

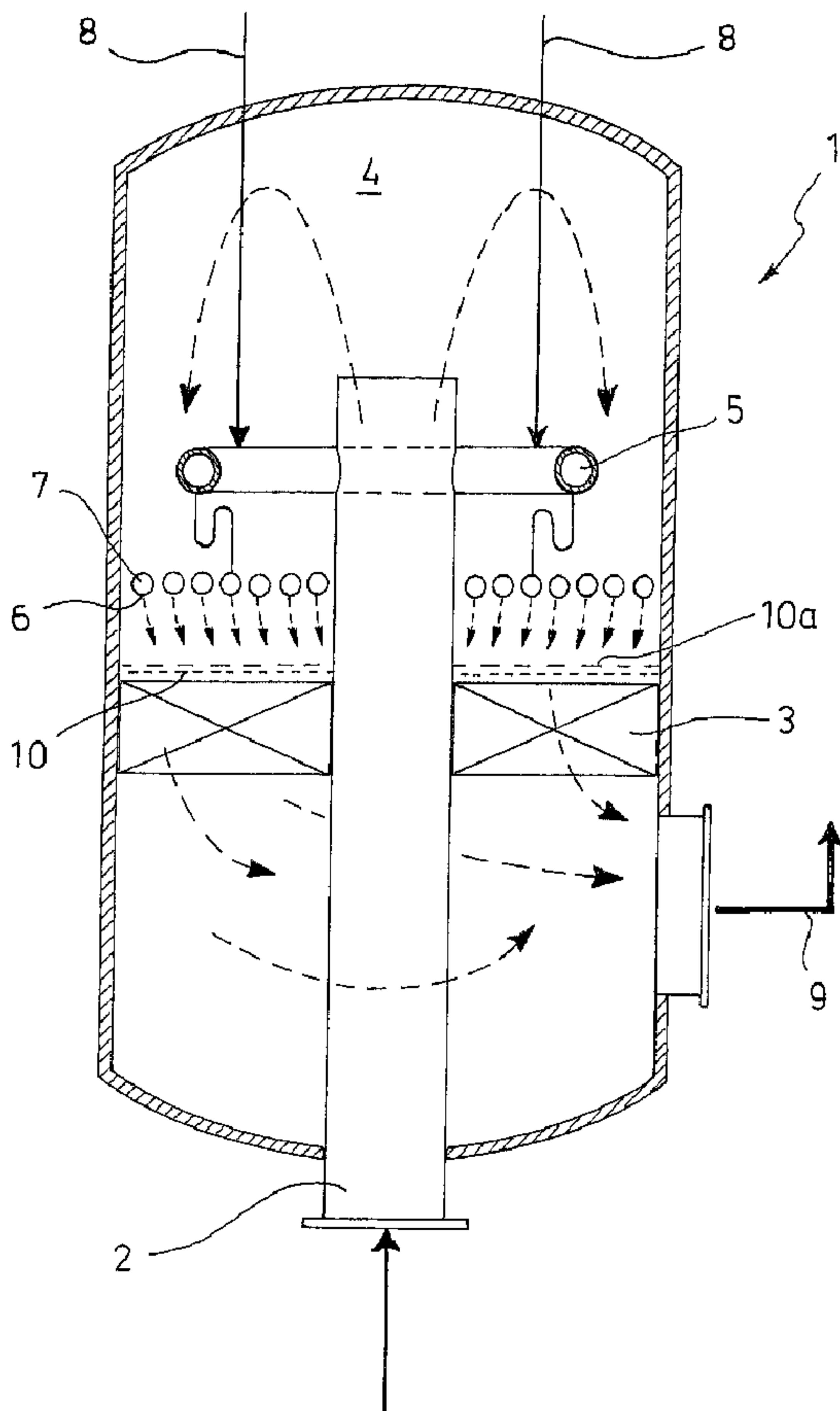


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(54) Title: FIXING DEVICE FOR CATALYSER PARTICLES



(57) Abrégé/Abstract:

With the help of a fixing device for catalyser particles, wherein the catalyser particles are packed in a bed which can be passed through by a gas flow in the direction of gravity, it is intended to achieve a minimum specific pressure loss which will remain low

**(57) Abrégé(suite)/Abstract(continued):**

even if dirt should arise from the operating process; a fixing device which has a minimum influence on the period of presence of the gas flowing through; which ensures the reliable hold-down of the catalyser particles even at high approach velocities; and which is flexible to a certain degree in order to adapt to bed changes. This is achieved by placing at least one layer of a metal braiding (10) on the packed bed (3) of the catalyser particles, and the metal braiding (10) consisting of individual metal braiding elements (11) which are firmly braided together.

