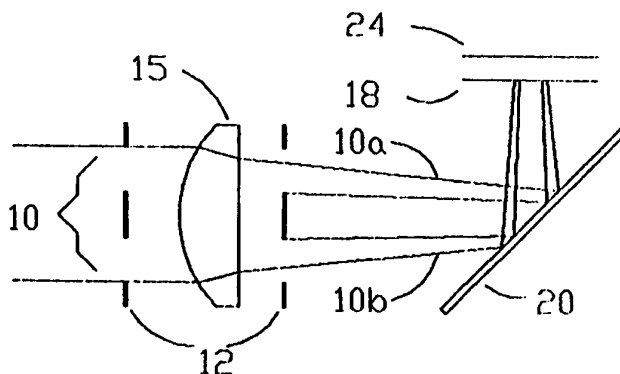




INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<p>(51) International Patent Classification ⁶ : G01B 11/00, 11/14, 11/26, G01C 15/02, 15/06, G02B 5/32</p>	A1	<p>(11) International Publication Number: WO 97/08509</p> <p>(43) International Publication Date: 6 March 1997 (06.03.97)</p>									
<p>(21) International Application Number: PCT/US96/14010</p> <p>(22) International Filing Date: 28 August 1996 (28.08.96)</p> <p>(30) Priority Data:</p> <table border="0"> <tr> <td>08/520,853</td> <td>30 August 1995 (30.08.95)</td> <td>US</td> </tr> <tr> <td>08/520,852</td> <td>30 August 1995 (30.08.95)</td> <td>US</td> </tr> <tr> <td>08/693,900</td> <td>29 April 1996 (29.04.96)</td> <td>US</td> </tr> </table> <p>(71) Applicant: MIRAGE DEVELOPMENT, LTD. [US/US]; 2354 Wymore Place, Dayton, OH 45459 (US).</p> <p>(72) Inventor: PERCHAK, Robert, M.; 2354 Wymore Place, Dayton, OH 45459 (US).</p> <p>(74) Agent: NAUMAN, Joseph, G.; P.O. Box 292470, Dayton, OH 45429 (US).</p>		08/520,853	30 August 1995 (30.08.95)	US	08/520,852	30 August 1995 (30.08.95)	US	08/693,900	29 April 1996 (29.04.96)	US	<p>(81) Designated States: AU, CA, JP, MX, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).</p> <p>Published <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i></p>
08/520,853	30 August 1995 (30.08.95)	US									
08/520,852	30 August 1995 (30.08.95)	US									
08/693,900	29 April 1996 (29.04.96)	US									

(54) Title: TARGET FOR LASER LEVELING SYSTEMS



(57) Abstract

The invention provides a passive hand held target for use with a scanning light beam, particularly a laser beam, in which the beam (10) impinging upon (i.e. input to) the target passes through a focusing lens (1) and is divided by an axicon (25). The resultant beams are directed by a reflector (20) to a viewing screen (18) with a diffusing function, where an observer can discern equality or inequalities of their images as the target is moved to center its input window with respect to the scanning beam. Adjustment of the target then provides a reference for marking of a surface adjacent the target. The beam divider may alternatively be a mask which produces a pair of symmetrical easy to compare beam shapes. Holograms can be used as equivalent optical devices for the lens and axicon beam dividing function and for the diffusing viewing function, as well as to direct the beams at convenient angles.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AM	Armenia	GB	United Kingdom	MW	Malawi
AT	Austria	GE	Georgia	MX	Mexico
AU	Australia	GN	Guinea	NE	Niger
BB	Barbados	GR	Greece	NL	Netherlands
BE	Belgium	HU	Hungary	NO	Norway
BF	Burkina Faso	IE	Ireland	NZ	New Zealand
BG	Bulgaria	IT	Italy	PL	Poland
BJ	Benin	JP	Japan	PT	Portugal
BR	Brazil	KE	Kenya	RO	Romania
BY	Belarus	KG	Kyrgyzstan	RU	Russian Federation
CA	Canada	KP	Democratic People's Republic of Korea	SD	Sudan
CF	Central African Republic	KR	Republic of Korea	SE	Sweden
CG	Congo	KZ	Kazakhstan	SG	Singapore
CH	Switzerland	LI	Liechtenstein	SI	Slovenia
CI	Côte d'Ivoire	LK	Sri Lanka	SK	Slovakia
CM	Cameroon	LR	Liberia	SN	Senegal
CN	China	LT	Lithuania	SZ	Swaziland
CS	Czechoslovakia	LU	Luxembourg	TD	Chad
CZ	Czech Republic	LV	Latvia	TG	Togo
DE	Germany	MC	Monaco	TJ	Tajikistan
DK	Denmark	MD	Republic of Moldova	TT	Trinidad and Tobago
EE	Estonia	MG	Madagascar	UA	Ukraine
ES	Spain	ML	Mali	UG	Uganda
FI	Finland	MN	Mongolia	US	United States of America
FR	France	MR	Mauritania	UZ	Uzbekistan
GA	Gabon			VN	Viet Nam

TARGET FOR LASER LEVELING SYSTEMS**Field of the Invention**

This invention relates to target devices for viewing of a scanning light beam, preferably a laser beam, in systems used to develop an accurate level or elevation position.

Background of the Invention

Many techniques exist today for viewing scanning laser beams at a distance, as in laser beam leveling systems. A typical system is disclosed in U.S. Patent No. 4,221,483 issued 9 September 1980. These devices are often portable instruments, and produce a collimated beam of laser light which is directed on a horizontal axis and rotated (scanned), most conveniently in a circle, to produce a trace for making one or more reference level marks about an area, along a wall, etc. The instrument is leveled at its location so the laser beam scans in a truly horizontal plane. Various targets are used to assist in referencing the point or points at which the beam impinges the object (e.g. surface) to be marked.

Some of these target techniques are:

1. "White paper card" - a diffuse reflective scatterer over a broad area, in which views are relatively dim because energy is spread out;
2. "Ground glass or back side aluminized ground glass" - brighter and less diffuse than white card;
3. "Corner cube reflectors" - such as in taillight reflectors for automobiles, and which have very bright and very narrow angle of view;
4. Scotch (i.e. M) retroreflective film - similar to the corner cube reflectors;
5. The VISILINE (trademark of Spectra-Physics Laserplane, Inc.) target, as disclosed in U.S. Patent No. 5,095,629.

The last mentioned device is a molded plastic target with a side for transmission and one side for reflection. This form of target device incorporates a fresnel lens and/or group of miniprism facets which serve to direct the light

off-axis. By adding a specially designed surface texture to the other side of the target, a particular shape of diffuse pattern can be generated.

The target material can additionally be molded with a dye which excludes all wavelengths except a moderately narrow band around the wavelength of the laser to be viewed. Usually the laser is a HeNe laser or a laserdiode operating around 633nm. These are used because of cost and availability. A yellow-green laser is sometimes used as these are more suitable to the sensitivity of the human eye.

The aforementioned targets are typically used with a rotating laser beam of less than 2 milliwatts and at a rotational speed of less than 600 rev./min. This power and scanning speed limit results from government regulations intended to protect the eyes of users. The rotating beam provides for the definition of a plane, particular suitable for contracting, architectural, and surveying purposes.

