-dihydrobenzo[b][1,4]oxazepin-4(5H)-one hydrochloride
- [167] O NH₂ HC

[172]

- [168] Step A: (S)-tert-butyl (5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl) carbamate
- To a solution of (S)-tert-butyl (4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl) carbamate (2.00 g, 7.19 mmol) in DMF (20 mL) was added Cs ₂CO ₃ (3.20 g, 9.90 mmol) followed by MeI (1.20 g, 8.50 mmol) dropwise at room temperature under N ₂ atmosphere. The reaction mixture was stirred at room temperature for 3 hours. After quenched with cold H ₂O (100 mL), a precipitated solid was collected by filtration, and washed with water. The solid was purified by reversed column on C18 (MeCN:H ₂O) to afford (S)-tert-butyl (5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl) carbamate (1.20 g, 57%) as a light yellow solid. ¹H-NMR (400 MHz, DMSO-d ₆): δ 7.47-7.45 (1H, m), 7.32-7.13 (4H, m), 4.37-4.27 (3H, m), 3.28 (3H, s), 1.34 (9H, s).
- [170] Step B: (S)-3-amino-5-methyl-2,3-dihydrobenzo[b][1,4]oxazepin-4(5H)-one hydrochloride
- [171] To a solution of (S)-tert-butyl (5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl) carbamate (1.20 g, 4.10 mmol) in EtOAc (5.0 mL) was added HCl (5 M in EtOAc, 10 mL, 50 mmol) at room temperature. The reaction mixture was stirred at room temperature for 3 hours and concentrated in vacuo to afford
 - (S)-3-amino-5-methyl-2,3-dihydrobenzo[b][1,4]oxazepin-4(5H)-one hydrochloride (820 mg, 87%) as a brown solid. 1 H-NMR (400 MHz, MeOH-d $_4$): δ 8.74 (3H, s), 7.53-7.50 (1H, m), 7.36-7.25 (3H, m), 4.67-4.63 (1H, m), 4.48 (1H, t, J = 11.2 Hz), 4.21-4.16 (1H, m), 3.34 (3H, s).

[173] Intermediate 11: (S)-3-amino-6-fluoro-2,3-dihydrobenzo[b][1,4]oxazepin-4(5H)-one 2,2,2-trifluoroacetate

- [175] Step A: (S)-2-(tert-butoxycarbonylamino)-3-(3-fluoro-2 nitrophenoxy)propanoic acid
- To a suspension of NaH (55wt%, 823 mg, 18.9 mmol) in DMF (10 mL) was slowly added a solution of N-Boc-L-serine (1.55 g, 7.54 mmol) in DMF (5.0 mL) at 0 °C. The mixture was stirred at 0 °C for 1 hour. After addition of a solution of 1,3-difluoro-2-nitrobenzene (1.00 g, 6.29 mmol) in DMF (5.0 mL) at 0 °C, the reaction mixture was stirred at 0 °C for 4 hours. After quenched with 0.5 M aq. HCl at 0 °C, the mixture was extracted with EtOAc, washed with water and brine, dried over Na $_2$ SO $_4$, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO $_2$ (Hexanes:EtOAc = 1:1 to 1:3) to afford (S)-2-(tert-butoxycarbonylamino)-3-(3-fluoro-2-nitrophenoxy)propanoic acid (1.20 g, 55%) as a yellow oil. 1 H-NMR (400 MHz, CDCl $_3$): δ 9.38 (1H, brs), 7.40 (1H, q, J = 7.6 Hz), 6.87-6.82 (2H, m), 5.54 (1H, d, J = 7.6 Hz), 4.73 (1H, d, J = 8.4 Hz), 4.58 (1H, dd, J = 9.2, 2.4 Hz), 4.41 (1H, dd, J = 9.0, 2.6 Hz), 1.45 (9H, s).
- [177] Step B: (S)-3-(2-amino-3-fluorophenoxy)-2-(tert-butoxycarbonylamino)propanoic acid
- [178] A suspension of (S)-2-(tert-butoxycarbonylamino)-3-(3-fluoro-2-nitrophenoxy)propanoic acid (1.60 g, 4.65 mmol) and Pd/C (10 wt%, 495 mg, 0.465 mmol) in MeOH (15 mL) was stirred at room temperature for 18 hours under H ₂ atmosphere (1 atm). After filtered through a Celite pad while washing with MeOH, the filtrate was concentrated in vacuo to afford (S)-3-(2-amino-3-fluorophenoxy)-2-(tert-butoxycarbonylamino)propanoic acid (1.46 g,

100%) as a yellow oil. 1 H-NMR (400 MHz, DMSO-d $_{6}$): δ 7.54 (1H, d, J = 8.4 Hz), 6.68-6.61 (2H, m), 6.48-6.42 (1H, m), 4.80 (2H, brs), 4.43-4.41 (1H, m), 4.32-4.28 (1H, m), 3.98 (1H, dd, J = 9.2, 2.8 Hz), 1.36 (9H, s).

- [179] Step C: tert-butyl 6-fluoro-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-ylcarbamate
- (S)-3-(2-amino-3-fluorophenoxy)-2-(tert-butoxycarbonylamino)propanoic acid (1.40 g, 4.45 mmol) in DMF (15 mL) was added DIPEA (2.33 mL, 13.4 mmol) followed by HATU (2.54 g, 6.68 mmol) at 0 °C. The reaction mixture was stirred at room temperature for 2 hours. After quenched with water, the mixture was extracted with EtOAc. The separated organic layer was washed with brine, dried over Na ₂SO ₄, filtered and concentrated in vacuo. The residue was purified by column chromatos and some strength and some strength

matography on SiO $_2$ (Hexanes:EtOAc = 4:1) to afford (S)-tert-butyl 6-fluoro-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-ylcarbamate (328 mg, 25%) as a white solid. 1 H-NMR (400 MHz, CDCl $_3$): δ 7.35 (1H, s), 7.08 (1H, q, J = 8.4 Hz), 6.93-6.87 (2H, m), 5.52 (1H, s), 4.70-4.62 (2H, m), 4.23 (1H, t, J = 10.0 Hz), 1.44 (9H, s).

- [181] Step D: (S)-3-amino-6-fluoro-2,3-dihydrobenzo[b][1,4]oxazepin-4(5H)-one TFA
- To a solution of tert-butyl 6-fluoro-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-ylcarbamate (178 mg, 0.601 mmol) in DCM (1.2 mL) was added TFA (0.93 mL, 12 mmol) at 0 °C. The reaction mixture was stirred at 0 °C for 2 hours, and then concentrated in vacuo to afford (S)-3-amino-6-fluoro-2,3-dihydrobenzo[b][1,4]oxazepin-4(5H)-one TFA as a brown oil. ¹H-NMR (400 MHz, DMSO-d 6): δ 10.5 (1H, s), 8.44 (2H, s), 7.26-7.20 (1H, m),

7.17-7.13 (1H, m), 7.09-7.06 (1H, m), 4.56-4.53 (1H, m), 4.49-4.46 (2H, m).

[183] Intermediate 12: (S)-3-amino-6-fluoro-5-methyl-2,3-dihydrobenzo[b][1,4]oxazepin-4(5H)-one TFA

[184] O NH₂ TFA

[180]

To a solution of

- [185] Step A: Preparation of (S)-tert-butyl 6-fluoro-5-methyl-4-oxo-2,3,4,5 tetrahy-drobenzo[b][1,4] oxazepin-3-ylcarbamate
- [186] To a solution of (S)-tert-butyl 6-fluoro-4-oxo-2,3,4,5-tetrahydrobenxo[b][1,4]oxazepin-3-ylcarbamate (146 mg, 0.493 mmol) in DMF (4.9 mL) was added K ₂CO ₃ (82.0 mg, 0.591 mmol) and MeI (0.0370 mL, 0.591 mmol) at room temperature. The reaction mixture was stirred for 18 hours at room temperature. After diluted with water, the mixture was extracted with

EtOAc. The separated organic layer was dried over Na $_2$ SO $_4$, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO $_2$

(Hexanes:EtOAc = 6:1) to afford (S)-tert-butyl

6-fluoro-5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-ylcarbamate (95 mg, 62%) as a colorless oil. 1 H-NMR (400 MHz, CDCl $_3$): δ 7.21 (1H, q, J = 7.6 Hz), 7.01-6.96 (2H, m), 5.51 (1H, d, J = 6.8 Hz), 4.71-7.64 (1H, m), 4.55 (1H, t, J = 8.6 Hz), 4.15 (1H, t, J = 10.6 Hz), 3.35 (3H, d, J = 2.4 Hz), 1.40 (9H, s).

- [187] Step B: (S)-3-amino-6-fluoro-5-methyl-2,3-dihydrobenzo[b][1,4]oxazepin-4(5H)-one TFA
- [188] To a solution of (S)-tert-butyl

6-fluoro-5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-ylcarbamate (63.0 mg, 0.203 mmol) in DCM (2.0 mL) was added TFA (0.31 mL, 4.1 mmol) at 0 °C. The reaction mixture was stirred at 0 °C for 2 hours, and then concentrated in vacuo to afford (S)-3-amino-butyl

6-fluoro-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-ylcarbamate TFA (62 mg, 100%) as a brown oil. 1 H-NMR (400 MHz, DMSO-d $_{6}$): δ 8.41 (2H, s), 7.40 (1H, q, J = 7.5 Hz), 7.28 (1H, t, J = 9.4 Hz), 7.14 (1H, d, J = 8.4 Hz), 4.49-4.42 (3H, m), 3.25 (3H, d, J = 2.0 Hz).

[189] NHBoc NHBoc NHBoc NHBoc NHBoc NHBoc NHBoc NHBoc
$$CO_2H$$
 CO_2H CO_2H

$$\begin{array}{c} \text{F} \\ \text{N} \\ \text{N} \\ \text{N} \\ \text{N} \\ \text{N} \\ \text{O} \\ \text{O} \\ \text{C} \\ \text{tor.t.}, 2 \\ \text{h} \\ \text{N} \\ \text{O} \\ \text{O} \\ \text{C}, 2 \\ \text{h} \\ \text{O} \\ \text{O} \\ \text{C}, 2 \\ \text{h} \\ \text{O} \\ \text{O} \\ \text{C}, 2 \\ \text{h} \\ \text{O} \\ \text{O} \\ \text{C}, 2 \\ \text{h} \\ \text{F} \\ \text{O} \\ \text{O} \\ \text{O} \\ \text{C}, 2 \\ \text{h} \\ \text{O} \\ \text{O} \\ \text{C}, 2 \\ \text{h} \\ \text{F} \\ \text{O} \\ \text{O} \\ \text{C}, 2 \\ \text{h} \\ \text{C} \\ \text{C}$$

- [190] Intermediate 13: 3-amino-6,8-difluoro-2,3-dihydrobenzo[b][1,4]oxazepin-4(5H)-one TFA
- [191] F O NH₂ TFA
- [192] Step A: (S)-2-(tert-butoxycarbonylamino)-3-(3,5-difluoro-2-nitrophenoxy)propanoic acid
- [193] To a suspension of NaH (55wt%, 1.55 g, 35.6 mmol) in DMF (20 mL) was slowly

added a solution of N-Boc-L-serine (3.48 g, 16.9 mmol) in DMF (5.0 mL) at -10 °C. The mixture was stirred at -10 °C for 1 hour. After addition of a solution of 1,3,5-trifluoro-2-nitrobenzene (3.00 g, 16.9 mmol) in DMF (5.0 mL) at -10 °C, the reaction mixture was stirred at -10 °C for 2 hours. After quenched with 0.5 M aq. HCl at -10 °C, the mixture was extracted with EtOAc, washed with water and brine, dried over Na $_2$ SO $_4$, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO $_2$ (Hexanes:EtOAc = 5:1 to 1:1) to afford (S)-2-(tert-butoxycarbonylamino)-3-(3,5-difluoro-2-nitrophenoxy)propanoic acid (4.60 g, 75%) as a yellow oil. 1 H-NMR (400 MHz, CDCl $_3$): δ 6.64-6.59 (2H, m), 5.49 (1H, d, J = 7.2 Hz), 4.74 (1H, d, J = 7.2 Hz), 4.55 (1H, d, J = 6.8 Hz), 4.40 (1H, dd, J = 9.6, 3.2 Hz), 1.46 (9H, s).

[194] Step B:

(S)-3-(2-amino-3,5-difluorophenoxy)-2-(tert-butoxycarbonylamino)propanoic acid

[195] A suspension of

(S)-2-(tert-butoxycarbonylamino)-3-(3,5-difluoro-2-nitrophenoxy)propanoic acid (500 mg, 1.38 mmol) and Pd/C (5wt%, 100 mg) in EtOAc (20 mL) was stirred at room temperature for 6 hours under H $_2$ atmosphere (1 atm). The reaction mixture was filtered through a Celite pad and washed with EtOAc (40 mL) to afford a solution of (S)-3-(2-amino-3,5-difluorophenoxy)-2-(tert-butoxycarbonylamino)propanoic acid (460 mg, 100%) in EtOAc (40 mL), which was used for next step without concentration. LC-MS: m/z = 332.78 [M+H] $^+$.

[196] Step C: tert-butyl 6,8-difluoro-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-ylcarbamate

[197] To a solution of

- (S)-3-(2-amino-3,5-difluorophenoxy)-2-(tert-butoxycarbonylamino)propanoic acid (460 mg, 1.38 mmol) in EtOAc (40 mL) was added DIPEA (723 μ L, 4.14 mmol) followed by HATU (787 mg, 2.07 mmol) at 0 °C. The reaction mixture was stirred at room temperature for 2 hours. After concentration in vacuo, the residue was purified by column chromatography on SiO $_2$ (Hexanes:EtOAc = 4:1 to 3:1) to afford tert-butyl 6,8-difluoro-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-ylcarbamate (300 mg, 69%) as a white solid. 1 H-NMR (400 MHz, CDCl $_3$): δ 7.22 (1 Θ , brs), 6.71-6.66 (2H, m), 5.52 (1H, brs), 4.69-4.61 (2H, m), 4.25 (1H, t, J = 9.6 Hz), 1.44 (9H, s).
- [198] Step D: 3-amino-6,8-difluoro-2,3-dihydrobenzo[b][1,4]oxazepin-4(5H)-one TFA
- [199] To a solution of tert-butyl 6,8-difluoro-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-ylcarbamate (60 mg, 0.191 mmol) in DCM (5.0 mL) was added TFA (294 μL, 3.82 mmol) at 0 °C. The mixture was stirred at room temperature for 2 hours and concentrated in vacuo to afford 3-amino-6,8-difluoro-2,3-dihydrobenzo[b][1,4]oxazepin-4(5H)-one TFA (60

mg, 96%) as a yellow oil. LC-MS: m/z = 214.93 [M+H] +.

[200] Intermediate 14:

3-amino-6,8-difluoro-5-methyl-2,3-dihydrobenzo[b][1,4]oxazepin-4(5H)-one TFA

[202] Step A: (S)-tert-butyl

6,8-difluoro-5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-ylcarbamate

[203] A mixture of tert-butyl

6,8-difluoro-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-ylcarbamate (150 mg, 0.477 mmol) and Cs $_2$ CO $_3$ (187 mg, 0.573 mmol) in DMF (4.0 mL) was stirred at 0 °C for 5 minutes. After addition of a solution of MeI (36.0 μ L, 0.573 mmol) in DMF (1.0 mL), the reaction mixture was stirred at 0 °C for 1 hour and then at room temperature for further 1 hour. After quenched with water, the mixture was extracted with EtOAc, dried over Na $_2$ SO $_4$, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO $_2$ (Hexanes:EtOAc = 2:1) to afford (S)-tert-butyl 6,8-difluoro-5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-ylcarbamate (120 mg, 77%) as a colorless oil. 1 H-NMR (400 MHz, CDCl $_3$): δ 6.80-6.73 (2H, m), 5.51 (1H, d, J = 6.0 Hz), 4.70-4.64 (1H, m), 4.54 (1H, dd, J = 9.2, 6.8 Hz), 4.17 (1H, t, J = 10.4 Hz), 3.32 (3H, d, J = 2.4 Hz), 1.41 (9H, s).

[204] Step B: 3-amino-6,8-difluoro-5-methyl-2,3-dihydrobenzo[b][1,4]oxazepin-4(5H)-one TFA

[205] To a solution of tert-butyl

6,8-difluoro-5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-ylcarbamate (80 mg, 0.244 mmol) in DCM (5.0 mL) was added TFA (375 μ L, 4.87 mmol) at 0 °C. The reaction mixture was stirred at room temperature for 2 hours and concentrated in vacuo to afford

3-amino-6,8-difluoro-5-methyl-2,3-dihydrobenzo[b][1,4]oxazepin-4(5H)-one TFA (83 mg, 100%) as a yellow oil. 1 H-NMR (400 MHz, CDCl $_{3}$): δ 6.80-6.73 (2H, m), 5.51 (1H, d, J = 6.0 Hz), 4.70-4.64 (1H, m), 4.54 (1H, dd, J = 9.2, 6.8 Hz), 4.17 (1H, t, J = 10.4 Hz), 3.32 (3H, d, J = 2.4 Hz), 1.41 (9H, s).

[206]

[207] Intermediate 15:

(S)-3-amino-8-methoxy-5-methyl-2,3-dihydrobenzo[b][1,4]oxazepin-4(5H)-one hydrochloride

$$[208] \qquad \text{MeO} \qquad \begin{array}{c} \text{O} \\ \text{N} \\ \text{O} \end{array} \qquad \text{HCI}$$

[209] Step A: 2-fluoro-4-methoxy-1-nitrobenzene

- To a solution of 3-fluoro-4-nitrophenol (1.00 g, 6.37 mmol) in acetone (20 mL) was added K ₂CO ₃ (4.40 g, 31.8 mmol) followed by MeI (0.796 mL, 12.7 mmol). The reaction mixture was stirred at 50 °C overnight. After dilution with DCM, the mixture was filtered through a Celite pad and washed with DCM. The filtrate was concentrated in vacuo. The residue was dissolved in EtOAc, washed with 1 N aq. NaOH, dried over Na ₂SO ₄, filtered and concentrated in vacuo to afford 2-fluoro-4-methoxy-1-nitrobenzene (900 mg, 83%) as a colorless oil. ¹H-NMR (400 MHz, CDCl ₃): δ 8.10 (1H, t, J = 8.8 Hz), 6.79-6.72 (2H, m), 3.91 (3H, s).
- [212] Step B: 2. Preparation of (S)-2-(tert-butoxycarbonylamino)-3-(5-methoxy-2-nitrophenoxy) propanoic acid
- To a suspension of NaH (55wt%, 213 mg, 4.87 mmol) in dry DMF was slowly added a solution of N-Boc-L-serine (500 mg, 2.44 mmol) in dry DMF (10 mL) at 0 °C. The mixture was stirred at room temperature for 30 minutes and cooled to 0 °C. After addition of a solution of 2-fluoro-4-methoxy-1-nitrobenzene (417 mg, 2.44 mmol) in dry DMF (5.0 mL) at 0 °C, the reaction mixture was stirred at 0 °C for 2 hours. After quenched with 0.5 M aq. HCl, the mixture was extracted with EtOAc, washed with brine, dried over Na ₂SO ₄, filtered, and concentrated in vacuo. The residue was purified by column chromatography SiO ₂ (Hexanes:EtOAc = 4:1 to 1:1) to afford

- (S)-2-(tert-butoxycarbonylamino)-3-(5-methoxy-2-nitrophenoxy)propanoic acid (400 mg, 46%) as a yellow oil. LC-MS: m/z = 257.05 [M+H] +.
- [214] Step C: (S)-3-(2-amino-5-methoxyphenoxy)-2-(tert-butoxycarbonylamino)propanoic acid
- [215] A suspension of (S)-2-(tert-butoxycarbonylamino)-3-(5-methoxy-2-nitrophenoxy)propanoic acid (400 mg, 1.12 mmol) and Pd/C (5wt%, 50 mg) in MeOH (10 mL) was stirred at room temperature for 2 hours under H ₂ atmosphere (1 atm). After filtration through a Celite pad while washing with MeOH, the filtrate was concentrated in vacuo to afford (S)-3-(2-amino-5-methoxyphenoxy)-2-(tert-butoxycarbonylamino)propanoic acid (200 mg, 55%) as a black solid. LC-MS: m/z = 326.92 [M+H] +.
- [216] Step D: (S)-tert-butyl 8-methoxy-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-ylcarbamate
- [217] To solution of (S)-3-(2-amino-5-methoxyphenoxy)-2-(tert-butoxycarbonylamino)propanoic acid (200 mg, 0.613 mmol) in DMSO (3.0 mL) was added DIPEA (321 μ L, 1.84 mmol) followed by HATU (233 mg, 0.613 mmol) at 0 °C. The reaction mixture was stirred at room temperature for 30 minutes. After quenched with ice-water, the mixture was extracted with EtOAc, dried over Na $_2$ SO $_4$, filtered and concentrated in vacuo. The residue was purified by column chromatography SiO $_2$ (Hexanes:EtOAc = 2:1) to afford (S)-tert-butyl

8-methoxy-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-ylcarbamate (100 mg, 53%) as a white solid. 1 H-NMR (400 MHz, CDCl $_{3}$): δ 7.43 (1H, brs), 7.07 (1H, d, J = 8.8 Hz), 6.70 (1H, dd, J = 8.8, 2.8 Hz), 5.45 (1H, d, J = 6.8 Hz), 4.73-4.66 (1H, m), 4.61 (1H, t, J = 9.6 Hz), 4.16 (1H, t, J = 10.0 Hz), 3.78 (3H, s), 1.42 (9H, s).