Abstract:

With the help of a fixing device for catalyser particles, wherein the catalyser particles are packed in a bed which can be passed through by a gas flow in the direction of gravity, it is intended to achieve a minimum specific pressure loss which will remain low even if dirt should arise from the operating process; a fixing device which has a minimum influence on the period of presence of the gas flowing through; which ensures the reliable hold-down of the catalyser particles even at high approach velocities; and which is flexible to a certain degree in order to adapt to bed changes.

This is achieved by placing at least one layer of a metal braiding (10) on the packed bed (3) of the catalyser particles, and the metal braiding (10) consisting of individual metal braiding elements (11) which are firmly braided together.

Reference drawing to be published: Fig. 1.

### "Fixing Device for Catalyser Particles"

The invention relates to a fixing device for catalyser particles, wherein the catalyser particles are provided by a packed bed through which a gas can flow in the direction of gravity.

Catalysers, in reactors for gas phase reactions, for instance, can be present in the form of particles in a packed bed through which the gas flow passes through in the direction of gravity. It is necessary hereby to fix the particles in order to prevent any undesired particle motions, since such motions might generate wear and tear occurring by abrasion or loss by fragmenting the particles into smaller fractions. This may result in a higher pressure loss in the catalyser bed, or the particle fragments discharged along with the gas flow may affect downstream plant sections in an undesired way.

The problem is of even higher relevance under certain circumstances in gas phase reactions such as propane or butane dehydration, in which a process gas and a reaction gas have to be mixed prior to their entry into the catalyser bed. In this regard, the smaller quantity of gas flow may be introduced into the other gas flow at high velocity, for instance, only a very short duration (< 100ms) of presence in the free space prior to entry into the catalyser bed being tolerated in frequent cases. This fat requires, in addition to high flow velocities, a small distance between the mixing nozzles and the catalyser surface. Any turbulence generated by the flow against the surface of the packed bed, and even locally formed eddy and backflow under certain circumstances, may lead to some catalyser particles coming into motion in an undesired way, which may lead to said abrasion and/or particle breakage on the long run.

A number of different approaches are known to prevent such disadvantageous consequences. You may for instance place on the catalyser bed a layer of very large particles which are mostly inert regarding the intended reaction. You may also use comparably large ceramic balls for this purpose which will fix the packed bed consisting of very small catalyser particles in a similar way as the one achieved with the large particles. One of the problems, especially when using said procedures in which a short period of presence of the gas flow in the free space in front of the catalyser bed is required, will be the heavily increased period of presence of the gas flow prior to entering into the catalyser layer because of its flow through the ball bed. As local channels and free spaces inside the ball bed will hinder any further mixture of the gases, optimum mixing should already have taken place above the balls so that the flow through the balls will only increase the period of presence, but not represent the mixing track itself.

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When using balls which are comparably large in relation to the catalyser particles, one of the problems will be that said balls will often lead to irregular packing with industrial reactors, thus rendering the surface of the ball bed which faces the gas nozzles also irregular. The surface, which is now, on the basis of the large balls,

5 substantially coarser and which has a stochastic structure, will increase its tendency to form local eddy and recirculation zones, which again means another negative influence on the period of presence of the gas mixture.

Another publicly known possibility to fix catalyser particles in a packed bed consists in the covering of the bed with a permanently mounted perforated metal sheet. This

10 would raise the problem of the catalyser bed yielding and slumping during operation. Local hollow spaces could form underneath the sheet, which could by themselves generate recirculation zones and similar turbulence, with the result that particles could be set in motion thus leading to the disadvantageous consequences described in the foregoing. This effect is then reinforced by the acceleration of gas flow into and

15 through the perforations in the perforated sheet.

It is the purpose of the invention to provide, in particular for packed beds which can be passed through in the direction of gravity, a fixing device for catalyser particles which does not have the disadvantages described in the foregoing and which especially suffers from little specific pressure loss, which will remain low even if dirt

20 should arise from the operating process; a fixing device which has a minimum influence on the period of presence of the gas flowing through; which ensures the reliable hold-down of the catalyser particles even at high approach velocities; and which is flexible to a certain degree in order to adapt to bed changes.