However, at large distances from the laser, the time during which the laser beam sweeps across the target area is very short. For example, a 2 inch (5mm.) wide target that is 100 feet (30.5 m.) away from the instrument would be illuminated by the laser beam only about 270 micro-seconds at 60 rev./min. This is less than the integration time of the human retina, and thus causes the beam to appear dimmer to the user.

The projected beam is typically Gaussian or near Gaussian, which means that the edges of the beam are not clearly defined. Furthermore, as the target is moved farther from the source, the beam spreads and becomes more degraded. Thus, using an "edge" introduces error. If a user tries very carefully to determine the center of the beam, difficulty still arises due to the lack of contrast.

Summary of the Invention

The present invention makes use of the fact that the human eye and optical/nervous system is extremely good at

splitting a distance in half or finding the center of a circle, etc. It is also very good at perceiving differences in brightness. It is not good at determining absolute brightness, but so long as the retina does not reach
5 saturation it is a good detector of difference in brightness. The present invention also makes use of this fact. Targets according to the present invention are relatively inexpensive passive devices of minimum size, e.g. 3 inches by 4 inches by 1/2 inch thick, or even thinner,
10 which can fit in a shirt pocket or the like.

The principal object of this invention is to provide a passive target for use with a scanning light beam, particularly a laser beam, in which the beam impinged upon (i.e. input to) the target is split and the split beam is
15 directed to an imaging or viewing screen where an observer can discern equality or inequalities of the images as the target is moved to center its input window with respect to the beam; wherein adjustment of the target then provides a reference for marking of a surface adjacent the target; and
20 wherein the beam splitter may be one or more beam dividing axicons (or optical equivalent) or a mask which produces a pair of symmetrical easy to compare beam shapes.

A number of the embodiments of these targets are constructed with their elements incorporated as target
25 structure, rather than as optical elements housed in a case. For example the lens and beam divider functions can be formed into optical quality parts such as a polycarbonate block, or the function of those elements can be provided by a first hologram which is optically equivalent of the input
30 lens and beam dividing axicon, and the viewing screen diffuser function is provided by a second hologram. To improve and maintain alignment, these parts can be made essentially as an integral element, or these holograms may be made on a single substrate mounted to the face of a
35 suitable housing. The optical path for the impinging light

beam (after it is divided) may be transmitted and reflected from the input to the view window through one or more reflector surfaces.

5 In another embodiment the holograms and substrate are mounted to a light transmitting (preferably transparent) rigid backing substrate. The divided image beam is transmitted through the backing substrate, which functions as a wave guide, and ultimately through the diffusing hologram at the viewing window.

10 Utilizing integral constructions as disclosed, and using input and output holograms, offers advantages of minimized space for the optical elements, and built-in permanent alignment of these elements. They also are sturdy, have no external protuberances, and will withstand
15 rough handling in a construction environment. In another embodiment the lens and beam divider functions can be formed of optical quality parts such as a polycarbonate or acrylic generally rectangular block-like body, on one end of which is formed (or mounted) adjacent parts of fresnel lenses
20 which provide a lens means which is the optical equivalent of the input lens and beam dividing axicon. The viewing screen diffuser function is provided by a frosted area or a hologram at the other end of the block. To improve and maintain alignment, these parts are assembled into an
25 essentially integral element. The optical path for the impinging light beam (after it is divided) transmitted and, in some embodiments reflected, from the input lenses to the view window through the block body, which functions as a light guide as well as forming the basic structural member
30 of the target.

The divided image beam is transmitted through the light guide, which functions as a wave guide, to a filter and a frosted surface (or equivalent hologram) at the viewing window. The sides and edges (except for the input and
35 output or viewing areas) of the block-like body are

preferably covered with suitable light blocking label material. Such material can be chosen to have filter capabilities as well; this is useful in an embodiment wherein the viewing area is on a side, rather than the
5 opposite end, of the body.

Utilizing integral constructions as disclosed offers advantages of minimized expense space for the optical elements, and built-in permanent alignment of these elements. The results are target constructions which are
10 sturdy, passive in operation, have no external protuberances, are relatively small and convenient, and will withstand rough handling in a construction environment.

Other objects and advantages of the invention will be apparent from the following description, the accompanying
15 drawings and the appended claims.

Brief Description of the Drawings

Fig. 1 is a schematic perspective view of a target device according to the invention, incorporating a mask as a light beam divider;

20 Figs. 2A, 2B and 2C are comparative depictions of image displays as produced by the device during its use;

Fig. 3 is a schematic view of a device according to the invention as taken from the side of this optical system, employing an axicon as a beam divider;

25 Fig. 4 is a schematic perspective view of a device according to the invention with a dual function axicon;

Fig. 5 is a comparative chart showing the images on the viewing screen when the target is above the center of the scanning beam, at the beam center, and below the beam
30 center;

Fig. 6 is a perspective view of a system including additional optical elements to the simpler version of system shown in Fig. 3;

35 Fig. 7 is a perspective view of a device showing use of holograms as optical elements;

Fig. 8 is a perspective view of a target, using multiple holograms on a common substrate;

Fig. 9 is a perspective view of a target, showing a typical housing with input and viewing windows;

5 Fig. 10 is a schematic perspective view of a simplified target with integral lens and axicon configurations;

Fig. 11 is a front view of another form of target device, employing two holograms and two reflective surfaces housed within a hollow casing;

10 Fig. 12 is a side view of the target shown in Fig. 11;

Fig. 13 is an end view, with elementary optical paths added, of the target shown in Fig. 11;

Fig. 14 is a front view of another form of target device, employing two holograms and three reflective surfaces, also within a hollow casing;

15 Fig. 15 is a side view of the target shown in Fig. 14; and

Fig. 16 is an end view, with elementary optical paths added, of the target shown in Fig. 14.

20 Fig. 17 is an exploded perspective view of another form of a target device according to the invention, with the lens and beam splitting parts at the input end of the body block, and the viewing screen at the opposite end of the block;

25 Fig. 18 is a perspective view, on another angle, of the target shown in Fig. 17;

Fig. 19 is a view illustrating the light beam paths through the block body and the images observed by a user;

30 Fig. 20 is a perspective view of another form of a target device in which the optical path is diverted in the body block to a viewing screen at a window in a side of the body

Description of the Preferred Embodiments

Referring to Fig. 1, the incoming laser beam 10 is split into two equal parts 10A and 10B (when the device is on center of the incoming beam) by blocking a part of the

35

beam. In this embodiment one or more masks 12 are placed on the axis of beam 10 either before or after a lens 15. This lens can be a simple spherical lens or a cylindrical lens, and acts to reduce the beam 10 in size in both axes
5 perpendicular to the beam (when using a positive spherical lens), or to reduce the beam 10 in one axis perpendicular to the beam (by using a positive cylindrical lens).

The split beams 10A, 10B proceed toward a viewing screen 18, either impinging directly on such screen, or
10 being diverted through some angle by a prism or mirror, i.e. a reflector element 20, as may be convenient in a particular design. The beams 10A, 10B are projected onto viewing screen 18, which may be either a transmissive or reflective conventional diffuser, transmissive or reflective compound
15 optic diffuser (as described in U.S. Pat. 5,095,629), or a transmissive or reflective holographic diffuser. It is understood that holographic diffusers are a specific form of diffractive optical elements.