- [218] Step E: (S)-tert-butyl 8-methoxy-5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-ylcarbamate
- To a solution of (S)-tert-butyl 8-methoxy-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-ylcarbamate (100 mg, 0.324 mmol) in DMF (5.0 mL) was added Cs ₂CO ₃ (106 mg, 0.324 mmol) followed by a solution of MeI (20.3 μL, 0.324 mmol) in DMF (1.0 mL) at 0 °C. The reaction mixture was stirred for 4 hours at 0 °C and then at room temperature for 1 hour. After quenched with ice-water, the mixture was extracted with EtOAc, dried over Na ₂SO ₄, filleted, and concentrated in vacuo. The residue was purified by column chromatography on SiO ₂ (Hexanes:EtOAc = 3:1) to afford (S)-tert-butyl 8-methoxy-5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-ylcarbamate (100 mg, 96%) as a colorless oil. ¹H-NMR (400 MHz, CDCl ₃): δ 7.09 (1H, d, J = 8.4 Hz), 6.74 (1H, d, J = 8.4 Hz), 6.69 (1H, s), 5.50 (1H, d, J = 6.0 Hz), 4.69-4.63 (1H, m),

4.57 (1H, t, J = 9.2 Hz), 4.15 (1H, t, J = 10.0 Hz), 3.80 (3H, s), 3.36 (3H, s), 1.40 (9H, s).

- [220] Step F:
 - (S)-3-amino-8-methoxy-5-methyl-2,3-dihydrobenzo[b][1,4]oxazepin-4(5H)-one hydrochloride
- [221] To a solution of (S)-tert-butyl 8-methoxy-5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-ylcarbamate (50.0 mg, 0.155 mmol) in MeOH (3.0 mL) was added HCl (2 M in diethyl ether, 1.55 mL, 3.10 mmol) at 0 °C. The reaction mixture was stirred at room temperature for 6 hours and then concentrated in vacuo to afford
 - (S)-3-amino-8-methoxy-5-methyl-2,3-dihydrobenzo[b][1,4]oxazepin-4(5H)-one hydrochloride (40 mg, 100%) as a white solid. LC-MS: m/z = 223.05 [M+H] +.

- [223] Intermediate 16:
 - (S)-3-amino-7-methoxy-5-methyl-2,3-dihydrobenzo[b][1,4]oxazepin-4(5H)-one hydrochloride

- [225] Step A: 1-fluoro-4-methoxy-2-nitrobenzene
- To a solution of 4-fluoro-3-nitrophenol (1.00 g, 6.37 mmol) in acetone (30 mL) was added K ₂CO ₃ (4.40 g, 31.8 mmol followed by MeI (0.796 mL, 12.7 mmol) at room temperature. The reaction mixture was stirred at 50 °C overnight. After dilution with DCM, the mixture was filtered through a Celite pad and washed with DCM. The filtrate was concentrated in vacuo. The residue was diluted with EtOAc, washed with 1 N aq. NaOH, dried over Na ₂SO ₄, filtered and concentrated in vacuo to afford 1-fluoro-4-methoxy-2-nitrobenzene (1.00 g, 92%) as a colorless oil. ¹H-NMR (400 MHz, CDCl ₃): δ 7.54-7.52 (1H, m) 7.23-7.14 (2H, m), 3.86 (3H, s).

- [227] Step B: 2.
 - $(S) 2 (tert-butoxy carbonylamino) 3 (4-methoxy-2-nitrophenoxy) propanoic\ acid$
- [228] To a suspension of NaH (55wt%, 460 mg, 10.54 mmol) in dry DMF (20 mL) was slowly added a solution of N-Boc-L-serine (1.00 g, 4.87 mmol) in dry DMF (5.0 mL) at 0 °C. The mixture was stirred at room temperature for 30 minutes and cooled to 0 °C. After addition of a solution of 1-fluoro-4-methoxy-2-nitrobenzene (900 mg, 5.26 mmol) in dry DMF (5.0 mL) at 0 °C, the reaction mixture was stirred at 0 °C for 2 hours. After quenched with 0.5 M aq. HCl, the mixture was extracted with EtOAc, washed with brine, dried over Na $_2$ SO $_4$, filtered, and concentrated in vacuo. The residue was purified by column chromatography on SiO $_2$ (Hexanes:EtOAc = 4:1 to 1:1) to afford
 - (S)-2-(tert-butoxycarbonylamino)-3-(4-methoxy-2-nitrophenoxy)propanoic acid (900 mg, 48%) as a yellow oil. LC-MS: m/z = 257.01 [M+H] +.
- [229] Step C: (S)-3-(2-amino-4-methoxyphenoxy)-2-(tert-butoxycarbonylamino)propanoic acid
- [230] A suspension of
 - (S)-2-(tert-butoxycarbonylamino)-3-(4-methoxy-2-nitrophenoxy)propanoic acid (350 mg, 0.982 mmol) and Pd/C (5wt%, 50 mg) in MeOH (10 mL) was stirred at room temperature for 2 hours under H $_2$ atmosphere (1 atm). After filtration through a Celite pad while washing with MeOH, the filtrate was concentrated in vacuo to afford (S)-3-(2-amino-4-methoxyphenoxy)-2-(tert-butoxycarbonylamino)propanoic acid (200 mg, 62%) as a black solid. LC-MS: m/z = 326.89 [M+H] $^+$.
- [231] Step D: (S)-tert-butyl 7-methoxy-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-ylcarbamate
- [232] To solution of
 - (S)-3-(2-amino-4-methoxyphenoxy)-2-(tert-butoxycarbonylamino) propanoic acid (320 mg, 0.981 mmol) in DMSO (3.0 mL) was added DIPEA (514 μ L, 2.94 mmol) followed by HATU (373 mg, 0.981 mmol) at 0 °C. The reaction mixture was stirred at room temperature for 30 minutes. After quenched with ice-water, the mixture was extracted with EtOAc, dried over Na $_2$ SO $_4$, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO $_2$ (Hexanes:EtOAc = 2:1) to afford (S)-tert-butyl
 - 7-methoxy-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-ylcarbamate (200 mg, 66%) as a white solid. 1 H-NMR (400 MHz, CDCl $_{3}$): δ 7.17 (1H, brs), 6.90 (1H, d, J = 8.8 Hz), 6.68-6.64 (2H, m), 5.48 (1H, brs), 4.69-4.61 (2H, m), 4.21 (1H, t, J = 9.6 Hz), 3.79 (3H, s), 1.42 (9H, s).
- [233] Step E: (S)-tert-butyl 7-methoxy-5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-ylcarbamate

To a solution of (S)-tert-butyl

[234]

7-methoxy-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-ylcarbamate (200 mg, 0.649 mmol) in DMF (5.0 mL) was added Cs $_2$ CO $_3$ (254 mg, 0.778 mmol) followed by a solution of MeI (48.7 μ L, 0.778 mmol) in DMF (1.0 mL) at 0 °C. The reaction mixture was stirred for 4 hours at 0 °C and then at room temperature for further 1 hour.

After quenched with ice-water, the mixture was extracted with EtOAc, dried over Na $_2$ SO $_4$, filtered, and concentrated in vacuo. The residue was purified by column chromatography on SiO $_2$ (Hexanes:EtOAc = 3:1) to afford (S)-tert-butyl

7-methoxy-5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-ylcarbamate (150 mg, 72%) as a colorless oil. LC-MS: $m/z = [M+H]^+$.

- [235] Step F:
 (S)-3-amino-7-methoxy-5-methyl-2,3-dihydrobenzo[b][1,4]oxazepin-4(5H)-one hydrochloride
- [236] To a solution of (S)-tert-butyl 7-methoxy-5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo [b][1,4]oxazepin-3-ylcarbamate (40 mg, 0.124 mmol) in MeOH (3.0 mL) was added HCl (2 M in Et ₂O, 1.24 mL, 2.48 mmol) at 0 °C. The reaction mixture was stirred at room temperature for 5 hours and concentrated in vacuo to afford (S)-3-amino-7-methoxy-5-methyl-2,3-dihydrobenzo[b][1,4]oxazepin-4(5H)-one hydrochloride (32 mg, 100%) as a white solid. LC-MS: m/z = 223.05 [M+H] +.

- [238] Intermediate 17: (S)-3-amino-5-methyl-2,3-dihydropyrido[3,2-b][1,4]oxazepin-4(5H)-one dihydrochloride
- [239] ONH₂ 2HC
- [240] Step A: (S)-2-((tert-butoxycarbonyl)amino)-3-((2-nitropyridin-3-yl)oxy)propanoic acid
- [241] To a solution of N-Boc-L-serine (22.8 g, 111 mmol) in dry THF (200 mL) was slowly added NaH (60 wt%, 8.31 g, 207 mmol) in portions at -40 °C. The mixture was stirred at 0 °C for 2 hours and then cooled to -40 °C. After slow addition of a solution

- of 3-fluoro-2-nitropyridine (15.0 g, 101 mmol) in dry THF (100 mL) at -40 °C, the reaction mixture was stirred at room temperature for 20 hours. After quenched with water, the mixture was acidified until pH 6 with 1 M aq. HCl solution and then extracted with EtOAc (300 mL x 3). The combined organic layers were washed with brine and water, dried over Na $_2$ SO $_4$, filtered and concentrated in vacuo. The residue was purified on SiO $_2$ (DCM:MeOH = 20:1) to afford
- (S)-2-((tert-butoxycarbonyl)amino)-3-((2-nitropyridin-3-yl)oxy)propanoic acid (21.1 g, 61%) as a yellow semi-solid. 1 H-NMR (400 MHz, DMSO-d $_6$): δ 8.12 (1H, d, J = 4.0 Hz), 7.98 (1H, d, J = 8.0 Hz), 7.76 (1H, dd, J = 8.8, 4.8 Hz), 7.17 (1H, d, J = 7.6 Hz), 4.50-4.48 (1H, m), 4.43-4.39 (2H, m), 1.37 (9H, s)
- [242] Step B: (S)-3-((2-aminopyridin-3-yl)oxy)-2-((tert-butoxycarbonyl)amino)propanoic acid
- [243] A suspension of
 - (S)-2-((tert-butoxycarbonyl)amino)-3-((2-nitropyridin-3-yl)oxy)propanoic acid (21.1 g, 64.5 mmol) and Pd/C (10 wt%, 2.11 g) in MeOH (100 mL) was stirred at 35 °C for 20 hours under hydrogen atmosphere (1 atm). After filtration through a 0.45 um PTFE needle filter washing with DCM/MeOH+AcOH (v/v = 20:1), the filtrate was concentrated in vacuo to afford
 - (S)-3-((2-aminopyridin-3-yl)oxy)-2-((tert-butoxycarbonyl)amino)propanoic acid (19.6 g, >99%) as a grey semi-solid. 1 H-NMR (400 MHz, DMSO-d $_{6}$): δ 7.57 (1H, d, J = 9.2 Hz), 7.49 (1H, d, J = 4.4 Hz), 6.98 (1H, d, J = 7.6 Hz), 6.46 (1H, dd, J = 7.6, 5.2 Hz), 5.89 (2H, br), 4.48-4.45 (1H, m), 4.34 (1H, dd, J = 9.2, 4.4 Hz), 3.98 (1H, dd, J = 9.6, 3.2 Hz), 1.40 (9H, s).
- [244] Step C: (S)-tert-butyl (4-oxo-2,3,4,5-tetrahydropyrido[3,2-b][1,4]oxazepin-3-yl)carbamate
- [245] To a solution of
 - (S)-3-((2-aminopyridin-3-yl)oxy)-2-((tert-butoxycarbonyl)amino)propanoic acid (9.00 g, 25.1 mmol) in DMSO (20 mL) was added DIPEA (9.71 g, 75.3 mmol) followed by HATU (9.54 g, 25.1 mmol) at room temperature. The reaction mixture was stirred at 35 °C for 20 hours. After dilution with H $_2$ O (100 mL), the mixture was extracted with EtOAc (100 mL x 3). The combined organic layers were dried over Na $_2$ SO $_4$, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO $_2$ (pet. ether:EtOAc = 5:1) to afford (S)-tert-butyl
 - (4-oxo-2,3,4,5-tetrahydropyrido[3,2-b][1,4]oxazepin-3-yl)carbamate (1.80 g, 25%) as a white solid. ¹H-NMR (400 MHz, DMSO-d ₆): δ 10.37 (1H, s), 8.14 (1H, d, J = 4.4 Hz), 7.54 (1H, d, J = 7.6 Hz), 7.17-7.14 (2H, m), 4.39-4.29 (3H, m), 1.37 (9H, s).
- [246] Step D: (S)-tert-butyl (5-methyl-4-oxo-2,3,4,5-tetrahydropyrido[3,2-b][1,4]oxazepin-3-yl)carbamate

- [247] To a solution of (S)-tert-butyl
 - (4-oxo-2,3,4,5-tetrahydropyrido[3,2-b][1,4]oxazepin-3-yl)carbamate (1.80 g, 6.45 mmol) in acetone (100 mL) was added Cs $_2$ CO $_3$ (2.30 g, 7.09 mmol) followed by a solution of MeI (1.11 g, 7.83 mmol) in acetone (8.0 mL) dropwise at -40 °C. The reaction mixture was stirred at -40 °C for 1 hour and then at room temperature for 20 hours. After quenched with H $_2$ O, the mixture was extracted with EtOAc (30 mL x 3). The combined organic layers were dried over Na $_2$ SO $_4$, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO $_2$ (pet. ether:EtOAc = 5:1) to afford (S)-tert-butyl (5-methyl-4-oxo-2,3,4,5-tetrahydropyrido[3,2-b][1,4]oxazepin-3-yl)carbamate (705 mg 37%) as a white solid $_1^1$ H-NMR (400 MHz, DMSO-d $_2$): δ 8 34 (1H, dd, L = 4.8)
 - (5-methyl-4-oxo-2,3,4,5-tetrahydropyrido[3,2-b][1,4]oxazepin-3-yl)carbamate (705 mg, 37%) as a white solid. 1 H-NMR (400 MHz, DMSO-d $_{6}$): δ 8.34 (1H, dd, J = 4.8, 1.2 Hz), 7.65 (1H, dd, J = 8.0, 1.6 Hz), 7.31-7.25 (2H, m), 4.42-4.35 (3H, m), 3.32 (3H, s), 1.35 (9H, s).
- [248] Step E: (S)-3-amino-5-methyl-2,3-dihydropyrido[3,2-b][1,4]oxazepin-4(5H)-one dihydrochloride
- [249] To a solution of (S)-tert-butyl (5-methyl-4-oxo-2,3,4,5-tetrahydropyrido[3,2-b][1,4]oxazepin-3-yl)carbamate (700 mg, 2.38 mmol) in EtOAc (5.0 mL) was added HCl (6 M in EtOAc, 10 mL, 60 mmol) at room temperature. The reaction mixture was stirred at room temperature for 2 hours and concentrated in vacuo to afford

 (S)-3-amino-5-methyl-2-3-dihydropyrido[3-2-b][1,4]oxazepin-4(5H)-one, dihydropyrido[3-2-b][1,4]oxazepin-4(5H)-one, dihydropyrido[3-2-b][1,4]oxazepin-4(5H)-oxazepin-4(5H)-oxazepin-4(5H)-oxazepin-4(5H)-oxazepin-4(5H)-oxazepin-4(5H)-oxazepin-4(5H)-oxazepin-4(5H)-oxazepin-4(5H)-oxazepin-4(5H)-oxazepin-4(5H)-oxazepin-4(5H)-oxazepin-4(5H)-oxazepin-4(5H)-oxazepin-4(5H)-oxazepin-4(5H)-oxazepin-4(5H)-oxazepin-4(5H)-oxazepin-4(
 - (S)-3-amino-5-methyl-2,3-dihydropyrido[3,2-b][1,4]oxazepin-4(5H)-one dihydrochloride (450 mg, 82%) as a white solid. 1 H-NMR (400 MHz, DMSO-d $_{6}$ + D $_{2}$ O): δ 8.39 (1H, d, J = 4.4 Hz), 7.76 (1H, d, J = 8.0 Hz), 7.39-7.37 (1H, m), 4.70 (1H, t, J = 8.0 Hz), 4.55 (1H, t, J = 10.0 Hz), 4.43-4.39 (1H, m), 3.40 (3H, s).