In some embodiments, the invention relates to a fixing device for catalyst particles,

25 wherein the catalyst particles are provided by a packed bed through which a gas can flow in the direction of gravity, wherein at least one layer of a metal braiding is placed on top of the bed of catalyst particles, the metal braiding consisting of individual metal braiding elements which are braided together, wherein the metal

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braiding is designed so that a maximum possible free cross-section of the metal braiding element is smaller than the smallest cross-section of the catalyzer particles, and wherein the individual metal braiding elements are in a closed pattern and wherein the metal braiding elements are of a ring-shaped design.

5 In some embodiments, the invention relates to a method for holding down catalyser particles with a fixing device as described herein, wherein at least one layer of metal braiding is placed on top of the catalyser particle bed in order to fix the catalyser particles in the bed.

In some embodiments, the invention relates to a reactor for gas phase reactions with 10 a catalyser, consisting of catalyzer particles in a packed bed, wherein the catalyser particles are fixed with a fixing device as described herein.

The fixing device of the invention means that, in a reactor, as it is described in the applicant's DE 103 59 744 A1, for instance, a layer of a metal braiding, consisting of single metal braiding elements which are firmly braided together is placed on the 15 catalyser particles bed. The particles are held down by the dead weight of said metal braiding. The fact that the uppermost particle layer is jammed within the metal braiding will furthermore prevent the particles from moving transversally.

The thickness of the metal braiding is relatively small so that the period required by the gas to flow through prior to entering into the catalyser layer is extremely short. 20 Pressure losses are reduced to a minimum by a favourable ratio between the metal braiding cross-section and the thickness of the material. The metal braiding is also flexible, therefore ensuring reliable fixation as described above even in cases where the catalyser bed slumps, which means that the underside of the metal braiding will not lose contact with the surface of the catalyser particles.

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It is provided, for example, that the metal braiding is designed so that the maximum metal braiding element cross-section remaining free will not be smaller than the smallest cross-section of the catalyser particles. This will prevent the catalyser particles being whirled up through the metal braiding and destroyed. The described jamming effect is achieved in a particularly advantageous way here again, ensuring reliable fixation of the particles even if the gas flows through at high flow velocities.

It may be provided that the single metal braiding elements are of a closed design. A metal braiding made of closed metal braiding elements offers a particularly advantageous ratio between flexibility and dead weight, which will have a positive influence on the function of the fixing device.

It may also be provided that the metal braiding elements are designed in an oval and/or ring shape. The braiding of ring-shaped elements may be advantageous from a production aspect. The elements can however also be shaped oval or have any other form, which may be preferable under the circumstances of a certain case of application.

It is advantageous that each of the metal braiding elements has a firmly closed and/or welded design. It is generally imaginable that the metal braiding consists of rings which are only pressed together, but the achievable strength of such a design is frequently not sufficient so that a durable closure of rings or their welding would be preferred in the usual case of application.

In an advantageous embodiment, the size of the surface area of the metal braiding is larger than the surface area of the catalyser particle bed. When you place the metal braiding on the catalyser bed, you can hereby prevent tensions inside the metal braiding. The loose placement of the metal braiding allows its following whenever the bed slumps, thus providing for continued full surface contact with the surface of the bed. Any local unevenness of the bed surface will be easily compensated for by the loose placement of the metal braiding.

It is advantageous if the size of the area of the metal braiding is 1.05 to 2 times the size of the surface area of the catalyser particle bed. These values of the size of the metal braiding as compared to those of the catalyser particle bed surface have come out as particularly advantageous.

It may also be advantageous that you place at least one other layer of a metal braiding on top of the first metal braiding layer. For example, in cases where the approach velocities of the flow are very high above the bed, or if you have to use a very fine-mesh metal braiding on the grounds of the use of very small catalyser particles, the application of another metal braiding layer can significantly increase

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the fixation effect of the bottom metal braiding layer.

In this case, the mesh size of the metal braiding layer sitting on top need not be identical to the mesh size of the bottom metal braiding. It may be an advantage that the maximum possible free cross-section of the additional metal braiding layers is either equal to or larger and/or smaller than the maximum possible free cross-section of the first metal braiding layer.

Especially when using a metal braiding with a larger free cross-section, the press-on effect can be increased by installing additional weight through a second or several other layers of a coarser metal braiding, the fixation occurring through the bottom metal braiding layer which has a small free cross-section for fixing the particles. Reliable fastening is ensured by fixing the metal braiding layer to the reactor wall.

In an embodiment, at least one installed metal braiding layer can consist of several segments connected to each other. In addition to an interconnected embodiment of the metal braiding, it may be an advantage – in view of the production process or for assembly reasons – to use smaller segments for the metal braiding which are linked to each other. The segments can mainly be linked at their seams in abutting relationship, or they may overlap at their seams. This will depend on the structural design of the reactor and other parameters which will result from the specific requirements.