The determination of the centerline of the incoming
20 laser beam 10 is made from observing the ratio of the size and brightness of the two images from beams 10A and 10B, as shown on viewing screen 18. The human eye naturally and easily sets the dark space (due to the line on the mask) dividing the beam into two equal parts, as in Figs. 1A and
25 2A.

It can be seen that the mask 12 is a passive device, and serves to block a central portion of beam 10, actually it is placed to block the central portion or light gathering portion of the light gathering device e.g. lens 15. If the
30 above described optical system is mounted in a convenient small housing (indicated generally at 22) and is translated up and down, at the distant target area to be marked, in the vertical (y) axis of the incoming beam 10, the resultant images in the view screen will be as generally shown in Fig.

2B (target above the beam axis), in Fig. 2A (target on beam axis), and in Fig. 2C (target below the beam axis).

5 A particularly important advantage of this target is that it allows for readily finding the centerline of a scanning light beam (e.g. a laser beam) in normal room lighting (filters 24 can be added to provide adequate ambient light rejection). The target is also extremely tolerant of changes in the tilt angle of the housing with respect to the incoming scanning beam. Since mask 15 serves to divide or "split" the beam in equal halves when the
10 housing input window is on center of the incoming beam, the viewer or user sees the relative position of the mask with respect to the beam. Stated another way, mask 15 projects a shadow of itself on the view screen 18, and the beam falls
15 relative to it. The mask is precisely at one point in space, at the center of the beam; that spot is where the mask is physically at the center point of the beam. Therefore, if an index mark on the housing (see Fig. 10 and its later description) is coincident with the centerline or
20 beam axis, then that mark, and the correct determination of the centerline, will be independent of rotation about that point.

Further enhancements can be made by employing more specialized different targets (masks) that can be conceived
25 for aiding the human eye - brain's capability of finding a balance or centerpoint. The split beam image as in Figs. 2A, 2B, 2C comprises symmetrically shaped beams which can produce images which are easily compared in detail, so the observer can easily detect equality of the two images, or
30 inequalities between them, with the unaided eye. As the target is moved above and below the scanned plane, images on the view screen would appear as in Figs. 2B and 2C, and the equal images whereat the target is aligned with the center of the incoming beam, appear as in Fig. 2A.

The apparent motion of the light areas is observed because the design of the target and the changes in brightness of the projected areas influence the observer's visual perception. The lens 15 can actually be designed to enhance this effect. For example, it can be designed to be very sensitive close to the centerline and less sensitive farther away.

A working prototype of the above described device, has demonstrated level alignments to 1/16 inch (0.1588 mm.) without effort, using a 1/2 inch (1.27 mm.) diameter input beam from an HeNe laser source in a well lit office environment. Measurements to 1/32 inch (0.0794 mm.) are also easily done.

Fig. 3 shows the basic parts of a target system using an axicon (e.g. a biprism) 25 as a beam dividing element. In that embodiment, the axicon divides the incoming beam (which is assumed to be symmetrical about its centerline) into parts 10A, 10B which are on equal intensity when the incoming light beam is on the center of the axicon 25. As the incoming beam moves above or below such centerline (as by moving the housing in which the system is confined) the two beam parts 10A and 10B will vary in intensity with respect to each other on viewing screen 18, providing to the viewer (user) a means to discern not only off-center position but the direction of such off-center position. By adjusting the position of the target housing vis-a-vis the incoming beam, the viewed images of the beam parts will change in intensity and when they appear equal, the optical centerline of the lens/axicon system will be aligned with the incoming scanning beam 10.

In Fig. 4 a more complex form of dual axicon 25 is illustrated, whereby the incoming beam 10 is divided into four parts 10A, 10B, 10C, 10D. The two axicons produce relatively inverse images, thus providing an improved means of discerning equality (or inequality) of the beam parts.

Fig. 6 is an expanded schematic perspective view of a target system in which a focusing cylindrical lens 15A is added ahead of lens 15, a prism 16 is added between axicon 25 and mirror 20, and optical wedges 26 and 27 are added after the diffuser viewing screen 18 for the purpose of directing the output beams at a desired angle.

Fig. 7 illustrates another embodiment using the substitution of holograms 25H and 18H for the lens/axicon combination and the viewing screen diffuser. This provides the advantage of achieving the dividing and visual differentiation of the beam parts with optical elements having minimal thickness. In the embodiment of Fig. 8, a combination of two holograms is formed on a single substrate, and the light beams can be directed through them either by appropriately located reflecting surfaces, or by bending the substrate between the holograms, as shown.

Fig. 9 shows a typical housing 22 which incorporates a cylindrical receiving lens 15 which passes the incoming scanning beam to an internal reflector 29, thence through an axicon mounted internally of the housing. The divided beams are then transmitted to mirror 20 mounted within the housing, and thence to the viewing window in which a diffusing screen (preferably a hologram) 18 is mounted. An alignment marker, such as a visual groove or ridge 23 about the exterior of housing 22, provides a reference which bisects the inlet and viewing windows and can be used to transfer an alignment marking to a surface adjacent which the target is held.

The embodiment illustrated in Fig. 10 is a suitably formed relatively thin (no greater than 0.25 inch) plate or block 20 of optical quality polycarbonate. One end 23 of the block is formed to a radius R to act as a cylindrical lens 15. Along the longitudinal axis of the block, before the focal point of the lens, is an axicon 25 which is formed by removing material to the desired axicon shape. This

makes a convenient change in the index of refraction in this area, due to the air space thus formed, which in turn divides the incoming scanning light beam into at least two parts which are transmitted on through the block.

5 At the other end 24 of block 20 is a bevel surface, preferably at 45°, which reflects the divided beams toward the front surface of block 20, where a diffusing viewing screen 18 is fastened. The two images thus appear at screen 18 and are of equal brightness when the target is aligned
10 along the centerline of the incoming scanning beam 10.

 In the embodiment of Fig. 11, a hologram 15H can be designed to perform the function of a spherical lens or a cylindrical lens, and designed so as to reduce the beam 10 in size in both axes perpendicular to the beam (a positive
15 spherical lens function), or to reduce the beam 10 in one axis perpendicular to the beam (a positive cylindrical lens function). The hologram 15H also can be designed to function as an axicon, dividing the incoming beam into at least two parts 10A and 10B. Hologram 15H is mounted across
20 the receiving or input window of a rectangular housing 22

 The divided beams 10A, 10B proceed via two reflecting surfaces 20A, 20B internal of the housing 22, to impinge on a diffusing viewing screen 18H, which is a second hologram having the function of a conventional diffuser. The second
25 hologram 18H may optionally also have a magnifying function to aid in viewing the images with the naked eye, and a function to redirect the image forming beams to a more convenient angle of view.

 Thus, the lens and beam dividing functions, at the
30 input window, are provided by first hologram 15H, and the viewing screen function is provided by second hologram 18H. To improve and maintain alignment, these holograms may be made on a single substrate mounted internally to the face of housing 22, extending across the input window and the
35 viewing window. By making the holograms with the emulsion

surface at the back of the intended mounting, i.e. internally of the housing, the holograms are thereby protected from abrasion and wear by the substrate on which they are created. The reflecting surfaces 20A, 20B can be front surface mirrors, or can be made by creating appropriate air spaces with oppositely beveled surfaces, within a polycarbonate block or the like mounted within housing 22, or simply shaped as the housing. The reflecting surfaces may also be mirror-like surfaces on the interior of housing 22, or on the surfaces of the aforementioned block.