- [251] Intermediate 18:
 - (S)-3-amino-5-methyl-2,3-dihydropyrido[4,3-b][1,4]oxazepin-4(5H)-one dihydrochloride

- [253] Step A: (S)-2-((tert-butoxycarbonyl)amino)-3-((3-nitropyridin-4-yl)oxy)propanoic acid
- To a suspension of NaH (60 wt%, 15.7 g, 394 mmol) in dry DMF (200 mL) was slowly added a solution of N-Boc-L-serine (32.2 g, 157 mmol) in dry DMF (50 mL) at 0 °C. The mixture was stirred at 0 °C for 1 hour. After slow addition of a solution of 1-fluoro-2-nitrobenzene (25.0 g, 157 mmol) in DMF (50 mL), the reaction mixture was stirred at room temperature for 20 hours. After quenched with water, the mixture was neutralized with 1 M aq. HCl solution and then extracted with EtOAc (200 mL x 3). The combined organic layers were washed with brine and water, dried over Na $_2$ SO $_4$, filtered and concentrated in vacuo to afford (S)-2-((tert-butoxycarbonyl)amino)-3-((3-nitropyridin-4-yl)oxy)propanoic acid (44 g, 76%) as a brown oil. 1 H-NMR (400 MHz, DMSO-d $_6$): δ 13.0 (1H, brs), 8.97 (1H, s), 8.66 (1H, d, J = 6.0 Hz), 7.46 (1H, d, J = 6.0 Hz), 7.19 (1H, d, J = 3.6 Hz), 4.54-4.45 (3H, m), 1.38 (9H, s).
- [255] Step B: (S)-3-((3-aminopyridin-4-yl)oxy)-2-((tert-butoxycarbonyl)amino)propanoic acid
- [256] A suspension of (S)-2-((tert-butoxycarbonyl)amino)-3-((3-nitropyridin-4-yl)oxy)propanoic acid (40.0 g, 122 mmol) and Pd/C (10wt%, 4.00 g) in MeOH (50 mL) was stirred at 35 °C for 20 hours under hydrogen atmosphere (1 atm). After filtration through a 0.45 um PTFE needle filter washing with MeOH, the filtrate was concentrated in vacuo to afford (S)-3-((3-aminopyridin-4-yl)oxy)-2-((tert-butoxycarbonyl)amino)propanoic acid (35.5 g, 98%) as a brown solid. ¹H-NMR (400 MHz, DMSO-d 6): δ 7.83 (1H, s), 7.69 (1H, d, J = 5.2 Hz), 7.44 (1H, d, J = 8.8 Hz), 6.79 (1H, d, J = 5.2 Hz), 4.47-4.43 (1H, m), 4.39 (1H, dd, J = 9.6, 4.4 Hz), 4.07 (1H, dd, J = 9.6, 3.2 Hz), 1.40 (9H, s).
- [257] Step C: (S)-tert-butyl (4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepin-3-yl)carbamate
- [258] To a solution of (S)-3-((3-aminopyridin-4-yl)oxy)-2-((tert-butoxycarbonyl)amino)propanoic acid (35.0 g, 117 mmol) in DMSO (100 mL) was added DIPEA (45.9 g, 353 mmol) followed by HATU (44.7 g, 117 mmol) at room temperature. The reaction mixture was stirred at 35 °C for 20 hours. After diluted with H ₂O (300 mL), the mixture was extracted with EtOAc (300 mL x 3). The combined organic layers were dried over Na ₂SO ₄, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO ₂ (pet. ether:EtOAc = 1:1) to afford (S)-tert-butyl (4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepin-3-yl)carbamate (2.50 g, 7%) as a white solid. ¹H-NMR (400 MHz, DMSO-d ₆): δ 10.25 (1H, s), 8.32 (1H, s), 8.12 (1H, d, J = 5.2 Hz), 7.12 (1H, d, J = 6.8 Hz), 7.03 (1H, d, J = 5.6 Hz), 4.38-4.33 (3H, m),

1.39 (9H, s).

- [259] Step D: (S)-tert-butyl (5-methyl-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepin-3-yl)carbamate
- [260] To a solution of (S)-tert-butyl (4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepin-3-yl)carbamate (2.00 g, 7.16 mmol) in MeCN (10 mL) was added Cs ₂CO ₃ (4.66 g, 14.3 mmol) followed by MeI (1.11 g, 7.83 mmol) in MeCN (10 mL) dropwise at room temperature. The reaction mixture was stirred at room temperature for 20 hours. After quenched with water, the mixture was extracted with EtOAc (20 mL x 3). The combined organic layers were dried over Na ₂SO ₄, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO ₂ (pet. ether:EtOAc = 1:1) to afford (S)-tert-butyl (5-methyl-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepin-3-yl)carbamate (600 mg, 28%) as a white solid. ¹H-NMR (400 MHz, DMSO-d ₆): δ 8.71 (1H, s), 8.41 (1H, d, J = 4.4 Hz), 7.21 (1H, d, J = 5.2 Hz), 7.18 (1H, d, J = 5.6 Hz), 4.42-4.38 (3H, m), 3.33 (3H, s), 1.35 (9H, s).
- [261] Step E: (S)-3-amino-5-methyl-2,3-dihydropyrido[4,3-b][1,4]oxazepin-4(5H)-one dihydrochloride
- To a solution of (S)-tert-butyl (5-methyl-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepin-3-yl)carbamate (600 mg, 2.04 mmol) in EtOAc (5.0 mL) was added HCl (5 M solution in EtOAc, 6.0 mL, 30 mmol) at room temperature. The reaction mixture was stirred at room temperature for 2 hours and concentrated in vacuo to afford (S)-3-amino-5-methyl-2,3-dihydropyrido[4,3-b][1,4]oxazepin-4(5H)-one dihydrochloride (300 mg, 64%) as a white solid. ¹H-NMR (400 MHz, DMSO-d 6+ D 2O): δ 7.98 (1H, d, J = 6.4 Hz), 7.98 (1H,s), 6.95 (1H, d, J = 6.8 Hz), 4.41 (1H, m), 3.87 (1H, d, J = 3.2 Hz), 3.85 (1H, d, J = 3.2 Hz), 3.28 (3H, s).

$$[263] \begin{tabular}{c} \begi$$

[264] Intermediate 19: (S)-3-amino-1-methyl-3,4-dihydropyrido[3,4-b][1,4]oxazepin-2(1H)-one dihydrochloride

[265]

s).

- [266] Step A: (S)-3-(2-((tert-butoxycarbonyl)amino)-2-carboxyethoxy)-4-nitropyridine 1-oxide
- To a solution of N-Boc-L-serine (34.0 g, 166 mmol) in dry THF (800 mL) was slowly added NaH (60 wt%, 13.3 g, 333 mmol) in portions at 0 °C. The mixture was stirred at 0 °C for 1 hour. After slow addition of a solution of 3-fluoro-4-nitropyridine 1-oxide (24.0 g, 151 mmol) in dry THF (100 mL), the reaction mixture was stirred at room temperature for 20 hours. After quenched with water, the mixture was neutralized with 1 M aq. HCl solution and then extracted with EtOAc (200 mL x 3). The combined organic layers were washed with brine and water, dried over Na 2SO 4, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO 2 (DCM:MeOH = 20:1) to afford (S)-3-(2-((tert-butoxycarbonyl)amino)-2-carboxyethoxy)-4-nitropyridine 1-oxide (8.20 g, 16%) as a yellow solid. ¹H-NMR (400 MHz, DMSO-d 6): δ 8.50 (1H, s), 8.02 (2H, s), 7.14 (1H, d, J = 8.0 Hz),4.46-4.38 (3H, m), 1.37 (9H, s).
- [268] Step B: (S)-3-((4-aminopyridin-3-yl)oxy)-2-((tert-butoxycarbonyl)amino)propanoic acid
- [269] A suspension of (S)-3-(2-((tert-butoxycarbonyl)amino)-2-carboxyethoxy)-4-nitropyridine 1-oxide (8.10 g, 23.6 mmol) and Pd/C (10 wt%, 1.00 g, 0.12 eq.) in MeOH (100 mL) was stirred at 50 °C for 20 hours under hydrogen atmosphere (1 atm). After filtration through a Celite pad while washing with MeOH, the filtrate was concentrated in vacuo to afford (S)-3-((4-aminopyridin-3-yl)oxy)-2-((tert-butoxycarbonyl)amino)propanoic acid (7.01 g, 100%) as a brown solid. ¹H-NMR (400 MHz, DMSO-d 6): δ 7.83-7.73 (1H, m), 6.56-6.52 (1H, m), 6.15-5.95 (1H, m), 3.69-3.58 (2H, m), 3.46-3.41 (1H, m), 1.37 (9H,
- [270] Step C: (S)-tert-butyl (4-oxo-2,3,4,5-tetrahydropyrido[3,2-b][1,4]oxazepin-3-yl)carbamate
- [271] To a solution of (S)-3-((4-aminopyridin-3-yl)oxy)-2-((tert-butoxycarbonyl)amino)propanoic acid (6.00 g, 23.6 mmol) in DMSO (50 mL) was added DIPEA (7.15 g, 70.8 mmol) followed by HATU (8.96 g, 23.6 mmol) at room temperature. The reaction mixture was stirred at 50 °C for 20 hours. After dilution with H 2O (100 mL), the mixture was extracted with EtOAc (150 mL x 3). The combined organic layers were dried over Na 2SO 4, filtered and concentrated in vacuo. The residue was purified by column chromatography on

C18 (MeCN/H₂O) to afford (S)-tert-butyl (2-oxo-1,2,3,4-tetrahydropyrido[3,4-b][1,4]oxazepin-3-vl)carbamate (510

(2-oxo-1,2,3,4-tetrahydropyrido[3,4-b][1,4]oxazepin-3-yl)carbamate (510 mg, 9%) as a light yellow solid.

- [272] 1 H-NMR (400 MHz, DMSO-d $_{6}$): δ 10.96 (1H, br), 8.35 (1H, br), 8.07 (1H, s), 8.02 (1H, d, J = 5.2 Hz), 6.83 (1H, d, J = 5.2 Hz), 1.51 (3H, s), 1.31 (9H, s).
- [273] Step D: (S)-tert-butyl (1-methyl-2-oxo-1,2,3,4-tetrahydropyrido[3,4-b][1,4]oxazepin-3-yl)carbamate
- [274] To a solution of (S)-tert-butyl (2-oxo-1,2,3,4-tetrahydropyrido[3,4-b][1,4]oxazepin-3-yl)carbamate (400 mg, 1.43 mmol) in MeCN (5.0 mL) was added Cs ₂CO ₃ (232 mg, 0.710 mmol) followed by a solution of MeI (161 mg, 1.41 mmol) in MeCN (2.0 mL) at 0 °C. The reaction mixture was stirred at room temperature for 2 days. After quenched with water, the mixture was extracted with EtOAc (20 mL x 3). The combined organic layers were dried over Na ₂SO ₄, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO ₂ (pet. ether:EtOAc = 1:1) to afford (S)-tert-butyl (1-methyl-2-oxo-1,2,3,4-tetrahydropyrido[3,4-b][1,4]oxazepin-3-yl)carbamate (110 mg, 26%) as a white solid. ¹H-NMR (400 MHz, DMSO-d ₆): δ 8.35 (1H, br), 8.15 (1H, d, J = 5.6 Hz), 8.12 (1H, s), 7.11 (1H, d, J = 5.2 Hz), 3.27 (3H, s), 1.54 (3H, s), 1.28 (9H, s).
- [275] Step E: (S)-3-amino-1-methyl-3,4-dihydropyrido[3,4-b][1,4]oxazepin-2(1H)-one dihydrochloride
- [276] To a solution of (S)-tert-butyl (1-methyl-2-oxo-1,2,3,4-tetrahydropyrido[3,4-b][1,4]oxazepin-3-yl)carbamate (110 mg, 0.370 mmol) in MeOH (5.0 mL) was added HCl (6 M solution in EtOAc, 5.0 mL, 30 mmol) at room temperature. The reaction mixture was stirred at room temperature for 3 hours and concentrated in vacuo to afford (S)-3-amino-1-methyl-3,4-dihydropyrido[3,4-b][1,4]oxazepin-2(1H)-one dihydrochloride (51 mg, 51%) as a brown solid. 1 H-NMR (400 MHz, DMSO-d $_6$): δ 8.65 (1H, s), 8.57 (1H, d, J = 6.4 Hz), 7.70 (1H, d, J = 6.0 Hz), 3.41 (3H, s), 1.76 (3H, s).

[278] Intermediate 20: 3-amino-7,9-difluoro-4,5-dihydro-1H-benzo[b]azepin-2(3H)-one

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[280] Step A: 7,9-difluoro-4,5-dihydro-1H-benzo[b]azepin-2(3H)-one

- To a solution of 6,8-difluoro-3,4-dihydronaphthalen-1(2H)-one (800 mg, 4.39 mmol) [281] in methansulfonic acid (6.0 mL, 92 mmol) was added sodium azide (350 mg, 5.38 mmol) at -10 °C. The reaction mixture was stirred at -10 °C for 2 hours. After quenched with ice-water, a precipitated solid was collected by filtration, washed with hexanes, and then dried under vacuum to afford 7,9-difluoro-4,5-dihydro-1H-benzo[b]azepin-2(3H)-one (700 mg, 81%) as a white solid. ${}^{1}H$ -NMR (400 MHz, DMSO-d₆): δ 9.40 (1H, brs), 7.19 (1H, t, J = 9.6 Hz), 7.60 (1H, d, J = 10.0 Hz), 2.91 (1H, q, J = 6.4 Hz), 2.73 (2H, t, J = 6.8 Hz), 2.14-2.08 (2H, t,m), 1.87-1.82 (1H, m).
- [282] Step B: 7,9-difluoro-3-iodo-4,5-dihydro-1H-benzo[b]azepin-2(3H)-one
- To a solution of 7,9-difluoro-4,5-dihydro-1H-benzo[b]azepin-2(3H)-one (700 mg, [283] 3.55 mmol) in DCM (10 mL) was slowly added TMEDA (1.61 mL, 10.7 mmol) followed by TMSI (1.45 mL, 10.7 mmol) at 0 °C under Ar atmosphere. The mixture was stirred at 0 °C for 2 hours. After addition of iodine (1.30 g, 5.12 mmol), the reaction mixture was stirred at 0 °C for further 2 hours and then guenched with saturated aq. Na ₂S ₂O ₃. The mixture was stirred at room temperature for 1 hour and extracted with EtOAc. The separated organic layer was washed with 1 M aq. HCl and brine, dried over Na 2SO 4, filtered and concentrated in vacuo to afford 7,9-difluoro-3-iodo-4,5-dihydro-1H-benzo[b]azepin-2(3H)-one (700 mg, 61%). H-NMR (400 MHz, DMSO-d₆): δ 9.98 (1H, brs), 7.26-7.21 (1H, m), 7.09 (1H, d, J = 8.4) Hz), 4.01 (1H, dd, J = 11.2, 8.0 Hz), 2.80-2.73 (2H, m), 2.43-2.33 (1H, m), 2.14-2.08(1H, m).
- [284] Step C: 3-amino-7,9-difluoro-4,5-dihydro-1H-benzo[b]azepin-2(3H)-one
- [285] To a solution of 7,9-difluoro-3-iodo-4,5-dihydro-1H-benzo[b]azepin-2(3H)-one (700 mg, 2.17 mmol) in DMF (5.0 mL) was added sodium azide (211 mg, 3.25 mmol) at 0 °C. The mixture was stirred at room temperature for 4 hours. After quenched with icewater, the mixture was stirred at 0 °C for 1 hour. A precipitated solid was collected by filtration, washed with cold water to afford azide compound. To a solution of the azide compound in THF (10 mL) and water (1.0 mL) was added PPh ₃ (568 mg, 2.17 mmol). The reaction mixture was stirred at room temperature for 12 hours. After concentrated in vacuo, the residue was purified by column chromatography on SiO 2 (Hexanes:EtOAc = 1:2) to afford

3-amino-7,9-difluoro-4,5-dihydro-1H-benzo[b]azepin-2(3H)-one (350 mg, 76%) as a

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white solid. LC-MS: m/z = 213.00 [M+H] +.

[286] Intermediate 21:

3-amino-7,9-difluoro-1-methyl-1,3,4,5-tetrahydro-2H-benzo[b]azepin-2-one hydrochloride

[287]

[288] Step A: tert-butyl

7,9-difluoro-2-oxo-2,3,4,5-tetrahydro-1H-benzo[b]azepin-3-ylcarbamate

[289] A mixture of 3-amino-7,9-difluoro-4,5-dihydro-1H-benzo[b]azepin-2(3H)-one (130 mg, 0.613 mmol) and TEA (171 μ L, 1.23 mmol) in DCM (5.0 mL) was stirred at room temperature for 5 minutes and cooled to 0 °C. After addition of a solution of Boc $_2$ O (156 μ L, 0.674 mmol) in DCM (3.0 mL), the reaction mixture was stirred at 0 °C for 2 hours and then at room temperature overnight. After quenched with water, the mixture was extracted with EtOAc, washed with 0.5 M aq. HCl and water, dried over Na $_2$ SO $_4$, filtered, concentrated in vacuo to afford tert-butyl

7,9-difluoro-2-oxo-2,3,4,5-tetrahydro-1H-benzo[b]azepin-3-ylcarbamate (180 mg, 94%). 1 H-NMR (400 MHz, CDCl $_{3}$): δ 7.21 (1 Θ , brs), 6.82-6.78 (2H, m), 5.45 (1H, d, J = 6.8 Hz), 4.32-4.26 (1H, m), 3.00-2.93 (1H, m), 2.75-2.65 (2H, m), 2.04-1.96 (1H, m), 1.41 (9H, s).

[290] Step B: tert-butyl

7,9-difluoro-1-methyl-2-oxo-2,3,4,5-tetra hydro-1 H-benzo [b] azepin-3-yl carbamate

[291] To a solution of tert-butyl

7,9-difluoro-2-oxo-2,3,4,5-tetrahydro-1H-benzo[b]azepin-3-ylcarbamate (180 mg, 0.576 mmol) in DMF (4.0 mL) was added Cs $_2$ CO $_3$ (225 mg, 0.692 mmol) at 0 °C. The mixture was stirred at 0 °C for 5 minutes. After addition of a solution of MeI (43.2 μ L, 0.692 mmol) in DMF (1.0 mL), the reaction mixture was stirred at 0 °C for 1 hour and then at room temperature for further 1 hour. After quenched with water, the mixture was extracted with EtOAc, dried over Na $_2$ SO $_4$, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO $_2$ (Hexanes:EtOAc = 2:1) to afford tert-butyl

7,9-difluoro-1-methyl-2-oxo-2,3,4,5-tetrahydro-1H-benzo[b]azepin-3-ylcarbamate (150 mg, 80%) as a colorless oil. 1 H-NMR (400 MHz, CDCl $_{3}$): δ 6.84-6.76 (2 Θ , m), 5.51 (1H, d, J = 6.4 Hz), 4.25-4.19 (1H, m), 3.30 (3H, d, J = 2.0 Hz), 2.86-2.77 (1H, m), 2.63-2.51 (2H, m), 1.96-1.88 (1H, m), 1.40 (9H, s).

- [292] Step C: 3-amino-7,9-difluoro-1-methyl-1,3,4,5-tetrahydro-2H-benzo[b]azepin-2-one hydrochloride
- [293] To a solution of tert-butyl

7,9-difluoro-1-methyl-2-oxo-2,3,4,5-tetrahydro-1H-benzo[b]azepin-3-ylcarbamate (60 mg, 0.184 mmol) in MeOH (3.0 mL) was added HCl (2 M in Et $_2$ O, 919 μ L, 1.84 mmol) at 0 °C. The reaction mixture was stirred at room temperature for 6 hours and then concentrated in vacuo to afford

3-amino-7,9-difluoro-1-methyl-1,3,4,5-tetrahydro-2H-benzo[b]azepin-2-one hydrochloride (48 mg, 100%). LC-MS: m/z = 227.04 [M+H] +.