It may also be advantageous to make the metal braiding from a catalytically active material and/or coat it with a catalytically active material. In some applications, the efficient period of presence of the gas flow above the catalyser bed can thus be further reduced.

It may be an advantage to make the metal braiding from an anticorrosion material and/or provide it with anticorrosion protection. This will also depend on the application, especially the used reaction gases and catalyser materials, possible intended in order to reduce the wear and tear of the metal braiding during operation.

It is advantageous to design the fixing device so that it can be used in an oxy reactor for the dehydration of butane and/or propane. The invention has proven to be especially efficient in such an application.

The invention shall be explained in detail in the following on the basis of the drawing as an example and not limited to it. The drawing shows in

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Fig. 1 a strongly simplified representation of a gas phase reactor including the fixing device of the invention;

Fig. 2 a schematic, plan view of a metal braiding according to the invention in its tensioned condition;

5 Fig. 3 an example of a metal braiding according to the invention in its installed, relaxed condition; as well as in

Fig. 4 a schematic display of one single mesh of a metal braiding according to the invention.

The gas phase reactor, generally called 1, which is schematically displayed in Fig. 1  
10 as a section, is provided with a gas inlet tube 2 which goes through the central area  
of a horizontally arranged catalyser 3, wherein a gas dome 4 is arranged above the  
catalyser bed in the reactor.

The central gas inlet tube 2 is encompassed by a ring dispenser 5 for oxygen in the  
pure form, as air or mixed with inert gas or water steam, wherein this ring tube 5  
15 supplies a multitude of ring tubes 7 provided with outlet orifices 6 which are located  
above the catalyser 3. O<sub>2</sub> entry into the ring dispenser 5 is only indicated by arrows 8,  
the gas discharge from the reactor also only being indicated with the reference  
number 9. Below the free space in which both gases will mix there is a layer of a  
metal braiding 10 according to the invention.

20 The metal braiding 10 is larger in surface area than the size of the surface of  
catalyser bed 3, with the result that it is loosely sitting on the bed 3 compensating for  
local unevenness. Should the bed 3 slump, it will have continued full surface contact.  
On the first layer of the metal braiding 10, there is another layer 10a of a metal  
braiding according to the invention, this layer consisting of larger metal braiding  
25 elements 11 than those of the first metal braiding layer, in which the free cross-  
section is smaller than the smallest size of the particles in the catalyser particle bed.

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A plan view of a metal braiding 10 according to the invention is given in Fig. 2 and/or Fig. 3, where Fig. 2 shows the metal braiding in the tensioned condition. This regards the metal braiding layer which is directly placed on top of the particle bed, in which the free cross-sections of the orifices in the metal braiding are chosen so that they 5 will remain smaller than the smallest size of particles existing in the catalyser bed even though the condition may be tensioned.  $D_{R,i}$  designates the inner diameter of the metal braiding ring element.  $D_{R,a}$  designates the outer diameter of the metal braiding ring element.

In the application of the metal braiding represented in Fig. 3, the metal braiding is 10 relaxed and loosely sits on top of the bed surface.

In both cases of application, the particles are thus jammed within the orifice of metal braiding 10, with the efficient result that they cannot whirl upward and that also any transverse movements of the particles vertically to the gas flow are impossible, thus preventing their damage and therefore all negative consequences.

15 As shown in Fig. 4, one embodiment of the metal braiding 10 of the invention consists of round, annular, closed metal braiding elements 11, which are welded at their joints so that they cannot bend up even though tensile loads may be applied. It is also evident that the diameter of the metal braiding rings need not be compulsorily smaller than the lowest particle size, since the smallest free cross-section is smaller than the 20 radius orifice of any single ring element, depending on the ring thickness.  $D_{P,max}$  designates the smallest free cross-section of the metal braiding ring element.

The invention is not limited to this example of application, of course, but may be modified in a large number of versions without abandoning the basic principle, in particular the materials of the metal braiding, the catalyser particles and the gases, 25 gas mixtures etc. flowing through may be chosen in adaptation to the purpose of each area of application, still being covered by the invention; the same is true for the design of the metal braiding proper so long as it has the claimed characteristics.