About housing 22 there is a reference marking 21 which may conveniently be a groove in the housing surface. This marking is arranged to bisect the input window and thus can be an indicator of the location of the scanning beam when it is indicated by the target as center by appropriately moving housing. Marking 21 thus is an aid to placing appropriate location (level) marks on structure being scanned for creation of a level guide reference.

The substrate with the holograms is mounted to the front of housing 22 and the reflector surfaces 20A, 20B are located (e.g. supported) within the housing to direct the divided incoming beam onto second hologram 18H. It will be appreciated that such a construction is simple and straight forward, and requires a minimum of optical alignment which is maintained after assembly of the parts.

In another embodiment (Figs. 14-16) the holograms and substrate are mounted to a light transmitting (preferably transparent) rigid backing substrate 30, which may be a form of optical block. The emulsion side of the hologram substrate is adhered to the rigid substrate 30 by suitable optical adhesive. The split image beam is refracted through the backing substrate 30 and ultimately through second hologram 18H at the viewing window.

The determination of the centerline of the incoming light beam 10 is made from observing the ratio of the size

and brightness of the two images from beams 10A and 10B, as shown on viewing screen 18H.

A particularly important advantage of this light target is that it allows for readily finding the centerline of a scanning light beam in normal room lighting; filters can be added to the holograms to provide adequate ambient light rejection, as may be necessary. The target is also tolerant of changes in the tilt angle of the target housing with respect to the centerline of the incoming scanning beam. If the mark on the target housing is coincident with the centerline or beam axis, then that mark, and the correct determination of the centerline, will be independent of rotation about that point.

The embodiment illustrated in Fig. 17 is a suitably formed relatively thin (no greater than 0.50 inch) plate or block 20 of optical quality polycarbonate or acrylic. One end 23 of the block has attached to it a pair of complementary fresnel lenses 30A, 30B.

These lenses may be prepared from a commercially available acrylic or cellulose acetate butyrate molded fresnel lens which has its center section removed, leaving upper lens 30A and lower lens 30B, the resulting ends of which are abutted. The lenses are then secured together as shown providing a lens means which functions to produce from the incoming scanning beam 10 two beams 32A, 32B, that are focused onto the viewing window provided by a frosted plate 36, which may be of polycarbonate or equivalent, at the other end 35 of the body block, in the same manner as the beam splitting axicon disclosed previously. A filter material may be added to this end of the block to enhance the contrast and visibility of the images. Plate 36 may also be made from suitably colored material to function further as a filter. A third fresnel lens 33 is preferably mounted alongside lenses 30A, 30B. Lens 33 functions to

provide a focused reference beam at the viewing window, as described hereafter.

The block 20 functions as a wave guide or light guide and minimizes scattering of the beams and provides for total internal reflection of the light to exit at the viewing window. To enhance this property, the front face 40 of block 20 is covered with a label 42 which also provides a convenient space for manufacturer's identification, and a schematic diagram of the function and use of the target, as shown. Similar label pieces preferably are applied to the upper and lower edges 21, 22 and back side 23 of block 20. The lenses 30A, 30B and the viewing plate 36 thus are the only uncovered surfaces of block 20 in this embodiment.

It should be understood that the body block is not required to be a solid member to function as the requisite wave guide. An equivalent structure is a hollow block formed with internally reflective front and back surfaces, and fitted with the input lens means (as described above) and a viewing screen.

Referring to Fig. 19, the beam from upper lens 30A produces a line image A and the beam from lens 30B produces a second image B, these two images being spaced above and below the reference image 34 produced by lens 33, will be equal in brightness and apparent width when the incoming scanning beam 10 is centered on the lenses at the index marks 26. If the target is above or below the level of the scanning beam, one or the other of images A, B will be unequal in brightness and apparent width with respect to each other, and will also appear different in brightness with respect to the reference mark. Thus, the user simply moves the target up or down until equal brightness and apparent width of the images is seen, then uses the mark or marks 26 as a guide to make a notation as appropriate.

Referring to the embodiment of Fig. 20, if it is desired to have the viewing area or screen at the side face

of the target, block 20 can be provided with a 45° bevel surface 50, which can function as an internal reflecting surface to direct the beams to a viewing screen 52 defined by an opening in the front face label. In all other
5 respects the arrangement of parts on block 20 is the same.

A particularly important advantage of this light target is that it allows for readily finding the centerline of a scanning light beam in normal room lighting; various filters can be added to provide adequate ambient light rejection, as
10 may be necessary. The target is also tolerant of changes in the tilt angle of the target with respect to the centerline of the incoming scanning beam. If the reference mark 34 on the target housing is coincident with the centerline or beam axis, then that mark, and the correct determination of the
15 centerline, will be independent of rotation about that reference mark. The central ray through lens 33, where the reference image 34 appears on the viewing screen, will be an indicator of the centerline of the scanning beam, even
20 though the body may be tilted about reference mark 26.

For purposes of supporting the target from, for example, ferrous materials such as metallic rails used to support ceiling tiles, the target body is provided with a pair of high strength permanent magnets 55 recessed into the upper edge 21.

25 While the method herein described, and the forms of apparatus for carrying this method into effect, constitute preferred embodiments of this invention, it is to be understood that the invention is not limited to this precise method and forms of apparatus, and that changes may be made
30 in either without departing from the scope of the invention, which is defined in the appended claims.

What is claimed is:

1. The method of determining the location of the center of an incoming scanning light beam as the beam is scanned across a predetermined object, comprising
 - providing a portable passive target which can be held
 - 5 at a predetermined location adjacent the object, the target dividing the incoming light beam into component beams with a dividing device,
 - directing the component beams within the target against
 - a viewing screen on a surface of the target to produce
 - 10 adjacent images on the screen, and
 - adjusting the target relative to the incoming light beam until the images appear equal.

2. A passive hand held target for locating the center of a scanning light beam impinged repeatedly on said target, said target comprising
 - a target body having an input window and a viewing
 - 5 window,
 - focusing and beam dividing means in said body for receiving the scanning light beam impinging on said input window and dividing the input beam into at least two beam parts,
 - 10 diffuser means on said body providing a viewing screen at said viewing window, portions of said body providing wave guide means for directing the divided parts of the light beam onto said viewing screen to produce visible adjacent images on said viewing screen for comparison as to visual
 - 15 equality,
 - whereby an observer can discern equality and inequalities of the adjacent images as the target is moved to center said input window with respect to the input light beam.

3. A target as defined in claim 2, wherein said body is an optical block into which said focusing and beam dividing means are formed as integral lens and said axicon elements.
4. A target as defined in claim 2, further including a reference indicator on said target housing, whereby said housing can be located at the surface and adjusted with respect to the scanning light beam until the
5 images from the divided beams appear equal, and the reference indicator can then be used to mark the surface.
5. A target as defined in claim 2, further including means for converging the component beams on said viewing screen such that the component beams produce balanced images on said viewing screen when the incoming
5 laser beam is centered with respect to said input window.
6. A system as defined in claim 2, wherein said means for dividing the incoming beam is an axicon.
7. A system as defined in claim 2, wherein said means for dividing the incoming beam comprises a mask having two spaced apart apertures dividing the incoming beam into parts.
8. A system as defined in claim 2, wherein said viewing screen is a diffusing surface onto which the divided beam impinges to form a pair of images to be compared.
9. A system as defined in claim 2, wherein said means for dividing the incoming beam is a diffractive optical element.