[295] Intermediate 22: 7-amino-5H,7H,8H,9H-pyrazino[2,3-b]azepin-6-one

[297] Step A: Ethyl 4-(3-aminopyrazin-2-yl)butanoate

[298] To a mixture of 3-bromopyrazin-2-amine (1.20 g, 6.89 mmol), X-Phos (657 mg, 1.38 mmol) and Pd(OAc) $_2$ (154 mg, 0.690 mmol) in THF (20 mL) was added a solution of ethyl 4-(bromozincio)butanoate (0.5 M in THF, 80 mL, 40 mmol) at room temperature under N $_2$ atmosphere. The reaction mixture was stirred at 70 °C overnight and cooled to room temperature. After quenched with 1 N aq. HCl (100 mL), the mixture was extracted with EtOAc twice. The separated aqueous layer was basified with 6 N aq. NaOH until pH 9 and then extracted with EtOAc twice. The combined organic layers were washed with brine, dried over Na $_2$ SO $_4$, filtered and concentrated in vacuo to afford ethyl 4-(3-aminopyrazin-2-yl)butanoate (1.19 g, 89%) as a yellow oil. LC-MS: m/z = 210.10 [M+H] $^+$

[299] Step B: 5H,7H,8H,9H-pyrazino[2,3-b]azepin-6-one

[300] To a solution of ethyl 4-(3-aminopyrazin-2-yl)butanoate (1.04 g, 4.99 mmol) in toluene (45 mL) was added a solution of AlMe ₃ (2 M in toluene, 15.0 mL, 30.0 mmol). The reaction mixture was stirred at room temperature overnight. After quenched with water, the mixture was extracted with DCM twice. The combined organic layers were washed with brine, dried over Na ₂SO ₄, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO ₂ (DCM:MeOH = 10:1) to give 5H,7H,8H,9H-pyrazino[2,3-b]azepin-6-one (600 mg, 73%) as a yellow solid. LC-MS: m/z = 164.05 [M+H] ⁺

[301] Step C: 7-iodo-5H,7H,8H,9H-pyrazino[2,3-b]azepin-6-one

- To a solution of 5H,7H,8H,9H-pyrazino[2,3-b]azepin-6-one (300 mg, 1.84 mmol) in DCM (20 mL) was added TMEDA (2.13 g, 18.3 mmol), followed by TMSI (3.67 g, 18.3 mmol) over 25 min at 0 °C. The mixture was stirred for 1 hour. After addition of I $_2$ (933 mg, 3.67 mmol), the reaction mixture was stirred at room temperature for further 1 hour and then quenched with saturated aq. sodium thiosulfate. The mixture was extracted with DCM twice. The combined organic layers were washed with brine, dried over Na $_2$ SO $_4$, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO $_2$ (Pet. ether:EtOAc = 1:1) to give 7-iodo-5H,7H,8H,9H-pyrazino[2,3-b]azepin-6-one (330 mg, 62%) as a yellow solid. LC-MS: m/z = 289.95 [M+H] +
- [303] Step D: 7-azido-5H,7H,8H,9H-pyrazino[2,3-b]azepin-6-one
- [304] To a solution of 7-iodo-5H,7H,8H,9H-pyrazino[2,3-b]azepin-6-one (300 mg, 1.03 mmol) in DMF (5.0 mL) was added NaN ₃ (269 mg, 4.15 mmol). The reaction mixture was stirred at room temperature for 3 hours. After quenched with water, the mixture was extracted with EtOAc twice. The combined organic layers were washed with brine, dried over Na ₂SO ₄, filtered and concentrated in vacuo to afford 7-azido-5H,7H,8H,9H-pyrazino[2,3-b]azepin-6-one (163 mg, 77%) as a yellow solid. LC-MS: m/z = 205.05 [M+H] ⁺
- [305] Step E: 7-amino-5H,7H,8H,9H-pyrazino[2,3-b]azepin-6-one
- [306] A suspension of 7-azido-5H,7H,8H,9H-pyrazino[2,3-b]azepin-6-one (163 mg, 0.80 mmol) and Pd/C (10%, 16.0 mg) in THF (30 mL) was stirred at room temperature for 4 hours under H $_2$ atmosphere (1 atm). After filtration through a Celite pad, the filtrate was concentrated in vacuo. The residue was purified by reverse phase column to afford 7-amino-5H,7H,8H,9H-pyrazino[2,3-b]azepin-6-one (60 mg, 42%) as a white solid. 1 H-NMR (400 MHz, CD $_3$ OD): δ 8.32 (1H, dd, J = 2.6, 0.7 Hz), 8.29 (1H, d, J = 2.6 Hz), 3.45 (1H, dd, J = 11.8, 7.5 Hz), 3.08 (1H, ddd, J = 14.4, 12.0, 8.1 Hz), 2.99 (1H, ddd, J = 14.2, 7.6, 2.2 Hz), 2.62 (1H, ddt, J = 13.1, 12.1, 7.5 Hz), 2.09 (1H, dddd, J = 13.0, 11.8, 8.1, 2.1 Hz).

[308] Intermediate 23: 7-amino-5-methyl-7H,8H,9H-pyrazino[2,3-b]azepin-6-one

[309]

- [310] Step A: 5-methyl-7H,8H,9H-pyrazino[2,3-b]azepin-6-one
- To a solution of 5H,7H,8H,9H-pyrazino[2,3-b]azepin-6-one (See Intermediate 22, 300 mg, 1.84 mmol) in DMF (5.0 mL) was added Cs ₂CO ₃ (1.19 g, 3.67 mmol) followed by MeI (521 mg, 3.68 mmol) at room temperature. The reaction mixture was stirred at room temperature for 4 hours. After quenched with water, the mixture was extracted with EtOAc twice. The combined organic layers were washed with brine, dried over Na ₂SO ₄, filtered and concentrated in vacuo to give 5-methyl-7H,8H,9H-pyrazino[2,3-b]azepin-6-one (210 mg, 64%) as a yellow solid. LC-MS: m/z = 178.05 [M+H] +
- [312] Step B: 7-iodo-5-methyl-7H,8H,9H-pyrazino[2,3-b]azepin-6-one
- [313] To a solution of 5-methyl-7H,8H,9H-pyrazino[2,3-b]azepin-6-one (200 mg, 1.13 mmol) in DCM (20 mL) was added TMEDA (1.31 g, 11.3 mmol) followed by TMSI (2.25 g, 11.3 mmol) over 25 min at 0 °C. The mixture was stirred at 0 °C for 1 hour. After addition of I $_2$ (572 mg, 2.26 mmol), the reaction mixture was stirred at room temperature for further 1 hour and then quenched with saturated aq. sodium thiosulfate. The mixture was extracted with DCM twice. The combined organic layers were washed with brine, dried over Na $_2$ SO $_4$, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO $_2$ (Pet. ether:EtOAc = 1:1) to give 7-iodo-5-methyl-7H,8H,9H-pyrazino[2,3-b]azepin-6-one (250 mg, 73%) as a yellow solid. LC-MS: m/z = 303.90 [M+H] +
- [314] Step C: 7-iodo-5-methyl-7H,8H,9H-pyrazino[2,3-b]azepin-6-one
- To a solution of 7-iodo-5-methyl-7H,8H,9H-pyrazino[2,3-b]azepin-6-one (250 mg, 0.82 mmol) in DMF (5.0 mL) was added NaN ₃ (214 mg, 3.29 mmol) at room temperature. The reaction mixture was stirred at room temperature for 3 hours. After quenched with water, the mixture was extracted with EtOAc (50 mL x 3). The combined organic layers were washed with brine, dried over Na ₂SO ₄, filtered and concentrated in vacuo to afford 7-azido-5-methyl-7H,8H,9H-pyrazino[2,3-b]azepin-6-one (160 mg, 88%) as a yellow solid. LC-MS: m/z = 219.15 [M+H] ⁺
- [316] Step D: 7-amino-5-methyl-7H,8H,9H-pyrazino[2,3-b]azepin-6-one
- [317] A suspension of 7-azido-5-methyl-7H,8H,9H-pyrazino[2,3-b]azepin-6-one (160 mg, 0.730 mmol) and Pd/C (10%, 16.0 mg) in THF (30 mL) was stirred at room temperature for 4 hours under H ₂ atmosphere (1 atm). After filtration through a Celite pad, the filtrate was concentrated in vacuo. The residue was purified by reverse phase column to afford 7-amino-5-methyl-7H,8H,9H-pyrazino[2,3-b]azepin-6-one (70 mg,

50%) as a white oil. 1 H-NMR (400 MHz, CD ${}_{3}$ OD): δ 8.44 (1H, dd, J = 2.6, 0.7 Hz), 8.34 (1H, d, J = 2.6 Hz,), 3.48 (3H, s), 3.39 (1H, dd, J = 11.9, 7.6 Hz), 3.09-2.87 (2H, m), 2.57 (1H, tt, J = 12.8, 7.6 Hz,), 2.06 (1H, dddd, J = 13.1, 11.9, 8.4, 1.4 Hz).

- [319] Intermediate 24:
 - (S)-3-amino-6-fluoro-5-methyl-2,3-dihydropyrido[4,3-b][1,4]oxazepin-4(5H)-one 2TFA

- [321] Stpe A: 2,4-difluoro-3-nitropyridine
- [322] A mixture of 2,4-dichloro-3-nitropyridine (5.00 g, 25.9 mmol), KF (spray-dried, 4.52 g, 78.0 mmol) and 18-Crown-6 (1.10 g, 4.15 mmol) in NMP (26 mL) was stirred at 100 °C for 2 hours. The reaction mixture was cooled to room temperature and then partitioned between of water and MTBE. The separated organic layer was washed with brine, dried over Na ₂SO ₄, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO ₂ (Hexanes:EtOAc = 5:1) to afford 2,4-difluoro-3-nitropyridine (2.60 g, 63%) as a pale yellow oil. ¹H-NMR (400 MHz, CDCl ₃): δ 8.4 (1H, t, J = 6.4 Hz), 7.24 (1H, t, J = 7 Hz).
- [323] Step B: N-(tert-butoxycarbonyl)-O-(2-fluoro-3-nitropyridin-4-yl)-L-serine
- To a suspension of NaH (60wt%, 1.35 g, 33.7 mmol) in DMF (24 mL) was slowly added a solution of (tert-butoxycarbonyl)-L-serine (3.45 g, 16.8 mmol) in DMF (12 mL) at 0 °C. The mixture was stirred at 0 °C for 1 hour. After addition of a solution of 2,4-difluoro-3-nitropyridine (2.45 g, 15.3 mmol) in DMF (12 mL) at 0 °C, the reaction mixture was stirred at 0 °C for 4 hours. After quenched with 0.5 M aq. HCl at 0 °C, the mixture was extracted with EtOAc, washed with water and brine, dried over Na ₂SO ₄, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO ₂ (Hexanes:EtOAc = 1:1 to 1:3) to afford N-(tert-butoxycarbonyl)-O-(2-fluoro-3-nitropyridin-4-yl)-L-serine (1.65 g, 31%) as a yellow oil. ¹H-NMR (400 MHz, CDCl ₃): δ 8.20 (1H, d, J = 5.6 Hz), 6.98 (1H, d, J = 5.6 Hz), 5.56 (1H, d, J = 6.4 Hz), 4.66-4.56 (3H, m), 1.45 (9H, s).

- [325] Step C: O-(3-amino-2-fluoropyridin-4-yl)-N-(tert-butoxycarbonyl)-L-serine
- [326] A suspension of N-(tert-butoxycarbonyl)-O-(2-fluoro-3-nitropyridin-4-yl)-L-serine (1.50 g, 4.34 mmol) and Pd/C (10 wt%, 0.46 g, 0.43 mmol) in MeOH (21 mL) was stirred at room temperature for 2 hours under H $_2$ atmosphere (1 atm). After filtration through a Celite pad while washing with MeOH, the filtrate was concentrated in vacuo to afford O-(3-amino-2-fluoropyridin-4-yl)-N-(tert-butoxycarbonyl)-L-serine (1.30 g, 95%) as a brown oil. LC-MS: m/z = 316.13 [M+H] $^+$.
- [327] Step D: tert-butyl (S)-(6-fluoro-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepin-3-yl)carbamate
- [328] To a solution of O-(3-amino-2-fluoropyridin-4-yl)-N-(tert-butoxycarbonyl)-L-serine (1.30 g, 4.12 mmol) in EtOAc (41 mL) was added DIPEA (2.20 mL, 12.4 mmol) followed by HATU (2.35 g, 6.18 mmol) at 0 °C. The reaction mixture was stirred at room temperature for 4 hours. After quenched with water, the mixture was extracted with EtOAc. The separated organic layer was washed with brine, dried over Na $_2$ SO $_4$, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO $_2$ (Hexanes:EtOAc = 4:1) to afford tert-butyl (S)-(6-fluoro-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepin-3-yl)carbamate (200 mg, 16%) as a yellow solid. 1 H-NMR (400 MHz, CDCl $_3$): δ 8.75 (1H, dd, J = 4, 1.6 Hz), 8.39 (1H, dd, J = 8.8, 1.2 Hz), 7.43 (1H, q, J = 8.6 Hz), 4.67-4.58 (1H, m), 4.39 (1H, d, J = 3.6 Hz), 3.78-3.69 (1H, m), 3.25-3.14 (1H, m), 1.46 (9H, s).
- [329] Step E: tert-butyl (S)-(6-fluoro-5-methyl-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepin-3-yl)carba mate
- [330] To a solution of tert-butyl (S)-(6-fluoro-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepin-3-yl)carbamate (200 mg, 0.670 mmol) in DMF (6.7 mL) was added Cs ₂CO ₃ (260 mg, 0.810 mmol) followed by MeI (0.0500 mL, 0.810 mmol) at 0 °C. The reaction mixture was stirred at room temperature for 4 hours. After dilution with water, the mixture was extracted with EtOAc. The separated organic layer was dried over Na ₂SO ₄, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO ₂ (Hexanes:EtOAc = 6:1) to afford tert-butyl (S)-(6-fluoro-5-methyl-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepin-3-yl)carba mate (100 mg, 48%) as a colorless foam. LC-MS: m/z = 312.13 [M+H] +.
- [331] Step F:
 (S)-3-amino-6-fluoro-5-methyl-2,3-dihydropyrido[4,3-b][1,4]oxazepin-4(5H)-one 2TFA
- [332] To a solution of tert-butyl (S)-(6-fluoro-5-methyl-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepin-3-yl)carba

mate (80 mg, 0.257 mmol) in DCM (2.5 mL) was added TFA (0.400 mL, 5.14 mmol) at 0 °C. The reaction mixture was stirred at 0 °C for 3 hours, and then concentrated in vacuo to afford

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(S)-6-fluoro-5-methyl-3-((2,2,2-trifluoroacetyl)-l4-azanyl)-2,3-dihydropyrido[4,3-b][1, 4]oxazepin-4(5H)-one 2TFA (50 mg, 63%) as a brown oil. LC-MS: m/z = 212.08 [M+H] +.

[334] Intermediate 25:

(S)-8-fluoro-5-methyl-3-((2,2,2-trifluoroacetyl)-l4-azanyl)-2,3-dihydropyrido[4,3-b][1, 4]oxazepin-4(5H)-one 2TFA

- [336] Step A: 2,4-difluoro-5-nitropyridine
- [337] A mixture of 2,4-dichloro-5-nitropyridine (4.00 g, 20.7 mmol), 18-crown-6 (0.880 g, 3.32 mmol), KF (spray-dried, 3.61 g, 62.2 mmol) in NMP (21 mL) was stirred at 100 °C for 3 hours. The reaction mixture was cooled to room temperature, and then partitioned between water and MTBE. The separated organic layer was washed with brine, dried over Na $_2$ SO $_4$, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO $_2$ (Hexanes:EtOAc = 9:1) to afford 2,4-difluoro-5-nitropyridine (1.83 g, 55%) as a yellow oil. 1 H-NMR(400 MHz, CDCl $_3$) : δ 9.05 (1H, d, J = 7.2 Hz) , 6.94 (1H, dd, J = 7.2, 2.4 Hz)
- [338] Step B: N-(tert-butoxycarbonyl)-O-(2-fluoro-5-nitropyridin-4-yl)-L-serine
- To a suspension of NaH (60 wt%, 0.960 g, 23.9 mmol) in DMF (64 mL) was slowly added a solution of (tert-butoxycarbonyl)-L-serine (2.10 g, 10.2 mmol) in DMF (25 mL) at -10 °C. The mixture was stirred at for 1 hour at -10 °C. After addition of a solution of 2,4-difluoro-5-nitropyridine (1.82 g, 11.4 mmol) in DMF (25 mL) at -10 °C, the reaction mixture was stirred at for 2 hours at -10 °C. After quenched with 0.5 M aq. HCl at -10 °C, the mixture was extracted with EtOAc, washed with water and brine, dried over Na ₂SO ₄, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO ₂ (Hexanes:EtOAc = 5:1 to 1:1) to afford N-

- (tert-butoxycarbonyl)-O-(2-fluoro-5-nitropyridin-4-yl)-L-serine (1.34 g, 34%) as a yellow oil. 1 H NMR(400 MHz, CDCl $_{3}$): δ 8.73 (1H, s) , 6.62 (1H, s), 5.59 (1H, d, J = 7.2 Hz), 4.80 (1H, dt, J = 7.2, 2.8 Hz), 4.68 (1H, dd, J = 9.2 , 2.4 Hz), 4.52 (1H, dd, J = 9.6, 2.8 Hz), 1.45 (9H, s)
- [340] Step C: O-(5-amino-2-fluoropyridin-4-yl)-N-(tert-butoxycarbonyl)-L-serine
- [341] A suspension of N-(tert-butoxycarbonyl)-O-(2-fluoro-5-nitropyridin-4-yl)-L-serine (1.34 g, 3.87 mmol) and 5% Pd/C (0.28 g, 0.132 mmol) in MeOH (77 mL) was stirred at room temperature for 3 hours under H $_2$ atmosphere (1 atm). After filtration through a Celite pad while washing with MeOH, the filtrate was concentrated in vacuo to afford O-(5-amino-2-fluoropyridin-4-yl)-N-(tert-butoxycarbonyl)-L-serine (1.22 g, 100%). LC-MS: m/z = 316 [M+H] $^+$.
- [342] Step D: tert-butyl (S)-(8-fluoro-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepin-3-yl)carbamate
- To a solution of O-(5-amino-2-fluoropyridin-4-yl)-N-(tert-butoxycarbonyl)-L-serine (1.22 g, 3.87 mmol) in EtOAc (40 mL) was added DIPEA (1.02 mL, 5.81 mmol) followed by HATU (4.42 g, 11.6 mmol) at 0 °C. The reaction mixture was stirred at room temperature for 3 hours. After concentration in vacuo, the residue was purified by column chromatography on SiO ₂ (Hexanes:EtOAc = 2:1) to afford tert-butyl (S)-(8-fluoro-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepin-3-yl)carbamate (370 mg, 32%) as a white solid. ¹H NMR(400 MHz, CDCl ₃): δ 8.55 (1Θ, s), 7.92 (1H, s), 6.59 (1H, d, J = 2 Hz), 5.64 (1H, d, J = 4.4 Hz), 4.65-4.57 (2H, m), 4.31 (1H, td, J = 10, 0.8 Hz), 1.46 (9H, s)
- [344] Step E: tert-butyl (S)-(8-fluoro-5-methyl-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepin-3-yl)carba mate
- [345] A mixture of tert-butyl (S)-(8-fluoro-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepin-3-yl)carbamate (0.370 g, 1.24 mmol) and Cs ₂CO ₃ (0.490 g, 1.50 mmol) in DMF (10 mL) was stirred at 0 °C for 5 minutes. After addition of solution of MeI (0.0940 mL, 1.50 mmol) in DMF (5.0 mL), the reaction mixture was stirred at 0 °C for 1 hour and then at room temperature for further 2 hours. After quenched with water, the mixture was extracted with EtOAc, dried over Na ₂SO ₄, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO ₂ (Hexanes:EtOAc = 2:1) to afford tert-butyl
 - (S)-(8-fluoro-5-methyl-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepin-3-yl)carba mate (0.150 g, 40%) as a white solid. 1 H NMR(400 MHz, CDCl $_{3}$): δ 8.09 (1H, s), 6.69 (1H, d, J = 2 Hz), 5.53 (1H, d, J = 6.4 Hz), 4.70 4.57 (2H, m), 4.31 (1H, dd, J = 9.6, 11.6 Hz), 3.44 (3H, s), 1.41 (9H, s)