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CLAIMS:

1. A fixing device for catalyster particles, wherein the catalyster particles are provided by a packed bed through which a gas can flow in the direction of gravity, wherein at least one layer of a metal braiding is placed on top of the bed of catalyster particles, the metal braiding consisting of individual metal braiding elements which are braided together, wherein the metal braiding is designed so that a maximum possible free cross-section of the metal braiding element is smaller than the smallest cross-section of the catalyster particles, and wherein the individual metal braiding elements are in a closed pattern and wherein the metal braiding elements are of a ring-shaped design.
2. A fixing device according to Claim 1, wherein the metal braiding elements are of an oval design.
3. A fixing device according to Claim 1 or 2, wherein each of the metal braiding elements is firmly closed and/or welded.
4. A fixing device according to any one of Claims 1 to 3, wherein the size of the surface area of the metal braiding is larger than the surface area of the bed of catalyser particles.
5. A fixing device according to Claim 4, wherein the size of the area of the metal braiding is 1.05 to 2 times the size of the surface area of the bed of catalyser particles.
6. A fixing device according to any one of Claims 1 to 5, wherein at least one other layer of a metal braiding is placed on top of the first layer of metal braiding.

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7. A fixing device according to Claim 6,

wherein the maximum possible free cross-section of each of the metal braiding elements of the additional metal braiding layer is either equal to, larger than or smaller than the maximum possible free cross-section of the metal braiding elements of the first layer of metal braiding.

5 8. A fixing device according to any one of Claims 1 to 7,

wherein the at least one layer of metal braiding is made of several segments which are linked together.

9. A fixing device according to Claim 8,

10 wherein the segments are mainly linked at their seams in abutting relationship and/or they partially overlap at their seams.

10. A fixing device according to any one of Claims 1 to 9,

wherein the metal braiding is made from a catalytically active material and/or coated with a catalytically active material.

15 11. A fixing device according to any one of Claims 1 to 10,

wherein the metal braiding is made from an anticorrosion material and/or provided with anticorrosion protection.

12. A fixing device according to any one of Claims 1 to 11,

20 wherein the fixing device is designed so that it can be used in an oxy reactor for the dehydration of butane and/or propane.

13. A method for holding down catalyser particles with a fixing device according to any one of Claims 1 to 12,

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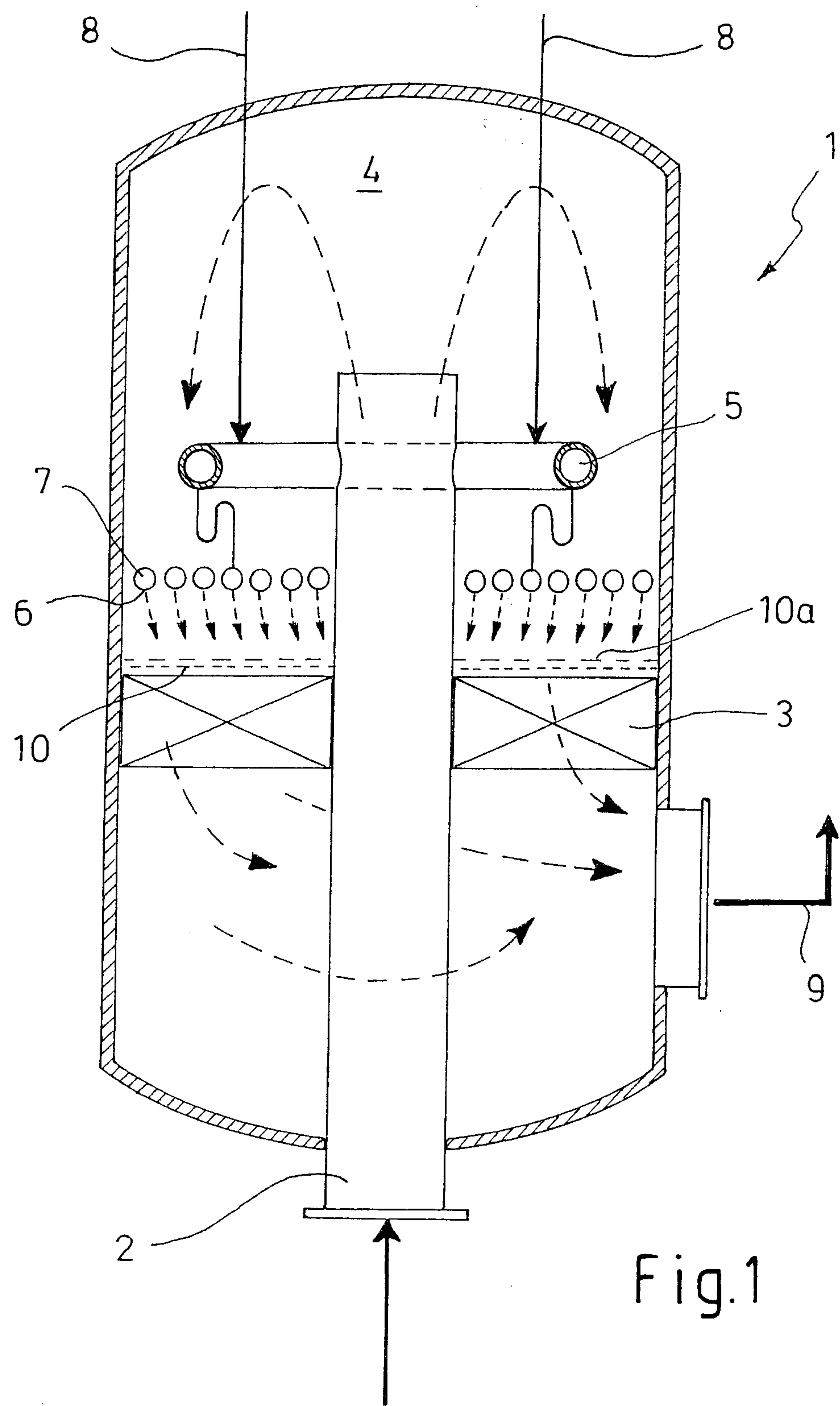
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wherein at least one layer of metal braiding is placed on top of the catalyser particle bed in order to fix the catalyser particles in the bed.