-18-

10. A system as defined in claim 7, wherein
said diffractive optical element for dividing the
incoming beam is a hologram.
11. A system as defined in claim 2, wherein
said viewing screen is a diffractive optical element.
12. A system as defined in claim 11, wherein
said diffractive optical element is a hologram.
13. A target as defined in claim 2, wherein the functions
of said lens and said axicon are provided by a first
hologram, and
the function of said diffuser means is provided by a
5 second hologram.
14. A target as defined in claim 13, wherein said housing
is an optical block onto which said holograms are mounted,
said block functioning as a wave guide to transmit the
divided light beams from said first hologram to said second
5 hologram.
15. A target as defined in claim 2, wherein said housing
is an optical block into which said focusing and beam
dividing means lens and said axicon are formed as integral
elements, said block functioning as a wave guide to transmit
5 the divided beams.
16. A target as defined in claim 15, wherein said housing
is an optical block having a lens formed therein at one end
and an axicon formed as a shaped region of different optical
index formed therein to receive an input beam and to divide
5 said beam into parts, said block transmitting the divided
beams to the viewing window.

17. A target as defined in claim 2, wherein the functions of said focusing and beam dividing are provided by first and second fresnel lenses which are formed from a master fresnel lens by removing its center section to leave separate upper and lower complementary fresnel lenses which, when assembled their ends abutted at the removed center section, produce separate beams from an incoming scanning beam.
18. A target as defined in claim 17, wherein said body is an optical block onto which said lenses are mounted, said block functioning as a wave guide to transmit the divided light beams from said lens means to said second viewing screen.
19. In a scanning system for providing marks at a surface located at a distance from a scanning light beam source, the improvement comprising
- a target body located at the surface, said target body including a generally rectangular optical block having relatively wide front and back surfaces and relatively narrower opposed first and second ends and opposed upper and lower edges,
- a lens means on said first end of said block for receiving a light beam from the scanning source and for dividing the light beam impinging on said target into at least two beam parts directed through said block to said second end,
- diffuser means providing a viewing screen associated with said second end of said block,
- said lens means forming an input window on said target and said block functioning as a wave guide to transmit the divided light beams from said lens means to said viewing screen to produce adjacent images visible on said viewing screen for comparison as to visual equality and/or alignment.

20. A target as defined in claim 19, further including
a reference indicator on said target body located at a
predetermined position with respect to said inlet window,
whereby said target can be located on the surface and
5 adjusted with respect to the scanning light beam until the
images from the divided beams appear equal, and the
reference indicator can be used to mark the surface.

21. A target as defined in claim 19, wherein said lens
means includes first and second fresnel lenses mounted to
said first end of said block in vertical alignment and each
receiving said scanning beam and forming separate images on
5 said viewing screen.

22. A target as defined in claim 21, further including a
third fresnel lens alongside said first and second lenses
for receiving the scanning beam and forming a reference
image on said viewing screen.

23. A target as defined in claim 21, further including
a reflector surface formed on said block at said second
end to direct light beams to said front surface of said
block,
5 said viewing window being located on said front surface
of said block.

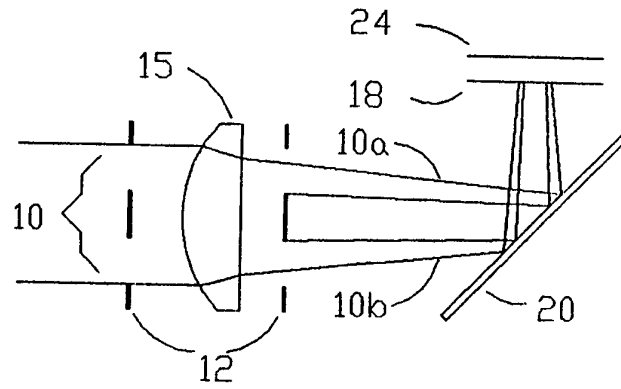


Fig. 1

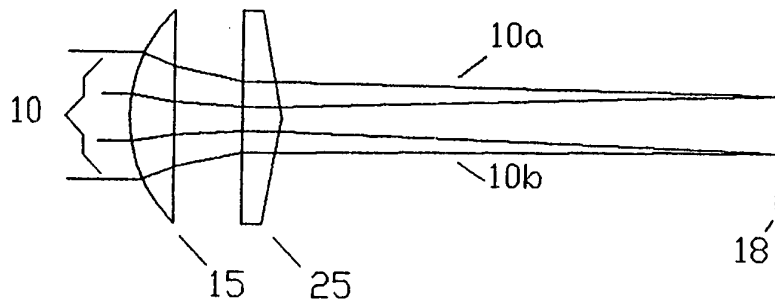
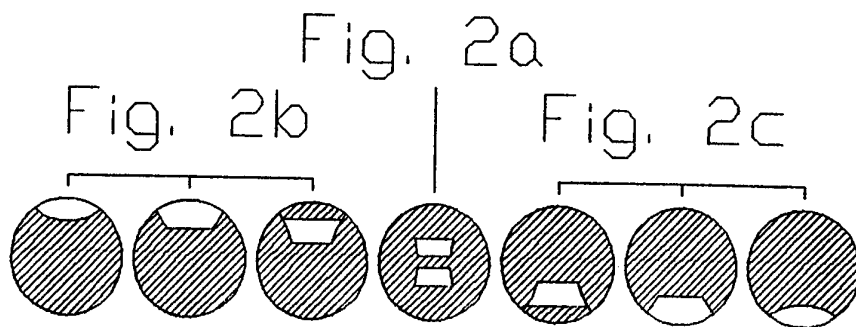