- [346] Step F:
 - (S)-8-fluoro-5-methyl-3-((2,2,2-trifluoroacetyl)-l4-azanyl)-2,3-dihydropyrido[4,3-b][1, 4]oxazepin-4(5H)-one 2TFA
- [347] To a solution of tert-butyl (S)-(8-fluoro-5-methyl-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepin-3-yl)carba mate (0.150 g, 0.490 mmol) in DCM (9.8 mL) was added TFA (0.760 mL, 9.83 mmol) at 0 °C. The reaction mixture was stirred at room temperature for 4 hours and concentrated in vacuo to afford
 - (S)-8-fluoro-5-methyl-3-((2,2,2-trifluoroacetyl)-14-azanyl)-2,3-dihydropyrido[4,3-b][1, 4]oxazepin-4(5H)-one (0.150 g, 99%) as a yellow oil. LC-MS: m/z = 212 [M+H] + ...

$$[348] \begin{array}{c} \underset{NO_2}{\text{NHBoc}} \\ \underset{NO_2}{\text{NaH, THF}} \\ \underset{0 \text{ °C, 2 h}}{\text{NaH, THF}} \\ \end{array} \\ \begin{array}{c} \underset{NO_2}{\text{NO}_2} \\ \end{array} \\ \begin{array}{c} \underset{N}{\text{NHBoc}} \\ \underset{N}{\text{NH}_2} \\ \end{array} \\ \begin{array}{c} \underset{N}{\text{NHBoc}} \\ \underset{N}{\text{NH}_2} \\ \end{array} \\ \begin{array}{c} \underset{N}{\text{NHBoc}} \\ \underset{N}{\text{NH}_2} \\ \end{array} \\ \begin{array}{c} \underset{N}{\text{NH}_2} \\ \underset{r.t., 2 h}{\text{DMF}} \\ \end{array} \\ \begin{array}{c} \underset{N}{\text{NH}_2} \\ \end{array} \\ \begin{array}{$$

$$\begin{array}{c} \text{Cl} \\ \text{N} \\ \text$$

- Intermediate 26: [349]
 - (3S)-3-amino-8-chloro-5-methyl-2H,3H-pyrido[4,3-b][1,4]oxazepin-4-one
- [350]
- [351] Step A: (2S)-2-[(tert-butoxycarbonyl)amino]-3-[(2-chloro-5-nitropyridin-4-yl)oxy]propanoic
- acid [352] To a suspension of NaH (60wt%, 3.60 g, 90.0 mmol) in dry THF (100 mL) was
- slowly added a solution of (tert-butoxycarbonyl)-L-serine (6.38 g, 31.1 mmol) in dry THF (50 mL) at 0 °C. The mixture was stirred at 0 °C for 30 minutes. After addition of a solution of 2,4-dichloro-5-nitropyridine (2.00 g, 10.3 mmol) in dry THF (25 mL) at 0 °C, the reaction mixture was stirred at 0 °C for 2 hours. After quenched with cold 0.5 M ag. HCl solution, the mixture was extracted with EtOAc (200 mL x 3). The combined organic layer was washed with brine, dried over Na 2SO 4, filtered, and concentrated in vacuo to afford
 - (2S)-2-[(tert-butoxycarbonyl)amino]-3-[(2-chloro-5-nitropyridin-4-yl)oxy]propanoic acid (1.20 g, crude) as a yellow oil. ¹HNMR (400 MHz, DMSO-d₆): δ 13.03 (1H, s), 8.88 (1H, s), 7.67 (1H, s), 7.22 (1H, d, J = 8.2 Hz), 4.56 (2H, qd, J = 10.3, 5.3 Hz),4.48-4.40 (1H, m), 1.38 (9H, s).
- Step B: (2S)-3-[(5-amino-2-chloropyridin-4-yl)oxy]-2-[(tert-butoxycarbonyl)amino] [353]

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propanoic acid

[354] To solution of

(2S)-2-[(tert-butoxycarbonyl)amino]-3-[(2-chloro-5-nitropyridin-4-yl)oxy]propanoic acid (1.20 g, 3.31 mmol) in AcOH (20 mL) was added Zn (1.08 g, 16.5 mmol) at 0 °C. The reaction mixture was stirred at 0 °C for 2 hours. After filtration through a Celite pad, the filtrate was concentrated in vacuo. The residue was purified by reverse phase column to afford

(2S)-3-[(5-amino-2-chloropyridin-4-yl)oxy]-2-[(tert-butoxycarbonyl)amino]propanoic acid (550 mg, 50%) as a brown solid. 1 H NMR (400 MHz, DMSO-d $_6$): δ 7.58 (1H, s), 6.84 (2H, m), 5.04 (2H, s), 4.37-4.08 (3H, m), 1.39 (9H, s).

- [355] Step C: tert-butyl N[(3S)-8-chloro-4-oxo-2H,3H,5H-pyrido[4,3-b][1,4]oxazepin-3-yl] carbamate
- [356] To solution of (2S)-3-[(5-amino-2-chloropyridin-4-yl)oxy]-2-[(tert-butoxycarbonyl)amino] propanoic acid (550 mg, 1.65 mmol) in DMF (5.0 mL) was added DIPEA (642 mg, 4.97 mmol) followed by HATU (945 mg, 2.48 mmol) at room temperature. The reaction mixture was stirred at room temperature for 2 hours. After quenched with ice-water, the mixture was extracted with EtOAc (20 mL x 3). The combined organic layers were dried over Na ₂SO ₄, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO ₂ (Hexanes:EtOAc = 2:1) to afford tert-butyl N-[(3S)-8-chloro-4-oxo-2H,3H,5H-pyrido[4,3-b][1,4]oxazepin-3-yl]carbamate (200 mg, 38%) as a yellow solid. LCMS (ESI) m/z: [M+H] + = 314.
- [357] Step D: tert-butyl N[(3S)-8-chloro-5-methyl-4-oxo-2H,3H-pyrido[4,3-b][1,4]oxazepin-3-yl]carbamate

 [358] To a solution of tert-butyl N-
 - [(3S)-8-chloro-4-oxo-2H,3H,5H-pyrido[4,3-b][1,4]oxazepin-3-yl]carbamate (200 mg, 0.637 mmol) in DMF (5.0 mL) was added K $_2$ CO $_3$ (176 mg, 1.27 mmol) followed by a solution of MeI (112 mg, 0.80 mmol) in DMF (1.0 mL). The reaction mixture was stirred at room temperature for 2 hours. After quenched with ice-water, the mixture was extracted with EtOAc (20 mL x 3). The combined organic layers were dried over Na $_2$ SO $_4$, filtered, and concentrated in vacuo. The residue was purified by column chromatography on SiO $_2$ (Hexanes:EtOAc = 3:1) to afford tert-butyl N-[(3S)-8-chloro-5-methyl-4-oxo-2H,3H-pyrido[4,3-b][1,4]oxazepin-3-yl]carbamate (180 mg, 86%) as a white solid. 1 H NMR (400 MHz, DMSO-d $_6$): δ 8.56 (1H, s), 7.39 (1H, s), 7.20 (1H, d, J = 7.5 Hz), 4.54-4.40 (3H, m), 3.32 (3H, s), 1.36 (9H, s).
- [359] Step E: (3S)-3-amino-8-chloro-5-methyl-2H,3H-pyrido[4,3-b][1,4]oxazepin-4-one
- [360] To a solution of tert-butyl N-[(3S)-8-chloro-5-methyl-4-oxo-2H,3H-pyrido[4,3-b] [1,4]oxazepin-3-yl]carbamate (180 mg, 0.549 mmol) in CH ₂Cl ₂ (3.0 mL) was added

HCl (4 M in dioxane, 2.0 mL) at 0 °C. The reaction mixture was stirred at room temperature for 1 hour and then concentrated in vacuo. The residue was purified by prep-HPLC to afford

(3S)-3-amino-8-chloro-5-methyl-2H,3H-pyrido[4,3-b][1,4]oxazepin-4-one (60 mg, 48%). LCMS (ESI) m/z: [M+H] + = 227.95.

[362] Intermediate 27:

[364] Step A: tert-butyl N-

[(3S)-5,8-dimethyl-4-oxo-2H,3H-pyrido[4,3-b][1,4]oxazepin-3-yl]carbamate

[365] To a solution of tert-butyl N-[(3S)-8-chloro-5-methyl-4-oxo-2H,3H-pyrido[4,3-b] [1,4]oxazepin-3-yl]carbamate (200 mg, 0.610 mmol) and Pd(PPh $_3$) $_4$ (141 mg, 0.122 mmol) in THF (2.0 mL) was slowly added Zn(CH $_3$) $_2$ (1 M in hexane, 2.0 mL, 2.0 mmol) at room temperature. The reaction mixture was stirred at 60 °C for 12 hours. After quenched with 0.5 M aq. AcOH (10 mL) at 0 °C, the mixture was extracted with EtOAc (20 mL x 3). The combined organic layers were washed with water and brine (20 mL), dried over Na $_2$ SO $_4$, filtered and concentrated in vacuo. The residue was purified by column chromatography on SiO $_2$ (Hexanes:EtOAc = 4:1 to 1:1) to afford tert-butyl N-

[(3S)-5,8-dimethyl-4-oxo-2H,3H-pyrido[4,3-b][1,4]oxazepin-3-yl]carbamate (130 mg, 69%) as a white solid. LCMS (ESI) m/z: [M+H] + 308.

[366] Step B: (3S)-3-amino-5,8-dimethyl-2H,3H-pyrido[4,3-b][1,4]oxazepin-4-one

[367] To a solution of tert-butyl N-

[(3S)-5,8-dimethyl-4-oxo-2H,3H-pyrido[4,3-b][1,4]oxazepin-3-yl]carbamate (130 mg, 0.423 mmol) in DCM (3.0 mL) was added HCl (4 M in 1,4-dioxane, 2.0 mL) at 0 °C. The reaction mixture was stirred at room temperature for 2 hours and concentrated in vacuo. The residue was purified by prep-HPLC to afford

(3S)-3-amino-5,8-dimethyl-2H,3H-pyrido[4,3-b][1,4]oxazepin-4-one (45 mg, 51%) as a white solid. LCMS (ESI) m/z: [M+H] + 208.05.

Mode for the Invention

- [368] Example
- [369] **Example 1:**

(S) - 4 - benzyl - N - (5 - methyl - 4 - oxo - 2, 3, 4, 5 - tetrahydrobenzo[b][1, 4] oxazepin - 3 - yl) - 1 H - pyrazole - 1 - carboxamide

To a solution of (S)-3-amino-2,3-dihydrobenzo[b][1,4]oxazepin-4(5H)-one hydrochloride (Intermediate 9,100 mg, 0.466 mmol) and TEA (0.195 mL, 1.40 mmol) in THF (4.7 mL) was added 4-nitrophenyl carbonochloridate (122 mg, 0.606 mmol) at 0 °C. The mixture was stirred at 0 °C for 45 minutes. After addition of 4-benzyl-1H-pyrazole hydrochloride (Intermediate 1, 118 mg, 0.606 mmol) followed by TEA (0.195 mL, 1.40 mmol) at 0 °C, the reaction mixture stirred at room temperature for 18 hours. After quenched with water, the mixture was extracted with EtOAc, dried over Na ₂SO ₄, filtered and concentrated in vacuo. The residue was purified by column chromatography on NH-SiO ₂ (Hexanes:EtOAc = 1:3) to give (S)-4-benzyl-N-(5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl)-1H-py razole-1-carboxamide (10 mg, 6%) as a white solid. ¹H-NMR (400 MHz, CDCl ₃): δ 7.94 (1H, d, J = 8.0 Hz), 7.90 (1H, s), 7.48 (2H, s), 7.32-7.27 (2H, m), 7.24-7.15 (5H, m), 7.01 (1H, d, J = 8.0 Hz), 4.97-4.91 (1H, m), 4.76 (1H, dd, J = 10.2, 6.6 Hz), 4.35 (1H, t, J = 10.6 Hz), 3.82 (2H, s). LC-MS: m/z = 363.2 [M+H] ⁺.

[372] Example 2: (S)-4-(3-fluorobenzyl)-N-(4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl)-1H-pyrazole-1-carboxamide

[376]

The title compound was prepared in a similar fashion to Example 1 with Intermediates 2 and 9. The crude product was purified by column chromatography on NH-SiO 2 (Hexanes:EtOAc = 2:1) to give (S)-4-(3-fluorobenzyl)-N-(4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl)-1H-py razole-1-carboxamide (30%) as a white solid. ¹H-NMR (400 MHz, CDCl 3): δ 7.96 (1H, d, J = 6.8 Hz), 7.92 (1H, s), 7.53 (1H, s), 7.48 (1H, s), 7.29-7.12 (4H, m), 7.03-6.86 (4H, m), 4.98-4.92 (1H, m), 4.77 (1H, dd, J = 10.4, 6.8 Hz), 4.36 (1H, t, J = 10.4 Hz), 3.82 (2H, s). LC-MS: m/z = 380.2 [M+H] +.

[375] Example 3:
(S)-4-(3-fluorobenzyl)-N-(5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]
oxazepin-3-yl)-4-1H-pyrazole-1-carboxamide

The title compound was prepared in a similar fashion to Example 1 with Intermediates 2 and 10. The crude product was purified by column chromatography on NH-SiO $_2$ (Hexanes:EtOAc = 3:1) to give (S)-4-(3-fluorobenzyl)-N-(5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl)-1H-pyrazole-1-carboxamide (36%) as a yellow solid. 1 H-NMR (400 MHz, CDCl $_3$): δ 8.00 (1H, d, J = 6.8 Hz), 7.88 (1H, s), 7.47 (1H, s), 7.28-7.19 (5H, m), 6.96-6.85 (2H, m), 4.94-4.87 (1H, m), 4.71 (1H, t, J = 8.6 Hz), 4.31 (1H, t, J = 10.2 Hz), 3.81 (2H, s), 3.44 (3H, s). LC-MS: m/z = 395.2 [M+H] $^+$.

[378] **Example 4:**

(S)-4-(3-chlorobenzyl)-N-(5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4] oxazepin-3-yl)-1H-pyrazole-1-carboxamide

The title compound was prepared in a similar fashion to Example 1 with Intermediates 3 and 10. The crude product was purified by column chromatography on NHSiO $_2$ (Hexanes:EtOAc = 3:1) to give (S)-4-(3-chlorobenzyl)-N-(5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl)-1H-pyrazole-1-carboxamide (38%) as a pale yellow solid. 1 H-NMR (400 MHz, CDCl $_3$): δ 8.01 (1H, d, J = 6.8 Hz), 7.88 (1H, s), 7.47 (1H, s), 7.24-7.01 (5H, m), 7.16 (1H, s), 7.06 (1H, d, J = 6.8 Hz), 4.94-4.88 (1H, m), 4.72 (1H, t, J = 8.4 Hz), 4.32 (1H, t, J = 10.4 Hz), 3.79 (2H, s), 3.44 (3H, s). LC-MS: m/z = 411.2 [M+H] +.

[381] **Example 5:**

(S)-N-(5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl)-4-(3-methylbenzyl)-1H-pyrazole-1-carboxamide

[383] The title compound was prepared in a similar fashion to Example 1 with Intermediates 4 and 10. The crude product was purified by column chromatography on NH-SiO $_2$ (Hexanes:EtOAc = 5:1) to give

(S)-N-(5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl)-4-(3-methylben zyl)-1H-pyrazole-1-carboxamide (43%) as a yellow solid. 1 H-NMR (400 MHz, CDCl $_3$): δ 7.99 (1H, d, J = 7.2 Hz), 7.86 (1H, s), 7.47 (1H, s), 7.25-7.16 (4H, m), 7.02 (1H, d, J = 7.6 Hz), 6.98-6.96 (2H, m), 4.94-4.87 (1H, m), 4.71 (1H, t, J = 8.6 Hz), 4.31 (1H, t, J = 10.6 Hz), 3.77 (2H, s), 3.44 (3H, s), 2.31 (3H, s). LC-MS: m/z = 391.2 [M+H] +.

[384] **Example 6:**

(S)-N-(5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl)-4-(3-(trifluoromethyl)benzyl)-1H-pyrazole-1-carboxamide

[386] The title compound was prepared in a similar fashion to Example 1 with Intermediates 5 and 10. The crude product was purified by column chromatography on NH-SiO 2 (Hexanes:EtOAc = 3:1) to give (S)-N-(5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl)-4-(3-(trifluorom ethyl)benzyl)-1H-pyrazole-1-carboxamide (32%) as a white solid. ¹H-NMR (400 MHz, CDCl 3): δ 8.01 (1H, d, J = 6.8 Hz), 7.89 (1H, s), 7.49 (1H, d, J = 8.0 Hz), 7.48 (1H, s), 7.43 (1H, s), 7.40 (1H, d, J = 8.0 Hz), 7.36 (1H, d, J = 7.6 Hz), 7.25-7.19 (3H, m), 4.94-4.87 (1H, m), 4.71 (1H, t, J = 8.6 Hz), 4.32 (1H, t, J = 10.4 Hz), 3.88 (2H, s), 3.44

[387] **Example 7:**

 $(S)-4-(3-cyanobenzyl)-N-(5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]\\ oxazepin-3-yl)-1H-pyrazole-1-carboxamide$

(3H, s). LC-MS: m/z = 445.2 [M+H] +.

[389] The title compound was prepared in a similar fashion to Example 1 with Intermediates 6 and 10. The crude product was purified by column chromatography on NH-SiO 2 (Hexanes:EtOAc = 2:1) to give (S)-4-(3-cyanobenzyl)-N-(5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl)-1H-pyrazole-1-carboxamide (41%) as a white foam. ¹H-NMR (400 MHz, CDCl 3): δ 8.02 (1H, d, J = 7.2 Hz), 7.89 (1H, s), 7.54-7.50 (1H, m), 7.47 (1H, s), 7.42-7.38 (2H, m), 7.24-7.20 (4H, m), 4.94-4.87 (1H, m), 4.72 (1H, t, J = 8.4 Hz), 4.32 (1H, t, J = 10.4 Hz), 3.86 (2H, s), 3.44 (3H, s). LC-MS: m/z = 402.2 [M+H] ⁺.