14. A reactor for gas phase reactions with a catalyser, consisting of catalyst particles in a packed bed,

5 wherein the catalyser particles are fixed with a fixing device according to any one of Claims 1 to 12.

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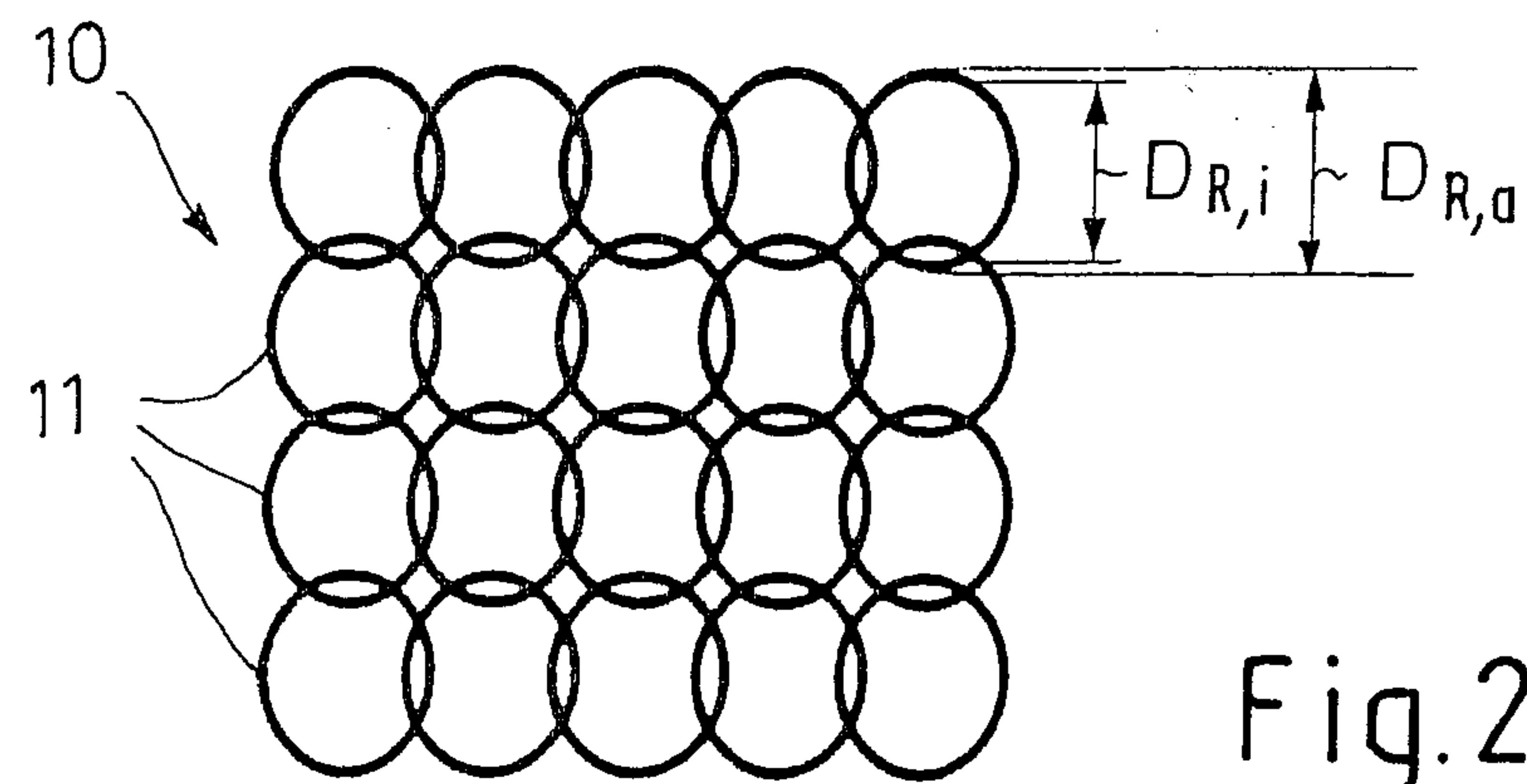