Fig. 3

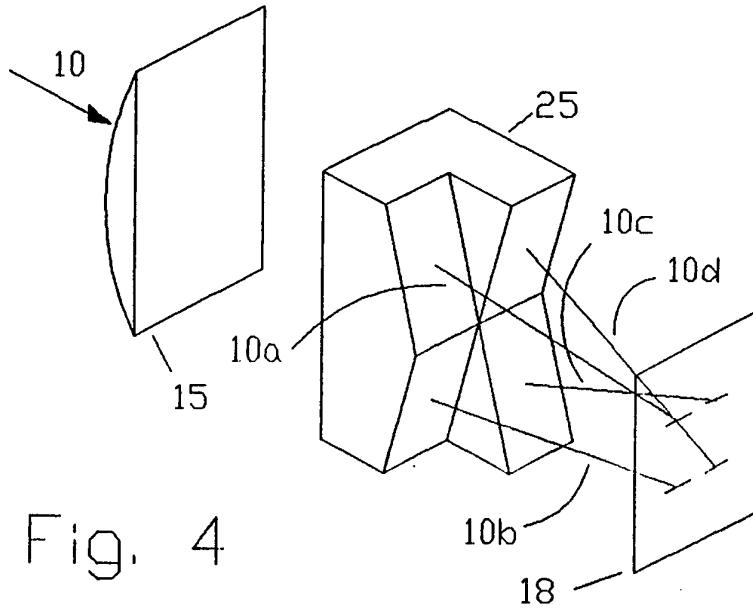
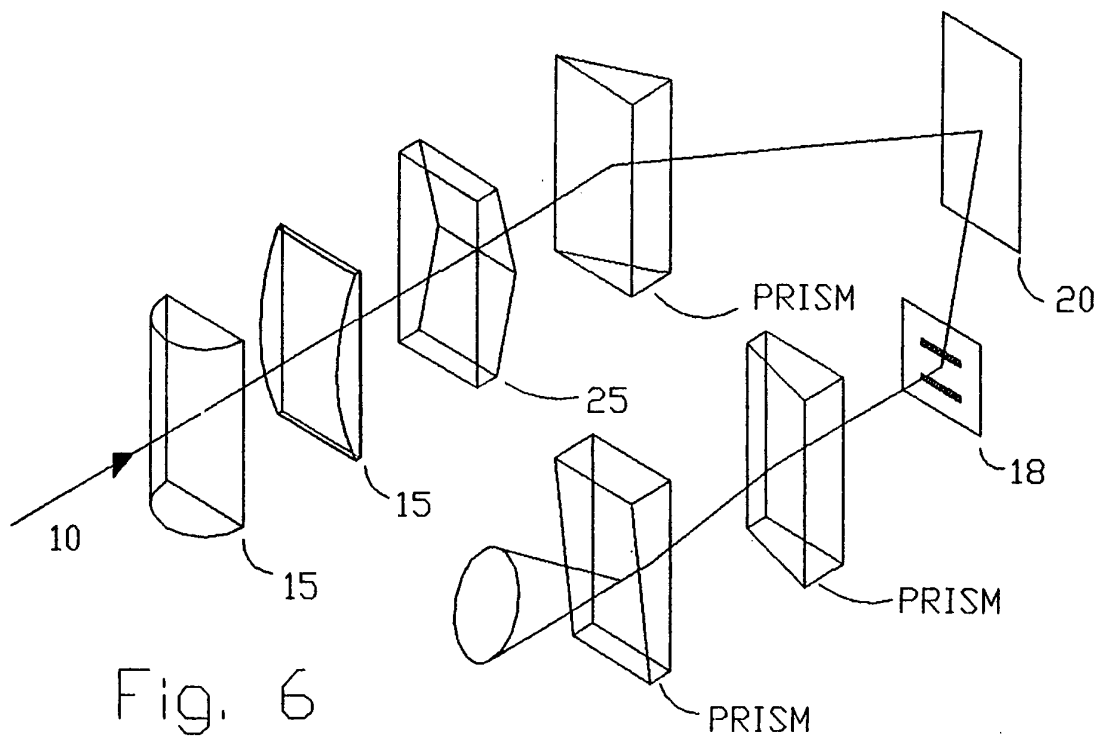


Fig. 4

BEAM POSITION	SCREEN
ABOVE CENTERLINE	
SLIGHTLY ABOVE	
CENTER	
SLIGHTLY BELOW	
BELOW CENTERLINE	

Fig. 5



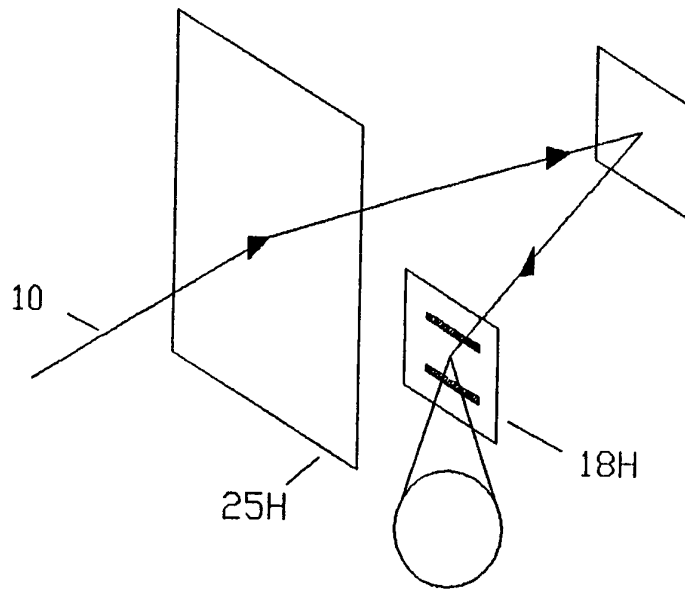


Fig. 7

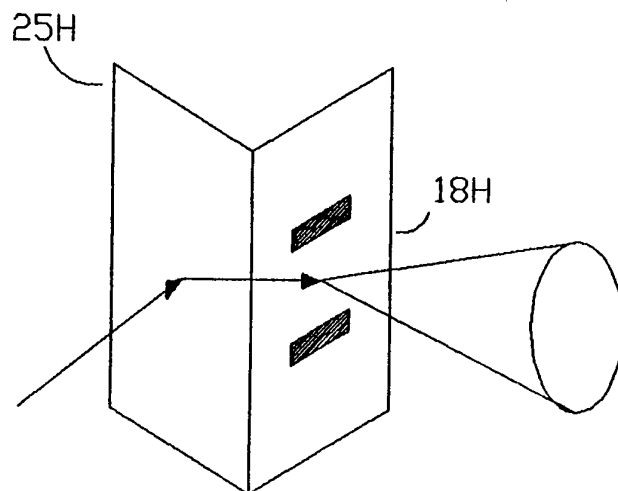


Fig. 8

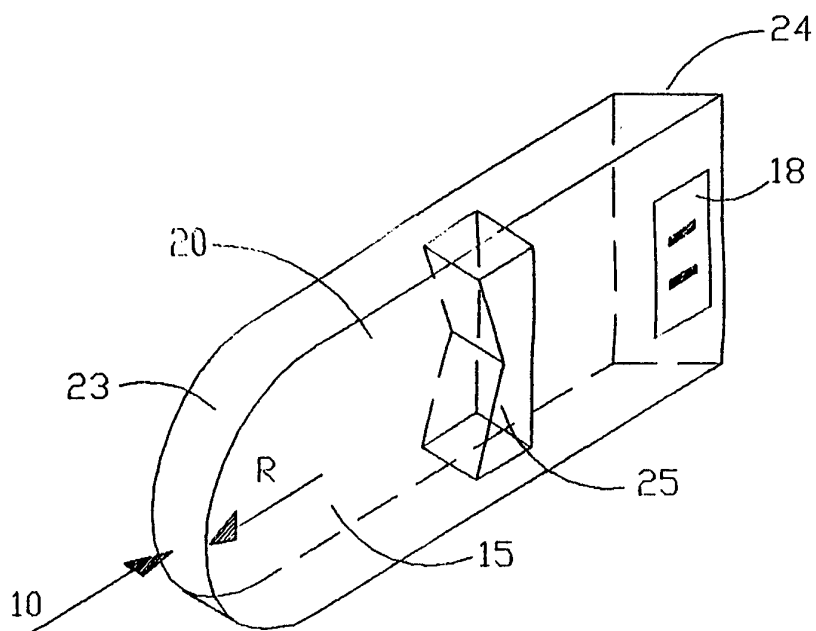
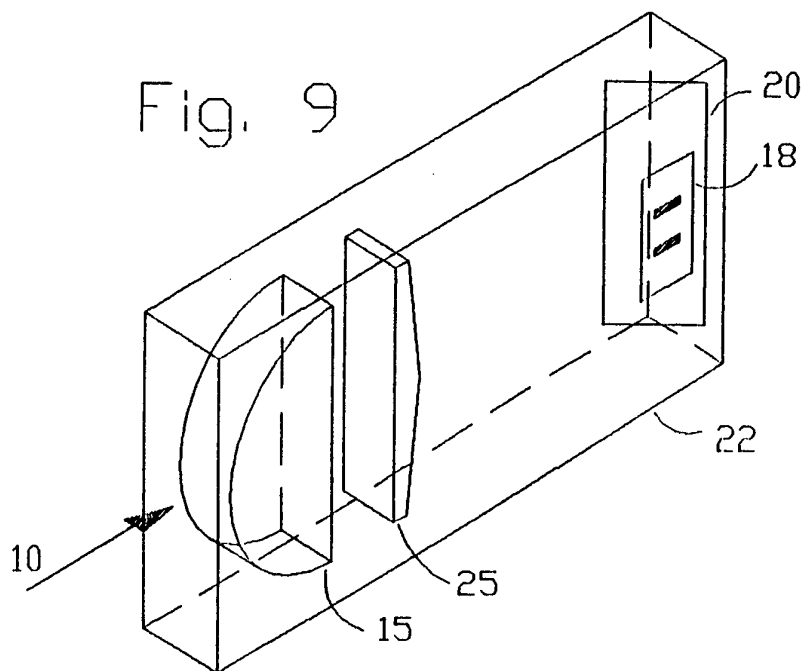