[390] **Example 8:**

(S)-4-(4-fluorobenzyl)-N-(5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4] oxazepin-3-vl)-1H-pyrazole-1-carboxamide

[392] The title compound was prepared in a similar fashion to Example 1 with Intermediates 7 and 10. The crude product was purified by column chromatography on NHSiO $_2$ (Hexanes:EtOAc = 4:1) to give (S)-4-(4-fluorobenzyl)-N-(5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl)-1H-pyrazole-1-carboxamide (26%) as a white foam. 1 H-NMR (400 MHz, CDCl $_3$): δ 7.99 (1H, d, J = 6.8 Hz), 7.85 (1H, s), 7.45 (1H, s), 7.25-7.19 (3H, m), 7.13 (2H, t, J = 6.8 Hz), 6.98 (2H, t, J = 8.6 Hz), 4.94-4.87 (1H, m), 4.71 (1H, t, J = 8.6 Hz), 4.31 (1H, t, J = 10.4 Hz), 3.78 (2H, s), 3.44 (3H, s). LC-MS: m/z = 395.2 [M+H] $^+$.

[393] **Example 9:**

(S)-4-(4-cyanobenzyl)-N-(5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4] oxazepin-3-yl)-1H-pyrazole-1-carboxamide

[395] The title compound was prepared in a similar fashion to Example 1 with Intermediates 8 and 10. The crude product was purified by column chromatography on NH-SiO 2 (Hexanes:EtOAc = 2:1) to give (S)-4-(4-cyanobenzyl)-N-(5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl)-1H-pyrazole-1-carboxamide (73%) as a white foam. ¹H-NMR (400 MHz, CDCl 3): δ 8.01 (1H, d, J = 7.2 Hz), 7.89 (1H, s), 7.59 (2H, d, J = 8.4 Hz), 7.46 (1H, s), 7.28 (2H, d, J = 8.8 Hz), 7.26-7.20 (3H, m), 4.93-4.87 (1H, m), 4.71 (1H, t, J = 8.6 Hz), 4.31 (1H, t, J = 10.6 Hz), 3.88 (2H, s), 3.44 (3H, s). LC-MS: m/z = 402.2 [M+H] †.

[396] **Example 10:**

(S) - 4 - benzyl - N - (6 - fluoro - 4 - oxo - 2, 3, 4, 5 - tetra hydrobenzo[b][1, 4] oxazepin - 3 - yl) - 1 H-pyrazole - 1 - carboxamide

[398] The title compound was prepared in a similar fashion to Example 1 with Intermediates 1 and 11. The crude product was purified by column chromatography on NH-

SiO $_{2}$ (Hexanes:EtOAc = 2:1) to afford

(S)-4-benzyl-N-(6-fluoro-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl)-1H-pyr azole-1-carboxamide (3%) as a white solid. 1 H-NMR (400 MHz, CDCl $_{3}$): δ 7.97 (1H, d, J = 6.8 Hz), 7.92 (1H, s), 7.49 (1H, s), 7.46 (1H, s), 7.30 (1H, t, J = 7.4 Hz), 7.24-7.18 (2H, m), 7.12 (1H, q, J = 7.6 Hz), 6.98-6.01 (2H, m), 4.98-4.92 (1H, m), 4.75 (1H, q, J = 5.5 Hz), 4.36 (1H, t, J = 10.2 Hz), 3.83 (2H, s). LC-MS: m/z = 381.2 [M+H] $^{+}$.

[399] **Example 11:**

(S)-N-(6-fluoro-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl)-4-(3-fluorobe nzyl)-1H-pyrazole-1 carboxamide

[401] The title compound was prepared in a similar fashion to Example 1 with Intermediates 2 and 11. The crude product was purified by column chromatography on NH-SiO 2 (Hexanes:EtOAc = 2:1) to afford
(S)-N-(6-fluoro-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl)-4-(3-fluorobenzy 1)-1H-pyrazole-1 carboxamide (3.5%) as a white solid. ¹H-NMR (400 MHz, CDCl 3): δ 7.98 (1H, d, J = 6.8 Hz), 7.93 (1H, s), 7.49 (1H, s), 7.44 (1H, s), 7.29-7.24 (2H, m), 7.12 (1H, q, J = 7.6 Hz), 6.98-6.87 (4H, m), 4.98-4.93 (1H, m), 4.76 (1H, q, J = 5.3 Hz), 4.37 (1H, t, J = 10.6 Hz), 3.83 (2H, s). LC-MS: m/z = 399.1 [M+H] †.

[402] **Example 12:**

(S) - 4 - benzyl - N - (6 - fluoro - 5 - methyl - 4 - oxo - 2, 3, 4, 5 - tetrahydrobenzo[b][1, 4] oxazepin - 3 - yl) - 1 H - pyrazole - 1 - carboxamide

The title compound was prepared in a similar fashion to Example 1 with Intermediates 1 and 12. The crude product was purified by column chromatography on NH-SiO 2 (Hexanes:EtOAc = 2:1) followed by SiO 2 (Hexanes:EtOAc = 6:1) to afford (S)-4-benzyl-N-(6-fluoro-5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-y 1)-1H-pyrazole-1-carboxamide (27%) as a colorless oil. ¹H-NMR (400 MHz, CDCl 3): δ 7.99 (1H, d, J = 7.2 Hz), 7.87 (1H, s), 7.48 (1H, s), 7.31-7.22 (4H, m), 7.20-7.17 (2H, m), 7.06-7.01 (2H, m), 4.96-4.90 (1H, m), 4.69-4.65 (1H, m), 4.30 (1H, t, J = 10.4 Hz), 3.82 (2H, s), 3.38 (3H, d, J = 1.6 Hz). LC-MS: m/z = 395.2 [M+H] +.

[405] **Example 13:**

(S)-N-(6-fluoro-5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl)-4-(3 -fluorobenzyl)-1H-pyrazole-1-carboxamide

[406]

- [407] The title compound was prepared in a similar fashion to Example 1 with Intermediates 2 and 12. The crude product was purified by column chromatography on NHSiO $_2$ (Hexanes:EtOAc = 2:1) followed by SiO $_2$ (Hexanes:EtOAc = 6:1) to afford (S)-N-(6-fluoro-5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl)-4-(3-fluorobenzyl)-1H-pyrazole-1-carboxamide (7.5%) as a colorless oil. 1 H-NMR (400 MHz, CDCl $_3$): δ 8.00 (1H, d, J = 6.8 Hz), 7.88 (1H, s), 7.48 (1H, s), 7.29-7.23 (2H, m), 7.06-7.02 (2H, m), 6.97-6.86 (2H, m), 4.96-4.90 (1H, m), 4.68 (1H, t, J = 8.6 Hz), 4.30 (1H, t, J = 10.6 Hz), 3.82 (2H, s), 3.38 (3H, d, J = 1.6 Hz). LC-MS: m/z = 413.2 [M+H] $^+$.
- [408] **Example 14:**

(S) - 4 - benzyl - N - (6,8 - difluoro - 4 - oxo - 2,3,4,5 - tetrahydrobenzo[b][1,4] oxazepin - 3 - yl) - 1 + pyrazole - 1 - carboxamide

[409]

- [410] The title compound was prepared in a similar fashion to Example 1 with Intermediates 1 and 13. The crude product was purified by column chromatography on NH-SiO ₂ (Hexanes:EtOAc = 2:1) to afford
 - (S)-4-benzyl-N-(6,8-difluoro-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl)-1H -pyrazole-1-carboxamide (30%) as a white solid. 1 H-NMR (400 MHz, CDCl $_{3}$): δ 7.96 (1H, d, J = 6.4 Hz), 7.91 (1H, s), 7.49 (1H, s), 7.32-7.18 (6H, m), 6.74-6.69 (2H, m), 4.96-4.91 (1H, m), 4.74 (1H, dd, J = 10.8, 5.2 Hz), 4.38 (1H, t, J = 10.4 Hz), 3.83 (2H, s). LC-MS: m/z = 399.2 [M+H] $^{+}$.
- [411] **Example 15:**

(S)-N-(6,8-difluoro-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl)-4-(3-fluorobenzyl)-1H-pyrazole-1-carboxamide

[412]

[413] The title compound was prepared in a similar fashion to Example 1 with Intermediates 2 and 13. The crude product was purified by column chromatography on NH-SiO 2 (Hexanes:EtOAc = 1:1) to afford (S)-N-(6,8-difluoro-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl)-4-(3-fluorobenzyl)-1H-pyrazole-1-carboxamide (33%) as a white solid. ¹H-NMR (400 MHz, CDCl 3): δ 7.98 (1H, d, J = 6.8 Hz), 7.93 (1H, s), 7.49 (1H, s), 7.45 (1H, brs), 7.29-7.24 (1H, m), 6.98-6.89 (3H, m), 6.75-6.69 (2H, m), 4.94 (1H, dt, J = 10.4, 5.6 Hz), 4.75 (1H, dd, J = 10.8, 5.6 Hz), 4.39 (1H, t, J = 10.4 Hz), 3.82 (2H, s). LC-MS: m/z = 417.2 [M+H] †

[414] **Example 16:**

(S) - 4 - benzyl - N - (6,8 - difluoro - 5 - methyl - 4 - oxo - 2,3,4,5 - tetrahydrobenzo[b][1,4] oxaze pin - 3 - yl) - 1 H - pyrazole - 1 - carboxamide

[416] The title compound was prepared in a similar fashion to Example 1 with Intermediates 1 and 14. The crude product was purified by column chromatography on NH-SiO 2 (Hexanes:EtOAc = 1:1) to afford
(S)-4-benzyl-N-(6,8-difluoro-5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin -3-yl)-1H-pyrazole-1-carboxamide (32%) as a colorless oil. ¹H-NMR (400 MHz, CDCl 3): δ 7.97 (1H, d, J = 7.2 Hz), 7.87 (1H, s), 7.48 (1H, s), 7.31-7.17 (5H, m), 6.84-6.78 (2H, m), 4.93 (1H, dt, J = 11.6, 7.2 Hz), 4.66 (1H, dd, J = 10.0, 7.6 Hz), 4.31 (1H, t, J = 10.4 Hz), 3.82 (2H, s), 3.35 (3H, d, J = 2.0 Hz). LC-MS: m/z = 413.2 [M+H] †.

[417] **Example 17:**

(S)-N-(6,8-difluoro-5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl)-4-(3-fluorobenzyl)-1H-pyrazole-1-carboxamide

[419] The title compound was prepared in a similar fashion to Example 1 with Intermediates 2 and 14. The crude product was purified by column chromatography on NH-

SiO $_{2}$ (Hexanes:EtOAc = 2:1) to afford

(S)-N-(6,8-difluoro-5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl)-4-(3-fluorobenzyl)-1H-pyrazole-1-carboxamide (41%) as a colorless oil. ¹H-NMR (400 MHz, CDC1 ₃): δ 7.98 (1H, d, J = 7.2 Hz), 7.89 (1H, s), 7.48 (1H, s), 7.28-7.23 (1H, m), 6.97-6.78 (5H, m), 4.93 (1H, dt, J = 11.2, 7.2 Hz), 4.67 (1H, dd, J = 9.6, 6.8 Hz), 4.31 (1H, dd, J = 10.8, 9.6 Hz), 3.82 (2H, s), 3.35 (3Θ, d, J = 2.4 Hz). LC-MS: m/z = 431.2 [M+H] +.

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[420] **Example 18:**

(S) - 4 - benzyl - N - (8 - methoxy - 5 - methyl - 4 - oxo - 2, 3, 4, 5 - tetra hydrobenzo[b][1, 4] oxazepin - 3 - yl) - 1 H - pyrazole - 1 - carboxamide

[422] The title compound was prepared in a similar fashion to Example 1 with Intermediates 1 and 15. The crude product was purified by column chromatography on NH-SiO $_2$ (Hexanes:EtOAc = 2:1) to give

(S)-4-benzyl-N-(8-methoxy-5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl)-1H-pyrazole-1-carboxamide (29%) as a colorless oil. 1 H-NMR (400 MHz, CDCl $_3$): δ 7.99 (1H, d, J = 7.2 Hz), 7.87 (1H, s), 7.47 (1H, s), 7.31-7.16 (4H, m), 7.12 (1 Θ , d, J = 8.4 Hz), 6.80-6.73 (2H, m), 7.01 (1H, d, J = 8.0 Hz), 4.94-4.87 (1H, m), 4.80 (1H, dd, J = 9.6, 7.6 Hz), 4.29 (1H, t, J = 10.4 Hz), 3.83 (3H, s), 3.81 (2H, s), 3.39 (3H, s). LC-MS: m/z = 407.2 [M+H] $^+$.

[423] **Example 19:**

(S) - 4 - benzyl - N - (7 - methoxy - 5 - methyl - 4 - oxo - 2, 3, 4, 5 - tetrahydrobenzo[b][1, 4] oxazep in - 3 - yl) - 1 H - pyrazole - 1 - carboxamide

[425] The title compound was prepared in a similar fashion to Example 1 with Intermediates 1 and 16. The crude product was purified by column chromatography on NH-SiO $_2$ (Hexanes:EtOAc = 2:1) to give

(S)-4-benzyl-N-(7-methoxy-5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl)-1H-pyrazole-1-carboxamide (32%) as a colorless oil. 1 H-NMR (400 MHz, CDCl $_3$): δ 7.96 (1H, d, J = 8.0 Hz), 7.86 (1H, s), 7.46 (1H, s), 7.30-7.10 (6H, m), 6.77-6.73 (2H, m), 4.93-4.86 (1H, m), 4.65 (1H, dd, J = 9.6, 7.6 Hz), 4.24 (1H, dd, J = 11.6, 10 Hz), 3.82 (3H, s), 3.81 (2H, s), 3.41 (3H, s). LC-MS: m/z = 407.3 [M+H] $^+$.

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[426] **Example 20:**

(S)-4-(3-fluorobenzyl)-N-(7-methoxy-5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4]oxazepin-3-yl)-1H-pyrazole-1-carboxamide

[427]

[428] The title compound was prepared in a similar fashion to Example 1 with Intermediates 2 and 16. The crude product was purified by column chromatography on NH-SiO 2 (Hexanes:EtOAc = 2:1) to give (S)-4-(3-fluorobenzyl)-N-(7-methoxy-5-methyl-4-oxo-2,3,4,5-tetrahydrobenzo[b][1,4] oxazepin-3-yl)-1H-pyrazole-1-carboxamide (35%) as a pale yellow oil. ¹H-NMR (400 MHz, CDC1 3): δ 7.98 (1H, d, J = 7.2 Hz), 7.88 (1H, s), 7.47 (1H, s), 7.28-7.22 (2H, m), 7.12 (1H, d, J = 8.4 Hz), 6.96-6.85 (2H, m), 6.78-6.74 (2H, m), 4.94-4.87 (1H, m), 4.66 (1H, dd, J = 10, 7.6 Hz), 4.25 (1H, dd, J = 11.2, 9.6 Hz), 3.82 (3H, s), 3.81 (2H, s), 3.42 (3H, s). LC-MS: m/z = 425.1 [M+H] +.

[429] **Example 21:**

(S)-4-(3-fluor obenzyl)-N-(5-methyl-4-oxo-2,3,4,5-tetra hydropyrido [3,2-b][1,4] oxaz epin-3-yl)-1H-pyrazole-1-carboxamide

[430]

- [431] The title compound was prepared in a similar fashion to Example 1 with Intermediates 2 and 17. The crude product was purified by column chromatography on NH-SiO 2 (Hexanes:EtOAc = 1:2) followed by SiO 2 (Hexanes:EtOAc = 1:1) to give (S)-4-(3-fluorobenzyl)-N-(5-methyl-4-oxo-2,3,4,5-tetrahydropyrido[3,2-b][1,4]oxazepi n-3-yl)-1H-pyrazole-1-carboxamide (27%) as a pale yellow solid. ¹H-NMR (400 MHz, CDCl 3): δ 8.31 (1H, d, J = 3.6 Hz), 8.07 (1H, d, J = 6.8 Hz), 7.89 (1H, s), 7.52 (1H, d, J = 7.2 Hz), 7.48 (1H, s), 7.27-7.22 (1H, m), 7.20-7.17 (1H, m), 6.96-6.85 (3H, m), 4.93-4.87 (1H, m), 4.78 (1H, t, J = 8.2 Hz), 4.38 (1H, t, J = 10.4 Hz), 3.81 (2H, s), 3.53 (3H, s). LC-MS: m/z = 396.2 [M+H] +.
- [432] **Example 22:**

(S)-4-benzyl-N-(5-methyl-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepin-3-yl)-1H-pyrazole-1-carboxamide

[433]

The title compound was prepared in a similar fashion to Example 1 with Intermediates 1 and 18. The crude product was purified by column chromatography on NH-SiO 2 (Hexanes:EtOAc = 3:1 to EtOAc) to give (S)-4-benzyl-N-(5-methyl-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepin-3-yl)-1 H-pyrazole-1-carboxamide (40%) as a yellow solid. ¹H-NMR (400 MHz, CDCl 3): δ 8.54 (1H, s), 8.44 (1H, d, J = 5.2 Hz), 8.00 (1H, d, J = 6.4 Hz), 7.87 (1H, s), 7.48 (1H, s), 7.32-7.26 (3H, m), 7.24-7.19 (2H, m), 7.12 (1H, d, J = 5.6 Hz), 4.96-4.89 (1H, m), 4.73 (1H, dd, J = 10, 6.4 Hz), 4.44 (1H, t, J = 10.6 Hz), 3.82 (2H, s), 3.50 (3H, s). LC-MS: m/z = 378.1 [M+H] †.

[435] **Example 23:**

(S)-4-(3-fluor obenzyl)-N-(5-methyl-4-oxo-2,3,4,5-tetra hydropyrido [4,3-b][1,4] oxaz epin-3-yl)-1H-pyrazole-1-carboxamide

[436]

[437] The title compound was prepared in a similar fashion to Example 1 with Intermediates 2 and 18. The crude product was purified by column chromatography on NH-SiO 2 (Hexanes:EtOAc = 1:2) to give (S)-4-(3-fluorobenzyl)-N-(5-methyl-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepi n-3-yl)-1H-pyrazole-1-carboxamide (29%) as a pale yellow solid. ¹H-NMR (400 MHz, CDCl 3): δ 8.54 (1H, s), 8.44 (1H, d, J = 4.8 Hz), 8.01 (1H, d, J = 7.2 Hz), 7.89 (1H, s), 7.48 (1H, s), 7.29-7.23 (2H, m), 7.12 (1H, d, J = 5.2 Hz), 6.97-6.86 (2H, m), 4.96-4.90 (1H, m), 4.74 (1H, dd, J = 10, 6.4 Hz), 4.45 (1H, t, J = 10.4 Hz), 3.82 (2H, s), 3.50 (3H, s). LC-MS: m/z = 396.2 [M+H] +.

[438] **Example 24:**

(S) - 4 - benzyl - N - (1 - methyl - 2 - oxo - 1, 2, 3, 4 - tetrahydropyrido [3, 4 - b][1, 4] oxazepin - 3 - yl) - 1 H - pyrazole - 1 - carboxamide

[439] O N N N N

[440] The title compound was prepared in a similar fashion to Example 1 with Inter-

mediates 1 and 19. The crude product was purified by column chromatography on NH-SiO $_2$ (Hexanes:EtOAc = 3:1 to EtOAc only) to give

(S)-4-benzyl-N-(1-methyl-2-oxo-1,2,3,4-tetrahydropyrido[3,4-b][1,4]oxazepin-3-yl)-1 H-pyrazole-1-carboxamide (8%) as a white foam. ¹H-NMR (400 MHz, DMSO-d ₆): δ 9.72 (1H, s), 8.19 (1H, d, J = 5.6 Hz), 8.14 (1H, s), 8.05 (1H, s), 7.23 (1H, s), 7.31-7.16 (6H, m), 3.81 (2H, s), 3.31 (3H, s), 1.77 (3H, s). LC-MS: m/z = 378.1 [M+H] +.