Fig. 2

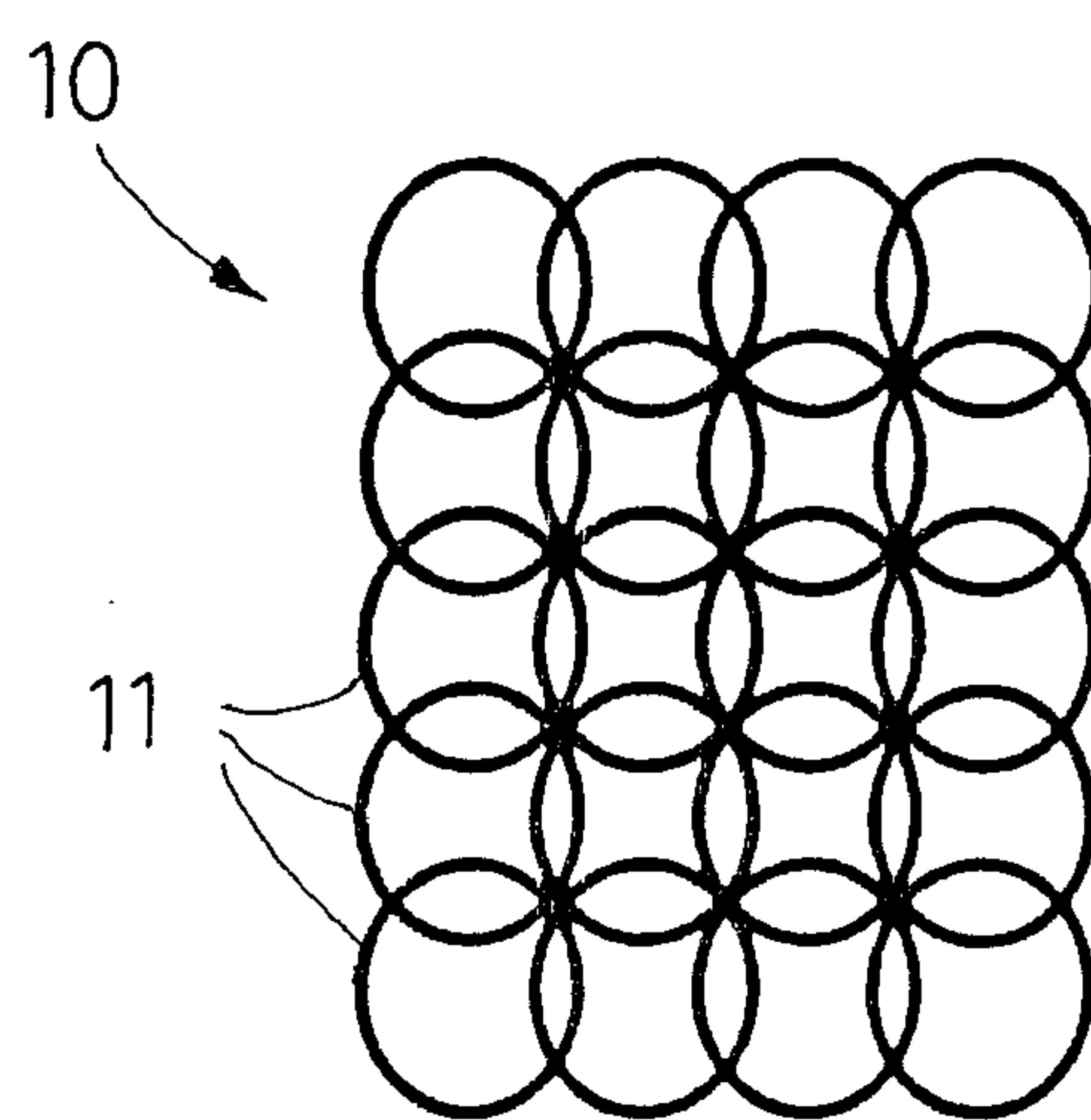