Fig. 10

Fig. 11

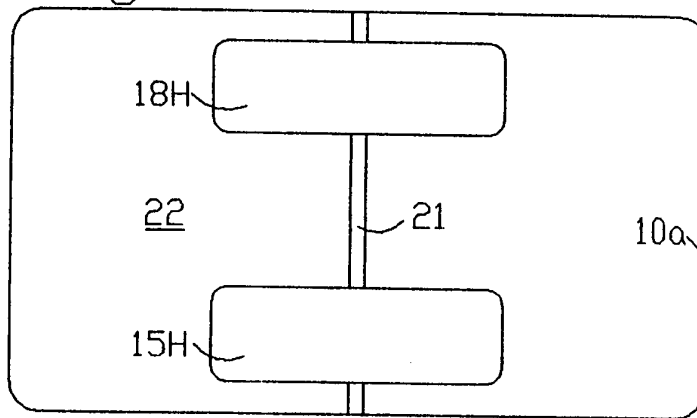


Fig. 13

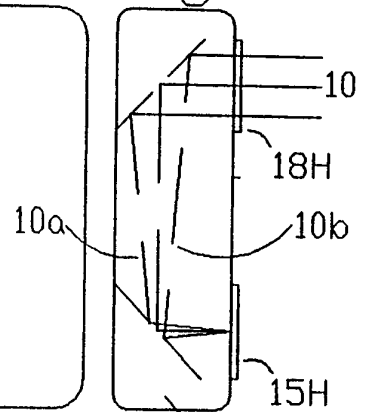


Fig. 12

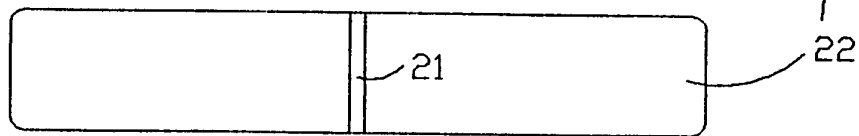


Fig. 14

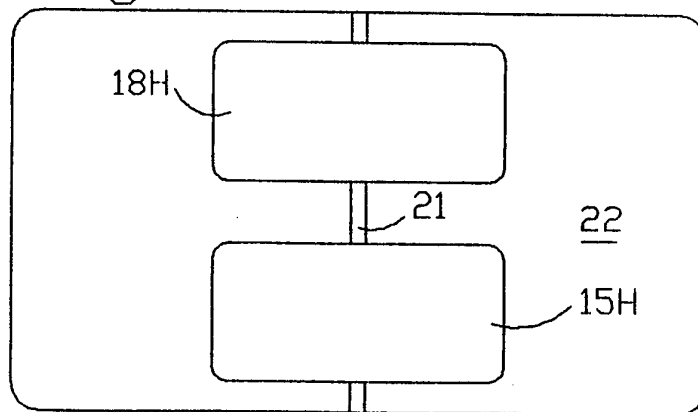


Fig. 16

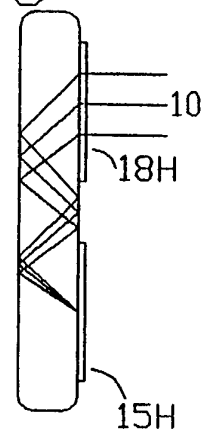


Fig. 15

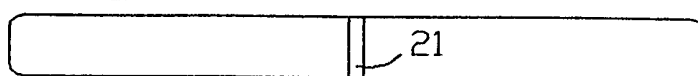


Fig. 17

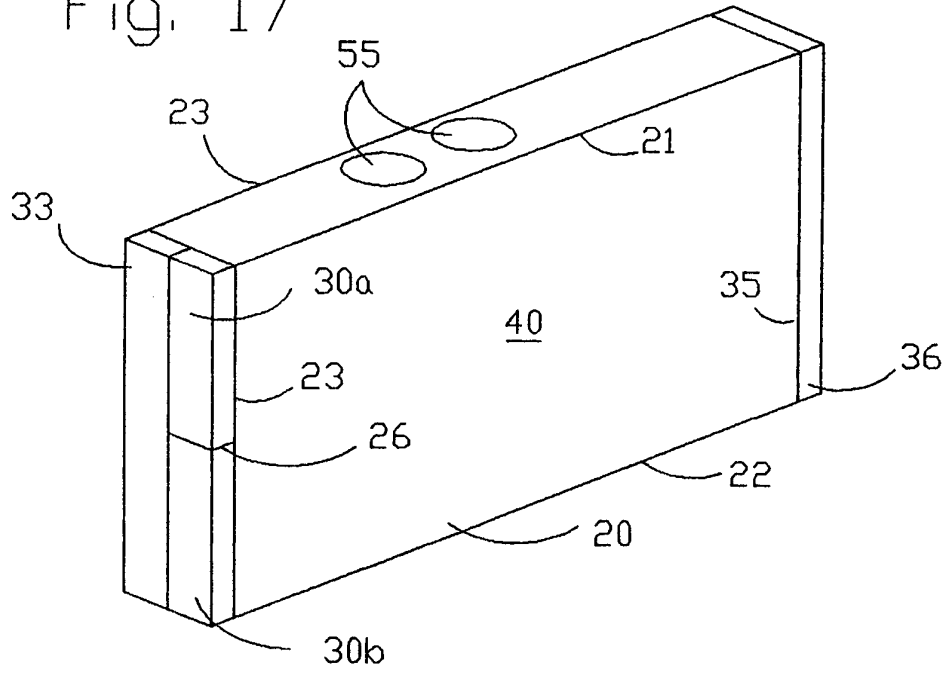


Fig. 18

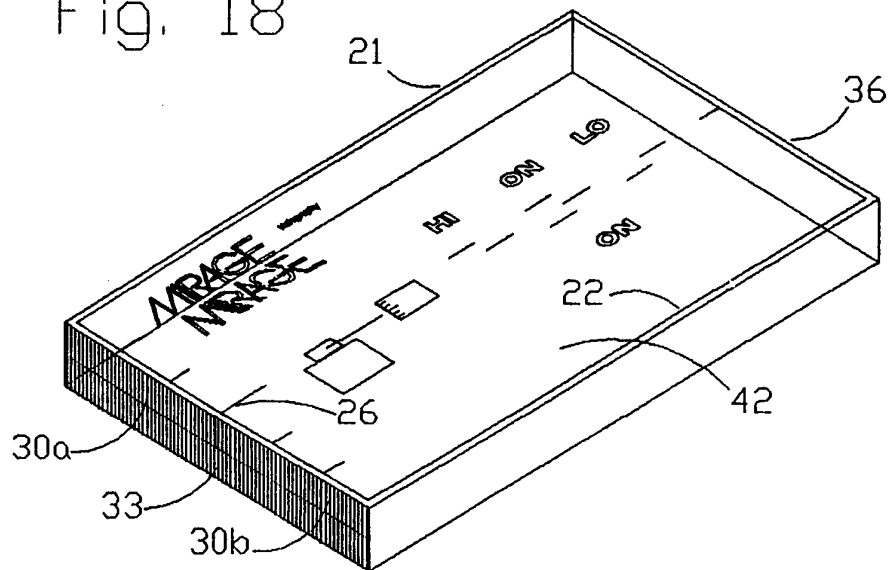


Fig. 19

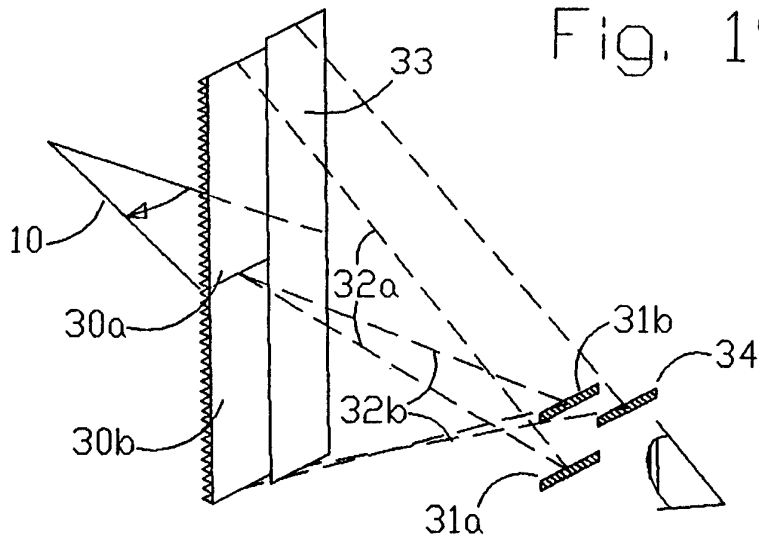
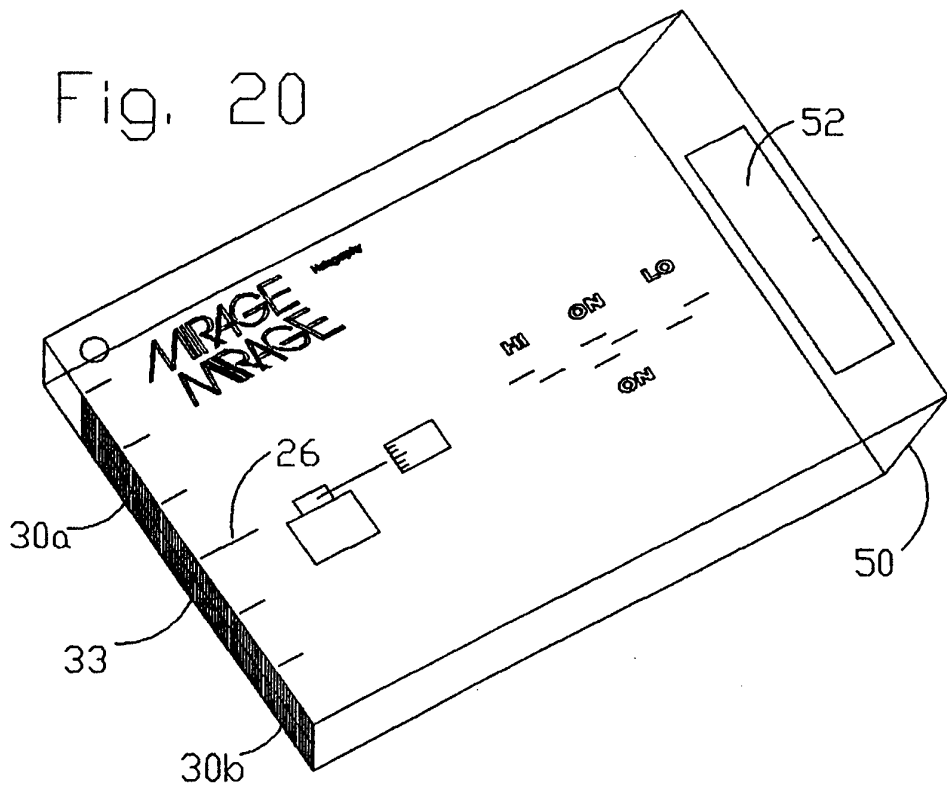


Fig. 20



INTERNATIONAL SEARCH REPORT

International application No.
PCT/US96/14010

A. CLASSIFICATION OF SUBJECT MATTER

IPC(6) : G01B 11/00, 11/14, 11/26; G01C 15/02, 15/06; G02B 5/32
US CL : 356/138, 373, 395, 399; 33/292; 359/15

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 356/138, 373, 395, 399; 33/292; 359/15, 19; 235/455, 467

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

APS

search terms: axicon, diffuser, beam divider, leveling, laser leveling, hologram

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 3,836,258 A (COURTEN et al) 17 SEPTEMBER, 1974, columns 3 and 4.	1-8, 14-16, and 19.
Y	US 5,446,542 A (MURAOKA) 29 AUGUST, 1995, columns 3 and 4.	1-2, 7,
Y	US 5,386,319 A (Whitney) 31 JANUARY, 1995, col. 5, lines 38-55.	1-2, 9-12, 19-20.
Y,P	US 5,448,358 A (Ishizhka et al) 05 SEPTEMBER, 1995, columns 4-6.	1-2, 9-14, 17-23.

Further documents are listed in the continuation of Box C. See patent family annex.

<p>* Special categories of cited documents:</p> <p>*A* document defining the general state of the art which is not considered to be of particular relevance</p> <p>*E* earlier document published on or after the international filing date</p> <p>*L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>*O* document referring to an oral disclosure, use, exhibition or other means</p> <p>*P* document published prior to the international filing date but later than the priority date claimed</p>	<p>*T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>*X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</p> <p>*Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</p> <p>*G* document member of the same patent family</p>
--	---

Date of the actual completion of the international search

26 NOVEMBER 1996

Date of mailing of the international search report

23 DEC 1996

Name and mailing address of the ISA/US
Commissioner of Patents and Trademarks
Box PCT
Washington, D.C. 20231

Facsimile No. (703) 305-3230

Authorized officer

AV
AUDREY CHANG *Alucalago*

Telephone No. (703) 305-6208