[441] **Example 25:**

 $\label{thm:condition} \mbox{4-benzyl-N-(7,9-difluoro-2-oxo-2,3,4,5-tetrahydro-1H-benzo[b] azepin-3-yl)-1H-pyrazole-1-carboxamide}$

The title compound was prepared in a similar fashion to Example 1 with Intermediates 1 and 20. The crude product was purified by column chromatography on NH-SiO 2 (Hexanes:EtOAc = 1:1) to give 4-benzyl-N-(7,9-difluoro-2-oxo-2,3,4,5-tetrahydro-1H-benzo[b]azepin-3-yl)-1H-pyraz ole-1-carboxamide (32%) as a colorless oil. ¹H-NMR (400 MHz, CDCl 3): δ 7.92 (1H, d, J = 7.6 Hz), 7.90 (1H, s), 7.46 (1H, s), 7.39 (1H, brs), 7.31-7.17 (4H, m), 6.86-6.74 (2H, m), 4.59-4.52 (1H, m), 3.82 (2H, s), 3.07-2.98 (1H, m), 2.87-2.70 (2H, m), 2.20-2.12 (1H, m). LC-MS: m/z = 397.2 [M+H] †.

[444] **Example 26:**

(S)-N-(7,9-difluoro-2-oxo-2,3,4,5-tetrahydro-1H-benzo[b] azepin-3-yl)-4-(3-fluorobenzyl)-1H-pyrazole-1-carboxamide

The title compound was prepared in a similar fashion to Example 1 with Intermediates 2 and 20. The crude product was purified by column chromatography on NH-SiO 2 (Hexanes:EtOAc = 2:1) to give (S)-N-(7,9-difluoro-2-oxo-2,3,4,5-tetrahydro-1H-benzo[b]azepin-3-yl)-4-(3-fluorobenz yl)-1H-pyrazole-1-carboxamide (37%) as a white solid. ¹H-NMR (400 MHz, CDCl 3): δ 7.94 (1H, d, J = 7.6 Hz), 7.91 (1H, s), 7.46 (1H, s), 7.28-7.23 (2H, m), 6.97-6.82 (4H, m), 4.59-4.53 (1H, m), 3.82 (2H, s), 3.05-2.99 (1H, m), 2.88-2.71 (2H, m), 2.20-2.12 (1H, m). LC-MS: m/z = 415.2 [M+H] †.

[447] **Example 27:**

 $\label{thm:condition} \begin{tabular}{ll} 4-benzyl-N-(7,9-difluoro-1-methyl-2-oxo-2,3,4,5-tetrahydro-1H-benzo[b] azepin-3-yl)-1H-pyrazole-1-carboxamide \end{tabular}$

The title compound was prepared in a similar fashion to Example 1 with Intermediates 1 and 21. The crude product was purified by column chromatography on NH-SiO $_2$ (Hexanes:EtOAc = 2:1) to afford 4-benzyl-N-(7,9-difluoro-1-methyl-2-oxo-2,3,4,5-tetrahydro-1H-benzo[b]azepin-3-yl)-1H-pyrazole-1-carboxamide (56%) as a white solid. 1 H-NMR (400 MHz, CDCl $_3$): δ 7.98 (1H, d, J = 7.6 Hz), 7.88 (1H, s), 7.45 (1H, s), 7.31-7.17 (5H, m), 6.88-6.82 (2H, m), 4.51-4.45 (1H, m), 3.81 (2H, s), 3.34 (3H, d, J = 1.6 Hz), 2.93-2.83 (1H, m), 2.73-2.64 (2H, m), 2.11-2.03 (1H, m). LC-MS: m/z = 411.2 [M+H] $^+$.

[450] Example 28: N(7,9-difluoro-1-methyl-2-oxo-2,3,4,5-tetrahydro-1H-benzo[b]azepin-3-yl)-4-(3-fluorobenzyl)-1H-pyrazole-1-carboxamide

The title compound was prepared in a similar fashion to Example 1 with Intermediates 2 and 21. The crude product was purified by column chromatography on NHSiO $_2$ (Hexanes:EtOAc = 2:1) to afford N- (7,9-difluoro-1-methyl-2-oxo-2,3,4,5-tetrahydro-1H-benzo[b]azepin-3-yl)-4-(3-fluorobenzyl)-1H-pyrazole-1-carboxamide (51%) as a white solid. 1 H-NMR (400 MHz, CDCl $_3$): δ 8.00 (1H, d, J = 7.2 Hz), 7.90 (1H, s), 7.45 (1H, s), 7.27-7.22 (1H, m), 6.96-6.82 (5H, m), 4.51-4.45 (1H, m), 3.81 (2H, s), 3.34 (3H, d, J = 2.0 Hz), 2.94-2.84 (1H, m), 2.74-2.63 (2H, m), 2.11-2.04 (1H, m). LC-MS: m/z = 429.2 [M+H] +.

[453] Example 29: 4-benzyl-N-(6-oxo-6,7,8,9-tetrahydro-5H-pyrazino[2,3-b]azepin-7-yl)-1H-pyrazole -1-carboxamide

[455] The title compound was prepared in a similar fashion to Example 1 with Intermediates 1 and 22. The crude product was purified by column chromatography on NH-

SiO ₂ (Hexanes:EtOAc = 1:1 to EtOAc only) to afford 4-benzyl-N-(6-oxo-6,7,8,9-tetrahydro-5H-pyrazino[2,3-b]azepin-7-yl)-1H-pyrazole-1-

carboxamide (30%) as a white solid. 1 H-NMR (400 MHz, CDCl $_{3}$): δ 8.37 (1H, d, J = 2.8 Hz), 8.30 (1H, d, J = 2.8 Hz), 7.97-7.91 (3H, m), 7.48 (1H, s), 7.32-7.18 (5H, m), 4.60 (1H, dt, J = 11.6, 7.6 Hz), 3.83 (2H, s), 3.20-3.16 (2H, m), 3.01-2.91 (1H, m),

2.34-2.25 (1H, m). LC-MS: m/z = 363.2 [M+H] +.

[456] **Example 30:**

 $\label{lem:condition} \begin{tabular}{l} 4-(3-fluor obenzyl)-N-(6-oxo-6,7,8,9-tetra hydro-5H-pyrazino \cite{2,3-b}] a zepin-7-yl)-1H-pyrazole-1-carboxamide \end{tabular}$

[458] The title compound was prepared in a similar fashion to Example 1 with Intermediates 2 and 22. The crude product was purified by column chromatography on NH-SiO 2 (Hexanes:EtOAc = 1:1 to EtOAc only) to afford 4-(3-fluorobenzyl)-N-(6-oxo-6,7,8,9-tetrahydro-5H-pyrazino[2,3-b]azepin-7-yl)-1H-py razole-1-carboxamide (35%) as a white solid. ¹H-NMR (400 MHz, CDCl 3): δ 8.38 (1H, d, J = 2.8 Hz), 8.30 (1H, d, J = 2.4 Hz), 7.98-7.92 (3H, m), 7.48 (1H, s), 7.29-7.23 (1H, m), 6.98-6.87 (3H, m), 4.60 (1H, dt, J = 11.6, 7.2 Hz), 3.82 (2H, s), 3.21-3.17 (2H, m), 3.02-2.92 (1H, m), 2.34-2.25 (1H, m). LC-MS: m/z = 381.2 [M+H] †.

[459] **Example 31:**

4-benzyl-N-(5-methyl-6-oxo-6,7,8,9-tetrahydro-5H-pyrazino[2,3-b]azepin-7-yl)-1H -pyrazole-1-carboxamide

The title compound was prepared in a similar fashion to Example 1 with Intermediates 1 and 23. The crude product was purified by column chromatography on NHSiO $_2$ (Hexanes:EtOAc = 4:1 to 2:1) to afford 4-benzyl-N-(5-methyl-6-oxo-6,7,8,9-tetrahydro-5H-pyrazino[2,3-b]azepin-7-yl)-1H-py razole-1-carboxamide (25%) as a colorless oil. 1 H-NMR (400 MHz, CDCl $_3$): δ 8.39 (1H, d, J = 2.4 Hz), 8.36 (1H, d, J = 2.4 Hz), 8.00 (1H, d, J = 7.2 Hz), 7.88 (1H, s), 7.47 (1H, s), 7.31-7.17 (5H, m), 4.52 (1H, dt, J = 11.6, 8.0 Hz), 3.82 (2H, s), 3.52 (3H, s), 3.09-2.90 (3H, m), 2.28-2.20 (1H, m). LC-MS: m/z = 377.2 [M+H] $^+$.

[462] **Example 32:**

(S)-4-benzyl-N-(6-fluoro-5-methyl-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxaz

epin-3-yl)-1H-pyrazole-1-carboxamide

[463]

[464] To a solution of

(S)-6-fluoro-5-methyl-3-((2,2,2-trifluoroacetyl)-14-azanyl)-2,3-dihydropyrido[4,3-b][1, 4]oxazepin-4(5H)-one (Intermediate 24) (20 mg, 0.065 mmol) in DCE (0.79 mL) was added TEA (16.4 mg, 0.160 mmol) and di(1H-imidazol-1-yl)methanone (10 mg, 0.0650 mmol) at 0 °C. The mixture was stirred at 0 °C for 1 hour. After diluted with water, the mixture was extracted with EtOAc. The separated organic layer was washed with brine, dried over Na ₂SO ₄, filtered and concentrated in vacuo. The residue was dissolved in DCE (0.79 mL). After addition of 4-benzyl-1H-pyrazole hydrochloride (Intemediate 1) (15 mg, 0.078 mmol) and TEA (0.210 g, 2.12 mmol) at 0 °C, the reaction mixture is stirred at room temperature for 18 hours. After concentration in vacuo, the residue was purified by column chromatography on NH-SiO ₂ (Hexanes:EtOAc = 1:2 to 1:1) to afford

(S)-4-benzyl-N-(6-fluoro-5-methyl-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepi n-3-yl)-1H-pyrazole-1-carboxamide (31%) as a white foam. 1 H-NMR (400 MHz, CDCl $_{3}$): δ 8.09 (1H, d, J = 4.8 Hz), 7.98 (1H, d, J = 6.4 Hz), 7.87 (1H, dd, J = 3.2, 0.8 Hz), 7.48 (1H, s), 7.32-7.28 (1H, m), 7.24-7.17 (3H, m), 7.06 (1H, d, J = 5.6 Hz), 4.99-4.88 (1H, m), 4.73 (1H, q, J = 9.6 Hz), 4.49-4.43 (2H, m), 3.82 (3H, s), 3.37 (2H, d, J = 2.8 Hz). LC-MS: m/z = 396.14 [M+H] $^{+}$.

[465] **Example 33:**

 $(S)-N-(6-fluoro-5-methyl-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4] oxazepin-3-yl)\\-4-(3-fluorobenzyl)-1H-pyrazole-1-carboxamide$

[466]

The title compound was prepared in a similar fashion to Example 32 with Intermediates 2 and 24. The crude product was purified by column chromatography on NH-SiO ₂ (Hexanes:EtOAc = 1:2 to 1:1) to give

(S)-N-(6-fluoro-5-methyl-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepin-3-yl)-4-

(3-fluorobenzyl)-1H-pyrazole-1-carboxamide (11%) as a white foam. 1 H-NMR (400 MHz, CDCl $_{3}$): δ 8.01 (1H, dd, J = 5.6, 0.8 Hz), 7.99 (1H, d, J = 8 Hz), 7.89 (1H, d, J = 0.8 Hz), 7.49 (1H, s), 7.06 (1H, d, J = 5.6 Hz), 6.97-6.86 (3H, m), 5.33-5.36 (1H, m),

4.99-4.93 (1H, m), 4.74 (1H, q, J = 8 Hz), 4.48-4.43 (1H, m), 3.81 (3H, s), 3.38 (2H, d, J = 2.8 Hz). LC-MS: m/z = 414.13 [M+H] +.

[468] **Example 34:**

(S) - 4 - benzyl - N - (8 - fluoro - 5 - methyl - 4 - oxo - 2, 3, 4, 5 - tetrahydropyrido [4, 3 - b][1, 4] oxaz epin - 3 - yl) - 1 H - pyrazole - 1 - carboxamide

[470] The title compound was prepared in a similar fashion to Example 32 with Intermediates 1 and 25. The crude product was purified by column chromatography on NHSiO $_2$ (Hexanes:EtOAc = 2:1 to 1:1) to afford (S)-4-benzyl-N-(8-fluoro-5-methyl-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepi n-3-yl)-1H-pyrazole-1-carboxamide (17%) as a white solid. 1 H NMR(400 MHz, CDCl $_3$): δ 8.13 (1H, s), 7.99 (1H, d, J = 6.8 Hz), 7.88 (1H, s), 7.48 (1H, s), 7.31-7.17 (5H, m), 6.76 (1H, d, J = 2.8 Hz), 4.92 (1H, dt, J = 11.6, 6.8 Hz), 4.72 (1H, dd, J = 10, 6 Hz), 4.47 (1H, dd, J = 11.6, 10 Hz), 3.82 (2H, s), 3.48 (3H, s). LC-MS: m/z = 396 [M+H] $^+$.

[471] **Example 35:**

 $(S)-N-(8-fluoro-5-methyl-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4] oxazepin-3-yl)\\-4-(3-fluorobenzyl)-1H-pyrazole-1-carboxamide$

The title compound was prepared in a similar fashion to Example 32 with Intermediates 2 and 25. The crude product was purified by column chromatography on NHSiO $_2$ (Hexanes:EtOAc = 2:1 to 1:1) to afford (S)-N-(8-fluoro-5-methyl-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepin-3-yl)-4-(3-fluorobenzyl)-1H-pyrazole-1-carboxamide (24%) as a white solid. 1 H NMR(400 MHz, CDCl $_3$): δ 8.13 (1H, s), 8.00 (1H, d, J = 6.8 Hz), 7.89 (1H, s), 7.48 (1H, s), 7.28-7.23 (1H, m), 7.00-6.83 (3H, m), 6.76 (1H, d, J = 2.4 Hz), 4.93 (1H, dt, J = 11.6, 6.4 Hz), 4.73, (1H, dd, J = 10, 6 Hz), 4.44 (1H, dd, J = 11.2, 10 Hz), 3.81 (2H, s), 3.48 (3H, s). LC-MS: m/z = 414 [M+H] $^+$.

[474] **Example 36:**

(S)-4-benzyl-N-(8-chloro-5-methyl-4-oxo-2,3,4,5-tetrahydropyrido [4,3-b][1,4] oxaz epin-3-yl)-1 H-pyrazole-1-carboxamide

[475]

The title compound was prepared in a similar fashion to Example 32 with Intermediates 1 and 26. The crude product was purified by column chromatography on NH-SiO 2 (Hexanes:EtOAc = 2:1 to 1:1) to afford (S)-4-benzyl-N-(8-chloro-5-methyl-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepi n-3-yl)-1H-pyrazole-1-carboxamide (22%) as a white solid. LC-MS: m/z = 412 [M+H] +.

[477] **Example 37:**

(S)-4-benzyl-N-(5,8-dimethyl-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepin-3-yl)-1H-pyrazole-1-carboxamide

- The title compound was prepared in a similar fashion to Example 32 with Intermediates 1 and 27. The crude product was purified by column chromatography on NH-SiO 2 (Hexanes:EtOAc = 2:1) to afford

 (S)-4-benzyl-N-(5,8-dimethyl-4-oxo-2,3,4,5-tetrahydropyrido[4,3-b][1,4]oxazepin-3-yl)-1H-pyrazole-1-carboxamide (31%) as a white solid. LC-MS: m/z = 392 [M+H] +.
- [480] Biological Activity
- [481] Cell culture:
- Human colon carcinoma cell HT-29 (KCLB 30038), BV2 mouse microglial cell (cell was a kind gift from Dr. Nak-Yun Sung, Senior researcher at Korea Prime Pharmacy CO., LTD.) and human microglial cell HMC3 (ATCC® CRL-3304TM). HT-29 cell was grown in Roswell Park Memorial Institute (RPMI) 1640, BV2 cell was grown in Dulbecco's Modified Eagle's Medium (DMEM) and HMC3 cell was grown in Minimum Essential Media Eagle (MEM) supplemented with 10% fetal bovine serum and 1% mixture of penicillin and streptomycin (Gibco). Cells were maintained at 37°C in a humidified 5% CO 2 atmosphere.
- [483] Cell-based necroptosis assay for RIPK1 activity:
- [484] To measure the activity of RIPK1 inhibitor in necroptotic cells, HT-29 cells were treated by control DMSO, human TNF α (Peprotech, Rocky Hill, USA), SM-164 (Biovision, California, USA) and a pan-caspase inhibitor Z-VAD-FMK (Invivogen, San Diego, USA). Cells were pretreated with Z-VAD-FMK 20 μ M. After 30 min, human TNF α 10 ng/ml, SM-164 100 nM and RIPK1 Inhibitor (0.0001, 0.001, 0.01,

0.02, 0.05, 0.1, 1, 10 uM) were treated for 24 h. Cell viability was measured by Cell Counting Kit 8 (CCK-8) (Dong-in, Seoul, Korea).

[485] **Immunoblotting:**

[486] Biological activity of the compounds of RIPK1 inhibitor was determined by measuring their ability to inhibitor TNF α induced phospho-RIPK1 (ser 166) levels, phospho-RIPK3 levels, phospho-MLKL levels in HMC3 cells. Cells were pretreated with Z-VAD-FMK 20 μM. After 30 min, human TNFα 20 ng/ml, SM-164 100 nM and RIPK1 inhibitor (0.1, 1, 10 nM) were treated for 7 h under serum free media. Cells were lysed with cold lysis buffer containing 25 mM HEPES pH 7.6, 150 nM NaCl, 1% NP40, 1% sodium deoxycholate, 0.1% SDS, and protease inhibitor mixture (Bimake, Houston, USA) using sonicators. The cells were centrifuged at 15,000 rpm, 4°C for 5 min. After protein concentration of the lysates (supernatants) was quantified using BCA assay (Thermo Fisher Scientific, Waltham, USA), lysates were mixed with LDS sample buffer and heating at 70 for 10 min. (Invitrogen, California, USA). Extracts were separated by sodium dodecyl sulfate polyacrylamide gel electrophoresis (SDS-PAGE) followed by electro-transfer to polyvinylidene difluoride (PVDF) membranes and probed with an anti-phospho-RIPK1 antibody, anti-phospho-RIPK3 antibody and anti-phospho-MLKL antibody (Cell Signaling technology, Danvers, USA) and β-actin (Proteintech, Rosement, USA), followed by horseradish peroxidase conjugated anti-rabbit (Cell Signaling technology, Danvers, USA), anti-mouse IgG and revealed with Super Signal West dura kit (Pierce). The membranes are placed in an image analyzer (Imagequant, LAS 500, GE Healthcare), connected to a computer which allows the image generation (software Image reader LAS 500).