Fig. 3

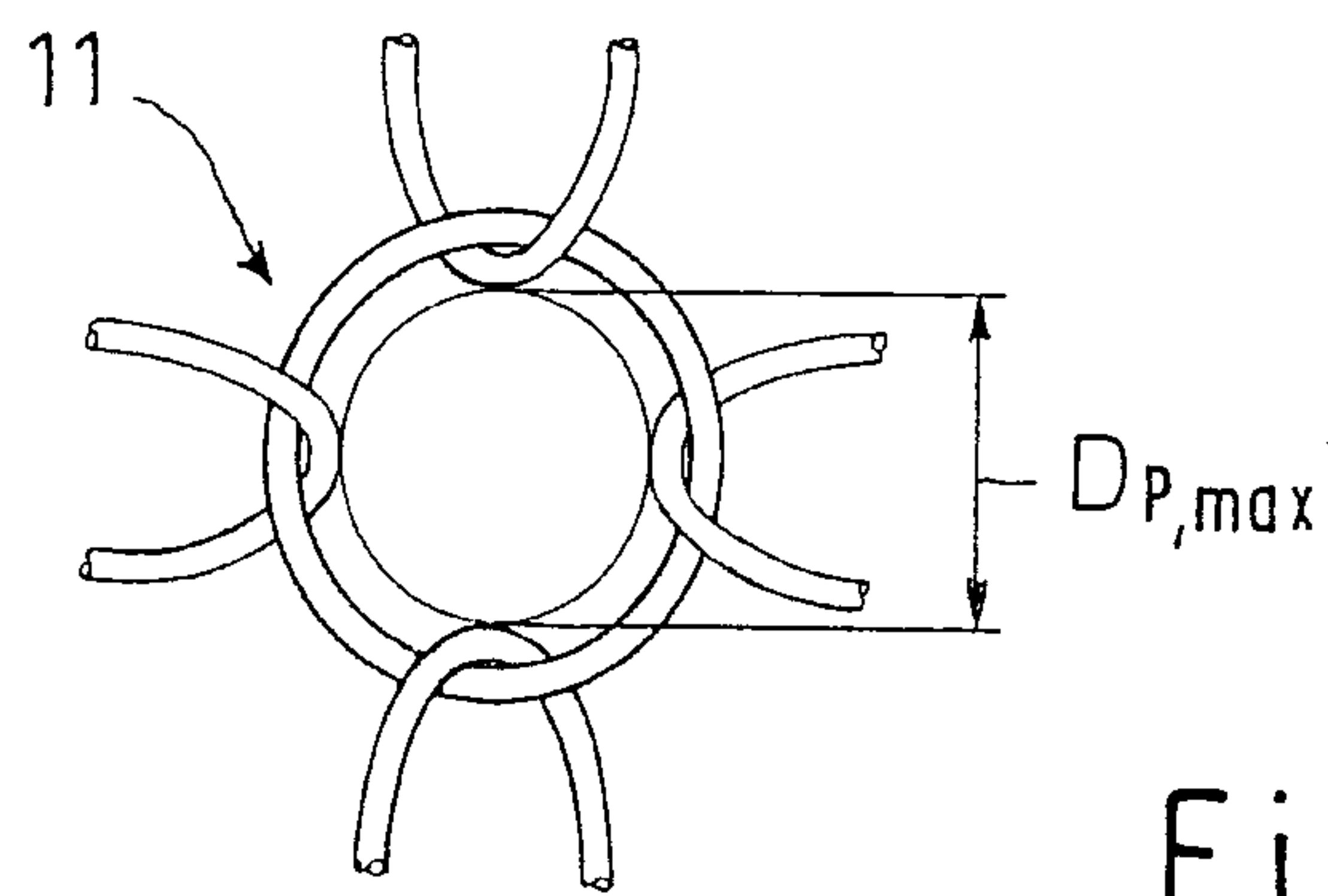


Fig. 4