[487] **Inflammation cytokine:**

Total RNA was extracted and purified from PureLink TM RNA mini kit (Thermo Fisher Scientific, Waltham, USA) according to the manufacture's protocol. Reverse transcription reactions were performed with AccuPower CycleScript RT PreMix (dT20) (Bioneer, Daejeon, Korea). Synthesis of cDNA was carried out using SimpliAmp Thermal Cycler (Applied Biosystems, Carlsbad, CA) and RT-PCR conditions were 15 °C for 30 sec, 42 °C for 4 min, 55 °C for 30 sec in 12 cycles, and heat inactivation was performed 95 °C for 5 min. For qPCR, SYBR Green PCR Master Mix (Thermo Fisher Scientific, Waltham, USA) was used in QuantStudio 3 (Applied Biosystems, Carlsbad, CA) and the PCR conditions were 95 °C for 10 min, 40 cycles of 95 °C for 15 s, and 60 °C for 30 s. The relative mRNA levels were calculated using cycle threshold (Ct) method. GAPDH was used as the endogenous control. PCR primers used in this study are listed in Table 1.

[Table 1]

Primer	Species	Sequence	
TNF-a	mouse	Forward	TGTAGCCCACGTCGTAGCAA (SEQ ID NO.1)
		Reverse	AGGTACAACCCATCGGCTGG (SEQ ID NO.2)
IL-1β	mouse	Forward	TGTGCAAGTGTCTGAAGCAGC (SEQ ID NO.3)
		Reverse	TGGAAGCAGCCCTTCATCTT (SEQ ID NO.4)
IL-6	mouse	Forward	CCACTTCACAAGTCGGAGGC (SEQ ID NO.5)
		Reverse	GCCATTGCACAACTCTTTTCTC (SEQ ID NO.6)
GAPD	mouse	Forward	TCACCACCATGGAGAAGGC (SEQ ID NO.7)
Н		Reverse	GCTAAGCAGTTGGTGGTGCA (SEQ ID NO.8)

[490]

[Table 2]

Example Number	Necroptosis inhibition (IC50, nM)	HT29 (human colon cancer)Necroptosis inhibition			BV2 (mouse microglia)Pro-inflamm ation cytokine in- hibition		
		p-RIPK1 in-	-	p-MLKL		IL-1β(
		hibition (nM)	inhibition (nM)	inhibition (nM)	(uM)	uM)	M)
1	<100	-	-	-	_		_
2	<100	_	_	_	_	_	_
3	<10	>10	>10	>10	>10	>100	>10
4	<10	-	-	-	-	-	-
5	<10	>10	>100	>100	>100	>100	>100
6	<100	-	-	-	_	-	-
7	<10	-	_	-	-	-	-
8	<100	-	-	-	-	-	-
9	<100	-	-	-	-	-	-
10	<100	-	-	-	-	-	-
11	<100	-	-	-	-	-	-
12	<10	>10	>10	>10	>100	>10	>100
13	<10	>10	>10	>10	>100	>10	>100
14	<100	-	-	-	-	-	-
15	>100	-	1	-	-	ı	-
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[491]

Industrial Applicability

- [492] The present invention can be used to develop a pharmaceutical composition for preventing and/or treating various diseases associated with RIPK1.
- [493] Any reference to any prior art in this specification is not, and should not be taken as an acknowledgement or any form of suggestion that the prior art forms part of the common general knowledge.
- [494] In a first aspect of the invention, there is provided a compound of formula IIa or a pharmaceutically acceptable salt, solvate, or tautomer thereof, and a pharmaceutically acceptable carrier.

R ² and R ³ are each independently H, methyl, CF ₃, halogen, or cyano;

 X^{1} and X^{3} are each independently CH or CF, with the proviso that at

least one of X ¹ and X ³ is CF;

X² and X⁴ are each independently CR ⁴ or N; and

R ⁴is H, NH ₂, OH, OMe, halogen, cyano, or C1-C6 alkyl.

[495] In a second aspect of the invention, there is provided a pharmaceutical composition comprising the compound of the first aspect or a pharmaceutically acceptable salt, solvate, or tautomer thereof, and a pharmaceutically acceptable carrier.

[496] In a third aspect of the invention, there is provided the use of a compound of the first aspect or a pharmaceutically acceptable salt, solvate, or tautomer thereof in the manufacture of a medicament for the treatment or prophylaxis of an RIPK1 mediated disease or disorder, wherein the disease or disorder is selected from the group consisting of: inflammatory bowel disease including Crohn's disease and ulcerative colitis, psoriasis, retinal detachment, retinitis pigmentosa, arthritis including rheumatoid arthritis, spondyloarthritis, gout, osteoarthritis, and systemic onset juvenile idiopathic arthritis (SoJIA), transplant rejection, organ transplantation for donors and recipients, multiple sclerosis, tumor necrosis factor receptor-associated periodic syndrome, multiple organ dysfunction syndrome (MODS), thermal injury/burn, systemic inflammatory response syndrome (SIRS), radiation injury, radiotherapy, chemotherapy, pneumonias, hemorrhagic shock, trauma including multiple trauma, traumatic brain injury, acute pancreatitis, critical illness, sepsis, septic shock, Stevens-Johnson syndrome, toxic epidermal necrolysis, stroke, heat stroke, stroke-associated pneumonia, Multi-Organ Dysfunction Syndrome (MODS), Acute Respiratory Distress Syndrome (ARDS), intestinal obstruction, liver cirrhosis, surgery, major abdominal operations, abdominal aortic aneurysm repair, large bowel resections, ischemia reperfusion injury including ischemia reperfusion injury of solid organs, limb ischemia, bowel ischemia, cardiac surgery requiring cardio-pulmonary bypass, autoimmune hepatitis, autoimmune hepatobiliary diseases, autoimmune ITP, Huntington's disease, Alzheimer's disease, ALS, Parkinson's disease, Lewy body disease, spinal muscular atrophy, allergic disease, asthma, atopic dermatitis, type I diabetes, Wegener's granulomatosis, Behcet's disease, interleukin-1 converting enzyme associated fever syndrome, pancreatic cancer, metastatic adenocarcinoma of the pancreas, pancreatic ductal adenocarcinoma, mesothelioma, melanoma, colorectal cancer, acute myeloid leukemia, metastasis, glioblastoma, breast cancer, gallbladder cancer, clear cell renal carcinoma, nonsmall cell lung carcinoma, or radiation induced necrosis.

[497] In a fourth aspect of the invention, there is provided the use of a compound of the first aspect or a pharmaceutically acceptable salt, solvate, or tautomer thereof in the manufacture of a medicament for the treatment or prophylaxis of an RIPK1 kinase mediated disease or disorder, wherein the disease or disorder is selected from the group consisting of: papillary thyroid carcinoma, pancreatic cancer, lung cancer, colon cancer, breast carcinoma, neuroblastoma, cachexia, dermatitis or asthma.

[498] In a fifth aspect of the invention, there is provided the use of a compound of the first aspect or a pharmaceutically acceptable salt, solvate, or tautomer thereof in the manufacture of a medicament for the treatment or prophylaxis of proliferative disorders associated with RIPK1.

[499] In a sixth aspect of the invention, there is provided a method for the treatment or prophylaxis of an RIPK1 mediated disease or disorder the method comprising administering to an individual in need thereof an effective amount of the compound of the first aspect or a pharmaceutically acceptable salt, solvate, or tautomer thereof, wherein the disease or disorder is selected from the group consisting of: inflammatory bowel disease including Crohn's disease and ulcerative colitis, psoriasis, retinal detachment, retinitis pigmentosa, arthritis including rheumatoid arthritis, spondyloarthritis, gout, osteoarthritis, and systemic onset juvenile idiopathic arthritis (SoJIA), transplant rejection, organ transplantation for donors and recipients, multiple sclerosis, tumor necrosis factor receptor-associated periodic syndrome, multiple organ dysfunction syndrome (MODS), thermal injury/burn, systemic inflammatory response syndrome (SIRS), radiation injury, radiotherapy, chemotherapy, pneumonias, hemorrhagic shock, trauma including multiple trauma, traumatic brain injury, acute pancreatitis, critical illness, sepsis, septic shock, Stevens-Johnson syndrome, toxic epidermal necrolysis, stroke, heat stroke, stroke-associated pneumonia, Multi-Organ Dysfunction Syndrome (MODS), Acute Respiratory Distress Syndrome (ARDS), intestinal obstruction, liver cirrhosis, surgery, major abdominal operations, abdominal aortic aneurysm repair, large bowel resections, ischemia reperfusion injury including ischemia reperfusion injury of solid organs, limb ischemia, bowel ischemia, cardiac surgery requiring cardio-pulmonary bypass, autoimmune hepatitis, autoimmune hepatobiliary diseases, autoimmune ITP, Huntington's disease, Alzheimer's disease, ALS, Parkinson's disease, Lewy body disease, spinal muscular atrophy, allergic disease, asthma, atopic dermatitis, type I diabetes, Wegener's granulomatosis, Behcet's disease, interleukin-1 converting enzyme associated fever syndrome, pancreatic cancer, metastatic adenocarcinoma of the pancreas, pancreatic ductal adenocarcinoma, mesothelioma, melanoma,

colorectal cancer, acute myeloid leukemia, metastasis, glioblastoma, breast cancer, gallbladder cancer, clear cell renal carcinoma, non-small cell lung carcinoma, or radiation induced necrosis.

[500] In a seventh aspect of the invention, there is provided a method for the treatment or prophylaxis of an RIPK1 mediated disease or disorder, the method comprising administering to an individual in need thereof an effective amount of a composition comprising a compound of the first aspect or a pharmaceutically acceptable salt, solvate, or tautomer thereof, wherein the disease or disorder is selected from the group consisting of: papillary thyroid carcinoma, pancreatic cancer, lung cancer, colon cancer, breast carcinoma, neuroblastoma, cachexia, dermatitis or asthma.

[501] In an eighth aspect of the invention, there is provided a method for the treatment or prophylaxis of proliferative disorders associated with RIPK1, the method comprising administering to an individual in need thereof an effective amount of a compound of the first aspect or a pharmaceutically acceptable salt, solvate, or tautomer.

Claims

[Claim 1]

A compound of formula IIa or a pharmaceutically acceptable salt, solvate, or tautomer thereof, and a pharmaceutically acceptable carrier.

$$X^3$$
 X^4 X^4

R ² and R ³ are each independently H, methyl, CF ₃, halogen, or cyano;

X ¹ and X ³ are each independently CH or CF, with the proviso that at least one of X ¹ and X ³ is CF;

X ² and X ⁴ are each independently CR ⁴ or N; and

R ⁴ is H, NH ₂, OH, OMe, halogen, cyano, or C1-C6 alkyl.

[Claim 2]

A pharmaceutical composition comprising the compound of claim 1 or a pharmaceutically acceptable salt, solvate, or tautomer thereof, and a pharmaceutically acceptable carrier.

[Claim 3]

Use of a compound of claim 1 or a pharmaceutically acceptable salt, solvate, or tautomer thereof in the manufacture of a medicament for the treatment or prophylaxis of an RIPK1 mediated disease or disorder, wherein the disease or disorder is selected from the group consisting of: inflammatory bowel disease including Crohn's disease and ulcerative colitis, psoriasis, retinal detachment, retinitis pigmentosa, arthritis including rheumatoid arthritis, spondyloarthritis, gout, osteoarthritis, and systemic onset juvenile idiopathic arthritis (SoJIA), transplant rejection, organ transplantation for donors and recipients, multiple sclerosis, tumor necrosis factor receptor-associated periodic syndrome, multiple organ dysfunction syndrome (MODS), thermal injury/burn, systemic inflammatory response syndrome (SIRS), radiation injury, radiotherapy, chemotherapy, pneumonias, hemorrhagic shock, trauma including multiple trauma, traumatic brain injury, acute pancreatitis, critical illness, sepsis, septic shock, Stevens-Johnson syndrome, toxic epidermal necrolysis, stroke, heat stroke, stroke-associated pneumonia, Multi-Organ Dysfunction Syndrome (MODS), Acute Respiratory Distress Syndrome (ARDS), intestinal obstruction, liver cirrhosis, surgery, major abdominal operations, abdominal aortic aneurysm repair, large bowel resections, ischemia reperfusion injury including

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[Claim 4]

Use of a compound of claim 1 or a pharmaceutically acceptable salt, solvate, or tautomer thereof in the manufacture of a medicament for the treatment or prophylaxis of an RIPK1 kinase mediated disease or disorder, wherein the disease or disorder is selected from the group consisting of: papillary thyroid carcinoma, pancreatic cancer, lung cancer, colon cancer, breast carcinoma, neuroblastoma, cachexia, dermatitis or asthma.

[Claim 5]

Use of a compound of claim 1 or a pharmaceutically acceptable salt, solvate, or tautomer thereof in the manufacture of a medicament for the treatment or prophylaxis of proliferative disorders associated with RIPK1.

[Claim 6]

Use of claim 5, wherein the proliferative disorders are selected from the group consisting of cancer, inflammation, neurodegenerative disease and infectious diseases.

[Claim 7]

A method for the treatment or prophylaxis of an RIPK1 mediated disease or disorder the method comprising administering to an individual in need thereof an effective amount of the compound of claim 1 or a pharmaceutically acceptable salt, solvate, or tautomer thereof, wherein the disease or disorder is selected from the group consisting of: inflammatory bowel disease including Crohn's disease and ulcerative colitis, psoriasis, retinal detachment, retinitis pigmentosa, arthritis including rheumatoid arthritis, spondyloarthritis, gout, osteoarthritis, and systemic onset juvenile idiopathic arthritis (SoJIA), transplant rejection, organ transplantation for donors and recipients, multiple sclerosis, tumor necrosis factor receptor-associated periodic syndrome, multiple organ dysfunction syndrome (MODS), thermal injury/burn, systemic inflammatory response syndrome (SIRS), radiation injury, radiotherapy, chemotherapy, pneumonias, hemorrhagic shock, trauma including multiple trauma, traumatic brain injury, acute pancreatitis, critical illness, sepsis, septic shock, Stevens-Johnson syndrome, toxic epidermal necrolysis, stroke, heat stroke, stroke-associated pneumonia, Multi-Organ Dysfunction Syndrome (MODS), Acute Respiratory Distress Syndrome (ARDS), intestinal

obstruction, liver cirrhosis, surgery, major abdominal operations, abdominal aortic aneurysm repair, large bowel resections, ischemia reperfusion injury including ischemia reperfusion injury of solid organs, limb ischemia, bowel ischemia, cardiac surgery requiring cardio-pulmonary bypass, autoimmune hepatitis, autoimmune hepatobiliary diseases, autoimmune ITP, Huntington's disease, Alzheimer's disease, ALS, Parkinson's disease, Lewy body disease, spinal muscular atrophy, allergic disease, asthma, atopic dermatitis, type I diabetes, Wegener's granulomatosis, Behcet's disease, interleukin-1 converting enzyme associated fever syndrome, pancreatic cancer, metastatic adenocarcinoma of the pancreas, pancreatic ductal adenocarcinoma, mesothelioma, melanoma, colorectal cancer, acute myeloid leukemia, metastasis, glioblastoma, breast cancer, gallbladder cancer, clear cell renal carcinoma, non-small cell lung carcinoma, or radiation induced necrosis.

[Claim 8]

A method for the treatment or prophylaxis of an RIPK1 mediated disease or disorder, the method comprising administering to an individual in need thereof an effective amount of a composition comprising a compound of claim 1 or a pharmaceutically acceptable salt, solvate, or tautomer thereof, wherein the disease or disorder is selected from the group consisting of: papillary thyroid carcinoma, pancreatic cancer, lung cancer, colon cancer, breast carcinoma, neuroblastoma, cachexia, dermatitis or asthma.

[Claim 9]

The method of claim 8, wherein the disorder or disease is proliferative disorders.

[Claim 10]

A method for the treatment or prophylaxis of proliferative disorders associated with RIPK1, the method comprising administering to an individual in need thereof an effective amount of a compound of claim 1 or a pharmaceutically acceptable salt, solvate, or tautomer.

[Claim 11]

The method of claim 10, wherein the proliferative disorders are selected from the group consisting of cancer, inflammation, neurodegenerative disease and infectious diseases.

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	Trp Met His	s Trp Val	Lys Gln	Arg P 40	Pro Gly	Gln Gly	Leu Glu 45	Trp	Ile	
	Gly Ala Ile 50	e Tyr Pro	Gly Asn 55	Ser A	sp Thr	Ser Tyr 60	Asn Gln	Lys	Phe	
	Lys Gly Lys 65	s Ala Lys	Leu Thr 70	Ala V	al Thr	Ser Ala 75	Ser Thr		Tyr 80	
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Lys Gly Lys Ala Lys Leu Thr Ala Val Thr Ser Ala Asn Thr Ala Tyr 65 70 75 80

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Lys Gly Lys Ala Lys Leu Thr Ala Val Thr Ser Ala Asn Thr Ala Tyr 65 70 75 80

Met Glu Leu Ser Ser Leu Thr Asn Glu Asp Ser Ala Val Tyr Tyr Cys 85 90 95

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Gly Trp Ile Asp Pro Glu Asn Gly Ala Thr Asp Tyr Ala Pro Lys Phe 50 55 60

Gln Gly Lys Ala Ser Met Thr Ala Asp Thr Ser Ser Asn Thr Ala Tyr 65 70 75 80

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Gly Ala Ile Tyr Pro Gly Asn Ser Asp Thr Ser Tyr Asn Gln Lys Phe

Lys Gly Lys Ala Arg Leu Thr Ala Val Thr Ser Ala Ser Thr Ala Tyr

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Met Glu Leu Ser Ser Leu Thr Asn Glu Asp Ser Ala Val Tyr Tyr Cys
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Asp Arg Phe Thr Gly Ser Gly Ser Gly Thr Asp Phe Thr Leu Lys Ile
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Pro Lys Arg Leu Ile Tyr Leu Val Ser Lys Leu His Ser Gly Val Pro

Asp Arg Phe Thr Gly Ser Gly Ser Gly Thr Asp Phe Thr Leu Lys Ile

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Pro Lys Arg Leu Ile Tyr Leu Val Ser Lys Leu Asp Ser Gly Val Pro 50

Asp Arg Phe Thr Gly Ser Gly Ser Gly Thr Asp Phe Thr Leu Lys Ile

Ser Arg Val Glu Ala Glu Asp Leu Gly Val Tyr Tyr Cys Trp Gln Gly

Thr His Phe Pro Leu Thr Phe Gly Ala Gly Thr Lys Leu Glu Leu Lys 100

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Asp Arg Phe Thr Gly Ser Gly Ser Gly Thr Asp Phe Thr Leu Lys Ile 75

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Pro Lys Leu Leu Ile Tyr Lys Val Ser Asn Arg Phe Ser Gly Val Pro 55 50 60

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Pro Lys Arg Leu Ile Tyr Leu Val Ser Lys Leu Asp Ser Gly Val Pro 50 55 60

Asp Arg Phe Thr Gly Ser Gly Ser Gly Thr Asp Phe Thr Leu Lys Ile 70 75 80

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Asp Gly Glu Thr Tyr Leu Ser Trp Leu Leu Gln Arg Pro Gly Gln Ser 35 40 45

Pro Lys Arg Leu Ile Tyr Leu Val Ser Lys Leu Asp Ser Gly Val Pro

Asp Arg Phe Thr Gly Ser Gly Ser Gly Thr Asp Phe Thr Leu Lys Ile 65 70 75 80

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Pro Lys Arg Leu Ile Tyr Leu Ala Ser Lys Leu Asp Ser Gly Val Pro
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Asp Arg Phe Thr Gly Ser Gly Ser Gly Thr Asp Phe Thr Leu Lys Ile
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